

AEEB • AEVB LOW VOLTAGE SERIES

Three-Phase Squirrel Cage Induction Motor

- **Conforming to SS530 (Occasional Use)**
- **Conforming to IE1**



TECO 

STANDARD AND SPECIFICATION



Performance:

Meet the requirement of Singapore standard SS 530:2006 (Occasional use) and IEC 60034-30:2008 (IE1)

Enclosure:

The standard protection is IP55.
These enclosures comply to BS EN 60034-5

Designation	First Numeral	Second Numeral
IP55	Protection against solid objects	Protection against water
	The ingress of dust is not totally prevented but dust does not enter in sufficient quantity to interfere with satisfactory operation of the machines.	Water projected by a nozzle against the machine from any direction shall have no harmful effect.

Time Rating:

Maximum continuous rating type S1 duty to BS EN 60034-1:2010.

Cooling:

Totally enclosed fan cooled IC411 to BS EN 60034-6, IEC 60034-6.

Direction of Rotation:

All standard motors are suitable for operation in either direction of rotation.

Insulation:

All standard motors are non-hygroscopic Class F insulation with Class B temperature rise.

Insulation Class	B	F
Maximum Permissible Temperature	130°C	155°C
Measuring Method	Resistance Method	Resistance Method
Coil windings Temperature rise	80°C	105°C
Maximum ambient temperature is 40°C. Other insulation Classes are available on request.		

Supply and Operation Conditions:

Electric Supply:
Standard stock available is
220-240/380-415V/50HZ for 3HP and below
380-415/660-720V/50HZ for 4HP and above

Other voltages such as 200V, 346V, 440V up to 690V and 60HZ can be supplied upon request.

Voltage Variation:

All standard motors are suitable for continuous operation within $\pm 10\%$ rated voltage, supplying rated output at normal rate speed in accordance to IEC 60034-1. Sustained operation on voltages exceeding $\pm 10\%$ rated voltage will result in overheating.

Ambient:

All standard motor are design to operate at ambient temperature of -20°C to 40°C (104°F). For other ambient temperature please refer to Teco.

Altitude:

All standard motors are designed for operation at an altitude not exceeding 1,000m (3,300feet) above sea-level. For higher altitudes please refer to TECO.

ROBUST & RELIABLE

Good quality and rugged cast iron construction of TEFC squirrel cage induction motor, with high grade material and excellent workmanship to churn out a unique and reliable induction motor.

INTERNATIONAL DESIGN STANDARD

TECO motors are designed and manufactured conforming to:

- IEC 60034 • BS EN 60034
- BS 3979 • BS 4999
- BS 5000 • AS 1359
- AS 1360

Other international standards also available for all general applications

Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motor

TYPES OF MOUNTING

- Foot Mounted
 - Flange Mounted
 - Foot and Flange Mounted
- Other mounting please refer to TECO

WIDE-RANGING OF HORSE-POWER, VOLTAGE & FREQUENCY

HP: 0.25HP to 250HP
Voltage: 230V to 690V
Frequency: 50Hz and / or 60 Hz
For other specific values are available on request.

APPLICATION

- Fan and Pump
 - Extruder
 - Blower
 - Compressor
 - Mixer
- Other general purpose used

CONSTRUCTION

Frames and 'L' or 'F' Bracket (Endshields):

Stator frames and 'L' or 'F' bracket (end-shields) are made of high grade cast-iron for exceptional corrosion resistance and longer motor life, precisely machined to close tolerance and jig drilled to ensure rigid alignment, minimum vibration and interchangeability of parts.

Cooling System:

Frames and 'L' or 'F' bracket (end-shields) have uniquely designed Close-High-Fins. Improved high air-flow external fan, assures low temperature rise, low noise and increase motor life.

Fan and Fan Cover:

The fan is made of Poly Propylene.

Cast-iron fans can be provided for all frame sizes if required.

The fan cover is made of pressed steel, securely bolted to the end-shield. The air inlet mesh screen is designed to prevent a test finger touching the fan.

Cast-Iron fan covers are available for all frames if required.

Bearings and Lubrication System:

Standard motors are fitted with high quality ball bearings for frame size up to D315M. Bracket mounting, grease pre-packed shielded bearings for frame size from 80 to 180L, open bearings for frame size 180MA (2-Pole) and 200L through 315M

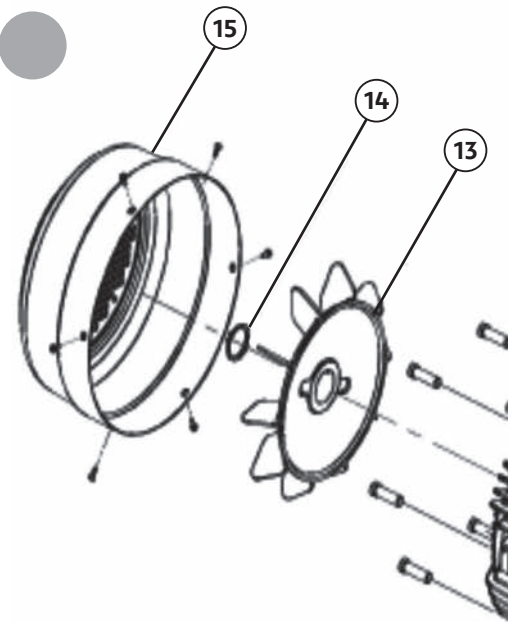
TECO Standard re-greasable motor is well-lubricated with Multitemp SRL or Shell Alvania RL3 grease

Shaft:

The motor shaft material is made of carbon steel. Special keyway and shaft extensions are available upon request.

Rotor Assembly:

The rotor core is made of low loss electro-magnetic steel lamination. The rotor bars are pressure die cast of high conductivity aluminum and cast integrally with end rings and waffer fan blades. All rotor assemblies are dynamically balanced and surface is treated with corrosion free coating



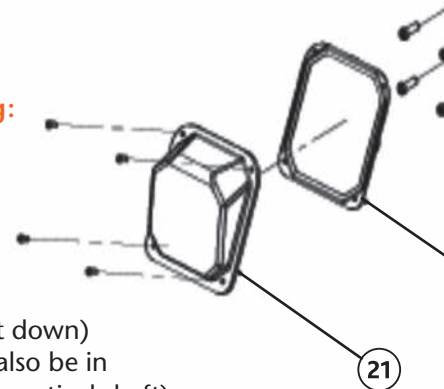
Stator, Windings and Insulation System:

Stator laminations are made of good grade, insulated cold rolled electro-magnetic steel for better efficiency. All standards motors are Class F insulation with Class B temperature rise. Heavy coated, heat and moisture resistance polyester enameled copper wire are used for stator winding.

Construction / Mounting:

Basic constructions are for mounting in the

B3 (foot mounted), B5 (flange mounted) and V1 (vertical mounting shaft down) position. Installations can also be in B6, B7 (Wall mounting with vertical shaft), B8 (Ceiling mounted), V3 (flange mounting with vertical shaft) and B3/B5 (foot and flange mounting).



Nameplate:

Nameplates are made of corrosion-free stainless steel

Hardware:

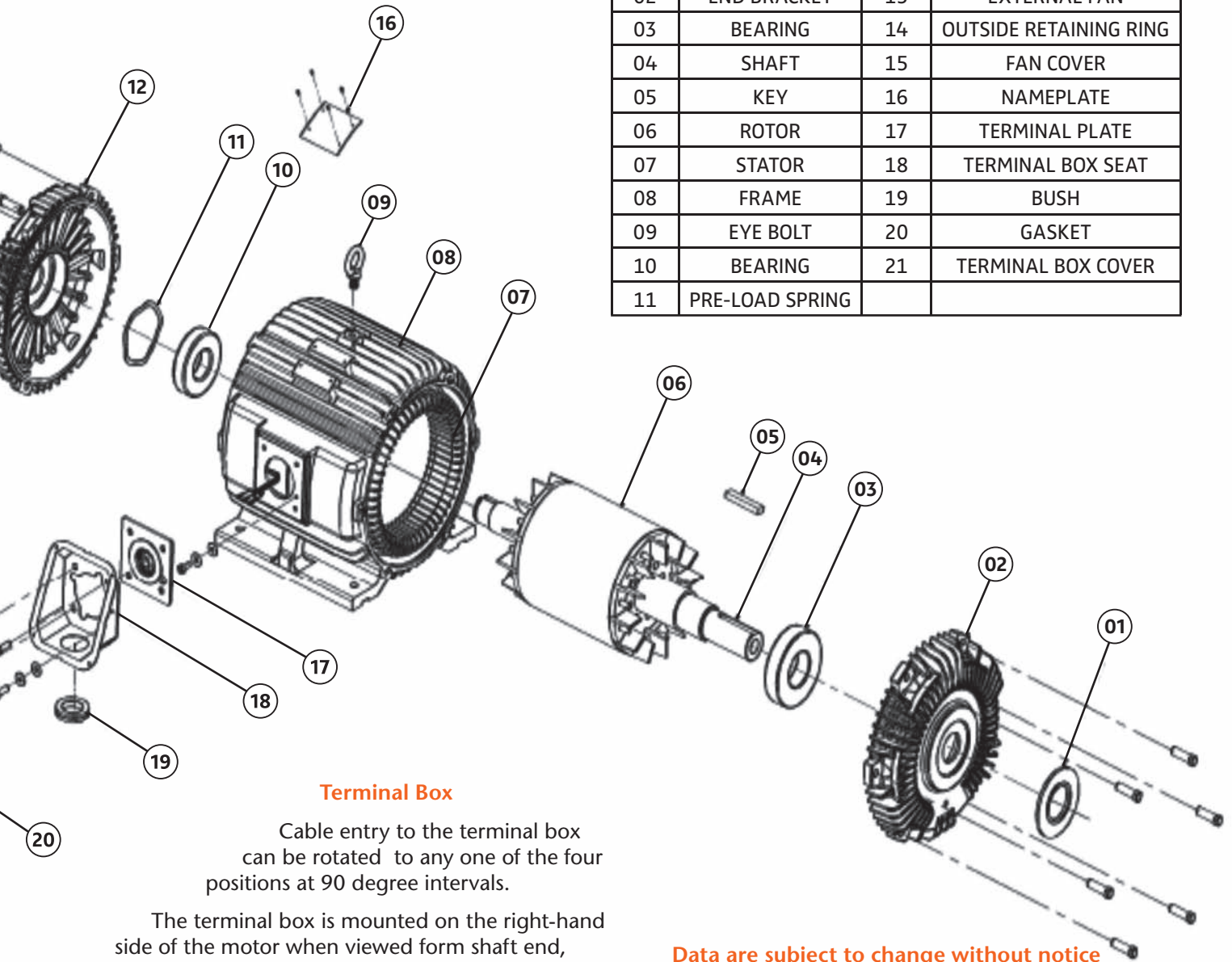
Motor hardware components are electric-zinc plated for better corrosion resistance.

Finish:

All inside exposed surfaces are cleaned and applied with rust-proof coating.

Outside exterior is painted with phenolic rustproof base and then a lacquer surface finishing of Blue-Gray colour (Munsell 7.5 B 3.5/0.5)

Item	Name	Item	Name
01	DUSTFLINGER	12	END BRACKET
02	END BRACKET	13	EXTERNAL FAN
03	BEARING	14	OUTSIDE RETAINING RING
04	SHAFT	15	FAN COVER
05	KEY	16	NAMEPLATE
06	ROTOR	17	TERMINAL PLATE
07	STATOR	18	TERMINAL BOX SEAT
08	FRAME	19	BUSH
09	EYE BOLT	20	GASKET
10	BEARING	21	TERMINAL BOX COVER
11	PRE-LOAD SPRING		



Terminal Box

Cable entry to the terminal box can be rotated to any one of the four positions at 90 degree intervals.

The terminal box is mounted on the right-hand side of the motor when viewed from shaft end, as standard. It can be mounted on the left-hand side upon request.

Standard terminal box is pressed steel type for motor frame size of 180 and below, cast iron T-box for frame size of 200 and above.

Earthing terminal is located in the main terminal box. Additional external grounding terminal on the motor frame is provided for frame size of 280 and above.

Eye bolt

Motor frame size of 100 and above is equipped with eye bolt or lifting lug

Electromagnetic compatibility

Compliance with European Electromagnetic Compatibility (EMC) directive reference number 89/336/EEC, standard EN 50081-1 1992 for motors up to 450KW

Data are subject to change without notice

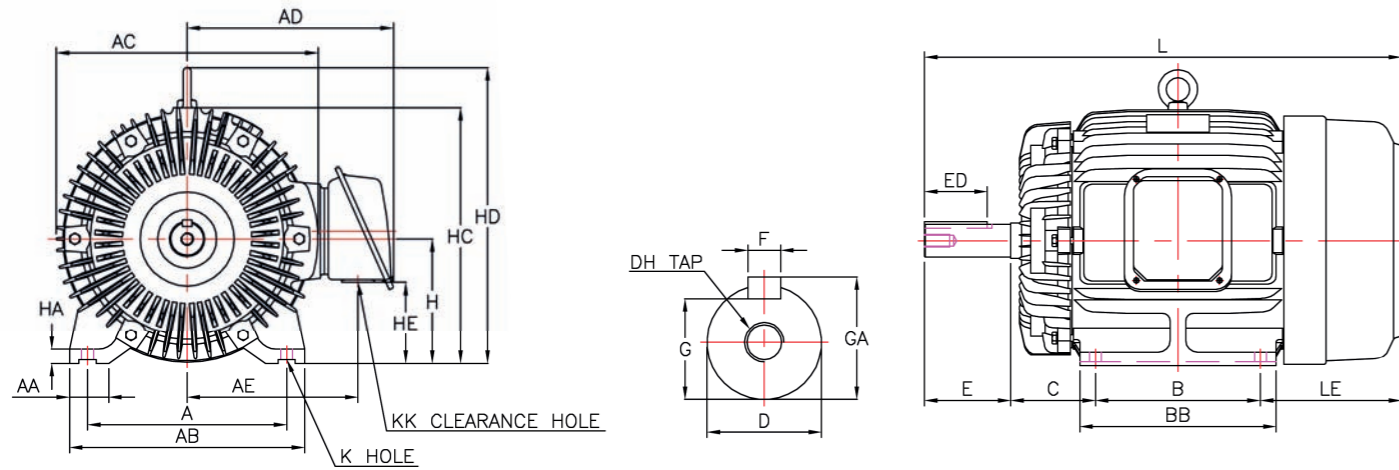
Options

The following additional options are available:

- IP56
- Class 'H' Insulation
- Grease relief valves for frame down to D100
- Anti-condensation heaters
- Thermistor for thermal protection
- Special paint finishes
- Special shaft extensions
- Dual-speed
- Smoke spill duty
- Stainless steel hardware
- Inverter duty application

AEEB Motor Dimension (0.25HP to 15HP)

Foot Mounting B3 (IM 1001)



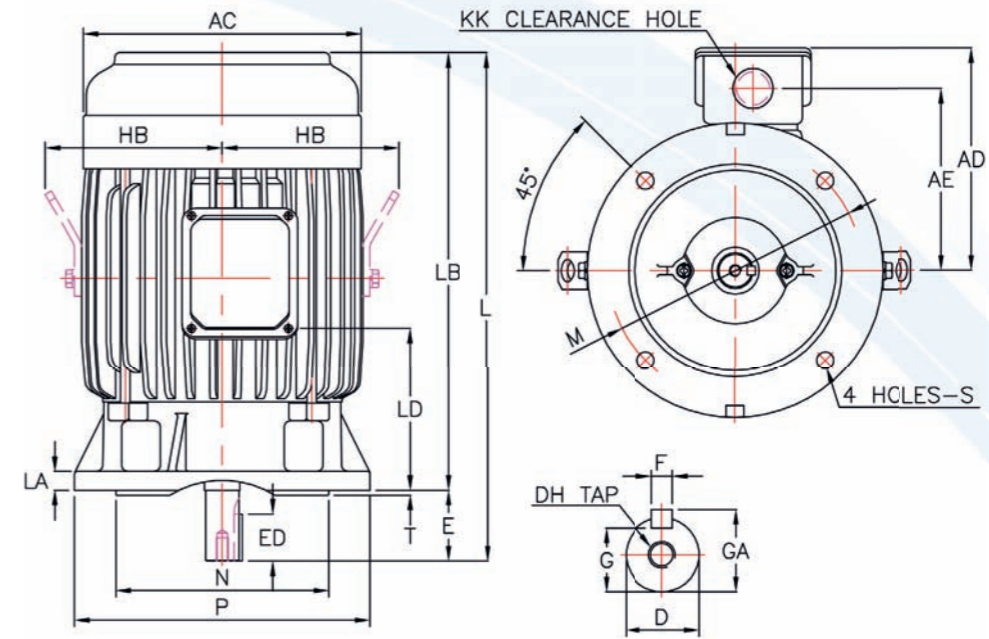
OUTPUT (HP)				FRAME SIZE	FIXING							SHAFT					BEARINGS	
2P	4P	6P	8P		A	AB	B	BB	C	H	K	D	E	F	G	GA	DE	NDE
0.25	0.25	-	-	63	100	120	80	100	40	63	7	11j6	23	-	10.0	0.0	6201ZZ	6201ZZ
0.5/0.75	0.5	0.25	-	71	112	140	90	115	45	71	7	14j6	30	5	11.0	16.0	6202ZZ	6202ZZ
1/1.5	0.75/1	0.5/0.75	0.25	80	125	155	100	130	50	80	10	19j6	40	6	15.5	21.5	6204ZZ	6204ZZ
2	1.5	1	0.5	90S	140	170	100	130	56	90	10	24j6	50	8	20.0	27.0	6205ZZ	6205ZZ
3	2	1.5	0.75	90L	140	170	125	150	56	90	10	24j6	50	8	20.0	27.0	6205ZZ	6205ZZ
4	3/4	2	1/1.5	100L	160	195	140	175	63	100	12	28j6	60	8	24.0	31.0	6206ZZ	6305ZZ
5/5.5	5/5.5	3	2	112M	190	224	140	175	70	112	12	28j6	60	8	24.0	31.0	6306ZZ	6306ZZ
7.5/10	7.5	4	3	132S	216	250	140	175	89	132	12	38k6	80	10	33.0	41.0	6308ZZ	6306ZZ
-	10	5/5.5/7.5	4	132M	216	250	178	212	89	132	12	38k6	80	10	33.0	41.0	6308ZZ	6306ZZ
15	15	10	5/5.5/7.5	160M	254	300	210	250	108	160	14.5	42k6	110	12	37.0	45.0	6309ZZ	6307ZZ
-	-	15	10	160L	254	300	254	300	108	160	14.5	42k6	110	12	37.0	45.0	6309ZZ	6307ZZ

OUTPUT (HP)				FRAME SIZE	GENERAL												
2P	4P	6P	8P		AA	AC	AD	AE	DH	ED	HA	HC	HD	HE	KK	L	LE
0.25	0.25	-	-	63	28.0	144	123	93.0	M4x8	18	8	135	-	29	20	219.0	76.0
0.5/0.75	0.5	0.25	-	71	35.5	162	133	103.0	M5x10	24	8	152	-	54	20	250.5	85.5
1/1.5	0.75/1	0.5/0.75	0.25	80	35.5	177	159	122.0	M6x12	25	9	168	-	51	20	282.5	92.5
2	1.5	1	0.5	90S	35.5	200	170	135.0	M8x16	32	10	190	-	61	20	307.5	101.5
3	2	1.5	0.75	90L	35.5	200	170	135.0	M8x16	32	10	190	-	61	20	332.5	101.5
4	3/4	2	1/1.5	100L	45.0	219	180	144.5	M10x20	40	12.5	-	243	71	28	374.5	111.5
5/5.5	5/5.5	3	2	112M	45.0	238	189	154.0	M10x20	40	14	-	265	83	28	391.5	121.5
7.5/10	7.5	4	3	132S	45.0	273	225	179.5	M12x24	64	16	-	310	83	35	454.0	145.0
-	10	5/5.5/7.5	4	132M	45.0	273	225	179.5	M12x24	64	16	-	310	83	35	492.0	145.0
15	15	10	5/5.5/7.5	160M	50.0	334	263	218.0	M16x32	80	18	-	377	108	35	608.0	180.0
-	-	15	10	160L	50	334	263	218.0	M16x32	80	18	-	377	108	35	652.0	180.0

- NOTE:**
- 1 All dimensions are in mm
 - 2 Frame sizes 63 - 90L do not have lifting eye-bolt.
 - 3 Tolerance of shaft centre height H: (+0, -0.5) for frame 250 and smaller.
 - 4 Grease pre-packed shielded bearings for frame sizes 63 through 160L.
Open bearings and with grease nipples for re-greasing for frame sizes 180MA 2-Pole, 200LA, 200LC and larger.
 - 5 Frame sizes 63 motors can be provided with keyway or without keyway.
 - 6 Data are subject to change without prior notice.

AEVB Motor Dimension (0.25HP to 15HP)

Flange Mounting V1 (IM 3001)



OUTPUT (HP)				FRAME SIZE	FIXING						SHAFT					BEARINGS	
2P	4P	6P	8P		M	N	P	S	T	LA	D	E	F	G	GA	DE	NDE
0.25	0.25	-	-	63	130	110	160	10	3.5	12	11j6	23	-	10.0	-	6201ZZ	6201ZZ
0.5/0.75	0.5	0.25	-	71	130	110	160	10	3.5	12	14j6	30	5	11.0	16.0	6202ZZ	6202ZZ
1/1.5	0.75/1	0.5/0.75	0.25	80	165	130	200	12	3.5	12	19j6	40	6	15.5	21.5	6204ZZ	6204ZZ
2	1.5	1	0.5	90S	165	130	200	12	3.5	12	24j6	50	8	20.0	27.0	6205ZZ	6205ZZ
3	2	1.5	0.75	90L	165	130	200	12	3.5	12	24j6	50	8	20.0	27.0	6205ZZ	6205ZZ
4	3/4	2	1/1.5	100L	215	180	250	14.5	4.0	16	28j6	60	8	24.0	31.0	6206ZZ	6305ZZ
5/5.5	5/5.5	3	2	112M	215	180	250	14.5	4.0	16	28j6	60	8	24.0	31.0	6306ZZ	6306ZZ
7.5/10	7.5	4	3	132S	265	230	300	14.5	4.0	20	38k6	80	10	33.0	41.0	6308ZZ	6306ZZ
-	10	5/5.5/7.5	4	132M	265	230	300	14.5	4.0	20	38k6	80	10	33.0	41.0	6308ZZ	6306ZZ
15	15	10	5/5.5/7.5	160M	300	250	350	18.5	5.0	20	42k6	110	12	37.0	45.0	6309ZZ	6307ZZ
-	-	15	10	160L	300	250	350	18.5	5.0	20	42k6	110	12	37.0	45.0	6309ZZ	6307ZZ

OUTPUT (HP)				FRAME SIZE	GENERAL										
2P	4P	6P	8P		AC	AD	AE	DH	ED	HB	KK	L	LB	LD	
0.25	0.25	-	-	63	144	123	93	M4x8	18	-	20	248.0	225.0	74	
0.5/0.75	0.5	0.25	-	71	162	133	103	M5x10	24	-	20	277.5	247.5	82	
1/1.5	0.75/1	0.5/0.75	0.25	80	177	159	122	M6x12	25	-	20	282.0	242.0	55	
2	1.5	1	0.5	90S	200	170	135	M8x16	32	-	20	346.5	296.5	100	
3	2	1.5	0.75	90L	200	170	135	M8x16	32	-	20	371.5	321.5	113	
4	3/4	2	1/1.5	100L	219	180	144.5	M10x20	40	140	28	374.5	314.5	88	
5/5.5	5/5.5	3	2	112M	238	189	154	M10x20	40	150	28	431.0	371.0	135	
7.5/10	7.5	4	3	132S	273	225	179.5	M12x24	64	169	35	454.0	374.0	97	
-	10	5/5.5/7.5	4	132M	273	225	179.5	M12x24	64	169	35	492.0	412.0	116	
15	15	10	5/5.5/7.5	160M	334	263	218	M16x32	80	217	35	608.0	498.0	151	
-	-	15	10	160L	334	263	218	M16x32	80	217	35	652.0	542.0	173	

- NOTE:**
- 1 All dimensions are in mm.
 - 2 Tolerance of N : h7
 - 3 Data are subject to change without prior notice.

STANDARD FORMULA USED IN ELECTRICAL ENGINEERING

Name	Formula	Units	Definitions/ Notes
Output	1HP=746W=0.746kW		HP: horsepower
Current	$I = \frac{E}{R}$	I in A	E : volt R : Ohm
Input power	$P_{in} = E \cdot I \cdot \cos \phi$(1Φ) $P_{in} = \sqrt{3} \cdot E \cdot I \cdot \cos \phi$(3Φ)	P_{in} in W	E : volt I : ampere
Output power	$P_{out} = E \cdot I \cdot \eta \cdot \cos \phi$(1Φ) $P_{out} = \sqrt{3} \cdot E \cdot I \cdot \eta \cdot \cos \phi$... (3Φ)	P_{out} in W	
Efficiency	$\eta = \frac{P_{out}}{P_{in}} \times 100\% = \frac{P_{in} - P_{loss}}{P_{in}} \times 100\%$		
Power factor	$\cos \phi = \frac{P_{in}}{\sqrt{3} \cdot E \cdot I} \times 100\%$		
Synchronous speed	$N_s = \frac{120f}{P}$	N_s in min^{-1}	f: frequency of the power supply P: poles
Slip	$S = \frac{N_s - N}{N_s} \times 100\%$		N: motor speed
Torque	$T = \frac{974kW}{N}$	T in kgf-m	1 kgf-m=9.8 N-m
Power	$P = 1.027NT$	P in W	
Starting time	$t_s = \frac{GD^2N}{375(T_M - T_L)}$	t_s in sec GD ² in kgm^2	GD ² : inertia of system T_m : torque of motor
Braking time	$t_b = \frac{GD^2N}{375(T_M + T_L)}$	t_b in sec	T_L : torque of load
Reactive power absorbed by the motor	$Q = \sqrt{3} \cdot E \cdot I \cdot \sin \phi$	Q in VAR	
Sound power level	$L_w = 10 \log\left(\frac{P}{P_o}\right)$ ($P_o = 10^{-12}W$)	L_w in dB	
Sound pressure level	$L_p = 10 \log\left(\frac{P}{P_o}\right)$ ($P_o = 10^{-12}W$)	L_p in dB	$P_a=1 \text{ N/m}^2$

ENQUIRY FORM

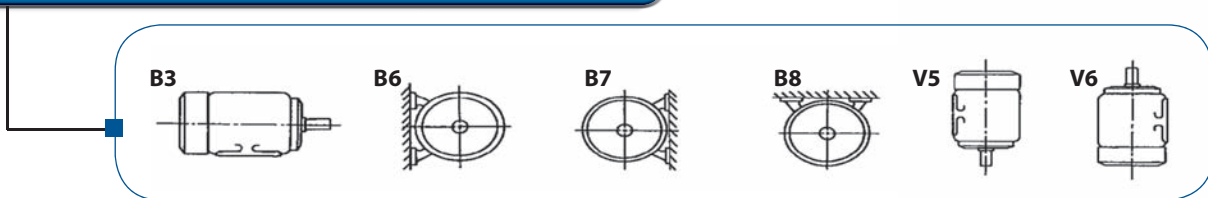
Customer Name : _____
 Company : _____
 Contact Number : _____

Motor Specification

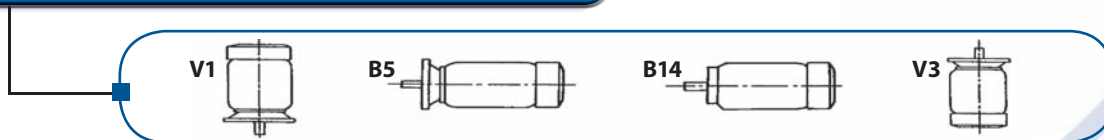
Type of Motor : AEEB AEVB
 Output : _____ KW/HP
 Poles : 2 4 6 8 Other: _____
 Voltage : _____ Volts
 Frequency : _____ Hz
 Location : Indoor Outdoor
 Class of Insulation : Class F (155°C) Class H (180°C)
 Mounting : _____ (eg. B3, V1, B35)
 Protection : IP55 IP56 Other: IP ____
 Starting Method : Direct On-Line (DOL) Inverter Star-Delta Starting
 Drive Method : Direct Coupling V-Belt Drive Pulley Drive Other
 Ambient Temperature : _____ °C
 Temperature Rise : B- Rise (80°C) F- Rise (105°C)
 Quantity : _____

Other Requirements

FOOT MOUNTED MOTOR



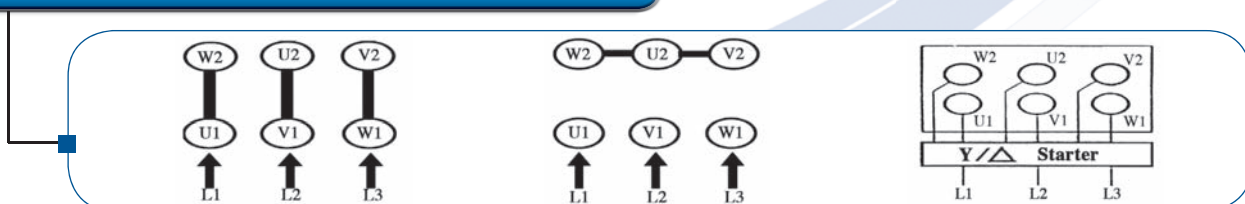
FLANGE MOUNTED MOTOR



FOOT & FLANGE MOUNTED MOTOR



CONNECTION DRAWING



DELTA Connection
 LOWER Voltage
 ≤ 2.2kW 220-240V
 ≥ 3.0kW 380-415V

STAR Connection
 HIGHER Voltage
 ≤ 2.2kW 380-415V

Star-Delta Connection



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