## 40 $\Omega$ -10 $\Omega$ Series

# Proportional Electro-Hydraulic Relief and Flow Control Valves

This relief and flow control valve is an energy-saving valve that supplies the minimum pressure and flow necessary for actuator drive. Since this valve controls the pump pressure by following the load pressure while keeping the differential pressure minimized, it servers as a low power-consumption energy-saving, metre-in, controlled flow control valve.

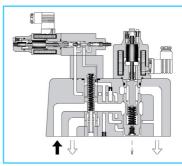
Further, since a temperature compensation function is incorporated, this valve provides consistent flow control irrespective of the fluid temperature.

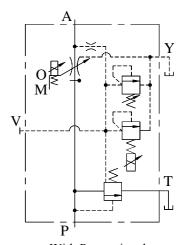


Description	N	Model No.	EFBG-03-125	EFBG-06-250
Max. Operati	ng Pressure	Kgf/cm <sup>2</sup>	250	250
Max. Flow		L/min	125	250
Metred Flow	Adjustment Rang	e L/min	1-125	2.5-250
	Rated Current	mA	680	580
	Coil Resistance	Ω	45	43.5
Flow Controls	Differential Pres Kgf/cm <sup>2</sup>	ssure	6	7
	Hysteresis		7% or Less	7% or Less
	Repeatability		1% or Less	1% or Less
	Pres. Adj. Range	e Kgf/cm <sup>2</sup>	<b>C:</b> 14-140 <b>H:</b> 14-210	<b>C:</b> 15-140 <b>H:</b> 14-210
Pressure Controls	Rated Current	mA	C: 710 H:770	<b>C:</b> 690 <b>H:</b> 730
Controls	Coil Resistance	Ω	10	10
	Hysteresis		3% or Less	3% or Less
	Repeatability		1% or Less	1% or Less
Approx	Approx. Mass Kg.			n. Drawing.

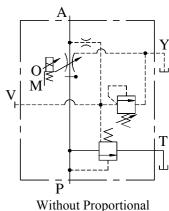
- \*1: The rating for pressure controls is applied to models with proportional pilot relief valve. (Ex. EFBG-03-125-C-\*\*-15)
- \*2: Pressure Adjustment range of the valves without proportional pilot relief valves is from a minimum adjustable pressure to 250 Kgf/cm<sup>2</sup>.







With Proportional Pilot Relief Valve



Without Proportional Pilot Relief Valve



# Model Number Designation

EFB	G	-03	-125	-C	-15
Series	Type of	Valve	Max. Metred Flow	Proportional Pilot Relief Valve	Design
Number	Mounting	Size	L/min.	Pressure Adjustment Range	Number
<b>EFB:</b> Proportional Electro	G: Sub-Plate	03	<b>125</b> : 125	C,H: See Specifications None:	15
Hydraulic Relief and Flow Control Valve	Mounting	06	<b>250</b> : 250	Without Proportional Pilot Relief Valve	15

### Attachment

#### Mounting Bolts

Valve Model Number	del Number   Socket Head Cap Screw		Bolt Kit Ordering Code
EFBG-03	M10 x 100 Lg.	4	BKBG-03-15
EFBG-06	M16 x 130 Lg.	4	BKBG-06-15

# Applicable Power Amplifiers

For stable Performance, it is recommended that YUKEN's applicable power amplifiers be used.

Model Numbers	Power Amplifier Model Numbers			
Wiodel Numbers	For Flow Control	For Pres. Control		
	AME-D-S-**-40			
EEDC 03 × × 15	AME-DF-S-%-22			
EFBG- <sup>03</sup> -**-**-15	AME-T-S-※-22			
	PW100-Ж-H11			
EEDC 03 × × C 15	PW100-Ж-H11,			
EFBG- $^{03}_{06}$ - $\times$ - $\times$ - $^{C}_{H}$ -15	AME-D2-H1-X-12			

# Sub-Plate

Valve Model Number	Sub-Plate Model Number	Piping Size	Mass Kg.
EEDC 02	EFBGM-03Y-1080	3/4 BSP.F	6
EFBG-03	EFBGM-03Z-1080	1 BSP.F	6
EEDC 06	EFBGM-06X-1080	1 BSP.F	12.5
EFBG-06	EFBGM-06Y-1080	1-1/4 BSP.F	16

Sub-Plates are available. Specify sub-plate model from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

#### Instructions

### Drain Back Pressure

Check that the drain back pressure does not exceed 2 Kgf/cm<sup>2</sup>

### When Relief Valve Passing Flow Rate is Low in Pressure Control State

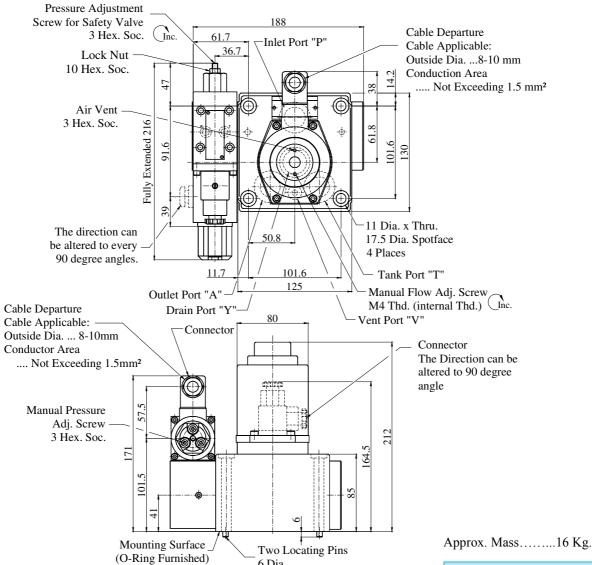
To avoid preselected pressure instability, use a passing flow rate of 10L/min. or higher for nominal sizes 03 and 06. Further, check that the tank-line back pressure does not exceed 5 Kgf/cm<sup>2</sup>

#### Safety Valve Pressure Setting

The safety valve is preset to a pressure that is 2 Kgf/cm<sup>2</sup> higher than the maximum adjustment pressure. Therefore, adjust this pressure setting as needed to suit the pressure used.

To lower the pressure setting, turn the safety valve pressure adjustment screw anti-clockwise. After adjustment, be sure to tighten the lock nut.

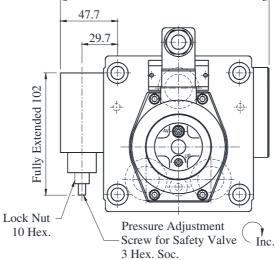
E Series 40Ω-10Ω Series Proportional Electro-Hydraulic Relief and Flow Control Valves • EFBG-03-125-<sup>C</sup><sub>H</sub>-15



DIMENSIONS IN MILLIMETRES

# Model without Proportional Pilot Relief Valve

EFBG-03-125-15



For other dimensions, please refer to the models above.

Approx. Mass.....14 Kg.

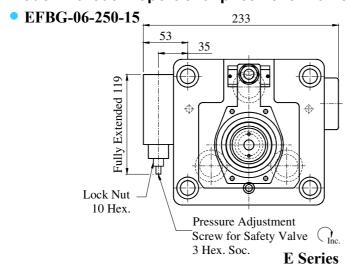
#### **E** Series

40Ω-10Ω Series Proportional Electro-Hydraulic Relief and Flow Control Valves



#### Model with Proportional pilot Relief Valve **DIMENSIONS IN** • EFBG-06-250-C-15 **MILLIMETRES** 247 Cable Departure Pressure Adjustment 67 Cable Applicable: Screw for Safety Valve Outside Dia. ... 8-10 mm 42 3 Hex. Soc. 20.3 Conductor Area Inlet Port "P" ... Not Exceeding 1.5mm<sup>2</sup> 39.5 Lock Nut -10 Hex. 82 99 133.4 The direction can Air Vent be altered to every 3 Hex. Soc. 90 degree angles. 17.5 Dia. x Thru. 26 Dia. Spotface 146. Connector 4 Places 180 Tank Port "T" Outlet Port "A' Manual Flow Adj. Screw Drain Port "Y" M4 Thd. (Internal Thd.) (inc. Cable Departure 80 Vent Port "V" Cable Applicable: Air Vent Outside Dia. ... 8-10 mm 3 Hex. Soc. Conductor Area ... Not Exceeding 1.5mm<sup>2</sup> Manual Pressure Adjustment Screw 57.5 3 Hex. Soc. 196.3 199.5 130 107 62 Mounting Surface Two Locating Pins Approx. Mass...30 Kg. (O-Ring Furnished) 6 Dia.

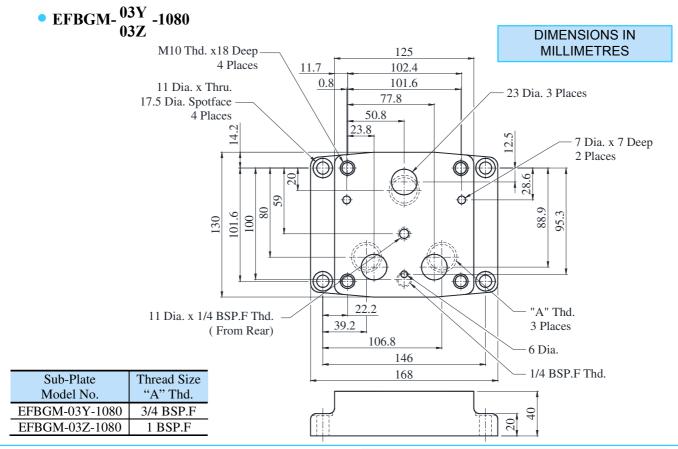
# Model without Proportional pilot Relief Valve



Approx. Mass......28 Kg. For other dimensions, please refer to the models above.

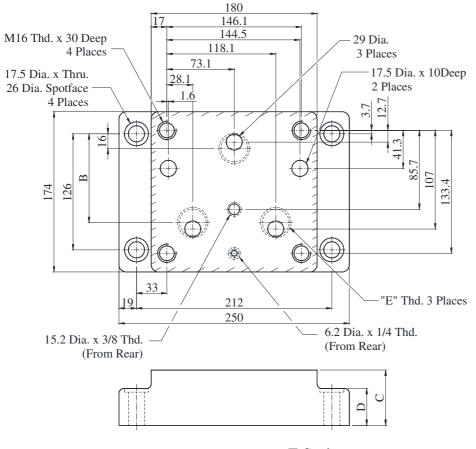
40 $\Omega$ -10 $\Omega$  Series Proportional Electro-Hydraulic Relief and Flow Control Valves





FFRCM_	06X	_1080
EFBGM-	06Y	-1000

Sub-Plate	Dimension mm			Thread Size	
Model No.	В	С	D	"E" Thd.	
EFBGM-06X-1080	107	45	35	1 BSP.F	
EFBGM-06Y-1080	95	60	40	1-1/4 BSP.F	

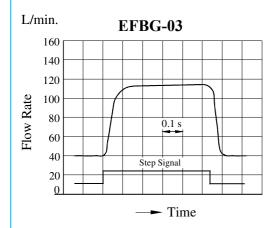


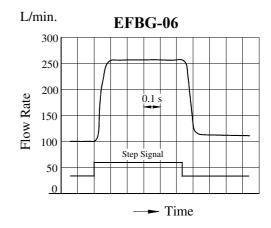
**E** Series  $40\Omega$ - $10\Omega$  Series Proportional Electro-Hydraulic **Relief and Flow Control Valves** 



# Step Response (Flow Controls)

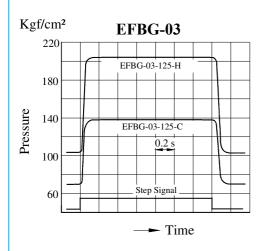
These values were measured on independent valves. They vary by circuit

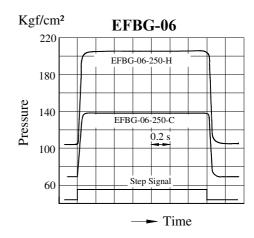




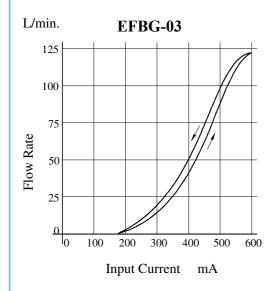
# Step Response (Pressure Controls)

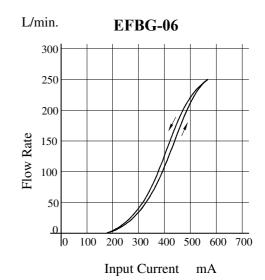
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# Input Current vs. Flow



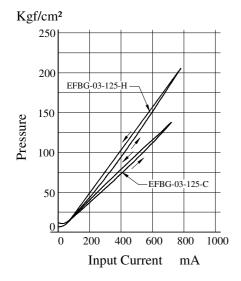


 $E \ Series \\ 40\Omega\text{--}10\Omega \ Series \ Proportional Electro-Hydraulic} \\ Relief \ and \ Flow \ Control \ Valves$ 

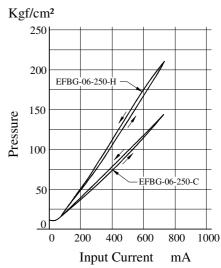


# Input Current vs. Pressure





# EFBG-06



# Spare Parts List

### List of Seals

S1.	Nama of narts	Part Numbers	Q	ty.
No.	Name of parts	Part Numbers	EFBG-03	EFBG-06
1	O-Ring	SO-NB-P18	1	1
2	O-Ring	SO-NA-P10A	1	1
3	O-Ring	SO-NB-P9	5	2
4	O-Ring	SO-NB-P11	2	3
5	O-Ring	SO-NB-P15	1	1
6	O-Ring	SO-NA-P26	-	1
7	O-Ring	SO-NB-P28	6	1
8	O-Ring	SO-NB-P30	-	1
9	O-Ring	SO-NB-G30	1	1
10	O-Ring	SO-NB-P32	1	1
11	O-Ring	SO-NB-P36	-	1
12	O-Ring	SO-NB-P42	-	1
13	O-Ring	SO-NB-P44	-	1

Note: When Ordering the seals, please specify the seal kit numbers from the table below.

### List of Seals

Model numbers	Seal Kit Numbers
EFBG-03-15	KS-EFBG-03-15
EFBG-06-15	KS-EFBG-06-15