

# ARENA & STADIUM SEATING

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## Irwin Seating Company





# The Irwin Difference

For over 100 years, Irwin Seating Company's focus has been on meeting our customers' need for comfortable, stylish and reliable arena / stadium seating. We are proud of our heritage as an innovative, family-owned company who still manufactures products in the United States.

We understand that the unique design of each facility means what worked well on one project may not work for another. So we start by asking questions, listening closely to the answers and then tailoring a solution for your specific needs. Our experience and expertise will assist you in every phase of your project; from initial chair selection and budget evaluation to layout / design through chair installation and beyond.

We recognize the importance of stewardship and understand seating must be reliable, easy to maintain and comfortable for years to come. Our products embody this understanding with comfortable components that are virtually maintenance-free, the use of engineered, impact resistant polymers, heavy gauge steel or cast iron, and fabrics or vinyls that pass the industry's most stringent tests.

Our service is as strong and reliable as our seating. Every person at Irwin Seating Company is focused on meeting customer needs at every stage of the project. Finally, with our Midwest manufacturing plants, we can easily provide parts and restoration services to make sure everything stays functional for as long as your chairs and telescopic systems are in use.

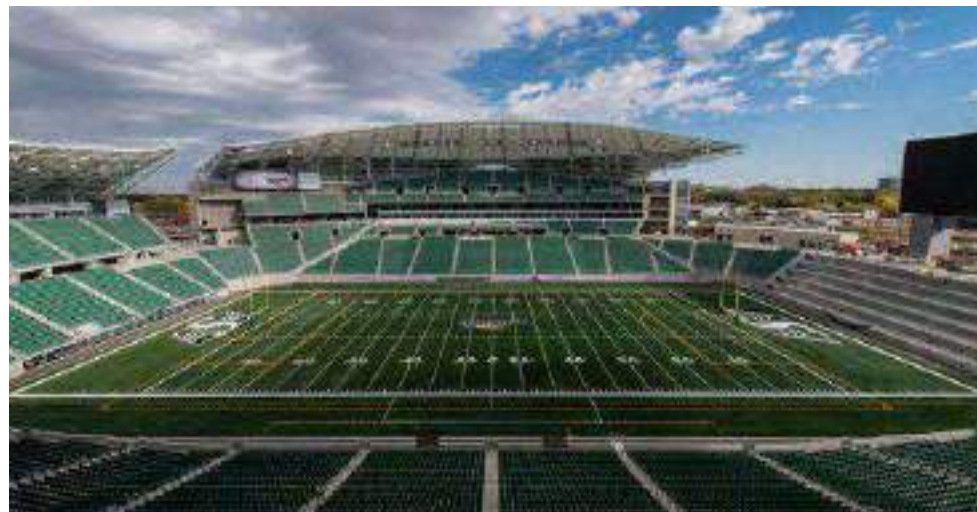
Talk with your Irwin Seating representative today and experience the Irwin Difference.



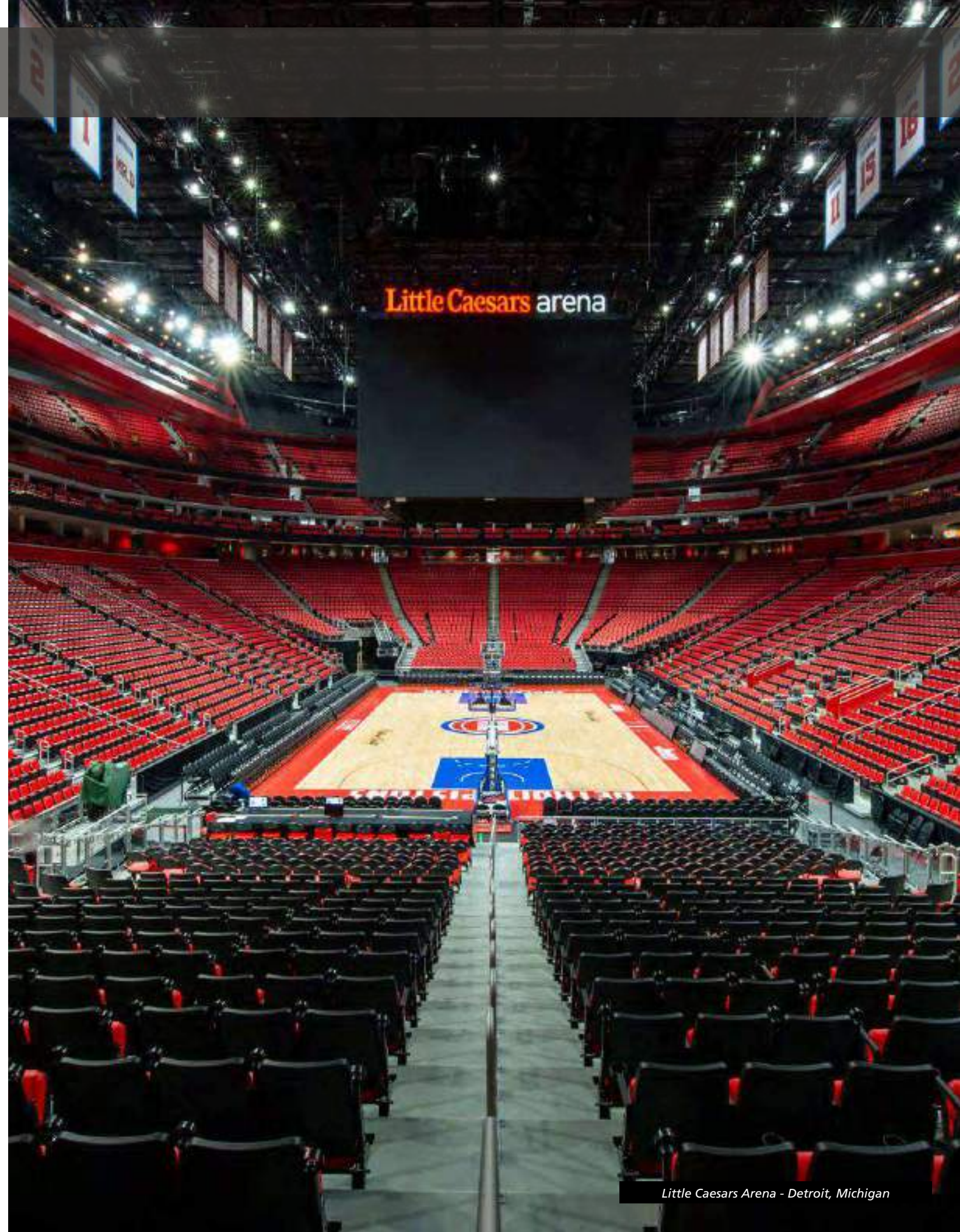
Golden 1 Center - Sacramento, California



O'Connell Center, University of Florida - Gainesville, Florida



Mosaic Stadium - Regina, Saskatchewan



Little Caesars Arena - Detroit, Michigan



# Prestige Telescopic Seating



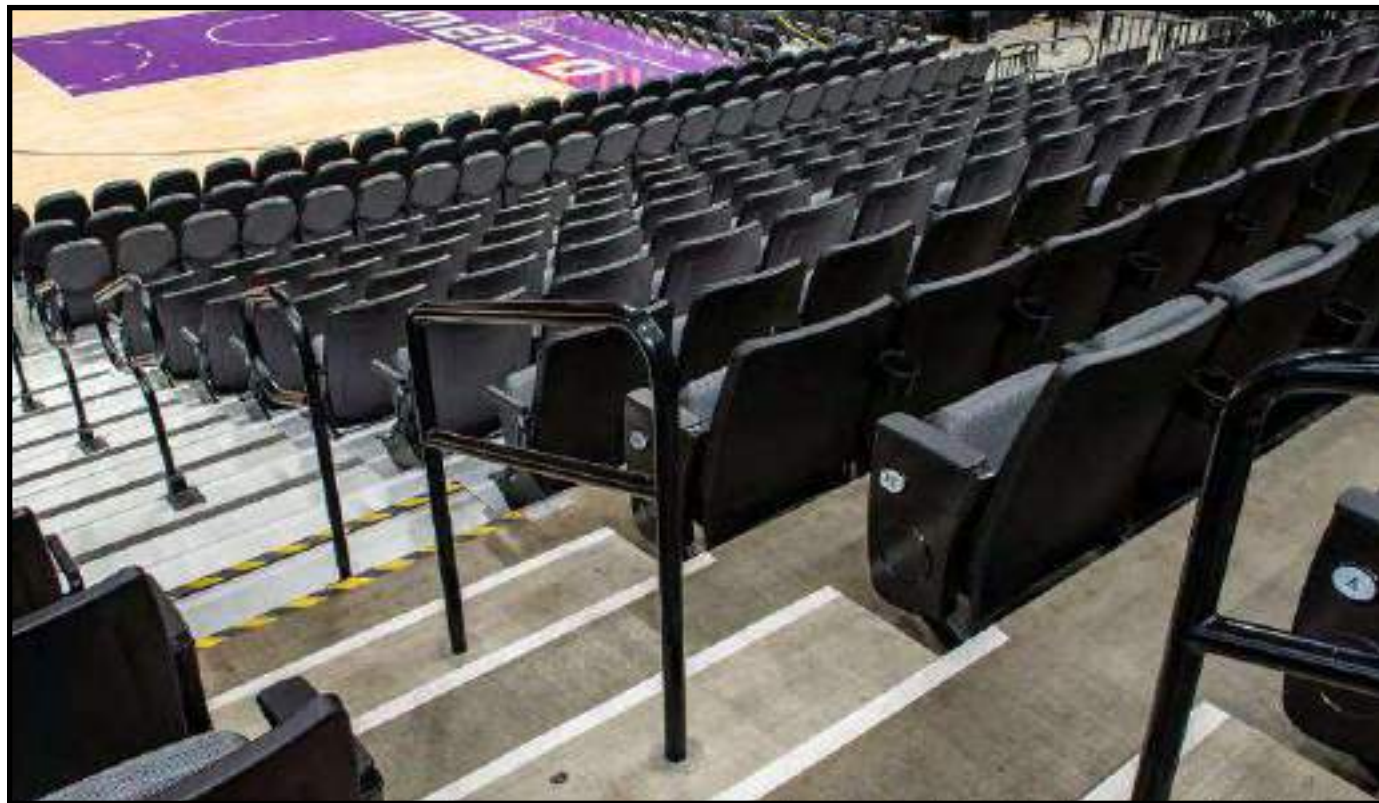
Prestige telescopic seating from Irwin Seating Company provides patrons with premium chair components on telescoping stands. Our ability to provide our most popular backs and seats on telescopic equipment helps to create a continuity of design and provides patrons at court level with a more comfortable and memorable experience.



To accommodate most row rise and sight-line requirements, Prestige can be supplied with either forward-fold or nose-mount seating. The innovative design include a spring assist system that dampens the chair storage while assisting in deployment. This feature greatly reduces set-up and take-down times, while placing less physical stress on the crew.



The Prestige Seating System can be supplied with the VersaTract understructure, on demountable decks or on our dual rise system for the ultimate in change over efficiency. Prestige is available with VersaDeck, Smart Rails and a variety of armrest options. Contact your Irwin Seating representative to explore your design options.





# Integra



The Integra beam mount system sets the standard for functionality with a choice of manual or semi-automatic chair operation — both options reduce operation times and require minimal effort. For safety and ease of cleaning, the chair fold down mechanisms are supplied with an attractive and protective dust / debris cover. Integra is available with attractive upholstery upgrades as well as multiple armrest options including cupholders. An armless option is also available to maximize capacity.



# Engineered Flexibility



Our telescopic products are engineered to meet your requirements while helping to provide patrons with a safe and comfortable experience. Airlift portable units, elephant doors, low rise platforms, telescopic tunnels and demountable decks all help to maximize event capacity and reduce change-over times.



VersaDeck introduces an extruded aluminum perimeter frame for unparalleled strength and solid feel when walked on, and is available in a variety of decking options. The unique aluminum extrusion includes a Quick-Clamp feature allowing all deck related accessories such as railings to clamp quickly and easily for faster changeovers and reduced operating costs.





# VersaTract Understructure



VersaTract is the most VERSAtile reTRACTable seating system available. This innovative telescoping seating system provides an incredibly stable walking surface and unmatched reliability. We're so confident in the design, materials and construction of VersaTract it's backed by the industry's best warranty - 10 YEARS!

What makes VersaTract so versatile? VersaTract uses many common components but load critical components such as row posts can be "scaled up" based on load calculations and the seating type selected. Row posts are a minimum 2" x 4" or 2" x 6" sizes depending on engineering factors.



Our power operated telescopic systems use a heavy-duty Integral Drive System (IDS) that applies the operating forces directly to the first row of the understructure. This unique design creates reliable, consistent and repeatable operation. IDS is also available with an optional steerable system that lets the operator make corrections when opening the unit up. Larger systems, individually operated sections and tapered section include a dual motor design to ensure smooth operation and proper alignment. The IDS System is available in 208/480V 3-phase or 120V single phase, U.L. Listed system.



The lower Integral Alignment System interlocks the adjacent wheel channels for true straight-line and repeatable operation, while preventing system failure.



Nylon glides (highlighted) and rollers make VersaTract a completely lubrication-free system, reducing cost of ownership while extending life cycle value.



Post columns use a minimum 2" x 4 or 2" x 6" structural tube, welded 360° to the 2" wide wheel channel.



Heavy triple formed 10-gauge cantilever arm increases strength to the deck system. Nylon pads prevent steel fatigue by eliminating metal to metal contact.



Deck supports include a unique dual purpose roller that provide support and alignment during operation.



Sway bracing is constructed using a minimum 1-1/2" 14-gauge square tubing and begins on row two.



# Solara



Citrus Bowl - Orlando, Florida

Solara is a rail mount chair designed specifically for sporting venues. Solara's support structure is an engineered, glass-filled polymer for complete corrosion resistance. Solara is available with rail mount armrests and aisle end panels, integral armrests or armless. The Solara beam mount system can be floor or riser mounted.



### 115.115.70.25 Solara

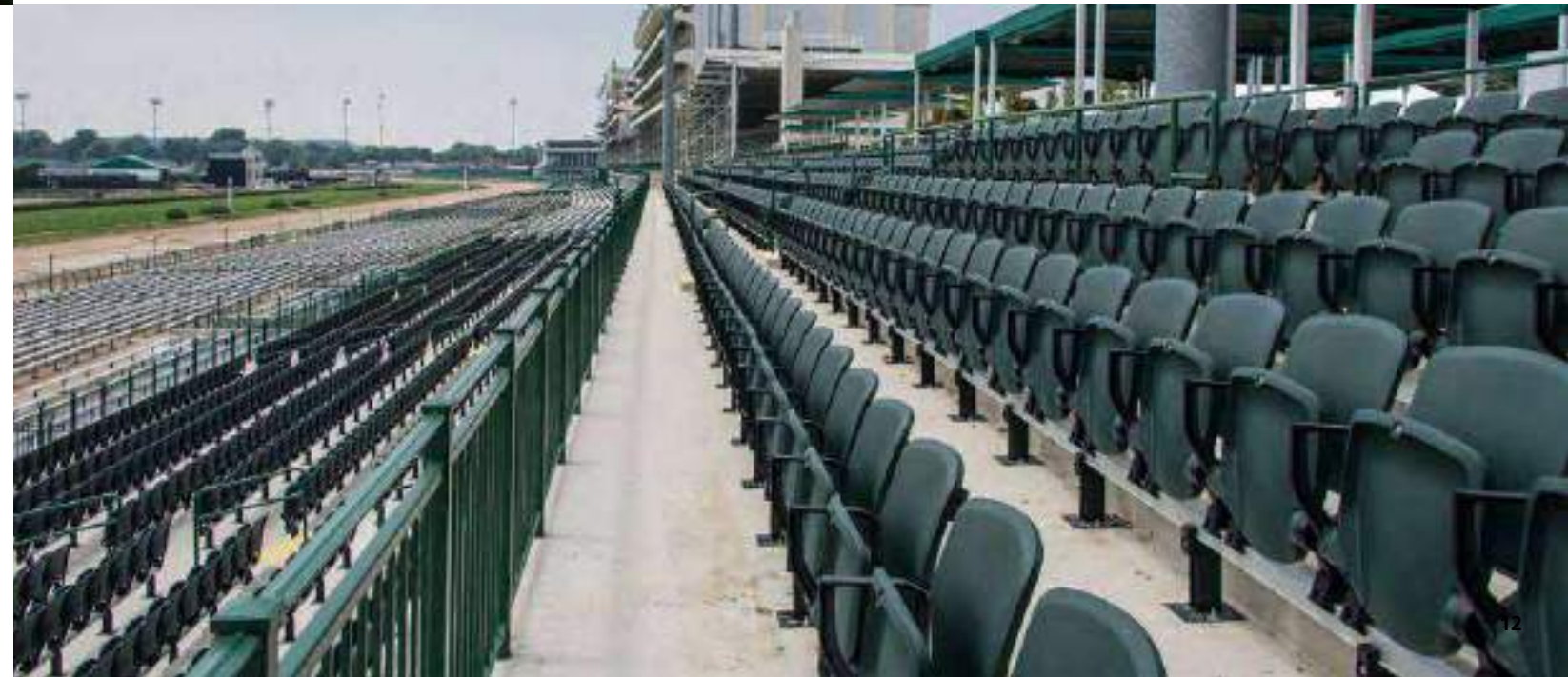
- No. 115 non-upholstered back and No. 115 non-upholstered seat
- No. 70 aisle end panel with screen printed logo plate
- No. 25 single integral center arm treatment
- Number & letter plates
- Rear mount cupholder
- Galvanized stanchions

Churchill Downs - Louisville, Kentucky



### 115.115.5.15 Solara

- No. 115 non-upholstered back and No. 115 non-upholstered seat
- No. 5 armless aisle end treatment
- No. 15 armless center treatment
- Number & letter plates
- Powder coated stanchions





# 406 & 408 Stadium



MetLife Stadium - E. Rutherford, New Jersey

## 408.408.202.202 Stadium

- No. 408 double wall polymer back with recess for seat number plate
- No. 408 non-upholstered polymer seat with cast iron seat lift arms
- No. 202 cast iron aisle standard with optional screen printed logo plate & beveled row letter plate landing
- No. 202 cast iron chair platform (center standard)

The 406 & 408 stadium chairs features a blow molded polymer back and seat for use on the 201 or 202 cast iron chair platforms. These backs can be used with the No. 12 seat on the No. 35 cast platform. Aisle end standards can be provided with screen printed logo plates or integral cast logos.

## 416.416.201.201 Stadium

- No. 416 double wall polymer back with upholstered pad and recess for seat number plate
- No. 416 polymer seat with upholstered pad and cast iron seat lift arms
- No. 201 cast iron aisle standard with beveled row letter plate landing
- No. 201 cast iron chair platform (center standard)



## 408.12.35.35 Stadium

- No. 408 double wall polymer back with recess for seat number plate
- No. 12 seat with ergo substrate
- No. 35 cast iron aisle standard with optional screen printed logo plate & beveled row letter plate landing
- No. 35 cast iron chair platform (center standard)

M & T Bank Stadium - Baltimore, Maryland





# 505 & 507 Stadium



Wrigley Field - Chicago, Illinois



## 507.507.202.202 Stadium

- No. 507 double wall polymer back with recess for seat number plate
- No. 507 non-upholstered polymer seat with cast iron seat lift arms
- No. 202 cast iron aisle standard with beveled row letter plate landing
- No. 202 cast iron chair platform (center standard)

A nostalgic design reminiscent of some of the great old ball parks of yesteryear. The 505 & 507 chairs are provided on cast iron standards and one piece blow molded polymer backs and seats which feature cast iron seat arms. The No. 239 back features three separate molded slats with a faux wood grain for a traditional aesthetic.



## 505.515.201.201 Stadium

- No. 505 double wall polymer back with recess for seat number plate
- No. 515 polymer seat with upholstered pad and cast iron seat lift arms
- No. 202 cast iron aisle standard with optional screen printed logo plate & beveled row letter plate landing
- No. 202 cast iron chair platform (center standard)

## 239.12.35.35 Senator

- Polymer slat back with a 31" nominal height and wood grain texturing
- No. 12 seat with patented cam-driven seat lift mechanism
- No. 35 aisle end standard with screen printed logo plate
- No. 35 cast iron chair platform with integral armrests
- Row letter and seat number plates

Wuerfel Park - Traverse City, Michigan





# Patriot



Arthur Ashe Stadium - Flushing, New York

Patriot chairs feature blow molded polymer backs and steel standards. Patriot backs are available with an upholstered pad and can be used with an ergonomic blow molded seat on the No. 30 platform or the No. 12 seat on the No. 8 chair platform.

### 31.53.36.30 Patriot

- Padded, semi-upholstered back with a 32" nominal height
- Padded, semi-upholstered seat with patented cam-driven seat lift mechanism
- No. 36 aisle end panel with laminate surfaced armrest
- No. 30 steel chair platform with polymer center armrests



### 30.12.8.8 Patriot

- Ergonomically designed polymer back with a 32" nominal height
- No. 12 seat with ergo substrate
- No. 8 open aisle end standard
- No. 8 steel chair platform with polymer armrests
- Row letter and seat number plates, 5-1/4" screen printed logo

UNLV, Thomas & Mack Center - Las Vegas, Nevada



### 30.52.00.30 Patriot

- Ergonomically designed polymer back with a 32" nominal height
- Ergonomically designed seat with patented cam-driven seat lift mechanism and a waterfall front for extra comfort
- No. 00 open aisle end standard
- No. 30 steel chair platform (riser mounted)
- Polymer armrests, row letter and large chair number plates





# Citation

The Citation is a versatile and durable chair that can be used indoors for both fixed and telescopic spectator seating or outdoors in a club section. The back is available with a tufted cover and an optional lumbar support structure for added comfort. Citation has a nominal back height of 34".



*Little Caesars Arena - Detroit, Michigan*



#### 90.12.00.4 Citation

- Polymer rear back panel
- No. 12 seat with ergo cushion assembly
- No. 00 open aisle panel with LED aisle lights
- No. 4 chair platform with comfort curved polymer armrests and cupholder attachment
- Row letter and seat number plates



#### 90.12.20.4 Citation

- Polymer rear back panel
- No. 12 seat with ergo cushion assembly
- No. 20 cast iron aisle panel with optional screen printed logo plate
- No. 4 chair platform with cupholder armrests and LED aisle lights
- Row letter and seat number plates

*Clemson University, Littlejohn Coliseum - Clemson, South Carolina*





# Millennium



Xcel Energy Center - St. Paul, Minnesota

Like the Citation, the popular Millennium back was refined in 2012 with a coordinating rear panel. It is available for indoor or outdoor use and can be provided with our innovative lumbar support system and tufted covers for a more refined appearance. Nominal back height for the Millennium is 34".

## 91.12.20.4 Millennium

- Polymer rear back panel
- No. 12 seat with ergo cushion assembly
- No. 20 cast iron aisle end panel with integral cast logo
- No. 4 chair platform with comfort curved polymer armrests
- Row letter and seat number plates



## 91.12.18.12 Millennium

- Polymer rear back panel
- No. 12 seat with ergo cushion assembly
- No. 18 cast iron aisle panel with 5-1/4" screen printed logo
- No. 12 cast iron chair platform with blow mold armrests and outdoor treatment
- Row letter and seat number plates

KFC YUM! Center - Louisville, Kentucky



## 91.12.00.4 Millennium

- Polymer rear back panel with an optional tufted cover
- No. 12 seat with loge cushion assembly
- No. 00 open aisle panel
- No. 4 chair platform with comfort curved wood armrests
- Row letter and seat number plates





# Marquee

Madison Square Garden – New York, New York

Marquee backs feature an ergonomic, compound curved structure and 36" nominal back height for exceptional comfort. The No. 52 back is veneer surfaced, the No. 53 is fully upholstered, and the No. 51 is supplied with a polymer back panel. This model is often specified for use in suite or club areas.

## 52.12.66.4 Marquee

- Compound curved wood rear panel with a tufted cover
- No. 12 seat with ergo cushion assembly
- No. 66 veneer surfaced aisle end standard with block front
- No. 4 chair platform with comfort curved maple armrests
- Row letter and seat number plates



## 51.12.18.12 Marquee

- Polymer rear panel with a tufted cover
- No. 12 seat with ergo cushion assembly
- No. 18 cast iron aisle standard with 5-1/4" screen printed logo plate
- No. 12 chair platform with cupholder armrests
- Outdoor finish preparation and marine grade vinyl

Georgia Tech University, McCamish Pavilion - Atlanta, Georgia

## 51.12.10.4 Marquee

- Polymer rear panel with a tufted cover
- No. 12 seat with ergo cushion assembly
- No. 10 enclosed aisle standard with veneer insert panel, 2" screen printed logo plate and concealed LED aisle light
- No. 4 chair platform with comfort curved maple armrests, cupholders and drink table
- Row letter and seat number plates





# Signature



*PNC Park - Pittsburgh, Pennsylvania*



## **71.12.18.12 Signature**

- Polymer rear panel with a 41" nominal height
- No. 12 seat with ergo cushion assembly
- No. 18 cast iron aisle standard with a screen printed logo plate
- No. 12 chair platform with cupholder armrests
- Row letter and seat number plates

Signature chairs are highly customizable with backs available in three heights and multiple tailoring options. Signature backs can be used with our rocker platform for the ultimate in suite seating or outdoors on the No. 12 cast iron platform.



## **72.12.17.4 Signature**

- Polymer rear panel with a 44" nominal height
- No. 12 seat with ergo cushion assembly
- No. 17 veneer surfaced aisle end standard with block front
- No. 4 chair platform with comfort curved maple armrests, cupholder attachments and custom drink table
- Row letter and seat number plates

*U.S. Bank Stadium - Minneapolis, Minnesota*





# Film Room Seating

We have many options available for film room seating that accommodates large athletes in comfort and style.



Colorado State University - Fort Collins, Colorado

## 71.12.79.149 Signature

- Polymer rear panel with a pleated cover over 3" foam and a 41" nominal height
- No. 12 seat with ergo cushion assembly
- Veneer surfaced aisle end standard with team logo inset into the panel
- No. 149 chair platform with solid wood armrests and self storing writing tablets

# Options & Accessories



Embroidered Logo



Low Voltage LED Aisle Light



No. 92.4 ADA Aisle Standard



Blow Molded Logo



Concealed Low Voltage LED Aisle Light



Flip-Up-Arm ADA Aisle Standard



Integral Cast Logo



Visually Redirected Standards



Movable Base



Screen Printed Logo



Rear Mount Cupholder



Senator / Centurion Snap-On Cupholder





Back heights & sizes shown are nominal and actual dimensions will vary based on back pitch and chair platform. Specifications, dimensions, chair models and color selections may change without notice, for the most up to date information contact your Irwin Seating Company sales manager or go to [www.irwinseating.com](http://www.irwinseating.com). Color selections for many of the models shown in this catalog can be found at [www.irwinseating.com](http://www.irwinseating.com).

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