ARC FLASH PROTECTION

NFPA 70E 2018 • CPA 9th EDITION





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INTRODUCTION

In the 2018 edition of the NFPA 70E, the most recent update to the standard designed to protect workers from arc flash hazards, there is a continuing emphasis on risk assessment. Additionally, the consideration of human factors and errors, when assessing the risk for an arc flash event is introduced. As a result, the standard emphasizes the need to use a series of risk controls, one of which is requiring workers to wear PPE. Employers are required to verify that appropriate PPE is given to employees, and the standard sets forth guidelines for evaluating protective apparel.

The NFPA 70E has outlined a conformity assessment for suppliers and manufacturers of PPE, which requires the implementation of a registered quality management system, and product testing by an accredited laboratory. In response to these new requirements, CPA's quality management system is now ISO 9001: 2015 certified for the design, sale, and manufacture of protective and safety apparel. We also ensure that our products are properly labeled, marked, and tested in a laboratory, per the updated standard.

By implementing these changes, CPA is continuing its commitment to providing highquality, innovative, and above all, effective protective apparel to keep workers safe.

Arc Flash Hazard and NFPA 70E Standard

Arc flash events are unique and extremely dangerous exposures that workers encounter while doing electrical work. Although the majority of workplace electrical injuries result from electric shock, the burns from the release of intense radiant energy during an arc flash event can cause severe, and even fatal injuries. Temperatures can reach as high as 35,000°F, with fatal burns occurring even at distances over ten feet. Given how dangerous this hazard is, protective measures must be put in place for worker safety.

According to the NFPA 70E, employers are required to perform an arc flash hazard analysis to determine the flash protection boundary distance. Based on the results of the analysis, employees must wear protective clothing for the corresponding PPE category, that has an ATPV of at least the value listed in the "Protective Clothing Characteristics" section of the standard. The NFPA 70E sets forth requirements and guidelines for the selection of arc flash clothing, such as coverage, fit, layering, and very importantly, the fabrics it is made of. Protective clothing made from arc-rated, flame-resistant materials, provide thermal protection, and will not continue to burn after the ignition source is removed. These fabrics protect the user by providing a thermal barrier, and minimize the injuries that result from clothing that continues to burn.

The use and recognition of the NFPA 70E standard is growing more widespread, since the vast majority of major companies in the U.S. have some employees who work on or near energized electrical conductors or circuit parts. Garments that meet the ASTM F1506 and NFPA 70E are also in compliance with OSHA 29 CFR 1910.269 Electrical Power Generation, Transmission and Distribution, with regard to protective clothing not contributing to burn severity. In addition, the Department of Energy has required that federal and contractor employees comply with NFPA 70E, and the 2002 National Electric Code (NEC) references the standard. Finally, OSHA considers the NFPA 70E standard "a recognized industry practice."

PPE LEVELS & CLOTHING

PPE 1

MINIMUM ARC RATING OF 4 CAL / \mbox{CM}^2

Arc-Rated Clothing

- Arc-rated long sleeve shirt and pants or arc-rated coverall
- Arc-rated face shield or arc flash suit hood
- Arc-rated jacket, parka, rainwear, or hard hat liner (AN)

Protective Equipment

- E-rated hard hat
- Safety glasses or safety goggles (SR)
- Hearing protection (ear canal inserts)
- Heavy duty leather gloves
- Leather footwear (AN)



PPE 2

MINIMUM ARC RATING OF 8 CAL / CM²

Arc-Rated Clothing

- Arc-rated long-sleeve shirt and pants or arc-rated coverall
- Arc-rated flash suit hood or arc-rated face shield and arc-rated balaclava
- Arc-rated jacket, parka, rainwear, or hard hat liner (AN)

Protective Equipment

- E-rated hard hat
- Safety glasses or safety goggles (SR)
- Hearing protection (ear canal inserts)
- Heavy duty leather gloves
- Leather footwear



AN: As Needed (optional) • AR: As Required • SR: Selection Required



MINIMUM ARC RATING OF 25 CAL / CM²

Arc-Rated Clothing Selected so that the System Arc Rating Meets the Required Minimum Arc Rating

- Arc-rated long-sleeve shirt (AR)
- Arc-rated pants (AR)
- Arc-rated coverall (AR)
- Arc-rated arc flash suit jacket
 (AR)
- Arc-rated arc flash suit pants (AR)
- Arc-rated arc flash suit hood
- Arc-rated gloves
- Arc-rated jacket, parka, rainwear, or hard hat liner (AN)

Protective Equipment

- E-rated hard hat
- Safety glasses or safety goggles
 (SR)
- Hearing protection (ear canal inserts)
- Leather footwear



<u>PPE 4</u>

MINIMUM ARC RATING OF 40 CAL / CM^2

Arc-Rated Clothing Selected so that the System Arc Rating Meets the Required Minimum Arc Rating

- Arc-rated long-sleeve shirt (AR)
- Arc-rated pants (AR)
- Arc-rated coverall (AR)
- Arc-rated arc flash suit jacket (AR)
- Arc-rated arc flash suit pants (AR)
- Arc-rated arc flash suit pants (Arc-rated arc flash suit hood)
- Arc-rated gloves
- Arc-rated jacket, parka, rainwear, or hard hat liner (AN)

Protective Equipment

- E-rated hard hat
- Safety glasses or safety goggles
 (SR)
- Hearing protection (ear canal inserts)
- Leather footwear



ARC FLASH CLOTHING

COAT 8-43 CAL, PPE2-PPE4

COAT 40 & 74 CAL, PPE4



Our 8-43 cal arc flash coats are made from varying weights and layers of UltraSoft^{*} fabric, a fireresistant blend of 88% cotton and 12% nylon. The coats are 50" in length and feature a barracuda collar with Velcro^{*} closure, front Veclro^{*} closure, and knit wristlets.

| Cal Rating | Part Number |
|------------------------|-------------|
| 8 cal/cm ² | SWC-8-SIZE |
| 12 cal/cm ² | SWC-12-SIZE |
| 20 cal/cm ² | SWC-20-SIZE |
| 32 cal/cm ² | SWC-32-SIZE |
| 43 cal/cm ² | SWC-43-SIZE |



Our 40 and 74 cal arc flash coats are made from very advanced protective materials, making our PPE 4 clothing among the lightest weight on the market. The coats are 50" in length and feature a barracuda collar with Velcro[°] closure, front Veclro[°] closure, and knit wristlets.

| Cal Rating | Part Number |
|------------------------|-------------|
| 10 cal/cm ² | SWC-40-SIZE |
| 74 cal/cm ² | SWC-74-SIZE |
| | |

JACKET 8-43 CAL, PPE2-PPE4



Our 8-43 cal arc flash jackets are made from varying weights and layers of UltraSoft^{*} fabric, a fireresistant blend of 88% cotton and 12% nylon. The jackets are 35" in length and feature a barracuda collar with Velcro^{*} closure, front Veclro^{*} closure, and knit wristlets.

JACKET 40 & 74 CAL, PPE4



Our 40 and 74 cal arc flash jackets are made from very advanced protective materials, making our PPE 4 clothing among the lightest weight on the market. The jackets are 35" in length and feature a barracuda collar with Velcro^{*} closure, front Veclro^{*} closure, and knit wristlets.

| Cal Rating | Part Number | Cal Rating | Part Number |
|------------------------|-------------|------------------------|-------------|
| cal/cm ² | SWJ-8-SIZE | 40 cal/cm ² | SWJ-40-SIZE |
| 12 cal/cm ² | SWJ-12-SIZE | 74 cal/cm ² | SWJ-74-SIZE |
| 20 cal/cm ² | SWJ-20-SIZE | | |

32 cal/cm²

43 cal/cm²

SWJ-32-SIZE

SWJ-43-SIZE

PANTS 8-43 CAL, PPE2-PPE4



Our 8-43 cal arc flash pants are made from varying weights and layers of UltraSoft^{*} fabric, a fireresistant blend of 88% cotton and 12% nylon. The pants feature front Velcro^{*} closure, belt loops, and leg slits with continuous Velcro^{*} closures.

| Cal Rating | Part Number |
|------------------------|-------------|
| 8 cal/cm ² | SWP-8-SIZE |
| 12 cal/cm ² | SWP-12-SIZE |
| 20 cal/cm ² | SWP-20-SIZE |
| 32 cal/cm ² | SWP-32-SIZE |
| 43 cal/cm ² | SWP-43-SIZE |

PANTS 40 & 74 CAL, PPE4



Our 40 and 74 cal arc flash pants are made from very advanced protective materials, making our PPE 4 clothing among the lightest weight on the market. The pants feature an elasticized waist and ankle cuffs.

| Cal Rating | Part Number |
|------------------------|-------------|
| 40 cal/cm ² | SWP-40-SIZE |
| 74 cal/cm ² | SWP-74-SIZE |

BIB OVERALL 8-43 CAL, PPE2-PPE4



Our 8-43 cal arc flash bib overalls are made from varying weights and layers of UltraSoft[®] fabric, a fireresistant blend of 88% cotton and 12% nylon. They feature leg slits and a side closure at waist, both with Velcro[®] closures. The straps on the overalls have a criss-cross back with plastic crosser, and plastic Nexus[®] clip closure at upper chest.

| Cal Rating | Part Number |
|------------------------|-------------|
| 8 cal/cm ² | SWB-8-SIZE |
| 12 cal/cm ² | SWB-12-SIZE |
| 20 cal/cm ² | SWB-20-SIZE |
| 32 cal/cm ² | SWB-32-SIZE |
| 43 cal/cm ² | SWB-43-SIZE |

BIB OVERALL 40 & 74 CAL, PPE4



Our 40 and 74 cal arc flash bib overalls are made from aramid and very advanced quilted protective materials, making our PPE 4 clothing among the lightest weight on the market. The bib overalls feature leg slits and side closure at waist, both with Velcro[®] closures. The straps on the overalls have a criss-cross back with plastic crosser, and plastic Nexus[®] clip closure at upper chest.

| Cal Rating | Part Number |
|------------------------|-------------|
| 40 cal/cm ² | SWB-40-SIZE |
| 74 cal/cm ² | SWB-74-SIZE |

COVERALL 8-43 CAL, PPE2-PPE4

Our 8-43 cal arc flash coveralls are made with varying weights and layers of UltraSoft® fabric, a fire resistant blend of 88% cotton and 12% nylon. The coverall is loose fitting, and comes with a barracuda collar, leg slits, and knit wristlets. All closures on this coverall are Velcro°, including the front, collar, and leg slit covers.

| Cal Rating | Part # |
|------------------------|-----------|
| 8 cal/cm ² | SW-605-8 |
| 12 cal/cm ² | SW-605-12 |
| 20 cal/cm ² | SW-605-20 |
| 32 cal/cm ² | SW-605-32 |
| 43 cal/cm ² | SW-605-43 |
| | |

LEGGINGS 8-43 CAL, PPE2-PPE4



Our 8-43 cal arc flash leggings are made from varying weights and layers of UltraSoft^{*} fabric. The leggings are 14" long, with full vertical Velcro^{*} closures in back, and secure to feet with split leather strap and side Velcro^{*} closure.

> Cal R 8 cal/ 12 cal 20 cal 32 cal

| Cal Rating | Part # |
|------------------------|-----------|
| 8 cal/cm ² | SW-401-8 |
| 12 cal/cm ² | SW-401-12 |
| 20 cal/cm ² | SW-401-20 |
| 32 cal/cm ² | SW-401-32 |
| 43 cal/cm ² | SW-401-43 |

LEGGINGS 40 & 74 CAL, PPE4



Our 40 and 74 cal arc flash leggings are made from aramid fabric and high-performance fire-resistant quilted fabric. The leggings are 14" long, with full vertical Velcro[®] closures in back, and secure to feet with split leather strap and side Velcro closure.

| Cal Rating | Part # |
|------------------------|-----------|
| 40 cal/cm ² | SW-401-40 |
| 74 cal/cm ² | SW-401-74 |

HOODS 8-43 CAL, PPE2-PPE4



Our 8-43 cal arc flash hoods are made from varying weights and layers of UltraSoft*. It comes with a highly transparent window, with a netural gray tint to allow for greater visibility, and accurate color rendering.

| Cal Rating | Part # |
|------------------------|--------|
| 8 cal/cm ² | SWH-8 |
| 12 cal/cm ² | SWH-12 |
| 20 cal/cm ² | SWH-20 |
| 32 cal/cm ² | SWH-32 |
| 43 cal/cm ² | SWH-43 |

HOODS 40 & 74 CAL, PPE4



Our 40 and 74 cal arc flash hoods are made from from aramid fabric, and high-performance fire-resistant quilted fabric. It comes with a green tinted window, for more light transmission and greater visibility, while still providing a high level of protection.

| Cal Rating | Part # |
|------------------------|--------|
| 40 cal/cm ² | SWH-40 |
| 74 cal/cm ² | SWH-74 |

ARC FLASH PROTECTION KITS

8 CAL ARC FLASH KITS



8 CAL JACKET & BIB KIT

- Jacket (SWJ-8)
- Bib Overall (SWB-8)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG8-SIZE

8 CAL COAT & LEGGING KIT

- Coat (SWC-8)
- Leggings (SW-401-8)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG8-CL-SIZE

8 CAL JACKET & PANT KIT

- Jacket (SWJ-8)
- Pant (SWP-8)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG8-JP-SIZE

8 CAL COVERALL KIT

- Coverall (SW-605-8)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG8-CV-SIZE



12 CAL JACKET & BIB KIT

- Jacket (SWJ-12)
- Bib Overall (SWB-12)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG12-SIZE

12 CAL COAT & LEGGING KIT

- Coat (SWC-12)
- Leggings (SW-401-12)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

12 CAL JACKET & PANT KIT

- Jacket (SWJ-12)
- Pant (SWP-12)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG12-JP-SIZE

12 CAL COVERALL KIT

- Coverall (SW-605-12)
- Hard Cap (HC-Color-SLT)
- Face Shield with Chin Cup (WV-ARC-12AD)
- Cap Bracket (HB-AD-SLT)
- Knit Nomex Hood (KN-51)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG12-CV-SIZE



20 CAL JACKET & BIB KIT

- Jacket (SWJ-20)
- Bib Overall (SWB-20)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG20-SIZE

20 CAL COAT & LEGGINGS KIT

- Coat (SWC-20)
- Leggings (SW-401-20)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG20-CL-SIZE

20 CAL JACKET & PANT KIT

- Jacket (SWJ-20)
- Over Pant (SWP-20)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG20-JP-SIZE

20 CAL COVERALL KIT

- Coverall (SW-605-20)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-0-11)
- Leather Protector Gloves (PG-0-ADJS)
- 12" Glove Bag (GB-12)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG20-CV



32 CAL JACKET & BIB KIT

- Jacket (SWJ-32)
- Bib Overall (SWB-32)
- Hood with Hard Cap (SWH-32H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG32-SIZE

32 CAL COAT & LEGGINGS KIT

- Coat (SWC-32)
- Leggings (SW-401-32)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG32-CL-SIZE

32 CAL JACKET & PANT KIT

- Jacket (SWJ-32)
- Over Pant (SWP-32)
- Hood with Hard Cap (SWH-32H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG32-JP-SIZE

32 CAL COVERALL KIT

- Coverall (SW-605-32)
- Hood with Hard Cap (SWH-32H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG32-CV-SIZE





43 CAL JACKET & BIB KIT

- Jacket (SWJ-43)
- Bib Overall (SWB-43)
- Hood with Hard Cap (SWH-43H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG43

43 CAL JACKET & PANT KIT

- Jacket (SWJ-43)
- Over Pant (SWP-43)
- Hood with Hard Cap (SWH-43H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG43-JP

43 CAL COAT & LEGGINGS KIT

- Coat (SWC-43)
- Leggings (SW-401-43)
- Hood with Hard Cap (SWH-43H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG43-CL

43 CAL COVERALL KIT

- Coverall (SW-605-20)
- Hood with Hard Cap (SWH-20H)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG43-CV



40 & 74 CAL ARC FLASH KITS



40 CAL JACKET & BIB KIT

- Jacket (SWJ-40)
- Bib Overall (SWB-40)
- Hood (SWH-40)
- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG40-SIZE

74 CAL JACKET & BIB KIT

- Jacket (SWJ-74)
- Bib Overall (SWB-74)
- Hood (SWH-74)
- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG74-SIZE

40 CAL JACKET & PANT KIT

- Jacket (SWJ-MS40)
- Over Pant (SWP-MS40)
- Hood (SWH-40)

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- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG40-JP-SIZE

74 CAL JACKET & PANT KIT

- Jacket (SWJ-74)
- Over Pant (SWP-MS74)
- Hood (SWH-74)
- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG74-JP-SIZE

40 CAL COAT & LEGGINGS KIT

Coat (SWC-40)

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- Leggings (SW-401-40)
- Hood (SWH-40)
- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
- 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG40-CL-SIZE

74 CAL COAT & LEGGINGS KIT

- Coat (SWC-74)
- Leggings (SW-401-74)
- Hood (SWH-74)

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- Hard Cap (HC-Color-SLT)
- Rubber Gloves (LRIG-2-14)
- Leather Protector Gloves (LLPG-12)
 - 15" Glove Bag (GB-15)
- Gear Bag (909-ARC)
- Safety Glasses (SW-SG)
- Ear Plugs (SW-EAR)

Part #AG74-CL-SIZE



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CARE & MAINTENANCE OF ARC FLASH KITS

Garment Care

Garments in the kits should be inspected before each use. If they are contaminated or damaged to the extent that their protective qualities are diminished, discontinue use. Contaminants to watch for include, but are not restricted to, grease, oil, flammable liquids or combustible materials. Please store the garments properly when not in use to protect them from contaminants.

Repairs

When arc-rated clothing is repaired, the same arc-rated materials used to manufacture the arc-rated clothing should be used to provide repairs.

Laundering

When laundering, clean garment thoroughly. Dry clean or machine wash to 140°, and up to 165° on cotton blends. Tumble dry medium. No chlorine bleach or hydrogen peroxide either separately or in the detergents. No softeners or starch. Failure to launder properly could affect the flame resistance of the garments.

Insulating Glove Care

Voltage rated gloves must be tested as defined in ASTM F496 Specification for In-Service Care of Insulating Gloves and Sleeves.

Voltage rated gloves should always be kept in the storage container when not in use. Gloves, assembled with their leather protectors, should be kept in a storage container with the fingers pointing toward the opening of the container. The container should be kept in a clean and dry location when not in use.

Leather protector gloves must be inspected before each use. Surface areas should be inspected for cuts and abraded surfaces and should be replaced if there is any damage. Leather protectors should be inspected for excess dirt and lubricant. Gloves contaminated with petroleum-based lubricants should be discarded.

All surfaces of the rubber-insulating gloves should be inspected for damage that could reduce their insulating capabilities.

Examples of such damage include cuts, abrasions, tears, pitting, age cracks, chemical bloom, depressions, embedded foreign matter, mold marks, punctures, repair marks, soft spots, color splash, runs or ozone cracks. Damaged gloves should be discarded immediately.

Care and Maintenance of Arc-Rated Face Shields

Face shields should be inspected for physical integrity and should be free of cracks or excessive wear. Face shields should be kept clean for best vision. Clean with water and mild soap and dry with soft cloth. Make sure no contaminating residue is left on the shield. Store face shield in a shield stuff bag to protect it from dust and scratches.

GARMENT SIZING INFORMATION

The proper fit of PPE apparel is essential to worker safety, rather than about aesthetics. Here at CPA we understand that and want to make sure that you have the best fitting garment for your unique physique.

If you are unable to fit in a traditional size, you may need a tall size, a short size, or a big size. We can help you determine the right size for you. All we need is your height and the basic body measurements shown in the section below entitled "How to Measure for the Correct Size".

HOW TO GET THE CORRECT SIZE

- SLEEVE Measure arm from base of neck to wrist with arm extended outward
- **CHEST** Measure around the fullest part of chest, keeping tape up under arms
- WAIST Measure around waist, keep tape snug, not too tight

INSEAM Measure from mid-crotch to floor Short: Subtract 1" from the torso and 1" from the sleeve Tall: Add 2" to the torso and 1.5" to the sleeve

| | COVERA | LLS & BIE | B OVERALL | .S | INSEAN | |
|------|--------|-----------|-----------|-------|---------|----|
| Size | Inseam | Chest | Sleeve | Waist | Short | 30 |
| S | 32 | 36/38 | 32¼ | 30-32 | Regular | 32 |
| М | 32 | 40/42 | 33 | 34-36 | Tall | 34 |
| L | 32 | 44/46 | 33¾ | 38-40 | | |
| XL | 32 | 48/50 | 341⁄2 | 42-44 | | |
| 2XL | 32 | 52/54 | 35¼ | 46-48 | | |
| 3XL | 32 | 56/58 | 35¾ | 50-52 | | |
| 4XL | 32 | 60/62 | 36¼ | 54-56 | | |
| 5XL | 32 | 64/66 | 36¾ | 58-60 | | |

| JACKE | ETS, COATS | & SHIRTS | | PANTS | |
|-------|------------|----------|------|--------|-------|
| Size | Chest | Sleeve | Size | Inseam | Waist |
| S | 36/38 | 32¼ | S | 32 | 30-32 |
| Μ | 40/42 | 33 | Μ | 32 | 34-36 |
| L | 44/46 | 33¾ | L | 32 | 38-40 |
| XL | 48/50 | 341⁄2 | XL | 32 | 42-44 |
| 2XL | 52/54 | 35¼ | 2XL | 32 | 46-48 |
| 3XL | 56/58 | 35¾ | 3XL | 32 | 50-52 |
| 4XL | 60/62 | 36¼ | 4XL | 32 | 54-56 |
| 5XL | 64/66 | 36¾ | 5XL | 32 | 58-60 |

DAILY WEAR

INDURA® COVERALL

ULTRASOFT® COVERALL

Made from 9 oz. Indura*, 100% flame-resistant cotton. Multipurpose protection from electric arc, flash fire, light molten ferrous metal splash, and welding exposure. Guaranteed flameresistance for the life of garment. Meets NFPA 70E and NFPA 2112.

ARC RATED

10.8 ATPV

GARMENT FEATURES

- Concealed brass zipper, snap at top of zipper, and at neck
- Two outside chest pockets (one with flap closure and pencil slot), two front waist pockets, two rear patch pockets, and right hip tool pocket
- Elasticized waistband and action back
- Adjustable snap at wrist cuff
- Reinforced bar tack at high stress areas
- Available in navy and orange

| Cal Rating | Color | Part # |
|--------------------------|--------|----------------|
| 10.8 cal/cm ² | Navy | 605-IND-N-SIZE |
| 10.8 cal/cm ² | Orange | 605-IND-O-SIZE |

UltraSoft^{*} is a flameresistant blend consisting of 12% nylon and 88% cotton. The addition of nylon enhances the protective performance ATPV, durability of the garment, and provides a softer, smoother feel against skin. Guaranteed flameresistant for the life of garment. Meets NFPA 70E and NFPA 2112.

7 OZ. KHAKI ARC RATED 8.7 ATPV

9 OZ. NAVY ARC RATED 12.4 ATPV

GARMENT FEATURES

- Two outside front chest pockets, two front waist pockets, two rear patch pockets
- Concealed brass zipper, snap at top of zipper, and at neck
- Snap-free wrist
- 7 oz. Khaki: 8.7 ATPV PPE2
- 9 oz. Navy: 12.4 ATPV PPE2

| Cal Rating | Color | Part # |
|--------------------------|-------|--------------|
| 8.7 cal/cm ² | Khaki | 605-USK-SIZE |
| 12.4 cal/cm ² | Navy | 605-USN-SIZE |



FR COTTON COVERALL

ARC RATED 9.2 ATPV

Durable 9 oz. 100% cotton flame-resistant fabric. Made for FR work wear geared towards the oil and gas, electric, and welding industries. Passes ASTM F1506 test, meets NFPA 70E, and NFPA 2112. Guaranteed FR for the life of the garment with proper care.

TRUECOMFORT® LONG SLEEVE T-SHIRT



- 5.5 oz. 100% cotton
- 8.9 ATPV
- NFPA 2112 and NFPA 70E
- Guaranteed flame resistant for the life of the garment

Part #

605-FRC-LS-COLOR-SIZE

HENLEY LONG SLEEVE T-SHIRT



- 8.9 ATPV
- Left chest pocket
- Rib knit collar and cuffs
- Three-button front closure

Part # 605-FRC-HEN-COLOR-SIZE

GARMENT FEATURES

- Protective stand-up collar with hook and loop closure, lays flat
 when worn open
- Two-way heavy-duty brass zipper on meta-aramid tape
- Storm guard over zipper with snap closures
- Side elasticized waist and action back for mobility
- Gusset crotch for added mobility and strength
- Split cuff with two (2) position snap closures
- Two (2) rear pockets, two (2) front waist pockets, two (2) outside chest pockets (left pocket with flap closure and pencil slot), left sleeve pocket, and right hip tool pocket
- Available in navy and khaki

| Cal Rating | Color | Part # |
|-------------------------|-------|----------------|
| 9.2 cal/cm ² | Khaki | 605-FRC-K-SIZE |
| 9.2 cal/cm ² | Navy | 605-FRC-N-SIZE |

DAILY WEAR

ULTRASOFT® WORK SHIRT



- 7 oz. UltraSoft°
- Blend of 88% cotton and 12% nylon
- Flame-resistant and arc protective
- NFPA 70E and NFPA 2112
- 8.7 ATPV

| Color | Part # |
|-------|--------------|
| Khaki | 625-USK-SIZE |
| Navy | 625-USN-SIZE |

ULTRASOFT® FLEECE ZIP HOODIE



- UltraSoft[®] fleece
- Sewn with Nomex® thread
- Navy, 21.8 EBT



INDURA® RELAXED FIT JEANS



- 14 oz. 100% cotton FR denim
- Relaxed fit, five-pocket style
- 18.3 ATPV
- NFPA 70E and NFPA 2112

ULTRASOFT® NAVY WORK PANT



- 9 oz. Navy UltraSoft°
- 12.4 ATPV
- NFPA 70E and NFPA 2112

Part

606-USN-[WAIST X INSEAM]

ULTRASOFT® FLEECE HOODIE

UltraSoft[®] fleece

Navy, 21.8 EBT

Part #

617-USFN-SIZE

Sewn with Nomex® thread

ULTRASOFT® SWEATSHIRT

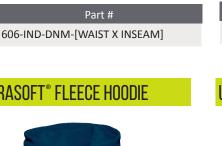


- UltraSoft[®] fleece
- Crew neck style
- Sewn with Nomex® thread
- Navy, 21.8 EBT

Part # 620-USFN-SIZE



Chicago Protective Apparel • 847.674.7900 • www.chicagoprotective.com



BASE LAYER GARMENTS

Flame-resistant (FR) undergarments play an essential role in protecting wearers against serious burn injuries and more common nuisance burns. In dangerous situations, having this layer of defense close to the skin may buy the wearer critical time to escape without severe or life-threatening burns and injuries.

CARBONX[®] ULTIMATE

CARBONX[®] ACTIVE



The CarbonX[®] Ultimate[™] baselayer provides the highest level of protection for professionals working in extreme conditions where safety matters most. It is made from a double jersey interlock knit, comprised of a proprietary blend of high-performance fibers. At only 8 oz. / sq. yd. it is very light, comfortable, and wearable. 12.3 ATPV

| Product | Part # |
|-------------------|------------|
| Long Sleeve Shirt | CX-54-SIZE |
| Long Johns | CX-55-SIZE |
| 22" Socks | CX-56-22 |

The CarbonX° Active baselayer is the ideal solution for wearers who want to keep comfortable, even in warmer conditions. It is made from a light summer weight, 6 oz. / sq. yd. double jersey interlock knit comprised of a proprietary blend of high-performance fibers, including a hydrophilic fiber designed to absorb and wick away moisture.

10 ATPV

| Product | Part # |
|-------------------|-------------|
| Long Sleeve Shirt | CXA-54-SIZE |
| Long Johns | CXA-55-SIZE |
| | |

ACCESSORIES

STORAGE BAG



Fleece lined storage bag with drawstring. Sized to accommodate face shield with hard cap or full hoods.

Part #

SW-SB

HARD CAPS & GLASSES

P2RW-Color SW-SG

HC-Color-SLT | Plastic Hard Cap Fiberglass Hard Cap Safety Glasses

Increase your comfort and productivity with CPA's Refresh[™] air flow system.



CPA's waist belt unit minimizes stagnant air in your hood by delivering a steady stream of ambient air flow.

Our Refresh[™] system can be used with any CPA Arc hood as well as with any of our PPE2 face shields.

Refresh[™] fans are not NIOSH approved and do not provide breathable air filtration. They are a means to provide ambient air flow only.

Refresh[™] full kit includes: Fan belt unit with FR cover, hose with FR cover, hard cap with diffuser, rechargeable battery, AC power charger and two filters.

| Re | fres | h |
|----|------|---|
| | | |

Full Kit Rechargeable Battery Bag of 6 Filters

RF-KIT RF-BATT RF-FLTR

FACE SHIELDS & HOODS

12 CAL FACE SHIELD UNIT

12 CAL CHIN FACE SHIELD UNIT

Face Shield with Chin Cup

Slotted Cap Bracket

Hard Cap

Kit Part #SW-WVCK-COLOR

WV-ARC-XL HB-2-SLT HC-Color-SLT Face ShieldWV-ARC-12ADSlotted Cap BracketHB-AD-SLTHard CapHC-Color-SLT

Kit Part #SW-WVK-COLOR

FACE SHIELD WINDOWS

Highly transparent, neutral grey tinted face shield provides excellent visibility, color rendering, and field of view. Window measures 10" x 20" x .060", and four layers secured together (Velcro, window, gasket, inner window) form its Velcro riveted design. It has a self-supporting frame, providing more structural stability, and the premium coating adds additional arc flash protective properties and extends service life. Meets NFPA 70E, ASTM F2178; ANSI Z87+S. Single layer shield is rated at 25 cal / cm², double layer at 40 cal / cm².



Cal RatingPart #25 cal / cm²WV-ARC-HT25HT40 cal / cm²WV-ARC-HT40HT

CARBONX® ULTIMATE HOOD

The CarbonX^{*} Ultimate flared style hood provides maximum coverage. Our hood features flat stitching, and seamless chin area for better fit and comfort. 2-Ply: 32 ATPV. 3-ply: 53 ATPV.

Part #KCF-51 (2-Ply) • Part #KC3-51 (3-Ply)

KNIT NOMEX[®] BLEND HOOD



Made with two-ply 7 oz Nomex[°] / FR Lenzing blend, our long drape style Knit Nomex[°] Blend hoods meet the requirements of both the ASTM F1506 and NFPA 70E. 10.1 ATPV PPE 2.

Part #KN-51

3PHASE LIFT-FRONT FACE SHIELD WINDOWS





HOOD WITH 3PHASE LIFT FRONT HOOD

Our lift-front face shields provide great ergonomics and visibility. The lift-front design makes this face shield user-friendly and comfortable for workers to use. Designed to be worn with hoods, these face shields are highly transparent and their grey tint allows for more accurate color rendering.

They are made from premium anti-fog coated polycarbonate, and meet NFPA 70E, ASTM F2178, and ANSI Z87+S standards.

| Cal Rating | Part # |
|--------------------------------|--------------|
| $20 \text{ cal} / \text{cm}^2$ | WV-ARC-3P20V |
| 40 cal / cm ² | WV-ARC-3P40V |
| 75 cal / cm ² | WV-ARC-3P75V |



GLOVES

| WI | ALWAYS WEAR YOUR GLOVES | |
|--|---|--|
| CLASS 00 Glove Kit Kit Part #GK-00-11 | Class 00 Rubber Glove: LRIG-00-11 Leather Protector: PG-0-ADJS Glove Bag: GB-12 | |
| CLASS 0 Glove Kit Kit Part #GK-0-11 | Class 0 Rubber Glove: LRIG-0-11 Leather Protector: PG-0-ADJS Glove Bag: GB-12 | |
| Class 1 Glove Kit Kit Part #GK-1-14 | Class 1 Rubber Glove: LRIG-1-14 Leather Protector: LLPG-12 Glove Bag: GB-15 | |
| Class 2 Glove Kit Kit Part #GK-2-14 | Class 2 Rubber Glove: LRIG-2-14 Leather Protector: LLPG-12 Glove Bag: GB-15 | |
| Class 3 Glove Kit Kit Part #GK-3-16 | Class 3 Rubber Glove: LRIG-3-16 Leather Protector: LLPG-12 Glove Bag: GB-19 | |

MAX USE VOLTAGE A_C

500

1,000

7,500

17,000

26,500

36,000

INSULATED RUBBER GLOVES

| CLASS OO | Available in 11" or 14" length Max use volts 500 11" length: Part #LRIG-00-11-[Size] 14" length: Part #LRIG-00-14-[Size] |
|----------|---|
| CLASS O | Available in 11" or 14" length Max use volts 1000 11" length: Part #LRIG-0-11-[Size] 14" length: Part #LRIG-0-14-[Size] |
| CLASS 1 | Available in 14" or 16" length Max use volts 7500 14" length: Part #LRIG-1-14-[Size] 16" length: Part #LRIG-1-16-[Size] |
| CLASS 2 | Available in 14", 16" or 18" length Max use volts 17,000 14" length: Part #LRIG-2-14-[Size] 16" length: Part #LRIG-2-16-[Size] 18" length: Part #LRIG-2-18-[Size] |
| CLASS 3 | Available in 14", 16" or 18" length Max use volts 26,500 14" length: Part #LRIG-3-14-[Size] 16" length: Part #LRIG-3-16-[Size] 18" length: Part #LRIG-3-18-[Size] |
| CLASS 4 | Available in 16" or 18" length Max use volts 36,000 16" length: Part #LRIG-4-16-[Size] 18" length: Part #LRIG-4-18-[Size] |

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An accessory for gloves, the 5 oz. squirt bottle powder helps absorb moisture and perspiration. Facilitates donning and doffing of gloves.

OZ #Poi

We decoppedation

Part #POWDER-5-OZ

GLOVE POWDER

IOT ELECTRICALLY INSULATED

12 cal/cm²

20 cal/cm²

32 cal/cm²

43 cal/cm²

74 cal/cm²

LEATHER PROTECTOR GLOVES

PROOF TEST • MAX USE VOLTAGE

PROOF TEST A_C

2,500

5,000

10,000

20.000

30,000

40,000

CLASS

00

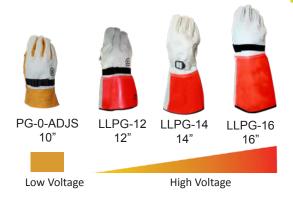
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1

2

3

4



MEASURING FOR RUBBER INSULATED GLOVES

SW-234-12

SW-234-20

SW-234-32

SW-234-43

SW-234-74

14" SWITCHING GLOVES

In order to determine the proper size for Class 0 and 00 insulating gloves, use a tape measure to find the circumference of your hand around the palm.

For example, 9" means your Class 0 and 00 glove size is 9. For Class 2 gloves add 1/2 size to allow for dexterity. For example, 9" means your Class 2 glove size is 9 1/2.



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Foundry Products



Industrial Face Shields



Welding Products



...Since 1913

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Tel. 847.674.7900

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