

AGN 006 – Codes, Standards and Directives

INTRODUCTION

Cummins Generator Technologies provide 'self-certification' under the ISO 9000 Quality Assurance System. The following is offered as an explanation of the policy and procedures adopted by Cummins Generator Technologies, to provide traceable and QA System supported technical documentation, regarding the performance details of their range of alternators.

DEFINITION

Codes and Standards are not legally enforceable, but are considered methods of best practice. Cummins Generator Technologies declare compliance with listed Codes and Standards. Relevant EU Directives are mandatory and direct member states are required to enact local law.

CODES AND STANDARDS

Standards Institutes came into existence because of the need for a structured and ordered manner of establishing the capability and suitability of a manufactured item to perform its intended task. To achieve this, Standards contain technical explanations regarding use of the various machine quantities, descriptions for test methods and procedures for identifying performance capabilities. They may also include instructions for data presentation in recognised and orthodox terms for easy consideration of performance parameters, which is often accomplished by a coding system for grading comparable parameters.

Within the library of Codes and Standards that are relevant to alternators as manufactured by Cummins Generator Technologies, are Sections and Parts that specifically describe design criteria and test methods for establishing machine quantities, and also identifying the allowable tolerances associated with each parameter's quantity. Examples of the most commonly encountered documents that describe performance capabilities for rotating electrical machines are:

IEC60034, IEC60085, IEEE115, ISO 8528, MIL-STD-705, NEMA-MG1.

The performance of alternators manufactured by Cummins Generator Technologies complies with the 60034-1. In terms of the origin and use of this Standard, there is a traceability from IEC, through EN to BS, as follows:

- IEC 60034-1 is the Standard being managed at the global level
- EN 60034-1 is the version of the IEC standard adopted by the EU
- BS EN 60034-1 is the version of the standard adopted by UK

There are also standards that control the quality of materials used in the manufacture of alternators. There follows, a list of material standards that Cummins Generator Technologies comply with:

- Lamination steel conforms to EN10106
- Rotor shaft material conforms to EN10083-2
- Copper wire conforms to EN60317-13, EN60264, EMA MW1000 and Fed Std. J-W-1177/14.

DIRECTIVES

Compliance to relevant EU Directives is compulsory. In complying with the member state response to the directives, in essence, they become country level regulations. Self-certification is a typical practice for showing compliance. Compliance is denoted by the CE Mark and is enforced by government agencies.

The CE Mark.

The CE Mark signifies that the product carrying this mark complies with the relevant technical approval. In the case of an alternator, which is a complete machine in its own right, but is also a component part of equipment that forms a Generating Set, then relevant EU Directives must be complied with. These are: The EMC Directive and The Low Voltage Directive. High Voltage and Medium Voltage alternators do not carry the CE Mark.

The EU Directives clearly state that a Generating Set comprised of major components that are CE Marked, does not entitle the manufacturer of the Generating Set to claim compliance of the complete equipment. The manufacturer of the Generating Set must conduct appropriate testing by an Approved Test House and have in place an appropriate Technical Construction File.

In the case of an incomplete alternator, which requires further engineering as a component part of equipment that forms a Generating Set, then relevant EU Directives must be complied with. These are: The Machinery Directive and declaration as far as the machine build will allow, to The EMC Directive. Incomplete alternators do not carry the CE Mark.

The requirements included within The Machinery Directive 2006/42/EC have been duly considered by Cummins Generator Technologies using a Cummins Corporate procedure, which provides instruction and direction to enable a cross functional team of people to undertake a product risk assessment in a controlled and documented manner. This Cummins Procedure has been applied to duly consider the requirements of The Low Voltage Directive 2014/35/EU and The EMC Directive 2014/30/EU.

A Declaration of Conformity or Declaration of Incorporation, as appropriate, accompanies the each alternator and is backed up by a Technical Construction File. Technical Construction Files are not mandated but highly desirable as a means of locating information to support compliance claims. Each Technical Construction File is not a single document that can be shared with customers, rather a collection of copyright confidential product specific documentary files consisting of maturing information, reflecting product development, changes and auditing milestones.

Manufacturing Materials & Substances.

There are legislative requirements placed on manufacturers with specified details regarding the incorporation of any component part, or using a manufacturing process that contains or involves the use of an identified substance, which has been identified as hazardous with serious consequences.

There are several systems for controlling chemicals in Europe, and these include:

- **REACH** Registration, Evaluation, Authorisation and restriction of Chemicals.
- **RoHS** Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2008.

The suppliers of parts to Cummins Generator Technologies are contractually required to meet REACH and RoHS requirements, thereby introducing control at the source of material supply chain to ensure Cummins Generator Technologies meet all aspects of compliance.

End of Life Disposal.

At the end of their working life, the safe disposal of electrical power generation equipment is presently covered by;

- **WEEE** : Waste of Electrical and Electronic Equipment.....(Industrial)
- Green Passport for Ships.....(Marine)

Industrial.

The Cummins Generator Technologies product range is presently not included within the scope of equipment that is covered by the specified requirements of the WEEE Directive. The scope of the WEEE Directive however, is due to be reviewed in 2019. When the revised and additional requirements of the WEEE Directive are made available for comment, or issued as a legislative requirement, Cummins Generator Technologies will undertake a review of their product range and so, need for compliance.

Marine.

The International Maritime Organisation (IMO) have issued guidelines to address the need to introduce greater protection for the workers and the environment at ship recycling facilities, and to give crew and passengers a safer and better environment.

Some of the Marine Classifying Societies have introduced rules that ensure that new build shipping is designed and manufactured with 'clean' materials and is of a 'clean design'. In order to ensure that 'clean materials' are incorporated within a new build ship, a document containing details of magnitudes of known Hazardous Substances must be created by the Ship Builder. The gathering of the relevant information is initiated by the request for the completion of a questionnaire type document, which has become known as the 'Green Passport Declaration'.

Requests for completion of a specific Green Passport document, which requires the identification of contained hazardous substance in terms of magnitude in percentage levels for each component part of a proposed alternator have been considered by Cummins Generator Technologies.

It became apparent that the cost in terms of man hours and technical resource to complete the Green Passport Document for each type of marine alternator would be many thousands of pounds (£UK) and consequently will only be considered after a commercial agreement between Cummins Generator Technologies and Customer is in place for the recovery of an agreed amount of the incurred costs.

Cummins Generator Technologies continue to recommend that the route to be adopted should be based on the fact that Cummins Generator Technologies have in place the REACH and RoSH controls for component parts incorporated within the Marine specification alternators. This is the safeguard the ship builder needs to ensure the requirements of the Green Passport have been fulfilled during shipboard equipment selection and controlled during installation.

SPECIFICATIONS

Technical Specifications are issued in order that the required performance and durability of manufactured items can be considered against the specified requirements. Often, initial quotations for a nominated alternator will be accompanied by technical data offered as supporting evidence for an alternator's suitability to meet the expectations for a specified and required duty.

Examples of Specifications are: the Rules and Regulations issued by Marine Classifying Societies; established equipment specifications for Telecommunication Companies; Military Specifications.

Compliance with a “Specification” invariably requires a series of contractually agreed tests, which if successful will initiate the issue of an approval certificate for compliance for part, or all of the specification.

It should always be remembered that the Specified testing criteria for a “generator at the manufacturer’s works” will involve an electric motor driven alternator for which the test procedure stipulates that tests are to be conducted at a constant speed. Under such test conditions the alternator performance may well be fully compliant with the specified requirements. However, once this alternator is incorporated within a Generating Set, it is most unlikely that the prime mover will be able to maintain constant speed and so submittal of the performance data from the tests conducted at the “generator manufacturer’s works” is no guarantee of specification-compliance for the Generating Set equipment package. In fact, there are several tests that are now frequently specified to be conducted on an ‘isolated’ alternator at the “generator manufacturer’s works”. But once this same alternator is incorporated within a Generating Set, its performance will be changed, requiring compliance for the complete Generating Set equipment package to be re-evaluated by yet more testing.

QUALITY MANAGEMENT SYSTEM

Compliance.

Standards are documents that provide details of engineering excellence. The various national and international Standards Institutes continue to update their standards around new materials, new manufacturing techniques and revise the performance expectations; all based on modern expectations of the subject matter for which a standard has been written. Standards Institutes do not conduct tests, or implement audit processes for manufactured materials, components, equipment packages, or workmanship criterion. If a Company claims compliance to a Standard, then it does so by a process of self-certification, supported by a Quality Management System.

Authentication.

Cummins Generator Technologies has a Quality Management System that complies with ISO 9001:2015 requirements, and this is audited by an external body; Bureau Veritas Certification. It must be understood that the bodies that control and support National and International Engineering Standards do not issue compliance certificates. That is not the responsibility of such organisations; they are formed to offer technical guidance, and a common language for users of technical products, to qualify and explain performance abilities.

A certification document will only be provided by a Body that issues a Specification. Examples of such bodies are: CSA, UL and Marine Classifying Societies.

Validation.

Cummins Generator Technologies have a QA controlled process covering the design and testing of their product, which complies with the test methods described within the above mentioned examples of National and International Engineering Standards that identify the methods for determining synchronous machine quantities from tests.

The test results are processed under the Cummins Generator Technologies Quality Assurance process to identify the performance capability of each alternator design, and appropriate technical quantities obtained from the exhaustive test data is converted into a 'Summary of Performance Capability', which becomes the published Technical Data Sheet issued for each specific design of alternator manufactured by Cummins Generator Technologies.

Certificate of Conformity.

A Certificate of Conformity is attached to every dispatched complete alternator as part of the Quality Management System documentation to provide evidence that the dispatched alternator has been designed, manufactured and tested in compliance with the Codes, Standards and Directives that are applicable.

The EU Declaration of Conformity is supplied with the alternator, with a serial number coding that is specific to that machine. It bears the signature of the Global Technical and Quality Director for Cummins Generator Technologies. Significantly, the declaration states that the alternator is designed for incorporation into an electricity generating set and fulfils all the provisions of the relevant EU Directives when installed in accordance with the installation instructions contained in the product documentation.

The EU Declaration of Conformity also lists the standards and technical specifications that have been applied.

An example EU Declaration of Conformity appears on the next page.

EU DECLARATION OF CONFORMITY



This synchronous A.C. generator is designed for incorporation into an electricity generating-set and fulfils all the relevant provisions of the following EU Directive(s) when installed in accordance with the installation instructions contained in the product documentation:


2014/35/EU Low Voltage Directive
 2014/30/EU The Electromagnetic Compatibility (EMC) Directive

and that the standards and/or technical specifications referenced below have been applied:

EN 61000-6-2:2005 Electromagnetic compatibility (EMC). Generic standards – Part 6-2: Immunity for industrial environments
 EN 61000-6-4:2007+A1:2011 Electromagnetic compatibility (EMC). Generic standards – Part 6-4: Emission standard for industrial environments
 EN ISO 12100:2010 Safety of machinery – General principles for design – Risk assessment and risk reduction
 EN 60034-1:2010 Rotating electrical machines - Part 1: Rating and performance
 BS ISO 8528-3:2005 Reciprocating internal combustion engine driven alternating current generating sets - Part 3: Alternating current generators for generating sets
 BS 5000-3:2006 Rotating electrical machines of particular types or for particular applications - Part 3: Generators to be driven by reciprocating internal combustion engines - Requirements for resistance to vibration

This declaration has been issued under the sole responsibility of the manufacturer. The object of this Declaration is in conformity with the relevant Union harmonization Legislation.

The name and address of authorised representative, authorised to compile the relevant technical documentation, is the Company Secretary, Cummins Generator Technologies Limited, 49/51 Gresham Road, Staines, Middlesex, TW18 2BD, U.K.

Signed:  Date: 01 st February 2016	Name, Title and Address: Kevan J Simon Global Technical and Quality Director Cummins Generator Technologies Fountain Court Lynch Wood Peterborough, UK PE2 6FZ
--	---

Description

Serial Number



460-1038-E

Registered in England under Registration No. 441273.
 Cummins Generator Technologies Ltd. Registered Office: Barnack Road, Stamford, Lincolnshire PE9 2NB, England.

Declaration of Incorporation.

To comply with EU Directives regarding CE Marking, every partly completed alternator is dispatched with a Declaration of Incorporation as part of the Quality Management System documentation, to provide evidence that the dispatched alternator has been designed, manufactured and tested in compliance with the statutory requirements of the relevant EU Directives for ac generators (alternators); primarily 2006/42/EC Machinery Directive.

The Declaration of Incorporation is supplied with the alternator, with a serial number coding that is specific to that machine. It bears the signature of the Global Technical and Quality Director for Cummins Generator Technologies. Significantly, the declaration states that the alternator is designed for incorporation into an electricity generating-set and fulfils all the provisions of the relevant EU Directives when installed in accordance with the installation instructions contained in the product documentation.

2006/42/EC MACHINERY DIRECTIVE DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY	
	
<p>Function: Synchronous A.C. generator designed for incorporation into an electricity generating-set.</p>	
<p>The partly completed machinery supplied with this declaration:</p> <ul style="list-style-type: none"> ○ Is designed and constructed solely as a non-functional component to be incorporated into a machine requiring completion. ○ Is designed to comply with the provisions of the following EU Directives so far as their level of build will allow: <ul style="list-style-type: none"> 2014/30/EU The Electromagnetic Compatibility (EMC) Directive ○ Must not be put into service within the European Community ("EC") until the final machinery into which it is to be incorporated has been declared in conformity with the Machinery Directive and all other applicable EC Directives. ○ Is designed and constructed to comply with the essential health and safety requirements of the Machinery Directive 2006/42/EC listed on sheet 2 of this Declaration. 	
<p>The relevant technical documentation is compiled in accordance with the provisions of part B of Annex VII of the Machinery Directive. All relevant information about the partly completed machinery will be provided, in writing, on a reasoned request by the appropriate national authority to its authorised representative. The name and address of authorised representative, authorised to compile the relevant technical documentation, is the Company Secretary, Cummins Generator Technologies Limited, 49/51 Gresham Road, Staines, Middlesex, TW18 2BD, U.K.</p>	
<p>The undersigned representing the manufacturer:</p>	
<p>Signed:</p>  <p>Date: 01st February 2016</p>	<p>Name, Title and Address:</p> <p>Kevan J Simon Global Technical and Quality Director Cummins Generator Technologies Fountain Court Lynch Wood Peterborough UK PE2 6FZ</p>
Description	Serial Number
<p style="text-align: center;">Registered in England under Registration No. 441273. Sheet 1 Cummins Generator Technologies Ltd. Registered Office Barnack Road, Stamford, Lincolnshire PE9 2NB, England</p>	

A0487564-B

Testing.

Standard Production Test.

For all products from S0/S1 up to P7 Cummins Generator Technologies have a paperless system for the production testing of component parts and final test of the complete alternator. The Cummins Generator Technologies Quality Management System is based on each component test station having a pre-programmed test procedure, which operates on a; *Go / No Go* control basis, with this system not issuing a test certificate.

If a customer order includes a request for 'Factory Test Certificate', this will be created at final point of documentation control for the alternator, prior to dispatch.

For all P80 and AvK products Cummins Generator Technologies provide a certificate detailing the results of the production tests.

Cummins Generator Technologies test procedures comply with IEC 60034-1. The standard production test conforms to the test requirements identified in IEC 60034-1 Chapter 9.

Through compliance with the above Standard, Cummins Generator Technologies also comply with BS4999 Part 143 and BS 5000 Part 3. Cummins Generator Technologies believe the requirements of any other national standards are probably covered by Cummins Generator Technologies compliance with European and International Engineering Standards.

For further guidance on the testing of alternators manufactured by Cummins Generator Technologies, refer to AGN007.