

A SERVICE PUBLICATION OF LOCKHEED MARTIN AERONAUTICAL SYSTEMS SUPPORT COMPANY

INSIDE THE C-130J

POWER PLANT HOSES

Previous Page Table of Contents Next Page

LOCKHEED MARTIN Service News

A SERVICE PUBLICATION OF LOCKHEED MARTIN AERONAUTICAL SYSTEMS SUPPORT COMPANY

Editor **Charles I. Gale**

Vol. 24, No. 1, July - September 1997

CONTENTS

2 Focal Point

LMASSC's Business Development and Field Support units team up to provide the best in total customer support.

3 All About Power Plant Hoses Both Teflon and elastomeric hoses are used to connect power plant components in C-130H and earlier Hercules. This article explains what goes where.

7 Inside the C-130J A special center section featuring a detailed cutaway drawing of the

detailed cutaway drawing of the newest Hercules airlifter.

- 13 Propeller Reindexing Safety Careful control of engine torque will ensure propeller reindexing safety, even at sea level during wintertime.
- **14 1997 Hercules Operators Conference** October 13, 1997 is the starting date for this year's HOC. You'll find all the conference details here, and even a preregistration form. Please join us!

Front Cover: The Royal Air Force leads the way as the launch customer of the C-13OJ.

Back Cover: A C-13OJ in a maximumeffort takeoff during flight testing.

Photographic support by John Rossino and Rita King.

Service News is published by Lockheed Martin Aeronautical Systems Support Company, a subsidiary of Lockheed Martin Corporation. The information contained in this issue is considered to be accurate and authoritative; it should not be assumed, however, that this material has received approval from any governmental agency or military service unless specifically noted. This publication is intended for planning purposes only, and must not be construed as authority for making changes on aircraft or equipment, or as superseding any established operational or maintenance procedures or policies. Written permission must be obtained from Lockheed Martin Aeronautical Systems Support Company before republishing any material in this periodical. Copyright 1997, Lockheed Martin Corporation.

Address all communications to Editor, Service News, Lockheed Martin Aeronautical Systems Support Company, 2251 Lake Park Drive, Smyrna, GA 30080-7605. Telephone 770-431-6544; Facsimile 770-431-6556. Internet e-mail may be sent to cigale@mar.lmco.com.

\equiv Focal *P*oint \equiv

It's All in the Teamwork

t would be difficult to find an area of human endeavor that is more dependent upon teamwork for success than aviation. It is significant that mankind's first conquest of the air was

not achieved by an isolated visionary laboring in seclusion. Instead, the initial success came through the combined efforts of two gifted bicycle mechanics from Ohio, working with a team of helpers and friends on a windswept beach in North Carolina.

We at Lockheed Martin Aeronautical Systems Support Company (LMASSC) have never lost sight of the importance of just that kind of teamwork in the way we operate our business. It is no coincidence that LMASSC is organized as a close partnership of two teams of specialists, both fully committed to meeting the total support needs of our customers.



Each of the LMASSC organizations has its own special areas of expertise and responsibilities. Business Development, led by George Lowe, is the marketing arm for LMASSC and as such

provides a remarkably broad range of customer support products. These include a comprehensive spares provisioning program that offers new and overhauled spare parts and support/test equipment, rebuilt parts, an innovative parts exchange program, and complete component repair and overhaul. Business Development is also able to meet operator



overhaul. Business Development is also able to meet operator requirements for technical manuals, training equipment, an extensive line of O.E.M. - approved modification kits, and complete turn-key Contractor Logistics Support (CLS) packages.

The Field Support side of LMASSC, led by Jim Adams, has the responsibility for providing all support services, such as on-site Field Service Representatives, field modification teams, on-site aircrew and maintenance training, aircraft preservation, and technical assistance with heavy maintenance of all types. Field Support can also provide technical support for damage assessment and major inspections for a wide variety of Lockheed Martin-built aircraft. These include the C-130/L-100 Hercules, C-141 StarLifter, C-5 Galaxy, P-3 Orion, S-3 Viking, L-1011 TriStar, JetStar, and the L-188 Electra.

The mutually supportive partnership that characterizes the operations within LMASSC is in many ways a reflection of the kind of relationship we are striving to build with operators in every corner of the globe. LMASSC is a unique company in that it was designed from the very first day to meet the total support needs of our customers. We believe we have been able to meet most of their needs and expectations, but we will not be satisfied until we are able to meet them all. For us, it is not only a matter of good business, but it goes to the essence of what it takes to help ensure the success of everyone who operates a Lockheed Martin aircraft. In the final analysis, it's all in the teamwork. We cordially invite you to become part of the team. Just give us a call!

Business Development G. M. Lowe Tel: 770-431-6660 Fax: 770-431-6666 e-mail: gmlowe@mar.Imco.com Field Support J. D. Adams Tel: 770-431-6500 Fax: 770-431-6556 e-mail: jdadams@mar.Imco.com

LOCKHEED MARTIN AERONAUTICAL SYSTEMS SUPPORT COMPANY

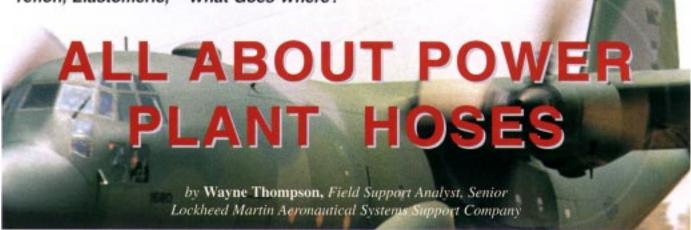
J. L. GAFFNEY - PRESIDENT

FIELD SUPPORT BUSINESS DEVELOPMENT

J. D. ADAMS

G. M. LOWE

Teflon, Elastomeric, - What Goes Where?



here seems to be considerable confusion about the Teflon and elastomeric hoses used with the power plants of Hercules aircraft prior to the C-130J. The number of inquiries received by both Allison and Lockheed Martin regarding these hoses indicates that a significant amount of misunderstanding exists as to who supplies these components, and to which subassemblies specific hoses belong.

First, let us clarify what we mean by engine hoses. The engine, which was manufactured by the Allison Engine Company, is the bare engine as it comes out of the shipping container. It comes equipped with all Teflon hoses, supplied by the engine manufacturer.

Second, there is the quick engine change (QEC), manufactured by Rohr Industries. It is the housing surrounding the engine, and includes the cowling, oil tank, and the other plumbing which facilitates the mounting of the engine to the aircraft. Most of the hoses used in the QEC are elastomeric (rubber), but a few are Teflon. Finally, there is the aft nacelle. The aft nacelle is the part of the aircraft wing located at the point where the engine and QEC attach to the airframe. As in the case of the QEC, most hoses used in the aft nacelle are of elastomeric construction. Here again though, there also are some hoses of Teflon construction.

Now that we have identified the principal power plant subassemblies that apply in connection with hose applications, we can list them separately. Listing them in this way will help eliminate the confusion that comes from lumping. all the 'engine, QEC, and nacelle hoses together and calling them all simply "engine hoses."

Engine Hoses

The following listing shows the hoses that come with the Allison engine as shipped in the container from the factory. All the hoses provided with the engine are Teflon hoses. They have no time-change requirements and are changed on the basis of condition only.





Teflon Hoses for the T56-15/16 and 501D22A Engines

Part Number

6876645 6844814-041097 6876646 6876647 23055606 6876644 6876649 6877200 6876648 6877201 6876079 6876082 6876077 6876078 6846454-061140 6877245 6844814-061114 6847553-041132 6844335-069171 6844747-041085 6844814-061137 6844815-041114 6844815-061126 6844815-041122 6844815-041066 6844814-041246 6851398 6887773 6851396 6844745-121360

Description

Fuel, Pump Case Drain Fuel, Aneroid to Inlet Housing Fuel, Pump to LP Filter Fuel, LP Filter to Fuel Pump Fuel. Pump to Enrichment Fuel, Enrichment to Control Fuel, Pump to Control Fuel, TD Valve to Control Fuel, TD Valve to Pump Fuel, Control to TD Valve Fuel, Valve to FF Transmitter Fuel, FF Transmitter to Drip Valve Manifold, Fuel, Left-Hand Manifold, Fuel, Right-Hand Air, Filter to Speed Valve Air, Speed Valve to Hose Tee Air, Compressor Bleed Valve Oil, Scavenge Filter to Fuel Heater Oil, Power Section to Scavenge Filter Oil, Reduction Gear Box to Scavenge Filter Oil, Vent, Accessory Drive Housing to Engine Breather

QEC Hoses

The following list of QEC hoses are Lockheed Martin furnished Teflon and elastomeric hoses. The Teflon

hoses have no time-change requirements and are changed on the basis of condition only. The elastomeric hoses, however, do have a shelf and service life and must be replaced on a time-change basis.

Teflon Hoses for the L-100/C-130 QEC

Part Number

Description

124002-4CR-0183
124001-4CR-0142
124001-4RC-0240
124D002-6CR-0150
124D012D020DC00
755200-3 (LAC) or 106852-3

Drain, Fuel Recycle1 Vent, Fuel Recycle1 Drain, Fuel Recycle1 Fuel, Recycle1 Fuel, Recycle1 Starter, Pressure Sensing 1c-130; L-100 aircraft only if the fuel drain recycling system is installed.

Elastomeric Hoses for the L-I 00/C-I 30 QEC

Part Number

Description

755124-1 131040-24-0166 S36B90082-0166 156780-24D-0166 755204-2 624166-N-0167 156704-20D-0167 131033-20D-0167 S36B90083-0167 Oil, Return to Oil Cooler Alternate Alternate Oil, Reduction Gearbox Inlet Alternate Alternate Alternate Alternate

(Continued on the next page.)



Part Number

755210-3 624162-4-0210 156701-4S-0210 131030-4-0210 S36B90084-0210 755211-2 624162-4-0200 156701-4S-0200 131030-4-0200 S36B90085-0200 755235-3 090-624176M0324 156716H0324D90 131037-16D-0324-90 S36B90087-0324 755238-1 131038-24D-0325 156715K0325D270 270-624189P0325 S36B90136-0325 755125-1 111271-16D-0256 755227-1 090-624168-M-0250 S36B90110-0250 131034-16D-0250-90 156705H0250D90 601000-4-0140 601001-12D-0274 601002-4-0070 601002-4-0101 601002-4-0106 601002-6D-0154 601051-20D 601051-20D-0204 755129-1 AT1532 755241-3 131039-6D-0323-32 156717D0323D32 032-601721H0323 S36B90089-0323 MS28741-4-0110 755224-3 755208-1 624162-24D-0182 131030-24D-0182 156701-24D-0182 S36B90081-0182

Description

Oil, Gearbox Pressure Alternate Alternate Alternate Alternate **Oil, Power Section Pressure** Alternate Alternate Alternate Alternate **Oil**, Power Section Inlet Alternate Alternate Alternate Alternate **Oil Cooler Outlet** Alternate Alternate Alternate Alternate Fuel, Heater Strainer (Fuel In) Alternate Fuel, Power Section (Fuel In) Alternate Alternate Alternate Alternate Drain, Aneroid Oil, Tank Drain Fuel, Fuel Shaft Seal, Drain Fuel, Drip Valve, Drain (C-130 only) Fuel, Motor Cavity, Drain Oil, Scupper and Sump Oil Tank, Drain Air, Power Section, Breather (C-130 only) Air, Power Section, Breather (L-100 only) Fuel, Burner Fuel, Drain (C-130 only) Alternate Oil, Oil Tank Scupper, Drain Alternate Alternate Alternate Alternate Oil, Hydraulic Pump (Drain) Oil, Hydraulic Pump (Suction) Oil, Tank Return Alternate Alternate Alternate Alternate

(Continued on page 11.)

Lockheed Martin SERVICE NEWS V24N1

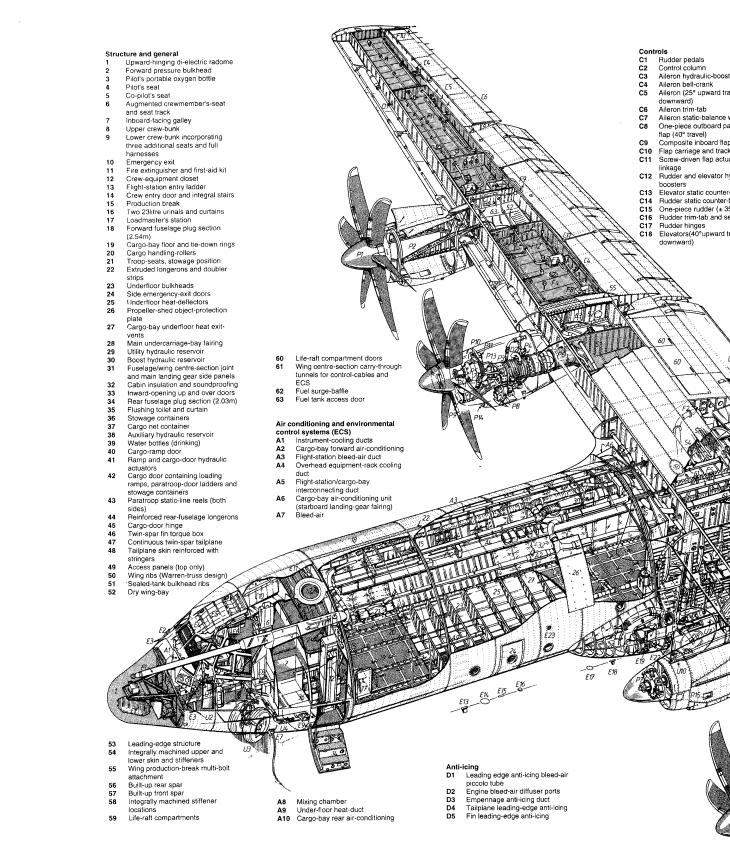
INSIDE THE C-130J

ROYAL AUSTRALIAN AIR FOR

1111 104

0

1

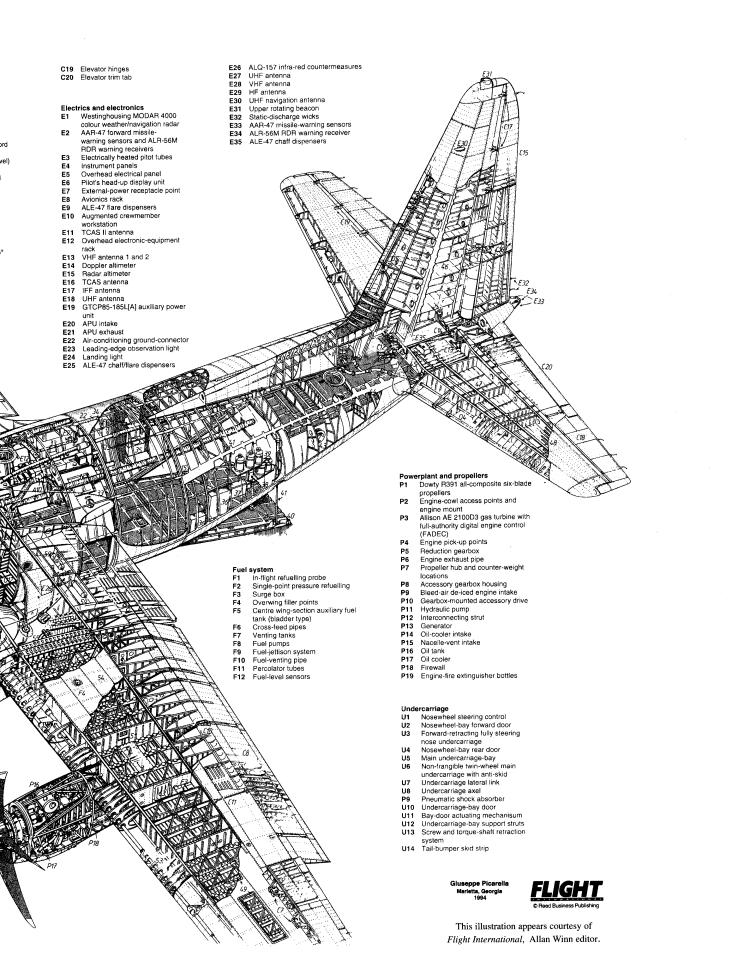


LOCKHEED MARTIN C-130J

(C-130J-30 shown.)

Lockheed Martin SERVICE NEWS V24N1

Previous Page Table of Contents Next Page





Two C-13OJ-30s and a C-130J (center) in formation flight over the Georgia countryside.

C-130J QUICK FACTS AND FIGURES

		C-130J		C-130J-30	
		International	USAF	International	USAF
Operating Weight Empty	lbs	75,562	80,619	79,291	84,348
Max. Gross Payload (2.5g)	lbs	41,790*	39,311*	38,061*	35,582*
Max. Takeoff Weight (2.5g)	lbs	164,000	164,000	164,000	164,000
Max. Payload Range	nm	3,150	2,825	3,200	3,000
Max. Effort T/O Roll (ISA)	ft	2,086	2,086	2,602	2,602
Max. Effort T/O Distance (50 ft)	ft	3,322	3,322	3,904	3,904
Landing Distance	ft	2,470	2,470	2,470	2,470
Long-Range Cruise Speed	ktas	312	312	312	312
High-Speed Cruise Speed	ktas	335	335	335	335
Initial Cruise Altitude	ft	28,000	28,000	28,000	28,000
Time to Climb to 20,000ft	min	14	14	14	14

Note: All data given in the table above represent interim values, subject to change

* Increased payload studies are underway.

Elastomeric Hoses for the L-100/C-130 QEC (contd)

Part Number

111351-16-0240 755226-1 111300-6-0300 755232-1 149-50103-0460 755239-1 149-5018-0256 755210-5 131030-4-0130 156701-4S-0130 624162-4-0130 S36B90084-0130 755211-3 131030-4-0340 156701-4S-0340 624162-4-0340 S36B90085-0340

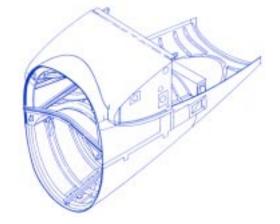
Description

Alternate Pump, Hydraulic Drain Alternate Pump, Hydraulic Pressure Alternate Pump, Hydraulic Pressure Alternate Oil, Gearbox Pressure (L-100 only) Alternate (L-100 only) Alternate (L-100 only) Alternate (L-100 only) Alternate (L-100 only) Oil, Power Section Pressure (L-100 only) Alternate (L-100 only) Alternate (L-100 only) Alternate (L-100 only) Alternate (L-100 only)

Aft Nacelle

The Teflon and elastomeric hoses listed below are for the aft nacelle. They are all Lockheed Martin-furnished equipment.

In this case also, the Teflon hoses are changed on the basis of condition only. The elastomeric hoses have a specific shelf and service life, and must be replaced on a time-change basis.



Teflon Hoses for the L-100 Aft Nacelle

Part Number

Description

TR736CC41-10-0282 000AE9010T-0282 66060610-0282S AE1000429-J0282 AE2460011-J0282 Pump, Hydraulic Pressure Alternate Alternate Alternate Alternate

Teflon Hoses for the C-130 Aft Nacelle

Part Number

Description

AS621-10-0282

Hydraulic Pump Pressure

Part Number

MS28741-16-0310 ER28741-6-0292 ER28741-16-0280 755063-3 206-3375-3 AT1145 353-100-00-18 755062-7 206-3340-7 AT1127-7 353-100-0040-103 755062-g 206-3340-g AT1227-9 353-100-0040-104

Description

Fuel, Oil, Hydraulic Pump Case Drain Oil, Hydraulic Suction Pump Extinguisher, Fire, #4 Engine (LAC PN) Alternate Alternate Extinguisher, Fire, #1 & #4 Engines (LAC PN) Alternate Alternate Alternate Extinguisher, Fire, #2 & #3 Engines (LAC PN) Alternate Alternate Alternate Alternate Alternate Alternate Alternate

Remember that there are differing time change requirements for different operators, depending upon the maintenance program being used.

For example, the FAA requires that elastomeric hoses on commercial aircraft be replaced after 5 years in service. In the case of the U. S. Air Force, T.O. 1C-130(A)-6 also requires that elastomeric hoses be replaced after 5 years in use. An additional stipulation,

however, is that elastomeric hoses be replaced anytime the engine is removed from the QEC close to the 5-year replacement interval.

It should also be'noted that the USAF has changed some QEC elastomeric hoses to Teflon. Since Lockheed Martin engineering has not yet approved these replacements, no part numbers are available for them.



by M. Paul Tengzelius Training Specialist Customer Training Systems Department Lockheed Martin Aeronautical Systems

Propeller reindexing is normally accomplished during flight. The reason for this is the relative stability of propeller operation under flight conditions. But there are times when it may not be possible to put off reindexing the propellers until the next flight T. O. 1C-130H-1 puts it this way:

Since propeller operation is more stable in flight than on the ground, reindexing, when necessary, should be performed during stable flight conditions. However, if normal governing is out of limits, or fluctuating on the ground, this procedure should be performed before considering the condition discrepant.

In situations like this, when a possible problem exists, propeller reindexing must be accomplished on the ground. The present ground propeller reindexing procedures described in the Lockheed Martin maintenance manuals state that in order to accomplish a good propeller reindexing, it is necessary to advance all four throttles beyond the temperature datum system crossover point and establish that all engines are developing a minimum of 8000 inchpounds of torque.

This approach is ordinarily safe enough when the outside air temperature is at or above standard-day conditions. In cold weather, however, and especially in icy or snowy conditions, there is a significant element of risk involved.

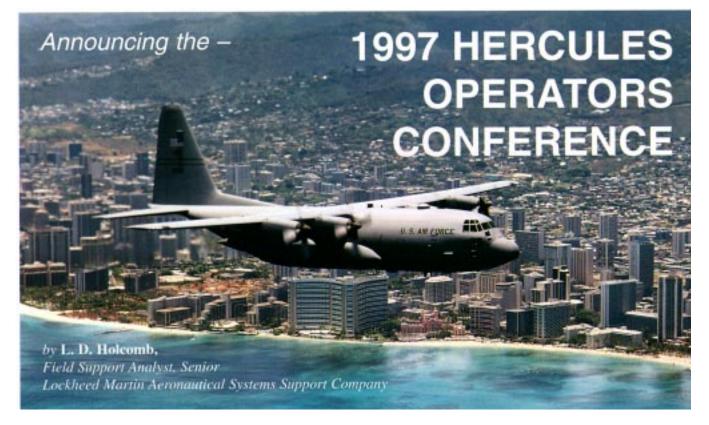
On the T56-A-15 engine, the torque produced in cold weather can be as high as 14,000 to 16,000 inch-pounds at crossover (820°C TIT). At this high power setting, it is very difficult to prevent the aircraft from sliding on an icy or snow-covered surface. Even on a dry surface with chocks properly installed, the airplane will bounce excessively and threaten to jump the chocks.

Fortunately, it is unnecessary to employ such high power settings to reindex the propeller.

Propeller operation is based on maintaining approximately 100% rpm when in the governing range. An analysis of the operation of the temperature datum and propeller systems will show that the crossover point has no effect on propeller operation, except when the throttle is actually being moved through it. The change in engine power at crossover can cause the propeller to respond in the form of an adjustment in the blade angle.

If the throttle is advanced far enough for the engine to develop 8000 to 10,000 inch-pounds of torque–even if this is still below crossover–the propeller will be well within the controlling range. At this point, an adequate and complete reindexing of the propeller system can be accomplished without exposing the aircraft or crew to the hazards of jumping the chocks or sliding across an icy or snow-covered surface.

Keep in mind that while avoiding high power settings, the torque at which crossover occurs should still be observed whenever possible to ensure that it does not occur within the torque range being used for reindexing.



ockheed Martin Aeronautical Systems Support Company (LMASSC) is pleased to announce the ninth Hercules Operators Conference (HOC). The conference will be held October 13 through October 17 of 1997 at the Atlanta Marriott Northwest Hotel, which is located near our facilities in Smyrna, Georgia. The theme for this year's conference is "Hercules – Meeting the Challenge."

As in the case of last year's HOC, we have mailed a copy of the preliminary agenda to everyone who has indicated an intention to attend. This helps operators and other visitors make their plans well in advance of the conference opening date.

We want to emphasize that the HOC agenda is largely determined by the input from the conference attendees. The subjects to be

included will be based on the ideas, inquiries, and contributions of the conference participants. Without your timely support, we must substitute available material to complete the agenda. The inputs sent in to us do, therefore, make a big difference, and we strongly encourage attendee participation.

The final agenda will be completed in advance to allow copies to be presented to each attendee at registration. We expect to expand the usual working groups this year to include, as a minimum, a new one dealing with the avionics area. Other subjects may also be added, based upon inputs received during the next few months. It is our intent to make this conference the best one ever, informative and interesting for everyone. We are soliciting input and presentations from all attendees, including those who may only have a few aircraft.

Most presentations will be scheduled for approximately 20 minutes of conference time. However, we encourage our attendees to make a presentation even if it lasts for only 5 minutes, or even less. We all can benefit from experiences of other operators and we encour-

> age all to present topics and participate wholeheartedly. The input may be just a brief comment or question for the group, but it will be no less welcome, even if brief.

If you have not received HOC registration materials and would like to attend the 1997 Hercules Operators Conference, clip out or photocopy the form on page 15, fill it out, and fax it to 770-43 l-6556. You may also mail the form to following address:

LMASSC P.O. Box 121 Marietta, GA 30061

We look forward to hearing from each of you at your earliest convenience.





1997 HERCULES OPERATORS CONFERENCE						
Preregistration For	m					
Phone: 770-431-6565		FAX: 770-431-6556				
OPERATOR IDENTITY: (Location)	Phone:	· · · · · · · · · · · · · · · · · · ·				
Name/Title/Organization:						
Address:	Fax:					
GENERAL DESCRIPTION OF YOUR ORGANIZATION:						
HOC REPRESENTATIVE:						
ATTENDEES:						
PRESENTERS:						
TOPICS:						
ITEMS OF INTEREST FOR CONFERENCE:						
AIRCRAFT FLIGHT HOURS – BY LAC SERIAL NUMBERS:						
CONFERENCE FEE: (Nonrefundable, per person, payable in U International operators – \$100	S dollars at re	gistration.)				
U.S. government (military and civilian) – \$100 Vendors, contractors, and service centers – \$300						
l						

LOCKHEED MARTIN



Lockheed Martin Aeronautical Systems Support Company

Aidift Field Service Department 2251 Lake Park Drive Smyrna, GA 30080-7605

