



FLAME RESISTANT PROTECTIVE APPAREL



DUAL HAZARD CERTIFIED

NFPA 70E ⚡ NFPA 2112 🔥 UL CERTIFIED





SAFETY. YOUR #1 CONCERN & OUR #1 TOP PRIORITY.

WHAT'S THE BIG DIFFERENCE?

Each BIG BILL® garment is designed to meet the highest industry standards. We ensure that every fabric used and every stitch sewn provides the safety you need to feel secure on the job. Our products are compliant with a host of industry standards for use in work across North America and beyond.

SUPERIOR GARMENT CONSTRUCTION

All fabric selections have been UL certified to meet the necessary industry

consensus standards, such as NFPA 2112, NFPA 2113, NFPA 70E, CSA Z462, CGSB 155.20, ANSI 105, CSA Z96, NESC and OSHA 29 CFR 1910.132. We manufacture a wide array of Arc Rated clothing including: Pants, Jeans, Shirts, Henleys, Sweaters, Hooded Sweatshirts, Lab Coats, Coveralls, Bib Overalls, Parkas and Outerwear. So, Whether it's protection from flash fires, electrical arc flash hazards, combustible dust or molten metal splash, Big Bill FR has a product specifically designed to keep you safe.

BE SAFE. ANYWHERE.

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95% MADE IN USA & CANADA
MADE IN USA FABRIC

BE SAFE.
Anywhere.

FABRIC GUIDE

WESTEX ULTRASOFT®

88% FR COTTON / 12% HIGH TENACITY NYLON

USA MADE FABRIC / Nylon's durability meets cotton's comfort. Most Popular Application: Petrochemical & Oil and Gas / Mining / Foundries & Welding / Wildfire Fighting / Military Use.



WESTEX INDURA®

100% FR COTTON

USA MADE FABRIC / The comfort of cotton engineered to keep you safe. Most Popular Application: Petrochemical & Oil and Gas / Mining / Foundries & Welding / Wildfire Fighting / Military Use.



WESTEX TRUECOMFORT® KNITS

100% FR COTTON

USA MADE FABRIC / A lightweight fabric that combines the unmatched comfort of 100% cotton with certified, multi-hazard protection. Fabric meets NFPA 70E, HRC 2 & NFPA 2112. Most Popular Application: Utility / Petrochemical & Oil and Gas / Mining / Foundries & Welding / Wildfire Fighting / Military Use.



POLARTEC® POWER DRY® FR

6.40Z 40% MODACRYLIC / 45% RAYON / 15% PARA-ARAMID

7.50Z 66% MODACRYLIC / 29% RAYON / 5% SPANDEX

8.80Z 70% MODACRYLIC / 30% RAYON

USA MADE FABRIC / NFPA 70E compliant. Fire resistant base layer knit that is lightweight & keeps you dry by wicking away moisture. Most Popular Application: Electric Utility / Fire Fighter Station & Workers / Mining.



POLARTEC® POWER GRID™ FR

39% MODACRYLIC / 43% RAYON / 15% PARA-ARAMID / 4% SPANDEX

USA MADE FABRIC / NFPA 70E compliant. Fire resistant base layer knit that is lightweight. It is highly breathable & wicks away moisture. Most Popular Application: Electric Utility / Fire Fighter Station & Workers / Mining.



TENCATE TECASAFE® PLUS

48% MODACRYLIC / 37% LYOCELL / 15% PARA ARAMID

USA MADE FABRIC / Inherently fire resistant, protection with the superior moisture management. Exceeds NFPA 70E HRC 2 and NFPA 2112 Performance. Most Popular Application: Petrochemical & Electric Utility / Fire Fighter Station & Workers / Mining.



FABRIC GUIDE

INNOVATIVE TEXTILES INC. RELIANT®

14 OZ 55% MODACRYLIC / 45% FR COTTON

USA MADE FABRIC / NFPA 70E compliant. Fire resistant base layer knit that is lightweight, flexible & provides moisture management with odor control. **Most Popular Application:** Electric Utility / Fire Fighter Station & Workers / Mining.



DUPONT® NOMEX® IIIA

93% BLEND OF NOMEX® / 5% KEVLAR® / 2% ANTI-STATIC

USA MADE FABRIC / Inherently fire resistant protection with superior moisture management. Exceeds NFPA 70E HRC 2 and NFPA 2112 Performance. **Most Popular Application:** Petro chemical & Electric Utility / Fire Fighter Station & Workers / Military Use / Auto Racing.

NOMEX® IIIA®

PERSONAL PROTECTION EQUIPMENT STANDARDS

PPE CATEGORY 1

MEETS REQUIRED MINIMUM ARC RATING: 4 CAL/CM²

NFPA 70E (USA) & CSA Z462 (CANADA) MEETS STANDARDS FOR THE ELECTRICAL UTILITY INDUSTRIES.

PPE CATEGORY 2

MEETS REQUIRED MINIMUM ARC RATING: 8 CAL/CM²

NFPA 70E (USA) & CSA Z462 (CANADA) MEETS STANDARDS FOR THE ELECTRICAL UTILITY INDUSTRIES.

PPE CATEGORY 3

MEETS REQUIRED MINIMUM ARC RATING: 25 CAL/CM²

NFPA 70E (USA) & CSA Z462 (CANADA) MEETS STANDARDS FOR THE ELECTRICAL UTILITY INDUSTRIES.

PPE CATEGORY 4

MEETS REQUIRED MINIMUM ARC RATING: 40 CAL/CM²

NFPA 70E (USA) & CSA Z462 (CANADA) MEETS STANDARDS FOR THE ELECTRICAL UTILITY INDUSTRIES.

NFPA 2112

NFPA 2112

BIG BILL® PROTECTIVE APPAREL OFFERS FLAME RESISTANT PROTECTIVE GARMENTS THAT ARE CERTIFIED BY UNDERWRITERS LABORATORIES TO MEET THE REQUIREMENTS OF THE NFPA® 2112 STANDARDS ON FLAME RESISTANT GARMENTS FOR PROTECTION OF INDUSTRIAL PERSONNEL AGAINST FLASH FIRE, 2012 EDITION.

NFPA 2112 MEETS STANDARDS FOR THE OIL & GAS INDUSTRIES.



**BIG
BILL®**

FR

FLASHTRAP
VENTILATED COMFORT

- 🔥 REDUCES BURN INJURY
- 🔥 INCREASES RATE OF SURVIVAL
- 🔥 A PATENT PENDING TECHNOLOGY





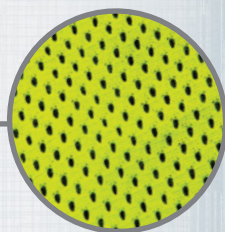
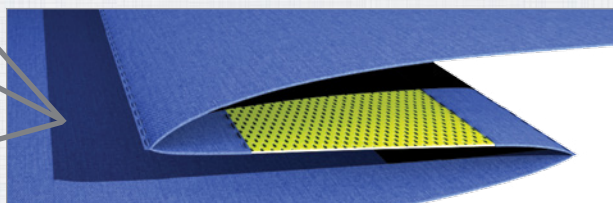
Upper & Lower Back Vented Traps

Located along both sides of the back, these vents allow the hot air, which circulates upwards to be pushed outward, exiting the coverall, keeping you cool. The traps are constructed using a layer of folded fabric that does not leave your skin exposed creating more protection against exposure.

Back Leg Vented Traps

Located on the back of both legs, this technology allows cooler air into the coverall, pushing warmer air up through the upper back and out the side air vents. The traps are constructed using a layer of folded fabric that does not leave your skin exposed creating more protection against exposure.

A SAFER, MORE COMFORTABLE COVERALL.



FR MESH

100% MODACRYLIC

Features **Patent Pending** Specially Designed Vented Traps Made With FR Mesh

The Vented Traps that are located along the back and back of legs are specially designed in a manner that **does NOT expose your skin**, keeping you protected from arc flash or flash fire exposure. No debris can enter the coverall. The fashion in which the Vented Traps are constructed includes a layer of folded FR fabric combined with an interior layer of FR mesh that is 100% Modacrylic. The extra fabric used in the construction increases protection, making it a safer coverall. The FR Mesh located between the folded double layer of fabric allows cool air to circulate into your coverall, pushing out hot air, creating a ventilation system.

FLASHTRAP VENTED COVERALL

AVAILABLE IN 3 COLORS & 1 FABRIC

MADE IN CANADA 🇨🇦 / 2 SNAP FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER FRONT CLOSURE / 2 FRONT CHEST POCKETS WITH HIDDEN SNAP FLAP CLOSURE / 2 SLASH INSIDE FRONT POCKETS AT THE WAIST WITH SIDE OPENINGS / 2 DOUBLE STITCHED BACK POCKETS / SNAP CLOSURE AT WRISTS.



1150US7 / FLASHTRAP VENTED COVERALL 🇨🇦

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED

8.7 cal/cm²



Category 2

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK



GRY

 **WESTEX**
UltraSoft®

EV FLASHTRAP VENTED COVERALL

AVAILABLE IN 3 COLORS & 1 FABRIC

MADE IN CANADA 🇨🇦 / 2 SNAP FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER FRONT CLOSURE / 2 FRONT CHEST POCKETS WITH HIDDEN SNAP FLAP CLOSURE / 2 SLASH INSIDE FRONT POCKETS AT THE WAIST WITH SIDE OPENINGS / 2 DOUBLE STITCHED BACK POCKETS / SNAP CLOSURE AT WRISTS.



1155US7 / EV FLASHTRAP VENTED COVERALL 🇨🇦

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



CSA-Z96 CLASS 1 / LEVEL FR 🇨🇦

3M™ Scotchlite™ Reflective Material #8940 3/4" FR Silver Center Stitched Over 2" Fluorescent Lime-Yellow Fire Trim-X®, Industrial Wash.

NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**

Category 2



SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



NAY

KAK

GRY

WESTEX
UltraSoft®

**BIG
BILL®**

FR

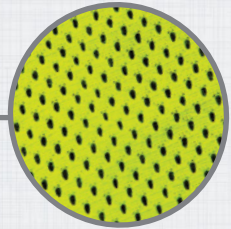
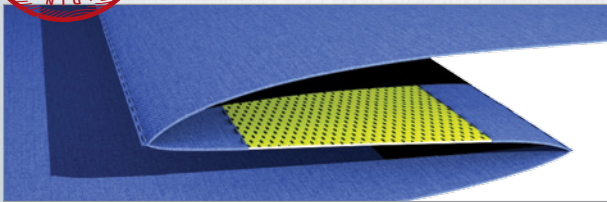
FLASHTRAP
VENTILATED COMFORT

- 🔥 REDUCES BURN INJURY
- 🔥 INCREASES RATE OF SURVIVAL
- 🔥 A PATENT PENDING TECHNOLOGY

A SAFER, MORE COMFORTABLE WORK SHIRT

Upper & Lower Back Vented Traps

Located along both sides of the back, these vents allow the hot air, which circulates upwards to be pushed outward, exiting the shirt, keeping you cool. The traps are constructed using a layer of folded fabric that does not leave your skin exposed creating more protection against exposure.



FR MESH

100% MODACRYLIC

Features **Patent Pending** Specially Designed Vented Traps Made With FR Mesh

The Vented Traps that are located along the back and back of legs are specially designed in a manner that **does NOT expose your skin**, keeping you protected from arc flash or flash fire exposure. No debris can enter the coverall. The fashion in which the Vented Traps are constructed includes a layer of folded FR fabric combined with an interior layer of FR mesh that is 100% Modacrylic. The extra fabric used in the construction increases protection, making it a safer coverall. The FR Mesh located between the folded double layer of fabric allows cool air to circulate into your coverall, pushing out hot air, creating a ventilation system.

FLASHTRAP VENTED SHIRT

AVAILABLE IN 2 COLORS & 1 FABRIC

MADE IN CANADA  1 PIECE TOP STITCHED CUFFS WITH BUTTON CLOSURE / BANDED COLLAR /
2 FRONT CHEST POCKETS WITH BUTTON FLAP CLOSURE / DOUBLE YOKE BACK.



1117US7 / FLASHTRAP VENTED SHIRT

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**



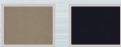
Category 2

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide H (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



KAK

NAY

 **WESTEX**
UltraSoft®



DRESS SHIRT

AVAILABLE IN 3 COLORS & 2 FABRICS

MADE IN USA ★ & CANADA 🍁 / 1 PIECE TOP STITCHED CUFFS WITH BUTTON CLOSURE /
BANDED BUTTON DOWN COLLAR / DOUBLE YOKE BACK / HEMMED BOTTOM /
PLACKET FRONT WITH BUTTON CLOSURE / 2 FRONT POCKETS WITH BUTTON FLAP CLOSURE.

• **148BDTY7** DOES NOT HAVE A PLACKET FRONT / **UL CERTIFICATION EXPECTED FALL 2015.**



147BDUS7 / DRESS SHIRT ★

7 OZ WESTEX ULTRASOFT®
88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED 8.7 cal/cm²

Category 2

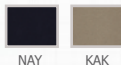


SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide H (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



WESTEX
UltraSoft®

148BDTY7 / HV YELLOW DRESS SHIRT 🍁

7 OZ TENCATE TECASAFE™ PLUS

48% MODACRYLIC /
37% LYOCELL / 15% PARA ARAMID

CSA-Z96 CLASS 2 / LEVEL 2 🍁

ANSI 107 CLASS 2 / LEVEL 2 ★

3M™ Scotchlite™ Reflective Material 2" FR
#8940 silver reflective.

NFPA 70E / CSA Z462

ARC RATED 9.0 cal/cm²

Category 2

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide H (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



YEL

TENCATE
Tecasafe plus



INDUSTRIAL WORK SHIRT

AVAILABLE IN 3 COLORS & 1 FABRIC

MADE IN USA ★ / 1 PIECE TOP STITCHED CUFFS WITH BUTTON CLOSURE / SHIRT COLLAR (NO BAND) / 2 FRONT CHEST POCKETS WITH BUTTON FLAP CLOSURE / DOUBLE YOKE BACK / HEMMED FRONT BUTTON CLOSURE / REGULAR FIT.



TX231US7 / INDUSTRIAL WORK SHIRT ★

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**



Category 2

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide I (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK



LBL

WESTEX
UltraSoft®

LONG SLEEVE HV T-SHIRT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN USA ★ / COMFORTABLE RIB KNIT COLLAR & CUFFS / RELAX FIT / 1 LEFT CHEST POCKET / TAGLESS NECK LABEL.



SRT5PV8 / HV LONG SLEEVE T-SHIRT ★

8.8 OZ POLARTEC® POWER DRY® FR

70% MODACRYLIC / 30% RAYON

CSA-Z96 CLASS 2 / LEVEL 2 🍁

ANSI 107 CLASS 2 / LEVEL 2 ★

3M™ Scotchlite™ Reflective Material 2" FR
#5535 silver reflective tape heat transfer.

NFPA 70E / CSA Z462

ARC RATED **8.1 cal/cm²**

Category 2

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLOR:



YEL

POLARTEC
Power Dry® FR

LONG SLEEVE HENLEY

AVAILABLE IN 2 COLORS & 2 FABRICS

MADE IN USA ★ / COMFORTABLE RIB KNIT COLLAR & CUFFS / RELAX FIT / 3 BUTTONS FRONT CLOSURE /
1 LEFT CHEST POCKET / TAGLESS NECK LABEL / **UL CERTIFICATION EXPECTED FALL 2015.**

• **DW18PD6** DOES NOT HAVE CUFFS / **UL CERTIFICATION EXPECTED FALL 2015.**



DW18K16 / LONG SLEEVE HENLEY ★

5.5 OZ WESTEX TRUECOMFORT™ KNITS
100% COTTON

NFPA 70E / CSA Z462

ARC RATED **8.9 cal/cm²**

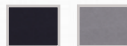
Category 2

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLORS:



NAY

GRY

WESTEX
TrueComfort™ Knits

DW18PD6 / LONG SLEEVE HENLEY ★

6.4 OZ POLARTEC® POWER DRY® FR

45% RAYON / 40% MODACRYLIC /
15% PARA ARAMID

NFPA 70E / CSA Z462

ARC RATED **9.5 cal/cm²**

Category 2

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLORS:



NAY

GRY

POLARTEC®
Power Dry® FR



LONG SLEEVE T-SHIRT

AVAILABLE IN 4 COLORS & 2 FABRICS

MADE IN USA ★ / COMFORTABLE RIB KNIT COLLAR & CUFFS / RELAX FIT / 1 LEFT CHEST POCKET /
TAGLESS NECK LABEL / **UL CERTIFICATION EXPECTED FALL 2015.**

• **DW5PD6** DOES NOT HAVE CUFFS / **UL CERTIFICATION EXPECTED FALL 2015.**



DW5K16 / LONG SLEEVE T-SHIRT ★

5.5 OZ WESTEX TRUECOMFORT™ KNITS
100% COTTON

NFPA 70E / CSA Z462

ARC RATED

8.9 cal/cm²

Category 2

SIZE: (REG) S-5XL
Size Guide J (Page 36)
Care: Home Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK



GRY



ORA

WESTEX
TrueComfort™ Knits

DW5PD6 / LONG SLEEVE T-SHIRT ★

6.4 OZ POLARTEC® POWER DRY® FR
45% RAYON / 40% MODACRYLIC /
15% PARA ARAMID

NFPA 70E / CSA Z462

ARC RATED

9.5 cal/cm²

Category 2

SIZE: (REG) S-5XL
Size Guide J (Page 36)
Care: Home Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK



GRY

POLARTEC®
Power Dry® FR



HOODED ZIP-UP SWEATSHIRT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN USA ★ / RELAX FIT / ADJUSTABLE HOOD WITH FR STRING / FRONT ZIPPER CLOSURE /
RIB KNIT CUFFS / DETACHABLE HOOD / KANGAROO FRONT POCKET.



RT27IT14 / ZIP-UP SWEATSHIRT ★ WITH DETACHABLE HOOD

14.25 OZ RELIANT®

55% MODACRYLIC / 45% COTTON

CSA-Z96 CLASS 2 / LEVEL 2 🍁

ANSI 107 CLASS 2 / LEVEL 2 ★

3M™ Scotchlite™ Reflective Material 2" FR
#8735 silver reflective tape heat transfer.

NFPA 70E / CSA Z462

ARC RATED

28 cal/cm²

Category 3

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLOR:



YEL



HOODED SWEATSHIRT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / RELAX FIT / ADJUSTABLE HOOD WITH FR STRING / RIB KNIT CUFFS /
FRONT ZIPPER CLOSURE / KANGAROO FRONT POCKET / **UL CERTIFICATION EXPECTED FALL 2015.**



DW17S11 / HOODED SWEATSHIRT 🍁

11 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

NFPA 70E / CSA Z462

ARC RATED

21.8 EBT

Category 2

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLOR:



NAY

WESTEX
UltraSoft®

HOODED SWEATSHIRT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / RELAX FIT / ADJUSTABLE HOOD WITH FR STRING / RIB KNIT CUFFS /
KANGAROO FRONT POCKET.

DW20IT14 / HOODED SWEATSHIRT 🍁

14 OZ RELIANT®

55% MODACRYLIC / 45% COTTON

NFPA 70E / CSA Z462

ARC RATED

28 cal/cm²

Category 3

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLOR:



NAVY



1/4 ZIP-UP SWEATSHIRT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN USA ★ / COMFORTABLE INTERIOR GRIDDED FLEECE / STRETCHABLE / RELAX FIT /
1/4 ZIP FRONT CLOSURE / **UL CERTIFICATION EXPECTED FALL 2015.**

DW29PS11 / 1/4 ZIP-UP SWEATSHIRT ★

9.6 OZ POLARTEC® POWER GRID™ FR

39% MODACRYLIC / 43% RAYON /
15% PARA ARAMID / 4% SPANDEX



NFPA 70E / CSA Z462

ARC RATED

15 cal/cm²

Category 2

SIZE: (REG) S-5XL

Size Guide J (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLOR:



BLK



POLARTEC®
Power Grid™ FR



UTILITY JEANS

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / TWO-PIECE TOOL POCKET ON RIGHT LEG / 2 LARGE BACK POCKETS /
NOMEX® TAPED BRASS ZIPPER FLY CLOSURE / WATCH POCKET ON RIGHT SIDE / FITS BELOW THE WAIST /
RELAXED SEAT & THIGHS / CONCEALED METAL BUTTON CLOSURE ON WAISTBAND INTERIOR /
7 BELT LOOPS / TRIPLE STITCHED ON MAIN SEAMS / 2 FRONT QUARTER-TOP POCKETS.



1981IN14 / UTILITY JEANS 🍁

14 OZ WESTEX INDURA®
100% COTTON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **18.3 cal/cm²**



Category 2

WAIST SIZE: 30-60

INSEAM: Unfinished

Size Guide D (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



PRE

WESTEX
Indura®

RELAXED FIT JEANS

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / 2 FRONT SCOOP POCKETS / 2 BACK POCKETS / NOMEX® TAPED BRASS ZIPPER FLY CLOSURE / WATCH POCKET ON RIGHT SIDE / FITS BELOW THE WAIST / RELAXED SEAT & THIGHS / 7 BELT LOOPS.



TX910IN14 / RELAXED FIT JEANS 🍁

14 OZ WESTEX INDURA®
100% COTTON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **18.3 cal/cm²**



Category 2

WAIST SIZE: 30-60

INSEAM: 30-36 & Unfinished

Size Guide D (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



PRE

WESTEX
Indura®

REGULAR FIT

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🇨🇦 / 2 BACK WELT POCKETS (PLASTIC BUTTON THRU CLOSURE ON LEFT POCKET) /

NOMEX® TAPED BRASS ZIPPER FLY CLOSURE ON WAISTBAND / FLY CONSTRUCTED LIKE JEANS /

FITS AT WAIST / RELAXED SEAT & THIGHS / CONCEALED METAL BUTTON CLOSURE ON WAISTBAND INTERIOR /

7 WIDE BELT LOOPS / 2 FRONT SLASH POCKETS.



TX1431US9 / REGULAR FIT WORK PANT 🇨🇦

9 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **12.4 cal/cm²**



Category 2

WAIST SIZE: 30-60

INSEAM: Unfinished

Size Guide D (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

WESTEX
UltraSoft®

CARGO PANTS

AVAILABLE IN 2 COLORS & 1 FABRIC

MADE IN **CANADA** 🇨🇦 / 2 BIG PLEATED CARGO POCKETS WITH HIDDEN BUTTON FLAP CLOSURE /
2 REAR INSIDE POCKETS WITH HIDDEN BUTTON FLAP CLOSURE / 2 BACK WELT POCKETS WITH HIDDEN
BUTTON FLAP CLOSURE / BUTTON CLOSURE AT WAIST / RELAX FIT.



3239US9 / CARGO PANT 🇨🇦

9 OZ WESTEX ULTRASOFT®
88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED / 12.4 cal/cm²



Category 2

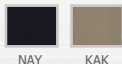
WAIST SIZE: 30-60

INSEAM: Unfinished

Size Guide D (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



NAY

KAK

WESTEX
UltraSoft®

BIB OVERALL

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / ELASTIC SHOULDER STRAPS WITH ADJUSTABLE PLASTIC RELEASE BUCKLES /
2 LARGE CHEST BIB POCKETS WITH 2 QUARTER TOP POCKETS / OPENING AT KNEES TO INSERT KNEE PADS /
2 SIDE SLASH POCKETS / 2 DOUBLE STICHED BACK POCKETS / LARGE TOOL POCKET ON RIGHT LEG /
LARGE POCKET AND HAMMER LOOP ON LEFT LEG.



188US9 / UNLINED BIB OVERALL 🍁

9 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

NFPA 70E / GSA Z462

ARC RATED **12.4 cal/cm²**

Category 2

SIZE: (REG) S-5XL

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

WESTEX
UltraSoft®

INSULATED BIB OVERALL

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🇨🇦 / ELASTIC SHOULDER STRAPS WITH ADJUSTABLE PLASTIC RELEASE BUCKLES / TWO-WAY CONCEALED NOMEX® TAPED ZIPPER FRONT AND LEG CLOSURE / STORM FLAP WITH HIDDEN SNAP OVER FRONT AND LEGS ZIPPER CLOSURE / INTERNAL LEG GAITER / 1 LEFT CHEST POCKET / 2 LARGE BOTTOM PATCH POCKETS WITH HIDDEN SNAP FLAP CLOSURE / QUADRUPLE STITCHED WAISTBAND WITH ELASTIC ON BACK FOR MORE COMFORT.



M900US7 / INSULATED BIB OVERALL 🇨🇦

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

12 OZ MODA QUILT® LINING

NFPA 70E / CSA Z462

ARC RATED

37.2 cal/cm²

Category 3

SIZE: (REG) S-5XL

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

WESTEX
UltraSoft®

UNLINED WORK COVERALL

AVAILABLE IN 2 COLORS & 1 FABRIC

MADE IN CANADA 🍁 / 2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEX®
TAPED BRASS ZIPPER FRONT CLOSURE / 1 SNAP AT WAISTBAND ON FRONT CLOSURE / CUFF WITH 2 HIDDEN
SNAP CLOSURE / 2 DOUBLE STITCHED LARGE CHEST POCKETS, LEFT CHEST POCKET WITH HIDDEN SNAP
FLAP CLOSURE AND PENCIL DIVISION / 2 SLASH INSIDE FRONT POCKETS AT WAIST /
2 DOUBLE STITCHED BACK POCKETS (HIDDEN SNAP CLOSURE ON LEFT SIDE) / TOOL POCKET ON RIGHT LEG /
TELESCOPIC BACK FOR MORE COMFORT.



TX1331US7 / UNLINED WORK COVERALL 🍁

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**



Category 2

SIZE: (REG) 34-68 / (TALL) 38-68

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK

WESTEX
UltraSoft®

UNLINED WORK COVERALL

AVAILABLE IN 1 COLOR & 1 FABRIC

2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEMEX® TAPED BRASS ZIPPER
FRONT CLOSURE / 1 SNAP AT WAISTBAND ON FRONT CLOSURE / CUFF WITH 2 HIDDEN SNAP CLOSURE /
2 DOUBLE STITCHED LARGE CHEST POCKETS WITH HIDDEN SNAP FLAP CLOSURE (PENCIL DIVISION ON
LEFT POCKET) / 2 SLASH INSIDE FRONT POCKETS AT WAIST / 2 DOUBLE STITCHED BACK POCKETS
(HIDDEN SNAP CLOSURE ON LEFT SIDE) / TOOL POCKET ON RIGHT LEG /
TELESCOPIC BACK FOR MORE COMFORT.



MX1332US7 / UNLINED WORK COVERALL

7 OZ WESTEX ULTRASOFT®
88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**

Category 2



SIZE: (REG) 34-68 / (TALL) 38-68

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



GRY

WESTEX
UltraSoft®

UNLINED CONTRACTOR COVERALL

AVAILABLE IN 2 COLORS & 2 FABRICS

2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER
FRONT CLOSURE / 2 FRONT CHEST POCKETS / 2 SLASH INSIDE FRONT POCKETS AT WAIST /
SIDE VENT OPENING / 2 DOUBLE STITCHED BACK POCKET.



MX40 1N4 / UNLINED CONTRACTOR COVERALL

4.5 OZ DUPONT™ NOMEX® IIIA®

93% NOMEX / 5 % KEVLAR /
2% ANTI-STATIC

NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **4.6 cal/cm²**



Category 1

SIZE: (REG) 34-68 / (TALL) 36-68

Size Guide B (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLORS:



KAK

NOMEX® IIIA®

MX40 1IC9 / UNLINED CONTRACTOR COVERALL

9 OZ WESTEX INDURA®

100% COTTON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **11.5 cal/cm²**



Category 2

SIZE: (REG) 34-68 / (TALL) 36-68

Size Guide B (Page 36)

Care: Home Wash

AVAILABLE IN STOCK COLORS:



NAY



KAK

WESTEX
Indura®

OILFIELD COVERALL

AVAILABLE IN 2 COLORS & 1 FABRIC

TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER FRONT CLOSURE / 2 CHEST POCKETS WITH HIDDEN ZIPPER / 2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR & 1 ON WAISTBAND / 1 PIECE CUFF WITH 2 HIDDEN SNAP CLOSURE / 2 SLASH INSIDE FRONT POCKETS AT WAIST / SIDE VENT OPENINGS WITH HIDDEN SNAP CLOSURE / TELESCOPIC BACK FOR MORE COMFORT / FULL ELASTIC BACK AT WAISTBAND / 2 DOUBLE STITCHED BACK POCKET ZIPPER CLOSURE ON LEFT.



MX1180US7 / OILFIELD COVERALL

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**

Category 2

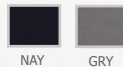


SIZE: (REG) 38-64 / (TALL) 40-64

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



WESTEX
UltraSoft®

OILFIELD COVERALL

AVAILABLE IN 3 COLORS & 1 FABRIC

TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER FRONT CLOSURE / 2 CHEST POCKETS WITH HIDDEN ZIPPER / 2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR & 1 ON WAISTBAND / 1 PIECE CUFF WITH 2 HIDDEN SNAP CLOSURE / 2 SLASH INSIDE FRONT POCKETS AT WAIST / SIDE VENT OPENINGS WITH HIDDEN SNAP CLOSURE / TELESCOPIC BACK FOR MORE COMFORT / FULL ELASTIC BACK AT WAISTBAND / 2 DOUBLE STITCHED BACK POCKET ZIPPER CLOSURE ON LEFT.



MX1188US7 / EV OILFIELD COVERALL

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON



3M™ Scotchlite™ Reflective Material 2" FR #8940 silver reflective.

NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **8.7 cal/cm²**



Category 2

SIZE: (REG) 38-64 / (TALL) 40-64

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLORS:



RED



GRY



NAY

WESTEX
UltraSoft®

UNLINED WORK HV COVERALL

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🇨🇦 / 2 HIDDEN SNAPS FRONT CLOSURE ON COLLAR / TWO-WAY CONCEALED NOMEX®
TAPED BRASS ZIPPER FRONT CLOSURE / 1 SNAP AT WAISTBAND ON FRONT CLOSURE / 1 PIECE CUFF WITH
2 HIDDEN SNAP CLOSURE / 2 DOUBLE STITCHED LARGE CHEST POCKETS, LEFT CHEST POCKET WITH
HIDDEN SNAP FLAP CLOSURE AND PENCIL DIVISION / 2 SLASH INSIDE FRONT POCKETS AT WAIST /
2 DOUBLE STITCHED BACK POCKETS (HIDDEN SNAP CLOSURE ON LEFT SIDE) / TOOL POCKET ON RIGHT LEG /
TELESCOPIC BACK FOR MORE COMFORT.



1328TY7 / HV UNLINED WORK COVERALL 🇨🇦

7 OZ TENCATE TECASAFE® PLUS

48% MODACRYLIC /
37% LYOCELL / 15% PARA ARAMID



CSA-Z96 CLASS 3 / LEVEL 2 🇨🇦

ANSI 107 CLASS 2 / LEVEL 2 ★

3M™ Scotchlite™ Reflective Material 2" FR
#8940 silver reflective.

NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **9.0 cal/cm²**

Category 2



SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide B (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



YEL

TENCATE
Tecasafe plus

ZIP IN / ZIP OUT WORK JACKET



AVAILABLE 1 COLOR & 1 FABRIC

MADE IN CANADA  / NOMEX® TAPED BRASS ZIPPER INSIDE AND FRONT CLOSURE /
2 LARGE HAND WARMER SLASH POCKETS / BUTTON CUFF CLOSURE / LINER NOT INCLUDED* / ADJUSTABLE BUTTON
CLOSURE ON EACH SIDE OF WAIST / TOOL POCKET ON LEFT ARM WITH PENCIL DIVISION /

UL CERTIFICATION EXPECTED FALL 2015.



CL348IR9 / ZIP IN / ZIP OUT WORK JACKET

9 OZ WESTEX INDURA®

100% COTTON

NFPA 70E / CSA Z462

ARC RATED

10.8 cal/cm²

Category 2

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide E (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

 **WESTEX**
Indura®

CL348 / ZIP IN / ZIP OUT LINER

15 OZ MODA QUILT®

100% COTTON / 100% MODACRYLIC

SIZE: (REG) S-5XL / (TALL) M-5XL

Size Guide E (Page 36)

AVAILABLE IN STOCK COLOR:



GRY

 **WESTEX**
UltraSoft®



WORK JACKET

AVAILABLE 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / NOMEX® TAPED BRASS ZIPPER INSIDE AND FRONT CLOSURE /
2 LARGE HAND WARMER SLASH POCKETS / BUTTON CUFF CLOSURE / ADJUSTABLE BUTTON CLOSURE ON EACH
SIDE OF WAIST / TOOL POCKET ON LEFT ARM WITH PENCIL DIVISION /

UL CERTIFICATION EXPECTED FALL 2015.



M348IC9 / WORK JACKET 🍁

9 OZ WESTEX INDURA®

100% COTTON

NFPA 70E / CSA Z462

ARC RATED

11.5 cal/cm²

Category 2

SIZE: (REG) S-5XL

Size Guide E (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



GRY

WESTEX
Indura®

INSULATED BOMBER JACKET

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / 2 LARGE FRONT POCKETS WITH HIDDEN SNAP FLAP CLOSURE AND SIDE SLASH
HAND WARMER POCKETS / NOMEX® TRICOT INSIDE CUFFS / LEFT CHEST INTERIOR POCKET WITH
CONCEALED SNAP FLAP CLOSURE / HEAVY-DUTY, TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER
FRONT CLOSURE / STORM FLAP WITH HIDDEN SNAP OVER FRONT ZIPPER CLOSURE.



M400US7 / INSULATED BOMBER JACKET 🍁

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

12 OZ MODA QUILT® LINING



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **37.2 cal/cm²**



Category 3

SIZE: (REG) S-5XL

Size Guide E (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

WESTEX
UltraSoft®

INSULATED BOMBER JACKET

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / 2 LARGE FRONT POCKETS WITH HIDDEN SNAP FLAP CLOSURE AND SIDE SLASH
HAND WARMER POCKETS / NOMEX® TRICOT INSIDE CUFFS / LEFT CHEST INTERIOR POCKET WITH
CONCEALED SNAP FLAP CLOSURE / HEAVY-DUTY, TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER
FRONT CLOSURE / STORM FLAP WITH HIDDEN SNAP OVER FRONT ZIPPER CLOSURE.



M400USD / INSULATED DUCK BOMBER JACKET 🍁

11 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

12 OZ MODA QUILT® LINING



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED **49.5 cal/cm²**



Category 4

SIZE: (REG) S-5XL

Size Guide E (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



BRN

WESTEX
UltraSoft®

ARCTIC PARKA

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🍁 / HEAVY-DUTY, TWO-WAY CONCEALED NOMEX® TAPED BRASS ZIPPER FRONT CLOSURE /
STORM FLAP WITH HIDDEN SNAP OVER FRONT ZIPPER CLOSURE / COMPATIBLE WITH SNAP ON HOOD
MCAPUS7 & VCAPN6 / RIGHT CHEST INTERIOR POCKET WITH CONCEALED SNAP FLAP CLOSURE /
NOMEX® TRICOT INSIDE CUFFS / VELCRO TAB ADJUSTMENT ON WRIST / ELASTIC WAIST ON BACK FOR
MORE COMFORT / INTERIOR WIND-BREAKER SNOW BELT AT WAIST / 2 LARGE FRONT POCKETS WITH
HIDDEN SNAP FLAP CLOSURE AND SIDE SLASH HAND WARMER POCKETS.



M300US7 / ARCTIC PARKA 🍁

7 OZ WESTEX ULTRASOFT®

88% COTTON / 12% NYLON

12 OZ MODA QUILT® LINING



NFPA 70E / CSA Z462 / NFPA 2112

ARC RATED

37.2 cal/cm²



Category 3

SIZE: (REG) S-5XL

Size Guide E (Page 36)

Care: Industrial Wash

AVAILABLE IN STOCK COLOR:



NAY

 **WESTEX**
UltraSoft®

UNLINED HV VEST

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🇨🇦 / VEST WITH 5 BREAKAWAY POINTS: ADJUSTABLE VELCRO WAISTBAND ON EACH SIDE, TWO VELCRO SHOULDERS AND ONE VELCRO FRONT CLOSURE / **UL CERTIFICATION EXPECTED FALL 2015.**



A648TY7 / HV UNLINED COVERING VEST

7 OZ TENCATE TECASAFE® PLUS

48% MODACRYLIC / 37% LYOCELL / 15% PARA ARAMID

CSA-Z96 CLASS 2 / LEVEL 2 🇨🇦
ANSI 107 CLASS 2 / LEVEL 2 ★

3M™ Scotchlite™ Reflective Material 2" FR
#8940 silver reflective.

NFPA 70E / CSA Z462

ARC RATED **9.0 cal/cm²**

Category 2

SIZE: (REG) S-5XL

Size Guide F (Page 36)

AVAILABLE IN STOCK COLOR:



YEL

TENCATE
Tecasafe plus

TALL BALACLAVA

AVAILABLE IN 1 COLOR & 1 FABRIC

MADE IN CANADA 🇨🇦 / SEWN WITH FR THREAD / FLAT LOCK SEAM / DOUBLE LAYER / TAGLESS.

BALAPD7 / TALL BALACLAVA 🇨🇦

7.5 OZ POLARTEC® POWER DRY® FR

66% MODACRYLIC / 29% RAYON / 5% SPANDEX

NFPA 70E / CSA Z462

ARC RATED **6.6 EBT**

Category 1

SIZE: ONE SIZE

AVAILABLE IN STOCK COLOR:



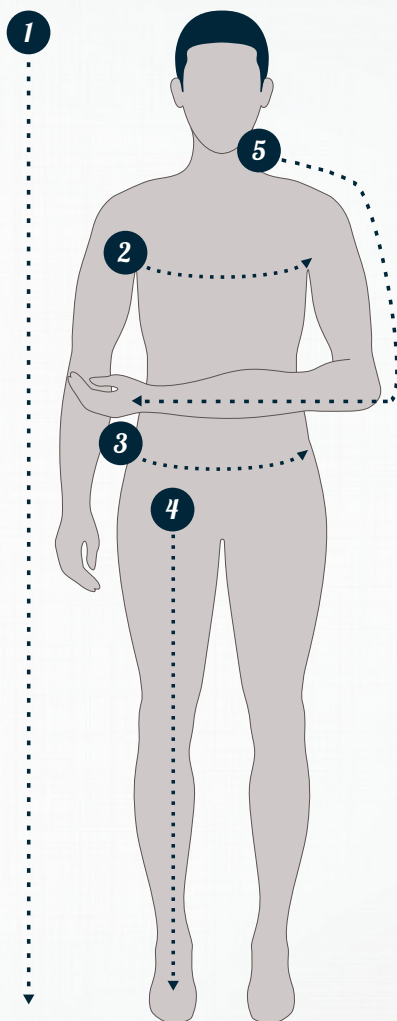
NAY

 **POLARTEC®**
Power Dry® FR



HOW 2 MEASURE

FIND YOUR BEST FIT



1 HEIGHT

Measure your height from the top of your head to the bottom of your feet (without any shoes on).

2 CHEST

Measure around the fullest part of your chest, just under your arms.

3 WAIST

Measure around your waist at the height you prefer to wear your waistband. Measure over a shirt (not over pants).

4 INSEAM

Use a pair of pants that fit you well. Measure them along the inside seam of one leg from the bottom of hem to the crotch.

5 SLEEVE

With elbow bent, measure from the center of the back of your neck around your elbow and to your wrist.

6 NECK

Measure around the base of your neck where a collared shirt would fit you, or measure a collar band on a shirt that fits you well. Measure from the beginning of the button hole to the center of the button.



VIEW OUR *Videos online* FOR MORE INFO!*

Visit us @ www.youtube.com/user/bigbillworkwear

Men's

— FIT CHARTS —

<i>Men's coveralls & Bib Overalls</i>											
B	ALPHA	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
	NUMERICAL & CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	64-66	
	INSEAM REGULAR						5'8" - 6'				
INSEAM TALL						6'1" - 6'3"					

<i>Men's Pants & Jeans</i>																						
D	(TAILLE) NUMERICAL	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	56	58	60
	INSEAM 30												30									
	INSEAM 32												32									
	INSEAM 34												34									
INSEAM 36 (UNF)												36										

<i>Men's Jackets & Liners</i>										
E	SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
	CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	
	SLEEVE REGULAR	33 ½	34 ½	35 ½	36 ½	37 ½	38 ½	39 ½	40 ½	41 ½
	SLEEVE TALL	34 ½	35 ½	36 ½	37 ½	38 ½	39 ½	40 ½	41 ½	

<i>Men's Dress Shirts</i>										
H	SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
	CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	
	NECK	15 - 15 ½	16 - 16 ½	17 - 17 ½	18 - 18 ½	19 - 19 ½	20 - 20 ½	21 - 21 ½	22 - 22 ½	
	SLEEVE REGULAR	33 ¾	34 ¼	35	35 ¾	36 ½	37 ¼	38	38 ¾	
	SLEEVE TALL	34 ¾	35 ¼	36	36 ¾	37 ½	38 ¼	39	39 ¾	

<i>Men's industrial Work Shirt</i>										
I	SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
	CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	
	NECK	15 - 15 ½	16 - 16 ½	17 - 17 ½	18 - 18 ½	19 - 19 ½	20 - 20 ½	21 - 21 ½	22 - 22 ½	
	SLEEVE REGULAR	33 ¾	34 ¾	35	35 ¾	36 ½	36 ¾	37 ½	38 ¾	
	SLEEVE TALL	34 ¾	35 ¾	36	36 ¾	37 ¼	37 ¾	38 ½	39 ¾	

<i>Men's Knitwear</i>										
J	SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
	CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	
	SLEEVE REGULAR	33 ½	34 ½	35 ½	36 ½	37 ½	38 ½	39 ½	40 ½	
	SLEEVE TALL	34 ½	35 ½	36 ½	37 ½	38 ½	39 ½	40 ½	41 ½	

<i>Men's Lab & Work Coats</i>										
F	SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
	CHEST	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64	
	SLEEVE REGULAR	33	34	35	36	37	38	39	40	
	SLEEVE TALL	34	35	36	37	38	39	40	41	

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DW18KI6	12	MX1180US7	26
DW18PD6	12	MX1188US7	27
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FLAME RESISTANT PROTECTIVE APPAREL



USA / CUSTOMER SERVICE

HOURS:

Monday - Friday
8 AM - 5 PM EST

ADDRESS:

294 Crawford Rd
Newport, Vermont, USA
05855

CONTACT:

T: 800 992 6338
T: 802 334 5811
F: 802 334 8268

USA@BIGBILL.COM

