



Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

CONTENTS:

2EA. 6.5" TWO WAY SPEAKER
1EA. INSTRUCTIONS

P/N RW06DCX65C
P/N RBI77KICK10

TOOLS REQUIRED:

*Phillips Screwdriver *Panel Removal Tool

Jeep Grand Cherokee Rear Door Installation

1. Remove the screw in the armrest pocket. Fig. 1
2. Remove the screw behind the door release lever. Fig. 2

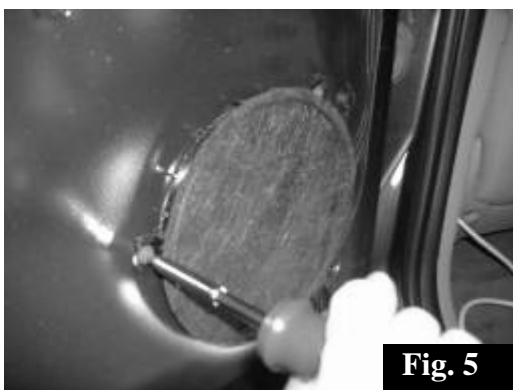
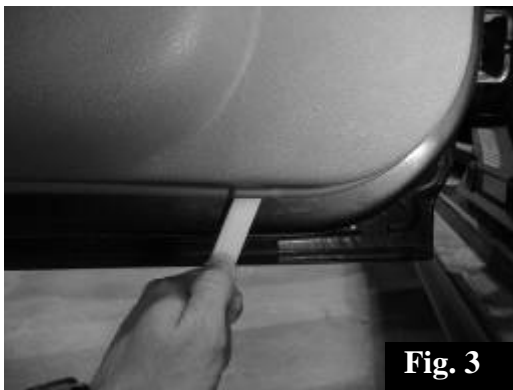




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Jeep Grand Cherokee Rear Door Installation continued

3. Using a panel removal tool gently pry the door panel away from the door. Fig. 3
4. Disconnect the door handle linkage by rotating the blue plastic latch and pulling the linkage rod loose. Fig. 4
5. Disconnect door wiring and set door panel aside.
6. Remove the screws securing the speaker, disconnect wiring and remove speaker. Fig. 5
7. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 6



8. Replace all previously removed parts in reverse order
9. Repeat for other side of vehicle.



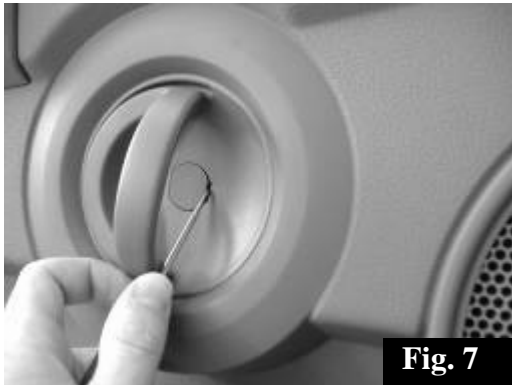
Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

*Phillips Screwdriver *Panel Removal Tool *Pick Tool

Rear Door Installations for Jeep Commander

1. Using a pick tool pry open the screw covers behind the interior door release lever and remove the screw. Fig. 7
2. Remove the screw behind the armrest handle Fig. 8
3. Using a panel removal tool gently pry the door panel out to release the plastic fasteners. Fig. 9
4. Disconnect the door handle linkage by rotating the yellow plastic latch and pulling the linkage rod loose. Fig. 10
5. Disconnect door wiring and set door panel aside.

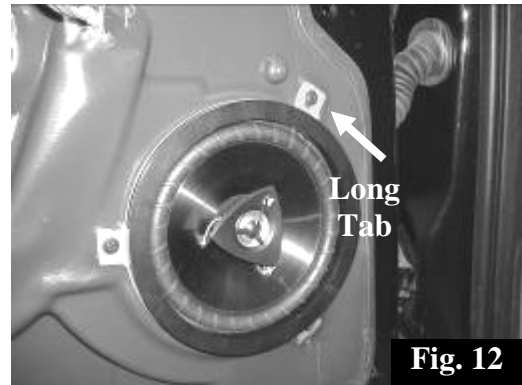
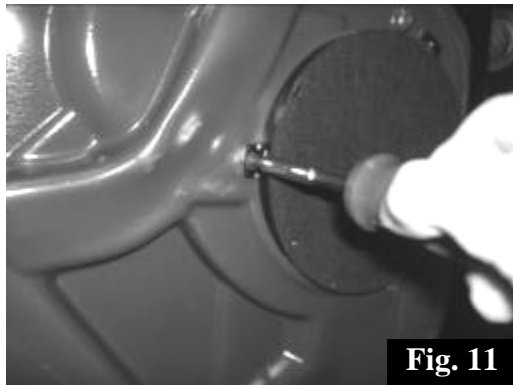




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Rear Door Installations for Jeep Commander continued

6. Remove the screws securing the speaker, disconnect wiring and remove speaker. Fig. 11
7. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 12
8. Reinstall all previously removed parts in reverse order.
9. Repeat for other side of vehicle.





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

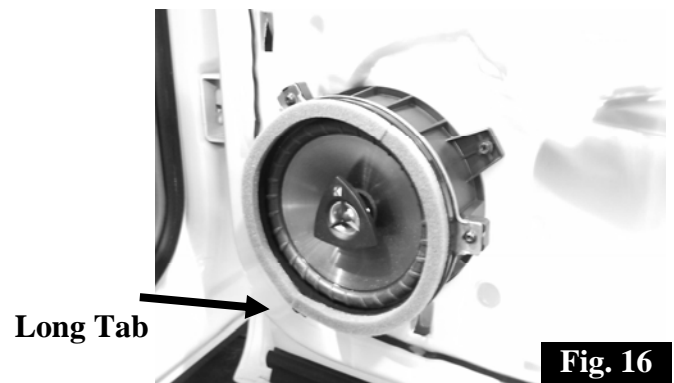
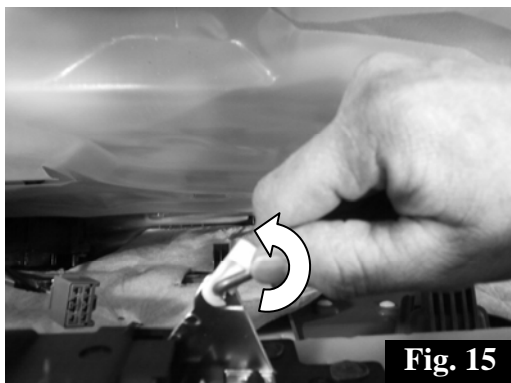
*Phillips Screwdriver *Panel Removal Tool *Pick Tool

Front Door Installation for Dodge Durango

1. Using a pick tool remove the plastic cover to reveal the screw behind the interior door handle release lever and remove the screw. Fig. 13
2. Remove the two screws at the bottom of the door panel. Fig. 14
3. Lift door panel up and outward to separate from door.



4. Disconnect the door handle linkage by rotating the white plastic latch and pulling the linkage rod loose. Fig. 15
5. Disconnect door wiring and set panel aside.
6. Remove the screws securing the speaker to the plastic adapter that is mounted to the door. Disconnect wiring and remove speaker.
7. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 16





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Front Door Installation for Dodge Durango continued

8. Replace screws and tighten.
9. Reinstall all previously removed parts in reverse order.
10. Repeat for other side of vehicle.

TOOLS REQUIRED:

*Phillips Screwdriver *Panel Removal Tool *Pick Tool *Torx® T20

Rear Door Installation for Dodge Durango

11. Using a pick tool remove the plastic cover to reveal the screw behind the interior door handle release lever and remove the screw. Fig. 17
12. Remove the two screws at the bottom of the door panel. Fig. 18



Fig. 17



Fig. 18



Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Rear Door Installation for Dodge Durango continued

13. Lift door panel up and outward to separate from door.
14. Disconnect the door handle linkage by rotating the plastic latch and pulling the linkage rod loose.
Fig. 19
15. Disconnect door wiring and set panel aside.
16. Remove the screws securing the speaker to the plastic adapter that is mounted to the door.
Disconnect wiring and remove speaker.
17. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 20

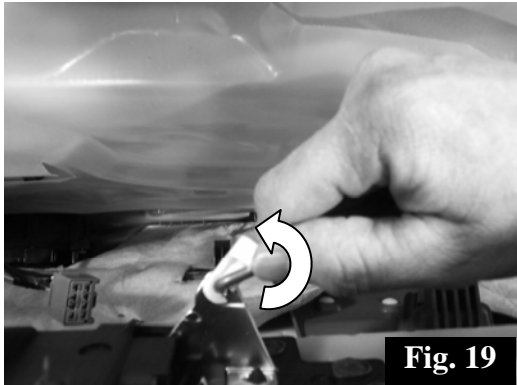


Fig. 19

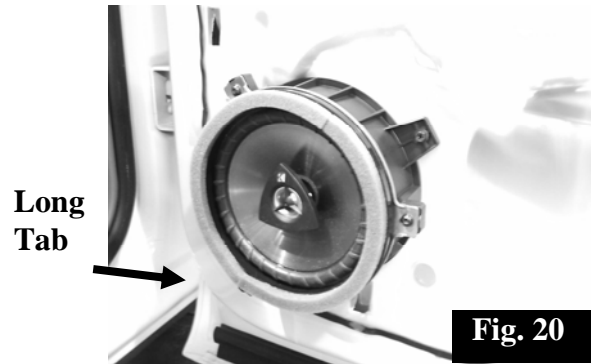


Fig. 20

18. Reinstall all previously removed parts in reverse order.
19. Repeat for other side of vehicle.



Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

***Phillips Screwdriver *Panel Removal Tool *Pick Tool *Window Crank Removal Tool**

Dakota Front Door Installation (Club Cab and Quad Cab)

1. Using a pick tool remove the plastic cover to reveal the screw behind the interior door handle release lever and remove the screw. (some models don't require this step) Fig. 21
2. For models with manual windows use a window crank removal tool to disengage the pin securing the window crank and pull window crank from door. Fig. 22
3. Remove the screw from the arm rest pocket Fig. 23
4. Remove the two screws at the bottom of the door panel.
5. Lift door panel up and outward to separate from door.
6. Disconnect the door handle linkage by rotating the blue plastic latch and pulling the linkage rod loose. Fig. 24
7. Disconnect door wiring and set panel aside.



Fig. 21



Fig. 22



Fig. 23

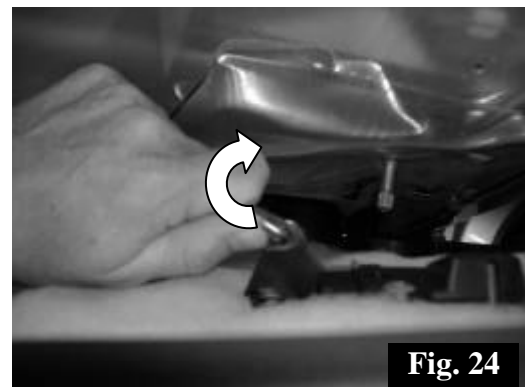


Fig. 24



Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dakota Front Door Installation (Club Cab and Quad Cab) continued

8. Remove the screws securing the speaker to the plastic adapter that is mounted to the door. Disconnect wiring and remove speaker. Fig. 25
9. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 26
10. Reinstall all previously removed parts in reverse order.
11. Repeat for other side of vehicle.



Fig. 25

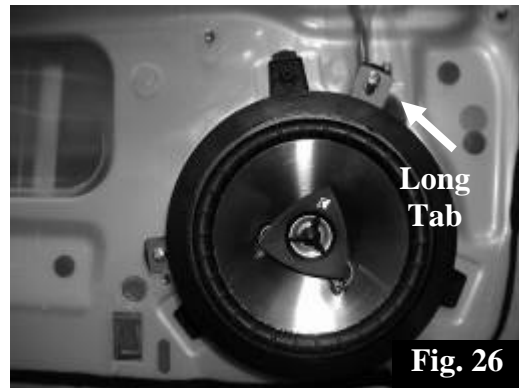


Fig. 26

TOOLS REQUIRED:

*Phillips Screwdriver *Panel Removal Tool *Ratchet *Torx® T50 *8mm Nut Driver

Dodge Dakota Club Cab Rear Speaker Installation

1. Pull the rubber door molding away from door openings to reveal the edges of the plastic post covers.
2. Gently pull the upper seatbelt bolt cover loose.



Fig. 27



Fig. 28



Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dodge Dakota Club Cab Rear Speaker Installation continued

3. Using a Torx® T50 driver remove the upper seatbelt bolt. Fig. 29
4. Gently pull the bottom of the upper plastic cover away from the post to release retainers. Fig. 30
5. Gently pull up on the threshold panel along the bottom of the door opening to release the fasteners. The panel does not need to be completely removed just loose toward the back edge. Fig. 31
6. Gently pull the bottom plastic cover away from the post to release retainers. Fig. 32

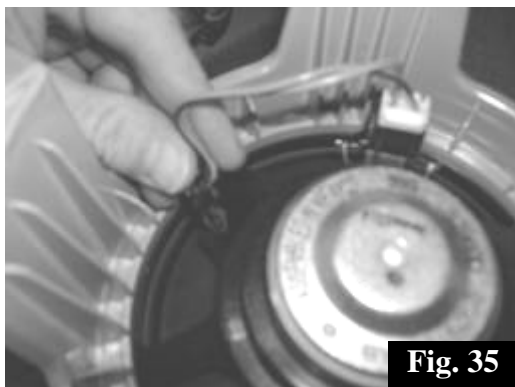




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dodge Dakota Club Cab Rear Speaker Installation continued

7. Using an 8mm nut driver, remove the two screws retaining the speaker mounting apparatus. Fig. 33
8. Using a panel removal tool gently pry the speaker mounting apparatus away from the metal at the points where the 8mm screws were removed. Fig. 34
9. Pull the plastic speaker wire retainer loose from the side of the speaker and disconnect speaker wiring. Fig. 35
10. On a workbench, remove the speaker from the speaker mounting apparatus and install the upgrade speaker. Note that one of the three tabs is longer than the other two and the upgrade speaker will only correctly fit into the mounting apparatus one way. Replace screws and tighten. Fig. 36
11. Reinstall all previously removed parts in reverse order.
12. Retighten seatbelt bolts to 40 ft.lbs.
13. Repeat for other side of vehicle.





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

***Phillips Screwdriver *Panel Removal Tool *Pick Tool *Window Crank Removal Tool**

Dodge Dakota Quad Cab Rear Door Installation

1. Using a pick tool remove the plastic cover to reveal the screw behind the interior door handle release lever and remove the screw. (some models don't require this step) Fig. 37
2. For models with manual windows use a window crank removal tool to disengage the pin securing the window crank and pull window crank from door. Fig. 38
3. Remove the screw from the arm rest pocket. Fig. 39
4. Remove the two screws at the bottom of the door panel. Fig. 40
5. Using a panel removal tool gently pry the plastic trim panel along the side of the window frame away to release the metal fasteners.
6. Lift door panel up and outward to separate from door.
7. Disconnect the door handle linkage by rotating the plastic latch and pulling the linkage rod loose.
8. Disconnect door wiring and set panel aside.

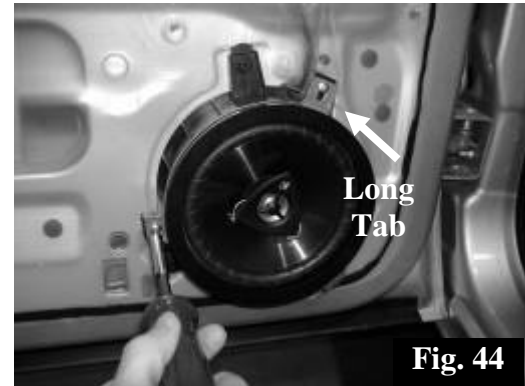
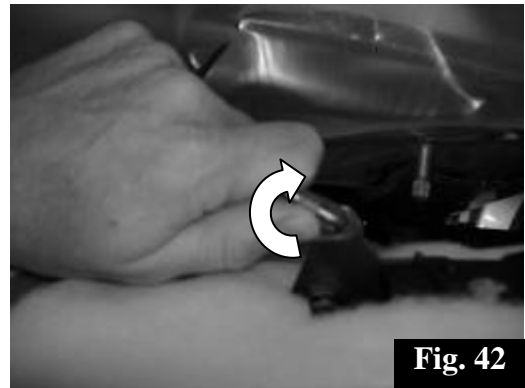




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dodge Dakota Quad Cab Rear Door Installation continued

9. Using a panel removal tool gently pry the plastic trim panel along the side of the window frame away to release the metal fasteners. Fig. 41
10. Lift door panel up and outward to separate from door.
11. Disconnect the door handle linkage by rotating the blue plastic latch and pulling the linkage rod loose. Fig. 42
12. Disconnect door wiring and set panel aside.
13. Remove the screws securing the speaker to the plastic adapter that is mounted to the door. Disconnect wiring and remove speaker. Fig. 43
14. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 44
15. Reinstall all previously removed parts in reverse order.
16. Repeat for other side of vehicle.





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

***Phillips Screwdriver *Panel Removal Tool *Pick Tool**

Jeep Liberty Rear Door Installation

1. Using a pick tool remove the plastic cover to reveal the screw behind the interior door handle release lever and remove the screw. Fig. 45
2. Remove the screw in the armrest pocket. Fig. 46
3. Using a panel removal tool gently pry the door panel away from the door. Fig. 47
4. Disconnect the door handle linkage by rotating the black plastic latch and pulling the linkage rod loose. Fig. 48

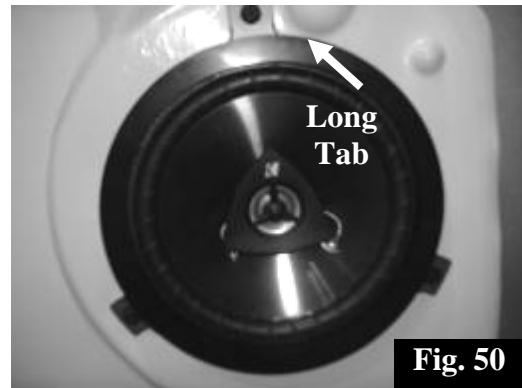




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Jeep Liberty Rear Door Installation continued

5. Disconnect door wiring and set door panel aside.
6. Remove the screws securing the speaker, disconnect wiring and remove speaker. Fig. 49
7. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 50
8. Reinstall all previously removed parts in reverse order.
9. Repeat for other side of vehicle.





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

***Phillips Screwdriver *Panel Removal Tool *10mm Nut Driver**

PT Cruiser Rear Door Installation

1. Using a panel removal tool pry the triangle shaped trim piece away from the metal to release the metal retainers. Fig. 51
2. Remove the screw revealed by the removal of the plastic trim piece. Fig. 52
3. Remove the two 10mm screws from beneath the arm rest. Fig. 53
4. Remove the screw behind the door release lever. Fig. 54

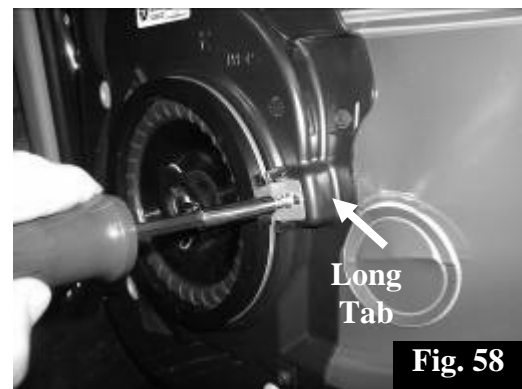




Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

PT Cruiser Rear Door Installation continued

5. Using a panel removal tool gently pry the door panel away from the door. Fig. 55
6. Disconnect the door handle linkage by rotating the white plastic latch and pulling the linkage rod loose. Fig. 56
7. Remove the screws securing the speaker, disconnect wiring and remove speaker. Fig. 57
8. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is in the location designated by arrow in picture. Replace screws and tighten. Fig. 58
9. Reinstall all previously removed parts in reverse order.
10. Repeat for other side of vehicle.





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

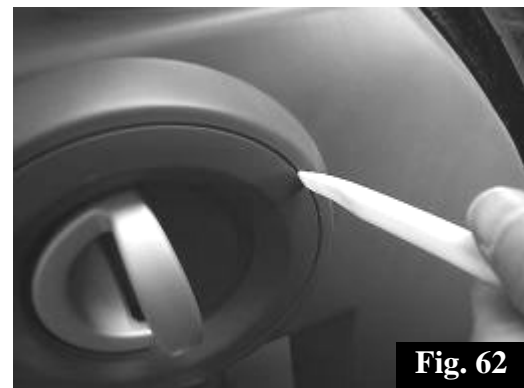
***Torx® T20 Screwdriver *Pick Tool *Ratchet *10mm Nut Driver *Panel Removal Tool**

Dodge Nitro Rear Door Speaker Installation

1. Using a pick tool remove the screw cover in the arm rest pocket. Fig. 59
2. Using a Torx® T20 screwdriver remove the screw. Fig. 60



3. Using a pick tool pry open the screw cover toward the bottom and rear of the door and remove the screw. Fig. 61
4. Using a panel removal tool pry loose the plastic trim panel around the interior door release lever to reveal the 10mm bolt. Fig. 62





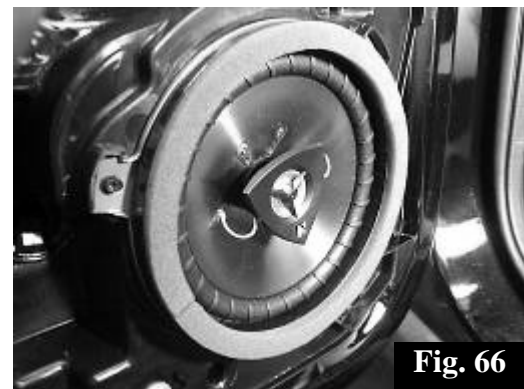
Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dodge Nitro Rear Door Speaker Installation continued

5. Using a 10mm nut driver remove the bolt securing the door panel. Fig. 63
6. Using a panel removal tool gently pry up on the door switch plate, and disconnect wiring and remove door panel. Fig. 64



7. Using a Torx® T20 screwdriver remove the three screws securing the existing speaker. Remove and disconnect wiring. Fig. 65
8. Connect the speaker wiring and install the upgrade speaker. Fig. 66



9. Reinstall all previously removed parts in reverse order.



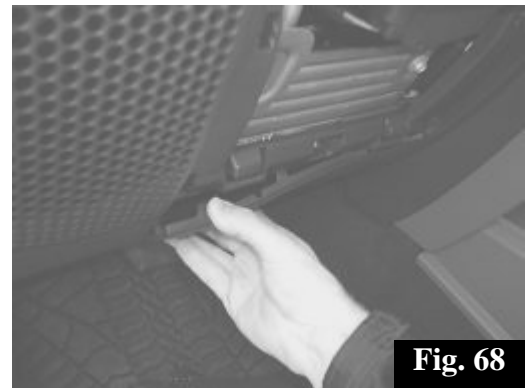
Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

TOOLS REQUIRED:

*7mm Nut Driver*Torx® T20 Socket*Torx® T15 Driver

Jeep Wrangler Driver's side Dash Speaker Installation

1. Gently pull out on the panel just below the steering column, rotate down and remove. Fig. 67
2. Find the small panel just below the one you just removed and pull to remove it as well. Fig. 68



3. Find the six screws securing the dash to the steel framework behind it as indicated by the arrows in Fig. 69. Using a 7mm nut driver remove the screws.
4. Find the single 7mm screw under the dash near the kick panel and remove. Fig. 70





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Jeep Wrangler Driver's side Dash Speaker Installation continued

5. Remove the dash end panel by prying loose with a panel removal tool. Fig. 71
6. Carefully pull the dash panel outward until there is sufficient room to allow access to the three screws retaining the speaker. Fig. 72



7. Using a small ratchet and a Torx® T20 socket, remove the three screws. Fig. 73
8. Disconnect wiring and remove speaker. Fig. 74
9. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is at the top (twelve o'clock position). Replace screws and tighten.
10. Replace all previously removed parts in reverse order

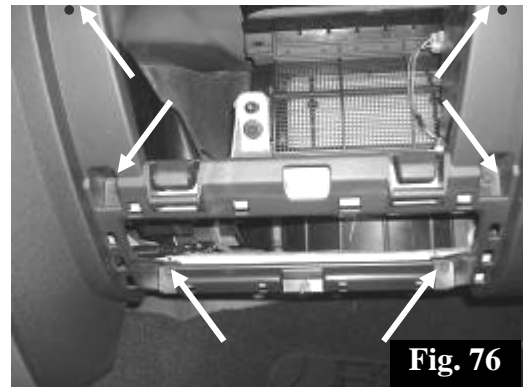




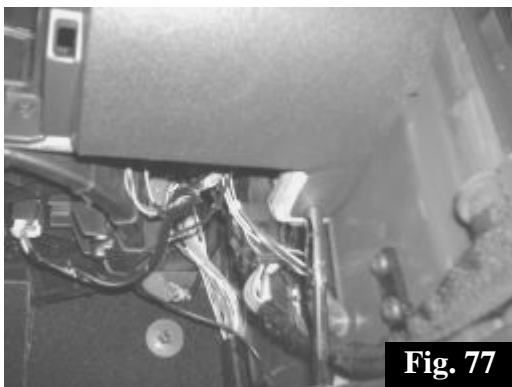
Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Jeep Wrangler Passenger's side Dash Speaker Installation

11. Open the glove compartment, squeeze in on sides, rotate down and remove. Fig. 75
12. Find the small panel just below the glove compartment opening similar to the one removed in step 2 and pull to remove it as well.
13. Find the six screws securing the dash to the steel framework behind it as indicated by the arrows in Fig. 3. Using a 7mm nut driver remove the screws. Fig. 76



14. Find the single 7mm screw under the dash near the kick panel and remove. Fig. 77
15. Remove the dash end panel by pulling gently. Fig. 78





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Jeep Wrangler Passenger's side Dash Speaker Installation continued

16. Carefully pull the dash panel outward until there is sufficient room to allow access to the three screws retaining the speaker. Fig. 79
17. Using a small ratchet and a Torx® T20 socket, remove the three screws.
18. Disconnect wiring and remove speaker. Fig. 80
19. Connect speaker wiring and install the upgrade speaker making sure the longest speaker tab is at the top (twelve o'clock position). Replace screws and tighten.
20. Replace all previously removed parts in reverse order



Jeep Wrangler Sound Bar Speaker Installation

21. Using a Torx® T15 remove the three screws retaining the speaker. Fig. 81
22. Disconnect wiring and remove speaker.
23. Connect speaker wiring and install the upgrade speaker and speaker grill. Replace screws and tighten. Fig. 82





Audio System Upgrade Package
2005-2009 Jeep Grand Cherokee
2005-2009 Jeep Commander
2004-2006 Dodge Durango
2005-2009 Dodge Dakota
2005-2009 Jeep Liberty
2006-2009 PT Cruiser
2007-2009 Dodge Nitro
2007-2009 Jeep Wrangler 2 Door/4 Door
2009 Dodge Challenger
Installation Instructions

Dodge Challenger Rear Speaker Installation

1. Fold rear seat backs into the down position.
2. To remove the rear package tray, first remove two plastic retainers securing the package tray along the top of the trunk opening and one on each side securing the rear side panels. Fig. 83
3. Remove the package tray by pulling the rear side panels out enough to slide the package tray down to reveal the rear speakers. Fig. 84



4. Using a Phillips screwdriver remove the three screws retaining the speaker.
5. Disconnect wiring and remove speaker.
6. Connect speaker wiring and install the upgrade speaker. Replace screws and tighten. Fig. 85



7. Replace all previously removed parts in reverse order.