



[Adobe PDF Downloadable Version of Article](#)



Part Number	Description
1	Stock
2	Hand Guard
3	Receiver
4	Operating Slide
5	Magazine
6	Trigger Assembly
7	Recoil Spring Guide
8	Operating Slide Spring
9	Bolt Assembly
10	Trigger Guard Pin
11	Barrel
12	Barrel Band

1) Make sure the carbine is pointed in a safe direction and pull the operating slide back to make sure the carbine is unloaded.

Note: Operating slide lock is small button at top of operating slide near the



handle (as shown in figure 1).



2) Depress the operating slide lock while holding the slide back and the operating slide will lock into place.



3) Depress the magazine release.

4) Remove the magazine.

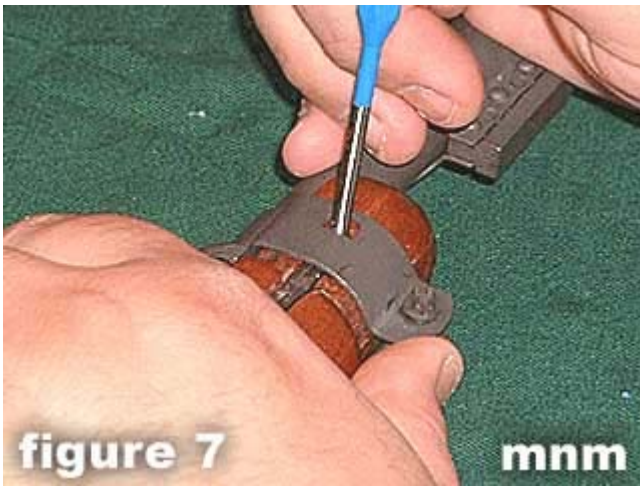


5) Once you are sure the carbine is unloaded and safe, pull the operating slide handle to the rear and let go and it will close.



6) Loosen the screw on the barrel band.

7) Depress the band spring.



8) Slide the barrel band off of the stock.



9) Remove handguard and set it aside.

10) Pivot the barrel as show in figure 10.



11) Remove the barrel and receiver from stock.



12) Remove the trigger guard pin and set it aside.

13) The trigger assembly is attached via guides at the front and rear of the bottom of the receiver.

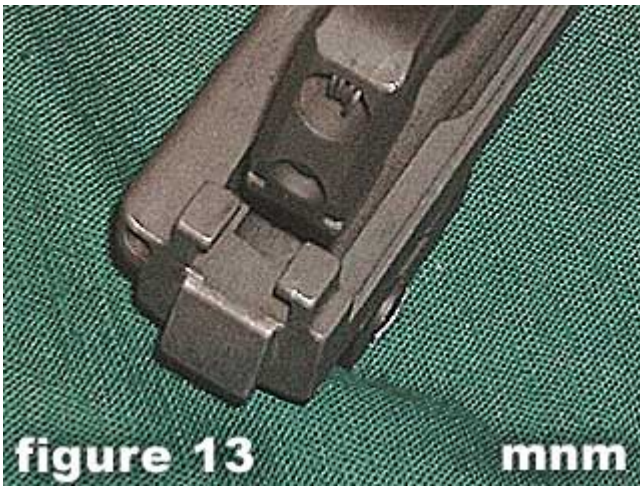


figure 13

mnm



figure 14

mnm

14) Slide the trigger assembly forward and remove it from the receiver.

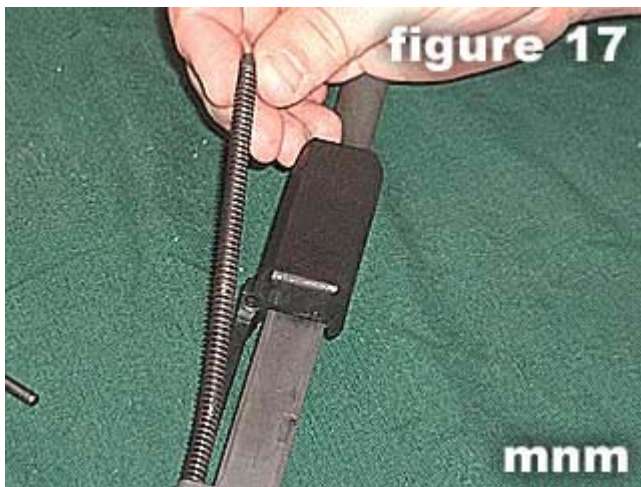


figure 15

mnm

15) As shown in figure 15, the recoil spring guide fits into a guide hole in the operating slide.

16) Remove the recoil spring guide by compressing it as shown in figure 16.



17) Pivot the recoil spring guide to the side and remove from receiver. Separate recoil spring from recoil spring guide.



18) Pivot the bolt and remove as shown in figure 18.

19) Slide the operating slide forward and lift up at indent in side of receiver.



20) Figure 20 shows that the operating slide and how it aligns with the receiver. Note the notch in the receiver where you can slide the operating slide from the guide rails.



21) Figure 21 shows the correct way of removing the operating slide from the receiver.

22) Figure 22 shows the disassembled carbine.



Reassembly Instructions



23) Return bolt to receiver.



24) Position arm of bolt as shown in figure 24.

25) Insert front of operating slide as shown in figure 25 and guide it onto the receiver's guide rails.

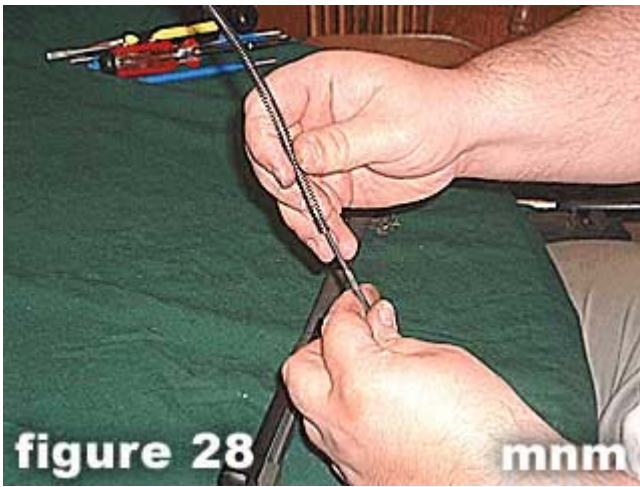


26) Connect operating slide to bolt as shown in figure 26.



27) Carefully cycle operating slide and bolt to ensure no binding.

28) Place recoil spring over recoil spring guide.



29) Feed recoil spring guide into receiver.



30) Place end of recoil spring guide into the guide hole as shown in figure 30.

31) Carefully cycle operating slide and bolt to ensure no binding.



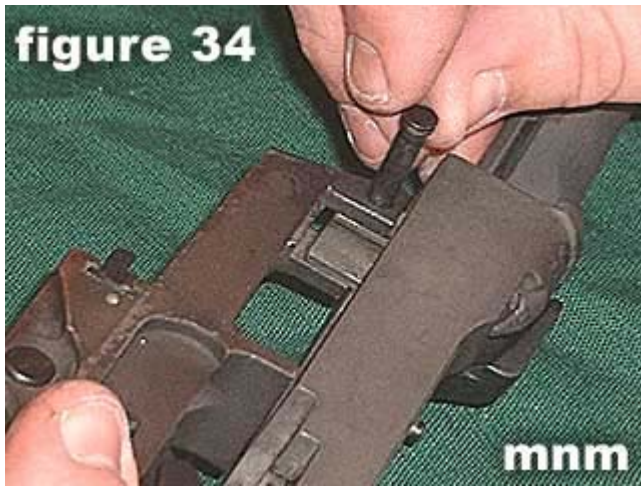
32) Align trigger assembly to guides on receiver.



33) Slide trigger assembly to the rear.



34) Replace the trigger guard pin.

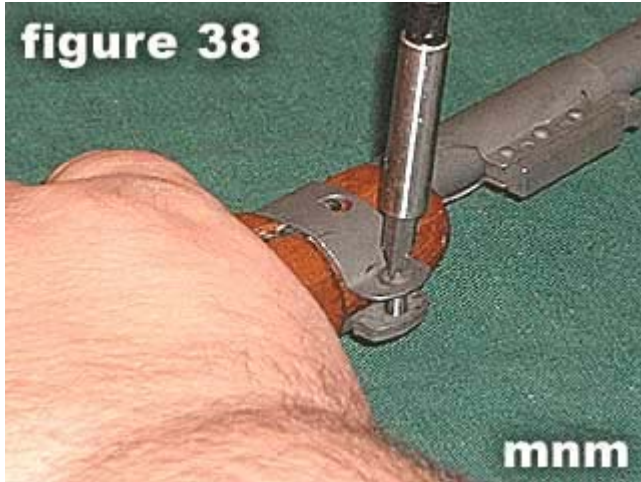


35) Figure 35 shows how the receiver is placed under the recoil plate (*the recoil plate is a the small piece of metal that is screwed into the rear of the stock's receiver area as shown in figure 35*). Pivot receiver and barrel into place in the stock.



36) Install hand guard.

37) Slide barrel band to the rear and lock into place via the band spring.



38) Tighten the barrel band screw.



39) For the last time - Carefully cycle operating slide and bolt to ensure no binding.

40) Figure 40 shows the completed reassembly of the carbine.



[Adobe PDF Downloadable Version of Article](#)