



TESTED WHERE IT MATTERS



About Vibram

For the last 70 plus years Vibram has depended on re-crafters like yourselves to help reassure the end user that we make the most durable and best performing replacement soles and components on the planet. Without your hard work and dedication we would not have been able to build this great brand – and so to each of you we say thanks. Because of your dedication and hard work, we at Vibram continue to focus on quality, superior workmanship and consistently build our commitment to the shoe repair industry.

Vibram History

Vibram has been the leader in performance outsoles since 1937 when Vitale Bramani developed the first rubber mountaineering boot outsole, the Carrarmato. Built as a result of an expedition where six of his companions lost their lives due to inadequate footwear, the Carrarmato would prove to be the first sole in history capable of providing superior traction on mixed surfaces.

Since this iconic design, Vibram has stayed true to its heritage by building products focused on quality and performance while keeping the end use in mind. Each sole, heel or rubber component is built for an intended use with proprietary compounds and endless quality control. Each step of this manufacturing process is managed by Vibram, allowing us to maintain the gold standard of quality the Vibram logo represents.



“Carrarmato”
the first Vibram sole



Why Vibram?

Vibram has become the gold standard in soling and with great reason. We are the experts at developing our own compounds, building the best molds and doing the most research and development in the industry. Doing so allows us to be assured that quality is never sacrificed. This results in the most durable and reliable soling products in the industry.



Made in the USA

Vibram continues to produce millions of soles each year in one of the last rubber soling plants in the United States, the Quabaug Corporation. Located in North Brookfield, MA, Quabaug manufactures our Vibram soles, which we proudly provide to the U.S., Canadian, and other military services throughout the world. Since we’ve always focused on developing soles for a specific purpose, Vibram soles and the technology built into them help protect the men and women of the Army, Marines, Air Force, Navy, and Coast Guard, who help keep our country strong.

Quabaug also produces millions of soles designed for uses in extreme or hazardous situations, such as firefighting, mining, and oil and gas exportation, just to mention a few. That same care and dedication goes into every pair of soles, heels, toplifts, midsoles, and sheet products, produced specifically for lifestyle footwear. *As you browse our products, look for this icon. 🇺🇸 It signifies Vibram products made in U.S.A.*

Made in Italy

In addition to our products made in the U.S., this catalog also showcases a number of products developed in our very own factory in Albezatti, Italy, outside of Milan. Authentic Vibram Italy products, built in the country where it all began, bring the same dedication, passion, and performance that continue to be the foundation upon which all Vibram products are built.

Whether produced in the U.S., Italy, or other facilities throughout the world, you can trust that you’re re-crafting your customer’s footwear with the highest quality, best performing, and most durable components on the planet. *As you browse our products, look for this icon. 🇮🇹 It signifies Vibram products made in Italy*



Testing

What keeps Vibram ahead of the competition in both quality and performance is our ability to rigorously test every compound and sole that we build. Vibram utilizes its own 12,000 square foot testing center for all research and development. Within this center, we utilize climbing walls, ice rooms, rain simulation, movable ramps, and countless other simulated environments to test our products. Our research and development teams are then able to develop products that perform in most imaginable environments.



Situated in the heart of Guangzhou (China), the Vibram China Tech Center is a platform of technical excellence. This research and development center broadens Vibram's range of technology and strengthens its collaboration with other operators in the sector, building a network of qualified partners.



Tester Team

Utilizing multiple outdoor testing teams in the U.S. and Italy, along with our tester team at the Vibram Technical Center, we are able to get direct feedback through authentic field testing. These teams are made up of real athletes who put our products to the test in the environments in which they were meant to be used. This is why we can proudly say that Vibram is "Tested Where It Matters."

Team spirit is a fundamentally important value in Vibram. Since 1998 the Vibram Tester Team has been designing the ideal sole for all sports activities by studying and checking the performance of the soles in the most extreme situations. Mechanical simulation test, in vivo test conducted with biomechanical methods, and outdoor testing with a team of the best-known athletes – to ensure effectiveness reliability, grip perception and all-round safety.





Solid Soles

Built for the most demanding environments and activities, Vibram solid soles are designed for maximum grip, durability and traction. With trimmable soles of various compounds and lug design, our solid replacement soles are the perfect option for full sole repair.

- High abrasion resistance
- Trimmable
- Superior traction

Uses include: Industrial, Mountaineering, Outdoor Sport, Military, and Firefighting footwear

Rugged <> Casual



100



Montagna

The sole that conquered Mt. Everest remains the quality soling choice for rugged outdoor wear.



SIZE 8, 9, 10, 11, 12, 13, 14 in black
10, 12 in honey

DIMENSION 22 iron
11.6mm

COMPOUND SBR and Fire & Ice

COLORS black honey

1136



Roccia

Excellent alternative replacement for outdoor or casual footwear.



SIZE 10, 11.5, 13

DIMENSION 15 iron forepart, 45 iron heel
8mm forepart, 23.8mm heel

COMPOUND SBR

COLORS black

132



Montagna

The sole that conquered Mt. Everest remains the quality soling choice for rugged outdoor wear.



SIZE 8, 9, 10, 11, 12, 14

DIMENSION 19 iron forepart, 51 iron heel
10.1mm forepart, 27mm heel

COMPOUND SBR

COLORS black

1275



Olympia

Multi-directional leading edges and broad outer lugs to enhance slip-resistance, grip, and stability everywhere you step.



SIZE 8, 10, 12, 14
DIMENSION 21 iron forepart, 53 iron heel
 11.2mm forepart, 28mm heel
COMPOUND SBR
COLORS ● black

1318



Alpha+

This oil and heat-resisting sole is ideal for industrial applications. Grooves in the heel help disperse fluids for added traction and raised ladder grips help maintain proper footing.



SIZE 10, 12, 14
DIMENSION 14 iron forepart, 40 iron heel
 7.4mm forepart, 21mm heel
COMPOUND TC4
COLORS ● black



1375

Bifida

Provides excellent traction on wet/dry surfaces and various terrain. It was created for use in hiking and outdoor applications.



SIZE 37, 38, 39, 40, 41, 42, 43, 44, 45
 46, 47.5, 48.5
DIMENSION Cup Sole
COMPOUND SBR
COLORS ● black



1286

Tacoma Logger

Technical, self-cleaning sole designed for use on outdoor footwear.



SIZE 10, 11, 12
DIMENSION 24 iron forepart, 84 iron heel
 12.7mm forepart, 44.4mm heel
COMPOUND SBR
COLORS ● black



109

Logger

Rugged outdoor lug sole that incorporates a logger heel.



SIZE 8, 10, 12
DIMENSION 24 iron forepart, 84 iron heel
 12.7mm forepart, 44.4mm heel
COMPOUND SBR
COLORS ● black



232

Mini-Lug

Designed for rugged and leisure outdoor casuals.



SIZE 8, 10, 12, 14
DIMENSION 14 iron forepart, 38 iron heel
 7.4mm forepart, 20mm heel
COMPOUND SBR
COLORS ● black





430



Oil-Resisting

Features a refined lug medallion ideal for work and industrial footwear.



SIZE 10, 12, 14

DIMENSION 14 iron
7.4mm

COMPOUND Nitrile

COLORS black

700



Tygun

Features a traditional chevron pattern ideal for work/industrial footwear.



SIZE 10, 12, 14

DIMENSION 14 iron
7.4mm

COMPOUND Nitrile

COLORS black

1276



Sierra

For rugged, industrial, outdoor, and military footwear.



SIZE 8, 10, 12, 14

DIMENSION 18 iron
9.6mm

COMPOUND Nitrile

COLORS black camel mojave



1321

360 Force

Wide outer lugs for stability on uneven terrain. Perfect for military and law enforcement application.



SIZE 8, 10, 12, 14

DIMENSION 18 iron
9.6mm

COMPOUND Fire & Ice

COLORS air force green black camel mojave



148

Kletterlift

Classic lug sole. Also available in wide for orthopedic applications.



SIZE 8, 10, 12, 14

DIMENSION 15 iron
8mm

COMPOUND SBR

SPECIAL Also available in wide (148w)

COLORS black



1330

Newporter

Provides outstanding slip-resisting characteristics. Also available in wide for orthopedic applications.



SIZE 4/5, 6/8, 9/10, 11/13, 15

DIMENSION 12 iron
6.4mm

COMPOUND TC4

SPECIAL Also available in wide (1330w)

COLORS black



1374



Baltimore Wide

Multifunction designed for casual applications. Perfect for orthopedic applications.



SIZE 6/8, 9/10, 11/13
 DIMENSION 15 iron
 8mm
 COMPOUND TC1
 COLORS black

1328



Elvis

Ideal design for orthopedic and athletic applications.



SIZE 6/8, 9/10, 11/13
 DIMENSION 10 iron
 5.3mm
 COMPOUND TC4
 COLORS black tan white

1030



Izalco

Designed for use on work and casual footwear.



SIZE 401, 423, 445
 DIMENSION 10 iron
 5.3mm
 COMPOUND SP
 COLORS black



268

Dress

Long wearing dress comfort sole.



SIZE 10, 12, 14
 DIMENSION 12 iron
 6.4mm
 COMPOUND SBR
 COLORS neutral



Q732

Freestone

IDROGRIP compound and 360° lug make this sole ideal for use in wet, mossy wading environments.



SIZE 13
 DIMENSION 11 iron
 5.8mm
 COMPOUND IDROGRIP
 COLORS black



1685

Mombello

Designed for motorcycle repairs. Provides durability and traction on all kinds of surfaces.



SIZE 7/8, 9/10, 11/13
 DIMENSION 12 iron forepart, 42 iron heel
 6.4mm forepart, 22.2mm heel
 COMPOUND MONT
 COLORS black





Blown Soles

Among the most versatile soles in the industry, Vibram blown soles provide the soft characteristics and weight reduction benefits the consumer desires. Used for applications ranging from lifestyle to work footwear, Vibram blown soles are lightweight, durable and trimmable making them ideal for footwear customization. Vibram blown sole have gone through rigorous testing to ensure the light nature and soft feel does not compromise performance and durability.

- Trimmable
- Light in weight
- Soft feel under foot

Uses include: Lifestyle, Light Industrial

Rugged <> Casual

1757



Middlebury

Designed with large lugs for comfort and durability. Ideal for casual footwear.



SIZE	8, 10, 12, 14
DIMENSION	22 iron forepart, 53 iron heel 11.6mm forepart, 28mm heel
COMPOUND	Gumlite
COLORS	black

1705



Stowe

Classic mini lug designed for men's casual and outdoor footwear.



SIZE	8, 10, 12, 14 in black 10, 12, 14 in brown
DIMENSION	16 iron forepart, 37 iron heel 8.5mm forepart, 19.6mm heel
COMPOUND	Gumlite
COLORS	black brown

1758



Stalker

Designed for stability, comfort, and durability. Ideal for use on work, outdoor, and hunting footwear.



SIZE	9, 11, 13
DIMENSION	21 iron forepart, 44 iron heel 11.2mm forepart, 23.3mm heel
COMPOUND	Gumlite
COLORS	black

2062



Olympic

Ideal for rugged look comfort casual.



SIZE	8, 10, 12, 14 in black & sahara 10, 12, 14 in brown
DIMENSION	22 iron forepart, 43 iron heel 11.6mm forepart, 22.7mm heel
COMPOUND	Morflex
COLORS	black brown sahara





1012



4007



4014



1752



2021



2060



Silvato

Oil-resisting outsole for application on work and service footwear.



SIZE 8, 10, 12, 14

DIMENSION 21 iron forepart, 51 iron heel
11.2mm forepart, 27mm heel

COMPOUND MONT

COLORS black

Basketweave

Outsole designed for work and service footwear.



SIZE 10, 12, 14

DIMENSION 21 iron forepart, 51 iron heel
11.2mm forepart, 27mm heel

COMPOUND Blown Rubber

COLORS black

Cristy

Suitable for work, lifestyle, and service footwear.



SIZE 8, 10, 12, 14 in black
8, 10, 12, 14, 16 in natural

DIMENSION 21 iron forepart, 55 iron heel
11.2mm forepart, 29.1mm heel

COMPOUND Blown Rubber

COLORS black natural

Stockbridge

Ideal replacement sole for dress and casual footwear.



SIZE 8, 10, 12, 14 in black
10, 12 in brown

DIMENSION 19 iron forepart, 45 iron heel
10.1mm forepart, 23.8mm heel

COMPOUND Gumlite

COLORS black brown

Casual

Lightweight lifestyle sole.



SIZE 8, 10, 12, 14 in black
10, 12 in sand & brown

DIMENSION 33 iron forepart, 54 iron heel
17.5mm forepart, 28.6mm heel

COMPOUND Morflex

COLORS black brown sand

Sport

Classic casual walking sole.



SIZE 8, 10, 12, 14 in black
10, 12, 14 in brown & sahara

DIMENSION 24 iron forepart, 48 iron heel
12.7mm forepart, 25.4mm heel

COMPOUND Morflex

COLORS black brown sahara



2070

Scooter

Casual sport sole requiring wedge.



SIZE 8, 10, 12, 13 in black & sahara

10, 12 in brown

DIMENSION 12 iron

6.4mm

COMPOUND Morflex



516K

Long Haul

The density and physical make up of this lightweight sole provide outstanding wear characteristics.



SIZE 8, 10, 12, 14 in black

10, 12, 14 in tan

DIMENSION 18 iron forepart, 56 iron heel

9.6mm forepart, 29.6mm heel

COMPOUND Newflex



1743W

Bologna

Lightweight dress sole for dress and casual applications.



SIZE 8, 10, 12, 13 in black

10,12 in brown

DIMENSION 15 iron forepart, 49 iron heel

8mm forepart, 25.9mm heel

COMPOUND Gumlite



2345

Line-Lite

Lightweight dress sole for dress and casual applications.



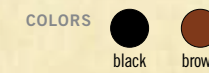
SIZE 8, 10, 12, 14 in black

10, 12 in brown

DIMENSION 14 iron forepart, 40 iron heel

7.4mm forepart, 21mm heel

COMPOUND Morflex



1716

Oxford

Lightweight dress sole.



SIZE 8, 10, 12, 14

DIMENSION 12 iron forepart, 36 iron heel

6.4mm forepart, 19mm heel

COMPOUND Gumlite



6008

Memphis Rocker

Rocker midsole for orthopedic applications. Improves gait, pressure points, and absorbs shock.



SIZE 7, 10, 14

DIMENSION 18 & 36 iron

9.6 & 19mm

COMPOUND PU

SPECIAL Use with 148w, 1330w, 1374 or 1328





Half Soles

Built with the same characteristics as our solid soles, half-sole designs allow for easy repair using high quality product. Built to allow maximum customization these soles are the top choice for partial sole replacement.

- Trimmable
- Superior traction
- Versatile designs
- High abrasion resistance

Uses include: Dress, Casual and Work/Industrial Footwear Re-crafting.

Rugged <> Casual

2332 (Formerly 1253) 


Lug



Use with 5722 heel



SIZE 43/44, 47/48
 DIMENSION 10 iron
 5.3mm
 COMPOUND SBR
 COLORS  black


2724 (Formerly 435) 


Oil-Resisting



Use with 430 heel



SIZE 12, 14
 DIMENSION 14 iron
 7.4mm
 COMPOUND Nitrile
 COLORS  neutral

705 

Tygun



Use with 700 heel



SIZE 12, 14
 DIMENSION 14 iron
 7.4mm
 COMPOUND Nitrile
 COLORS  black  neutral



2341

Raptor



Use with
2341 Toplift



SIZE 3
DIMENSION 7.5 iron
4mm
COMPOUND SP
COLORS ● black



2025

Sebastian



Use with
5325 Toplift



SIZE 1, 3
DIMENSION 6.5 iron
3.5mm
COMPOUND SO
COLORS ● black



2340

Explosion



Use with
5340 Toplift



SIZE 3
DIMENSION 4 iron
2.2mm
COMPOUND SO
COLORS ● black



2347

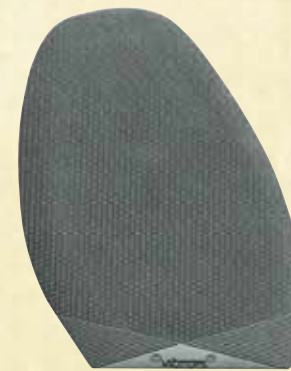
Pavia



SIZE 3
DIMENSION 9 iron
4.5mm
COMPOUND SO
COLORS ● neutral

2336

Tapered



SIZE 2, 3
DIMENSION 3 iron center with tapered edges
1.8mm center with tapered edges
COMPOUND SO
COLORS ● neutral



3349 (Formerly 348)

Marzia



SIZE 40/42
DIMENSION 4 iron
2.1mm
COMPOUND SBR
COLORS ● neutral



2324

Mirror



SIZE 43/47
DIMENSION 6 iron
3.0mm
COMPOUND MS
COLORS ● black



2028 (Formerly 2337)

Richard



SIZE 03, 04
DIMENSION 4 iron
2.2mm
COMPOUND SO
COLORS ● black ● neutral



2725/2726 (Formerly 368)

Fine Line



SIZE 12, 14
DIMENSION 2725- 10.5 iron (5.6mm)
2726- 12 iron (6.4mm)
COMPOUND SBR
COLORS ● neutral



Heels

Vibram heels offer solid construction with superior wear resistance, making them the most durable replacement heels on the market.

- Trimmable
- Non slip characteristics
- Versatile designs
- High abrasion resistance

Uses include: Dress, casual and work industrial footwear re-crafting

Rugged <> Casual

1 0 0



Montagna (Washer)



SIZE 9, 10, 11, 12, 13, 14, 15, 16, 18 in black
12, 13, 14, 15 in honey

DIMENSION 7/8"
22.2mm

COMPOUND SBR and Fire & Ice

COLORS
black honey

4 3 0



Oil-Resisting (Washer)



SIZE 10, 12, 14

DIMENSION 6/8"
19mm

COMPOUND Nitrile

COLORS
black

7 0 0



V-Bar (Washer)



SIZE 12, 14

DIMENSION 6/8"
19mm

COMPOUND Nitrile

COLORS
black

7 0 0 c



Cowboy (Washer)



SIZE 12, 13

DIMENSION 6/8"
19mm

COMPOUND Nitrile

COLORS
black amber

4 3 8



Cowboy (Washer)



SIZE 3/5, 7, 9, 11, 13, 15

DIMENSION 7/16"
11.2mm

COMPOUND SBR

COLORS
neutral

4 6 8



Comfort Cushion (Core)



SIZE / DIMENSION 9/10, 10/11, 11/11, 11/12, 12/13, 13/14, 14/15, 15/16, 16/17 in 4/8", (12.7mm)
9/10, 10/11, 11/12, 12/13, 13/14, 14/15, 15/16, 16/17 in 5/8", (15.9mm)
9/10, 10/11, 11/12, 12/13, 13/14, 14/15, 15/16, 16/17 in 6/8", (19mm)

COMPOUND SBR

COLORS
neutral



Toplifts

Thin and durable, a Vibram toplift is the perfect choice for a stacked heel repairs. Built with the same quality and performance attributes as our full size heels, toplifts are easy to work with and provide great versatility.

- Trimmable
- Thin and lightweight
- High abrasion resistance
- Slip resistant characteristic

Uses include: Dress, casual and work industrial footwear re-crafting

Rugged <> Casual

5722/5723 (Formerly 3359)

Lug



STYLE / SIZE 5722 - 24, 28, 34, 40 in 2/8" (6.4mm)
 DIMENSION 5723 - 40 in 4/8" (12.7mm)
 COMPOUND SBR
 COLORS black

5341

Raptor



SIZE 3
 DIMENSION 13 iron
 7mm
 COMPOUND SP
 COLORS black

5325

Sebastian



SIZE 1, 3
 DIMENSION 13 iron
 7mm
 COMPOUND Top85
 COLORS black

5362

Boston



SIZE 13/14, 15/16, 17/18
 DIMENSION 11.5 iron
 6.1mm
 COMPOUND SO
 COLORS neutral

5363

Boston



SIZE 13/14, 15/16, 17/18
 DIMENSION 15 iron
 8mm
 COMPOUND SO
 COLORS neutral

516KH

Long Haul



SIZE 14
 DIMENSION 12 iron
 6.4mm
 COMPOUND TC1
 COLORS black tan

5340

Explosion



SIZE 4
 DIMENSION 13 iron
 7mm
 COMPOUND Top85
 COLORS black

5324

Mirror



SIZE 43/47
 DIMENSION 10.5 iron
 5.5mm
 COMPOUND Top85
 COLORS black

5321

Diego



SIZE 3
 DIMENSION 13 iron
 7mm
 COMPOUND Top85
 COLORS black tan



Protective

With the cost of today's footwear in mind, preventative treatments extend the life of the customers investment. Our protective components are thin and non intrusive to the look of a shoe, while providing slip resistance and durability.

- Flexible
- Trimmable
- Low profile

Best use: Lifestyle shoe protection

Rugged <> Casual

PROTECTIVE SOLING 7373



Pro Tania

Extremely flexible with excellent slip-resisting characteristics. Also provides protection for shoes.



SIZE 18.5" x 23.5", 37" x 23.5"

DIMENSION 2 iron, 3.5 iron
1mm, 1.8mm

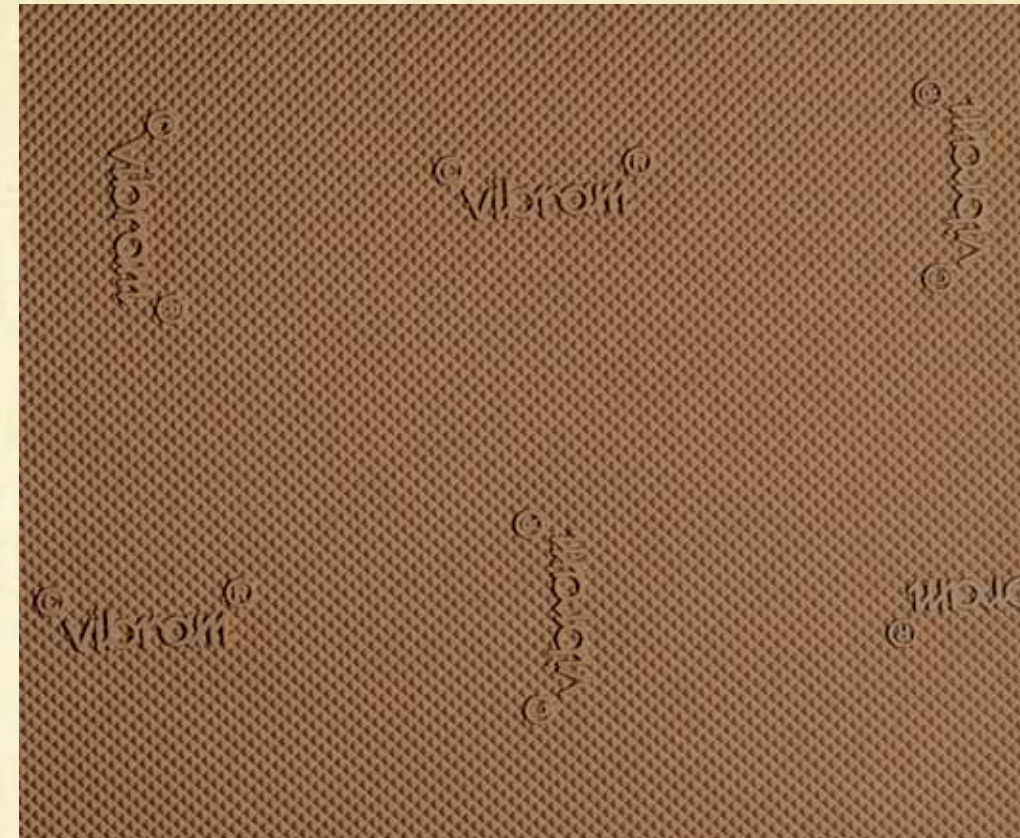
COMPOUND Top85

- COLORS
- black
 - blue
 - brown
 - dk. brown
 - flint
 - gold
 - grey
 - leather
 - oak
 - purple
 - red
 - silver
 - white

PROTECTIVE SOLING 7673

Pro Tania

Excellent slip-resisting characteristics.



SIZE 18" X 36", 36" x 36"

DIMENSION 3.5 iron
1.8mm

COMPOUND SBR

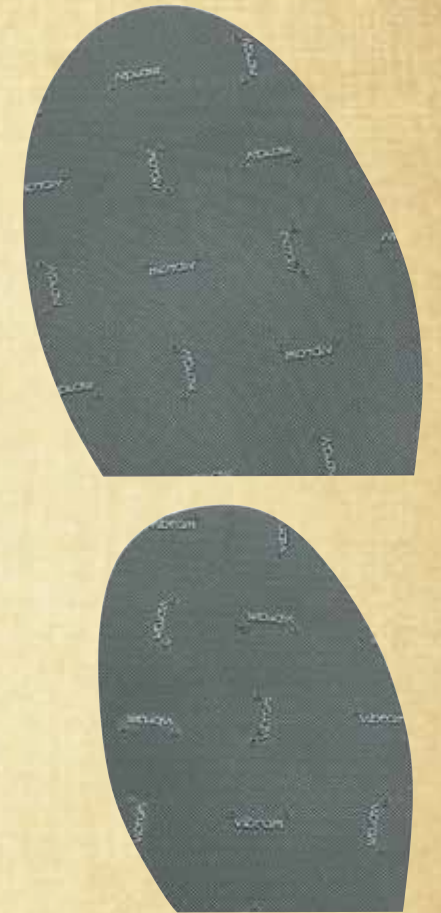
- COLORS
- black
 - dk. oak
 - neutral

PROTECTIVE SOLING 2673 (Formerly 7673)



Pro Tania

Long-wearing and durable.



SIZE 47/50 men's, 40/42 women's

DIMENSION 3.5 iron
1.8mm

COMPOUND SBR

- COLORS
- black
 - dk. oak
 - neutral



Sheets

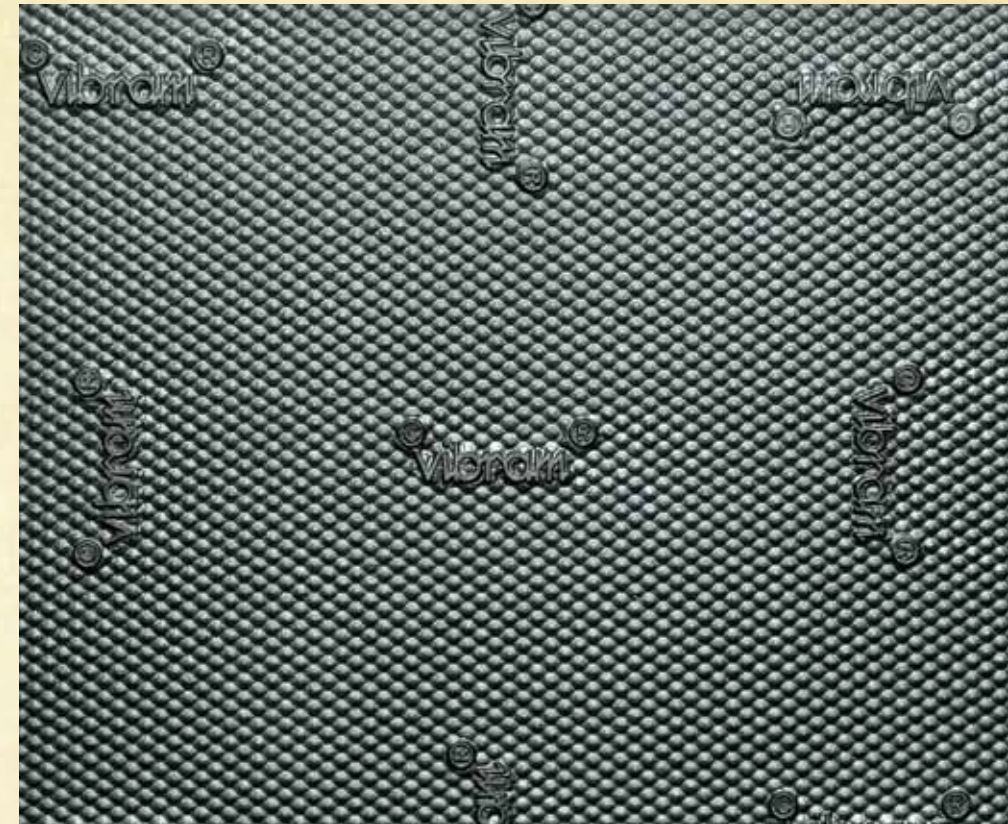
Customers have a wide variety of footwear re-crafting needs. Whether a full sole, half sole, heel, or toplift replacement, Vibram soling and toplift sheets are available in numerous compounds and designs, providing you with limitless options for the perfect re-crafting solution. Fully trimmable and easily applied, Vibram sheets allow you to get the job done no matter how challenging the re-crafting may be.

Uses include: Outsole, toplifting, build-up and midsole.

Rugged <> Casual

BLOWN SHEETS 8102

Morflex® Pyramid



SIZE	18" x 36"				
DIMENSION	iron	mm	colors		
	12	6.4	black, coffee, brown, taupe, white		
	15	8.0	black, coffee, brown		
	18	9.6	black, coffee, brown, white		
	21	11.2	black		
	24	12.7	black, coffee, brown, taupe, white		
COMPOUND	30	15.9	black		
SBR-bounding layer, TPU design layer					
COLORS					
	black	coffee	brown	taupe	white

BLOWN SHEETS 8102

Morflex® Suede



SIZE	18" X 36"		
DIMENSION	12 iron, 24 iron	6.4mm, 12.7mm	
COMPOUND	Morflex		
COLORS			
	black	brown	taupe



BLOWN SHEETS
8870



Newflex



SIZE 22" x 27.5"

DIMENSION 10 iron, 15 iron, 19 iron
5mm, 8mm, 10mm

COMPOUND Newflex

COLORS
beige black brown white

BLOWN SHEETS
8868



Super Newflex



SIZE 19.7" x 27.5"

DIMENSION 7.5 iron, 11 iron, 15 iron
4mm, 6mm, 8mm

COMPOUND Gumlite

COLORS
black cappuccino dk brown ecru senape white

BLOWN SHEETS
8860



Newflex



SIZE / DIMENSION 18" x 26"

7.5 iron (4mm) 11 iron (6mm) and 19 iron (10mm) in black, brown, beige & white
15 iron (8mm) in black & beige

COMPOUND Newflex

COLORS
beige black brown white

SOLID SHEETS
7175



Cherry



SIZE 11.4" x 35.8", 22.8" x 35.8"

DIMENSION 7.5 iron, 4mm in black, cream, dk brown & transparent
11 iron, 6mm in black

COMPOUND SP

COLORS
black cream dk brown transparent

BLOWN SHEETS
8853



Pluriball / Newflex



SIZE 17.5" x 24.4"

DIMENSION 10 iron, 15 iron, 19 iron
5mm, 8mm, 10mm

COMPOUND Newflex

COLORS
black brown

ORTHOPEDIC SHEETS
8710



Vi-Pod



SIZE 31.5" x 19.5"

DIMENSION 4 iron, 7.5 iron, 11 iron
2mm, 4mm, 6mm

COMPOUND Not Published

COLORS
canape



SOLID SHEETS

650



Silvano



SIZE 20" x 25"

DIMENSION 10 iron
5.3mm

COMPOUND SBR

COLORS black

SOLID SHEETS

7170



Lisk



SIZE 22.8" x 18", 22.8" x 35.8"

DIMENSION 7.5 iron
4mm

COMPOUND SP

COLORS black dk. brown

SOLID SHEETS

8529



Sport Utility



SIZE 23" X 28"

DIMENSION 12, 15 iron
6.4mm, 8mm

COMPOUND Gumlite

COLORS black



SOLID SHEETS

7106

Eco-Crepe



SIZE 17.5" x 24", 35" X 24.4"

DIMENSION 6.5 iron, 11 iron
3.5mm, 6mm

COMPOUND SBR & NR

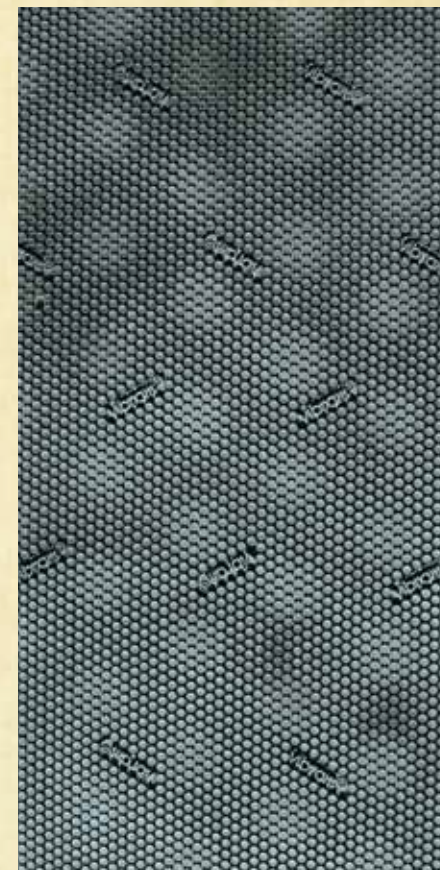
COLORS eco-crepe

SOLID SHEETS

7153



Pluriball / Rubber



SIZE 18" x 22.8"

DIMENSION 7.5 iron, 11 iron
4mm, 6mm

COMPOUND SP

COLORS black

TOP LIFT

750P



Nuvola



SIZE 14.2" x 11"

DIMENSION 11 iron
6mm

COMPOUND SBR-bounding layer, TPU design layer

COLORS black camel neutral





TOP LIFT
757P



Drago



SIZE 14.2" x 11"

DIMENSION 11 iron
6mm

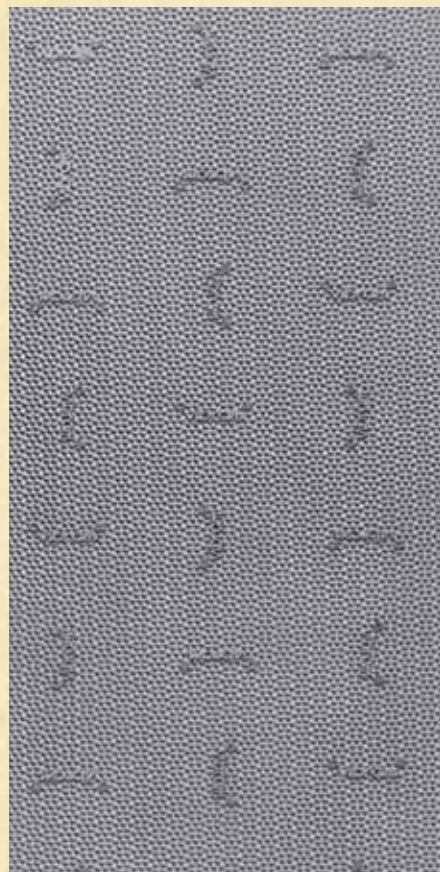
COMPOUND SBR-bounding layer, TPU design layer

COLORS
black camel dk. brown

TOP LIFT
7279



Dupla



SIZE 21" x 17"

DIMENSION 11 iron
6mm

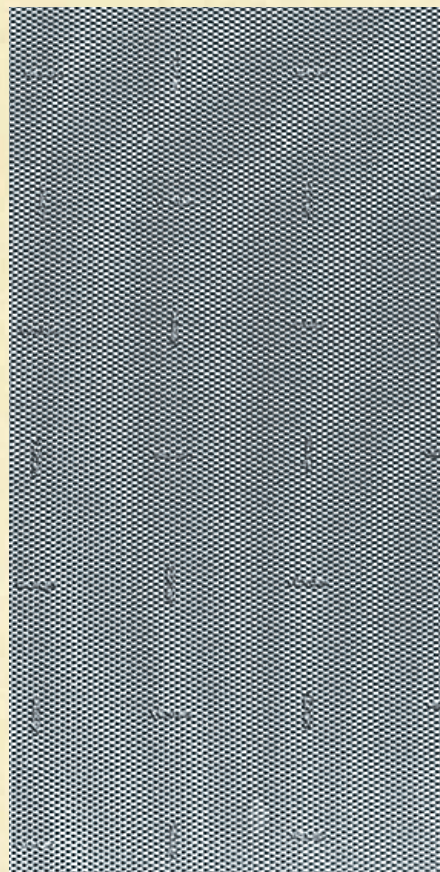
COMPOUND SBR

COLORS
black camel neutral oak

TOP LIFT
7166Q



Toplift



SIZE 9.5" x 30" women's; 14.4" x 30" men's

DIMENSION 10.5 iron women's; 12 iron, 15 iron men's
5.6mm women's; 6.4mm, 8mm men's

COMPOUND SBR

COLORS women men
neutral oak neutral

PROTECTIVE SOLING
7663

Tequilgemma



SIZE 22" x 33.5"

DIMENSION 7.5 iron
4mm

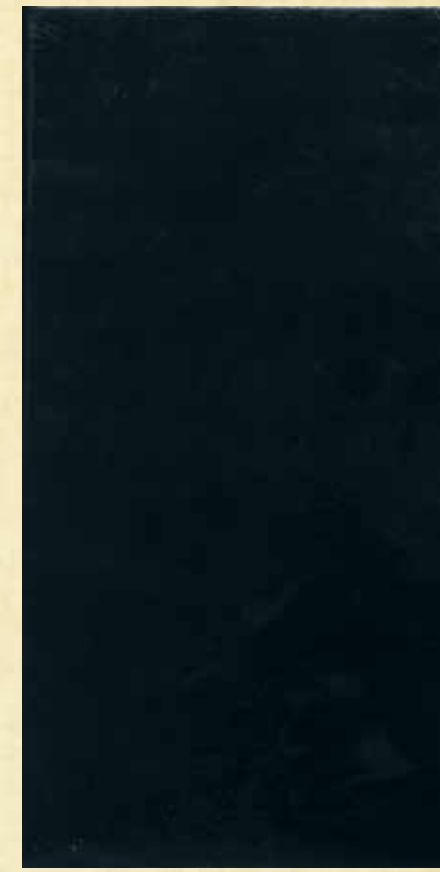
COMPOUND SO

COLORS
black

ROCK CLIMBING
7530



XS Flash



SIZE 25.5" x 36"

DIMENSION 7.5 iron, 10 iron
4mm, 5mm

COMPOUND IR

COLORS
black

ROCK CLIMBING
7509/7510



Grip



SIZE 25" X 37"

DIMENSION 7509 6.5 iron, 10 iron
3.5mm, 5mm

DIMENSION 7510 3.5 iron, 6.5 iron, 10 iron
1.8mm, 3.5mm, 5mm

COMPOUND GRIP

COLORS
black



Bonding Vibram Soling Materials

Vibram provides soling components in a wide assortment of compounds. There is a different bonding process for each of these compounds, which also changes depending on the surface to which the sole is being bonded. We hope the following will help solve some of these issues

Identifying Materials

The first step in selecting an adhesive is identifying the materials that need to be bonded. Differentiating PVC and TPR soles is often difficult because they look and feel similar. There is a test called the Beilstein method that will help you differentiate between the two materials. The Beilstein method involves the use of a lighter (or a small butane torch) and a 12" piece of 10 or 12 gauge copper. You will need approximately 3" of wire from which the insulation has been stripped. Place the end of the copper wire in the flame until it becomes red. Immediately, place the wire on the surface of the sole for a couple of seconds. Then place the wire back under the flame. If the flame turns to a green color, then you have a PVC material.

Preparation of Surfaces

Oils contaminate the sole during sanding, making a good bond more difficult to achieve. Therefore, after sanding the new replacement sole and the old midsole on the shoe, clean both well with thinner to eliminate some of the oils. Once the surface is cleaned, critical attention must be paid to the roughing of the replacement sole. Using a sharp sanding belt, evenly sand the new replacement and the midsole out to the edges. Fresh roughing is important; make certain you apply your adhesive within 72 hours of sanding.

Application of Adhesive

Many Vibram outsoles are designed for high abrasion. We suggest the use of a primer to enhance the bond. You may use a combination of adhesive and thinner to prime the outsoles.



Drying Times

There is an inverse relationship between temperature and drying time. As the temperature increases, the drying time decreases (I.E. bonding happens more quickly at higher temperatures) and as the temperature decreases, drying time increases. There is also an inverse relationship between humidity and drying time. As humidity increases, drying slows. Consideration should also be taken regarding the outside temperature. Most adhesives will thicken and even gel at very low temperatures. Adhesives that have been exposed to cold during shipment and warehousing should be allowed to warm before using in order to maintain the same application and drying properties. Allow these to store in temperatures greater than 70° F.

Open Time

Once an adhesive dries, the amount of open time you have to put the two substrates together varies by the adhesive used. Temperature as well as humidity will affect the open time.

Some points to keep in mind:

1. If the product is put into a press, be certain there is sufficient pressure to get the complete fusing of the two materials.
2. Allow at least 15 seconds in the press to get a sufficient bond.
3. If the open time has expired, the adhesive can be heat-activated using a hot air blower, a heat lamp, etc.

Compound	Suggested Adhesive
Fire & Ice	Urethane
SBR	Neoprene
TC1	Neoprene
TC4	Neoprene
Nitrile	Neoprene
SP	Neoprene
Idrogrip	Urethane
Mont	Neoprene
Gumlite	Neoprene
Morflex	Neoprene
Newflex	Neoprene
Blown Rubber	Neoprene
PU	Urethane
SO	Neoprene
MS	Neoprene
NR	Neoprene
IR	Urethane
Grip	Urethane
Top 85	Neoprene
Snow	Neoprene

Disclaimer: These are suggested adhesives, results may differ

Conversion Chart				
Iron	Fraction	Inches	mm	Iron
1	1/48	0.02083	0.529	1
3	1/16	0.063	1.6	3
4		0.083	2.1	4
4.5		0.094	2.4	4.5
5		0.104	2.7	5
6	1/8	0.125	3.2	6
7		0.146	3.7	7
8		0.167	4.2	8
9	3/16	0.188	4.8	9
10.5		0.219	5.6	10.5
12	1/4	0.250	6.4	12
14		0.292	7.4	14
15	5/16	0.312	8.0	15
16		0.333	8.5	16
17		0.354	9.0	17
18	3/8	0.375	9.6	18
21	7/16	0.437	11.2	21
24	1/2	0.500	12.7	24
27	9/16	0.562	14.3	27
30	5/8	0.625	15.9	30
33	11/16	0.687	17.5	33
36	3/4	0.750	19.0	36
39	13/16	0.813	20.6	39
42	7/8	0.875	22.2	42
45	15/16	0.938	23.8	45
48	1	1.000	25.4	48
54	1-1/8	1.125	28.6	54
60	1-1/4	1.250	31.7	60

Vibram® Repair Tag

Packaging: 5,000 tags per carton numbered 001-5000 and numbered 5001 - 10,000

Remarks: Blank space provided on tag for shop name, address and telephone number. Tag number on top and bottom.
Made in U.S.A.

Tag Size: 2-7/8" x 5-5/8"

Material: Yellow Card Stock

Ink: Black ink printed on two sides

Perforation: One easy tear perforation the width of tag

Reinforced Hole: 3/16"





Vibram USA,

Damon Mill Square
Concord, MA 01742
978.318.0000
www.vibram.com

VIBRAM, the Octagon Logo, the Yellow Octagon Logo,
and the color Canary Yellow are registered trademarks of Vibram S.p.A.