

# ARCHITECTURAL DOOR HARDWARE HINGE CATALOG

January 1, 2017 v3

West Coast Office (800) 544-4422

**East Coast Office** (800) 225-6737

intldoorclosers.com







#### **HINGES**

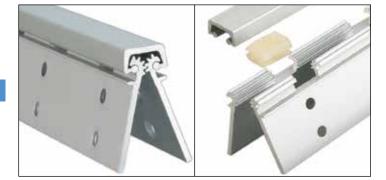
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# CONTINUOUS HINGES

ALUMINUM CONCEALED/MORTISE GEARED HINGES



#### **CONCEALED/MORTISE LEAF HINGES**

- Any Door Material
- Heavy Duty for high frequency 1 3/4" doors or heavy medium frequency doors up to 450lbs.
- 117FM (Heavy Duty), 217FM (Heavy Duty)

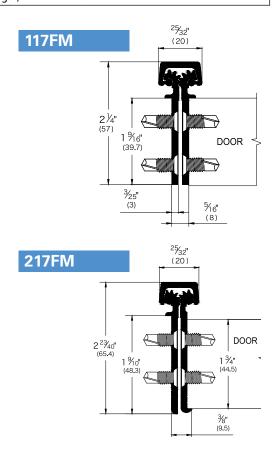
MODEL		LEN	LENGTH		COUNT	CLEARANCE		
C (Clear Anodized)	D (Duro Anodized)	IN	CM	DOOR	JAMB	CLEARANCE		
117FMC-83	117FMD-83	83	210.8	19	19			
117FMC-95	117FMD-95	95	241.3	21	21			
117FMC-120	117FMD-120	120	304.8	27	27	5/16" (8mm) hinge side plus standard		
217FMC-83	217FMD-83	83	210.8	19	19	lockside clearance		
217FMC-95	217FMD-95	95	241.3	21	21			
217FMC-120	217FMD-120	120	304.8	27	27			
*Note: First 3 numbers = (Product #), FM = (Full Mortise), C or D = (Finish), 83, 95 & 120 = (Length)								

FASTENERS: (Self-Tapping Screws)	<ul> <li>All fasteners as No. 12-24 x 1/16" Type C, FHUC</li> <li>Heavy Duty Hinges - 10 required for each leaf</li> </ul>
LENGTH OPTIONS:	83", 95" & 120"
DOOR REINFORCEMENT:	<ul><li>None needed to 200 lbs</li><li>Use 16 gauge channel over 200 lbs</li></ul>
FRAME REINFORCEMENT:	<ul><li>None needed to 200 lbs</li><li>Use 16 gauge channel over 200 lbs</li></ul>
FIRE RATING:	Up to 3 Hours
SPECIAL FEATURES:	For new construction For renovation with new door and / or frames No mortising of doors or frames required Will cover hinge cut outs in frames Flush mount no inset Frame and door leaf alignment ribs for proper hinge location
STANDARD FINISHES:	

• C (Clear Anodized Aluminum), D (Duro Anodized Aluminum)

#### **SPECIAL ORDER FINISHES:**

 PW (Painted White), G (Gold Anodized Aluminum), BL (Black Anodized Aluminum)





# CONTINUOUS HINGES

**ALUMINUM FULL SURFACE GEARED HINGES** 

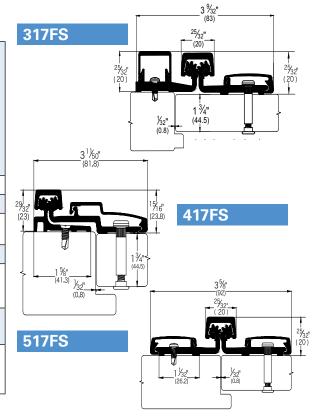


#### **FULL SURFACE HINGES**

- · Any Door Material
- Heavy Duty for high frequency 1 3/4" doors or heavy medium frequency doors up to 450lbs.
- 317FS (Heavy Duty), 417FS (Heavy Duty), 517FS (Heavy Duty)

MODEL		LENGTH		SCREW COUNT		CLEADANCE			
C (Clear Anodized)	D (Duro Anodized)	IN	СМ	DOOR	JAMB	CLEARANCE			
317FSC-83	317FSD-83	83	210.8	19	19				
317FSC-95	317FSD-95	95	241.3	20	20	1/32" (1mm) minimum recommended for hinge side plus standard lockside clearance			
317FSC-120	317FSD-120	120	304.8	26	26	plus standard lockside clearance			
417FSC-83	417FSD-83	83	210.8	19	19	1/32" (1mm) minimum recommended for hinge side			
417FSC-95	417FSD-95	95	241.3	20	20	plus standard lockside clearance 1 5/8" (41mm) minimum frame face required plus			
417FSC-120	417FSD-120	120	304.8	26	26	3/16" (5mm) rotational clearance			
517FSC-83	517FSD-83	83	210.8	19	19				
517FSC-95	517FSD-95	95	241.3	20	20	1/32" (1mm) minimum required between doors			
517FSC-120	517FSD-120	120	304.8	26	26				
*Note: First 3 numbers = (Product #), FS = (Full Surface), C or D = (Finish), 83, 95 & 120 = (Length)									

FASTENERS: (Self-Tapping Screws)	FRAME PORTION  • All fasteners as No. 12-24 x 1/16" Type C, FHUC  - Heavy Duty Hinges - 10 required for each leaf DOOR PORTION  • Thrubolt 1/4-20 x 1 5/8" PCH  - Heavy Duty Hinges - 6 required for each leaf  • Shoulder bolt 1/4 - 20 x 1"PCH  - Heavy Duty Hinges - 6 required  • Pan Head Self Drilling No. 12 x 3/4"  - Heavy Duty Hinges - 4 required
LENGTH OPTIONS:	83", 95" & 120"
DOOR REINFORCEMENT:	None needed
FRAME REINFORCEMENT:	<ul><li>None needed to 200 lbs</li><li>Use 16 gauge channel over 200 lbs</li></ul>
FIRE RATING:	Up to 3 Hours
SPECIAL FEATURES:	<ul> <li>Replacement for existing doors and frames</li> <li>7/8" minimum frame</li> <li>1/16" inset</li> </ul>
STANDARD FINISHES:  • C (Clear Anodized Aluminu	ım), D (Duro Anodized Aluminum)
SPECIAL ORDER FINISHES:	



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BL (Black Anodized Aluminum)

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• PW (Painted White), G (Gold Anodized Aluminum),



# CONTINUOUS HINGES

#### **ALUMINUM HALF SURFACE GEARED HINGES**



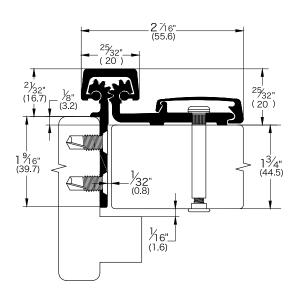
#### **HALF SURFACE HINGES**

- Any Door Material
- Heavy Duty for high frequency 1 3/4" doors or heavy medium frequency doors up to 450lbs.
- **617HS** (Heavy Duty)

MODEL		LEN	LENGTH		COUNT	CLEARANCE		
C (Clear Anodized)	D (Duro Anodized)	IN	CM	DOOR	JAMB	CLEARANCE		
617HSC-83	617HSD-83	83	210.8	19	19			
617HSC-95	617HSD-95	95	241.3	20	20	5/16" (8mm) hinge side plus standard lockside clearance		
617HSC-120	617HSD-120	120	304.8	26	26			
*Note: First 3 numbers = (Product #), FS = (Half Surface), C or D = (Finish), 83, 95 & 120 = (Length)								

FASTENERS: (Self-Tapping Screws)	FRAME PORTION  • All fasteners as No. 12-24 x 1/16" Type C, FHUC  - Heavy Duty Hinges - 10 required for each leaf DOOR PORTION  • Thrubolt 1/4-20 x 1 5/8" PCH  - Heavy Duty Hinges - 6 required for each leaf  • Shoulder bolt 1/4 - 20 x 1"PCH  - Heavy Duty Hinges - 6 required  • Pan Head Self Drilling No. 12 x 3/4"  - Heavy Duty Hinges - 4 required
LENGTH OPTIONS:	83", 95" & 120"
DOOR REINFORCEMENT:	None needed
FRAME REINFORCEMENT:	<ul><li>None needed to 200 lbs</li><li>Use 16 gauge channel over 200 lbs</li></ul>
FIRE RATING:	Up to 3 Hours
SPECIAL FEATURES:	For new construction For renovation with new door and / or frames No mortising of doors or frames required Will cover hinge cut outs in frames Flush mount no inset Frame and door leaf alignment ribs for proper hinge location
STANDARD FINISHES:	

#### 617HS



#### **International Door Closers, Inc.**

BL (Black Anodized Aluminum)

SPECIAL ORDER FINISHES:

• PW (Painted White), G (Gold Anodized Aluminum),

• C (Clear Anodized Aluminum), D (Duro Anodized Aluminum)

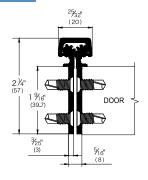


## **CROSS REFERENCE CHART**

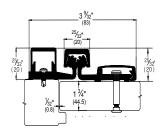
**CONTINUOUS GEAR HINGES** 

CONTINUOUS GEAR HINGES CROSS REFERENCE CHART							
TYPE	IDC	ROTON	SELECT	РЕМКО	MCKINNEY	STANLEY	IVES
Full Concealed	117FM	780-111HD	SL11SD/HD	FMSLFHD	MCK-12-HD	661HD	112HD
Full Concealed Mortise Leaf	217FM	780-124HD	SL24SD/HD	FMHD	MCK-25HD	662HD	224HD
Full Surface	317FS	780-157HD	SL57SD/HD	FSCPHD	MCK-58HD	664HD	157XY
Full Surface	417FS	780-210HD	SL21SD/HD	FSHD	-	665HD	210XY
Full Surface	517FS	780-057HD	-	-	-	-	936HD
Half Surface	617HS	780-053HD	SL54HD	HSHD	MCK-54HD	663HD	054XY

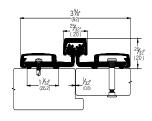
#### 117FM



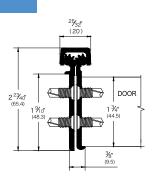
#### 317FS



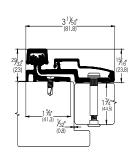
#### 517FS



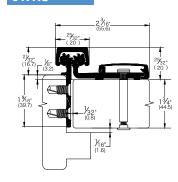
#### 217FM



#### 417FS



#### 617HS



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#### STAINLESS STEEL CONTINUOUS HINGES



IDC stainless steel hinges are full height piano hinges that provide support for the full height of the door.

- For doors up to 600 lbs.
- 4'0" maximum door width
- Hinge leafs are 14 Ga., 304 stainless steel
- Pin is 1/4 diameter 304 stainless steel, barrel .438 diameter
- Knuckles are 2" long with Delrin TM bearings between each
- Hinges -Nominal Sizes 7' (83-1/8"), 8' (95") & 10' (118-3/4") are non-handed. 6'8" (78-3/4") & 7'2" (85") are handed
- Special lengths available
- Standard finish-US32D

All dimensions in () are actual hinge lenghts.

- Self-drilling screws standard, security screws available (wood or machine)
- Fire Rating-UL and ULC fire Listed
   3 hours-hollow metal door
   90 min.-hollow metal and composite core wood fire door
   20 min.-wood door
- Custom Cutouts available

#### IDCA500

#### **EDGE MOUNT CONCEALED**

- For beveled or square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- No exposed fasteners when door is closed
- Self drilling screws
- Supports door weights up to 600 lbs. 4'0" Maximum door width
- Electrical modifications available
- UL & ULC fire listed

# 



IDCA500 Full Concealed Edge Mount

#### IDCA505

#### **EDGE GUARD**

- Concealed
- For square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- No exposed fasteners when door is closed
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- Door edge lip on both faces of door
- Protects door edge
- Adjustable to accommodate slight variances in door thickness
- For specialty door Use with A538CS or A538CB

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- Electrical modifications available
- UL & ULC fire listed

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**IDCA505 Full Concealed** 

**Edge Guard** 

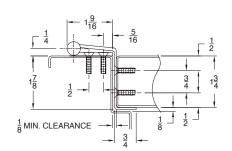
3/4

MIN. CLEARANCE

#### IDCA511

#### SWING CLEAR WITH EDGE GUARD

- Concealed
- Flush mount
- For square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- Door edge lip on stop side only
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- No exposed fasteners when door is closed
- Meets ADA requirements
- UL & ULC fire listed





IDCA511 Full Concealed Swing Clear With Edge Guard

#### IDCA515

#### WITH EDGE GUARD

- Concealed
- F or square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- Door edge lip on stop side only
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- No exposed fasteners when door is closed
- UL & ULC fire listed

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SURFACE MOUNTED DOOR LEAF

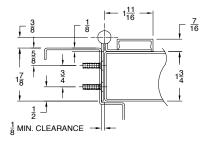


IDCA515 Full Concealed With Edge Guard

#### **HALF SURFACE IDCA503**

#### OE IDOASSO

- For beveled or square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- Decorative fastener cover
- Current transfer prep available (frame leaf only)
- UL & ULC fire listed





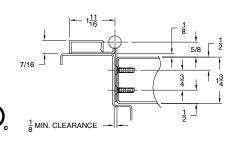
**IDCA503 Half Surface** 



#### IDCA504

#### SURFACE MOUNTED FRAME LEAF

- For beveled or square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- Decorative fastener cover
- Current transfer prep available (door leaf only)
- UL & ULC fire listed





IDCA504 Surface Mounted

#### IDCA506

#### WITH EDGE GUARD

- For square edged doors
- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- No exposed fasteners when door is closed
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- Door edge lip on stop side
- Protects door edge
- Decorative fastener cover
- Current transfer prep available (door leaf only)
- UL & ULC fire listed

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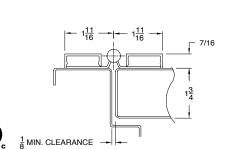


IDCA506 Half Surface With Edge Guard

#### **FULL SURFACE IDCA502**

#### • For beveled or square edged doors

- For 1-3/4" doors
- For high traffic, high abuse doors
- Heavy-Duty 14 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- No exposed fasteners when door is closed
- Self drilling screws
- Supports door weights up to 600 lbs.
- 4'0" Maximum door width
- Decorative Fastener Covers
- UL & ULC fire listed



**FULL SURFACE/FLUSH MOUNT** 

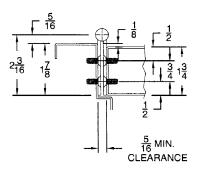


IDCA502 Full Surface Flush Mount

#### **PIN AND BARREL CONTINUOUS HINGES IDCA5500**

#### 12 GAUGE STAINLESS STEEL

- Full Mortise Edge Mount
- Used on high-traffic, high-abuse doors
- Heavy-Duty 12 Gauge 304 Stainless Steel
- US32D Satin Stainless Steel
- No exposed Fasteners when door is closed
- Supplied with 12-24x1/2 Phillips Undercut Flat Head Machine Screw S.S.
- Supports door weights up to 900 lbs.
- 4'-0" Maximum door width
- Nominal Sizes 7', 8' & 10' are non-handed
- 6'8" & 7'2" are handed hinges
- 1/4" diameter stainless steel pin
- Electrical modifications available



#### STAINLESS STEEL POWERTRANSFER HINGES

#### **CONCEALED THRU WIRE**



- For all full concealed models (except A511)
- TW2 (2) 18ga. wire 1 location
- TW4 (4) 28ga. wire 1 location
- TW8 (8) 28ga. wire (2) 4 wire locations
- For all full concealed models add suffix TW2, TW4 or TW8
- Call factory or go on-line for order form

#### **MOVEABLE**



- Cut to allow access for TW, CT, ES and AMS wiring between hinge and frame or door
- For all full concealed models (except A511)
- Add suffix M

#### **CONTINUOUS HINGE MODIFICATIONS**

- Special Lengths-Indicate Handing
- Hospital Tip-Suffix HT
- Dutch Door Prep-Suffix DD, indicate handing, clearances, door and frame heights
- Blank-No holes for special applications
- Standard Edge Guard Cutout 4-7/8' ASA Strike 161 Latch 86 Mortise Manual Flush Bolt Automatic Flush Bolt
- Security Stud-Suffix SS, stainless steel studs mounted to frame leaf. Corresponding holes drilled in door leaf. Special prep required for frame and, door
- Sheared Leaf-Suffix SL for narrow door thickness. Specify distance from pin centerline to heel edge of hinge.
- Custom Hole Pattern-Suffix CH, any hole dimension or pattern other than IDC standard. Indicate hole size and dimensions.

#### **ELECTRICAL MODIFICATIONS**

- Concealed Power Tansfer-Suffix TW2, TW4 or TW8
- Power Transfer Contact Switch- uffix CT-4 or CT-8, for 16 amp surge current, 1/4 -20 screws posts to accommodate any gauge wire, no wire furnished.
- Lead-Lined Cover-Suffix LL for surface mount only.
- Current Transfer Prep-Suffix PT, indicate position and handing
- Electric Power Transfer-PT105 (11.5") or PT180 (20.0"). Does not include hinge, hinge power transfer prep or Security bracket (PTS).
- Exposed Monitoring Switch-Suffix ES available in A500, A503, A504, A505 & A515.
- Adjustable Monitoring Switch-Suffix AMS.

Contact factory or go on-line for order forms for electrical modifications or standard/custom cutouts.

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## **CROSS REFERENCE CHART**

STAINLESS STEEL HINGES

STAINLESS STEEL HINGE CROSS REFERENCE CHART							
IDC	MARKAR	HAGER	STANLEY	IVES			
IDCA500	FM300	790-900	651HD	700			
IDCA502	FS302	-	657HD	702			
IDCA503	HS303	790-903	-	703			
IDCA504	HM304	790-904	-	704			
IDCA505	HG305	790-905	652HD	705			
IDCA506	HG306	-	655HD	-			
IDCA511	HG311	-	656HD	711			
IDCA515	HG315	790-915	655HD	715			
IDCA528S	EG308	-	EG1	-			
IDCA528B	EH308	-	EG1B	-			
IDCA538CS	EG-C-308	-	EG2	-			
IDCA538CB	EG-C-308	-	EG2B	-			
IDCA548TS	EG-T-308	-	EG3	-			
IDCA548TB	EG-T-308	-	EG3B	-			
IDCA550	FM3500	-	-	-			

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**IDCA548T Full Edge Guard** With Astragal **Full Edge Guard** 

#### **DOOR EDGE GUARDS**

- Standard lengths 78-3/4", 83-1/8", 85", 96", 118-3/4"
- Special lengths available
- For bevel edge door (Suffix B) or square edge door (Suffix S)
- For 1-3/4" door

- Material 16 Gauge, 304 Stainless Steel
- For high traffic, high abuse doors
- Standard cutouts available
- Custom Cut-outs available as required
- Non-handed (except with cutouts)

#### IDCA528

#### **EDGE GUARD**

- 3/4" door edge lip, one side
- Bevel and square edge available

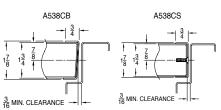
# A528B 3 MIN. CLEARANCE



### IDCA538C

#### **EDGE GUARD**

- 3/4" door edge lip, both sides
- Bevel and square edge available



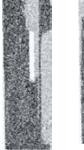
#### **IDCA548T**

#### **EDGE GUARD** WITH ASTRAGAL

- 3/4" door edge lip, both sides with astragal one side
- Bevel and square edge available

## A548TB A548TS 3 16 MIN. CLEARANCE

#### **STANDARD CUTOUTS**







86 Mortise 161 Latch

**ASA Strike** 

· Other cutouts or order forms available online (www.intldoorclosers.com) or contact factory



## **ARCHITECTURAL HINGES**

#### **FULL MORTISE BALL BEARING HINGES**

**Standard Weight** 

IDCBB814545US26D 5 Knuckle Ball Bearing 4.5 x 4.5 Steel Hinge, Dull Chrome
IDCBB814545US10B 5 Knuckle Ball Bearing 4.5 x 4.5 Steel Hinge, Oil Rubbed Bronze

IDCBB514545US32D 5 Knuckle Ball Bearing 4.5 x 4.5 Stainless Steel Hinge

IDCBB8145406895 Knuckle Ball Bearing 4.5 x 4.0 Hinge, Aluminum Powder CoatIDCBB8145406955 Knuckle Ball Bearing 4.5 x 4.0 Hinge, Dark Bronze PowderIDCBB8145408005 Knuckle Ball Bearing 4.5 x 4.0 Hinge, Black Powder Coat

**Heavy Weight** 

IDC4B814545US26D 5 Knuckle Ball Bearing 4.5 x 4.5 Steel Hinge, Dull Chrome
IDC4B814545US10B 5 Knuckle Ball Bearing 4.5 x 4.5 Steel Hinge, Oil Rubbed Bronze

IDC4B814545US32D 5 Knuckle Ball Bearing 4.5 x 4.5 Stainless Steel Hinge



IDCSP814545US26D Spring Hinge 4.5 x 4.5 Steel Hinge, Dull Chrome
IDCSP814545US10B Spring Hinge 4.5 x 4.5 Steel Hinge, Oil Rubbed Bronze

#### **FULL MORTISE SWING CLEAR BALL BEARING HINGES**

IDCSCBB814545US26D Swing Clear 4.5 x 4.5 Steel Hinge, Dull Chrome

IDCSCBB814545US10B Swing Clear 4.5 x 4.5 Steel Hinge, Oil Rubbed Bronze

#### **IDCAHP SERIES**

5 Knuckle 2 Bearing Spring Hinge

Size:

• 4.0"x4.0"

• 4.5"x4.0"

• 4.5"x4.5"

• 5.0"x5.0"

• Other specs are available.

• Finishes Available:

US3, US4, US10, US10B, US26, US26D, US32, US32D, White, etc.

Options:

NRP (Non-Removable Pin)











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#### ELECTRIC POWER HINGE WITH CONCEALED WIRES

## PTH HINGE

**POWER TRANSFER** 

#### **PTH Power Transfer Hinge**

- UL10B listed for 3Hr fire rated doors. If the hinge you are presently using does not bear the (UL) F mark, it is not listed for use with fire doors.
- Wire replacement warranty



#### **Applications**

Installed in the center hinge position of the door, PTH Power Transfer Hinges provide the concealed wires required between the door and the frame, for the purpose of powering and monitoring electric door hardware.

- Electric Lock Power and Control
- Door and Lock Status Signaling
- Request-to-Exit Signaling

#### **Electric Power Transfer Device**

- IDC's heavy duty Electric Power Transfer Device provides a concealed and secure means of transferring electric lock and exit device power and signal wires from the frame to the door.
- Completely concealed when the door is closed.
- The PTD Electric Power Transfer Device is ideal for heavy traffic and applications requiring higher security to inhibit tampering and abuse.



Model

PTH-2+4 16 Amp Inrush, 6 conductor power transfer

hinge

1-pair 16 Amp inrush, 4 Amp continuous;

2-pair 1 Amp @ 12/24V 4.5" x 4.5" standard weight 626 Dull Chrome finish

PTH-4 Four (4) Conductor Power Transfer Hinge

1 Amp @ 12/24V per pair 4.5" x 4.5" standard weight

**PTH-10** Ten (10) Conductor Power Transfer Hinge

1 Amp @ 12/24V per pair 4.5" x 4.5" standard weight

#### **Finish**

All base material, steel.
626 Dull Chrome (standard)
605 Bright Brass

613 Oil Rubbed Bronze

625 Bright Chrome

#### **Options**

PTH hinge with door position switch

DPS Concealed Door Position Switch SPDT, 250mA @ 30VDC Consult factory for 3 knuckle, and special size

International Door Closers, Inc.

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## **SPECIAL FINISHES**

STANDARD COLORS

#### SPECIAL ORDER



DS 716 + 2103/01



9010



6021



DS 733 + 2301/01



9005



6002



DS 733 + 1802/02



7004



1035



DS 733 + 1001/01



8014



DS 708 + 5001/01



DS 733 + 1401/01



9022



Light 001 (Glow In The Dark)

#### **CUSTOM COLORS AVAILABLE**



#### **West Coast Office**

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#### **East Coast Office**

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