

# KODIAK MARINE

## PARTS BOOK 2019

KM11167

**KEM Equipment**

MARINE AND INDUSTRIAL CERTIFIED ENGINES

Kodiak Marine  
10800 SW Herman Rd  
Tualatin, OR 97062  
503-692-5012  
[www.kemequipment.com](http://www.kemequipment.com)

## ENGINE IDENTIFICATION

An identification placard is affixed to the engine. The label contains the engine family number and a model, which identifies the engine from other KEM engines.

The engine model number and serial number are required when seeking information concerning the engine and/or ordering replacement service parts.

<b>KEM EQUIPMENT, INC.</b> 10800 SW HERMAN RD. TUALATIN OR 97062		MAX RATED KW [REDACTED]	
<b>EMISSION CONTROL INFORMATION</b>			
ENGINE FAMILY [REDACTED]	SERIAL NUMBER [REDACTED]	DISP: [REDACTED]	
EXHAUST EMISSION CONTROL SYSTEM SFI, ECM, H02'S, TWC		MODEL NO. [REDACTED]	
THIS ENGINE IS CERTIFIED TO OPERATE ON GASOLINE. THIS MARINE ENGINE COMPLIES WITH U.S. EPA EXHAUST REGULATIONS FOR [REDACTED] AND CALIFORNIA EMISSION REGULATIONS FOR [REDACTED] SPARK IGNITED MARINE ENGINES.			
REFER TO THE OWNER'S MANUAL FOR MAINTENANCE SPECIFICATION AND ADJUSTMENTS.			KM 10493

<b>KEM EQUIPMENT, INC.</b> 10800 SW HERMAN RD. TUALATIN OR 97062		
MODEL NUMBER [REDACTED]	SERIAL NUMBER [REDACTED]	
THIS ENGINE IS SOLELY FOR EXPORT, AND IS THEREFORE EXEMPT UNDER 40 CFR 1068.230 FROM U.S. EMISSION STANDARDS AND RELATED REQUIREMENTS.		

## Marine Base Engines

PN 2.4-Base	2.4L Base Engine
PN 262-Base	4.3L Base Engine w/2 BBL Intake
PN 262-Base-4BBL	4.3L Base Engine w/4BBL Intake
PN 350-Base	5.7L Base Engine No Intake
PN 350-Base 00	5.7L Base Engine w/4BBL Intake
PN 350-MPI-Base- OE*	5.7L Fuel Inj. Base Engine
*OE Base Includes ECM, Harness and Fuel Pumps	
PN 6.0-LY6	6.0 Base VVT
PN 4.3-LV3-B	4.3LV3 (DI) Base Engine
PN 5.3-L83-B	5.3L (DI) Base Engine
PN 6.2-L86-B	6.2L (DI) Base Engine

Note: All engines installed by a KEM Certified Marine Dealer will receive a One Year Warranty. Your warranty card must be completed and returned to KEM Equipment within 30 days of installation of the engine. Base engines not installed by a Certified Marine Dealer will receive a 90 day warranty.

## Electronic Sensors

### 2.4L

**12574309** Oil pressure Sensor  
**12570125** Knock Sensor  
**12589321** O2 Sensor  
**93358883** Coolant Sensor  
**93232413** Crank Sensor  
**12601098** Cam Sensor  
**93259413** Map Sensor

### 4.3L/5.7L VORTEC

**12574309** Oil Pressure Sensor  
**12570125** Knock Sensor  
**12589321** O2 Sensor  
**25036979** Coolant Temp Sensor  
**266201** Coolant Temp Gauge Sensor  
**248801** Oil Pressure Gauge Sensor

### 6.2L LSA

**12589321** O2 Sensor  
**12614717** Air Intake Sensor  
**12592525** Air Charger Outlet  
**55573248** Air Charge Inlet  
**12585546** Crank Sensor  
**12608814** Coolant Temp Sensor  
**12616646** Oil Pressure Sensor  
**13500745** Fuel Pressure Sensor  
**12591720** Cam Sensor  
**12603781** Oil Level LS3/LSA

### 4.3-LV3 5.3-L83 6.2-L86

**12589321** O2 Sensor  
**13500745** Fuel Pressure Sensor  
**25037334** Air Temp Sensor  
**12623093** Cam Sensor  
**12623095** Knock Sensor  
**12608814** Coolant Temp Sensor  
**12644228** Map Sensor  
**12664124** Fuel Pressure Sensor

### 6.0L L96

**12589321** O2 Sensor  
**13500745** Fuel Pressure Sensor  
**248801** Oil Pressure Gauge Sensor  
**25037334** Air Temperature Sensor  
**266201** Coolant Temp Sensor Gauge  
**12591720** Cam Sensor  
**12616646** Oil Pressure Sensor

## Electric Sensors and Switches

**248801** Oil Sender



**266201** Water Temp Sender



**512801** Water Temp Alarm



**705801** Oil Pressure Safety Switch



**25036276** Fuel Cut-off Switch



**7851-37-50** 50 AMP Circuit Breaker



**5590** Hella Relay



**12570125** 5.7 Knock Sensor MEFI 5



**12673134** Oil Pres Sensor LS3/LSA



**25036979** Coolant Temp Sensor



**12574309** Oil Sender



**12589321** O2 Sensor all Engines



## Engine Main Harness

### Vintage

**443825** 4.3L J Harness MEFI 4B  
**12181941** 5.7L TBI Harness MEFI 4B  
**443825-T** 5.7LTBI/BFI Harness MEFI 4B  
**443825** 5.7L J Harness MEFI 4B  
**443826-T** 454 JP Sub Harness MEFI 4B/502JP Sub Harness MEFI 4B/8.1L Sub Harness MEFI 4B  
**12181942** 502 JP Harness MEFI 4B  
**KM7253** 6.0L Harness MEFI 4B  
**443826-T** Sub Harness MEFI 4B  
**KM7408** 5.7L BFI

## Engine Main Harness

**2.4L KM10249** MEFI 5  
**4.3L KM10439** MEFI 5  
**5.7L KM7961** MEFI 5  
**6.0L KM7960** MEFI 5  
**6.2L LS3 KM10235** NC MEFI 5  
**6.2L LS3 KM10526** CERT MEFI 6  
**6.2L LSA KM8315** NC MEFI 5  
**6.2L LSA KM10235** CERT MEFI 6  
**4.3L KM10725** non SENT MEFI 7\*  
**4.3L KM11119** SENT MEFI 7\*\*  
**5.3L KM10788** non SENT MEFI 7\*  
**5.3L KM11031** SENT MEFI 7\*\*  
**6.2L KM10788** non SENT MEFI 7\*  
**6.2L KM11031** SENT MEFI 7\*\*

\*NON SENT: 4 WIRE FUEL RAIL DIAGNOSTIC FUEL PRESSURE SENSOR

\*\*SENT: 3 WIRE FUEL RAIL DIAGNOSTIC FUEL PRESSURE SENSOR

## Ignition Parts

**10476237** 3.0L Distributor Cap  
**89060454** Distributor Cap pre-08  
**10467546** 3.0L Rotor  
**10482830** 3.0L Module  
**10477182** V6 Distributor Cap  
**10452458** V6 Distributor Cap  
**10482830** V6 Module  
**10470597** V6 Rotor  
**10482830** V8 Module  
**10477219** V8 Rotor



**10477841** V8 Distributor Cap



**10452459** V8 Distributor Cap Bosch

**10452457** V6/V8 Rotor Bosch  
**10485432** V6/V8 Switch Bosch  
**12570425** Bosch Distributor 5.7L  
**93441559** Bosch Distributor 4.3L

### **KM2102A V6 Distributor Kit**

- 1103993** V6 Distributor
- 1115498** Coil
- 10486025** Patch Wire
- 10486135** Shift Interrupt Wire
- 10486024** HEI Timing Jumper
- 12097982** Coil to Distributor Wire
- KM2137** 8mm Spark Plug Wire



### **KM2060 V8 Distributor Kit**

- 1103799** V8 Distributor
- 1106010** Coil
- 10486025** Patch Wire
- 10486135** Shift Interrupt Wire
- 10486024** HEI Timing Jumper
- 12097982** Coil to Distributor Wire
- KM2137** 8mm Spark Plug Wire

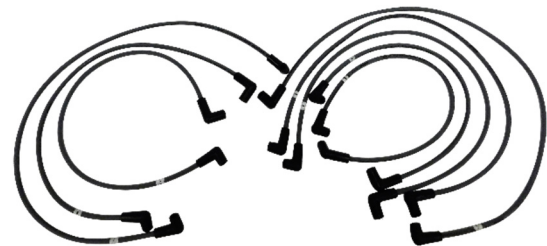


### **Spark Plug Wires**



**12192364** BFI plug wire set 5.7/4.3L

- 12192449** Plug wire set 6.0L
- 12192449** 8.1/6.2 LSA plug wire set
- 12568466** BFI Coil/Module 4.3/5.7L



**KM2137** 8mm plug wire set V6/V8

### **4.3L 5.3L 6.2L Gen V Plug Wires**

- KM10306** 4.3L
- KM10306** 5.3L
- KM10306** 6.2L

## Spark Plug Reference Chart

### Marine

<b>Engine</b>	<b>Stock</b>	<b>Option</b>	<b>Gap</b>
2.4L	93206675	NGK BPR6ES	.040"
4.3L	19256067	AC Delco 41-993	.062"
5.7L	19256067	AC Delco 41-101	.062"
383ci	R44LTS	R44LTS	.045"
6.0L LY6/LQ4/L96	12621258	AC Delco 41-110	.045"
6.2L LS3	12621258	AC Delco 41-110	.045"
6.2L LSA	12571165	AC Delco 41-104	.040"
502	R43XL	AC/Delco R43XL	.035
454 HO	5613438	AC/Delco MR43T	.035
8.1L/8.1L HO	12578277	AC Delco 41-983	.062"
4.3L DI	12622441	A/C Delco 41-114	.042
5.3L DI	12622441	A/C Delco 41-114	.042
6.2L DI	12622441	A/C Delco 41-114	.042



## Pulleys and Belts

### 262 BFI/MPI

**25-7435** V-Belt  
**3744043** Crank Pulley  
**3995646** Water Pump Pulley

### 4.3-LV3

**6PK1951A** Serpentine Belt  
**12626059** Tensioner  
**14103118** Ribbed Idler

### 5.3-L83-1

**6PK1951A** Serpentine Belt  
**12626059** Tensioner  
**14103118** Ribbed Tensioner

### 350-BFI/MPI

**25-7435** V-Belt  
**3744043** Crankshaft Pulley  
**3995646** Water Pump Pulley

### 6.2 LS3

**25-060605** Belt  
**12555609** Smooth Idler  
**38328** Tensioner

### 6.0L L96

**4060770** Serpentine Belt  
**14103118** Ribbed Idler  
**12555609** Smooth Idler

### 6.2-L86

**6PK1951A** Serpentine Belt  
**14103118** Ribbed Idler  
**12626059** Tensioner

### 496 EFI

**735K6** Serpentine Belt  
**12555609** Smooth Idler  
**14103118** Ribbed Idler  
**12580828** Tensioner

### 6.2-LSA

**25-060635** Drive Belt  
**12628025** Drive Belt Tensioner  
**12555609** Smooth Idler  
**12628026** SPCHG Belt  
**12606031** SPCHG Idler  
**12606032** SPCHG Idler  
**12622452** SPCHG Tensioner

## Starters

### 4.3L 5.7L 383 8.1L Engines



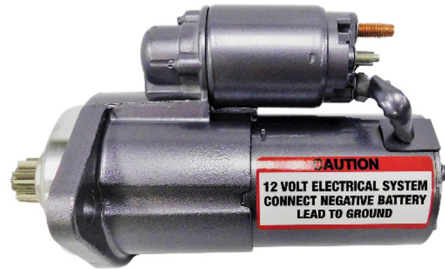
**9000821** Starter Only  
**12561387** 8.1L and 4.3L Starter bolts  
**12338064** 5.7L and 383 Starter bolts  
Low Mount Starter w/14" flywheel  
**9000821A** Starter w/bolts

### 6.0L LSA LS3 and GEN 5 Engines



**9000887** Low Mount Starter  
**12561387** Starter Bolts

### 5.7L 383 6.0 LSA LS3 and GEN 5



**9000888** High Mount Starter  
**BHM07C100** Bolt

### 3.0L 5.7L Engines



**9000820** Starter  
Low Mount Starter w/12 3/4" Flywheel  
**9000820A** Starter w/bolts  
**14037733** Short bolt  
**12338064** Long bolt

### 2.4L



**8000230** Starter Bottom Mount only  
Replacement Solenoid low mount  
**1114583**

## Alternators

8.1L 6.0L 6.0L-SC

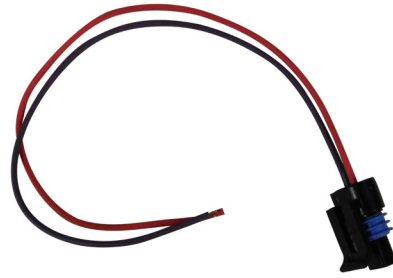


**K032049** 70 Amp Alternator

4.3L, 5.7L, 383 Engines

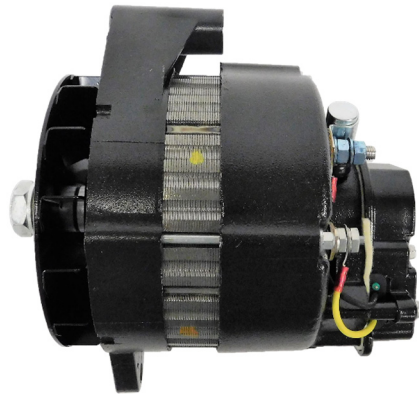


**19020614** 70 Amp Alternator



**KM9010** Connector for Delco Alternator

4.3L 5.7L 383



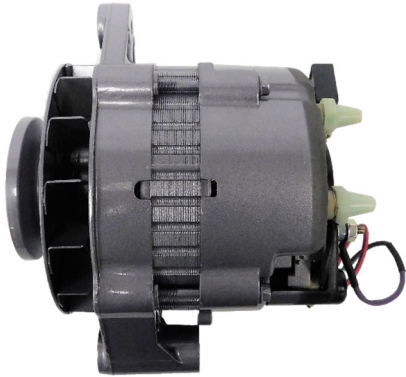
**8MR2069TA** 90 Amp Alternator

4.3/5.3/6.2DI



**8600759** 115 Amp Alternator

## 6.0L 8.1L



## MANDO

**K032049-UR** 51 Amp Alternator

\***7152N-1P40** 150 Amp alternator

\*Optional

## 6.2LSA/6.2LS3/6000-FP



**8600002** 11SI Alternator



**KM10605** 11SI Plug Alt. w/ Light

## 350 Flywheels

**14088650** 5.7L 12 3/4" Flywheel

**10105832** 5.7 14" Flywheel

**460583** 14" Flywheel ring gear

## 364/6.0 Flywheels

**12561680-H/M** High Mount

**12561680** Low Mount

## LSA

**12593036** 6.2L LSA GEN 5 Flywheel

## Fuel Pumps

2.4L 4.3L 5.7L 6.0L all GEN 5



**P61344S.KIT** HP Fuel Pump Update Kit



- P4594** Carter Fuel Pump Only
- P4600HP** Carter Fuel Pump 3/8NPT
- 10299146** Fuel Pressure Regulator Filter
- 25036276** Oil Pressure Safety Switch
- AP6030** Fuel Water Separator w/Base
- 3225** Replacement Filter



**P61344S** HP Fuel Pump Only

6.0/LY6/364/6.2LS3/ALL DI



**10299146** Fuel Pressure Regulator Filter



**P4594A** Carter Fuel Pump Assembly



**AP6030** Fuel Water Separator w/Base  
**3225** Fuel Water Separator Filter



**KM11088** Fuel Bleed Kit

## 6.2DI



**KM11012** Fuel Cooler Kit

**LSA**



**11108** LSA Fuel Pump



**12307** LSA Fuel Filter



**13114** LSA Fuel Pressure Regulator

**12604** LSA Replacement Filter Cartridge

**\*3120R-RAC-32** Fuel/Water Filter

\*Can be used in other applications

**S3232-UL** Replacement Filter

**TBI/PFI**



**25121741** Fuel Filter



**22824** 496 Regulator

## Heat Exchanger Kits

**HE350PFIA** 4.3L/5/7L J/TBI

**HE350PFIA** 5.7L PFI Only

**HE350BFIA** 5.7L BFI/MPI

**HE454PFI-1.25** 454 JP/J

**HE496PFIA** 8.1 JP

**HE502PFIA** 502 JP/J

**KM10960** 6.2 LSA

**400186**

## Heat Exchanger End Cover Gaskets

**300474** 3" Gasket

**KM2019** 4" Gasket

**KM2020** 5" Gasket

**300505** 4" End Cap w/ Gasket

## Heat Exchanger Mounts

**KM7604** Front Mount - 6.0L Bracket

**KM7603** Rear Mount - 6.0L Bracket

**KM8300** 5.7L Mount

**HE350PFIA** 4.3L/5.7

**PC 7322** 8.1L Bracket Heat

**KM2158R** 5.7L Port Fuel

**KM2158L** 350 PFI HE Bracket/  
Oil Cooler Bracket

**4RM** Rubber Mount 4" 454/502/8.1L

**3RM** Rubber Mount 3" 4.3L/5.7L

## Heat Exchanger Only



**KM10771** 4.3L LV3



**KM10785** 5.3-L83/6.2-L86



**KM10450** 6.2LSA



**KM10499** 6.2LS3





**HE350BFI 5.7L BFI**



**HE496PFI 8.1L**



**HE350PFI-1/4 4.3L/5.7L 3"**



**HE6.0L/LQ4 6.0L**



**HE262BFI 4.3L BFI**



**HE350 4" H/E**



**HE454PFI 454/502 4"-1.25**

## Oil Cooler and Fuel Coolers



**KM10452** 6.2 LSA (OIL/FUEL)



**KM11028** 5.3L/6.2DI Vertical/4.3L  
**KM10456** LSA Intercooler Filter



**KM2177RW** 8.1L Inline (RW) Cooler

## Remote Oil Filter Kit



**KM350SOK** Single Filter Kit  
**KM496SOK** Single Filter Kit  
**KM262SOK** Remote Oil Kit

## Thermostats

**262/350/496**

**4F800-001** 160 Degree

**364/LQ4 364**

**100228** 160 Degree

**364-LY6/6.2LS3**

**523-160** 160 Degree

**6.2DI/4.3LV3/5.3L83**

**200170** 170 Degree

## Thermostat Gasket

**10105135** Housing Gasket

## Water Pumps

**12529508** 4.3L 90-1999

**12529508** 5.7L 91-1999

**88893281** 454 91-1999

**88893281** 502 91-2000

**88893906** 8.1L 2001

**88894290** 6.0L 2003

## Closed Cooling Kit



**KM2136** Overflow Tank Kit Large

**KM2000-CC** Thermostat Block Only

**KM2000CC-SB** 5.0L and 5.7L Engines

**KM2000CC-BB** 454 Engines



**KM2034** Priority Thermostat Housing



**KM2136-81** Overflow Tank Small

## Intercooler Circulating Pump



**10-24504-03** 6.2L LSA Only

## Raw Water Pump Kits

**09-1027B-1** F5B9 Impeller

**09-812B-1** F6B9 Impeller

**1-45312-1** Backing Plate

**F6B9A** Raw Water Pump Kit BB

**F5B9A** Raw water pump SB

**F6B9A-DI** 4.3L 5.3L 6.2L GEN 5

## Raw Water Pump Only



**F5B9** Small Block

**F6B9** Big Block

## Pulleys



**KM11139** DI Crank Pulley

**KM11154** Front Hub

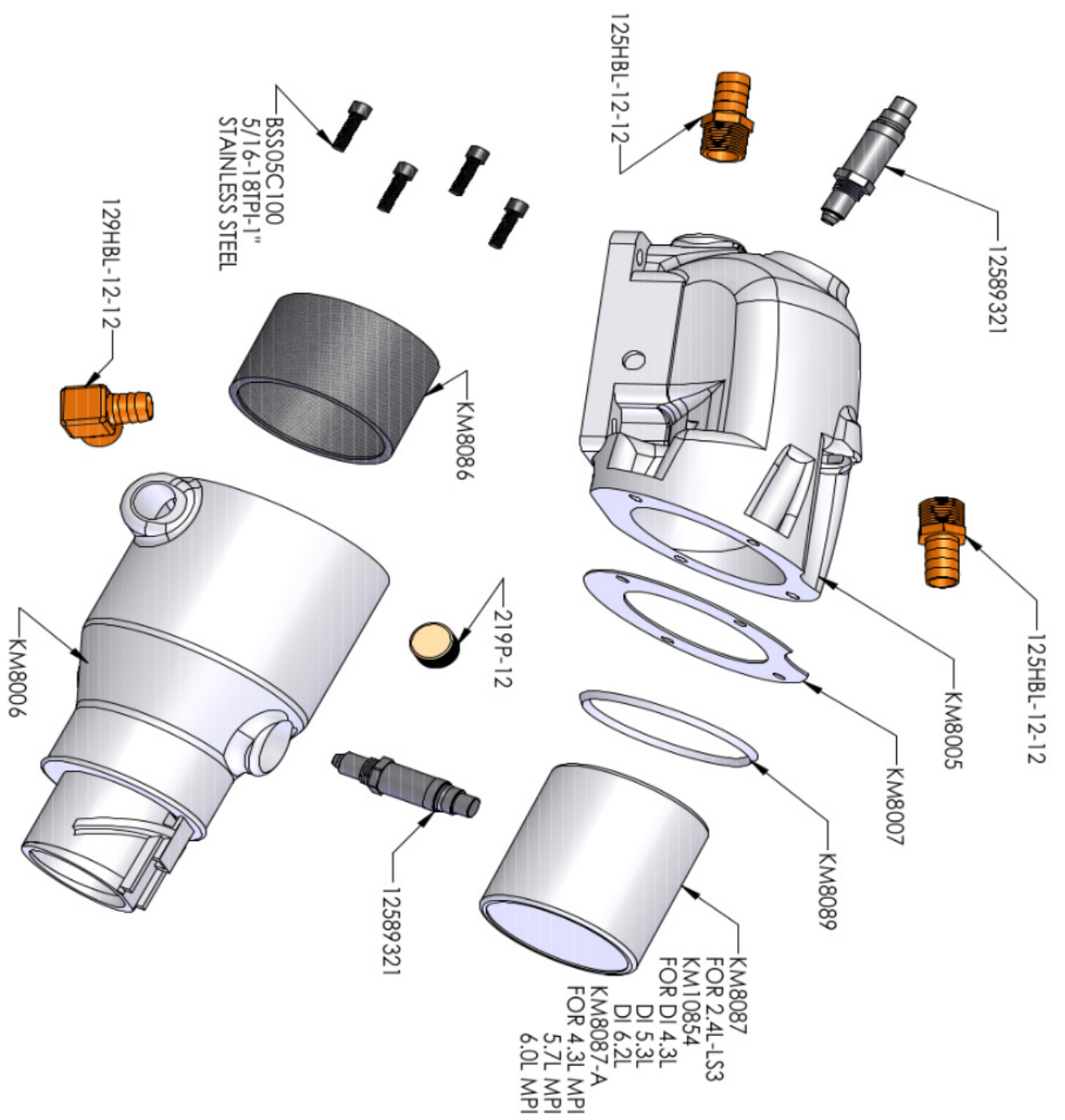
## Power Steering Kit DI



**KM10999** Power Steering Kit



**KM9082** Raw Water Pump Adaptor



## Exhaust Manifold Kits

**KM262A-4** V6 4" Exhaust Manifold Kit  
Painted

**KM3502A** 5.7L 4" Exhaust Manifold Kit  
Painted

**KM4542A** 454/502/8.1L 4" Exhaust  
Manifold Kit Painted

**KM3502A-P** 5.7L 4.0" Exhaust Manifold  
Kit Polished

**KM4542A-P** 454/502/8.1L 4.0" Exhaust  
Manifold kit Polished

**KM3502A-ANDZ** 5,7L 4.0" Exhaust  
Manifold Kit Anodized

**KM4542A-ANDZ** 454/502/8.1L 4.0"  
Exhaust Manifold Kit Anodized

**KM7590A** 6.0L/6.2L LSA LS3 4" Manifold  
Kit

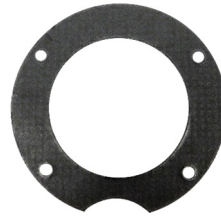
**KM10852A** 5.3L/6.2L DI 4" Certified  
Exhaust Manifold Kit

**KM10852A-NC** 5.3L/6.2L DI 4" Non  
Certified Exhaust Manifold Kit

## Certified Risers all Engines



**KM8005** Cat Riser  
**KM8006** Cat Housing



**KM8007** Housing Gasket

**KM8006A** Marine CAT Housing  
Assembly Includes:

**KM8006** Cat Housing  
**KM8007** Housing Gasket  
**KM8086** SS Mesh  
**KM8089** V Seal (2)  
**N/A** Catalyst

### Exhaust Manifolds Only

**KM262-S** 3.5 262 w/ Slots  
**KM262/CAT** V6 4.0" Painted  
**KM10804** 4.3L DI 4.0"  
**KM10852** 5.3L/6.2L DI



**KM3502** 5.7L 4.0" Painted  
**KM3502-S** 5.7 4.0" w/ Slots  
**KM3502-P** 5.7L 4.0" Polished  
**KM4542** 454/502/8.1L 4.0" Painted  
**KM4542-S** 454 4.0" w/ Slots  
**KM4542-P** 454/502/8.1L 4.0" Polished  
**KM4542-ANDZ** 454/502/8.1L 4.0"  
Anodized  
**KM7590** 6.0/6.2LS3/6.2 LSA

### Riser Gaskets

**KS496S** 4" Riser Gasket No Slots  
**KS496** 4" Riser Gasket W/Slots  
**KS418M** 3.5" Riser Gasket W/Slots  
**KM2234** 3.5" Riser Block Off Plate  
**KM2235** 4.0" Riser Block Off Plate

### Exhaust Risers



**KM4192A**  
2.4/4.3/5.7/454/502/8.1/6.2/LS3 LSA  
4.0" Painted All Non Cert Engines  
**KM4192-P** 5.7/454/502/8.1/6.2/LS3 LSA  
4.0" Polished

### Exhaust Thru Hull



**BJ4.0THM-A** 4.0" Assembly  
**BJ3.5THMA** 3.5" Assembly



**BJ4.0THM-30-A** 4.0" 30 Degree Angled

### Exhaust Replacement Parts

**BJ4.0RF** 4.0" Rubber Flapper

**BJ3.5RF** 3.5" Rubber Flapper

**25C150SHCSTFLSS** Bolt

**FW04** Flat Washer

**NY04C** Nyloc Nut

**BJ4.0RP** 4.0" Retainer

**BJ3.5RP** 3.5" Retainer

### Wire Reinforced Exhaust Hose

**4.0WR** 4.0" Exhaust Hose

**3- ½WR** 3.5" Exhaust Hose

### Stainless Exhaust Hose Clamps

**#72** 4.0" Clamp

**#64** 3.5" Clamp

### T-Bolt Clamps

**AF-450** 4.5" T-Clamp

**AF350** 3.5" T-Clamp

### Panel to Engine Harness Extensions

**443814** 60 FT Wire Extension

**443352** 30 FT Wire Extension

**443508** 26 FT Wire Extension

**443505-A** 20 FT Wire Extension

**443808** 15 FT Wire Extension

**KM10905** 36 FT Harness Extension

**KM10905-B** 20 FT Harness Extension

**KM443508** Harness Repair Kit

### 21 Pin Harness Extensions

**KM10754-A** (15FT)

**KM10754-B** (20FT)

**KM10754-C** (35FT)

**KM11014** Deutsch to Mercury SDP

### Adaptors



**KM11046** Deutsch to Merc.



**KM10988** Deutsch to 8 Pin



## Instrument Panels



**443705-B** Panel with Center Hole  
(black) 6 ½" x 20 ¾"

**443705-B-WHITE** Panel with Center Hole  
6 ½" x 20 ¾"



**443705-A** Kodiak Instrument Panel  
(black) 5 ½" x 17 ¾"

**443705-AW** Kodiak Instrument Panel  
(white) 5 ½" x 17 ¾"

**94030** Diacom Service Kit

## Stand Alone Instrument Gauge



**MVP-193** 5" Round Gauge  
(2" Mounting hole required)

**KM10905** MVP Adapter Harness 36"

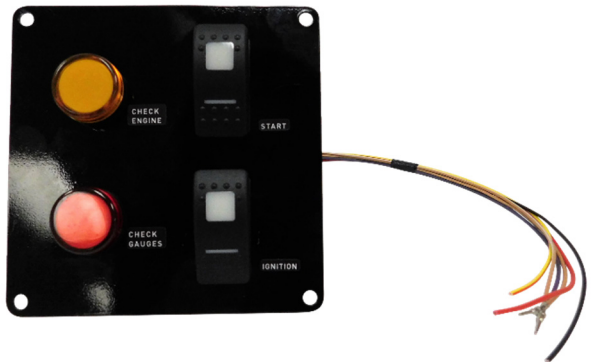
**KM10905-B** MVP Adapter Harness 20"

## Fire Pump Panels



**KM11140** FP Panel MVP and Throttle  
5 ½" x 8"

**KM11141** FP Panel FRC



**KM11142** FP Panel TPG 5 ½" x 5 ½"

## **Spark Arresters**

**KM10272** 2.4L K&N Spark Arrestor

**802220ABV62/2** 4.3L/5.7LTBI

**802010AV62-2F** 4.3L/5.7L w/Carburetor

**A7390-2V62N** 4.3L5.7L BFI

**A7600ESV38** 6.0LVVT/6.2L LSA

**59-5002** K&N Spark Arrestor 6.2 LS3\*

**59-5020** K&N Spark Arrestor 8.1L\*

**59-5000** K&N Spark Arrestor 454\*

**59-2030** K&N Spark Arrestor 5.7L PF\*

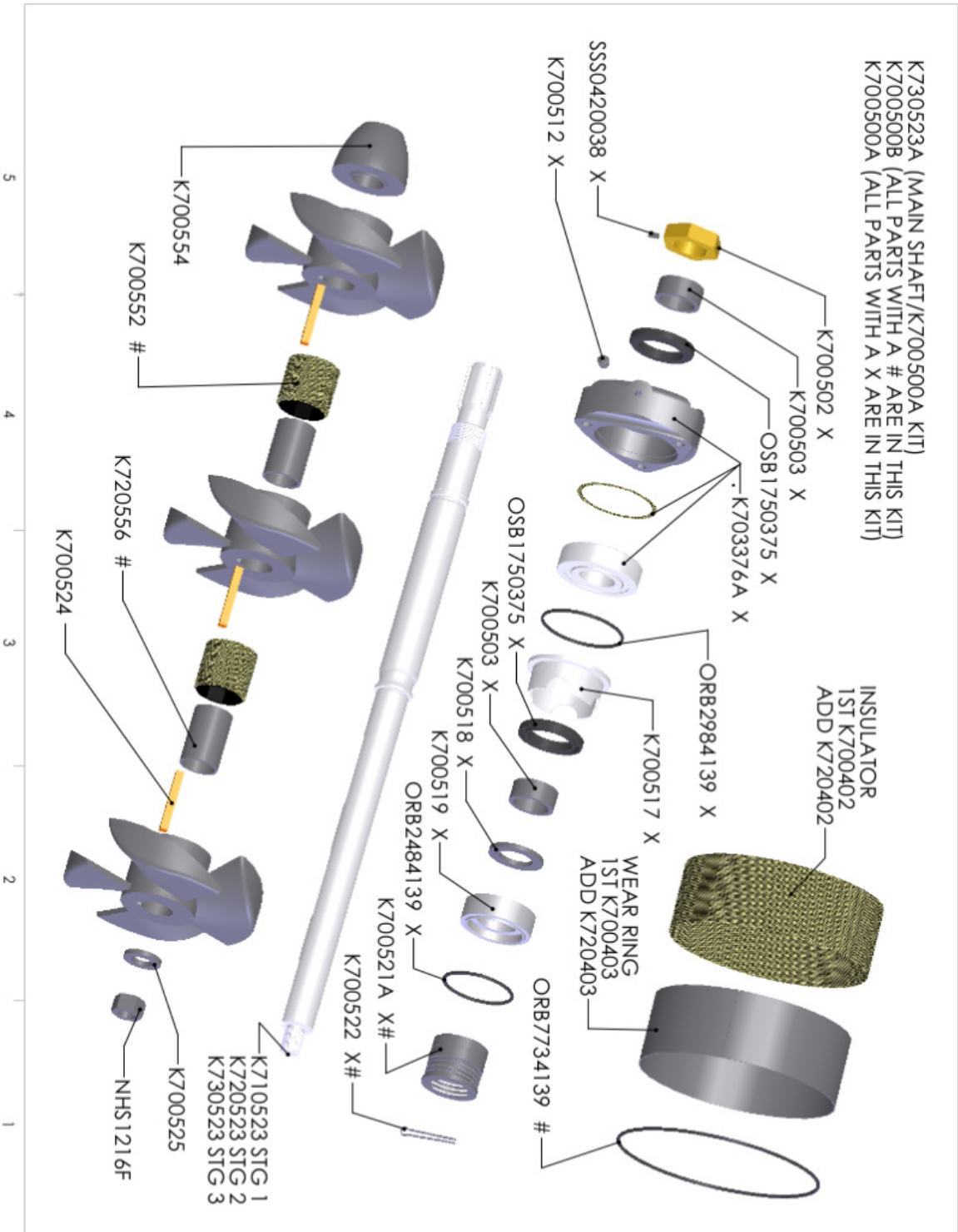
**A7400L** 4.3L MPI

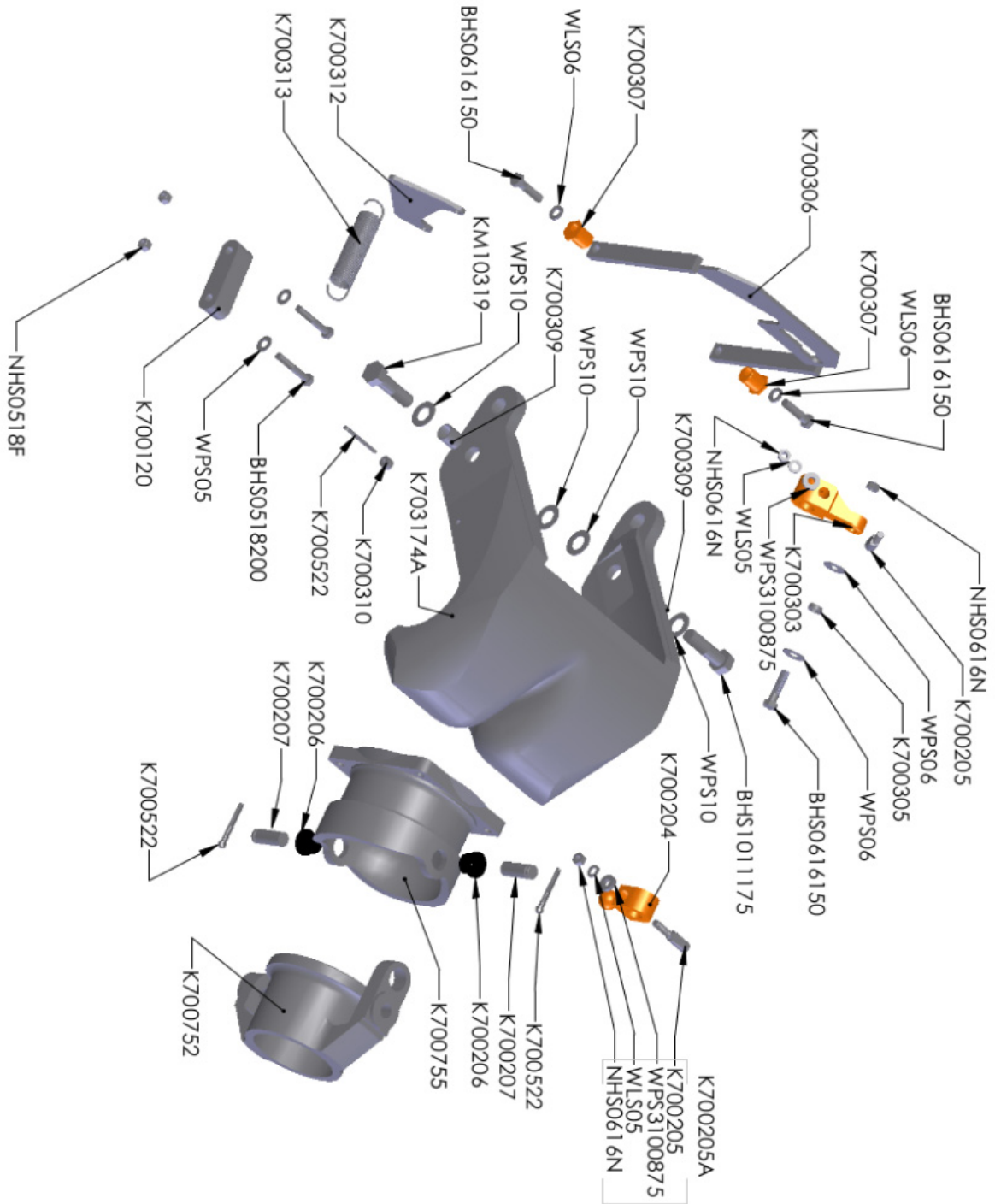
**A7680** 5.7L MPI

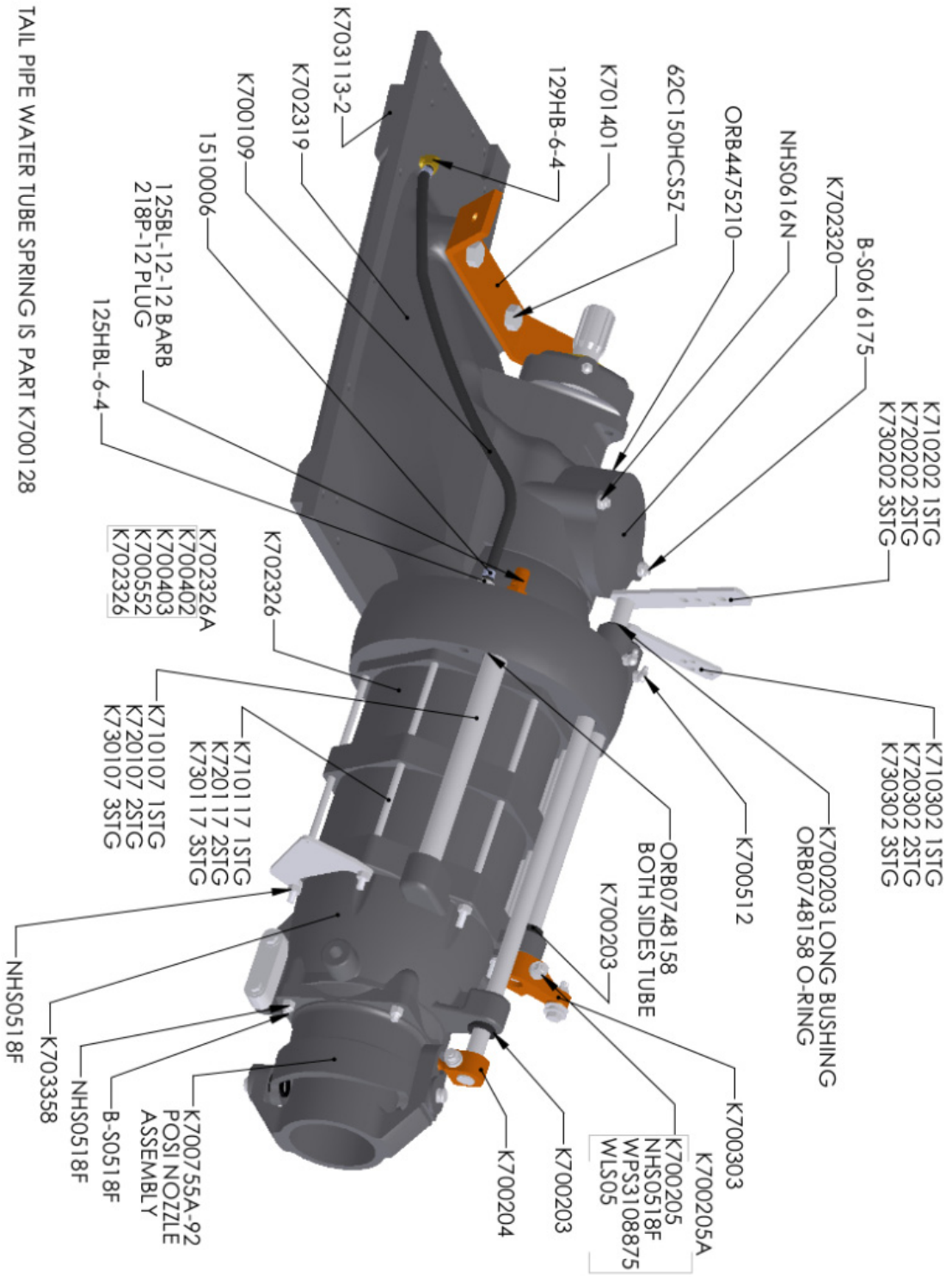
**KM10929** All GEN 5 Engines

**\*SPECIAL ORDER**

## Kodiak Jet Pump Parts







TAIL PIPE WATER TUBE SPRING IS PART K700128

## Reverse Bucket



**K703174** Reverse Bucket Painted

**K703174AD** Reverse Bucket Anodized

**K703174-P** Reverse Bucket Polished

## Stators



**K702326A** Stator Housing Assembly

**K702326ADA** Stator Assembly  
Anodized

## Kodiak Jet Pump



**K702319** Main Intake housing with wear ring and Insulator Installed



**K703376A** Bearing Housing w/Bearing and Seal

## Shafts



**K730523A** 3 Stage Main Shaft Assembly

**K710523** Single Stage Pump Shaft

**K720523** Two Stage Pump Shaft

**K730523** Three Stage Pump Shaft



**K700755A-92** 92mm Pozzi Nozzle  
**K700755A-92-ANDZ** 92mm Pozzi Nozzle  
Anodized

## Tail Pipe



**K703358A** Tail Pipe Assembly

**K703358AD** Tail Pipe Assembly  
Anodized



**K703113-2** Intake Grate  
**K703113-ANDZD** Intake Grate Anodized

## Water Supply Tubes



**K702603** Seal Plate

**K702603AD** Seal Plate Anodized  
**102564** Hatch Extension



**K730107** 3 Stage Water Tube

**K730107-P** 3 Stage Water Tube Polished

**K720107** 2 Stage Water Tube

**K720107-P** 2 Stage Water Tube Polished

**K710107** Single Stage Water Tube

## Impellers



**K700551 #1 Impeller (Super)**

**K700550 Overlap Impeller 1XL**

**K700551-1521 V6 Overlap Impeller**



**K721102 Pitch #2 22 Degree**

**K720555-106 Pitch #6 19 Degree**

**K721102-23 Pitch #2 23 Degree**

**K721104\* Pitch #4 24 Degree**

**\*Can only be used as last stage**

## Jet Mounting Gasket

**K700601T Intake Gasket 1" Thick**

**K700601 Intake Gasket 1/8" Thick**

## Inspection Cap



**K702320 Inspection Cap**

**K702320AD Anodized**

## Wear Rings and Insulators



**K720403 Stator Housing Wear Ring**

**2.438"**

**K700403 Main Housing Wear Ring 2.7"**



**K700402 Main Housing Insulator 2.7"**

**K720402 Stator Housing Insulator 2.438"**



## Fasteners and Parts

**NHS1216F** Main Shaft Nut (Impeller)



**K700525** Main Shaft Washer (Impeller Side)



**K700524** Impeller Key



**K700203** Long Steering/Rev Shaft Bushing



**K700206** Short Steering/Rev and Nozzle Bushing

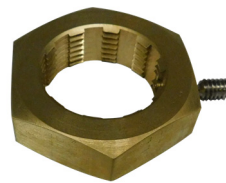


**K700309** Reverse Bucket Pivot Sleeve



**K700502** Brass Nut

**SSS0420038** Stainless Allen Head Locking Set Screw (side of Nut)



**KM10319** SS Bolt

**WPS10** Washer

**BHS0616150** Hex Bolt

**WLS06** Spring Washer



**K700307** Reverse Bucket Bushing



**K700204** Steering Crank



**K700306** Reverse Yolk



**K700303** Reverse Crank



**K700305** Reverse Crank Roller



**K700656L** Screen Rake Long



**K700120** Zinc Anode



**KM2046** Dry Run Kit



**K700313** Reverse Bucket Spring



**K700205A** Taper Pin Assembly



**K700519** Seal Face Housing



**K700503** Bearing Spacer



**K700552** Cutlass Bearing



**K720556** Bearing Sleeve



**K700554** Impeller Fairing



**K700522** Cotter Pin



**K700521A** Mechanical Seal Assembly



**K700518** Slinger



**K700517A** Locating Ring w/S

## Bearing Rebuild Kit

**K700500A** Bearing Rebuild Kit

**K700502** Brass Hex Nut Main Shaft

**OSB1750375** Oil Seal 1-3/4

**ORB2984139** O-Ring 234

**K700518** Slinger

**ORB2484139** O-Ring 230 Seal Face HSG

**K700522** Cotter Pin

**SSS0420038** 1/4NC x 3/8 LG Set Screw

**K700503** Bearing Spacer

**K703376A** Bearing Housing Assembly

**K700517** Locating Ring

**K700519** Seal Face Housing White

**K700521A** Mechanical Seal Assembly

**K700512** 1/8NPT Grease Fitting 90 Deg.



## Tune Up Kit

**K700500B** Tune up Kit

(Includes below parts)

**3) ORB7734139** O-Ring 265, Stator HSG

**4) ORB0748158** O-Ring 210

**2) K700552** Cutless Bearing

**2) K720556** Bearing Sleeve

**1) K700522** Cotter Pin

**1) K700521A** Mechanical Seal Assembly



## Sand Trap



**KT701WT** Sand Trap Complete

**269HB-12-12** Barbed Elbow  
**K701WT1** Sand Trap Top  
**K701WT2** Sand Trap Bottom  
**NHS0518F** Nut  
**K701WT7** Stud  
**K701WT3** Glass  
**WPS05** Washer  
**K701WT4** O Ring  
**215PN-12** Nipple  
**K701WT5** Valve  
**125HBL-12-12** Hose (Barb Optional)  
**K700623** Insulating Bushing  
**NHS0518N** Nyloc Nut

## Kodiak Rear Mount Kit



### **KM-RMK** Rear Mount Kit

#### **Includes:**

**K703409** Rear Engine Mount  
**K701401** Engine Bar Mount  
**K701402** Vibration Mount  
**BSM07C125** Allen Bolts  
**BHS1011125** 5/8"X 1 1/4" Bolt

#### **Studs**

**K710117** Single Stage Stud  
**K720117** 2 Stage Stud  
**K730117** 3 Stage Stud

#### **Transom Seal Kit**

**K700623** Insulation Bushing (12)  
**WPF3407506** Fiber Washer (12)  
**WPS05** Washer (24)  
**BHS0518150** Bolt (12)  
**NHS0518F** Nut (12)  
**K700621** Transom Seal  
**K700624** Transom Spring  
**K702331** Transom Ring

## American Turbine Cone Adapter



**K700282A**

### Includes:

**K700282** Cone Adapter

**KM7614** U-Clamp

**WSP11H-SPEC** Short Driveline

**BSM07C125** Allen Bolts

## Front Engine Mounts

**VBM01C** Cast Engine Mount

**DF210** Engine Mount

**VBM03** Cast Short Mount

**PC7078** Trunnion Pin

**KM11114** Aluminum Engine Mount

## Rear Engine Mounts

**KM2077A** 4 Point Mount Kit

**KM2077A-S** Short Mounts

## Drive Lines (Long and Short)



**K701300** Long Driveline 7.5"

**WSP11H-SPEC** Short Driveline 7"

**KM2001-V6** V6 1310

**KM2001A** 5.7L 1310

**KM2023A** 454/502 1310

**PC8000** Metric Bolts for 8.1L

**KM2023A-81** 8.1L 1310 Drive Adapter

**KM2024A-81** 8.1L 1350 Drive Adapter

**KM7543A** 6.0/6.2LS3/ 1310 Drive Adapter

**KM9073** 6.2L1350 Drive Adapter

**KM9085** 6.2L 1310 Drive Adapter (High Mount Starter Only)

**KM10129** 6.2L 1310 Drive Adapter

## 2.4L Gasket Kit

**93282665** Head Gasket  
**90467661** Cam Cover Gasket  
**90409644** Exhaust Gasket  
**93255173** Intake Gasket  
**90353421** Oil Pump Gasket  
**90322506** Water Pump Seal  
**90354378** Rear Main Seal  
**90183572** Front Crank Seal

## 4.3L Gasket Kit

1) **10220906** Oil Pan Gasket  
2) **3754587** Water Pump Gaskets  
2) **12552362** Head Gaskets  
1) **12529196** Intake Gasket  
1) **10108445** Distributor Gasket  
2) **10201397** Valve Cover Gaskets  
1) **10105135** Thermostat Gasket

## 5.7L Gasket Kit

1) **10108676** Oil Pan Gasket  
2) **3754587** Water Pump Gaskets  
2) **14096405** Head Gaskets  
2) **10046089** Valve Cover Gaskets  
2) **12550034** Intake Gaskets  
1) **10105135** Thermostat Gasket  
1) **10108445** Distributor Gasket

## 6.0L Gasket Set

**12610046** Head Gasket  
**89060434** Intake Gasket  
**12610141** Valley Cover Gasket  
**12574294** Front Cover Gasket  
**12574293** Rear Housing Gasket  
**89060436** Rear Main Seal  
**12559271** Water Pump Gasket  
**12612045** Valve Cover Gasket

## LS3 Gasket Set

**12610046** Head Gasket  
**12612045** Valve Cover Gasket  
**12630223** Water Pump Gasket  
**12574294** Front Cover Gasket  
**12574293** Rear Housing Gasket  
**12612350** Oil Pan Gasket  
**12610141** Valley Cover Gasket  
**89017839** Intake Gasket

## LSA Gasket Set

**12622033** Head Gasket  
**19180613** Intake Gasket Kit  
**12612350** Oil Pan Gasket  
**12612045** Valve Cover Gasket

## 4.3L DI Gasket Set

**12632968** Head Gasket  
**12630883** Valve Cover Gasket  
**12657430** Water pump Gasket  
**12634614** Front Crank Seal  
**12633134** Valley Gasket  
**12626354** Intake Gasket  
**12665076** Rear Main Seal

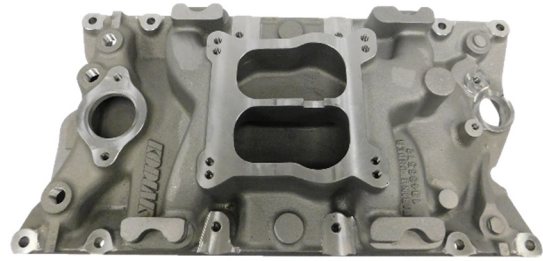
### 5.3L, Gasket Set 6.2L DI Gasket Set

- 12659260** Head Gasket
- 12619787** Valve Cover Gasket
- 12657430** Water Pump Gasket
- 12634614** Front Seal
- 12623104** Valley Cover
- 12626354** Intake Gasket
- 12665076** Rear Main Seal

### 496 Gasket Kit

- 1) **12567777** Oil Pan Gasket
- 2) **12558875** Water Pump Gasket
- 1) **12558165** Head Gasket LH
- 2) **12558166** Head Gasket RH
- 1) **89017539** Intake Gasket
- 1) **12551240** TBI Base Gasket
- 1) **10105135** Thermostat Gasket
- 1) **12559597** Valve Cover Gasket

### Intake Manifold



- KM2155A** 5.7L Vortec Intake Manifold
- 12550034** Gasket Set
- 12550027** Intake Manifold Bolts

### Bellhousing Assembly



- K262HCA** 3.0L Thru 502 engine Cover Plate Not Included

### Bellhousing Cover Plates

- KM2008** Cover Plate Lower top Mount Starter

- KM2009** Cover Plate Low Mount Starter

- KM2014** Cover Top Mount Starter