

 **BLACK & DECKER**<sup>®</sup>\*

# **All-In-One Horizontal<sup>™</sup> Automatic Breadmaker**

*Operating Instructions & Cookbook*



***Delicious Home Baked Bread At A Press of A Button!  
B2000***

***Questions? Please call us Toll Free!  
1-800-231-9786***

# Important Safeguards



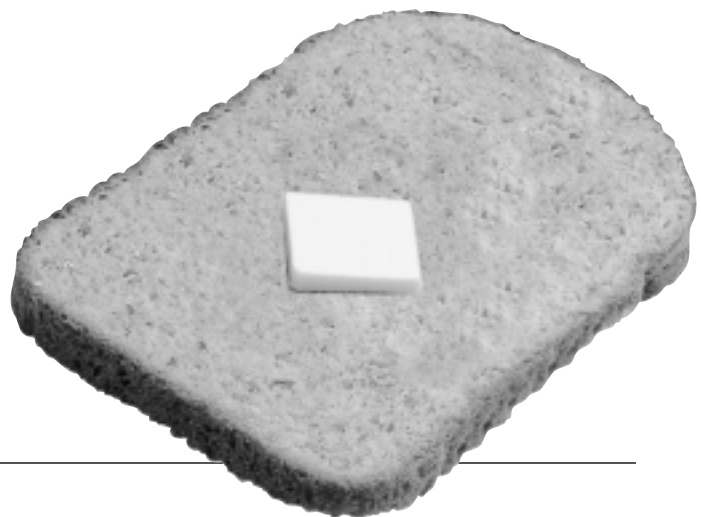
**W**hen using electrical appliances, basic safety precautions should always be followed, including the following:

## *Read all instructions.*

- Do not touch hot surfaces. Use handles or oven mitts.
- To protect against a risk of electric shock, do not immerse cord, plug, or other parts of this Breadmaker in water or other liquid, except the Mixing Paddle, which may be immersed when removed from the Baking Pan for cleaning.
- Close supervision is necessary when any appliance is used by or near children.
- Unplug from outlet when not in use and before cleaning. Allow to cool before cleaning, putting on, or taking off parts.
- Do not operate any appliance with a damaged cord or plug or after the appliance malfunctions or has been dropped or damaged in any manner. If the product requires attention within the warranty period, call the toll free number on the cover of this manual for information on examination, repair, or adjustment.
- The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
- Do not use outdoors.
- Do not allow cord to touch hot surfaces or hang over the edge of table or counter.
- Do not place on or near a hot gas or electric burner, a heated oven, or on top of a microwave oven.
- Extreme caution must be used when moving an appliance containing hot contents or liquids.
- To turn off, disconnect from outlet by grasping the plug. Do not yank on cord.
- Do not use Breadmaker for other than intended use.
- Do not use Breadmaker for storage purposes nor insert any utensils as they may create a risk of fire or electric shock.

- Avoid contact with moving parts.
- Do not remove the Baking Pan during operation. Press START/RESET and hold until you hear a beep if you need to stop operation.
- Do not pour any ingredients directly into the Breadmaker—only into the Baking Pan. It is important to remove the Baking Pan from the unit before putting ingredients into the Pan (except when using the “Add-Ingredient” function, see pg. 10) to avoid accidentally spilling ingredients into the oven chamber.
- Place the Breadmaker out from under cabinet and at least 2 inches (5 cm) away from any walls to allow for steam from vents.
- Do not cover the Breadmaker with towels or other material that may prevent steam from escaping. Some steaming from vents is normal.
- Do not clean with scouring pads. The Baking Pan and Mixing Paddle have a non-stick coating. Refer to the “Care and Cleaning” section of this book.
- Do not operate in the presence of explosive and/or flammable fumes.
- This product is intended for household use only and not for commercial or industrial use. Use for anything other than intended will void the warranty.
- To avoid damaging the machine, do not place the Baking Pan or any other object on top of the unit.
- Only use with provided Baking Pan.

## *Save These Instructions*



# Important Safeguards



## *Things You Should Know About Your Breadmaker*

### **POLARIZED PLUG**

This appliance has a polarized plug—one blade is wider than the other. To reduce the risk of electric shock, this plug will fit into a polarized outlet only one way. If the plug does not fit fully into the outlet, reverse it. If it still does not fit, contact a qualified electrician. Do not attempt to defeat this safety feature by modifying the plug in any way.

### **TAMPER-RESISTANT SCREWS**

This appliance is equipped with tamper-resistant screws to prevent removal of the outer cover. To reduce the risk of fire or electric shock, **do not attempt to remove the outer cover**. There are no user-serviceable parts inside. Repair should be done **only** by authorized service personnel (see insert for a list of Black & Decker Company-Owned or Authorized Service Centers).

### **ELECTRICAL CORD**

The cord length of this appliance was selected to reduce safety hazards that may occur with a longer cord. If more cord length is needed, an extension cord with a polarized plug may be used. It should be rated not less than 10 amperes, 120 Volts, and have Underwriters Laboratories (U.L.) or Canadian Standards Association (CSA) listing, depending on the country. When using a longer cord, be sure it does not drape over a working area or dangle where it could be pulled on or tripped over. Handle cord carefully for longer life; avoid jerking or straining it at outlet and appliance connections.

Product may vary slightly from what is illustrated.

### **BEFORE FIRST USE**

There's nothing like the aroma of fresh-baked bread. With the Black & Decker All-In-One Horizontal™ Breadmaker, you can have the old-fashioned goodness of homemade bread with today's automatic convenience. That's because the All-In-One Horizontal™ Breadmaker does the work for you. Even if you've never made homemade bread before, you'll rise to the occasion with this Breadmaker.

Please take a few minutes to read this Use & Care Instruction/Cookbook and to find a place to keep it handy for reference. Pay particular attention to the safety instructions provided for your protection. Review the product warranty and service statements and fill out and mail in the owner registration form.

Carefully unpack the Breadmaker and remove all packaging materials. To remove any dust that may have accumulated during packing, wipe the Baking Pan, Mixing Paddle, and outside surface of the Breadmaker with a clean, damp cloth. Do not use scouring pads or any abrasives on any part of the Breadmaker.





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# Getting To Know Your Breadmaker

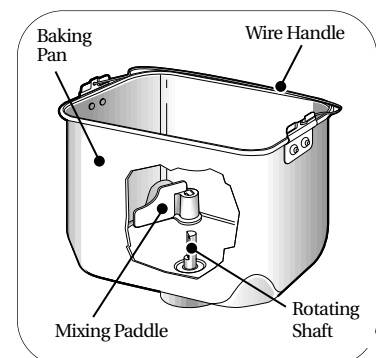
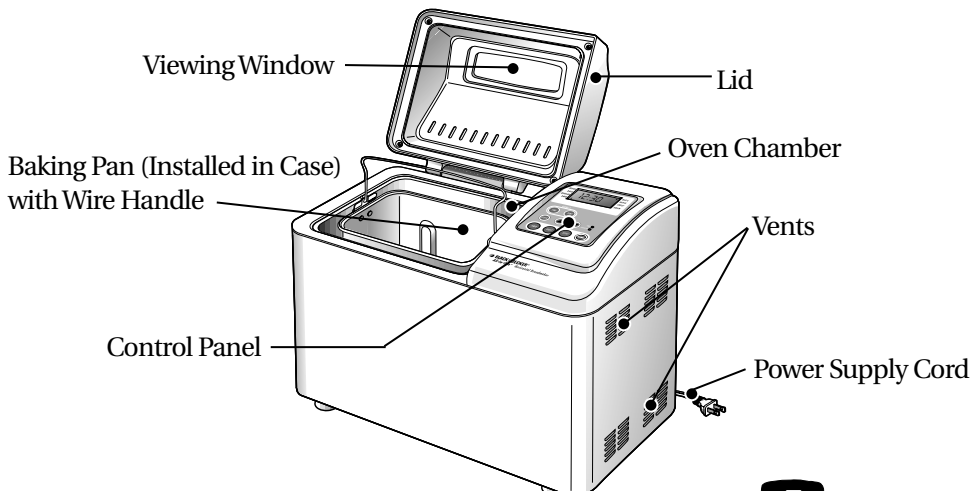


## Quick Tips

- Your breadmaker makes large 2 lb (900 g) loaves of bread.
- There are six settings including one for DOUGH and BAKE only.
- The SUPER RAPID bake setting can produce **variations of white bread** in 70 minutes. This setting can only be used with recipes supplied (see pg. 21). **You cannot use the timer** with this selection. This setting cannot handle heavier recipes such as whole grain because of its shortened rising cycle.
- Depending on the recipe you select, the DOUGH setting will let you produce dough that can be shaped into cinnamon rolls, pizza, long loaves, pretzels, or more. Consult the Cookbook section of this manual.
- The Crust Control function lets you choose REGULAR or DARK crust on the BASIC, SUPER RAPID bake, or SWEET settings. It cannot be used on the GRAIN or DOUGH settings.
- The “Keep Warm” function begins automatically after bread is baked. It keeps baked bread warm up to an hour after the baking is done. This function stops after 60 minutes or when the unit is unplugged, or the Start/Reset button is pressed.

- An “Add-Ingredient” function signals with beeps when it’s time to add ingredients such as fruits or nuts to recipes used with any setting except SUPER RAPID bake. A beep signals before kneading is completed to let you know when to add ingredients. This feature helps keep fruit or nuts whole (See “Add-Ingredient Function” pg. 10 for more details). If you use the TIMER to delay baking, you may add all ingredients at once and bypass this function, however, your fruit or nuts may get “chopped” and blended into the bread.
- Do not cover the breadmaker with towels or other material that may prevent steam from escaping. Some steaming from vents is normal. Because of escaping steam, you should keep the breadmaker several inches away from cabinets while making bread.
- Do not place any objects on top of the breadmaker.
- **IMPORTANT: Add ingredients in the order they are specified in the recipe. For best results, accurate measuring of ingredients is very important.** Do not put larger quantities than recommended into the Baking Pan as it may produce poor results and may damage the breadmaker.

## Names Of Parts



# Control Panel Settings & Functions



**NOTE:** When using the touch pad control, be sure to press the pad until you hear a beep.

## 1. Digital Display Window

- The black arrow at the right side of the display indicates your bread setting choice; the left side arrow indicates the DOUGH, BAKE only settings, and CRUST color choices.
- When set, the digital clock will show either the current time of day, or, when the breadmaker is operating, the time it will take for your bread to be completed under the selected setting.
- Shows minute-by-minute time countdown.
- Indicates troubleshooting message in the Window (see “Troubleshooting” pg. 11)

## 2. Clock Button

Use when setting the current time of day.

- The CLOCK button is used with the “Up” and “Down” arrows to set the clock.

## 3. Timer Button

Use when setting the TIMER to delay baking.

- The TIMER button is used with the “Up” and “Down” arrows to set the time you wish your bread to be complete (up to 13 hour delay).

## 4. Start/Reset Button

- Press to start operation and to display the time it will take for your bread to be completed under the selected setting.
- Press and hold to cancel the breadmaking operation. The red “on” light goes out & unit beeps (DO NOT press when you are just checking the progress of your bread or you will cancel your program).

## 5. Indicator Lights

- The red “operation” light indicates that the breadmaking operation has started. When the cycle is complete, the red light will flash for 60 minutes in its “Keep Warm” cycle. If you do not remove the bread after 60 minutes, it will simply remain on to show you that the unit is still plugged in.
- The green “timer” light indicates that the timer function is on. When the actual breadmaking operation begins, the green light will go off, and the red light will come on.

# Bread Type Setting Descriptions

**NOTE:** The number in parentheses following each setting description represents the total baking time. Each setting begins with a preheat period which delays the mixing cycle until the desired temperature is reached within the oven chamber. The preheat cycle is included in the overall cycle time.

**BASIC BREAD/REGULAR Crust or DARK Crust (3:50 hours)**

This setting is used for breads which primarily use white flour, though some recipes may include small amounts of whole wheat flour as well. In the U.S., be sure to use Bread Flour; in Canada, you may use Canadian All-Purpose Flour or Bread Flour. Follow recipes carefully. Basic Bread/Regular Crust will produce good results when you are using ingredients such as cheese, nuts, or cornmeal as they tend to brown easily. Choose Basic Bread/Dark Crust, to produce a loaf with a darker crust without lengthening the baking time.

# Bread Type Setting Descriptions



## ***SUPER RAPID BAKE/REGULAR Crust or DARK Crust (1:10 hours)***

This setting is used **only** to make selected recipes quickly whether you choose a REGULAR or DARK crust. **Refer to the recipe section of this booklet for a complete list of all recipes that can be used with this setting.** This setting cannot be used successfully to make breads other than those specified due to the shorter rising time of this cycle.

## ***SWEET/REGULAR Crust or DARK Crust (3:50 hours)***

Use this setting for recipes that use fruit juice, large amounts of sugar, cheese, or added sweet ingredients such as raisins, dried fruit, or chocolate. Baking temperature is lower to prevent burning.

## ***GRAIN (4:10 hours)***

This setting is used for recipes with significant amounts of whole wheat or rye flour, oats, or bran. This setting has a longer rise cycle and preheat cycle to allow heavier grains to expand. Generally, whole wheat/multi-grain breads are shorter and denser than Basic or Sweet breads. **You cannot use the CRUST color selections with this setting.**

## ***DOUGH (2:00 hours)***

This setting makes bread-style dough. Dough can be shaped to make pizza, rolls, bread sticks, long loaves or braids that must then be baked in a conventional oven.

## ***BAKE (30 min - 1:30 hours)***

This setting is for quick breads (non-yeast breads) and may be used with some cake recipes by lowering the manufacturer's recommended temperature setting by 50° F (10°C) and increasing the time. Some experimentation may be necessary. Temperature ranges between 300° F - 420° F (154°C - 216°C). You don't need to use the paddle. This setting is good for frozen and thawed doughs.



# How To Use Your Breadmaker

**T**he bread making settings in this unit will combine ingredients, knead, and bake bread from start to finish – automatically.

The DOUGH setting makes dough for a variety of recipes but you must shape and bake the dough yourself in a conventional oven. To delay completion, the automatic TIMER may be programmed to make bread while you are at work or asleep. (See "Setting the Timer" pg. 10)

The Cookbook section of this book includes recipes that have been thoroughly tested in Black & Decker's own test kitchen to ensure best results in both the United States and Canada. Flours, cornmeal, and a few other ingredients vary widely between the two countries.

**NOTE:** The term, "All-Purpose Flour" for example, is applied to two totally different types of flour depending on whether it is purchased in the U.S. or Canada. Canadian "All-Purpose Flour" will produce

*good to excellent results in this Breadmaker; whereas American "All-Purpose Flour" will produce poor results.*

Most North American national brand flours and yeasts will produce good results. Keep in mind that the recipes included here have been created by our Home Economists specifically for this automatic breadmaker and may not produce acceptable results in other similar breadmakers.

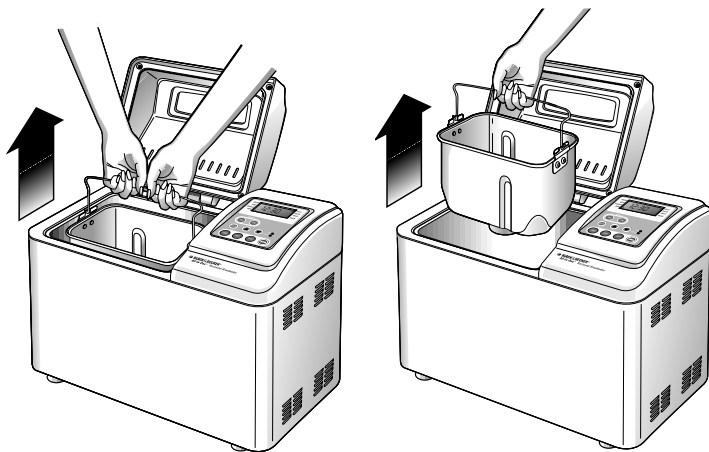
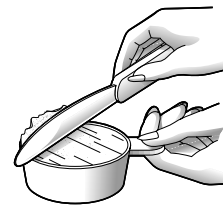
# How To Use Your Breadmaker



**For all SETTINGS (including DOUGH) follow these instructions:**

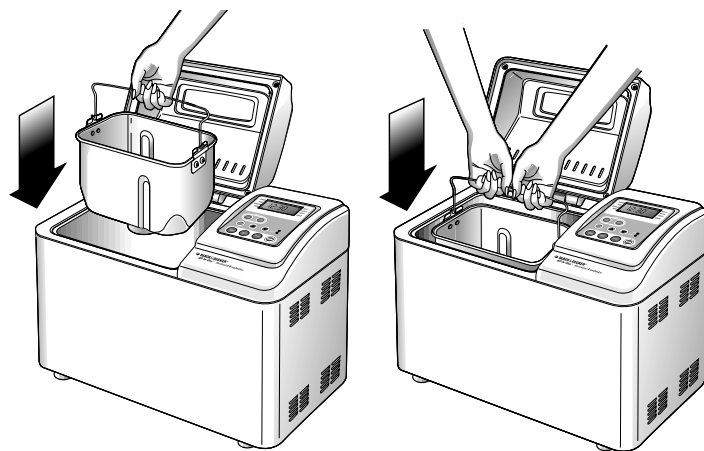
**1** Open the lid, grasp the wire handle with two hands, and remove the Baking Pan by pulling straight up and out. It is important to remove the Baking Pan from the unit rather than add ingredi-

*Inaccurate measurements, even if only slightly off, can make a difference in results.*



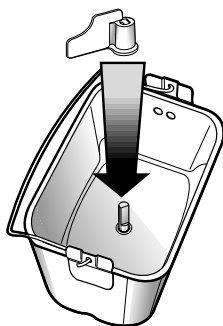
- **Yeast is always added last. Be sure that the yeast does not touch the liquid ingredients, salt or shortening.**

**4** Place the Baking Pan straight down into the unit until it is seated firmly.



ents into the Pan while it is in place to avoid accidentally spilling ingredients into the oven chamber.

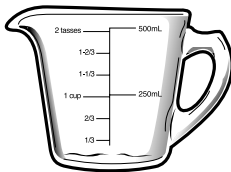
**2** Attach the Mixing Paddle onto the shaft inside the Baking Pan by lining up the flat side of the Paddle with the flat side on the shaft. Gently push the Paddle onto the shaft.



**3** Select a recipe from the Cookbook section of this booklet. When following the recipe:

- **Always add ingredients into the Baking Pan in the order they are listed.**

- **Measure ingredients carefully & accurately. To measure liquids, use a see-through measuring cup and check the measurement at eye level.**



- **When measuring dry ingredients, use standard dry measuring cups or measuring spoons and level off the ingredients with the straight-edge of a knife or metal spatula.**



# How To Use Your Breadmaker



**5** Close the lid and plug into an outlet (120 volt). Two ARROWS will come up in the display window indicating BASIC bread type with a Regular Crust and 12:00 a.m. will flash in the display window. If you wish to use the TIMER to delay baking, you will first have to set the correct time of day. However, if you want to start the breadmaking operation now, it is not necessary to set the CLOCK.

**6** To bake a Basic loaf of bread with a Regular Crust, simply press the START/RESET Button.



However, you can choose a different setting for your recipe by pressing the MENU button on the pad. Each time you press MENU, the arrow in the display window will point to the next selection (i.e. RAPID bake, SWEET bread, etc.)

If you are using a recipe that calls for the BASIC, RAPID bake, or SWEET bread setting, choose a crust color by pressing the CRUST button until the arrow in the window lines up with either REGULAR or DARK.



**7** Press the START/RESET Button once until it beeps and the red "operation" indicator light comes on. The flashing 12:00 a.m. will be replaced by the baking time for that setting, for example, 3:50, if you chose a recipe for the BASIC bread setting (regardless of whether you chose REGULAR or DARK crust). It will count down the

remaining time in one-minute intervals (3:49, 3:48, etc.) until the bread is done. When the baking is complete, several beeps will sound to alert you that the bread is ready and the red indicator light will begin flashing. In addition, a flashing 12:00 a.m. will reappear in the display screen.

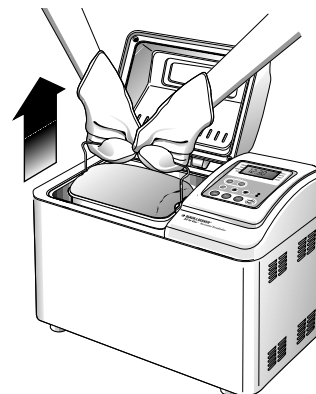
**8** This Breadmaker is designed with a **Keep Warm** function that automatically begins when baking is complete. The red "operation" light will continue

to flash for up to 60 minutes after baking is complete and will keep bread warm during that time. At the end of the hour, the **Keep Warm** cycle will end and the light will remain on constantly, indicating the unit is still plugged in. The bread should then be removed as soon as possible to avoid getting soggy. You may remove the Baking Pan any time during the **Keep Warm** cycle. To turn off the **Keep Warm** feature before the 60 minutes are up, simply press the START/RESET button and hold it until the display time clears.

**NOTE:** The **Keep Warm** feature does not function for the DOUGH setting since baking is not involved in this program. If you leave finished dough in the unit over a period of time, it may over-rise and produce poor results. For best results, remove dough at the end of the program and follow the recipe directions for shaping, rising, and baking.

**9** This unit has a convenient Viewing Window so that you may watch the progress of the bread as it is mixed, kneaded, and baked. Occasionally, some moisture may form in the window during the rising cycle. If moisture forms, you may lift the lid to look inside during the mixing and kneading stages, however, **DO NOT OPEN THE LID DURING THE BAKING CYCLE** (approximately the last hour) as this may cause the bread to underbake. Most of the moisture should disappear during the baking cycle.

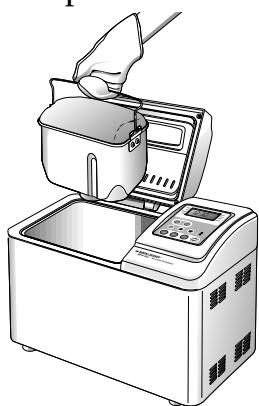
**10** To remove the Baking Pan, use pot holders or oven mitts, grasp the wire handle with both hands and pull straight up on the Baking Pan. Fold and lock the wire handle down. Turn the pan on its side and gently shake the bread out onto a wire cooling rack. The Baking Pan and Mixing Paddle have a non-stick coated finish so that the bread should come out easily. Do not use metal utensils to remove bread as they may scratch the non-stick coating. If you have difficulty removing bread from



# How To Use Your Breadmaker



the Baking Pan, slide a flat rubber or plastic spatula along the sides of the pan to loosen the loaf. Turn the pan over and shake the loaf out. Allow the bread to cool before slicing. If the Mixing Paddle remains in the



bottom of your loaf, allow the loaf to cool then use a plastic spoon or rubber spatula to remove the paddle. Do not use a knife or other sharp metal object as this will scratch the non-stick coating on the Mixing Paddle.

## Using The “Add-Ingredient” Function

**1** All settings, except for RAPID bake, have a built-in “Add-Ingredient” function which signals with beeps when it’s time to add ingredients such as fruits or nuts. The beeps sound before kneading is complete to let you know it’s time to add the ingredients. The actual time of the beeps can vary up to 5 minutes depending on the room temperature at the time when you started the bread making program. The following chart can be used for reference:

<u>Setting Signals</u>	<u>When to add Ingredients after Starting Program</u>	<u>Time Displayed when Beeper Signals</u>
Basic Bread	30-35 minutes into program	3:15-3:20
Sweet Bread	30-35 minutes into program	3:15-3:20
Grain	37-42 minutes into program	3:28-3:33
Dough	40-45 minutes into program	1:15-1:20

**2** This function lets you add ingredients so that they don’t get chopped up by the Mixing Paddle and blended into your loaf. If you are using the TIMER to delay baking (perhaps while you are asleep or away from home), you may bypass this function by ignoring the signal and adding ingredients in the order called for in the recipe, however, you may end up with somewhat broken pieces.

**3** To add ingredients, raise the lid and carefully pour the ingredients into the Baking Pan. **CAUTION: It is important to avoid spilling ingredients into the oven chamber.**

## Setting The Timer (For Delayed Completion)

Use the TIMER when you would like to delay the completion of your bread or dough. This feature allows you to delay bake time for up to 13 hours. For example, it lets you set the TIMER at 7 p.m. one evening so that you can wake to fresh bread by 8 a.m. the following morning. **NOTE: The TIMER cannot be used with the Super Rapid Bake setting.**

### To set the TIMER, follow these instructions:

**NOTE: Be sure you have followed the “How to Use Your Breadmaker” steps 1-6 in preparing the ingredients in the Baking Pan and selected a MENU. It is not recommended that you use the “Delayed Completion” function and TIMER with recipes that call for fresh ingredients that might spoil such as eggs, fresh milk, buttermilk, or cheese.**

**1** To use the TIMER, you must first set the digital clock to the correct time of day. To change the flashing 12:00 a.m., first press the CLOCK button. **While the “Hour” is flashing, immediately** press the “Up” and “Down” arrows to change the time in 1 hour intervals. Make sure the “a.m.” or “p.m.” displayed is appropriate. **While the correct hour is flashing** in the display, press the CLOCK button again to set the minutes. If the hour display has stopped flashing before the minutes have been set, press the CLOCK button twice. **While the “00” is flashing,** the minutes can be set by pressing the “Up” and “Down” arrows. You may hold either arrow to rapidly change the time in 5-minute intervals, or press and release to change 1 minute at a time.

**2** **Once the clock is set,** the TIMER can easily be set following similar steps. To wake up to the aroma of fresh baked bread at 8:30 a.m. for example, press and hold the TIMER button until  appears on the display, and the hour flashes as it did when setting the clock above. **While the “hour” is flashing,** press the “Up” or “Down” arrows to reach “8”, checking to make sure “a.m.” is displayed. To set the minutes, press the TIMER button **while the hour setting is flashing.** If the hour setting has stopped flashing

# How To Use Your Breadmaker



before the minutes have been set, press and hold the **TIMER** button. With the hour setting flashing again, immediately press the **TIMER** button to set the minutes. **While the “00” is flashing**, the minutes can be set to “30” using the “Up” or “Down” arrows. When the “30” stops flashing and the current time is displayed, the timer is set.

**3** To start the delayed completion timer, press the **TIMER** button. The completion time will flash **briefly** and be replaced by the current time in the display, and the green **TIMER** light will come on. It is not necessary to press the **START/RESET** button. If the green light does not come on, and “13 Hr **TIMER** **ERR**” appears on the display, you have set the **TIMER** for longer than the maximum 13 hour delay. To reset the **TIMER** hold the **TIMER** button until the hour setting flashes, and the time can be changed using the “Up” and “Down” arrows. If the green light does not come on, and “0 Hr **TIMER** **ERR**” appears, the **TIMER** has been set for a delayed completion time which is shorter than the actual bake time (for example 3:50 is the bake time for **SWEET** bread). Reset the **TIMER** for a longer delayed completion time.

**4** To cancel the **TIMER** function, press the **TIMER** button and the green light will go out.

**5** To check the completion time while the green **TIMER** light is on, press the **TIMER** button twice.

**6** When the actual breadmaking operation begins, the green “timer” light will go out, the red “operation” light will come on, and total bake time (3:50 for **SWEET** bread) will appear on the display. The bake time will count down in one-minute intervals. When the end of the countdown is reached, a beeping signal will sound and your bread is complete. The red light will now begin flashing to show the Breadmaker has automatically activated the 60-minute “Keep Warm” function.

## Troubleshooting

Specific questions about the breadmaker functions and problems with ingredients or recipes are addressed in the “Need Help?” section beginning on pg. 30.

- If there is an operational problem with the unit, you may see a hyphen, colon, double hyphen (- : --) message in the display window. This means there is an operational/mechanical malfunction. **DO NOT USE THE UNIT.** Unplug

the unit and contact your local service center for repair. Call the toll-free number on the cover of this booklet to ask for the location of the Black & Decker service center nearest you.





- If the **START/RESET** button is pressed and the word “**HOT**” appears in the display window, it indicates that the unit has not cooled sufficiently after baking to use immediately again. Open the lid, remove the Baking Pan and allow the inside of the unit to cool. Once the unit has cooled sufficiently, pressing the **START/RESET** button will immediately start the breadmaking operation.
- For specific problems with Bread/Dough results, see the Troubleshooting guide on the next page:



# Troubleshooting Guide



**NOTE:** The number one cause for poor results is improper measurement of ingredients (see page 8). The checklist below offers several possible solutions. Try one adjustment at a time and only make one change per loaf. If results do not improve with the first adjustment, move to the next possible solution.

RESULTS →		Loaf Rises Then Falls "Cratered Loaf"	Loaf Rises Too High "Mushroom Loaf"	Loaf Does Not Rise Enough	Flat Loaf Little To No Rising	Crust Too Dark	Uncooked Or Partially Cooked	Not Mixed Or Partially Mixed	Gnarly Knotted Top	Loaf Core Texture Heavy & Dense	High Altitude Adjustment
											
POSSIBLE SOLUTIONS											
MEASUREMENT	FLOUR	↑									
		↓		2 Tbsp.					2 Tbsp.	2 Tbsp.	
	WATER OR MILK	↑			2 Tbsp.				2 Tbsp.		
		↓	2 Tbsp.	2 Tbsp.				2 Tbsp.			2 Tbsp.
	SALT	↑	1/4 tsp.	1/4 tsp.							
		↓			1/4 tsp.						
	SUGAR OR HONEY	↑			1 tsp.						1 tsp.
		↓		1 tsp.			1 tsp.				
	YEAST	↑			1/4 tsp.						1/4 tsp.
	↓	1/4 tsp.	1/4 tsp.								1/4 tsp.
INGREDIENT	WATER OR MILK	Not Enough Water Or Milk			✓				✓	✓	
		Liquid Too Hot Or Too Cold				See Page 17					
	FLOUR	Too Old			✓	✓					
		Low In Gluten Content			See Page 16	See Page 16					
		Too Fine	See Page 16		See Page 16				See Page 16		
	YEAST	None Was Added				✓					
		Out of Date Code				See Page 16					
		Used Fresh (Wrong Type)		See Pages 16 & 17	See Pages 16 & 17	See Pages 16 & 17				See Pages 16 & 17	
	SALT	Forgotten		✓							
		Too Much			✓	✓					

↑ Increase Amount

↓ Decrease Amount

# How To Use Your Breadmaker



## Slicing & Storing Bread

For best results, allow loaves to cool on a wire rack 15 to 30 minutes before slicing. You may use an electric knife (such as the Black & Decker Slice Right™ Electric Knife Model EK300) for even slices. Otherwise, use a sharp knife with a serrated blade.

Store bread tightly covered (resealable style bags or plastic containers work well) at room temperature up to three days. If weather is hot and humid, store in the refrigerator. For longer storage (up to one month), place bread in a tightly covered container in

the freezer. If you store the bread in the refrigerator, leave it out to bring it to room temperature before serving. Since homemade bread has no preservatives, it tends to dry out and become stale faster than commercially-made bread.

Leftover slightly hardened bread may be cut into 1/2" (1.27 cm) or 1" (2.54 cm) cubes and used in favorite recipes to make croutons, bread pudding, or stuffing.

## Care & Cleaning

**CAUTION:** To avoid electric shock, unplug the unit and allow the Breadmaker to cool before cleaning.

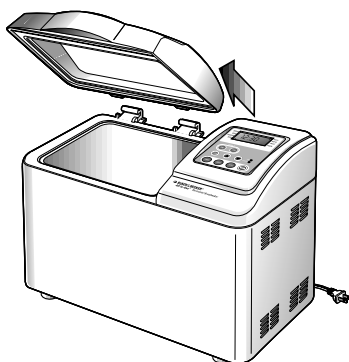
For best performance and maintenance, it is recommended to clean the breadmaker after each use as follows:

### Outer Body and Oven Chamber:

Wipe the outer body of the unit with a damp cloth or slightly dampened sponge. Use a damp sponge or cloth to wipe out any flour, crumbs, or other materials from the oven chamber.

### Lid

This unit has a removable Lid for easy cleaning. Open the Lid halfway and pull it out towards you. Wipe it with a damp cloth or slightly dampened sponge. **DO NOT IMMERSE THE LID** in liquid. Clean the viewing window with a moist soft cloth (not paper towel), then be sure to wipe it dry.



**CAUTION:** DO NOT clean window with a commercial glass cleaner!

When reinstalling the lid, be sure the posts on the lid are fully inserted into the slots on the hinge of the Breadmaker. This will prevent damage when closing the lid. If you feel resistance when you try to close the lid, stop immediately and reposition it. The lid should close easily without any force being applied.

### Baking Pan and Mixing Paddle

Both the Baking Pan and Mixing Paddle have a non-stick coated surface. Do not use any harsh cleaners or utensils on these parts as scratching may occur. Over time, the non-stick surface may change in color due to moisture and steam. This is normal and has no effect on its use or quality.

Remove the Baking Pan and Mixing Paddle from the oven chamber before cleaning. Wipe the outside of the Baking Pan with a damp cloth. Be careful not to damage the rubber seal under the shaft. **NEVER TOTALLY IMMERSE THE BAKING PAN** in water. You can hand wash the inside of the Baking Pan with soapy water. The Mixing Paddle should be removed from the shaft and the depressed area under the Paddle cleaned. If the Mixing Paddle is hard to remove from the Baking Pan after baking, fill the Pan with hot water and let soak for 30 minutes to an hour. Next, pour out the water, turn the Pan over and wiggle the Paddle loose while holding the winged coupling on the bottom of the Pan. Using a toothpick or soft kitchen brush, clean out any dough left in the hole of the Paddle.

**CAUTION:** None of the breadmaker parts are dishwasher-safe. **DO NOT** place the Baking Pan, Removable Lid, or Mixing Paddle in the dishwasher.

### Storing The Unit

Be sure to dry all parts before storing and wipe any moisture from the Viewing Window. To prevent loss, you may want to store the Mixing Paddle on the shaft. Close the Lid and do not store anything on top of the Lid.

# Service Or Repair



For service, repair, or any questions regarding your appliance, call the appropriate “800” number on the cover of this book. Do NOT return the product to the place of purchase. Do NOT mail the product back to the manufacturer nor bring it to a service center. You may also want to consult the website listed on the cover of this manual.

## ***Full One-Year Warranty***

Applica warrants this product against any defects that are due to faulty material or workmanship for a one-year period after the original date of consumer purchase. This warranty does not include damage to the product resulting from accident, misuse, or repairs performed by unauthorized personnel.

If the product should become defective within the warranty period, or you have questions regarding warranty or service, call Consumer Assistance and Information toll free at: 1-800-231-9786.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state or province to province.

Answers to any questions regarding warranty or service locations may be obtained by calling or by writing:

### **In the U.S.A. or Canada**

Consumer Assistance and Information  
Applica Consumer Products, Inc.  
6 Armstrong Road  
Shelton, Connecticut 06484  
1-800-231-9786

120 V, 60 Hz, AC Only, 600 Watts

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 **BLACK & DECKER®**

# Bread Recipes



**For Black & Decker Breadmaker  
Model B2000**

# Bread & Dough Ingredients



Some ingredients differ between Canada and the United States. Cheese, confectioner's (icing) sugar, and cornmeal are just a few ingredients that vary between the two countries. The major difference is in flour.

## Flours

**Canadian flours** are milled from harder wheats so breads can be successfully made from national brands of both **All-Purpose Flour** and **Bread Flour**. U.S. "All-Purpose Flour" will produce poor results and should not be used with this unit. In the U.S., it is important to use "**Bread Flour**" for even-textured loaves.

- **Bread flour** is processed from hard wheat and is high in the protein substance called gluten. When mixed and kneaded, the gluten stretches and incorporates air bubbles to produce a light, fine-textured loaf. The stretchy resilience of gluten makes this kind of flour most tolerant to high temperatures, altitude, or high humidity.
- **Canadian "All-Purpose Flour"** is easy to find and has been extensively tested with the recipes included in this book with good results. Canadian Bread Flour may also be used with good results.
- **Whole wheat and multi-grain flours** contain the bran and germ of the grain. Although higher in fiber, these flours are lower in gluten than bread flour. Rye flour does not contain any gluten and therefore, must be used in combination with other flours. Whole wheat, multi-grain and rye flour typically produce shorter, denser loaves. Whole wheat flours vary greatly between the United States and Canada and from one brand to another. The recipes have been developed and tested using nationally available brands of flour.

## Fat

- **Butter, margarine or vegetable shortening** are often interchangeable in most bread recipes. Vegetable oil should not be substituted for shortening, butter or margarine (fat adds flavor and tenderness to the dough). *Low-fat (diet) margarines are high in water content but may be substituted with acceptable results for people on a low fat diet.*

## Salt

- In very small amounts, **salt** adds flavor and controls the rising action of the yeast, allowing the dough to rise evenly. In high altitude areas, additional salt may be needed to improve bread results, however, keep in mind that too much salt may prevent the bread from rising.

## Liquid

- **Milk**—whole, 1% or 2% fat, skim, buttermilk, or reconstituted (powdered) dry milk, and water are the most commonly used liquids in bread recipes. Milk provides a soft crust, and gives bread a velvety texture. If your recipe calls for powdered milk and you prefer to use fresh milk, simply substitute the milk for the water and powder. Water makes a crisper crust.

## Sweeteners

- Natural sweeteners, such as white or brown sugar, honey, and molasses help the yeast in a recipe to grow. Sugar serves as food for the yeast. Without sugar, the yeast will not grow and the bread will not rise. The balance of sugar, salt, and yeast is a very important part of the bread making process. Sweeteners enhance the bread flavor and the browning process. If you prefer to use a sugar substitute, your baking results may vary with the type and amount of sugar substitute used.

## Yeast

- **Yeast** is a heat-sensitive plant that feeds on the sugar in dough. Too much heat will kill the yeast, too little will slow the yeast action. Check the expiration date to be sure the yeast is fresh. The recipes in this cookbook have been tested with Traditional Dry yeast but you may also use Bread Machine yeast.

\*See the test for yeast freshness on the next page.



# Bread & Dough Ingredients



*\*The following test can be used to determine whether your yeast is stale and inactive:*

- A) Place 1/2 cup of lukewarm water into a small cup or bowl.
- B) Stir 1 tsp. of sugar into the water then sprinkle 2 tsp. of yeast over the surface.
- C) Place bowl or cup in a warm area and allow to sit for 10 minutes undisturbed.
- D) The mixture should foam and produce a strong yeast aroma. If this does not occur, fresh yeast should be purchased.

## Tips For Getting The Best Results

- Use only fresh ingredients.
- In the U.S.: Use Bread Flour; In Canada: Use All-Purpose Flour or Canadian Bread Flour.
- Use lukewarm water – not cold water.
- Measure ingredients accurately and level off dry ingredients with the flat side of a knife or metal spatula. (See page 8 for measuring techniques).

## Tips For Handling Dough

- When recipes call for a “lightly floured surface,” use about 1 to 2 tablespoons flour on the surface. You may want to lightly flour your fingers or rolling pin for easy dough manipulation.
- Recipes referring to a “greased/oiled” bowl call for about 1 tablespoon oil or soft vegetable shortening spread on the bottom and sides of the bowl. You may prefer to use a non-stick vegetable spray to “grease” the bowl to cut down on added fats and calories.
- When you let dough “rest” and “rise” according to a recipe, place it in a warm, draft-free area. For best results, cover the dough with waxed paper and a clean, dry towel. If the dough does not double in size, it may not produce a tender product.
- Dough may be wrapped in plastic and stored in a freezer for later use. Bring the dough to room temperature before using.



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# Basic



*These are the recipes you will bake time after time. Try these recipes first.*

## BASIC WHITE

1-1/3 cups	lukewarm water
2 tablespoons	powdered milk
1-1/2 teaspoons	salt
1 tablespoon	sugar
2 tablespoons	butter or margarine
3-3/4 cups	white flour*
1 teaspoon	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **BASIC** setting and **REGULAR** or **DARK** crust.
4. Push Start button. There will be a 15-minute preheat delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

Time: 3:50 hours

## BRAN MUFFIN BREAD

1-1/4 cups	lukewarm water
3 tablespoons	molasses
2 teaspoons	sugar
2 tablespoons	butter
1 teaspoon	salt
3 cups	white flour*
1/2 cup	bran cereal
1-1/4 teaspoons	yeast

**Add Ingredient:** 1/2 cup raisins

1. Measure first 7 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **BASIC** setting and **REGULAR** or **DARK** crust.
4. Push Start button. There will be a 15-minute preheat delay before mixing begins.
5. At Add Ingredient beep, add raisins.
6. The Complete Signal will sound when bread is done.
7. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
8. Allow to cool before slicing.

Time: 3:50 hours

## WHITE BREAD VARIATIONS

### For Breadsticks:

Prepare White Bread recipe and use Dough setting. Divide dough into 24 equal pieces. Shape each piece into a narrow 8-inch (20 cm) long rope. Place on greased baking sheets. Brush with milk and sprinkle with dried onion flakes or garlic powder. Cover and let rise 40 - 50 minutes, or until doubled in size. Place a pan of hot water on lower rack of oven. Bake in preheated 375°F (191°C) oven for about 20 minutes.

### For Crusty Rolls:

Prepare White Bread recipe as above. Divide dough into 16 equal pieces. Shape each piece into a 2-inch (5 cm) ball and place on greased baking sheet. Cover and let rise 50 - 60 minutes, or until doubled in size. Place a pan of hot water on lower rack of oven. Bake in a preheated 375°F (191°C) oven for 17 - 20 minutes.

### For Butter-top Rolls:

Prepare White Bread recipe as above. Divide dough into 16 equal pieces. Shape each piece into a 3-inch (7.6 cm) oval. Place on greased baking sheet. With a sharp knife, partially slit top making a 1/4-inch (.64 cm) deep cut. Brush tops with butter and sprinkle with cornmeal. Cover and let rise 50 - 60 minutes. Place a pan of hot water on lower rack of oven. Bake in a preheated 375°F (191°C) oven for 17 - 20 minutes.

### Poppy Pan Rolls:

Prepare White Bread recipe as above. Divide dough into 24 equal pieces. Shape each piece into a 2-inch (5 cm) ball. Dip top into melted butter and then into poppy seeds. Place in greased muffin pans. Cover and let rise for about 60 minutes, or until doubled in size. Bake in a preheated 375°F (191°C) oven for 17 - 20 minutes.

\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.



## IRISH SODA BREAD

1-1/3 cups	milk
2 tablespoons	butter or margarine
2 teaspoons	sugar
2 teaspoons	caraway seeds
1/2 teaspoon	salt
1/2 teaspoon	baking soda
3-1/3 cups	white flour*
1 teaspoon	yeast

**Add Ingredient:** 1/3 cup raisins

1. Measure first 8 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **BASIC** setting and **REGULAR** or **DARK** crust.
4. Push Start button. There will be a 15-minute preheat delay before mixing begins.
5. At Add Ingredient beep, add raisins.
6. The Complete Signal will sound when bread is done.
7. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
8. Allow to cool before slicing.

**Time:** 3:50 hours



*Note:* For traditional Sour Dough Bread, which bakes in an oven, see page 28.

## CORN BREAD

1 cup	lukewarm water
2 tablespoons	powdered milk
1/4 cup	honey
3 tablespoons	butter or margarine
1 teaspoon	salt
3 cups	white flour*
1/2 cup	cornmeal
1-1/4 teaspoons	yeast

**Add Ingredient:** 1/2 cup frozen corn kernels

1. Measure first 8 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **BASIC** setting and **REGULAR** or **DARK** crust.
4. Push Start button. There will be a 15-minute preheat delay before mixing begins.
5. At Add Ingredient beep, add frozen corn.
6. The Complete Signal will sound when bread is done.
7. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
8. Allow to cool before slicing.

**Time:** 3:50 hours

## BREADMAKER SOUR DOUGH BREAD

*(Bakes in the Baking Pan)*

2/3 cup	lukewarm water**
1-1/2 teaspoons	salt
1-1/2 teaspoons	sugar
3-1/2 cups	white flour*
1-3/4 cups	Sour Dough Starter (see recipe on page 21)
2-1/2 teaspoons	yeast

1. Measure all ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **BASIC** setting and **REGULAR** or **DARK** crust.
4. Push start button. There will be a 15-minute preheat delay before mixing begins.
5. The Complete Signal will sound when the bread is done.
6. Using a pot holder, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time:** 3:50 hours

\*\* When using American bread flour, use 1/2 cup water instead of 2/3 cup.

# Basic



## SOUR DOUGH STARTER

1 cup	skim milk
1 cup	lukewarm water
1 tablespoon	sugar
1 teaspoon	salt
2 cups	all-purpose white flour
1/2	cup water
2-1/4	teaspoons yeast



1. Heat the milk (do not boil) and add 1 cup water. Allow liquid mixture to cool to lukewarm. Pour into a large glass or ceramic bowl.
2. Add sugar, salt and flour and beat until well blended.
3. Cover with a clean towel and allow to sit in a draft-free place for 3 to 4 days. (The mixture should become bubbly.)
4. Heat 1/2 cup water to about 100°F (43°C). and dissolve yeast in the water. Pour yeast mixture into starter and mix until well blended.
5. Cover with a clean towel and leave at room temperature for 5 to 7 days. Mixture may separate; stir each day if desired.
6. Store completed starter in refrigerator.
7. To use starter, bring to room temperature and allow it to bubble.
8. To replenish starter (this should be done after each use), add 1-1/2 cups all-purpose flour and 1-1/2 cups lukewarm water to the remaining starter. Mix well.
9. Refrigerate starter until ready to use again.

**Note:** Do not be concerned if your starter does not bubble a great deal. It may still be used in the bread and the bread will have a mild sour dough flavor.

# Super Rapid Bake



## SUPER RAPID BASIC WHITE

1-1/4 cups	lukewarm water
3 tablespoons	powdered milk
1/2 teaspoon	salt
3 tablespoons	sugar
3 tablespoons	butter or margarine
3-1/4 cups	white flour*
4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **RAPID** setting and **REGULAR** or **DARK** crust.
4. Push Start button. Mixing begins immediately.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time: 1:10 hours**

## SUPER RAPID LEMON POPPYSEED

1-1/4 cups	lukewarm water
1-1/2 teaspoons	lemon juice, freshly squeezed
2 tablespoons	powdered milk
3/4 teaspoons	salt
2 tablespoons	sugar
2 tablespoons	butter or margarine
3 cups	white flour*
1/2 teaspoon	nutmeg
2 teaspoons	lemon rind, freshly grated
2 tablespoons	poppy seeds
4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **RAPID** setting and **REGULAR** or **DARK** crust.
4. Push Start button. Mixing begins immediately.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time: 1:10 hours**

\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.

# Super Rapid Bake



## SUPER RAPID ITALIAN HERB

1-1/3 cups	lukewarm water
3 tablespoons	powdered milk
1/2 teaspoon	salt
3 tablespoons	sugar
3 tablespoons	butter or margarine
3-2/3 cups	white flour*
1-1/2 teaspoons	dried basil
1-1/2 teaspoons	dried marjoram
1-1/2 teaspoons	dried thyme
4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **RAPID** setting and **REGULAR** or **DARK** crust.
4. Push Start button. Mixing begins immediately.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

Time: 1:10 hours



## Sweet



*Enjoy these recipes for a change of pace!*

## TANGY GINGER BREAD

1 cup	lukewarm water
1 large	egg, slightly beaten
1/4 cup	packed brown sugar
2 tablespoons	powdered milk
2 tablespoons	butter or margarine
1-1/2 tablespoons	molasses
3 teaspoons	grated orange rind
1-1/2 teaspoons	ground ginger
1 teaspoon	cinnamon
1 teaspoon	salt
3-1/4 cups	white flour*
3/4 teaspoon	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit.; close lid.
3. Select **SWEET** setting, and **REGULAR** or **DARK** crust.
4. Push Start button. There will be a 15-minute delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

Time: 3:50 hours

\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.

# Sweet



## RAISIN CINNAMON BREAD

1	egg
	water, lukewarm
2 tablespoons	packed brown sugar
2 tablespoons	powdered milk
1-1/4 teaspoons	salt
2 tablespoons	butter or margarine
3-3/4 cups	white flour*
1 teaspoon	cinnamon
1-1/4 teaspoons	yeast

**Add Ingredient:** 1/2 cup raisins

1. Add egg to measuring cup. Fill to 1-1/4 cups mark with lukewarm water.
2. Add to Baking Pan, along with next 6 ingredients, in the order listed.
3. Insert Baking Pan securely into unit; close lid.
4. Select SWEET setting, and REGULAR or DARK crust.
5. Push Start button. There will be a 15-minute delay before mixing begins.
6. At Add Ingredient beep, add raisins
7. The Complete Signal will sound when bread is done.
8. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
9. Allow to cool before slicing.

**Time: 3:50 hours**

## ALOHA BREAD

1-1/4 cups	milk
2 tablespoons	butter or margarine
2 tablespoons	sugar
1 teaspoon	salt
1 teaspoon	vanilla or coconut extract
3-1/3 cups	white flour*
1/2 cup	sweetened coconut flakes
1-3/4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select SWEET setting, and REGULAR or DARK crust.
4. Push Start button. There will be a 15-minute delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time: 3:50 hours**

## CHEESY CHEESE BREAD

3/4 cup	lukewarm water
1/2 cup	creamed cottage cheese
1/2 cup	shredded Swiss cheese
3 tablespoons	grated Parmesan Cheese
2 tablespoons	sugar
1 tablespoon	butter or margarine
1-1/2 teaspoons	salt
3 cups	white flour*
2 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select SWEET setting, and REGULAR or DARK crust.
4. Push Start button. There will be a 15-minute delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time: 3:50 hours**

## CHOCOLATE BREAD

1 cup	milk
1	large egg, beaten
2 tablespoons	butter or margarine
2 tablespoons	sugar
1 tablespoon	cocoa powder
1 teaspoon	salt
3-1/3 cups	white flour*
1/2 cup	chocolate chips
2 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select SWEET setting, and REGULAR or DARK crust.
4. Push Start button. There will be a 15-minute delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

**Time: 3:50 hours**

\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.

# Grain



## 100% WHOLE WHEAT

1-1/2 cups	lukewarm water
2 tablespoons	powdered milk
1-1/2 teaspoons	salt
2 tablespoons	honey
2 tablespoons	molasses
2 tablespoons	butter or margarine
3-3/4 cups	whole wheat flour
1-3/4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **GRAIN** setting.
4. Push Start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete signal will sound when the dough is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

Time: 4:10 hours

## CRACKED WHEAT

1-1/4 cups	lukewarm water
2 tablespoons	powdered milk
1-1/4 teaspoons	salt
2 tablespoons	honey
2 tablespoons	butter or margarine
1 cup	whole wheat flour
1-1/2 cups	white flour*
3/4 cup	cracked wheat (bulgar)
1-1/4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **GRAIN** setting.
4. Push Start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete signal will sound when the dough is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

Time: 4:10 hours

## OATMEAL NUT

1-1/3 cups	lukewarm water
2 tablespoons	powdered milk
1-1/4 teaspoons	salt
2 tablespoons	molasses
2 tablespoons	butter or margarine
1 cup	whole wheat flour
2 cups	white flour*
1/3 cup	oatmeal, quick cooking
2 teaspoons	yeast

**Add Ingredient:** 1/2 cup chopped walnuts or pecans

1. Measure first 10 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **GRAIN** setting.
4. Push Start button. There will be a 25-minute preheat delay before mixing begins.
5. At Add Ingredient beep, add nuts.
6. The Complete signal will sound when the dough is done.
7. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
8. Allow to cool before slicing.

Time: 4:10 hours



\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.



# Grain

## CARAWAY RYE

1-1/4 cups	lukewarm water
2 tablespoons	powdered milk
1 teaspoon	salt
2 tablespoons	brown sugar
2 tablespoons	molasses
2 tablespoons	butter or margarine
3/4 cup	whole wheat flour
1-3/4 cups	white flour*
3/4 cup	rye flour
1 tablespoon	caraway seeds
1-3/4 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **GRAIN** setting and 2.0 lb. loaf setting.
4. Push Start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

*Time: 4:10 hours*

## HEARTY PUMPERNICKEL

1-1/4 cups	lukewarm water
1/3 cup	molasses
2 tablespoons	cocoa powder
1-1/2 tablespoons	vegetable oil
1 tablespoon	caraway seeds
1-1/2 teaspoons	instant coffee crystals
1-1/2 teaspoons	salt
1-1/2 cups	white flour*
1 cup + 2 tablespoons	whole wheat flour
1 cup + 1 tablespoon	rye flour
3 teaspoons	yeast

1. Measure ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **GRAIN** setting and 1.5 lb. loaf setting.
4. Push Start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn bread out of Baking Pan. (Mixing paddle may remain in bread. Remove paddle when loaf is cool.)
7. Allow to cool before slicing.

*Time: 4:10 hours*



# Dough



## FOCCACIA (Italian Flat Bread)

1 cup	lukewarm water
1/4 cup	coarsely chopped fresh basil
1/4 cup	coarsely chopped chives
2 tablespoons	butter or margarine
2 tablespoons	chopped garlic
1 teaspoon	salt
3 cups	white flour*
2 teaspoons	yeast
3 tablespoons	olive oil, divided

1. Measure first 8 ingredients in the order listed into Baking Pan. (Not olive oil.)
2. Insert Baking Pan securely into unit; close lid.
3. Select **DOUGH** setting and push start button. There will be a 25-minute preheat delay before mixing begins.
4. The Complete Signal will sound when the dough is done.
5. Using a pot holder, remove Baking Pan from the unit and carefully turn dough out of Baking Pan and place in a bowl coated with 1 tablespoon olive oil. Turn dough to coat evenly.
6. Cover and let rest 30 minutes.
7. Divide dough in half, place each half on a 14 x 10-inch (36 x 25 cm) baking sheet, and roll into 8 x 9-inch (20 x 23 cm) rectangles. Desired thickness is 1/2-inch (1.27 cm). (All the dough may be rolled onto one larger baking sheet if desired or rolled into any shape desired.)
8. Brush dough with remaining olive oil (more may be used if desired).
9. Bake in preheated 425°F (218°C) oven for 20 minutes or until lightly browned.
10. Allow to cool for 10 minutes and cut into squares.

Time: 2 hours (for dough)

### Serving Suggestion:

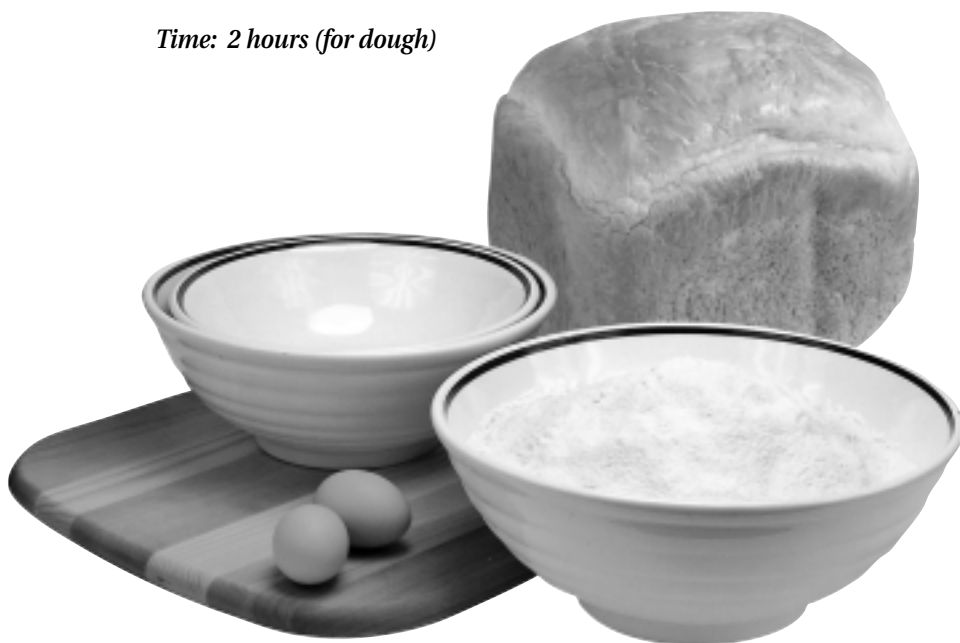
Great for hors d'oeuvres or with dinner!

## BAKED PRETZELS

1 cup	beer or water
1 tablespoon	butter
2 tablespoons	sugar
1 teaspoon	salt
2-3/4 cups	white flour*
3/4 teaspoon	yeast
1	egg, lightly beaten
1 tablespoon	water
	coarse salt or sesame seeds

1. Measure first 6 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **DOUGH** setting.
4. Push the start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete Signal will sound when bread is done.
6. Using pot holders, remove Baking Pan from the unit and carefully turn dough out of Baking Pan onto lightly floured surface. If necessary, knead in enough flour to make dough easy to handle.
7. Roll into a 14 x 9-inch (36 x 23 cm) rectangle.
8. With a sharp knife, cut into eighteen 14 x 1/2-inch (36 x 1.27 cm) strips.
9. Gently pull each strip into a rope 16 inches (40 cm) long.
10. To shape pretzels, curve ends of each rope to make a circle; cross ends at top. Twist ends once and lay over bottom of circle. Place on greased baking sheets. Do not let rise.
11. Combine egg and water; brush on pretzels.
12. Sprinkle with coarse salt or sesame seeds.
13. Place pan of hot water on lower rack of oven.
14. Bake in a preheated 350°F (177°C) oven for 20 - 22 minutes, or until done.

Time: 2 hours (for dough)



\*In Canada, use either bread flour or all-purpose flour; in U.S., use bread flour.

# Dough



## PIZZA DOUGH

1-1/2 cups	beer or water
1-1/2 teaspoons	salt
1 tablespoon	sugar
2 tablespoons	butter or margarine
4-1/4 cups	white flour*
2 teaspoons	yeast
<b>Pizza Topping Ingredients</b>	

1. Measure first 6 ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **DOUGH** setting and push start button. There will be a 25-minute preheat delay before mixing begins.
4. The Complete Signal will sound when the dough is done.
5. Using a pot holder, remove Baking Pan from the unit.
6. Remove dough from Baking Pan to a lightly floured surface. If necessary, knead in enough flour to make dough easy to handle.
7. Grease 12-inch (30 cm) pizza pans and sprinkle with cornmeal (optional). Divide dough into thirds.
8. Roll out one piece of dough and place on pan or pat in pan.
9. Top each pizza with desired pizza topping ingredients, such as tomato sauce, meat, vegetables and cheese.
10. Bake in preheated 425°F (218°C) oven for 15 to 25 minutes, or until done. Pizza is done when edges of crust are golden and cheese is bubbly.

**Time: 2 hours (for dough)**

### Pizza Dough Variation:

For individual pizzas, divide dough into 8 equal pieces. Roll each piece out to form a 7 - 8 inch (18-20 cm) circle. Transfer to greased baking sheets. Top as desired and bake as above.

## SWEET DOUGH

1/2 cup	milk
1	egg, slightly beaten
1/4 cup	sugar
2 tablespoons	butter or margarine
1/2 teaspoon	salt
2-1/2 cups	white flour*
2-1/4 teaspoons	yeast

1. Measure all ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **DOUGH** setting and push start button. There will be a 25-minute preheat delay before mixing begins.
4. The Complete Signal will sound when the dough is done.
5. Using a pot holder, remove Baking Pan from the unit and place dough on lightly floured surface.
6. Let dough rest 10 minutes.
7. Shape as desired and use in favorite sweet dough recipes.

### For Cinnamon Rolls:

1. Roll dough into a 9 X 14-inch (23 x 36 cm) rectangle.
2. Brush with melted butter and sprinkle with a cinnamon/sugar mixture.
3. Roll up jelly roll style, starting with long end.
4. Cut into 1-inch (2.54 cm) slices.
5. Place into greased 9 X 13-inch (23 x 33 cm) pan.
6. Cover and let rise 45 minutes, or until doubled in size.
7. Bake in preheated 350°F (177°C) oven for 20 to 25 minutes, or until lightly browned.

**Time: 2 hours (for dough)**



# Dough



## TRADITIONAL SOUR DOUGH

**(Bakes in the oven)**

See pages 20 & 21 for ingredients for Breadmaker Sour Dough Bread  
& Sour Dough Starter

<b>1/4 cup</b>	<b>cornmeal</b>
<b>1 teaspoon</b>	<b>cornstarch</b>
<b>1/2 cup</b>	<b>water</b>

1. Measure Breadmaker Sour Dough Bread ingredients in the order listed into Baking Pan.
2. Insert Baking Pan securely into unit; close lid.
3. Select **DOUGH** setting.
4. Push start button. There will be a 25-minute preheat delay before mixing begins.
5. The Complete Signal will sound when the dough is done.
6. Using a pot holder, remove Baking Pan from the unit and carefully remove dough from Baking Pan onto a floured surface.
7. Shape into a large oval.
8. Place loaf on an ungreased baking sheet; sprinkle with cornmeal and cover with a clean towel.
9. Allow to rise in a warm place for about 45 minutes or until doubled in size.
10. Preheat oven to 400°F (204°C). Fill a 9x13-inch (23 x 33 cm) baking pan with 1/4-inch (.64 cm) hot water and place on bottom oven rack.
11. In small saucepan, combine cornstarch and water. Bring to a boil while stirring frequently.
12. Remove towel from loaf. Using a sharp knife, cut 1/2-inch (1.27 cm) deep diagonal slashes on the top of the loaf.
13. Brush loaf with cornstarch mixture.
14. Bake in preheated oven and brush with the cornstarch mixture during baking period.
15. Bake for 35 to 45 minutes, or until bread sounds hollow when tapped.

**Time: 2 hours (for dough)**



# Bake



## BANANA NUT BREAD

1 tablespoon	white vinegar
	milk
3/4 cup	sugar
1/3 cup	butter or margarine
2 medium	ripe bananas, each cut into 1-inch (2.54 cm) pieces
2 cups	all-purpose flour*
1 teaspoon	baking powder
1/2 teaspoon	baking soda
1/2 teaspoon	salt
1/2 cup chopped	walnuts

1. Add vinegar to measuring cup. Fill to 1/4 mark with milk. Set aside for 5 minutes.
2. Using a food processor with knife blade in place, add sugar, butter or margarine and bananas to processor bowl.
3. Process to blend.
4. Add dry ingredients and milk mixture; process to blend.
5. Stop and stir down sides of bowl if necessary and process for 5 more seconds.
6. Add half of batter to Baking Pan. (Remember, since the batter is already mixed, it's not necessary to use the mixing paddle.)
7. Sprinkle half the nuts over batter. Repeat layers.
8. Insert Baking Pan securely into unit; close lid.
9. Select the **BAKE** setting. Then enter 300°F (154°C) for the temperature and 1:00 for the time.
10. The Complete Signal will sound when the bread is done.
11. Using a pot holder, remove Baking Pan from the unit and allow bread to cool in pan for 30 minutes. Then carefully turn bread out of Baking Pan.
12. Allow to cool before slicing.

Time: 1 hour

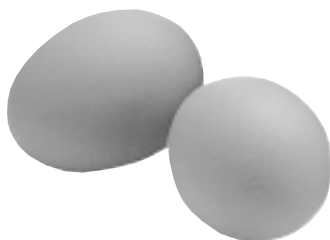
## CARAMEL MONKEY BREAD

1 cup	chopped walnuts or pecans
3/4 cup	butter, melted
3/4 cup	sugar
2 teaspoons	cinnamon
2 cans (12 oz./340 g each)	refrigerated country biscuits, each biscuit cut into quarters**

1. In medium mixing bowl, combine walnuts or pecans, butter, sugar and cinnamon. Stir to blend.
2. Roll biscuit quarters into small balls and drop into butter mixture, about 15 - 20 at a time.
3. Stir to coat and transfer to Baking Pan, arranging evenly in pan. (Remember, there's no need to use the mixing paddle.)
4. Continue this process until all biscuit quarters have been used and are arranged evenly in pan.
5. Scrape any remaining butter mixture over top of biscuits.
6. Insert Baking Pan securely into unit; close lid.
7. Select **BAKE** setting. Then enter 300°F (154°C) for the temperature and 1:10 for the time.
8. The Complete Signal will sound when the bread is done.
9. Using a pot holder, remove Baking Pan from unit. Let cool about 3 - 5 minutes. Then, carefully turn bread out of Baking Pan.
10. Serve warm.

Time: 1:10 hours

\*\*In the U.S., use 3 cans (7.5 oz/228 g each) refrigerated buttermilk biscuits.



\*In Canada or the U.S. use all-purpose flour.

# Need Help?



## Questions About The Breadmaker :

**Q1:**

**What do I do if the mixing paddle stays in the loaf? Is this normal? How do I remove the paddle?**

The mixing paddle may stay in the loaf when the bread is removed from the bread pan. This happens because the crust forms around the paddle during the baking process. Allow the loaf to cool before removing the mixing paddle (the inside of the loaf is VERY HOT- you may burn yourself if you try to remove the paddle too soon.) When the loaf has cooled, use a plastic spoon or rubber spatula to remove the paddle. Gently insert the spoon/spatula into the bottom of the loaf and loosen the crust from the paddle. Pull the paddle out. DO NOT use a sharp object (knife, metal utensil) as it will scratch the non-stick coating on the mixing paddle.

**Q2:**

**What do I do if the mixing paddle is hard to remove from the Baking Pan after baking?**

Remove the Baking Pan from the unit and fill with hot water allowing it to soak for 30 minutes to an hour. Next, pour out the water, turn the Pan over and wiggle the Paddle loose while holding the winged coupling on the bottom of the Pan. Using a toothpick or soft kitchen brush clean out any dough left in the hole of the Paddle.

**Q3:**

**Is there any time that I should not use the delayed start feature?**

Yes, when the recipe calls for perishable ingredients such as milk, cheese, buttermilk, or eggs. These foods should not stay at room temperature for an extended period of time. With some recipes, you may substitute powdered milk.

**Q4:**

**Can I open the lid while the breadmaker is operating?**

This breadmaker is designed with a window in the lid to let you watch your bread's progress. Quick checks are fine in the early stages of operation and of course to add ingredients when the beeper sounds. However, don't open the lid too frequently during operation as the change in air temperature may cause the loaf to fall. Avoid opening the lid once the baking period begins—the last hour of the cycle. Sometimes condensation forms on the window after initial mixing and kneading. It usually disappears once the baking cycle starts so you should be able to get a clear view of your rising loaf.

**Q5:**

**Where is the OFF button?**

Since the breadmaker shuts off its “processing” automatically once the bread or dough cycle is complete and the “Keep Warm” cycle ends, there is no OFF button. However, the power light will remain on until the unit is unplugged or the Start/Reset button is pressed and held.

**Q6:**

**If the power goes out while I'm in the middle of a bread-making cycle, will my Breadmaker continue to process my bread once the power comes back on?**

The breadmaker will only finish making bread if the power returns within 20 seconds. Unfortunately, if your power outage is longer, you will have to discard the unfinished bread and start the process from the beginning.

**Q7:**

**What is the maximum time a cycle can be delayed?**

You can delay baking for a maximum of 13 hours for any bread type setting except rapid bake. The rapid bake setting is designed to bake bread in under 2 hours.

## Questions About Ingredients/Recipes :

**Q8:**

**When do I add raisins, nuts, etc. to the bread?**

This breadmaker has an “Add-Ingredient” function that signals with an audible tone to let you know when you may add raisins, nuts, caraway seeds, etc. (**NOTE:** The time of the tone varies from one setting to another. Consult the “Add-Ingredient” chart on page 10.) The “Add-Ingredient” feature helps reduce the breaking up of added foods. If you are using the Timer and it is more convenient, you may add ingredients at the start.

**Q9:**

**May I use a sugar substitute in place of sugar?**

Sugar is necessary for the yeast to produce a light loaf with a good height. Results may vary with the type and amount of sugar substitute used. If you are going to use an artificial sweetener choose one that is aspartame based rather than saccharin based.

**Q10:**

**May I omit the salt or sugar from the recipe?**

No, both the sugar and salt play an important role in the bread making process. Salt prevents the yeast from over-reacting and the bread from over-rising. The combination of sugar, salt, and yeast is a very important part of the bread making process. Remember that the total sugar and salt amounts are divided among all the slices, so the amount of sugar and salt per serving is small.

# Need Help?



**Q11:**

***When I make dough, it is very sticky and difficult to work with. How can I handle it more easily?***

Dough may be somewhat sticky at the end of the dough cycle. This is normal. For best results, turn it out of the Baking Pan onto a floured surface, cover it and let it rest for 10 minutes. Lightly flour the board and your hands when handling the dough. This will make it easier to shape and divide. Once shaped, the dough must then be baked in a conventional oven.

**Q12:**

***Can I bake products formed from doughs in my microwave oven?***

No, once shaped, the dough must be baked in a conventional oven.

**Q13:**

***How do I know when dough is ready to bake?***

Dough should have doubled in size.

**Q14:**

***What is gluten?***

Gluten is the protein in flour that makes dough elastic and allows it to stretch and expand. It gives your bread structure. The amount of gluten varies from one flour to another. See the "Flours" section.

**Q15:**

***Why do the loaves vary in height and weight? The whole wheat and multi-grain breads are frequently shorter. Am I doing something wrong?***

No, it is normal for whole wheat and multi-grain breads to be shorter and denser than basic white breads. Whole wheat and rye flours are heavier than white flour, therefore, they don't rise as much during the bread making process. They also typically have added ingredients, such as oats, bran, nuts and raisins, which contribute to the shorter height and denser texture.

**Q16:**

***Why is my bread lopsided?***

Sometimes when mixing stops, the ball of dough ends up at one extreme side of the Baking Pan. That's because in a horizontal Baking Pan, the Mixing Paddle may bat the dough off to one side. During the rising cycle, the dough may not have time to spread evenly throughout the Pan. Though the results may look a little odd, and you'll have slices of different sizes, the bread will be just as delicious as an evenly shaped loaf.

**Q17:**

***Can I use my favorite bread recipes in my bread machine?***

Yes, but you will need to experiment to get the right proportion of ingredients. Become familiar with the unit and make several loaves of bread before you begin experimenting. Never exceed a total amount of 4-1/4 cups of dry ingredients (that includes flours, oats, cornmeal, bran cereal, cracked wheat, etc.). Use the recipes in this book to help determine the ratio of dry ingredients to liquid and amounts of yeast, sugar, salt, and butter/margarine to use.

**Q18:**

***Why does some flour occasionally stick to the side of the bread?***

There are many factors that may affect whether a dough mixes completely or ingredients stick to the sides:

- Dough may be too dry (ingredients may have been measured incorrectly).
- Mixing Paddle was not placed correctly in the Baking Pan. Be sure it is pushed securely onto the shaft.
- Baking Pan is not placed in the unit correctly. Be sure to "lock" the Pan into place.
- Ingredients were not added in the recommended order.

Sometimes during the initial mixing period, small amounts of flour and dry ingredients may get stuck to the sides of the Baking Pan. When the loaf rises and bakes, the dry ingredients may stick to the bread. Once the loaf is removed from the Baking Pan and has cooled 10-15 minutes, the dry ingredients may be scraped off the loaf easily with a knife.

**Q19:**

***Can I make cakes and quick breads (breads that do not use yeast) in my breadmaker?***

Yes, using the "Bake" cycle. Mix the cakes/quick breads in a bowl and follow manufacturer's instructions on packaged mixes (except for baking time and temperature). Remove the Mixing Paddle and transfer your batter to the Baking Pan. Use the "Bake" setting. The time and temperature will have to be adjusted. Start with 300°F (154°C) for 1:30 hrs. check periodically. When done, allow to cool in the Pan for approximately 30 minutes before removing.

**Q20:**

***Why does my bread rise and then collapse or form craters?***

Your bread may be rising too fast. To decrease the rate of rising, try reducing the amount of sugar, increasing the amount of salt slightly, or reducing the amount of yeast. Refer to the "Trouble Shooting Guide" on pg. 12 for correct adjustments.

**Q21:**

***Is it important for ingredients to be at room temperature before adding them to the Baking Pan?***

No, as long as ingredients are not extremely cold or hot. Milk, eggs, butter/margarine, and yeast can be added directly from the refrigerator with good results. When a recipe calls for water, use luke-warm water since it's easy to get from the tap.

**Q22:**

***Which kind of yeast is the best to use?***

Yeast specially packaged for Bread Machines and Traditional Dry Yeasts can all be used with good results. The most important thing is to be sure the expiration date is not up. All the recipes in this cookbook were developed using Traditional Dry Yeast.

## Need Help?



**Q23:**  
***Sometimes when I cut my bread, it's too sticky and it falls apart or it starts to mash down and won't slice cleanly. What can I do?***

If your bread is sticky or mashes down, it may be too hot! Be sure to allow 15 to 30 minutes for your bread to cool before slicing. Place finished bread on a wire cooling rack to let air circulate around it. You may want to try using an electric knife to slice bread instead of cutting it manually. An electric knife has blades that slide back and forth to let you slice straight through bread and avoid mashing it down by putting pressure on the top of the loaf.

**Q24:**  
***Why did I end up with a short, dense, doughy bread? Why didn't the bread rise?***

The most common reason for unrisen bread is the yeast. Maybe you forgot to add the yeast. Perhaps the yeast was bad or expired (always check expiration dates). Also, if the mixing wasn't complete, you may have rising problems. Did you check to see if the mixing paddle started moving once the preheat period was finished?

**Q25:**  
***What will happen if I leave the bread in the Baking Pan after baking?***

This unit has a 60-minute "Keep Warm" cycle that lets you leave the bread in the pan for up to an hour after baking is completed. Once that warming cycle is over, it's best to remove the bread immediately or the bottom of your loaf will absorb moisture and become soggy. The soggy part of the bread will not be as tasty when it dries out and it will go stale quickly. The sides of the bread may also become moist and mushy.

**Q26:**  
***Can the recipe be cut in half?***

No, it is not recommended. The ingredient proportions work better in the full amounts.

**Q27:**  
***How can bread mixes be used in the machine and at what setting?***

The package instructions will list the amount of water and amount of yeast to use. Be sure to add liquid, then dry ingredients, followed by yeast. Remember not to allow the yeast to sit in the liquid. The bread type setting is dependent upon the type of bread mix being used. i.e. White bread uses the Basic Bread setting; Sweet Bread setting is for use with dried fruit, cheese or nuts; Whole wheat or multi-grain should use the Whole Grain setting. Crust setting either Regular or Dark, is a personal preference.

## Other Questions?



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