

Gardner
Denver

-20°C PDP
Refrigeration Dryer

High efficiency ISO Class 3 Air
GDMT Dryer Series



Revolutionary regenerative
refrigerated dryer

Energy efficient sub zero refrigeration dryers

High quality in-house air treatment manufacturing

A modern production system and process demands increasing levels of air quality, and compressed air operators need to ensure that the downstream equipment also delivers on it 100%.

The new Air Treatment portfolio manufactured by Gardner Denver utilising the latest technology provides an energy efficient solution at lowest life cycle costs. The same quality, performance, and efficiency standards delivered by the compressors can now be enjoyed from the Air Treatment range.

Investment in the design and manufacture of our product range, in addition to delivering a strong support structure, ensures that compressed air operators don't need to worry about the quality of their compressed air – quality that is key to ensuring maximum production efficiency and investment protection.

Why choose a sub zero refrigeration dryer?

The revolutionary GDMT dryer is the only regenerative refrigerant dryer available in the compressed air market today. It combines the sub zero pressure dew point (PDP) of a typical regenerative desiccant dryer, with the low operating and energy costs of a refrigerant dryer, to provide an extremely low total cost of ownership (TCO).

Sub zero air dryers take clean, dry air to new levels of cost-efficiency across a broad spectrum of operating conditions.



“Gardner Denver -20°C PDP regenerative refrigeration dryers are the first dryer technology that provides a -20°C (-4°F) pressure dew point at 70% lower energy costs.”

Why class 3 air quality is critical

Saturated air, aerosols, and water can compromise efficiency and raise maintenance costs. Class 3 air helps protect against:

- Corroded air storage and distribution systems
- Damaged valves, cylinders, tools and production equipment
- Ruined products or packaging
- Bacterial growth

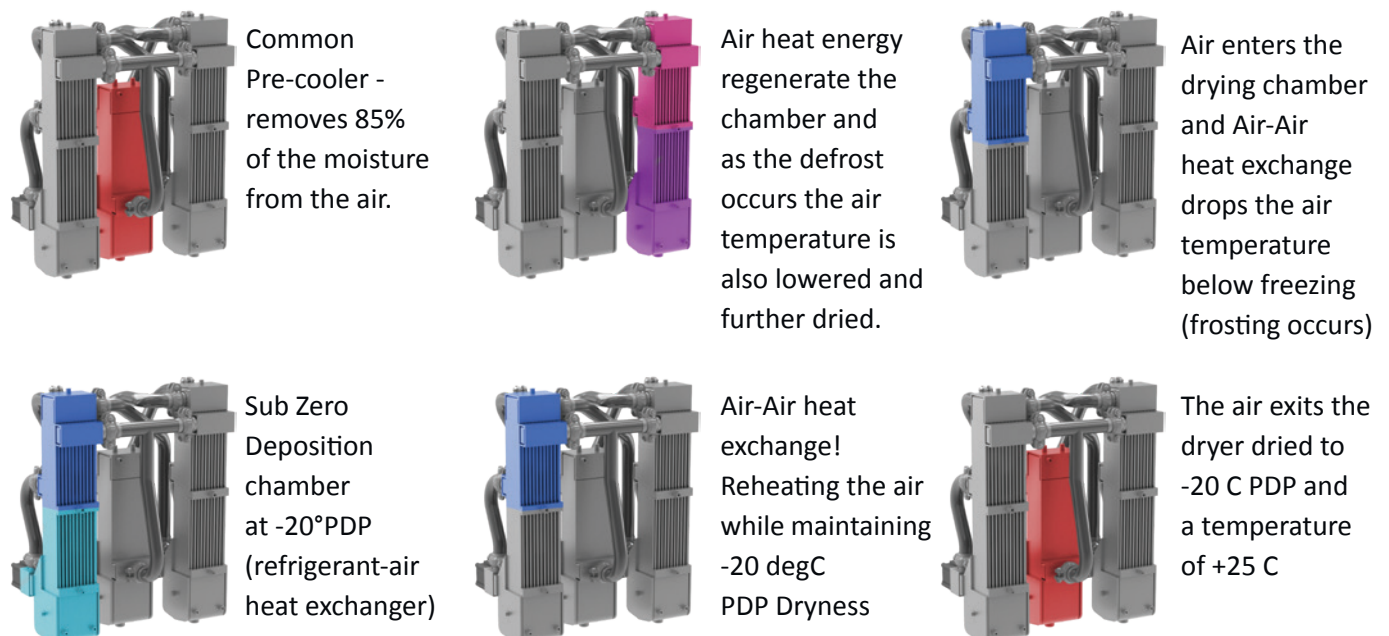
Sub zero technology

Gardner Denver GDMT dryers are the first dryer technology that provides a -20°C (-4°F) pressure dew point at 70% lower energy costs, combining multiple technology solutions into one machine, the ground-breaking GDMT dryer provides amazing results with the lowest TCO compared to every other dryer on the market.

Optimised for Class 3 air quality

Many applications require very dry, high-quality air with sub zero dew points. Gardner Denver’s desiccant dryers are the best option for the most stringent requirements – ISO Class 1-2 with a pressure dew point (PDP) as low as -70°C (-94°F). However, ISO Class 3 air, with a PDP of -20°C (-4°F), is sufficient for a large portion of the market. For applications that only require Class 3 air, we’ve expanded our family of high-quality air dryers with our GDMT dryers. They combine the ease of maintenance and operation of a refrigerated dryer with the sub zero pressure dew points typically associated with a desiccant dryer.

Maximise Air-Air Drying - Minimise Energy Cost





Innovative design, efficient operation

Lower maintenance costs

The GDMT dryer has no costly consumables that require periodic replacement such as drum wheels or desiccant beads. Also, no external heaters or blowers are required for regeneration – normally required for inlet temperatures below 20°C – reducing the need for high-maintenance equipment.

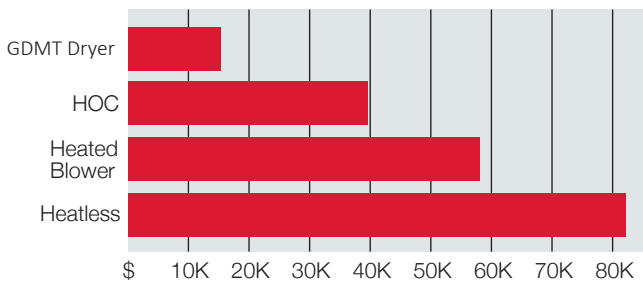
Increases productivity

Decrease downtime and increase plant productivity as the GDMT dryer is designed for optimised inspection and maintenance with removable side panels. Plus, the advanced controller permits remote viewing of critical parameters.

Improved efficiency

Typical desiccant dryers use upwards of 15% purge air for regeneration, which equates to 15% of the energy cost of the compressor. The GDMT dryer does not require purge air, eliminating this wasted energy cost.

GDMT Dryers Reduce Cost of Ownership

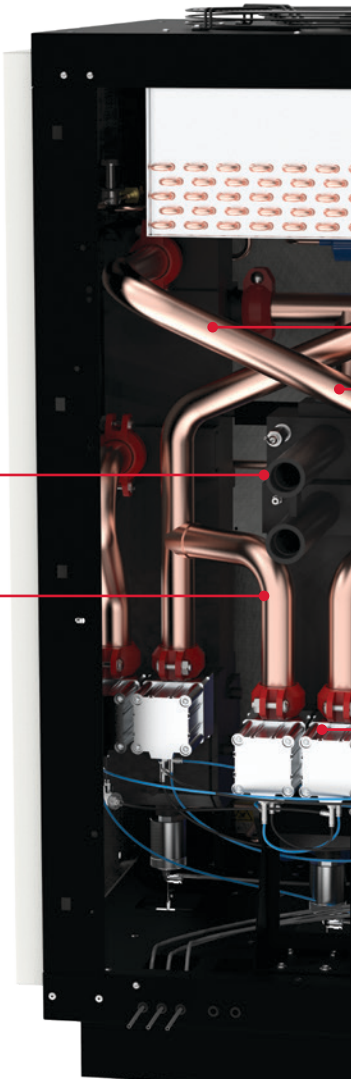


The GDMT Dryer offers a lower total cost of ownership compared to other dryer technologies.

How -20°C PDP refrigeration dryers work

PRE-COOLING: Air enters the dryer through the pre-cooler/re-heater, where it is cooled and dried to 15°C (59°F) PDP, removing 85% of the moisture content in the air.

REGENERATION: Leaving the pre-cooler/re-heater, the air enters the first heat exchanger for regeneration by removing a thin layer of frost that has accumulated on the inner walls during the previous drying cycle. Simultaneously, the air is cooled and dried to 3°C (37°F) PDP.





“With a 40% smaller footprint, the GDMT dryer uses less floor space and is fully compatible with all compressor types.”



DRYING: With only 15% of the of the moisture remaining, the air now enters the sub zero dryer heat exchanger where it is cooled and dried to -20°C (-4°F) PDP. The removed moisture begins to form a thin layer of frost on the inner walls of the heat exchanger.

REHEATING: The air dried to -20°C (-4°F) PDP is reheated before exiting the dryer in two steps. First, the air re-enters the upper part of the second heat exchanger and is heated by the incoming air to -5°C (23°F) while still maintaining a -20°C (-4°F) PDP.

REHEATING: Next, the air re-enters the common pre-cooler/ re-heater unit where the air is heated to 25°C (77°F) from the incoming air. The air exits the dryer with a -20°C (-4°F) PDP.

Reduced equipment / operating costs

Since the GDMT dryer does not consume purge air, 100% of the air supplied by the compressor is available downstream to the dryer. This eliminates the need to upsize the compressor to compensate for the dryer’s purge requirements, saving both equipment and operating costs.

Installation made easy

With a 40% smaller footprint, the GDMT dryer uses less floor space and is fully compatible with all compressor types (both oil-flooded and oil-free) without requiring any costly modifications to the air compressor or downstream particulate filtration.



Applications & industries:

- Air agitation
- Air bearings
- Air gauging
- Conveying granular products
- Food & beverages (non-direct air contact)
- Instrument air
- Sand blasting
- Piping exposed to below freezing ambients



The GDMT dryer advantage

Precision control for optimised performance

Delivering Class 3 air quality cost-effectively requires advanced logic integrated with precise timing. The Xe-90 controller manages drying efficiency and air quality automatically. It monitors up-to-the-second operating conditions and provides precise control over continuous drying and regenerating cycles to ensure a constant -20°C (-4°F) PDP, regardless of changes to compressed air demand or ambient temperatures. Advanced real-time monitoring of the air system ensures air quality and efficiency with full integration with the plant system.



Delivering amazing benefits to customers

Specifications	HOC	Drum	Desiccant	Sub Zero
Delivers Class 3 air quality dry air at -20°C (-4°F) PDP	✓	✓	✓	✓
Dries to a constant PDP regardless of changes in air demand or ambient temperatures	✓	✗	✓	✓
Protects pipes from freezing when they are exposed to low ambient temperatures	✓	✓	✓	✓
Compatible with all compressor types (oil-flooded and oil-free)	✗	✗	✓	✓
Provides 100% compressed air availability at all flow rates	✓	✓	✗	✓
Operates without drying agents that require particulate filtering	✗	✗	✗	✓
Low maintenance costs	✗	✗	✗	✓
No additional cost required for compressor modifications	✗	✗	✓	✓



Technical data

GDMT Dryer Series

Model	Capacity		Operating power	Dimensions L x W x H		Weight	
	m ³ /hr	SCFM		mm	in	kg	lb
GDMT60	360	212	1.46	1063 x 899 x 1767	41.8 x 35.4 x 69.6	352	776
GDMT70	420	247	1.78	1063 x 899 x 1670	41.8 x 35.4 x 65.7	352	776

* Capacity measured under the following conditions: FAD (Free Air Delivery) 1 bar a, pressure 7 bar g, ambient temperature 25°C, air inlet temperature 35°C



Standard features include:

- Removable panels for easy service access
- IP42 electrical protection
- Solenoid no-loss drain with electronic feedback to the controller
- Xe90D programmable controller
- Victaulic® connections for easy maintenance
- R452A refrigerant

Optional features include:

- Low temperature kit (ambient and/or inlet)
- Outdoor modification/IP54 protection

Global Expertise

The GD rotary screw compressor range from 2.2 – 500 kW, available in both variable and fixed speed compression technologies, are designed to meet the highest requirements which the modern work environment and machine operators place on them.



The oil-free EnviroAire range from 15 – 315 kW provides high quality and energy efficient compressed air for use in a wide range of applications. The totally oil-free design eliminates the issue of contaminated air, reducing the risk and associated cost of product spoilage and rework.



A modern production system and process demands increasing levels of air quality. Our complete **Air Treatment Range** ensures the highest product quality and efficient operation.



Compressor systems are typically comprised of multiple compressors delivering air to a common header. The combined capacity of these machines is generally greater than the maximum site demand. To ensure the system is operated to the highest levels of efficiency, the **GD Connect** air management system is essential.



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For additional information please contact Gardner Denver or your local representative.

Specifications subject to change without notice.