

*Potentials of Global Biomass Energy*  
*and R&D of Biomass Refinery*  
*Technologies*

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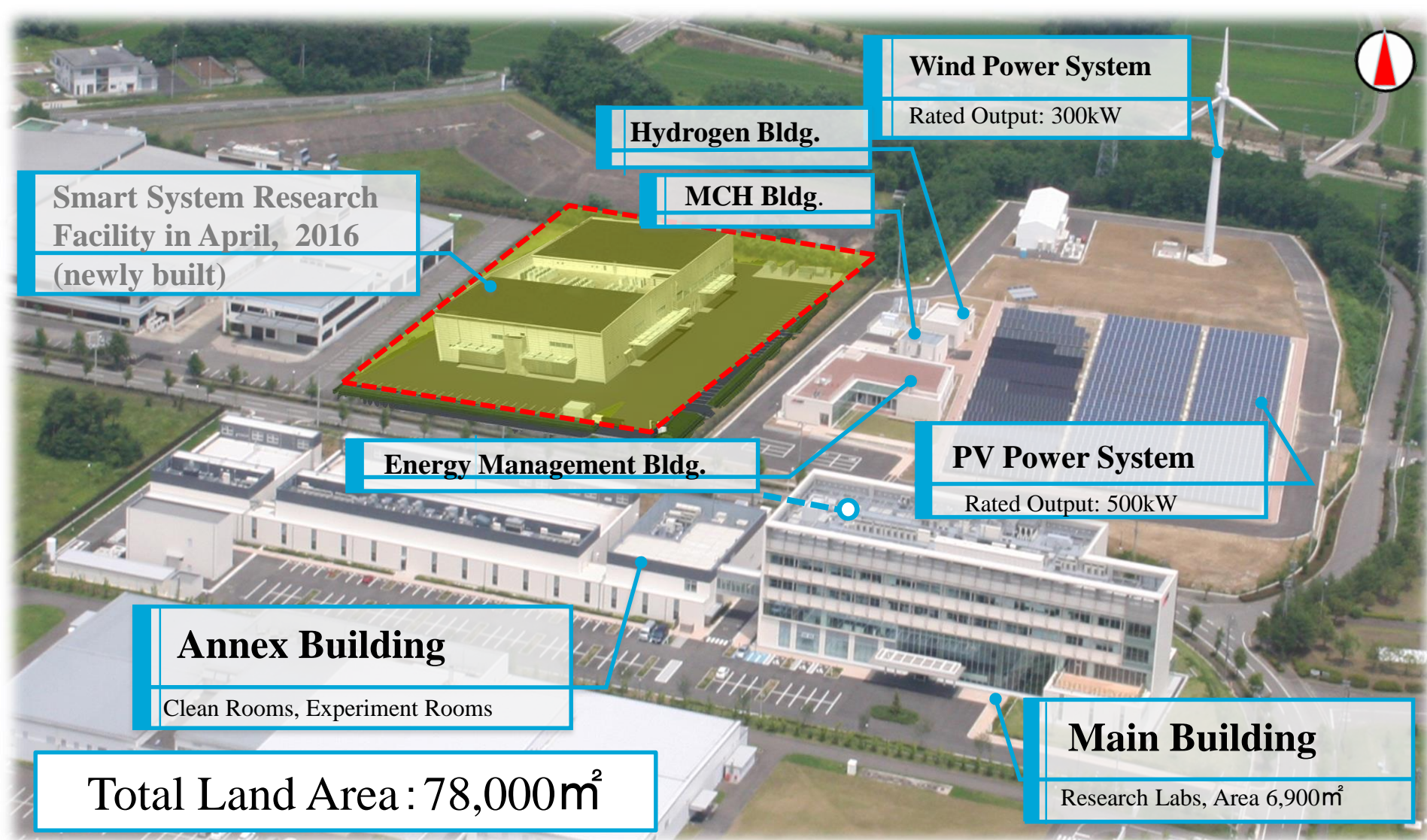
National Institute of  
Advanced Industrial Science  
and Technology  
**AIST**



**FREA**  
FUKUSHIMA RENEWABLE ENERGY INSTITUTE, AIST

# FREA(Fukushima Renewable Energy Institute, AIST)

(Established in Koriyama City, Japan , in April, 2014 )



**Smart System Research Facility in April, 2016 (newly built)**

**Hydrogen Bldg.**

**MCH Bldg.**

**Wind Power System**  
Rated Output: 300kW

**Energy Management Bldg.**

**PV Power System**  
Rated Output: 500kW

**Annex Building**  
Clean Rooms, Experiment Rooms

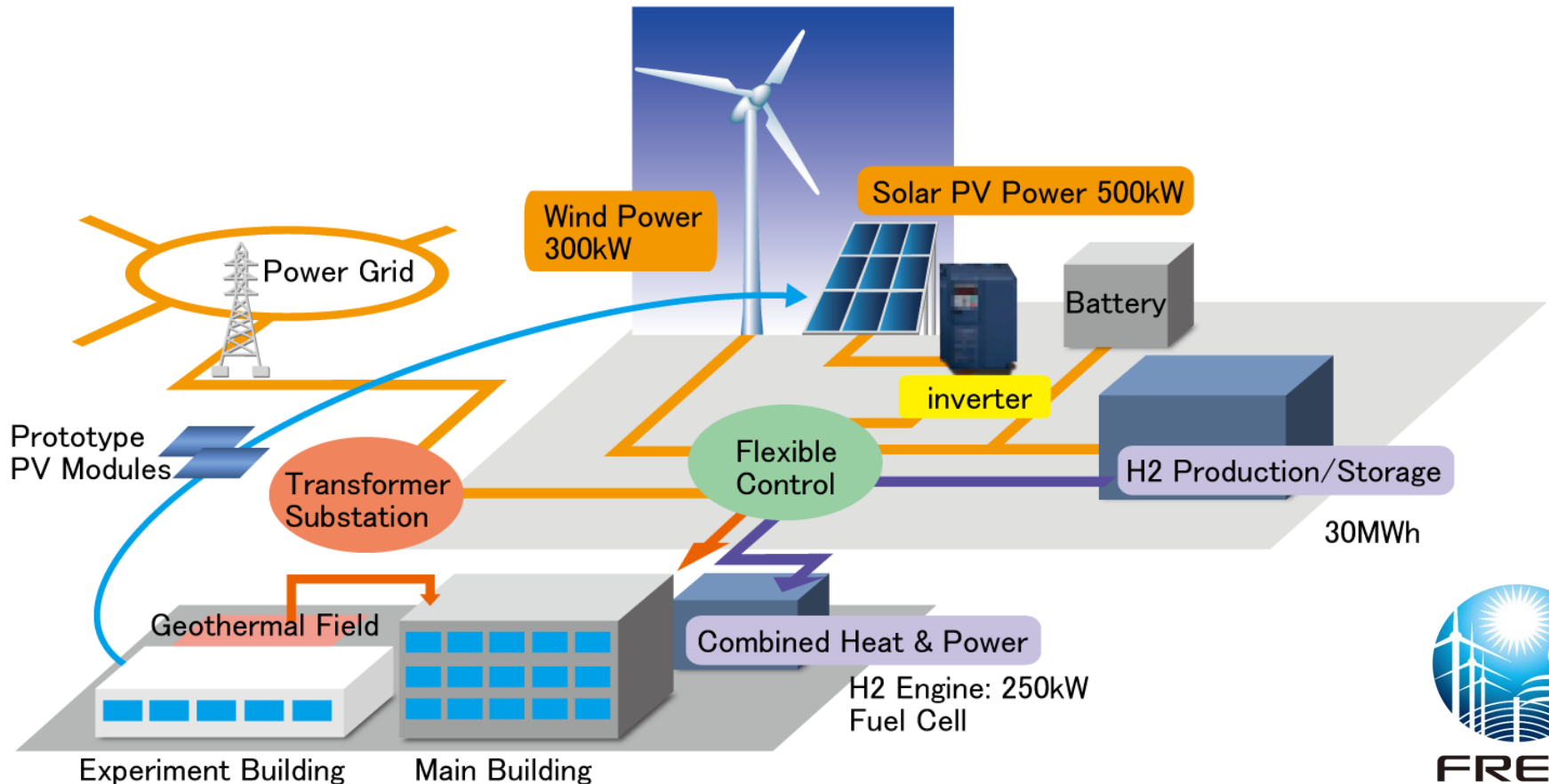
**Total Land Area : 78,000m<sup>2</sup>**

**Main Building**  
Research Labs, Area 6,900m<sup>2</sup>

# Renewable Energy Network at FREA

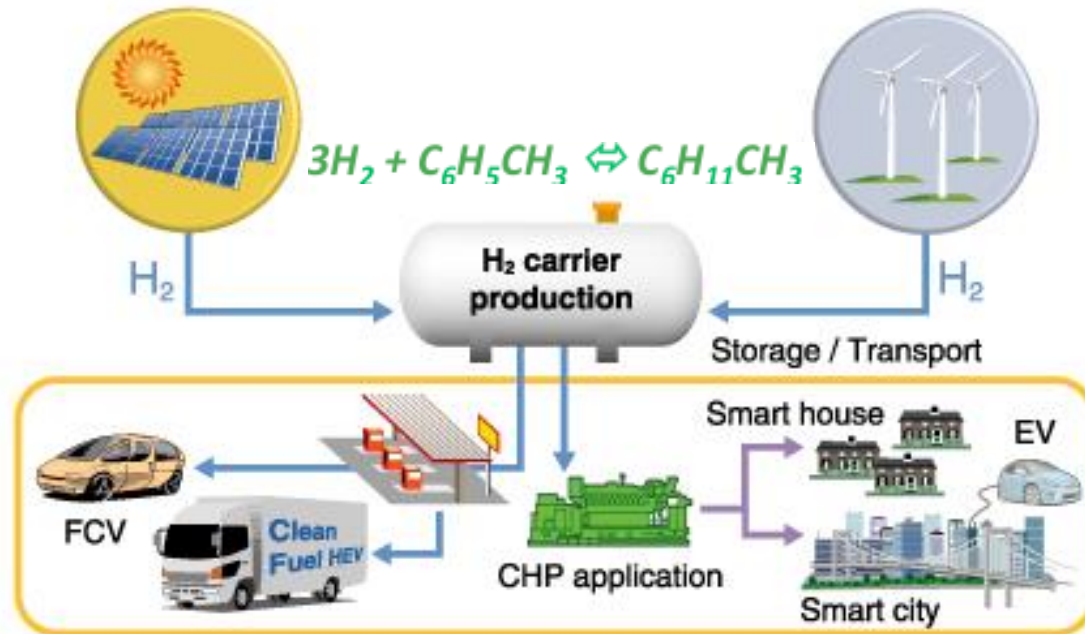
System R&D for renewable energies mass introduction

- MW PV, wind power integration with storage (batteries, hydrogen)
- ICT network for power generation forecast and system control
- Test bed for new technology (power electronics etc.), demonstration
- International standardization



# Hydrogen Carrier Production / Application

- Hydrogen production from PV, wind turbine output
- Conversion to organic-hydrate (liquid at room temperature), large scale storage at high density for long term
- $3\text{H}_2 + \text{C}_6\text{H}_5\text{CH}_3 \rightleftharpoons \text{C}_6\text{H}_{11}\text{CH}_3$  (methyl-cyclohexane)
  - Hydrogenation / dehydrogenation by catalytic reaction
- Combined heat and power application by engine / fuel cell
- *Utilization of O<sub>2</sub> from H<sub>2</sub>O electrolysis for biomass to H<sub>2</sub> & fuels*





# Major Developments of Biomass Policy in Japan

■ After **the Great East Japan Earthquake and subsequent nuclear accident** happened, the biomass industrialization strategy was drawn as principle to create regional green industry and fortify an independent and distributed energy supply system.

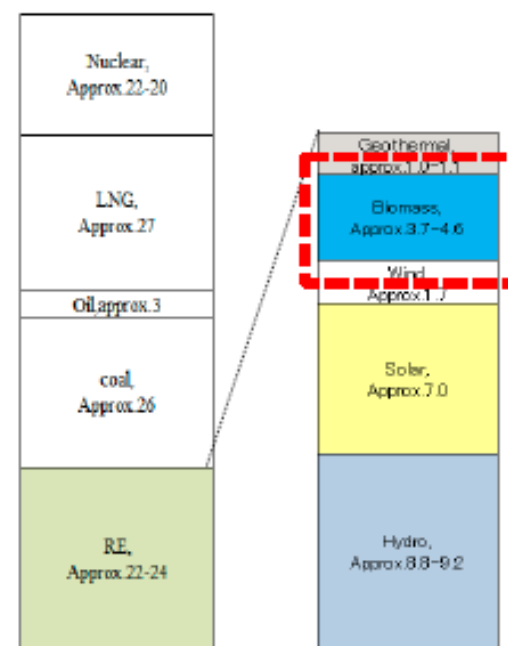
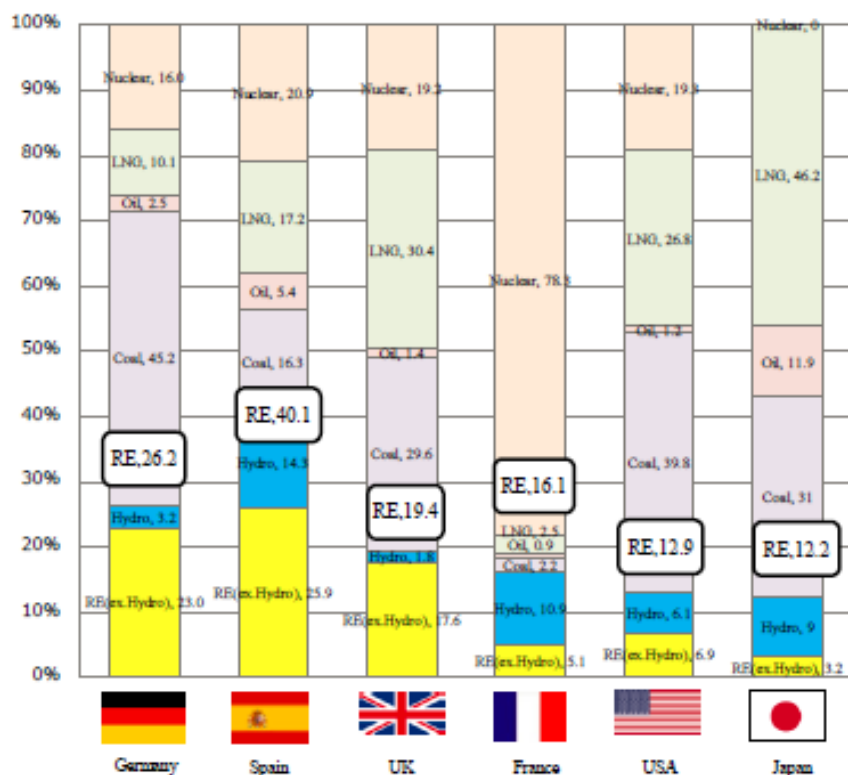
| Year   | Policies   |
|--|--|
| 2002   | Biomass Nippon Strategy  |
| 2005   | Kyoto Protocol – Target Achievement Plan   |
| 2009   | Basic Act for the Promotion of Biomass Utilization   |
| 2010   | Basic Energy Plan (Revised)  |
| 2010   | National Plan for the Promotion of Biomass Utilization   |
| <b><u>2011.3.11 Great East Japan Earthquake and Accident of Fukushima 1<sup>st</sup> Nuclear Power Plant</u></b> |  |
| 2012   | Biomass Industrialization Strategy <Feed-in Tariff started>  |
| 2014   | Basic Energy Plan (Revised)<br>⇒ 2015 Revised FIT for Biomass Power Generation<br>⇒ 2016 Electricity Deregulation started from April |

# Current State of Renewable Energy in Japan

Renewable energy (RE) accounted for approximately 12.2% of power generation in 2014. More specifically, hydroelectric power generated by large-scale dams, etc., accounted for 9.0%, with solar PV, wind, geothermal and **biomass** power accounting for 3.2%.

Composition of power generation by energy source(2014)

Composition of power generation by energy source in Japan(2030)



FY2030

出典：日本/電源開発の概要」より作成（2014年度実績値）。

日本以外/2014年推計値データ、IEA Energy Balance of OECD Countries (2015 edition)

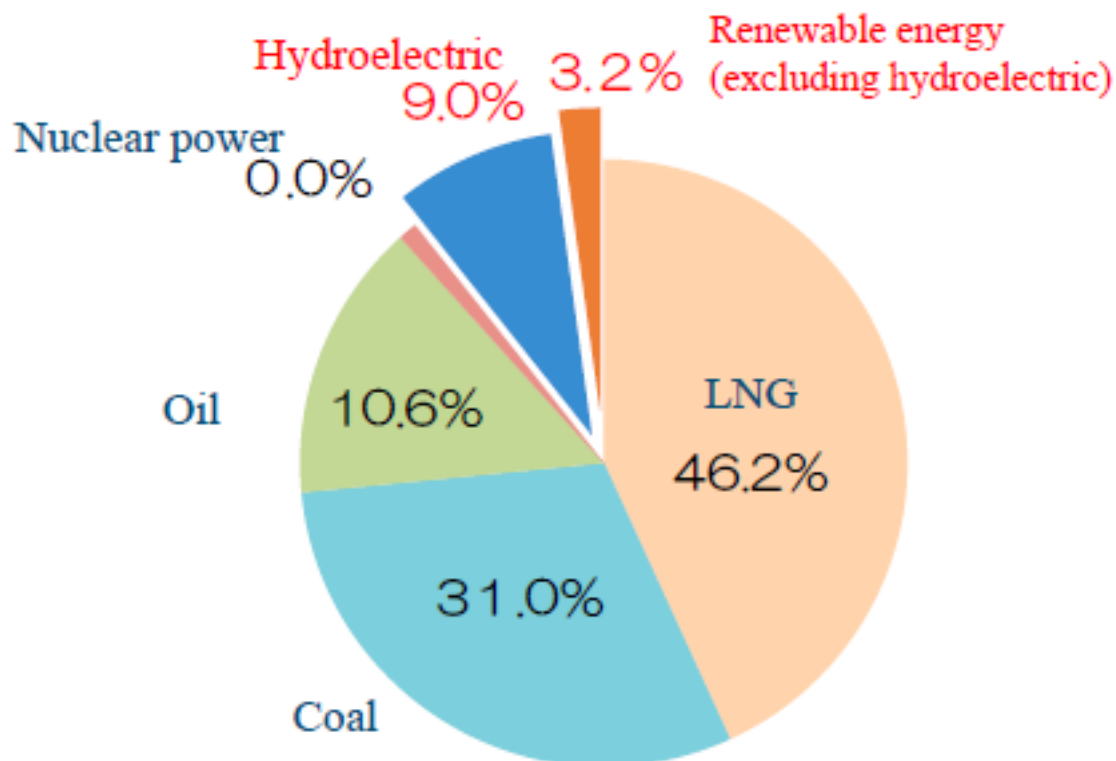
Source:Ministry of Economy,Trade and Industry

# Current Status of Renewable Energy in Japan

Renewable energy accounted for approximately 10.7% of power generation in 2013.

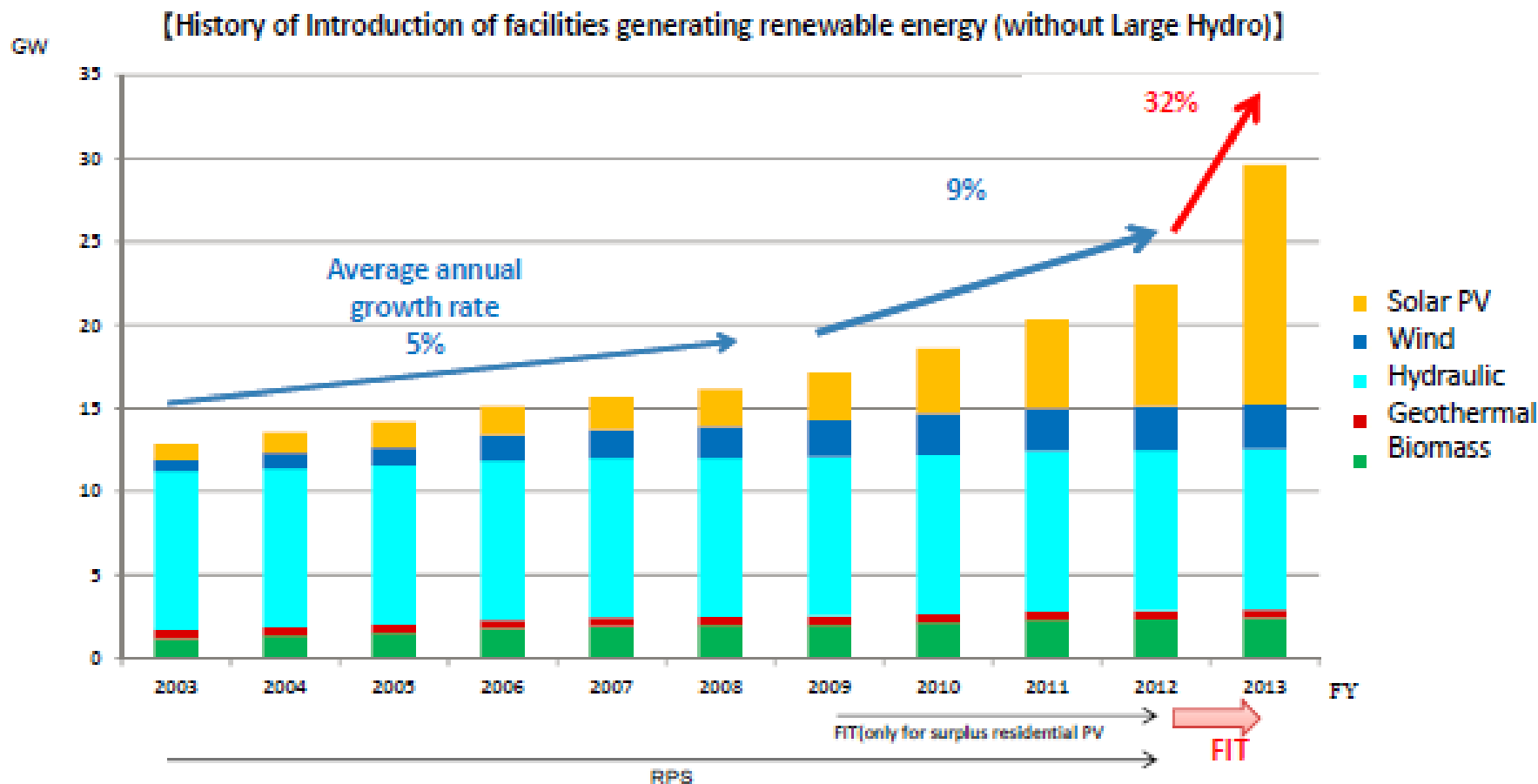
More specifically, hydroelectric power generated by large-scale dams, etc., accounted for 9.0% with solar PV, wind, geothermal and biomass power accounting for 3.2%.

Composition of power generation by energy source in Japan (FY 2014)



# History of Introduction of facilities generating renewable energy

- The main driver shifted to RPS in 2003, and then, to Feed-in Tariff in 2009.
- As business environment from the financial point of view was improved, investment in RE has been stimulated. In this surroundings, extension and upgrading of the grid and regulatory reform become more important than ever.



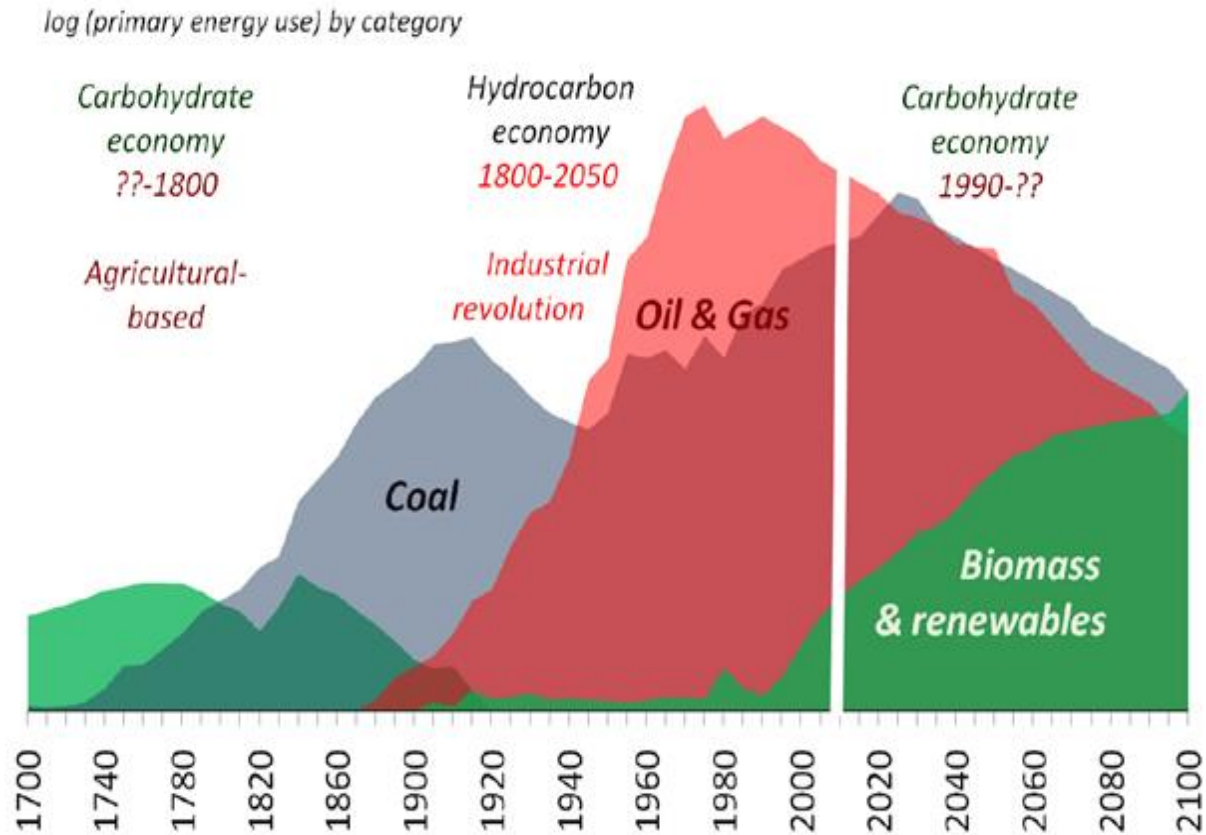
(From various sources including JPEA statistics, NEDO wind power generation statistics, hydrogenation capacity studies, geothermal surveys, and actual RPS/feed-in tariff figures)

Note: FY2013 figures show Mar. 2014 status



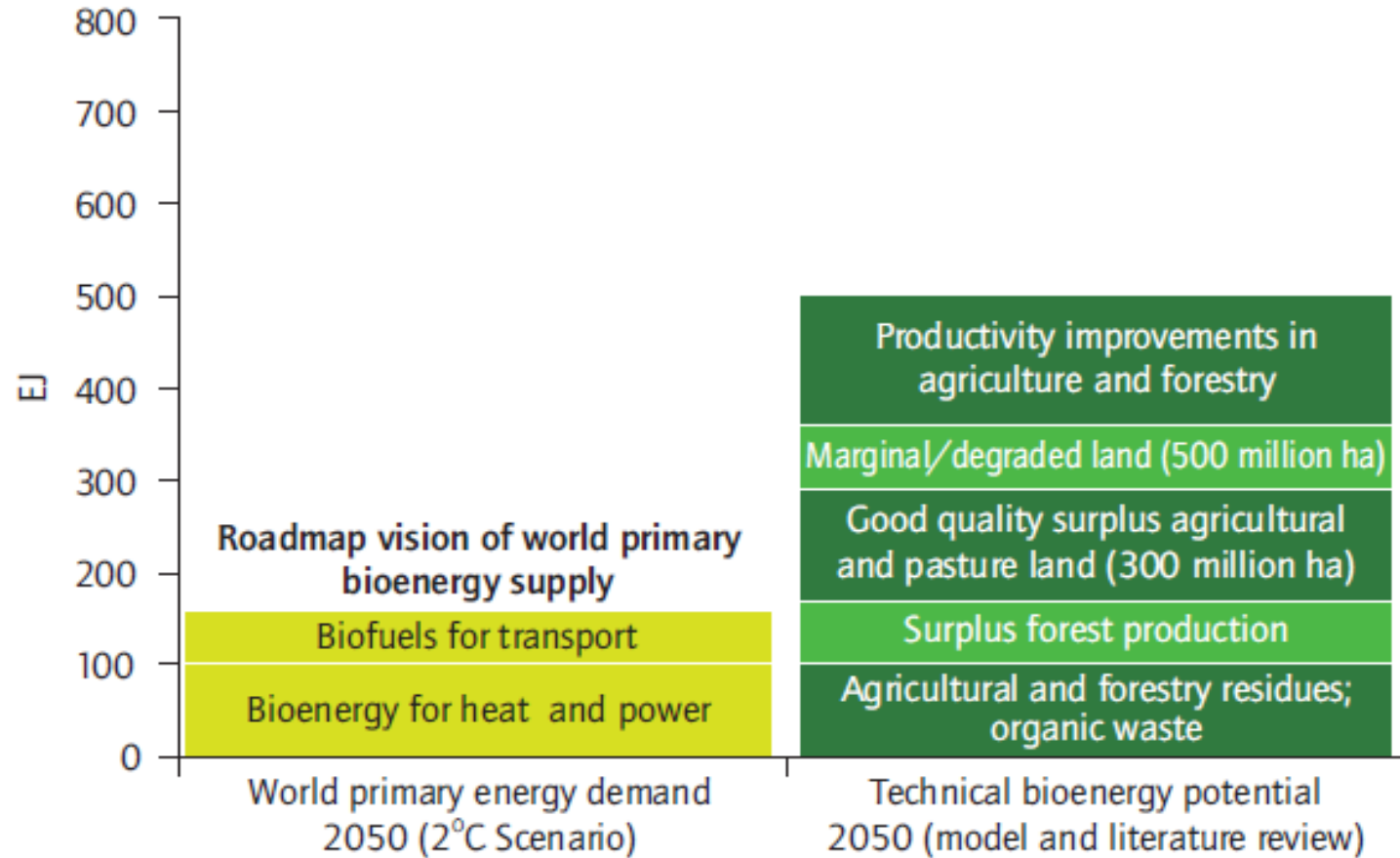
# Current Situation of World Energy

## Looking Back and Forward



Source : IEA Task39 Work Shop, September 2008

# *Biomass Supply Prospects – Uncertainties Remain*



< Source: Based on IPCC SRREN, 2011 >

- Total biomass demand for heat, power and biofuels reaches 8-11 billion tons in 2050
- Intermediate targets should be adopted to enhance international biomass trade, and assess costs and impact on sustainability

# Biofuel Potential in Southeast Asia:

Raising food yields,  
reducing food waste  
and utilising residues

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**Table S-1 Residue potential for 2050 (PJ/year) – 25% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel | 40% to Biofuel (Energy Content) | Share of Liquid Fuel Use in 2012 |
|--------------|-----------------|-----------------|---------------|------------------|------------------|---------------------------------|----------------------------------|
| Indonesia    | 1 079           | 653             | 1 732         | 306              | 1 426            | 570                             | 31%                              |
| Malaysia     | 104             | 59              | 163           | 87               | 76               | 30                              | 5%                               |
| Philippines  | 393             | 288             | 680           | 303              | 377              | 151                             | 44%                              |
| Thailand     | 641             | 578             | 1 220         | 226              | 993              | 397                             | 51%                              |
| Viet Nam     | 508             | 353             | 861           | 426              | 435              | 174                             | 37%                              |
| <b>WORLD</b> | <b>49 278</b>   | <b>29 730</b>   | <b>79 008</b> | <b>32 877</b>    | <b>46 131</b>    | <b>18 452</b>                   | <b>19%</b>                       |

IRENA analysis (Appendix I)

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<sup>2</sup> Projected yearly growth in food supply is globally 1.3% through 2030 (ranging from 0.8% in developed countries to 2.4% in Sub-Saharan Africa) and 0.7% from 2030 through 2050 (ranging from 0.3% to 1.9%).

<sup>3</sup> Projected annual growth in meat consumption is globally 1.4% through 2030 (from 0.6% in developed countries to 2.7% in Sub-Saharan Africa) and 0.9% from 2030 to 2050 (from 0.2% to 2.6%).

**Table S-2 Residue potential for 2050 (PJ/year) – 50% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel (Primary Biomass) | 40% to Biofuel (Energy Content) | Share of Liquid Fuel Use in 2012 |
|--------------|-----------------|-----------------|---------------|------------------|------------------------------------|---------------------------------|----------------------------------|
| Indonesia    | 2 158           | 653             | 2 811         | 306              | 2 505                              | 1 002                           | 55%                              |
| Malaysia     | 208             | 59              | 267           | 87               | 179                                | 72                              | 12%                              |
| Philippines  | 785             | 288             | 1 073         | 303              | 770                                | 308                             | 91%                              |
| Thailand     | 1 282           | 578             | 1 861         | 226              | 1 635                              | 654                             | 84%                              |
| Viet Nam     | 1 015           | 353             | 1 368         | 426              | 942                                | 377                             | 79%                              |
| <b>WORLD</b> | 98 555          | 29 730          | 128 285       | 32 877           | 95 409                             | 38 163                          | 39%                              |

IRENA analysis (Appendix I)



**Table S-3 Biomass potential from higher yields in 2050 – yield gap closure case**

| Country      | Land Freed (M ha) | Biomass Potential 150 GJ/ha (PJ/year) | 40% to Advanced Biofuel (PJ/year) | Liquid Transport Fuel Use 2012 (PJ) | Potential Share of 2012 Fuel Use |
|--------------|-------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------------|
| Indonesia    | 4.26              | 638                                   | 255                               | 1 822                               | 14%                              |
| Malaysia     | 1.27              | 190                                   | 76                                | 596                                 | 13%                              |
| Philippines  | 6.87              | 1 031                                 | 412                               | 339                                 | 122%                             |
| Thailand     | 3.45              | 518                                   | 207                               | 780                                 | 27%                              |
| Viet Nam     | 2.91              | 436                                   | 174                               | 475                                 | 37%                              |
| <b>WORLD</b> | <b>551.71</b>     | <b>82 757</b>                         | <b>33 103</b>                     | <b>97 456</b>                       | <b>34%</b>                       |

IRENA analysis (Appendix II)

**Table R-1a Residue potential for 2010 (PJ/year) – 25% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|---------------|------------------|------------------|
| Indonesia    | 816             | 494             | 1 311         | 205              | 1 106            |
| Malaysia     | 77              | 44              | 121           | 60               | 60               |
| Philippines  | 297             | 218             | 515           | 193              | 322              |
| Thailand     | 476             | 429             | 905           | 160              | 745              |
| Viet Nam     | 384             | 267             | 651           | 270              | 381              |
| <b>WORLD</b> | <b>34 341</b>   | <b>20 838</b>   | <b>55 179</b> | <b>19 440</b>    | <b>35 739</b>    |

**Table R-1b Residue potential for 2030 (PJ/year) – 25% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|---------------|------------------|------------------|
| Indonesia    | 1 016           | 615             | 1 631         | 261              | 1 370            |
| Malaysia     | 96              | 54              | 150           | 70               | 80               |
| Philippines  | 370             | 271             | 641           | 259              | 382              |
| Thailand     | 592             | 534             | 1 126         | 182              | 944              |
| Viet Nam     | 478             | 333             | 811           | 363              | 447              |
| <b>WORLD</b> | <b>43 914</b>   | <b>26 597</b>   | <b>70 510</b> | <b>25 155</b>    | <b>45 355</b>    |

**Table R-1c Residue potential for 2050 (PJ/year) – 25% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|---------------|------------------|------------------|
| Indonesia    | 1 079           | 653             | 1 732         | 306              | 1 426            |
| Malaysia     | 104             | 59              | 163           | 87               | 76               |
| Philippines  | 393             | 288             | 680           | 303              | 377              |
| Thailand     | 641             | 578             | 1 220         | 226              | 993              |
| Viet Nam     | 508             | 353             | 861           | 426              | 435              |
| <b>WORLD</b> | <b>49 278</b>   | <b>29 730</b>   | <b>79 008</b> | <b>32 877</b>    | <b>46 131</b>    |

**Table R-1d Residue potential for 2010 (PJ/year) – 50% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|---------------|------------------|------------------|
| Indonesia    | 1 633           | 494             | 2 127         | 205              | 1 922            |
| Malaysia     | 154             | 44              | 198           | 60               | 137              |
| Philippines  | 594             | 218             | 812           | 193              | 619              |
| Thailand     | 951             | 429             | 1 380         | 160              | 1 220            |
| Viet Nam     | 768             | 267             | 1 035         | 270              | 766              |
| <b>WORLD</b> | <b>68 681</b>   | <b>20 838</b>   | <b>89 519</b> | <b>19 440</b>    | <b>70 079</b>    |

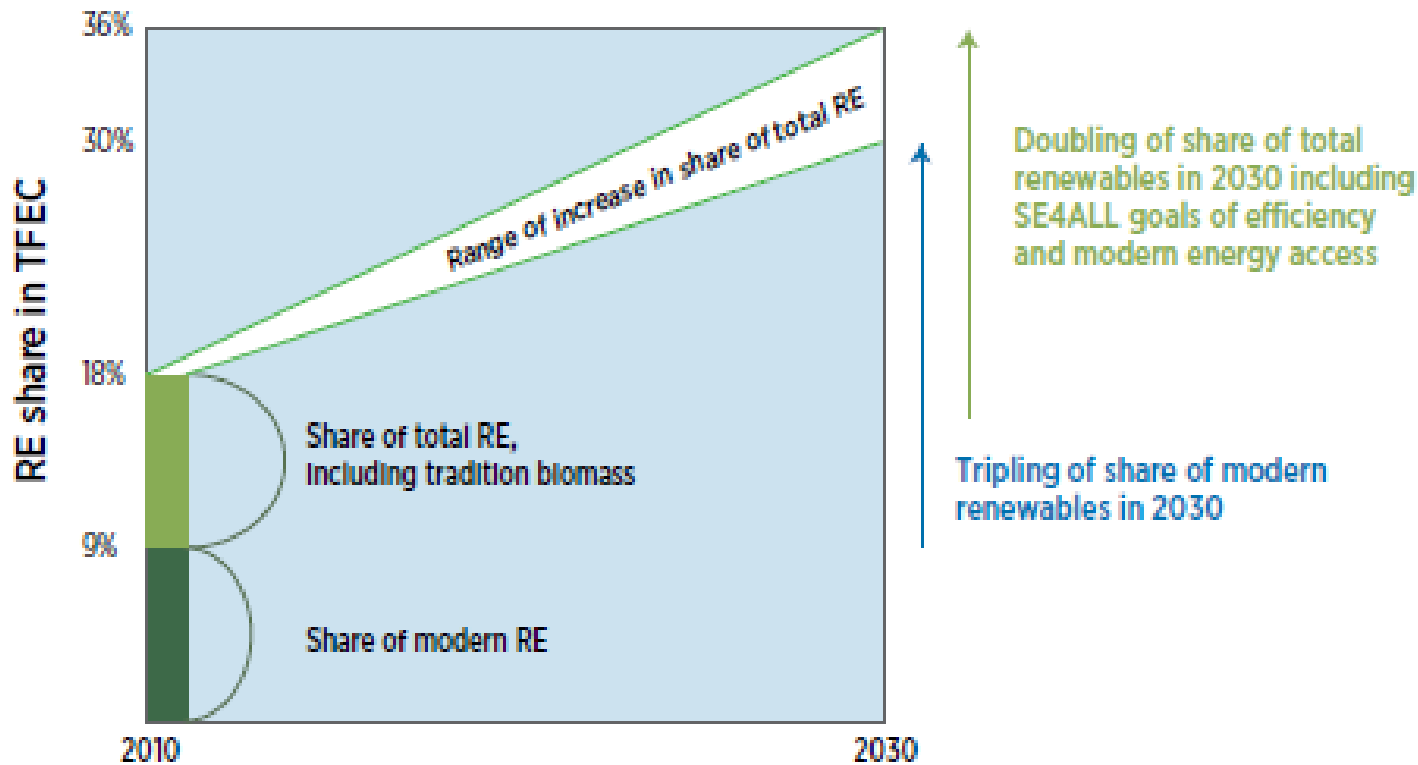
**Table R-1e Residue potential for 2030 (PJ/year) – 50% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue  | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|----------------|------------------|------------------|
| Indonesia    | 2 032           | 615             | 2 648          | 261              | 2 386            |
| Malaysia     | 192             | 54              | 246            | 70               | 176              |
| Philippines  | 740             | 271             | 1 011          | 259              | 752              |
| Thailand     | 1 184           | 534             | 1 718          | 182              | 1 536            |
| Viet Nam     | 956             | 333             | 1 289          | 363              | 926              |
| <b>WORLD</b> | <b>87 828</b>   | <b>26 597</b>   | <b>114 424</b> | <b>25 155</b>    | <b>89 269</b>    |

**Table R-1f Residue potential for 2050 (PJ/year) – 50% collection of harvest residue**

| Country      | Harvest Residue | Process Residue | Total Residue  | Residue for Feed | Residue for Fuel |
|--------------|-----------------|-----------------|----------------|------------------|------------------|
| Indonesia    | 2 158           | 653             | 2 811          | 306              | 2 505            |
| Malaysia     | 208             | 59              | 267            | 87               | 179              |
| Philippines  | 785             | 288             | 1 073          | 303              | 770              |
| Thailand     | 1 282           | 578             | 1 861          | 226              | 1 635            |
| Viet Nam     | 1 015           | 353             | 1 368          | 426              | 942              |
| <b>WORLD</b> | <b>98 555</b>   | <b>29 730</b>   | <b>128 285</b> | <b>32 877</b>    | <b>95 409</b>    |

**Figure 1. Doubling the share of renewables by 2030**



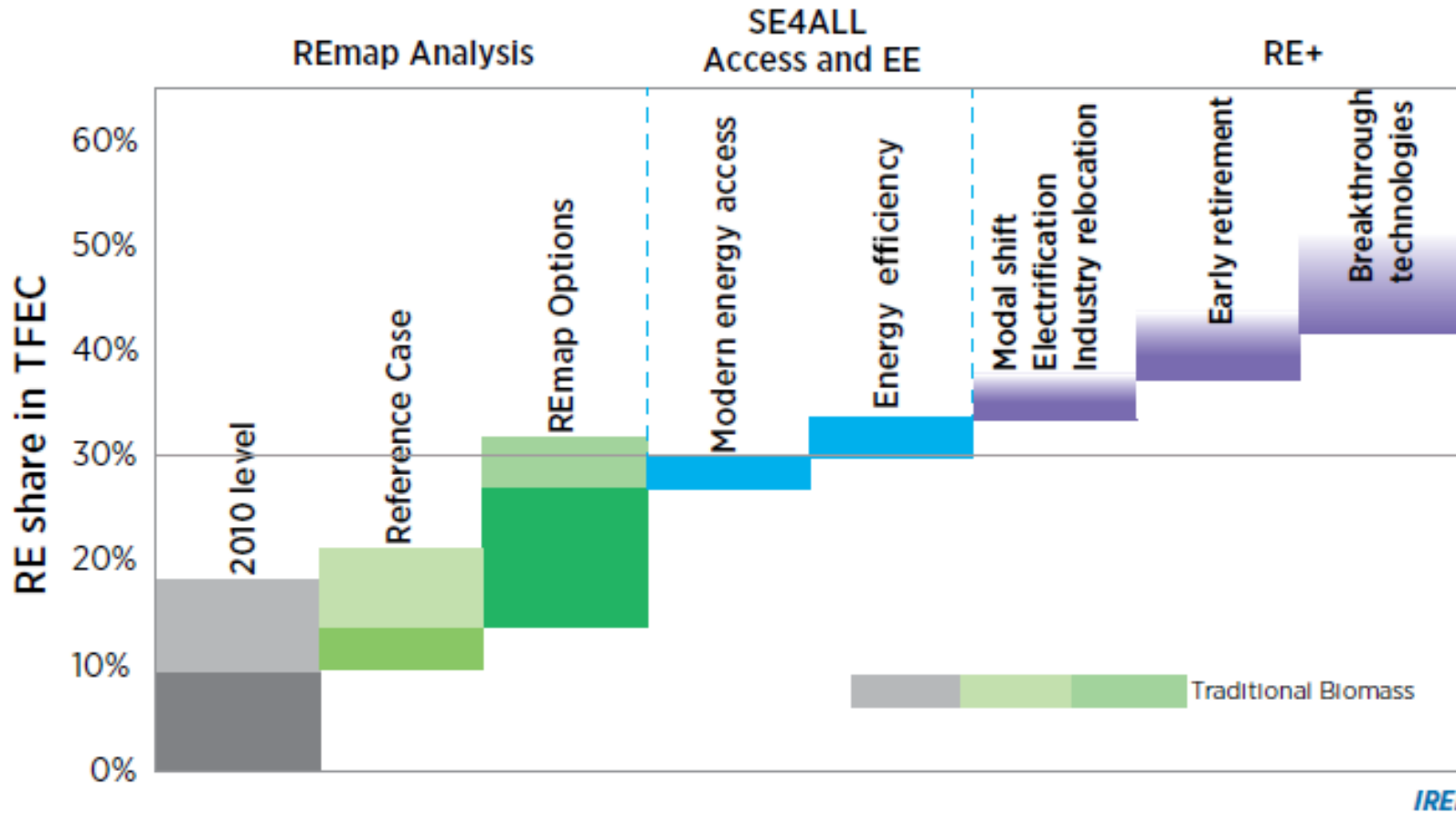
**Doubling the share of renewable energy implies a tripling of the share of modern renewables.**

*Note: The world currently gets 18% of its energy from renewables, but only 9% is modern renewables, and the other 9% is traditional biomass, of which only part is sustainable. On the path towards a doubling of sustainable renewable energy, modern renewables therefore need to replace traditional biomass almost entirely. As a result, the share of modern renewables more than triples from 9% in 2010, to 30% or more by 2030.*

RE = renewable energy; TFEC = total final energy consumption



Figure 4. The stepping stones towards a doubling of renewable energy



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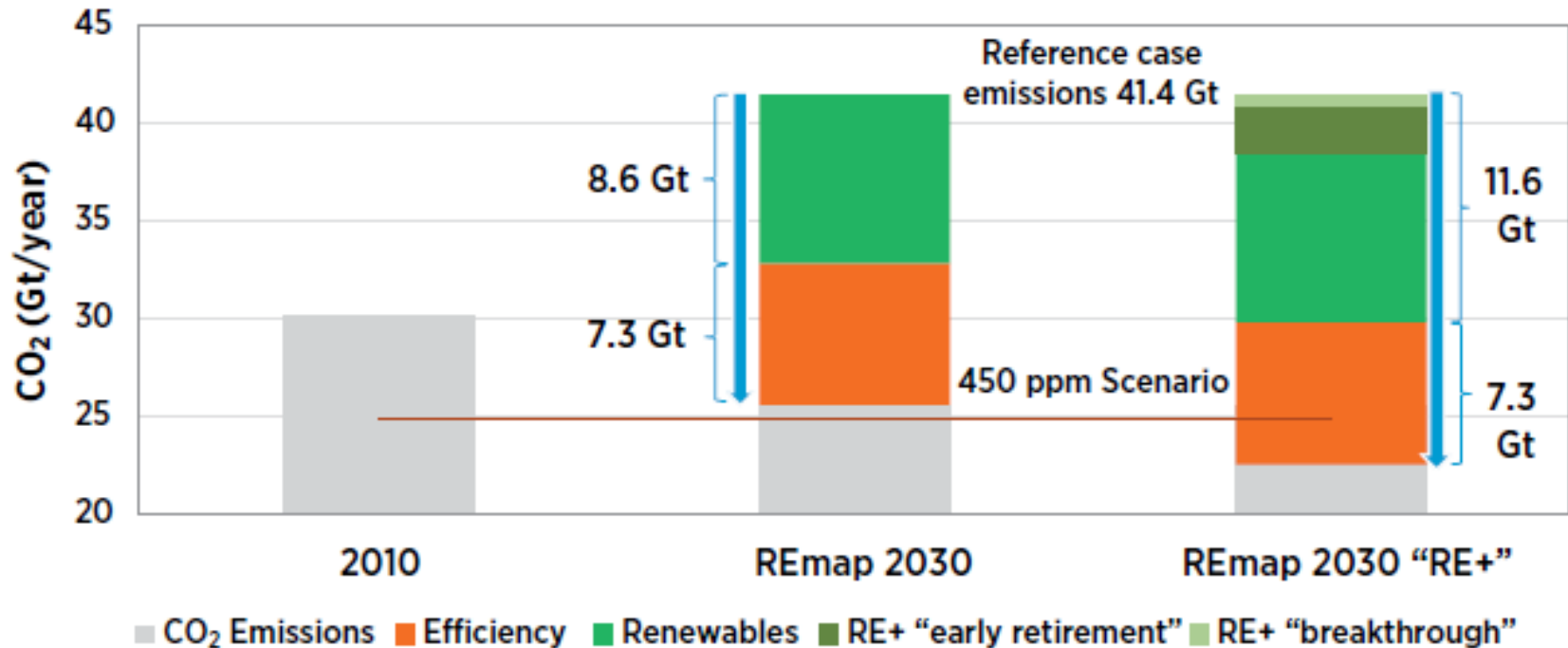
The world can double its share of renewable energy in total final energy consumption by 2030.

Note: The shaded areas indicate traditional biomass. The Reference Case represents the renewable energy share by 2030 based on the policies in place in the 26 REmap countries. The REmap Options show the additional growth by 2030 based almost entirely on modern renewables, with traditional biomass being reduced to less than 2% of the TFEC. The blue bars represent the SE4ALL objectives of modern energy access and energy efficiency (EE), which bring the share of renewables up to around 34% by 2030. The purple bars, RE+, represent other fields of action that can be pursued to take the share of renewables even further.

RE = renewable energy; TFEC = total final energy consumption



Figure 10. Carbon dioxide emissions under REmap 2030

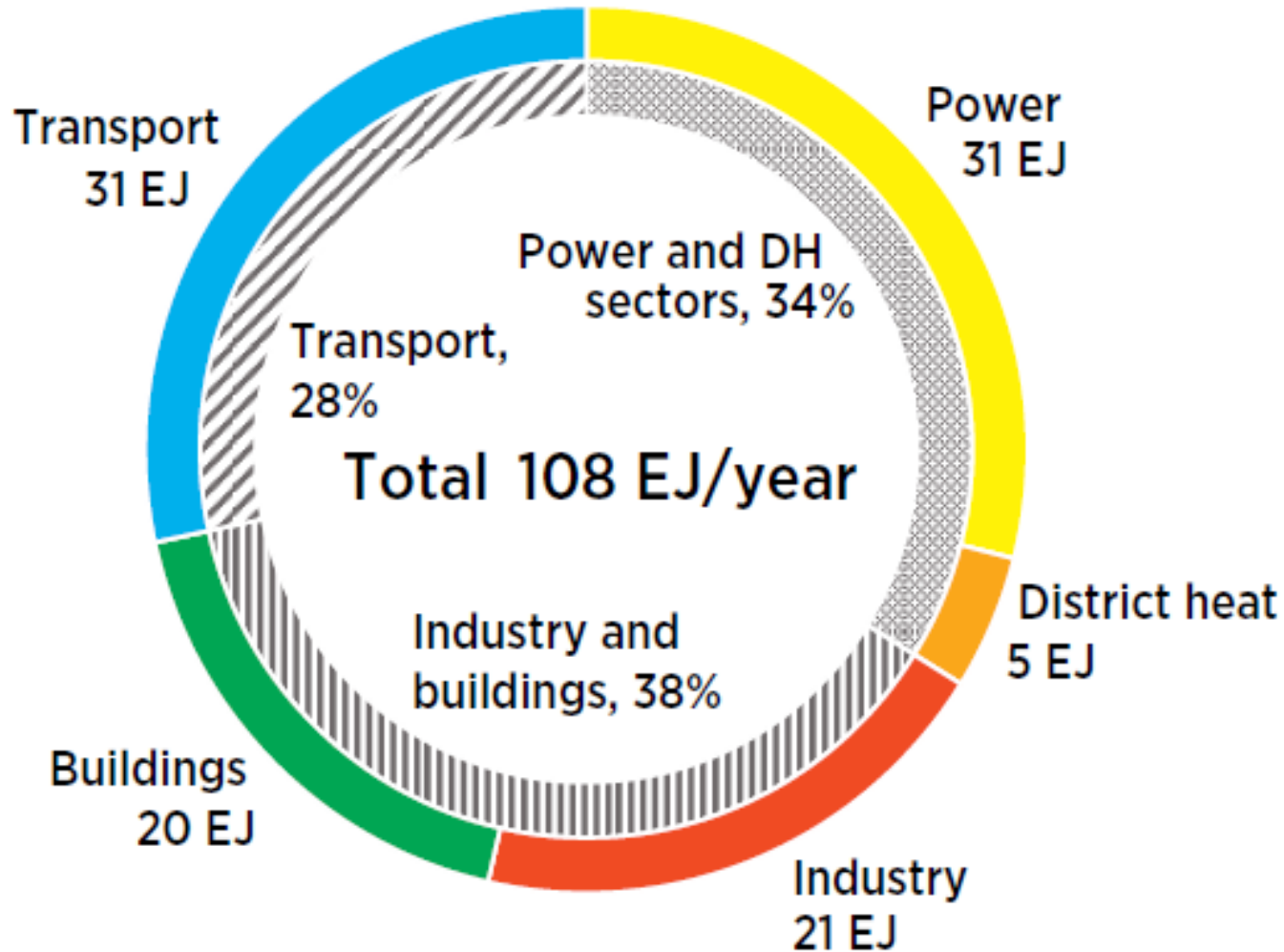


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Renewable energy can provide half of the CO<sub>2</sub> emission reductions needed in 2030 from the energy sector.

Note: Only emissions resulting from fossil fuel combustion are shown. CO<sub>2</sub> emission savings from energy efficiency are based on its share in total emissions in the IEA's World Energy Outlook (WEO) 2012 (IEA, 2012b). IRENA applies this share to the total Reference Case emissions of 41.4 Gt of CO<sub>2</sub> to estimate approximately 7.3 Gt of CO<sub>2</sub> emission savings related to energy efficiency in REmap 2030.










Figure 14. Global biomass demand by sector in REmap 2030 (in primary energy terms)



Biomass is versatile and can be used to provide power, transport and heat.

# Target of biomass utilization by type (2020)

National target of average utilization ratio is set for each type of biomass to promote high utilization biomass based on their types and to clarify the necessary measures to be taken on the national level.

| Type of biomass  | Amount generated annually (2009) | Present and target utilization ratio 2009→2020 |
|--|----------------------------------|--|
| 1 Animal waste                      | Approx. <b>88 million tones</b>  | 90% → <b>90%</b>                               |
| 2 Sewage sludge                     | Approx. <b>78 million tones</b>  | 77% → <b>85%</b>                               |
| 3 Black liquor                      | Approx. <b>14 million tones</b>  | 100% → <b>100%</b>                             |
| 4 Waste paper                       | Approx. <b>27 million tones</b>  | 80% → <b>85%</b>                               |
| 5 Food waste                        | Approx. <b>19 million tones</b>  | 27% → <b>40%</b>                               |
| 6 Sawmill wood residue              | Approx. <b>3.4 million tones</b> | 95% → <b>95%</b>                               |
| 7 Wood waste from construction     | Approx. <b>4.1 million tones</b> | 90% → <b>95%</b>                               |
| 8 Non-edible parts of food crops  | Approx. <b>14 million tones</b>  | 85% → <b>90%</b>                               |
| 9 Forest off-cuts                 | Approx. <b>8 million tones</b>   | 0% → <b>30%</b>                                |

Note: 1 Black liquor, saw mill wood residue, forest off-cuts are dry-weight, all others are wet weight.

2 Target for energy crops is 400,000 carbon tones produced by 2020.

Source: Ministry of Agriculture, Forestry and Fisheries

# Scheme of Sustainable Asian Biomass Strategy

=> ASEAN+6 and Asia-Pacific Collaborations

## Best Practice Scenario and System for Sustainable Biomass Utilization Models in East Asian Countries



Total Promotion of Biomass Asia Strategy  
Extensive Win-Win Collaboration in Asia  
International R&D Joint Projects on Biomass,  
Especially agriculture and engineering fields

Technology, IP, Human resources

Resources, Economical development,  
Technology transfer

**Energy, Materials, CO<sub>2</sub> reduction :  
CDM&JCM⇒Sustainable Development**

# *Foresight of ASEAN Agricultural Residue in 2030*

(Converted into Ethanol x1000 kL)

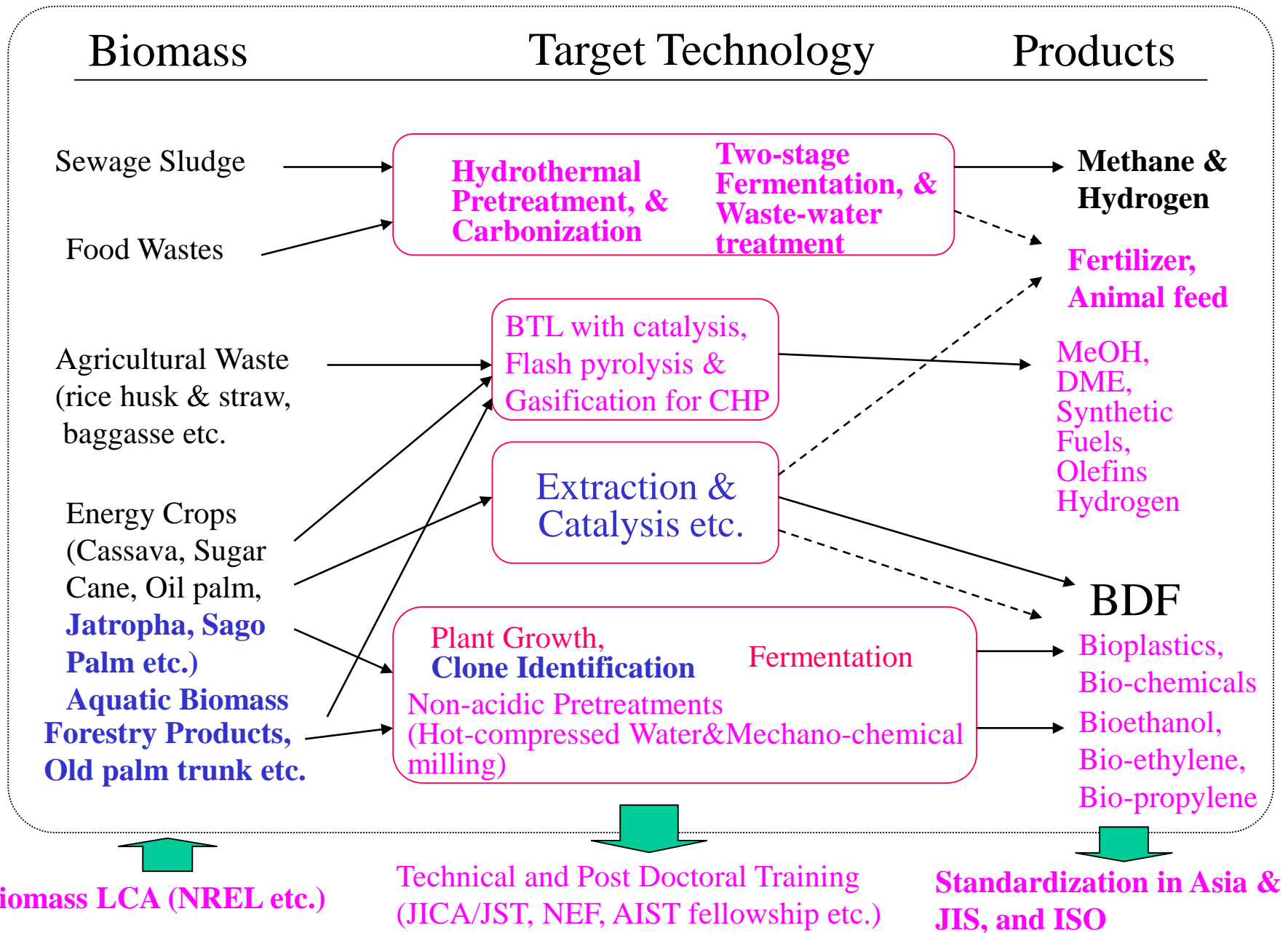
| Type of Agriculture | Sugar cane             | Cassava                 | Corn  | Rice           | Palm oil      | Coconut        | Total          |
|---------------------|------------------------|-------------------------|---|----------------|---------------|----------------|----------------|
| Utilized part       | Bagasse<br>Filter cake | Lees<br>Stems<br>Leaves | Stems<br>Leaves<br>Cores<br>Husks<br>Fibers | Straw<br>Husks | Shell<br>Tuft | Shell<br>Fiber |                |
| Thailand            | 4,441                  | 1,123                   | 2,038                                       | 13,702         | 1,128         | 186            | 22,618         |
| Malaysia            | 108                    | 20                      | 42  | 873            | 15,024        | 115            | 16,182         |
| Indonesia           | 8,606                  | 2,349                   | 14,499                                      | 19,334         | 24,684        | 2,584          | 72,056         |
| Philippines         | 2,555                  | 187                     | 5,572                                       | 6,265          | 32            | 5,186          | 19,797         |
| Vietnam             | 1,319                  | 388                     | 3,906                                       | 12,696         | 0             | 137            | 18,446         |
| Myanmar             | 1,392                  | 20                      | 1,421                                       | 7,161          | 0             | 132            | 10,126         |
| Cambodia            | 16                     | 40                      | 400   | 2,436          | 0             | 16             | 2,908          |
| Laos                | 72                     | 12                      | 327   | 1,511          | 0             | 0              | 1,922          |
| <b>Total</b>        | <b>18,509</b>          | <b>4,139</b>            | <b>28,205</b>                               | <b>63,978</b>  | <b>40,868</b> | <b>8,356</b>   | <b>164,055</b> |

\* The figures in yellow background are the promising quantities for producing ethanol

Source : NEDO Research Report in 2007



# Target Technology & Products for Biomass Utilization



# Future Needs for Alternative Transportation Fuel

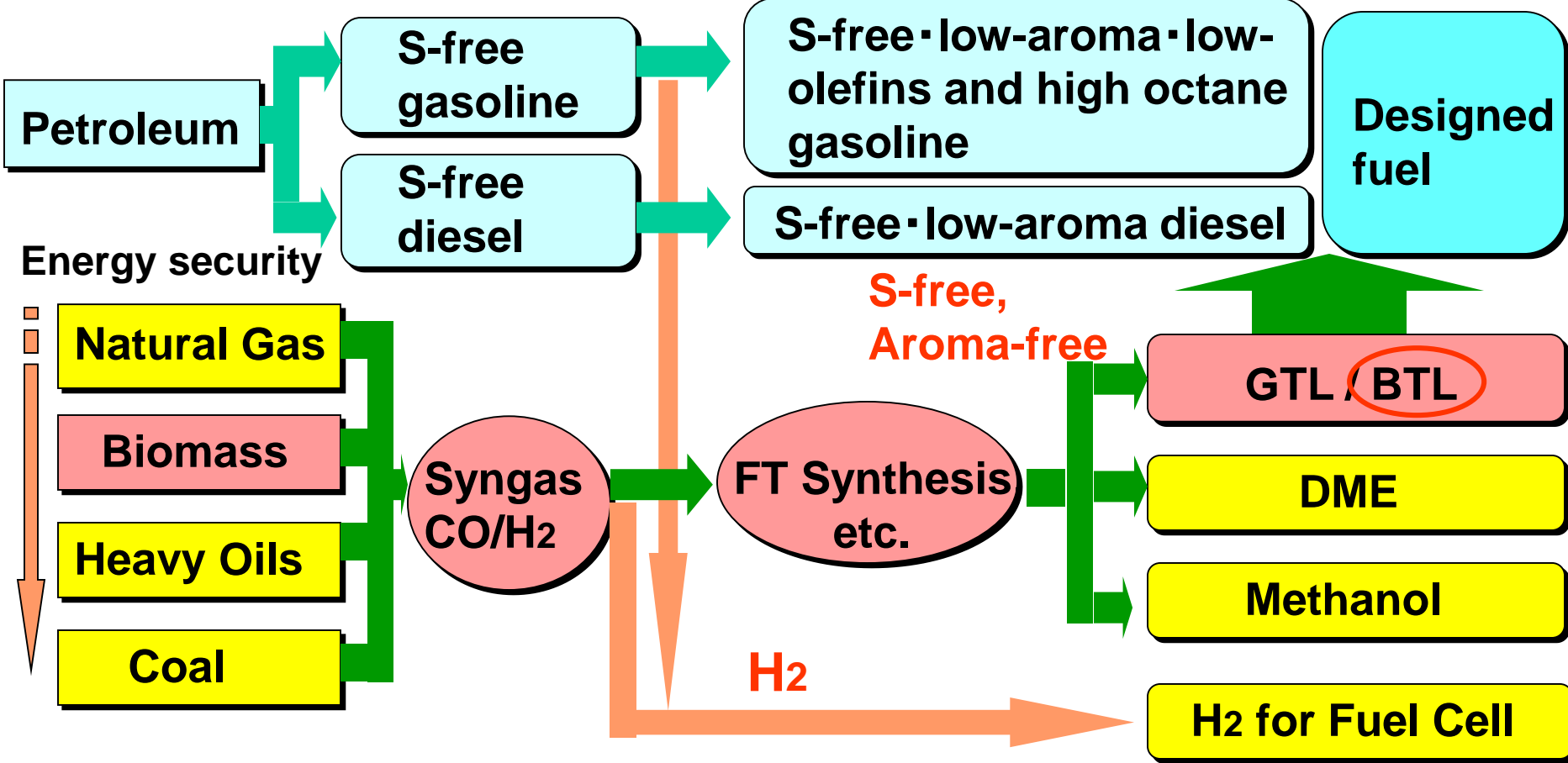
**2000-2010**  
Fuel technologies for urban environment

**2010-2020**  
Fuel technologies for mini-  
minimizing fuel consumption

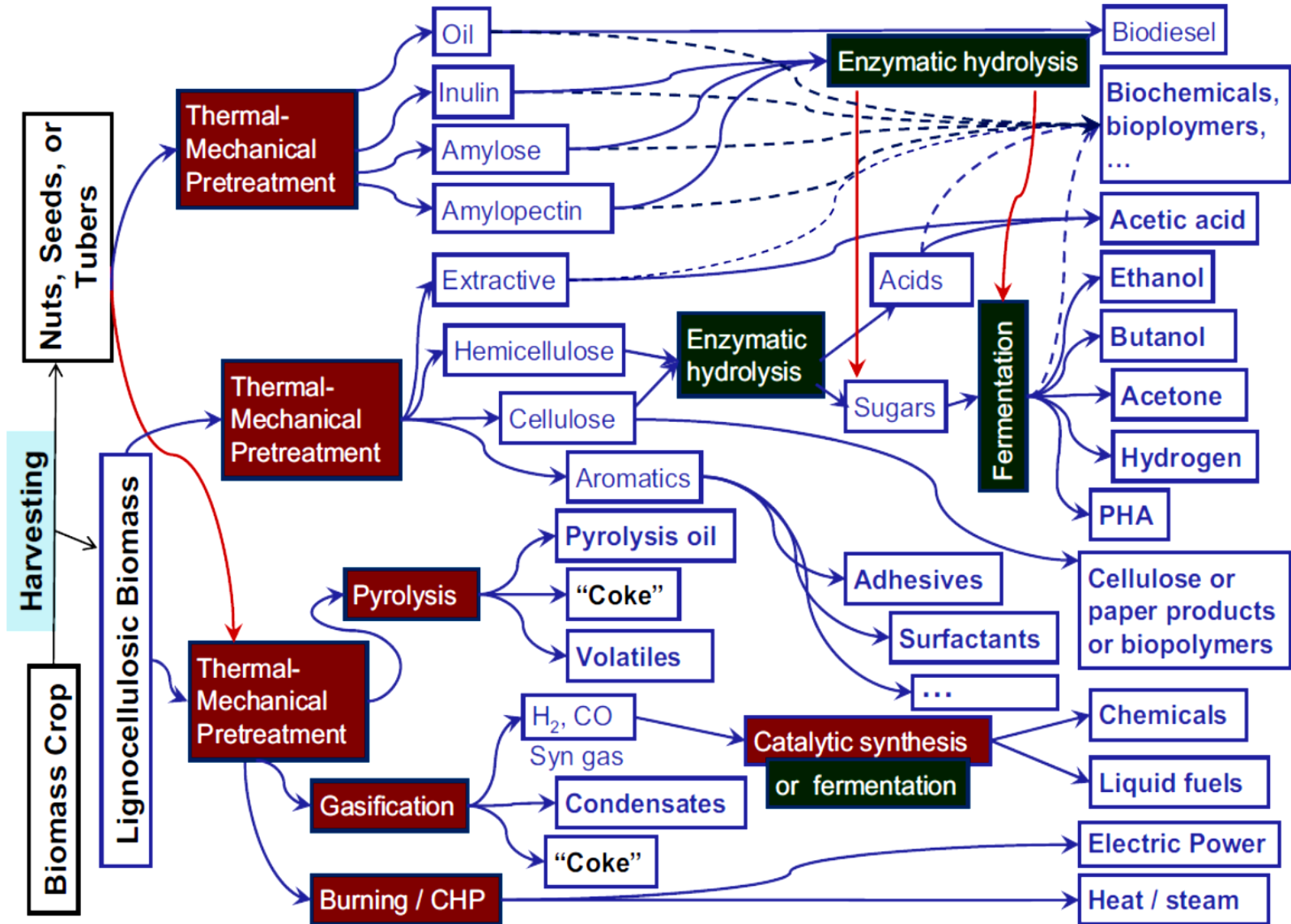
**2020-**

- \*PM,NOx reduction
- \*Advanced end-of-pipe technologies

- \*CO<sub>2</sub> reduction
- \*New engine system/new fuel



# Overall Biomass Refinery Scheme

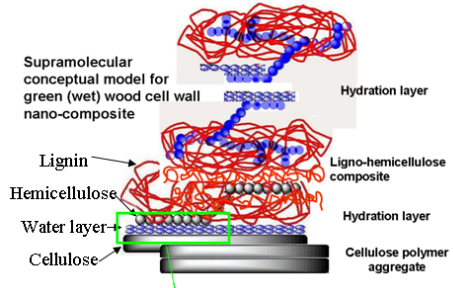
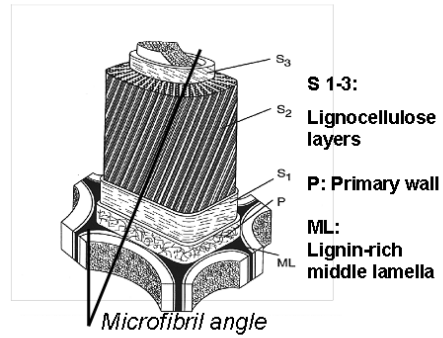


# Principles of Biomass Refining Technology

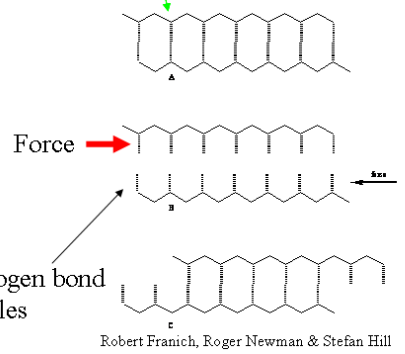
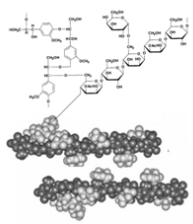
**To overcome “Biomass Recalcitrance”:** responsible for the high cost of lignocellulose conversion.

## Cell wall structure: Natural nanocomposite

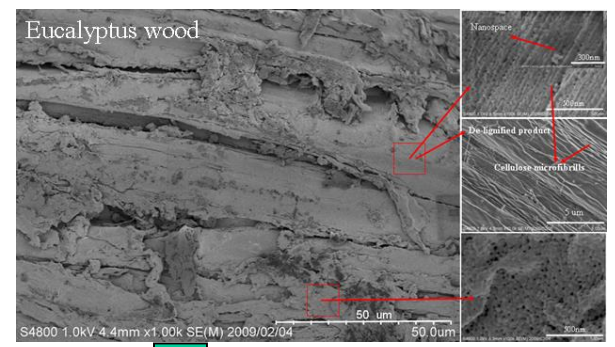
Supramolecular structure of cell wall



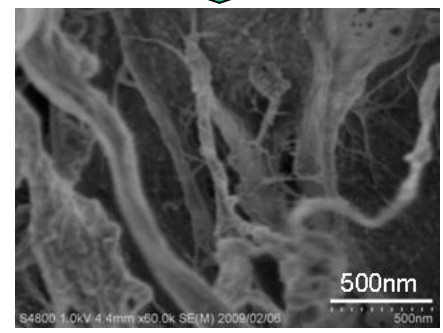
Conformational homology between cellulose and hemicellulose – strong non-covalent H-binding (Koshijima & Watanabe, 2003)



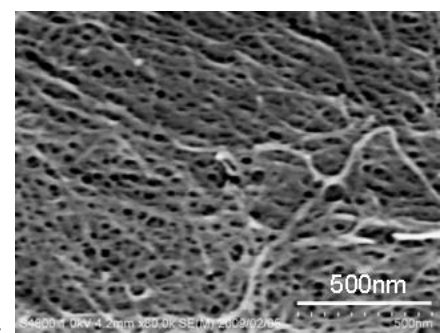
Nanospace formation between cellulose microfibrills by HCW treatment



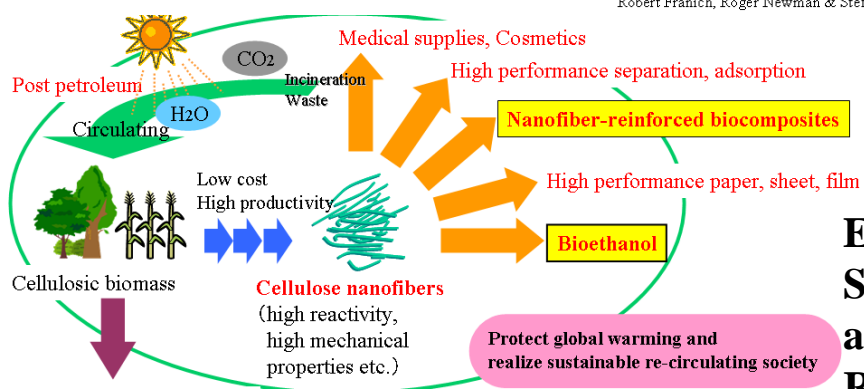
Nanofibrillation by the combined method of HCW treatment and wet-milling process



Morphology of the fibrillated products by wet-milling after the hot compressed water (HCW) treatment.



Cc

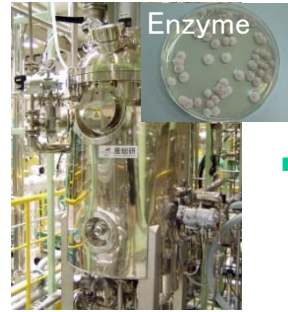


New business for forestry and agricultural industry

# Strategy for Biomass Platform by Combined Bio- & Chemical- Processes



Nano-cellulose fiber production  
By hydrothermal and mechano-  
chemical pretreatments



Enzymatic  
Saccharification  
in high conc.  
solution



Fermentation by  
Innovative Bio-  
Processes

Alcohols (Butanol,  
Iso-butanol etc. )  
Lactic Acid etc.

Functional and Value-  
added Products such  
as Bio-surfactants and  
Bio-materials

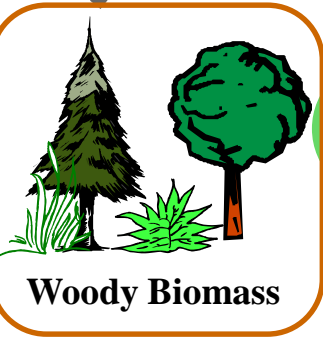
Biomass Refinery Technology

Bio-Process Conversion

Production of Biomass-  
derived Chemicals

**Target 1 : Sugar Platform**

**Target 2: Syn-Gas Platform**



Woody Biomass



Gasification

H<sub>2</sub>  
CO  
CO<sub>2</sub>  
N<sub>2</sub>  
H<sub>2</sub>O  
H<sub>2</sub>S  
COS  
ダスト  
ターナル

Syn-Gas

Syntheses of Bio-DME & Hydrocarbons



Gas Cleaning & Storage

Catalytic Production of Bio-Chemicals



Catalytic Reactions

Bio-DME  
&  
Intermediates

Bio-materials

Olefins such as  
propylene

Aromatics etc.



# METI/NEDO's Current Projects of Biofuels

## 1. Element Technology Development for the 2<sup>nd</sup> Generation Biofuel

### ◆ Useful element technology development for biofuels

→ Aim to increase total productivity in integrated process of biofuel production from cellulosic biomass by developing and refining individual element technology such as improvement technology for plants growth and productivity in certain conditions, cutting-edge technology in saccharification and fermentation process, etc.

## 2. Development of Integrated Production System for the 2<sup>nd</sup> Generation Biofuel

### ◆ Development of an Innovative and Comprehensive Production System for Cellulosic Bioethanol

→ Aim to develop integrated production system to produce bioethanol in steady and large volume, not only by domestic production but by development import.

- improvement technology for feedstock cultivation, harvest, transport
- production technology demonstration at pilot plant
- study for sustainability of biofuels



Biomass feedstock

Demonstration at  
comprehensive production

Pretreatment → Saccharification → Ferment.

Cellulosic  
Bioethanol

## 3. R&D for the 3<sup>rd</sup> Generation Biofuels

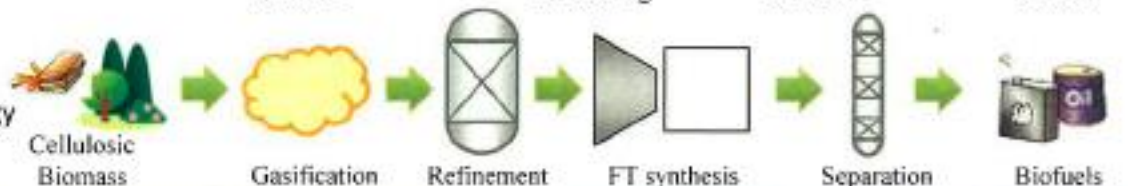
### ◆ Strategic Development of Next-Generation Bioenergy Utilization Technology

→ Aim to further broaden and diversify biofuel resources which do not compete with food supplies by conducting technology R&D on Microalgae-derived biofuel production, biomass gasification and liquefaction, etc.

- identify and develop high-oil producing strain
- high-efficiency culture, condensation, extraction technology

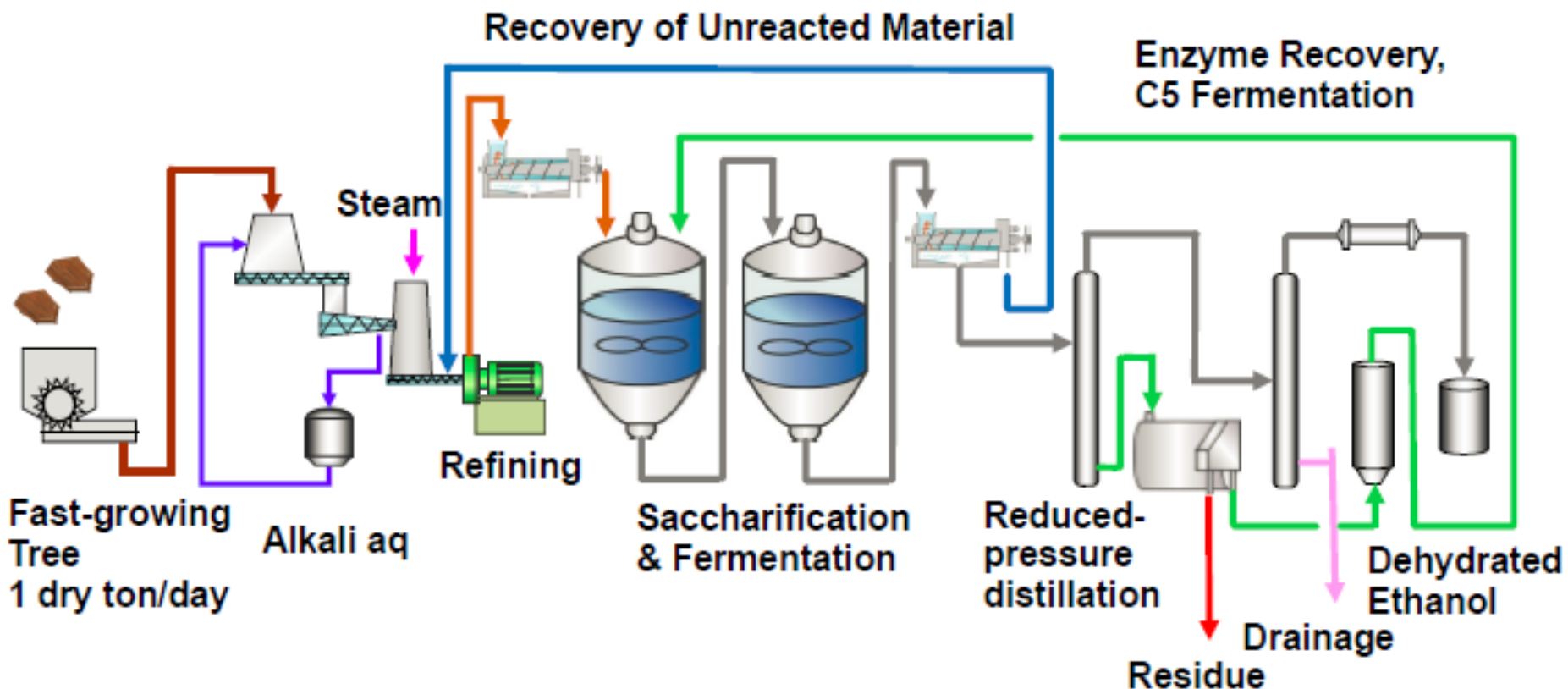


- low-cost gas refining technology
- high-efficiency synthesis/reforming technology in low pressure condition, etc.



## NEDO Project 2

### Dev of a Comprehensive Bioethanol Production System From Fast Growing Trees Using Mechanochemical Pulping



Chipping

Pretreatment  
Mechanochem  
Pulp Process

Simul Saccha.  
& C6 Fermen

Solid-  
liquid  
Sep

Distillation

C5  
Fermen

Ethanol



# Achievements – Pilot Plant in Hiroshima, Japan –

Development of a Comprehensive Bioethanol Production System  
From Fast Growing Trees Using Mechanochemical Pulping

**250L/day(80kL/yr)**

Oji Holdings Corp

Nippon Steel & Sumikin Eng Co., Ltd

The Nat Inst of Ad Ind Sci & Tech

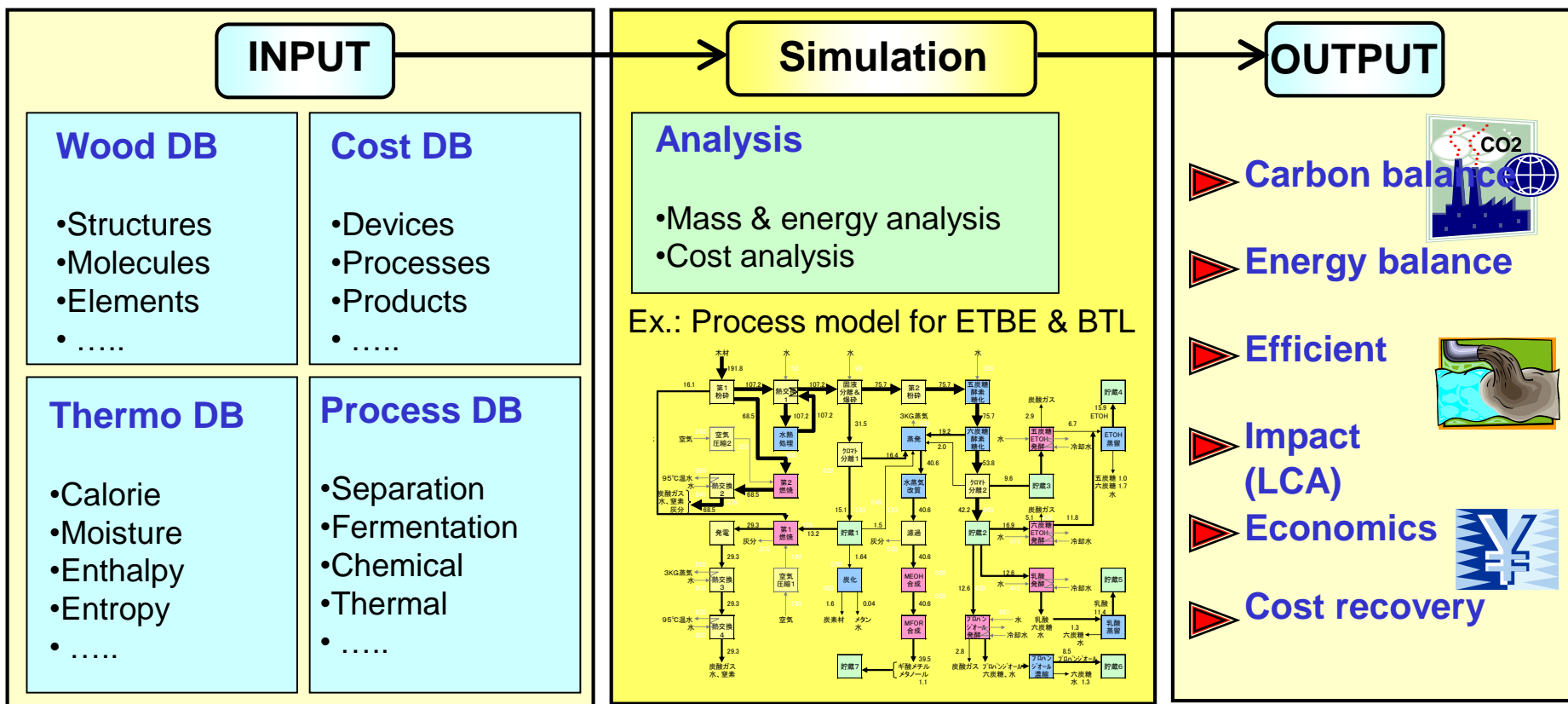


# Biomass System Analysis and Simulation

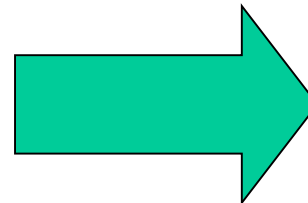
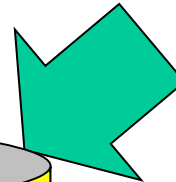
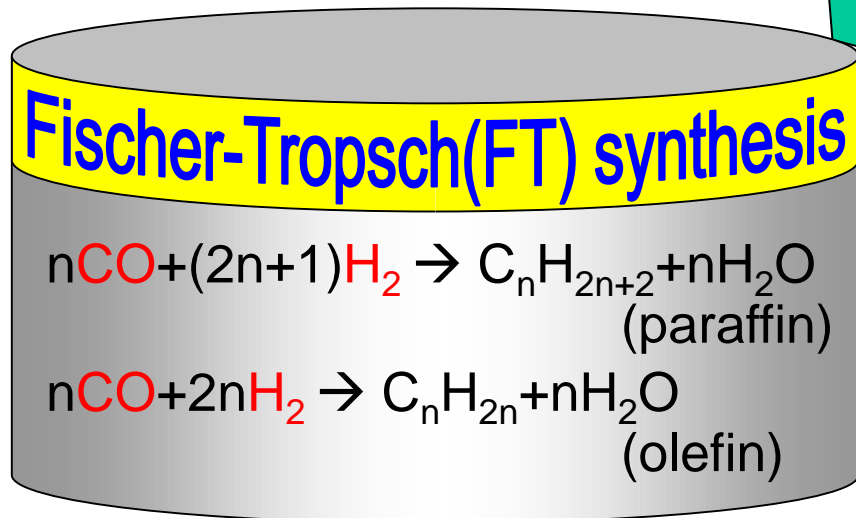
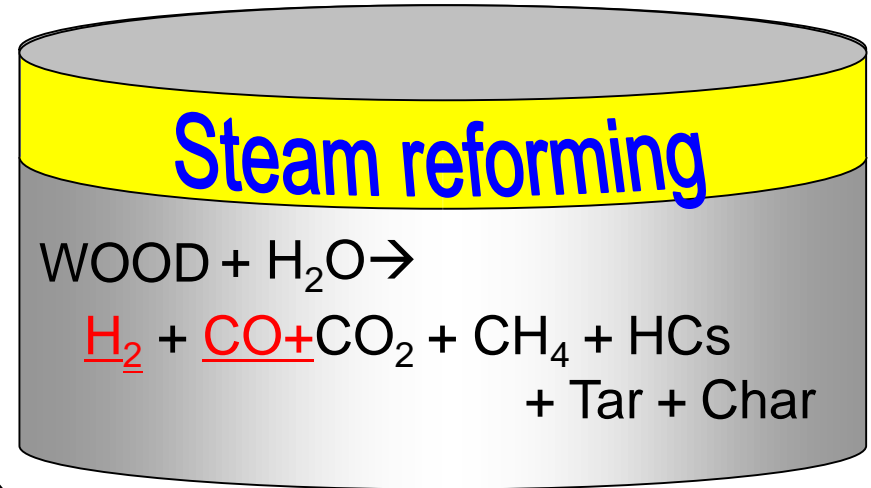
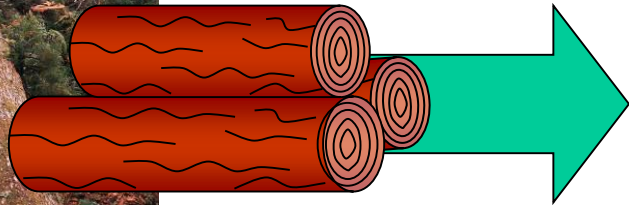
**To establish economically feasible process for large-scale biomass conversion;**

1. To develop biomass system simulation technology,  
Ground database(DB) should be constructed.
2. To design economic feasible total system for biomass.

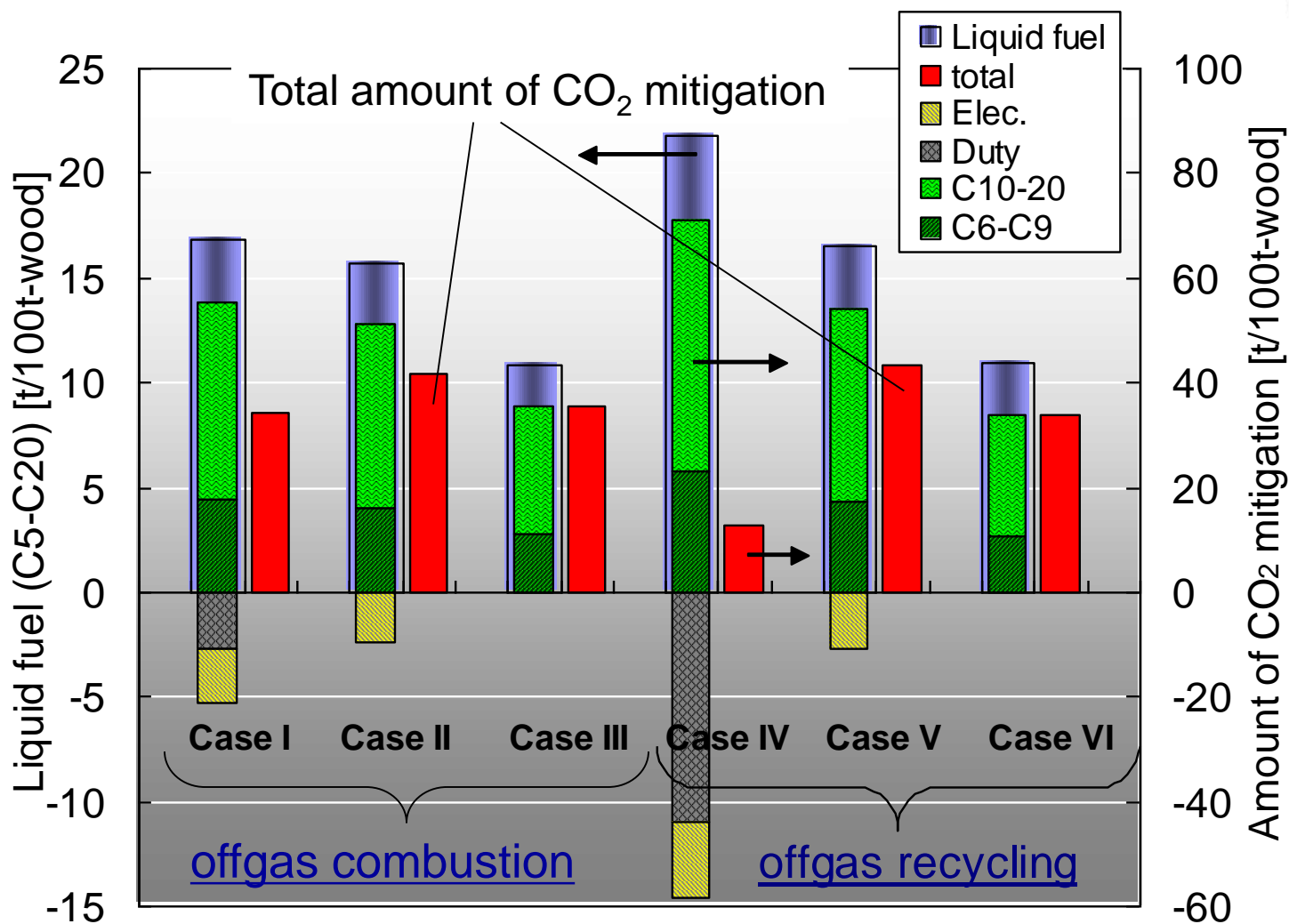
The simulator can be used for optimization, economic & environmental analysis.



# System simulation of BTL process

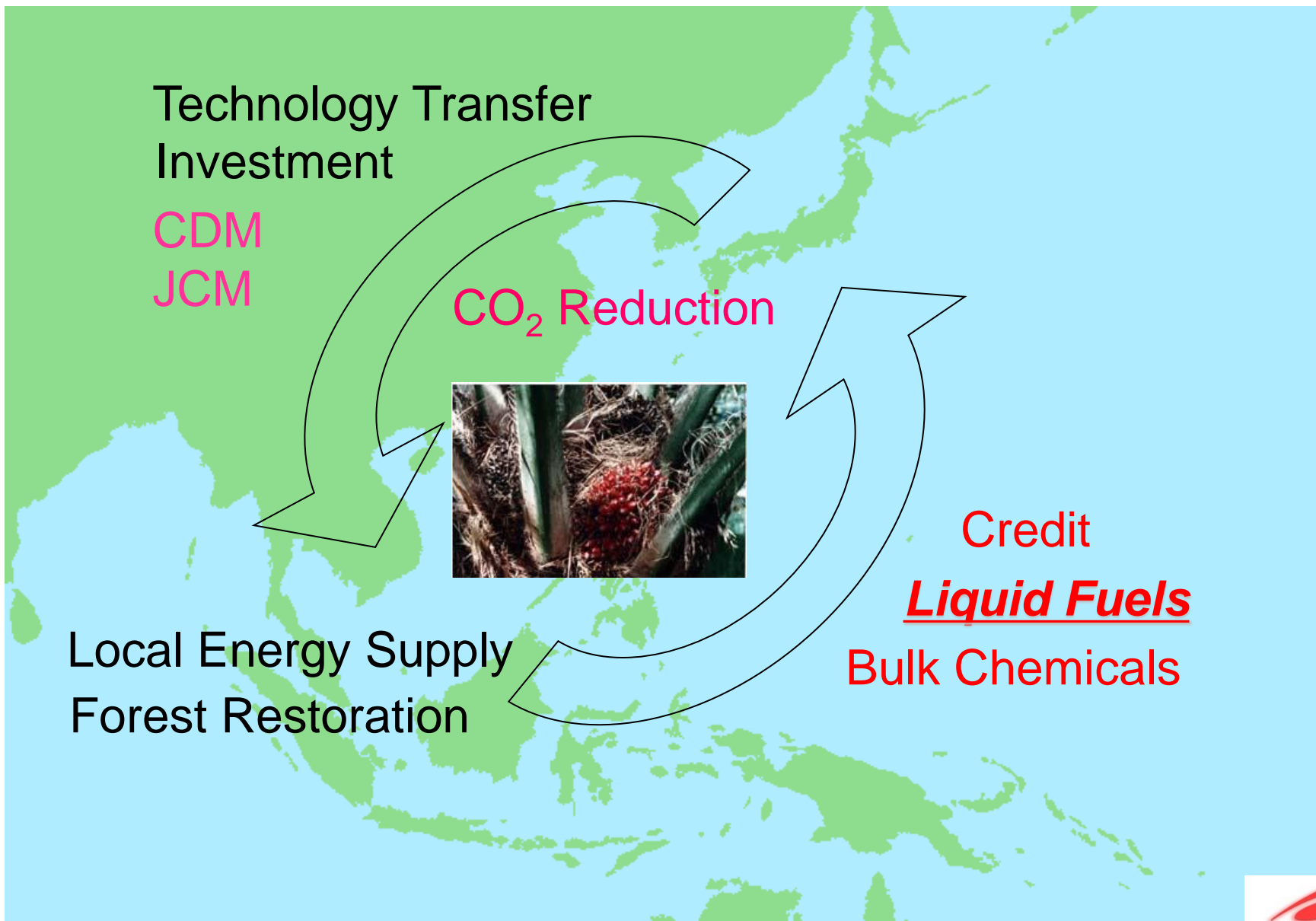


BTL liquid fuel

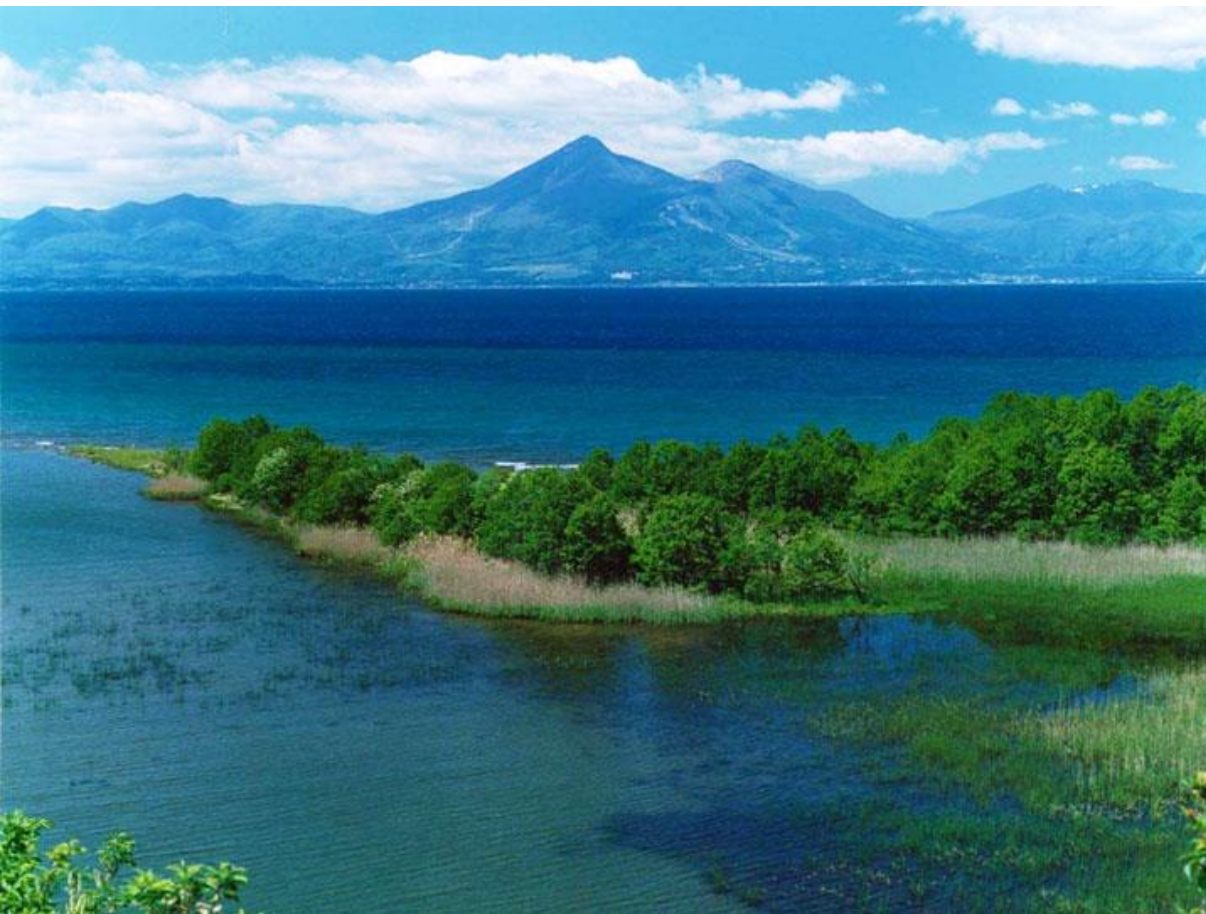


| CO <sub>2</sub> mitigation<br>t-CO <sub>2</sub><br>/kL-product | 1.60 | 2.11                | 2.584 | 0.466 | 2.06                | 2.45 |
|--|------|---------------------|-------|-------|---------------------|------|
|  |      | without fossil fuel |       |       | without fossil fuel |      |

# Effective Utilization of Biomass with Asian Partners







*Thank you !*

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Tel: +81 (0)24-963-1805

