

2019 PRODUCT AND SERVICE GUIDE



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THE CONCEPT

Phoenix Weaponry LLC was founded in February of 2014 to fill, what we saw as, a void in the weapon industry. Precision manufacturing and customer service are what we found lacking. We design, precision machine, and produce all of our own parts in our modern CNC machine shop in Berthoud, Colorado using only domestic materials. We take the time with customers regardless of their level of experience to ensure all of their questions are completely answered while treating them with the utmost respect. Phoenix Weaponry is a weapon manufacturer that services the gun enthusiast who would like to have anything from a basic build to a full custom weapon system. We also offer complete gunsmithing, Cerakoting, Duracoating, and modification of customer weapons in order to provide a true full service gun shop for the experienced shooter or the new enthusiast. Our team enjoys helping customers realize the full potential of the weapon system of their choice. This exemplifies our company motto, "Built to Shoot".



THE TEAM

We have assembled a dedicated team of highly skilled and knowledgeable employees with numerous years of professional experience in the aerospace, optical, laser, machining, manufacturing, and gunsmithing fields. We have several veterans of the US armed forces in our gunsmithing and sales team. In addition to our professional experience, everyone on the team has a lifelong passion for firearms, hunting and the shooting industry. Our extensive knowledge and real world experience in the concept, design, prototyping, and manufacturing processes, along with our innovative designs, machining practices, and attention to the most intricate details will allow us to become a major brand in the firearm industry. Phoenix also services a broad commercial customer base in design and manufacturing. This base includes a wide range of industries outside of firearms including medical, technical, aerospace, automation, and automotive.



POWERED BY

Phoenix Weaponry utilizes a variety of machines to accomplish our innovative designs and machining processes. We have 2 Kitamura MyCenter 4XiD Vertical Machining Centers with 12k spindles and 20"x 40" Travels, Mazak FH4800 Horizontal Machining Center with a 25k spindle and two 400mm pallets, 2 Fanuc Robodrill Vertical Machining Centers with 10k spindles and 2 pallets, 2 Haas VF-2s Vertical Machining Centers with 10k spindles, 4th Axis and 16"x30" travel, Haas SL-20T CNC Turning Center with Live tools and C Axis, Slant 50 CNC Turning Center with 4' bar-feeder, and a HwaCheon Hi-Eco 10 CNC Turning Center, just to name a few of our machines. We also have a full inspection room with 2 Brown & Sharp CMMs, optical comparators, and a few microscopes.



THE GOAL

We look forward to taking Phoenix Weaponry to a nationally recognized brand that we can be proud of. This will be accomplished by acting with the utmost respect for our customers, delivering beyond expectations, pushing known boundaries and always acting with integrity.









OVERVIEW

This is the entry level AR15 platform in the Phoenix Weaponry family that provides a phenomenal foundation to customize your own mission specific tool. By just adding lights, sights or optics, it provides flexibility for home defense, 3-gun, sporting or hunting applications. Forged upper and lower receivers are machined on center and match fitted through our rigorous manufacturing process. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

- I. UPPER RECEIVER: Precision CNC machined and trued from 7075-T6 aluminum forgings, 1913 Picatinny flat top rail section, forward assist and brass deflector, machined to fit all mil-spec style parts.
 - A. Barrel: Chrome Moly steel, 1:7 twist rate, 16" chambered in 5.56 NATO, phosphate coated for durability.
 - B. Gas System: Mid-Length Direct impingement with Phoenix Weaponry's light-weight, ultra-low profile, stainless steel gas block.
 - C. Handguard: Phoenix Weaponry 12" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 12" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.
 - D. Muzzle Device: Phoenix Weaponry "Chevron" muzzle brake, CNC machined from 4130 chrome moly steel, black oxide coated.
 - E. Bolt Carrier Group: M16 profile, mil-spec MP tested, chrome lined, properly staked gas key.



II. LOWER RECEIVER: Precision CNC machined and trued from 7075-T6 aluminum forgings. Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Phoenix Select fire control group
- B. Receiver Extension: Five position, 7075-T6 aluminum.
- C. Buttstock: Adjustable Hogue ODM, 2 tone FDE and black or black.
- D. Pistol Grip: Hogue overmold pistol grip, FDE or black.
- E. Trigger Guard: Phoenix AR-15 Enhanced

III. Available in FDE (Flat Dark Earth) or black

IV. Specifications

- A. Length OAL Extended: 37" -- Weight: 6 LBS
- B. All US manufactured parts, All Phoenix Manufactured parts made from US materials
- C. Delivered in AMS Phoenix Bag.
- D. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request and up-charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.
Details are available at www.phoenixweaponry.com/warranty



OVERVIEW

This rifle has been designed around the requirements of 3-Gun competition, achieving an ideal blend of performance and light weight while consistently providing superior accuracy for both close in and distant targets. Forged upper and lower receivers are machined on center and match fitted through our rigorous manufacturing process. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined and trued from 7075-T6 aluminum forgings, 1913 Picatinny flat top rail section, forward assist and brass deflector, machined to fit all mil-spec style parts.

A. Barrel: Chrome Moly steel, 1:7 twist rate, 16" SOCOM profile, chambered in 5.56 NATO *, phosphate coated for durability.

B. Gas System: Direct impingement, Phoenix Weaponry designed and built, light-weight, ultra-low profile, stainless steel gas block, carbine length.

C. Handguard: Phoenix Weaponry 15" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 15" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.

D. Muzzle Device: Phoenix Weaponry "Penetrator" flash hider, CNC machined from 4130 chrome moly steel and hardened to 48 Rockwell standard, black oxide coated.

E. Bolt Carrier Group: Sharps Xtreme Performance Bolt machined from S7 tool steel and tempered with SRC's proprietary heat-treating process.**

F. Charging Handle: Phoenix Weaponry Ambidextrous Charging Handle



II. LOWER RECEIVER: Precision CNC machined and trued from 7075-T6 aluminum forgings. Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Mil-spec, steel hammer and trigger. ***
- B. Receiver Extension: Six position, 7075-T6 aluminum.
- C. Buttstock: Hogue adjustable, black.
- D. Pistol Grip: Hogue pistol grip, black.
- E. Trigger Guard: Phoenix Weaponry enhanced bolt in
- F. Ambidextrous safety selector

III. Available in Burnt Bronze or Tungsten.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 37" -- Weight: 7 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty.

SAMANTHA



OVERVIEW

This is the Big Sister to Jane and represents the next step up in our line to a more performance-based rifle for all your 3-gun, sporting or hunting endeavors. This rifle still sports the 16" barrel from Jane but has been upgraded to a full billet upper and lower receiver for rigidity, increased performance and more consistent long-range accuracy. The billet receiver sets are all designed, precision machined and custom matched through our rigorous manufacturing process. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

- I. UPPER RECEIVER: Precision CNC machined and trued from billet 7075-T7 aluminum, 1913 Picatinny flat top rail section, slick-side style, absent of forward assist and brass deflector and machined for mil-spec dust cover.
 - A. Barrel: Chrome Moly steel, 1:7 twist rate, 16" SOCOM profile, chambered in 5.56 NATO *, phosphate coated for durability
 - B. Gas System: Direct impingement, Phoenix Weaponry designed and built, light-weight, ultra-low profile, stainless steel gas block, carbine length
 - C. Handguard: Phoenix Weaponry 12" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 12" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.
 - D. Muzzle Device: Phoenix Weaponry "Penetrator" flash hider, CNC machined from 4130 chrome moly steel and hardened to 48 Rockwell standard, black oxide coated.
 - E. Phoenix Weaponry billet dust cover.
 - F. Bolt Carrier Group: M16 profile, mil-spec MP tested, chrome lined, properly staked gas key. **

SAMANTHA



II. LOWER RECEIVER: Precision CNC machined and trued from billet 7075-T7 aluminum. Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Mil-spec, steel hammer and trigger. ***
- B. Receiver Extension: Six position, 7075-T6 aluminum
- C. Buttstock: Adjustable Hogue MOE, black /2 tone FDE and black
- D. Pistol Grip: Hogue pistol grip, black

III. Available in FDE or Black.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 37" -- Weight: 6 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.
Details are available at www.phoenixweaponry.com/warranty

TROUBLE



OVERVIEW

This rifle builds on the Lexi platform while being upgraded to a full billet upper and lower receiver for rigidity, increased performance and more consistent long-range accuracy. Additionally, this rifle is supplied with full ambidextrous controls, including the Phoenix Ambi-Charging Handle, selector and mag release button. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum, 1913 Picatinny flat top rail Section, slick-side style, absent of forward assist and brass deflector.

A. Barrel: Chrome Moly steel, 1:7 twist rate, 16" SOCOM profile, chambered in 5.56 NATO *, phosphate Coated for durability.

B. Gas System: Direct impingement, Phoenix Weaponry designed and built, light-weight, ultra-low profile, stainless steel adjustable gas block. Carbine length gas tube.

C. Handguard: Phoenix Weaponry 15" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix Manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 15" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.

D. Dust Cover: Billet dust cover when closed is flush with rest of receiver completing the slick side look.

E. Muzzle Device: Phoenix Weaponry "A-PEX" compensator, CNC machined from Grade 2 Titanium.

F. Bolt Carrier Group: Sharps Xtreme Performance Bolt machined from S7 tool steel and tempered with SRC's proprietary heat-treating process, significantly increasing strength when compared to mil-spec Carpenter 158.

G. Charging Handle: Phoenix Weaponry Ambidextrous Charging Handle.

TROUBLE



II. LOWER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum. Bearing an oversized trigger guard and heavily flared magazine well for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Phoenix 3 lb. precision trigger with Phoenix 6061-T6 trigger pin retainers. ***
- B. Fire Control Selector: Phoenix ambidextrous selector made from W-1 tool steel and 6061-T6 aluminum
- C. Magazine release: Phoenix 1 piece stainless steel billet magazine release bar and HVA extended release button
- D. Receiver Extension: Six position, 7075-T6 aluminum.
- E. Buttstock: Hogue Adjustable, black.
- F. Pistol Grip: Hogue pistol grip, black.

III. Available in Tungsten or Burnt Bronze.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 35" -- Weight: 8 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

Warranty Statement

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty



OVERVIEW

This is a sleek 7.5-inch pistol in the Phoenix Weaponry family for our AR15 platforms. She comes equipped with a precision machined Billet upper and lower receiver with an oversized trigger guard and oversized flared magazine well when compared to our forged platforms, making her the perfect platform for home defense and CQB. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

- I. UPPER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum, 1913 Picatinny flat top rail, slick-side style, absent of forward assist and brass deflector.
 - A. Barrel: 7.5" barrel with 5.56 x 45mm chamber
 - B. Gas System: Phoenix Weaponry stainless steel Ultra low profile gas block
 - C. Handguard: Phoenix Weaponry 7" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 7" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.
 - D. Dust Cover: Billet dust cover when closed is flush with rest of receiver completing the slick side look
 - E. Muzzle Device: Flash can muzzle device
 - F. Bolt Carrier Group: Phoenix Weaponry M16 profile BCG **

CHARLEY



II. LOWER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum. Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Phoenix Weaponry Standard Trigger ***
- B. Receiver Extension: 7075-T6 aluminum
- C. Pistol Grip: Hogue finger groove in black or FDE

III. Available in FDE (Flat Dark Earth) or black

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 23" -- Weight: 5 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

Warranty Statement

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty

ERIN



OVERVIEW

When you think high-end competition ready AR-15 rifles, think Phoenix Weaponry. Lightweight and high precision, Erin is designed top to bottom, stock to muzzle, for competition use. The low weight helps with maneuverability while the longer barrel makes it a breeze to hit targets at distance. Phoenix Weaponry sponsors several professional competitors -- all of which use Erin. She is loaded out with all our premium features including the following;

- Matched upper and Lower Receiver set with flared mag well

- Low profile, stainless steel, and adjustable gas block

- 15" PMH free-float competition handguard

- 18" Mid weight barrel

- Billet dust cover

- Ambidextrous safety selector

- Chevron muzzle brake

- Phoenix Weaponry custom match trigger set to 3 lbs

- Bolt on Forward assist with brass deflector

- Hogue pistol grip

- Phoenix Weaponry Spartan Buttstock

This gun is low-weight, high-speed, ready to rock and roll! If you are ready to take your competition to the next level, pick up Erin and you will not be disappointed! With this package you will find that it is perfect for competition shooting such as 3-Gun. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

ERIN



OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 39" -- Weight: 7 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.



WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty.

ASHLEY



OVERVIEW

Ashley is a long-range precision .223 rifle with a matched billet upper and lower receiver set. This addition to the Phoenix Weaponry family comes with a 22" heavy target barrel and all ambi controls, including the Phoenix Weaponry ambi charging handle, selector and High Velocity Arms magazine release button. This rifle is perfect for long range competition shooting or varmint hunting. Featured in November 2017's Guns magazine. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined from 7075-T7 billet. 1913 Picatinny flat top rail. Coated with a FDE tiger striped pattern.

A. Barrel: Heavy 22" target barrel with .223 match chamber, other calibers available such as .224 Valkyrie, 6.5 Grendel, 6.8 SPC, .22 Nosler, or .300 Blackout

B. Charging Handle: Phoenix Weaponry Ambidextrous Charging Handle

C. Handguard: Phoenix Weaponry 15" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 15" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.

D. Muzzle Device: Chevron Muzzle Brake, suppressors available

E. Bolt Carrier Group: Sharps Xtreme Performance Bolt BCG **



II. LOWER RECEIVER: Precision CNC machined from 7075-T7 billet. Machined with an oversized trigger guard and a heavily flared magwell for ease of magazine changes. Accepts all mil-spec magazines and most, popular polymer magazines.

- A. Trigger Group: Phoenix Weaponry custom match trigger set to 2 lbs
- B. Buttstock: Magpul PRS stock
- C. Pistol Grip: Magpul MOE pistol grip

III. Coated with a Fractured Earth pattern.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 43" -- Weight: 10 LBS
- B. Scope, bipod, and suppressors not included.
- C. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- D. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty.



INTEGRALLY SUPPRESSED 338-06



Introducing Phoenix Weaponry's integrally suppressed hunting rifle. This is your opportunity to shoot the heavy loads and high velocities in the field without paying the price with your hearing. None of us like spending the next three days wondering if there is a phone ringing somewhere. This rifle has been developed around the venerable and highly tuned Remington 700 action with a PTG fluted bolt and a tactical bolt knob (Other actions can be used in this build, and can be requested and quoted at time of order). At the core of this integrally suppressed assembly is an air gauged 24" custom Douglas barrel blank which has been mated with a titanium suppressor core and sleeve in order to maintain the lightest weight and highest durability possible for a functional hunting rifle that has been designed to be comfortably carried in the field all day. Overall weight of the rifle as built in .338-06 is just under 8 lbs., less optics. This rifle is built for long range delivery and as such is supplied with a 20 MOA rail and a custom Bell and Carlson stock that has been inlet and glass bedded for superior accuracy. Not only is the rifle quiet, it is remarkably accurate, and consistently shoots sub MOA. Available in just about any caliber imaginable.

While this is a standard rifle, we will be happy to custom build it any way you would like, or likewise convert your current rifle to this integrally suppressed platform just by contacting us directly so we can help you realize your dream. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".



INTEGRALLY SUPPRESSED 338-06



OVERVIEW

Phoenix Weaponry Integrally suppressed weapon systems use our proven suppressor design on a custom barrel to provide the ultimate in sound suppression. Produced only from domestic materials. Our customers and end users can count on this excellence, performance and reliability each and every time it matters most.

DESCRIPTION, MATERIALS AND CONSTRUCTION

- A. Remington 700 Long Action
- B. Bell and Carlson Stock
- C. Custom Remington 700 Trigger
- D. Warne 20MOA Rail
- E. Custom Contoured 21" Douglas Barrel Chambered 338-06 (other calibers available on request)

III. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 49" -- Weight: 7 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty.



OVERVIEW

Beth is our large frame 308 rifle. This addition to the Phoenix Weaponry family brings enough versatility to the table to allow you to go on patrol, shoot in competitions or go hunting. She provides you with a good foundation to customize your own mission specific tool. This rifle is our entry level AR10 platform and is machined full billet upper and lower receiver for rigidity, increased performance and more consistent long-range accuracy. Trigger guard is machined over-sized to accommodate the use of gloves while in use, and the magazine well is heavily flared for each of Magazine changes. This platform will accept all SR-25/M110/LR-308 magazines including all generations of Magpul Polymer magazines. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum, Built in 20 MOA 1913 Picatinny top rail, slick-side style, absent of forward assist and brass deflector and machined for our billet dust cover.

A. Barrel: Chrome Moly steel, 1:10 twist rate, 16" heavy profile, chambered in .308 WIN *, phosphate coated for durability.

B. Gas System: Direct impingement, Phoenix Weaponry designed and built, light-weight, ultra-low profile, adjustable, stainless steel gas block, carbine length.

C. Handguard: Phoenix Weaponry 15" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 15" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.

D. Muzzle Device: Phoenix Weaponry "Penetrator" flash hider, CNC machined from 4130 chrome moly steel and hardened to 48 Rockwell standard, black oxide coated or chevron break.

E. Bolt Carrier Group: DPMS style, MP tested, chrome lined, properly staked gas key. **



II. LOWER RECEIVER: Precision CNC machined from billet 7075-T7 aluminum. Trigger guard is machined oversized also has a heavily flared magwell for ease of magazine changes. Accepts all SR-25/M110/LR-308 magazines including all generations of Magpul polymer magazines.

- A. Trigger Group: Steel hammer and trigger. ***
- B. Receiver Extension: Six position, 7075-T6 aluminum.
- C. Buttstock: Adjustable Hogue, black/two-tone FDE/Black.
- D. Pistol Grip: Hogue, black or FDE.

III. Available in Black or FDE.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 46" -- Weight: 13 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty



OVERVIEW

This platform is built as a Long-Range precision .308 platform with a matched billet upper and lower receiver set. Emma comes standard with a 24" heavy target barrel with a match chamber in the caliber of your choice, as well as full ambidextrous controls, including the Phoenix Ambi-Charging Handle, selector and mag release button. This is the ultimate platform for Long-Range competition shooting, or Varmint eradication. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined from 7075-T7 aluminum forgings, 20 MOA 1913 Picatinny flat top rail, forward assist and brass deflector, machined to fit all mil-spec style parts.

- A. Matched upper and Lower Receiver set
- B. 20 MOA rail machined into upper receiver
- C. Precision machined from 7075-T7 Billet Aluminum
- D. Custom 24" Bartlein barrel with .308 match chamber. Available in a host of other calibers, such as 6.5 Creedmoor, .338 Federal, 243 Win, and .260 Rem just to name a few!
- E. Titanium compensator, with suppressors available
- F. Trigger pin keepers
- G. 15" PMH free float handguard
- H. Phoenix Weaponry's Ambidextrous charging handle
- I. Stainless steel adjustable rifle length gas system



II. LOWER RECEIVER: Precision CNC machined from 7075-T7 aluminum forgings. Trigger guard is oversized also the Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Phoenix Weaponry custom match trigger set to 2 lbs
- B. Receiver Extension: 7075-T6 aluminum
- C. Buttstock: Phoenix A3 Adjustable
- D. Pistol Grip: Magpul MOE pistol grip
- E. Ambidextrous safety selector

III. Shown in Desert Tiger.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 38" -- Weight: 10 LBS
- B. Scope, bipod, and suppressors not included
- C. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- D. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Others calibers available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Phoenix Weaponry can offer an enhanced trigger upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty

CHRISTINE



OVERVIEW

The .45-70 Auto is the Brainchild of the Owner and Founder of Phoenix Weaponry, Aaron Cayce. Born from the original .45-70 Government, developed in 1873, this modernized cartridge steps into the modern hunting game generating an excess of 4,000 ft-lbs of energy at the muzzle. This rifle is built on our venerable billet AR10 upper and lower receiver, coupled with a custom barrel and barrel bushing. This beast will bust down doors for breaching purposes and has proven itself in the field by dispatching enormous wild bovine with ease and efficiency. Featured on the cover of Recoil, Trigger, and a host of other magazines. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

I. UPPER RECEIVER: Precision CNC machined and trued from billet 7075-T7 aluminum, 1913 Picatinny flat top rail, slick-side style (removed forward assist and brass deflector).

A. Barrel: 4140 Chromoly space 18" 1/14 twist Douglas air gaged Button Rifled 8 grooves Ultra Rifling Custom Profiled Barrel.

B. Gas System: Direct impingement, Phoenix Weaponry custom designed and built, light-weight, ultra-low profile, stainless steel adjustable gas block. Rifle length gas tube.

C. Handguard: Phoenix Weaponry 15" PMH (Phoenix Modular Handguard), lightweight, free-floating, modular handguard. Precision machined from 6061-T6 aluminum. Designed to accommodate Phoenix manufactured Picatinny rail sections, hand stops and quick release sling mounts that can be added or removed at 45 degree increments around the handguard and along the entire 15" length of the tube. Proprietary barrel nut with screw lock mounting system for increased stability and strength. Comes with one 3" rail section.

D. Dust Cover: Billet dust cover when closed is flush with profile of receiver completing the slick side look.

E. Muzzle Device: Phoenix Weaponry "Chevron" muzzle brake, CNC machined from 4130 chromoly.

F. Bolt Carrier Group: Standard .308 Chrome Bolt Carrier Group

CHRISTINE



II. LOWER RECEIVER: Precision CNC machined and trued from billet 7075-T7 aluminum. Magazine well is heavily flared for ease of magazine changes. Accepts all mil-spec magazines and most popular polymer magazines.

- A. Trigger Group: Phoenix custom 3 lb. precision trigger
- B. Charging Handle: Standard .308
- C. Buttstock: Magpul ACS Stock in FDE
- D. Pistol Grip: Magpul MOE in FDE
- E. Coated: Duracoat FDE (other colors available in Duracoat & Cerakote)
- F. Magazine: Modified Magpul 10 Round Magazine 9 Round Capacity

III. Available in FDE or other custom colors.

IV. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 47" -- Weight: 13 LBS
- B. Comes with 2 magazines and 60 rounds of ammo.
- C. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- D. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

* - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

** - Specific state compliant hunting magazines available upon customer request and up charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty.

Details are available at www.phoenixweaponry.com/warranty



OVERVIEW

Eliza is a heavily modified Remington 870, one of the most popular shotguns of all time with proven reliability. With this addition to the Phoenix Weaponry family, user will find her suited for home defense or tactical operations. Our customers and end users count on our precision, performance and reliability when it matters the most, and all our materials and components are domestically sourced so we can proudly say, "Made in USA".

DESCRIPTION, MATERIALS AND CONSTRUCTION

- I. Remington 870 Shotgun:
 - A. Barrel: 18" 12 Gauge 2 ¾ chamber with the forcing cone extended and chamber polished *.
 - B. Receiver: Action is completely deburred and polished. The loading port is enlarged for easier reloads.
 - C. Furniture: Hogue over molded grip and forend for increased grip and weapon control in adverse conditions.
 - D. Muzzle Device: Phoenix Weaponry "Penetrator" Standoff/Breacher, CNC machined from 4130 chrome moly steel and hardened to 48 Rockwell standard, black oxide coated. Fitted and silver soldered on end of barrel.
 - E. Finish: Duracoated FDE
 - F. Rail System: Mesa full length rail and 6 shell carrier
 - G. Receiver Extension: Six position, 7075-T6 aluminum tube with a Mesa stock adapter.
 - H. Buttstock: Adjustable Hogue, black.
 - I. Magazine tube extension: 2 round Choate. **

ELIZA



II. OPTIONS, ADDITIONS and SPECIAL NOTES

- A. Length OAL Extended: 43" -- Weight: 9 LBS
- B. Cerakote and Duracoat Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your weapon and/or optics at additional charge.
- C. MA, NJ, NY, MD, CA, CO compliant versions available. Other specific state or local compliance modifications available upon request.

*- Other gauges available upon request and approval.

** - Nickel Boron (NiB) or other coated BCG available upon customer request and up charge.

*** - Specific state compliant hunting magazines available upon customer request and up charge.



WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty





Suppressors



SUPPRESSORS

Overview



Phoenix proudly machines the finest crafted suppressors in the industry from only domestically available billet materials in our machine shop in Berthoud, Colorado. Our thoroughly tested, durable design has superior sound suppression and allows for complete disassembly of the suppressor for cleaning. This extensive attention to detail ensures only the very best earn the Phoenix Weaponry engraving. Our customers and end users can count on this excellence, performance, and reliability each and every time it matters most. Phoenix Weaponry's innovative design and rock-solid durability has proven to be a leader in the suppressor industry and has caused our suppressors to *Rise above the masses!*

Description, Materials, and Construction

Center fire rifle suppressors: Precision CNC machined stainless or titanium cores with 6061-T6 aluminum outer shells and end caps. Suppressors are coated black in high temp Cerakote or Duracoat.

A. .50 BMG	1"-14 thread	2.5" outside diameter	12" overall length	93 oz (Stainless) 59.5 oz (Titanium)
B. .338 Mag	5/8-24 thread	2" outside diameter	10" overall length	43 oz (Stainless) 29.5 oz (Titanium)
C. .30 cal	5/8-24 thread	1.75" outside diameter	10" overall length	35 oz (Stainless) 22.5 oz (Titanium)
D. .223	1/2-28 thread	1.5" outside diameter	8" overall length	7.5 oz (Stainless) 4.5 oz (Titanium)

Rimfire suppressors: Precision CNC machined 6061-T6 aluminum core, end caps, and outer shells. All parts are coated black in high temp Cerakote or Duracoat.

A. .22 Mag	1/2-28	1.5" outside diameter	8" overall length	11 oz
B. .22 Long Rifle	1/2-28	1.25" outside diameter	6" overall length	6.5 oz
C. .22 Long Rifle Micro	1/2-28	1" outside diameter	4" overall length	2.5 oz

Pistol suppressors: Precision CNC machined 6061-T6 aluminum core, end caps, and outer shells. Pistons are stainless steel. All aluminum parts are coated black in high temp Cerakote or Duracoat.

A. .45 ACP with 37/64-28 piston for .45 ACP	4.5 oz
B. .45 ACP with 9/16-24 piston for .40 cal	4.5 oz
C. .45 ACP with 1/2-28 piston for 9mm	4.5 oz

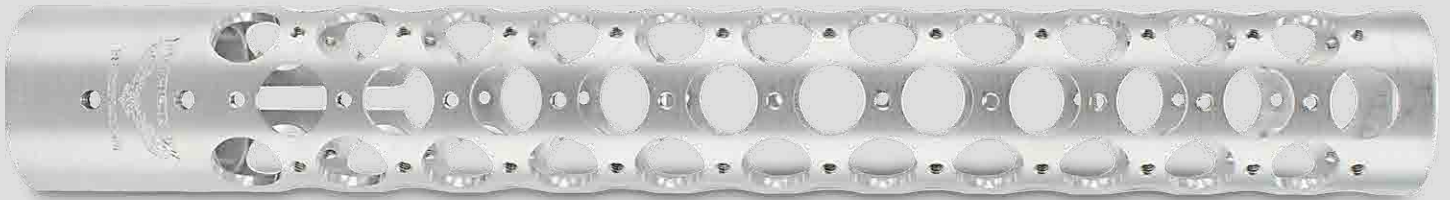
Phoenix Weaponry can offer a custom suppressor upon request, contact us for a quote.

Cerakote/Duracote Finishing: Phoenix Weaponry offers single and multi-color paint and graphics to finish out the custom appearance of your suppressor at additional charge.

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty

PARTS



OVERVIEW

Phoenix Weaponry parts are all precision machined to the strictest tolerances from only domestic material. This extensive, attention to detail insures only the very best earn the Phoenix Weaponry inscription. Our customers and end users can count on this excellence, performance and reliability each and every time it matters most. Phoenix Weaponry has proven to be a leader in the firearm manufacturing industry. Rise above the masses with Phoenix Weaponry!

WARRANTY STATEMENT

All Phoenix Weaponry products carry a limited lifetime warranty. Details are available at www.phoenixweaponry.com/warranty.

CUSTOM WEAPONS



CUSTOMIZATIONS

- * Cerakote
- * Barrel Threading & Chambering
- * Machine Engraving
- * Custom Barrels

PRECISION MANUFACTURED PARTS

- * Billet Uppers & Lowers
- * Mil-Spec Uppers & Lowers
- * AR Platforms
- * Breachers & Compensators

NFA REGULATED ITEMS (CLASS II)

- * Suppressors
- * Short Barreled Shotguns
- * Short Barreled Rifles

LEO & GOVERNMENT CLASS III ARMS

FFL TRANSFER & RETAIL SALES

GUNSMITHING & REPAIRS

RESTORATIONS







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