A PRACTICAL GUIDE


## Artificial Breeding



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## of beef cattle

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On 26 March 2009, the Department of Primary Industries and Fisheries was amalgamated with other government departments to form the Department of Employment, Economic Development and Innovation.
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## Introduction

AI (artificial insemination), also known as AB (artificial breeding), is the physical placement of semen into the reproductive tract of females with the aim of achieving pregnancies by means other than that of natural mating.

AI is not new. It was recorded as early as the 14th century when it was reputedly used by an Arabian horse breeder, who transferred the contents of an ejaculate from the vagina of a freshly served mare into the vagina of another mare by means of a sponge.

Detailed knowledge of the physiology of reproduction commenced in 1677 when the Dutch scientist, Van Loenhoek, observed sperm cells in an ejaculate. The first scientific artificial breeding was done with dogs in 1780, by an Italian physiologist, Spallanzani, who proved that the sperm fraction of the ejaculate is the component which causes fertilisation.

Serious efforts to promote artificial insemination of cattle were made in Russia in 1914 by Ivanov and his co-workers, who developed the artificial vagina (AV) to facilitate semen collection from bulls. This was followed by experimentation with insemination procedures and methods of diluting semen. By using AI they hoped to restrict the spread of vibriosis - a venereal disease of cattle.

In 1937 AI in cattle became a practical commercial proposition when Sorensen, a Danish veterinarian, and his co-workers, developed the recto-vaginal technique of insemination: the method used worldwide today, and described in this book.

AI spread around the world after a British scientist, Polge, developed techniques for deep freezing of sperm for long term storage in 1949. In France during the 1960s, Cassou brought semen processing technology to its present level by designing the straw system of packaging deep frozen semen, culminating in the development of the mini-straw in 1969. Advances in storage containers using liquid nitrogen as a refrigerant were concurrent with the development and spread of the Cassou straw. The Cassou straw system has been almost universally adopted with more than 200 countries using it as a method of semen packaging.

Many millions of cows throughout the world are bred by AI each year and the number is increasing. In Australia approximately 1.5 million cows are inseminated annually. Most cows inseminated worldwide are dairy cows, but increasingly AI is being used in the beef industry. AI is the cheapest, safest and most effective means of spreading superior genetic material and both the beef and dairy cattle industries depend on it for their genetic advancement schemes.

The most recent advances are in the area of oestrous synchronisation. Semen processing advances hoped for in the near future include the sexing of sperm, and slow release sperm capsules.

## More information

Some states and countries have local regulations governing the use of artificial insemination. It is necessary to contact your local department of agriculture, private veterinarian or herd improvement organisation concerning the particular requirements of local legislation. These organisations will also be able to direct you to the local suppliers of AI equipment, semen and training courses that you may require.

## The reproductive tract of the cow

A sound knowledge of the location, structure and function of the reproductive organs is essential for efficient insemination and for avoiding damage to cows.


Figure 1. Reproductive tract of the cow

## External organs

The anus is a ring of muscle which retains the contents of the rectum. Below the anus are the lips of the vulva, the external opening of the vagina.

## Per rectum examination

The various parts of the reproductive tract can be located by hand, palpating through the elastic wall of the rectum. An arm length glove should be worn for protection and hygiene. For ease of entry, lubricate the gloved hand with obstetric lubricant and form the fingers and thumb into a cone.

## Internal organs

The vagina is 24 to 30 cm long with muscular walls. About 10 cm inside the vagina along its floor is the passage from the bladder, the urethra. It enters the vagina near a blind pouch, the urethral diverticulum.

The cervix is 3 to 10 cm long and from 1.5 to 6 cm in diameter. It is larger in Bos indicus animals (Brahman, Zebu and related breeds) than other breeds and increases in size with age. It connects the vagina to the uterus. It is quite firm in comparison with other parts of the tract and can usually be located by feeling gently around the pelvic floor.


Figure 2. Structure of the cervix

The position of the cervix will vary with the age of the cow and the stage of pregnancy. In nonpregnant cows, most operators should not have to go in beyond elbow length to locate the cervix and the rest of the reproductive tract. In heifers, the cervix should be picked up at wrist depth. It may be pulled out of reach by the weight of the developing foetus in a pregnant animal.

A narrow canal passes through the centre of the cervix. It is spiral in form and tightly closed. It opens slightly when the cow is on heat and enlarges greatly during calving. The start of this canal is the os which extends into the vagina forming a blind pocket - the fornix.

The uterus consists of a body and two horns. The body is 2 to 3 cm long and separates into the horns. The body feels longer on palpation than 2 to 3 cm , because the horns are joined together by a ligament for about 12 cm beyond the point of division.
The two horns are 35 to 40 cm long and 2 cm or more in diameter. They have a thick elastic wall and a rich blood supply to nourish the developing calf.
To imagine the uterus, partly fill a rubber glove with water and run your hand over the start of the join of two fingers. This is approximately the size, shape and consistency of the uterus in the non-pregnant heifer. The ligament may be felt with practice by hooking a finger under it. This may be used to help to retract the uterus into the pelvic cavity. In heifers, muscular contractions of the uterus may cause it to curl up in the operator's hand if gentle palpation is attempted. This makes definition of the structures easier.


Figure 3. Ovary in section

The oviduct is also known as the fallopian tube. It is 20 to 25 cm long and 1 to 2 mm in diameter. It runs from the tip of the horn to the infundibulum (or funnel) which surrounds the ovary. The oviduct is difficult to detect on palpation. Fertilisation takes place in the oviduct.

Ovaries can normally be felt alongside the uterine horns. They are oval in shape with size depending on age and breed (usually the size of an almond nut or slightly larger).
Eggs develop in follicles (fluid filled blisters) below the surface of the ovary. Near the time of ovulation, the follicle will be about one centimetre in diameter.

When the follicle ruptures to release the egg, it leaves a depression which soon fills with tissue. After three to five days this tissue develops into the corpus luteum (yellow body) which an experienced operator can detect by palpation.


The corpus luteum visible on an ovary. This is palpable during rectal examination.


Here the corpus luteum is visable on an ovary. Note the pregnancy in one horn.

## Physiology of reproduction of the cow

## The oestrous cycle and hormones

When a heifer becomes sexually mature the ovaries begin to function in a cycle of activity. This cycle involves a sequence of events in preparation for mating, conception and pregnancy. The cycle repeats in preparation for a new mating cycle if pregnancy does not occur.
The cycle has an average length of 21 days. Any period between 18 and 24 days is considered normal.

## Stages of oestrous cycle

1. OESTRUS (standing heat, sexual desire)

This is the period of sexual activity at the end of the cycle when the female will stand to permit mating. The duration of oestrus varies within a normal range of 6 to 30 hours. The average duration traditionally has been set at 12 hours for heifers and 18 hours for cows. However, according to recent research the average duration of standing heat in dairy cows is approximately 8 hours under Australian conditions. It is not expected that beef cows would have heat periods longer than this.
2. MET-OESTRUS (after heat)

Days 1 to 5 of the cycle. The female will not permit mounting. About $50 \%$ of cows and $90 \%$ of heifers show met-oestral bleeding. Ovulation occurs during this time and the corpus luteum begins to develop.

Met-oestral bleeding does not indicate that the cow has conceived, or not conceived, nor the sex of the calf, nor anything else in particular.
3. DI-OESTRUS (between heats)

Days 5 to 19. Characterised by a complete lack of sexual desire. If the cow conceives she passes from di-oestrus into a state of anoestrus (absence of cycling).
4. PRO-OESTRUS (before heat)

Days 19 to 21 . This is the period of preparation for sexual activity.

## ANOESTRUS

Anoestrus is a complete lack of cycling activity. It can occur due to pregnancy, the stress of lactation or poor nutritional status.

## Control of the oestrous cycle

All stages in the reproductive cycle are controlled by hormones. The term hormone is derived from a word meaning to set in motion or to arouse. Hormones are chemical messengers released from endocrine (ductless) glands. They travel via the blood stream to have an effect on distant target organs. An example of a hormone is adrenalin. It is produced by the adrenal gland situated near the kidney. Release of adrenalin into the bloodstream causes increased heart rate and breathing capacity. When you get a fright it is adrenalin which makes your heart jump.

## Hormones involved in the reproductive cycle

Reproduction, like most bodily functions, is controlled from the brain. It exercises this control through a small gland - the pituitary gland - situated immediately beneath the brain. The pituitary gland has two parts, the anterior (towards the front) and the posterior, each producing distinct hormones.

The brain receives messages and stimuli from all parts of the body and from the environment. It acts like a computer and collates these signals. Providing enough signals are


Figure 4. Pro-oestrus


Figure 5. Oestrus


Figure 6. Met-oestrus


Figure 7. Di-oestrus
favourable, it releases GnRH (gonadotrophin releasing hormone) which causes the pituitary gland to commence the reproductive cycle. Adverse signals such as poor body condition, diseases and stress will cause lowering or cessation of cycling.

## STAGE 1 - PRO-OESTRUS

Follicle stimulating hormone (FSH) is released from the anterior pituitary gland upon release of GnRH from the brain. FSH acts upon the germinal epithelium of the ovary to cause the formation of the follicle (the 'Graafian follicle') containing the ovum.

## STAGE 2 - OESTRUS

The fluid in the follicle contains much oestrogen. Oestrogen is the female hormone, which is produced continuously in small quantities in the cortex of the ovary, and causes the typical female growth characteristics. Much larger amounts of oestrogen, produced by the follicle, act on the cow's brain, firstly to inhibit more FSH production and secondly to modify the cow's behaviour and cause her to display oestrus (i.e. to come into season, or displays 'heat'). Oestrogen acts on the reproductive tract at the same time. Blood supply increases and causes the tract to 'tone up'. The vulva swells and becomes distended while the cervix and uterus produce copious quantities of clear stringy mucus.

## STAGE 3 - MET-OESTRUS

Luteinising hormone (LH) is released from the anterior pituitary after oestrus. Peak LH production is reached approximately ten to twelve hours after the end of standing heat. LH causes ovulation (release of the ovum from the follicle) and growth of the corpus luteum at the ovulation site.

## STAGE 4 - DI-OESTRUS

The corpus luteum develops and after three to five days produces progesterone, the pregnancy hormone.

Progesterone acts on the brain, inhibiting LH release and sexual activity.

Progesterone also prepares the reproductive tract for pregnancy and in prolonged concentrations causes udder development. Pregnancy is maintained by progesterone.

## STAGE 5 - ALTERNATIVE (A)

PRO-OESTRUS (or stage one again). If by day 19 of the cycle the cow is not pregnant, her uterus releases hormone like compounds called prostaglandins.
(Prostaglandins are present in semen as well, and play a part in sperm transport in the uterus and oviduct. Prostaglandins are also involved in the initial stages of calving.)


Oestrogen causes the cow to display signs of oestrus or heat.

Prostaglandins $F_{2}$ alpha and $E_{2}$ alpha occur naturally in the uterine tissue and their action is to cause luteolysis - dissolving of the corpus luteum. This causes cessation of progesterone production and removes the inhibition to sexual activity, allowing the cycle to start again.

## N.B. Administration of synthetic prostaglandins in the first five months of pregnancy (for oestrus synchronisation) may cause abortion due to luteolysis and uterine contraction.

(For the oestrus synchronising action of prostaglandins see the section on oestrus synchronisation in the chapter 'Conducting an artificial breeding program'.)

## STAGE 5-ALTERNATIVE (B)

ANOESTRUS DUE TO PREGNANCY. The presence of a foetus at day 19 inhibits the release of prostaglandins from the uterine wall. Because of this the corpus luteum remains and produces progesterone which maintains the pregnancy. At approximately six months into the pregnancy the corpus luteum starts to decline in activity as the cotyledons become the major source of progesterone (see 'Pregnancy and parturition' page 9). This transition may lead some cows to show sexual activity (e.g. mounting other cows).

## Other hormones

PROLACTIN. Prolactin, or luteotrophic hormone, is produced in the anterior pituitary gland. Its action is to maintain the corpus luteum and initiate and maintain lactation. It is also involved in maternal behaviour patterns.

OXYTOCIN. Oxytocin, the milk let down hormone, is produced in the posterior pituitary gland. Apart from triggering milk let down, oxytocin also causes contraction of the uterus. This action is involved in sperm transport for fertilisation and also aids in expelling the calf at parturition (birth) and expelling the afterbirth (placenta) immediately after parturition. Gentle massage of the cervix after insemination releases oxytocin and boosts conception chances.
The action of oxytocin is counteracted by the effect of adrenalin which is released when animals get frightened or upset. This reduces chances of conception. Gentle handling and good facilities are essential to prevent upset.

RELAXIN. This is produced by the corpus luteum in very late pregnancy. It causes relaxation of the ligaments around the pelvis, enlarging the birth canal. It is responsible for the characteristics of 'springing' in late pregnancy.


Figure 8. Ovum at ovulation

## Fertilisation

Ovulation is the release of the egg from the ovary. Luteinising hormone gradually softens and breaks down the wall of the follicle so the ovum can mature and float free. When released, the ovum is caught by the infundibulum and passes into the fallopian tube which moves it towards the uterus. Ovulation usually occurs about twelve hours after the end of heat, although its timing varies within a normal range 2 to 26 hours.

## Structure of the ovum

The mature ovum of the cow is similar to other mammalian egg cells.

- The cumulus (or granuloma) cells provide nutrients and protect the ovum.
- The zona pellucida (clear layer) contains two gel layers which protect the ovum. The zona is impervious to most compounds.
- The vitelline membrane covers the yolk.
- The yolk provides nutrients to the rapidly dividing cells of the embryo until they are implanted in the uterus.
- The nucleus contains half of the genetic information which will determine the characteristics of the resultant animal. The other half comes from the sperm nucleus.


Figure 9. Ovum transport

## Sperm transport

In natural mating, semen is deposited in the anterior part of the vagina near to the cervix. Sperm are carried into the uterus by the cervical mucus and some reach the oviduct within two to four minutes. The rapid movement of sperm to the site of fertilisation is believed to be due to contractions of the uterus and oviducts. Oxytocin released at mating stimulates muscular contractions. Prostaglandins in sperm also assist sperm transport in the uterus and oviduct.

## Capacitation

Sperm must be in the female tract for one to six hours before they are capable of fertilising the egg. During this time they undergo a series of chemical changes which prepare them for penetration and fertilisation of the ovum. This process of change is known as capacitation. It is thought to include the removal of a membrane to expose the enzymes which facilitate penetration of the egg.


Figure 10. Capacitation

## Penetration

The enzymes released during capacitation allow sperm to move through the layers of the egg to reach the nucleus. (Enzymes are substances which stimulate chemical reactions). The reactions in this case result in the layers of the egg dissolving to allow the sperm to pass through. Hyaluronidase and trypsin act on cumulus cells and zonalysin acts on the zona pellucida.

## Fertilisation

Fertilisation, by which male and female gametes unite to form the zygote, takes place at a site one-third of the way down the fallopian tube. Sperm are not strongly attracted to the ovum, and fertilisation occurs by a chance collision of the sperm and ovum. The wall of the egg becomes impervious once a spermatozoon has entered, so as to prevent polyspermy, i.e. fertilisation by more than one sperm.


Figure 11. Fertilisation

Zygote: the fertilised egg before it begins to divide.
Gamete: male or female reproductive cell, i.e. sperm or ovum.

## Ovum or embryo transfer

In nature a cow is limited to ten to fifteen progeny in a lifetime. This limits the direct genetic impact a cow can have on herd improvement. Embryo transfer was developed to enable superior cows to have many more progeny than could be obtained under natural conditions and thus have a far greater direct impact on herd improvement.

Embryo transfers are now offered commercially by veterinarians in many countries.
This process can be divided into five stages.

## STAGE I - INITIAL PREPARATION

The first step is to identify the genetically superior cows by a production recording scheme. The bull to be used should also have his genetic worth assessed by a progeny test or a performance test (refer to the DPI\&F publication 'Bull selection' for further information). The suitability of certain matings may need to be assessed by a geneticist.

The genetically superior cow (donor cow) must not be pregnant and should be cycling normally before the program commences. The cows which are to be used as surrogate mothers (recipient cows) must also be empty (not pregnant) and cycling normally.

## STAGE 2 - TREATMENT OF DONOR COWS

In nature, a cow normally releases only one egg (ovum) at a time for fertilisation. But for an embryo transfer program to be worthwhile the donor cow will need to be treated to ensure the release of numerous ova for fertilisation and transfer to recipient cows. This is done with an injection of FSH, at the correct time in the donor cow's cycle under veterinary supervision. To ensure correct timing, oestrus synchronising drugs such as prostaglandins and progesterones may be used to control the oestrous cycle of the donor cow (refer to section on oestrous synchronisation).

## STAGE 3 - TREATMENT OF RECIPIENT COWS

An embryo is most likely to 'take', if the recipient cow is at exactly the same stage of the oestrous cycle as the donor cow. To achieve this, the oestrous cycle of the recipients must be controlled by use of oestrus synchronising drugs such as prostaglandins (see the section on oestrus synchronisation in the chapter 'Conducting an artificial breeding program').


Figure 12. Non-surgical collection of embryos

## STAGE 4 - COLLECTION OF EMBRYOS FROM DONOR COWS

The donor cow is inseminated, sometimes two or three times, during her heat period. Accurate heat detection is critical for good results. Between seven and twelve days later the embryos are removed from the donor cow. These embryos are examined microscopically to assess their viability. Up to 30 embryos may be obtained from one collection, but on average only five viable embryos are collected.

## STAGE 5 - TRANSFER OF EMBRYOS TO RECIPIENTS

As soon as possible the viable embryos are transferred to the recipient cows.

On average up to $60 \%$ of these embryos take successfully. The transferred embryo then grows inside the recipient cow just as if it were her own calf.

## Pregnancy and parturition

The duration of pregnancy (the gestation period) in cows is about 283 days, with a normal range of 273 to 291 days. Bos indicus and larger European breeds tend to have longer gestations; small breeds such as Jerseys have shorter gestations. Gestation may be divided into two stages:

- The embryonic stage - from fertilisation to days 45 to 48
- The foetal stage - from days 45 to 48 to calving.

Within 15 to 30 hours of fertilisation, the zygote divides. At four to five days the embryo has reached the uterus, has 16 to 32 cells, and is termed a morula. At day 8 the zona pellucida disintegrates and a blastocyst is formed.

On the 14th day the blastocyst attaches loosely to the uterine wall and part of it elongates to form a membrane called the chorion. Uterine 'milk' nourishes the embryo at this stage.

Implantation begins by the 35th day with the chorion and the uterus forming cotyledons or 'buttons'. The embryonic and maternal tissues are closely associated, allowing nutrients to pass from the maternal to the foetal blood supply and waste products to pass in the opposite direction.


Figure 13. Cow blastocyst

Cells divide rapidly and the head, heart and limb buds are all present by the 40th day. The embryo is very sensitive during this phase of rapid growth and adverse influences can produce deformities (as Thalidomide affected human embryos).

Organs continue to differentiate during the foetal stage, and there is a rapid increase in weight, particularly in the last 60 days, when the foetus trebles in size.

## Pregnancy diagnosis

## HORMONAL ASSAY

Changes in hormone levels in samples of blood or urine are used to diagnose pregnancy in humans and horses. Hormone levels in milk may be used to detect pregnancy in cows if the milk sample is taken at an accurate, specified time after mating. Hormone assays are expensive and not yet practical for commercial use.

## BEHAVIOUR

Changes in behaviour due to hormone balance will allow some observers to detect animals which are in calf. Absence of oestrus activity is the most reliable behavioural guide, but the accuracy of pregnancy diagnosis by this method is low.

## SONAR

Sonar machines are being used to detect pregnancy in a number of species including cattle. Changes to the wavelength of a reflected soundwave (the doppler effect) can be interpreted to indicate whether or not the animal is pregnant. This method is not entirely satisfactory in cattle as diagnosis of empty (non-pregnant) cows is difficult.

## REAL TIME ULTRASOUND

This method employs the doppler effect as do sonar pregnancy testing machines. Here the reflected soundwaves are converted into visual images on a screen instead of audible sound. Considerable skill is needed to interpret these images for an accurate diagnosis. This method is useful for very early pregnancy diagnosis i.e. under 7 weeks.

## HISTOLOGY

Pregnancy can be detected by examining the cells and mucus of the cervix and vagina under a microscope. This method is reliable but not practical for commercial use.

## PALPATION

Diagnosis of pregnancy by palpation of the tract per rectum (PR) - i.e. by feeling through the cow's rectal passage - is the most effective method. The technique is classed as an act of veterinary surgery in many places and only veterinarians are permitted to offer the service, however owners of stock are permitted to use this procedure to diagnose pregnancy in their own cattle.

## Pregnancy diagnosis by palpation

As with all examinations by palpation, it is advisable to get the cow as relaxed as possible. The excessive moving and straining of nervous cattle lead to inaccurate diagnosis. Straining due to molasses and rye grass feeding also reduces accuracy.

## 1. DAYS $\mathbf{2 8}$ TO 35

Detection of very early pregnancy requires skill and is not advisable because of the risk of causing abortion. Great care must be exercised if the procedure is attempted. Gentle palpation reveals:

- the corpus luteum on the ovary of the pregnant uterine horn
- an abrupt end to the pregnant uterine horn
- membrane slip, detectable after the 30th day. By grasping the uterus gently with the thumb and finger, the chorion can be felt slipping between the folded uterine walls. The best site to feel this is where the horns curl around.


Figure 14. Feeling for membrane slip

This technique should be attempted only by veterinarians or very experienced operators as it is possible to damage the membranes and developing embryo and cause abortion.

## 2. DAYS $\mathbf{3 5}$ TO 62

At this stage, examination should still only be attempted by a veterinarian or very experienced operator because of the risk of damage to the membranes and the embryo, and of abortion.

- The pregnant horn tends to straighten out, i.e. to lose its curl. It has a fluid tone and an increased diameter when compared to the non-pregnant horn.
- The extra weight of the pregnant horn often twists the tract slightly, leaving the lighter, more tightly curled, non-pregnant horn 'floating' on top.


## 3. DAYS 62 TO 90

Experienced operators should be able to detect pregnancy by 63 days.

- The uterus feels like a water filled rubber balloon with a diameter of $10-16 \mathrm{~cm}$.
- The horns are no longer symmetrical and the difference in size becomes gradually more apparent towards the 90th day.
- Very gentle palpation of the uterus will reveal a foetus the size of a mouse at 60 days and the size of a rat at 90 days.
- The uterus should still be in the pelvic cavity or in the upper part of the abdominal cavity.


## 4. DAYS 90 TO 150

Pregnancy testing after 90 days should be a relatively risk free proposition to most trained operators.

- The uterus descends into the abdominal cavity and becomes progressively more difficult to palpate.
- Its size increases mainly due to the volume of fluid in the membranes.
- The foetus weighs about 2 to 3 kg and is about the size of a cat at 150 days.
- Cotyledons can be detected. At 90 days they have a diameter of about 1 to 2 cm (like a 5 cent coin); at 150 days, 3 cm (like a 20 cent coin). The size of the cotyledons is best gauged at the body of the uterus.
- The uterine artery of the pregnant horn enlarges and develops a characteristic 'buzzing pulse' (fremitus). The artery is as thick as the little finger by the end of gestation.
- The weight of the uterus pulls the cervix over the pelvic brim. Instead of being hard and muscular, the cervix enlarges and feels doughy.
These signs must be identified in combination to indicate the state of pregnancy.


Figure 15. 150 day pregnancy

## 5. DAYS 150 TO 210

- The uterus lies on the floor of the abdomen.
- The foetus may only be palpated by bouncing, i.e. gentle pressure on the uterine fluid so as to bounce the foetus against the hand.
- Cotyledons and fremitus are readily detectable.
- The foetus is the size of a small dog ( 9 to 13 kg ).


Figure 16. Full term pregnancy

## External signs of pregnancy

In heifers the udder increases in size at four to five months and this is a sign of pregnancy. It is not normally evident in mature cows until one to four weeks before calving.

From six months onward (later in fat cows), foetal movements may be seen through the abdominal wall. In some cows the foetal heart sounds may be heard from the seventh month with the aid of a stethoscope.

Abdominal swelling is not usually noticeable until the later stages of pregnancy.

## Signs of approaching parturition

Some signs are observable in cows and heifers, others in one or other.

- In cows, the udder enlarges one to four weeks before calving. This is not a reliable sign in heifers as the udder begins to develop halfway through pregnancy.
- Production of colostrum - a creamy or pink secretion - begins from the udder.
- The white stringy vaginal mucus becomes more profuse.
- The mucus plug in the cervix liquefies.
- The animal usually moves to a quiet spot away from the rest of the herd.
- Heifers may become restless and lose their appetite.
- Pelvic ligaments relax under the influence of relaxin, 24 to 48 hours before calving, making the tail appear to be set higher and causing a looser walking action, i.e. 'springing'.
- The vulva swells to six times its normal size.


## Induction of parturition

Birth is brought on by the foetus producing a hormone which acts on the cotyledons and uterus to release prostaglandins. It is the foetus which determines when birth commences, not the mother. Prostaglandins (mainly F2 alpha) dissolve the corpus luteum, consequently lowering the levels of progesterone and causing contraction of the uterine muscles.

Oxytocin is released in the later stages to increase the strength of contractions.

## Stages of parturition

The calf is normally presented with the forelimbs extended and its head resting on, or between them. In some instances the hind limbs may be presented first.

## STAGE 1

The uterine muscles contract to force the foetal membranes through the dilating cervix. Contractions gradually increase in frequency as the second stage approaches.

## STAGE 2

The foetal membranes (water bag) and feet approach the vulva. Abdominal contractions, which are under voluntary control, take over the main effort of expelling the foetus. The cow may rest for a short time after the head is presented before resuming contractions to push the foetus out of the birth canal. This stage takes between 30 minutes and four hours to complete.

## STAGE 3

The foetal membranes are normally expelled within eight hours. If they are still in place after 24 hours, veterinary attention should be sought.

## Difficult calving (dystocia)

Any calving in which the second stage takes longer than four hours should be viewed with concern. If dystocia occurs veterinary attention should be sought. Intervention by an untrained person will usually aggravate the situation. Dystocia can be reduced by careful management. It is advisable to keep calving cows (particularly heifers) under observation.

## Lactation (period of suckling)

Oestrogen promotes growth of the duct system of the udder while progesterone stimulates development of the milk secreting glands (alveoli).

Prolactin has a dual role. Before calving it stimulates udder development; after calving it encourages milk production. It is thought that high levels of progesterone during pregnancy suppress the milk forming action. This suppression stops when progesterone levels fall at calving.
Colostrum (first milk) is a rich source of antibodies which prevent infection until the calf builds up its own resistance (immunity).

Suckling stimulates the release of oxytocin (milk let down hormone) to cause contraction of the milk secreting tissues. Milk is forced into the ducts and teats to facilitate easy removal.


Suckling causes release of oxytocin

## Anatomy and physiology of the bull



Figure 17. Genital organs of the bull


Figure 18. Midline section of testis


Figure 19. Lobule section

## Testicles (Testes)

The testicles are paired organs found in a sac like structure (the scrotum). The surface of the testes is covered by the tunica albuginea, a closely adhering thin white fibrous sheath. When it is cut, the soft testicular tissue bulges through.

The testicles of a mature bull perform two functions:

- spermatogenesis: production of spermatozoa
- production of the male sex hormone, testosterone.
Spermatozoa are single living cells which constitute the basic unit of reproduction in the male. They are formed in the seminiferous tubules of the testes under the control of FSH and LH. Each testicle contains about 2000 m of seminiferous tubule producing 20000 sperm per second. Spermatogenesis takes 60 days to complete.
Leydig cells, located between the loops of seminiferous tubule, produce testosterone, which has two major functions:
- it induces libido (sex drive)
- it causes development of male characteristics such as body shape. This includes muscular development in the bull's neck region, heavier forequarters and the crest.


Figure 20. Vertical section of scrotum and testes

## Scrotum

The scrotum is a two lobed sac, the lobes being divided by a vertical septum. It is composed of a number of layers:

- the skin, which should be almost hairless or have only very fine hairs
- the tunica dartos muscle
- the tunica vaginalis, a thick white fibrous sheath surrounding the testes. The dorsal part is attached to the cremaster muscle which enables the bull to draw the testes towards the abdomen.

The scrotum has three main functions:

- to support the testes
- to protect the testes
- to regulate temperature within the testes.


## TEMPERATURE REGULATION IN THE TESTES

The optimum temperature for spermatogenesis is $33^{\circ}$ to $36^{\circ} \mathrm{C}\left(3^{\circ}\right.$ to $6^{\circ}$ below body temperature). Variation above or below this range impairs sperm production. Heat stress increases the numbers of abnormal sperm in an ejaculate. In the epididymis such abnormalities show up as returned tails, retained droplets and increased mortality. Sperm in the seminiferous tubules show the damage as abnormal heads, midpieces and tails.

Temperature of the testes is controlled by:

- Evaporation of sweat

The skin of the scrotum is well supplied with sweat glands. Heat from the body of the testes is conducted by the blood to the skin, which is cooled by evaporating sweat. The efficiency of this cooling depends on the temperature, humidity and movement of air in immediate contact with the scrotum.

- Muscle contraction

The muscular tunica dartos and the cremaster muscle contract in cold weather and relax in hot weather. In this way the testes and scrotum are drawn towards the warm body wall to conserve heat in cold weather and are lowered away from the body in warm weather. Lowering also increases the surface area of the scrotum to expose more skin for sweat evaporation. Bos indicus animals display this quite markedly.


Figure 21. Testicular cooling by pampiniform plexus

- Blood supply

Blood coming to the testes via the spermatic artery is at body temperature $\left(38.5^{\circ} \mathrm{C}\right)$. If it went straight into the testes it would raise the temperature and disrupt spermatogenesis. Venous blood leaving the testes is cooler $\left(33^{\circ} \mathrm{C}\right)$ because of its close association with the scrotum which is cooled by the evaporation of sweat. Veins in the spermatic cord form a complex network of vessels (the pampiniform plexus) which surrounds the arteries acting like a radiator to maintain constant temperature. With the transfer of heat, there is an equalisation of temperature between blood in arterial and venous vessels. Arterial blood is cooled before it reaches the testes.

## Epididymis

The epididymis is divided into three parts:

- the head is on the top part of the testicle and is very closely attached to it
- the body extends down the outside of the testicle
- the tail is the enlarged distal part which may be palpated at the base of the testicle.

The epididymis has a number of functions including:

- sperm storage
- provision of nutrients for sperm
- maturation of sperm as they move down the epididymis. Immature sperm are incapable of fertilisation.


## Vas deferens

The vas deferens connects the epididymis to the urethra. It is a thin whitish tube which enters the body through the inguinal canal and terminates at the ampulla. The vas deferens contracts during ejaculation to force sperm down the urethra.

## Ampulla

The ampulla is a thickened glandular extension of the vas deferens. It acts as a valve to prevent urination while the bull is sexually excited. It also stops urine from entering the vas deferens.

## Urethra

The urethra runs the length of the penis and is the common duct for both urine and sperm.

## Accessory glands

The seminal vesicles, prostate, and bulbo-urethral glands make up the accessory sex glands. Their function is to produce seminal plasma (accessory fluid) which may form $60 \%$ to $95 \%$ of the volume of an ejaculate. Seminal plasma has a number of functions:

- It cleanses the urethra of urine, bacteria and contaminants just before ejaculation. This is seen when the bull 'dribbles' a bit just before mounting.
- It activates sperm.
- It provides nutrients for the sperm.
- It adds volume to the ejaculate.
- It may aid sperm survival in the vagina. The vagina is a hostile environment for sperm and unless they can quickly gain entry to the uterus, they will die. Seminal plasma may prolong sperm survival in the vagina until more sperm can gain entry to the uterus.


## The penis

The bull's penis is fibro-elastic material covered by a dense white fibrous sheet - the tunica albuginea. There is some erectile tissue present but this is minimal when compared to that found in horses and humans. In a bull the erectile tissue is only for hardening the penis during erection and not for lengthening it or increasing the diameter. Erection is caused by contraction of muscles at the root of the penis.

The end of the penis (the glans penis) is about 8 cm long. It is flattened and slightly twisted. At ejaculation, the glans twists about half to one turn to increase the effective diameter of the penis.
Figure 22. Cross section of horse and bull penis

## Prepuce

The prepuce, or sheath, is the protective covering of the penis.

## Semen - collection, processing \& storage

## AB centre operations

Most $A B$ centres use an artificial vagina to collect semen. With this device, temperature, pressure and friction are used to stimulate ejaculation when the donor bull mounts a teaser animal. Cows may be used as teasers but have disadvantages. Other bulls or steers are satisfactory. In some instances mechanical decoys are used.

Demand for a bull's semen determines the frequency of collection. Two ejaculates twice a week (e.g. two on Monday and two on Thursday), will allow an average bull to produce 30000 doses or more in a year.
When bulls are unable to mount because of injury or some other factor, electro-ejaculation can be used. This method employs passage of a fluctuating current between electrodes on a probe which is placed in the bull's rectum. This current stimulates accessory sex glands and the muscles of ejaculation. Electro-ejaculation is usually regarded as a last resort for semen collection. It is time consuming, requires expensive equipment and risks injury to the donor animal. Semen quality is not as good as that collected by the artificial vagina.


Low magnification initial assessment of semen quality.


Estimation of density by spectrophotometer.

## Processing

About ten million normal, actively moving sperm are required to produce conception using artificial insemination. They must be placed at the correct site in the reproductive tract of a cow which is at the correct stage of the breeding cycle.

When processing a dose of frozen semen, the aim is to ensure that sufficient live sperm are present for conception when the dose is thawed to body temperature. Processing includes: evaluation, dilution, cooling, packing, freezing, quality control (evaluation after freezing) and storage.

## 1. EVALUATION

After examining a drop of raw semen under low power on a microscope to obtain an estimate of sperm concentration and activity, samples are taken for detailed assessment. One drop is placed in a test tube with a special stain to determine the percentage of the spermatozoa which were alive and of normal conformation at the time of staining.

Another drop is used to ascertain the density of the raw semen - the number of sperm per millilitre. A spectrophotometer measures the amount of light passing through the sample of semen diluted at a particular rate. Put simply, the more sperm in the sample, the less light that is transmitted. By multiplying the volume of the ejaculate by the density and the percentage of live sperm, the total number of live sperm in the ejaculate can be worked out.


Dilution of raw semen


Diluted semen in water bath for controlled cooling.

## 2. DILUTION (OR EXTENSION)

An average ejaculate may contain 5000 million sperm in 5 ml of raw semen. Super-fertile mature bulls may yield up to 12000 million sperm per ejaculate.

With natural service this could only produce one calf. By diluting the ejaculate, the raw semen can be extended to give 200 or more individual 0.25 ml doses each containing 25 million live sperm. While only 10 million sperm are required for conception, more than double this number are placed in the straw to allow for losses during freezing. Glycerol is the chemical added to protect the sperm during the freezing process. Diluents may be based on skim milk, egg yolk citrate or specially prepared chemical diluents such as TRIS with egg yolk. Antibiotics are added as a precautionary measure and most diluents have added fructose (fruit sugar) to supply energy to the sperm.

## 3. PACKING

More than 200 AB centres around the world use the Cassou or French straw system for packing semen. Glass ampoules were used originally but in most countries, these have been replaced by straws.

The medium straw ( 0.5 ml volume) was introduced in 1969 and the 'mini-straw' ( 0.25 ml volume) in 1972.

Cassou straws are 133 mm long poly-vinyl chloride tubes. Medium straws have a 3 mm diameter and mini-straws 2 mm . They are plugged at one end (the double plug end) with a sealing powder which is retained between two cotton plugs. By applying a vacuum to this end of the straw, semen can be drawn up the tube and into contact with the sealing powder. As soon as the powder becomes wet it turns into a gel to provide a very effective seal. Automatic straw filling and sealing machines use an ultrasonic pulse to seal the other end (the laboratory end).

## 4. COOLING AND FREEZING

At body temperature sperm swim about very rapidly, exhaust their energy reserves in a relatively short time, and die.


Straws are loaded on a rack.


The loaded rack is lowered in liquid nitrogen vapour.


Straws are placed in vapour for freezing.


Freezing is completed in liquid nitrogen.

The rate of a chemical reaction depends on the temperature at which the process is taking place. If the temperature is reduced, the rate of reaction is also reduced. Cooling semen to near freezing point slows the sperm down, by slowing their internal reactions, and extends their life for several days if they are protected by suitable chemicals. By further cooling, activity can be effectively stopped to give the sperm an almost indefinite life. Some of the sperm are killed in the freezing process but with correct processing, many survive and will revive on thawing.
The temperature at which semen must be held if it is to retain the ability to fertilise is below minus $70^{\circ} \mathrm{C}$. (i.e. $70^{\circ} \mathrm{C}$ below the freezing point of water. This is called the critical temperature.) This is much colder than the temperatures maintained in domestic deep freeze refrigerators. Liquid nitrogen boils at a temperature of minus $196^{\circ} \mathrm{C}$. $\left(196^{\circ} \mathrm{C}\right.$ below the freezing point of water), so it is the most suitable refrigerant available. Straws of semen are frozen by suspending them in the vapour above the surface of the liquid nitrogen, to give a controlled rate of cooling and freezing. They are then stored in the liquid nitrogen until use.

## 5. QUALITY CONTROL

Twenty four hours after freezing, a portion of each batch of semen is thawed and examined under a microscope. If the batch meets prescribed minimum standards for survival and motility, it is packed into goblets and transferred to storage units. Periodically, straws from each batch are checked for signs of deterioration in storage.

## 6. STORAGE

For ease of handling and to minimise the risk of damage to the sperm through exposure, straws are always packed in plastic goblets. Semen should only be transferred to and from liquid nitrogen containers in goblets, because there is no safe exposure time for individual straws.
Goblets are usually marked with the bull's common name and the batch number.


Figure 23. Goblets - sizes and capacities (mini-straws)

## Identification of straws

Identification of individual straws in storage is not easy but following the guidelines below will assist.

## SEMEN LOCATION

All suitable on-farm liquid nitrogen containers have numbered slots for seating each of the buckets. (Refer to the section on liquid nitrogen containers, below.) A 'semen map' on the lid of the liquid nitrogen container or in the kit box is a useful guide for locating semen stocks.

## GOBLET MARKING

Any goblet purchased from a reputable AB centre will contain semen from one bull only. Two or more bull's straws should never be put in the same goblet.

Goblets may be of different colours and this may assist in identifying straws of a particular bull.
Some AB centres also mark each goblet with a bull's code and batch number.
Remember, there is no safe exposure time for an individual straw. However, a goblet may be safely lifted from the bucket of a liquid nitrogen container for a short time - sufficient to read the goblet markings.

## STRAW MARKING (BATCH NUMBER)

All straws are marked with the bull's name, centre of origin and the batch number.
Batch numbers specify the year and day of collection for each straw of semen (e.g. 04135 means a collection on the 135th day of 2004). Records of each day's collections and the number of straws processed are kept by the centre of origin.

## Unlicensed semen

Unlicensed semen is intended for use only by the owner or part owners of a particular bull. It is an excellent form of insurance for valuable bulls.

Generally bulls collected for unlicensed semen production have only undergone minimal health testing. The semen is also often processed on non-licensed premises and may not meet the standards of quality control expected by purchasers of semen.

Unlicensed semen is generally processed into wine red straws which should be identified by the letters UL. Other information, usually in code, includes:

- the owner's name
- the collector/processor/AB centre
- the bull's name
- the breed
- the date of collection.


## Licensed semen

Licensed semen must comply with minimum standards for identification, disease testing and packaging and can only be collected from bulls housed at a licensed semen production centre.

A bull must proceed through quarantine, where tests are performed to determine if any transmittable diseases or genetic defects are present, before proceeding to the licensed area for semen collection.

Straws of licensed semen must be clearly labelled with:

- The bulls name
- collection centre
- date of collection
- batch number

The semen straws are often colour coded according to breed, however the majority of the licensed semen processed from tropically adapted breeds is packaged in clear straws.

## Liquid nitrogen containers

All frozen semen used in Australia is transported and stored under liquid nitrogen, which is by far the most satisfactory refrigerant in terms of operator safety, ease of handling and availability. It also has a wide margin of safety in the temperature range for storage.

Eighty per cent of the air we breathe is nitrogen gas. It can be converted to a liquid by cooling and compressing. The liquid has a boiling point of minus $196^{\circ} \mathrm{C}$. Both the liquid and gaseous forms are relatively inert chemically and will not burn, support combustion or react in any way with other materials. These properties make it a very suitable refrigerant.

## SAFETY PRECAUTIONS

Liquid nitrogen can be dangerous if not handled correctly because of its extremely low temperature. The following points must be given strict attention.

Avoid contact with the liquid. Prolonged contact with the skin or contact with wet skin may result in severe burns. Contact with eyes (which are continually moistened by tears) may severely affect eyesight.
Use metal forceps when removing straws from liquid nitrogen containers. Skin, if in contact with the cold metal of the buckets, will often stick and tear when removed.

Insert objects into the liquid very slowly. This avoids the splashing which occurs when the liquid boils on insertion of 'warm' objects.

When refilling containers pour the liquid slowly. This avoids 'blowout'. If the nitrogen boils vigorously it may shoot out the neck of the container. Don't use plastic funnels as these will crack and disintergrate.
You should provide adequate ventilation when storing or transporting liquid nitrogen. Nitrogen gas is colourless, odourless and tasteless and, although inert, may cause dizziness and suffocation at very high concentrations because of the exclusion of normal air. Liquid nitrogen units are not designed to be transported in the passenger cabin of any motor vehicle.

Use only the stopper supplied with the container. The stopper is designed to allow controlled evaporation of the liquid nitrogen. Attempted use of other stoppers will lead to dangerous pressure build up or to excessive loss of nitrogen.

## FIRST AID

Flood the affected area with large quantities of unheated water and later apply cold compresses. If the skin is blistered, or if eyes or other delicate tissues are affected, seek medical attention immediately.


Figure 24. Cross section of a typical semen storage unit.

## LIQUID NITROGEN CONTAINER CONSTRUCTION

Liquid nitrogen containers (or units) are like well engineered thermos flasks. They come in different sizes, shapes and prices according to the role for which they are designed. There are basically two types of unit available:

Units designed for use at AB centres. These are characterised by very large storage capacity and large or 'open' necks designed for easy access. They require large quantities of liquid nitrogen and are generally unsuitable for farm use.
'Long life' units designed for farm use. These have 'narrow' necks and hence use small amounts of liquid nitrogen which makes them very suitable for field use. The narrow neck restricts the storage capacity of the unit. However, all of the units
available have more than adequate storage capacity for most artificial breeding programs.

## MAINTENANCE AND USE OF CONTAINERS

Semen must be stored at a temperature below minus $70^{\circ} \mathrm{C}$ to avoid deterioration in quality (fertilising capacity). Most units will maintain the temperature at well below minus $80^{\circ} \mathrm{C}$ with only a few millimetres of liquid nitrogen remaining. However, it is strongly advised that the level of liquid nitrogen never be allowed to fall below 15 cm . This ensures that straws may be removed for insemination while the other straws remain safely stored. The goblets will be full of liquid nitrogen allowing safer removal of straws whilst still keeping stored straws immersed. Goblets will not float out of buckets and empty their straws to the bottom of the unit when the liquid nitrogen is being refilled, and there will be sufficient reserves should unavoidable delays in liquid nitrogen supply occur.

Measurement of liquid nitrogen levels is quite simple. A thin plastic rod or piece of dowel can be used as a dipstick. A frost line will indicate the level of liquid nitrogen if the rod is held in the unit for a short time and then exposed to the atmosphere.


Figure 25. Cross section of a field container


Figure 26. Dipstick

## Knowing when to top up liquid nitrogen

A dipstick can be marked to indicate the level at which a refill of liquid nitrogen should be ordered. It is wise to leave a safety margin when ordering nitrogen. There have been instances when units have run dry because the nitrogen supply was delayed.

One disadvantage of using a dipstick is that its use increases the rate of nitrogen loss and there is some risk to the operator as the liquid nitrogen may boil out of the unit when the warm rod is inserted.

Under no circumstances use a metal rod or a hollow rod as a dipstick. A hollow rod is dangerous because boiling will force nitrogen through it and out over a considerable distance.

An alternative method is to set a critical weight for the unit and weigh it at regular intervals. When the weight of the unit falls to the critical weight, more liquid nitrogen should be ordered.

Perhaps the most satisfactory procedure is to work out the unit's rate of nitrogen consumption and then, after assessing the safe storage period, place reminders to re-order at regular intervals on a calendar.

Units should still be checked periodically to guard against breakdowns or slow leaks. In most cases the weakest point of the unit is in the non-metal neck section. The first and most visible sign is the appearance of a frost (from condensation) on the outside neck of the unit. If semen is to be saved it must be transferred as soon as possible to another unit.


Figure 27. Goblet transfer


Figure 28. Metal funnel

## REFILLING PROCEDURES AND FIELD TRANSFER OF SEMEN

Any semen which is ordered will be supplied in 'hire units' which will also contain nitrogen.

1. Place the hire unit close to the farm unit.
2. Determine from the packing slip in which bucket any ordered semen is stored.
3. Determine in which bucket you wish to place the ordered semen.
4. With the aid of another person, raise both buckets, using forceps, and transfer the goblets containing the semen from the hire unit to the farm unit. This must be done carefully.
5. Remove all empty goblets from the farm unit.
6. As soon as possible lower the buckets back into place.
7. After transfer of semen is complete, remove all buckets from the hire unit and with the aid of a metal funnel carefully pour all liquid nitrogen from the hire unit into the farm unit.
8. Replace all buckets in the hire unit and return them as soon as possible to the $A B$ centre.

Plastic funnels will crack or explode and may spill liquid nitrogen.


Figure 29. Vapour shippers

## VAPOUR SHIPPERS

Small quantities of semen or embryos and biological samples may be transported safely in 'vapour' shippers. These contain a porous filler which absorbs and stores liquid nitrogen so that there is no actual free liquid to spill. They have only a single bucket so only limited numbers of straws can be transported. They are useful in situations where conventional tanks with free nitrogen are unsuitable.

## Points to consider when purchasing liquid nitrogen units

There are a number of manufacturers of long life units suitable for farm use - TaylorWharton and M.V.E. are the most common brands in Australia.

The advertisements, brochures and technical literature from all companies have common terminology although different standards may be applied to the terms used. Check these standards carefully before comparing the units. The terminology includes:

- static holding time
- working time
- safe storage time
- liquid nitrogen consumption
- storage capacity.


## STATIC HOLDING TIME

Static holding time is the time taken for all the liquid nitrogen to evaporate from a stationary unit from which the buckets have been removed and which is not opened. It is of limited value for selecting units, and not to be confused with the period of time for which semen may be safely stored.

## WORKING TIME

Working time is the time taken for all the liquid nitrogen to evaporate from a unit in which the buckets are in place and filled with straws of semen. This term also is not to be confused with the period of time for which semen may be safely stored.

The working time will be shorter than the static holding time because the semen and buckets displace some liquid nitrogen. The bucket handles also increase liquid nitrogen evaporation from the unit due to heat transfer from the atmosphere. Frequent use, i.e. opening the unit to withdraw semen, will also markedly increase liquid nitrogen consumption.


Figure 30. Field bucket and lifter

## SAFE STORAGE TIME

'Safe' storage time is the time taken for the liquid nitrogen level in the unit to fall to 15 cm . This term usually does not appear in promotional material supplied by the manufacturers. Field experience has shown that with normal farm use, the safe storage period is approximately one-half of the quoted static holding time for most units.

## LIQUID NITROGEN CONSUMPTION

This figure will be quoted as liquid nitrogen consumption per day. The lower this figure the better. Any unit which uses more than 0.2 L per day is not suitable for field use.

## STORAGE CAPACITY

Storage capacity of units is affected by the type of bucket and the method of semen packaging. There are two types of buckets available. The short bucket is suitable only for straws. The long bucket is suitable for ampoules in canes or two layers of straws.

Although long buckets may double the storage capacity for straws in the unit, they shorten the safe storage time available if two layers of storage are attempted. Also the bottom layer of straws will remain inaccessible until the top layer has been removed. When selecting semen from the bottom layer a 'lifter' must be used to allow access.

A typical long life unit has approximately the following storage capacities:

- 294 ampoules if using seven ampoule canes
- 480-720 medium straws if using two layers of straws packed into mini-goblets
- 960-1440 mini-straws if using two layers of straws packed into mini-goblets.

In using a single layer bucket, storage capacity is halved. If the straws are packed 'bulk', almost double the quoted number of straws may be stored. Due to handling difficulties, however, this method of storage is not recommended for farm use.

As storage capacity for all long life units is more than adequate for farm use it is not a vital factor in the selection of a unit.


Figure 31. Short and long buckets

## Insemination technique

## Semen handling

Correct semen handling technique is vital in the insemination routine. If maximum conception rates are to be realised, the following procedures should be adhered to.

1. Prepare insemination equipment as near as possible to the inseminating area to avoid undue delays.
2. Always prepare insemination equipment in a clear, dry and shaded area. Direct sunlight will injure sperm.

## Complete farm kit (for insemination with straws)



A covered bail area with adequate restraint is essential

Long life liquid nitrogen unit Dipstick for measuring nitrogen level Metal tool box 50 cm (or more) long (to hold pistolettes and sheaths)
1 (or more) mini-pistolettes with sheaths (pistolettes are sometimes called straw or insemination guns)
1 medium pistolette with sheaths
Straw tweezers
Clean, sharp scissors
Arm length gloves of disposable plastic
Glove lubricant
Thawing flask and thermometer
Paper towel
Record book and semen inventory
The same operation principles and loading procedures apply to both medium and mini-straws.
Mini-guns (or mini-pistolettes) are suitable only for mini-straws i.e. 0.25 cc straws while medium guns and sheaths are suitable only for medium straws i.e. 0.5 cc . Universal sheaths - those with the green adapters - can be used for both mini and medium straws using the appropriate mini-gun or medium gun.


Figure 32. Gun or pistolette


Remove the straw using forceps


Place straw in a thawing flask


Straws should be thawed individually


Wipe water from straw with paper towel


Roll the manufacturers end and place in the gun

## Loading straw guns

1. Identify the bucket containing the required straw or straws by consulting the semen inventory (see previous chapter). Thaw straws only one at a time. Semen should be placed in the cow as soon as practical after removal from liquid nitrogen.
2. Place and prepare the kit box. Check the temperature of the thawing solution (see below under the heading 'Thawing' for information about the thawing solution). The temperature should be $35^{\circ} \mathrm{C}$.
3. Lift the handle of the bucket from its notch, place it directly across the neck of the unit so that it now lies opposite its former position, then lift it to the desired height. Always keep the bucket as low as possible while keeping comfortable access to straws.
4. Remove the straw from the goblet using forceps. Grasp the laboratory end firmly, shake vigorously two or three times and place it immediately in the thawing solution. Shaking removes liquid nitrogen from the cotton wad on the manufacturer's plug and minimises the risk of explosion and/or straw splitting. The laboratory end is always up in the goblets, the thawing flask and the pistolette.
Avoid undue exposure of semen. Remember straws have no safe exposure time and once removed from liquid nitrogen should be used. When selecting and removing semen, work as far down the neck of the unit as is comfortable, preferably below the frost line. On cold mornings the lifter may be held up by use of a bulldog clip to avoid burning of fingers.

When selecting and removing semen from the liquid nitrogen container always use forceps. If fingers are used there is a risk of burns from cold objects, and also a risk of damaging the semen due to heat transfer from the hands.
5. Return the buckets to their correct positions and replace the stopper.
6. Handle the straw only by the ends to avoid temperature fluctuation shock to the sperm. Remove the straw from the thawing solution and dry with towel or paper. Grasp the manufacturer's end (the double wad end) and roll it between thumb and index finger to loosen the wad and facilitate easy ejection of semen. Recheck the name and number of the bull on the straw.
7. Remove the gun from its protective case and pull out the plunger to approximately the length of the straw. Place the straw into the insemination gun, manufacturer's end first (laboratory end up). A stop in the barrel prevents the straw going further than the correct distance. Hold the gun and the straw vertically and tap the laboratory end gently with the scissors. This will make the air bubble go as far up towards the laboratory plug as possible.


Ensure straw is correctly loaded to the stop


Cut the manufacturers end at $9 \mathbf{0}^{\circ}$


Place the sheath over the gun


Fasten the locking ring


Take disposable glove, lube and paper towel to insemination crush
8. Wipe the scissors. This avoids contamination of the straw about to be cut. Hold the loaded gun vertically at eye level and with scissors make a horizontal cut at $90^{\circ}$ to the long axis of the straw through the air bubble, immediately below the laboratory plug or crimp. At least 1 cm of the straw should protrude from the end of the insemination gun. This, together with an accurate cut, is necessary to ensure a perfect seal between the straw and the sheath which is placed over the 'barrel'. Wipe scissor blades after cutting the straw to avoid contaminating the next straw to be cut.
9. Remove the sheath from its protective container and place it over the barrel. (Handle only the split end to keep the sheath clean.) Holding the lock ring above the tapered section, push the sheath on over the tapered section and through the lock ring until the end of the straw and the inside edge of the sheath are flush. Twist the lock ring and push it onto the tapered section to lock the sheath into position.
10. Push the plunger in until semen is just visible at the end of the sheath. This shortens the span of the fingers and thumb required when depressing the plunger during insemination. It also removes the chance of carrying contamination from the vagina into the uterus by eliminating the hollow space at the end of the sheath. Do not load more than two guns at any one time.
11. Insemination of the cow, as described in a later section, can then begin.

## After insemination

1. Loosen the locking ring. Do not allow it to slide onto the soiled part of the sheath.
2. Slide the sheath off the barrel. The straw will be removed with the sheath.
3. Re-check the name and batch number of the bull and record them in the breeding management records.
4. Discard the sheath and straw and dispose of them hygienically.

## Preparing equipment for insemination with ampoules or pellets

The same equipment can be used for both ampoules and pellets. Pellets are drops of diluted frozen semen which are stored in bulk. They are no longer used commercially as individual doses cannot be identified. While they are not comonly used, the procedure for ampoules is described below.
Caution, ampoules can explode if handled incorrectly use protective eyeware.

1. Place and prepare the kit box. Select semen as for straws. It may be necessary to remove ampoules from canes with fingers.
2. Place the ampoule in thawing solution (iced water).
3. Remove and dry the ampoule thoroughly with a paper towel.
4. Attach the plastic insemination rod to the syringe and adaptor or to a plastic squeeze bulb. When using a syringe make sure that the plunger is not fully depressed, i.e. withdraw it slightly so that 0.25 to 0.5 cc of air is in the syringe.
5. Break the neck of the ampoule. Most ampoules are scored with a break point to make this step easier. If the ampoule is not scored then score or rasp it lightly with a scoring file. (A nail file may suffice if nothing else is available.)
6. Slowly insert the plastic insemination rod into the ampoule. At the same time carefully withdraw the plunger of the syringe so that semen is drawn up into the insemination rod. Avoid bubbles in the rod. If a plastic squeeze bulb is used, squeeze the bulb prior to insertion of the plastic rod. Slowly release the bulb when inserting the plastic rod so that the semen is drawn up into the rod.
7. Inseminate the cow following the procedure described later in this book.
8. Make sure all semen is expelled in the cow using the air reserve left in step 4.

The procedure for pelleted semen is the same as that for ampoules, except that the semen is withdrawn from a container holding the thawed pellet in reconstituting diluent, and not from an ampoule.

## UNIVERSAL GUN

The Universal gun can be used for all known methods of semen packaging when used with its blue or 'stiff' sheath (i.e. for ampoules, fresh semen or pellets and similarly packaged semen). The plunger of the gun with the plastic pumping adaptor of the blue sheath forms a piston. This has a syringe like action in the sheath. Semen can be sucked into and expelled from the sheath by withdrawing and depressing the plunger.

The green plugged or universal sheath can be used for all straw systems. The loading procedure is exactly the same as for the standard mini or medium straw guns. However, the tapered section of the barrel is removable allowing the barrel to be reversed to adapt to either mini or medium straws.
When using the universal gun it is essential that the sheath and tapered section be securely locked into place with the locking ring to avoid 'disintegration' of the gun during semen deposition.

## Thawing

Research has shown that maximum sperm survival rate is achieved when the thawing procedure is the reverse of the processing and freezing procedure. The processing and freezing steps are a gradual lowering of temperature to minus $196^{\circ} \mathrm{C}$.

To achieve the reverse, i.e. a raising of temperature from minus $196^{\circ} \mathrm{C}$ to $35^{\circ} \mathrm{C}$, a thawing solution must be used. Fluid achieves a much more rapid thaw than the hottest of air. For this reason, thawing in the air, in gum boots, your mouth or in the cow is not recommended.


Figure 33. Dial thermometer

Conception rates will be lowered if semen is not correctly thawed. This applies particularly to bulls whose conception rates are naturally low.

## Recommended thawing procedures MINI -STRAWS AND MEDIUM STRAWS

1. Place straws in water of $34^{\circ} \mathrm{C}$ to $36^{\circ} \mathrm{C}$, for a minimum of 30 seconds.
2. Never submerge the straw completely. Leave 1 cm at the laboratory end exposed to avoid the entry of water in case of imperfections during processing.
Baby bottle warmers make ideal thawing flasks.
The temperature must be measured using a thermometer.

## AMPOULES

Ampoules should be thawed in iced water $\left(5^{\circ} \mathrm{C}\right)$.


Figure 34. Insemination method

## Insemination of the cow

The first attempts at artificial insemination involved deposition of the semen in the vagina, but fertility with this technique was low. Some improvement was achieved with the introduction of the speculum method for insemination, as semen could then be deposited in the cervix. Conception rates were greatly improved following the introduction of the recto-vaginal technique.
In the recto-vaginal technique, an insemination instrument is inserted into the vagina and guided through the cervix by a gloved hand in the rectum controlling and fixing the cervix. This method of insemination is the most efficient in terms of results, labour and hygiene. It should be carried out as follows:

1. Load insemination equipment as indicated in an earlier section.
2. Put on a glove and lubricate it with glove lubricant. Try to keep the hand holding the insemination instrument as dry as possible. Never load guns with a glove on.
3. Carry the loaded gun in your mouth, to leave both arms free. Avoid contact between the gun and any object near the insemination area. Contamination may cause infection and reduce conception chances.
4. Let the cow know you are there by talking while approaching slowly. Lift the tail, form the fingers into a cone and, with a twisting motion, gently insert your gloved hand into the rectum. Locate the cervix. Do not force your hand into the cow's rectum as it is possible to rupture it. This could result in the cow's death.

5. Check that the cow is not pregnant (follow the procedure on pages 10-12).
6. Release the cervix and uterus. Remove all traces of faeces and water from the vulva with a piece of paper towel. Spread the fingers of your gloved hand and pull your arm backwards. At the same time push your wrist down and to the left to open the lips of the vulva. The insemination gun can now be inserted with minimal contamination.
7. The point of the gun must be introduced at an angle $30^{\circ}$ below the horizontal to pass along the top of the vulva and vagina. This avoids the entrance to the urethra and urethral diverticulum which lie on the floor of the vagina.

Figure 35. Opening vulva lips


Figure 36. Gun insertion angle


Figure 37. Obstruction by vaginal fold


Figure 38. Pushing to straighten vaginal folds


Figure 39. First deposition site
8. Gently move the gun forward until a distinct grittiness is felt, indicating that the cervix has been reached. If the gun is caught in a vaginal fold it may be necessary to push the cervix forward to straighten out the fold.
9. By manipulation of the cervix and gentle pressure on the gun, it should be possible to guide the tip of the gun through the cervix and into the uterus. The tip can usually be felt through the thinner wall of the uterus. The gun must not be carried further forward than just through the cervix ( 1 cm at the most). The maximum pressure which should be placed on the gun is that which can be obtained when holding the gun with the thumb and one finger.
With repeat cows (i.e. cows returning on heat), many sources recommend placing the gun only up to the middle of the cervix because up to $3 \%$ of pregnant cows may cycle at 3 and 6 weeks. Intra-uterine insemination may be harmful in these cases. Midcervical insemination is much safer.
10. Slowly deposit half to two-thirds of the semen in the body of the uterus and the remainder in the middle of the cervix.
11. Remove the gun from the tract and massage the cervix and uterus for a few seconds to stimulate the release of oxytocin. Rough handling upsets the cow and causes the release of adrenalin which counteracts the effect of oxytocin.
12. Loosen the locking ring of the gun but do not allow it to slide onto the soiled part of the sheath. Slide the sheath off the barrel. The straw will come away with the sheath. Do not discard the sheath and straw until records have been completed. Burn the sheath and straw and disposable glove to avoid possible disease transmission.
13. Release the cow from the bail or crush.
14. Observe personal hygiene measures by washing in disinfectant and cleaning boots. Maintain equipment properly. Dismantle guns for cleaning and wash them in methylated spirits.


Figure 40. Second deposition site


Figure 41. Timing

## Timing of insemination

Correct timing of insemination is as important as correct placement of semen. Field experience has shown that the best results are obtained when the insemination is performed at or near the end of oestrus.

The beginning and end of oestrus are very difficult to determine. The simplest practical method of timing inseminations is to use the a.m. - p.m. rule.

## Cows first seen on heat

Morning (a.m.)
Afternoon (p.m.)

## Insemination time

Same afternoon (p.m.)
Next morning (a.m.)

- Two-thirds of cows commence oestrus at night and so will first be seen on heat in the morning.
- With heifers and some Bos indicus breeds, many authorities do not recommend the a.m. - p.m. rule. They recommend that these animals should be inseminated soon after the first observed oestrus.


## Dual placement of semen

The reason that placement of semen both in the uterus and the cervix is recommended (see step 10 in the insemination procedure above) is that it helps to overcome the unpredictability of ovulation times. In cattle, ovulation can occur from 2 to 26 hours after the end of heat. Semen deposited in the body of the uterus reaches the fertilisation site quickly to fertilise an ovum that is released earlier than normal. Semen deposited in the cervix survives longer. Due to its slow release from the cervix it is more likely to fertilise an ovum released later than normal.


Figure 42. Sperm reach ovum quickly


Figure 43. Sperm reach ovum slowly

## Hygiene

Hygiene precautions are observed to minimise, if not eliminate, the physical transfer of infective disease agents:

- between farms
- between animals
- from animals to humans
- into the cervix and uterus
- from miscellaneous sources.


## PREVENTING TRANSMISSION BETWEEN FARMS

Protective clothing. If possible wear rubber footwear and either overalls or a cape on the farm. If this clothing becomes soiled it can be cleaned more readily than ordinary clothes. Use disposable plastic overshoes on farms which are known to have a disease problem.

Washing. Scrub buckets and boots, paying particular attention to the tread on the sole.
Chemical agents. Use soap and/or antiseptics to improve the efficiency of all cleansing procedures.
Towels. Use disposable paper towels.
Minimise equipment. Take the minimum of equipment into the dairy or shed. The more items carried, the greater is the likelihood of transmitting infective agents. Apart from the bucket and scrubbing brush, all items should be carried in an equipment box.

## PREVENTING TRANSMISSION BETWEEN ANIMALS

Use disposable equipment once only. Do not split straws or re-use sheaths or insemination rods. When more than one cow is to be inseminated, the technician should use a fresh disposable glove for each insemination.

## PREVENTING TRANSMISSION FROM ANIMALS TO HUMANS

Gloves. The use of long 'obstetric gloves' is recommended. If gloves are not worn there is a strong possibility of serious infection occurring even though soap and/or antiseptics may be used for thorough washing immediately after insemination. Cuts and abrasions on the hands may permit the entry of infection.
Don't smoke. Smoking while handling contaminated insemination equipment is a sure way of transmitting infection to humans.

## PREVENTING TRANSMISSION INTO CERVIX AND UTERUS

Clean the vulva. Cleaning of the vulva prior to introduction of the insemination gun should receive careful attention. When gross contamination is present, a clean paper towel should be used for a final cleaning. Ensure the lips of the vulva are closed during cleaning to prevent faecal material entering the vagina.
Open the vulva. No matter how thoroughly the vulva is cleaned, the area will never be sterile. For this reason it is essential that the lips of the vulva be parted to permit free entry of the tip of the insemination gun. Opening of the vulva is part of step 6 of the insemination procedure above.
Opening the vulva can generally be achieved by wrist pressure directed downwards and to the left. With some cows it may be necessary to draw the cervix back and/or stroke the wall of the rectum before applying wrist pressure.
These methods prevent introduction of the insemination gun into the suburethral diverticulum. If they don't work and no assistance is available, place a piece of paper or cotton wool into the vulva so that it remains open enough to allow clean entry of the gun.

## MISCELLANEOUS SOURCE OF INFECTIONS

Interference by pets or children. Take precautions to ensure dogs, cats and children will not interfere with insemination equipment that is left unattended.

Accidental contact. Avoid contact between the insemination gun and shed walls, posts, rails, switching tails, etc.

Dirty insemination guns. Clean insemination guns regularly. Dismantle them and wash them in methylated spirits or boil for 10 minutes. Reassemble only when dry. Do not simply wash in water or disinfectant as this will lead to gumming up or corrosion of the gun.

Dust. Avoid unnecessarily dusty conditions. Make sure the hammermill or other dusty equipment are not going to be used during insemination times.

## Faults in AI technique

Serious faults in insemination technique have been encountered among technicians with many years experience as well as among those recently trained. The insemination of a cow is a complex operation and should be treated as such. By far the biggest cause of faults is complacency.

## Overexposure of semen

Frozen semen has a critical temperature of minus $70^{\circ} \mathrm{C}$. If the temperature of the dose is raised above this level and re-frozen, sperm will be damaged. Ampoules allow a considerable safety margin, and exposure for 30 seconds is acceptable as long as sufficient time is allowed for re-freezing.

The only time a straw should be removed from liquid nitrogen is when it is transferred from the container to the thawing solution. There is NO safe exposure time for straws. There are some basic rules to observe to avoid overexposure.

- Avoid raising the bucket above the frost line in the neck of the unit.
- Use forceps to handle straws, working as far down in the unit as possible.
- Never identify a straw by exposing it to read the bull's name. Identify semen by markings on mini-goblets and by an index for the container. If an individual straw has to be examined, handle it with forceps under liquid nitrogen. Place the mini-goblet in a bath of nitrogen and ensure that all the straws are covered by the liquid. Remove the straw from the goblet but keep it under the liquid. Bring the dose close to the surface to identify it. Do not raise it above the level of the liquid.
- Always lower the canister back into position as soon as the dose has been removed and placed in the thawing solution. Replace the lid immediately.
- Make all movements swift and precise when handling frozen semen.
- Never allow the level of liquid to fall below the tops of the mini-goblets. This level provides a margin of safety and avoids the inconvenience of goblets floating out of the canisters when the unit is refilled.
- Never remove semen from the liquid nitrogen unit prior to restraining cows.


Figure 44. Depositing semen all in one horn reduces chances of fertilisation.

## Incorrect site of semen deposition

Inability to pass an insemination gun through the cervix, or difficulty in doing so, is primarily due to inexperience. A greater and far more common mistake is to pass the gun too far into the uterus. This fault is prevalent, irrespective of experience, and is caused solely by inattention to detail.

The best fertility is obtained by depositing half to twothirds of the semen in the uterine body and the remaining semen in the middle of the cervix.

Since the uterine body is only 2 to 5 cm in length, uterine depositions must be made just through the cervix (see 'Insemination of the cow', above). Rapid sperm migration to both oviducts is facilitated by deposition in the body of the uterus.


Figure 45. Damage to endometrium


Figure 46. Check gun placement

Sperm deposited in the cervix survive longer than sperm deposited in the uterus, therefore partial cervical deposition is advantageous for cows in early oestrus, and for cows having delayed ovulation.

Passing an insemination gun too far through the cervix reduces fertility because:

- All the semen is likely to be in one horn, which lessens the chance of sperm migrating to both oviducts.
- Laceration of the extremely delicate endometrium is likely, even when organs are handled gently. Blood is spermicidal.
The use of force to overcome difficulty in passing the insemination gun through the cervix is a frequent cause of laceration. This may lead to sterility because of adhesions. Finger and thumb pressure on the insemination gun is the maximum that should be used. If the gun cannot be manipulated through the cervix, then all semen should be deposited in the middle of the cervix.

The placement of the gun is best checked through the side walls of the body of the uterus with the index finger and thumb from opposing sides, or with the index finger from underneath.

After insemination always check the tip of the sheath and straw for the presence of blood. This can be done whilst massaging the cervix after insemination.

When feeling for the gun the index finger should not be placed on top of the soft wall of the uterus as the finger may push the sharp tip of the gun into the uterus wall and cause it to bleed.

Rough handling and poor technique may cause the rectum to balloon, making it impossible to manipulate the cervix successfully. Removal of the ballooning may be attempted by placing one or two fingers through the constricting ring at the end of the ballooned area and gently massaging. This may induce the rectum to contract and blow the offending air, together with some faeces, out past the arm of the operator, resulting in relaxation of the rectal wall and giving the operator a good opportunity to grasp the cervix. This technique may also be used to clear faeces from the rectum.


Figure 47. Wrong way


Figure 48. Removal of rectal balloon

## Poor seal between straw and sheath

If the gun is loaded incorrectly some semen will escape into the sheath and perhaps into the barrel. This reduces the number of sperm available for fertilisation. Inspect the equipment after insemination to ensure that your loading procedure is correct.

After loading, the tip of the sheath should be carefully examined for cracks. There have been cases where straws have been pushed through the sheath and into the tract when deposition was attempted.

Sheaths which have been exposed to sunlight will become brittle, crack and shrink. All faulty sheaths should be discarded.

There may be back flushing of semen into the vagina and an uneven distribution of the semen if the plunger is not pushed in slowly and smoothly. Failure to loosen the manufacturer's plug by rolling before loading the gun may make depression of the plunger difficult.


Figure 49. Poor seal


Figure 50. Bladder insemination

## Neglecting to open the vulva

Opening the vulva before the introduction of the gun is a hygiene precaution of major importance. Irrespective of the cleaning precautions practised, there will be heavy bacterial contamination of the vulva. Transfer of bacteria directly into the uterus is therefore inevitable unless the vulva is opened adequately.

In most cases pressure backwards, downwards and to the left with the wrist (for operators with their left arm in the rectum), will adequately part the lips of the vulva. Alternative approaches for difficult cows are:

- to draw the cervix backwards as wrist pressure is applied
- to move the hand slowly back and forth in the rectum several times before applying wrist pressure
- to massage the cervix and uterus before attempting to open the vulva.

Drawing the cervix backwards as wrist pressure is applied increases the likelihood of passing the gun into the urethra. Particular care must therefore be taken to ensure that the insemination gun is introduced at an angle $30^{\circ}$ below the horizontal. Drawing the cervix backwards will also form folds in the vagina. Consequently, the cervix has to be pushed forward once the gun has been introduced to the vestibule of the vagina.

## Thawing

Thawing of semen straws in water at $35^{\circ} \mathrm{C}$ is recommended because sperm revival is increased due to the faster thawing rate. During cold weather when straws are thawed in warm water, the insemination gun should also be warmed up. This can be achieved easily by holding or rubbing in the hands.
The semen should be placed in the cow as soon as possible after thawing.
Straws must be carefully dried after thawing and before loading the gun.

## Preparing for an AB program

## Summary of planning steps

1. Check the feasibility of the planned program. There must be definite reasons and benefits for attempting a program. Consider whether these can be achieved more easily and cheaply by other methods.
2. Determine the best time to attempt the program. Consider the availability of feed and labour; the farm work load; and existing animal husbandry practices such as calving patterns, weaning times, etc. to see if these will be compatible with the program's implementation. Also avoid times of environmental stress such as periods of extreme heat or cold.
3. Determine the type of program to be undertaken i.e. observed natural heats or synchronised program.
4. Make provision for suitable paddocks to house the breeding herd for observation. Consider paddock location and size, shade, feed and water. If supplementary feeding is needed, order it or provide it ahead of time. Cows should be fed sufficiently so that they are gaining weight for six weeks before and six weeks after the program, to ensure maximum calf drop.
5. Select and identify cows to be included in the program. Work them through the yards to get them into a routine. Tag cows before commencing the program. Only those with maximum conception chances should be included. Select the cows and plan the feed up to one year ahead and maiden heifers are most suitable for many beef programs.
6. Check the restraint facilities before the program starts.
7. Order equipment, semen and nitrogen before it is required. Leave precise delivery instructions with the $A B$ centre. Delays can be costly. Ensure that sufficient equipment, semen and nitrogen are on hand and make provision for rapid re-supply if necessary.
8. Have clean up bulls on hand (one bull per 100 cows) at the completion of the program if required. An AI program will require significant input before, during and after the actual insemination procedure. Such programs should not be undertaken unless there are welldefined benefits and foreseeable outcomes. While there are many factors that can limit the success of any program, there is no compromise for good planning, preparation and adherence the guidelines for good heat detection and insemination technique.

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## Reasons for conducting and AB program

Traditionally AI was promoted as a way of controlling reproductive disease and improving the genetic composition of any herd. In areas where venereal disease can be a problem, AI can reduce the spread and incidence of these diseases. With many breeds using Breedplan and Group Breedplan, the use of AI has allowed for the improved evaluation of animals across a range of environments. The interwoven network of progeny as a result of AI has provided a strong base for accuracy in the Breedplan and Group Breedplan values.
AI has provided stud managers with the ability to produce a greater number of progeny from a fashionable bloodline or performance trait. The international sale and transfer of genetic material is a much cheaper when compared to the alternative of importing or exporting the animals.

The environment also plays an important part. For beef producers planning a cross breeding program, non adapted breeds can be used in an AI program without the problems of managing a non-adapted bull in a difficult environment.

On a small holding AI can remove the need for a bull and the associated management problems as well as allowing the use of a range of genetic materials throughout the small herd.

On large holdings AI is commonly used in bull breeding programs to breed replacement herd bulls. The results of any AI program are government by many factors. When budgeting and planning any program, be realistic about the results. Consideration should be given to the possibility that the results may be poor (e.g. low conception and calving rates). Many factors will contribute to the overall results of a program. The oestrus detection method, nutritional status of the herd, the temperament of the individual animals, the skill of the inseminator, the environment (e.g. mean daily temperature), and facilities for the AI program can all affect the results that a producer can expect from an AI program. Good preparation and management of a program is essential but this does not always guarantee high conception rates.

## Costing an AI program

The cost of landing an AI calf on the ground will vary tremendously. Before a program is attempted it is advisable that a budget is prepared. It is possible, but not common, for a well conducted AI program to produce calves at a cost comparable with those produced by natural service.

## Budgeting

The cost of AI calves will differ depending on the price of the semen used, the type of program to be used, (depending on whether synchronisation drugs are used) and on the results obtained from the program. Realistically all costs should be included and should at a minimum take account of the following :-

Labour. Labour must be costed at a realistic level, even for self administered programs. It takes highly skilled labour to successfully conduct an AI program. Labour will be needed for mustering, heat detection, synchronising drug administration procedures (if applicable), cow identification and drafting, restraint, insemination procedures, record keeping and equipment maintenance.

Equipment \& infrastructure. Provision and maintenance of suitable facilities for restraint and cattle handling procedures should be maintained.
The yard structure should be designed to handle and hold the required number of animals and minimise the stress on both the animal and operators during the detection and drafting processes.

A strong crush with an easily operated kicking gate is best to inseminate the cows.
Provide a roof area, at least over the crush, as this will minimise any damage to the semen by sunlight and offer some weather protection for the operator.

Prior to the commencement of the program check that:

- The yard fences and gates are in good repair
- All the hinges and catches are working correctly
- All moving parts well are lubricated.

Animal husbandry procedures. Labour and other costs are incurred during the selection of suitable cows for inclusion in the program before it even starts. These costs need to be recognised. Costs are involved with the pregnancy testing and also with the methods used for monitoring the success after the completion of the program.

Welfare and nutrition. The provision of suitable feed and water, over and above the
normal nutritional requirements for the cattle, need to be considered as part of the costs associated with the AI program. Cattle may have to be supplementary fed to ensure they have suitable body condition, allowing them to cycle before the commencement of the program. Even the 'locking up' of paddocks for preferential grazing during the program will incur an opportunity cost as a result of conducting the program.

Semen costs. The cost of straws will range considerably. From the low cost use of an owners own bull (usually a minimum of about $\$ 3.00$ per straw for processing costs) through to the purchase of expensive imported semen.

AI Equipment. The cost of purchasing, maintaining and depreciation of AI equipment (such as liquid nitrogen tanks and kit boxes), must be considered. Similarly the cost of consumables such as heat detection devices, disinfectants and paper towel must also be included.

Synchronising drugs. The cost of drugs for the synchronisation of the cycles of the cows and the administration of these drugs is considerable. The cost of the drugs will vary greatly according to the type of program attempted and programs using a number of drugs, which attempt to minimise the labour requirements for heat detection often have lower success rates. Lower success rates will ultimately increase the cost per live calf at the end of the program.

## Results

The results of many $A B$ programs will fail to meet the expectations of some people who are led to believe in unrealistic possibilities when using AI. Expectations are often far too high as a result of frequently exaggerated results from other programs.

A realistic level of success for Beef producers to aim for is one live calf per two straws of semen used. This is a practical and achievable success rate on which to prepare budgets. Although it is possible to get better results than this from very well conducted beef AI programs, it is not common. Therefore it is advisable to budget for only one calf per two straws used. Many beef AI programs achieve much lower returns than this and unsuccessful programs may result in a cost for each calf on the ground that is far greater than initially expected. The best programs will seek to minimise the potential for failures.

## Draft budget example

Following are some estimates of the costs that could be expected in conducting a $100 \mathrm{cow} /$ heifer program.
Semen costs. For most commercial cattlemen $\$ 30.00$ per straw would be the maximum price that would be considered when purchasing semen. Although price does not necessarily reflect quality, good straws are not usually cheaper than $\$ 10.00$ to $\$ 30.00$ each. A realistic figure for the total cost of the semen and provision for a liquid nitrogen tank for a 100 cow program, is approximately $\$ 2,000.00$.

Incidental costs. For a 100 cow program approximately $\$ 80.00$ should be allowed for consumables such as gloves, sheaths, glove lube and paper towel. This would also cover costs associated with the depreciation on guns, scissors and kit boxes.

Labour. AI programs are hard work and require skilled labour. Use of heat (or oestrus) synchronising drugs can reduce the labour costs, however this is also at a cost. Even with the strategic use of synchronising drugs a minimum of 40 labour hours will be needed for heat detection, drafting, insemination and other stock handling procedures. It is unrealistic to cost this at anything less than $\$ 400.00$. Costs of $\$ 1,000.00$ or more are common and perhaps more realistic.

Synchronising drugs. The costs will vary greatly depending on the type of synchronising program attempted. Programs that attempt to eliminate or greatly reduce the need for heat detection and hence reduce labour costs can also potentially reduce the conception rates. This reduction can in itself seriously affect the final cost per calf. Some of these programs
may use up $\$ 25.00$ worth of drugs per animal, sometimes more. These types of program also require frequent and intensive handling of stock. For most Queensland AI programs, especially those using bos indicus or derived animals, many recommend the 10 day program using prostaglandin. Prostaglandin must be obtained from a veterinarian. For a 10 day prostaglandin program for 100 cows/heifers drug costs can be as low as $\$ 200.00$

Heat detection costs. In most cases heat mount detectors are recommended for beef AI programs, especially for those programs using synchronising drugs. For 100 cows, this cost will be approximately $\$ 170.00$.

Total Rough Costs for a 100 cow program

## Semen -

Incidentals
Labour
Drugs [10day program]
Heat Detection Aids
\$2,500.00
\$2,000.00
$\$ 80.00$
$\$ 400.00$
\$200.00
\$170.00

## Costs per calf

If we were to assume a success level of one live calf per two straws of semen used then each calf from the above program would have cost a minimum of $\$ 57.00$ each. If the labour costs were allocated at the more realistic level of $\$ 1,000.00$ then the cost of calves as a result of the AI program (at the same success rate) would be a minimum of $\$ 62.00$. If other synchronising routines are attempted the cost of the drugs will increase greatly (from $\$ 150.00$ to perhaps over $\$ 2,000.00$ ) and even if the success rate was not adversely affected, the cost of landing a calf on the ground in the above program may rise to $\$ 90.00$ or more per calf.

At cost levels of this magnitude usually only specialist commercial operators or studs can often justify the cost per calf of AI.

Commercial AI operators. Successful commercial use of artificial breeding in beef operations is evident in situations where cattle producers tap into specialist marketing opportunities (such as in the production of Wagyu cattle for the specialist Japanese market). Another situation may be where an expensive bull, with easy calving and high growth rate EBV's would be a good option for use on a large number of maiden heifers. Some of the more progressive breeders now collect semen from their expensive sires and use it in well conducted AI programs over large numbers of maiden heifers. This exercise is to ensure the return of a large number of high quality calves in a relatively short period of time. This helps to maximise the genetic return from the quality bull and these sires are then used as the 'clean up sires' after the AI program.

AI can also enable commercial cattle breeders to access the top sires as identified by Group Breedplan at a realistic price.

## Factors affecting reproductive cycling

## Nutrition

Nutritional factors influence post-calving fertility. Body condition has a significant bearing on reproductive efficiency; cows gaining 0.25 to 0.5 kg per day are more likely to cycle and conceive than those animals which are losing condition or even just maintaining condition.

The major components of a ration are:

- proteins
- carbohydrates
- fats
- water
- vitamins


Tropical pasture has low protein in winter

- minerals
- roughage (for 'gut fill').


## PROTEINS

Proteins are a complex group of substances which are characteristic of living matter. They are essential for growth and the maintenance of body functions including reproduction. Mature native tropical and sub-tropical pasture grasses are generally low in protein, especially in winter, and unless some form of supplementation is used when grazing these pastures, body condition and reproductive performance may deteriorate. Feedstuffs which have a high protein content include cotton seed or soybean meal and good quality legume hay. Urea provides the least expensive form of non-protein nitrogen supplementation. The bacteria in the rumen (paunch) convert it into protein. Licks or drum rollers with a ureamolasses solution can assist in maintaining body condition when cattle are run on low quality pasture.

There must be an adequate level of protein in the ration for the animal to utilise carbohydrates for energy production. Cattle can utilise even very poor quality pasture provided there is sufficient protein.

## CARBOHYDRATES AND FAT

Carbohydrates and fat provide energy which is essential for all body functions. When animals are under nutritional stress, e.g. during lactation, energy supplementation may be required. Grain and molasses are cheap sources of energy. Energy supplementation allows more efficient use of available roughage. (Molasses is a commonly used energy supplement especially in the sugar producing states).

Good quality pasture and crops such as ryegrass, oats, sorghum and lucerne are generally adequate in both energy and protein.

## WATER

Water is essential at all times. Dairy cattle, when lactating, require more water than beef animals. If cattle are grazing on very lush pasture their water consumption will fall. Beef cows need up to approximately 40 L per day whilst dairy cows need far more than this while lactating. Water medication, for the delivery of minerals and proteins, is also a cheap and reliable alternative to be considered in any supplementation program.

## VITAMINS

Prolonged vitamin deficiencies are extremely rare in grazing cattle.

## MINERAL

While many minerals are essential for good health and reproduction, phosphorus ( P ) deficiency is of most importance in Australia. It is easily recognised as 'Peg Leg' or bone chewing. Marginally deficient cattle will appear normal but will have reduced reproductive performance.


Cows require supplements to maintain production
Trials in marginally P deficient areas have shown that marked increases in conception rates can be obtained by making $P$ supplements available to all breeders and growing stock. Critical periods are the last third of pregnancy and during lactation. At these times phosphorus requirements are high.

All dairy cattle need phosphorous supplementation. This boosts production as well as reproductive performance.

## Effects of nutrition on fertility

The effects of nutritional stress during the mating period can be reduced or overcome by supplementary feeding and strategic weaning.

Supplementary feeding. This should only be undertaken after consideration of the costs and likely benefits. The strategic use of improved pasture or crops can often provide the required lift in feed quality in the most economical way.

Strategic weaning. This can be one of the most useful and economical methods of alleviating breeders from stress. Weaning time should be gauged by the condition of the breeders and the quality of feed available to them. If the cows are in good order, calves can be left on them for a longer period. If the condition of the cows is falling, calves should be weaned. Try to wean prior to winter or any prolonged dry spell. With the calves removed the breeders may at least hold condition or gain weight before calving.

Early weaning should be normal management practice in drier tropical areas. It is cheaper to feed the calves directly than through their mothers. Weaning at weights down to 150 kg should be considered in normal seasons and in emergencies, such as severe drought conditions, even lighter calves can be weaned advantageously.

Spike feeding. In tropical areas an energy boost for a short period during pregnancy can increase the chances of the cow conceiving after calving. This does not have to be prolonged. Six to eight weeks is generally sufficient.

Early weaning or a short sharp burst of energy supplementation can be effective in boosting conception rates for subsequent matings after calving.

## Diseases of reproduction

There are several diseases which effect the reproductive tract, cause abortion and affect fertility. Leptospirosis and Brucellosis are contagious diseases which can also be transmitted to humans. Vibriosis and Trichomoniasis are both venereal diseases which do not affect humans. Pestivirus, as the name suggests, is a viral infection and Neospora is parasitic.

## LEPTOSPIROSIS

Several strains of the Leptospira organism cause disease in Australia: Leptospira pomona, L. hardio, L. tarassovi and L. icterohaemorrhagiae. The organism is fragile and will only survive


Cattle can contract leptospirosis by drinking water contaminated by wild pigs.
a few days outside the host. It causes a serious (but generally not fatal) fever in man. The disease in humans is known as swamp fever or tropical fever. The highest incidence of this disease in humans is found in veterinarians, inseminators, dairy and pig farmers and abattoir workers.

Transmission. The organism enters hosts - horses, pigs, cattle, man, rats, etc. - by their ingestion of infected material, especially water, or by skin penetration through mucus membranes, such as those of the eyes and mouth, or through cuts and abrasions of the skin.

Leptospires localise in the kidneys and will be excreted in the urine for up to two months by cattle and pigs. Wild pigs urinating near or into the water supply are an important means of spreading the organism. Rats, bandicoots and other small animals are also common causes of transmission. Bulls rarely transmit the disease mechanically but the organism may survive in diluted semen.
Effects. About 25\% of infected cows will abort, usually in the last third of pregnancy. Calves may be born weak causing high neonatal losses. There can be a high mortality rate if young calves contract the disease. Signs in calves include red water (haemoglobinuria) and sudden death. (Calves rarely get red water from tick fever.) Cases of abortion occurring during wet periods may often be associated with the introduction of infected animals. These abortions are not normally followed by retained membranes.

Diagnosis. Blood tests at a laboratory to determine antibody levels and type of organism present.
Control. Routine vaccination of breeders and of calves at four to ten weeks of age is recommended in suspect areas. Blood tests will have to be performed to determine which vaccine should be used. Dairy cattle should be vaccinated twice a year. Once a year will suffice for most beef cattle. Drainage of low lying ground and fencing off suspicious areas may assist in control.

Treatment. Streptomycin is the best drug to use as it kills the organism and prevents excretion in the urine. Valuable cows and bulls are usually the only animals treated. In most cases antibiotic treatment is not cost effective.

## BRUCELLOSIS

Bovine brucellosis used to be a serious cause of abortion in Australian cattle herds. Australia is now free of Brucella abortus, the strain of Brucella that causes abortion in cattle. Australia conducts ongoing surveillance for Brucellosis and it is no longer considered a cause of abortion and infertility in Australian cattle herds.

## VIBRIOSIS (Campylobacteriosis)

This is a venereal disease. The organism cannot live outside the genital tract of the cow or bull.
Transmission. The disease is spread by infected animals mating with clean ones.
Artificial insemination with contaminated semen may also transmit the condition. If not treated, bulls remain carriers but cows will develop an immunity. Young bulls are less susceptible to infection than older bulls.

Signs. Often the only sign of the disease is reduced herd fertility. Mid-term (five months) abortions may occur. There can be a marked drop in conception rates if an infected bull is introduced into the herd. Because of early embryonic deaths, infected cows show irregular returns to service. Detailed records such as those kept by well managed dairy farms are needed for diagnosis by records.

Diagnosis. Collect samples of vaginal and preputial mucus for laboratory diagnosis.
Control. Artificial breeding eliminates vibriosis as infected cows develop immunity and clean cows will not be contracting the condition. Vaccines are available and these are quite effective with young breeders. They may leave unsightly lumps at the site of injection.

Treatment. Bulls - vaccination is the most effective and preferred treatment but a preputial douche of penicillin and streptomycin in peanut oil, ten minutes daily for three consecutive days may be used. Cows - intra-uterine infusion with streptomycin and penicillin can be attempted. This is expensive. Most cows will develop a natural immunity and breed normally after six to twelve months.

## TRICHOMONIASIS

This is a venereal disease caused by the Trichomonas foetus organism. It is not transmitted to man.

Transmission. The disease is spread by infected animals mating with clean ones. The organism will only survive in the reproductive tract. The bull's glans penis and prepuce seem to harbour the greatest concentration of the organism.
Signs. Frequently the only sign is reduced herd fertility. The disease causes early abortions, at four months pregnancy and under. This is seen as irregular and lengthened oestrous cycles. The embryo may not be expelled when it dies. There may be complete re-absorption and in some cases pyometron. Purulent discharges may be seen. In some cases mummified foetuses will remain in the uterus.

If the penis of the bull is affected it will appear inflamed.
Diagnosis. Preputial and vaginal mucus samples can be cultured in a diagnostic laboratory.
Control. Management and artificial breeding.
Treatment. Seek veterinary advice. As a general rule animals should be culled.

## BOVINE PESTIVIRUS

Bovine pestivirus is found worldwide. It is also referred to as bovine viral diarrhoea virus (BVDV) and mucosal disease virus. Bovine pestivirus is now recognised as an insidious cause of losses in beef and dairy herds in Australia. Infection is widespread, with many herds having evidence of infection with this virus, even extensively managed beef herds. In herds recently infected with pestivirus, production losses of between 25 and $40 \%$ have been recorded due to reduced reproductive performance, death losses and ill thrift. If pestivirus stays in the herd, annual production losses between 5 and 10\% commonly occur

Transmission. Bovine pestivirus is spread by close contact (nose-to-nose) between cattle. The greatest period of spread is during yarding, particularly when cattle from different groups or herds are mixed together or penned in adjacent pens. In the past it has commonly been misdiagnosed as other cattle diseases

Signs. Bovine Pestivirus is capable of causing a large number of disease "syndromes" in cattle herds with a wide range of associated pathology.

Bovine viral diarrhoea
Bovine viral diarrhoea occurs when healthy normal cattle are infected with pestivirus. It is rarely seen in Australia, with most pestivirus infection going unnoticed. When seen, signs include a transient fever, a depressed "hollow" appearance, diarrhoea and sometimes a cough. Cattle infected with pestivirus may also be more susceptible to other infections due to a depressed immune response while their body copes with the pestivirus infection. Infected cattle develop a strong immunity when they recover.

Foetal infections with pestivirus
Bovine pestivirus is capable of crossing the cow's placenta and infecting the developing foetus. If cows lack immunity to pestivirus and are infected while they are pregnant, the virus can damage the foetus. Cows that have immunity to pestivirus from previous exposure can block this passage and protect their foetus.

Foetal infections with pestivirus result in a wide range of disease syndromes and production losses. The losses that occur depend on the stage of pregnancy when foetuses are infected with pestivirus.

- If the cow is infected in the first month of pregnancy, the pregnancy is terminated either by abortion or resorption of the foetus by the dam.
- If the foetus is infected in the second to the sixth month of pregnancy, a variety of different syndromes can be observed. The foetus may still be aborted (this does not necessarily occur straight away); but, more often, the foetus survives full term with the resultant offspring born malformed, weak, "dwarfed", stillborn, or clinically healthy but "persistently infected" with pestivirus. Persistently infected calves may grow well, but generally are unthrifty compared to others the same age and they often suffer from chronic scours or pneumonia.
- If infection occurs around three to five months of pregnancy, the virus affects the developing nervous system of the foetus. Calves may not be able to stand or suck or may develop convulsions after birth because they are missing parts of their brain. These calves may also have eye abnormalities such as blindness and cataracts or bent up front legs. Some calves will survive but have a wobbly gait and may have a permanent head tremor.
- If the cow is infected between 6 and 9 months of pregnancy, the foetus is generally resistant to any adverse effects of the virus.
The most important outcome of foetal infection with pestivirus is the birth of calves that are "persistently infected". These animals shed pestivirus for life, constantly infecting other cattle mixed with them, in particular, pregnant heifers and cows.


## Mucosal disease

Persistently infected cattle may also develop mucosal disease. Mucosal disease is the most dramatic syndrome associated with pestivirus infection and the syndrome most often recognised by producers. Affected cattle drool excessively, appear depressed and feverish, have persistent often bloody diarrhoea, and sometimes a soft cough and lameness (symptoms that can easily be confused with Foot and Mouth Disease and some other exotic diseases!). The severity of mucosal disease varies from an acute form with death within a few days to chronic wasting disease.

Diagnosis. Blood tests can be done to identify bovine pestivirus in live animals. Tissues collected at post mortem from dead cattle and aborted foetuses can also be tested for pestivirus. Blood samples can also be collected from a cross section of a herd to determine if cows or heifers have been exposed to pestivirus by determining their antibody status. Bovine pestivirus should always be considered where there are outbreaks of disease involving foetal loss, abortions, stillbirths and the birth of deformed calves, neonatal death loss especially involving intractable scours or pneumonia, post weaning ill thrift, chronic diarrhoea and wasting. It should also be considered in cases where there is mucosal ulceration, especially involving the muzzle, oral cavity, gut and interdigital space

Control. Control of bovine pestivirus centres around ensuring replacement heifers develop a strong immunity before they are bred. In herds that are currently infected with pestivirus, control can be achieved by mixing a "persistently infected" calf with replacement heifers prior to breeding.
Treatment. In herds that are free of pestivirus, stock control is the key. Keep introduced stock away from pregnant females. A pestivirus vaccine is now registered and commercially available for use in Australian cattle herds. Vaccination prior to breeding is recommended to prevent foetal infections from occurring.

## NEOSPORA CANINUM

Neospora caninum, a microscopic protozoan parasite, was first described a little over a decade ago and has since been shown to be a major cause of bovine abortion throughout the world. In some areas such as the north coast NSW, Neospora caninum is thought to be responsible for over $30 \%$ of all abortions in cattle. Researchers have identified a $5 \%$
reduction in milk production in infected first-lactation dairy heifers and also decreased weight gains in infected beef cattle under feedlot conditions. Neospora infections have also been reported from other animals, including dogs, sheep, goats, horses and deer, and a close relative of this parasite, Noespora hughesi has been described in horses.

Transmission. Infection of a cow by Neospora caninum is probably by two main methods: vertically (i.e. congenital infections from cow to calf before birth) or laterally (cows eat parasite oocysts (eggs) defecated by a carnivore, such as a dog). It is highly unlikely that the parasite is transmitted by contact, sexually, or through milk.
Congenital infection has been shown overseas to be the major route of infection and cycling of the parasite within herds. Usually only a few infected foetuses will be aborted and the calf will be born healthy and then potentially infect her own calf in turn. The infected cow may have up to a $90 \%$ chance of infecting her calf before it is born. An infected cow has about three times the risk of aborting than a non-infected animal.

Dogs are the definitive host of the organism. They probably become infected after eating infected foetal tissue or afterbirth, then pass parasite oocysts in their faeces for up to several months.

Signs. The principal sign seen with Neopsora infection is abortion. Abortion due to Neospora typically occurs between four and seven months of gestation, but may occur from three months to term. Foetuses aborted before three months may not be observed, therefore the role of Neospora at this stage of gestation is not known. Infected calves may be born showing incoordination and paralysis of the limbs, but this is uncommon. Adult cows have no clinical signs of illness following infection.

Within a herd, abortion due to Neospora can be sporadic, with individuals aborting occasionally and in low numbers throughout the herd, or it may occur as an abortion storm. An abortion storm is when a large number of animals abort within a short period of time with up to $33 \%$ of the breeding herd aborting within a few months! Interestingly, some properties may have over half their cattle infected with the parasite and never encounter any reproductive problems, then an abortion storm occurs. What triggers these abortion storms is not known, but events that suppress the immune system of the cow are being investigated (immunosuppressant toxins which can occur in mouldy fodder, and bovine pestivirus, have been suggested).

Diagnosis. Diagnosis of Neospora abortion is best made by examination of the aborted foetus for microscopic lesions which typically occur in the brain, heart muscle and lung tissue. A test is available for detection of antibodies in the blood of cows and heifers, however, the presence of antibodies alone in a blood sample from a cow that has aborted is not sufficient to indicate that she aborted due to Neospora infection.

Control. Firm control recommendations are difficult to make as the full biology of this parasite in Australia is not known. However, it is advisable where practical to limit the access of farm and wild dogs to infectious material such as aborted foetuses, stillborn calves and afterbirth, and prevent exposure of dog faeces to pastures and stored feed (this is also advisable for hydatid control).
It should be noted that even afterbirth from non-aborting animals may contain parasites which are infectious to dogs and cattle (thus clearing up afterbirth is also advised, if possible).

On properties with a low risk of transmission from dogs, attempts can be made to breed the parasite out of a herd by testing cows using the blood test for antibodies and not including infected cows in breeding herds or groups for A.I. The screening of embryo transfer recipients to ensure their freedom from infection with Neospora is especially advised, particularly if very valuable embryos are being transferred.

The organism is not transferred by embryo transfer, and this can be use to get the most pregnancies from infected cows, provided the embryos are transferred from infected cows to uninfected recipients.

## Conducting an AB program

## Oestrus detection methods

Oestrus, or heat, is the period in the reproductive cycle when the cow will permit mating. Accurate detection of oestrus is the most important part of an AB program. Irrespective of the competence of the inseminator, the facilities available and the condition of the cows, the artificial breeding program will fail if cows are inseminated at the wrong time.

Personal observation is the most accurate and reliable method of heat detection available. The majority of artificial breeding program failures can be traced to nutrition and inadequate heat detection.

## Visual signs of oestrus

The most obvious and useful sign of oestrus is mounting behaviour.
Oestrous behaviour usually occurs in the following stages:

1. The first indications of approaching oestrus are that the cow may appear restless. Some cows may appear aggressive and butt other cows, others may bellow frequently. Some chin resting may occur.
2. A short time later the cow attempts to ride other animals, particularly if none of the other cows attempt to ride her. These cows will often display signs of sexual interest - nosing other animals, smelling them, nose wrinkling, grunting before mounting and frequent dribbling of urine. All cows mounting other cows should be watched closely to see if they progress to standing heat.
3. As the cow gets nearer to ovulation (the fertile stage) she will stand still while other cows mount her. Stages 2 and 3 are not definite but merge gradually. So cows early in heat will stand occasionally but mount frequently; cows later in heat mount occasionally but stand to be mounted quite frequently. It is best not to inseminate a cow unless she has stood to be mounted at least once. Dairy cows display this mounting behaviour quite often and visibly while beef cattle, especially Bos indicus cattle, mount far less frequently.

It is not uncommon for cows which are approaching the last third of pregnancy (i.e. six months plus) to display mounting activity. This is due to a hormone change caused by a slight regression of the corpus luteum.
4. Clear stringy mucus often covers parts of the legs and tail. Large amounts may hang in strings from the vulva. This may be particularly evident when inseminating. Uterine massage stimulates contraction, which will force mucus out of the tract. In the early stages of heat the mucus is watery. In later stages it turns stringier and thicker. (If the cow has ovulated, blood will appear in the mucus.)


Figure 51. Clear mucus hangs in strings from the vulva

Other signs of impending heat that should be watched for include:

- The vulva becoming swollen, wet and flabby.
- In some cows, becoming restless and being unusually alert, craving companionship and bellowing. They may walk along fence lines, urinate frequently and hold their heads up and tails to one side.
- Hair on the base of the tail being rubbed and abrasions appearing on the pin bones and base of tail. In wet weather, mud being left on flanks and hips from the dew claws of mounting cows.
- Dairy cows showing fluctuations in milk production and changes in temperament.

Despite all claims to the contrary it's not yet possible to consistently conduct successful artificial breeding programs without visually detecting oestrus in cows in the program. Mechanical methods of heat detection and oestrus synchronising drugs make heat detection easier and reduce time taken but cannot successfully replace visual detection.

## GUIDELINES FOR VISUAL HEAT DETECTION

Follow the guidelines below when carrying out visual heat detection.
TIME
A minimum of one hour per 100 cows per day should be spent visually observing heat behaviour in the cows. The longer the time spent observing, the better the results.

## TIME OF THE DAY

British breed Bos taurus cattle display signs of heat best at or around sunrise and sunset. This is most convenient for dairy cattle breeders as heat detection routines create no extra management duties because cows are handled at these times for milking.

Beef cattle breeders will need to adopt special management procedures. Breeders of Bos indicus cattle should even consider extra observations apart from sunrise and sunset as many Bos indicus animals do not display signs of heat as readily as Bos taurus animals.

A night time observation (usually after midnight), by spotlight or torch, can be quite useful for Bos indicus cows in addition to the normal morning and evening observations. Hotter daylight temperatures reduce visible displays of oestrus behaviour. The majority of Bos indicus cows commence cycling at night.

## IDENTIFICATION

Every animal included in an artificial breeding program must be individually identified. This can be done with large double sided ear tags, freeze brands, paint brands or any other method that makes it possible to identify an animal from a distance for the duration of the program. Large paint brands on the ribs (so that other cows' mounting activities do not rub


Large paint brands are highly visable however both sides of the animal should be painted.


Highly visible, large, doubled side ear tags are also functional if easily distinguished from a distance. the brand) are the most practical. Both sides must be painted. The brand may need touching up during the program.

The greater the number of animals in the program, the more critical is individual identification. Problems are unavoidable with heat detection of any mob or herd over 100 cows. (Beef breeders may find it easier to do a series of smaller concise programs than one large unwieldy program.)

## RECORDS

Good records are essential. Whatever occurs during your artificial breeding program, write it down. Dairy farmers with a herd calving all year round will find 'heat sheets' extremely useful. Beef breeders usually find a pocket notebook the most convenient. Good records assist in all facets of management especially with pregnancy status of cows.

## LOCATION

The actual place where you observe the cows for signs of heat is almost as important as when you observe them. Paddock observations are more useful than observations in small confined yards, providing the cattle are not too scattered. Signs of heat are most easily seen when cattle are gently pushed into mobs. Violent disturbances make meaningful observations impossible. Most accurate detection occurs when cows are relaxed. Generally, dairy observations present no problems as most dairy cows are intensively grazed and are used to being handled. Careful planning is needed for most beef situations (refer to 'Oestrus synchronisation' later in this chapter).


Figure 52. A dye release style of heat mount detector


Panel reveal style of heat mount detector

## Mechanical methods of detection

Mechanical means should be used only as aids to detection. They are not meant to replace visual observation. They are best used in combination with visual signs.

HEAT MOUNT DETECTOR (HMD)
A heat mount detector is a device which can be glued on the midline of the cow's back between the hip bones. There are two main types of devices that are commonly used. The first type releases a coloured dye and the second device reveals on coloured panel similar to that of a 'scratch it' lottery ticket. Both systems rely on the sustained pressure and rubbing from the brisket of an animal which is mounting the standing cow to activate the device.

The positioning of the HMD pads will depend on the size of the cow to which it is fitted and the size of her herd mates who will mount her to trigger it. Bigger cows need the device placed near to the tail head. (Removal of the pad must be treated as a positive sign, because they are often lost with sufficient mounts.)

The advantage of HMDs is that they are visible from a distance and do not require interpretation for results as do tail paint or chinball harness marks.

Their disadvantages are that:

- pads may dislodge, especially in areas where cows rub on trees due to irritation caused by buffalo fly or ticks
- the adhesive may cause irritation and dermatitis
- there may be false positives
- application of the pads requires handling and labour
- extremes of weather may cause faulty operation.


Tail paint - a thick plaque is needed


A chinball harness on a teaser animal

## TAIL PAINT

Using commercially available brands of tail paint, a 'plaque' of hair and paint approximately 20 cm long and 3-5 cm wide can be painted over the butt of the tail. This can best be done by painting both against and with the 'grain' of the hair on the tail. A thick plaque is needed.

This plaque lasts for just over a week under most conditions, unless disturbed by the mounting action of another animal. If the cow is mounted, the plaque will turn to powder and disappear leaving only a ring of coloured hair.

Tail paint disturbances however need to be 'read' and accurate interpretation of results may need considerable experience. Tail paint signs are not as definitive as heat mount detectors. The advantage of tail paint is that it is inexpensive. Different colours can be used e.g. one colour to identify cows cycling before commencement of the program, another during the program, and still another to see which cows cycled after the program.

## CHINBALL HARNESS

This device can be attached to a teaser by an adjustable headstall. An oil-based 'ink' is contained in a stainless steel tank under the animal's chin. Cows on heat are identified by long streaks of ink on the back and rump left by the teaser dismounting.
If correctly interpreted, chinball marks are a very good indicator of a cow's sexual activity. They are particularly useful when used on 'clean up' bulls to determine which cows have conceived to the artificial breeding program and which to the clean up bull.
Chinball harnesses also have disadvantages:

- A teaser has to be used (see the comments on teasers, below).
- The teaser may resent the harness and attempt to remove it. Give the animal a few weeks to become accustomed to the equipment before filling it with ink.
- There may be false positives, especially in yard situations with very active teasers.
- Ink may need frequent replacement with very active teasers.


## TEASERS

Teasers are animals (usually male) used to detect heat in the females of the herd. They should be sterilised or incapable of service, and are mostly used in conjunction with mechanical heat detection aids (e.g. heat mount detectors, tail paint or a chinball harness). There are various types of teasers:

## 1. CAPABLE OF SERVICE

Teasers which can service are capable of spread venereal diseases (see the section on diseases in the chapter 'Preparing for an AB program'). Their use is not recommended in cases where venereal disease is a risk.

Vasectomized bulls. By removal of part of the vas deferens (vasectomy) a bull is rendered sterile. Bulls may remain fertile for up to 3 months after the operation, due to sperm stored in the tract.

Cryptorchid bulls. A cryptorchid (or rig) is a bull in which one or both testes are retained in the abdomen. The retained testis cannot produce viable sperm but produces the male hormone testosterone which maintains libido. Any descended testicle must be removed (castrated) to ensure sterility.
Testosterone injected steers. Libido is induced in castrated males by testosterone injections. Repeated injections are needed to maintain hormone levels. This can be expensive.

## 2. INCAPABLE OF SERVICE

Teasers incapable of service are not a venereal disease risk.
Sidewinder bulls. The penis is transplanted from the midline to the flank so that it protrudes at right angles to the body. In most circumstances these are the best teasers to use.
Nymphomaniac cows. Cows with cystic ovaries will actively seek out all cows on heat. These cows are generally a nuisance in most herds, creating management issues.


Figure 53. Sidewinder bull

Deviated penis or backwinders. With these the penis is redirected back to under the tail. Many of these animals suffer sunburnt penis and get infections causing them to lose interest in detecting cows on heat.

## MISCELLANEOUS TEASERS

An apron may be placed in front of the sheath on a normal bull to prevent service. This is risky as it does not always remain in place.
Small bulls thought to be incapable of reaching a cow for service may also be used. This is also a risky procedure.

## Summary

Teasers should be used only where absolutely necessary. Breeders of Bos indicus cattle generally use teasers more than breeders of Bos taurus cattle, as Bos indicus cows do not display obvious signs of heat as readily.
Teasers are unproductive animals utilising feed, water and space that could be used by a breeding animal. To maintain peak efficiency, teasers must not be overused; they should be rotated frequently.

## Oestrus synchronisation

Oestrus synchronisation involves the treatment of cows so that all or most will display oestrus and ovulate within a very short time of each other.

Labour, good nutrition and inseminating skill are required over an extended period with conventional programs. Drugs can now be used to concentrate the inseminating program to a few days. These proceedures must be conducted under veterinary supervision. The need for oestrus detection has not been eliminated, the time period has just been compressed in this scenaria. While newer methodologies are being examined (e.g. controlling ollicular wave patterns) there are two basic methods of bringing all cows to the same stage in the oestrous cycle:

- prolonging the luteal phase.
- terminating the luteal phase of a cow's reproductive cycle.


## Prolonging the luteal phase

## USE OF LUTEINISING HORMONE

Treatments containing luteinising hormone extend the life of the corpus luteum. This method is uneconomical and is not practical for commercial use.

## USE OF PROGESTAGENS

Application of progestagen treatments to a group of cows over a number of days has the effect of blocking oestrous activity. On ceasing the treatment, the oestrous cycles of the cows tend to recommence in a synchronised manner with oestrus and ovulation occurring within two to six days. In the past, fertility rates with this method at the first oestrus were variable and often low. 'Silent heats' (ovulation without oestrus) were common. Low conception rates with some treatments were thought to be from 'aged ova'.

These problems have been overcome with the development of slow release depots of progestagen and through combinations with other hormones such as oestrogen, FSH and prostaglandins. Cows are usually treated with these synthetic progesterone compounds for between seven and sixteen days (nine to ten days is most common). They are usually administered by either intravaginal tampons or subcutaneous implants. These procedures must be conducted under veterinary supervision.

Intravaginal tampons The most commonly used now is the 'CIDR' (Controlled Internal Drug Releasing Device). They are inserted into the vagina of the cow with a special applicator. Attention to hygiene is essential for best results.

Subcutaneous implants are to be administered as an ear implant with a special applicator. They are removed between nine and eleven days later. Injection into the fold at the butt of the tail is not recommended.

The following features of intravaginal tampons and subcutaneous implants are worth noting.

- These products are 'safer' for both cow and operator than the other method of synchronisation using prostaglandins (see following section). All can be safely handled by the operator without side effects and will not cause abortion if accidentally administered to pregnant cows. Subcutaneous implants are an S4 scheduled poison and must be obtained from a veterinarian while intravaginal tampons may be bought over the counter.
- Progesterone treatments actually suppress fertility. One of the reasons for this is that many cows release 'aged ova' at ovulation. To overcome this depression of fertility caused by 'aged ova' progesterones must be used in combination with other drugs. This adds greatly to the cost.
- These products tend to start cows to cycle which means that they are more suitable for inducing cows in poor reproductive condition than are prostaglandins. However, artificial breeding programs should only be attempted using cows in known sound breeding condition. Artificial breeding programs on anoestrus cows will fail regardless. There is no known treatment which can make non-cycling cows fertile.
- Application and removal of these products requires greater handling of cows when compared to some prostaglandin programs.
- Intravaginal tampons may cause vaginitis to appear in some cows - seen as a pus discharge. Generally it does not affect subsequent fertility during the artificial breeding program but may be disconcerting to the inseminator. Because of it, hygiene is essential when inserting intravaginal tampons.
- Subcutaneous implants must be administered carefully between the skin of the ear and cartilage. A good head bail and nose grips are essential. Sometimes the ear may have to be nicked with a scalpel to remove the implant. Bos indicus animals especially resent this treatment. These procedures must be conducted under veterinary supervision.
- Intravaginal tampons and subcutaneous implants are generally more expensive than prostaglandins, especially when used in combination with other drugs.
- The manufacturers may claim that inseminations at a set time after removal of the synthetic progesterone can result in a successful artificial breeding program. According to these claims, cows can be blanket inseminated 48 or 56 hours later with no heat detection. This may not always work. It is advised that these products be used to control heat detection time, rather than to eliminate the process of heat detection.
- Subcutaneous implants are not to be used on lactating dairy cows or on beef cattle for slaughter. The withholding period is a minimum of 52 days. This is because the progestagenic action of these products is strong enough to affect human reproduction.


## PROGRAMS USING PROGESTAGENS

Like prostaglandin synchronisation programs, synchronising programs using progestagens should be planned 1 year ahead. All procedures using synthetic hormones need to be conducted under supervision. Use only those cows which are empty and those that have calved more than six weeks previously, ensuring they are cycling (refer to the later section on planning in this chapter). The major differences between progestagen synchronisation programs and prostaglandin synchronisation programs are:

- Synchronisation is much tighter. Up to $100 \%$ of cows will respond and show signs of heat within two to three days compared with the much lower percentages of most prostaglandin programs. This means that there is no time to ramp uo with heat detection and insemination practice, as occurs in a ten day prostaglandin program (refer to the next section).
- Extra handling of cattle is needed for administration of drugs, the removal of products/ drugs and for the administering of the extra drugs that are required to ensure good results.


## PROGRAMS WITH INTRAVAGINAL TAMPONS

There has been a number of different programs devised for synchronising using these products. The most recent and successful is as follows:

Day 1 Administer intravaginal tampons to the cows by insertion into the vagina, with careful attention to hygiene.

Day 7 Administer by injection a dose of prostaglandins.
Day 8 Remove intravaginal tampons.
Start heat detection 36 hours after removal. Detect heat for three days. Inseminate normally, following the a.m. - p.m. rule (see page 32). If necessary, cows may be treated with CIDEROL (an oestrogen) to help ensure that ovulation occurs. This is preferably done on Day 9. This procedure is necessary on 'fixed time' insemination programs. CIDEROL is an S4 and must be obtained from a veterinarian.

## PROGRAMS WITH SUBCUTANEOUS IMPLANTS

Day 1 Cows are treated with the subcutaneous implant which contains a synthetic progesterone and at the same time are given an injection containing the synthetic progesterone and oestradiol (for luteolysis).
Day 9 Cows are treated with oestradiol (an oestrogen) to help ensure ovulation. (This is sometimes done on day 10 but is not as effective then.)

Day 10 The ear implant is removed.
The procedure recommended by the manufacturer of Crestar is to inseminate a set time after removal: 48 hours for heifers and 56 hours for cows. A safe alternative is to commence heat detection 36 hours after removal and inseminate on signs of heat. Continue heat detection for three days.

## Terminating the luteal phase

This can be done by manually expressing the corpus luteum during a rectal examination or by use of a luteolytic agent such as prostaglandins. Manual expression of the corpus is not recommended as it is a very messy procedure which can cause adhesions and bleeding, leading to reproductive problems.

## USE OF PROSTAGLANDINS

This hormone should only be used under veterinary supervision and extreme care should be exercised when handling.

Prostaglandins are naturally occurring luteolytic agents, (i.e. they dissolve the corpus luteum) which are released in the body between days 17 and 19 as part of the normal oestrous cycle of a cow (see the chapter 'Physiology of reproduction of the cow'). Some synthetic prostaglandins also have this luteolytic action and are used extensively for oestrus synchronisation.

Only cows in the luteal phase of their oestrous cycle will respond to prostaglandin therapy. On average, $50-55 \%$ of a group of normally cycling cows are in the luteal phase (that is, between days 5 and 17) at anyone time. Responding cows will come on heat two to four days after treatment.

Cows not in the luteal phase are unaffected by prostaglandins which are administered as IM (intramuscular) injections.
There are a number of ways in which prostaglandins may be successfully used to synchronise cows to come on heat. However, before administering prostaglandins to any cows, much planning is needed to ensure that the drug will work as expected. The following points should be noted.

- Prostaglandins are not fertility drugs. If used correctly they will neither increase nor decrease fertility. Their use is to control the times that cows comes on heat. This can be arranged to suit the inseminator and to simplify heat detection.
- Prostaglandins will only work properly on cows which are cycling normally. Non-cycling cows generally do not respond (i.e. do not come on heat at the desired time.) Cows in poor condition, cows losing weight and those just recently calved, are most likely to be non-cyclers and hence poor respondents. Cows which are pregnant less than five to six months will abort if treatment with prostagladins is attempted. Cows over five to six months pregnant may not abort but should not be treated. All cows should be pregnancy tested prior to administering prostagladin.
- Prostaglandins are dangerous to humans if accidentally administered. The use of prostaglandins is strictly regulated, they are S4 scheduled poisons, and they should only be used under the supervision of a veterinarian. They should not be handled by pregnant women, asthmatics or people with glaucoma.


## PROGRAMS USING PROSTAGLANDINS

Start planning 1 year ahead (refer to the section on planning in this chapter). Check every cow or heifer in the program. Each must be empty and cycling for prostaglandins to work. Do not use cows that have calved less than six weeks previously. Cows can be checked to see that they are cycling by the use of tail paint or by pregnancy testing by a veterinarian. Temporary (false) weaning may assist in getting cows to cycle after calving. If maiden heifers are used, they must also be checked for cycling activity and pregnancy.

There are several ways to use prostaglandins successfully.
The ten day program. This is the most cost effective method of using prostaglandins.
Step 1 Day 1 to day 5 - observe and inseminate cows on signs of heat as per a normal observation program.
Step 2 Day 5 - inject with prostaglandins all cows which have not demonstrated signs of heat or been inseminated.
Step 3 Day 6 to day 10 - observe cows and inseminate them on signs of heat. Large numbers of cows will respond to the injection on days 7,8 and 9 , with the odd animal still responding on day 10 .
N.B. Some cows will come on heat at day 6 ; these will be cows that did not respond to the injection but came on heat naturally.

A cattle breeder considering using prostaglandins should use the ten day program before any other because of the following advantages.

- In built safety factors. The cycling activity of cows is checked for in the five days before prostaglandins are administered. If cycling activity is less than expected, i.e. less than 4$5 \%$ per day (on average), the program can be abandoned.
- Heat detection and insemination routines can be polished up in the first few days prior to the larger numbers of cows all coming on heat together from the synchronisation. Large numbers of cows all on heat at once are hard to detect accurately.
- Minimal amounts of drug are required but the program is still shortened markedly enough to be worthwhile.
- The results obtained are optimal. Although prostaglandins do not increase fertility rates, many cattle breeders report success rates above those that could otherwise be expected, because heat detection efficiency is so much improved due to the concentration effect of synchronisation. Dairy farmers find this program most useful when inseminating maiden heifers; their results are usually excellent.

The 2/2 program. This program includes two injections with prostaglandins and two 'blanket' inseminations, so it involves no heat detection.
Step 1 Day 1 - inject all cows with prostaglandins.
Step 2 Day 11 - inject all cows a second time with prostaglandins.
Step 3 Day 14 - inseminate all cows.
Step 4 Day 15 - inseminate all cows again.
The $2 / 2$ program is designed to eliminate the need for heat detection. In theory, the second prostaglandin injection should synchronise all cows. In practice, the results are extremely variable because of different responses to the second injection and because of a spread of ovulation times. This is the most costly program for drug and semen usage, and is not recommended.

A variation of this program is to heat detect the cows on days 13,14 and 15 and to inseminate only those cows which have been detected displaying oestrus. This is far more efficient than blanket insemination but often overall success rates are still very low.

The intermediate program. This program attempts to combine the minimal costs and higher conception rates of the ten day program with the minimal labour and heat detection effect of the $2 / 2$ program.

Step 1 Day 1 - inject all cows.
Step 2 Days 3, 4 and 5 - observe, and inseminate on signs of heat (approximately 60-70\% of cows should respond and be inseminated).
Step 3 Day 11 - inject for a second time those cows which did not come on heat.
Step 4 Days 13, 14 and 15 - observe, and inseminate on signs of heat.
The bulk of the remaining $30-40 \%$ should be picked up.
This program is probably the most suitable for beef breeders inseminating large numbers of cows although, on average, the results are not as good as those obtained from the ten day program.

## Planning and preparation

In a successful artificial breeding program, a dose of fertile semen is placed in the correct position in the reproductive tract of a normal, healthy cow in good nutritional condition, at the right stage of the breeding cycle. It sounds simple but none of these things will occur by accident and advanced planning is essential. Failure of an artificial breeding program is usually due to lack of preparation and poor management, not the inseminating ability of a technician.

The first step is to determine the type of artificial breeding program to be attempted.

1. Continuous observation. This is the type of program for dairy farmers on a 'year round' calving pattern. The cows are observed twice daily for most of the year. A beef breeder would not normally consider this type of program.
2. One cycle program ( $\mathbf{2 1}$ to $\mathbf{2 8}$ days). Twenty one to 28 days is the time necessary to allow each cow in the program to cycle once. The cows are observed twice daily for 21-28 days. These programs are conducted mainly in beef areas where feed and/or labour is a limiting factor, and in some dairy herds with strictly seasonal calving.
3. Two cycle program ( 42 to 45 days). This system requires twice daily observations for 42-45 days so that all cows have the chance to cycle twice. It allows some cows to be given a repeat insemination. It is used sometimes for beef herds and often for seasonally calving dairy herds.
4. Part herd program. This type of program is implemented when only a portion of the herd is to be inseminated. For instance, you may have only 40 doses of semen, but a herd of 200 breeding cows; the first 40 cows demonstrating oestrus will be inseminated. In this case the program should take only four to five days. It is this type of program which is most common in very extensive beef situations if herd bulls are being bred.
5. Synchronised programs (as described earlier). These make it possible to inseminate large numbers of cows in a short time.

## SUCCESSFUL ARTIFICIAL BREEDING PROGRAMS

The success of an artificial breeding program is expressed theoretically in the result of this formula:

## $\begin{gathered}\text { Heat detection } \\ \text { efficiency }\end{gathered} \times \underset{\text { fertility }}{\text { cow }} \times \underset{\begin{array}{c}\text { insemination } \\ \text { efficiency }\end{array}}{x} \underset{\text { fertility }}{\text { Bull }}=\begin{gathered}\text { calves on } \\ \text { the ground }\end{gathered}$

The individual components in order of importance are:

1. heat detection efficiency
2. breeding soundness of the cow, i.e. cow fertility
3. efficiency of the inseminator
4. fertility of the semen, i.e. bull fertility.

## HEAT DETECTION EFFICIENCY

This is the critical factor in most AI programs. The most skilful inseminator in the world using the most fertile semen available cannot get cows in calf unless the cows are presented at the correct time for insemination. It is in this area and in the area of cow fertility that most of the advanced planning must be done.

Heat detection efficiency depends on:
Skill and experience. Normal cow behaviour must be known so that small changes in behaviour can be recognised and interpreted.

Time spent. A minimum of one hour per 100 cows per day must be spent on oestrus detection. Early morning and late afternoon are the best times as cows do not demonstrate signs of oestrus as strongly in the hotter parts of the day. Because they concentrate the timing of heat detection, synchronised programs are very useful in most beef situations.

Size of the herd. In all situations the accuracy of detection declines as cow numbers increase. This is especially so when more than 100 cows are in a program. For this reason it is better to run a number of smaller concise programs than one large unwieldy program. Synchronised programs are ideal in this respect.
Facilities and paddock yards. Small paddocks are preferable to large ones. Heavily timbered, hilly or rough paddocks are to be avoided. The ideal is a number of smaller open paddocks with adequate shade and water, used in rotation. These paddocks should be as close as possible to the yards and insemination area. Synchronisation programs again are very useful because they reduce the time during which cows have to be fed.

Ease of identification of cows. All cows must be ear tagged or have large visible fire, freeze or paint brands. Poor identification is the most common reason for cows being missed or the wrong cows being presented for insemination. Each cow must be easily identifiable from a distance. Tag or brand cows before commencing the program.

Heat detection aids. Even with the closest observation some cows will not demonstrate oestrus visibly. Heat detection aids such as heat mount detectors and tail paint may assist in identifying them, but these are only aids and should not be used instead of observation.
In a well managed program, $80-90 \%$ or more of the cycling cows can be detected.

## COW FERTILITY

The organisation and selection of cows to include in an artificial breeding program must be planned in detail for all types of programs except those utilising continuous observation, i.e. dairy farms calving all year round.

Only cows which are capable of going into calf should be selected for a program. Selection of suitable cows is best achieved by a per rectum examination of the reproductive tract by a veterinarian. Animals which are not cycling or which show signs of reproductive tract infections or abnormality should not be chosen. The major reasons for rejecting cows from a program are:
Pregnancy. This occurs due to lack of control of one's own or one's neighbour's bulls, i.e. poor breeding management. Poor record keeping will make the problem worse. No cow should be treated in any way to synchronise heats unless she has been pregnancy tested.

Reproductive tract infection. This may be detected upon veterinary examination or when insemination is attempted. If the incidence is more than $1-2 \%$ of cows, seek veterinary advice.
Anoestrus (non-cycling). The major reasons for non-cycling (apart from pregnancy) are poor nutritional status and stress. Cows which are losing weight or even just maintaining their body weight have a much higher incidence of anoestrus. The majority of cows cycle strongly when they are gaining between 0.25 and 0.5 kg per day (see the section on nutrition in the chapter 'Factors affecting reproduction'). Cycling activity can be checked using tail paint. Tail paint all cows and place in the program only those with paint removed. Alternatively, experienced veterinarians or owner inseminators can select cycling cows by ovarian palpation while pregnancy testing.

First calf cows. Cows calving for the first time are generally not suitable for inclusion in an artificial breeding program as they are still growing, may be losing teeth and the shock of the first calf may delay the recommencement of cycling activity.

Miscellaneous reasons. Other factors affecting cow selection include age, time since calving and the lactation status of the breeders. Wet (lactating) cows are more likely to exhibit anoestrus. The suckling of calves will often induce 'lactation aneostrus'. The more times the calf suckles a cow, the greater is the chance that the cow will remain in anoestrus. Cows on poor nutrition and first calf cows (heifers) are most affected. Temporary weaning, early weaning and/or supplementary feeding may help overcome lactation anoestrus. Temporary weaning removal of calves from cows for 24-48 hours - is generally sufficient to induce cows to recommence cycling. Do not include cows in the program that have calved less than six or seven weeks previously. Old cows and cows with poor temperament are less likely to conceive and should be culled. All cows used in the program should be tested free of the reproductive diseases.

Remember that every dud cow in the program means extra work for provision of feed, heat detection, drafting, etc. Check all the cows before the program and use only those which are likely to be fertile. A really well managed program should have $90 \%$ or more sound breeders.

## INSEMINATOR EFFICIENCY

Inseminator efficiency is measured by the ability to hygienically place the dose of semen in the correct place. Correct semen handling is vital and depends on proper facilities.


Facilities need not be elaborate - just practical with a covered insemination area.


Figure 55. Good AI bail in a race


Nervous cattle may require a pacifier cow in the crush ahead. Inseminated cows can be let out a side gate.

[^0]Technical competence. Only people who have had adequate training should be attempting an AI program so most of the faults in technique will be due to complacency and not to incompetence. Poor facilities cause anxiety for the inseminator and the cow, resulting in poor restraint and poor insemination technique. The insemination crush should be approximately 1.5 m long and 66 cm wide. It should have a concrete floor for hygiene and to minimise wear.

The crush and its surrounding area must be roofed. A head bail is useful but should only be used in extreme cases. Restraint of the cow and safety of the operator can be achieved easily with a britching chain (Tindall chain) or backing gate. Squeeze bails or crushes provide the most complete restraint of any animal. Animals requiring such restraint procedures are generally not suitable for most artificial breeding programs.

Timber yards and crushes are preferable in some cases to steel, as the noise made by steel facilities will upset the cows unless they are worked through the yards regularly. Nervous and frightened cattle will not go in to calf as easily as quiet cows. Where possible, water should be connected at the yards, for washing equipment and for settling dust if necessary.

In a normal program, using adequate facilities, inseminator efficiency should approach $100 \%$.

## BULL FERTILITY

When purchasing semen, always buy from licensed AB centres or licensed distribution centres. Nonrecognised centres do not always maintain strict quality standards.

Some bulls have a naturally lower conception rate than others. Licensed $A B$ centres test the fertility of
their bulls and adjust dilution and processing to raise the conception rates of the lower fertility bulls. Each straw of semen sold by the recognised $A B$ centres is capable of fertilising a cow when sold. Any deterioration in fertilising capability of the semen is due to poor handling and loading procedures. For this reason bull fertility should be assumed at $100 \%$ for most circumstances.

## Clean up bulls

Some managers turn the whole herd out with bulls to settle those cows which did not conceive in the artificial breeding program. These 'clean up' bulls should be introduced at a rate of approximately $1 \%$.

This is quite a good practice provided that the artificial breeding program is started early enough to avoid having the calves (from natural service) drop too late in the year. Sometimes a different breed of bull is used to differentiate between artificial breeding and natural service calves. As an alternative, you can delay putting in the clean up bull for one heat cycle (i.e. 3 weeks) therefore when the cows subsequently calve a careful review of the calving dates will provide the key to seperate the artificial breeding from the naturally sired calves. Another option is to use a chinball harness on the clean-up bull and check cows daily to see which cows are marked and when. You can assume that cows which are not marked but do calve have conceived to the AI program.

## Uses of artificial breeding

The demand for a product or technique depends on how useful it is and what advantages it offers. Artificial breeding offers many advantages to prospective users. The disadvantages are purely technical and future developments should eliminate them.


AI is the easiest way to get 'link bulls' for group breedplan.


AI allows producers access to bull which they could not afford to purchase.

## Advantages of artificial breeding

AI provides the cheapest and simplest method of obtaining link bulls for Group Breedplan. Without AB such schemes would not be possible.
READY ACCESS TO GOOD BULLS
Without AI, the producer had to be content with bulls that were easily accessible (from either a financial or geographical point of view). Now top bulls are within everyone's reach. Each bull standing at an $A B$ centre is there because he has one or more characteristics of benefit to the industry. These characteristics may have been assessed through eye appeal, pedigree, show ring successes, the bull's own performance or his progeny. No individual could own all the donor sires available at $A B$ centres, but they are available to any producer able to use an AI service.
MAXIMUM USE OF SUPERIOR SIRES
Under natural service conditions a top sire could be expected to sire about 200 calves in his lifetime. With AI the same sire is able to produce up to 500000 calves in the same period, and his use can extend after his death.
Consequently, an AB sire can have a great beneficial impact on the industry.

## DISEASE CONTROL

AI may help eliminate venereal disease (vibriosis and trichomoniasis). Artificial breeding, as such, has little effect on the incidence of leptospirosis. However, the use of AB demands closer attention to herd management, including better record keeping, therefore there are opportunities for better disease control in these situations.

## IMPORTATION OF NEW BREEDS AND BLOODLINES

Under our existing quarantine regulations, the importation of livestock from most overseas countries is prohibited. Similarly, semen importations are tightly restricted. However, it is physically easier to transport semen and embryos than live animals.

Through importation, producers have been able to enjoy the benefits of the exotic breeds such as the Charolais, Wagyu, Simmental and Limousin. New bloodlines of the well established breeds such as the Angus, Hereford and Holstein-Friesian can also be introduced.
This, of course, can work both ways and Australia is able to export semen overseas.

## INSURANCE AGAINST UNAVAILABILITY OF SERVICE THROUGH DEATH OR INJURY

Owners of valuable bulls can have the bulls' semen collected and stored to preserve their genetic material. This is often cheaper than insuring against the bull's death or injury, and his genetic material remains available no matter what happens to the animal.

Should some disability prevent the bull from mounting, semen can still be collected by the electro-ejaculation technique and processed normally. However, it is important to ensure that this disability is not a genetic factor which would be passed on to the progeny.

## SYNDICATION

The prices of high quality sires are sometimes out of the price range of producers. Syndication is where producers or breeders purchase a bull in a partnership. Together, the pooling of these resources enables the group to purchase higher quality (more valuable) sires, than they could otherwise afford as individuals. Using AI technology, all members of the partnership are able to concurrently use and take advantage of the genetics of their investment.

## INTANGIBLE BENEFITS

Reduced need to keep bulls. It may be possible to eliminate the need to keep bulls particularly on small, intensive properties. This limits the frequency of accidents associated with bulls, and property management can also be improved as fences would require less maintenance.

Improved management. To maximise the efficiency of $A B$, accurate records on individual cows have to be kept. A beneficial side effect is the improved overall herd management that results from having comprehensive individual records.

More uniform calf drop. A well run AI program should result in a large percentage of the cows calving in a short period of time. A compressed calving period provides the producer with a uniform group of progeny therefore improving performance comparisons across various sires and reducing the management, that would otherwise be required for calves across a considerable range of ages. When methods of oestrus synchronisation are improved, an extremely uniform calf drop can be expected.
Better herd control. With artificial breeding, the breeder knows which calf came from which bull. With natural service, unless there is only one bull, there is no way of ensuring sire identity. If a grading-up or crossbreeding program is carried out by artificial breeding, as opposed to natural service, it is less complex from a management perspective as straws and semen are much easier to rotate and select as compared to the live animal in the paddock. Good records work more efficiently than the best fences.

## ECONOMICS

It is difficult to make general statements about the economic comparison of artificial breeding and natural service. For each cattle enterprise a separate analysis is required to work out where the economic advantage lies - and even then, it is necessary to incorporate in the analysis the estimates on productivity of the progeny to be obtained from either natural or artificial breeding. In making a cost comparison, it is important to take into account that AI programs reduce the need to invest capital in maintaining and replacing herd bulls, and enables productive cows to be run in their place, generating additional income.

As has been pointed out, few graziers or dairy farmers can afford to invest in bulls of the calibre of those maintained at AB centres. Instead of being a capital investment with continuing maintenance costs - as is the case with herd bulls - artificial breeding is a repeatable expense incurred only over the lead up period and at the time of mating.

## Disadvantages of artificial breeding

As technology in the laboratory improves and herd management becomes more accustomed to artificial breeding, disadvantages will diminish. For example, improvements in technology has allowed the convenience of handling frozen straws rather than chilled semen in test tubes.

## TRANSMISSION OF GENETIC FAULTS

As was pointed out earlier, an artificial breeding sire can produce several thousand progeny in his lifetime. This means that if the bull possesses a genetic fault it could be spread over a large number of progeny.

For this reason extensive monitoring of donor sires includes:

- health testing
- chromosome studies and, more importantly
- performance and progeny testing.


## ECONOMICS

The economics of artificial breeding have been referred to earlier. The dollar cost of getting a cow in calf on extensive properties may be higher using artificial breeding as opposed to natural service. The logistics of handling large numbers of cattle, observing and possibly inducing synchronised heat, increase the cost per calf. Again, as technology improves some of these costs will be reduced.

## ADDITIONAL SKILLS AND LABOUR REQUIRED

An artificial breeding program places additional demands on management, particularly in detection of oestrus and keeping of records, etc. However, closer monitoring of breeders produces added benefits.

## REDUCTION OF STUD SALES

As more producers use artificial breeding, their demand for herd bulls diminishes and there may be a general reduction in sales. For some studs artificial breeding can be profitable, as semen rights can be sold, rather than the bull himself, and higher prices may be commanded.

## Glossary

## Abortion

Miscarriage. Expulsion of the premature foetus or embryo.

## Accessory sex glands of a bull

Bulbo-urethral glands, prostate gland and seminal vesicles.

## Acrosome

Part of the head of the sperm that carries enzymes.

## Adrenalin

Hormone produced by the small adrenal glands which are situated near the kidney. Called the 'fight or flight' hormone, adrenalin is released in response to fright, excitement or anger. One of its effects is to slow down or stop the normal contractions of the uterus after service, thus adversely affecting fertility.

## Ampulla

Structure where the vas deferens joins the urethra.

## Anoestrus

Absence of cycling. (See also oestrous cycle, and cystic ovary.)

## Antibiotic

Chemical product derived from or produced by living organisms which is capable of preventing the growth of undesirable bacteria.

## Brucellosis

Disease which causes abortion in cattle.

## Capacitation

Maturing of the sperm in the female genital tract. This process is necessary before the sperm is capable of fertilising the ovum.

## Cilia

Short threads projecting from the exterior of a cell, which make it move by beating.

## Chromosome

Paired, thread like structures made from DNA within the nucleus of a cell. Chromosomes carry the hereditary factors called genes and are present in constant numbers in each species (e.g. 30 pairs in cattle).

## Conception

Union of the egg and sperm (fertilisation).

## Corpus luteum (CL)

It is a yellow structure on the ovary formed at the site of a ruptured Graafian follicle. It produces progesterone.

## Cystic ovary

Ovary in which a cyst has developed due to failure of a Graafian follicle to rupture (owing to some hormonal upset) or due to the prolonged presence of a corpus luteum. These cysts may cause frequent or continuous oestrus, or complete absence of oestrus.

## Cotyledons (with caruncles)

Attachment point where placenta and uterus join to exchange oxygen, carbon dioxide and nutrients.

## Diluent

Material used to dilute or 'extend' the semen. Protects sperm during freezing.

## Dizygotic

Originating from two separate fertilized ova. Dizygotic twins are also known as nonidentical twins.

## Dominant gene

Gene which overrides the effect of the alternative recessive gene where both are present in one individual. For example, the gene for polled is dominant over the gene for horns.

## Dystocia

Difficult birth.

## EBV

Estimated Breeding Value. Rating of genetic merit for various beef production traits.

## Ejaculation

Discharge of semen by the bull.

## Electro-ejaculation

Collection of semen by the stimulation of the bull with an electric current passed across the accessory glands.

## Emaciation

Severe loss of body condition.

## Embryo

The developing calf from conception to the forty eighth day of pregnancy.

## Endocrine glands

Ductless glands which produce hormones.

## Enzymes

Organic solvents.

## Epididymis

Sperm storage organ on the testes.

## Faeces (feces)

Excrement from the bowels.

## Fallopian tube

Passage connecting an ovary to the uterus.

## False heat

A cow not on heat, but showing one or more of the external signs associated with heat.

## Fertilisation

Union of the egg and the sperm.

## Foetus (fetus)

Unborn calf, from the forty eighth day of pregnancy until birth.

## Follicle

See Graafian follicle

## Freemartin

Infertile female twin of male-female twins. In approximately nine out of every ten bullheifer twin calves, the heifer is a freemartin.

## FSH

Follicle stimulating hormone. Pituitary hormone which stimulates the growth of the follicle in the ovary.

## Gametes

Sex cells-sperm in males, ova in females.

## Gene

Minute particles located along the chromosomes. They are responsible for the transmission of hereditary characteristics from one generation to the next.

## Gestation

Length of time for pregnancy from conception to calving.

## Gonads

Primary sex organs-testes in males, ovaries in females.

## Gonadotrophin

Hormone which acts on the ovaries or testicles.
GnRH
Gonadotrophin releasing hormone
Graafian follicle
Fluid filled sac within the ovary containing the ovum.

## Gun

Insemination pistolette.
Heredity
Transference of characteristics from parent to offspring.
Heritability
Degree to which a characteristic can be transmitted from the parent to the offspring.

## Hormone

Chemical substance which regulates and maintains various functions of the body. Hormones are produced by glands and transmitted by the blood stream to their site of action.

## Inbreeding

Mating together of related animals.

## Infertility

Inability of a domestic animal to breed as often or as regularly as its owner would wish of a normal individual. (Compare with sterility.)

## Karyotype

Orderly photographic representation of chromosomes.

## Lactation

Formation and release of milk from mammary glands.

## Leptospirosis

Disease which causes abortion in cattle.

## Libido

Sex drive-usually refers to male animals.
Licensed semen (unrestricted)
Semen produced at a licensed $A B$ centre and eligable for unrestricted movement in Australia.

## Line-breeding

Mating closely related animals.
LH
Luteinising hormone. A pituitary hormone which acts on the ovary to stimulate the development of the follicle and the formation of the corpus luteum

## Luteolysis

Dissolving of the corpus luteum.

## Luteotrophic

Promoting the growth of the corpus luteum (with reference to compounds).

## Mammary glands

Udder.

## Monozygotic twins

Identical twins. Originating from a single fertilized egg (zygote) which splits into two identical halves.

## Nucleus

Central body in a cell controlling its activities.

## Nymphomaniac cow

Cow showing marked and almost continuous signs of heat (See also Cystic ovaries).

## Oestrogen

Hormone which is responsible for producing the (female sex hormone) signs of heat.

## Oestrus

Heat (see Oestrous cycle).

## Oestrous (estrus) cycle)

Regular sequence of stages which the cow undergoes from one heat to the next. The oestrous cycle is divisible into four stages.

1. Oestrus-the heat or season phase of the cycle
2. Metoestrus-the phase of the oestrous cycle immediately after oestrus.
3. Dioestrus-the quiet period in between normal heat periods
4. Pro-oestrus-the phase of the oestrous cycle immediately before oestrus.

Anoestrus is the non-breeding period. The period when there is no evidence of oestrus occurrence.

## Oviduct

Fallopian tube - q.v.

## Ovulation

Release of the egg or ovum from the ovary.

## Ovum

Female germ cell; an egg cell (plural-ova).

## Oxytocin

Pituitary hormone which causes the contraction of the uterine muscle.

## Palpation

Examination by touch and pressure.

## Parturition

Process of birth.

## Penis

Male organ of copulation (plural-penes).

## Pituitary gland

Important gland which produces hormones situated at the base of the brain. Part of the function of this gland is to regulate the reproductive cycle (the oestrous cycle and the production of milk).

## Progeny

Offspring.

## Progeny test

Evaluation of offspring to determine the genetic merit of parents.

## Progesterone

Pregnancy hormone. Produced by the corpus luteum of the ovary. It is essential for the establishment and maintenance of pregnancy.

## Prostaglandins

Naturally occurring compounds which cause luteolysis. Synthetic prostaglandins are used for oestrus synchronization.

## Prolactin

Hormone causing udder formation and milk production.

## Purulent

Containing pus.

## Scrotum

Pouch containing the testes.

## Silent heat

Occurrence of ovulation without visible signs of heat.

## Sperm

Male gamete or sex cell.

## Spermicidal

Lethal to sperm.

## Sterility

Total inability on the part of an animal to breed. When it is only a partial inability the term 'infertility' is used.

## Synchronisation

(Of oestrous) Inducing a number of cows to display oestrus within a short time (see prostaglandins).

## Testis

One of the pair of male reproductive glands, (plural-testes).

## Testosterone

Male sex hormone. It is produced by the testis and induces libido.

## Trichomoniasis

Venereal disease of cattle.

## Urethra

Tube which leads from the bladder to the outside-opening at the end of the penis in the male and into the floor of the vagina in the female.

## Uterus

Womb or breeding bag.

## Vagina

Female organ of copulation. From latin word meaning sheath.

## Venereal disease

A disease which is mainly transmitted during mating. See vibriosis and trichomoniasis.

## Vibriosis (Campylobacteriosis)

Venereal disease of cattle.

## Zygote

Fertilized egg. A single cell structure resulting from the union of the egg and the sperm.

## Artificia／breeding

Artificial breeding（AB）has had a major impact on beef herds around the world for over half a century．$A B$ allows for the rapid distribution of the superior genetics，as identified in such schemes as BREEDPLAN or similar overseas systems．It now means that the average cattle producer can gain access to some of the world＇s best genetics for a fraction of the cost of natural breeding．An entire industry has been developed in the trade of genetics and the storage of genetic materials for use in AB programs provides an ideal insurance policy for seed stock producers．
Additionally AB allows for the introduction of new non－adapted genetics into harsh conditions where under these circumstances bulls carrying those genetics would not survive．
$A B$ techniques have seen ongoing change and improvement from early the experimental days to the extent that it has now become a routine management procedure for most of the really successful stud operations and also for some of the specialised commercial beef herds．

This publication provides and excellent introduction to the physiology of the reproductive tract and the techniques used to successfully perform an artificial insemination．More importantly，this book examines those factors that need to be considered when embarking on an Al program and the constraints and issues that can affect the success of a program．

Along with Artificial Breeding of Beef Cattle other useful companion publications include：
－Bull Selection
－Breeding for Profit
－Female Selection in Beef Cattle
－Beef Cattle Recording and Selection．


[^0]:    Figure 56. Tyre in right hand side of the crush to aid restraint and operator comfort and use of a pacifier cow.

