

WEBCAST/ONSITE AUCTION

As Authorized by the Owner under Supervision



Late Model CNC Machine Shop Plus Welding & Inspection



Tuesday, April 5th • 11:00 am Local Time
St. Thomas, Ontario, Canada



Hilco™

Industrial **WEBCAST/ONSITE AUCTION**

As Authorized by the Owner under Supervision



FURTHER INFORMATION

- A 16% BUYER'S PREMIUM WILL BE CHARGED FOR ALL ONSITE SALES. AN 18% BUYER'S PREMIUM WILL BE CHARGED FOR ALL ONLINE SALES. ACCEPTING CANADIAN CURRENCY ONLY.
- REMOVAL DEADLINE IS April 15TH (NO EXCEPTIONS) REMOVAL HOURS: MONDAY – FRIDAY 8:00 AM – 4:00 PM LOCAL TIME. BUYERS WITH ITEMS LEFT ON SITE AFTER DEADLINE ARE SUBJECT TO FINES OF \$500 PER DAY.

MACHINERY & EQUIPMENT

BRUCE LYLE • +1 416-252-1955 • BLYLE@HILCOGLOBAL.COM

PAYMENT INFORMATION

FRANCA GUIDA +1 416-252-1955 • EMAIL FGUIDA@HILCOGLOBAL.COM

CUSTOMER SERVICE

+1 877-37-HILCO • +1 616-732-1800 • INFO@HILCOIND.COM

CASSIDY BAKER • +1 416-252-1955 • CBAKER@HILCOGLOBAL.COM

Information contained herein deemed to be accurate at time of printing and subject to change. For updated information, please visit our website at www.hilcoind.com for any changes to date, sale process, terms and conditions and list of available assets.

The Auction Will Be Conducted Onsite & Online



AUCTION DATE

TUESDAY, APRIL 5TH
BEGINNING AT 11:00AM LOCAL TIME

PREVIEW DATE

MONDAY, APRIL 4TH
9AM TO 5PM LOCAL TIME

FOR EARLIER INSPECTION, PLEASE CONTACT
CASSIDY BAKER AT 416-252-1955 OR EMAIL
CBAKER@HILCOGLOBAL.COM

AUCTION & PREVIEW LOCATION

160 EDWARD STREET
ST. THOMAS, ONTARIO, CANADA N5P 1Z3

CNC VERTICAL MACHINING CENTERS



2004



2011

CNC VERTICAL MACHINING CENTERS

1 – TOYODA MODEL STEALTH AA1165 HIGH-SPEED CNC VERTICAL MACHINING CENTER, S/N 11006 (2011) 4th Axis Capability, 25" x 50" Table, (24) Station Automatic Tool Changer, Gearbox CAT50, 6,000 RPM Spindle Speed, 3/60/220 Volts, 30 KVA Capacity, Chip Conveyor, Screw Chip Cross Feed Clean-Out Auger, Fanuc Series Oi-MD CNC Controller & 2011 Chip Blaster Model D30 System, 3/60/230 V, S/N E980

1 – FADAL MODEL VMC4020 HT CNC VERTICAL MACHINING CENTER, S/N 012004015936 (2004) 4th Axis Capability, Power Cool, (24) Station Automatic Tool Changer, 40 Taper Tooling, 10,000 RPM Spindle, 3/50-60/220 V, Fadal Model Multi Processor CNC Controller

Partial Listing Only, Please Visit Our Website For Complete Lot Catalog

www.hilcoind.com/GHMachine

2 To schedule an auction, please call Hilco Industrial at 1-877-37-HILCO (44526)

New as 2014



(7) VERTICAL MILLING MACHINES

- 1 - **TRAK MODEL DPMSX5P CNC MILLING MACHINE**, S/N 144DM216 (2014) 5 HP, 3/60/220/400 Volts, 17.5 Amps, Maxi Torque-Rite Drawbar, Program Spindle Control, Low Range 40-600 RPM, High Range 300-5000 RPM, 40 Taper, 12" x 50" Table, Proto Trak Model SMX XYZ Controller
- 2 - **TRAK MODEL DPMSX3 CNC MILLING MACHINES**, S/Ns 081CF16376 (2008), 074CF15922 (2007), 5 HP, 3/60/220/440 Volts, 17.5 Amps, Maxi Torque-Rite Draw Bar, Program Spindle Control, Low Range 40-600 RPM, High Range, 300-5000 RPM, 10" x 50" Table, XY Axis, Proto Trak Model SMX XYZ CNC Controller
- 2 - **TRAK MODEL DPM CNC MILLING MACHINES**, S/Ns 98-4308, 00-5124, 3HP, 3/60/220 Volts, 200 KA AC Spindle Motor, 9" X 49" Table, Trak Model AGE3 XYZ CNC Controller
- 1 - **JAFO JAROCIN MODEL FW1125 MILLING MACHINE**, S/N 6323, 12" X 48" Table
- 1 - **EXCELLO MODEL XLO MILLING MACHINE**, 1.5 HP, Two Axis Digital Read-out Controller

2005



2005



CNC TURNING LATHE

- 1 - **HAAS MODEL TL-2 CNC TOOLROOM LATHE**, S/N 70375 (2005), 16" x 48" c.c., Chip Enclosure, 20" Swing, 12 HP, 2000 RPM, Intuitive Programming System, Coolant Pump, 3" Spindle Bore, 3/60/208-240 Volts, Quick Change Tool Post, BTC Three Jaw Chuck, Haas CNC Controller, Computer, Monitor & Cabinet

COORDINATE MEASURING MACHINE

- 1 - **ZEISS MODEL UMM850 BRIDGE TYPE COORDINATE MEASURING MACHINE**, S/N 91540, (2005) 46" X 83.5" Table, 800 VA/Max.1600 VA, Zeiss Model BP26 Standard Controller & Computer, Monitor, Printer

EDM • ENGINE LATHES • BORING MILL • 4TH AXIS • SAWS

EDM MACHINES

- 1 – AGIE MODEL AGIECUT CLASSIC 2S CNC WIRE EDM, S/N 448 (2003), 18" x 27.7" Table, 3/60/400 Volts, 9 Kva, 14 Amp Rated Current, 10KA Short-Circuit Current, MCS Type, DA MC S Type, Agie Model Agievision CNC Controller, Agie Model Classic S Enclosure Cabinet & Affinity Chiller
- 1 – FINETECH MAXIMART MODEL ZNC45-100 (SA-500) CNC DIE SINKER EDM, S/N 092221 (2000) 15" x 30" Table, Istema Swiss Tooling System Head, 3/60/575 V, Cooling Tank, Finetech Maximart CNC Controller

LARGE SPINDLE BORE ENGINE LATHES

- 1 – JET MODEL GH-1880ZX LARGE SPINDLE BORE GEARED HEAD PRECISION ENGINE LATHE, S/N 057558, 18" x 80" C.C., 3.25" Spindle Bore, Three Jaw Chuck, Steady & Follower, Quick Change Tool Post, 3/60/575 V, Newall Model C-80 Two Axis Digital Read-out Controller
- 1 – SARO MODEL SPM560X2000 LARGE SPINDLE BORE ENGINE LATHE, S/N 20002122 (2000), 5" Spindle Bore, 28" x 80" C.C., 3/60/460 Volts, 25 HP, Follower, Steady, Fagor Two Axis Digital Read-out Controller
- 1 – LODGE SHIPLEY 24" X 60" C.C. LATHE, 450 RPM on Spindle

2003



HORIZONTAL BORING MILL

- 1 – TOS MODEL W-100 HORIZONTAL BORING MILL, S/N 219-06, 17 HP, 3/60/575 Volts, 18 Amps, Outboard Support Arms, 49" x 49" Table, 50 Taper Tooling, (2) Fagor XYZ & XY Digital Read-out Controllers

4TH AXIS

- 1 – FADAL MODEL VH65 4TH AXIS, 6-1/2" T-Slot, S/N 022004011377 (2004) Ratio 90-1, 8" 4 Jaw Chuck

SAWS

- 1 – HYD-MECH MODEL S-20 SERIES II HORIZONTAL METAL CUTTING BAND SAW, S/N 60696399, 2 HP, 3/60/220/480 V
- 1 – QS MODEL 260A SAWMASTER HORIZONTAL METAL CUTTING BAND SAW
- 1 – ROUBAX MODEL VERTICUT 114-A ROLL-IN METAL CUTTING BAND SAW, S/N 625, 1/60/115 V



GRINDERS • INSPECTION • TOOL ROOM & SHOP SUPPORT



E – 2 SHOP SYSTEM

- 1 – E-2 SHOPTECH CORP. SHOP JOB SOFTWARE OPERATING SYSTEM PROGRAM SOFTWARE, (Updated 2016)

TOOL ROOM & SHOP SUPPORT

- 1 – GUSPRO MODEL G0484039EDS1P3S4N HEAT CLEANING OVEN, S/N C97011, Natural Gas, 48" Deep & 53" X 53" Opening, 1,250,000 BTU, 7" Max Supply Pressure, 1/60/120 V
- 1 – INGERSOLL RAND MODEL IRN15H-CC-115H AIR COMPRESSOR, 60 CFM Capacity, 125 PSI, 380-480V
- 1 – COMPAIR 15 HP V-HEAD AIR COMPRESSOR
- 1 – HANKISON MODEL HT75-115H AIR LINE DRYER
- 7 – BEN BLACKFOOT CLEANING SYSTEM
- 1 – VARNAMO MODEL EV-2S SHAPER, S/N 201, Dividing Head
- 1 – MILLER MODEL MILLERMATIC 250X WELDER, Wire Feed and Cart
- 1 – LINCOLN MODEL IDEALARC TM300/300 ELECTRIC WELDER
- 1 – DAKE HAND OPERATED SHOP PRESS
- 1 – VAPOR BLAST 28" X 30" SAND BLASTING CABINET

QUANTITY OF SUPPORT EQUIPMENT, Including: Air Tek Model SRD-10-A-1 Refrigerated Air Line Dryer, S/N 3-16-2005-189, Starrett Granite Surface Block, Rex 15 Kva Transformers, Jet 250 Kg Electric Powered Chainfalls c/w Freestanding Jib Cranes, Elephant Model 175 Bench Grinder, 3,000 Rpm, Presser 1/2 Hp Carbide Grinder, Ford Smith Model 40-P Grinder, S/N B003, Pair of 36" High Angle Plates, Assorted Lifting Chains, Straps, (8) Steel 8,000 Lbs Capacity Saw Horses, G & S 6" Machinist Vise's, Milling Machine Cutters & Heads, Tool Chests, Makita Model 2414B Cut-Off Saw, Metco Model 5P Thermospray System, Micrometers & Precision Measuring, STM Dividing Head, (3) GS Machinist Vises, Kar Model 277065 Machinist Vise, Belt Sander, Eclipse Model LM0500 Magnet, 400 Lbs Capacity etc.

SURFACE GRINDERS

- 1 – CHEVALIER MODEL FSG-2040ADII COLUMN TYPE HIGH PRECISION 3-AXIS AUTOMATIC SURFACE GRINDER, S/N RB88C001, Coolant Recycle Tank, Habor Model HPW-10AF Heat Pipe Heat Exchanger, -29/68C
- 1 – JONES SHIPMAN MODEL 1400 SURFACE GRINDER, S/N BO-95363 c/w Optidress Capacity, Mitutoyo Model KS Controller,
- 1 – JONES SHIPMAN MODEL 540 SURFACE GRINDER, S/N 64073, 6" x 18" Magnetic Chuck, 3/60/440/540 V
- 1 – BROWN & SHARPE MODEL 510 SURFACE GRINDER, S/N 523-510, 6" x 12" Magnetic Chuck, 3/60/575 V

CYLINDRICAL GRINDERS

- 1 – TOS MODEL BUAJ28 OD & ID CYLINDRICAL GRINDER, S/N 219005 Internal Capacity, Magnetic Chuck & Tooling
- 1 – VEB MODEL SU315X1500 OD & ID CYLINDRICAL GRINDER, S/N 7102, 72" Long Bed, 12" Wheel, 3/60/220 V, Tooling
- 1 – TOS MODEL BN102A CYLINDRICAL GRINDER, S/N 048211, Tooling
- 1 – BROWN & SHARPE # 13 UNIVERSAL TOOL GRINDER MACHINE

JIG GRINDER

- 1 – MOORE MODEL #3 JIG GRINDER, 11" X 24" TABLE, S/N G1436, Tooling

INSPECTION EQUIPMENT

- 1 – MITUTOYO MODEL PH-350 PROFILE PROJECTOR, S/N 10452
- 1 – FOWLER MODEL Z-CAL 600XT DIGITAL READ-OUT HEIGHT GAUGE
- 1 – FRESCO HEIGHT GAUGE
- 1 – KARL FRANK BENCH TYPE HARDNESS TESTER, S/N 82-02-1



Hilco™ Industrial **WEBCAST/ONSITE AUCTION**

As Authorized by the Owner under Supervision



Late Model CNC Machine Shop Plus Welding & Inspection



**Tuesday, April 5th • 11:00 am Local Time
St. Thomas, Ontario, Canada**

Terms of Sale

A 16% buyer's premium will be charged for all onsite sales. An 18% buyer's premium will be charged for all online sales. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items will be sold "as is, where-is" without any warranties, express or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained. Bidders are encouraged to thoroughly inspect the items on which they intend to bid prior to sale. Absolutely no items will be removed until the day after the conclusion of the sale and payment is made in full. For updated information, please visit our website at www.hilcoind.com for any changes to date, sale process, terms and conditions and list of available assets.

Payment: INVOICES WILL BE EMAILED WITHIN 24 HOURS AFTER THE AUCTION CLOSES. Payment is to be made to Hilco Industrial Acquisitions Canada, ULC. Payment Options: VISA, Mastercard Discover accepted - if invoice total is \$2,000 or less; Wire Transfer; Certified Cheque; or Company Cheque (with Bank letter of guarantee - see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions. Please see complete terms and conditions on our website, www.hilcoind.com.

Sample Bank Letter

(Bank Name) unconditionally guarantees payment to Hilco Industrial Acquisitions Canada, ULC, from (Company Name). This guarantee will be valid for purchases made at the Auction of G & H Machine & Tool Ltd. on April 5, 2016.



Follow Us on:

