國家同步輻射研究中心
National Synchrotron Radiation Research Center

Alignment And Stability Of The TPS Storage Ring Auto-tuning Girder System

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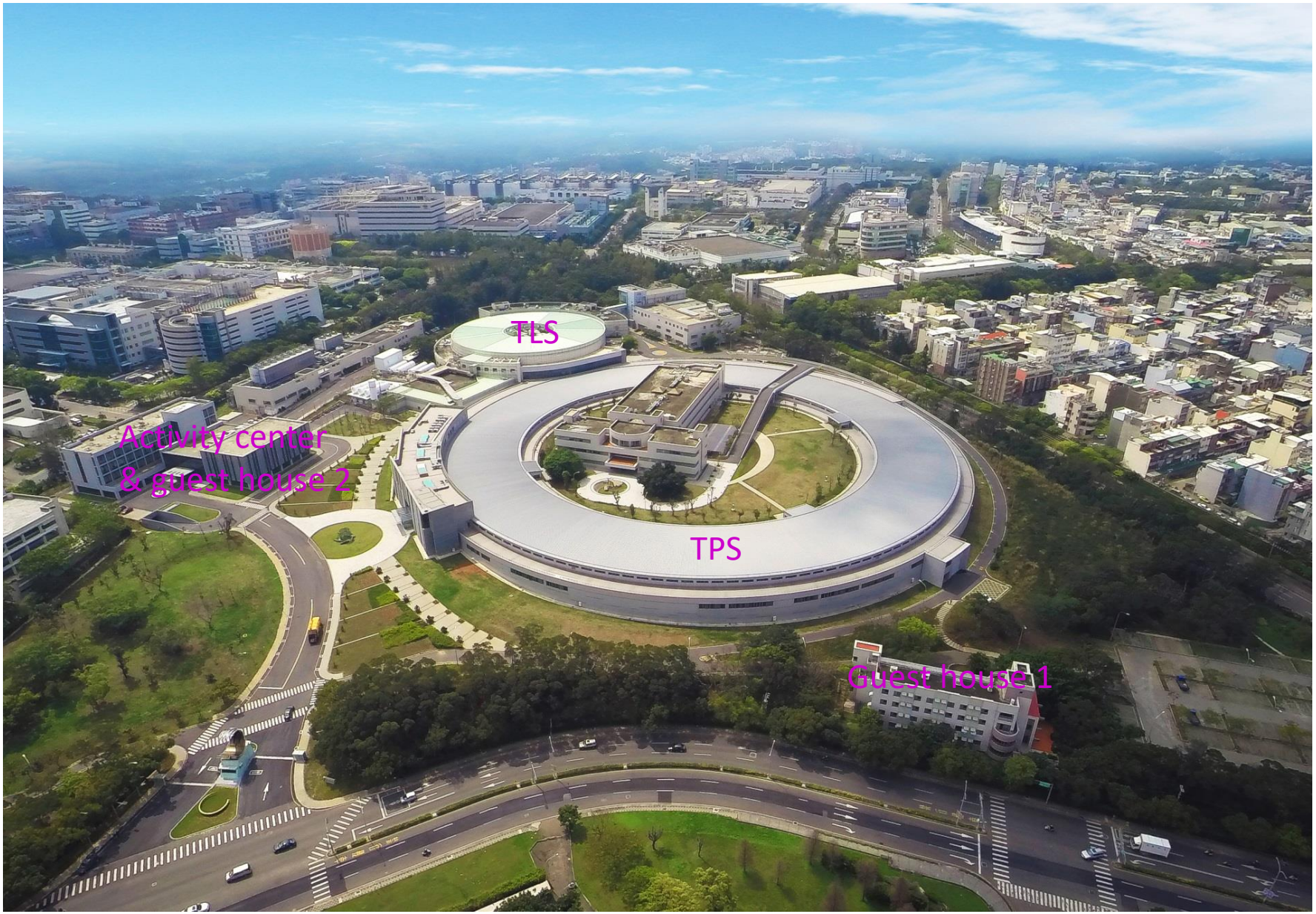
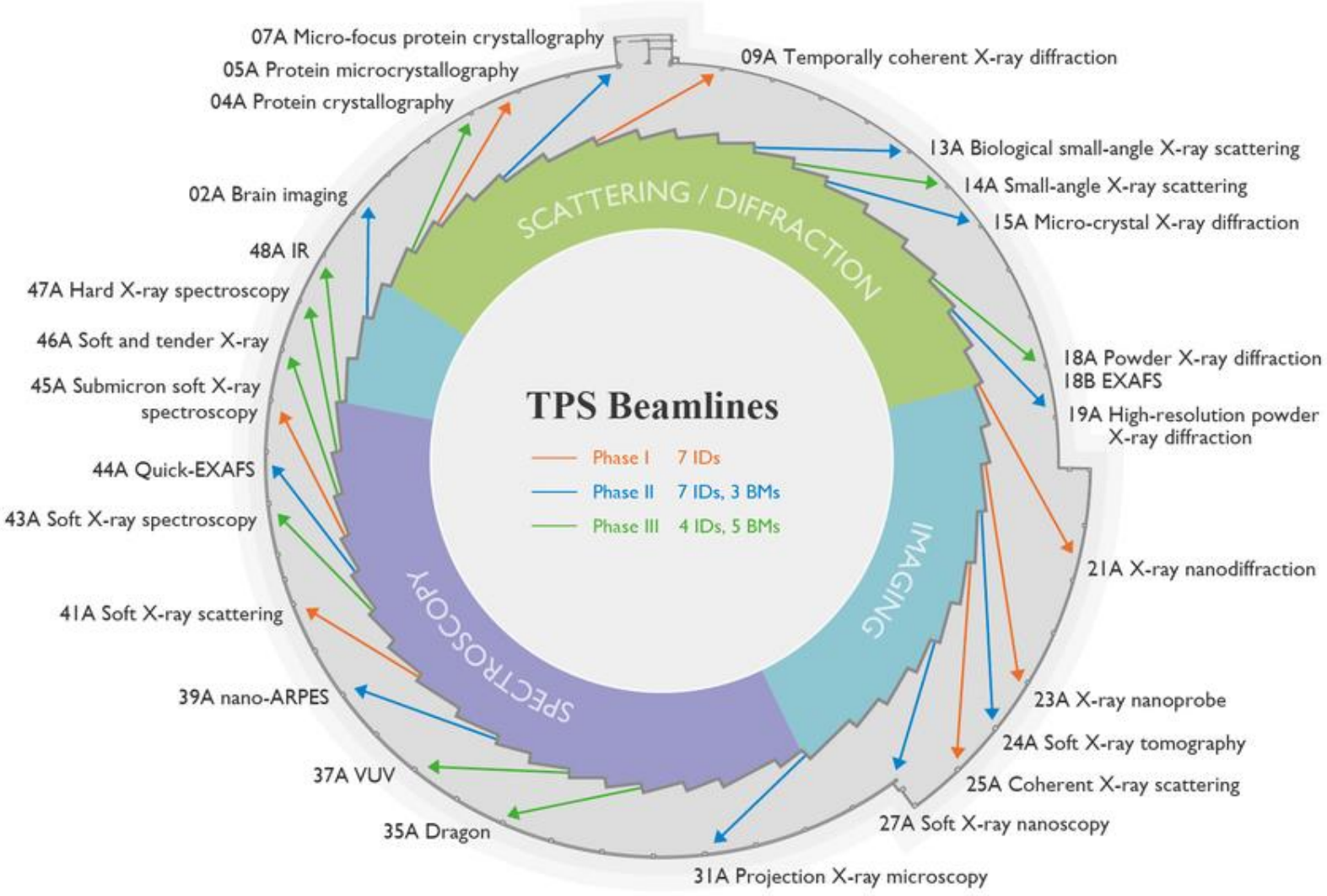
Outline

- Introduction
- VWM System & Testing Bench Setup
- Hardware Testing
- Magnet Testing Results
- Girder Moving Testing Results
- Conclusions

NSRRC Site Aerial View



TPS Beamline Map

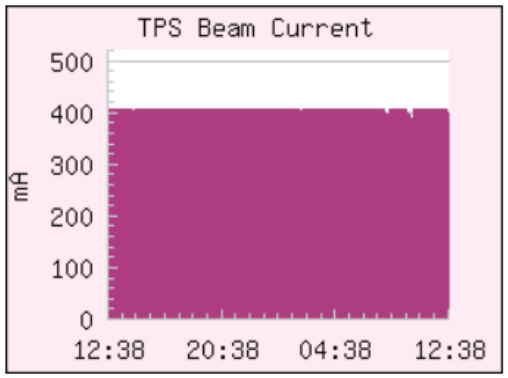


Phase I beamlines are opened to users and phase II beamlines are under construction

Machine Status of NSRRC

Taiwan Photon Source

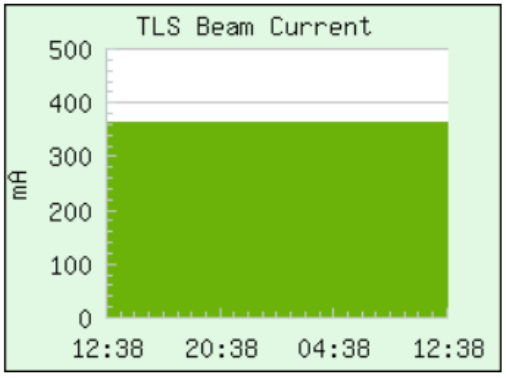
User Beam Time	
Energy	3.00 GeV
Current	396.50 mA
Lifetime	9 hr 36 min
Size X	49 μm
Size Y	21 μm



Circumference : TPS 518.4m

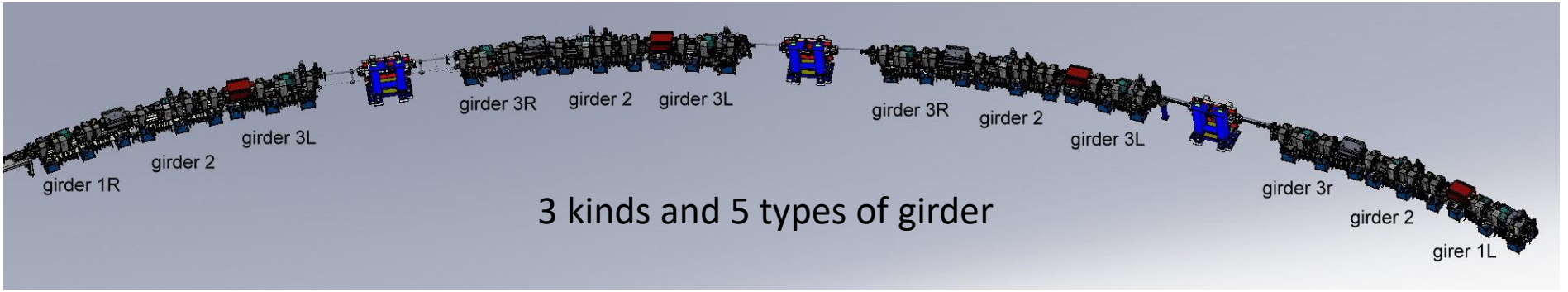
Taiwan Light Source

User Beam Time	
Energy	1.50 GeV
Current	361.57 mA
Lifetime	7 hr 22 min
Size X	162 μm
Size Y	63 μm
$\Delta I_0/I_0$	0.037 %

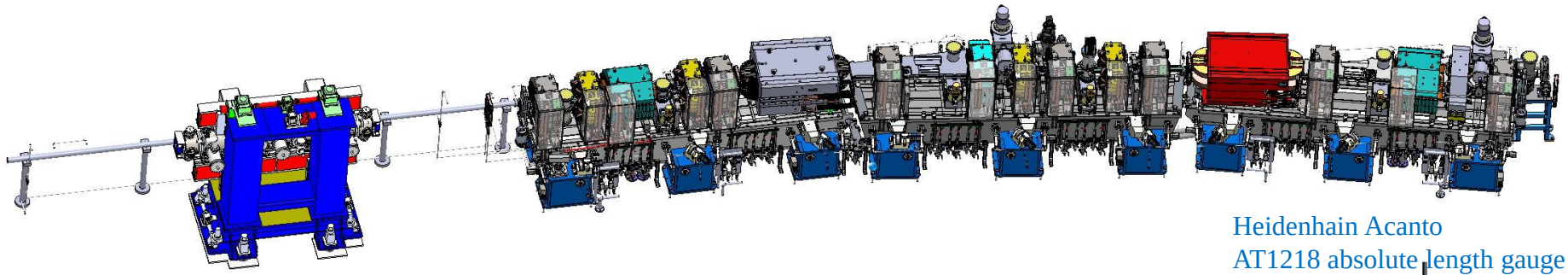


TPS 120m

TPS Storage Ring Girder System Design

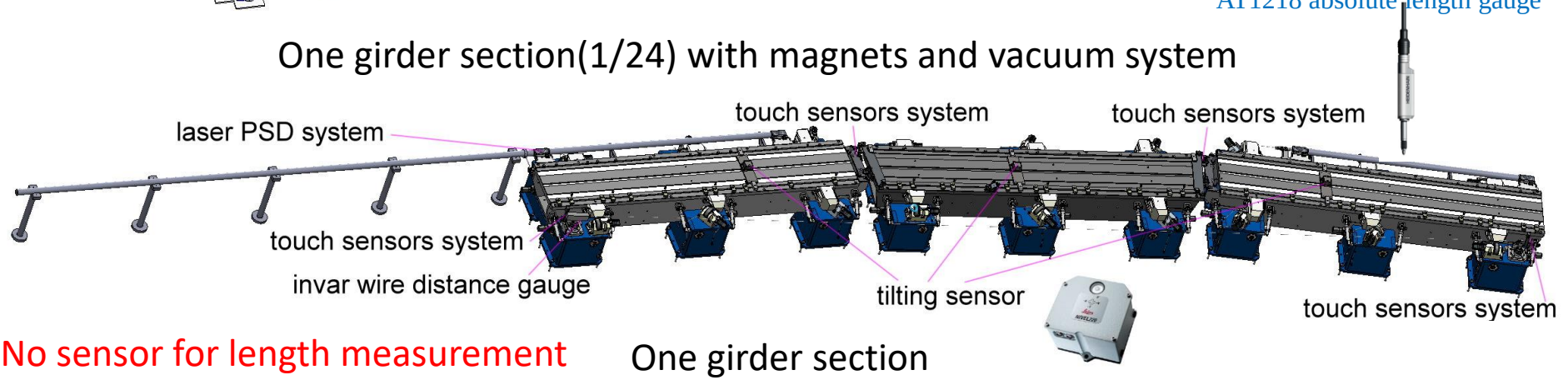


1/6 ring symmetry super-period configuration



Heidenhain Acanto
AT1218 absolute length gauge

One girder section(1/24) with magnets and vacuum system



No sensor for length measurement of straight section

One girder section

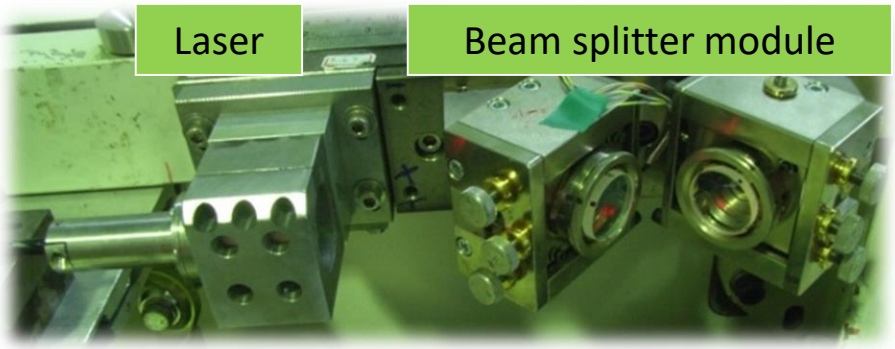
Leica Nevil220 tilting sensors

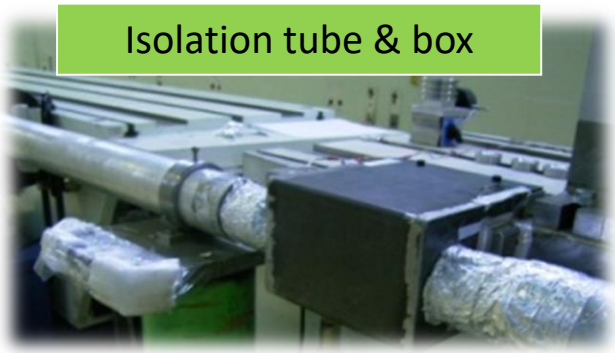
Laser PSD System Architecture

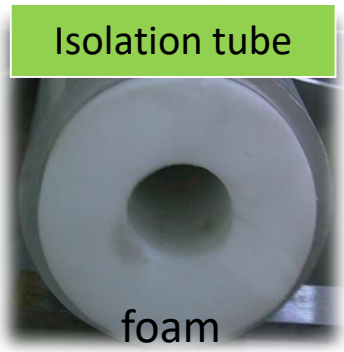
- Fiber Laser
  - Gaussian distribution at 4 operation locations
  - small pointing drift (<±0.5 um within 1000 sec)
- PSD
  - 4 sets of PSD indicate to positions of two girders
  - 0.5 um resolution
- Beam Splitter Module
  - installed on girder and combined with PSD
- Isolation tubes and box
  - constructed by aluminum tube and foam tube
  - cover whole laser path to prevent temperature variation and air disturbance

13m , for short straight section

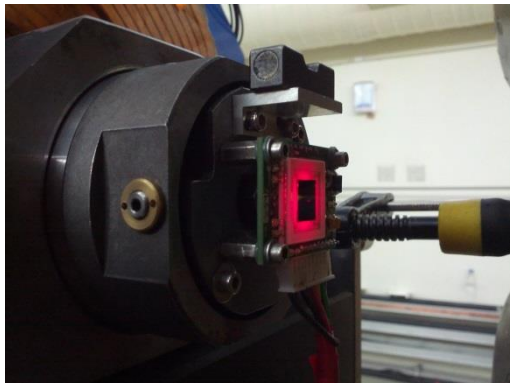
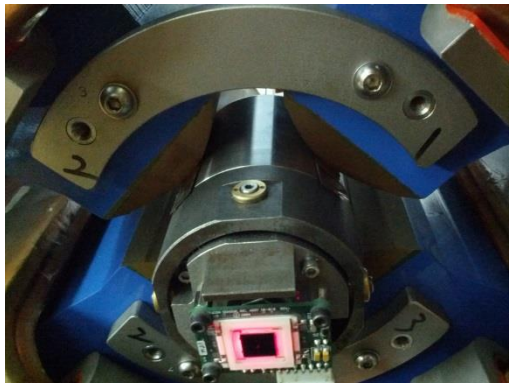
- **Problem**
  - Decay of the expensive laser
  - Incapable to detect the variation in longitudinal direction

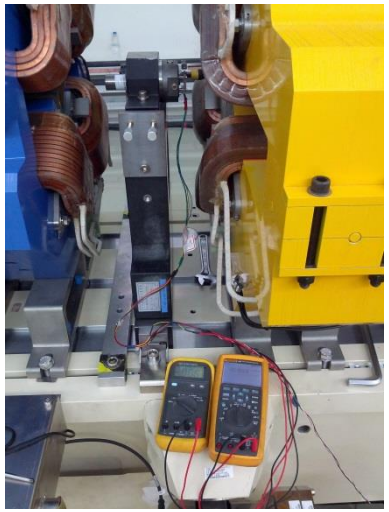


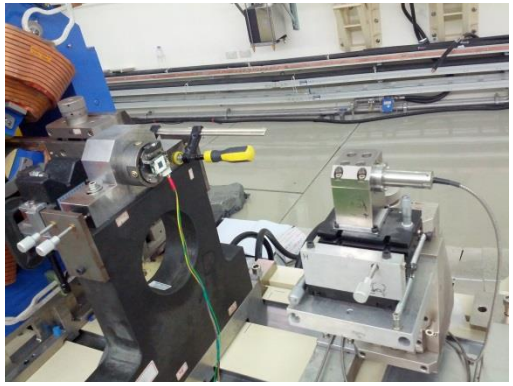
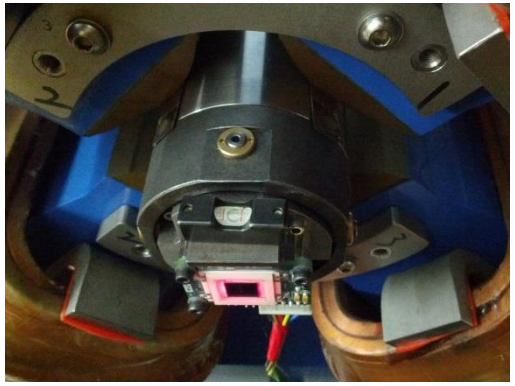
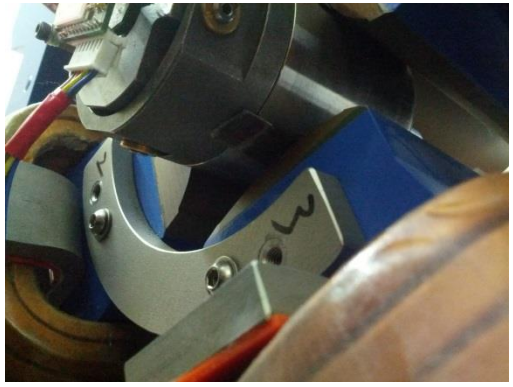




Magnet Centralizing

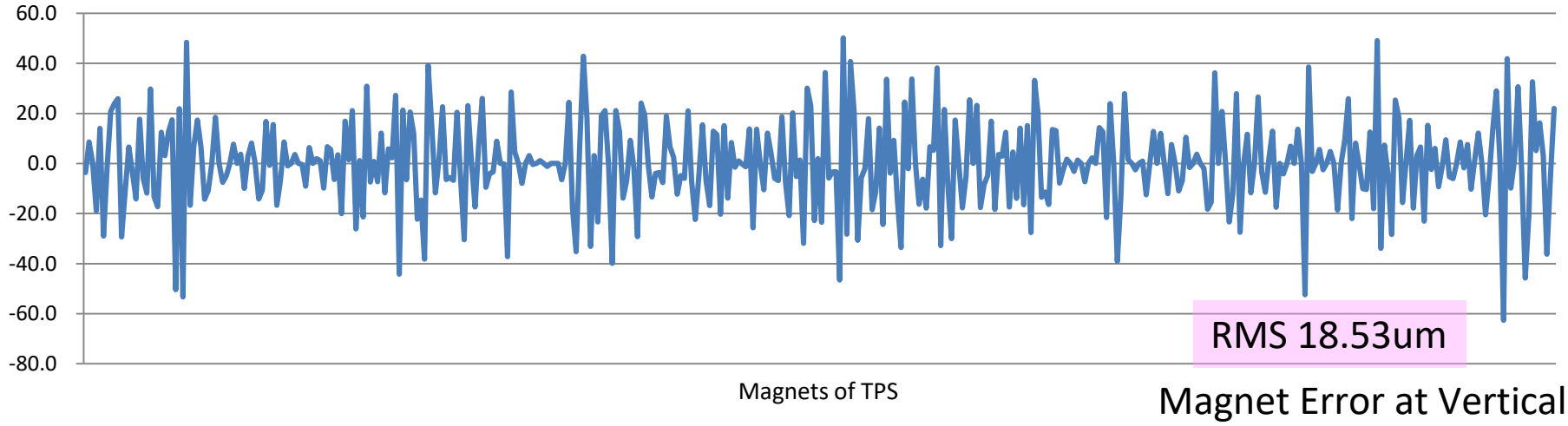



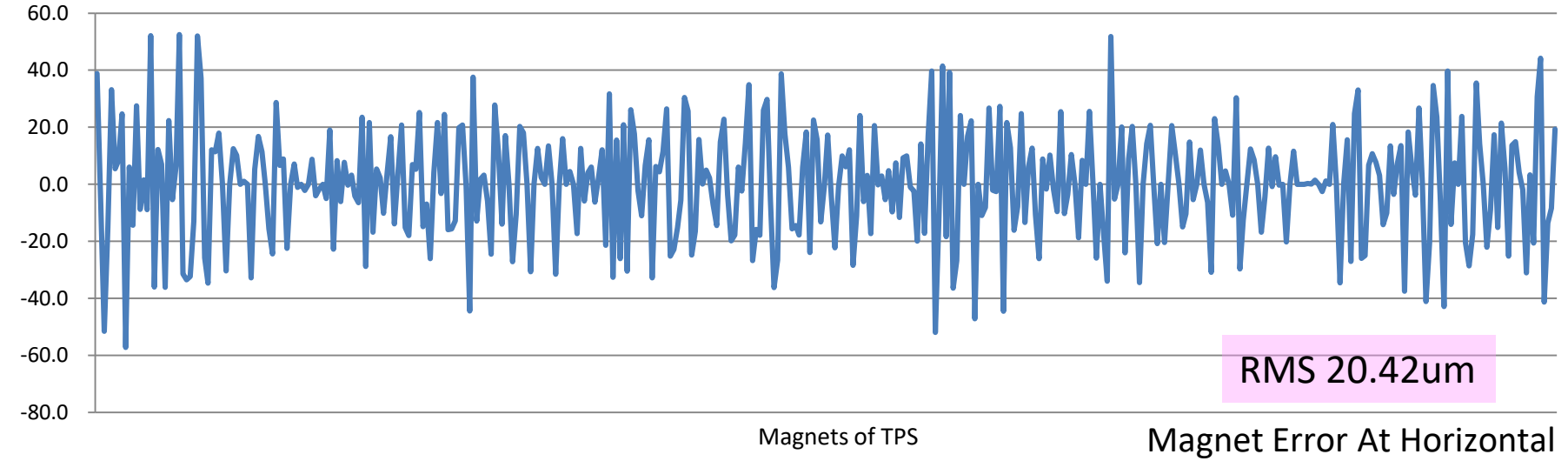


- Adjust Position Jig and Circular PSD jig
- Install two position jigs with PSD on girder
- Adjust laser to parallel and have equidistance to girder datum plane
- Replace the Position jig with the quadrupole and sextupole magnets
- Insert Circular PSD jig on the center of quadrupole and sextupole magnets
- The offset of beam position can be detected by PSD
- Insert the steel shims between magnet and girder for error compensation

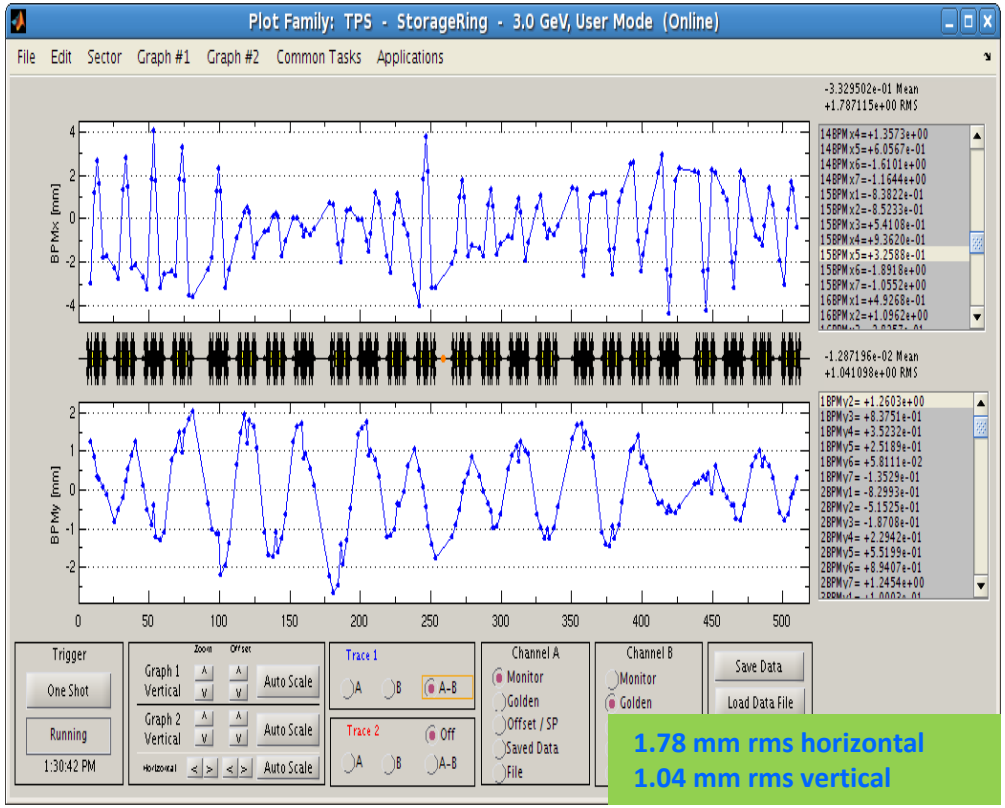
Magnet Centralizing Results





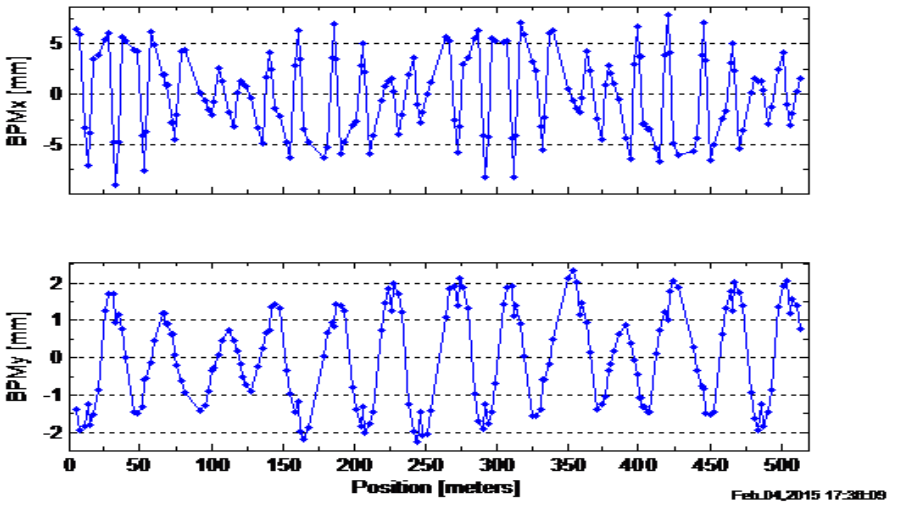
Most magnets were acceptable but a few were still shimmed after double checked

TPS COD before Correction



1.78 mm rms horizontal
1.04 mm rms vertical

Measured COD with all correctors off
After LOCO and BBA



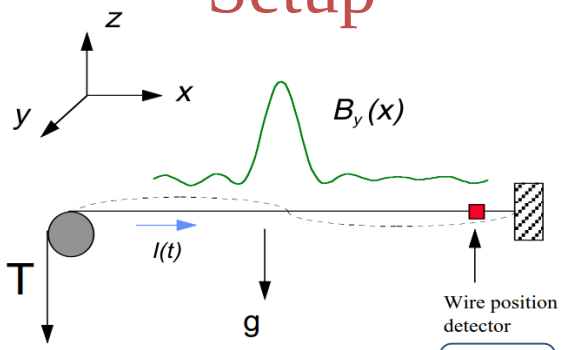
Simulated COD with all correctors off
from alignment errors, dipole field errors

The measured data were even better shows good alignment conditions

∗ *C. C. Kuo, et al., "Commissioning of the Taiwan Photon Source", IPAC'15* .

Theory of Vibrating Wire (VW) Magnetic Field Measurement Technique

Setup



Motion equation

$$\mu\frac{\partial^2 U}{\partial t^2} = T\frac{\partial^2 U}{\partial x^2} - \gamma\frac{\partial U}{\partial t} - \mu g + B_y(x)\cdot I_0 exp(i\omega t) \quad (1)$$

Taut wire free motion | Damping | Gravity | Lorenz forces between magnetic field and driving current

General solution $U(x,t) = U_g(x) + U_b(x)\cdot exp(i\omega t)$ with boundary condition: $U(t,0) = U(t,l) = 0$

Gravity | Wire motion induced by Lorentz forces

Gravity term $U_g(x) = -\frac{\mu g}{2T}x(x-l)$ with minimum $S = -\frac{\mu g}{8T}l^2$ (sag) at $x = l/2$

$U_b(x)$ and $B_y(x)$ can be represented in the similar way: $U_b(x) = \sum_{n=1}^{\infty} U_n \sin\left(\frac{\pi n}{l}x\right)$; $B_y(x) = \sum_{n=1}^{\infty} B_n \sin\left(\frac{\pi n}{l}x\right)$

$$\sum_{n=1}^{\infty} U_n\cdot\left(\omega^2 - \omega_n^2 + i\gamma\omega\right)\sin\left(\frac{\pi n}{l}x\right) = \sum_{n=1}^{\infty}\frac{I_0 B_n}{\mu}\sin\left(\frac{\pi n}{l}x\right) \quad ; \omega_n = 2\pi\frac{n}{2l}\sqrt{\frac{T}{\mu}}$$

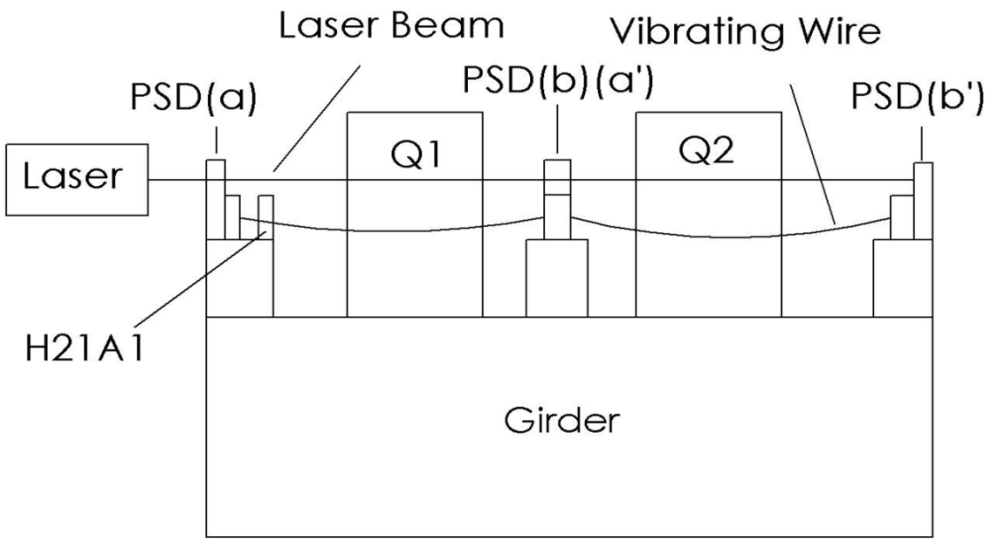
Wire vibrating mode amplitude → $U_n = \frac{I_0}{\mu\left(\omega^2 - \omega_n^2 + i\gamma\omega\right)} B_n$ ← Term in the magnetic field Fourier sine series expansion

A. Temnykh, Vibrating wire field-measuring technique, NIMA 399 (1997) 185-194

The Reason for VWM

- the magnetic centers & mechanical center alignment are still a discussion topic.
- The PSD method relies on skilled technician. After the installation of TPS, while the short time technician left, our colleague seems hard to reproduce the precise measurement.
- The successful and admiring result of NSLS II in addition with the experiences in other facilities
- The VW method is interested the magnet people not only for magnetic field measurement but also for alignment magnet on the girder in case the installed magnets in TPS storage ring is out or order and a replacement is demanded.

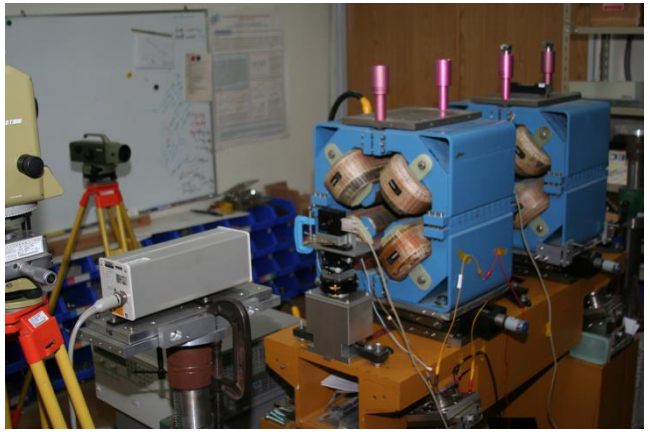
Vibrating Wire Method Studied in the Past



EXPERIMENT SETUP

Liren Tsai,etl., "Precise Positioning of Quadruple Magnetic Field Centers on the Girder," APAC2007

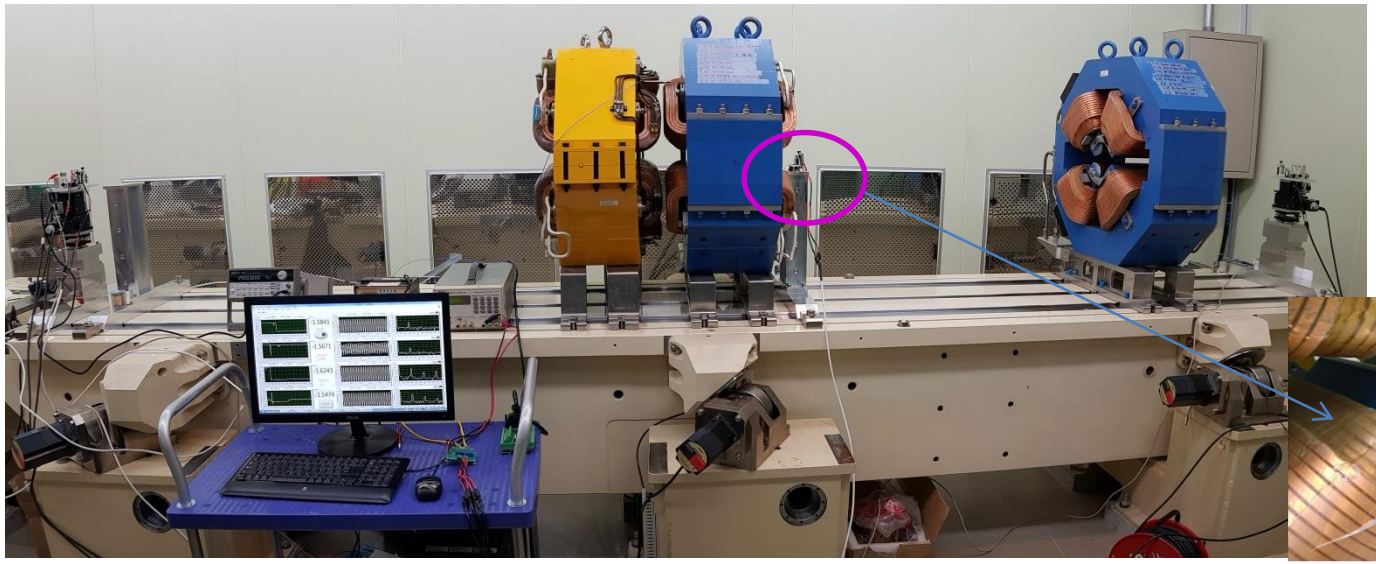
After the colleague left NSRRC and no manpower to resume this study, all the components were put into storage for ten years.



The accuracy of the measurement system was checked with level and theodolite

The PSD is on a slide which allowed the laser beam to pass through the quadrupole to reach the PSD at the other end.

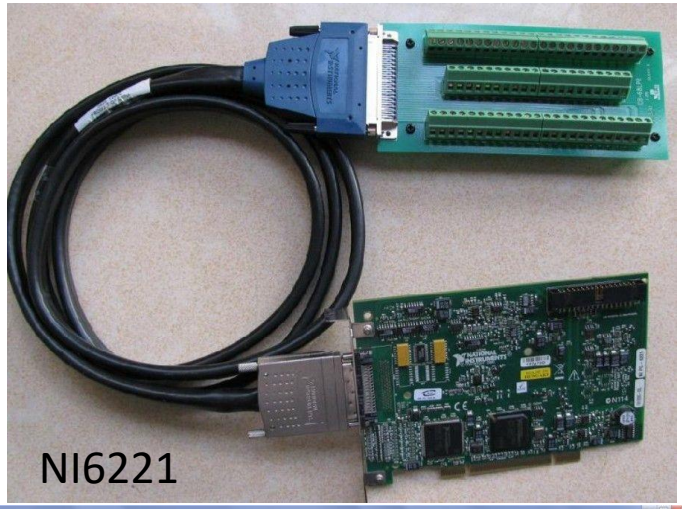
Testing Bench on a TPS Backup Girder



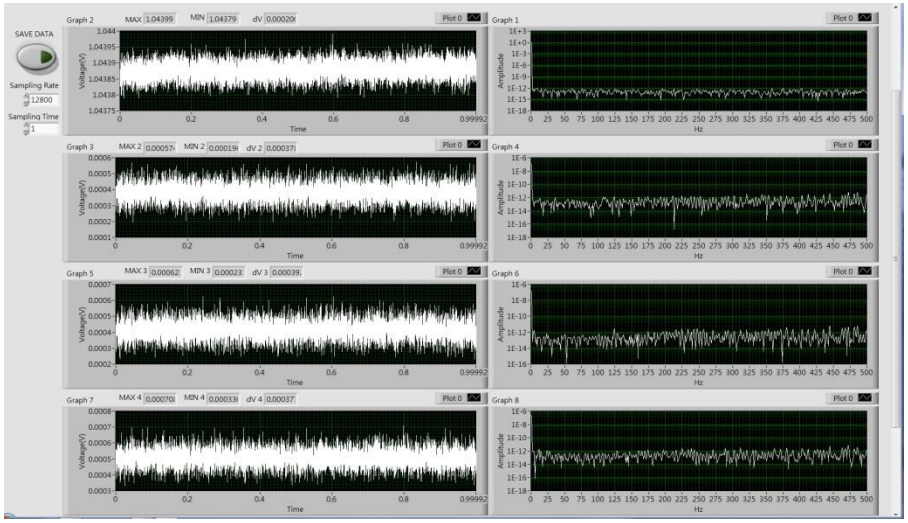
- Modified the past study system for the TPS girder and magnets
- 4.5m long 0.1mm diameter beryllium copper wire
- 0.86kg tension weight on the pulley side which results a 29.003Hz 1st NF and 0.001Hz deviation is detectable
- Movable wire stages, two sets of vertical and horizontal wire vibration sensors
- Fixed magnets as a center reference
- Various types of magnets (sextupoles and quads)
- Prepared for out of order magnet replacing

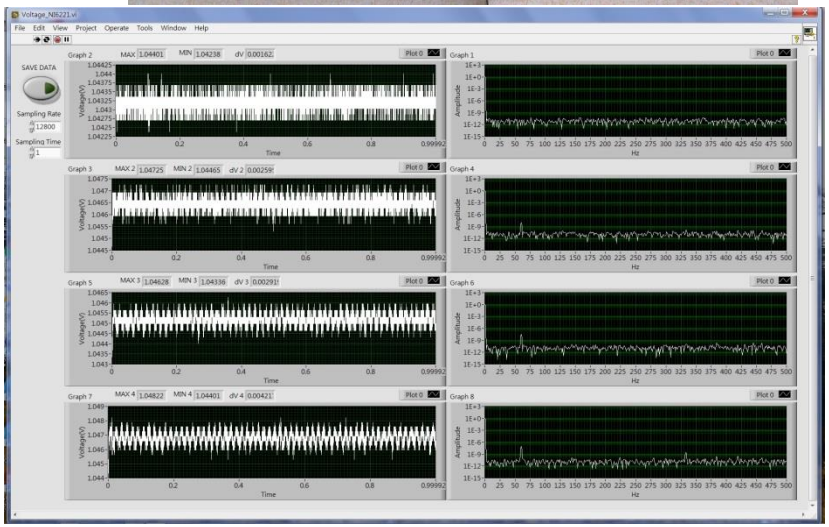
Test of DA Card (NI9234 & 6221)

USB NI9234



NI6221

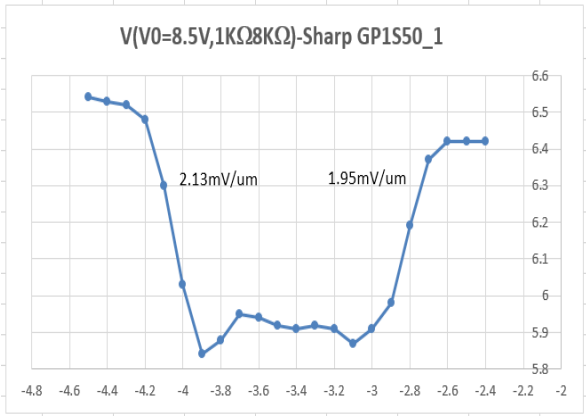


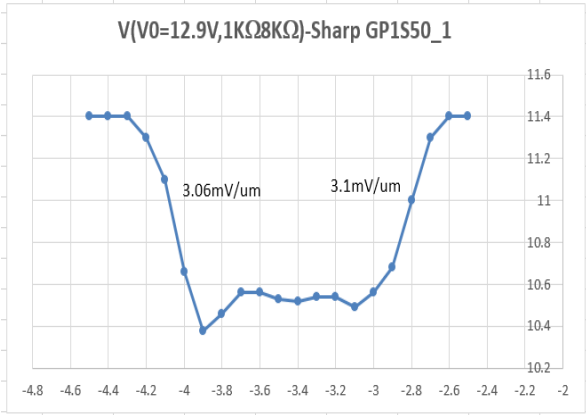


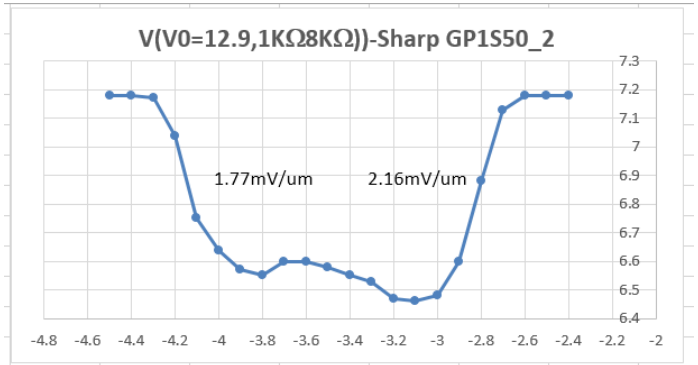
- The noise level of NI221 is nearly 10 times of USB NI9234

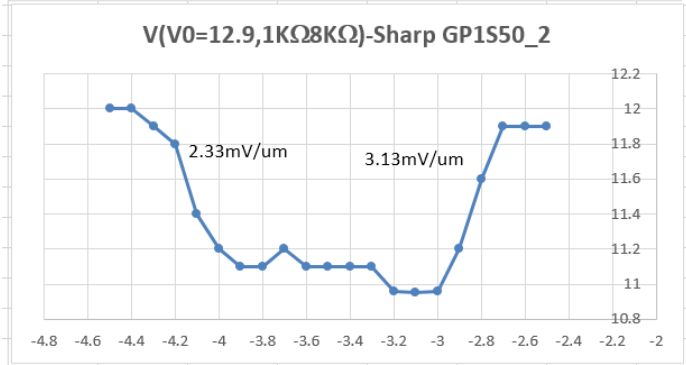
Phototransistor Sensor Test _ Sharp GP1S50

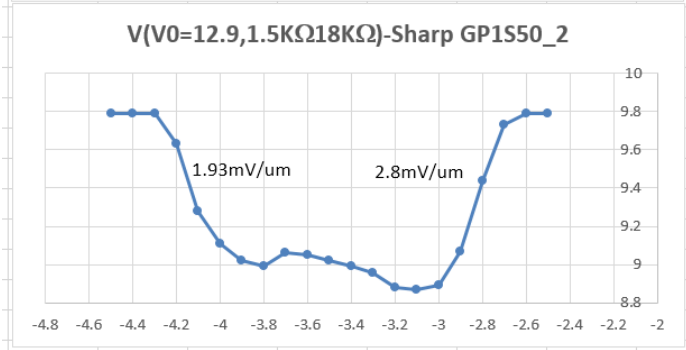
The linearity and effective range is not so good



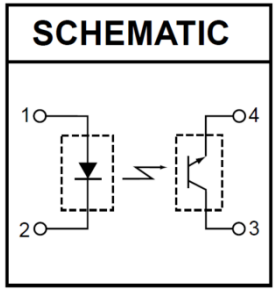




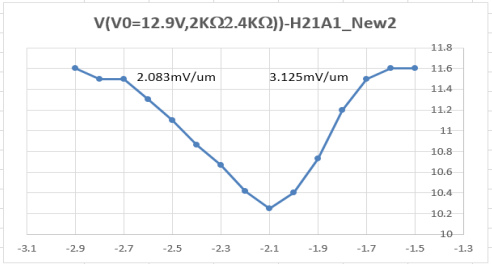


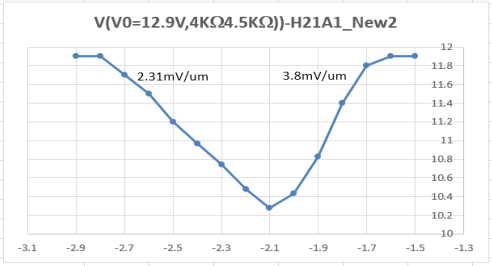


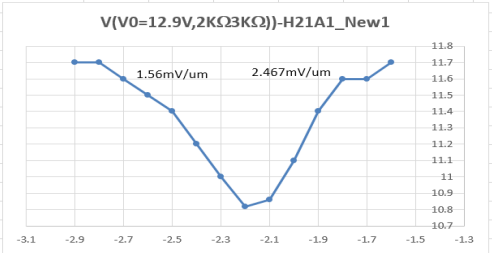
Phototransistor Sensor Test _ H21A1

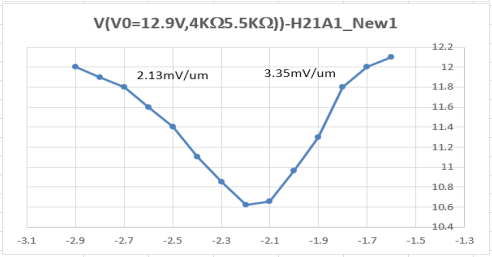


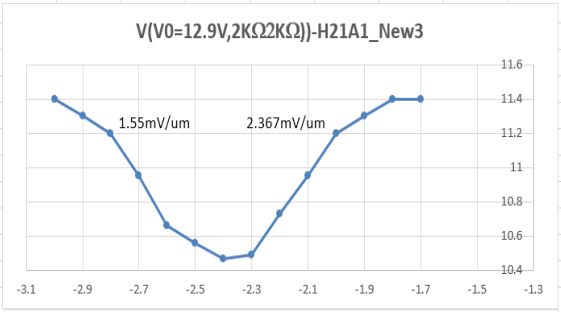
The linearity and effective range is Better (12 sensors)

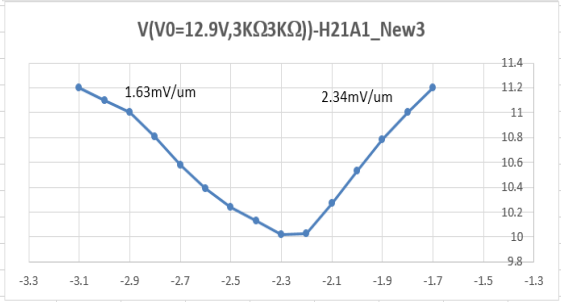


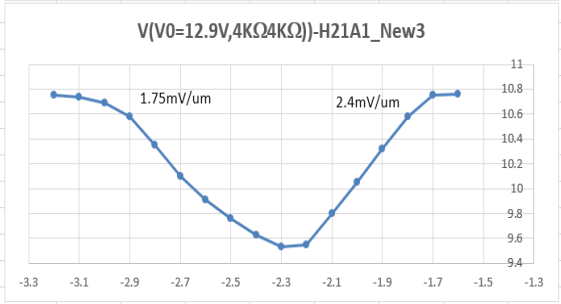


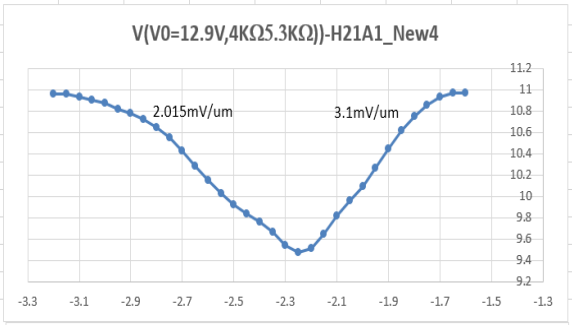


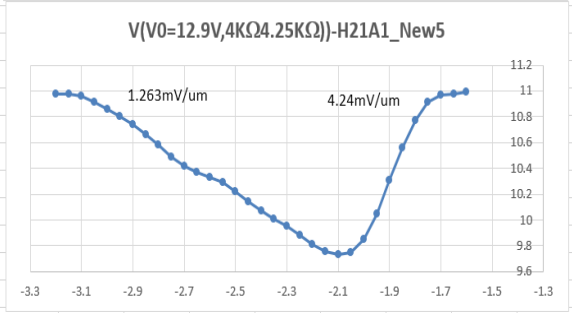


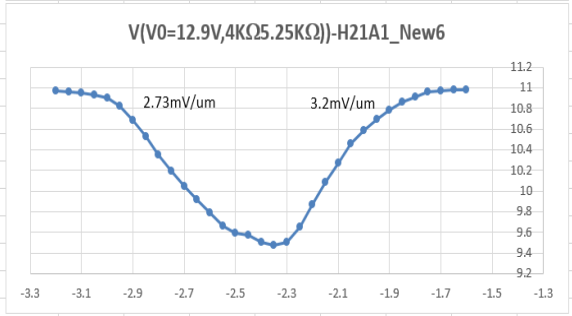












Phototransistor Electronic Circuit Design

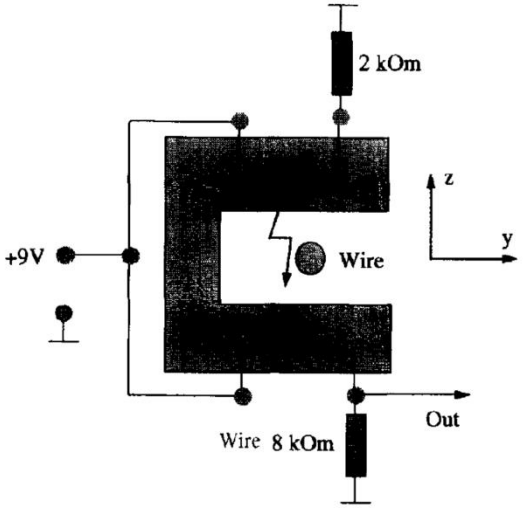
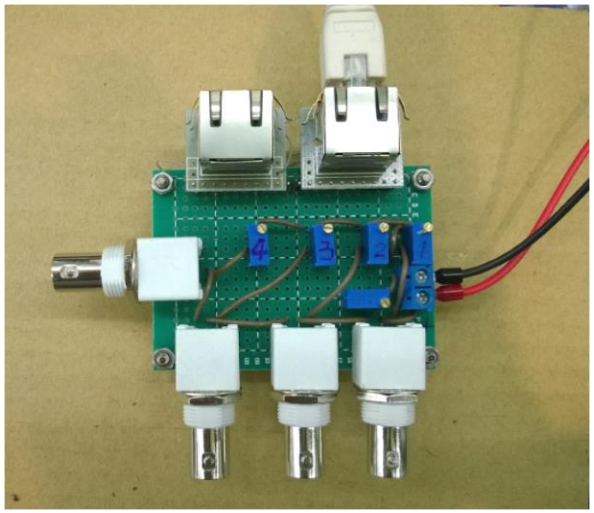
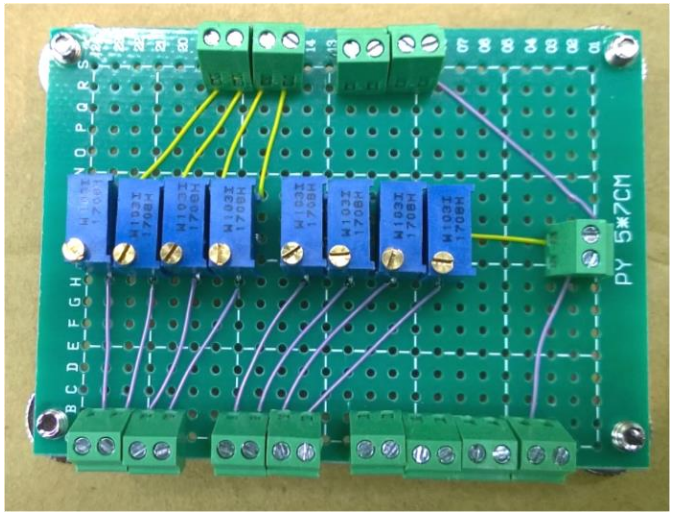


Fig. 2. Schematic view of LED-phototransistor assembly used as a wire position detector.

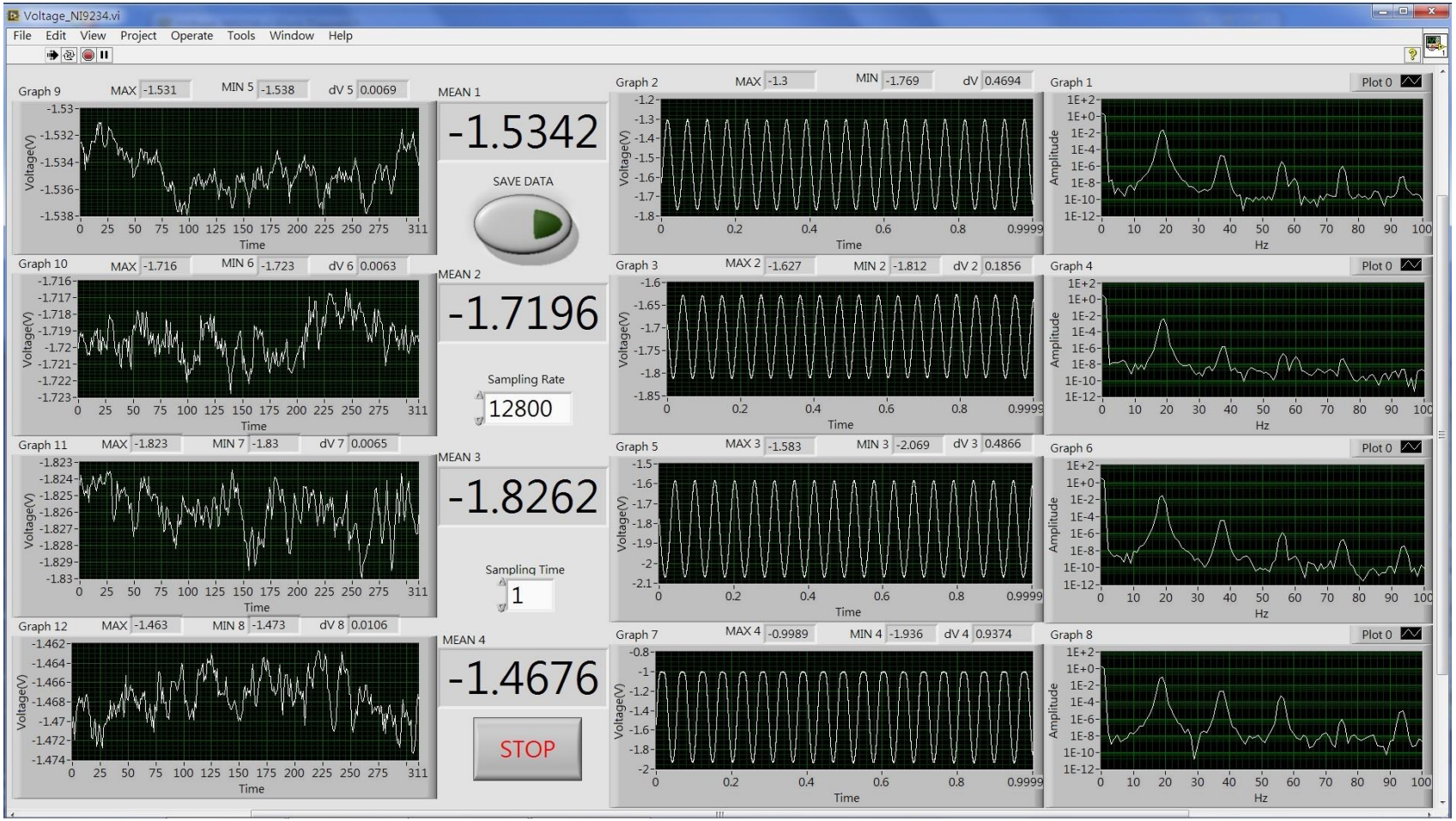
A. Temnykh, Vibrating wire field-measuring technique, NIMA 399 (1997) 185-194

there is interactive between with only one input resistor!





Labview Program Developed for Sensor Data Acquisition and Stage Control

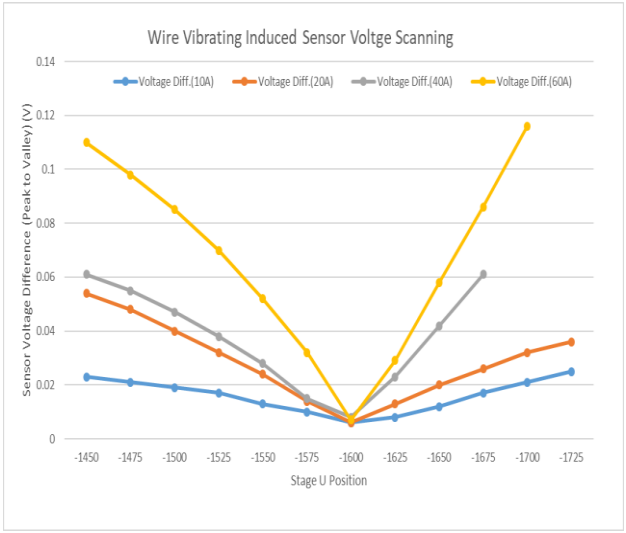


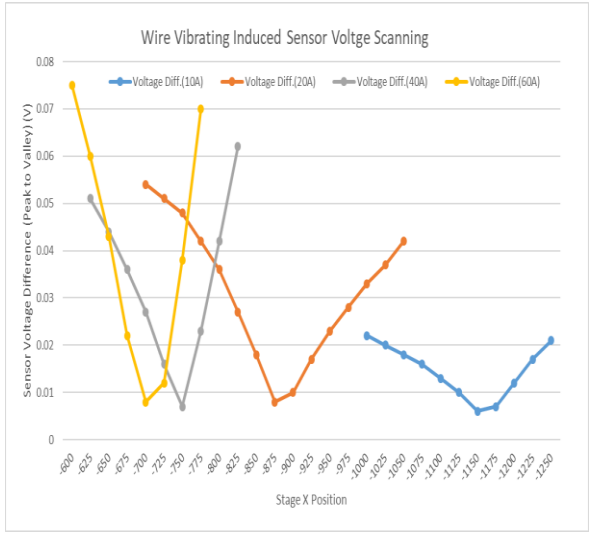
L:4.55m, T:0.33kg, f1=18.787,ml=9.15g/100m (BeCu wire Goodfellow)

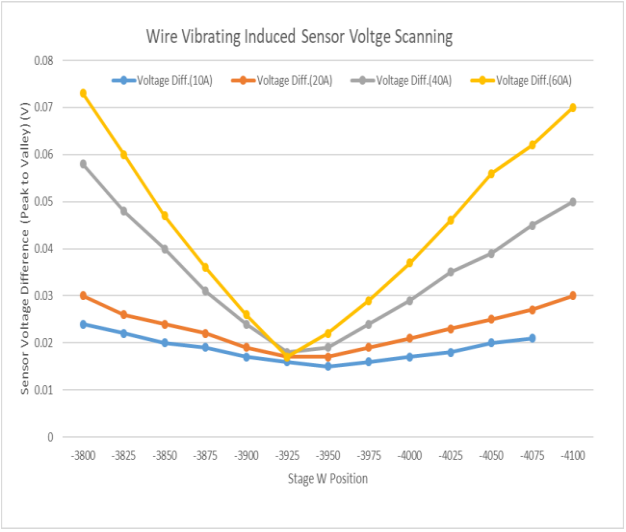
Phototransistor sensing range -1V ~2.4V

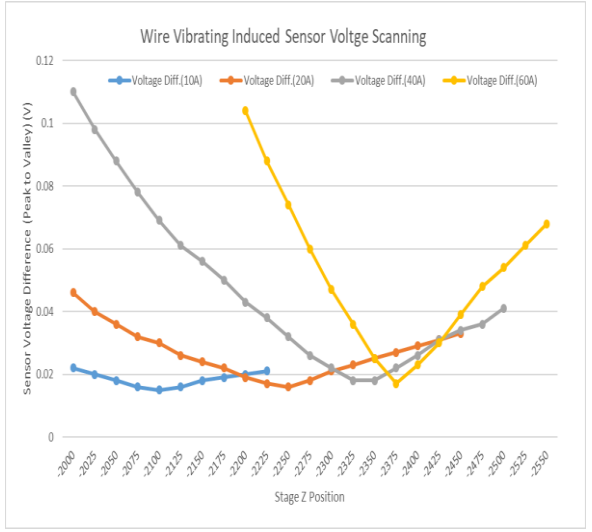
The Quadrupole Test Result

- The wire vibration excited by the magnetic field can be depressed with the adjustment of end stages
- The wire vibration amplitude can be depressed to a few um (P-V) range and the vertical direction is larger
- The stage position is different according to the current applied especially in the pulley side but the stability and repeatability (within 10um) is still good
- Further study and improvement Still required





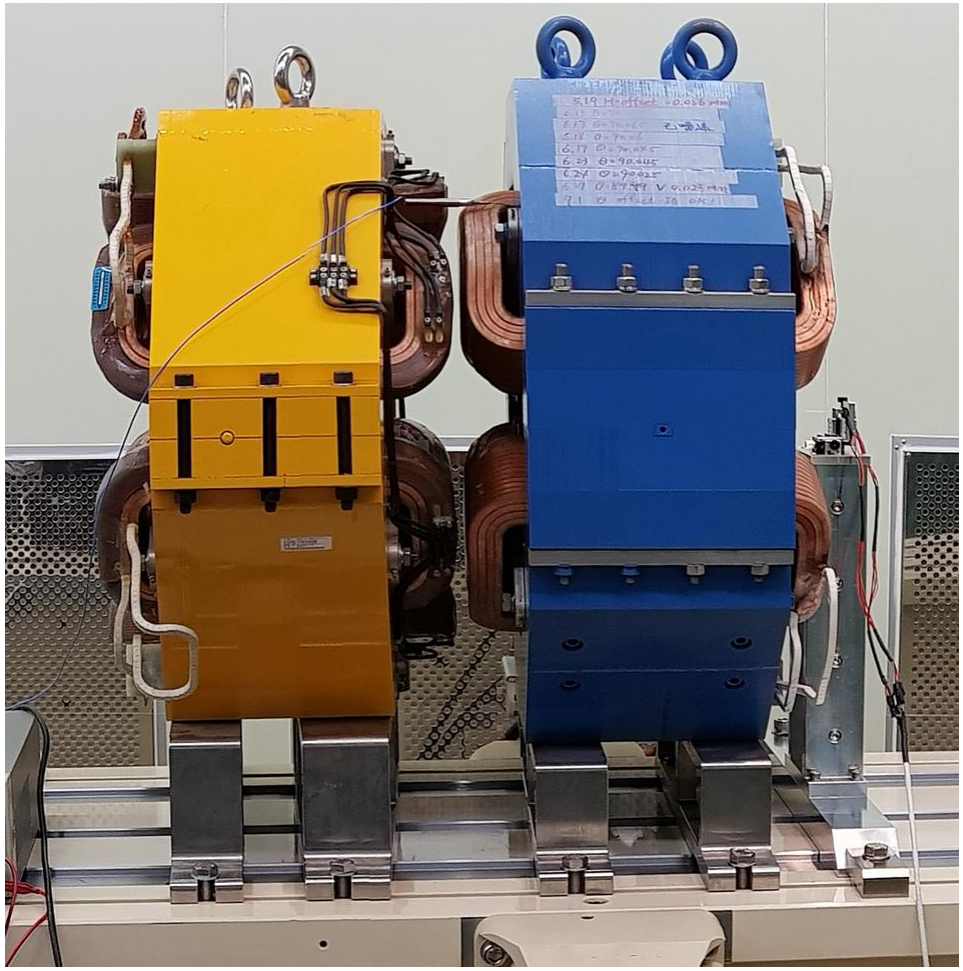




The Sextupole Test Result

- 100A current
- Temperature raised from 25°C to 34°C
- Wire NF mode 1,3,5
- No obvious sensor voltage variation in 2mm stage travelling range

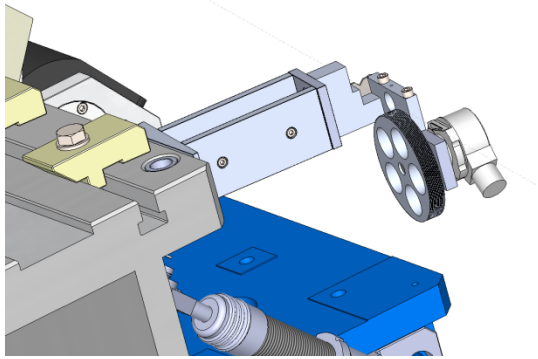
Need to be further checked !



A Wire Positioning Study System use Phototransistor Sensor

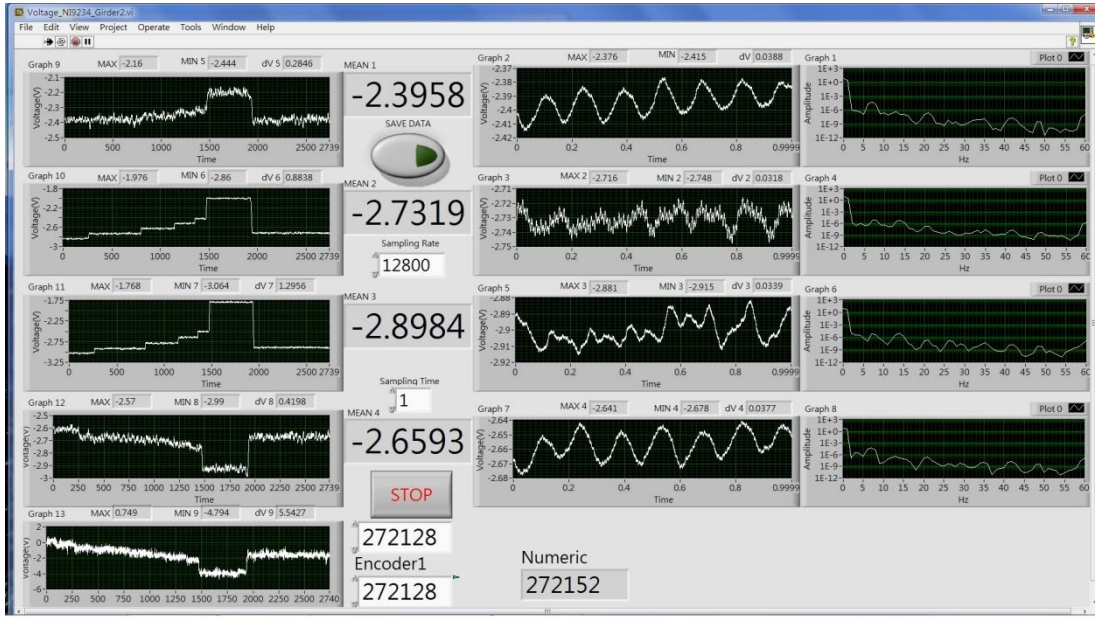
An attempt to replace the decaying laser PSD system and complete the entire TPS storage ring girder sensors system

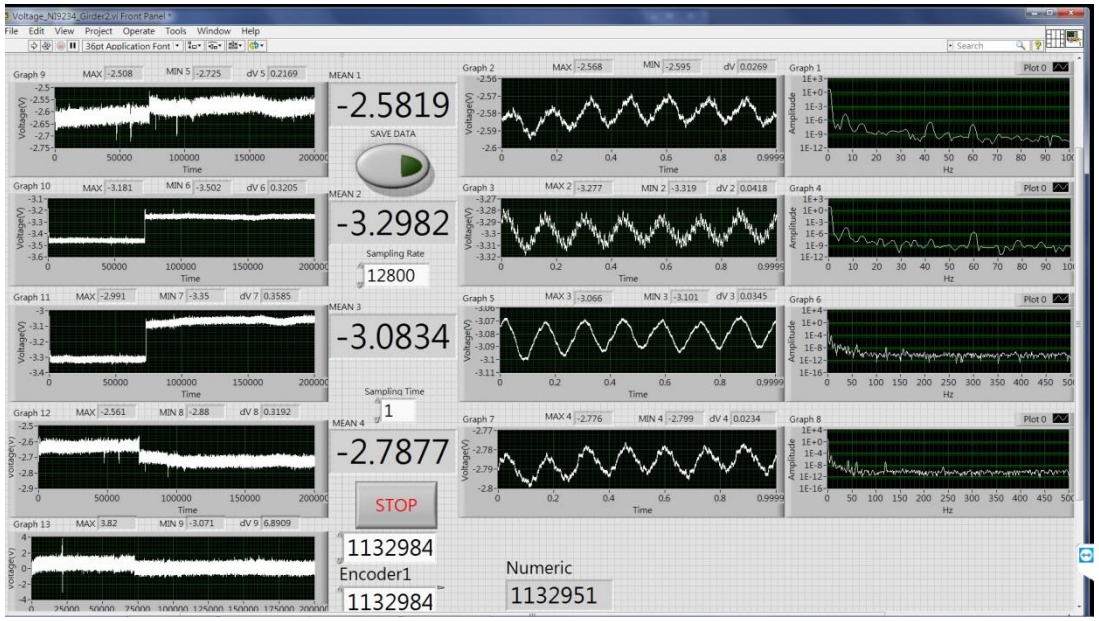
- 13m long 0.25mm diameter invar wire
- 1.6kg tension weight on the pulley side
- A Heidenhain ECN425 rotary encoder for longitudinal direction sensing



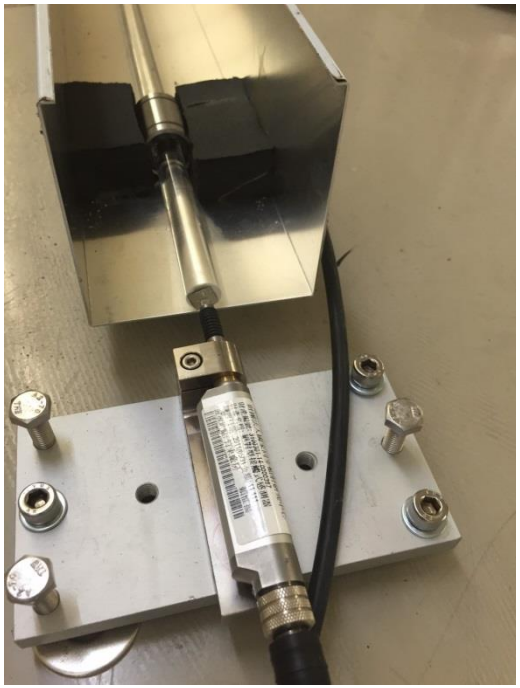
‘WPS’ Study Result

- A 8Hz 1st NF excitation detectable which induces 20 um vibration
- With curve fitting and elimination can get a few um stability
- A 0.1mm girder moving in the longitudinal direction and only a few um detected in the encoder indicate the friction effect hard to eliminate
- The raising in the vertical direction is obvious indicate the tension is increased
- However, the stability is still good and **with the combination of other sensors data** it can be calculated to an accuracy about 10um (this study)
- Further study and improvement still required

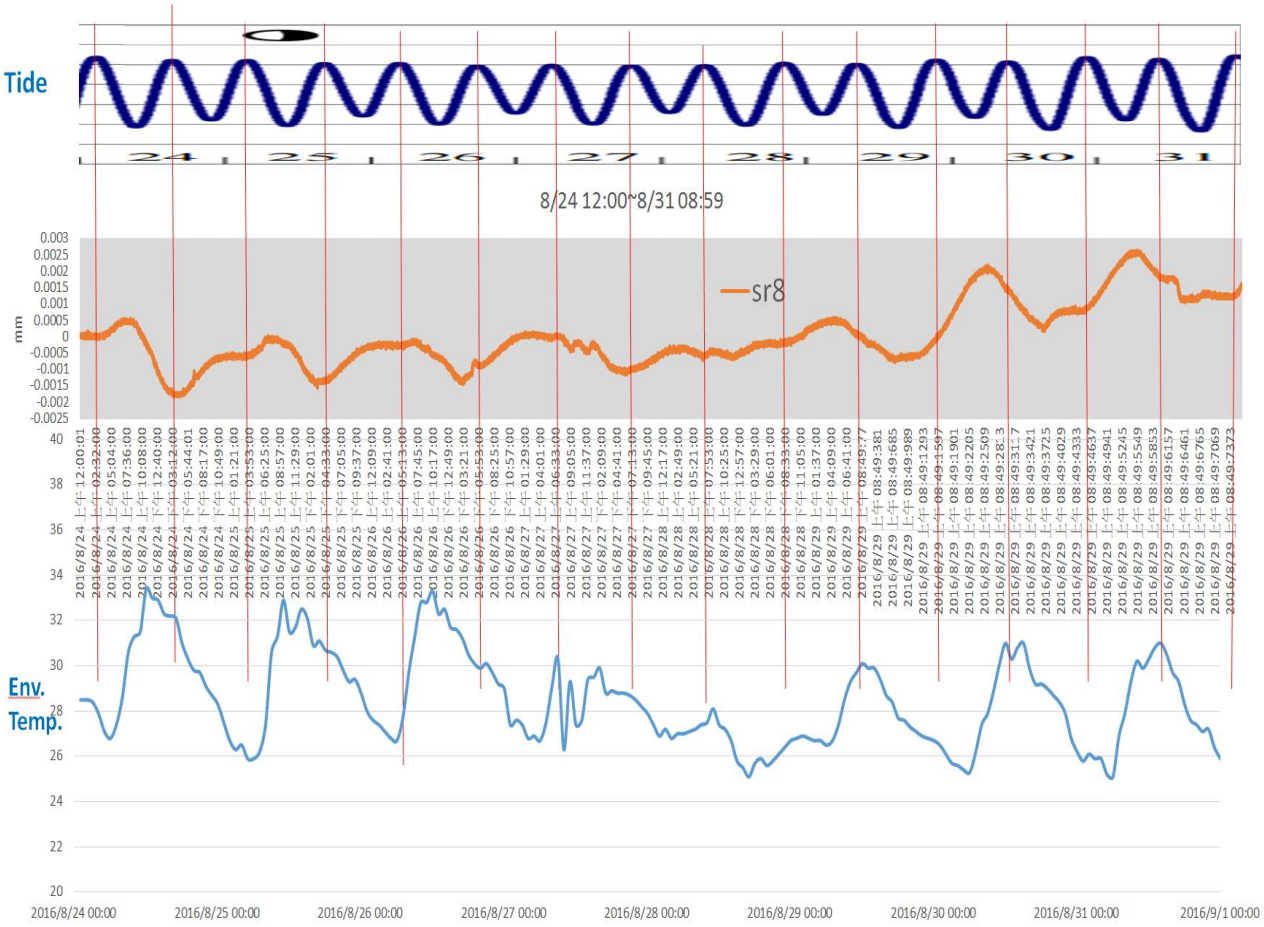




Ground Variation Due to Temperature and Tide



10M quartz glass bar on
4 girder section



Commissioning team found there is about 90~100um circumference variation correlated to daily environment temperature change and tide

For a circumference of 518m, 3um deviation should be detectable in the longitudinal direction

Conclusions

- A testing bench for vibrating wire method and related positioning (WPS) study was setup on the backup bending section 3 girders system in the TPS lab.
- The preliminary quadrupole test results shows good repeatability condition but the accuracy still need to be investigated.
- The preliminary sextupole test results shows no detectable data and the condition need to be further checked .
- The 'WPS' system attempt shows not so promising result and the system need to be further improved

Thank you for your attention!

Wish to see you 2020 in Taiwan