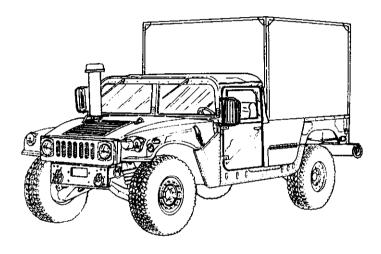
# **TECHNICAL MANUAL**

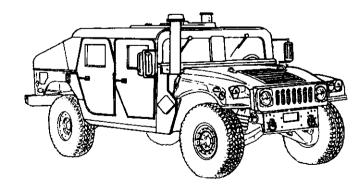
# UNIT, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE

#### **FOR**

TRUCK, UTILITY: \$250 SHELTER CARRIER, 4X4, M1113 (2320-01-412-0143) (EIC: B6B)



TRUCK, UTILITY: UP-ARMORED CARRIER, 4X4, M1114 (2320-01-413-3739) (EIC: B6C)



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······································		
BODY AND ACCESSORIES (UNIT) MAINTENANCE	10-1	
SPECIAL PURPOSE BODIES (UNIT) MAINTENANCE	11-1	
SPECIAL PURPOSE KITS (UNIT) MAINTENANCE	12-1	
PREPARATION FOR STORAGE OR SHIPMENT	13-1	
TROUBLESHOOTING (DS)/(GS)	14-1	
ENGINE (DS) MAINTENANCE	15-1	
FUEL SYSTEM (DS) MAINTENANCE	16-1	
COOLING SYSTEM (DS) MAINTENANCE	17-1	:
ELECTRICAL SYSTEM (DS) MAINTENANCE	18-1	
TRANSMISSION (DS) MAINTENANCE	19-1	
TRANSFER CASE (DS) MAINTENANCE	20-1	
PROPELLER SHAFTS, AXLES, AND SUSPENSION (DS) MAINTENANCE	21-1	
SERVICE BRAKE SYSTEM (DS) MAINTENANCE	22-1	
STEERING SYSTEM (DS) MAINTENANCE	23-1	
FRAME (DS) MAINTENANCE	24-1	
SPECIAL PURPOSE BODIES (DS) MAINTENANCE	25-1	
SPECIAL PURPOSE KITS (DS) MAINTENANCE	26-1	
ELECTRICAL SYSTEM (GS) REPAIR	27-1	
TRANSMISSION (GS) REPAIR	28-1	
TRANSFER CASE (GS) REPAIR	29-1	
DIFFERENTIAL (GS) REPAIR	30-1	
STEERING SYSTEM (GS) REPAIR	31-1	
FRAME (GS) REPAIR	32-1	
BODY (GS) REPAIR	33-1	
SUSPENSION (GS) MAINTENANCE	34-1	
	_	

### HEADQUARTERS, DEPARTMENTS OF THE ARMY AND THE AIR FORCE DECEMBER 1997

CHANGE NO. 1 HEADQUARTERS, DEPARTMENTS OF THE ARMY, AND THE AIR FORCE Washington, D.C., 31 October 2001

# TECHNICAL MANUAL VOLUME 2 OF 2 UNIT, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE FOR

TRUCK, UTILITY: S250 SHELTER CARRIER, 4X4, M1113 (2320-01-412-0143) (EIC: B6B)
TRUCK, UTILITY: UP - ARMORED CARRIER, 4X4, M1114 (2320-01-413-3739) (EIC: B6C)

TM 9-2320-387-24-2, December 1997, is changed as follows:

- 1. Remove old pages and insert new pages as indicated below.
- 2. New or changed material is indicated by a vertical bar in the margin of the page.
- 3. File this change sheet in front of the publication for reference purposes.

Remove pages	Insert page
Warning a and b	Warning a and b
None	A through C/(D blank) (after warning b)
i and ii	i and ii
10-1 through 10-8	10-1 through 10-8
10-11 through 10-14	10-11 through 10-14
10-17 and 10-18	10-17 and 10-18
None	10-18.1/(10-18.2 blank)
10-19 through 10-26	10-19 through 10-26
10-49 through 10-52	10-49 through 10-52
10-55 and 10-56	10-55 and 10-56
10-59 and 10-60	10-59 and 10-60
10-63 and 10-64	10-63 and 10-64
10-69 and 10-70	10-69 and 10-70
10-75 and 10-76	10-75 and 10-76
None	10-76.1/(10-76.2 blank)
10-77 through 10-80	10-77 through 10-80
10-87 and 10-88	10-87 and 10-88
10-91 and 10-92	10-91 and 10-92
10-95 and 10-96	10-95 and 10-96
None	10-98.1 through 10-98.16
10-99 and 10-100	10-99 and 10-100
10-103 and 10-104	10-103 and 10-104

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Remove pages	Insert pages
10-107 through 10-110	10-107 through 10-110
10-113 through 10-120	10-113 through 10-120
10-129 through 10-132	10-129 through 10-132
10-157 and 10-158	10-157 through 10-160
11-1 through 11-4	11-1 through 11-4
None	11-4.1 and 11-4.2
11-5 through 11-30	11-5 through 11-30
11-39 and 11-40	11-39 and 11-40
None	11-40.1/(11-40.2 blank)
11-41 through 11-46	11-41 through 11-46
11-49 through 11-68	11-49 through 11-68
None	11-68.1 through 11-68.10
11-69 through 11-82	11-69 through 11-82
None	11-82.1 and 11-82.2
11-83 and 11-84	11-83 and 11-84
None	11-84.1 through 11-84.6/(11-85 blank)
11-85 through 11-100	11-86 through 11-100
11-103 and 11-104	11-103 and 11-104
11-107 through 11-116	11-107 through 11-116
11-123 through 11-132	11-123 through 11-132
11-145 through 11-148	11-145 through 11-148
11-151 through 11-158	11-151 through 11-158
12-1 and 12-2	12-1 and 12-2
None	12-2.1 and 12-2.2
12-3 through 12-32	12-3 through 12-32
12-47 through 12-52	12-47 through 12-52
None	12-54.1 through 12-54.6
12-55 and 12-56	12-55 and 12-56
None	12-56.1 and 12-56.2
12-57 and 12-58	12-57 and 12-58
None	12-60.1 through 12-60.6
12-61 and 12-62	12-61 and 12-62
None	12-62.1 through 12-62.8
None	12-68.1 through 12-68.29/(12-68.30 blank)
12-71 through 12-74	12-71 through 12-74
14-1 through 14-8	14-1 through 14-8
15-9 through 15-14	15-9 through 15-14
15-27 and 15-28	15-27 and 15-28
15-37 and 15-38	15-37 and 15-38
15-43 and 15-44	15-43 and 15-44
15-47 and 15-48	15-47 and 15-48
15-59 through 15-62	15-59 through 15-62
15-73 and 15-74	15-73 and 15-74
15-75 and 15-74 15-83 and 15-84	15-73 and 15-74 15-83 and 15-84
15-93 and 15-94	15-93 and 15-94
15-95 and 15-94 15-97 and 15-98	15-93 and 15-94 15-97 and 15-98
15-101 and 15-102	15-97 and 15-96 15-101 and 15-102
10-101 and 10-10%	10-101 allu 10-106

15-111 through 15-116

15-111 through 15-116

Remove pages	Insert pages
16-11 and 16-12	16-11 and 16-12
18-1 and 18-2	18-1 and 18-2
None	18-10.1 through 18-10.12
18-11 and 18-12	18-11 and 18-12
18-29 and 18-30	18-29 and 18-30
18-33 and 18-34	18-33 and 18-34
18-37 and 18-38	18-37 and 18-38
18-41 and 18-42	18-41 and 18-42
21-1 and 21-2	21-1 and 21-2
21-5 through 21-8	21-5 through 21-8
22-1 through 22-6	22-1 through 22-6
None	22-7 through 22-11/(22-12 blank)
24-5 through 24-10	24-5 through 24-10
24-19 through 24-22	24-19 through 24-22
25-1 through 25-36	25-1 through 25-36
None	25-36.1 through 25-36.33/(25-36.34 blank)
25-37 and 25-38	25-37 and 25-38
25-45 through 25-50	25-45 through 25-50
None	25-50.1 and 25-50.2
25-51 through 25-56	25-51 through 25-56
None	25-56.1 and 25-56.2
25-57 through 25-66	25-57 through 25-66
25-73 through 25-78	25-73 through 25-78
None	25-78.1 and 25-78.2
25-79 and 25-80	25-79 and 25-80
25-81/(25-82 blank)	25-81 through 25-117/(25-118 blank)
27-1 through 27-4	27-1 through 27-4
27-37 and 27-38	27-37 and 27-38
28-1 through 28-8	28-1 through 28-8
28-11 and 28-12	28-11 and 28-12
28-17 and 28-18	28-17 and 28-18
28-25 and 28-26	28-25 and 28-26
None	28-26.1 and 28-26.2
28-27 through 28-30	28-27 through 28-30
None	28-30.1 and 28-30.2
28-31 through 28-46	28-31 through 28-46
28-55 through 28-58	28-55 through 28-58
None	28-58.1 and 28-58.2
28-59 and 28-60	28-59 and 28-60
28-63 and 28-64	28-63 and 28-64
28-71 through 28-80	28-71 through 28-80
28-85 and 28-86	28-85 and 28-86
None	28-86.1 and 28-86.2
28-87 through 28-90	28-87 through 28-90
29-1 and 29-2	29-1 and 29-2
29-11 and 29-12	29-11 and 29-12
29-25 through 29-27/(29-28 blank)	29-25 through 29-27/(29-28 blank)

#### Remove pages

30-1 and 30-2 30-9 and 30-10 30-17 through 30-22 33-1 through 33-4 33-17/(33-18 blank)

34-1 through 34-3/(34-4 blank)

B-9 through B-12 B-15 through B-24 C-1 through C-10 D-1 and D-2

None

D-85/(D-86 blank) G-1 through G-14

H-1 through H-3/(H-4 blank) INDEX 1 through INDEX 45/ (INDEX 46 blank)

FP-3/(FP-4 blank)

None

#### **Insert pages**

30-1 and 30-2 30-9 and 30-10 30-17 through 30-22 33-1 through 33-4

33-17 through 33-109/(33-110 blank) 34-1 through 34-3/(34-4 blank)

B-9 through B-12 B-15 through B-24 C-1 through C-10 D-1 and D-2

D-84.1 through D-84.6 D-85/(D-86 blank)

G-1 through G-15/(G-16 blank) H-1 through H-3/(H-4 blank) INDEX 1 through INDEX 53/ (INDEX 54 blank)

FP-3/(FP-4 blank) FP-5/(FP-6 blank) By Order of the Secretary of the Army:

ERIC K. SHINSEKI General, United States Army Chief of Staff

Official:

Joel B. HUDSON

Administrative Assistant to the

Secretary of the Army

0119704

By Order of the Secretary of the Air Force:

RONALD R. FOGLEMAN General, United States Air Force Chief of Staff

Official:

HENRY VICCELLIO, JR.

General, United States Air Force

Commander, Air Force Materiel Command

#### Distribution:

To be distributed in accordance with the initial distribution number (IDN) 381020, requirements for TM 9-2320-387-24-2.

# WARNING

#### **EXHAUST GASES CAN KILL**

Brain damage or death can result from heavy exposure. Precautions must be followed to ensure personnel safety when the personnel heater or engine of any vehicle is operated for any purpose.

- 1. Do not operate your vehicle engine in enclosed areas.
- 2. Do not idle vehicle engine with vehicle windows closed.
- 3. Be alert at all times for exhaust odors.
- 4. Be alert for exhaust poisoning symptoms. They are:
  - Headache
  - Dizziness
  - Sleepiness
  - · Loss of muscular control
- 5. If you see another person with exhaust poisoning symptoms:
  - Remove person from area
  - Expose to open air
  - Keep person warm
  - Do not permit physical exercise
  - Administer artificial respiration, if necessary\*
  - · Notify a medic
  - \* For artificial respiration, refer to FM 21-11.
- 6. BE AWARE, the field protective mask for nuclear, biological, or chemical (NBC) protection will not protect you from exhaust poisoning.

THE BEST DEFENSE AGAINST EXHAUST POISONING IS ADEQUATE VENTILATION.

#### WARNING SUMMARY

- Improper cleaning methods and use of unauthorized cleaning solutions may cause injury to personnel or damage to equipment. See TM 9-247 for correct information.
- Compressed air used for cleaning purposes will not exceed 30 psi (207 kPa). Use only with effective chip guarding and personal protective equipment (goggles/shield, gloves, etc.).
- Do not touch hot exhaust system components with bare hands. Severe injury will result.
- Gloves must be worn whenever handling winch cable. Severe injury may result.
- Seatbelts are to be replaced as a set. Failure to do this may cause injury to personnel or damage to equipment.
- Direct all personnel to stand clear during any hoisting operations. A heavy, swinging load can be extremely dangerous. Failure to do so may cause injury to personnel or damage to equipment.
- Diesel fuel is highly flammable. Do not perform any procedure near fires, flames, or sparks. Severe injury or death may result.
- Ensure engine compartment is free of all tools and working material before starting engine. Failure to do this may cause injury to personnel or damage to equipment.
- Do not remove surge tank filler cap before depressurizing system when engine temperature is above 190°F (88°C). Steam or hot coolant under pressure will cause severe burns.
- Do not drain oil when engine is hot. Severe injury to personnel will result.
- Allow transmission/transfer case to cool before performing maintenance. Failure to do this may cause injury.
- When steam cleaning, protective clothing must be used. Failure to do this may cause injury.
- Air pressure must not exceed 50 psi (345 kPa) when air checking forward and direct clutch piston or injury to personnel or damage to equipment may result.
- Direct all personnel to stand clear of vehicle before starting engine. Transmission slipping into gear may cause injury to personnel or damage to equipment.
- When sanding fiberglass, personal protective equipment (respirator, goggles/shield, gloves, coveralls, etc.) must be used. Failure to do this may cause injury.
- Do not operate heater in enclosed areas. Exhaust gases can kill. Make sure work area is well ventilated and exhaust fumes are routed away from test area.
- Drycleaning solvent is flammable and will not be used near an open flame. A fire extinguisher will be kept nearby when solvent is used. Use only in well-ventilated places. Failure to do this may result in injury to personnel or damage to equipment.
- Always wear eye protection around R-134a or when servicing the air-conditioning system. Exercise extreme care when handling R-134a; direct contact between R-134a and skin may cause frostbite. Never smoke in areas where R-134a is used or stored. Ensure adequate ventilation whenever R-134a is being discharged. Personnel with a history of cardiac rhythm abnormalities should be made aware of potential aggravation as a result of exposure to R-134a. Failure to do so may result in injury to personnel.
- Air-conditioning system must be discharged prior to replacing components. Failure to do this may result in injury to personnel or damage to equipment.

#### LIST OF EFFECTIVE PAGES

NOTE: The portion of the text affected by the changes is indicated by a vertical line in the outer margins of the page.

Dates of issue for original and changed pages of volume 2 are:

Original..... 0 ...31 December 1997 Change ..... 1 .... 31 October 2001

#### TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 1576, CONSISTING OF THE FOLLOWING:

Page No *Change No.	Page No*Change No.	Page No *Change No.
VOLUME 2         a </td <td>10-98.1 - 10-98.16 Added       .1         10-99 - 10-100       .1         10-101 - 10-102       .0         10-103       .1         10-104 - 10-107       .0         10-108 - 10-110       .1         10-111 - 10-113       .0         10-114 - 10-120       .1         10-121 - 10-128       .0         10-129 - 10-131       .1         10-132 - 10-157       .0         10-158       .1         10-159 - 10-160 Added       .1         11-1 - 11-4       .1         11-4.1 - 11-4.2 Added       .1         11-19 - 11-20       .1         11-21       .0         11-22 - 11-29       .1         11-30 - 11-39       .0         11-40       .1</td> <td>11-96 - 11-99       1         11-100 - 11-102       0         11-103 - 11-104       1         11-105 - 11-107       0         11-108 - 11-110       1         11-111       0         11-112       1         11-113       0         11-114       1         11-115       0         11-116       1         11-117 - 11-123       0         11-124       1         11-125       0         11-126 - 11-132       1         11-143       0         11-144       1         11-145       0         11-145       0         11-146 - 11-147       1         11-152 - 11-155       1         11-156 - 11-157       0</td>	10-98.1 - 10-98.16 Added       .1         10-99 - 10-100       .1         10-101 - 10-102       .0         10-103       .1         10-104 - 10-107       .0         10-108 - 10-110       .1         10-111 - 10-113       .0         10-114 - 10-120       .1         10-121 - 10-128       .0         10-129 - 10-131       .1         10-132 - 10-157       .0         10-158       .1         10-159 - 10-160 Added       .1         11-1 - 11-4       .1         11-4.1 - 11-4.2 Added       .1         11-19 - 11-20       .1         11-21       .0         11-22 - 11-29       .1         11-30 - 11-39       .0         11-40       .1	11-96 - 11-99       1         11-100 - 11-102       0         11-103 - 11-104       1         11-105 - 11-107       0         11-108 - 11-110       1         11-111       0         11-112       1         11-113       0         11-114       1         11-115       0         11-116       1         11-117 - 11-123       0         11-124       1         11-125       0         11-126 - 11-132       1         11-143       0         11-144       1         11-145       0         11-145       0         11-146 - 11-147       1         11-152 - 11-155       1         11-156 - 11-157       0
10-56	11-40.1 Added	11-158

\*Zero in this column indicates original page.

Change 1

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#### TM 9-2320-387-24-2

# LIST OF EFFECTIVE PAGES (Contd)

Page No*Change No.	Page No *Change No.	Page No *Change No.
12-60.1 - 12-60.6 Added 1 12-61 - 12-62	17-2 Blank	25-46
12-62.1 - 12.62.8 Added 1 12-63 - 12-68 0	18-2 - 18-10	25-48 - 25-50
12-68.1 - 12-68.29 Added 1 12-68.30 Blank Added 1	18-11	25-51 - 25-53
12-69 - 12-71	18-30	25-55 - 25-56
12-74 - 12-84	18-34	25-57 - 25-65
13-4 Blank 0	18-38	25-74 - 25-78
14-1	18-39 - 18-41	25-78.1 - 25-78.2 Added 1 25-79 - 25-82
14-4 - 14-5	18-43 - 18-45	25-83 - 25-117 Added1 25-118 Blank Added1
$14-7 \dots 1 $ $14-8 - 14-22 \dots 0$	19-1 - 19-15	26-1 - 26-10
$15-1 - 15-9 \dots \dots$	20-1 - 20-9	27-2 - 27-3
15-11	21-1	27-38
15-14 - 15-26	21-3 - 21-5	27-40 Blank
15-28 - 15-36	21-7	28-3
15-38 - 15-43 0	21-9 - 21-20 0	28-5
15-44	22-1 - 22-3	28-6
15-48	22-6	28-8
15-59 - 15-62	22-12 Blank Added	28-11
15-74	24-1 - 24-5	28-17 - 28-18
15-83	24-10 - 24-19	28-26
15-93	24-21	28-27 - 28-30
15-98	24-23 - 24-40	28-31 - 28-45
15-101	25-9	28-56
15-112 - 15-113	25-22 - 25-23	28-58
15-115 - 15-116	25-33	28-59 - 28-60
15-117 - 15-127	25-35	28-61 - 28-63
16-1 - 16-10	25-36	28-65 - 28-71
16-12 - 16-21	25-36.34 Blank Added 1 25-37	28-74
17-1	25-38 - 25-45	28-80 - 28-85

<sup>\*</sup>Zero in this column indicates original page.

# LIST OF EFFECTIVE PAGES (Contd)

Page No *Change No.	
28-86	G-1
28-87 - 28-90	G-15 Added
	C 16 Plank Added
28-91	G-16 Blank Added
29-10	H-20
29-2	H-31
29-3 - 29-11	H-4 Blank
29-12	Index 1 - Index 45
29-13 - 29-25	Index 46 - Index 53 Added 1
29-26 - 29-27	Index 54 Blank Added1
29-28 Blank 0	FP-10
30-1	FP-2 Blank0
30-2	FP-31
30-3 - 30-9	FP-4 Blank0
30-10	FP-5 Added
30-11 - 30-17 0	FP-6 Blank Added 1
30-18	
30-19	
30-20	
30-21	
30-22	
30-23 - 30-25 0	
30-26 Blank	
31-20 Blank 0	
32-1 - 32-13	
32-14 Blank 0	
33-1	
33-2 - 33-4	
33-5 - 33-16 0	
33-17 - 33-109 Added1	
33-110 Blank Added 1	
34-1 - 34-3	
34-4 Blank	
A-1 - A-2	
B-10 - B-11	
B-13 - B-15	
B-16 - B-23	
B-24	
C-1	
C-2 - C-10	
D-1	
D-21	
D-3 - D84	
D-84.1 - D-84.6 Added 1	
D-85	
D-86 Blank	
E-6 Blank	
F-1 - F-2	
1 1 - 1 - ω	

\*Zero in this column indicates original page.

Change 1 C/(D blank)

TECHNICAL MANUAL NO. 9-2320-387-24-2

TECHNICAL ORDER NO. 36A12-1A-3052-2

# HEADQUARTERS DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON, D.C., 31 December 1997

# TECHNICAL MANUAL VOLUME 2 OF 2

# UNIT, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE FOR

TRUCK, UTILITY: \$250 SHELTER CARRIER, 4X4, M1113 (2320-01-412-0143) (EIC: B6B)

TRUCK, UTILITY: UP-ARMORED CARRIER, 4X4, M1114 (2320-01-413-3739) (EIC: B6C)

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This manual is published in two parts. TM 9-2320-387-24-1 contains chapters 1 through 9. TM 9-2320-387-24-2 contains chapters 10 through 33 and appendices A through H.

This manual contains a table of contents and alphabetical index for both volumes 1 and 2.

# **VOLUME 2 OF 2**

		Page
CHAPTER 10	BODY AND ACCESSORIES (UNIT) MAINTENANCE	10-1
Section I.	Body Maintenance	10-1
II.	Body Accessories Maintenance	10-100
CHAPTER 11	SPECIAL PURPOSE BODIES (UNIT) MAINTENANCE	11-1
Section I. II.	Weapon Carrier Body Maintenance	11-1 11-133
II. III.	Shelter Carrier Body Maintenance	
III. IV.	Air Conditioning Maintenance	11-145 11-159
IV.	Rear Cargo Door Access	11-138
CHAPTER 12	SPECIAL PURPOSE KITS (UNIT) MAINTENANCE	12-1
Section I.	Engine/Crew Compartment Heater Maintenance	12-1
II.	Communications Kits Maintenance	12-27
III.	Winch Kit Maintenance	12-51
IV.	Deep Water Fording Kit Maintenance	12-69
CHAPTER 13	PREPARATION FOR STORAGE OR SHIPMENT	13-1
Section I.	General Instructions	13-1
II.	Preparation for Storage and Shipment	13-2
CHAPTER 14	TROUBLESHOOTING (DS)/(GS)	14-1
Section I.	Mechanical Troubleshooting	14-1
II.	Air Conditioning Troubleshooting	14-17
CHAPTER 15	ENGINE (DS) MAINTENANCE	15-1
Section I.	General Engine Maintenance	15-1
II.	Engine Replacement	15-47
•	3 1	
CHAPTER 16	FUEL SYSTEM (DS) MAINTENANCE	16-1
CHAI TER 10	1 OLE STSTEM (DS) MAINTENANCE	10-1
CHAPTER 17	COOLING SYSTEM (DS) MAINTENANCE	17-1

		Page
CHAPTER 18	ELECTRICAL SYSTEM (DS) MAINTENANCE	18-1
CHAPTER 19	TRANSMISSION (DS) MAINTENANCE	19-1
CHAPTER 20	TRANSFER CASE (DS) MAINTENANCE	20-1
CHAPTER 21	PROPELLER SHAFTS, AXLES, AND SUSPENSION (DS) MAINTENANCE	21-1
CHAPTER 22	SERVICE BRAKE SYSTEM (DS) MAINTENANCE	22-1
CHAPTER 23	STEERING SYSTEM (DS) MAINTENANCE	23-1
CHAPTER 24	FRAME (DS) MAINTENANCE	24-1
CHAPTER 25	SPECIAL PURPOSE BODIES (DS) MAINTENANCE	25-1
Section I. II.	Armament Carrier Maintenance	25-1 25-37
CHAPTER 26	SPECIAL PURPOSE KITS (DS) MAINTENANCE	26-1
CHAPTER 27	ELECTRICAL SYSTEM (GS) REPAIR	27-1
CHAPTER 28	TRANSMISSION (GS) REPAIR	28-1
CHAPTER 29	TRANSFER CASE (GS) REPAIR	29-1
CHAPTER 30	DIFFERENTIAL (GS) REPAIR	30-1
CHAPTER 31	STEERING SYSTEM (GS) REPAIR	31-1

### TM 9-2320-387-24-2

		Page
CHAPTER 32	FRAME (GS) REPAIR	32-1
CHAPTER 33	BODY (GS) REPAIR	33-1
CHAPTER 34	SUSPENSION (GS) MAINTENANCE	34-1
APPENDIX A	REFERENCES	A-1
APPENDIX B	MAINTENANCE ALLOCATION CHART (MAC)	B-1
APPENDIX C	EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST	C-1
APPENDIX D	ILLUSTRATED LIST OF MANUFACTURED ITEMS	D-1
APPENDIX E	TORQUE LIMITS	E-1
APPENDIX F	BODY REPAIR MATERIALS	F-1
APPENDIX G	MANDATORY REPLACEMENT PARTS	G-1
APPENDIX H	WIRING DIAGRAMS AND SCHEMATIC	H-1
INDEX	·	INDEX 1

# CHAPTER 10 BODY AND ACCESSORIES (UNIT) MAINTENANCE

# Section I. BODY MAINTENANCE

# 10-1. BODY MAINTENANCE TASK SUMMARY

TASK PARA.	PROCEDURES	PAGE NO.
10-2.	Fuel Filler Housing Maintenance	10-3
10-3.	Fuel Door Replacement	10-5
10-4.	Fuel Door Catch Replacement	10-6
10-5.	Hood Latch Maintenance	10-7
10-6.	Hood Latch Bracket Replacement	10-9
10-7.	Hood Latch Tapping Block Replacement	10-11
10-8.	Hood Prop Rod and Bracket Maintenance	10-12
10-9.	Hood and Hinge Maintenance	10-14
10-9.1.	Jack Retaining Strap Replacement	10-18.1
10-10.	Outer Hood Seal Replacement	10-19
10-11.	Side Hood Stop Replacement	10-20
10-12.	Center Hood Stop Replacement	10-21
10-13.	Footman Loop and Strap Maintenance	10-22
10-14.	Center Hood Stop Guide Replacement	10-23
10-15.	Front Grille Screen Replacement	10-24
10-16.	Grille Frame Replacement	10-25
10-17.	Hood Grille and Screen Replacement	10-27
10-18.	Headlight Housing Replacement	10-28
10-19.	Door Handle Assembly Maintenance	10-30
10-20.	Fixed Rear Door Replacement	10-33
10-21.	Engine Access Cover Flexible Latch and Holddown Strike Replacement	10-34
10-22.	Engine Access Cover Maintenance	10-35
10-23.	Engine Left Splash Shield Maintenance	10-38
10-24.	Engine Right Splash Shield Maintenance	10-42
10-25.	Engine Left Splash Shield Access Cover Replacement	10-46
10-26.	Windshield Glass and Weatherstrip Replacement (M1113)	10-47
10-27.	Windshield Glass Maintenance (M1114)	10-49
10-28.	Windshield Assembly Maintenance (M1113)	10-52
10-29.	Windshield Retention Bracket Replacement	10-54
10-30.	Left Outer Cowl Insulation Replacement	10-55
10-31.	Left Front Cowl Insulation Replacement	10-56
10-32.	Right Front Cowl Insulation Replacement	10-58
10-33.	Tunnel Interior Side Insulation Replacement	10-59

# 10-1. BODY MAINTENANCE TASK SUMMARY (Cont'd)

TASK PARA.	PROCEDURES	PAGE NO.
10-34.	Rear Seat Floor Insulation Replacement	10-60
10-35.	Tailgate Chain and Brackets Replacement	10-61
10-36.	Camouflage Screen Stowage Straps Replacement	10-63
10-37.	Pioneer Tool Kit Stowage Strap and Bracket Maintenance	10-64
10-38.	Tailgate Replacement	10-65
10-39.	Tailgate Upper Hinge Replacement	10-67
10-40.	Driver's Seat Assembly Replacement	10-69
10-41.	Driver's Seat Assembly Maintenance	10-70
10-42.	Battery Box Cover Catch Replacement	10-72
10-43.	Companion Seat Assembly and Battery Box Cover Replacement	10-73
10-44.	Companion Seat Assembly Maintenance	10-74
10-45.	Passenger Seat Replacement	10-76
10-45.1.	Passenger Seat Maintenance	10-76.1
10-46.	Three Point Seatbelt Brackets Replacement	10-77
10-47.	Three Point Seatbelt Maintenance	10-78
10-48.	Steering Wheel Lock Replacement	10-82
10-49.	Cargo Bulkhead Replacement	10-83
10-50.	Cargo Bulkhead Extension Maintenance	10-84
10-51.	Cargo Bulkhead Mounting Brackets Replacement	10-86
10-52.	Cargo Tiedown Replacement	10-87
10-53.	Fire Extinguisher Bracket Maintenance	10-88
10-54.	Body Hinge Mount Replacement	10-89
10-55.	Airlift Bracket-to-Hood Seal Replacement	10-90
10-56.	Body Repair	10-91
10-57.	B-Pillar Replacement	10-97
10-58.	M13 Decontamination Brackets Installation	10-98
10-58.1.	Floor Drain Hole Plate Installation	10-98.2
10-58.2.	Underbody Protection Kit Replacement	10-98.4

#### 10-2. FUEL FILLER HOUSING MAINTENANCE

#### This task covers:

a. Removal

c. Installation

b. Inspection

#### **INITIAL SETUP:**

**Tools** 

General mechanic's tool kit: automotive (Appendix B, Item 1) Maintenance and repair shop equipment: automotive (Appendix B, Item 2)

Materials/Parts

Sealing compound (Appendix C, Item 72.1)

**Manual References** 

TM 9-2320-387-10 TM 9-2320-387-24P

**Equipment Condition** 

Fuel door open (M1114 only) (TM 9-2320-387-10).

**Maintenance Level** 

Unit

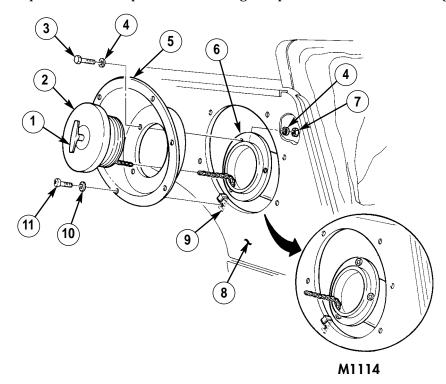
#### a. Removal

1. Turn filler cap T-handle (1) and remove filler cap (2) from filler spout (6).

#### NOTE

M1114 vehicles are equipped with plusnuts instead of nuts and washers.

- 2. Remove three nuts (7), washers (4), capscrews (3), and washers (4) from filler housing (5) and filler spout (6).
- 3. Remove six screws (11) and washers (10) from fuel filler housing (5) and right outer wheelhouse panel (8).
- 4. Push filler cap (2) through filler housing (5) and remove filler housing (5).
- 5. Inspect six speednuts (9) for presence or damage. Replace if defective or missing.



### 10-2. FUEL FILLER HOUSING MAINTENANCE (Cont'd)

#### b. Inspection

Refer to para. 10-56 for plusnut (11) inspection and replacement.

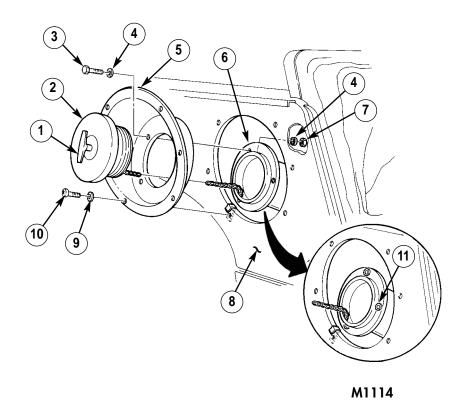
#### c. Installation

- 1. Pull filler cap (2) through filler housing (5) on right outer wheelhouse panel (8).
- 2. Install filler housing (5) on right outer wheelhouse panel (8) with six washers (9) and screws (10). Tighten screws (10) to 20 lb-in. (2 N·m).

#### NOTE

M1114 vehicles are equipped with plusnuts instead of nuts and washers. Apply sealing compound on threads for M1114 vehicles only.

- 3. Install filler housing (5) on filler spout (6) with three washers (4), capscrews (3), washers (4), and nuts (7). For M1114 only, tighten capscrews (3) to 75 lb-in. (9 N·m).
- 4. Install filler cap (2) on filler spout (6) with T-handle (1).



FOLLOW-ON TASK: Close fuel door (M1114 only) (TM 9-2320-387-10).

#### 10-3. FUEL DOOR REPLACEMENT

#### This task covers:

#### a. Removal

#### \_\_\_\_

#### **INITIAL SETUP:**

#### **Applicable Models**

M1114

#### **Tools**

General mechanic's tool kit: automotive (Appendix B, Item 1) Maintenance and repair shop equipment: automotive (Appendix B, Item 2)

#### Materials/Parts

Sealing compound (Appendix C, Item 72.1)

#### **Personnel Required**

One mechanic One assistant

b. Installation

#### **Manual References**

TM 9-2320-387-10 TM 9-2320-387-24P

#### **Equipment Condition**

Fuel door open (TM 9-2320-387-10).

#### **Maintenance Level**

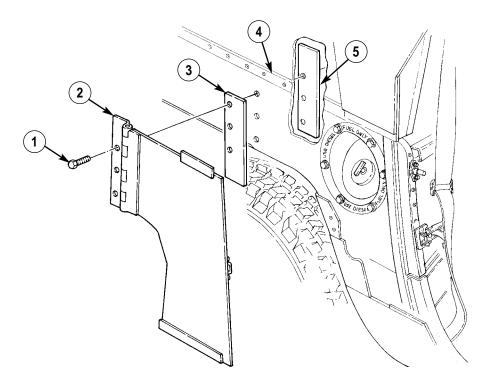
Unit

#### a. Removal

Remove three capscrews (1), fuel door (2), shim (3), and mounting plate (5) from body (4).

#### **b.** Installation

Apply sealing compound to threads of three capscrews (1), and install mounting plate (5), shim (3), and fuel door (2) on body (4) with capscrews (1). Tighten capscrews (1) to 10 lb-ft (14 N·m).



FOLLOW-ON TASK: Close fuel door (TM 9-2320-387-10).

#### 10-4. FUEL DOOR CATCH REPLACEMENT

This task covers:

a. Removal

#### b. Installation

#### **INITIAL SETUP:**

**Applicable Models** 

M1114

**Tools** 

General mechanic's tool kit: automotive (Appendix B, Item 1)

Materials/Parts

Two rivets (Appendix G, Item 353)

Manual References

TM 9-2320-387-10 TM 9-2320-387-24P

**Equipment Condition** 

Fuel door open (TM 9-2320-387-10).

Maintenance Level

Unit

#### a. Removal

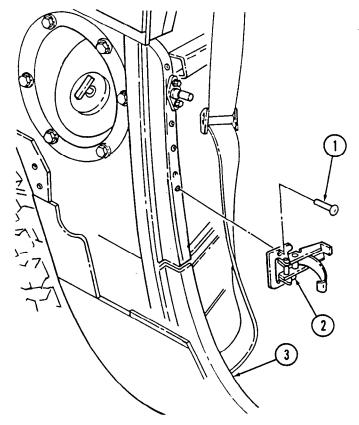
#### NOTE

For rivet replacement instructions, refer to para. 10-56.

Remove two rivets (1) and catch (2) from body (3).

#### b. Installation

Install catch (2) on body (3) with two rivets (1).



FOLLOW-ON TASK: Close fuel door (TM 9-2320-387-10).

#### 10-5. HOOD LATCH MAINTENANCE

#### This task covers:

a.	Removal
----	---------

b. Disassembly

#### c. Assembly

#### d. Installation

#### **INITIAL SETUP:**

#### **Tools**

General mechanic's tool kit: automotive (Appendix B, Item 1) Maintenance and repair shop equipment: automotive (Appendix B, Item 2)

#### Materials/Parts

Two locknuts (Appendix G, Item 109) Cotter pin (Appendix G, Item 29) Spring pin (Appendix G, Item 450) Sealing compound (Appendix C, Item 72.1)

#### **Manual References**

TM 9-2320-387-10 TM 9-2320-387-24P

#### **Equipment Condition**

Hood raised and secured (TM 9-2320-387-10).

#### **Maintenance Level**

Unit

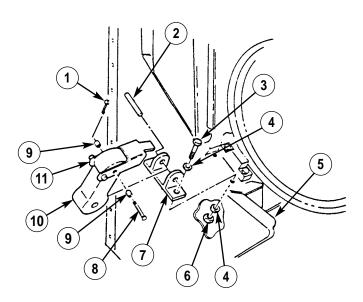
#### a. Removal

#### NOTE

- If only rubber latch is to be replaced, spring pin does not have to be completely out of base.
- M1114 vehicles are equipped with plusnuts/tapping blocks instead of nuts and washers.
- 1. Remove two locknuts (6), washers (4), capscrews (3), washers (4), and base (7) from body (5). Discard locknuts (6).
- 2. Remove spring pin (2) and latch (10) from base (7). Discard spring pin (2).

#### b. Disassembly

Remove cotter pin (1), pin (8), two rollers (9), and hood latch (11) from latch (10). Discard cotter pin (1).



### 10-5. HOOD LATCH MAINTENANCE (Cont'd)

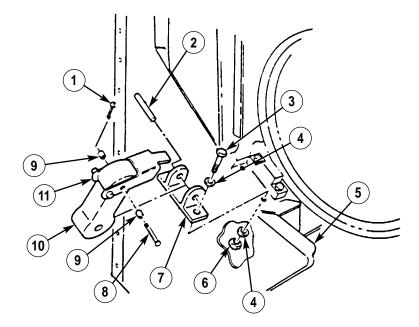
c. Assembly

Install hood latch (11) on latch (10) with two rollers (9), pin (8), and cotter pin (1).

d. Installation

#### NOTE

- If only rubber latch is to be replaced, spring pin may not be completely out of base.
- M1114 vehicles are equipped with plusnuts/tapping blocks instead of nuts and washers. Apply sealing compound to threads of capscrews for M1114 vehicles only.
- 1. Install latch (10) on base (7) with spring pin (2).
- 2. Install base (7) on body (5) with two washers (4), capscrews (3), washers (4), and locknuts (6). Tighten capscrews (3) to 6 lb-ft (8 N·m).



FOLLOW-ON TASK: Lower and secure hood (TM 9-2320-387-10).

#### 10-6. HOOD LATCH BRACKET REPLACEMENT

#### This task covers:

#### a. Removal

#### b. Installation

#### **INITIAL SETUP:**

#### Tools

General mechanic's tool kit: automotive (Appendix B, Item 1)

#### Materials/Parts

Five locknuts (Appendix G, Item 109)

#### Manual References

TM 9-2320-387-10 TM 9-2320-387-24P

#### **Equipment Condition**

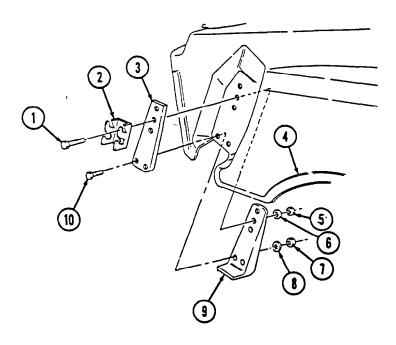
Hood raised and secured (TM 9-2320-387-10).

#### Maintenance Level

Unit

#### a. Removal

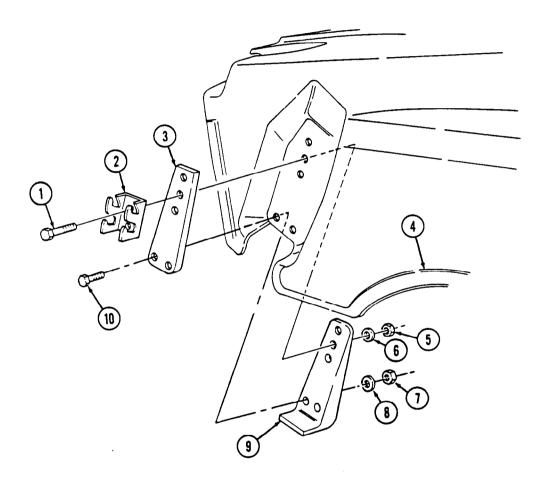
- 1. Remove two locknuts (5), washers (6), capscrews (1), and latch bracket (2) from hood (4). Discard locknuts (5).
- 2. Remove three locknuts (7), washers (8), capscrews (10), latch stop bracket (9), and latch plate (3) from hood (4). Discard locknuts (7).



# 10-6. HOOD LATCH BRACKET REPLACEMENT (Cont'd)

#### b. Installation

- 1. Install latch plate (3) and latch stop bracket (9) on hood (4) with three capscrews (10), washers (8), and locknuts (7).
- 2. Install latch bracket (2) on latch plate (3) and hood (4) with two capscrews (1), washers (6), and locknuts (5). Tighten locknuts (5) and (7) to 10 lb-ft (14 N·m).



FOLLOW-ON TASK: Lower and secure hood (TM 9-2320-387-10).

#### 10-7. HOOD LATCH TAPPING BLOCK REPLACEMENT

This task covers:

a. Removal

#### b. Installation

#### **INITIAL SETUP:**

#### **Applicable Models**

M1114

#### **Tools**

General mechanic's tool kit: automotive (Appendix B, Item 1)

#### **Manual References**

TM 9-2320-387-24P

#### **Equipment Condition**

- Hood latch removed (para. 10-5).
- Side hood stop removed (para. 10-11).

#### **Maintenance Level**

Unit

#### a. Removal

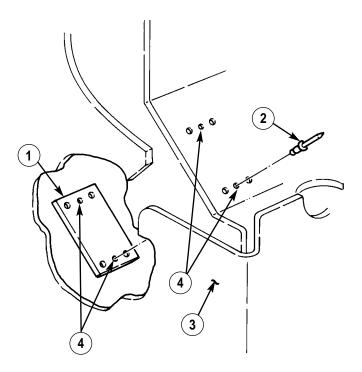
#### **NOTE**

For instructions on replacement of rivets, refer to para. 10-56.

Remove two rivets (2) and tapping block (1) from body (3).

#### b. Installation

- 1. If new tapping block (1) is being installed, drill two 3/16-in. (4.8-mm) diameter rivet holes (4) through body (3) and tapping block (1).
- 2. Install tapping block (1) on body (3) with two rivets (2).



FOLLOW-ON TASKS: • Install side hood stop (para. 10-11).

• Install hood latch (para. 10-5).

#### 10-8. HOOD PROP ROD AND BRACKET MAINTENANCE

This task covers:

- a. Removal
- b. Disassembly
- c. Inspection

- d. Assembly
- e. Installation

#### **INITIAL SETUP:**

#### **Tools**

General mechanic's tool kit: automotive (Appendix B, Item 1) Maintenance and repair shop equipment: automotive (Appendix B, Item 2)

#### Materials/Parts

Four lockwashers (Appendix G, Item 207) Locknut (Appendix G, Item 116) Cotter pin (Appendix G, Item 30)

#### **Manual References**

TM 9-2320-387-10 TM 9-2320-387-24P

#### **Equipment Condition**

Hood raised and secured (TM 9-2320-387-10).

#### **General Safety Instructions**

Hood must be supported during hood prop rod and bracket replacement.

#### **Maintenance Level**

Unit

#### WARNING

Hood must be supported during hood prop rod and bracket replace-ment. Failure to support hood may cause injury to personnel or damage to equipment.

#### a. Removal

- 1. Remove cotter pin (4), washer (3), hood prop rod (2), and washer (3) from hood (1). Discard cotter pin (4).
- 2. Remove four screws (8), lockwashers (7), and bracket (6) from airlift bracket (5). Discard lockwashers (7).

#### b. Disassembly

- 1. Remove hood prop rod (2) from eyebolt (15).
- 2. Remove locknut (9), washer (10), bushing (16), spring (11), eyebolt (15), and washer (14) from bracket (6). Discard locknut (9).
- 3. Remove snapring (12) and bushing (13) from bracket (6).

#### c. Inspection

Inspect bushings (13) and (16) and spring (11) for cracks, wear, or distortion. Replace bushings (13) and (16) and spring (11) if cracked, worn, or distorted.

#### d. Assembly

1. Install bushing (13) on bracket (6) with snapring (12).

#### NOTE

Length of spring with bracket assembled is 2-1/4 in. (5.7 cm).

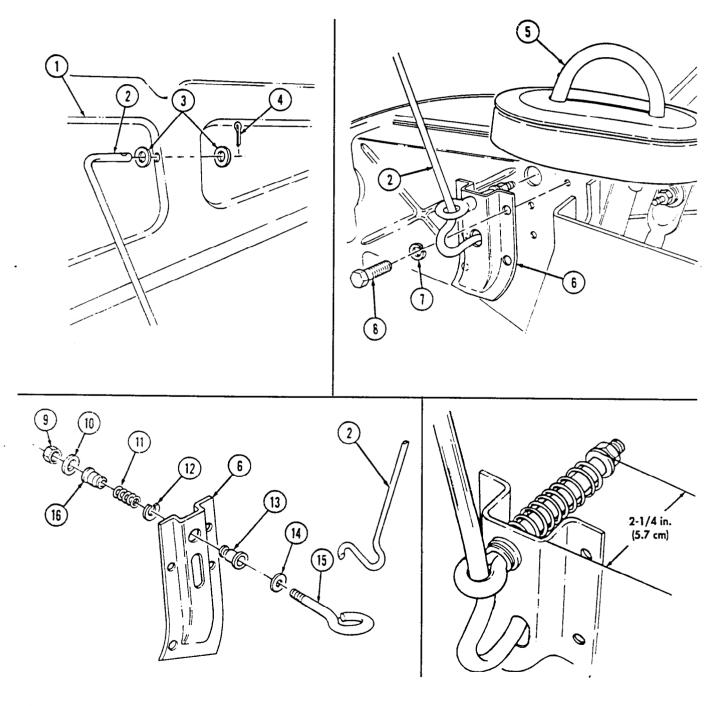
- 2. Install washer (14), eyebolt (15), and spring (11) on bracket (6) with bushing (16), washer (10), and locknut (9).
- 3. Install hood prop rod (2) into eyebolt (15).

#### 10-12 Change 1

# 10-8. HOOD PROP ROD AND BRACKET MAINTENANCE (Cont'd)

#### e. Installation

- 1. Install hood prop rod (2) and bracket (6) on airlift bracket (5) with four lockwashers (7) and screws (8). Tighten screws (8) to 6 lb-ft (8 N.m).
- 2. Install washer (3) and hood prop rod (2) on hood (1) with washer (3) and cotter pin (4).



FOLLOW-ON TASK: Lower and secure hood (TM 9-2320-387-10).

#### 10-9. HOOD AND HINGE MAINTENANCE

#### This task covers:

a. Removal

b. Installation

#### c. Alignment

#### **INITIAL SETUP:**

#### **Tools**

General mechanic's tool kit: automotive (Appendix B, Item 1) Maintenance and repair shop equipment: automotive (Appendix B, Item 2)

#### Materials/Parts

Three cotter pins (Appendix G, Item 30) Eight locknuts (Appendix G, Item 109) Antiseize compound (Appendix C, Item 17)

#### **Personnel Required**

One mechanic One assistant

#### **Manual References**

TM 9-2320-387-10 TM 9-2320-387-24P TM 43-0139

#### **Equipment Condition**

Hood raised and secured (TM 9-2320-387-10).

#### **General Safety Instructions**

Hood must be supported during removal and installation.

#### **Maintenance Level**

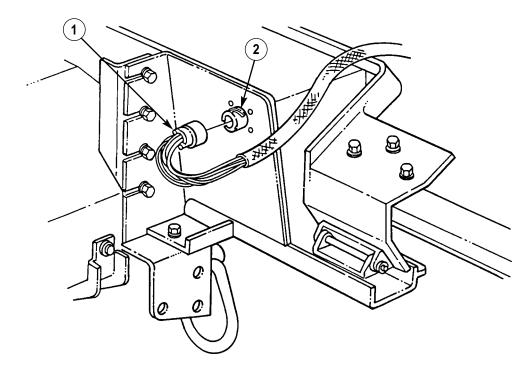
Unit

#### **WARNING**

Hood must be supported during removal and installation. Failure to support hood may cause injury to personnel or damage to equipment.

#### a. Removal

1. Disconnect left and right hood harness connectors (1) from harness connectors (2).



# 10-9. HOOD AND HINGE MAINTENANCE (Cont'd)

- 2. Remove two cotter pins (4), washers (6), hinge pins (16), and washers (15) from upper hinge halves (14) and lower hinge halves (11). Discard cotter pins (4).
- 3. Remove cotter pin (20), washer (21), hood prop rod (23), and washer (22) from hood (19). Discard cotter pin (20).
- 4. Remove hood (19).

#### NOTE

- Perform steps 5 and 6 if replacing hinges.
- Note position of hinge halves prior to removal for installation.
- 5. Remove four locknuts (3), washers (18), capscrews (12), washers (13), and two upper hinge halves (14) from hood brackets (17). Discard locknuts (3).
- 6. Remove four locknuts (9), washers (10), capscrews (5), washers (7), and two lower hinge halves (11) from headlight housing (8). Discard locknuts (9).

