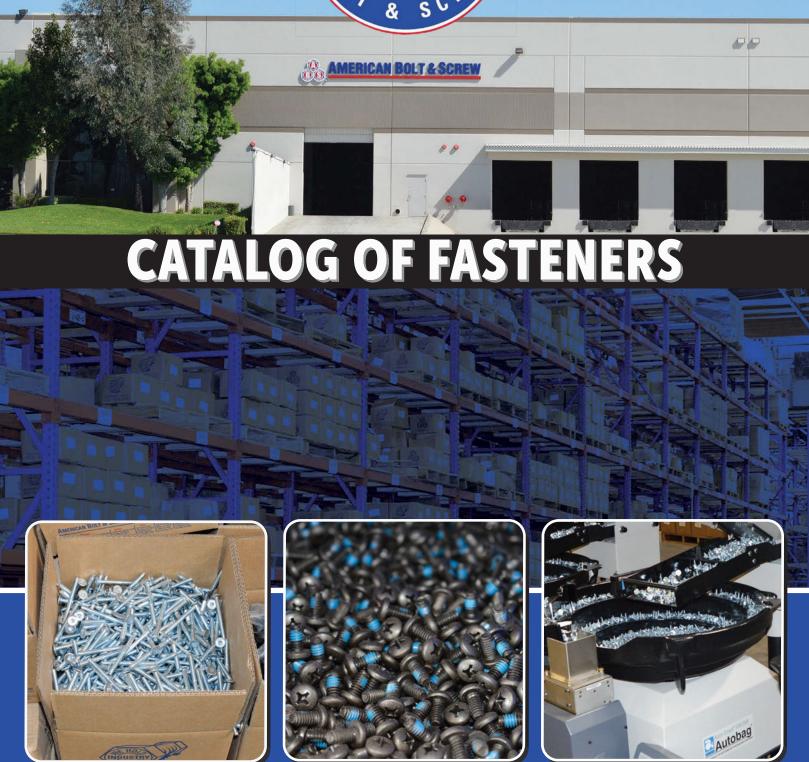


Over \$10 Million in Inventory

We Hold Industry Together







## ABS FASTENERS OFFERS A COMPLETE LINE OF COMMERCIAL STANDARDS AND SPECIALS.

We are your premier source for commercial grade fasteners, nuts, bolts, screws, and hardware. For more than 60 years, ABS has set the standard for quality, value-added services, and superior customer service. From our seven ABS warehouses strategically located across the USA and Mexico stocking several million in inventory, we are uniquely poised to serve your fastener and hardware needs for manufacturing and assembly.

4.....Anchors

5 .....Bits

6-7.....Bolts

8-9.....Nuts

10.....Washers

11.....Socket Products

12.....Machine Screws

13......Wood Screws

14......Construction Screws

15 ......Self Drilling Screws

16-17 ... Sheet Metal Screws

18.....Nails & Rivets

19......Pins & Miscellaneous Items

20......Custom Fasteners & Hardware

21.....Value Added Services

22 ......Quick Fastener Reference

23 ......Heads, Threads, and Drive Styles

24.....Thread Pitch Guide

25 ......Material Reference

26......Plating Reference

27 ......Painting Services

28.....Staple Reference

29.....Nail Reference

30 ......Hardware Offering

29......ABS Locations & Contact Info

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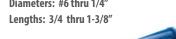
You are not anchored to other suppliers! We have the anchors you need for light or heavy jobs.

#### **Conical Plastic Anchors**

Light-duty wall anchor used with a sheet metal or wood screw in drywall, concrete or hollow brick.

· Material: Plastic

Diameters: #6 thru 1/4"



#### **E-Z Anchors**

Pre-drills own hole in gympsum wallboard.Replaces plastic plugs and toggles.

• Material: Nylon & Die Cast

• Sizes: 3/8 thru 7/16"



#### **Toggle Bolts**

A machine screw and toggle wing anchoring system used in hollow walls.

Material: Steel

Diameters: 1/8 thru 1/2"

Lengths: 2 thru 6"



Light to medium-duty anchor used with a setting tool and a coarse thread bolt in brick, block, or concrete.

· Material: Zinc Alloy

• Diameters: #10 thru 1/4-20"

• Lengths: 5/8 thru 1-1/2"



#### **Nail In Anchors**

Permanent, light duty anchor used with a hammer to attach items to solid block, brick, or concrete. Also known as Hammer Drive Anchors.

• Material: Steel, Nylon/Steel

• Diameters: 3/16 thru 1/4"

· Lengths: 1" thru 2"



#### **Sleeve Anchors Phillips Flat**

· Material: Steel

Diameters: 1/4 & 1/2'

• Lengths: 2", 3", 5"

#### **Sleeve Anchors Hex Nut**

· Material: Steel

Diameters: 1/4 thru 3/4'

• Lengths: 1-3/8 thru 8"

Use sleeve anchors to attach items to solid materials. When the bolt is tightened, the sleeve expands. Better for brick than a wedge anchor. Many head styles are available.

#### **Hollow Wall Anchors** Pan Head- Combo

Light-duty anchor used in drywall, plaster, or paneling. Expands as screw is tightened.

Material: Steel

Diameters: 1/8 thru 1/4"

Lengths: 1-3/4 thru 2-3/4"

## Wedge Anchors

Heavy-duty anchor used to attach fixtures to solid concrete. The clip expands to offer great holding power.

Material: Steel

Lengths: 13/4 thru 12"

Diameters: 1/4-20 thru 1

Also available in Stainless Steel



## More Anchors

We carry a wide variety of anchors for use in light to heavy-duty applications. Don't see what you need here, give us a call and we'll find it for you!

- Drop-In Anchors
- E-Z Toggle Anchors
- Sleeve Anchors Slot/Phil Combo
- Lag Shield Long Style, Die Cast
- **Ribbed Anchors with Teeth**
- **Alligator Anchors**

- **Single Expansion Anchors**
- **Anchor Shackles**
- **Wood Screw Lead Anchors**
- T-Anchors
- **Tubular Anchors**
- Safety Anchor Shackles





"ABS GIVES US REALLY GOOD SERVICE AND QUALITY. THEIR TURNAROUND TIME IS **EXCELLENT AND THEY TAKE CARE OF WHAT WE NEED."** 



Call ABS for your bits. Heavy duty or light, we've got them!

#### **Carbide Tipped Masonary Bits**

Extra heavy duty bit with hardended tip for drilling into hard matrial such as concrete. Often used with a hammer drill.

· Material: Steel

Point Sizes: 5/32 and 3/16

Lengths: 4 1/2" and 5 1/2"

#### **Jobber Drill Bits**

Most common, general purpose bit. Flute length is usually 9 to 14 times it's diameter.

· Material: Steel

Diameters: 1/8 thru 1/4

Lengths: 6"

### **Magnetic Bit Holders**

Magnetic insert holds bits in place.

Material: Steel

Diameters: 1/4 thru 1/2 Lengths: 2 9/16" thru 6"

· C Ring Retainer & Hex Quick Change

also available





#### **Phillips Insert Bits**

Phillips drive bit to be used with a bit holder in hand or power drills.

Material: Steel Diameters: #0 thru #4 Lengths: 1" thru 6"

Power & Extra Hard Phillips Bits also available

## **Power Phillips Bits**

Phillips drive bit for hand, power or pneumatic drills. No bit holder is necessary.

· Material: Steel

• Point Sizes: #10 thru #4

Lengths: 15/16" thru 7 13/16"



#### Square Insert Bits

Square drive bit to be used with a bit holder in hand or power drills.

· Material: Steel Diameters: #1 thru #3 · Lengths: 1"thru 6"



#### **Power Square Bits**

Phillips drive bit for hand, power or pneumatic drills. No bit holder is necessary.

Material: Steel Diameters: #2

Lengths: 15/16", 23/4", 6"



#### **Torx Insert Bits**

Torx drive bit used with a bit holder in hand or power drills.

· Material: Steel

Sizes: #23 thru #55

• 5/16 Hex also available



#### **Tamperpruf Torx Bits**

Torx drive bit with tamperproof pin.

· Material: Steel

• Sizes: #T-25 thru #T-45

## More Bits

Contact your ABS Sales Rep for more information on our line of bits and bit products.

- Hex Tamperproof
- **Magnetic Socket Bits**
- **Hanger Bolt Drivers**
- **Star Drive Bits**
- **Undersized Bits Extra-Hard Bits**

## **Magnetic Nutsetter**

Holds nuts & bolts in place, freeing up hands. Useful in tight spaces.

· Material: Steel

• Diameters: 1/4 thru 7/16

• Lengths: 13/4" thru 10"



#### **Wood Bits**

Has sharp cutting edge. Used when drilling large holes into wood.

Material: Steel

Sizes: 1/2 thru 1



PROVIDING YOU WITH SUPERIOR FASTENERS AND HARDWARE IS BUT A FRACTION OF OUR COMMITMENT AND CAPABILITIES.





We carry a large inventory of bolts and cap screws...for both big and small jobs.



#### **Hex Bolts (Machine Bolt)**

General use hex head bolt usually used with a nut. No washer face under the head.

- Material: Low Carbon Steel
- Diameters: 1/4 thru 1"
- Lengths: 1" thru 14"
- Metric sizes also available

#### Hex Cap Screws, Grade 2

Has a washer face under the head.

Tighter dimensional tolerances than Hex Bolts.

- Material: Low Carbon Steel
- Diameters: 1/4 thru 1 1/2"
- · Lengths: 1" thru 10"
- Coarse and Fine Thread



#### **Hex Tap Bolts**

Fully threaded from the end to the head. Often used in place of a stud with nut.

- Material: Low Carbon Steel
- Diameters: 1/4 thru 1 1/4"
- Lengths: 1/2" thru 7"

## A BOLT IS A BOLT... UNLESS IT IS A CAP SCREW!



#### Hex Flange Bolts, Serrated

- Material: Low Carbon Steel
- Diameters: #4 thru 3/4"
- Lengths: 3/4" thru 5"
- Stainless Steel also available



## Hex Flange Bolts, Metric 8.8 Serrated

- Material: Medium Carbon Steel
- Diameters: M6 thru M12
- Lengths: 12mm thru 45mm

The washer-like flange under the head helps distribute the clamping load . Serrations under the head grip the bearing surface to prevent loosening.

## Hex Cap Screws, Grade 5

- · Material: Medium Carbon Steel
- Diameters: 1/4 thru 1 1/2"
- Lengths: 1/2" thru 10"
- · Coarse and Fine Thread

# T XXX

#### Hex Tap Bolts, Grade 5

- Material: Medium Carbon Steel
- Diameters: 1/4 thru 1 1/4"
- Lengths: 1/2" thru 8 1/2"
- Coarse and Fine Thread

#### Hex Cap Screws, Grade 8

- Material: Alloy Steel
- Diameters: 1/4 thru 1 1/2"
- Lengths: 1/2" thru 14"
- · Coarse and Fine Thread

#### Hex Tap Bolt, Grade 8

- Material: Alloy Steel
- Diameters: 1/4 thru 1 1/4"
- Lengths: 1 1/2" thru 9 1/2"
- Coarse and Fine Thread

#### Hex Cap Screws, Metric 8.8

- Material: Medium Carbon Steel
- Diameters: M1.6 thru M24Lengths: 12mm thru 180mm
- Grade 10.9 also available

# 8.5

#### Hex Tap Bolts, Metric 8.8

- Material: Medium Carbon Steel
- Diameters: M1.6 thru M24
- · Lengths: 16mm thru 25mm

#### Hex Cap Screws, Stainless Steel

- Material: 18-8 and 316 Stainless
- Diameters: 1/4 thru 1"Lengths: 1/2" thru 6 1/2"
- Metric sizes also available



### Hex Tap Bolt, Stainless Steel

- Material: 18-8 Stainless Steel
- Diameters: 1/4 thru 1 1/4"
- Lengths: 1" thru 6"
- Metric sizes also available

Bolt and Cap Screw grades can be identified by their headmarks as shown above.

## Step Bolts

Has a square neck similar to a Carriage Bolt but has wider round head, and lower profile.

- Material: Low Carbon Steel
- Diameters: #10 thru 1/2"
- Lengths: 3/4" thru 2 1/2

#### **Elevator Bolts**

Large diameter head and square neck creates greater bearing surface for softer materials.

- Material: Low Carbon Steel
- Diameters: 1/4 thru 3/8"
- Lengths: 3/4" thru 4"
- Metric Sizes also available



#### Hex Flange Bolts, Grade 5, Serrated

- Material: Medium Carbon Steel
- Diameters: 1/4 thru 3/4"
- Lengths: 1/2" thru 3 1/2"

### Hex Flange Bolts, Grade 8 Serrated

Material: Alloy Steel
Diameters: 1/4 thru 3/4"
Lengths: 1/2" thru 1 1/2"



## Hex Flange Bolts, Grade 8 No Serrations

- Material: Alloy SteelDiameters: 1/4 thru 3/4"
- Lengths: 1 1/4" thru 4"
- Fine Thread and Metric also available







Don't see what you need? Give us a call! We can't fit everything into a catalog!



#### **Carriage Bolts**

A round head bolt with a square neck which stops the bolt from turning when nut is tightened.

Material: Low Carbon Steel
Diameters: #6 thru 3/4"

• Lengths: 1/2" thru 20"

#### Carriage Bolts, Grade 5

• Material: Medium Carbon Steel

Diameters: 1/4 thru 1"Lengths: 1/2" thru 8"

Also available in Grade 8

#### **Carriage Bolts, Stainless**

• Material: 18-8 Stainless Steel

Diameters: 1/4 thru 1/2"
Lengths: 3/4" thru 14"

• Also available with Ribbed Neck



#### **Dowel Screws**

Both ends have lag threads, used when attaching two pieces of wood together.

Material: Low Carbon Steel
Diameters: #6 thru 1/2"

• Lengths: 3/4" thru 8"



#### **Evebolts - Forged**

The head is forged loop used for attaching cables or wires. Has machine screw threads.

Material: Low Carbon SteelDiameters: 1/4 thru 2 1/2"

• Lengths: 3/4" thru 6"

Also available in metric



#### **Hanger Bolts**

One end has lag threads, the other machine screw threads. Used for attaching sheet metal to wood.

Material: Low Carbon Steel
Diameters: 6-32 thru 1/2"

• Lengths: 5/8" thru 12"



#### **Eyebolts - Turned**

The head has a closed loop used for attaching cables or chaines for heavy hanging objects.

Material: Low Carbon SteelDiameters: #6 thru 1/2-13

• Lengths: 3" thru 3 1/2"

· Also available in Stainless Steel or with nut



#### **Hex Lag Screws**

Hex head bolt with gimlet point used mainly with wood. Tightened with wrench.

Material: Low Carbon Steel
 Diameters: #10 thru 7/8"
 Lengths: 1" thru 12"

Also available in Stainless Steel



#### J-Bolts

J shaped hook on one end, threaded on the other. Used in concrete and structural applications.

Material: Low Carbon Steel
Diameters: 3/16 thru 1/2"
Lengths: 3" thru 7 1/2"



#### **Joint Connector Bolts**

A wide and thin head with hex drive. Used to join together wood and cabinetry.

Material: Low Carbon SteelDiameters: 1/4-20, 5/16-18

Lengths: 12mm thru 115 mm
Available in Types BB, BA & BC

Metric Diameters are also available



#### Shackle Bolts, Grade 5

Used with shackles in rigging systems.

Material: Steel

Diam: 7/16-20 thru 9/16-18
Lengths: 3/4" thru 2 1/2





#### U-Bolts Round Bend and Square

U shaped bolt with machine screw threads at both ends. Can be used in many applications.

Material: Low Carbon SteelDiameters: 1/4-20 thru 3/8-16

Lengths: 2" thru 11 5/8"U-Bolt Plates also available

#### More Bolts

Keep in mind this is just a sampling of the Bolts stocked at ABS.

We offer many shapes, sizes, and material options...for any job under the sun!

Draw Bolts

Foundation Bolts

King Pin Bolts

Square Head Bolts

• Eye Lag (Accoustical)

• Carriage Bolts, Pancake Head

• Carriage Bolts, Ribbed Neck

• Hex Bolts, Grade 5 & 8

Hex Bolts, Solid Brass

• Hex Cap Screws, Grade 9



Wheel Bolts

• Cap Screws, Button Head Torx

Track Bolts







So many shapes, styles, and material options. Let us help you choose the right nut for the job.



#### **Finished Hex Nuts**

A general use nut to be used with low carbon holts

- Material: Low Carbon Steel
  Diameters: 1/4 thru 3"
  Metric Class 6: M1.6 thru M36
- · Coarse and Fine Thread
- Also available in Left Hand Thread



#### Finished Hex Nuts, Grade 5 Hardened nut, often used with Grade 5 Cap

Screws.

- Material: Medium Carbon Steel
  Diameters: 1/4 thru 1 1/2"
- Metric Class 8: M1.6 thru M36
- Coarse and Fine Thread
- · Also available in Left Hand Thread



#### Finished Hex Nuts, Grade 8

Hardened nut, often used with Grade 8 Cap Screws

- · Material: Alloy Steel
- Diameters: 1/4 thru 1 1/2"
- Metric Class 10: M1.6 thru M36
- Coarse and Fine Thread



#### **Finished Hex Nuts, Stainless**

Corrosion resistant and high strength. Use with stainless bolt.

- Material: 18-8 Stainless Steel
- Diameters: 1/4 thru 1"
- Metric: M2 thru M20
- Coarse and Fine Thread



#### **Finished Hex Jam Nuts**

2/3 thinner than hex nut. Often used with a finished or heavy hex nut.

- Materials: Grade 2, 5, 8, Stainless
- Diameters: 1/4 thru 2 1/2"
- Metric: M1.6 thru M48
- Coarse and Fine Thread
- · Also available in Left Hand Thread





#### **Heavy Hex Nuts**

Thicker and wider across the flats, so stronger than hex nuts. Use with low carbon heavy hex bolts.

- Material: Low Carbon Steel
- Diameters: 1/4 thru 4"
- Coarse and Fine Thread



## Square Machine Screw Nuts A four sided nut, usually used with machine

A four sided nut, usually used with machine screws

- Material: Low Carbon Steel
- Diameters: #0 thru 3/8"
- Coarse and Fine Thread



### **Hex Serrated Flange Nuts**

The enlarged flange has serrations which connect with surface material when nut is tightened.

- Material: Low Carbon Steel
- Diameters: #4 thru 7/8"
- Also available in Grade 5, Grade 8, and Stainless Steel



#### **Hex Machine Screw Nuts**

Used with smaller diameter screws. Flat on one side to lie flush.

- Material: Low Carbon Steel
- Diameters: #0 thru 3/8"
- Coarse and Fine Thread
- Also available in Solid Brass, Stainless, and Nylon







#### Acorn Nuts, Closed End

Domed top is used as decorative cap nut, and protects threads.

- Material: Steel or 18-8 Stainless
- Diameters: #8 thru 3/4"
- Metric: M4 thru M24
- · Coarse and Fine Thread



#### Automation Style (Stover) Lock Nut Grade C (All Metal)

Can withstand high temperatures and vibration. Often used in machinery and automotive.

- Material: Medium Carbon Steel
- Diameters: 5/16-18 thru 1-8
- Metric: M6 thru M24
- Coarse and Fine Thread



### **Coupling Nuts**

Designed to join two equal size diameter threaded rod or pipe.

- Material: Low Carbon Steel
- Diameters: #8 thru 1"
- Coarse and Fine Thread

## QUALITY PRODUCTS, QUALITY SERVICE AND QUALITY PEOPLE ARE WHAT WE'RE ALL ABOUT!





Nuts are in stock to fit every application.





#### Nylon Insert Lock Nuts The nylon inside collar forms a tight fit with

screw or bolt. Can be reused.

- **Material: Low Carbon Steel**
- Diameters: #2 thru 1 1/2
- Metric: M3 thru M36
- **Coarse and Fine Thread**
- Grade 5, Grade 8, and Stainles Steel



#### **Nylon Insert Jam Nuts**

Same functionality but thinner than Nylon Insert Locknuts.

- **Material: Low Carbon Steel**
- Diameters: #2 thru 1"
- **Coarse and Fine Thread**



#### Self-Clinching (Swage) Nuts

Permanently pressed into a pre-drilled hole in thin sheet metal.

- Material: Carbon Steel
- Diameters: #4 thru 3/8"
- Metric: M2 thru M5
- **Coarse and Fine Thread**



#### Wing Nuts, Forged

Easily turnned by hand. Used when frequently adjusting or disassembling.

- **Material: Steel or Stainless Steel**
- Diameters: #4 thru 3/4
- Metric: M3 thru M12
- **Coarse and Fine Thread**



#### **Hex Reversible Lock Nuts**

Use with low carbon bolts or screws. Center threads lock when engaged.

- **Material: Steel or Stainless**
- Diameters: #8 thru 1"
- **Coarse and Fine Thread**



#### Keps "K" Lock Nuts

Has an attached, free spinning external tooth lock washer.

- **Material: Steel or 18-8 Stainless**
- Diameters: #4 thru 1/2"
- Metric: M3 thru M10
- **Coarse and Fine Thread**



#### Tee Nuts, 3, 4, or 6 Prong

Prongs extend from the base to fasten metal to wood, plastic, or particle board.

- **Material: Steel or Stainless Steel**
- Diameters: #4 thru 3/8"
- Metric: M2 thru M12
- **Coarse and Fine Thread**
- · Also available with Large Flange



#### **Propell Nuts**

Generally used in place of Tee Nut in wood when there is a danger of splitting.

- **Material: Low Carbon Steel**
- Diameters: #8 thru 1/4
- **Coarse and Fine Thread**



#### Joint Connector Nuts, **Hex Drive**

Use with joint connector bolts to join shelf and cabinet sides.

- Material: Steel
- Diameters: 1/4-20
- Used with an Allen Key



## **MORE NUTS**

Not sure which nut you need? Let us help identify the right one for the job!

- **Dished Flange Nut**
- **Hex Flange Top Locknuts**
- **Locking Flange Pallet Nut**
- **Torx Truss Barrel Nuts**
- **Heavy Hex Jam Nuts**
- Hex Jam Nuts, Nylon
- Hex Jam Nuts, Slotted
- **Solid Brass Heavy Hex Jam Nuts**
- **Conical Keps Nut**
- **Cage Nuts**
- **Knurled Nuts**
- **Slotted Hex Nuts**

- **Top Lock Nuts**
- Wing Nuts, Washer Based, Die Cast
- **Ovalated Lock Nuts**
- **License Plate Nuts**
- **Flat Nuts**
- **Cross Dowell Nuts**



#### Weld Nuts

Use to weld to another piece of metal. Multiple styles are available.

- Top Lock, 6 Projections
- Square, 4 Projections
- **Round Base, Base Diameter**
- **Round Base, 3 Bosses Barrel**
- Slab Base
- Slab Base, Curved Flange
- Rectangular
- Tab, Off Center Hole
- Tab, Center Hole, 4 Projections
- Tab, Single Tab
- Cone Wheel Nuts
- Insert Nuts Rivet Nuts
- **Aluminum Hex Nuts**
- **Square Nuts**











Flat Nut, Retainer



6 Slot Jam Nut



Square Nut



Cone Wheel Nut

**MOST NUTS ARE AVAILABE IN BOTH INCH AND METRIC SIZES.** 





Washers in stock for any occasion....and the bolts and screws to go with them too!



#### **Back Up Washers**

Used with a blind rivet for extra suport, often with soft materials.

- Material: Steel and Aluminum
- Size Range: 3/16 thru 1/2



#### **Bonded Sealing Washers**

Used when corrosion protection is needed in plumbing or outdoor jobs. Also called Steel Neoprene Washes.

- Material: Steel and Stainless Steel
- Size Range: #6 thru 1/2"



## F844 Commercial Flat Washers, Stainless

General use washer provides a smooth bearing surface under the head of a bolt or nut.

- Material: 18-8 Stainless Steel
- Size Range: #6 thru 5/8"



#### **Fender Washers**

Extra wide bearing surface, more than USS or SAF washers.

- Material: Steel and Stainless Steel
- Size Range: #6 thru 7/8"
- Metric: M3 thru M20



#### **USS Flat Washers**

Designed to improve stress distribution between bolt and nut.

- Material: Steel and Stainless Steel
- Size Range: #10 thru 3"
- · Metric: M1.6 thru M36



#### SAE Flat Washers

Has smaller ID and OD than USS Washer. Often used in automotive.

- Material: Steel, Stainless Steel, Solid Brass
- Size Range: #4 thru 1 1/2"



#### USS Flat Washers, Grade 8

Dimensions similar to USS washer, but made from higher grade steel.

- · Material: Alloy Steel
- Size Range: 1/4" thru 1 1/2"
- Also available in Grade 9



#### SAE Flat Washers, Grade 8

Dimensions similar to SAE washer, but made from higher grade steel.

- · Material: Alloy Steel
- Size Range: #6 thru 2"
- Also available in Grade F436



#### **Square Washers**

Used when reduced vibration is needed.

- Size Range: 1/4 thru 5/8"
- Material: Steel and Stainless Steel



#### **Torque Washers**

Used with a square neck carriage bolt in wood applications.

- Material: Steel
- Diameters: 1/4" thru 1/2"
- Finish: Plain, Zinc



#### **Wave Washers**

A low strength washer also called spring washers. Great for irregular surfaces

- · Material: Steel
- Size Range: .183 OD 1.593 OD
- Metric: M4 thru M16



#### **Finishing Washers**

Use with countersunk flat or oval head screws for a decorative finish.

- Material: Steel, Stainless Steel, Aluminum, Black Nylon
- Size Range: #6 thru 3/8"
- Metric: M2.5 thru M8



## Medium Split Lockwashers

Hardened and split to offer uniform load distribution and prevent loosening.

- Material: Steel, Grade 8 Alloy, Stainless Steel
- Size Range: #2 thru 2"Metric: M2 thru M48



## Internal Tootl

Hardened with internal locking teeth hidden on the inside of washer.

- Material: Steel, Stainless Steel
- Size Range: #2 thru 1 1/4"
- Metric: M2 thru M20



#### External Tooth Lockwashers

Hardened with external locking teeth on the outside of washer.

- Material: Steel, Stainless Steel
- Diameters: #2 thru 1"
- Metric: M3 thru M20



#### Internal/External Tooth Lockwashers

Hardened with internal and external locking teeth.

- Material: Steel, Stainless Steel
- Size Range: #4 thru 5/8
- Metric: M4 thru M16

INCH AND METRIC SIZES ARE IN STOCK



## **More Washers**

- Fiber Washers
- Round Malleable Washers
- Plate Washers (Round & Square)
- F436 USS Flat Washers
- Grade 9 Washers
- Square Beveled Washers





These high strength fasteners are also available patched!



#### **Socket Head Cap Screws**

Higher tensile strength than hex head cap screws. Has internal socket drive. Inch & Metric.

- Material: Alloy Steel, Stainless Steel
- Diameters: 0 thru 1-1/2 ......M1.6 thru M48
- Lengths: 1/8 thru 20" ......3mm thru 650 mm
- Coarse and Fine Thread
- Full Thread and Low Profile Available





#### Flat Head Socket Cap Screws

High strength screw with a socket drive and flat head which lays flush with surface. Inch & Metric.

- Material: Alloy Steel, Stainless Steel
- Diameters: #2 thru 1 1/4.....M2 thru M24
- Lengths: 1/8 thru 8".....4mm thru 200mm
- Coarse and Fine Thread



#### **Button Head Socket Cap Screws**

A high strength socket drive screw with dome shaped, lower profile head. Inch & Metric

- Material: Alloy Steel, Stainless Steel
- Diameters: #2 thru 3/4 ......M2 thru M16
- Lengths: 1/8 thru 6".....4mm thru 100m
- · Coarse and Fine Thread

Set screws rest aligned or below the material surface



#### Socket Set Screws, Flat Point

A fully threaded, headless screw with hex drive at one end, a flat surface on the other. Inch & Metric

· Material: Alloy Steel, Stainless Steel

**Socket Set Screws, Oval Point** 

· Material: Alloy Steel, Stainless Steel

oval shaped surface on the other.

· Diameters: #0 thru 1

Lengths: 1/8 thru 1 3/4"

• Coarse and Fine Thread

A fully threaded, headless screw with hex drive at one end, an

- Diameters: #0 thru 1 ......M1.6 thru M24
- Lengths: 1/8 thru 3"......3mm thru 100mm
- Coarse and Fine Thread



#### Socket Set Screws, Cup Point

A fully threaded, headless screw with hex drive at one end, a cupped point at the other. Inch & Metric.

- Material: Alloy Steel, Stainless Steel
- Diameters: #0 thru 1 1/4.....M1.6 thru M24
- Lengths: 1/16 thru 6" ......2mm thru 100mm
- Coarse and Fine Thread



#### Socket Set Screws, Cone Point

A fully threaded, headless screw with hex drive at one end, a sharp cone shaped point at the other. Inch & Metric.

- Material: Alloy Steel, Stainless Steel
- Diameters: #0 thru 1 1/4.....M2.5 thru M24
- Lengths: 1/8 thru 2".....3mm thru 70mm
- Coarse and Fine Thread



### **MORE SOCKET PRODUCTS**

- Low Head Socket Cap Screws
- Pipe Plugs
- Knurled Cup Point Set Screws
- Dog Point Set Screws

Dog Point Set Screw







#### **Socket Head Shoulder Screws**

Socket drive screw with long, smooth shoulder which allows for rotation of attached parts. AKA Striper bolts. Inch & Metric..

- Material: Alloy Steel, Stainless Steel
- Shoulder Diameters: 1/8 thru 1 1/4 ..... M4 thru M24
- Thread Diameters: #4 thru 7/8 ...... M3 thru M20
- Shoulder Lengths: 1/8 thru 8′ .............4mm thru 120mm
  Thread Lengths: 5/32 thru 1 1/8″ ........5mm thru 27mm



#### Hex Keys, Short and Long Arm

A manual tool used to tighten or loosen a socket screw with same size hex drive. Inch & Metric.

- Material: Alloy Steel
- Key Sizes: .028 thru 1 1/4...... M1.5 thru M19
- Tamper Proof Also Available

Low Head Socket Cap Screw



ABS STOCKS MORE THAN \$10 MILLION IN INVENTORY IN SEVEN WAREHOUSES STRATEGICALLY LOCATED FROM COAST TO COAST!



# MACHINE SCREWS

Most Machine Screws are also available in Fine Thread and Metric sizes.



#### Machine Screws, Flat Head, **Phillips or Slotted Drive**

Countersunk screw with 82° angled flat head, and phillips

- Material: Steel, Stainless Steel
- Diameters: 2-56 thru 1/2-13 .... M2 thru M10
- Lengths: 3/16 thru 6" ...... 4mm thru 100mm
- 100° and Undercut also available



#### Machine Screws, Pan Head, **Phillips or Slotted Drive**

General purpose head style with slightly rounded sides and phillips drive.

- Material: Steel, Stainless Steel
- Diameters: 2-56 thru 3/8-16 .... M2 thru M10
- Lengths: 1/8" thru 6"...... 3mm thru 100mm



#### Machine Screws, Oval Head, **Phillips or Slotted Drive**

Countersunk and a slightly rounded head allow for a decorative finish.

- Material: Steel, Stainless Steel
- Diameters: #0 thru 1/2-13 ...... M2 thru M10
- Lengths: 1/4 thru 3"......6mm thru 50mm



#### Machine Screws, Flat Head, Square Drive

Countersunk head with square recess. Resists cam-out, excellent torque.

Material: Steel, Stainless Steel Diameters: 6-32 thru 1/4-20 · Lengths: 3/8 thru 4"



#### Machine Screws, Truss Head, **Phillips or Slotted Drive**

Head profile is slightly rounded with a slimmer appearance than round or pan.

· Material: Steel, Stainless Steel Diameters: 4-40 thru 3/8-16 • Lengths: 3/16 thru 5"



#### Machine Screws, Pan Head, 6 Lobe Drive

General purpose head style with 6 lobe drive and slightly rounded sides.

Machine Screws, Truss Head,

Slot/Phillips Combo Drive

Head profile is slightly rounded with both

Material: Steel, Stainless Steel

Diameters: 6-32 thru 3/8-16

- · Material: Steel, Stainless Steel
- **Diameters: 2-56 thru 3/8-16**
- Lengths: 3/16" thru 3"

phillips and slotted drives.

· Lengths: 3/8" thru 6"

· AKA: Torx Drive



#### Machine Screws, Round Head, Phillips or Slotted Drive

Has a smooth round head, with phillips or slotted drive.

· Material: Steel, Stainless Steel • Diameters: 2-56 thru 3/8-16 • Lengths: 3/16 thru 6"



#### Machine Screws, Truss Head, **Quad Drive**

Head profile is slightly rounded with both phillips and square drives.

- · Material: Steel
- Diameters: 8-32
- Lengths: 1/4 thru 1 1/2"



#### Machine Screws, Round Head, Quad Drive

Has a smooth round head with both a phillips and slotted drive.

- · Material: Steel
- Diameters: 6-32 thru 3/8-16
- · Lengths: 3/8 thru 6"



#### Machine Screws, Indented, Hex Washer Head, Slotted or **Unslotted Drive**

A hex head with attached washer for increased bearing surface.

- Material: Steel, Stainless Steel
- Diameters: 4-40 thru 3/8-16
- Lengths: 1/4 thru 3"
- · Available with or without serrations



#### **Thumb Screws**

Used when screw might need continuous adjustments. Has machine screw threads but tightened by hand, so no tools are necessary.

- Material: Steel, Stainless Steel
- Diameters: #6 thru 1/2" Lengths: 1 thru 3"

Let us help you with patching or any other secondary processes. Our team has the experience and the contacts to get it done right per your custom specifications.

Patching helps lock the threads and provides increased vibration resistance.



Pancake Head, Phillips

More

Button Head, Torx, with Pin

Fillister Head, Phillips

Flat Head, Noched **One Way Round Head** 

Machine Screws

**Toggle Bolts** 



DON'T FORGET THE NUTS AND WASHERS!

**SEE PAGES 8-10 OR CONTACT YOUR ABS SALESPERSON FOR HELP!** 





Wood Screws are usually used for wood to wood applications.



#### Wood Screws, Flat Head, **Phillips Drive**

A thread forming screw with a gimlet point. Used with wood or similar materials.

- Material: Steel, Stainless Steel
- Diameters: #2 thru #16 Lengths: 1/2" thru 6"
- · Availabe in Full or Undersized Body



#### **Confirmat Screws**

Commonly used with Ready-To-Assemble and Knock-Down furniture. Type B threads and an extruded shoulder under the head help create a tight fit.

- Material: Steel
- Diameters: M5 thru M7 · Lengths: 40 thru 150mm
- · Sharp Point also available



#### Brass Wood Screws, Flat Head, **Phillips Drive**

Used for decorative finish. Round Phillips and Flat Slot also available.

- **Material: Solid Brass** Diameters: #2 thru #14
- Lengths: 1/4" thru 4"



#### Wood Screws, Flat Head, **Quad Drive**

Countersunk flat head with both square and phillips drives.

- Material: Steel
- Diameters: #6 thru #12
- Lengths: 1/2" thru 4"
- **Sharp Point and Type 17**



#### Wood Screws, Round Washer Head, **Square Drive**

Washer face offers greater bearing surface. Often used with particle board or furniture.

- · Material: Steel
- Diameters: #6 thru #12
- Lengths: 1/2" thru 6"
- Sharp Point and Type 17





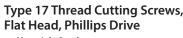
#### Wood Screws, Round Washer Head, **Ouad Drive**

Washer face under head for greater bearing surface. Either a square or phillips driver can be used.

- Material: Steel
- Diameters: #8 thru #14
- Lengths: 5/8" thru 4"
- **Sharp Point and Type 17**

## Type 17 Thread Cutting Screws

Coarse threads with a chip cut out and sharp point. Used mainly with wood.



- · Material: Steel
- Diameters: #6 thru #10 • Lengths: 1/2" thru 4"
- · Also available with Nibs

## Type 17 Thread Cutting Screws, Flat Head, Square Drive • Material: Steel, Stainless Steel

- Lengths: 1/2" thru 5"





#### Type 17 Thread Cutting Screws, Round Washer, Quad Drive

- Material: Steel
- Diameters: #6 thru #10
- · Lengths: 5/8" thru 4"



#### Type 17 Thread Cutting Screws, Pan Head, Phillips Drive

- Material: Steel
- Diameters: #6 thru #12
- Lengths: 1/2" thru 1 1/2"



#### Type 17 Thread Cutting Screws, Round Washer Head, Square Drive

- · Material: Steel
- Diameters: #8 thru #10
- Lengths: 1 1/4" thru 4"



#### Type 17 Thread Cutting Screws, Pan Head, Square Drive

- Material: Steel
- Diameters: #6 thru #8
- Lengths: 5/8" thru 1 1/2"

## THREAD CUTTING SCREWS

- Truss Head, Square Drive, Type 17
- HWH, No Slot, Type 17
- Oval Head, Quad, Type 17
- Cheese Head, Hi-Lo, Type 17
- Flat Head, Torx, Type 17
- Trim Head, Square Drive, Type 17
- Cheese Head, Square Drive, Type 17
- Framing Screws, Hardened Face, Type 17



#### Type 17 Thread Cutting Screws, Pan Head, Quad Drive

- Material: Steel
- Diameters: #6 thru #8
- Lengths: 1/2" thru 2 3/4"
- Also available with Nibs

## CONSTRUCTION SCREWS

Screws for all types of construction appications: drywall, wood, concrete, and more!



#### **Type F Thread Cutting Screws**

Has a blunt tip, machine screw threads, and multiple cutting grooves. Often used in sheet metal, steel, and plastics.

Material: Steel, Stainless Steel

Diamters: #2 thru 1/2" Lengths: 3/16 thru 1 1/2"





#### Type 23 Thread Cutting Screws

Screw has a blunt tip and machine screw threads. Usually used with hard plastics or metal when cutting through material is needed.

Material: Steel, Stainless Steel

 Diamters: #2 thru 3/8" Lengths: 3/16 thru 2"





#### Type 25 Thread Cutting Screws

The blunt tip of the screw has wide threads, and a cutting edge. Usually used in existing holes in plastic or other soft materials.

• Material: Steel, Stainless Steel

 Diamters: #2 thru 3/8" • Lengths: 3/16 thru 1 1/2"



### THREAD CUTTING SCREWS

Thread cutting screws are a class of self-tapping screw that create threads in existing holes in metal, and are often used as fasteners in items that need periodic maintenance. They are most often used with wood and metal and do not generate the same stress as thread forming screws.









**Available Head Styles** 





Pan Phillins



#### Drywall Screws, Bugle Head Phillips or **Square Drive**

Sharp point screw used to attach drywall to wood or metal studs

· Material: Steel, Stainless Steel Diameters: #6 thru #1/4" Coarse and Fine Thread Available



#### **Drywall Screws, Trim Head** Phillips or Square Drive

Countersunk head is 1/3 smaller than bugle head. Often used to attach wood trim.

· Material: Steel • Diameters: #6 and #8 Lengths: 15/8" thru 3"



#### **Drywall Screws, Bugle Head** Hi-Lo, Phillips Drive

The Hi-Lo thread resists vibration better than standard thread. Has sharp point.

· Material: Steel Diameters: #6 thru #8 Lengths: 1 thru 3"

Wafer Head also available



#### Concrete Screws, Flat Phillips or **Hex Washer Slotted Drive**

Can be used in place of an anchor in concrete, block, or brick. Usually has a blue Ruspert finish.

Material: Steel Diameters: 3/16 and 1/4" Lengths: 11/4" thru 6"



#### Thread Rolling Screws, Pan Head, **Phillips Drive**

Often used in plastics, threads are formed, and resist loosening.

Material: Steel, Stainless Steel Diameters: 2-56 thru 1/4" Lengths: 3/16 thru 1 3/4"



#### Deck Screws, Bugle Head, Composite Wood

Coated finish suitable for exterior wood projects or pressure treated lumber.

Material: Steel

Diameters: #6 thru 1/4 Lengths: 3/4" thru 8" **Sharp Point and Type 17** 



**NEED IT COLLATED? WE DO THAT TOO!** 





## More Construction Screws

- Threshold Screws
- Thread Forming Screws
- **One Way Truss Lag Screws**
- Semblex Screws, Pan, Phillips, Plastite
- **Euro Screws, Flat Head**
- **Composite Decking Screws**





## SELF DRILLING SCREWS

No need for a pre-drilled pilot hole when you have Self Drilling Screws!



#### Drywall Self Drilling Screws, Bugle Head, Phillips Drive

Commonly used to secure drywall to plywood, particle board, or metal.

Material: SteelDiameters: #6 thru #10

Lengths: 1 thru 6"Fine Thread



#### Self Drilling Screws, Pan Head, Phillips Drive

Slightly rounded head with phillips drive for general purpose applications.

Material: Steel, Stainless Steel
 Diameters: #4 thru 1/4"

• Lengths: 1/4 thru 3"t

• Drill Points: #2, #3



#### Self Drilling Screws, Flat Head, Phillips Drive

The flat head allows screw to lay flush with the material surface.

• Material: Steel, Stainless Steel

Diameters: #6 thru 1/4"
Lengths: 3/8 thru 4"
Drill Points: #2, #3



#### Self Drilling Screws, Pan Head, Square Drive

Slightly rounded head with square drive. Offers better torque.

• Material: Steel, Stainless Steel

Diameters: #6 thru 1/4"Lengths: 3/8 thru 2"

• Drill Points: #2, #3



#### Self Drilling Screws, Flat Head, Phillips, with Reamer (wings)

Used for fastening wood to steel or aluminum. The wings break off once it has made contact with steel.

• Material: Steel

Diameters: #12 thru 1/4"
Lengths: 1 3/4 thru 3 1/2"
Drill Points: #3, #4 or #5



#### Self Drilling Screws, Pan Head, Quad Drive

Combined phillips and square drive for accessibility and high torque.

Material: Steel
Diameters: #8 thru #10
Lengths: 1/2 thru 1 1/2"
Drill Points: #2, #3



### Self Drilling Screws, Flat Head, Square Drive

Square drive resists cam-out and offers excellent torque.

Material: Steel, Stainless Steel
Diameters: #6 thru 1/4"

• Lengths: 3/4 thru 2"

• Drill Points: #2, #3



#### Self Drilling Screws, Pancake Head, Phillips Drive

Similar to a pan head, but flatter with a wider bearing surface.

Material: SteelDiameters: #10Lengths: 5/8 and 1"

• Drill Point: #3



## Self Drilling Screws, Oval Head, Phillips Drive

Counter sunk, slightly rounded head and a phillips drive.

Material: Steel

Diameters: #8 and #10Lengths: 3/4 thru 2"Drill Points: #2, #3

Also available as SEMS



#### Self Drilling Screws, Modified Truss Head, Phillips

Similar to a Truss Head, but has a flange around the outside.

· Material: Steel

Diameters: #8, #10Lengths: 1/2 thru 3"

• Drill Points: #2, #3



#### Self Drilling Screws, Truss Head, Double Square

Also called 8 point drive. Allows for square bit to grab at multiple angles.

Material: SteelDiameters: #10 and #12Lengths: 1/2 thru 1 1/2"



#### Self Drilling Screws, Hex Washer Head, No Slot A hex head with attached washer face. A

socket or wrench is needed to fasten.

Material: Steel, Stainless Steel

Diameters: #6 thru 5/16"Lengths: 3/8 thru 8"

• Drill Points: #1, #2, #3, #4, #5

Also available as SEMS

SEMS = Screw with pre-assembled washer attached.



## Wafer Head, Phillips

A very thin countersunk head with a wide bearing surface. Low profile look.

Material: Steel

Diameters: #8 thru 1/4"Lengths: 3/4 thru 3"

• Drill Points: #2, #3



## More Self Drilling Screws



- Hex Dekfast, Grey E-Coat
- Double Square, Pan Head
- Double Square, Truss Head w/ Spiral
- Eye Lag Self Drill Screws
- Hex Washer Head Lag
- HWH Slot SEMS, Stainless Steel
- Pan Head Framing
- Truss Head, Phillips
- Flat, Wafer, and Round Head Quad

- Wafer Head, Square Drive
- Vertigo Self Drilling Screw
- Trim Head, Square Drive
- Oval Head, Square Drive
- Truss Head, Square Drive, Stainless
- · Pan Head, Torx Drive
- Truss Head, Torx Drive
- Pan Head, Phillips, Trilobular
- Truss Head, Torx, Trilobular
- Pan Head, Torx, Trilobular
- Flat Head, Phillips, Trilobular



SEMS ARE ALSO IN STOCK.

CONTACT YOUR ABS SALESPERSON AND WE'LL GET IT ON YOUR NEXT ORDER!

Contact us today if you don't see what you're looking for. We can't fit everything into this catalog!



### We hold industry together...

## HEET METAL SCREWS

Also known as Tapping Screws, they are used for connecting metal to other materials such as wood or plastic.



#### Sheet Metal Screws, Flat Head, **Phillips Drive**

The top of the head sits flush with the material surface and has common phillips drive.

Material: Steel, Stainless Steel Thread Types: A, AB, B, Twin-Fast, Coarse

Diameters: #0 thru 1/2" Lengths: 1/4" thru 5"





#### Sheet Metal Screws, Pan Head, **Phillips Drive**

Phillips drive general purpose screw. Head has rounded sides and flat bearing surface.

Material: Steel, Stainless Steel Thread Types: A, AB, B, Coarse Diameters: #2 thru 3/8" Lengths: 3/16" thru 4"



#### Sheet Metal Screws, Flat Head, **Square Drive**

Square drive offers better torque engagement on this flat head screw.

· Material: Steel, Stainless Steel • Thread Types: A, AB, Twin-Fast, Coarse

· Diameters: #6 thru #14 • Lengths: 3/8" thru 5 1/2"



#### Sheet Metal Screws, Pan Head, Square Drive

Square drive offers better torque engagement on this pan head screw.

Material: Steel, Stainless Steel • Thread Types: A, AB, Twin-Fast, Coarse

• Diameters: #6 thru #14 • Lengths: 3/8" thru 5 1/2"



#### Sheet Metal Screws, Flat Head, **Quad Drive**

A combined phillips and square drive with a flat head which sits flush with the material.

Material: Steel

Thread Types: A, Twin-Fast, Coarse

Diameters: #6 thru #10 · Lengths: 5/8" thru 3"

AKA: Quad Drive



#### Sheet Metal Screws, Pan Head **Quad Drive**

A combined phillips and square drive with a pan head.

· Material: Steel

• Thread Types: A, Twin-Fast Diameters: #6 thru #10

· Lengths: 3/8" thru 2" AKA: Quad Drive

### **Thread Types**













- Type A: Has a space between threads for thinner metals. Being replaced by Type AB.
- Type B: Finer threads and a blunt tip for heavier materials and metals.
- Type AB: Has the point of Type A and threads of Type B.
- Twin-Fast: Has two extra coarse threads to for more pull out strength and faster drive speed.
- Coarse: Greater pitch with more space between each thread.



#### Sheet Metal Screws, Oval Head, **Phillips Drive**

The head is countersunk and slightly rounded for a more decorative look. Phillips drive for control.

• Material: Steel, Stainless

Thread Types: A, AB, B, Twin-Fast, Coarse

Diameters: #5 thru #14 • Lengths: 1/2" thru 2"



#### Sheet Metal Screws, Oval Head, Square Drive

A countersunk, oval head with square drive. Better torque engagement and resistance to cam-out.

Material: Steel

Thread Types: Type A & Twin-Fast

Diameters: #6

Lengths: 1" and 1 1/4"



#### Sheet Metal Screws, Oval Head, **Ouad Drive**

A combined phillips and square drive with an oval head for decorative appearance.

· Material: Steel

• Thread Types: Type A & Twin-Fast

Diameters: #6 and #8

• Lengths: 3/4" thru 1 1/2"

AT ABS, WE'VE INVESTED MORE THAN HALF A MILLION DOLLARS IN QUALITY CONTROL TEST EQUIPMENT ALONE. EVERY SHIPMENT MUST BE PRE-APPROVED BY OUR QUALITY CONTROL LAB BEFORE WE INVENTORY THE PRODUCT.





Sheet Metal Screws come in several thread types: Type A, B, AB, Twin-Fast, and Coarse.



#### Sheet Metal Screws, Round Washer Head, Square Drive

Rounded head with attached washer, and square drive.

Material: Steel

Thread Types: Twin-Fast, Coarse

Diameters: #8 and #10 Lengths: 1 1/2" thru 4 1/2"



## Sheet Metal Screws, Hex Washer Head,

Hex head and washer face are one piece. A hex wrench must be used to fasten.

Material: Steel

Thread Types: A, AB, B, Twin-Fast

Diameters: #6 thru 5/16 Lengths: 3/8" thru 5"



#### **Sheet Metal Screws, Round** Washer Head, Quad Drive

Rounded head with attached washer, and guad drive.

Material: Steel

• Thread Types: A, Twin-Fast, Coarse

Diameters: #8 and #10 · Lengths: 1/2" thru 4"



#### **Sheet Metal Screws, Modified** Truss Head, Phillips Drive

Modified version of standard truss head for larger bearing surface.

· Material: Steel

**Thread Types: Twin-Fast** 

Diameters: #8

• Lengths: 1/2" thru 3"



#### Sheet Metal Screws, Hex Washer Head, Slotted Drive

Hex head and washer face are one piece. Can be fastened with hex wrench or slotted driver.

Material: Steel, Stainless

• Thread Types: A, AB, B, Twin-Fast

· Diameters: #6 thru #14

• Lengths: 3/8" thru 4"



#### Sheet Metal Screws, Truss Head, **Phillips Drive**

Truss head has a lower profile for more surface coverage.

Material: Steel, Stainless Steel

Thread Types: A, AB, B, Coarse

• Diameters: #5 thru #14

Lengths: 1/4" thru 2"

## More Sheet Metal Screws

- Truss Head, Square Drive
- · Truss Head, Quad Drive
- Double Truss, Square Drive
- Thread Forming, Wafer Head, Phil
- Thread Forming, HWH, Phil/Slot
- Round Head, Phillips
- **Round Washer Head, Phillips**
- · Pan Head, Framing
- · Pan Head, Torx Drive
- Button Head, Torx Drive
- Wafer Head Phillips · Bugle Head Phillips
- · One Way Round





#### **UHWASHER**

NTA Certified lags with sheet metal screw type threads.

Material: Steel

· Thread Types: Coarse

• Diameters: 5/16 and 3/8

• Lengths: 13/4" thru 43/4"

## **ABS In-House Quality Control Lab**

See page 20 for more information.





# NAILS & RIVETS

#### **Box Nails**

Used for general construction including carpentry and framing work.

Material: SteelSizes: 3D thru 20DLengths: 2" thru 6"



### More Nails

- Finishing Nails
- Solid Brass Nails
- Concrete Nails
- Sinker Nails, Green Vinyl
- Hardboard Siding Nail

#### **Common Nails**

For construction, carpentry, and framing. Galvanized coating and larger shank provide greater strength. Made to conform to ASTM F1667.

Material: SteelSizes: 3D thru 60DLengths: 2" thru 6"



#### **Drive Screw Nails**

These specialty spiral shank nails are used to install carpet bar and other metal moldings in wood floors where the head of the nail will remain exposed.

Material: SteelDiameters: 11 and 13Lengths: 1" thru 1 1/2"



#### **Drywall Nails**

For attaching drywall to wood studs, usually available in a phosphate coating.

Material: SteelDiameters: 13

• Lengths: 13/8" thru 23/8"



#### **Duplex Nails**

Used for concrete forming and scaffolding, double headed for temporary nailing and easy removal.

Material: SteelSizes: 6D thru 16DLengths: 2" thru 6"



#### **Masonry Nails**

Used to attach furring strips and floor plates to uncured concrete or other mason applications.

Material: SteelDiamter: 9

• Lengths: 1" thru 1 1/2"



#### Joist Hanger Nails

For attaching a joist hanger to a wood member, short heavy gauge provides increased holding power.

Material: SteelDiameters: 9 thru 11Lengths: 1 1/4" thru 2"



#### Ring Shank Nails

For General Construction, Ring Shank Body for extra holding power, available in bulk or collated.

Material: SteelSizes: 8D thru 60DLengths: ??



#### **Roofing Nails**

For attaching shingles to roofs, wide head assists in holding, reduces pull out, available in bulk or collated.

Material: SteelDiameters: 11Lengths: 7/16" thru 4"



## All Aluminum Rivets Aluminum Mandrel & Aluminum Body, corrosion resistant.

- · Material: Aluminum
- Sizes: #42 thru #616
- Closed End and Large Flange also available.



#### **All Stainless Rivets**

Stainless Steel Mandrel & Stainless Steel body.

- Material: Stainless Steel
- Sizes: #42 thru #68
- Closed End and Large Flange available



#### All Steel Rivets

Steel Mandrel & Steel Body a durable fastener for many applications, Blind Style.

- Material: Steel
- Sizes: #42 thru #410
- Countersunk and Large Flange also available



#### Semi-Tubular Rivets

Manufactured Head with Tubular Shank used for joining work piece materials together, cost effective!

Material: Steel, Aluminum
Diameters: 1/8 thru 9/64
Lengths: 5/16" thru 3/4"



Most commonly used when the back of a product can't be reached. Used on wood, metal, and plastic rivets are cost effective and easy to install.



#### Aluminum-Steel Rivets Aluminum Mandrel & Steel Body

- Material: Aluminum-Steel
- Sizes: #42 thru #616
- Closed End available



#### Aluminum-Steel Rivets Large Flange

Features a larger flange size, preferred where extra brittle or soft materials are being fastened.

Material: Aluminum-SteelSizes: #44 thru #68



- Milti-Grip Rivets
- Rivet Mandrels
- Flat Head Rivets
- Tri-Bulb Rivets
- All Stainless Structural Rivets
- HUCK Rivets
- POP Rivets
- OLYMPIC Bulb Tite Rivets

ABS STOCKS MOST RIVETS IN REGULAR AND LARGE FLANGE SIZES.

CONTACT YOUR ABS SALESPERSON AND THEY WILL HELP GET YOU THE RIGHT RIVET.







#### Clevis Pins

A solid pin with a drilled hole to be used with a hairpin or cotter pin.

Material: Steel

Diameters: 3/16 thru 1"

Lengths: .58 thru 2.41"



Double wire pin with a loop at one end.Insert in a drilled hole, and separate wires to lock into position.

Material: Steel, Aluminum, Brass

Diameters: 1/16 thru 1/2" Lengths: 1" thru 3"



#### **Hairpin Cotter Pins**

Double wire pin used to easily install, remove, and re-use. Often used to secure round shafts such as clevis pins.

· Material: Steel

Diameters: .032 thru .243 Lengths: .7/16 thru 5 1/8"

· AKA...Hitch Pin or R-Pin



#### **Dowel Pins**

Used as a plug or to hold assembled pieces together. Often used in automotive, aerospace, & furniture.

**Material: Stainless Steel** Diameters: 1/16 thru 3/4" Lengths: 3/16" thru 4"

Also available in Metric



#### **Roll Pins**

A hollow pin with a slit down one side, which expands inside the walls of holes.

Material: Steel, Stainless Steel Diameters: 1/16 thru 1/2 Lengths: 3/16" thru 4" AKA...Spring Pin



#### **Hitch Pin Clips**

Material: Steel

Bed Pin with Tapered Edges, Plain Steel

Sizes: #210 thru #227

Finish: Zinc



## More Pins

**Bridge Pins** 

Cotterless Hitch Pin w/ Ring

Bent Pin w/Pin

**Adjustable Clevis Pin** 

**Bullet Pins** 

**Fire Pins** 

**Threaded Taper Pin** 

**Detent Ring Pins** 

**Double Wire Snap Pins** 

**Security Pins** 

**Racking Pins** 



Bullet Pin, Zinc Plated



J-Type Racking Pin, Zinc Plated

## <u>BRERRIKERERRERRERRERRERRERRERRERRERRERRERRER</u>

#### AlL Thread Rod

• Material: Low Carbon Steel

Diameters: 6-32 thru 3/4-10

Lengths: 6" thru 144"

Fine Thread and B-7 also available

#### All Thread Rod, **Stainless**

Material: 18-8 and 316 Stainless

Diameters: 1/4-20 thru 1 3/4-5

Lengths: 3" thru 144" Also available in Metric

#### Quick Llnks, Oval

 Material: Steel Sizes: 1/4 thru 1/2

Also available in Stainless

## More Misc Items



- One End Threaded Rod
- All Thread Rod, B7 Steel
- All Thread Rod, Slotted One End
- All Thread Rod, Nylon
- **Round Bar**
- Male/Female Standoff's
- **Torsion Springs, Left & Right Hand**
- **Compression Fittings, Male**
- **License Plate Grommets**
- **Steel Compression Springs**
- **Self Clinching Studs**
- Lag Plates
- **Pressure Plates**
- **Retaining Rings**
- **Round Spacers, Nylon & Aluminum**
- **Gutter Spikes**

DON'T SEE WHAT YOU'RE LOOKING FOR? GIVE US A CALL! **CHANCES ARE ONE OF OUR LOCATIONS IT!** 



## CUSTOM SPECIALS

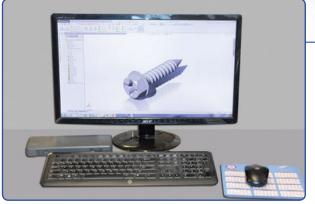
Not only do we stock standard fasteners, but we can accomodate your specials and print requirements too.

## FASTENERS AND HARDWARE CUSTOM TO YOUR NEEDS

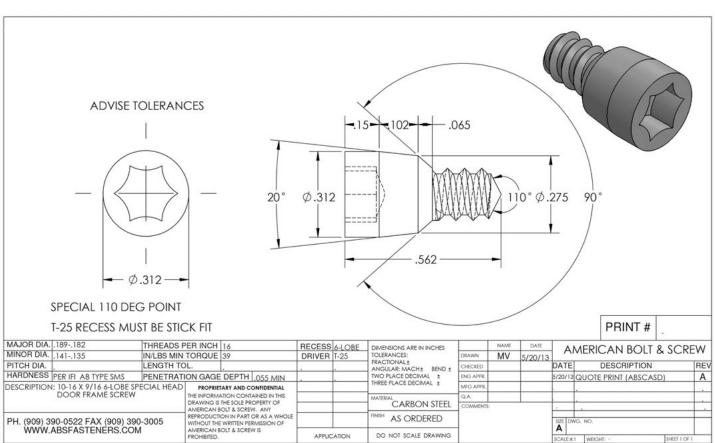
At ABS, we welcome inquiries for specials. Send us your requirements via custom prints, samples, or specifications. Besides out ability to generate a print using our 3D CAD Software, we also have an In-House Quality Control Lab, and can test parts as required. First article samples are submitted for approval prior to product shipment.

Our capabilities include but are not limited to:

- Plating & Finish
- Patching
- Heat Treating
- Waxing
- · Packaging (bags or boxes)









# VALUE ADDED SERVICES

At ABS we go beyond the basics and continually look for new ways to service our customers.

### **CUSTOM KITTING**

If you or your customers require the convenience of pre-packaged fasteners, rely on ABS for that service, now more than ever. Over the past 60 years, we have continually adopted new technology to better serve the manufacturing industry. Our state-of-the-art kitting lines enable ABS to handle your bagging needs more rapidly and more efficiently than ever. Especially with the addition of our second \$200,000 kitting machine.

#### **Benefits of Custom Kitting and Packaging:**

- Reduced Total Purchasing Time
- Reduced Expediting Time
- Stock/Inventory Reduction
- Stock Control Reduction
- Simplified Receipt of Goods
- Reduction in Purchase Order Processing
- Reduction in Tasks Required for Accounts Payable



## **QUALITY TESTING LAB**

Every incoming shipment is pre-approved by the ABS quality control laboratory prior to stocking the products in our warehouse. We've invested over half a million dollars in QA test equipment. This enables us to perform a battery of tests, including dimensional testing, torsional testing, drill-speed testing, visual testing as well as corrosion testing in our salt fog chamber.



## **DAILY LOCAL DELIVERIES**

We go the extra mile. If we have to get up at 4 am to get parts delivered to a customer by 6 am, we will get it done! This is our commitment to service.



## **VENDOR MANAGED INVENTORY**

As a value added service to our customers, we offer the benefit of ABS vendor managed inventory, which provides the following benefits:

- Shorter Lead Times
- Improved Delivery Performance
- Steady Product Flow
- Higher Service Levels
- Close ABS/Customer Relationship
- Decreased Inventory Carrying Costs







A quick, visual reference of common fasteners.





# HEADS, THREADS,

A visual reference to driving recesses, head styles, and thread types.









Serrated Hex Washer





















Trim Cheese







Phillips/Slot Combo









Hex Washer No Slot



Torx (6 Lobe)





The Quadrex system assures accurate gauging for penetration, wobble and recess depth.

## THREAD TYPES







Type B



















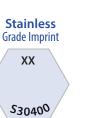








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**BOLT HEAD IDENTIFICATION** The markings on the

head of a bolt can help ID it's grade and manufacturer. The grade is usually represented by hashmarks or a number. Manufacturer ID's are usually initials or a custom logo designated for their use only.

Metric 8.8 or 12.9 **Grade Imprint** 



A325 A325 Imprint A325 XX

**Grade 8** 



Using a thread gauge is the easiest way to measure threads in fasteners.

### INCH SIZES

UNC (coarse thread) sizes have fewer threads per inch than UNF (fine thread). The pitch is designated by the number of threads per inch on the fastener.

Diameter	Coarse Thread	Fine Thread
0	-	80
#1	64	72
#2	56	64
#3	48	56
#4	40	48
#5	40	44
#6	32	40
#8	32	36
#10	24	32
#12	24	28
1/4	20	28
5/16	18	24
3/8	16	24
7/16	14	20
1/2	13	20
9/16	12	18
5/8	11	18
3/4	10	16
7/8	9	14
1	8	12
1 1/8	7	12
1 1/4	7	12
1 3/8	6	12
1 1/2	6	12
1 5/8	-	-
1 3/4	5	-
1 7/8	-	-
2	4 1/2	-
2 1/4	4 1/2	-
2 1/2	4	-
2 3/4	4	-
3	4	-
3 1/4	4	-
3 1/2	4	-
3 3/4	4	-
4	4	_

## **METRIC SIZES**

Metric fastener pitch is measured by the distance between threads, in milimeters (mm).

	Diameter	Coarse (mm)	Fine (mm)		
	M1	0.25	0.20	-	-
À	M1.2	0.25	0.20	-	-
	M1.4	0.30	0.20	-	-
	M1.6	0.35	.20	-	-
	M1.7	0.35	-	-	-
	M1.8	0.35	0.20	-	-
	M2	0.40	0.25	-	-
	M2.2	0.45	0.25	-	-
	M2.3	0.40	-	-	-
e	M2.5	0.45	0.35	-	-
	M3	0.50	0.35	-	-
	M3.5	0.60	0.35	-	-
	M4	0.70	0.50	-	-
	M4.5	0.75	0.50	-	-
	M5	0.80	0.50	-	-
	M6	1.00	0.75	-	-
	M7	1.00	0.75	-	-
	M8	1.25	1.00	0.75	-
	M10	1.50	1.25	1.00	0.75
	M11	1.50	1.00	0.75	-
ve	M12	1.75	1.50	1.25	1.00
, ,	M14	2.00	1.50	1.25	1.00
	M16	2.00	1.50	1.00	-
	M18	2.50	2.00	1.50	1.00
	M20	2.50	2.00	1.50	1.00
	M22	2.50	2.00	1.50	1.00
	M24	3.00	2.00	1.50	1.00
	M27	3.00	2.00	1.50	1.00
	M30	3.50	3.00	2.00	1.50
	M33	3.50	3.00	2.00	1.50
	M36	4.00	3.00	2.00	1.50
	M39	4.00	3.00	2.00	1.50
	M42	4.50	4.00	3.00	2.00
	M45	4.50	4.00	3.00	2.00
	M48	5.00	4.00	3.00	2.00

Coarse Thread (example)

3/8-16

More durable than fine thread, with less chance of stripping, cross-threading, or knicking. Coarse thread fasteners also install faster and don't have problems with plating buildup.

Fine Thread (example) 3/8-24

Fine thread fasteners are stronger than coarse thread and require less torque when tightened

are stronger than coarse thread and require less torque when tightened. They have fewer problems becoming loose with vibration, so are often used in automotive applications.

M52

5.00

4.00

3.00

2.00





Products are available in low, medium, and high carbon steels, all grades of stainless steel, aluminum, plastic, nylon, brass, and silicon bronze.

### Low Carbon Steel

Used in common fasteners that don't require extreme strength. Generally low cost to manufacture.

A headmark is not required.

- Normally 1006 to 1010 Steel Not usually heat treated
- 1018 to 1022 Steel- Case Hardened
- 1022 Steel Case Hardened

#### CARBON STEEL IS...

A metal alloy which is a combination of iron and carbon. Low carbon steel is softer, and easier to form. As the carbon content rises, the metal becomes stronger and harder.

### MEDIUM CARBON STEEL

Steel is hardened to increase it's strength.

Often used in automotive applications.





### ALLOY STEEL

High strength, hardened steel commonly used in vehicle suspension systems.

Normally 4037



### SPRING STEEL

A high strength steel that can be hardened and is easily formed and shaped.

Normally 1050 to 1070 Steel



#### SILICON BRONZE

Highly corrosion resistant, primarily made from mix of tin and copper. Often used in marine applications.

• 651 Alloy



#### STAINLESS STEEL

Most fasteners are available in stainless steel, which offers great corrosion resistance, but not as strong as medium or alloy carbon steel.

18-8, 410, 316 Stainless



#### BRASS

Corrosion resistant, but not as strong as bronze.
Often used for it's decorative golden color.

270 & 360 Alloy

### **A**LUMINUM

Corrosion resistant, but easily nicked and scratched because of it's soft consistency.

• 6061, 2024, 7075



## Nylon

Highly corrosion resistant, made from lightweight plastic material. Becomes weak in extreme high or low temperatures. Can be easily dyed to meet color requirements.



## WHAT IS...

#### **Case Hardened**

A process which makes the outside surface harder than the rest of the fastener.

#### **Tensile Strength**

The stress a fastener can withstand while stretching before it breaks.

#### **Yield Strength**

The point when the material starts to deform or distort elastically.

#### **Proof Load**

Generally 85-95% of the yield strength, this test provides proof that the fastener can support the specified load based on the test specifications.

#### **Heat Treated**

A process to metals or alloys which chemically changes characteristics such as strength, hardness, and wear.

#### Corrosion

When metal starts to deteriorate as it comes in contact with certain elements (such as water) or chemicals. Some metals have higher corrorsion resistance than others.





We hold industry together...

## PLATING REFERENCE

A complete line of commercial finishes. All zincs, cadnium, antiques, black oxide, chrome, nickel, xylan and teflon. Many finishes are available for immediate shipment.

### NICKEL ELECTROPLATE

- Decorative siver appearance
- Good wear
- · Mild corrosion resistance for indoor use

### ZINC ELECTROPLATE

- · Bright blue or white appearance
- Moderate corrosion resistance for suburban use

## ZINC MECHANICAL PLATE

- Similar in appearance to electroplate
- · Less susceptible to hydrogen embrittlement
- Moderate corrosion resistance for suburban use

## ZINC ELECTROPLATE - YELLOW CHROMATE

- · Thicker conversion than clear
- Severe corrosion resistance for industrial use

# 0

## ZINC ELECTROPLATE - OLIVE DRAB CHROMATE

- · Thicker coating than yellow
- · Severe corrosion resistance for industrial use

### ZINC MECHANICAL - BRIGHT CHROMATE

- · Thin bright conversion coating
- · Can be dyed for paint bonding
- Moderate corrosion resistance for suburban use

## ZINC MECHANICAL - YELLOW CHROMATE

- · Thicker conversion than clear
- · Increased corrosion resistance for industrial use

## ZINC MECHANICAL - OLIVE DRAB CHROMATE

- Thicker coating than clear
- Increased corrosion resistance for industrial use

## ZINC MECHANICAL - CHROMATE + ORGANIC

- Additional organic (cured) coating
- Increased corrosion resistance for industrial use

## BLACK OXIDE + OIL



- Porous & thin
- Mild corrosion resistance for indoor use

## **Brass Plate - Lacquered**

- Decorative electroplated finish
- Mild corrosion resistance for indoor use

## **CHROMIUM ELECTROPLATE**

- Bright lustrous blue / white finish
- Mild corrosion resistance for indoor use

### AL-1000 COATING

- Recommended on parts where stress and corrosion are a problem
- Uniform decorative finish
- · No hydrogen embrittlement
- Excellent solvent & corrosion resistance
- · Hard, durable coating will take abuse without chipping or scratching
- Can be applied to Carbon Steel, Alloy Steel, Stainless Steel, Titanium, and Aluminum Alloys.

### JS-1000 COATING

- Proven to remain 100% rust free in over 1000 hours of salt spray testing
- · High lubricity for reduced tapping torque
- Hexavalent Chromium Free and RoHS compliant
- Completely non-toxic & environmentally friendly
- Can be powder coated for color match which also increases rust resistance

## AL-2000 COATING

- · No electrochemical or chemical atmosphere corrosion
- Excellent corrosion and solvent resistance
- · Uniform decorative finish in black, silver & gold
- · Absolutely no hydrogen embrittlement

## COPPER ELECTROPLATE - LACQUERED

- · Bright decorative finish
- Electrically Conductive
- Mild corrosion resistance for indoor use

## CHROMIUM ELECTROPLATE - COPPER & NICKEL UNDERCOAT

- Surface is hard and abrasive resistant
- Primarily for decorative use
- Mild corrosion resistance for indoor use

## HOT DIP ZINC MECHANICAL GALVANIZED

- Dark grey, very thick coating
- Severe corrosion resistance for industrial use

## WHAT IS...

#### **Conversion Coating**

A chemical reaction converts part of the metal surface into the coating.

#### **Hydrogen Embrittlement**

The accidental introductin of hydrogen into the metal reduces tensile strength of material which could lead to fractures or cracks in the fastener.

#### **RoHS Compliant**

Stands for: Restrictions of Hazardous Substances. It restricts use of 10 hazardous materials found in electrical and electronic products.



# PAINTING SERVICES

Need a custom color for a job? DONE!

### **FASTENER PAINTING**

- Can run many sizes and colors at the same time
- Diameters: #4 thru 3/8 • Lengths: Up to 3"
- Add Neoprene or detachable washers
- Powder Coating
- ISO:9000 Compatible
- Screws, Blind Rivets, Nuts, Washers
- · Must be clean free of oil or wax
- Pantone Colors Anything under the rainbow
- Any Finish From high gloss to flat
- Metallic and UV resistant also available
- · Polyurethane or Waterborne

### BENEFITS OF PAINTING...

- · Painting offers a seamless look to your project, helping the fastener blend in to the surrounding surface.
- It also offers corrosion and rust resistance, so your fastener will last longer when exposed to the elements.

## Types of Fasteners

- Screws
- **Bolts**
- Washers
- Rivets
- Nails

## **COMMON APPLICATIONS**

- Rain Gutters
- Metal Roofing
- Electrical Projects
- Carpentry
- Truck & Trailer
- Vinyl Fencing

 Decking Any Color...

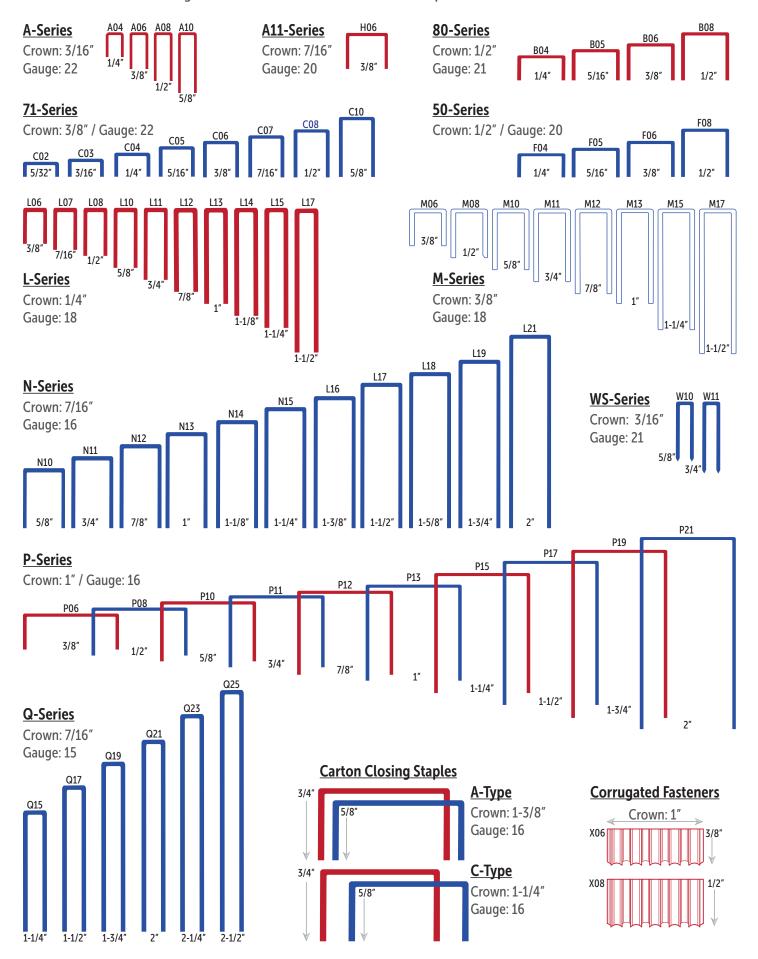


Contact us today if you don't see what you're looking for. We can't fit everything into this catalog!

## STAPLE REFERENCE

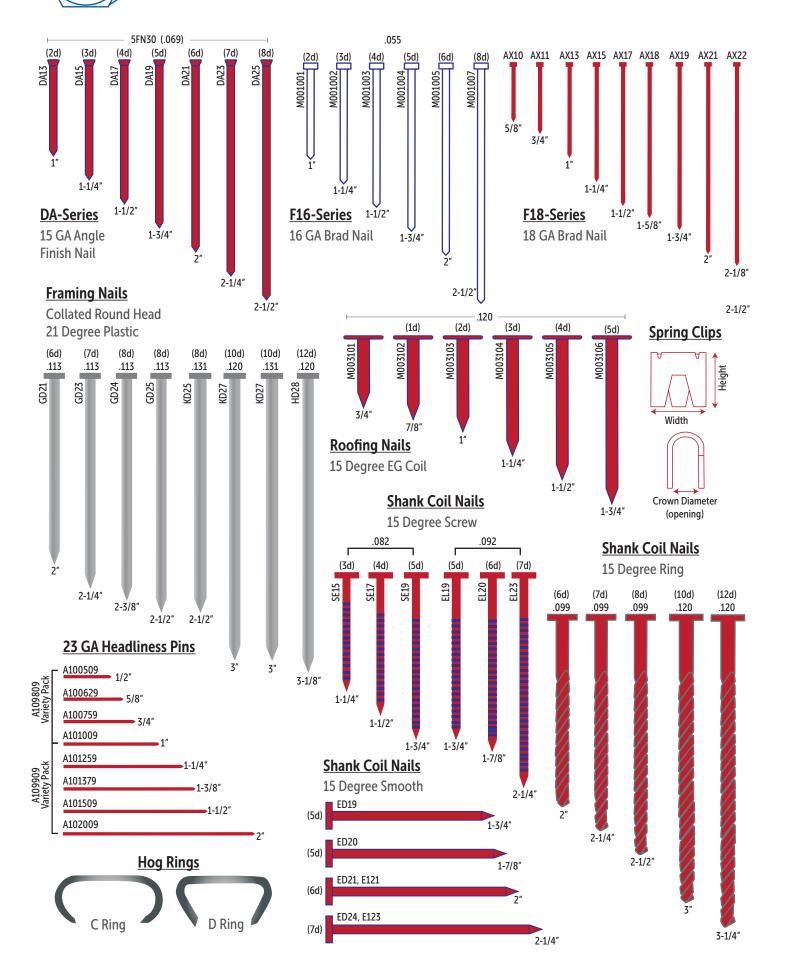


Crown= Measurement across top of staple
Length=Measurement from crown to end of staple





# NAIL REFERENCE







Besides Fasteners, we carry a full line of decorative and heavy duty hardware products.

## HARDWARE FOR BATH, RV, CABINETS, CARGO, AND MORE!

Below is just a sampling of the standard stock hardware items we carry throughout our nationwide inventory. Contact your ABS Sales Representative for more information!

#### **Cargo Hardware**

- Bar Locks
- E Track
- Tie Downs
- Strap Hinges
- Bumper
- Grab Handles
- Roller Hinges
- · License Plate Brackets

#### Casters

- Trundle Bed Casters
- Furniture Casters
- Hooded Ball Casters (plastic & metal)
- Industrial Strength Casters
- · Light Weight & Heavy Duty Casters

#### **Catches & Latches**

- Bunk Latches
- · Barrel Bolts
- Surface Bolt Latches
- Double Roller Catches
- Magnetic Catches
- Bulldog Catches
- Double Ball Catches
- Gate Hooks

#### **Decorative Hardware**

- Knobs & Pulls
- Wood Knobs
- Functional Knobs

#### **Decorative Bath Hardware**

- Bath Posts
- Towel Bars (Square and Round)
- Towel Rings
- · Toilet Paper Rollers
- Toilet Paper Holders
- Soap Dishes
- · Toothbrush/Cup Holder
- Handicap Grab Bars (many sizes)
- · Robe Hooks
- Shower Rods

#### **Door Stops**

- Hinge Pin Door Stops
- Floor Mount Stops
- Fixed Screw Mounting Door Stops



#### **Drawer Slides**

- Euro Style (all sizes)
- Ball Bearing Slides (35 & 46mm)
- Pencil Drawer & Keyboard Slides
- Plastic End Sockets

#### Hinges

- Face Mount (Free Swinging)
- Face Mount (Self Closing)
- Bi-Folding 3-Leaf Hinges
- Euro Style Hinges / Concealed
- Butt Hinges & Narrow Butt Hinges
- · Piano Hinges
- Trailer/Cargo Door Hinges
- · Wood/Glass Door Hinges
- Non-Mortise & Butterfly Hinges

#### Levelers & Glides

- Adjustable Leg Levelers
- Felt Pads
- Nail Glides

#### **Lock Sets**

- Entry Lever Locks Passage/Privacy
- Dead Bolt Locks
- Interior Door Locks
- Tulip. Passage/Privacy
- Straight and Curled Lever Locks
- Pocket Door Locks
- Bath Door Latches
- Trailer/Cargo Door Bar Locks

#### **Plates & Brackets**

- Bunk Bed Ladder Hooks
- L-Brackets
- Corner Brace Brackets
- Connector Brackets
- Bed Hook Hardware Brackets
- Mending Plates

#### Johnson Hardware

We offer a full line of L.E. Johnson Hardware

#### **RV Hardware**

- Hinges, Catches, Latches
- RV Drawer Slides
- Closet Rods
- Grab Handles
- Door Hold Backs
- Drapery Brackets



#### Shelving

- Heavy Duty Shelf Brackets
- Folding Shelf Brackets
- Adjustable Shelf Brackets
- Shelf Supports/Hold Downs
- Pole Sockets
- Panel Clips/Retainers
- Closet Rods

#### Miscellaneous

- Door Hold Backs
- Tip Out Trays
- Mini StrutsMirror Clips
- Gas Struts/Brackets
- Bed Pins
- Utensil Brackets
- Upholstery Nails
- Drapery Hold Backs
- Grommets
- Tie-Down Rings
- Chain and Wire Products
- Chasis Equalizers
- Ball Valves
- Wood Dowels
- Furniture Legs
- Lid SupportsLazy Susan's
- Cable Ties
- Paper Towel Holders







## 7 Locations To Serve You!

Wherever you are across this great land, there's an ABS location ready to serve you. American Bolt & Screw maintains full-service facilities in southern California, Oregon, Arizona, Texas, Indiana, Georgia, and Baja Mexico. You're only a quick phone call or email from the fasteners and hardware you need.

#### **California Corporate Headquarters**

14650 Miller Ave. #200, Fontana, CA 92336 PO Box 548, Fontana, CA 92334

P: 909-390-0522, 800-325-0844

F: 909-390-0535

#### **Email Corporate Departments**

A/P: acctpayable@absfastemers.com
A/R: credit@absfasteners.com
QC: qualitycontrol@absfasteners.com
Sales: californiasales@absfasteners.com
Purchasing: purchasing@absfasteners.com
Warehouse: ca-warehouse@absfasteners.com

#### Tualatin, Oregon

20800 SW 115 Ave. Suite 190 Tualatin, OR 97062

P: 503-570-8664, 800-392-8752

F: 503-570-7645

Email: orsales@absfasteners.com

## Phoenix, Arizona

7150 West Roosevelt, Suite D-129 Phoenix, Arizona 85043

P: 602-233-2200, 800-337-9008

F: 602-233-2037

Email: azsales@absfasteners.com

#### Elkhart, Indiana

446 Pine Creek Court Elkhart, Indiana 46516

P: 574-522-1560, 800-322-4050

F: 574-295-7115

Email: insales@absfasteners.com

#### Arlington, Texas

3215 Avenue E East Arlington, Texas 76011

P: 817-695-4990, 800-316-9899

F: 817-695-1265

Email: txsales@absfasteners.com

#### Valdosta, Georgia

1001 East Hill Avenue Valdosta, Georgia 31601

P: 229-244-7767, 800-819-8944

F: 229-244-6860

 ${\bf Email:\ gasales@abs fasteners.com}$ 

#### Tijuana, Mexico

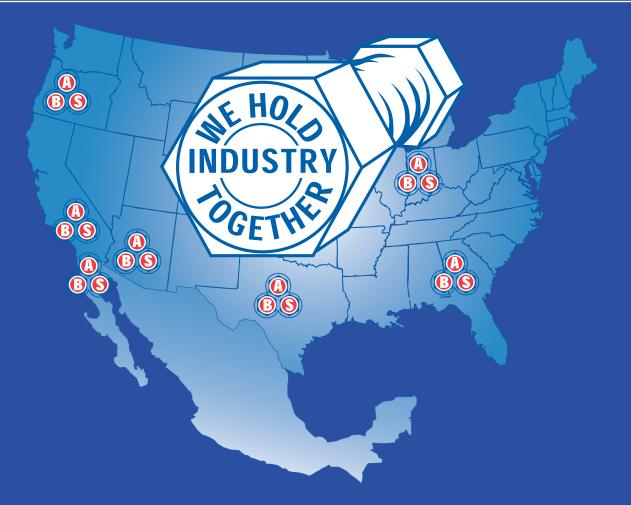
Andador Del Rey #20051, Nave #11 De La Plataforma #2 Del Parque Girasol Col. Rancho el Aguila CP 22215 Tijuana, B.C.

P: 664-625-4671 F: 664-627-4054

Email: mxsales@absfasteners.com

## YOUR FULL-LINE INDUSTRIAL FASTENER SPECIALISTS FOR OVER SIX DECADES!

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