

# Providing leading edge solutions

LeJeune Bolt Company began in a small garage in Minneapolis in 1977. From our modest beginnings, we have emerged as the leader in tension control and high strength fastening systems. Our quality products and superior customer service have made LeJeune the supplier of choice to some of the most notable construction projects in the world.



*LeJeune Bolt is our primary supplier for fasteners, their reputation for quality and service makes them the leader in their industry. Our stringent requirements for on time delivery and quality control/traceability are always achieved and fulfilled by LeJeune Bolt.*

— Gary R. Bryon,  
Purchasing Manager,  
Canron Construction Corp.

Today the strength of LeJeune means our customers are buying more than just bolts. They are buying the resources and proven history of the industry's most experienced supplier. Whether it's a truck frame, a retractable roof stadium, or a tower for an environmentally friendly renewable energy source, LeJeune provides you with solutions for your most demanding applications.

We believe that our future success lies in our ability to exceed the expectations of each individual customer. Our commitment to new application development, continuous quality improvement and operational excellence will keep all facets of our business on the leading edge.



## *The LeJeune Advantage*

LeJeune high strength fastening systems offer a unique combination of benefits. All of our systems utilize lightweight, nonimpacting, nonreacting installation tools. These tools are ergonomically correct, easily maintained and significantly less expensive than most comparable tooling systems.

The true nuts and bolts of the system, the fasteners themselves, are manufactured to the most exacting standards in the industry. LeJeune uses only the highest quality components manufactured from prime materials, all fully traceable to the steel mill. Under the guidelines of our ISO-based quality system, parts are sampled and inspected prior to shipment. This ensures maximum system performance and reliability in every application.



## *Structural Products*

### **LeJeune Bolts**

- ▶ F1852 (A325 TC) Type I
- ▶ F1852 (A325 TC) Type III
- ▶ F1852 (A325 TC) Type I MG
- ▶ A490 (TC) Type I
- ▶ A490 (TC) Type III

### **Heavy Hex Bolts**

- ▶ A325 Type I
- ▶ A325 Type III
- ▶ A325 Type I MG
- ▶ A490 Type I
- ▶ A490 Type III

### **Heavy Hex Nuts**

- ▶ A563 DH
- ▶ A563 DH MG
- ▶ A563 DH-3

### **Washers**

- ▶ F436 Type I
- ▶ F436 Type III
- ▶ F436 Type I MG



## *Industrial Products*

LeJeune provides numerous fastening systems for a variety of standards, including DIN/ISO, JIS, SAE, MIL and A325M.

We can design and supply custom fastening solutions based on these standards or customer-specific application requirements.

## *Custom Design*

LeJeune has developed special tooling for a number of OEM and end-user specific applications.





## *Parts and Accessories*

LeJeune stocks the nation's largest inventory of standard sockets, extended sockets, accessories and spare parts.



## *LeJeune Installation Tools*

### **Electric Shear Wrench**

- ▶ S-60EZA 5/8" to 7/8" TC
- ▶ S-90EZ 3/4" to 1" TC
- ▶ S-110EZ 3/4" to 1-1/8" TC
- ▶ S-80EZ 3/4" to 1" TC

### **Electronic Torque Control Wrench**

- ▶ SR-31E 110-220 ft/lbs
- ▶ SR-51E 220-370 ft/lbs
- ▶ SR-71E 250-520 ft/lbs
- ▶ SR-121E 450-900 ft/lbs
- ▶ SR-171E 630-1250 ft/lbs
- ▶ SR-211E 750-1550 ft/lbs

### **Manual Shear Wrench**

- ▶ S-20HA 5/8" to 3/4" TC
- ▶ S-24HA 3/4" to 1" TC

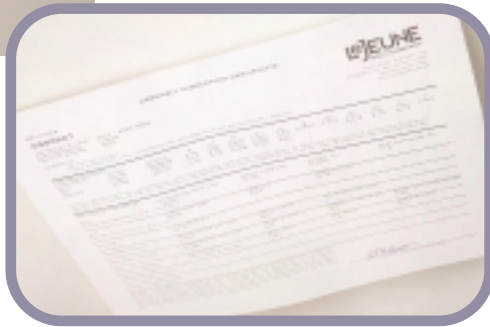
### **Pneumatic Shear Wrench**

- ▶ PW-5B M16 or 5/8" TC
- ▶ PW-6A M20 or 3/4" TC
- ▶ PW-6B M20 or 3/4" TC



# A reputation built on quality

LeJeune has a long history of providing the highest quality fasteners and customer service. We understand that the quality of our products and services has a direct impact on the success of your business. That's why honesty and integrity have become the cornerstones of our business philosophy.



We require our key suppliers to maintain ISO-9000, QS-9000, NVLAP, A2LA or other recognized quality standards. In addition to this, we follow our own internal quality requirements based on current ISO quality guidelines. Full product traceability and lot integrity are maintained on each lot number as it moves throughout our facility.

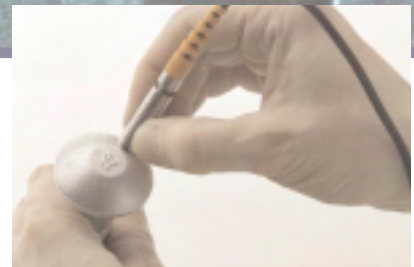
LeJeune provides the industry's most complete product certification. Our one-page certificate provides a comprehensive summary of the required mechanical and physical properties.

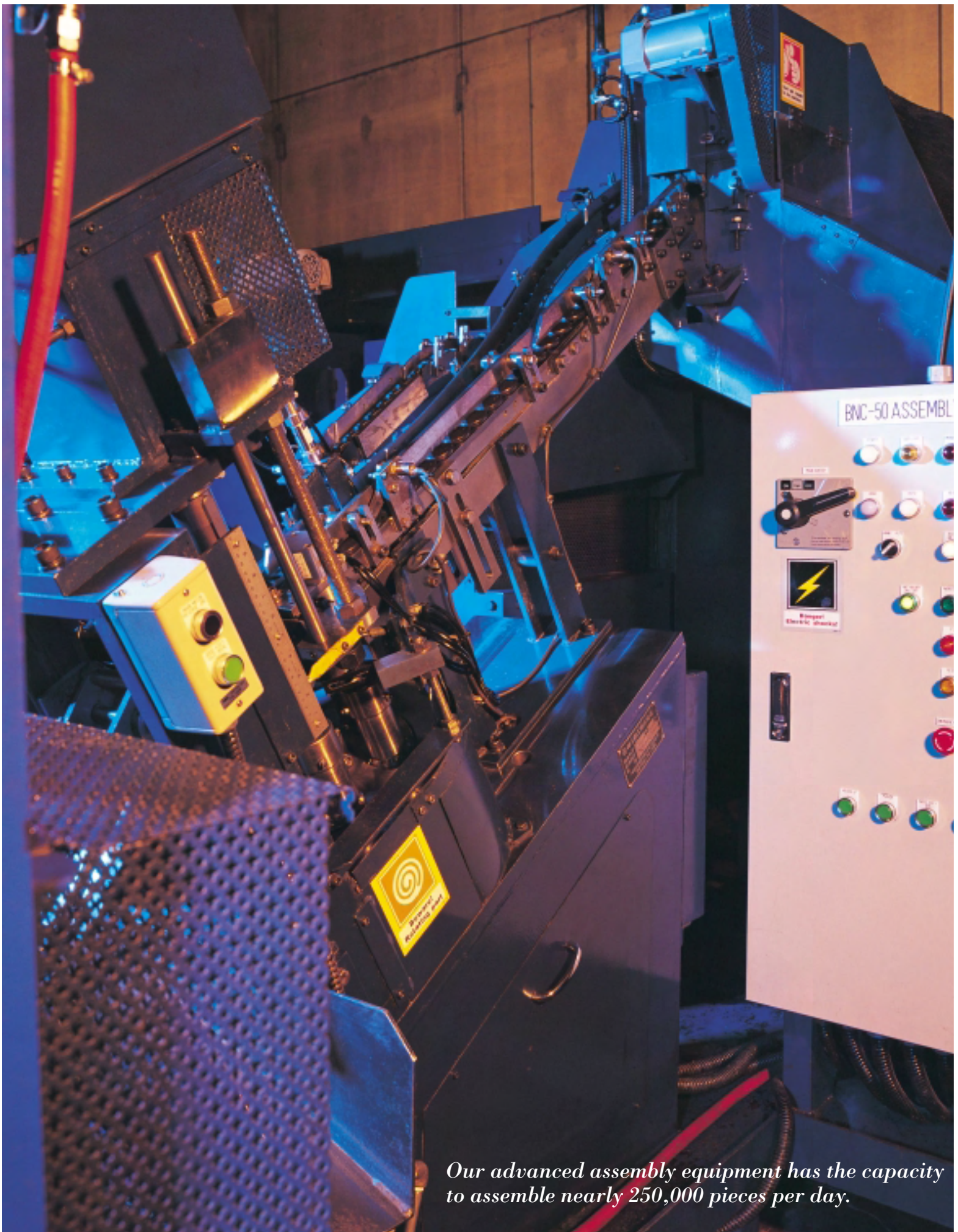
## *Lasting commitment to service*

Total customer satisfaction can only be achieved when we truly understand our customer's needs. Our staff has the experience and dedication necessary to exceed your highest expectations. From contract review to after-sale support, we set the standard for customer service.

With the industry's most comprehensive inventory of structural fasteners, we take pride in having what you need, when you need it. LeJeune regularly provides sequence shipping or shipment to assembly schedules to make your job easier. We have the flexibility you require to meet demanding schedules and unexpected emergencies.

LeJeune was the first captive mechanical galvanizer in the world. To this day, we are the only company that mechanically galvanizes its own fasteners in house. This provides our customers with the shortest lead times and guaranteed quality.





*Our advanced assembly equipment has the capacity to assemble nearly 250,000 pieces per day.*

# Value... When quality and service come together

Complete customer focus... interaction at every level... proven industry excellence... the primary reasons why LeJeune holds a reputation for quality and service that is second to none. LeJeune... committed to providing value at every step.

## **Sales**

- ▶ Toll-free telephone number: 800 USA-BOLT (872.2658)
- ▶ Hours: 8:00 AM to 5:00 PM CT, Monday through Friday
- ▶ 24-hour fax number: 952.890.3544
- ▶ Web address: [www.lejeunebolt.com](http://www.lejeunebolt.com)

## **Shipping**

- ▶ Most items available from inventory
- ▶ Shipments normally made freight collect
- ▶ Drop shipping, flatbed, rail car and sequence shipping
- ▶ Friendly \$50.00 minimum order

## **Support**

- ▶ Technical and inspection assistance
- ▶ Special applications development
- ▶ Job startup assistance through prior arrangement
- ▶ Regional field representatives

## **Services**

- ▶ Rotational capacity testing
- ▶ Contract review
- ▶ Tool rentals
- ▶ Same-day tool repair

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