

R-134a

APCN-S Series

Air Cooled Packaged Chillers



Range 50 TR to 435 TR
(176 kW to 1529 kW)



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Award winner

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

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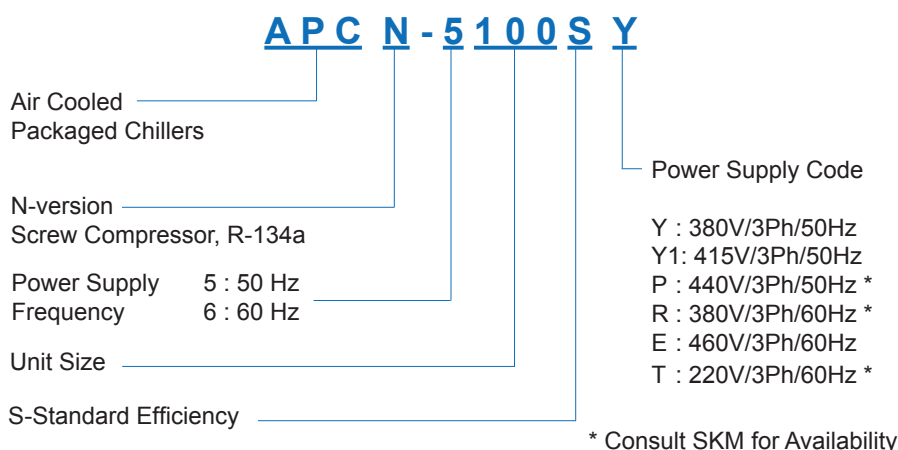
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Legend

The following legends are used throughout this manual:

cfm..... Cubic feet per minute	MBH..... Btu/hr x 1000
EER..... Energy Efficiency Ratio	Ph..... Phase
Hz..... Hertz	PI..... Power Input of Compressor
kW..... Kilowatts	TR..... Tons of Refrigeration
kg..... Kilogram	V..... Volts
lbs..... Pounds	
l/s..... Liters per second	

Nomenclature



Introduction

The new SKM **APCN-S** Series environment friendly (R-134a) Air Cooled Screw Chillers are the latest innovation of SKM, designed and manufactured to provide utmost performance, efficiency, reliability, to meet the requirements and long life from Gulf's severe climatic condition.

APCN-S Series Chillers have low noise and minimum vibration ideal for vast range of applications including hotels, high-rise buildings, stores, hospitals, and modern cooling applications of modern manufacturing industries.

APCN-S units are factory assembled, leak tested, evacuated, internally wired and fully charged with refrigerant R-134a. Every unit is fully tested before delivery and is ready for installation.

APCN-S Series Chillers are designed and manufactured as per SKM Quality & Environmental manual ISO 9001:2015, ISO 14001:2015, and OHSAS 18001:2007 .

SKM Air Conditioning LLC



You name it.....We cool it

i SKM reserves the right to change, in part or in whole the specifications of its Air Conditioning Equipment at any time in order to add the latest technology. Therefore, the enclosed information may change without any prior notice.

SKM Air Cooled Packaged Chillers

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General Features

High COP

APCN-S Series chillers provide tremendous savings in operating costs by using high efficiency, semi hermetic screw compressor. High COP is made possible due to perfect screw profile and precise machining. The stepless capacity control provides precise capacity as required by the system load, and thus giving higher part load efficiencies. The compressor can be loaded from 25 to 100% of capacity depending upon the requirement through state of the art microprocessor control which precisely monitors the water temperature and accurately modulates the compressor accordingly.

Maintenance Free Operation

APCN-S Series chillers have compact design and are supplied as a complete package, ready to be wired and piped for operation. Screw compressors in SKM **APCN-S** Series provide virtually maintenance free operation as there are fewer moving parts. Special bearings facilitate longer run periods of compressor without any need for maintenance.

Wide Operating Range

APCN-S chillers are designed, as standard, to operate at a wide range of ambient temperatures from 25°F (-4°C) to 127.4°F (53°C).

Main Component Features

Compressors

APCN-S Series Chillers use high performance and high efficiency screw compressors which are double walled and robust in construction and have very few moving parts. The lubrication circuit is designed as is typical for the screw compressor in which oil is separated by a three stage oil separator and a long life filter (10 µm mesh size) is used. Oil sight glass, oil fill / drain service valve, insertion type oil heater with sleeve, discharge shut - off valve and suction gas filter are available as standard.

Additional features are as follows :

- Bearings are generously dimensioned to provide long life operation. Main elements are the roller bearings for the radial forces combined with robust axial bearings arranged in tandem configuration.
- Infinite capacity control and automatic start unloading are provided as standard.
- The compressor is protected by different devices and systems. Protection devices include check valve in the discharge gas outlet and differential pressure relief valve. The protection system includes motor internal thermal protection, phase sequence protection for direction of rotation, oil temperature protection and manual reset button.

Condensers

Condenser coils are manufactured from seamless Hi-x copper tubes mechanically bonded to aluminium fins to ensure optimum heat transfer. All coils are tested against leakage by air pressure of 450 psig (3102 kPa) under water. All standard coils are 3 rows ,16 FPI (1.59 mm fin spacing) ,3/8" (9.5mm) O.D. tubes.

Condenser fin materials should be matched with site conditions to inhibit coil corrosion and ensure extended equipment life.

For different application requirements, other optional condenser fin materials are available:

- Copper fins
- Copper fins electro-tinned after manufacturing
- Precoated Aluminum fins
The pre-coated is hydrophobic polyurethane resin. This option provides substantial corrosion protection beyond standard coil construction.
- Aeris Guard Coil Coating
The Aeris Guard Coil is a self etching high performance modified epoxy finish that is specifically designed to coat and protect Aluminum and Copper surfaces. In addition, the coating is ideal for the protection of ferrous and non ferrous materials.

Condenser Fans

The condenser fans are propeller type, aluminium alloy blades, directly driven by electric motors. Motors are Totally Enclosed Air Over (TEAO) six pole with class 'F' insulation and IP55 protection. The TEAO and class 'F' insulation features ensure long life and are unique to SKM.

The motors are factory wired to chiller unit control panel where the motor starters are located to control the operation of these motors. The fans are individually statically and dynamically balanced at the factory. Complete fan assembly is provided with suitable acrylic coated fan guard.

Evaporator

APCN-S evaporators are direct expansion, shell and tube, having 1, 2,3 or 4 refrigerant circuits. Evaporator shell is made of steel. Tubes of copper fixed to steel end plates. Baffles are provided in the water flow to increase heat transfer efficiency. Evaporators are provided with drain and vent plugs. Cooler shell is insulated with 1.0" (25mm) thick flexible closed cell insulation, K factor 0.28 Btu. in/ft².h.°F (0.04W/m.°K). Maximum working pressure of waterside is 145 psig (1000 kPa) and refrigerant side is 239.3 psig (1650 kPa).

Electronic Expansion Valve

APCN-S series chillers use electronic expansion valve for precise control refrigerant mass flow. Our electronic expansion valve improves EER (Energy Efficiency Ratio) at full & part-load conditions. Also it improves temperature control & increases the range of operating conditions.

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Casing/Structure Frame

The unit casing in **APCN-S** series chillers is made of zinc coated galvanized steel sheets conforming to JIS-G 3302 and ASTM A 653 which is phosphatized and baked after an electrostatic powder coat of approximately 60 microns. This finish and coating can pass a 1000 hour in 5% salt spray testing at 95°F (35°C) and 95% RH as per ASTM B117.

APCN-S chillers are assembled on rigid structural steel skid channels painted with one coat galvanized primer and one coat black enamel. The package is assembled for easy handling during transportation and robust support during installation and operation.

Refrigerant Piping

The refrigeration circuit piping is fabricated from ACR grade copper piping. Each refrigeration circuit includes filter drier, electronic expansion valve, and shut off valve. The refrigeration circuit suction line is insulated with ½" (13mm) wall thickness closed cell pipe insulation.

Economizer

All refrigeration circuits are equipped with an economizer circuit. Economizer operation improves both cooling capacity and efficiency by increasing sub cooling of liquid refrigerant from the condenser. The components of an economiser cycle include thermostatic expansion valve, plate type heat exchanger, solenoid valve & ECO muffler kit.

Control Panel

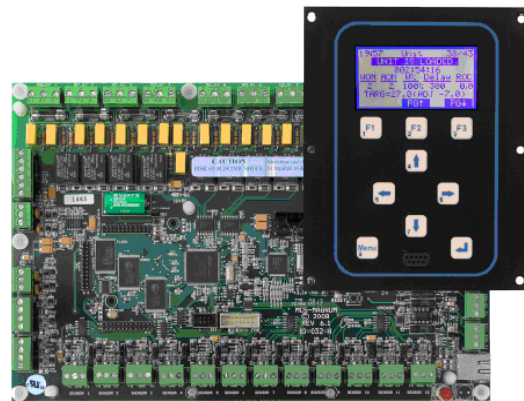
The unit mounted chiller control panel enclosure is fabricated out of heavy gauge sheet steel in phosphatized powder coated baked finish. The enclosure conforms to IP54 as per guidelines in IEC 529. A hinged access door and key-fastener is provided for easy access and security. The panel is factory wired in accordance with NEC 430 & 440, labeled, tagged and features 220V / 240V controls.

- All compressors are with part winding start as standard.
- Individual compressor and condenser fan motor contactors.
- Thermal magnetic circuit breakers for compressors and condenser fan motors.
- Voltage monitoring module for protection against under voltage, over voltage, phase loss, phase reversal and phase unbalance of the incoming voltage.
- Circuit breaker for control circuit.
- Remote/Off/Local selector switch.
- Microprocessor master board with graphical display.
- Microprocessor expansion boards as required.
- Electronic expansion valve control boards with 24V

transformer.

- Control Relays and control circuit fuses.
- Control circuit on/off switch and pump down switches.
- Indication light for common fault.
- Volt free contacts for run, common fault and auto mode indications.
- Provision for accepting volt free contact for remote start/stop.
- Control terminal blocks and power terminal blocks/bus bars.

Microprocessor Controller



Microprocessor control system is available for **APCN-S** series chiller as a standard feature. Our high energy efficient chiller has a full function microprocessor control unit designed to keep the chiller running at its most energy efficient level. It is a rugged microprocessor based controller that is designed for the hostile environment of HVAC industry.

It provides flexibility with set points and control options that can be selected prior to commissioning a system or when the unit is live and functioning. Displays, alarms and other interfaces are accomplished in a clear and simple language that informs the user as to the status of the system. It is designed to safeguard the system that is being controlled, eliminate the need for manual intervention and to provide a simple but meaningful man-machine-interface.

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This controller provides complete operational control for the chiller and has built-in auto diagnostic capability that can signal normal operation or alarm conditions as well as shutting down the chiller or system, if necessary.

The Main Features of the controller are as follows:

- A large graphical LCD Display (2.8" diagonal) with back-lit that can be seen in bright or dim lighting.
- A nine button generic keypad that is so user friendly, it rarely requires a reference manual.
- Battery backed up built in real time clock to program the chiller for 2 starts and 2 stops daily to provide the information about the running hours of the compressors.
- Multiple authorization levels to provide tight security of the control system.
- Two operating schedules per each day of the week and 8 holidays.
- The system provides 'last time' enabled & disabled, number of cycles, and total run hours.
- Automatic Lead/Lag changeover of the compressors.
- Pump-down at the beginning and end of every circuit cycle.
- Capacity control based on leaving chilled water temperature. A special control zone based on leaving water temperature that reduces compressor cycling, and improved unit part load efficiency.
- Start/stop facility from remote through Volt Free Contact (VFC).
- Common Run, Fault and remote mode operation status volt free contacts provided for remote signaling

Display Information

SKM **APCN-S** chillers offer a graphics LCD display which allows the operator to access different parameters of the chiller. Operator can view and change the set point of chiller parameters. The graphical display has lot of features, trending is one of the key features of graphical display, which shows last 25 samples with an appropriate scale to allow it to fit on the display.

The well designed keypad with three function keys, four direction keys and two selection keys allows the operator to navigate through different Menu, such as:

- Status
- Outputs
- Inputs
- Alarms
- Graphs
- Setpoint
- Service tools
- Lockout Reset
- Lockout Alarm
- Password



System Control Philosophy

The unit may be enabled or disabled manually or through the use of an external signal from a building automation system.

Control is based upon leaving chilled water temperature. How fast the temperature changes is calculated and capacity decisions are based upon the rate, the current temperature, and the control temperature zone. Capacity is never added if the system is moving toward the temperature target at an acceptable rate. The unit will monitor all control functions and stage the compressor to maintain the required operating capacity.

Easy Accessible Measurements Include:

- Status of the chiller.
- Status of each circuit/compressor.
- Status of condenser fans.
- Leaving and Entering chilled water temperature.
- Suction pressure and temperature for each refrigerant circuit.
- Discharge pressure and temperature for each refrigerant circuit.
- Suction and discharge superheat for each refrigerant circuit.
- Ampere draw for each compressor.
- Expansion valve opening percentage.
- Ambient temperature.
- All active set points.
- Run time for each compressor.
- Number of compressor starts.
- Lockout and alarm status.
- Status of water flow switch, voltage monitor, compressor internal motor protector, oil level switch, run/stop input and pump down switches.
- Log of last 100 alarms.
- Lead compressor identification.
- Date and time.
- Graphs of all inputs and outputs.

System Protection

The following system protection controls will automatically act to insure system reliability and protection of the unit.

- Low suction pressure protection.
- High discharge pressure protection.
- High discharge temperature protection.
- Low discharge pressure protection.
- Low superheat protection.
- High compressor ampere protection.
- Compressor internal thermal protection.
- Freeze protection.
- Under voltage, over voltage, phase loss, phase reversal and phase unbalance protection.
- Chilled water flow loss protection.
- Sensor error protection.
- Pump down.
- Anti-recycle.
- Time delay between stages.
- 4-Levels of passwords to restrict the intentional mishandling.

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Optional Features available for the Micro Controller

PC Support Software

PC software to communicate with **APCN-S** microprocessor is available as an optional feature. Software is named **MCS-Connect** and it can provide both local and remote communications to the chiller microprocessor. This program allows viewing the entire status of chiller, inputs, outputs, set points, alarms, graphs etc. Through proper authorization, changes can be made to the system. Configuration files can be transmitted to or received from the unit. Communication between PC and chiller microprocessor can be made through RS-232 serial port or Ethernet port.

If there is more than one chiller, these chillers can be connected together via Rs-485 network which can support up to 20 chillers. Access to this network can be local, via RS 232 or Ethernet connection, or remote via 14.4K Baud modem. Each chiller in the network must be assigned to a unique address. This address can be changed from the LCD/keypad of the unit or through **MCS-Connect** software. RS 232 transmission should not exceed 50 feet in length and RS 485 transmission should not exceed 1 mile without repeater. For Ethernet communication, it is necessary to use a crossover cable when connected directly to a PC.

This software can run with Windows 2000 or newer version.

BMS Communication

BMS communication with the chiller microprocessor is possible through hardwired signals or major BMS protocols.

Hard wired signals

Volt free contacts for Run, Common fault and Auto mode indications and provision for remote start/stop are provided as standard feature. In addition to these, below options can be provided if specified.

- Emergency Stop – A volt free contact from BMS to chiller, which is normally closed and opens on an emergency shut down condition. It will make the chiller to shut down immediately bypassing normal shut down procedure.
- Chilled water reset – A 0-5VDC signal from BMS to chiller, which allows resetting chilled water set point around an acceptable range.

BMS protocols

The chiller controller is capable to interface with four major building management systems, which are BACnet, Modbus, Lonworks and Johnson N2, by adding optional hardware. This interface allows to monitor the status of chiller and individual circuits, all inputs and outputs, chilled water set point etc. The required BMS protocol and number of chillers needs to be specified during the time of order as costing of the BMS interface involves these parameters.

Factory Installed Options

Alternative Condenser Material

Made of copper tubes and alternative fin material and/or protective coats.

- For Pre Coated aluminum fins, specify **(FAP)**.
- For Aluminum Fins with Aeris Coat Protection, specify **(FAA)**.
- For Copper Fins, specify **(FC)**.
- For Copper Fins with Aeris Coat Protection, specify **(FCA)**.
- For Copper Fins only electroplated, specify **(CFT)**

Galvanized Frame

(GFB)

Hot dip galvanized after manufacture, steel frame and base.

IP55 Control Panel Enclosure

(ICP)

Control Panel for special applications to meet IP55 requirements.

Evaporator Casing

(ECA/ECG/ECS)

Shell and insulation casing enclosed in a jacket/casing of aluminium, galvanized or stainless steel as required, injected with polyurethane foam. 1.5" (38mm) insulation thickness.

Condenser Coil Guard

(CGP)

Galvanized wire mesh guard with painted finish for condenser coils. Recommended on ground level installations where coil needs to be protected against vandalism.

Main Isolator

(ISO)

For main power isolation. (consult SKM)

Voltage Monitoring Module as per DEWA

(DVM)

Under voltage relay as per DEWA regulations. This option is available for Dubai, UAE only.

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Evaporator Freeze Up Protection (EFP)

Heating cable with thermostat to prevent evaporator freeze-up where low ambient temperatures below 32°F (0°C) are anticipated with/out chiller operation.

Star/Delta Starter For Compressors (SDS)

To reduce starting current of compressors by reduced voltage starting. Compressors will be started in star and after few seconds it will be changed over to delta.

Ammeter & Phase Selector Switch (AMPC)

To indicate running AMPS of each compressor.

Ammeter & Phase Selector switch (AMPI)

To indicate running AMPS on main incomer of a chiller.

Voltmeter & Selector Switch (VSS)

For incoming line voltage.

Pressure Gauges (SDG)

Suction & discharge pressure indication of each refrigerant circuit.

Low Noise Fan & Motor (LNF)

Low noise Fan & Motor assembly can be provided for applications where minimal unit sound is required.

Pressure Relief Valve (PRV)

To protect the chiller unit from being over-pressurized.

Marine Paint (MP)

To provide increased corrosion resistant in coastal environments and off-shore locations.

Compressor Sound Enclosure (CSE)

To reduce compressor sound, compressor sound enclosure with insulated panels is mounted around the compressor.

ASME Stamped Evaporator (STE)

Shell and Tube evaporator with ASME stamp.

Suction Shut off Valve (SSOV)

Screw compressors are with suction shut off valves to isolate the compressor from the evaporator, this may be beneficial when servicing the chiller.

UL 1995 (UL-LISTED)

Unit construction are certified and in compliance of UL 1995 safety standards. Consult SKM for availability of selected models.

Options for Field Installation

Chilled Water Flow Switch (CWFS)

Anti-vibration mounts, spring type (CAVM)

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ENGINEERING SPECIFICATIONS - 50 Hz (Standard Efficiency)

Model	APCN	5060 S	5070 S	5080 S	5090 S	5100 S	5115 S	5130 S	
Cooling Capacity (1)	TR	50.6	57.8	70.8	80.4	89.3	100.6	130.7	
	kW	177.9	203.4	249.1	282.7	314.1	354.0	459.6	
Cooling Capacity (2)	TR	46.7	53.2	66.0	75.0	83.3	93.0	120.9	
	kW	164.4	187.2	232.0	263.6	292.8	327.0	425.3	
Compressor	-	Semi Hermetic, Screw							
Qty	#	1	1	1	1	2	2	2	
Oil Charge (BSE170) Ckt (A / B / C / D)	US Gal	4.0	4.0	5.8	5.0	5.0	4.0 / 4.0	4.0 / 4.0	
	Litre	15	15	22	19	19	15 / 15	15 / 15	
Condenser Coil	-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins							
Face Area (Total)	ft ²	75.0	83.3	100.0	153.3	153.3	173.3	240.0	
	m ²	6.97	7.75	9.30	14.25	14.25	16.11	22.31	
Condenser Fan	-	Propeller Direct Drive 960 rpm							
Quantity	#	4	4	6	6	6	8	8	
Air Flow Rate	cfm	42680	43768	61944	68268	68268	69540	91280	
	l/s	20141	20654	29231	32216	32216	32816	43974	
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected							
Size x Quantity	kW x #	1.5 x 4	1.5 x 4	1.5 x 6	1.5 x 6	1.5 x 6	1.5 x 6	1.5 x 8	
Evaporator	-	Direct Expansion Shell and Tube							
Quantity	#	1	1	1	1	1	1	1	
Refrigerant Circuits	#	1	1	1	1	1	2	2	
Water Volume	US Gal	22.5	23.2	23.2	33.8	33.8	30.9	47.8	
	Litre	85.0	88.0	88.0	128.0	128.0	117.0	181.0	
Refrigerant Charge (R134a)	lbs	71.5	80.3	90.2	135.8	135.8	155.8	196.4	
	kg	32.4	36.4	40.9	61.6	61.6	70.6	89.1	

Model	APCN	5245 S	5255 S	5270 S	5285 S	5300 S	5310 S	5320 S	5325 S
Cooling Capacity (1)	TR	243.8	253.3	265.8	282.4	297.9	307.9	315.6	320.8
	kW	857.6	890.8	934.8	993.3	1047.7	1083.0	1109.9	1128.4
Cooling Capacity (2)	TR	225.5	234.2	246.6	261.2	275.3	284.8	292.4	296.9
	kW	793.3	823.6	867.2	918.6	968.3	1001.8	1028.3	1044.3
Compressor	-	Semi Hermetic, Screw							
Qty	#	3	3	3	3	4	4	4	4
Oil Charge (BSE170) Ckt (A / B / C / D)	US Gal	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.8 / 5.8 / 5.8	5.0 / 5.0 / 5.8 / 5.8	5.0 / 5.0 / 5.0 / 5.8	5.0 / 5.0 / 5.0 / 5.0
	Litre	19 / 19 / 19	19 / 19 / 19	19 / 19 / 19	19 / 19 / 19	19 / 22 / 22 / 22	19 / 19 / 22 / 22	19 / 19 / 19 / 22	19 / 19 / 19 / 19
Condenser Coil	-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins							
Face Area (Total)	ft ²	409.3	409.3	460.0	460.0	496.0	496.0	512.0	512.0
	m ²	38.05	38.05	42.76	42.76	46.10	46.10	47.59	47.59
Condenser Fan	-	Propeller Direct Drive 960 rpm							
Quantity	#	16	16	18	18	18	18	20	20
Air Flow Rate	cfm	182080	182080	204804	204804	207216	207216	227640	227640
	l/s	85924	85924	96647	96647	97785	97785	107423	107423
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected							
Size x Quantity	kW x #	1.5 x 16	1.5 x 16	1.5 x 18	1.5 x 18	1.5 x 18	1.5 x 18	1.5 x 20	1.5 x 20
Evaporator	-	Direct Expansion Shell and Tube							
Quantity	#	1	1	1	1	1	1	1	1
Refrigerant Circuits	#	3	3	3	3	4	4	4	4
Water Volume	US Gal	97.7	97.7	114.5	114.5	115.5	115.5	115.5	115.5
	Litre	369.7	369.7	433.5	433.5	437.2	437.2	437.2	437.2
Refrigerant Charge (R134a)	lbs	357.1	357.1	399.0	399.0	417.1	425.8	443.6	452.3
	kg	161.9	161.9	181.0	181.0	189.2	193.1	201.2	205.1

Table 1

Notes :

- Capacity ratings are based on standard AHRI - 550 / 590 conditions of 95°F (35°C) ambient, 44°F (6.7°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- Capacity ratings are based on 115°F (46°C) ambient, 45°F (7.2°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- For availability of models at 440V/3/50Hz & 220/3/60Hz, please consult SKM.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ENGINEERING SPECIFICATIONS - 50 Hz (Standard Efficiency)

APCN	5145 S	5155 S	5160 S	5175 S	5185 S	5200 S	5220 S	5230 S	5235 S
TR	145.9	153.5	158.7	176.2	185.7	201.1	217.6	225.9	233.9
kW	513.2	539.9	558.2	619.6	653.2	707.3	765.5	794.5	822.8
TR	135.3	142.9	147.5	163.3	172.1	185.7	200.1	208.4	215.9
kW	476.1	502.8	518.7	574.5	605.5	653.1	703.7	732.9	759.5
-	Semi Hermetic, Screw								
#	2	2	2	2	2	3	3	3	3
US Gal	5.8 / 5.8	5.0 / 5.8	5.0 / 5.0	5.0 / 5.0	5.0 / 5.0	5.8 / 5.8 / 4.0	5.8 / 5.8 / 5.8	5.0 / 5.8 / 5.8	5.0 / 5.0 / 5.8
Litre	22 / 22	19 / 22	19 / 19	19 / 19	19 / 19	22 / 22 / 15	22 / 22 / 22	19 / 22 / 22	19 / 19 / 22
-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins								
ft ²	240.0	256.0	256.0	306.7	306.7	344.0	360.0	393.3	376.0
m ²	22.31	23.80	23.80	28.50	28.50	31.98	33.46	36.56	34.95
-	Propeller Direct Drive 960 rpm								
#	8	10	10	12	12	12	12	14	14
cfm	93184	113820	113820	136536	136536	138936	139776	161616	160552
l/s	43974	53712	53712	64431	64431	65564	65960	76267	75764
-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected								
kWx#	1.5 x 8	1.5 x 10	1.5 x 10	1.5 x 12	1.5 x 12	1.5 x 12	1.5 x 12	1.5 x 14	1.5 x 14
-	Direct Expansion Shell and Tube								
#	1	1	1	1	1	1	1	1	1
#	2	2	2	2	2	3	3	3	3
US Gal	85.6	85.6	85.6	84.8	84.8	75.8	75.8	100.6	100.6
Litre	324.0	324.0	324.0	321.0	321.0	286.9	286.9	380.8	380.8
lbs	209.0	226.8	235.5	272.4	272.4	283.8	293.4	327.2	326.0
kg	94.8	102.9	106.8	123.6	123.6	128.7	133.0	148.4	147.9
APCN	5335 S	5345 S	5350 S	5365 S	5375 S	5385 S	5400 S	5410 S	5425 S
TR	333.2	342.3	349.3	362.0	371.5	384.8	397.7	410.2	422.3
kW	1171.9	1203.9	1228.5	1273.1	1306.5	1353.3	1398.7	1442.6	1485.2
TR	309.2	317.5	322.9	335.5	344.3	354.6	364.4	373.8	382.8
kW	1087.4	1116.6	1135.6	1180.1	1210.9	1247.1	1281.7	1314.8	1346.5
-	Semi Hermetic, Screw								
#	4	4	4	4	4	4	4	4	4
US Gal	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	7.9 / 5.0 / 5.0 / 5.0	7.9 / 7.9 / 5.0 / 5.0	7.9 / 7.9 / 7.9 / 5.0	7.9 / 7.9 / 7.9 / 7.9
Litre	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19	30 / 19 / 19 / 19	30 / 30 / 19 / 19	30 / 30 / 30 / 19	30 / 30 / 30 / 30
-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins								
ft ²	562.7	562.7	562.7	613.3	613.3	613.3	613.3	613.3	613.3
m ²	52.30	52.30	52.30	57.01	57.01	57.01	57.01	57.01	57.01
-	Propeller Direct Drive 960 rpm								
#	22	22	22	24	24	24	24	24	24
cfm	250360	250360	250360	273072	273072	273072	273072	273072	273072
l/s	118145	118145	118145	128863	128863	128863	128863	128863	128863
-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected								
kWx#	1.5 x 22	1.5 x 22	1.5 x 22	1.5 x 24	1.5 x 24	1.5 x 24	1.5 x 24	1.5 x 24	1.5 x 24
-	Direct Expansion Shell and Tube								
#	1	1	2	2	2	2	2	2	2
#	4	4	4	4	4	4	4	4	4
US Gal	115.5	115.5	169.6	169.6	169.6	169.6	169.6	169.6	169.6
Litre	437.2	437.2	642.0	642.0	642.0	642.0	642.0	642.0	642.0
lbs	481.2	481.2	516.0	544.9	544.9	544.9	544.9	544.9	544.9
kg	218.2	218.2	234.0	247.1	247.1	247.1	247.1	247.1	247.1

Table 1 Ends

Notes :

- Capacity ratings are based on standard AHRI - 550 / 590 conditions of 95°F (35°C) ambient, 44°F (6.7°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- Capacity ratings are based on 115°F (46°C) ambient, 45°F (7.2°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- For availability of models at 440V/3/50Hz & 220/3/60Hz, please consult SKM.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ENGINEERING SPECIFICATIONS - 60 Hz (Standard Efficiency)

Model	APCN	6060 S	6070 S	6085 S	6095 S	6105 S	6130 S	6140 S
Cooling Capacity (1)	TR	60.9	66.7	85.3	93.1	105.3	126.4	138.1
	kW	214.2	234.7	300.0	327.4	370.2	444.5	485.9
Cooling Capacity (2)	TR	55.7	60.9	78.7	86.2	97.4	116.6	126.9
	kW	196.0	214.4	276.8	303.3	342.6	410.1	446.5
Compressor	-	Semi Hermetic, Screw						
Qty	#	1	1	1	1	1	2	2
Oil Charge (BSE170)	US Gal	4.0	4.0	5.8	5.0	5.0	4.0 / 4.0	4.0 / 4.0
Ckt (A / B / C / D)	Litre	15	15	22	19	19	15 / 15	15 / 15
Condenser Coil	-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins						
Face Area (Total)	ft ²	75.0	83.3	100.0	153.3	153.3	240.0	240.0
	m ²	6.97	7.75	9.30	14.25	14.25	22.31	22.31
Condenser Fan	-	Propeller Direct Drive 1150 rpm						
Quantity	#	4	4	6	6	6	8	8
Air Flow Rate	cfm	51552	52792	74988	82200	82200	112128	112128
	l/s	24327	24913	35387	38790	38790	52913	52913
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected						
Size x Quantity	kWx#	2.2 x 4	2.2 x 4	2.2 x 6	2.2 x 6	2.2 x 6	2.2 x 6	2.2 x 8
Evaporator	-	Direct Expansion Shell and Tube						
Quantity	#	1	1	1	1	1	1	1
Refrigerant Circuits	#	1	1	1	1	1	2	2
Water Volume	US Gal	23.2	23.2	33.8	33.8	30.9	47.8	47.8
	Litre	88.0	88.0	128.0	128.0	117.0	181.0	181.0
Refrigerant Charge (R134a)	lbs	75.0	80.3	95.8	135.8	138.9	194.8	196.0
	kg	34.0	36.4	43.5	61.6	63.0	88.4	88.9

Model	APCN	6265 S	6275 S	6285 S	6295 S	6305 S	6320 S	6335 S
Cooling Capacity (1)	TR	263.8	274.5	283.8	295.0	303.3	319.4	331.1
	kW	927.8	965.6	998.0	1037.6	1066.6	1123.4	1164.7
Cooling Capacity (2)	TR	241.5	251.1	260.1	270.3	277.0	293.1	303.7
	kW	849.4	883.2	914.8	950.7	974.2	1030.7	1068.0
Compressor	-	Semi Hermetic, Screw						
Qty	#	3	3	3	3	3	3	3
Oil Charge (BSE170)	US Gal	5.0 / 5.8 / 5.8	5.0 / 5.0 / 5.8	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0
Ckt (A / B / C / D)	Litre	19 / 22 / 22	19 / 19 / 22	19 / 19 / 19	19 / 19 / 19	19 / 19 / 19	19 / 19 / 19	19 / 19 / 19
Condenser Coil	-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins						
Face Area (Total)	ft ²	393.3	376.0	409.3	409.3	409.3	460.0	460.0
	m ²	36.56	34.95	38.05	38.05	38.05	42.76	42.76
Condenser Fan	-	Propeller Direct Drive 1150 rpm						
Quantity	#	14	14	16	16	16	18	18
Air Flow Rate	cfm	194516	193256	219232	219232	219232	246600	246600
	l/s	91792	91198	103456	103456	103456	116371	116371
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected						
Size x Quantity	kWx#	2.2 x 14	2.2 x 14	2.2 x 16	2.2 x 16	2.2 x 16	2.2 x 18	2.2 x 18
Evaporator	-	Direct Expansion Shell and Tube						
Quantity	#	1	1	1	1	1	1	1
Refrigerant Circuits	#	3	3	3	3	3	3	3
Water Volume	US Gal	97.7	97.7	97.7	97.7	114.5	114.5	114.5
	Litre	369.7	369.7	369.7	369.7	433.5	433.5	433.5
Refrigerant Charge (R134a)	lbs	330.6	329.4	357.1	357.1	370.1	399.0	399.0
	kg	149.9	149.4	161.9	161.9	167.9	181.0	181.0

Table 2

Notes :

- Capacity ratings are based on standard AHRI - 550 / 590 conditions of 95°F (35°C) ambient, 44°F (6.7°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- Capacity ratings are based on 115°F (46°C) ambient, 45°F (7.2°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- For availability of models at 440V/3/50Hz & 220/3/60Hz, please consult SKM.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ENGINEERING SPECIFICATIONS - 60 Hz (Standard Efficiency)

APCN	6155 S	6170 S	6185 S	6190 S	6205 S	6220 S	6240 S	6255 S
TR	156.3	170.3	184.4	190.0	205.7	216.9	240.0	254.7
kW	549.9	598.9	648.5	668.4	723.4	763.0	844.0	895.9
TR	144.2	156.9	169.1	173.6	189.4	199.7	219.0	232.5
kW	507.1	551.9	594.7	610.7	666.0	702.4	770.1	817.9
-	Semi Hermetic, Screw							
#	2	2	2	2	2	2	3	3
US Gal	5.8 / 4.0	5.8 / 5.8	5.0 / 5.8	5.0 / 5.0	5.0 / 5.0	5.0 / 5.0	5.8 / 5.8 / 4.0	5.8 / 5.8 / 5.8
Litre	22 / 15	22 / 22	19 / 22	19 / 19	19 / 19	19 / 19	22 / 22 / 15	22 / 22 / 22
-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins							
ft ²	240.0	240.0	256.0	256.0	306.7	306.7	344.0	360.0
m ²	22.31	22.31	23.80	23.80	28.50	28.50	31.98	33.46
-	Propeller Direct							
#	8	8	10	10	12	12	12	12
cfm	112128	112128	137040	137040	164400	164400	167184	168192
l/s	52913	52913	64669	64669	77580	77580	78894	79370
-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected							
kWx#	2.2 x 8	2.2 x 8	2.2 x 10	2.2 x 10	2.2 x 12	2.2 x 12	2.2 x 12	2.2 x 12
-	Direct Expansion Shell and Tube							
#	1	1	1	1	1	1	1	1
#	2	2	2	2	2	2	3	3
US Gal	85.6	85.6	84.8	84.8	84.8	84.8	100.6	100.6
Litre	324.0	324.0	321.0	321.0	321.0	321.0	380.8	380.8
lbs	208.6	209.0	234.8	243.5	272.4	272.4	290.0	299.5
kg	94.6	94.8	106.5	110.4	123.6	123.6	131.5	135.8

APCN	6355 S	6365 S	6375 S	6380 S	6400 S	6410 S	6425 S	6435 S
TR	352.8	365.7	374.5	380.1	396.0	407.3	422.7	433.8
kW	1240.8	1286.4	1317.1	1336.8	1392.8	1432.6	1486.7	1525.9
TR	324.2	334.4	342.8	347.2	363.3	373.6	389.2	399.4
kW	1140.3	1176.1	1205.6	1221.3	1277.7	1314.1	1368.8	1404.9
-	Semi Hermetic, Screw							
#	4	4	4	4	4	4	4	4
US Gal	5.0 / 5.8 / 5.8 / 5.8	5.0 / 5.0 / 5.8 / 5.8	5.0 / 5.0 / 5.0 / 5.8	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0	5.0 / 5.0 / 5.0 / 5.0
Litre	19 / 22 / 22 / 22	19 / 19 / 22 / 22	19 / 19 / 19 / 22	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19	19 / 19 / 19 / 19
-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins							
ft ²	496.0	496.0	512.0	512.0	562.7	562.7	613.3	613.3
m ²	46.10	46.10	47.59	47.59	52.30	52.30	57.01	57.01
-	Propeller Direct Drive 1150 rpm							
#	18	18	20	20	22	22	24	24
cfm	249408	249408	274080	274080	301444	301444	328800	328800
l/s	117696	117696	129338	129338	142251	142251	155161	155161
-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected							
kWx#	2.2 x 18	2.2 x 18	2.2 x 20	2.2 x 20	2.2 x 22	2.2 x 22	2.2 x 24	2.2 x 24
-	Direct Expansion Shell and Tube							
#	2	2	2	2	2	2	2	2
#	4	4	4	4	4	4	4	4
US Gal	169.6	169.6	169.6	169.6	169.6	169.6	169.6	169.6
Litre	642.0	642.0	642.0	642.0	642.0	642.0	642.0	642.0
lbs	451.9	460.6	478.4	487.1	516.0	516.0	544.9	544.9
kg	204.9	208.9	217.0	220.9	234.0	234.0	247.1	247.1

Table 2 Ends

Notes :

- Capacity ratings are based on standard AHRI - 550 / 590 conditions of 95°F (35°C) ambient, 44°F (6.7°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- Capacity ratings are based on 115°F (46°C) ambient, 45°F (7.2°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- For availability of models at 440V/3/50Hz & 220/3/60Hz, please consult SKM.

SKM Air Cooled Packaged Chillers

APCN-S Series - R-134a

CAPACITY RATINGS - 50 Hz (Standard Efficiency)

Model	LCWT	Condenser Entering Air Temperature °F (°C)																			
		95.00 (35.0)				105.00 (40.6)				115.00 (46.1)				120.00 (48.9)				125.00 (51.7)			
		CCap	PI*	WFR	WPD	CCap	PI*	WFR	WPD	CCap	PI*	WFR	WPD	CCap	PI*	WFR	WPD	CCap	PI*	WFR	WPD
APCN S EER	°F	TR	kW	USgpm	ft.wg	TR	kW	USgpm	ft.wg	TR	kW	USgpm	ft.wg	TR	kW	USgpm	ft.wg	TR	kW	USgpm	ft.wg
	°C	kW	kW	l/s	ft.wg	kW	kW	l/s	ft.wg	kW	kW	l/s	ft.wg	kW	kW	l/s	ft.wg	kW	kW	l/s	ft.wg
5335 S 10.4	42	324	348.6	777.7	10.3	310.3	395.3	744.7	9.5	295.1	448.1	708.1	8.6	286.9	476.8	688.5	8.2	278.3	507.1	667.9	7.7
	5.6	1139.7	348.6	49.1	30.9	1091.4	395.3	47	28.4	1037.8	448.1	44.7	25.8	1008.9	476.8	43.4	24.5	978.8	507.1	42.1	23.2
	44	333.2	352.6	799.6	10.9	319.4	399.9	766.4	10	304	453.4	729.7	9.1	295.8	482.6	709.9	8.7	287.2	513.2	689.2	8.2
	6.7	1171.9	352.6	50.4	32.5	1123.2	399.9	48.4	30	1069.3	453.4	46	27.3	1040.3	482.6	44.8	26	1010	513.2	43.5	24.6
	45	338.3	354.8	812	11.2	324.5	402.5	778.8	10.3	309.2	456.5	742	9.4	300.9	485.9	722.3	9	292.3	516.8	701.5	8.5
	7.2	1190	354.8	51.2	33.5	1141.4	402.5	49.1	30.9	1087.4	456.5	46.8	28.2	1058.5	485.9	45.6	26.8	1028.1	516.8	44.3	25.4
5345 S 10.3	42	333.1	361.5	799.4	10.9	318.9	409.6	765.3	10	303.2	464	727.6	9.1	294.7	493.5	707.4	8.6	285.9	524.5	686.2	8.2
	5.6	1171.5	361.5	50.4	32.5	1121.5	409.6	48.3	29.9	1066.3	464	45.9	27.2	1036.6	493.5	44.6	25.8	1005.7	524.5	43.3	24.4
	44	342.3	365.5	821.5	11.4	328	414.4	787.3	10.6	312.3	469.5	749.4	9.6	303.8	499.4	729.1	9.1	295	530.9	707.9	8.6
	6.7	1203.9	365.5	51.8	34.2	1153.7	414.4	49.7	31.6	1098.3	469.5	47.3	28.8	1068.5	499.4	46	27.3	1037.4	530.9	44.7	25.8
	45	347.5	367.8	834	11.8	333.2	417	799.7	10.9	317.5	472.6	761.9	9.9	309	502.8	741.6	9.4	300.2	534.6	720.4	8.9
	7.2	1222.2	367.8	52.6	35.2	1172	417	50.5	32.5	1116.6	472.6	48.1	29.7	1086.8	502.8	46.8	28.2	1056.7	534.6	45.4	26.7
5350 S 10.4	42	333.1	361.5	799.4	10.9	318.9	409.6	765.3	10	303.2	464	727.6	9.1	294.7	493.5	707.4	8.6	285.9	524.5	686.2	8.2
	5.6	1171.5	361.5	50.4	32.5	1121.5	409.6	48.3	29.9	1066.3	464	45.9	27.2	1036.6	493.5	44.6	25.8	1005.7	524.5	43.3	24.4
	44	342.3	365.5	821.5	11.4	328	414.4	787.3	10.6	312.3	469.5	749.4	9.6	303.8	499.4	729.1	9.1	295	530.9	707.9	8.6
	6.7	1203.9	365.5	51.8	34.2	1153.7	414.4	49.7	31.6	1098.3	469.5	47.3	28.8	1068.5	499.4	46	27.3	1037.4	530.9	44.7	25.8
	45	347.5	367.8	834	11.8	333.2	417	799.7	10.9	317.5	472.6	761.9	9.9	309	502.8	741.6	9.4	300.2	534.6	720.4	8.9
	7.2	1222.2	367.8	52.6	35.2	1172	417	50.5	32.5	1116.6	472.6	48.1	29.7	1086.8	502.8	46.8	28.2	1056.7	534.6	45.4	26.7
5365 S 10.7	42	333.1	361.5	799.4	10.9	318.9	409.6	765.3	10	303.2	464	727.6	9.1	294.7	493.5	707.4	8.6	285.9	524.5	686.2	8.2
	5.6	1171.5	361.5	50.4	32.5	1121.5	409.6	48.3	29.9	1066.3	464	45.9	27.2	1036.6	493.5	44.6	25.8	1005.7	524.5	43.3	24.4
	44	342.3	365.5	821.5	11.4	328	414.4	787.3	10.6	312.3	469.5	749.4	9.6	303.8	499.4	729.1	9.1	295	530.9	707.9	8.6
	6.7	1203.9	365.5	51.8	34.2	1153.7	414.4	49.7	31.6	1098.3	469.5	47.3	28.8	1068.5	499.4	46	27.3	1037.4	530.9	44.7	25.8
	45	347.5	367.8	834	11.8	333.2	417	799.7	10.9	317.5	472.6	761.9	9.9	309	502.8	741.6	9.4	300.2	534.6	720.4	8.9
	7.2	1222.2	367.8	52.6	35.2	1172	417	50.5	32.5	1116.6	472.6	48.1	29.7	1086.8	502.8	46.8	28.2	1056.7	534.6	45.4	26.7

Table 3 Ends

* Power input mentioned in this page should not be used for cable or fuse selection. MCA and MFA values given in the electrical data pages (24-26) should be referred for the same.

Capacity ratings are based on 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.

Legends

- CCAP = Cooling Capacity.
- ECWT = Entering Chilled Water Temperature
- EER = Energy Efficiency Ratio.
- Net refrigeration capacity in Btuh divided by the total power input of the unit in Watts. The EER shown are at AHRI standard 550/590 rating conditions. [95°F (35°C) ambient, 54/44°F (12.2/6.7°C) ECWT/LCWT]

- LCWT = Leaving Chilled Water Temperature
- PI = Compressor(s) Power Input in KW
- Range = ECWT-LCWT
- TR = Tons of Refrigeration
- WFR = Water Flow Rate
- WPD = Water Pressure Drop

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Capacity Correction & Limits

Evaporator Chiller Limits of Operation

Maximum LCWT : 48°F (8.89°C)
 Maximum ECWT : 76°F (24.4°C)*
 Minimum LCWT : 42°F (5.55°C)
 For Lower LCWT ethylene glycol solution to be used, consult SKM.
 (*For short periods.)

Range & Flow Limits

Range limit 8°F - 16°F (4.4°C - 8.9°C) except where limited by water flow rate limits for evaporator. For minimum & maximum water flow rate refer to page 27.

Working & Test Pressures

Evaporator Pressure		Refrigerant	Water
Maximum Working Pressure	psig	239.3	145
	kPa	1650	1000
Test Pressure	psig	342.3	207.4
	kPa	2360	1430

Table 5

Condenser Pressure		Refrigerant
Maximum Working Pressure	psig	300
	kPa	2068
Test Pressure	psig	450
	kPa	3102

Table 6

Cooler Fouling Factors

The units are rated at 0.0001 ft².h.°F/Btu (0.018m².°C/KW) Other than this fouling factor, apply the correction factors to get the effect on cooling capacity and power input.

Fouling Factor		Capacity Multiplier	Power Multiplier
IP	SI		
0.0001 *	0.018	1	1
0.00025	0.044	0.99	1
0.0005	0.088	0.98	0.99
0.001	0.176	0.95	0.98
0.002	0.352	0.90	0.96

Table 7

*Standard fouling factor, as per AHRI standard 550/590.

Altitude Correction Factor

The units ratings are based on sea level. Above sea level apply the following correction factors:

Altitude		Capacity Multiplier	Power Multiplier
Feet	Meters		
0	0	1	1
2000	610	0.99	1.01
4000	1219	0.98	1.02
6000	1829	0.97	1.03
8000	2438	0.96	1.04
10000	3048	0.95	1.05

Table 8

Range Correction Factors

Capacity ratings based on 10°F (5.5°C) chilled water range. For other than this range please use correction factor below.

Range		Capacity Multiplier	Power Multiplier
°F	°C		
8	4.4	0.995	0.998
10	5.5	1	1
12	6.7	1.005	1.002
14	7.8	1.01	1.004
16	8.9	1.015	1.006

Table 9

Fin Material Correction Factors

The unit ratings are based on copper tube and aluminium fins condenser. For alternative condenser material the following factors apply :

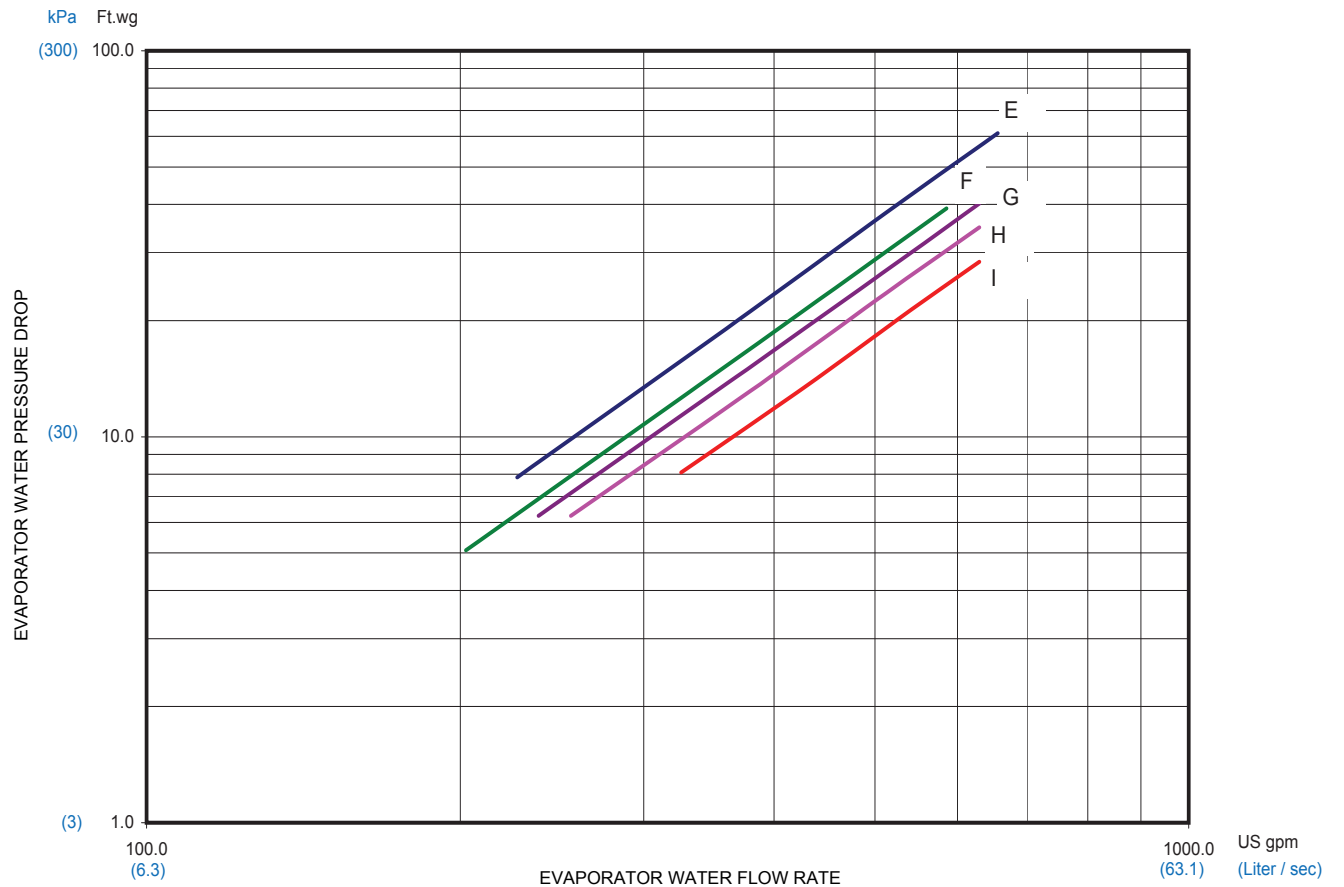
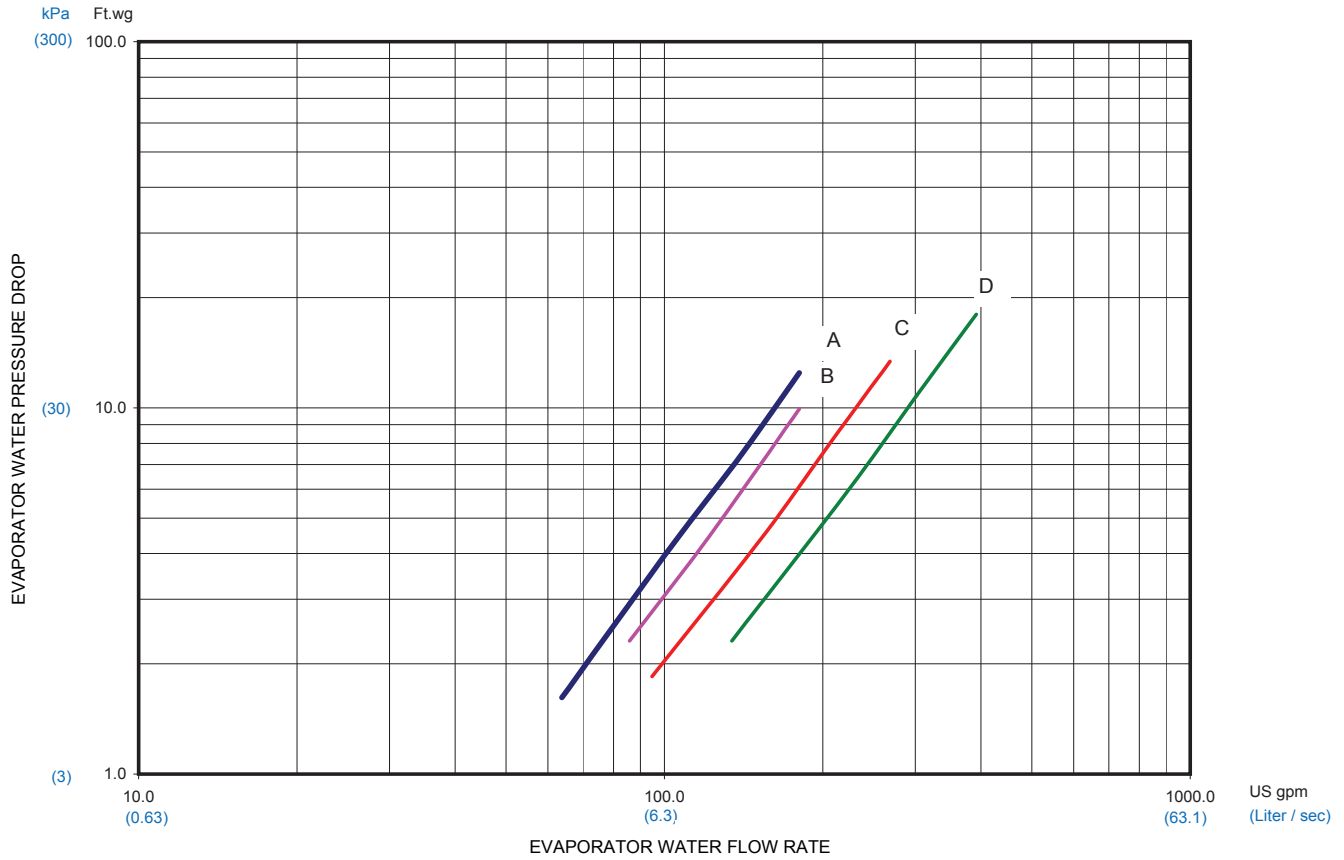
Condenser Fin Material	Capacity Multiplier	Power Multiplier
Precoated Aluminum	0.995	1.001
Copper	1.01	0.992

Table 10

(Note: Aeris Coating does not affect Capacity and Power).

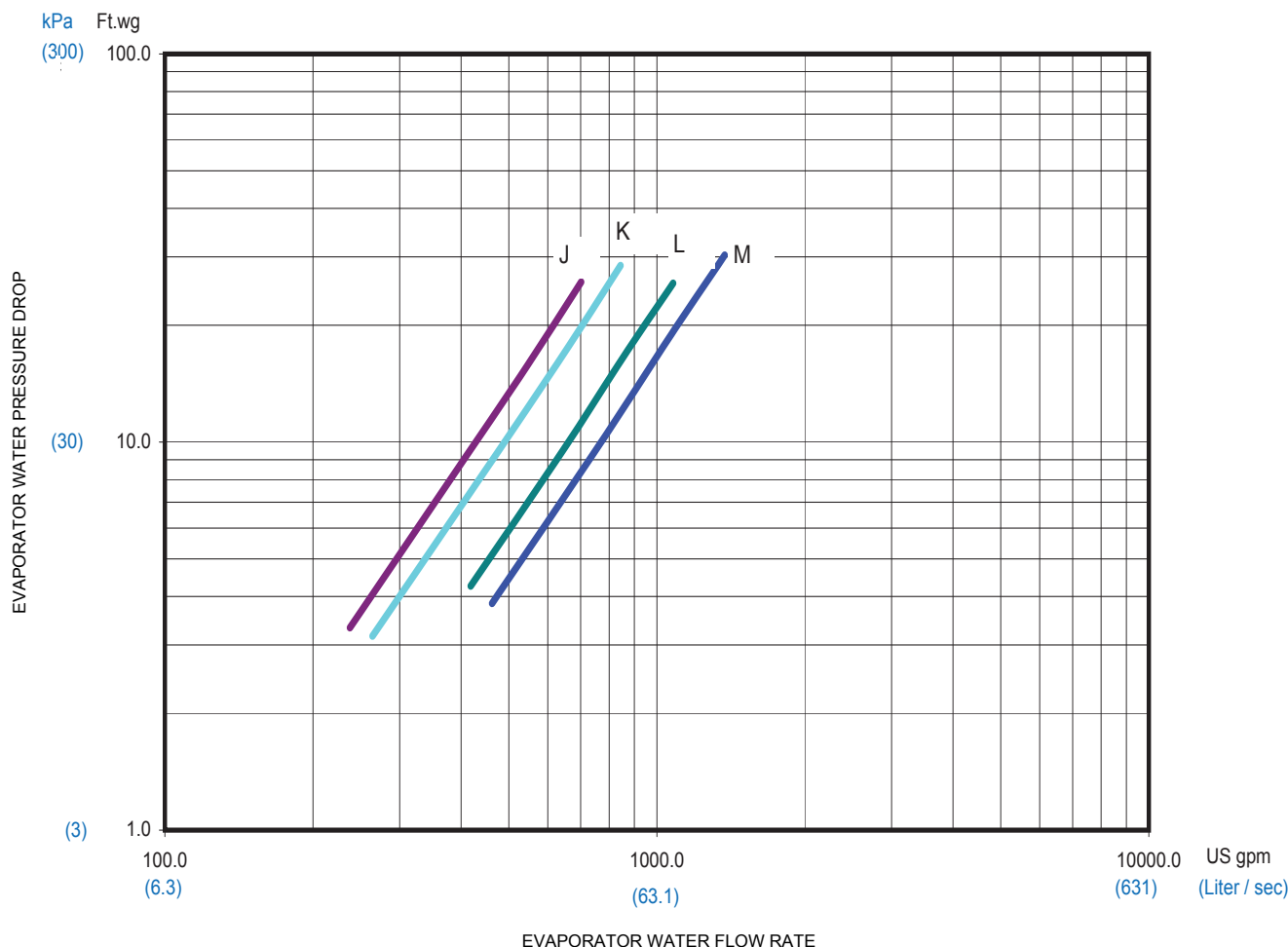
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Evaporator Water Pressure Drop



SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Evaporator Water Pressure Drop



Graph	APCN S Models		Water Flow Rate			
	Std Eff.		Minimum		Maximum	
	50 Hz	60 Hz	US gpm	L/s	US gpm	L/s
A	5050	-	63.8	4.03	180.5	11.39
B	5060, 5070	6060, 6070	85.9	5.42	190.0	11.99
C	5080, 5090	6085, 6095	94.7	5.97	268.6	16.94
D	5100, 5115	6105	134.3	8.47	391.9	24.72
E	5130	6130, 6140	226.7	14.31	656.0	41.39
F	-	-	202.5	12.78	585.6	36.94
G	-	-	237.8	15.00	629.6	39.72
H	5145, 5155, 5160	6155, 6170	255.4	16.11	629.6	39.72
I	5175, 5185	6185, 6190, 6205, 6220	325.8	20.56	629.6	39.72
	5350, 5365, 5375, 5385, 5400, 5410, 5425	6365, 6375, 6380, 6400, 6410, 6425, 6435				
J	5200	-	237.8	15.00	701.6	44.26
K	5220, 5230	6240, 6255, 6265	264.2	16.67	843.8	53.24
L	5235	-	418.3	26.39	883.1	55.71
L	5245, 5255	6275, 6285, 6295	418.3	26.39	981.2	61.90
L	5300	-	418.3	26.39	1079.3	68.10
M	5270, 5285	6305, 6320, 6335, 6365	462.3	29.17	1275.6	80.48
M	5310, 5320, 5325, 5335, 5345	-	462.3	29.17	1275.6	80.48
M	-	-	462.3	29.17	1373.7	86.67

Table 11

Note : To calculate the water pressure drop for shaded models, use the indicated graphs and halve the WFR as the evaporators are connected in parallel

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Selection Procedure

APCN-S Chillers should be selected with specific Design Considerations, requirements and parameters of the intended application. Care and good engineering should lead to an efficient and cost effective selection. Sample procedures are shown below:

Example 1: (IP System)

Select an Air Cooled Package Chiller giving a capacity of 170.0 TR to cool water from 54°F to 44°F at 2000 ft. altitude, 0.00075 fouling factor, power supply 415V/3Ph/50Hz an 115 °F ambient Temperature.

Find compressor power input in kW.

Selection:

Apply the following factors to convert the required capacity to tabulated capacity ratings.

	Capacity Multiplier	Power Multiplier
Altitude	0.99	1.01
Fouling Factor	0.965	0.985

$$\text{Tabulated rated capacity} = \frac{170}{0.99 \times 0.965} = 177.9 \text{ TR}$$

Refer to capacity rating 50Hz under 115 °F condenser entering air temperature and select a chiller giving a capacity nearest larger to 177.9 at 44 °F LCWT. Select model APCN 5200-S giving a capacity of 182.8 TR and PI = 277.2 kW.

Apply correction factors to the selected unit to find actual capacity and P I.

$$\begin{aligned} \text{Capacity} &= 182.8 \times 0.99 \times 0.965 \\ &= 174.6 \text{ TR} \\ \text{P I} &= 277.2 \times 1.01 \times 0.985 \\ &= 275.8 \text{ kW} \end{aligned}$$

Calculation of Water Flow Rate (WFR)

To calculate the water flow rate to be circulated, use the following:

$$\begin{aligned} \text{WFR (US gpm)} &= \frac{\text{C.CAP (TR)} \times 24}{\text{Range (°F)}} \\ &= \frac{174.6 \times 24}{10} = 419.0 \text{ US gpm} \end{aligned}$$

Example 2: (SI System)

Select an Air Cooled Package Chiller giving a capacity of 630 kW of refrigeration to cool water from 12.2°C to 6.7°C at 610M altitude, 0.132 fouling factor, power supply 380V/3Ph/60Hz and 40.6 °C ambient Temperature.

Find compressor power input in kW.

Selection:

Apply the following factors to convert the required capacity to tabulated capacity ratings.

	Capacity Multiplier	Power Multiplier
Altitude	0.99	1.01
Fouling Factor	0.965	0.985

$$\text{Tabulated rated capacity} = \frac{630}{0.99 \times 0.965} = 659.4 \text{ kW}$$

Refer to capacity rating 60Hz under 40.6 °C condenser entering air temperature and select a chiller giving a capacity nearest larger to 659.4 at 6.7 °C LCWT. Select model APCN 6205-S giving a capacity of 691.3 kW and PI = 246.6 kW.

Apply correction factors to the selected unit to find actual capacity and P I.

$$\begin{aligned} \text{Capacity} &= 691.3 \times 0.99 \times 0.965 \\ &= 660.4 \text{ kW} \\ \text{P I} &= 246.6 \times 1.01 \times 0.985 \\ &= 245.3 \text{ kW} \end{aligned}$$

Calculation of Water Flow Rate (WFR)

To calculate the water flow rate to be circulated, use the following:

$$\begin{aligned} \text{WFR (L/s)} &= \frac{\text{C.CAP (kW)} \times 0.239}{\text{Range (°C)}} \\ &= \frac{660.4 \times 0.239}{5.5} = 28.7 \text{ L/s.} \end{aligned}$$

For more details refer to other specifications and dimensional drawings for the selected model.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ELECTRICAL DATA

Power Supply: 380~415V/3PH/50Hz

Model APCN	Unit Characteristic			Compressor			Condenser Fan Motor		
	MFA	MCA	ICF	QTY	RLA	LRA	QTY	FLA	LRA
5050 S	400	196	508	1	144	479	4	4.0	16.5
5060 S	400	220	545	1	163	516	4	4.0	16.5
5070 S	500	283	702	1	207	665	6	4.0	16.5
5080 S	630	319	766	1	236	729	6	4.0	16.5
5090 S	630	358	639	1	267	602	6	4.0	16.5
5100 S	500	348	660	2	144	479	6	4.0	16.5
5115 S	630	399	724	2	163	516	8	4.0	16.5
5130 S	800	454	873	1 + 1	207 + 163	665 + 516	8	4.0	16.5
5145 S	800	498	917	2	207	665	8	4.0	16.5
5155 S	800	542	989	1 + 1	236 + 207	729 + 665	10	4.0	16.5
5160 S	800	571	1018	2	236	729	10	4.0	16.5
5175 S	1000	618	899	1 + 1	267 + 236	602 + 729	12	4.0	16.5
5185 S	1000	649	930	2	267	602	12	4.0	16.5
5200 S	1000	677	1096	2 + 1	207 + 163	665 + 516	12	4.0	16.5
5220 S	1000	721	1140	3	207	665	12	4.0	16.5
5230 S	1000	765	1212	1 + 2	236 + 207	729 + 665	14	4.0	16.5
5235 S	1250	794	1241	2 + 1	236 + 207	729 + 665	14	4.0	16.5
5245 S	1250	831	1278	3	236	729	16	4.0	16.5
5255 S	1250	870	1151	1 + 2	267 + 236	602 + 729	16	4.0	16.5
5270 S	1250	909	1190	2 + 1	267 + 236	602 + 729	18	4.0	16.5
5285 S	1250	940	1221	3	267	602	18	4.0	16.5
5300 S	1250	988	1435	1 + 3	236 + 207	729 + 665	18	4.0	16.5
5310 S	1250	1017	1464	2 + 2	236 + 207	729 + 665	18	4.0	16.5
5320 S	1500	1054	1501	3 + 1	236 + 207	729 + 665	20	4.0	16.5
5325 S	1500	1083	1530	4	236	729	20	4.0	16.5
5335 S	1500	1130	1411	1 + 3	267 + 236	602 + 729	22	4.0	16.5
5345 S	1500	1161	1442	2 + 2	267 + 236	602 + 729	22	4.0	16.5
5350 S	1500	1161	1442	2 + 2	267 + 236	602 + 729	22	4.0	16.5
5365 S	1000+1000	648+618	930+1056	3 + 1	267 + 236	602 + 729	24	4.0	16.5
5375 S	1000+1000	648+648	930+930	4	267	602	24	4.0	16.5
5385 S	1000+1000	681+648	913+930	1 + 3	293 + 267	586 + 602	24	4.0	16.5
5400 S	1000+1000	707+648	940+930	2 + 2	293 + 267	586 + 602	24	4.0	16.5
5410 S	1000+1000	707+682	940+955	3 + 1	293 + 267	586 + 602	24	4.0	16.5
5425 S	1000+1000	707+707	940+940	4	293	586	24	4.0	16.5

Table 12

NOTE:

220V/1PH/50Hz control power must be supplied from a separate source, through field supplied and installed disconnect switch

Legend

MFA Maximum Fuse Amps (for fuse sizing), complies with NEC Article 440-22 & 430-52.

MCA Minimum Circuit Amps.(for wire sizing), complies with NEC article 440-33.

ICF Maximum Instantaneous Current Flow

RLA Rated Load Amps. (at worst operating condition)

LRA Locked Rotor Amps

FLA Full Load Amps

Note :

Voltage imbalance not to exceed $\pm 2\%$ of the rated voltage

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ELECTRICAL DATA

Power Supply: 460V/3PH/60Hz

Model APCN	Unit Characteristic			Compressor			Condenser Fan Motor		
	MFA	MCA	ICF	QTY	RLA	LRA	QTY	FLA	LRA
6060 S	400	199	515	1	143	479	4	5.0	21.0
6070 S	400	223	552	1	162	516	4	5.0	21.0
6085 S	500	288	711	1	206	665	6	5.0	21.0
6095 S	630	323	775	1	234	729	6	5.0	21.0
6105 S	630	361	648	1	265	602	6	5.0	21.0
6130 S	500	362	678	2	143	479	8	5.0	21.0
6140 S	630	405	734	2	162	516	8	5.0	21.0
6155 S	800	460	883	1 + 1	206 + 162	665 + 516	8	5.0	21.0
6170 S	800	504	927	2	206	665	8	5.0	21.0
6185 S	800	549	1001	1 + 1	234 + 206	729 + 665	10	5.0	21.0
6190 S	800	577	1029	2	234	729	10	5.0	21.0
6205 S	1000	625	912	1 + 1	265 + 234	602 + 729	12	5.0	21.0
6220 S	1000	656	943	2	265	602	12	5.0	21.0
6240 S	1000	686	1109	2 + 1	206 + 162	665 + 516	12	5.0	21.0
6255 S	1000	730	1153	3	206	665	12	5.0	21.0
6265 S	1000	775	1227	1 + 2	234 + 206	729 + 665	14	5.0	21.0
6275 S	1250	803	1255	2 + 1	234 + 206	729 + 665	14	5.0	21.0
6285 S	1250	841	1293	3	234	729	16	5.0	21.0
6295 S	1250	879	1166	1 + 2	265 + 234	602 + 729	16	5.0	21.0
6305 S	1250	879	1166	1 + 2	265 + 234	602 + 729	16	5.0	21.0
6320 S	1250	920	1207	2 + 1	265 + 234	602 + 729	18	5.0	21.0
6335 S	1250	951	1238	3	265	602	18	5.0	21.0
6355 S	1250	1001	1453	1 + 3	234 + 206	729 + 665	18	5.0	21.0
6365 S	1500	1029	1481	2 + 2	234 + 206	729 + 665	18	5.0	21.0
6375 S	1500	1067	1519	3 + 1	234 + 206	729 + 665	20	5.0	21.0
6380 S	1500	1095	1547	4	234	729	20	5.0	21.0
6400 S	1500	1143	1430	1 + 3	265 + 234	602 + 729	22	5.0	21.0
6410 S	1500	1174	1461	2 + 2	265 + 234	602 + 729	22	5.0	21.0
6425 S	1000+1000	656+625	943+1070	3 + 1	265 + 234	602 + 729	24	5.0	21.0
6435 S	1000+1000	656+656	943+943	4	265	602	24	5.0	21.0

Table 13

NOTE:

240V/1PH/60Hz control power must be supplied from a separate source, through field supplied and installed disconnect switch

Legend

MFA Maximum Fuse Amps (for fuse sizing), complies with NEC Article 440-22 & 430-52.

MCA Minimum Circuit Amps.(for wire sizing), complies with NEC article 440-33.

ICF Maximum Instantaneous Current Flow

RLA Rated Load Amps. (at worst operating condition)

LRA Locked Rotor Amps

FLA Full Load Amps

Note :

Voltage imbalance not to exceed $\pm 2\%$ of the rated voltage

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

ELECTRICAL DATA

Power Supply: 380V/3PH/60Hz

Model APCN	Unit Characteristic			Compressor			Condenser Fan Motor		
	MFA	MCA	ICF	QTY	RLA	LRA	QTY	FLA	LRA
6060 S	500	237	639	1	173	606	4	5.3	17.5
6070 S	500	266	686	1	196	653	4	5.3	17.5
6085 S	630	344	851	1	250	807	6	5.3	17.5
6095 S	800	387	967	1	284	923	6	5.3	17.5
6105 S	Please consult SKM								
6130 S	630	432	834	2	173	606	8	5.3	17.5
6140 S	800	483	904	2	196	653	8	5.3	17.5
6155 S	800	551	1058	1 + 1	250 + 196	807 + 653	8	5.3	17.5
6170 S	1000	605	1112	2	250	807	8	5.3	17.5
6185 S	1000	658	1238	1 + 1	284 + 250	923 + 807	10	5.3	17.5
6190 S	1000	692	1272	2	284	923	10	5.3	17.5
6205 S	Please consult SKM								
6220 S	Please consult SKM								
6240 S	1250	822	1329	2 + 1	250 + 196	807 + 653	12	5.3	17.5
6255 S	1250	876	1383	3	250	807	12	5.3	17.5
6265 S	1250	929	1509	1 + 2	284 + 250	923 + 807	14	5.3	17.5
6275 S	1250	963	1543	2 + 1	284 + 250	923 + 807	14	5.3	17.5
6285 S	1500	1008	1588	3	284	923	16	5.3	17.5
6295 S	Please consult SKM								
6305 S	Please consult SKM								
6320 S	Please consult SKM								
6335 S	Please consult SKM								
6355 S	1000+1000	652+610	1233+1117	1 + 3	284 + 250	923 + 807	18	5.3	17.5
6365 S	1000+1000	687+610	1267+1117	2 + 2	284 + 250	923 + 807	18	5.3	17.5
6375 S	1000+1000	692+658	1267+1233	3 + 1	284 + 250	923 + 807	20	5.3	17.5
6380 S	1000+1000	692+692	1272+1272	4	284	923	20	5.3	17.5
6400 S	Please consult SKM								
6410 S	Please consult SKM								
6425 S	Please consult SKM								
6435 S	Please consult SKM								

Table 14

NOTE:

220V/1PH/60Hz control power must be supplied from a separate source, through field supplied and installed disconnect switch

Legend

MFA Maximum Fuse Amps (for fuse sizing), complies with NEC Article 440-22 & 430-52.
MCA Minimum Circuit Amps.(for wire sizing), complies with NEC article 440-33.
ICF Maximum Instantaneous Current Flow

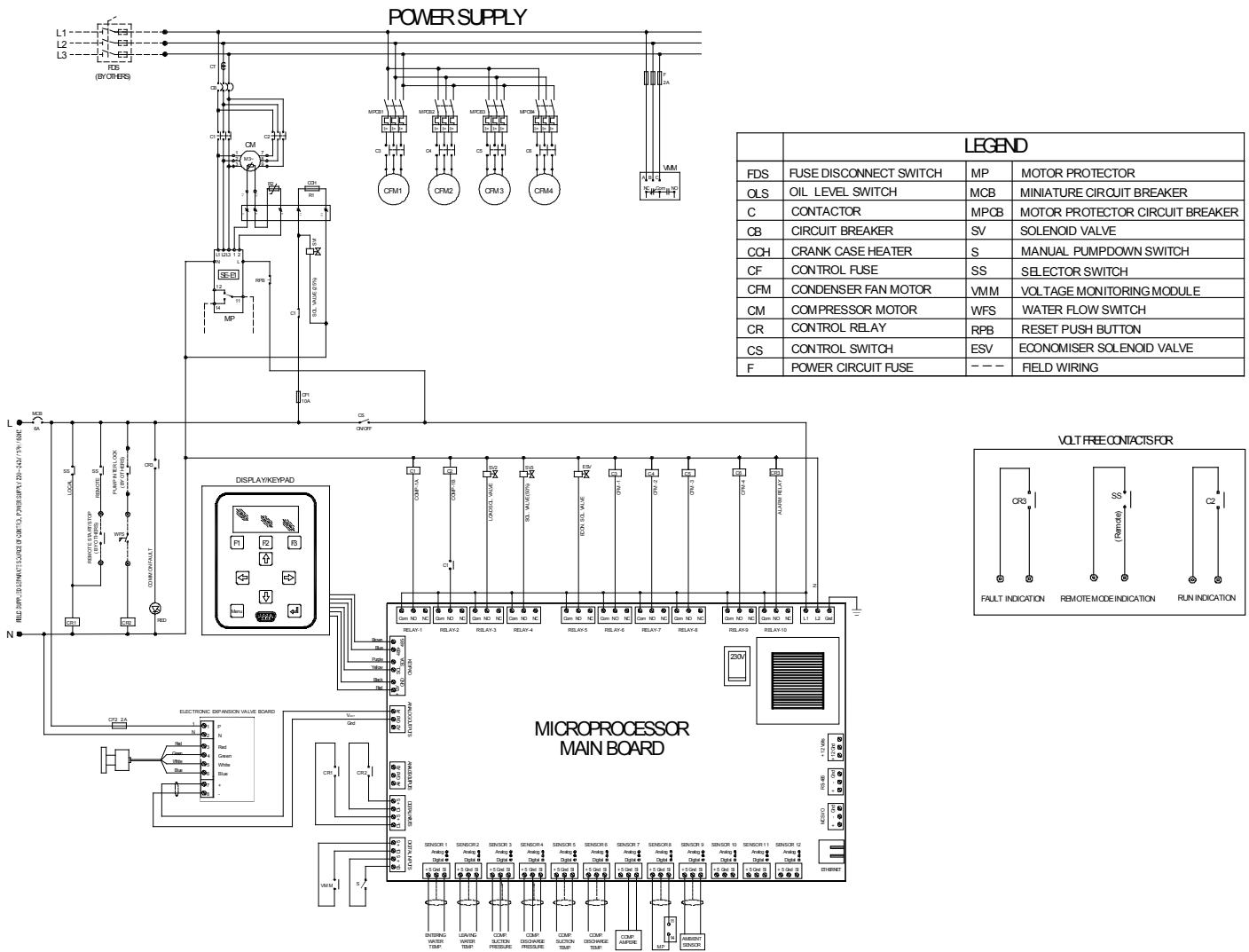
RLA Rated Load Amps. (at worst operating condition)
LRA Locked Rotor Amps
FLA Full Load Amps

Note :

Voltage imbalance not to exceed $\pm 2\%$ of the rated voltage

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

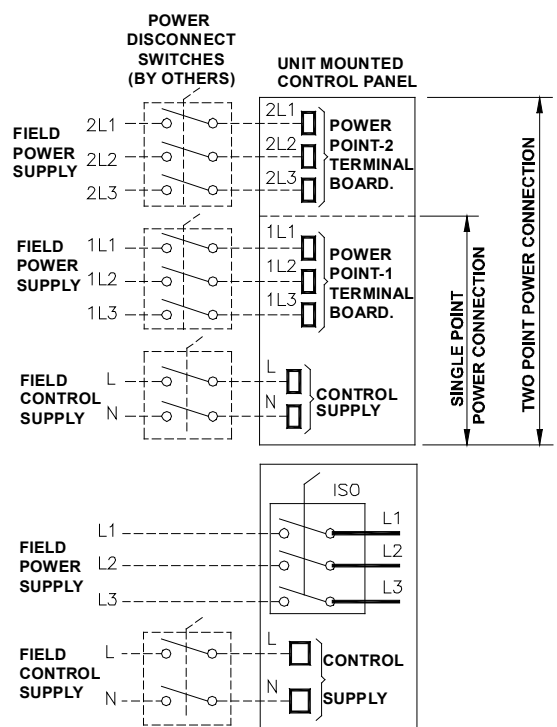
Typical Wiring Diagram



Power Entry Connections

Power Supply	Model APCN-S	No. of Entry Points
380-415/3PH/50Hz	5050-5350	ONE
	5365-5425	TWO
440/3PH/50Hz	PLEASE CONSULT SKM	
220/3PH/60Hz	PLEASE CONSULT SKM	
380/3PH/60Hz	PLEASE CONSULT SKM	
460/3PH/50Hz	6060-6410	ONE
	6425-6435	TWO

Table 15

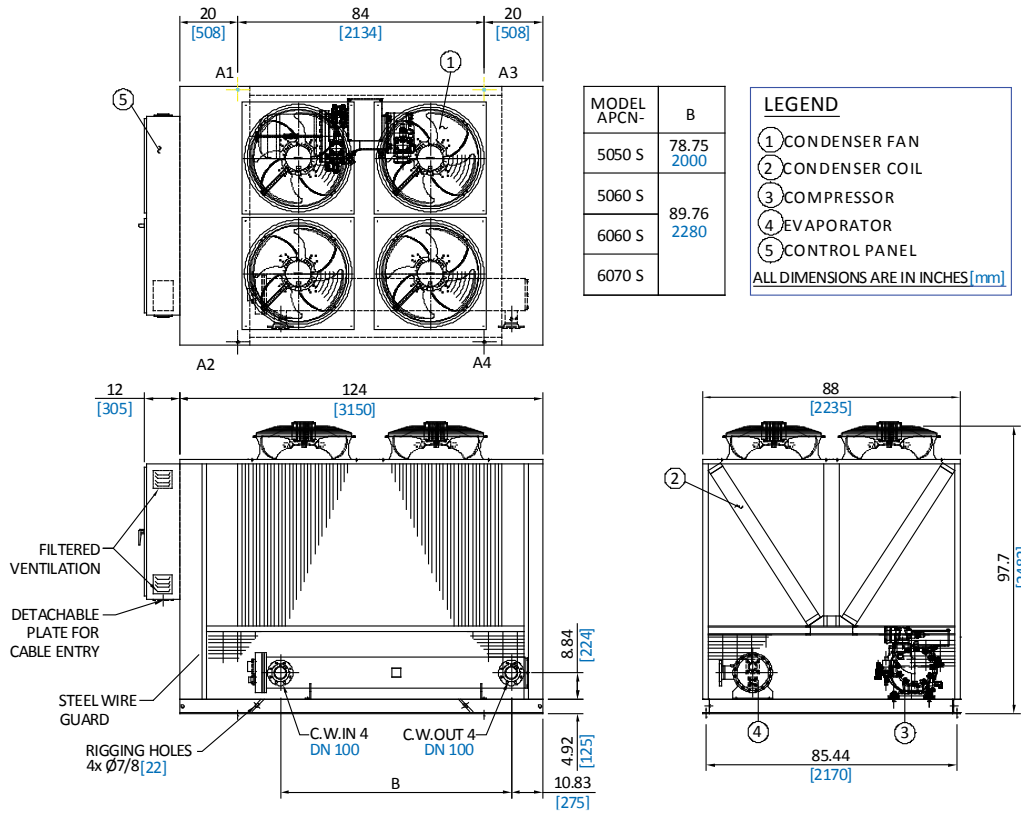


(FOR SINGLE POINT POWER CONNECTION. WITH BUILT-IN ISOLATOR - CONSULT SKM)

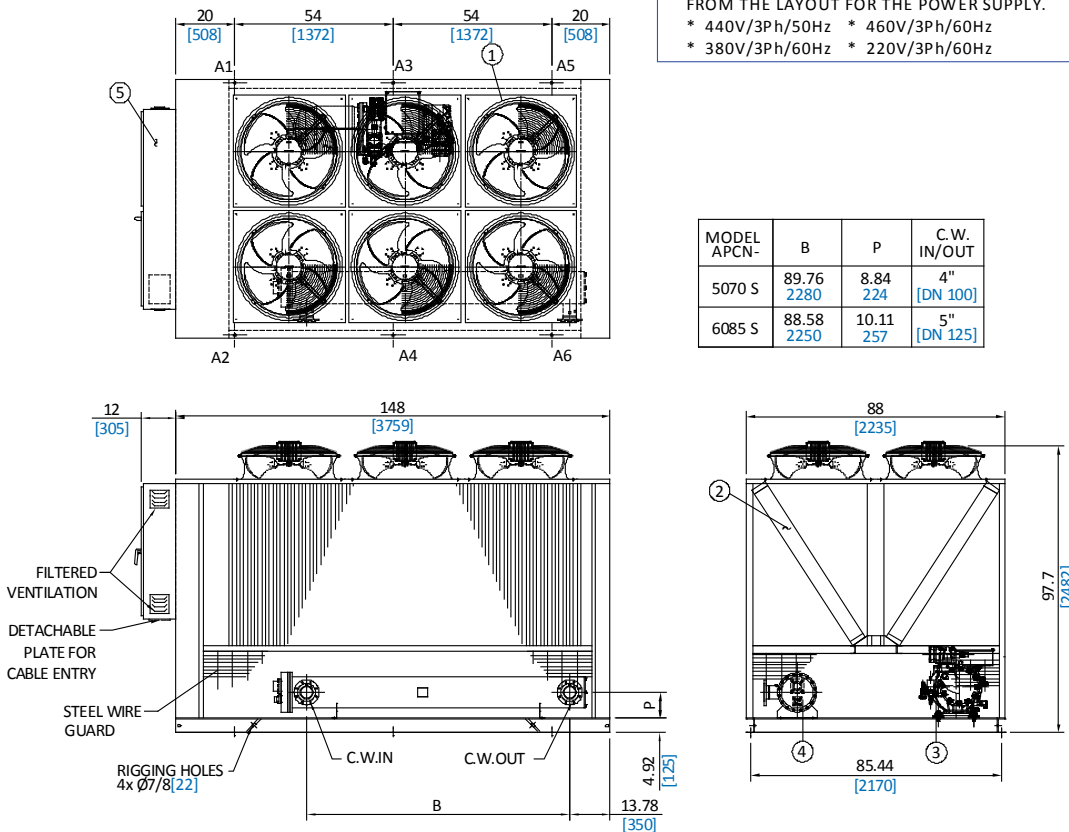
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5050 S, 5060 S & 6060 S, 6070 S



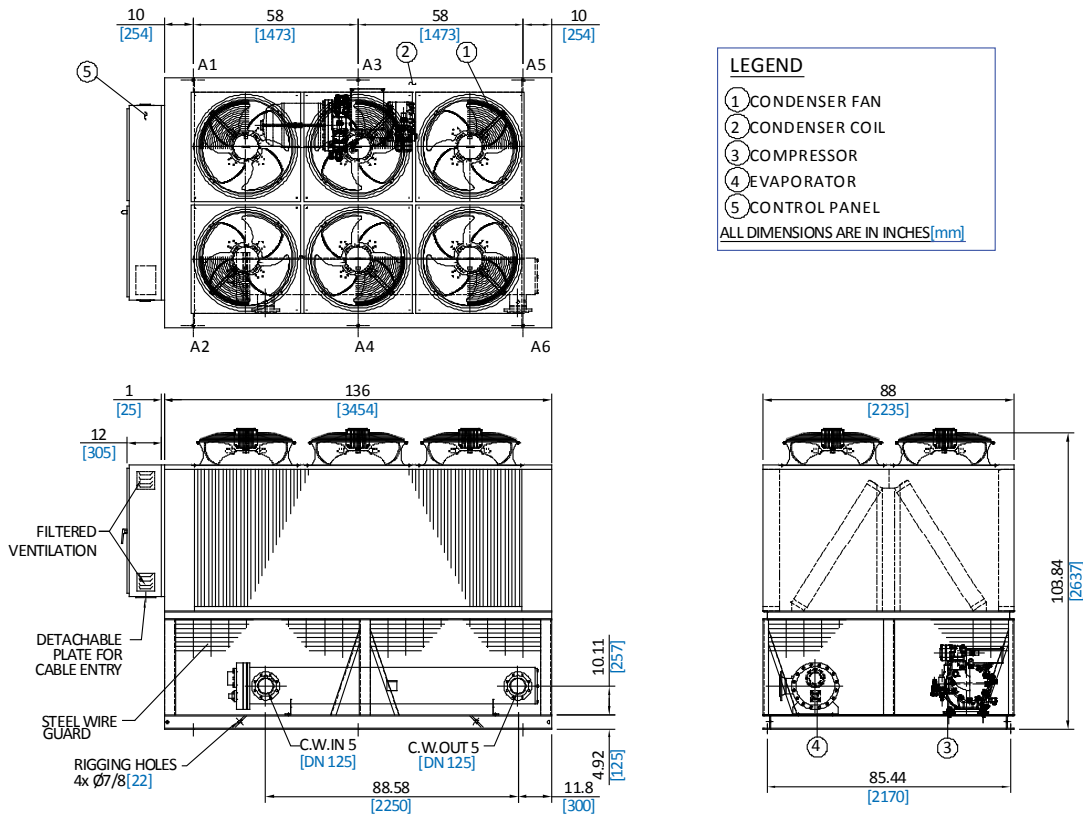
APCN Models: 5070 S & 6085 S



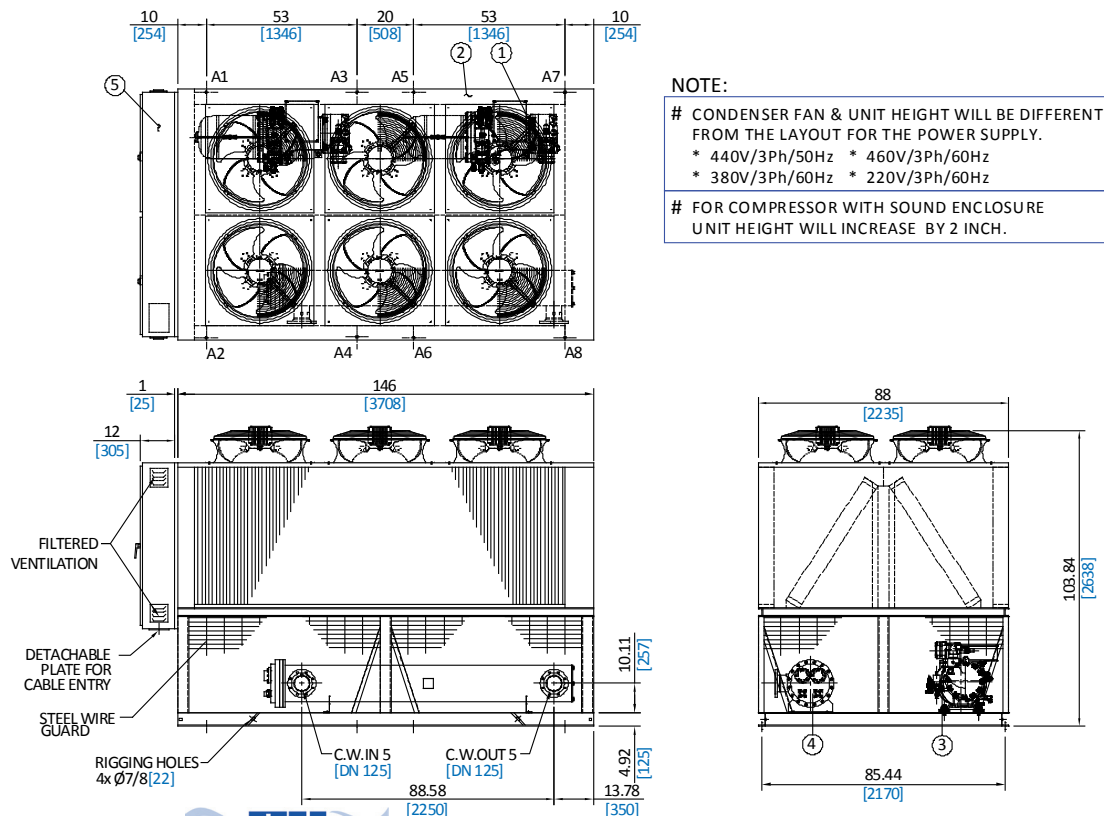
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5080 S, 5090 S & 6095 S, 6105 S



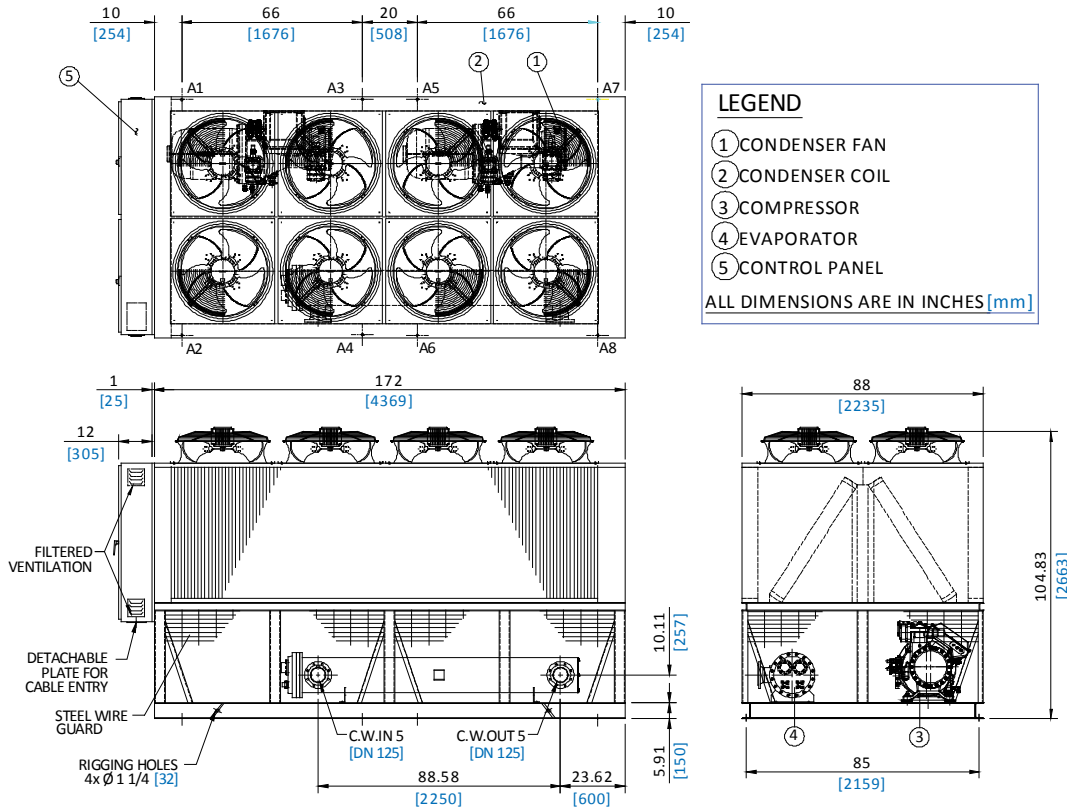
APCN Models: 5100 S



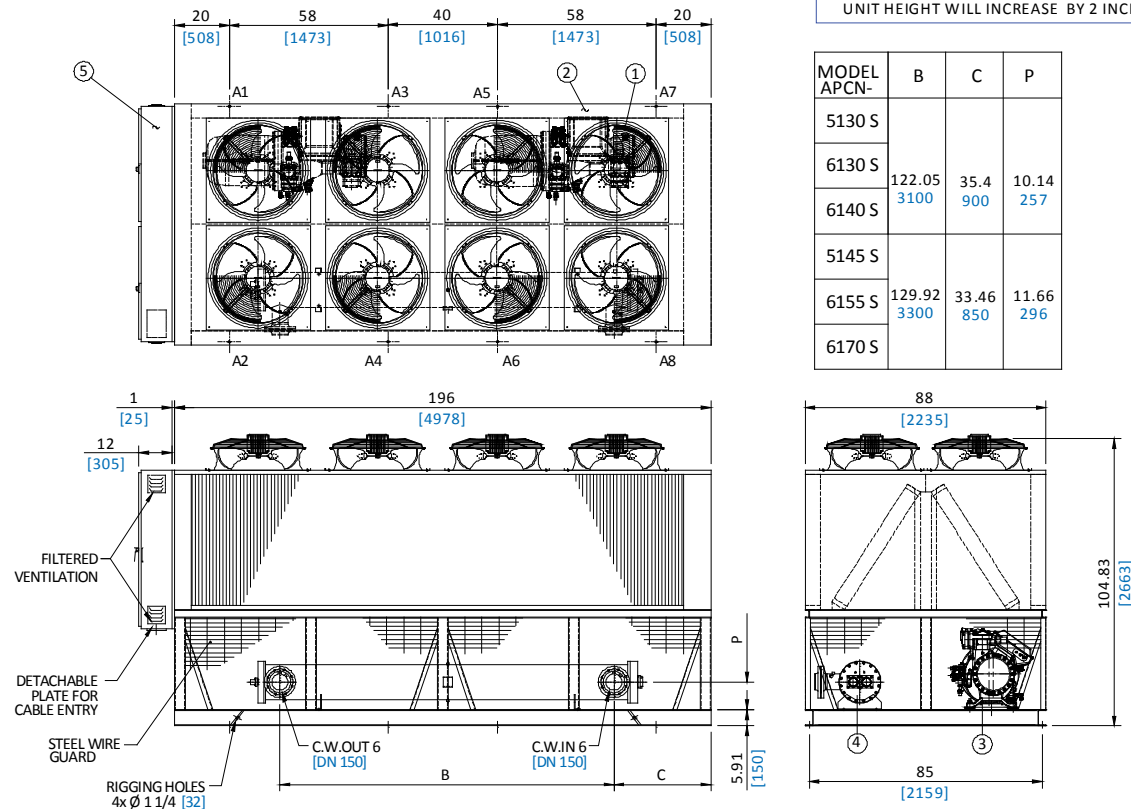
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5115 S



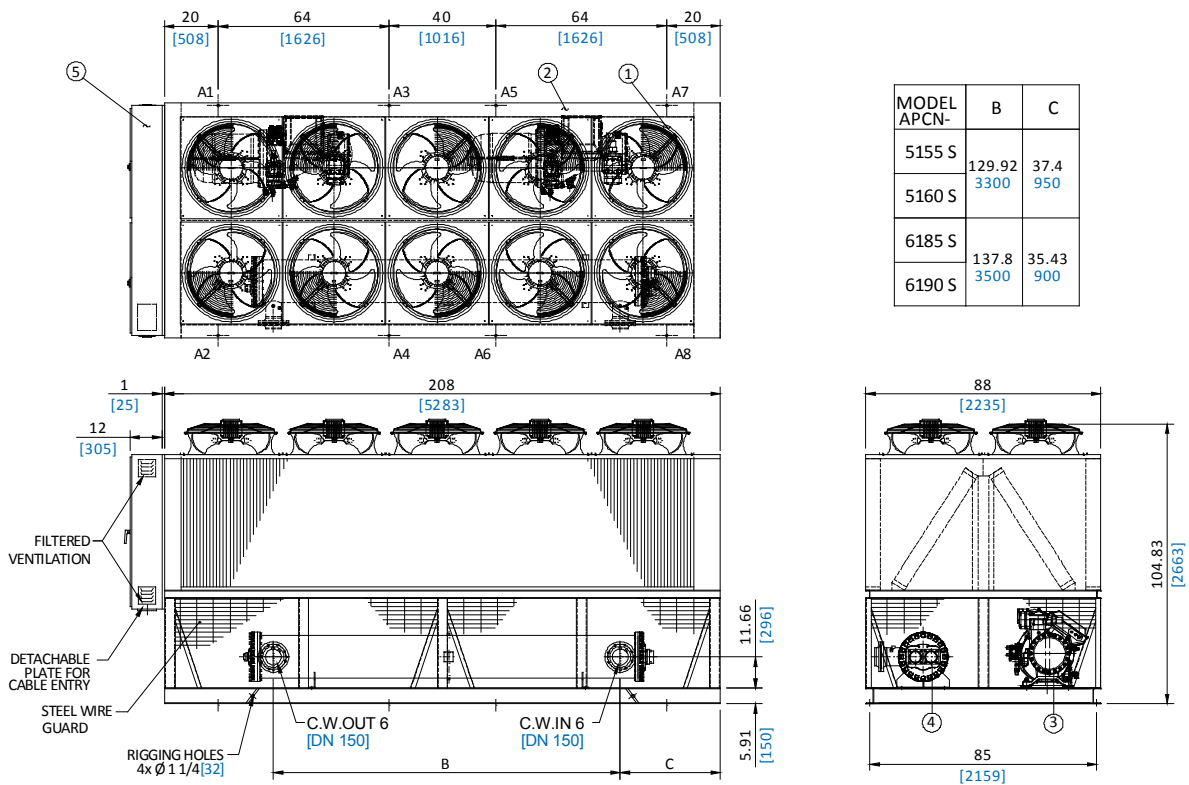
APCN Models: 5130 S, 5145 S & 6130 S, 6140 S, 6155 S, 6170 S



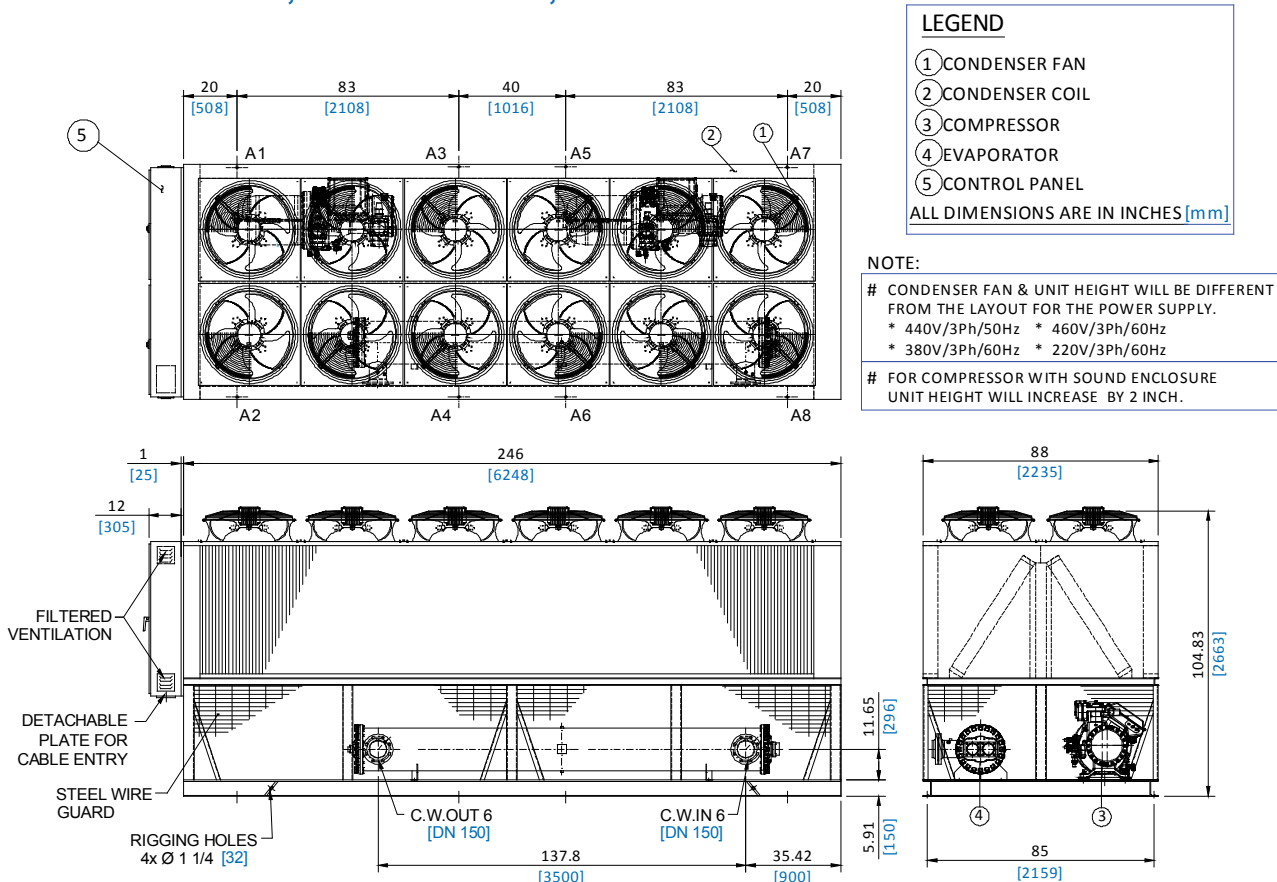
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5155 S, 5160 S & 6185 S, 6190 S



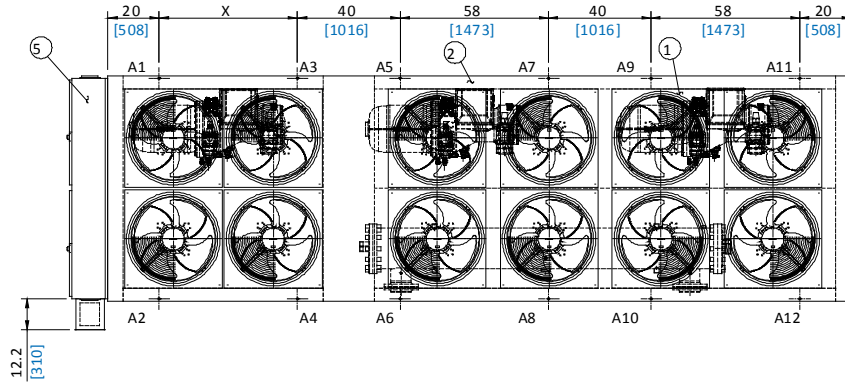
APCN Models: 5175 S, 5185 S & 6205 S, 6220 S



SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5200 S, 5220 S & 6240 S, 6255 S



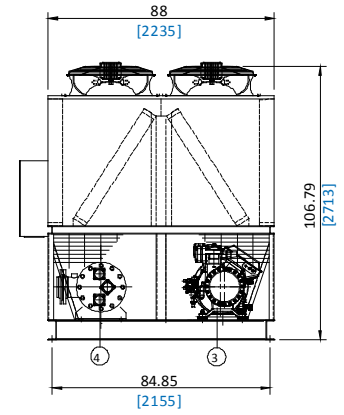
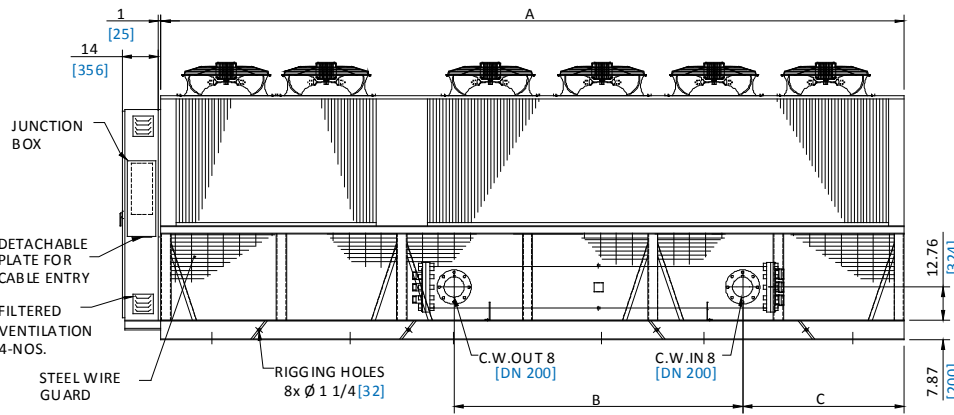
NOTE:

CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.

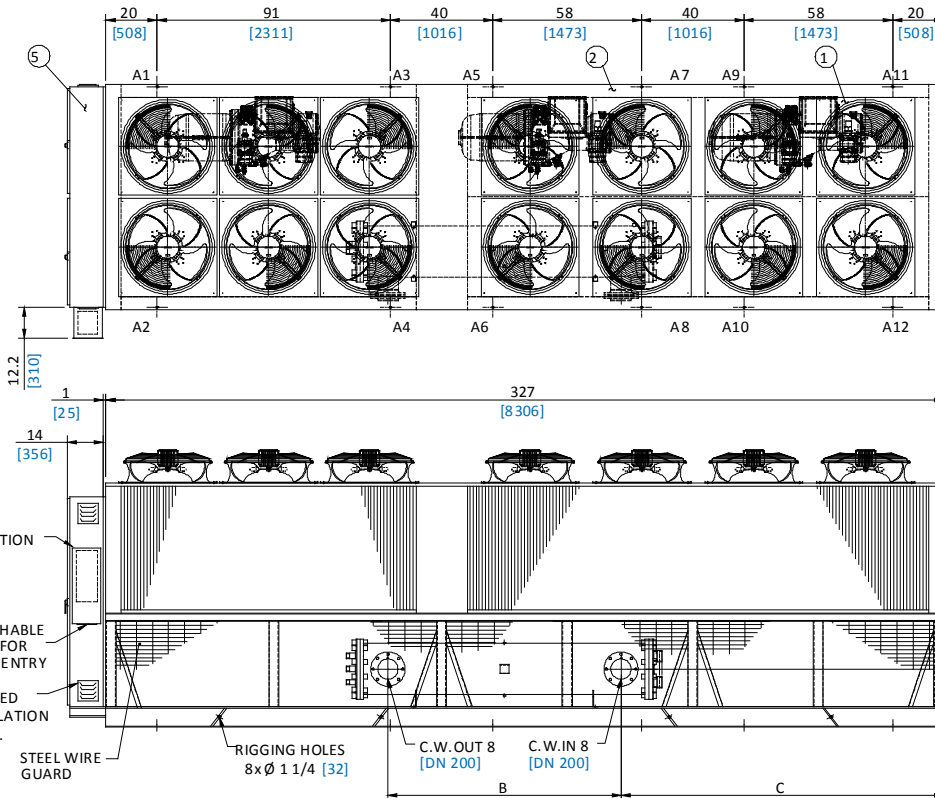
* 440V/3Ph/50Hz * 460V/3Ph/60Hz
* 380V/3Ph/60Hz * 220V/3Ph/60Hz

FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.

MODEL APCN-	A	B	C	X
5200 S	290	92.91	78.74	54
	7366	2360	2000	1372
5220 S	302			66
	7671			1676
6240 S	290	112.6	62.99	54
	7366	2860	1600	1372
6255 S	302			66
	7671			1676



APCN Models: 5230 S & 6265 S

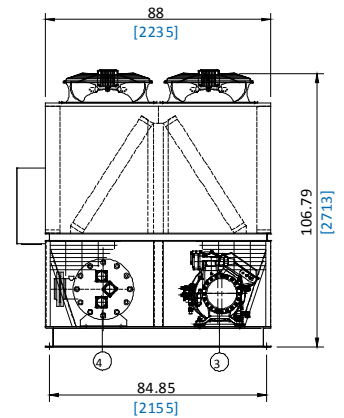


LEGEND

- ① CONDENSER FAN
- ② CONDENSER COIL
- ③ COMPRESSOR
- ④ EVAPORATOR
- ⑤ CONTROL PANEL

ALL DIMENSIONS ARE IN INCHES [mm]

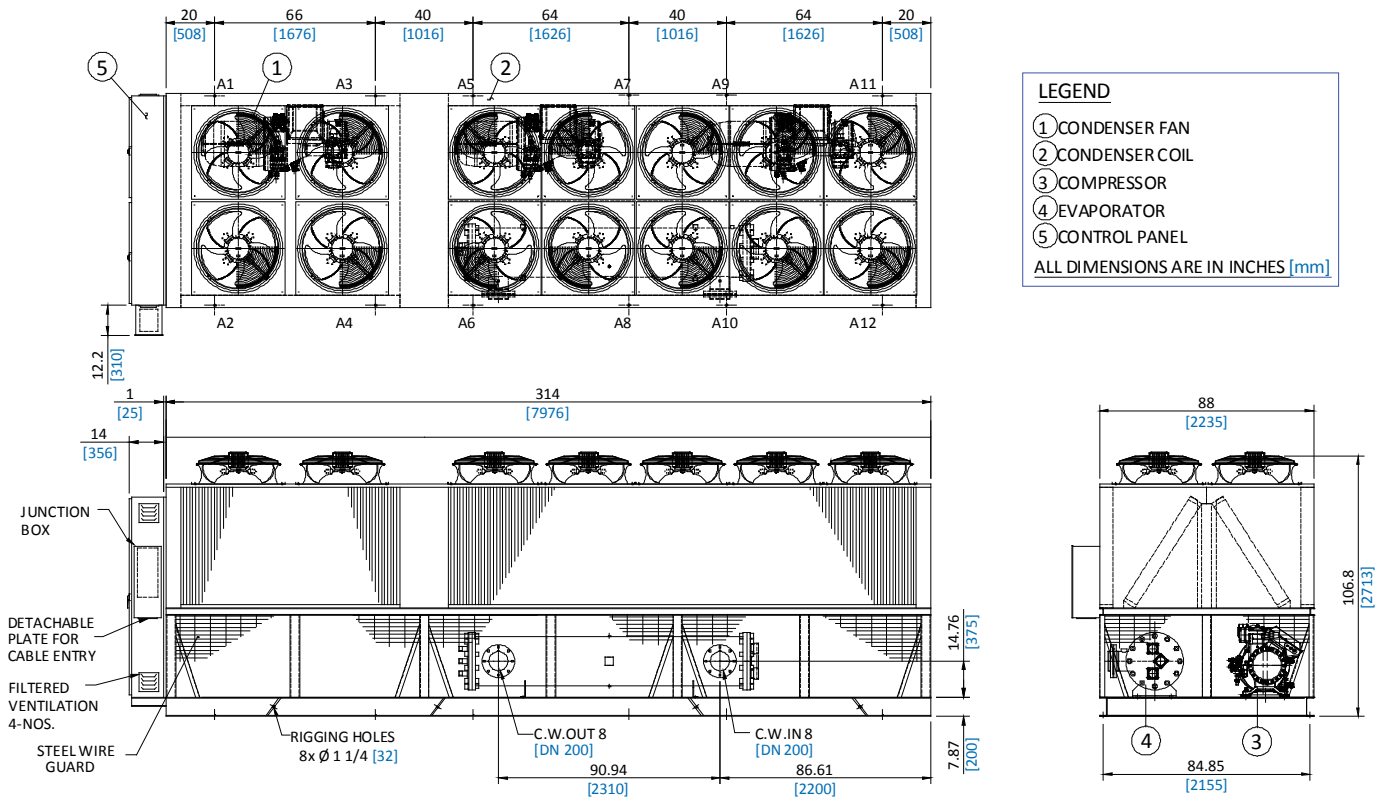
MODEL APCN-	B	C	P
5230 S	112.6	62.99	12.76
	2860	1600	324
6265 S	112.6	114.17	12.76
	2860	2900	324



SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

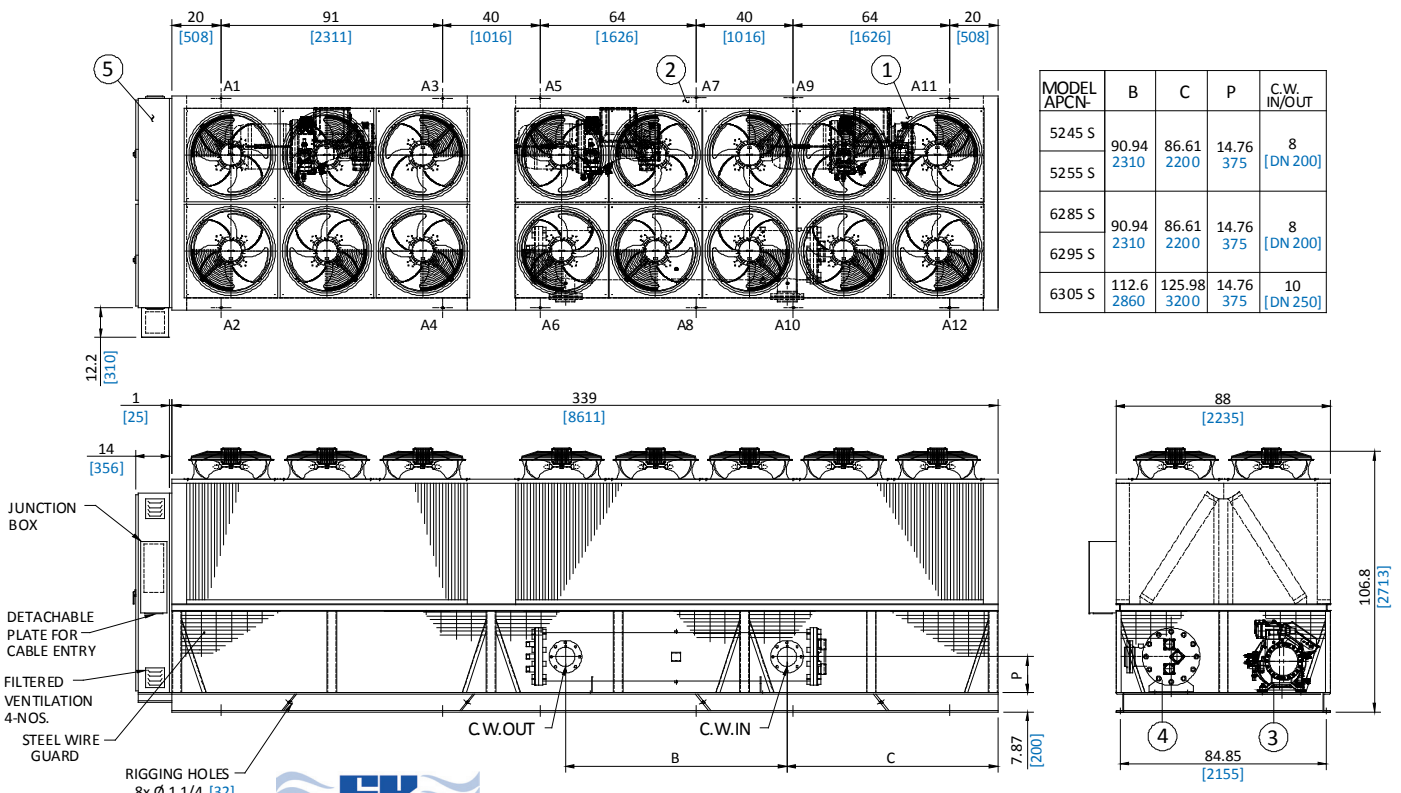
APCN Models: 5235 S & 6275 S



APCN Models: 5245 S, 5255 S & 6285 S, 6295 S, 6305 S

NOTE:

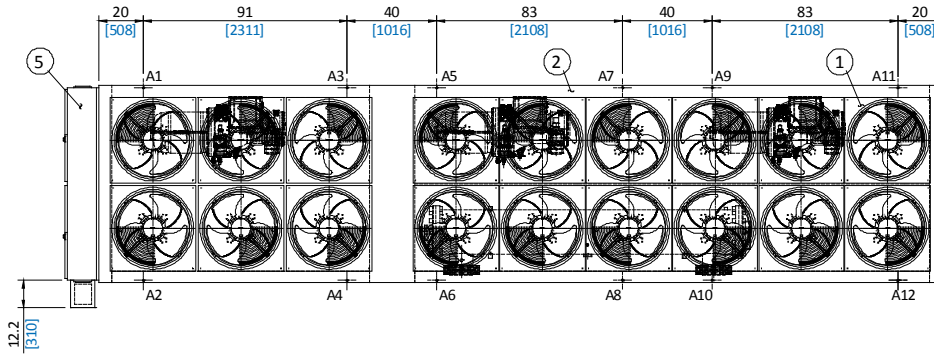
- # CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.
- * 440V/3Ph/50Hz * 460V/3Ph/60Hz
- * 380V/3Ph/60Hz * 220V/3Ph/60Hz
- # FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.



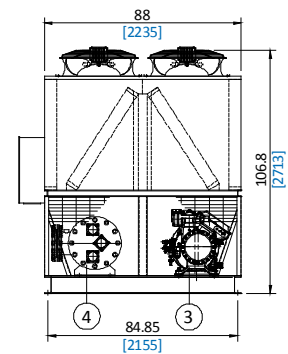
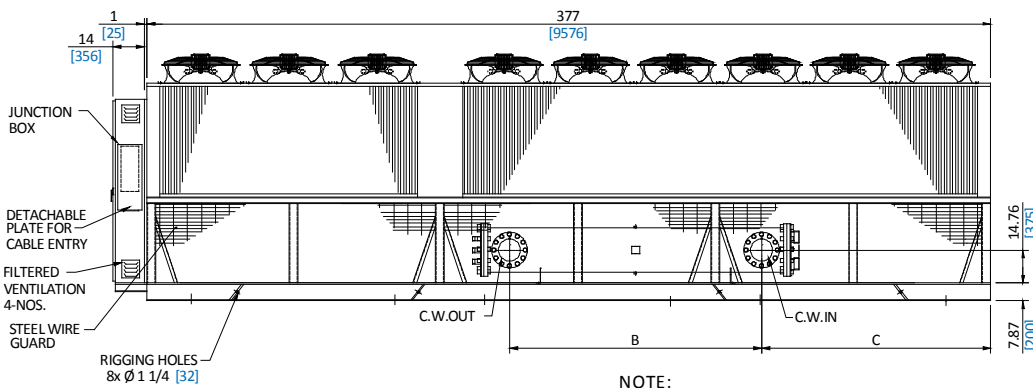
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5270 S, 5285 S & 6320 S, 6335 S



MODEL APCN-	B	C	C.W. IN/OUT
5270 S	90.94 2310	106.3 2700	8 [DN 200]
5285 S			
6320 S	112.6 2860	102.36 2600	10 [DN 250]
6335 S			



NOTE:

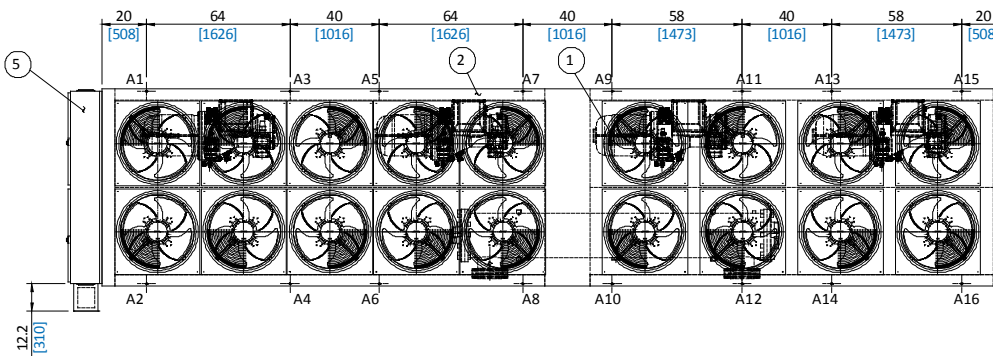
- # CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.
 - * 440V/3Ph/50Hz * 460V/3Ph/60Hz
 - * 380V/3Ph/60Hz * 220V/3Ph/60Hz
- # FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.

LEGEND

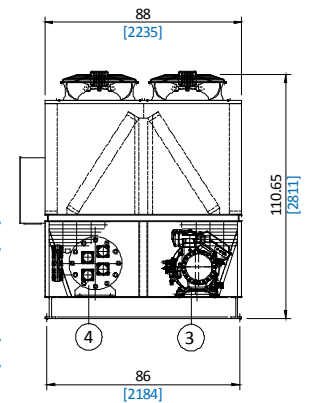
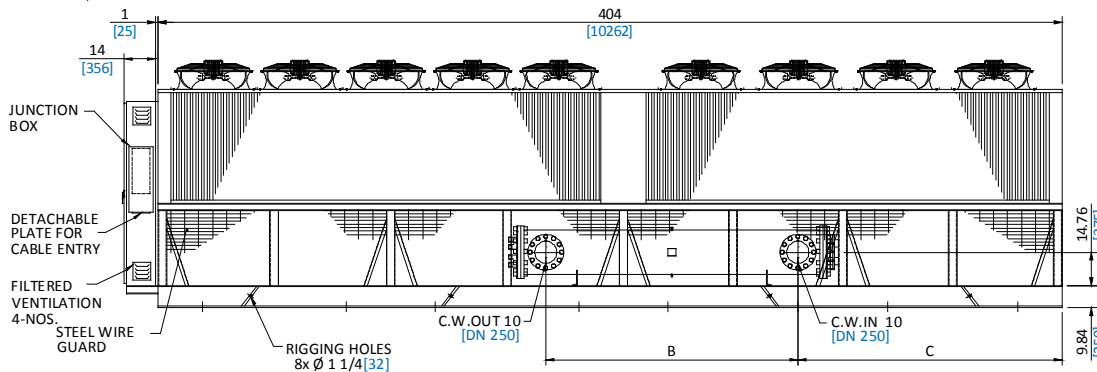
- ① CONDENSER FAN
- ② CONDENSER COIL
- ③ COMPRESSOR
- ④ EVAPORATOR
- ⑤ CONTROL PANEL

ALL DIMENSIONS ARE IN INCHES [mm]

APCN Models: 5300 S, 5310 S & 6355 S



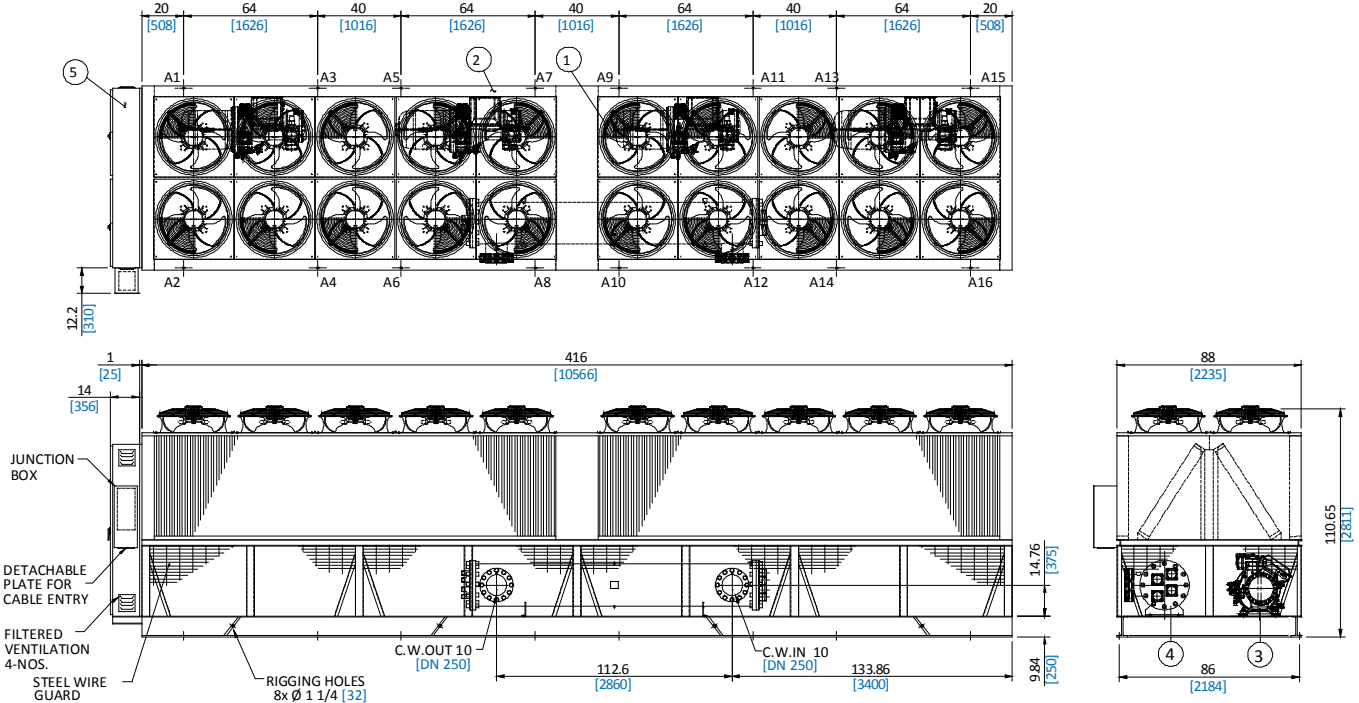
MODEL APCN-	B	C
5300 S	90.94 2310	125.98 3200
5310 S	112.6 2860	118.11 3000
6355 S		



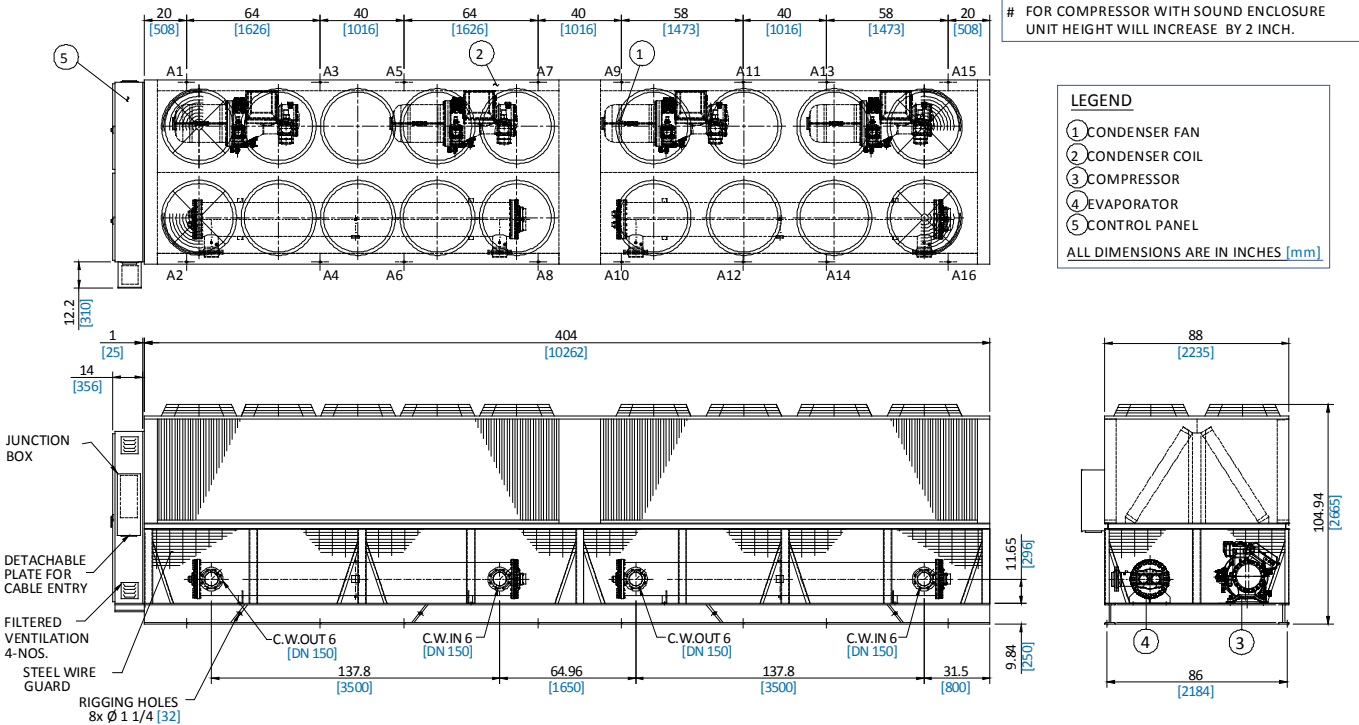
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5320 S & 5325 S



APCN Models: 6365 S



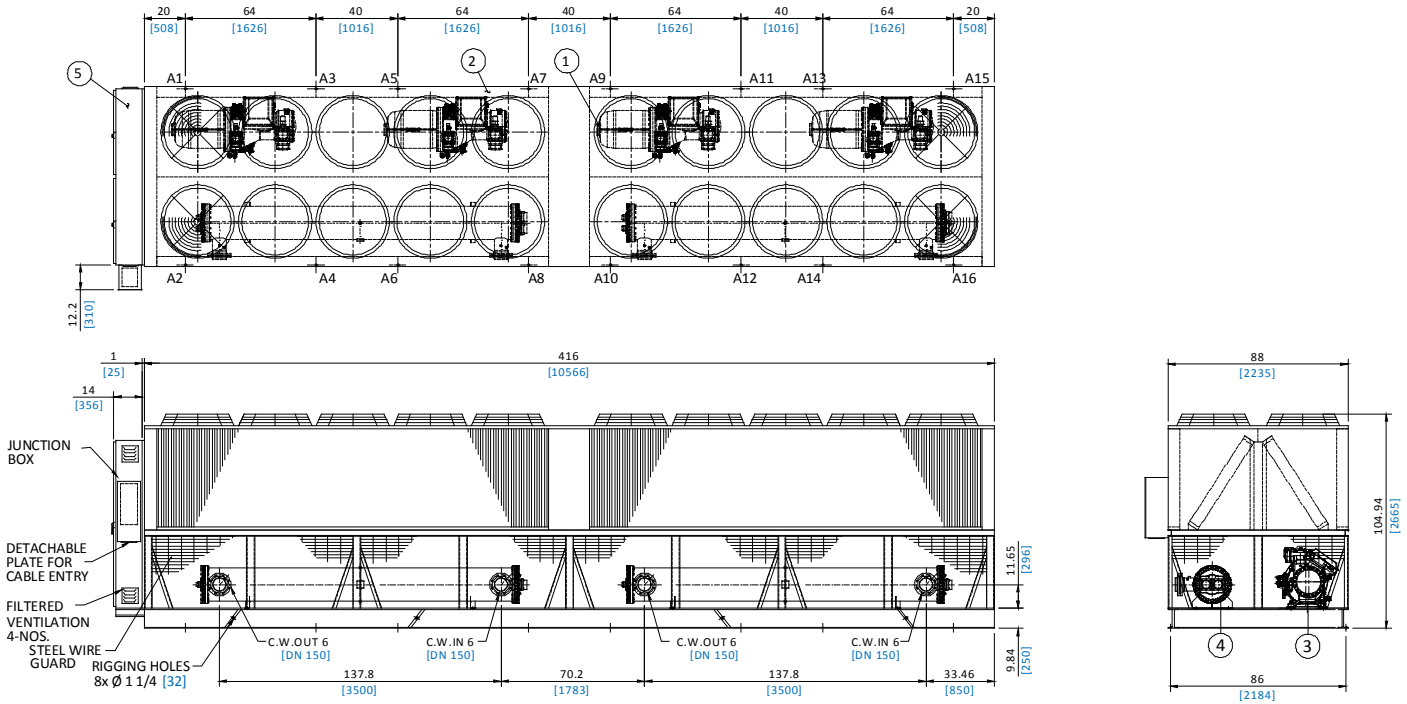
NOTE:
 # CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.
 * 440V/3Ph/50Hz * 460V/3Ph/60Hz
 * 380V/3Ph/60Hz * 220V/3Ph/60Hz
 # FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.

LEGEND
 ① CONDENSER FAN
 ② CONDENSER COIL
 ③ COMPRESSOR
 ④ EVAPORATOR
 ⑤ CONTROL PANEL
 ALL DIMENSIONS ARE IN INCHES [mm]

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 6375 S & 6380 S

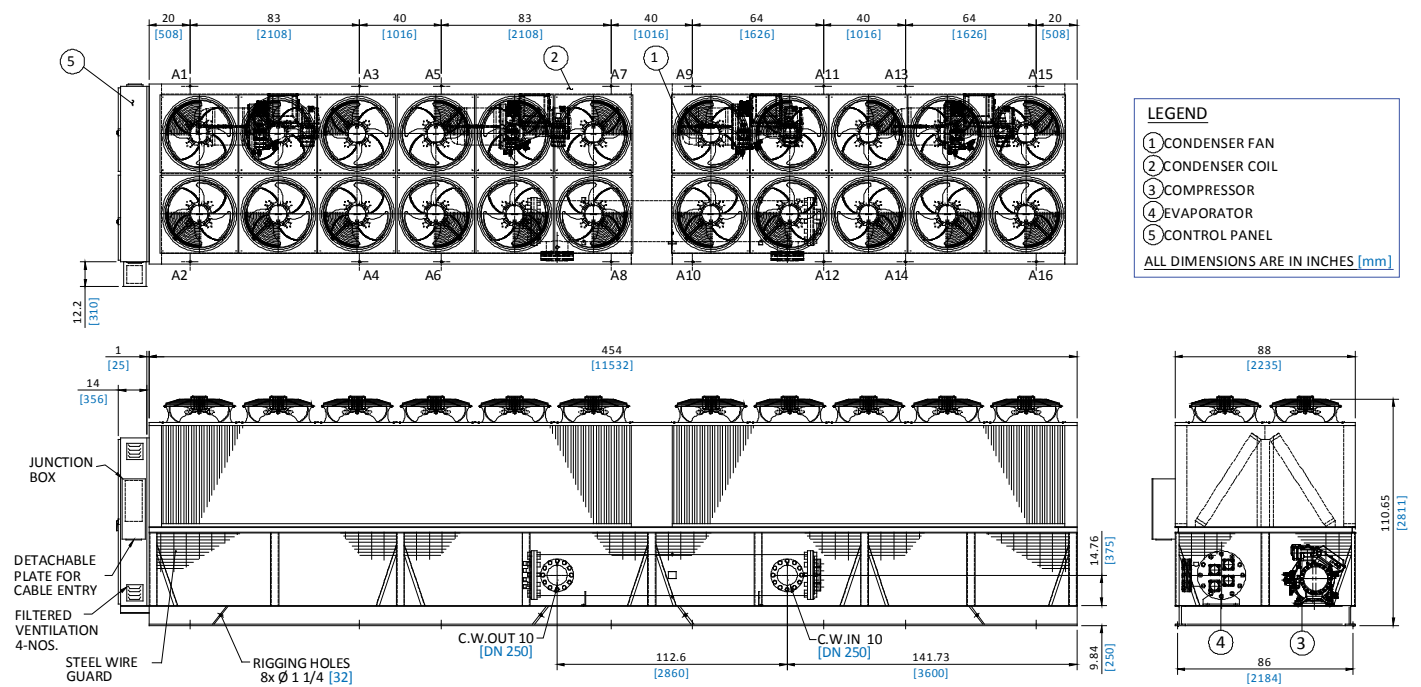


NOTE:

CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.
 * 440V/3Ph/50Hz * 460V/3Ph/60Hz
 * 380V/3Ph/60Hz * 220V/3Ph/60Hz

FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.

APCN Models: 5335 S & 5345 S



LEGEND

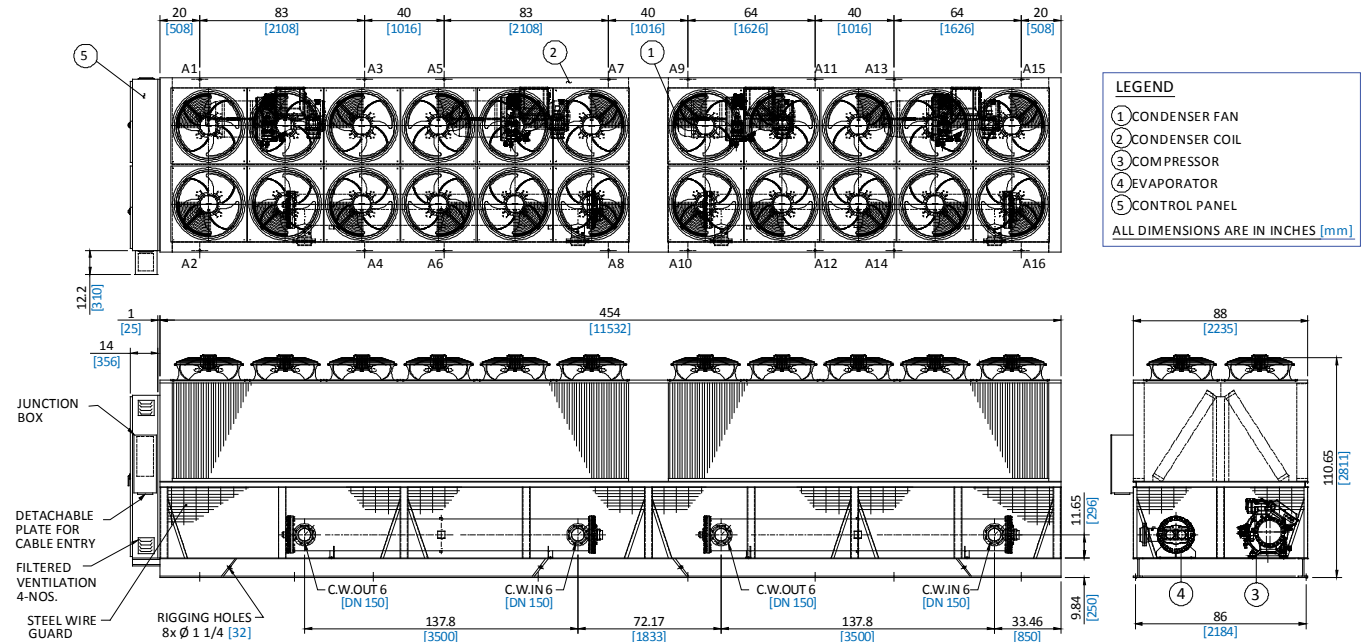
- ① CONDENSER FAN
- ② CONDENSER COIL
- ③ COMPRESSOR
- ④ EVAPORATOR
- ⑤ CONTROL PANEL

ALL DIMENSIONS ARE IN INCHES [mm]

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Dimensional Data

APCN Models: 5350 S & 6400 S & 6410 S

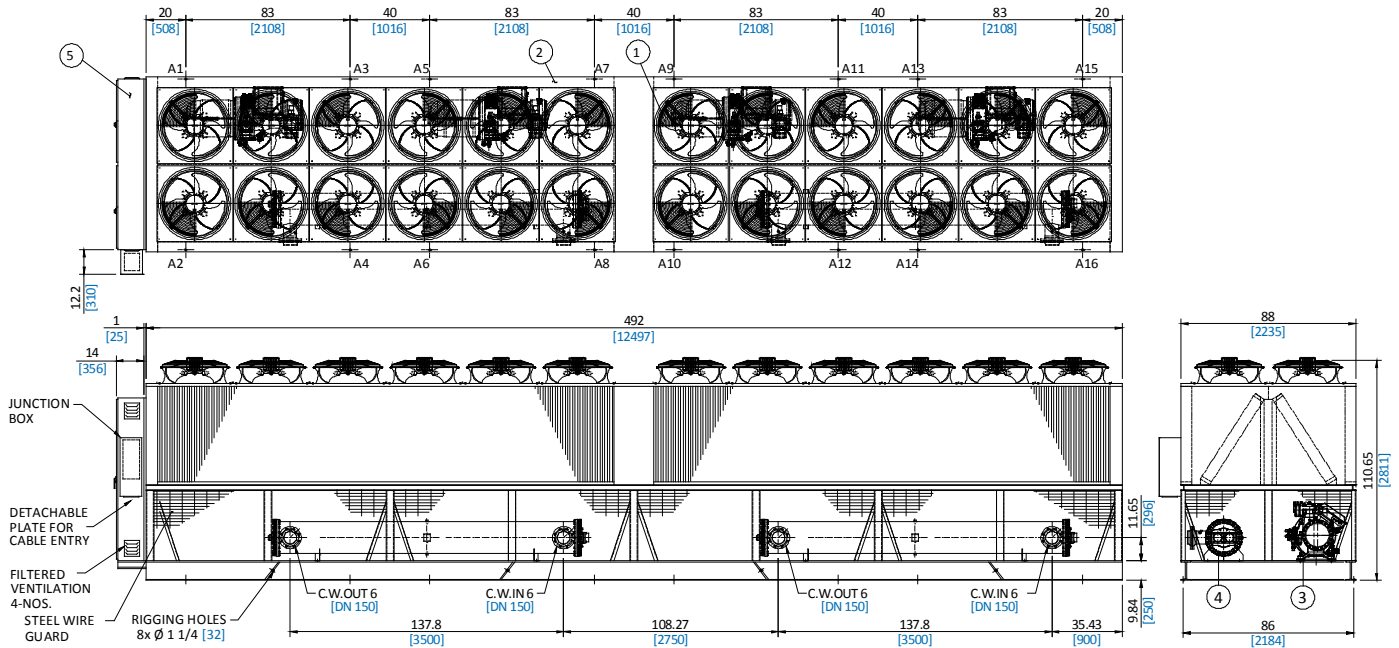


APCN Models: 5365 S, 5375 S, 5385 S, 5400 S, 5410 S,
5425 S & 6425 S, 6435 S

NOTE:

CONDENSER FAN & UNIT HEIGHT WILL BE DIFFERENT FROM THE LAYOUT FOR THE POWER SUPPLY.
* 440V/3Ph/50Hz * 460V/3Ph/60Hz
* 380V/3Ph/60Hz * 220V/3Ph/60Hz

FOR COMPRESSOR WITH SOUND ENCLOSURE UNIT HEIGHT WILL INCREASE BY 2 INCH.



SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Loading Points

APCN Models	Units	Mounting Loads																Operating Weight
		A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	A11	A12	A13	A14	A15	A16	
6060 S	lbs	1394	1209	1492	1400	-	-	-	-	-	-	-	-	-	-	-	-	5495
	kg	632	548	677	635	-	-	-	-	-	-	-	-	-	-	-	-	2492
6070 S	lbs	1423	1228	1524	1422	-	-	-	-	-	-	-	-	-	-	-	-	5597
	kg	645	557	691	645	-	-	-	-	-	-	-	-	-	-	-	-	2538
6085 S	lbs	868	916	2231	1411	766	1009	-	-	-	-	-	-	-	-	-	-	7201
	kg	394	415	1012	640	347	458	-	-	-	-	-	-	-	-	-	-	3266
6095 S	lbs	1124	1188	2540	1812	1019	1223	-	-	-	-	-	-	-	-	-	-	8906
	kg	510	539	1152	822	462	555	-	-	-	-	-	-	-	-	-	-	4039
6105 S	lbs	1130	1190	2582	1847	1026	1228	-	-	-	-	-	-	-	-	-	-	9003
	kg	512	540	1171	838	465	557	-	-	-	-	-	-	-	-	-	-	4083
6130 S	lbs	1581	1481	1336	1268	1324	1228	1325	1232	-	-	-	-	-	-	-	-	10775
	kg	717	672	606	575	600	557	601	559	-	-	-	-	-	-	-	-	4887
6140 S	lbs	1600	1492	1355	1279	1343	1239	1344	1243	-	-	-	-	-	-	-	-	10895
	kg	726	677	615	580	609	562	610	564	-	-	-	-	-	-	-	-	4941
6155 S	lbs	1963	1806	1678	1462	1393	1355	1418	1431	-	-	-	-	-	-	-	-	12506
	kg	890	819	761	663	632	615	643	649	-	-	-	-	-	-	-	-	5672
6170 S	lbs	1965	1808	1680	1464	1677	1453	1701	1529	-	-	-	-	-	-	-	-	13277
	kg	891	820	762	664	761	659	771	693	-	-	-	-	-	-	-	-	6021
6185 S	lbs	2096	1975	1795	1584	1807	1597	1834	1679	-	-	-	-	-	-	-	-	14367
	kg	951	896	814	718	820	724	832	761	-	-	-	-	-	-	-	-	6516
6190 S	lbs	2099	1978	1799	1587	1802	1597	1828	1679	-	-	-	-	-	-	-	-	14369
	kg	952	897	816	720	817	724	829	761	-	-	-	-	-	-	-	-	6517
6205 S	lbs	2142	1768	2056	2041	1903	1616	1992	1893	-	-	-	-	-	-	-	-	15411
	kg	971	802	932	926	863	733	903	859	-	-	-	-	-	-	-	-	6989
6220 S	lbs	2143	1769	2057	2042	1921	1623	2011	1900	-	-	-	-	-	-	-	-	15466
	kg	972	802	933	926	871	736	912	862	-	-	-	-	-	-	-	-	7014
6240 S	lbs	1702	1421	1183	870	1742	1272	1563	1210	1807	1915	1498	1022	-	-	-	-	17660
	kg	772	644	537	395	790	783	709	549	820	868	679	463	-	-	-	-	8009
6255 S	lbs	2010	1543	1491	992	1744	1729	1566	1213	1809	1917	1500	1024	-	-	-	-	18538
	kg	912	700	676	450	791	784	710	550	820	869	680	464	-	-	-	-	8407
6265 S	lbs	2181	1721	1976	2077	1730	1366	1939	1969	1659	1161	1659	1161	-	-	-	-	20599
	kg	989	780	896	942	785	620	879	893	752	527	752	527	-	-	-	-	9342
6275 S	lbs	2141	1675	1622	1124	1991	2118	1970	2056	1993	2125	1664	1171	-	-	-	-	21650
	kg	971	760	736	510	903	961	893	932	904	964	755	531	-	-	-	-	9819
6285 S	lbs	2192	1732	1673	1181	1961	2088	1939	2026	1990	2122	1660	1168	-	-	-	-	21732
	kg	994	785	759	536	889	947	879	919	902	962	753	530	-	-	-	-	9856
6295 S	lbs	2325	1837	1806	1286	2035	2146	2014	2085	2038	2154	1708	1200	-	-	-	-	22634
	kg	1054	833	819	583	923	973	913	946	924	977	775	544	-	-	-	-	10265
6305 S	lbs	2326	1838	2320	2772	1870	1666	2128	2411	1710	1201	1710	1201	-	-	-	-	23153
	kg	1055	834	1052	1257	848	756	965	1093	776	545	776	545	-	-	-	-	10500
6320 S	lbs	2349	1872	1830	1321	2234	2449	2172	2268	2224	2420	1846	1325	-	-	-	-	24310
	kg	1065	849	830	599	1013	1111	985	1029	1009	1098	837	601	-	-	-	-	11025
6335 S	lbs	2366	1878	1847	1327	2234	2449	2172	2268	2224	2420	1846	1325	-	-	-	-	24356
	kg	1073	852	838	602	1013	1111	985	1029	1009	1098	837	601	-	-	-	-	11046
6355 S	lbs	2177	1706	1599	1106	1622	1151	2139	2647	1722	1478	1978	2280	1556	1057	1556	1057	26831
	kg	987	774	725	502	736	522	970	1200	781	670	897	1034	706	479	706	479	12168
6365 S	lbs	2336	2196	1744	1553	1738	1509	1782	1646	1734	1562	1707	1547	1637	1305	1779	1746	27521
	kg	1059	996	791	704	788	684	808	746	786	708	774	702	742	592	807	792	12481
6375 S	lbs	2424	2284	1832	1641	1817	1594	1862	1731	1889	1749	1832	1641	1826	1597	1870	1734	29323
	kg	1099	1036	831	744	824	723	844	785	857	793	831	744	828	724	848	786	13298
6380 S	lbs	2426	2285	1834	1642	1819	1596	1863	1733	1891	1750	1834	1642	1819	1596	1863	1733	29326
	kg	1100	1036	832	745	825	724	845	786	858	794	832	745	825	724	845	786	13300
6400 S	lbs	2468	2095	2072	2057	1919	1633	2008	1908	1935	1778	1878	1671	1863	1624	1907	1761	30577
	kg	1119	950	940	933	870	741	911	865	878	806	852	758	845	737	865	799	13867
6410 S	lbs	2469	2095	2073	2058	1920	1634	2009	1909	1954	1785	1897	1677	1864	1625	1908	1762	30639
	kg	1120	950	940	933	871	741	911	866	886	810	860	761	845	737	865	799	13895
6425 S	lbs	2508	2134	2112	2097	1976	1679	2065	1953	1973	1599	2112	2097	1958	1672	2048	1948	31931
	kg	1137	968	958	951	896	761	937	886	895	725	958	951	888	758	929	883	14481
6435 S	lbs	2509	2135	2112	2098	1977	1680	2066	1954	1974	1600	2112	2098	1977	1679	2066	1955	31992
	kg	1138	968	958	951	897	762	937	886	895	726	958	951	897	761	937	887	14509

Table 17

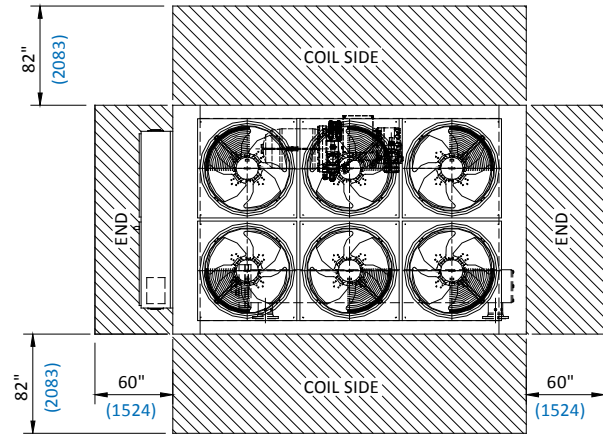
SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Location And Space Requirements

To enhance system performance and operating economy, certain precautions should be followed before installation.

1. There should be no obstruction on the air discharge.
2. Unit must not be installed in a pit or near a parapet wall that is taller than the unit height.
3. Orient the unit so that prevailing winds blow parallel to unit length. If it is not practical to orient in this manner, a wind deflecting shield should be considered.
4. Provide adequate clearance on all sides of the unit for service access and avoid coil starvation. Refer to figure below for recommended clearances.

UNIT INSTALLATION



MULTIPLE UNIT INSTALLATION

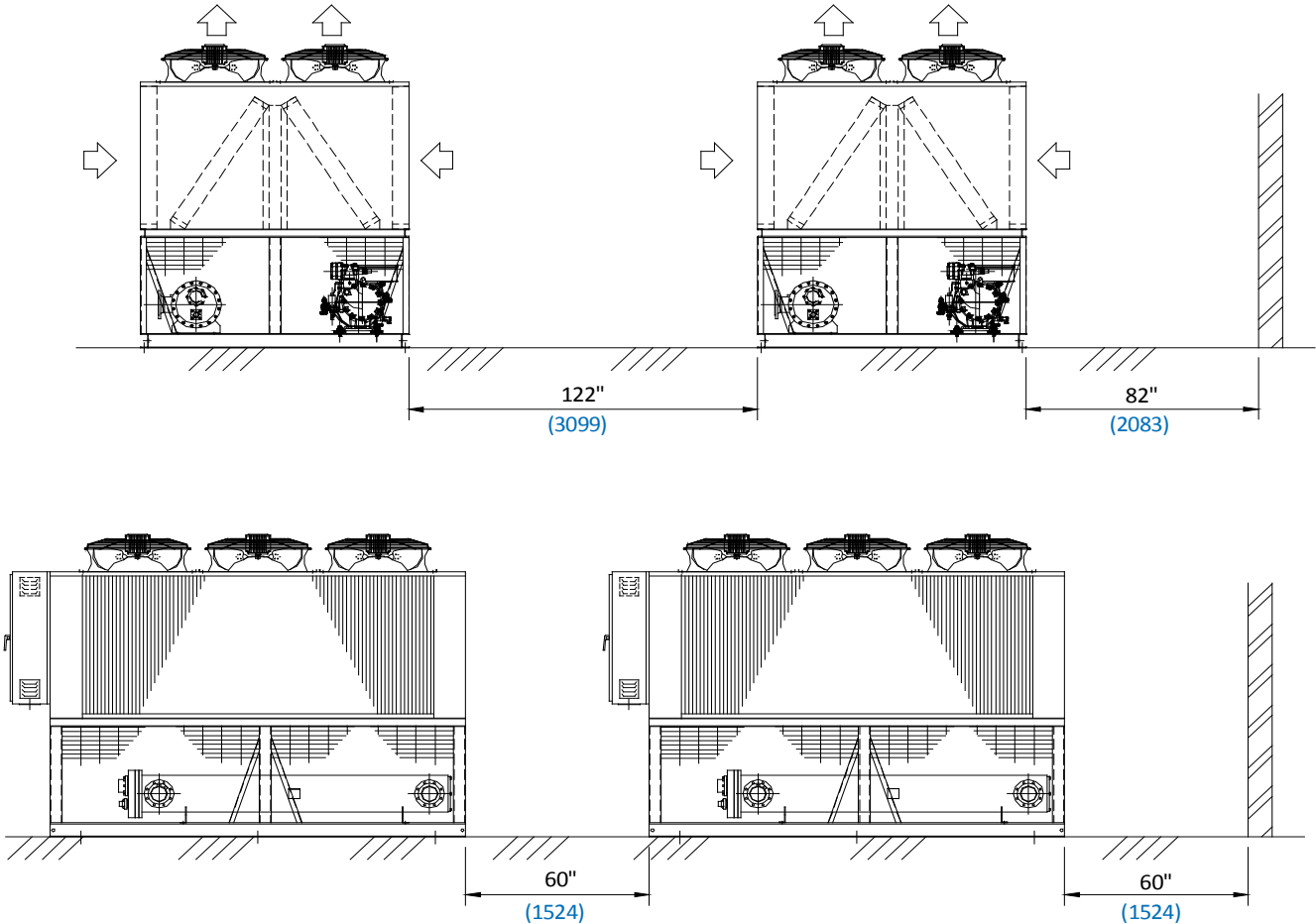


Figure A

Foundation

Provide a level and rigid concrete foundation or a steel platform that is strong enough to carry the operating weight of the unit. SKM Air Conditioning is not liable for any damages and problems in the equipment caused by erroneous design in the foundation.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Water Piping Practices

SKM suggests abiding by the local authorities' chilled water piping recommendations and practices as they can provide the installer the building and safety codes required for the installation.

Water piping should be designed to have a minimum number of bends and horizontal piping levels. Below are the following components it should have:

1. Temperature and pressure gauges in entering and leaving chiller water piping for unit servicing and commissioning. Pressure gauges must be installed on the same level.
2. Vibration eliminators in entering and leaving chilled water piping to lessen the sound and vibration transmitted to the building.
3. Pipe strainer in the evaporator entering piping to protect the evaporator from water debris and maintain chiller efficiency.
4. Water flow switch in the leaving chilled water piping, wired to the terminals provided in the control panel, to make sure that it has sufficient flow of water in the evaporator. This will prevent the evaporator from freezing up when the water flow is interrupted and avoid compressor slugging on start-up.
5. To isolate the unit from the piping system when servicing or during maintenance, install a shut off valve on the entering and leaving chilled water piping.
6. Expansion Tank provides additional space in the chilled water piping system as temperature rises and furthermore, it maintains a positive pressure within the working limitations of the system.
7. Air Vents at high points in the chilled water system to bleed air from the system.
8. Vapor barrier on the outside of the insulation to avoid condensation in the cold surface of the pipe that may cause damage on the building structure. A thorough leak test should be made before insulating the pipe.

Flush all chilled water piping before making the final connection to the unit. SKM recommends hiring services of water treatment specialist to determine the type of necessary treatment. Improper or untreated chilled water leads to scaling, erosion, corrosion or algae that can cause inefficient operation and tube damage. SKM will not be liable for damages caused by improper or untreated chilled water.

TYPICAL CHILLED WATER PIPING

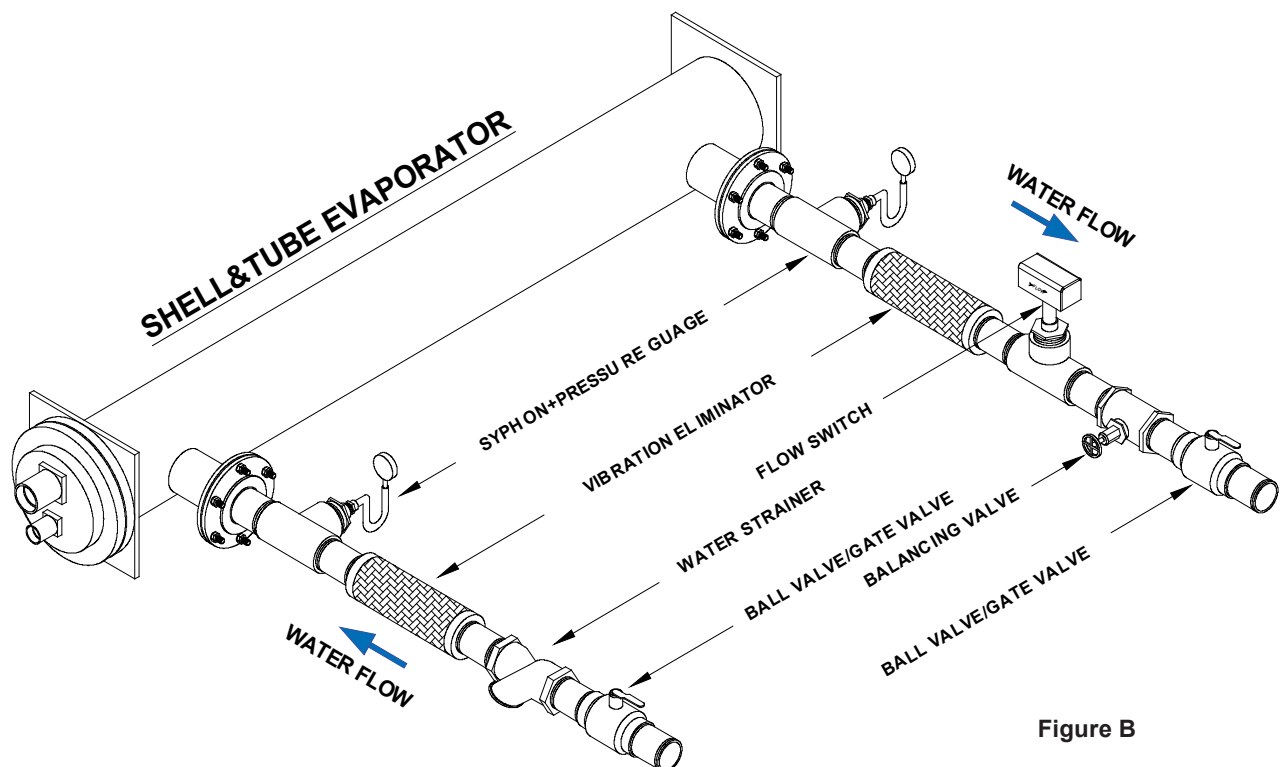
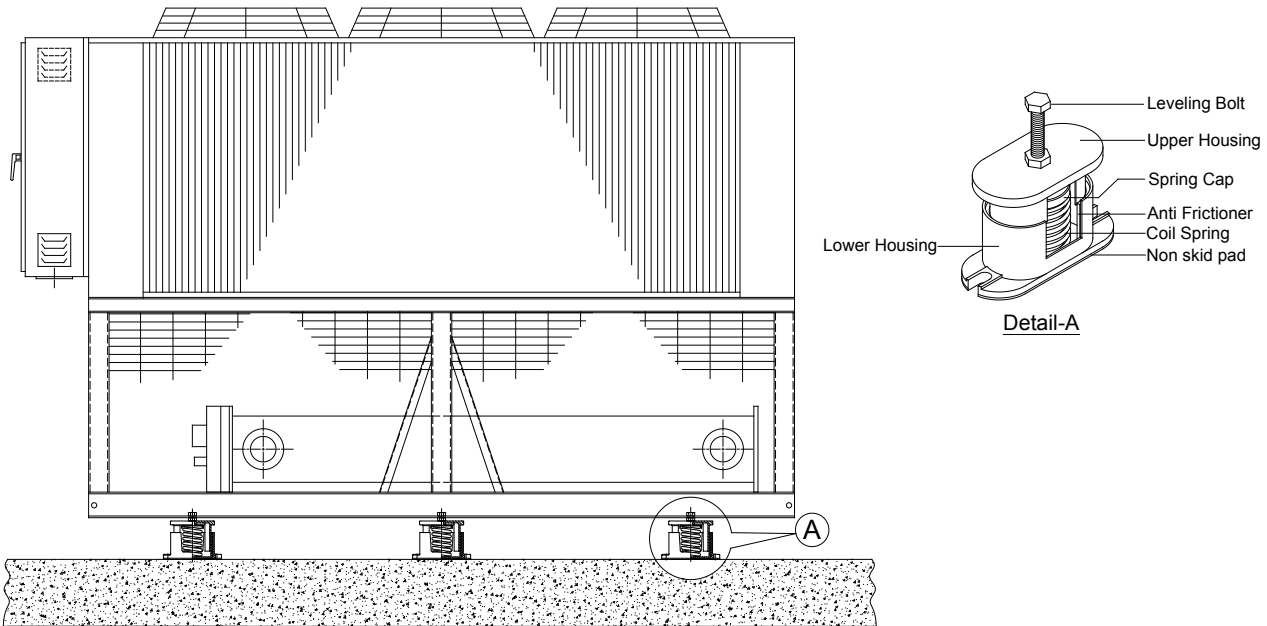


Figure B

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Vibration Isolation

It is recommended to install under the base of the unit a vibration isolation of rubber-in-shear or spring type for further reduction of sound and vibration transmission to building structures. Vibration isolators must be correctly designed for each mounting loads of the unit. Refer to unit certified drawing for operating weight at each mounting points.



Note : SKM can supply CAVM Spring type Anti-vibration mounts (optional). The CAVM has a deflection of 25mm and each rated load can be distinguished easily as it is represented by different colours.

Water Loop Volume

In chilled water system, presence of sufficient volume of water in the piping system is crucial to achieve proper operation, unfortunately, some systems will run with less water volume than needed, this will result in inconsistency system operation, and uncontrolled compressor cycling, this condition is called "short water loop".

If our building for example didn't provide enough water volume to achieve stable controls, a storage tank should be installed to increase the water volume.

In a standard air conditioning application, the tank should be sized to attain a 2 minute water loop, and 2.5 – 4 minute water loop for process cooling systems.

Having enough water loop time, hence enough water volume in the evaporator loop will prevent irregular compressor cycling, which means smoother operation.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

Unit Sizing

It is strongly recommended to size the chiller for the present load. For future expansion, it is recommended to install another chiller to meet the additional load demand.

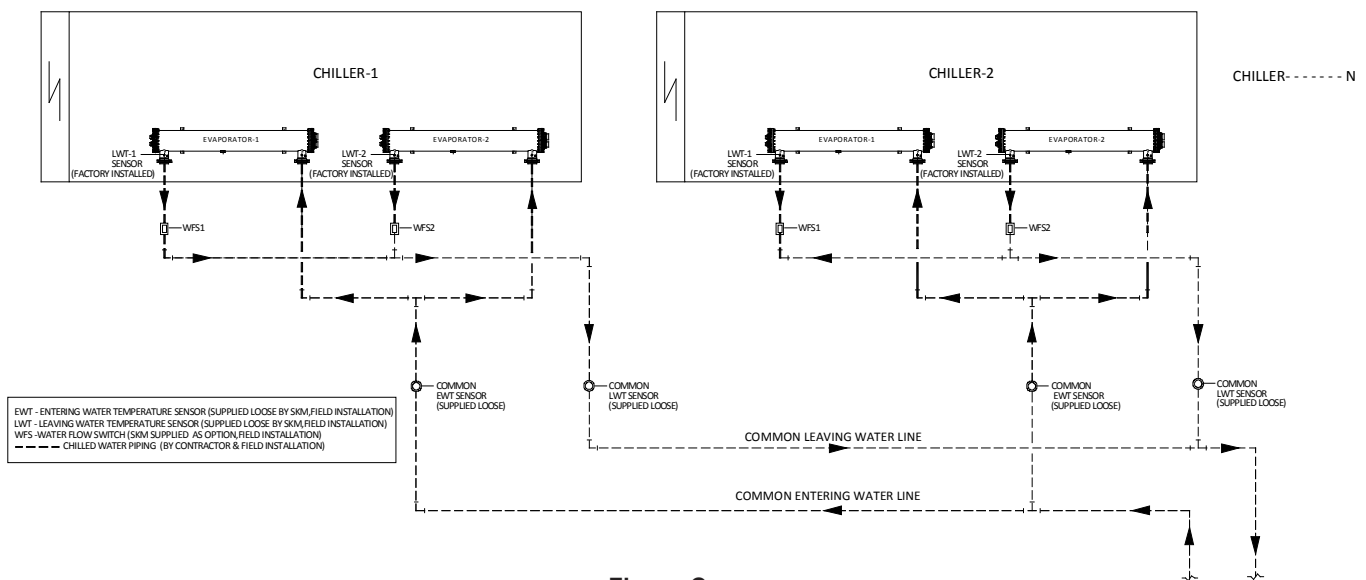
Over sizing of chillers by more than 10% at design conditions must be avoided. Over sizing causes energy inefficiency (more power consumption), erratic system operation and shortened compressor life due to excessive cycling of compressors.

Multiple Chiller Operation

If the capacity requires installing more than one chiller unit or where standby units are desired, units should be of equal size (or near) to ensure balanced water flow.

SKM recommends that water flow supply & return are connected either parallel in case of range < 16°F (8.9°C) or in series if range > 16°F (8.9°C).

Chilled Water Piping for Typical Multiple Chiller (with two evaporators) Installation



For chillers with two evaporators, pipes for leaving and entering water, from one evaporator should be joined to the corresponding pipe from the other evaporator, before connecting to the main header of the installation.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

GUIDE SPECIFICATIONS

GENERAL

The contractor shall supply and install factory assembled air-cooled packaged water chillers, the number and capacity of which shall be as indicated in the capacity schedule shown on the drawings.

Each machine shall consist of at least one refrigerating circuit comprising of semi hermetic compact screw compressor(s), air-cooled condenser, evaporator, interconnecting refrigerant piping, controls, safety devices and accessories.

The machine shall be factory assembled, leak tested, evacuated and completely charged with refrigerant R-134a. All factory wiring and piping shall be contained within the machine enclosure. All electrical components shall be protected from the weather.

Air cooled chillers shall be rated in accordance with AHRI-550/590. Each machine shall be capable of operating satisfactorily in a wide range of ambient air temperatures ranging from 25°F (-4°C) to 127.4°F (53 °C).

Unless indicated otherwise on electrical wiring diagram, each unit shall be factory equipped to connect to only one electrical power feeder with the necessary circuit breakers.

Each unit shall be mounted on anti vibration isolators flexible enough to dampen any vibrations.

COMPRESSOR

Compressor shall be high performance and high efficiency screw type. The compressor shall be driven by an electric motor in a single housing. For stability and additional sound attenuation, the rotors (male and female) shall be mounted in a double wall housing.

The compressor motor shall be refrigerant gas cooled. Each compressor shall be mounted on anti-vibration mounts to minimize vibration transmission.

Compressor shall have discharge shut off valves, built in three- stage oil separator, long life fine oil filter 10u m mesh size, insertion type oil heater with sleeve, oil sight glass, oil fill & drain service valves and suction gas filter with large surface area and fine mesh.

Compressor shall have inherent oil lubrication system in which oil pressure is maintained by compression ratio. Bearings shall be generously dimensioned to provide long life operation. Compressor shall have automatic start unloading and shall have infinite capacity control. Each compressor shall be provided with safety devices including check valve in discharge gas outlet, differential relief valve, thermal motor protection by integrated PTC sensors in each winding coil, phase sequence protection for direction of rotation, manual reset lock-out and oil temperature protection by PTC sensor.

EVAPORATOR

Evaporator shall be of direct expansion, shell & tube type with and 1, 2, 3 or 4 refrigeration circuits. The bundle shall be made of copper tubes, expanded into steel tube sheets, with brass baffles located into a steel shell.

The evaporator shall be provided with water drain, air vent and fittings for temperature sensors. The shell shall be insulated with 1" (25mm) thick flexible closed cell insulation with a maximum K factor of 0.28 Btu.in/ft².hr.°F (0.04 W/m.°K).

The evaporator shall be designed for 239.3 psig (1650 kPa) refrigerant side working pressure and 145 psig (1000 kPa) waterside working pressure.

CONDENSER COIL

Condenser coil shall be air cooled and shall be constructed of seamless Hi-X copper tubes, maximum 3 rows deep, 3/8" (9.52 mm) O.D. and mechanically bonded to the wavy type aluminum fins .

Fins spacing shall be maximum 16 FPI (1.59 mm). Slit fins shall not be accepted. Precoated fins shall be used for saline and corrosive environment.

The coils shall be tested against leakage by air pressure of 450 psig (3102 kPa) under water.

CONDENSER FANS & MOTORS

The machine shall be furnished with direct driven propeller type discharging air upward condenser fans. Fans shall be constructed of corrosion resistant blades such as heavy gauge aluminum. The fan and drive shall be held in proper alignment. Fan assemblies shall be provided with heavy gauge, rust resistant steel. The fan assembly shall be protected with an acrylic coated steel wire fan guard. All condenser fans shall be individually statically and dynamically balanced for vibration free operation.

Condenser fan motor shall be Totally Enclosed Air Over (TEAO), 3-phase type, 6 poles with Class F insulation, Class B temperature rise and IP55 protection. Also, Motor shall be with permanently lubricated bearings and inherent corrosion resistance shaft.

Condenser fan motors shall be provided with individual 3 pole motor protector circuit breakers and contactor rated for AC3 duty operation.

GUIDE SPECIFICATIONS

REFRIGERATION CIRCUITS

Refrigeration circuits piping shall be fabricated from ACR grade copper pipes and each refrigeration circuit shall include a removable core filter drier, electronic expansion valve, and shut off valve.

CASING

Machine casing shall be made of heavy gauge zinc coated galvanized steel sheets conforming to JIS-G 3302 and ASTM-A 635.

To provide an extremely tough, scratch resistance, excellent anti-corrosive protection, fabricated steel shall be thoroughly degreased and then phosphatized before application of an average 60 micron backed electrostatic polyester dry powder coating in RAL 7032 color scheme. This finish shall pass 1000 hour, 5% salt spray test at 95°F (35°C) and 95% relative humidity as per (ASTM B 117).

The machine shall be fully assembled on welded rigid structural steel skid painted with one coat primer and minimum one coat of rust-preventing black enamel.

CONTROL PANEL & CONTROLS

Control panel enclosure shall be fabricated out of heavy gauge steel in phosphatized, powder coated baked finish. The enclosure shall be conformed to IP54 as per guidelines in IEC 529. A hinged access door and key fastener shall be provided for easy access and security.

The control panel shall be ventilated using louvers and filters. The panel shall be factory wired in accordance with NEC 430 & 440, labeled, tagged and have 1 phase, 220 / 240 V for controls.

Control Panel should include the following components as minimum :

- Individual compressor and condenser fan motor contactors.
- Thermal magnetic circuit breakers for compressors and condenser fan motors.
- Voltage monitoring module for protection against under voltage, over voltage, phase loss, phase reversal and phase unbalance of the incoming voltage.
- Circuit breaker for control circuit.
- Remote/Off/Local selector switch.
- Microprocessor master board with graphical display.

- Microprocessor expansion boards as required.
- Electronic expansion valve control boards with 24V transformer.
- Control Relays and control circuit fuses.
- Control circuit on/off switch and pump down switches.
- Indication light for common fault.
- Volt free contacts for run, common fault and auto mode indications.
- Provision for accepting volt free contact for remote start/stop.
- Control terminal blocks and power terminal blocks/bus bars.

A Microprocessor must be provided to control the chiller as a standard. The controller shall provide the flexibility with set points and control options that can be selected prior to the commissioning. The microprocessor shall provide a complete operational control for the chiller and shall have built-in auto diagnostic capability that can signal off normal operation or alarm conditions as well as shutting down the chiller.

The main features of the Controller shall be as follows :

- A large graphical LCD Display with back-lit that can be seen in bright or dim lighting.
- A nine button generic keypad.
- Battery backed up built in real time clock to program the chiller for 2 starts and 2 stops daily to provide the information about the running hours of the compressors.
- Multiple authorization levels to provide tight security of the control system.
- Two operating schedules per each day of the week and 8 holidays.
- Automatic Lead/Lag changeover of the compressors.
- Pump-down at the beginning and end of every circuit cycle.
- Capacity control based on leaving chilled water temperature.
- Start/stop facility from remote through Volt Free Contact (VFC)
- Common Run, Fault and remote mode operation status volt free contacts provided for remote signaling

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

GUIDE SPECIFICATIONS

Easy Accessible Measurements shall include the following :

- Status of the chiller.
- Status of each circuit/compressor.
- Status of condenser fans.
- Leaving and Entering chilled water temperature.
- Suction pressure and temperature for each refrigerant circuit.
- Discharge pressure and temperature for each refrigerant circuit.
- Suction and discharge superheat for each refrigerant circuit.
- Ampere draw for each compressor.
- Expansion valve opening percentage.
- Ambient temperature.
- All active set points.
- Run time for each compressor.
- Number of compressor starts.
- Lockout and alarm status.
- Status of water flow switch, voltage monitor, compressor internal motor protector, oil level switch, run/stop input and pump down switches.
- Log of last 100 alarms.
- Lead compressor identification.
- Date and time.
- Graphs of all inputs and outputs.

The following system protection controls shall automatically act to ensure system reliability and protection of the unit thru the microprocessor:

- Low suction pressure protection.
- High discharge pressure protection.
- High discharge temperature protection.
- Low discharge pressure protection.
- Low superheat protection.
- High compressor ampere protection.
- Compressor internal thermal protection.
- Freeze protection.
- Under voltage, over voltage, phase loss, phase reversal and phase unbalance protection.
- Chilled water flow loss protection.
- Sensor error protection.
- Pump down.
- Anti-recycle.
- Time delay between stages.
- 4-Levels of passwords to restrict the intentional mishandling.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

SUPPLEMENTARY MODELS

ENGINEERING SPECIFICATIONS

50 Hz

Model	APCN	5039	5044	5076	5081	5089
Nom. Cooling Capacity (1)	TR	39.0	44.0	76.0	82.4	88.0
	kW	137.0	154.7	267.3	289.8	309.5
Nom. Cooling Capacity (2)	TR	35.5	40.8	69.9	75.8	81.3
	kW	124.8	143.4	245.9	266.7	286.1
Compressor	-	Semi Hermetic, Screw				
Qty	#	1	1	2	2	2
Oil Charge(BSE170) Ckt (A / B)	US Gal Litre	3.96 X 1 15 X 1	3.96 X 1 15 X 1	3.96 X 2 15 X 2	3.96 X 2 15 X 2	3.96 X 2 15 X 2
Condenser Coil	-	Air Cooled 2 or 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins				
Face Area (Total)	ft ²	75.0	75.0	153.3	153.3	153.3
	m ²	6.97	6.97	14.24	14.24	14.24
Condenser Fan	-	Propeller Direct Drive				
Quantity	#	4	4	6	6	6
Air Flow Rate	cfm	44888	42680	68268	68268	68268
	l/s	21185	20143	32219	32219	32219
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected				
Size x Quantity	kW x #	1.5 x 4	1.5 x 4	1.5 x 6	1.5 x 6	1.5 x 6
Evaporator	-	Direct Expansion Shell and Tube				
Quantity	#	1	1	1	1	1
Refrigerant Circuits	#	1	1	2	2	2
Water Volume	US Gal	16.6	16.6	23.7	34.2	30.0
	Litre	63.0	63.0	89.8	129.5	113.5
Refrigerant Charge (R134a)	lbs	58.6	74.0	141.8	145.1	148.4
	kg	26.6	33.6	64.3	65.8	67.3

60 Hz

Model	APCN	6046	6054	6094	6099	6104
Nom. Cooling Capacity (1)	TR	46.5	53.8	93.4	98.2	105.2
	kW	163.4	189.3	328.4	345.3	370.1
Nom. Cooling Capacity (2)	TR	42.5	49.4	85.6	90.3	96.7
	kW	149.3	173.8	301.1	317.7	340.0
Compressor	-	Semi Hermetic, Screw				
Qty	#	1	1	2	2	2
Oil Charge(BSE170) Ckt (A / B)	US Gal Litre	3.96 X 1 15 X 1	3.96 X 1 15 X 1	3.96 X 2 15 X 2	3.96 X 2 15 X 2	3.96 X 2 15 X 2
Condenser Coil	-	Air Cooled 3 rows, 16 fpi (1.59mm) fin spacing, copper tubes Aluminum fins				
Face Area (Total)	ft ²	75.0	75.0	173.3	173.3	173.3
	m ²	6.97	6.97	16.10	16.10	16.10
Condenser Fan	-	Propeller Direct Drive				
Quantity	#	4	4	6	6	6
Air Flow Rate	cfm	51552	51552	83688	83688	83688
	l/s	24330	24330	39496	39496	39496
Condenser Fan Motor	-	Totally enclosed air over, Class F insulation, 6 pole, IP - 55 protected				
Size x Quantity	kW x #	2.2 x 4	2.2 x 4	2.2 x 6	2.2 x 6	2.2 x 6
Evaporator	-	Direct Expansion Shell and Tube				
Quantity	#	1	1	1	1	1
Refrigerant Circuits	#	1	1	2	2	2
Water Volume	US Gal	16.6	23.2	30.0	30.0	48.0
	Litre	63.0	88.0	113.5	113.5	181.7
Refrigerant Charge (R134a)	lbs	74.0	77.3	160.4	160.4	170.6
	kg	33.6	35.1	72.7	72.7	77.4

Table 18

Notes :

- Capacity ratings are based on standard AHRI - 550 / 590 conditions of 95°F (35°C) ambient, 44°F (6.7°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.
- Capacity ratings are based on 115°F (46°C) ambient, 45°F (7.2°C) leaving chilled water temperature, 10°F (5.5°C) range and 0.0001 ft².h°F/Btu (0.018 m².°C/kW) fouling factor.

* Available for 380-415V / 3Ph / 50Hz and 460V / 3Ph / 60Hz.

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

SUPPLEMENTARY MODELS

ELECTRICAL DATA

50 Hz

Power Supply: 380~415V/3PH/50Hz

Model APCN	Unit Characteristic			Compressor			Condenser Fan Motor		
	MFA	MCA	ICF	QTY	RLA	LRA	QTY	FLA	LRA
5039	315	155	379	1	111	350	4	4.0	16.5
5044	315	171	452	1	124	423	4	4.0	16.5
5076	400	274	498	2	111	350	6	4.0	16.5
5081	500	290	571	1 + 1	124 + 111	423 + 350	6	4.0	16.5
5089	500	303	584	2	124	423	6	4.0	16.5

Table 19

NOTE:

220V/1PH/50Hz control power must be supplied from a separate source, through field supplied and installed disconnect switch

60 Hz

Power Supply: 460V/3PH/60Hz

Model APCN	Unit Characteristic			Compressor			Condenser Fan Motor		
	MFA	MCA	ICF	QTY	RLA	LRA	QTY	FLA	LRA
6046	315	159	386	1	111	350	4	5.0	21
6054	315	175	459	1	124	423	4	5.0	21
6094	400	280	507	2	111	350	6	5.0	21
6099	500	296	580	1 + 1	124 + 111	423 + 350	6	5.0	21
6104	500	309	593	2	124	423	6	5.0	21

Table 20

NOTE:

240V/1PH/60Hz control power must be supplied from a separate source, through field supplied and installed disconnect switch

Legend

MFA Maximum Fuse Amps (for fuse sizing), complies with NEC Article 440-22 & 430-52.

MCA Minimum Circuit Amps.(for wire sizing), complies with NEC article 440-33.

ICF Maximum Instantaneous Current Flow

RLA Rated Load Amps. (at worst operating condition)

LRA Locked Rotor Amps

FLA Full Load Amps

Note :

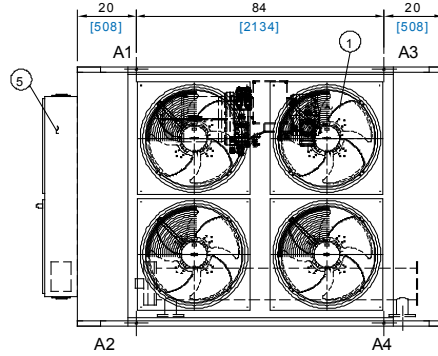
Voltage imbalance not to exceed $\pm 2\%$ of the rated voltage

SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

SUPPLEMENTARY MODELS

Dimensional Data

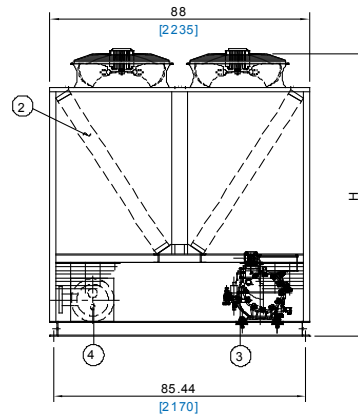
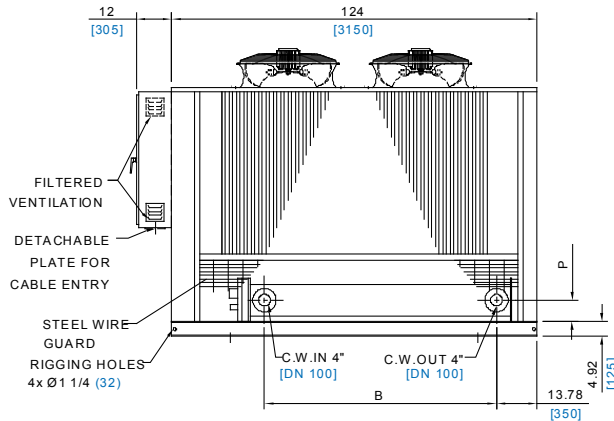
APCN Models: 5039, 5044, 6046 & 6054



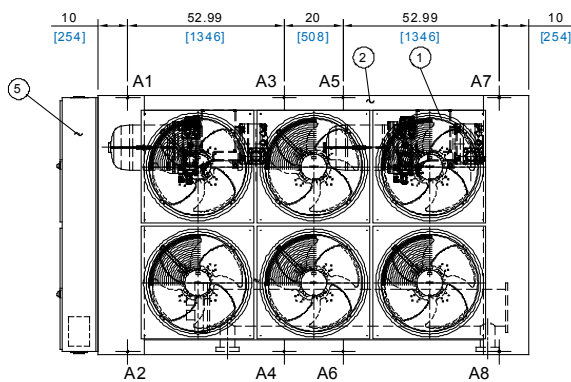
APCN MODEL	H	B	P
5039	97.7 2482	78.74 2000	7.28 185
5044	97.7 2482	78.74 2000	7.28 185
6046	92 2337	78.74 2000	7.28 185
6054	92 2337	89.76 2280	8.84 224

LEGEND	
①	CONDENSER FAN
②	CONDENSER COIL
③	COMPRESSOR
④	EVAPORATOR
⑤	CONTROL PANEL
ALL DIMENSIONS ARE IN INCHES[MM]	

A1-A4 ARE LOADING POINTS Ø3/4 [19]

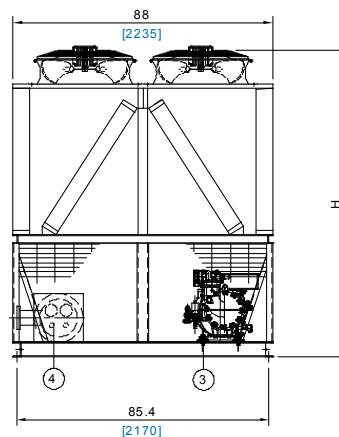
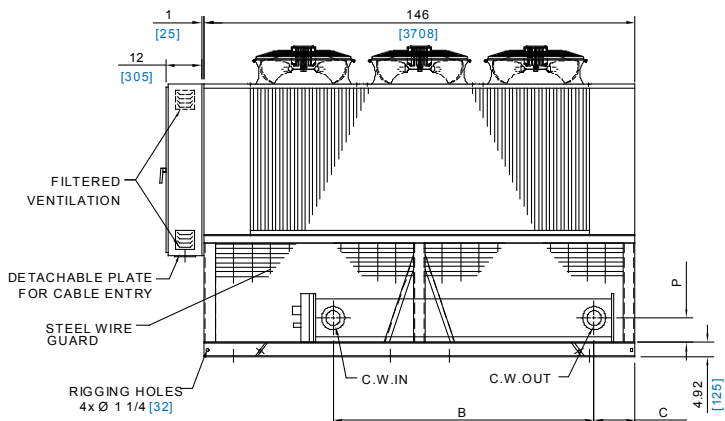


APCN Models: 5076, 5081, 5089, 6094, 6099 & 6104



APCN MODEL	H	B	C	P	C.W. IN/OUT
5076	103.84 2637	88.58 2250	13.78 350	8.27 210	5 DN 125
5081					
5089					
6094	98.13 2492	88.58 2250	13.78 350	8.27 210	5 DN 125
6099					
6104	98.13 2492	86.61 2200	15.75 400	10.04 255	6 DN 150

A1-A8 ARE LOADING POINTS Ø3/4 [19]



SKM Air Cooled Packaged Chillers APCN-S Series - R-134a

SUPPLEMENTARY MODELS

Loading Points

50 Hz

Models APCN	Units	Mounting Loads								Operating Weight
		A1	A2	A3	A4	A5	A6	A7	A8	
5039	lbs	1543	1478	1483	1393	-	-	-	-	5897
	kg	700	670	673	632	-	-	-	-	2674
5044	lbs	1596	1524	1536	1440	-	-	-	-	6096
	kg	724	691	697	653	-	-	-	-	2765
5076	lbs	1692	1605	1182	1024	1142	841	1246	1256	9988
	kg	767	728	536	464	518	381	565	570	4530
5081	lbs	1709	1641	1195	1048	1143	842	1260	1308	10146
	kg	775	744	542	475	518	382	571	593	4601
5089	lbs	1713	1661	1199	1064	1152	845	1277	1346	10257
	kg	777	753	544	483	522	383	579	610	4652

Table 21

60 Hz

Models APCN	Units	Mounting Loads								Operating Weight
		A1	A2	A3	A4	A5	A6	A7	A8	
6046	lbs	1549	1484	1490	1400	-	-	-	-	5923
	kg	702	673	676	635	-	-	-	-	2686
6054	lbs	1553	1419	1485	1377	-	-	-	-	5834
	kg	704	644	673	624	-	-	-	-	2646
6094	lbs	1695	1647	1182	1054	1135	833	1260	1334	10140
	kg	769	747	536	478	515	378	571	605	4599
6099	lbs	1704	1652	1190	1055	1135	833	1260	1334	10163
	kg	773	749	540	478	515	378	571	605	4609
6104	lbs	1738	1804	1205	1120	1145	838	1322	1547	10719
	kg	788	818	546	508	519	380	600	702	4861

Table 22



*you name it
we cool it*

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