

# 3-DAY ONLINE ONLY AUCTION

**DAY 1: July 14, 10:00am CDT**  
3609 Clinton Drive  
Houston, TX 77020

**DAY 2: July 15, 10:00am CDT**  
3609 Clinton Drive  
Houston, TX 77020

**DAY 3: July 16, 10:00am CDT**  
3609 Clinton Drive  
Houston, TX 77020

**Inspection: Monday, July 13, from 9:00am to 3:00pm CDT**

**EVERYTHING  
MUST SELL!**

**100,000 SQ.FT. LEASE LOST – Complete Site Sale to Include:  
All Machine Tools, Equipment, Rolling Stock, Tooling,  
Accessories, Shop Support, Cabinets, Electrical Supplies,  
Tool Room Equipment, (100+) Vidmar Cabinets & Much More!**



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe, New 1999, 0.5-100 rpm, 100 hp, 110" 4-jaw chuck, threading, motorized tailstock, 3 axis DRO



• 45,000 Lb. Taylor Model Y-45-WOS Forklift



**2 Available**

• Fronius I.D. Pipe Cladding Machine, 5' – 42' pipe lengths, 6.6"–36" pipe O.D., 6"–35.4" pipe I.D., HMI-T10 oper. panel, Trans TIG 5000 + Trans TIG 2200 pwr sources, "lights out" operation



• 59" Toshiba TUE-15 Hi-Column CNC VBM, 70.8" max. dia., 59" max. height, 2-250 rpm, 60 hp, ATC, Fanuc 18T CNC



*Sale Conducted by:*

**INVESTMENT RECOVERY SERVICES**

3421 North Sylvania Avenue, Fort Worth, TX 76111

tel: 800.583.1111 • 817.222.9848 • fax: 817.834.4075

Britton New, britton@irsauktion.com • Gregg Trenor, TX Lic. No. 11245

**18% BUYER'S PREMIUM**

**Online Bidding Hosted by:**

**BidSpotter.com**

# DAY 1

DAY 1 TO INCLUDE: Horiz. Boring Mills (3" to 7" Spindles) • Vert. Boring Mills (36" to 96" Tables) • Radial Arm Drills • Hyd. Press Brakes • Surface Grinders • CNC Lathes • Engine Lathes (22" to 122" Swings, 100" to 400" Centers) • Hollow Spindle Lathes • Turret Lathes • Vert. Turret Lathes • Saws • Shears • Rotary Tables • Tooling • Fab • Forklifts & More!

**EVERYTHING  
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**2019**



**New in Crates**

• 5" KMT MB130e HBM, New 2019, 5.11" spindle, #50 taper, 8-900 rpm, 20 hp, 63" x 70.8" table, 78.7" X, 74.8" long. trvl, 78.7" headstock vert. trvl, built-in facing head



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe, New 1999, 0.5-100 rpm, 100 hp, 110" 4-jaw chuck, threading, motorized tailstock, 3 axis DRO



• 10' x 1" Pacific 750-S10A Hydraulic Power Squaring Shear, 124" knives length, 18" throat, 40 hp, adj. rake, squaring arm



• 1000 Ton Verson Allsteel 1000-HD1-ST Traveling Gantry Straightening Press, 30' x 36" bed size, 40" btwn col., 24" stroke, 30" shut height, on U.S. government skids



**3 Available**

• Warner & Swasey Model M-3600 Square Head Saddle Type Turret Lathe, with Cross Sliding Rear Turret, 36.5" swing, 83" max. turn length, 12.5" bore, 10-281 rpm, 75 hp, 32" chuck, 6 pos. rear turret, 4-way tool post



• Leadwell LTC-50 BL CNC Lathe, 1998, 33" swing, 80" centers, 1500 rpm, 4" bore, 24" 3-jaw SMW chuck, Fanuc O-T CNC, 5690 cutting hrs., inspection report available



• 60" Proceco Typhoon-HD Table Type Parts Washer, 60" dia. x 60" ht. max. work piece, 2500 lb. load cap., (2) recirc. stages, 140-180 F



• Seneca Falls MC 150 Facing/Centering Machine, 0.75"-12" OD cap., 40" swing, 120" ctrs, (2) 20 hp mtrs, 294-1256 rpm drill, 78-333 rpm mill, dual oper. cntrls, coolant



• 7" Giddings & Lewis MC-70 Twin Pallet CNC HMC, 7" spindle, 144" X / 103" Y / 60" Z / 118" W, 12-2200 rpm, 107 hp, (2) 60" x 96" pallets, Numeripath 8000B CNC



• Monarch VLN 12 CNC VTL, 47" tbl, 61" swing, 55.7" max. part ht, 3.3-280 rpm, 50 hp, Fanuc 18i-T CNC



• 76" Bullard 4-Axis CNC VBM, 76" (4-jaw), 88" swing, 72" under rail, GE Fanuc Series 15-TT, gov. surplus



2000

• 100 Ton x 144" Accurpress 710012 Hyd. Press Brake, New 2000, 124" btwn housings, 144" bed length, 8" stroke, 14" open ht., 10" throat, 25 hp, ETS pedestal control, ETS back gauge



Loads of Tooling

• Pietro Carnaghi AC16TT 4 Axis Twin Pallet CNC VBM, 1998, (2) 49" pallets, 63" max. turning, 74" under rail, 1.7-380 rpm, 100 hp, Fanuc 15TTCNC



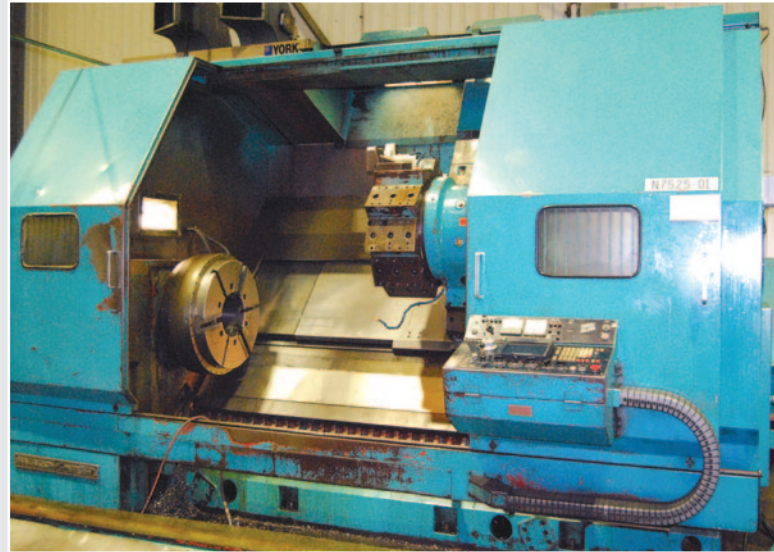
• 41" x 314" Sigma Tos SU-100 Engine Lathe, 2.2-450 rpm, 4.1" spindle bore, inch/metric threads, 24" 3-jaw chuck, 40" 4-jaw chuck, Aloris tool post, (3) steady rests, tailstock, taper attach.



• 24" x 120" TOS-Hostivar BUT 63-3000 CNC Cylindrical Grinder, 2-200 ipm table speeds, 935 rpm grinding wheel, 25 hp, 9-57 rpm work head speeds, 10 hp, Fanuc Oi-MATE-TD



• 45" x 78" Poreba TR-115B2/78 Engine Lathe, New 1998, 4.75" spindle bore, A1-15 nose, 5-500 rpm, inch/metric threads, 42" 4-jaw chuck, steady rest, tailstock, taper attach., Newall DRO



• Mazak ST 60 Universal 2000 CNC Chucker Lathe, 36" swing, 28.75" max. turning dia., 1000 rpm, 60 hp, 6.5" bore, Fanuc 6TB CNC



• Cincinnati Milacron Cinturn 28C CNC Valve Chucker Lathe, retrofit 2004, 50" swing over bed, 900 rpm, 50 hp, 10" bore, 28" O.D. 4-pos. valve indexing chuck, Fanuc Oi-TB CNC



• 54" Bullard VTL, 54" table (4-jaw), 58" swing, 44" under rail, 2.2-160 rpm, 30 hp, side head, new electrics 1992, new PLC unit 2018



• 5" Lucas 542B-60 HBM, 5" spindle, Morse #7, 48" x 62" table, 9 - 1200 rpm, 20 hp, tailstock, Newall DRO's



• 4' 13" Cincinnati Bickford Super Service Radial Drill, 48" arm, 13" col., 60" under arm, 21 - 2300 rpm, 10 hp, #5 Morse, 4" spindle dia., 18" spindle travel, tilt box tbl, pwr elev., pwr clamp, rapids, coolant



• 26" x 120" Ryazan Engine Lathe, 26" swing, 14" over cross slide, 120" centers, 10 - 1250 rpm, 27hp, 3-3/8" spindle bore, 20" 4-jaw chuck, inch/metric threads, tailstock, taper attach., steady rest, 4-way tool post, chuck guard, coolant



• Springfield 48 CNC High Column CNC I.D / O.D. Vertical Grinder, 48" dia. table, 72" swing, 72" under rail, 5-100 rpm, 10 hp, GE Fanuc 15-T CNC, wheel dresser, coolant



• 6' x 90 Ton Cincinnati 90CB Hyd. Press Brake, 90 tons, 72" die, 78-1/2" btwn housings, 8" stroke, 15" open ht, 7" throat, 15 hp, dual palm control, 4-way die



• 4" Wotan B100L Table Type HBM, 4" spindle, 40" x 68" table, 70.8" cross trvl, 39.3" long. trvl, 49.2" headstock vert. trvl, 14-1600 rpm, 4-axis Newall DRO



• 36" Blanchard 18-36 Rotary Surface Grinder, 36" mag. chuck, 40" swing, 6-33 rpm chuck, 18" grinding wheel, 720 rpm wheel, 40 hp, updated controls, neutrifier, machine record. 2018



• **Pangborn Pass Through O.D. Pipe Blasting Unit**, blast unit, hopper, (2) pipe rollers /handlers, motor, hydraulic ram, ducting & dryer



**2 Available**

• **I.D. Seam Welding Machine**, 7" min. pipe I.D., 21' 4" welding head trvl, gear/rack transmission, Lincoln NA-3S, ArcoVand flux del./rec. syst.



**2007**

• **2000 Deg. F Plate Furnace w/ Auto Walking Beam Pass Through System**, 2007, heat treat plates 48" wide by 20' long and 4-1/2" in thickness



• **70 Ton Geka-Hydracrop HYD-70 Ironworker**, angle cut-off, flat, round, square, punch, 3" stroke, 20" throat



• **Pangborn Rotor Blast Machine**, for Downhole Mud Rotors, 1991, 5" max. dia., 20' 8" max. length, 0-12 rpm rot. speed, 36" high x 24" long door, dust collector, head and tailstock on work cart, prog. blast nozzle, pressure pot



• **Mitts & Merrill 3-AHFRD-KS Keyseater**, 24" max. length, 1/8" - 2" width, 3-3/8" std post, 7.5 hp motor, T-slotted table



• **Large Assortment of Tooling**



• **26" x 68" LeBlond The Machine™ Engine Lathe**, 14-1080 rpm, 2-1/8" bore, inch threads, 18" 4-jaw chuck, taper, tailstock, coolant



• **20"/13" x 102" Lodge & Shipley 2013 Powerturn Engine Lathe**, 21-1740 rpm, 2-1/16" bore, inch threads, 12" 4-jaw chuck, tailstock, taper, coolant



**2006**

• **16" x 60" Birmingham YCL-1660 Gap Bed Engine Lathe**, 2006, 25-2000 rpm, 7.5 hp, 2.28" bore, threading, (2) chucks, tailstock

**DAY 1**

**Tuesday, July 14, 10:00am CDT**

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• 45,000 Lb. Taylor Model Y-45-WOS Forklift



• 20,000 Lb. Yale Model L5-200-FAS-G Forklift



• 15,000 Lb. Hyster Model S155XL2 Forklift



• 10,000 Lb. Toyota Model 52.6FGCU45 Forklift



• 8,000 Lb. CAT Model DP40KL Forklift



• 4,700 Lb. Toyota Model 42-4FGC25 Forklift



• 5,000 Lb. Hyster Model S70FT Forklift



• 10,000 Lb. Toyota Model 7FGCU45-BSC Forklift



• 10,000 Lb. Clark Model CGC50 Forklift



• 8,000 lb. Hyster Model S80XLBCS Forklift



• 5,000 Lb. Toyota Model 42-4FGC25 Forklift

# DAY 2

DAY 2 TO INCLUDE: 100's of Chucks from 6" to 92" • Facing Heads from 30" to 60" • Cyl. Grinders • Centerless Grinders • Pedestal Grinders • Surface Grinders • Vert. Knee Mills • Engine Lathes (14" to 30" Swings • 44" to 180" Centers) • Horiz. Mills • Jig Mills • Vert. & Horiz. Saws • Tooling Cabinets (Most with Contents Included) • Lots and Lots of Tooling • Welding Equip. & More!

**EVERYTHING  
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• 17" x 63" Studer S40-2 Cylindrical Grinder, 5.5" x 64" table, 20-900 rpm workhead, 1150 rpm grinding wheel, 10 hp, 2-217 ipm table speeds, work chuck, tailstock, plunge grinding, spark out



• 48" Giddings & Lewis VTC48 CNC VTC, 60" swing, 72" under rail, 4-320 rpm, 60 hp, tool changer, tool turning/boring tool holders, FOR RETROFIT



• 17" x 72" HD Cincinnati Plain Cyl. Grinder, 17" swing, 72" ctrs, 36"x3" grinding wheel, 20 hp, 15" 4-jaw chuck, tailstock, work rests, coolant/hyd. syst.



• Cincinnati Milacron 315-16 Plain Dial Type Horiz. Mill, 16" x 72" table, 16-1600 rpm, 15 hp, #50 NS taper, Newall 2-axis DRO



• HEM H90 A-B/F Auto Horiz. Bandsaw, 1999, 12.75" x 12.75" cap., 60 - 300 fpm, 3 hp, 0" - 24" feed stroke



• Contech UP2028 Shuttle Bed Die Cutting Press, with Hydraulic Unit



• CAT 60 Tooling, Sandvik Coromant, G&L Davis, Kennametal, Parlec and more (Over 100 Pieces Available)



• Hundreds of Chucks of all Sizes Available



# DAY 2

Wednesday, July 15, 10:00am CDT

Inspection: Monday, July 13, 9:00am to 3:00pm CDT • 3609 Clinton Dr., Houston, TX 77020



• Vidmar Cabinets, Lots to Choose From – Great Condition



• Bridgeport EZ Trak Series I CNC Vertical Milling Machine, 9"x48" table, 4200 rpm, 2 hp, EZ Trak CNC



• 24,000 Lb. Ransome 7-H / 7-T Positioner, 46" table dia., 12" G.C., 12" ecc., 7.5 hp



• Cincinnati 550-20 Vercipower Vert. Mill, 20" x 94.5" table, 14-1400 rpm, 50 hp, 50 taper



• Kearney & Trecker 425TF Plain Horizontal Mill, 88" x 17" tbl, 13-300 rpm, 25 hp, No. 50 taper, double overarm



**3 Available**

• Kanto Seiki MPSB-07-N Auto Oil Chiller, 7.5/0.75kw, R-407C refrigerant (950g)



• Fabriks Faximil 6CCN 1000 Nibbler, 250-1400 spm, 2-8 mm adj. stroke, 1330 mm projection, 1.5 kW



• Kearney & Trecker Milwaukee 205 S-12 Horiz. Mill, 12" x 56" table, 25-2000 rpm, 5 hp, No. 50 taper, 12" 3-jaw rot. tbl



• Cincinnati Vercipower Vert. Mill, 18" x 72" table, 16-1600 rpm, 20 hp, 50 taper

# DAY 3

DAY 3 TO INCLUDE: Circuit Breakers • Transformers • Lots and Lots of Tooling and Accessories Rigging Equipment • Heavy Duty Work Tables and More!

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• **NRM Extrusion Extruder**, 1997, 3.5" size, L/D: 12:1, 75 hp, air cooled, 300 psig, single screw type, mounted on var. speed travel car, 3 temp. zones



• **Autoquip 18,000 Lb. Hyd. Lift Table**, 52" x 70" table, 14" lowered ht., 36" lift stroke, 5 hp hyd. power pac, up/down push button controls



• **48" x 48" x 5.5" T-slotted Hyd. Rotary Table**



• **Lot of (2) T-slotted Angle Plates**, 24" wide with (3) T-slotted faces 36" / 30" 22" in length)



• **Starrett and other QC Tooling**



• **Lots and lots of tooling to choose from**



• **More tooling!**



• **Transformers**

**Dozens to Choose From**

# DAY 3

Thursday, July 16, 10:00am CDT

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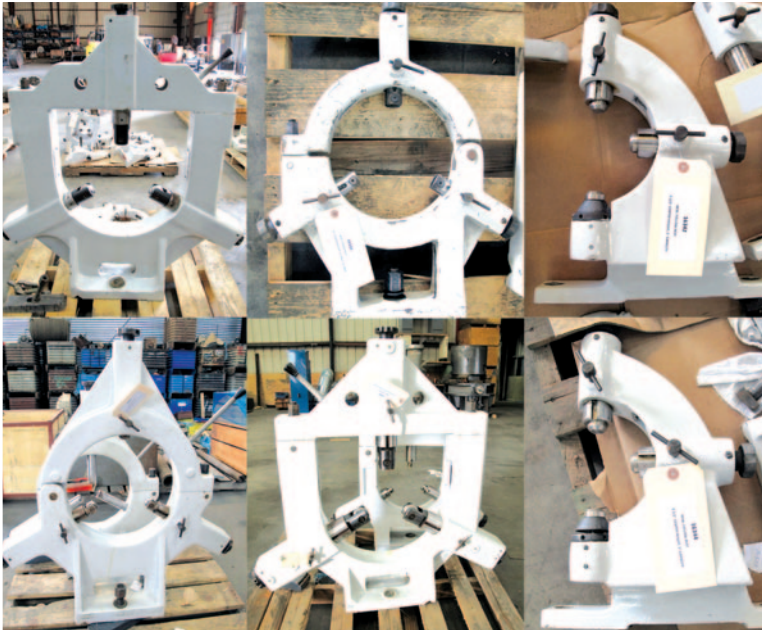
• Dozens of assorted size boring bars available



• Setco Grinding Spindles, Five to choose from, 77"-92" lengths, 4"-6" dia.



• Hundreds of Drill Bits and Other Tooling Available



• Steady Rests, Dozens to choose from



• T-Slotted Tables, (2) 36" x 36" T-Slotted tables on steel base, 27" high



• AMP Siemens Type S3 Circuit Breaker Box, Dozens to choose from, 15 KVA to 225 KVA



• Rigging Chains, Assorted lengths available



• Tooling, Thousands available



Sale Conducted by:  
**INVESTMENT RECOVERY SERVICES**  
 3421 NORTH SYLVANIA AVENUE  
 FORT WORTH, TX 76111



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**100,000 SQ.FT. LEASE LOST – Complete Site Sale to Include:**  
 All Machine Tools, Equipment, Rolling Stock, Tooling, Accessories,  
 Shop Support, Cabinets, Electrical Supplies, Tool Room Equipment,  
 (100+) Vidmar Cabinets and Much More!



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe

FOR ONLINE BIDDING GO TO: **IRSAUCTION.COM**

**ALL ITEMS MUST BE REMOVED BY:  
 Wednesday, August 12, 2020**

**100,000 SQ.FT. LEASE LOST – Complete Site Sale to Include All Machine Tools,  
 Equipment, Rolling Stock, Tooling, Accessories, Shop Support, Cabinets,  
 Electrical Supplies, Tool Room, (100+) Vidmar Cabinets and More!**



**2 Available**

• Fronius I.D. Pipe Cladding Machine



• 59" Toshiba TUE-15 Hi-Column CNC VBM



• 45,000 Lb. Taylor Forklift

**Looking to sell surplus machinery & equipment or an entire facility?**

**WE ARE EXPERTS IN LIQUIDATING:**

- Metalworking Machinery
- Aerospace Manufacturing Equipment
- Energy Equipment
- Plastics Machinery
- Construction Equipment
- Food Processing
- Lab Equipment
- Trucks & Trailers

Call us today for a confidential consultation. **800.583.1111** | **817.222.9848** | **britton@irsauction.com**

**VISIT WEBSITE FOR DETAILS, PHOTOS & COMPLETE TERMS & CONDITIONS [WWW.IRSAUCTION.COM](http://WWW.IRSAUCTION.COM)**