



ACCESSORY PRODUCTS CATALOG

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ALCOA WHEEL SERVICE MANUAL

This limited warranty should be used in conjunction with the Alcoa Wheel Service Manual. The Wheel Service Manual contains important safety information and warnings, and failure to read and understand this information may result in serious injury or death. The limited warranty is included with the Wheel Service Manual, but may appear elsewhere. If you do not have copies of the Wheel Service Manual, you may obtain copies free of charge from Alcoa Wheel Products, 1600 Harvard Avenue, Cleveland, Ohio 44105, (800) 242-9898 and on the Web at www.alcoawheels.com.

Visit www.alcoawheels.com to purchase products.



Alcoa Wheel Products 1600 Harvard Ave. Cleveland, OH 44105 800-434-7202 www.alcoawheels.com

ORDERING YOUR ALCOA ACCESSORIES

For genuine Alcoa heavy duty and light truck wheel accessories and cleaning and maintenance products, you can order by calling 800-434-7202 between 9 a.m. and 5 p.m. EST.

If you have fitment questions, please call 800-434-7202, and a customer service representative will assist you with compiling your order.

In addition to contractual arrangements with our distributors, we accept VISA and Mastercard. Please have your card ready when calling to place an order.

SHIPPING, RETURNS AND EXCHANGES

All items are shipped via ground service. Returned items must include the return authorization form found with your shipment and must be postmarked within 30 days of purchase. Please call 800-434-7202 for more details on returns and exchanges.

WARRANTY

Alcoa Wheel Products warrants this product to be free from any manufacturing defects for two years from the date of purchase. If this product is defective at any time during the above described warranty period, simply return the unused portion of the product along with the original receipt and a brief description of the defect to Alcoa Wheel Products, 2556 State Route 9, Salem, Ohio 44460. In the event of a defect, Alcoa Wheel Products reserves the right to replace the defective product or issue a full refund. This is your only remedy for breach of warranty. For more information regarding warranty coverage or procedures, please call 800-434-7202.

This warranty is limited to the original consumer purchaser of the product and expires immediately upon transfer of the product to another individual. Alcoa Wheel Products does not warrant against defects that are caused by misuse or abuse of the product. ADDITIONALLY, ALCOA WHEEL PRODUCTS HEREBY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ALCOA WHEEL PRODUCTS IS NOT RESPONSIBLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES CAUSED BY THE PRODUCT. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state. Nothing in this warranty shall be construed as superceding or adding to any Alcoa Wheel Products warranty for truck wheels, auto wheels or other products.



NEW!



One-Piece Hub Cover System

Part No.	Description	Wheel Type	Finish
086100	Front Axle Cover	Hub Piloted	Chrome
087100	Rear Axle Cover	Hub Piloted	Chrome

ONE-PIECE FORGED STRENGTH

- Patented and Secure On-Off Attachment System
- Reduce installation time: 1 part vs. 11
- Only 1 pc in HD market with no intricate parts to sort and assemble
- On-Off Removal for DOT inspection of wheels
- Highly reflective superior finish
- Design gives an innovative look while still providing traditional features
- Looks great on new trucks, upgrades and adds flash for older trucks
- Lab and road tested



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Front Steer Wheel Hub Cover Kits for 10-Hole 22.5" and 24.5" Wheels

Part No.	Description/Application	Wheel Type	Nut Cover
076015	Kit includes: two hub covers, 20 screw-on Hug-A-Lugs® with clamps and one wrench. Application: Cover is secured by screwing the 001551 onto inner clamp. Inner clamp is placed on stud threads.	Ball Seat	001551 1.5″
076018	Kit includes: two hub covers, 20 screw-on Hug-A-Lugs® with clamps and one wrench. Application: Cover is secured by screwing the 001881 onto inner clamp. Inner clamp is placed on stud threads.	Hub Piloted	001881 33mm
076085*	Kit includes: two hub covers, 20 screw-on Hug-A-Lugs® and one wrench. Application: Cover is secured by screwing the 001851 directly into stud threads.	Hub Piloted	001851 33mm
076155	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs® with clamps and one wrench. Application: Cover is secured by screwing the 001551 onto inner clamp. Inner clamp is placed on stud threads.	Ball Seat	001551 1.5″
076185*	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs [®] and one wrench. Application: Cover is secured by screwing the 001851 directly into stud threads.	Hub Piloted	001851 33mm
076188	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs [®] with clamps and one wrench. Application: Cover is secured by screwing the 001881 onto inner clamp. Inner clamp is placed on stud threads.	Hub Piloted	001881 33mm

* Requires a minimum of 4 threads per stud.



Rear Drive Wheel Cover Kits for 10-Hole 22.5" and 24.5" Wheels

Part No.	Description/Application	Wheel Type	Nut Cover
077015	Kit includes: four hub covers, 40 screw-on Hug-A-Lugs® with clamps and one wrench. Application: Cover is secured by screwing the 001551 onto inner clamp. Inner clamp is placed on stud threads.	Stud Piloted	001551 1.5″
077018	Kit includes: four hub covers, 40 screw-on Hug-A-Lugs® with clamps and one wrench. Application: Cover is secured by screwing the 001881 onto inner clamp. Inner clamp is placed on stud threads	Hub Piloted	001881 33mm
077085*	Kit includes: four hub covers, 40 screw-on Hug-A-Lugs® and one wrench. Application: Cover is secured by screwing the 001851 directly onto stud threads.	Hub Piloted	001851 33mm
077155	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs [®] with clamps and one wrench. Application: Cover is secured by screwing the 001551 onto inner clamp. Inner clamp is placed on stud threads.	Stud Piloted	001551 1.5″
077185*	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs® and one wrench. Application: Cover is secured by screwing the 001851 directly onto stud threads.	Hub Piloted	001851 33mm
077188	Kit includes: one hub cover, 10 screw-on Hug-A-Lugs [®] with clamps and one wrench. Application: Cover is secured by screwing the 001881 onto inner clamp. Inner clamp is placed on stud threads.	Hub Piloted	001881 33mm

* Requires a minimum of 4 threads per stud.

ALCOA



Hub Covers

Part No.	Description	Finish
076100	Front Axle Cover for Interlocking Hub Cover System	Chrome
077100	Rear Axle Cover for Interlocking Hub Cover System	Chrome

Hub Cover System Cap Nut Cover Wrenches

Part No.	Description
000500	Cap Nut Cover Wrench for Ball Seat Hug-A-Lugs®
000600	Cap Nut Cover Wrench for Hub Piloted Hug-A-Lugs®





Hug-A-Lug[®] Nut Covers for 33mm Hex Two-Piece Flange Nuts (Hub-Pilot Wheels)

Part No.	Description	For Heights	Finish
001851	For 33mm Hex Two-Piece Flange Nut for Trucks (screw-on)	27-31mm	Chrome
001881	For 33mm Hex Two-Piece Flange Nut for Trucks with clamps	27-31mm	Chrome
000188	Black Interlocking Clamp (replacement)	27-31mm	Black
000888	Off White Interlocking Clamp (replacement)	27-31mm	Off white

Hug-A-Lug[®] Nut Covers for 1.5" Hex Nut (Ball-Seat, Stud Located Wheels)



Part No.	Description	Finish
001551	For 1.5" Hex Ball Seat Nut, with clamps	Chrome
000155	White Interlocking Clamps (replacements)	White
000555	Gray Interlocking Clamps (replacements)	Gray



Hug-A-Lug[®] Nut Covers for 1.5" Hex Nut (Ball-Seat, Stud Located Wheels)

Part No.	Description	Finish
001501	For 1.5" Hex Stud-pilot Nut	Chrome



Hug-A-Lug[®] Two-Piece Nut Covers for 33mm Hex Flange Nuts (Hub-Pilot Wheels)

Part No.	Description	For Heights	Finish
001801	For 33mm Hex Flange Nut for Buses	.886" - 1.0"	Chrome
001811	For 33mm Hex Flange Nut for Trucks	27-31mm	Chrome

Hug-A-Lug[®] Nut Covers for 1.5" Hex Two-Piece Flange Nuts (Hub-Pilot Wheels)

Part No.	Description	For Heights	Finish
001821	For 1.5" Hex Flange Nut for Trucks	1.4375″	Chrome
001831	For 1.5" Hex Flange Nut for Buses	.875″	Chrome



Hug-A-Lug[®] Nut Covers (10 Pack)

Part No.	Description
001503	Hug-A-Lugs Nut Covers for 1.5" Hex Ball Seat Cap Nuts
001813	Hug-A-Lugs Nut Covers for 33mm Hex Flange Nuts



ALCOA

Wheel Cap Nuts (Fasteners) Outer Cap Nuts (Ball Seat Wheels)

Part No.	Description
599601 (5996L) 599602 (5996R)	1 1/8" x 16 cap nut – mounts standard single wheels and wide base wheels to 1 1/8" studs and provides additional 1/8" hex height. Also mounts outer dualed wheel to 1 1/8" inner cap nut. *

* Order Part No. 599601 for left thread applications. Order Part No. 599602 for right thread applications.

Part No.	Description	
599501 (5995L) 599502 (5995R)	3/4" x 16 cap nut – mounts standard single wheels and wide base wheels to 3/4" studs. *	



599601 (5996L)

599502 (5995R)

* Order Part No. 599501 for left thread applications. Order Part No. 599502 for right thread applications.

Inner Cap Nuts (Ball Seat Wheels)

Part No.	Description
598801 (5988L) 598802 (5988R)	For use with standard length studs (1.31" to 1.44" stud standout) or longer studs not to exceed 1.88" stud standout. Full external threads, counter bore 5/16" deep at open end. For use with aluminum inner and outer wheels. Prevents stud from bottoming out in cap nut. *

* Order Part No. 598801 for left thread applications. Order Part No. 598802 for right thread applications.



598801 (5988L)

Part No.	Description
789601 (7896L) 789602 (7896R)	Inner thread 3/4" x 16, outer thread 1 1/8" x 16. For use with steel inner dual wheels and aluminum outer dual wheel with 1.31" to 1.44" stud standout. *



789601 (7896L)

* Order Part No. 789601 for left thread applications. Order Part No. 789602 for right thread applications.

Wheel Cap Nuts (Fasteners) Outer Cap Nuts (For Two-Piece Flange Nuts - Hub Piloted Wheels)

Part No.	Description
039874	Two-piece, 33mm hex, M22 x 1.5mm, RH thread flange nut. Mounts single and dual wheels to wheel centering hubs. Right hand threads used both sides of vehicle. Single wheels require 2" (50.8mm) stud standout. Dualed wheels require 2 13/16" stud standout.





Tait NU.	Description	6
430632	Two-piece, 33mm hex, M22 x 1.5mm, RH thread, sleeved cap nut. Mounts single aluminum wheels, with 32mm bolt holes, to wheel centering hubs with stud standouts less than 1.92" (48.75mm). Right-hand threads used on both sides of vehicle.	

Part No.	Description	
430732	Two-piece, 33mm hex, M22 x 1.5mm, RH thread, sleeved cap nut. Mounts dual aluminum wheels, with 32mm bolt holes, to wheel centering hubs with stud standouts less than 2.85" (72mm). Right-hand threads used on both sides of vehicle.	

For technical assistance with identifying the correct product for your heavy duty truck, call 800.434.7202

Part No

Description



Discmate[®] Wheel Protectors

Part No.	Description	Stud Size
011000	10 on 285.75mm hub piloted	22mm
012000	8 on 275mm	20mm
013000	10 on 335mm	22mm
014000	8 on 275mm	22mm
015000	10 on 11 1/4" U.S. bus mount	7/8″
016000	10 on 11 1/4" stud mount	3/4"
017000	10 on 11 1/4" stud mount	1 1/8″
018000	10 on 335mm 32mm sleeved	22mm
023000	8 on 285mm Japan ball seat steer/rear	

If you have aluminum wheels in a dual application, you'll want to protect the in-between wheel surfaces. Use Discmate[®], from Alcoa, designed to protect the surface of your Alcoa aluminum wheels. You'll want to have these quality spacers installed and replaced whenever you have your wheels removed.



Grommet Seal Valve Stems

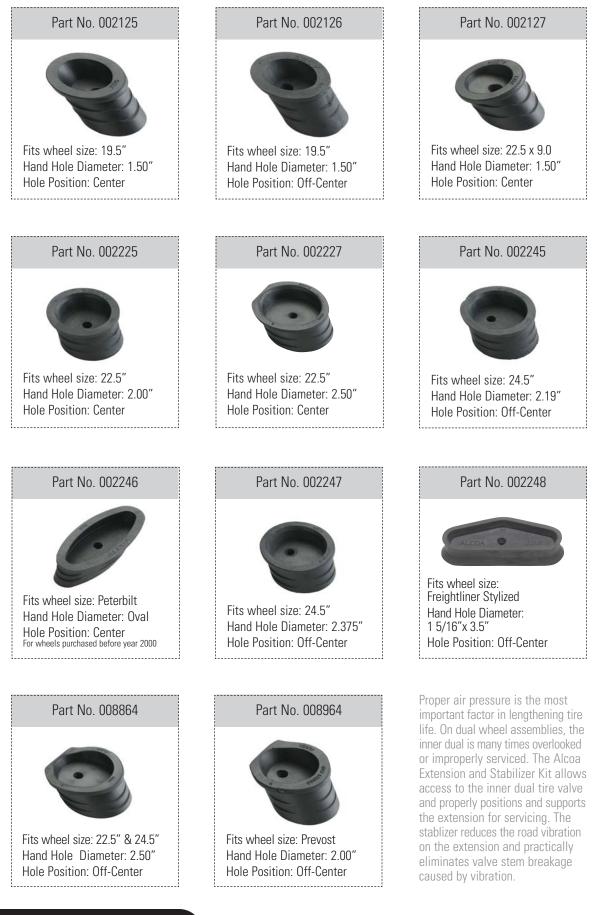
Part No.	Valve TR No.	A Height	Bend Angle	B Length
000509	509	4.75″	90°	_
000511	511	4.25″	90°	_
000552	552	1.26″	_	_
005530	553	2.4″	_	_
005533	553C	.93″	45°	1.43″
005535	553E	.98″	75°	1.38″
005544	554D	.98″	60°	1.94″
005554	555D	.98″	60°	2.6″
005555	555E	.98″	75°	2.6″
006027	60MS27	55mm	27°	_
007007	70MS-7	2.71″	7°	_



GROMMET SEAL VALVE STEM FEATURES:

- Longer Sealing Life
- Greater Corrosion Resistance
- Larger Sealing Surface
- Hex Recess in Base for Easy Install
- Grommet has Better Temperature Range and Tear Resistance

Valve Stem Extension Stabilizers



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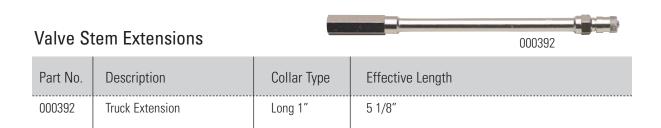
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Part No.	Description	Stabilizer (2)	Extensions (2)
125392	For 19.5" wheels with 1.5" diameter hand hole, valve stem diameter 0.33", center hole	002125	00392
126392	For 19.5" wheels with 1.5" diameter hand hole, valve stem diameter 0.33", off-center hole	002126	00392
127392	For 22.5" x 9" wheels with 1.5" diameter hand hole, valve stem diameter 0.33", center hole	002127	00392
225392	For 22.5" wheels with 2.00" diameter hand hole, valve stem diameter 0.33", center hole	002225	00392
227392	For 22.5" wheels with 2.50" diameter hand hole, valve stem diameter 0.33", center hole	002227	00392
245392	For 24.5" wheels with 2.19" diameter hand hole, valve stem diameter 0.33", center hole	002245	00392
246392	For Peterbilt stylize oval hand hole wheels (before year 2000)	002246	00392
247392	For 24.5" wheels with 2.38" diameter hand hole, valve stem diameter 0.33", off-center hole	002247	00392
864392	For 88364X and 98364X wheels with 2.50" diameter hand hole, valve stem diameter 0.33", off-center hole	008864	00392

Valve Stem Extension Stabilizer Kits

Each stabilizer kit contains 2 stabilizers and 2 extensions.



Adding air to the inside wheel when you have dual applications can be a real struggle - unless you know about Alcoa's valve stem extensions and stabilizers. These unique products are what smart drivers use to make this job a snap. The extension is supported by a soft yet stable grommet that fits snuggly into the handhold so that, when you need to check the pressure or add air, it's as easy to do on the inside positions as on the outside tires. Stop fighting with your dualies, and get genuine Alcoa valve stem extensions and stabilizers.



Valve Cap

Part No.	Description
001009	Double seal valve cap seals at the top of the cap which prevents dirt and water from penetrating the cap, eliminating the chances of clogged air passages due to ice and debris. Allows for inflation and deflation of the tire without removing the cap. A great time saver.
000633	Valve cap remover makes it easy to remove and install valve caps on inside dual wheels. Designed for aluminum wheels with small hand holes, it comes with a protective sleeve to prevent scratching. Also works great at removing tight or cross-threaded caps. Positive hole while valve is serviced. Keeps cap in tool.

Air Chuo	003700 003500
Part No.	Description
003500	A new design offers greater durability and is more user friendly on the straight-on and 30° reverse angle chuck. This 6" long chuck finished with an attractive black polyurethane coating has 1/4" NPT female threads.
003700	A special air chuck with a straight-on connection and a 180° reverse chuck allows easier access to valves located in tight, hard-to-reach places. The 003700 is 6" long and has 1/4" NPT female threads.

Service Gauges

0011100	Guuges					
Part No.	Calibration	Incre.	Bar	Chuck Style	Finish	· ·
001605	10-150 PSI	2 PSI	Nylon	Straight-on 30° reverse	Black Polyurethane	001805
001805	10-150 PSI	2 PSI	Nylon	Straight-on 180º reverse	Chrome	
The grip on these gauges allows a positive grip during inclement weather conditions and serves as a protective cushion should the gauge be inadvertantly drapped. Can be used on all dual feat truck service gauges						

inadvertently dropped. Can be used on all dual foot truck service gauges.

Wheel Cap Nuts (Fasteners) 60° Cone Seat Cap Nuts (For Stud Located 16"x7" Wheels)

Part No.	Thread Size	Hex	Torque
005012	M12 x 1.5mm	7/8″	80 - 90 ft. Ibs.
005014	M14 x 1.5mm	7/8″	100 - 110 ft. lbs.
005120	1/2" x 20 tpi	7/8″	90 - 100 ft. lbs.
005716	7/16" x 20 tpi	7/8″	90 - 100 ft. lbs.
005916	9/16" x 20 tpi	7/8″	120 - 140 ft. lbs.



Each lug nut has specific inner threads for each application with universal outside threads to accept the Alcoa chrome-plated nut cover. (See Hug-A-Lug[®] Part Nos. 000078 and 000079)

Two-Piece Flange Nuts (For Hub Piloted 16"x6" Wheels & some RV Wheels)

Part No.	Thread Size	Hex	Torque
039913	M14 x 2.0mm (internal thread)	1.050″	140 ft. lbs.
039946	5/8" x 18 tpi (internal thread)	1 1/16"	90 - 100 ft. Ibs.
139698	M14 x 1.5mm (internal thread)	1.050"	80 - 90 ft. Ibs.
139987	9/16" x 18 tpi (internal thread)	1.050"	130 - 150 ft. lbs.



139698

Each lug nut has specific inner threads for each application with universal outside threads to accept the Alcoa chrome-plated nut cover. (See Hug-A-Lug[®] Part No. 019001)

ONE-PIECE FORGED STRENGTH

Our one-piece design eliminates welds that concentrate stress where fatigue cracks can start. Forging also aligns the metal grain in a uniform direction along the contours of the wheel, increasing strength.

WITHSTANDS TOUGH TERRAIN

In crush tests, Alcoa forged aluminum wheels withstood 432% more load than steel. Same technology we use to produce wheels for M-1 tanks and 747 jets.

SMOOTH RIDE

Precision machined to ensure a smoother, truer ride for both you – and your cargo. This is why most 18-wheelers ride Alcoa aluminum wheels.

BETTER HANDLING

Aluminum weighs less than steel, lowering the suspension's unsprung weight, which allows faster suspension response, a smoother ride and improved traction when cornering.

Flange Nut Covers

Part No.	Description	Thread Size
000200	30mm Hex Flange Nut	M20 x 1.5"
000220	33mm Hex Flange Nut	M22 x 1.5″

* Requires a minimum of 3 threads protruding through lug nut. Black spacer not applicable with short lug nut.





019001

Hug-A-Lug[®] Nut Covers (For 16" and 19" Wheels)

Description Fits Nut Part No. For Heights Finish 000078* 2.125" .96" 60° Cone Chrome 000079* 1.525" Tall .96" 60° Cone Chrome 019001** 1 1/16" 2-Piece Flange Chrome Hug-A-Lug®

* Fits Alcoa Part No. xx5xxx Nuts

** Fits Alcoa Part No. x39xxx Nuts

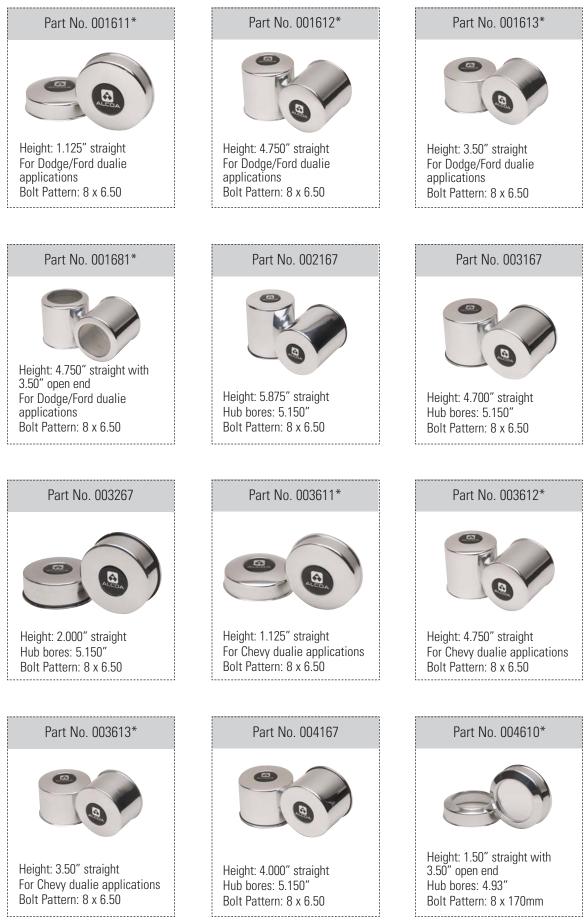
LONG LASTING

We believe in our wheels. They have passed rigorous OEM testing. That's why we offer a Five-Year Limited Warranty. Naturally corrosion-resistant. No sandblasting, priming or paint – ever.





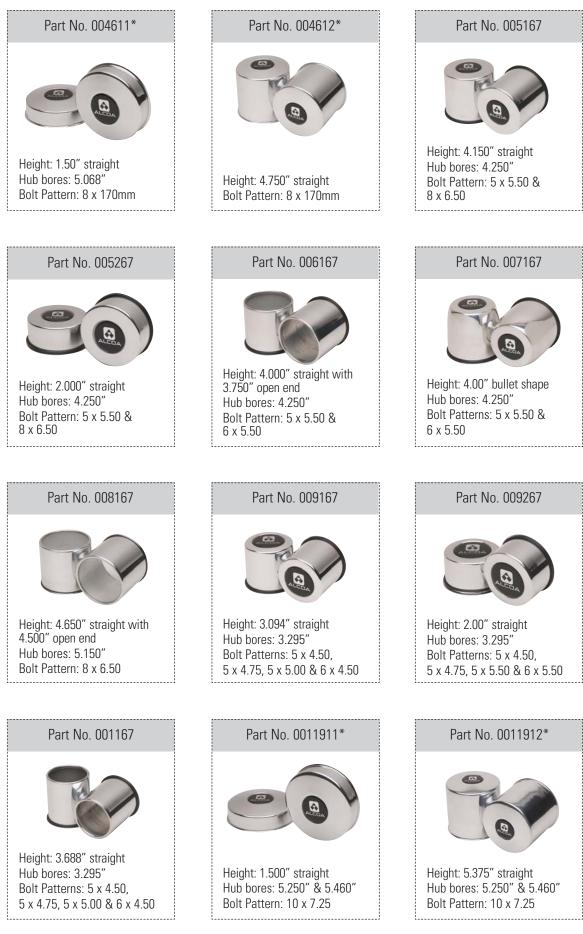
Aluminum Axle End Covers



* Mounts from the front

_IGHT DUTY TRUCKS – WHEEL ACCESSORIES

Aluminum Axle End Covers



* Mounts from the front

001102 001103

Wheel Hub Cover System Kit for 19.5" Wheels

Part No.	Wheel Size	Bolt Circle	Package Includes
001102	19.5" x 6" Hub Pilot	8 x 225mm	2 Fronts
001103	19.5″ x 6″ Hub Pilot	8 x 225mm	2 Rears
110203	19.5" x 6" Hub Pilot	8 x 225mm	2 Fronts, 2 Rears

Application: Snaps on over lugnuts and center hub.



Wheel Hub Cover System Kit for Medium Duty Trucks, Buses and Trailers

Part No.	Description	Bolt Circle	Package Includes
008201	Front hub cover kit for 30mm hex flange nuts	8 x 275mm	1 front hub cover, 8 lug nut covers (000220)
008202	Rear hub cover kit for 30mm hex flange nuts	8 x 275mm	1 rear hub cover, 8 lug nut covers (000200)
082012	For 30mm hex flange nuts	8 x 275mm	2-008201, 2-008202 32-000200
008221	Front hub cover kit for 33mm hex flange nuts	8 x 275mm	1 front hub cover, 8 lug nut covers (000220)
008222	Rear hub cover kit for 33mm hex flange nuts	8 x 275mm	1 rear hub cover, 8 lug nut covers (000220)
082122	For 33mm hex flange nuts; steers	8 x 275mm	2-008221, 16-000220
082133	For 33mm hex flange nuts; drivers	8 x 275mm	2-008222, 16-000220

Application: Place cover over hub and secure with nut cover.

Reward for dirty wheels.

Remove the grime and leave the shine!

The Alcoa Aluminum Care System can make certain even the dirtiest and heavily oxidized aluminum shines like new. Alcoa cleaning products work as easy as 1, 2, 3! Our three-step process provides a total cleaning solution for aluminum that's been neglected and needs a little TLC.

- Step 1 Spray Gel Cleaner: Prepare your wheel to polish! Removes brake dust, oxidation and water spots.
- **Step 2** Heavy Duty Polish: Buffing recommended for a smooth, consistent appearance.
- **Step 3** Sealant: The key to making your polished aluminum last six times longer! Spray on and rinse off.



Aluminum Care System*

Part No.	Description
199709	Spray Gel Cleaner (20 oz.) Sometimes your aluminum needs some TLC, like after a hard winter or when you haven't polished it in a while. Start with our easy-to-use spray-gel cleaner. Uniquely formulated, this mild acid-based cleaner stays on vertical surfaces without running. Wet the surface, spray the gel on, give it a quick swipe with a soft brush (don't scrub, just swab) and rinse with water. Your wheel surface will be back to base metal and ready for polishing. Be careful to follow all safety precautions on the package, including wearing gloves and eye protection.
199716	Heavy Duty Polish (16 oz.) For those times when you need a little more horsepower, try our heavy duty paste polish. This product is formulated to work with a buffer, but you can also apply it by hand. It polishes deep into the aluminum, removing oxidation that most ordinary polishes leave behind.
199723	Spray-On Sealant (16 oz.) Once your aluminum looks good, you'll want to keep it that way. Our sealant is unlike any product on the market. It's not a wax or a coating that sits on top of the surface. It actually bonds to the aluminum to form a barrier against oxidation that lasts six times longer than anything we've ever seen. After making sure there isn't any water on the surface (especially in handholds and around lug nuts), simply spray the surface lightly. Use a back and forth spray-painting motion, trying not to leave any runs. Leave it on for two to three minutes and then rinse with water. You'll see the water sheet right off, and your aluminum will keep its shine.
199754	PDQ Polish (16 oz.) Combines all the power of the Alcoa 1, 2, 3 system. A one-step process to keep your wheels looking new. Works on all uncoated aluminum. No other polish in the marketplace provides the sealant in the properties of this formula. One 16 oz. bottle will clean 10-12 wheels. Simply put a little on a soft cloth, rub on the aluminum and wipe it away. Works great with a buffer, too. We've tested a bunch of polishing products, and we think you'll find what we did - nothing works faster or is easier to use.

* Alcoa Dura-Bright[®] wheels with XBR[™] Technology do not require these products. Clean with just soap and water.



WE LOVE TO ACCESSORIZE TRUCKS. WE CAN'T GET ENOUGH OF IT.

In fact, we have a full line of wheel accessories from cleaning products to hub cover systems to maintenance products.

Visit www.alcoawheels.com or call 800-434-7202 for more information or to place an order.

FIND OUT HOW EASY IT IS TO LOOK SMART.



Alcoa Wheel Products 1600 Harvard Ave. Cleveland, OH 44105 800-434-7202 www.alcoawheels.com