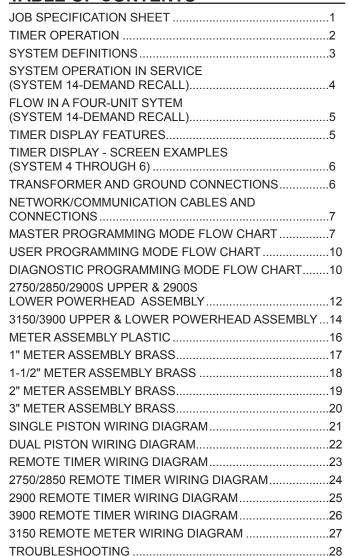


## 3200 NXT

Service Manual

## **TABLE OF CONTENTS**





#### JOB SPECIFICATION SHEET

Please Circle and/or Fill in the Appropriate Data for Future Reference:

Programming Mo						
Feed Water Ha						
Regeneration T	-					
Regeneration D	ay Overrio	de: Off or	Every		Days	
Time of Day: _						
Master Programm	ning:					
System Type:						
7 - Twin A 9 - Altern	lel Unit lel Series F Alternating	J				
Valve Type:	2750	2850	2900s	3150	3900	
System Size:	2 Valves	3	Valves	4 Valves		
Valve Address:	#1	#3	#4			
Regenerant Flo			flow t or Brine F	Fill First		
Display Format	: US Gallo	ns or Lite	ers			
Unit Capacity:				Grains or gra	ams CaCO <sub>3</sub>	
Capacity Safety	/ Factor: Z	ero or _			%	
Feed Water Ha	rdness:		Grains	or milligran	ns CaCO <sub>3</sub> /L	
Trip Points (Gall	ons or M3)	:P	oint 1	_ Point 2	Point 3	
Trip Delays:	Del	ay 1	Delay	y 2	Delay 3	
Regeneration C	ycle Step	#1:	:	.:		
Regeneration C	ycle Step	#2:	:	.:		
Regeneration C	Regeneration Cycle Step #3:::					
Regeneration C	Regeneration Cycle Step #4:					
Regeneration C	ycle Step	#5:	:	.:		
	Relay Out	_::				
			Relay: iters)			
Fleck Flow Mete Paddle: Turbine:		1.5" 1.5"	2"	3"		
Generic Flow M Maximun		e: Add _	_ Gallons	every P	ulses	

#### IMPORTANT PLEASE READ:



- The information, specifications and illustrations in this manual are based on the latest information available at the time of printing. The manufacturer reserves the right to make changes at any time without notice.
- This manual is intended as a guide for service of the controller only. System installation requires information from a number of suppliers not known at the time of manufacture. This product should be installed by a plumbing professional.
- This unit is designed to be installed on potable water systems only.
- This product must be installed in compliance with all state and municipal plumbing and electrical codes.
   Permits may be required at the time of installation.
- If daytime operating pressure exceeds 80 psi, nighttime pressures may exceed pressure limits. A pressure reducing valve must be installed.
- Do not install the unit where temperatures may drop below 32°F (0°C) or above 110°F (43°C).
- Do not place the unit in direct sunlight. Black units will absorb radiant heat increasing internal temperatures.
- Do not strike the controller or any of the components.
- Warranty of this product extends to manufacturing defects. Misapplication of this product may result in failure to properly condition water, or damage to product.
- A prefilter should be used on installations in which free solids are present.
- Correct and constant voltage must be supplied to the controller to maintain proper function.

#### **TIMER OPERATION**

#### **Setting the Time of Day**

NOTE: Set Time of Day on the Lead Unit (#1) and the rest of the units in the system will update the Time of Day within 10 seconds.

- 1. Press and hold the Up or Down button for 2 seconds.
- 2. Press the Shift button to select the digit you want to modify.
- 3. Press the Up or Down buttons to adjust the valve.
- 4. Press the Extra Cycle button to return to the normal display screen, or wait for a 5 second timeout.

NOTE: The "D" button (Diagnostic) can be pressed to exit without saving.

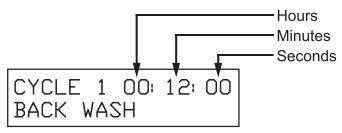
#### Manually Initiating a Regeneration

- 1. When timer is In Service or Stand By, press the Extra Cycle button for 5 seconds on the main screen.
- 2. The timer advances to Regeneration Cycle Step #1, and begins programmed time count down.
- 3. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #2 (if active).
- 4. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #3 (if active).
- 5. Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #4 (if active).
- Press the Extra Cycle button once to advance valve to Regeneration Cycle Step #5 (if active).
- Press the Extra Cycle button once more to advance the valve back to In Service.

NOTE: A manually initiated or queued regeneration can be cleared by pressing the Extra Cycle button for less than 5 seconds. A system queued regeneration can only be cleared by stepping through a manual regeneration. If regeneration occurs for any reason prior to the delayed regeneration time, the manual regeneration request shall be cleared. Pressing the Extra Cycle button while in regeneration will cause the upper drive to advance to the next step immediately.

#### **Timer Operation During Regeneration**

In the Regeneration Cycle step display, the timer shows the current regeneration cycle number the valve is in, or has reached, and the time remaining in that step. Once all regeneration steps are complete the timer returns to In Service and resumes normal operation.



Example: 12 minutes remaining in Cycle 1 (Backwash)



Press the Extra Cycle button during a system queued Regeneration Cycle to immediately advance the valve to the next cycle step position and resume normal step timing.

#### Flow Meter Equipped Timer

As treated water is used, the Volume Remaining display counts down from the calculated system capacity to zero. When zero is reached a Regeneration Cycle begins if no other units are in regeneration.

#### Timer Operation During Programming

The timer enters the Program Mode in Standby or Service Mode as long as it is not in regeneration. While in the Program Mode the timer continues to operate normally monitoring water usage. Timer programming is stored in memory permanently.

#### Timer Operation During A Power Failure

All program settings are stored in permanent memory. Current valve position, cycle step time elapsed, and time of day are all stored during a power failure, and will be restored when power is re-applied. Time is kept during a power failure, and time of day is adjusted upon power up (as long as power is restored within 12 hours).

NOTE: The time of day on the main display screen will flash for 5 minutes when there has been a power outage. The flashing of the time of day can be stopped by pressing any button on the display.

#### Remote Lockout

The timer does not allow the unit/system to go into Regeneration until the Regeneration Lockout Input signal to the unit is cleared. This requires a contact closure to activate the unit. The recommended gauge wire is 20 with a maximum length of 500 feet. See P4 remote inputs in the wiring diagrams in the service manual.

## **TIMER OPERATION continued**

#### **Regeneration Day Override Feature**

If the Day Override option is turned on and the valve reaches the set Regeneration Day Override value, the Regeneration Cycle starts if no other unit is in Regeneration. If other units are in regeneration, it is added to a regeneration queue. This occurs regardless of the remaining volume available.

▲ WARNING: Transformer must be grounded and ground wire must be terminated to the back plate where grounding label is located before installation.

## **SYSTEM DEFINITIONS**

System Number	System Description	# of Tanks/ Controls	Туре	Operation Discussion
4	Single Unit	1	Time Clock: No Meter	Single tank configuration.
			Immediate: One Meter	
			Delayed: One Meter	
			Remote Signal Start: No Meter	
5	Interlocked	2, 3, or 4	Immediate: All Meters Remote Signal Start: No Meter	All tanks in parallel supplying treated water. Each unit in the system will have its own flow meter/sensor input. The control will delay the start of Regeneration if another unit is already in Regeneration. Once that unit has completed a Regeneration cycle, and has returned to Service, the unit with longest regeneration queue time will begin Regeneration. No more than one unit will be in Regeneration at a time.
6	Series Regeneration	2, 3, or 4	Immediate: One Meter Delayed: One Meter Remote Signal Start: No Meter	All tanks in parallel supplying treated water. Only #1 control will monitor flow meter/sensor input. When a regeneration is required for the system, it will regenerate valve address #1 first, immediately followed by #2, then #3, then #4 if installed. No more than one unit will be in Regeneration at a time.
7	Twin Alternating	2	Immediate: One Meter Remote Signal Start: No Meter	One tank online supplying treated water, one tank in Standby. Only #1 control will monitor its flow meter/sensor input. Regeneration of a unit will begin after the other control has left Standby and returned to Service. When the Regeneration cycle is complete, the regenerated unit will enter Standby. Standby on each tank is controlled by the lower drive output terminals on the NXT circuit board.
9	Multiple Tank Alternating	2, 3, or 4	Immediate: All Meters Remote Signal Start: No Meter	One, two, or three tanks online supplying treated water, one tank in Standby. Meter/sensor input is required on each tank. Regeneration of a unit will begin after the other control has left Standby and returned to Service. When the Regeneration cycle is complete, the regenerated unit will enter Standby. Standby on each tank is controlled by the lower drive output terminals on the NXT circuit board.
14	Demand Recall	2, 3, or 4	Immediate: All Meters	Meter input is required on each tank. Unit #1 will begin In Service with #2, #3, and #4 (if installed) will begin in Standby. At least one unit is In Service at all times. When flow rate to the Primary Service Unit increases to a user specified rate, the next unit in sequence will move from Standby to Service. As the flow rate falls below the user specified rate subsequent tanks will return to Standby. When the Primary Service Unit regenerates, the next unit in sequence will become the new Primary Service Unit. As each units capacity is reached the controller will initiate a Regeneration of that unit. Depending on the number of units in the system, and flow rate demand the regenerated unit will then be placed either into Standby or Service. Only one unit will be in Regeneration at a time.

# SYSTEM OPERATION IN SERVICE (SYSTEM 14-DEMAND RECALL)

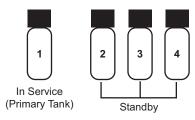
The system operates as part of a multi-valve regeneration system.

Each valve in the system will have an active flow meter input, even in Standby.

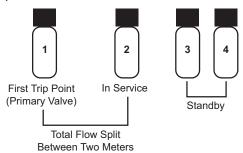
The number of valves in service depends on the flow rate.

#### **Examples of a Four-Unit System:**

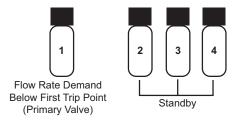
1. One Valve is in service at all times (the "primary valve").



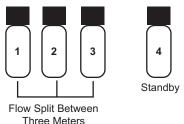
2. The total flow rate to the primary valve increased past the first trip point programmed rate. The flow stayed past the trip point delayed time. The next valve (least volume remaining) changes from Standby to In Service. This valve then splits the total flow between two meters.



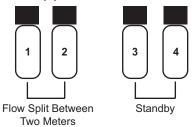
The flow rate demand decreased below the first trip point. The valve returns to Standby.



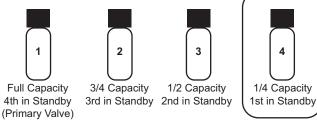
4. Total flow rate demand increased past a second trip point programmed rate. The second and third valve (least volume remaining) changes from Standby to In Service. The total flow is split between the three meters.



5. The third valves returns to stand by as demand decreases past the second trip point.

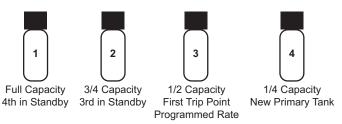


Valves return to stand by due to decreased total flow rate and trip points programmed. The valve with the most remaining volume will be the first to go into Standby.



7. The primary valve regenerates. The next valve with the least remaining volume becomes the new primary valve. The valve with the next least volume remaining will be the first trip point programmed rate. Valves continue operating in this order.

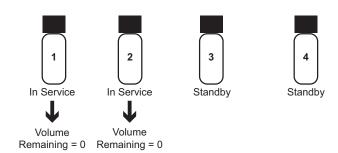
## **System Operation in Regeneration:**



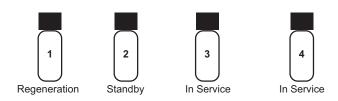
If two valves are In Service and both reach Volume Remaining = 0, the other two valves will shift from Standby to In Service. The lead valve with Volume Remaining = 0 will start regeneration. The second valve with Volume Remaining = 0 will enter Standby. If flow increases past the trip point a third valve needs to enter In Service. The valve in Standby with Volume Remaining = 0 will shift into In Service to maintain a steady flow. Operating for extended periods in this mode may degrade the water quality.

# FLOW IN A FOUR-UNIT SYTEM (SYSTEM 14-DEMAND RECALL)

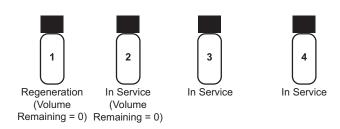
#### **Steady Flow:**



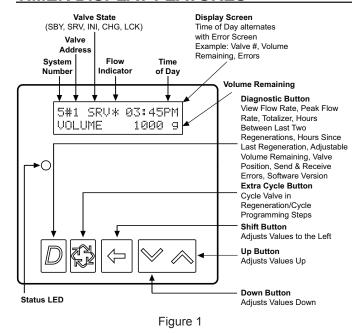
#### Flow Stays Steady:



#### Flow Increases Past the Trip Point:



#### TIMER DISPLAY FEATURES



#### **Valve State**

**CHG (Change of State) -** CHG will be displayed when the lower drive changes from one state to another in dual piston valves.

**INI (Initializing) -** INI will display on the screen for 30 to 45 seconds when initializing after a power failure reset or programming.

**RGQ** (Regeneration Queued) -RGQ indicates that the reserve has been entered in a delayed system and regeneration has been queued. When in the main screen, press the Extra Cycle button to toggle service (SRV) with RGQ.

Service (SRV) - SRV will display when the unit is in service.

**LCK** (Lock) - Lock will be displayed when the terminal/remote input block P4 on the circuit board is switched to "lock". See the "Network/Communication Cables & Connections" section of this manual.

#### **LED Status Lights**

**Blue LED -** Illuminates while the unit is in service and no errors exist. A blinking blue light indicates the timer is in service, and queued for regeneration.

**Green LED** - Illuminates when the unit is in Regeneration mode, unless an error condition exists. A blinking green light indicates the timer is in Standby, and not in Regeneration.

Red LED- Illuminates when there is an error.

#### Flow Indicator

A rotating line (appearing as a rotating star shape) will display on the screen when flow is going through the meter.

#### **TIMER DISPLAY - SCREEN EXAMPLES**

## (SYSTEM 4 THROUGH 6)

1. In Service: System 4 Time Clock

4# SRU 03:45PM REGEN IN 07 DAYS

In Service: System 4 Flow Meter Initiated or System 4 Flow Meter Delayed

> 4# SRV\* 03:45PM VOLUME 1000 9

3. In Service: System 5 Flow Meter Initiated (Lead Unit)

5#1 SRV\* 03:45PM VOLUME 1000 s

4. In Service: System 5 Flow Meter Initiated (Lag Unit #3)

5#3 SRV 03:45PM VOLUME 1000 9

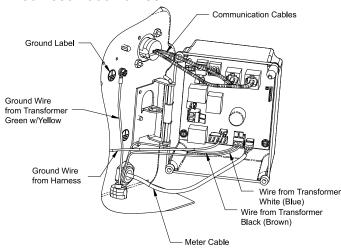
5. In Service: System 6 Flow Meter Initiated (Lead Unit)

6#1 SRV\* 03:45PM SYSVOL 4000 9

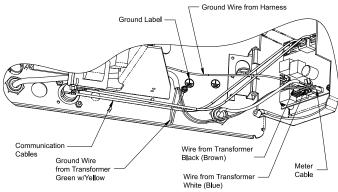
#### TRANSFORMER AND GROUND

#### **CONNECTIONS**

#### 2750/2850/2900 Valves:



#### 3150/3900 Valves:



IMPORTANT: Earth ground wire must be installed.

#### **Installing the Transformer:**

- 1. Locate the ground label to find the screw to attach the ground wire on the transformer.
- 2. Remove the screw and attach the ground wire, and re-attach the screw.

#### **NETWORK/COMMUNICATION CABLES**

#### AND CONNECTIONS

Use either a CAT3 or CAT5 Network/Communication cable. Connect the network/communication cable first before programming.

The maximum cable length between timers is 100 feet.

Connect each unit together from one communication port to the next communication port. It does not matter which one goes to the next one.

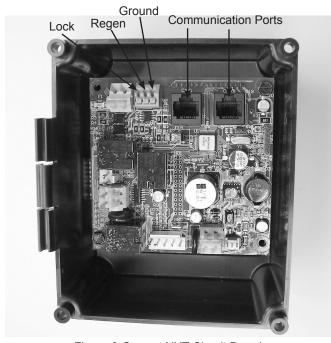


Figure 2 Current NXT Circuit Board

#### MASTER PROGRAMMING MODE FLOW

#### CHART

CAUTION Before entering Master Programming, please contact your local professional water dealer.

NOTE: Depending on current option settings, some displays cannot be viewed or set.

#### **Entering Master Programming Mode**

- Press and hold the Shift and Up buttons for 5 seconds.
   Press the Extra Cycle button once per display until all
   displays are viewed and Normal Display is resumed. Option
   setting displays may be changed as required by pressing
   either Up or Down button. Use the Shift button to move one
   space to the left.
- Depending on current valve programming, certain displays may not be viewed or set.

NOTE: If the "D" button is pressed while in master programming, no changes will be saved.

#### **Exiting Master Programming Mode**

- Press the Extra Cycle button once per display until all are viewed. Master Programming Mode is exited and the normal display screen appears.
- 2. To exit the Master Programming Mode without saving changes, press the Diagnostic button.

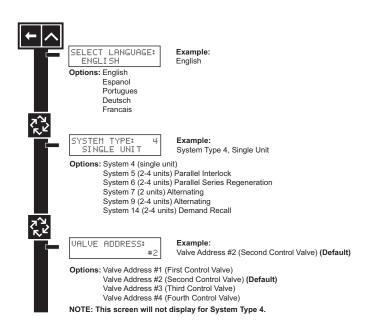
NOTE: If no keypad activity is made for 5 minutes while in the Master Programming Mode, or if there is a power failure, no changes will be saved, and the unit will go back to the main display screen.

#### Resets

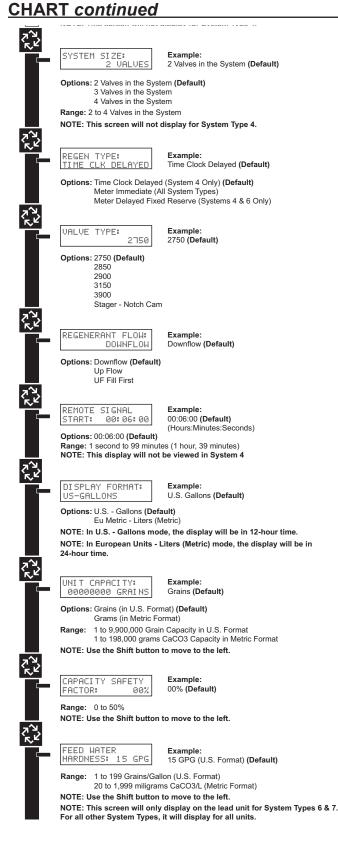
**Soft Reset:** Press and hold the Up and Down buttons for 25 seconds until 12:00PM (or 12:00HR) appears. This resets all parameters except for the flow meter totalizer volume.

**Master Reset:** Hold the Extra Cycle button while powering up the unit. This resets all of the parameters in the unit. Check and verify the choices selected in Master Programming Mode.

NOTE: If the "D" button is pressed while in master programming, no changes will be saved.



# MASTER PROGRAMMING MODE FLOW



#### Trip Points 1, 2, and 3 (System 14 only)

This program step selects up to three Trip Points programmed on the master timer only (Valve Address #1).

The actual required number of Trip Points in a system is one less than the number of valves in the system.

Trip Point 1 represents the system flow rate at which a second valve will be brought In Service or Standby.

Trip Point 2 represents the system flow rate at which a third valve will be brought In Service or Standby.

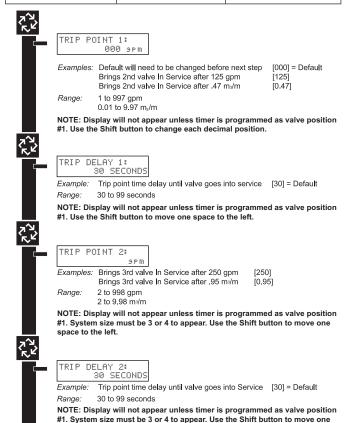
Trip Point 3 represents the system flow rate at which a fourth valve will be brought In Service or Standby.

Trip Point 1	Trip Point 2	Trip Point 3
Range:	U.S.: Value of Trip Point	U.S.: Trip Point 2 plus
1 – 997 GPM	1 plus 1 to 998	1 to 999
Range:	Metric: Value of Trip	Metric: Trip Point 2
0.01 – 9.97 M³/M	Point 1 plus .01 to 9.98	plus 0.01 to 9.99

#### Trip Delays 1, 2, and 3 (System 14 only)

This program step selects each Trip Delay time that is addressed with each Trip Point and will be programmed on the Master timer only (Valve Address #1). The Trip Delay time represents a minimum amount of time the system flow rate is required to be equal or greater than the Trip Points to bring a unit In Service. It also is the minimum amount of time the system flow rate is required to be less than the Trip Points to remove a unit from In Service to Standby.

Trip Delay 1	Trip Delay 2	Trip Delay 3
Default: 30 Seconds		
Range: 30 - 99 Seconds	Range: 30 - 99 Seconds	Range: 30 - 99 Seconds



# MASTER PROGRAMMING MODE FLOW **CHART** continued

잗 TRIP POINT 3: Examples: Brings 4th Valve In Service after 350 gpm Brings 4th Valve In Service after 1.32 m³/m 3 to 999 gpm

NOTE: Display will not appear unless timer is programmed as valve position #1. System size must be 4 to appear. Use the Shift button to move one

space to the left.

TRIP DELAY 3: 30 SECONDS

3 to 9.99 m3/m

Example: Trip point time delay until valve goes to Service [30] = Default

30 to 99 seconds

NOTE: Display will not appear unless timer is programmed as valve position #1. System size must be 4 to appear. Use the Shift button to move one

space to the left.

REGENERATION DAY OVERRIDE: OFF

Example: Off (Default)

REGENERATION DAY OVERRIDE: 01 DAYS On (Default for time clock)

Example:

Options: Off (Default for meter) or On

Range: 1 to 99 Days

REGENERATION 02:00AM TIME:

2:00 A.M. (Default)

Options: A.M. (U.S. Format) HR (Metric Format)

NOTE: Regeneration time will not appear unless Regeneration Day Override

#### **Regeneration Cycle Steps**

This step programs the Regeneration Cycle step times 1 through 5. Please Refer to the chart below for regenerant flow default cycle steps and times.

Regenerant Flow	Cycle 1	Time	Cycle 2	Time
Downflow	Backwash	10 Minutes	Brine & Slow Rinse	1 Hour
UF Brine Draw	Brine & Slow Rinse	1 Hour	Backwash	10 Minutes
UF Fill First	Brine Tank Fill	12 Minutes	Brine Making	1 Hour

Regenerant Flow	Cycle 3	Time	Cycle 4	Time
Downflow	Rapid Rinse	10 Minutes	Brine Tank Fill	12 Minutes
UF Brine Draw	Rapid Rinse	10 Minutes	Brine Tank Fill	12 Minutes
UF Fill First	Brine & Slow Rinse	1 Hour	Backwash	10 Minutes

Regenerant Flow	Cycle 5	Time
Downflow	Pause	N/A
UF Brine Draw	Pause	N/A
UF Fill First	Rapid Rinse	10 Minutes

CYCLE 1 00:00:00 BACK WASH

Example: Cycle 1 in Back Wash Mode

Options: Regeneration Cycle Step #1 Regeneration Cycle Step #2 Regeneration Cycle Step #3 Regeneration Cycle Step #4 Regeneration Cycle Step #5

NOTE: Please refer to the "Regenerant Flow Default Cycle Steps & Times" in the Master Programming Mode section of the manual.

NOTE: If Stager is chosen for Valve Type, the Regeneration Cycle Step description will not display.

AUXILIARY RELAY: DISABLED

Example: Auxiliary Relay is Disabled

Options: Enabled Disabled (Default)

AUX RELAY OUTPUT START 1 00:00:00 Example:

Auxiliary Relay Output in Start 1 at 0 hours, 0 minutes, & 0 seconds

Range: 00:00:00 to 18:00:00

NOTE: Only displayed if Auxiliary Relay is enabled in previous screen. Auxiliary Relay will only display if Chemical Pump is OFF for System Types 6 & 7.

AUX RELAY OUTPUT END 1 00:00:00

Auxiliary Relay Output in End 1 at 0 hours, 0 minutes, & 0 seconds

Range: 00:00:00 to 18:00:00

CHEMICAL PUMP: DI SABLED Example:

Chemical Pump is Disabled

Options: Enabled Disabled (Default)

NOTE: This screen will only display on the lead unit for System Types 6 & 7. For all other System Types, it will display for all units.

CPO AUX RELAY VOLUME: 000 e 000 Example:

Energize Chemical Pump Relay Every 50 Gallons Energize Chemical Pump Relay Every 200 L

Range: 1 to 999 gallons in U.S. Format

1 to 9.999 L in Metric Format

NOTE: Only displayed on units that physically have a meter (Lead always has a meter). Only shown if Auxiliary Relay is disabled on System Types 6 & 7.

CPO AUX RELAY TIME: 00:00 00:00:00

Each Time the Chemical Pump Relay is on, Run

for 30 Seconds (00:00:30)

Range: 00:00:00 to 02:00:00

FLOW METER: 1.0 PADDLE Example:

1.0 Paddle Flow Meter

Options: 1.0 Paddle (Fleck)

1.0 Turbine (Fleck)

1.5 Paddle (Fleck)

1.5 Turbine (Fleck)

2.0 Paddle (Fleck) 3.0 Paddle (Fleck)

Generic (Non-Fleck)

NOTES: Default flow meter type is based on the valve type. This screen will only display on the lead unit for System Types 6 & 7. All other system types it will display for all units.



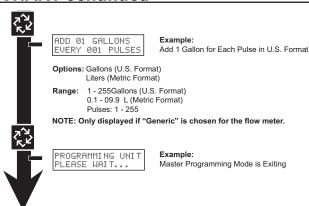
MAXIMUM FLOW RATE: 0000 gem Example:

Maximum Flow Rate of 0 gpm

Range: 20 - 2,000 gpm (U.S. Format) 20 - 200.0 L (Metric Format)

NOTE: Only displayed if "Generic" is chosen for the flow meter.

# MASTER PROGRAMMING MODE FLOW CHART continued



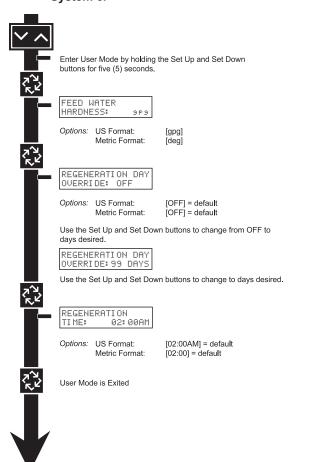
# USER PROGRAMMING MODE FLOW CHART

#### **Entering User Programming Mode**

Hold the Set Up and Set Down buttons for 5 seconds.

NOTE: User Mode is only displayed when a metered option is chosen under System Type. Depending on current option settings, some displays cannot be viewed or set.

NOTE: User Mode cannot be entered on the Lag unit for System 6.



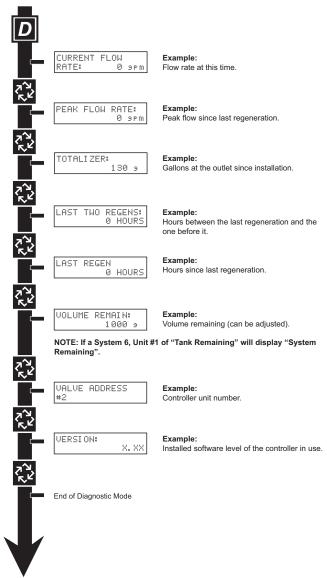
# DIAGNOSTIC PROGRAMMING MODE FLOW CHART

#### **Entering Diagnostic Programming Mode**

- 1. Push and release the "D" button.
- Press the Extra Cycle button once per display until all displays are viewed and Normal Display is resumed.
- Push and release the"D" button at anytime during diagnostic mode and the timer will exit the mode.
- 4. Depending on the current controller programming, certain displays may not be able to be viewed or set.

#### **Overview Diagnostic Mode**

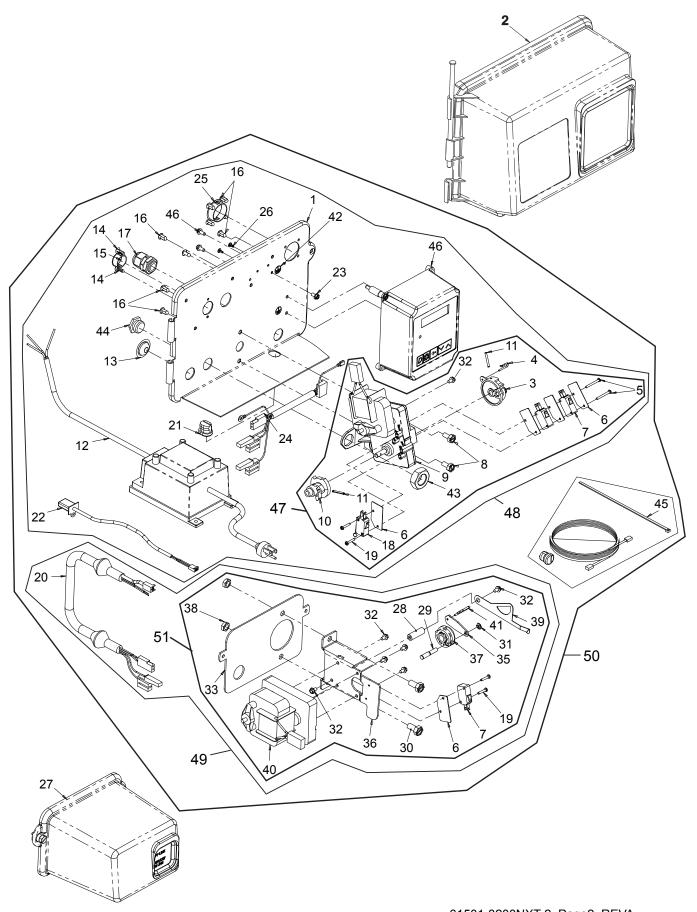
The current diagnostic will be displayed until Extra Cycle key is pressed. There is no time limit on each display. The timer will display local information, not system information. In the event of a regeneration occurring while displaying diagnostics, the regeneration step and time remaining will be displayed. When regeneration has been completed, the display will return to the main screen.



# NXT Multi Language Programming Parameters and Ranges

S. C.	4	4	4 Mo+02/201		5	3		Ú	9		7	2	414	6			3	14		Programming Parameter Ranges	meter Ranges
oystem Lybe	Clock	Immediate	Delayed	=	IIIeriock	Š		n	ă e le		Aiternating	6	ŧ	Alternating	6		žě	Recall		Gallons	Liters
Valve Address				-	2	ဗ	4	1 2	3	4	1	2	-	2 3	3 4	-	2	3	4	1 thru 4	
Select Language	×	×	×	×	×	<b>.</b>		×	×	×	×		×	×	×	×		<b>.</b>	×	English, Espanol, Portugues,	es, Deutsch, Francais
System Size				×		Н		×			×		×			×				1 thru 4	4
Regen Type	×	×	×	×	×	×	×	×	×	×	x	×	×	×	×	×	×	X	×	Time Clock, Metered Delayed,	ed, Metered Immediate
Valve Type	×	×	×	×	×	×	×	×	X 3	×	×	×	×	×	x x	X	×	X	×	2750, 2850, 2900, 3150, 3900, Stager	50, 3900, Stager
Regenerant Flow	×	×	×	×	×	×	×	×	X 3	×	×	×	×	×	×	X	×	X	×	Downflow, Upflow, Upflow Fill First	Jpflow Fill First
Remote Signal Start	×	×	×	×	×	×	×	×			×		×	×	x x	2				Off, 00:00:01 - 01:39:00	01:39:00
Display Format	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	X	×	X	×	US - Gallons	EU - Metric-Liters
Unit Capacity		×	×	×	×	×	×	×			×	×	×	×	×	×	×	×	×	1 - 9900000 Grains	1 - 198000 gCaCO3
Capacity Safety Factor		×	×	×	×	×	×	×			×	×	×	×	x x	X	×	X	×	%09 -0	9,
Feed Water Hardness		×	×	×	×	×	×	×			×	×	×	×	×	X	×	X	×	1 - 199 Grains/Gallons	1 - 1999 mgL
Trip Point 1							F									×	_			mdg799 - 0	0 - 3997 Lpm
Trip Delay 1							H									×	_			30 - 99 Seconds	30 - 99 Seconds
Trip Point 2																×				Trip Point 1 + 1 - 998 gpm Tr	Trip Point 1 + 1 - 3998 Lpm
Trip Delay 2																×				spuoses 66 - 08	30 - 99 Seconds
Trip Point 3						Н										×				Trip Point 2 + 1 - 999 gpm   Tr	Trip Point 2 + 1 - 3999 Lpm
Trip Delay 3																×	Ц			-	30 - 99 Seconds
Regeneration Day Override	×	×	×	×	×	×	×	×			×		×	×	×	×	×	X	×	Off, 1 - 9	- 66
Regeneration Time	×	0	0	0	0	0	0	0			0	0	0	0 0	0 0	0	0	0	0	12:00 a.m 11:59 p.m.	00:00 - 23:59 Hour
Cycle 1	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	00:00:00 - 04:00:00	. 04:00:00
Cycle 2	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Off, 00:00:00 - 04:00:00	.04:00:00
Cycle 3	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Off, 00:00:00 - 04:00:00	.04:00:00
Cycle 4	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	X	×	Off, 00:00:00 - 04:00:00	. 04:00:00
Cycle 5	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Off, 00:00:00 - 04:00:00	04:00:00
Auxiliary Relay	×	×	×	×	×	×	×	×	×	×	n	×	×	×	×	×	×	X	×	Enabled, Disabled	sabled
Aux Relay Output Start	O	၁	၁	ပ	ပ	O	O	C	0	C	၁	၁	O	o o	၁	O	٥	ပ	O	00:00:01 to Total Reg	Total Regeneration Time - 1
Aux Relay Output End	C	၁	C	ပ	ပ	O	o	၀	0	C	ပ	C	0	o	၀	C	٥	C	O	Start Time + 1 to Total Regeneration Time	Regeneration Time
Chemical Pump		×	×	×	×	×	×	n			n		×	×	×	×	×	×	×	Enabled, Disabled	sabled
CPO Aux Relay Volume		၀	ပ	ပ	ပ	O	o	ပ			ပ		o	၁	၁	C	٥	C	O	1 - 999 gallons	0001 - 9999 Liters
CPO Aux Relay Time		၀	ပ	ပ	ပ	O	o	ပ			ပ		o	o	ပ	C	٥	C	O	00:00:01 - 02:00:00	00:00:01 - 02:00:00
Flow Meter		×	×	×	×	×	×	×			×		×	×	×	×	×	×	×	1" 1.5" Paddle or Turbine, 2" Pa	Paddle, 3" Paddle, Generic
Generic		×	×	×	×	×	×	×			×		×	×	×	×	×	×	×		
Max		а	а	в	в	а	а	а			В		а	a	a	a	a	а	а	20 - 2000 GPM	20 - 2000 LPM
ons c		В	а	В	в	а	a	а			а		а	a	a	a	а	а	a	1 - 255 Gallons	001 - 255 Liters
Every Pulses		а	а	В	В	a	a	а			а		a	a	a	a	а	а	a	1 - 255	1 - 255
Notes	-0	o - Regeneration Time will only be viewed if Regeneration Day Override is used	Time will c	only k	pe v	iewe	d if	<b>Rege</b>	nera	tion I	Jay Ove	rride is	nse	<del>р</del>							
	- n	u - If Auxiliary Relay is Enabled then Che	∦ay is Enab	led 1	then	Che	mic	al Pu	d m	<b>Relay</b>	will not	be vie	wed	or if	Che	mic	₃l Pu	l dm	³ela}	mical Pump Relay will not be viewed or if Chemical Pump Relay is Enabled then Auxiliary Relay will not be viewed.	ay will not be viewed.
	-5	c - All Relay Output parameters programming will be viewed if Enabled	out parame	ters	proç	yram	ming	y wil	be	viewe	d if Ena	bled.									
	ď	a - If Generic Flow Meter is chosen, then	w Meter is	chos	ģ	then		aram	ij	o par	programming parameters will be viewed	will be	viev	Ved							
	3		-: w	<u>;</u>									:	:	I				ļ		

# 2750/2850/2900S UPPER & 2900S LOWER POWERHEAD ASSEMBLY



# 2750/2850/2900S UPPER & 2900S LOWER POWERHEAD ASSEMBLY continued

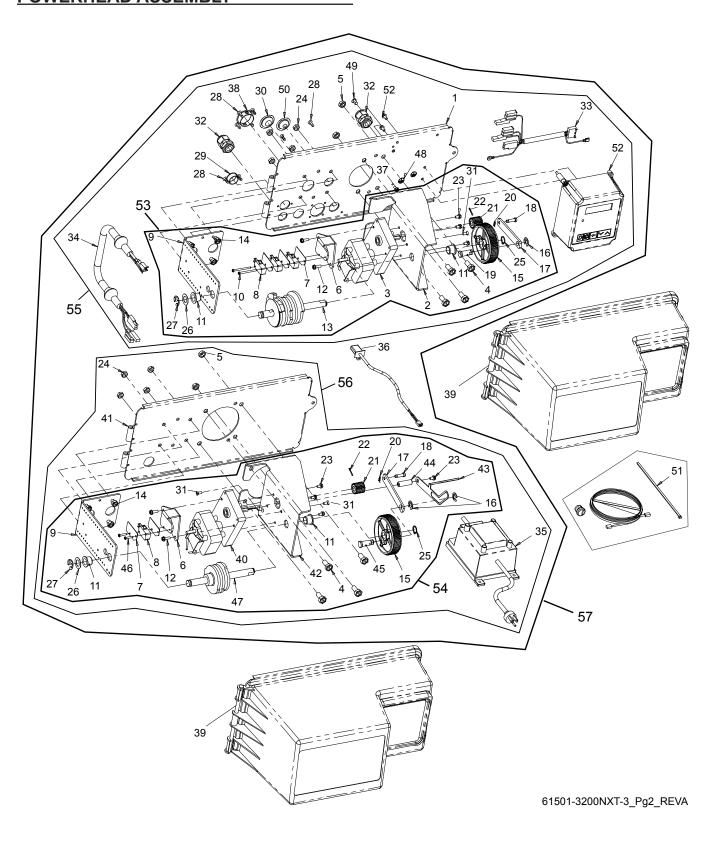
· OTTE	XI I I I I	AD AGGE	MDEI COMMITACA
		Part No.	
			Backplate, Hinged
2	1	60219-02	Cover Assy, Environmental, Black
3	1	60160-15	Drive Cam Assy, Stf, Blue
4	1	10909	Pin, Link
5	2	14923	Screw, Pan Hd Mach, 4-40 X 1
6	5	10302	Insulator, Limit Switch
7	3	10218	Switch, Micro
8	2	10231	Screw, Slot Hex, 1/4 - 20 X 1/2
9	1	42579	Motor, Drive, 24V, 50/60 Hz
10	1	12777	Cam, Shut-Off Valve
11	2	10338	Pin, Roll, 3/32 X 7/8
12	1	42469	Transformer, Us, 120V, 24V, 40Va
		41049	Transformer, Euro, 230V/24V 108Va
			Transformer, Aust, 230V/24V, 108Va
13	1	19691	Plug, .750 Dia, Recessed, Black
14	2	19800	Plug, .140 Dia, White
			Plug, Hole, Heyco #2693
16	9	19801	Plug, .190 Dia, White, Heyco #0307
			Fitting Assy, Liquid Tight, Blk
18	1	10896	Switch, Micro
19	4	11805	Screw, Rd Hd, 4-40 X 5/8 Type 1
20	1	40943	Wire Harness, Lower Drive, W/ Molded Strain Relief
			Strain Relief, Flat Cord, Heyco #30-1
22			Meter Cable Assy, 3200NT
			Meter Cable Assy, NT, 35" W/ Connector
		19121-09	Meter Cable Assy, NT, 99.5" W/ Connector
		19121-10	Meter Cable Assy, NT, 303.5" W/ Connector
			Screw, Hex Wsh Mach, 8-32 X 5/16
24	1	40941	Wire Harness, Upper Drive
			Plug, 1.20 Hole, Heyco #2733
			Plug, Hole, .125 Dia, White
			Cover Assy, 2900, Lower, Black, Environmental
			Spacer, Indicator
			Bearing, Connecting Rod
			Screw, Hex Hd 5/16 - 18 X 5/8, Ss
			Ring, Retaining
			Screw, Hex Wsh, 8-32 X 17/64
			Backplate, Lower
			Pin, Roll, 2900/3900
			Link, Piston Rod
			Bracket, Motor, 2900
37	1	14775	Cam, Drive, 2900

tem No.	QTY	Part No.	Description
38	2	16346	Nut, Hex, Jam, 5/16-18, 18-8-Ss
39	1	18725	Indicator, Service/Standby
40	1	42580	Motor, Drive, 24V, 50/6 0Hz, Sp
41	1	14813	Pin, Spring, Connecting Rod
42	1	41102	Label, 3200Nt, Ground
43	1	10269	Nut, Jam, 3/4 - 16
44	1	10712	Fitting, Brine Valve
45	1	61763	Kit, Can Communication Cable
46	1	42466-11	Timer Assy, Nxt, Right Hand
47		60050-23	Drive Assy, 2750, 2850, 2900S Upper, STF, 24V 50/60 Hz
		60050-26	Drive Assy, 2850S, STF, 24V 50/60 Hz
48		*	Powerhead Assy, 2750, 2850, 2900S Upper
		*	Powerhead Assy, 2850S
49		*	Powerhead Assy, Lower 2900S
50		*	Powerhead Assy, Upper and Lower 2900S
51		60055-53	Lower Drive Assy, 2900, 24/60

\*Call you distributor for a Part Number

NOTE: For all other service part numbers, see the Service Manual that accompanies the control valve.

# 3150/3900 UPPER & LOWER POWERHEAD ASSEMBLY



# 3150/3900 UPPER & LOWER POWERHEAD ASSEMBLY continued

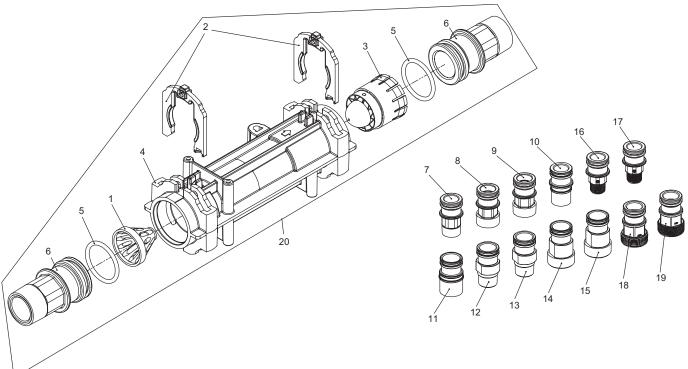
Item No.	QTY	Part No.	Description
1	1	19304-04	Backplate, 3150/3900
2	1	15120	Bracket, Motor MTG, 3150/3900
3	1	42581	Motor, Drive, 24V, 50/60 Hz, SP
4	8	11224	Screw, Hex HD, 5/16 - 18 X 5/8, SS
			Nut, Hex, Jam, 5/16 - 18, 18-8- SS
6	2	17797	Bracket, Switch, Mounting, 3150/3900
7	5	10302	Insulator, Limit Switch
			Switch, Micro
			Bracket, Brine Side
10	2	12624	Screw, Phil Pan, 40 X 1 1/2
11	4	16052	Bushin, 3150/3900
12	4	17567	Screw, Hex, Wsh HD, 8 X 1/2
13	1	16494	Cam Assy, 3150/3900
			Screw, Slot Hex, 1/4 - 20 X 1/2 18-8 SS
			Gear, Drive
			Ring, Retaining
17	2	16047	Link, Drive
18	2	11709	Pin, Drive Link
19	1	16048	Bearing, Drive Link
			Clip, 3150/3900
			Pinion, Drive
			Pin, Roll, 2900/3900
			Screw, Hex Wsh, 8-32 X 17/64
			Nut, Hex, 1/4 - 20
			Ring, Retaining
			Washer, SS, .88, 3150/3900
27	2	16051	Ring, Retaining, Bowed
			Plug, .140, White
29	1	15806	Plug, Hole, Heyco, #2693
			Plug, .8750 Hole, Recessed, Black
			Screw, FLT HD Mach, 8-32 X 3/8
			Fitting Assy, Liquid Tight, Blk
			Wire Harness, Upper Drive
			Wire Harness, Lower Drive W/ Molded Strain Relief
35			Transformer, US, 120V, 24V, 40VA
		41049	Transformer, Euro, 230V/24V 108VA
			Transformer, Aust, 230V/24V, 108VA
36			Meter Cable Assy, 3200NT
		19121-08	Meter Cable Assy, NT, 35" W/ Connector
		19121-09	Meter Cable Assy, NT, 99.5" W/ Connector
		19121-10	Meter Cable Assy, NT, 303.5" W/ Connector

Item No.	QTY	Part No.	Description
37	1	14202-01	Screw, Hex Wsh, 8-32 X 5/16
38	1	17421	Plug, 1.20 Hole
39	2	60240-02	Cover Assy, 3150/3900, Env, Black
40	1	42581	Motor, Drive, 115V, 50/60Hz, SP
41	1	19305	Backplate, 3900, Lower, Env
42	1	16086	Bracket, Motor Mounting
43	1	19315	Indicator, Service/Standby, 3900
44	1	18726	Spacer, Indicator
45	1	16048	Bearing, Drive Link
46	2	11805	Screw, RD HD, 4-40 X 5/8, Type
47	1	16495	Cam Assy, 3900, Lower
48	1	41102	Label, 3200NT, Ground
49	1	19801	Plug, .190 Dia, White
50	1	19691	Plug, .750 Dia, Recessed, Black
51	1	61763	Kit, Can Communication Cable
52	1	42466-11	Timer Assy, Nxt, Right Hand
53		60057-03	Drive Assy, 3150, 3900 Upper, 24V 50/60 Hz
54		60058-03	Lower Drive Assy, 3900, 24V 50/60 Hz
55		*	Powerhead Assy, 3150, 3900 Upper
56		*	Powerhead Assy, 3900 Lower
57		*	Powerhead Assy, 3900 Upper & Lower

<sup>\*</sup> Call your distributor for Part Number

NOTE: For all other service part numbers, see the Service Manual that accompanies the control valve.

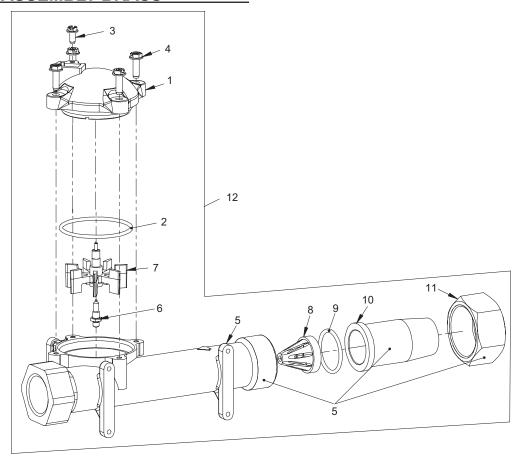
# **METER ASSEMBLY PLASTIC**



Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
			Flow Straightener, 1-1/2"	20		61560	Meter Assy, 1-1/2" INLN, ELEC, PLAS, w/o Nipples, TURB
3	1	40577	Turbine Meter Assy, 7000			61560-01	Meter Assy, 1", INLN, NPT, ELEC, PLAS, PLAS Nipples, TURB
5	2	40951	O-ring, -220			61560-02	Meter Assy, 1", INLN, BSP, ELEC, PLAS, PLAS Nipples, TURB
			Connector Assy, 1" NPT, Plastic, w/O-ring			61560-03	Meter Assy, 1-1/4" INLN, NPT, ELEC, PLAS, PLAS Nipples,
			Connector Assy, 1" BSP, Plastic, w/O-ring			61560-04	TURB Meter Assy, 1-1/4" INLN, BSP,
8	2	40565-01	Connector Assy, 1-1/4" NPT, Plastic, w/O-ring				ELEC, PLAS, PLAS Nipples, TURB
			Connector Assy, 1-1/4" BSP, Plastic, w/O-ring			61560-05	Meter Assy, 1" & 1-1/4", INLN, SWT, ELEC, PLAS, SWT Nipples, TURB
			Connector Assy, 1" & 1-1/4", Sweat, w/O-ring			61560-06	Meter Assy, 1-1/4" & 1-1/2", INLN, SWT, ELEC, PLAS, SWT Nipples,
11			Connector, 1-1/4" & 1-1/2" Sweat, 7000			61560-07	TURBMeter Assy, 1" INLN, NPT, ELEC,
			Connector Assy, 1-1/4" & 1-1/2", Sweat, w/O-ring				PLAS, BRS Nipples, TURB
12	2	61561	Connector Assy, 1" NPT, Brass, w/O-ring				Meter Assy, 1" INLN, BSP, ELEC, PLAS, BRS Nipples, TURB
13	2	61561-10	Connector Assy, 1" BSP, Brass, w/O-ring				Meter Assy, 1-1/2" INLN, NPT, ELEC, PLAS, BRS Nipples, TURB
14	2	61562	Connector Assy, 1-1/2" NPT, Brass, w/O-ring				Meter Assy, 1-1/2" INLN, BSP, ELEC, PLAS, BRS Nipples, TURB
15	2	61562-10	Connector Assy, 1-1/2" BSP, Brass, w/O-ring			61560-11	Meter Assy, 3/4" INLN, NPT, ELEC, PLAS, PLAS Nipples, TURB
			Connector 3/4" NPT, Plastic, w/O-ring			61560-12	Meter Assy, 3/4" INLN, BSP, ELEC, PLAS, PLAS Nipples,
			Connector, Assy, 3/4" BSP, Plastic, w/O-ring			61560-13	TURB Meter Assy, 1-1/2", INLN, NPT,
18	3	42241-01	Connector Assy, 1-1/2" NPT, Plastic, w/O-ring				ELEC, PLAS, PLAS Nipples, TURB
19	3	42241-11	Connector Assy, 1-1/2" BSP, Plastic, w/O-Ring			61560-14	Meter Assy, 1-1/2" INLN, BSP, ELEC, PLAS, PLAS Nipples, TURB
				Not Shown			
						19791-02	Meter Cable Assy, Turbine 35"

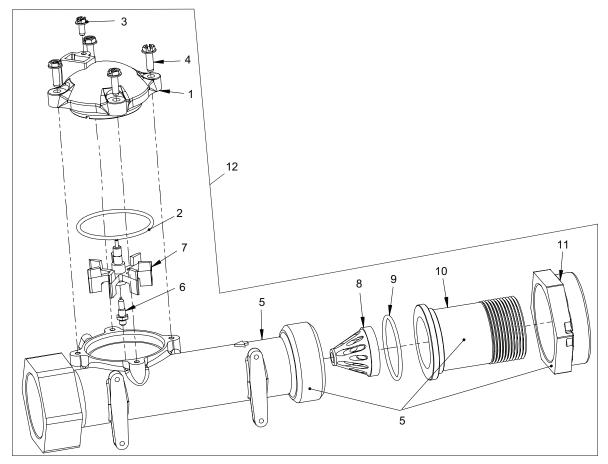
...... 19791-04...... Meter Cable Assy, Turbine 100" ...... 19791-05..... Meter Cable Assy, Turbine 304"

# **1" METER ASSEMBLY BRASS**



Item No.	QTY	Part No.	Description
1	1	14716	Meter Cap Assy, Elec, Plastic Paddlewheel
2	1	13847	O-ring, -137
3	1	17798	Screw, Slot Hex WSH HD
4	4	12473	Screw, Hex WSH, 10-24 x 5/8
5	1	14959-20	Body, Meter, 1", BSP, Metric, Brass
6	1	13882	Post, Meter Impeller
7	1	13509	Impeller, Meter
8	1	14960	Flow Straightener, 1"
9	1	13287	O-ring, 123
10	1	14961-10	Fitting, 1" Quick Connector, BSP
11	1	14962	Nut, Quick Connect NPT
12	1	60613	Meter Assy, 1" Inline, NPT, Electronic, Brass, PDL
		60613NP	Meter Assy, 1" Inline, NPT, Electronic, Nickel, PDL
		60613-20	Meter Assy, 1" Inline, BSP, Electronic, Brass, PDL
Not Shown			
		19121-08	Meter Cable Assy, NT, 35", w/ Connector
		19121-09	Meter Cable Assy, NT, 99.5", w/ Connector
		19121-10	Meter Cable Assy, NT, 303.5" w/ Connector

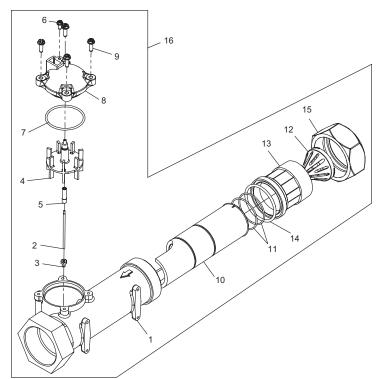
# 1-1/2" METER ASSEMBLY BRASS

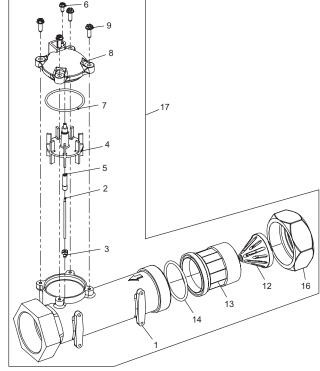


Item No.	QTY	Part No.	Description
1	1		.Meter Cap Assy, Elec, Plastic Paddlewheel
2	1	13847	O-ring, -137
3	1	17798	.Screw, Slot Hex WSH HD
4	4	12473	Screw, Hex WSH, 10-24 x 5/8
5	1	17569-20	.Body, Meter, BSP, 1-1/2" Quick Connector Brass
6	1	13882	Post, Meter Impeller
7	1	13509	.Impeller, Meter
8	1	17542	Flow Straightener, 1-1/2"
9	1	12733	O-ring, -132
10	1	17544-10	.Fitting, 1-1/2" Quick Connector, BSP
11	1	17543	.Nut, Quick Connect 1-1/2"
12	1	60614	.Meter Assy, 1-1/2" Inline, NPT, Electronic, Brass Body, PDL
		60614NP	.Meter Assy, 1-1/2" INLN, NPT, ELEC, BRS BDY, NP, PDL
		60614-01	.Meter Assy, 1-1/2" INLN, NPT, ELEC, BRS BDY, PDL, 1" SLV
		60614-01NP	.Meter Assy, 1-1/2" INLN, NPT, ELEC, BRS BDY, NP, PDL, 1" SLV
		60614-20	.Meter Assy, 1-1/2" INLN, BSP, ELEC, BRS BDY, PDL, 1" SLV
		60614-20NP	Meter Assy, 1-1/2" INLN, BSP, ELEC, BRS BDY, NP, PDL, 1" SLV

Item No.	QTY	Part No.	Description
Not Shown			
		17790	Sleeve, Meter, 1-1/2" x 1
		19121-08	Meter Cable Assy, NT, 35", w/ Connector
		19121-09	Meter Cable Assy, NT, 99.5", w/ Connector
		19121-10	Meter Cable Assy, NT, 303.5" wa Connector

# 2" METER ASSEMBLY BRASS

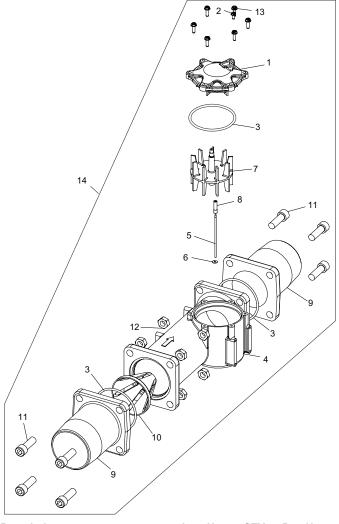




Item No.	QTY	Part No.	Description
1	1	. 14456	.Body, Meter 2"
	1	. 14456-20	.Body, Meter, 2", BSP,Metric
	1	. 14456-20NP	Body, Meter, 2", BSP,Metric, NP
2	1	. 15432	.Shaft, Impeller, SS
3	1	. 15532	.Seat, Impeller Shaft, Hex
4	1	. 15374-01	.Impeller, 2" Meter
5	1	. 15381	.Plug, Impeller 2" Meter
6	1	. 17798	.Screw, Slot Hex WSH HD
7	1	. 13847	.O-ring, -137
8		. 14716	.Meter Cap Assy, ELEC, Plastic, Paddlewheel
9	4	. 12473	.Screw, Hex WSH, 10-24 x 5/8
	4	. 21716	.Screw, Hex Head, M5 x 16
10		. 61439	.Meter Sleeve w/O-ring, MACHD
11	2	. 16080	.O-ring, -032
12	1	. 14680	.Flow Straightener
13	1	. 14568	.Fitting, Nipple, 2"
	1	. 14568-10	.Fitting, Nipple, 2", BSP, Brass
	1	. 14568-10NP	.Fitting, Nipple, 2", BSP, Brass, NP
14	1	. 14679	.O-ring, -227
15	1	. 14569	.Nut, Quick Connect
16		. 60615	.Meter Assy, 2" INLN, NPT, ELEC, BRS, PDL, 1.5" SLV
		. 60615NP	.Meter Assy, 2" INLN, NPT, ELEC, NP, PDL, 1.5" SLV
		. 60615-20	.Meter Assy, 2" INLN, BSP/MET, ELEC, BRS, PDL, 1.5" SLV
		. 60615-20NP	.Meter Assy, 2" INLN, BSP/MET, ELEC, NP, PDL, 1.5" SLV

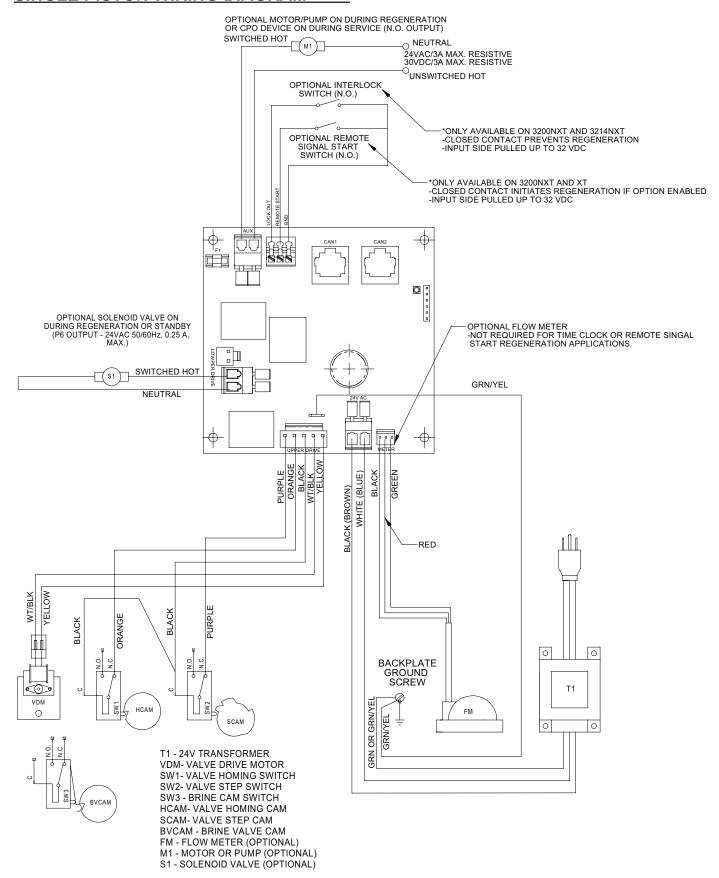
ltem No.	QTY	Part No.	Description
17		60616	.Meter Assy, 2" INLN, NPT, ELEC, BRS, PDL
		60616NP	.Meter Assy, 2" INLN, NPT, ELEC, NP, PDL
		60616-20	Meter Assy, 2" INLN, BSP/MET, ELEC, BRS, PDL
		60616-20NP	Meter Assy, 2" INLN, BSP/MET, ELEC, NP, PDL
Not Shown			
		19121-08	.Meter Cable Assy, NT, 35", w/ Connector
		19121-09	.Meter Cable Assy, NT, 99.5", w/ Connector
		19121-10	.Meter Cable Assy, NT, 303.5" w/ Connector

# **3" METER ASSEMBLY BRASS**



Item No.	QTY	Part No.	Description	Item No.	QTY	Part No.	Description
1	1	. 14716-01	Meter Cap Assy, 3" ELEC, Plastic, Paddlewheel	Not Shown		19121-08	Meter Cable Assy, NT, 35", w/
2	1	. 17798	Screw, Hex Washer Head, #8-16 x 0.38				Connector
3	3	15707				. 19121-09	Meter Cable Assy, NT, 99.5", w/ Connector
			Body Meter, 3900, BSP			. 19121-10	Meter Cable Assy, NT, 303.5" w/
			Shaft, Impeller, SS Washer, Plain, SS				
7	1	. 16252	Impeller, 3900				
8	1	. 15381	Plug, Impeller, 2" Meter				
			Adapter, Flange, 3" BSP				
10	1	. 16280	Flow Straightener				
11	8	. 40118	Screw, SCKT HD, 1/2-13 UN				
12	8	. 16386	Nut, Hex, Jam, 1/2-13, 18-8 S.S.				
13	6	. 12473	Screw, Hex Washer Head, #10- 24 x 0.625				
14		. 60617	Meter Assy, 3" INLN, NPT, Electronic, BRS BDY, Paddlewheel				
		. 60617-10	Meter Assy, 3" INLN, BSP, Electronic, BRS BDY, Paddlewheel				

## **SINGLE PISTON WIRING DIAGRAM**

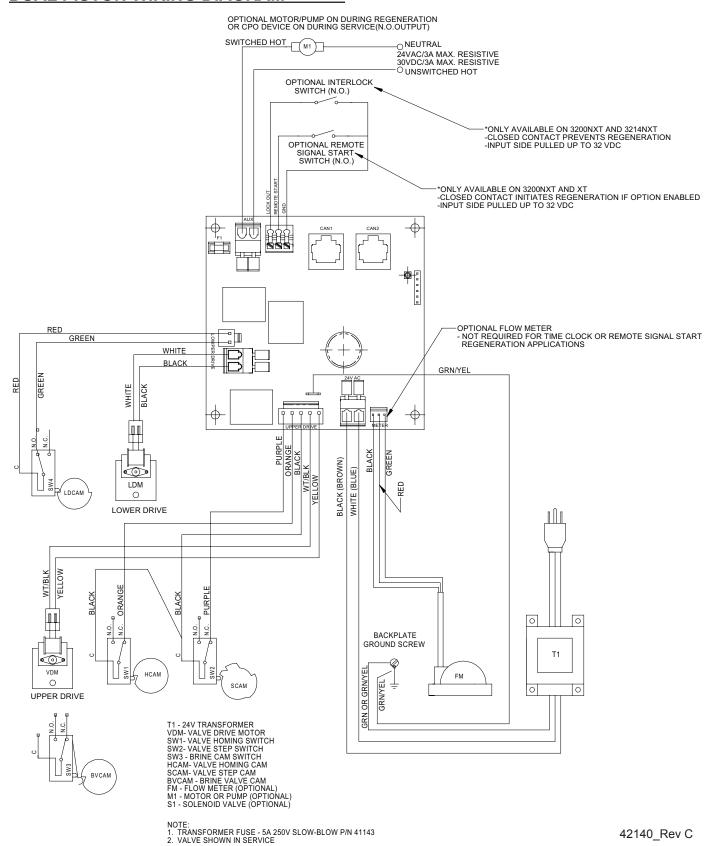


#### NOTE:

- 1. TRANSFORMER FUSE 5A 250V SLOW-BLOW P/N 41143
- 2. VALVE SHOWN IN SERVICE

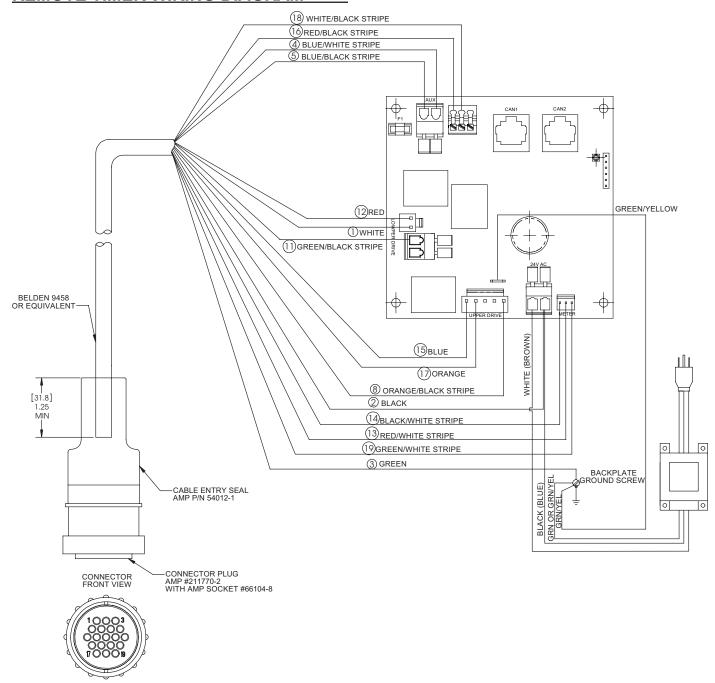
42140\_Rev D

#### **DUAL PISTON WIRING DIAGRAM**



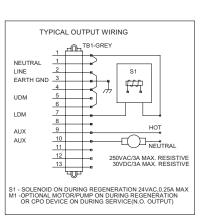
22 • 3200 NXT FE12

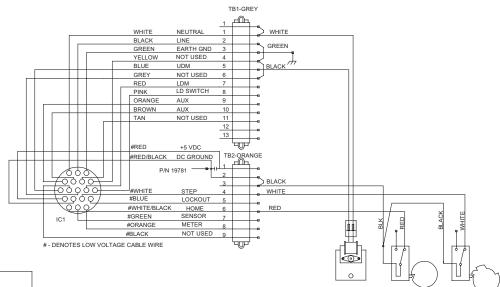
## REMOTE TIMER WIRING DIAGRAM

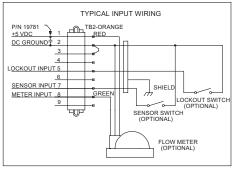


# 2750/2850 REMOTE TIMER WIRING

## **DIAGRAM**



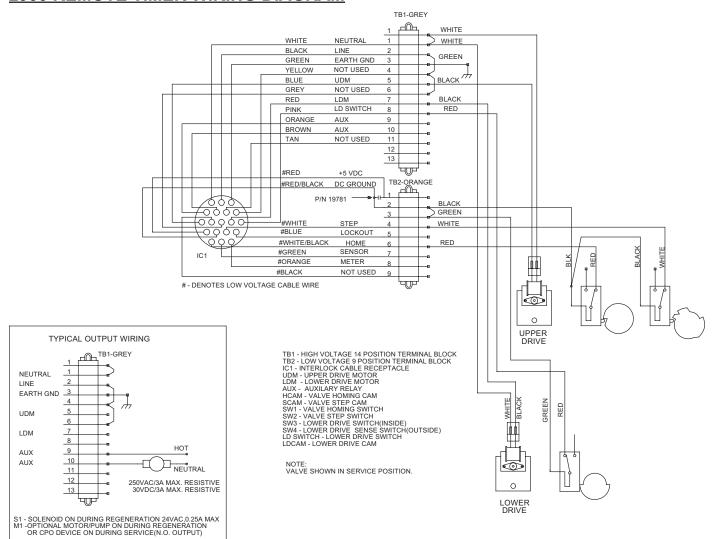


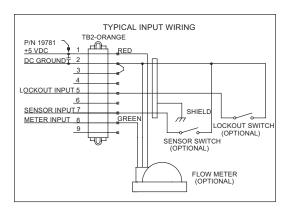


TB1 - HIGH VOLTAGE 14 POSITION TERMINAL BLOCK TB2 - LOW VOLTAGE 9 POSITION TERMINAL BLOCK IC1 - INTERLOCK CABLE RECEPTACLE UDM - LOPER DRIVE MOTOR AUX - AUXILARY RELAY HOTOR AUX - AUXILARY RELAY HCAM - VALVE STEP CAM SCAM - VALVE STEP CAM SCAM - VALVE STEP CAM SCAM - VALVE STEP CAM STEP STEP STEP STEP SWITCH LD SWITCH - LOWER DRIVE SWITCH LD SWITCH - LOWER DRIVE SWITCH

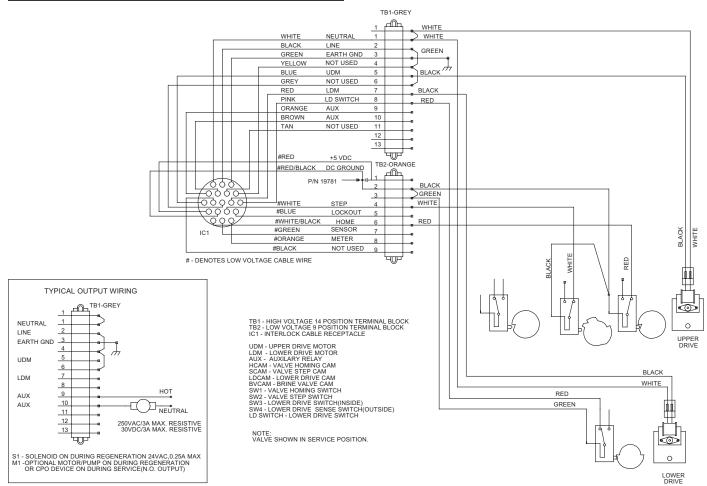
NOTE: VALVE SHOWN IN SERVICE POSITION.

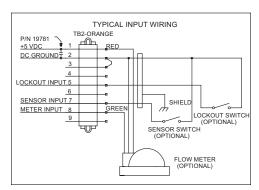
#### 2900 REMOTE TIMER WIRING DIAGRAM



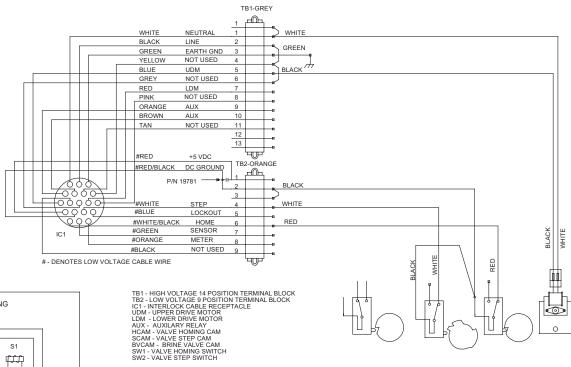


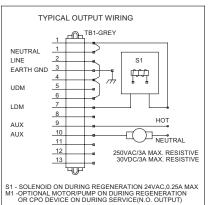
#### 3900 REMOTE TIMER WIRING DIAGRAM



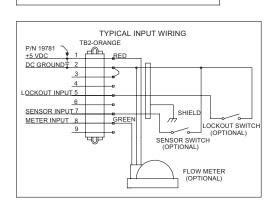


# 3150 REMOTE METER WIRING DIAGRAM





NOTE: VALVE SHOWN IN SERVICE POSITION.



#### TROUBLESHOOTING

#### **Detected Errors**

If a communication error is detected, an Error Screen will alternate with the main (time of day) screen every few seconds.

- · All units In Service remain in the In Service position.
- · All units in Standby go to In Service.
- Any unit in Regeneration when the error occurs completes Regeneration and goes to In Service.
- No units are allowed to start a Regeneration Cycle while the error condition exists, unless they are manually forced into Regeneration.
- When an error is corrected and the error no longer displays (it may take several seconds for all of the units in a system to stop displaying the error message), the system returns to normal operation.

NOTE: During the error condition the control continues to monitor the flow meter and update the volume remaining. Once the error condition is corrected all units return to the operating status they were in prior to the error. Regeneration queue is rebuilt according to the normal system operation. Or, if more than one unit has been queued for regeneration, then the queue is rebuilt according to which one communicates first.

Message Displayed	Cause For Error	Correction	
Flashing time	Power outage.	Program time by holding UP on Unit #1.	
Detected Error = Matching Address	Two or more units programmed with the same valve address number.	Program each unit with unique valve address number in Master Programming.	
Detected Error = Program Mismatch	Master program parameters do not match between two or more controls.	Confirm Master Programming for each unit.	
Detected Error = No Message #1	No power to Control #1.	Power Control #1.	
Detected Effor - No Message #1	Communication Cable to Valve Address #1 bad or missing.	Connect or replace Communication Cable.	
Detected Error = No Message #2	No power to Control #2.	Power Control #2.	
Detected Effor - No Wessage #2	Communication Cable to Valve Address #2 bad or missing.	Connect or replace Communication Cable.	
Detected Error - No Massage #2	No power to Control #3.	Power Control #3.	
Detected Error = No Message #3	Communication Cable to Valve Address #3 bad or missing.	Connect or replace Communication Cable.	
Detected Error = No Message #4	No power to Control #4.	Power Control #4.	
Detected Effor - No Message #4	Communication Cable to Valve Address #4 bad or missing.	Connect or replace Communication Cable.	
Detected Error = E2 Reset Unit	This message appears after a software reset.	Reprogram control using Master Programming section.	
Test Mode	Circuit Board was not programmed at factory.	Replace Circuit Board.	
Black Squares on screen	Bad Circuit Board.	Replace Circuit Board.	
		Inspect Motor - should be rotating.	
INI on screen for more than 2 minutes	Circuit board not getting feedback from cycle switch.	Connect wire harness to cycle switch.	
Timide 5		Check Cycle Micro Switch.	
CHG on screen for more than 2 minutes	Control programmed incorrectly as 2900 or 3900 valve type.	Reprogram unit as Stager Valve type.	