



# ARTISAN

Sewing, Stitching, and Cutting Machinery



"Experience Matters"



March, 2011 #19

# ARTISAN

## 2011 CATALOG<sup>®</sup>

### TABLE OF CONTENTS

Single Needle Compound Needle Feed Walking Foot Sewing Machines	Page 3
Single Needle Alternating Feed Walking Foot Sewing Machines	Page 4
Double Needle Compound Needle Feed Walking Foot Sewing Machines	Page 5
Flat Bed Walking Foot for Leather Machinery	Page 5
TORO Heavy Duty Cylinder Bed Leather Stitchers	Page 6,7
Specialized Leather Cutting Machinery	Page 8
Post Bed Style Sewing Machines	Page 9
Cylinder Bed Walking Foot Sewing Machines	Page 10
Heavy Duty Flat Bed Walking Foot Machines	Page 11
Overlock, Serger & Coverstitch Sewing Machines	Page 11
Hydraulic Die Cutting (Clicker) Machines	Page 12
Electronic Motors	Page 13
Zig Zag and Bobbinless Sign /Banner Machines	Page 14
PR-224 LED Lamps	Page 14
Lockstitch Single Needle Sewing Machines	Page 15
Blindstitch Sewing Machines	Page 15

**To Order Call: 888-838 1408**



# ARTISAN®

## Single Needle Flat Bed Compound Needle Feed Walking Foot Style Sewing Machines:

Normally for Stitching Medium to Heavy Weight Fabrics

Automotive, Marine, and Furniture Upholstery, Canvas, Webbing, Lighter Weight Leathers, and Industrial Type Fabrics.

### 618-1 SC

Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, (end loading mechanism). Additional features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication and sews up to 7/16" thickness.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24. Leather:135 x 16 D #14 to #24

The 618-1 SC is our most popular walking foot machine for upholstery and leather stitching.

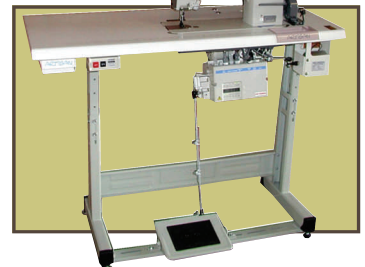


### 618-1 D2

Underbed Thread Trimmer, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, (end loading mechanism). Dial operated stitch length regulator, Quick reverse and mechanical reverse feed lever, semi-automatic Lubrication and sews up to 3/8" thickness.

The Complete sewing machine from ARTISAN includes a Ho Hsing Brand HVP Electronic Servo Motor with Needle Positioner device, programmable stitch counter, electric presser foot lifter Optional. A plywood table top stand drive unit with adjustable "T" style steel legs, a halogen low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



### DA-767-373 FF/UT

Single Needle Heavy Duty, Underbed Thread Trimmer, Needle Positioner Compound Needle Feed, Walking Foot, (Triple Feed) Large Durkopp/Adler style Bobbin Upholstery type Machine with Quick Stroke Adjustable Second Stitch Length, A Quick Reverse mechanism, Automatic Lubrication. Including Ho Hsing HVP-90 Electronic Needle Positioner Servo Motor with a C-30 Stitch Counter. or Mitsubishi Full Function NP Servo Motor at Optional charge. A plywood table top stand drive unit with adjustable "T" style steel legs, a halogen low voltage lamp, drawer and accessories.

Needle size 135 x 17. #14 to #24 (Double Needle Machine also Available)



### 4400 RB

High Speed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large "U" size Bobbin and Rotating Hook, (Top loading mechanism). Additional features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, Automatic Lubrication and sews up to 7/16" thickness.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories.

Adjustable to stitch up to size 207 needle thread.

Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24

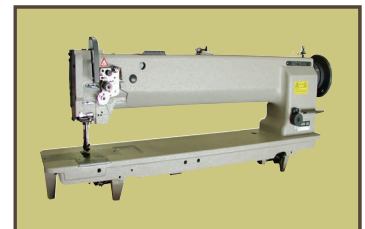


### 4400-25

25" working area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large "U" size Bobbin and Rotating Hook, (Top loading mechanism). Additional features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, a LED low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24

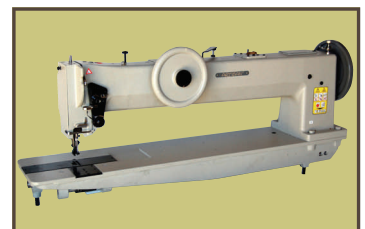


### 8144-30

30" working area Extra Heavy Duty Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Extra Large Bobbin (1.45" x .48" dia.) and Rotating Hook (Top loading mechanism). Some additional features include a Safety Clutch mechanism, stitch length regulator, Reverse feed, built-in Bobbin Winder, manual lubrication and this very heavy duty machine sews up to 7/8" thickness with up to 346 thread.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. Fabrics: 7 x 3 or 794 #18 to #27.





# ARTISAN®

## Single Needle Flat Bed Alternating Feed Walking Foot Style Sewing Machines:

Normally for Stitching Light to Medium to Heavy Weight Fabrics

Automotive, Marine, and Furniture Upholstery, Canvas, Webbing, Lighter Weight Leathers, and Industrial Type Fabrics.

### 1797 AB

Walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, Dial operated stitch length regulator, Reverse feed lever with fully automatic Lubrication. This machine sews up to 3/8" thickness with thread from size 33 up to size 138.

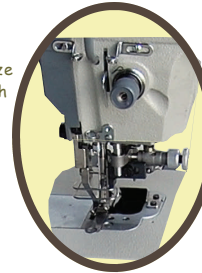
The Complete sewing machine from ARTISAN includes our exclusive ACF Electronic Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage 27" gooseneck lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24.

One of our most popular walking foot machines for upholstery and lighter weight leather stitching.



### 1797-1C

Edge Trimmer Walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, Dial operated stitch length regulator, Reverse feed lever with fully Automatic Lubrication and sews up to 3/8" thickness with thread from size 33 up to size 138. The Complete sewing machine from ARTISAN includes our exclusive ACF Electronic Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage 27" gooseneck lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24.



### 797 AB NS

Walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, New Style Presser Foot "Stepper" mechanism to stitch over obstacles and heavy seams. Hand presser Foot Lifting Lever located on front of machine, Dial operated stitch length regulator, Reverse feed lever with fully automatic Lubrication and sews up to 3/8" thickness with thread from size 33 up to size 138.

The Complete sewing machine from ARTISAN includes our exclusive ACF Electronic Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage 27" gooseneck lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24.



### 797 AB-8001

13" long by 6" tall working area, walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, (end loading mechanism). New Style Presser Foot "Stepper" Mechanism to stitch over obstacles and heavy seams. Hand presser Foot Lifting Lever located on front of machine. Dial operated stitch length regulator, Reverse feed lever with fully automatic Lubrication and sews up to 3/8" thickness with thread from size 33 up to size 138. The Complete sewing machine from ARTISAN includes our exclusive ACF Electronic Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage 27" gooseneck lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24.



### 4600 / 4700

16 1/2" working area, Long Arm Heavy Duty Walking Foot (Alternating Feed) Lockstitch Sew. Machine with an extra large 7 class style Bobbin and Oscillating Barrel Shuttle Hook, lever stitch length regulator, reverse feed lever, manual lubrication. Model 4600 stitches up to 5/8" . Model 4700 stitches up to 1" thick. Both use up to 346 threads. A Complete sewing machine from ARTISAN includes our exclusive ACF-500 Electronic D.C. Servo Motor Stand Drive Unit with our SR-2 Controller, adjustable double "T" style steel legs, a halogen low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. 794 #18 to #27



### 7334

Extremely Heavy Duty Walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Extra Large Bobbin (1.75" x 1.28" dia.) and Oscillating Barrel Shuttle Hook. Similar to a Big Bobbin 7 class style. Lever operated stitch length regulator with reverse feed, a built-in Bobbin Winder, manual lubrication and this very heavy duty machine sews up to 1 1/4" thickness with up to 554 thread. Pneumatic Presser Foot Lifter, Optional. The Complete sewing machine from ARTISAN includes our exclusive ACF-500 Electronic D.C. Servo Motor Stand Drive Unit with our SR-2 Controller adjustable H/D double "T" style steel legs, a halogen lamp, drawer and accessories. Recommended SCHMETZ brand Needle. 1000H #25 to #30.



To Order Call: 888-838 1408



# ARTISAN®

## Double Needle Flat Bed Compound Needle Feed Walking Foot Style Sewing Machines:

Normally for Stitching Light to Medium Heavy Weight Upholstery Fabrics and Leathers

Automotive, Marine, and Furniture Upholstery, Canvas, Webbing, Lighter Weight Leathers, and Industrial Type Fabrics.

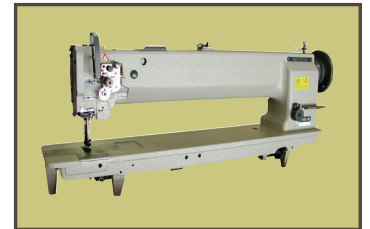
### 4420 RB

Two Needle, High Speed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with Large "U" size Bobbins and Rotating Hooks, (Top loading mechanism). Features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, automatic Lubrication and sews up to 3/8" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Adjustable to stitch up to size 207 threads. Optional to 277 needle threads. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



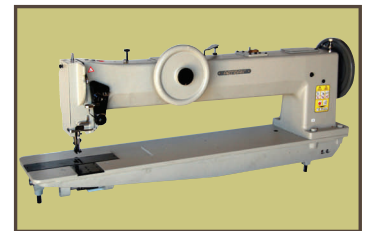
### 4420-25

25" working area Long Arm, Two Needle, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with Large "U" size Bobbins and Rotating Hooks, (Top loading mechanism). Features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse, semi-automatic Lubrication and sews up to 3/8". The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Adjustable to stitch up to size 207 threads. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



### 8145-30

30" working area Extra Heavy Duty Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Extra Large Bobbin (1.45" x .48" dia.) and Rotating Hook (Top loading mechanism). Some additional features include a Safety Clutch mechanism, stitch length regulator, Reverse feed, built-in Bobbin Winder, manual lubrication and this very heavy duty machine sews up to 7/8" thickness with up to 346 thread. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics: 7 x 3 or 794 #18 to #27.



## Flatbed Walking Foot Sewing Machines for Leather Stitching:

Designed for Stitching Light to Medium/Heavy Weight Leather

Watchbands, Day Planners, Portfolios, Chaps, Chinks, Headstalls, Light Tack, Belts, Cases, Bags and Purses.

### 618-1 SC LTHR

Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, (end loading mechanism). Additional features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication and sews Leather up to 7/16" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit, an SR-2 Speed Controller and safety belt cover with adjustable "T" style steel legs, an LED low volt age lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Leather:135 x 16 TRI #14 to #24. Up to size 207 Thread.



### 1797 AB LTHR

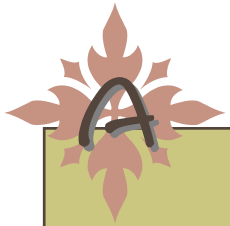
Walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, Dial operated stitch length regulator, Reverse feed lever with fully Automatic Lubrication. This machine sews leather up to 3/8" thickness with thread from size 33 up to size 138. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit, an SR-2 Speed Controller and safety belt cover with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Leather:135 x 16 TRI #14 to #23  
One of our most popular walking foot machines for lighter weight leather stitching.



### 797 AB-8001 LTHR

13" long by 6" tall working area, walking Foot (Alternating Feed) Lockstitch Sewing Machine with a Big "M" size Bobbin and Rotating Hook, (end loading mechanism). New Style Presser Foot "Stepper" Mechanism to stitch over obstacles and heavy seams. Hand presser Foot Lifting Lever located on front of machine. Dial operated stitch length regulator, Reverse feed lever with fully Automatic Lubrication and sews Leather up to 3/8" thickness with thread from size 33 up to size 277. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit, an SR-2 Speed Controller and safety belt cover with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Leather:135 x 16 TRI #14 to #23. Thread up to size 277





ARTISAN®

# TORO HEAVY LEATHER STITCHERS

### TORO-3000

Complete on Ped-500  
Servo Motor Pedestal  
with Work Platform



### TORO-3000

Complete on Ped-500  
Adjustable  
Servo Motor Pedestal



### TORO-4000 R

Complete on Ped-600  
Deluxe Adjustable  
Servo Motor Pedestal



### TORO-3200

Complete on Ped-500  
Servo Motor Pedestal



### TORO-4000 R

Complete on Ped-500  
Adjustable  
Servo Motor Pedestal



### TORO-4000 LA-25

Complete on Ped-600  
Deluxe Adjustable  
Servo Motor Pedestal



### TORO-4000 LA-37

Complete on Ped-700  
Heavy Duty  
Servo Motor Pedestal



To Order Call: 888-838 1408



# ARTISAN® TORO STITCHERS

**TORO brand Heavy Duty Cylinder Bed Compound Needle Feed Walking Foot Sewing Machines for Leather Stitching:**

Normally for Stitching Medium to Extra Heavy Weight Leather Products

Saddles, Harness, Strap Goods, Tack, (Belts, Halters, Headstalls, Reins, Breast Collars) Saddle Bags, Purses, Holsters, Saddle Pads, Canvas, Webbing, and Industrial Type Fabrics.

**Deluxe Special Performance Package available for TORO Leather Stitchers with a value of over \$675.00**

- 4 Leather Presser Feet. Left Toe Foot #43424, Inside Center Foot with Groover #43423, Right Toe Foot #43425 and a Double Toe Presser Foot #43426.
- 1 Heavy Duty Adjustable Swing Away Roller Edge Guide #43400. 10 Schmetz brand #794 D NM 200 Leather Point Needles
- 4 Heavy Duty Aluminum Bobbins #11910 2 Thread spools, size 207, 277 or 346
- 1 Tool kit with wrenches, lubricating oil, and screw drivers 1 Operators and Spare Parts Manual

**Lifetime Limited Warranty in Writing**

## TORO-3000

9" Working Area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch regulator with Reverse feed and a traditional style bobbin re-winder. The machine will sew up to 3/4" of leather with up to size 346 bonded thread. The complete ARTISAN sewing machine includes our exclusive 110 volt ACF-622 Electronic A.C. Servo Motor with model EP Ped-500 Adjustable Pedestal Stand including four lockable caster wheels, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, with our exclusive custom safety belt guard, a PR224 Low Voltage 27" LED Lamp. Recommended SCHMETZ brand Needle. Leather: 794 D #23 to #26



## TORO-3200

12 1/2" Working Area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch regulator with Reverse feed and a traditional style bobbin re-winder. The machine will sew up to 7/8" of leather with up to size 415 bonded thread. The complete ARTISAN sewing machine includes our exclusive 110 volt ACF-500c Electronic D.C. Servo Motor with model EP Ped-500 Adjustable Pedestal Stand including four lockable caster wheels, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, with our exclusive custom safety belt guard, a PR224 Low Voltage 27" LED Lamp. Recommended SCHMETZ brand Needle. Leather: 794 D #23 to #26



## TORO-4000 R

16 1/2" Working Area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch length regulator with Reverse feed and a machine mounted bobbin re-winder. The TORO-4000 R will sew up to 3/4" of leather and sews bonded threads from size 138 up to size 346. Optional up to size 415 thread. The 4000 R Stitcher is available with either an ARTISAN EP Ped-500 Adjustable Pedestal Stand or our heavier duty Deluxe Ped-600 Adjustable Pedestal Stand. Both units include our exclusive 110 volt model ACF-622 Electronic A.C. Servo Motor with four lockable caster wheels, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, with our exclusive custom safety belt guard, a PR224 Low Voltage 27" LED Lamp. Recommended SCHMETZ brand Needle. Leather: 794 D #23 to #26



## TORO-4000 LA-25

25" Working Area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch length regulator with Reverse feed and a machine mounted bobbin re-winder. The 25" Long arm TORO-4000 will sew up to 3/4" of leather and sews bonded threads from size 138 up to size 346.

The TORO 4000 LA-25 Stitcher is available with an ARTISAN heavy duty Deluxe Ped-600 Adjustable Pedestal Stand which includes our exclusive 110 volt model ACF-500c Electronic D.C. Servo Motor with four lockable caster wheels, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, with our exclusive custom safety belt guard, and an LDA low voltage Lamp system.

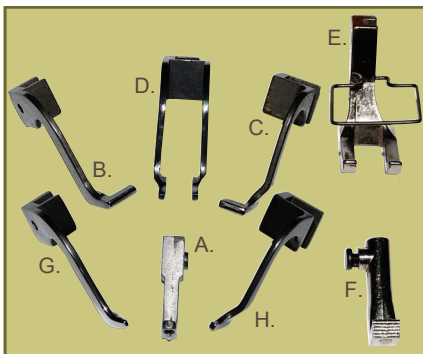
Recommended SCHMETZ brand Needle. Leather: 794 D #23 to #26



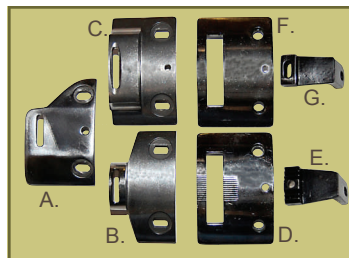
## TORO-4000 P LA-37

37" Working Area, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch length regulator with Reverse feed and a machine mounted bobbin re-winder. The 37" Long arm TORO-4000 P will sew up to 7/8" of leather and sews bonded threads from size 138 up to size 415.

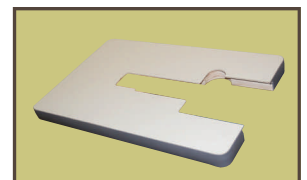
The TORO 4000 LA-37 Stitcher is available from ARTISAN with our extra heavy duty cast iron Ped-700 Pedestal Stand which includes our exclusive 110 volt model ACF-622 Electronic A.C. Servo Motor, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, and an ARTISAN low voltage LED Lamp system. Recommended SCHMETZ brand Needle. Leather: 794 D #23 to #26



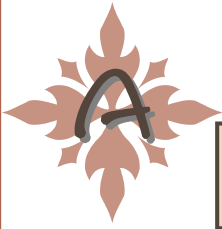
- A. 43423
- B. 43424
- C. 43425
- D. 43426
- E. 43405
- F. 43406
- G. 43424s
- H. 43424s



- A. 43332 Slotted
- B. 43333 Stirrup
- C. 43334 Holster
- D. 43337 Blanket
- E. 211-63400 with Teeth
- F. 43337-L Leather
- G. 211-63400-L Leather



Optional Work Platform and Hardware for TORO-3000 and 4000 R



# ARTISAN®

## Specialized Leather Cutting Machinery:

For Skiving, Beveling, Splitting, Leveling, and Strip Cutting Leather.

### NP-4 H NS

The NP-4 H is a Heavy Duty standard bell knife skiving machine designed to bevel the edges of leather hides and rubber. Included with the machine is a built-in bell knife sharpening system and an adjustable speed transmission. The Complete machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with a plywood table top, adjustable "T" style steel legs, a drawer and accessories.



### NP-10 H NS

The NP-10 H is a Heavy Duty Top and Bottom Feed bell knife skiving machine designed to bevel the edges of heavier weight leather hides. Included with the machine is a built-in bell knife sharpening system and three speed adjustable speed transmission. The Complete machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with a plywood table top, adjustable "T" style steel legs, a drawer and accessories.



### TORO-LS 1020

20" Stationary Knife Leather Splitter. The ARTISAN LS-1020 splitter will level or split vegetable tanned leathers from about 4 oz up to about 15/16 oz. Using various adjustments your leather can first be "leveled", then the leather can be split into almost any desired weight even down to light weight lining leathers sometimes in just one pass. The machine is powerful enough to split up to 20" wide leather pieces. We've designed the LS-1020 to be operated by hand or by the powerful included servo motor. The Complete machine from ARTISAN includes our exclusive ACF series reversible Electronic Servo Motor Stand Drive Unit with adjustable double "T" style steel legs, Locking Caster Wheels, a drawer and an accessory kit. The high quality cutting blade is easy to strop back to a fine cutting edge and when the blade does require re-sharpening, Artisan can have it done very economically. Optional additional knife blades are available.



### AK-20

14" wide Belt and Strap Cutting Machine. The AK-20 is adjustable to cut widths of leather from strings of 2 mm wide up to 14" in width. By changing the spacers between the knives, various widths of leather strings or strap goods are cut from whole hides. Eight set of blades are normally included with additional spacers included in the accessory kit. The Complete machine from ARTISAN includes our CRS-2500 Continuous Running Motor Stand Drive Unit with heavy duty adjustable double "T" style steel legs, large heavy duty Locking Caster Wheels, a drawer and accessories are always included. A reversible servo motor is optional.



To Order Call: 888-838 1408





# ARTISAN®

## Post Bed Style Sewing Machines:

Normally for Stitching Light to Medium Weight Fabrics

Decorative Stitching on Boot Tops, Footwear Assembly, Furniture, Auto Upholstery, general stitching in tight places

### 4518-1 / 4518-2

Needle Feed Lockstitch Sewing Machines with a "G" size Bobbins and Rotating Hooks, (Top loading mechanism). 7" Tall Post. Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication and sews up to 3/8" thickness. 4518-2 is a double needle version with a 1/8" gauge. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 5 #10 to #16. Leather:135 x 8 #10 to #16



### 4608-1 / 4608-2

Compound Needle Feed, Walking Foot (Unison Feed), 7" tall Post-Bed Lockstitch Sewing Machines with "G" size Bobbins and Rotating Hooks, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication and sews up to 3/8" thickness. Model 4608 is available with a left or right side hook. 4608-2 is a double needle version with a 1/8" gauge. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 175 #14 to #23. Leather:135 x 16 #14 to #23

4608 Single Needle Machine 4608-2 Double Needle Machine



### 4618 / 4618-R / 4618-2

Roller Presser Foot, gear driven, with Gear Driven Lower Roller Feed Wheel and Needle Feed, 7" Tall Post-Bed Lockstitch Sewing Machine using a "G" size Bobbins and Rotating Hooks, (Top loading mechanism). Push Button stitch length regulator, 4618-R includes Reverse, Semi-Automatic Lubrication and sews up to 5/32" thickness. The 4618-2 is a double needle version with a 1/8" gauge. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED lamp w/ 27" gooseneck, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 5 #10 to #16.

4618 Single Needle Machine 4618-R Single Needle Machine With Reverse Feed. 4618-2 Double Needle Machine



### 5110 / 5120

Roller Presser Foot with Drop Feed, Feed Dog, 7" Tall Post-Bed Lockstitch Sewing Machine using standard size "G" Bobbins and Rotating Hooks, Dial type stitch length regulator with Reverse, manual lubrication and sews up to 5/32" thickness. Model 5120 is a double needle version with a 1/8" gauge. The Complete sewing machine from ARTISAN includes our exclusive ACF-22 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 5 #10 to #16. Leather:135 x 8 TRI #10 to #16

5110 Single Needle Machine 5120 Double Needle Machine



### 6191 / 6191-2

17" Tall Post-Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Standard "G" size Bobbin and Rotating Hook, (Top loading mechanism). Features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication. May be ordered with the Rotating Hook to the Left or Right side of the needle. Double Needle Version available. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24

6191 Single Needle Machine 6191-2 Double Needle Machine



### 6199

17" Tall Tilting Forward Post-Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Standard "G" size Bobbin and Rotating Hook. Features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic Lubrication. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24





# ARTISAN®

## Cylinder Bed Compound Needle Feed Walking Foot Style Sewing Machines:

Normally for Stitching Light/Medium to Heavy Weight Fabrics and Leathers  
Automotive, Marine, and Furniture Upholstery, Canvas, Webbing, Lighter Weight Leathers, and Industrial Type Fabrics.

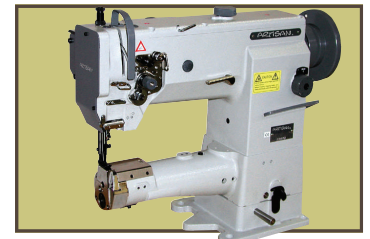
### 2618

Cylinder Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with "G" size Bobbin and Rotating Hook, (Top loading mechanism). Features include a Safety Clutch mechanism, Lever operated stitch length Reverse feed regulator, semi-automatic lubrication and sews up to 3/8" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Drive with adjustable "T" style Legs, "U" style plywood table top, a 27" LED gooseneck lamp, drawer and accessories. Adjustable to stitch up to size z-138 threads. Machine similar to Singer 153 and Consew 227R styles  
Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



### 2618-1B

Cylinder Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with Big "M" size Bobbin and Rotating Hook, (Top loading mechanism). Features include a Safety Clutch mechanism, Dial operated stitch length regulator, Reverse feed lever, semi-automatic lubrication and sews up to 3/8" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Drive with adjustable "T" style Legs, "U" style plywood table top, or a Ped-500 drive unit, a 27" LED gooseneck lamp, drawer and accessories. Adjustable to stitch up to size 207 threads.  
Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



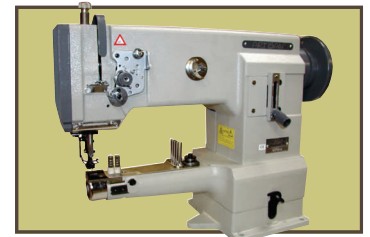
### 2620-2B, 2620-2BL (Long Arm)

Double Needle Cylinder Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with Large "U" size Bobbins and Rotating Hooks, (top loading). Features include a Safety Clutch mechanism, Dial type stitch length regulator, Reverse feed lever, semi-automatic lubrication and sews up to 3/8" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Drive with adjustable "T" style Legs, "U" style plywood table top, or a Ped-500 drive unit, a 27" LED gooseneck lamp, drawer and accessories. Adjustable to stitch up to size z-138 threads.  
2620-2B cyl. Length approx. 10". 2620-2BL long arm approx. 24". Measurement from needle bar to vertical arm.  
Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #14 to #24



### 2698-1

Small diameter, 1.75" Cylinder Bed, Walking Foot, Needle Feed, ("Scuff" Feed) Lockstitch Sewing Machine, "L" size Bobbin and Rotating Hook, (End loading mechanism). Features include a synchronized binder mechanism, Lever stitch length regulator with Reverse feed. Semi-automatic lubrication and sews up to 5/16" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Ped-500 Pedestal Drive Unit or an adjustable "T" style Legs, "U" style plywood table top drive with a 27" LED goose neck lamp, drawer and accessories. Adjustable to stitch up to size z-138 threads.  
Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #12 to #23



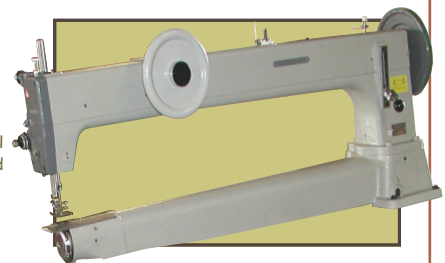
### 2698-2

Small diameter, 1.75" Cylinder Bed, Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Machine with "L" size Bobbin and Rotating Hook, (End loading mechanism). Lever stitch length regulator with Reverse feed. Semi-automatic lubrication and sews up to 5/16" thickness. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Ped-500 Pedestal Drive Unit or an adjustable "T" style Legs, "U" style plywood table top drive with a 27" LED goose neck lamp, drawer and accessories. Adjustable to stitch up to size z-138 threads.  
Recommended SCHMETZ brand Needle. Fabrics:135 x 17 #12 to #23



### 4011 P-37

37" Long Arm Cylinder Bed Drop Feed Lockstitch Sewing Machine. This machine sews up the arm towards the Hand wheel and in Reverse sews from the handwheel side towards the needle side. The 4011 has a large barrel Shuttle system and will sew up to 1/2" thickness with up to thread size 415. The TORO 4011 LA-37 Stitcher is available from ARTISAN with our extra heavy duty cast iron Ped-700 Pedestal Stand which includes our exclusive 110 volt model ACF-622 Electronic A.C. Servo Motor, an ARTISAN two speed ball bearing SR-2 Speed (reducer) Controller, and an ARTISAN low voltage LDA Lamp system.  
Recommended SCHMETZ brand Needle. Fabrics:794 #18 to #27



Specifications may change at any time without notice.

To Order Call: 888-838 1408



# ARTISAN®

**TORO brand Heavy Duty Flat-Bed Compound Needle Feed Walking Foot Sewing Machines for Heavy Stitching:**  
Normally for Stitching Medium Heavy to Extra Heavy Weight Industrial type Products  
Webbing, Tarpaulins, Heavy Canvas, Buffing Wheels, all types and kinds of Heavy Duty Industrial Fabrics.

## TORO-4500 R

16½" Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch regulator with Reverse feed. A front head mounted bobbin re-winder. The machine will sew up to 3/4" of Fabrics with up to size 346 bonded thread. The Complete ARTISAN sewing machine includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit on a heavy duty plywood table top, an SR-2 Controller adjustable H/D double "T" style steel legs, an LED Gooseneck lamp, Lockable Caster Wheels, a drawer and accessories.  
Recommended SCHMETZ brand Needle. 794 #18 to #27.



## TORO-4500 P

16½" Compound Needle Feed, Walking Foot (Unison Feed) Lockstitch Sewing Machine with a Large Barrel Bobbin and Oscillating Shuttle system. Features include a Lever type stitch regulator with Reverse feed. A top of the head mounted bobbin re-winder. The machine will sew up to 7/8" of Fabrics with up to size 415 bonded threads. The Complete ARTISAN sewing machine includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit on an extra heavy duty plywood table top, an SR-2 Controller adjustable H/D double "T" style steel legs, a LED gooseneck lamp, Lockable Caster Wheels, a drawer and accessories.  
Recommended SCHMETZ brand Needle. 794 #18 to #27.



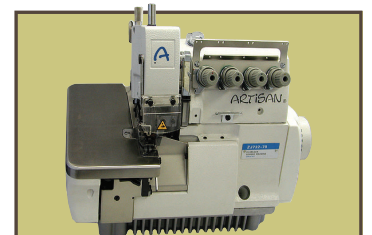
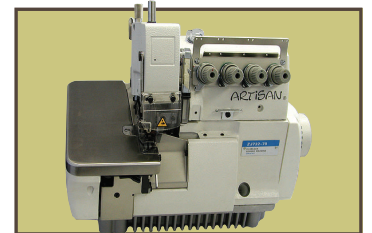
## Overlock, Serger and CoverStitch Interlock Style Sewing Machines:

Normally for Sewing Light to Medium Weight Fabrics for:  
Apparel Manufacturing, Dressmaking, Tailoring, Alterations, and Drapery projects

## 732, 752

- 752-17 Single Needle, Three Thread Serger,
- 752-16s Single Needle, Three Thread for narrow roll edge stitching
- 752-13 Two Needle, Four Thread Mock-Safety Overlock,
- 732-70 Two Needle, Five Thread Sew-Overlock 5mm X 5mm

All Machines include a Push Button Stitch Length Regulator with Differential Feed and Automatic Lubrication. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, a halogen low voltage lamp, drawer and accessories. Max 7,500 SPM. Additional Sub-Classes are available. Phone for more information.



## 600-4

A High Speed Cylinder-bed Coverstitch / Interlock Machine with 3 Needles, and 5 Threads. The machine includes a New Style Dial Micro type stitch length regulator, Differential feed Adjustment and Fully Automatic Lubrication.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, a halogen low voltage lamp, drawer and accessories. Max 5,500 SPM. Additional Sub-Classes are available. Phone for more information.

## 600-4 D U/T

A High Speed Cylinder-bed Coverstitch / Interlock Machine with Programmable Upper and Lower Thread Trimmers, 3 Needles, and 5 Threads. The machine includes a New Style Dial Micro type stitch length Regulator, Differential Feed Adjustment and Fully Automatic Lubrication.

The Complete sewing machine from ARTISAN includes a Ho Hsing or Mitsubishi Electronic Servo Motor Needle Positioner Motor Stand Drive Unit with adjustable "T" style steel legs, a halogen low voltage lamp, drawer and Accessories. Max 5,500 SPM. Additional Sub-Classes are available. Phone for more information.



Specifications may change at any time without notice.



# ARTISAN®

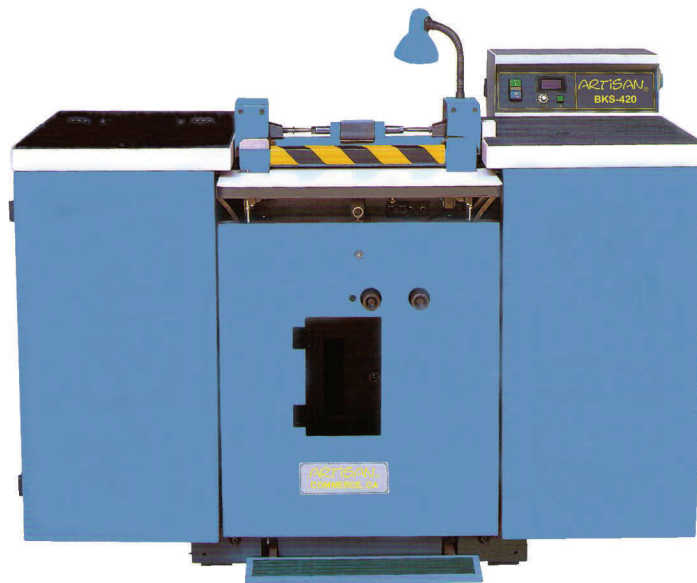
Hydraulic Die Cutting Machinery "CLICKERS" and Band Knife Splitter:  
Designed to Die Cut Leather and other materials using a pre-formed "cookie cutter" type steel rule die.  
And to efficiently level and split vegetable and chrome tanned leathers.



**100-B**  
10 Ton "Clicker"  
Hydraulic Die Cutting Machine  
Bed Size 30" x 16"  
Swing Head 15" x 15"  
220 volt, 1 phase.



**200-B**  
20 Ton "Clicker"  
Hydraulic Die Cutting Machine  
Bed Size 5 x 17"  
Swing Head 15" x 20"  
220 volt, 1 phase.



**BKS-420**  
Eight, Sixteen and  
Twenty-Two Inch Wide  
Automatic Band Knife  
Leather Splitters  
220 volt 1 ph.

The Machinery on this page are custom special order and may require 6 to 12 week lead time.  
Check with Artisan before placing your order.

Specifications may change at any time without notice.

**To Order Call: 888-838 1408**



# ARTISAN®

Electronic Servo Motors:

Designed for ARTISAN Sewing and Cutting Machinery

Included with each Servo Motor is a 110 volt wired outlet for Lamps or Accessories.



### ACF-622 B

600 Watt Electronic, 0.8 HP, Brushless type A.C. Servo Motor, with Pulley, Belt Cover and Push Button ON/OFF Switch.

Variable speed settings from 0 to 4000 RPM with an included digital readout tachometer.

110 volt 1 phase.

### SR-2 BG



### SR-2

### SR-2

ARTISAN Cast Iron, Ball Bearing, double pulley, Two Speed torque converter / speed reducer with an adjustable belt tightener including 3:1 and 2:1 ratio reduction gearing.

### SR-2 BG

ARTISAN designed safety belt cover custom made for the SR-2 and servo motor. An ARTISAN exclusive!

Specifications may change at any time without notice.



# ARTISAN®

## Zig Zag Lockstitch and Walking Foot Double Locked Chainstitch Sewing Machines:

Designed for Sailmakers, Signs, Banners, Flags, Tailoring, Drapery, Dressmakers, and Alteration Rooms.

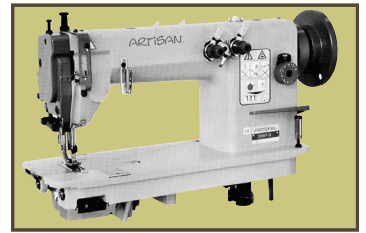
### ZZ-138

A Single Needle Lockstitch Zig Zag and Straight Stitch Sewing Machine, Manual Lubrication. Features include interchangeable Pfaff 138-6 or Singer lockstitch type presser feet, a Lever type stitch length regulator with reverse for back tacking. This machine runs very well at the slowest of operating speed up to very modest performance level of 2000 spm with extremely low vibration and sound. Up to a 6.4 mm zig zag width. The complete model ZZ-138 sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Sews very light threads up to size z-69. Recommended SCHMETZ brand Needle. 135 x 5 #10 to #20



### 2097-2

A Walking Foot, Two Needle, Double Locked Chainstitch Machine with stitch condenser, automatic lubrication and double loopers moving left to right. The machines uses 4 spools of thread and is primarily designed for stitching Signs, Banners, Flags, and seam felling. Normal gauge is 12.7mm spacing. Optional 6.4mm, and 9.5mm. The complete model 2097-2 sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Sews very light threads up to size z-69. Recommended SCHMETZ brand Needle. 149 x 5 #11 to #24



### 2097-2 with Optional Folder

## "BOBBINLESS" Sign and Banner Hemming Machine System

The New ARTISAN model 2097-2, as shown, includes our exclusive optional adjustable attachment for downturn hemming of all varieties of sign and banner fabrics. A cord up to 1/4" may be inserted while the adjustable width hem is sewn with 2 needle stitching.

Never change a bobbin. No bobbins ever require changing because the machine uses a double locked chainstitch mechanism with 2 loopers and 2 needles. The New 2097-2 is the first of its kind to feed heavy weight fabrics with a walking presser foot system for banner and sign hemming. Sewing speeds are completely controllable. The operator can stitch extremely slowly, stitch by stitch or up to 2000 stitches per minute, with control.

Contact ARTISAN directly for additional technical information.

### Sewing Machine Lamps:

Designed for all industrial sewing machine applications.

### PR-224 LED Lamp

27 inch gooseneck through the table top mount Sewing Machine Lamp with 28 LED's producing "Bright White", high intensity light.

The lamp stays at ambient temperature and never get warm.

The very BEST Sewing Machine Lamp EVER MANUFACTURED!

110 to 240 volt with a built-in transformer



PR-224 LED Lamp

LDA Transformer  
95 to 250 volts



LDA-1

LDA-2



### LDA-1 & LDA-2 LED Lamps

Magnetically mounted above the presser foot, 6 LED's completely illuminate the stitching area without shadows.

LDA-1 6 LED's in a straight line.

LDA-2 6 LED's in a "V" shape.



Specifications may change at any time without notice.

To Order Call: 888-838 1408



# ARTISAN®

## Single Needle Flat-bed Drop Feed Lockstitch Style Sewing Machines:

Normally for Sewing Light to Medium Weight Fabrics for:

Apparel Manufacturing, Dressmaking, Tailoring, Alterations, Drapery, Quilting, Top Stitching and lighter assembly projects.

### A-100-2

A Single Needle Lockstitch Sewing Machine with Automatic Lubrication. Features include a large Dial stitch length regulator and a large reverse lever handle for back tacking. The A-100-2 sewing machine may be the smoothest and quietest lockstitch on the market. This machine runs very well at the slowest of operating speed up to very high performance with extremely low vibration or noise.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. 16 x 231 #10 to #18



### 5550 Big / 5550 H Big LTHR with Roller Foot

The 5550 Big is a Big "M" Bobbin Lockstitch sewing machine designed for heavier weight fabrics such as denim. The 5550 H Big LTHR model is designed for leather sewing such as for belts and decorative boot top stitching. These models have fully automatic lubrication oil pumps, a large dial operated stitch length regulator and feature a large reverse stitching lever handle.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories.

Recommended SCHMETZ brand Needle. :135 x 5 #10 to #23 For Leather: 135 x 8 #10 to #23 TRI

5550 Big Standard Machine 5550 H Big LTHR w roller foot



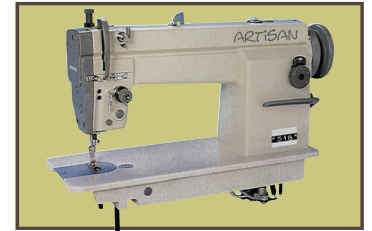
### 518 / 518 B

The 518 and 518 B are Needle Feed Lockstitch machines. The 518 B has a Big "M" Bobbin and is designed for heavier weight fabrics such as denim and light canvas. A high speed needle feed lockstitch machine is designed to reduce "fabric slippage". These models have fully automatic lubrication oil pumps, a large dial operated stitch length regulator and feature a large reverse stitching lever handle. Especially good machines for Drapery work.

The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, and accessories.

Recommended SCHMETZ brand Needle. 518: 16 x 231 #10 to #18 For 518-B: 135 x 8 #10 to #23

518 Standard "L" Bobbin 518 B Big "M" Bobbin



### 1988 MDZ

A truly High Speed Underbed Trimmer Lockstitch Sewing Machine with a programmable stitch counter, a built into the head, direct drive (no v-belt) Ho Hsing HVP-20 electronic servo needle Positioner motor. The machine includes a completely sealed automatic lubrication system and is genuinely "state-of-the-art" and efficient.

The 1988 MDZ is only available as a complete sewing machine unit from ARTISAN. Included in the package is an electric automatic presser foot lifter, a fully programmable computerized HS HVP-20 system that is extremely accurate and reliable. Adjustable "T" style legs, an LED Lamp, and accessories are always included.

Recommended SCHMETZ brand Needle. Fabrics:16 x 231 #9 to #18



### Blindstitch Sewing Machines:

Normally for Sewing Light to Medium Weight Fabrics for:

Apparel Manufacturing, Dressmaking, Tailoring, Alterations, and Drapery projects

### CM-500

Portable Self Contained Blindstitch Sewing Machine. Single thread chainstitch complete with a 110 volt motor and presser foot speed controller. Skip/Non-Skip (2:1 and 1:1 ) lever controller for hemming and felling.

Recommended SCHMETZ brand Needle: LW-6T



### 718-2 U.S. Blindstitch GENUINE US BLINDSTITCH SEWING MACHINE, MANUFACTURED IN NEW YORK, NY, USA.

Full Size Industrial Blindstitch Sewing Machine. Single thread chainstitch Skip/Non-Skip (2:1 and 1:1 ) for hemming and felling. These machines are REMANUFACTURED by The US Blindstitch Company and are Equal in Quality to a New Machine. The Complete sewing machine from ARTISAN includes our exclusive ACF-622 Electronic A.C. Servo Motor Stand Drive Unit with adjustable "T" style steel legs, an LED low voltage lamp, drawer and accessories. Recommended SCHMETZ brand Needle: 251 L





**ARTISAN® SEWING MACHINES**

## **Limited LIFETIME Warranty**

Your new **ARTISAN®** brand sewing machinery includes a limited LIFETIME warranty.

The warranty is granted solely to the original purchaser of this new **ARTISAN®** sewing machinery.

Your new **ARTISAN®** is free of defective parts due to imperfections in workmanship or materials.

This warranty does not cover transportation costs, postage, labor, or the following normally expendable high mortality spare parts such as: needles, bobbins, belts, light bulbs, lamps, LED's, bobbin cases, rotating hooks, needle plates, feed dogs, oscillating shuttles, springs, needle bars, screws, blades, knives, take-up levers, or thread guides.

All parts other than those specified above that are proven defective by **ARTISAN®** at our option, will be repaired or replaced at no charge provided said parts or the complete machine is returned transportation prepaid to the **ARTISAN®** factory located in Commerce, California.

This limited warranty is in effect provided that your machine is used for normal sewing purposes and is given reasonable good care and lubrication in accordance with the instructions contained in your sewing machines instruction booklet. Your authorized retailer or the manufacturer is not to be held responsible for damage, normal wear and tear, accidents, abuse, neglect, negligence, acts of God, or if the sewing machine has been worked on or repaired by any unqualified or unauthorized sewing machine dealer or unauthorized technician.

This warranty is not transferable and extends only to the original purchaser when the sewing machinery is new and only when purchased from an authorized **ARTISAN®** retailer.

If necessary to obtain warranty service, your original sales receipt or a photocopy must be provided showing your date and place of purchase. No charge warranty service is only available from the retailer where you purchased this quality sewing machine, or the machine must be sent insured, with prepaid freight, directly to **ARTISAN® SEWING SUPPLIES, INC.** with a letter of explanation about the malfunction including your daytime telephone number and your return address along with prepaid return shipping fees.

**ARTISAN®** Servo Motors are backed by a separate three year limited warranty.

This limited warranty is in lieu of all other warranties. The manufacturer is not responsible for any representation expressed or implied other than those contained herein.

**ARTISAN® SEWING SUPPLIES, INC.**

6474 Corvette Street

Commerce, California 90040 USA

**888 838 1408** toll free

323 838 1408, fax 323 838 1508

www.artisansew.com e-mail: info@artisansew.com

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