

WELLER



AUTOMATIC TRANSMISSIONS



WELLER
REMAN CENTER

100% Associate Owned

WELLER TRUCK PARTS

1500 Gezon Parkway SW
Grand Rapids, MI 49509
P: 616.724.2000
800.872.6697
F: 616.724.3770
www.wellertruck.com

Parts Manager

On behalf of Weller Reman and our Distributors, we would be honored to have the opportunity to work with you on your Allison needs. With our Same Day Policy, we can help when you face a stock out/obsolete problem, excessive lead times, or an unfamiliar product.

We house an extensive inventory of both old and very current Allison Automatics. We are an Allison Authorized Rebuilder with highly trained technicians ready to work with you on eliminating your customer's downtime.

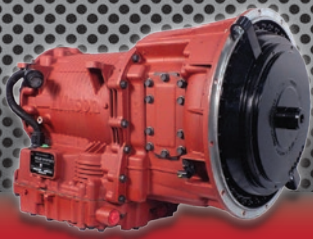
We look forward to hearing from you!

Thank You,

Your Weller Team

Your Weller Team





THE WELLER REMAN NETWORK

Quality Remanufactured

Manual Transmissions and Transfer Cases

Quality Remanufactured Products by WELLER for the Following Applications
Light to Heavy Duty

Eaton/Fuller • Borg Warner • New Process • Clark • IHC • TTC Spicer • Isuzu • GMC • Mack • Noster • ZF • Meritor

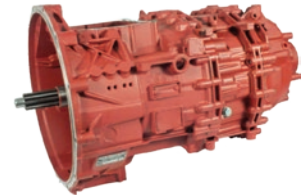
A complete line of Auxiliaries and Transfer Cases



Automated Manual Transmissions

Quality Remanufactured Products by WELLER for the Following Applications

ZF AS-Tronic® • Meritor Freedomline® • Volvo I-Shift® • Mack M Drive® • Eaton/Fuller • Detroit DT 12



Automatic Transmissions

Quality Remanufactured Products by WELLER for the Following Applications

Allison Transmissions® • Clark • Funk • CAT • ZF



Differentials

Quality Remanufactured Products by WELLER for the Following Applications
Complete Stock for quick exchange.

Spicer • Clark • FWD • GMC • IHC • Industrial/Off Road • Mack/PAI • Dana/Eaton • Terex • Freightliner/Alliance • Meritor /Rockwell • Volvo



Steering Gear Boxes and Pumps

Quality Remanufactured Products by WELLER for the Following Applications
All units are tested on our state-of-the-art XLT3 Road Simulator.

TRW-Ross • Saginaw • Sheppard • Vickers Pumps • ZF • Eaton • Luk



Electronics

Quality Remanufactured Products by WELLER for the Following Applications
All units are tested for performance and quality.

Cummins • Eaton/Fuller • ZF • Allison® • Volvo



- Over 17,000 Units in Stock
- Nationwide Coverage
- Same Day Shipping
- One Year Warranty
- Specialists at Obsolete and Discontinued
- First Quality Units
- All Makes Coverage - One Call
- Technical Assistance

THE WELLER REMAN NETWORK

PROGRAM DESCRIPTION



Weller's Unit Exchange program eliminates down time by getting you the parts you need when you need them. With over 17,000 remanufactured transmissions and differentials ready to ship, we can help you eliminate your or your customer's downtime. Consider becoming a key partner in the industry's leading drivetrain program today. With no commitments and no minimums, we are the industry partner for you!

Our aggressive reman program includes:

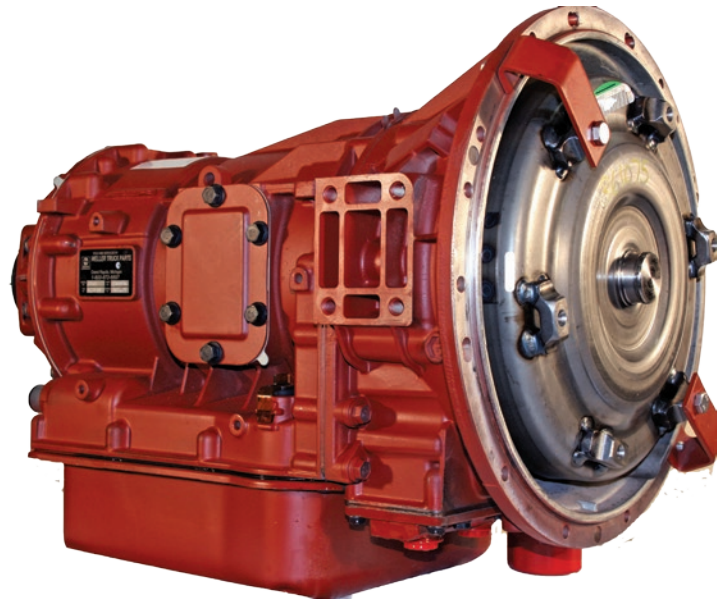
- All Makes Coverage – One Call
- Same Day Service
- Obsolete and Discontinued Specialists
- Two-year Warranty
- 17,000 Unit Stock – It's Available Today!
- Excellent Core Policy (call for details)
- ASE-certified, manufacturer-trained mechanics
- Technical Support on Questions
- All Transmissions Dyno Tested

WELLER REMAN HAS THE ADVANTAGE!

THE WELLER REMAN NETWORK



THE WELLER WAY



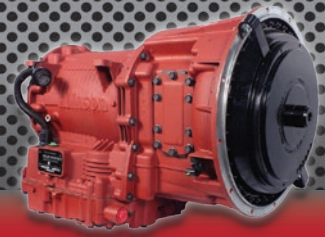
If your company focuses on quality repairs and parts, we would like to put our 950 people on your team! Together we can eliminate downtime with complete coverage of all your drivetrain needs. That's the Weller Way – to partner in select relationships that successfully provide the customer with the best product and service. No hype! Just a true competitive advantage!

With 400,000 square feet in Grand Rapids at our remanufacturing centers and extensive warehousing at our PDC locations dedicated to drivetrain, we are committed to the industry. Through our commitment to focus solely on drivetrain components, we have been able to partner with industry leaders. These partnerships put the best product available in the hands of the company that needs it most!

Interested in becoming a key partner in our Reman Program? Contact us today! With no commitments and no minimums, we are the Industry Partner for you!

THE WELLER REMAN NETWORK

DYNO & VALVE BODY TESTING



All transmissions are dyno tested with a load to simulate real truck conditions. Every transmission is evaluated to ensure proper torque, no leakage, accurate shift points, correct main psi, and clutch pressure.

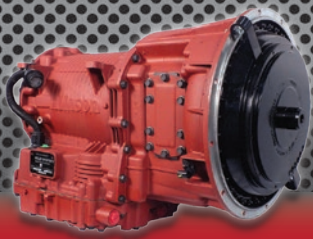


All valve bodies are tested for proper shift points and correct shift pressures on our state-of-the-art Axiline test stand.

The 1k/2k and 3k/4k product lines are also tested for proper solenoid and wiring harness functions. This testing guarantees proper shift quality at dyno testing and in the customer's vehicle.

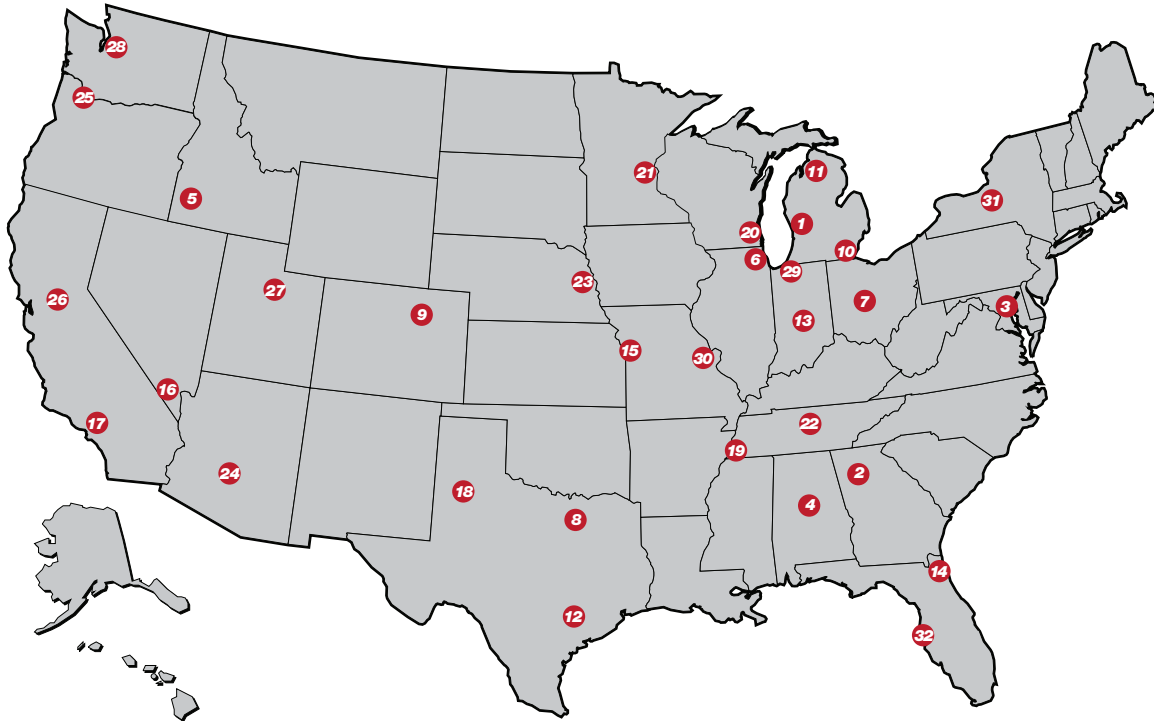


THE WELLER REMAN NETWORK



AVAILABILITY

- Same Day Shipping/Delivery • Weller Pays For The Core Return
- Next Day Air Shipping Available

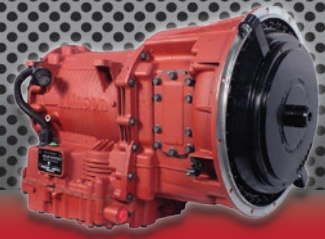


- | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <p>1 Reman Center
1500 Gezon Pkwy S.W.
Grand Rapids, MI 49509
616-724-2000
800-872-6697</p> | <p>8 Dallas, TX
3113 Skyway Circle N
Irving, TX 75038
972-258-0460
855-258-0460</p> | <p>15 Kansas City, MO
3824 N. Skiles Ave.
Kansas City, MO 64161
816-454-2237
844-341-4578</p> | <p>22 Nashville, TN
230 Molly Walton Drive
Hendersonville, TN 37075
615-264-2750
866-426-2750</p> | <p>29 South Bend, IN
3303 William Richardson Ct.
Suite 200
South Bend, IN 46628
574-237-1000
800-968-8860</p> |
| <p>2 Atlanta, GA
5007 Clark Howell Hwy.,
Suite A
Atlanta, GA 30349
404-768-9577
877-768-9577</p> | <p>9 Denver, CO
11333 East 55th Ave Unit A
Denver, CO 80239
303-375-6633
833-375-6633</p> | <p>16 Las Vegas, NV
2985 Coleman St., Suite 14
North Las Vegas, NV 89032
702-638-8222
866-764-8222</p> | <p>23 Omaha, NE
8623 S. 117th St.
LaVista, NE 68128
402-597-9000
855-597-9001</p> | <p>30 St. Louis, MO
2388 Chaffee Drive
Maryland Heights, MO 63146
314-692-2227
877-992-2227</p> |
| <p>3 Baltimore, MD
899 Airport Park Rd., Ste. N
Glen Burnie, MD 21061
410-553-0443
877-550-0443</p> | <p>10 Detroit, MI
29826 W. Eight Mile Road
Farmington Hills, MI 48336
248-473-1900
800-473-1905</p> | <p>17 Los Angeles, CA
9355 Cherry Ave.
Fontana, CA 92335
909-356-8322
877-356-8322</p> | <p>24 Phoenix, AZ
702-638-8222
866-764-8222</p> | <p>31 Syracuse, NY
4530 Morgan Place
Liverpool, NY 13090
315-457-7098
844-320-4288</p> |
| <p>4 Birmingham, AL
116 Total Solutions Way
Alabaster, AL 35007
205-685-0777
866-535-0777</p> | <p>11 Gaylord, MI
353 Expressway Court
Gaylord, MI 49735
989-731-6700
888-731-6700</p> | <p>18 Lubbock, TX
Coming Soon!</p> | <p>25 Portland, OR
13150-2 NE Airport Way
Portland, OR 97230
503-255-1924
888-839-9758</p> | <p>32 Tampa, FL
217 Hobbs Street
Suite 103
Tampa, FL 33619
813-685-6100
866-685-6109</p> |
| <p>5 Boise, ID
8484 W. Victory Road
Boise, ID 83709
208-331-1061
888-331-1061</p> | <p>12 Houston, TX
4549 Aldine Bender
Houston, TX 77032
281-442-8855
877-677-8855</p> | <p>19 Memphis
7520 Appling Center Dr. Ste 102
Memphis, TN 38133
901-386-8604
833-270-3220</p> | <p>26 Sacramento
1424 N Market Blvd. Unit 80
Sacramento, CA 95834
279-972-4170
888-553-9753</p> | |
| <p>6 Chicago, IL
14407 S Gougar Rd Ste 500
Lockport, IL 60491
708-974-9919
888-974-9319</p> | <p>13 Indianapolis, IN
6903 E. 32nd St.
Indianapolis, IN 46226
317-547-3190
888-547-3190</p> | <p>20 Milwaukee, WI
8625 North 107th
Milwaukee, WI 53224
414-354-6400
877-354-6400</p> | <p>27 Salt Lake City, UT
3450 W. California Ave.
Suite 400
Salt Lake City, UT 84104
801-886-0100
855-847-0100</p> | |
| <p>7 Columbus, OH
2885 International St.
Columbus, OH 43228
614-771-9500
866-771-9501</p> | <p>14 Jacksonville, FL
10330 Chedoak Court
Suite 205
Jacksonville, FL 32218
904-757-0777
888-474-0777</p> | <p>21 Minneapolis, MN
3201 85th Avenue North
Brooklyn Park, MN 55443
763-424-3800
877-424-3802</p> | <p>28 Seattle, WA
6408 South 196th Street
Kent, WA 98032
253-872-0321
877-572-0321</p> | |

www.wellertruck.com

THE WELLER REMAN NETWORK

ALLISON TRANSMISSIONS



Weller Reman Center is an Allison Authorized Rebuilder, bringing you 100% genuine parts. All 1k/2k units have new genuine Allison Torque Converters. Every unit is dyno tested and our valve bodies are quality remanufactured and matched to the original units. Priced for the best value with outstanding availability and quality remanufacturing by experts in Allison transmissions, why buy anywhere else?



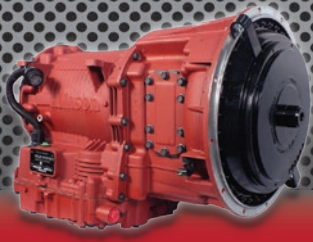
Allison On and Off Highway Transmissions

- AT Series
- MT Series
- HT Series
- 1000-2000 Product Families
- 3000-4000 Product Families
- 5000 Series
- 6000 Series
- 8000 Series
- 9000 Series

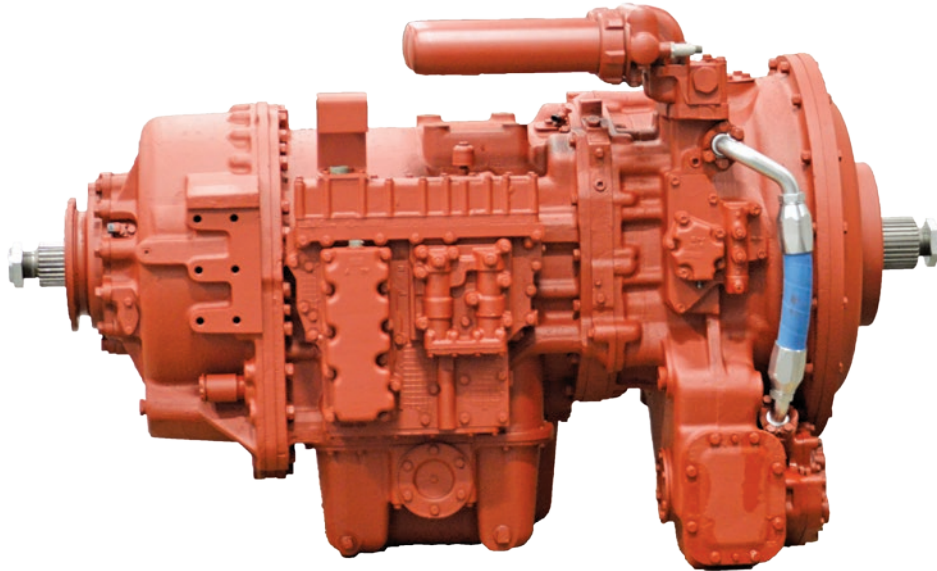
We are proud to offer the following warranties on our Allison units!

- Two years, unlimited miles on On-Highway applications
- Six month warranty on Off-Highway applications

THE WELLER REMAN NETWORK



INDUSTRIAL TRANSMISSIONS



We supply transmissions for:

- Loaders
- Gravel Trucks
- Cranes
- Skidders
- Graders

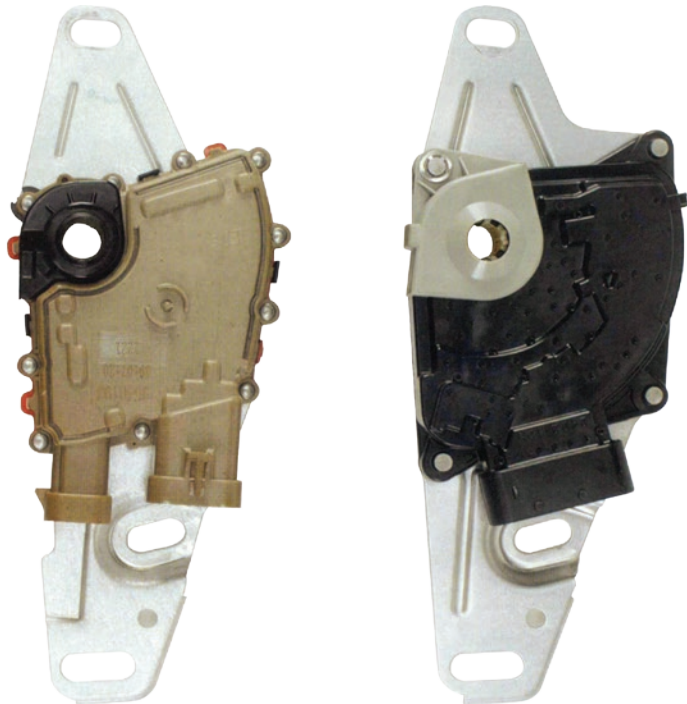
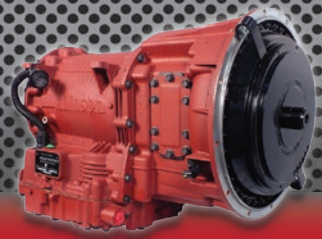
Remanufactured by experts in industrial transmissions, our Industrial Transmissions are in stock for immediate availability. Wear items are replaced with new and priced with your best value in mind!



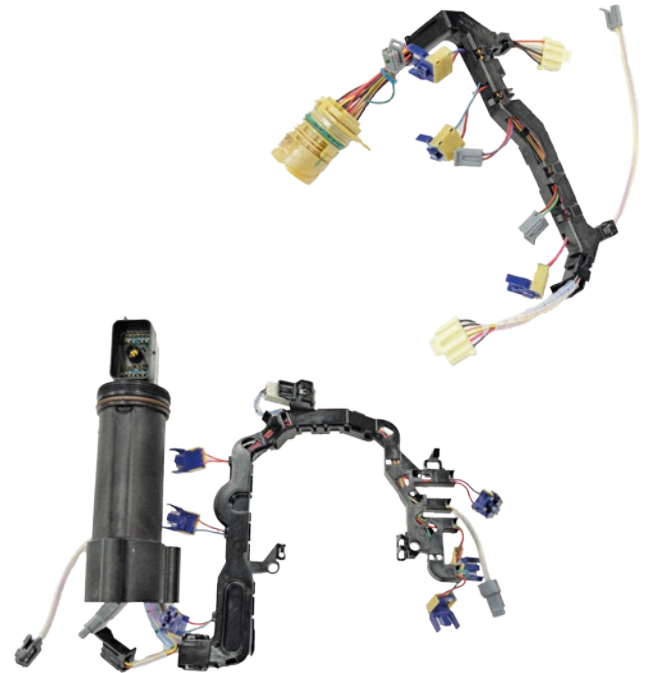
Ask about our custom remanufacturing!

THE WELLER REMAN NETWORK

FULL LINES OF ELECTRICAL COMPONENTS



Externally Mounted Pre-4th Generation NSBU Switches



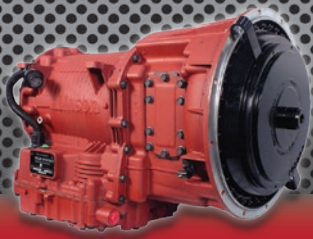
Weller Truck Parts has a full line of terminals, harnesses, switches and sensors ready for immediate shipment.



Weller Reman has a full line of computers and shifters for Automatic Transmissions.

*New
and
Reman
Parts!*

THE WELLER REMAN NETWORK

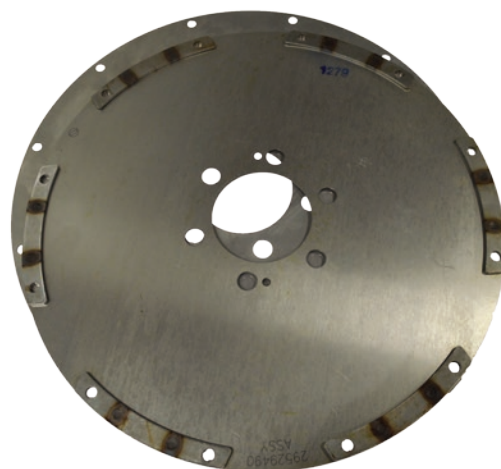


ADAPTATIONS AND EXTERNAL COMPONENTS

Adaptation



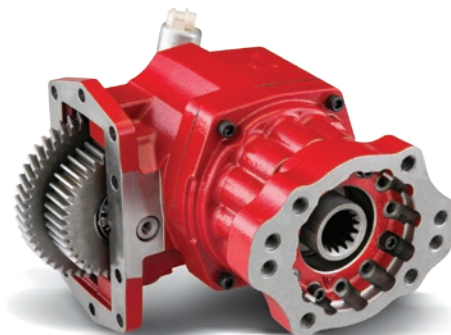
Ring Gear



Flexplate



Hub



PTO

Yoke



We Also Offer:

- Cooler Port Fittings
- Dip Stick and Tube
- Driveshafts
- Mounting Brackets
- PTOs

THE WELLER REMAN NETWORK

HOW TO ORDER



Weller Tag Contains Model, Part #, and 6 Digit Tag

The best way to order or ID an Allison transmission is to use the 10 digit serial number off an OEM Allison tag or the 6 digit tag number off a Weller tag. This tag is located on the passenger side, rear corner of most Allison Transmissions. This number is the only way to be certain we are providing you with the correct information about your transmission.

If your serial number is not available, reference sheets can be accessed on wellertruck.com.



Allison Tag Contains 10 Digit S/N



THE WELER REMAN NETWORK

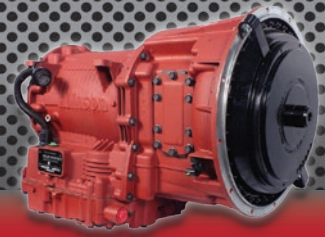
AUTOMATICS

MODEL	MODEL	MODEL	MODEL	MODEL
ALLISON	CLBT5660	HD4060	MT42	12000 SERIES
1000 SERIES	CLBT5860	HD4060P	MT640	12400 SERIES
1000HS	CLBT5860 2	HD4060PR	MT643	18000 SERIES
1000MH	CLBT5860DB	HD4070	MT644	24000 SERIES
1000PK	CLBT5960	HD4560	MT647	28000 SERIES
1000RDS	CLBT5965	HD4560P	MT650	32000 SERIES
2000 SERIES	CLBT6061	HD4560PR	MT653	36000 SERIES
2000P SERIES	CLBT6062	HD4560R	MT654	FUNK
2100HS	CLBT750	HT70	MTB643	12000 FUNK
2100RDS	CLBT750DB	HT740	MTB647	2000 FUNK
2200HS	CLBT750W	HT740D	MTB653	4000 FUNK
2200MH	CLBT754	HT740RS	MTB654	INDUSTRIAL APPLICATIONS
2200RDS	CLBT754DB	HT740W	S5000	ZF
2400 SERIES	CLBT754HD	HT741	S6000	4HP500
2500PTS	CLBT755	HT741RS	S8000	4WG120
2500RDS	CLBT755HD	HT746	S9000	4WG150
2500SP	CLBT9686	HT748	TC10	4WG160
3000EVS	CLT3461	HT750	TRT2211 3	4WG180
3000HS	CLT3461 1	HT750CRD	TRT2220 1	4WG190
3000MH	CLT4460	HT750CRRS	TRT2220 3	4WG200
3000PTS	CLT4460DB	HT750DR	TRT2221 1	4WG210
3000PTSR	CLT4465	HT750DRD	TRT2221 3	4WG250
3000RDS	CLT5640	HT750DRDB	TRT2411 3	4WG260
3500RDS	CLT5860	HT750DRRS	TRT2421 3	4WG310
3700RDS	CLT5960	HT750W	TRT3420	5HP592C
4000EVS	CLT6061	HT754	TRT4621 1	5HP500
4000MH	CLT6062	HT754CR	TRT4820	5HP590
4000RDS	CLT750	HT754CRD	TT1220	5HP600
4500RDS	CLT750DB	HT755CR	TT2221	6WG120
4700OFS	CLT750W	HT755DR	TT2221 1	6WG150
4700RDS	CLT754	HTB741	TT2420	6WG160
AT540	CLT754DB	HTB748	TT2421	6WG180
AT542	CLT754HD	HTB755DR	TT2421 1	6WG190
AT542N	CLT755	M5000	TT3420	6WG200
AT545	CRT3000	M6000	TT3421 1	6WG250
AT545N	CRT3331	M8000	TT4720	6WG260
AT545R	CRT3531	M9000	TT4820	6WG310
B210	CRT5631	MD3060P	TTB2221	CAT
B300	CRT6031	MD3060PR	V730	
B300R	CT3340	MD3060R	V731	
B400	CT3440	MD3066P	V731RH	
B400PR	CT3441	MD3066PR	VCLT3341	
B400R	CT4460 2	MD3070PT	VR731	
B500	CT4460DB	MD3560	VR731RH	
B500P	DP8961	MD3560P	CLARK EQUIPMENT	
B500R	DP8962	MD3560PR	272 44	
CLBT4460	H5000	MT30	272 5	
CLBT4460DB	H6000	MT40	272 78	
CLBT5640	H8000	MT41		

Any references to trademarks are for cross-reference purposes only. Please call for clarification on an individual basis. The rebuilt units are primarily - and proudly - Weller remanufactured! The mailing of this sheet does not constitute an offer to sell.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

TECH SUPPORT



At Weller, we stand behind our products with best-in-the-industry technical support. Have questions about modulators, fluid checks, or service tips? We offer on-the-phone support for your peace of mind!

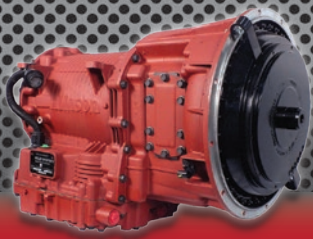
Technical Assistance

- Shifting Complaints
- Pulling Codes
- Troubleshooting Steps
- Wiring Schematics
- Reviewing Snap Shots

*Call our
Number!
616-724-3744*



THE WELLER REMAN NETWORK



APPROVED FLUIDS

TES295

Approved Marketer

Product Brandname

Approval Number

AN-011001	Castrol Heavy Duty Lubricants	TranSynd
AN-031002	BP Lubricants	Autran Syn 295
AN-031003	Cognis Corporation	Emgard 2805
AN-031004	International Truck & Engine Company	Fleetrite Synthetic ATF
AN-051005	ExxonMobil Lubricants and Petroleum Specialties Company	Mobil Delvac Synthetic ATF
AN-071006	John Deere & Company	HD SynTran
AN-1010007	Volvo Trucks North America	Bulldog Synthetic ATF
AN-121009	Case New Holland	CNH HD Synthetic ATF
AN-121008	Shell International Petroleum Co. LTD.	Shell Spirax S6 ATF A295



TES-389

Product Marketer

Product Brandname

NAmerica

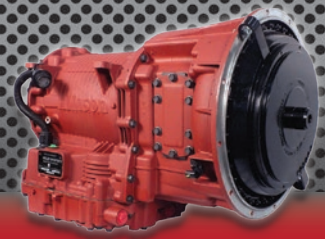
CAmerica

Approval Number

BP Castrol	Castrol ATF Heavy Duty	Yes	Yes	AA-33182010
BP Castrol	Castrol ATF Heavy Duty	Yes	Yes	AA-33192010
BP Lubricants	Castrol Heavy Duty Multi-Purpose ATF	Yes	Yes	AA-32252007
BP Lubricants	Castrol Heavy Duty Multi-Purpose ATF	Yes	Yes	AA-32362007
Chevron Products Company	Chevron Automatic Transmission Fluid HD-389	Yes	Yes	AA-32012007
Chevron Products Company	Chevron Automatic Transmission Fluid HD-389	Yes	Yes	AA-32202007
Chevron Products Company	Chevron Automatic Transmission Fluid HD-389	Yes	Yes	AA-32242007
Chevron Products Company	Chevron Synthetic Automatic Transmission Fluid Heavy Duty	Yes	Yes	AA-31992007
Chevron Products Company	Texaco Automatic Transmission Fluid HD-389	Yes	Yes	AA-32002007
ExxonMobil Lubricants & Petroleum Specialties Co.	Mobile ATF D/M	Yes	Yes	AA-32792008
Fuchs Petrolub AG	Fuchs Titan ATF 4000	Yes	Yes	AA-32822010
Petro-Canada	Petro-Canada ATF D3M	Yes	Yes	AA-32082007
Ravensberger Schmierstoffvertrieb GMBH	Ravenol ATF III H	Yes	Yes	AA-33072010
Shell International Petroleum Co. LTD.	Spirax S2 ATF A389	Yes	Yes	AA-33242011
Shell Lubricants	Donax TA-389	Yes	Yes	AA-32212007
Shell Lubricants	Donax TX	Yes	Yes	AA-32332007

THE WELLER REMAN NETWORK

CORES



Core Return Instructions

The Weller Truck Parts core return program is designed to facilitate an efficient and cost effective way of returning your cores. Following the instructions listed below will ensure your core is processed quickly and correctly.

1. Attach the Core Return Tag provided with the remanufactured unit to core

- For warranty units, obtain a Warranty Repair Authorization (RA#) from your Weller Truck Representative. If you are not sure who your representative is call the Reman Center at 1-800-872-6697 or email warranty@wellertruck.com.

2. Prepare the unit for shipping.

1. Drain oil from unit.
2. Band, wrap, or strap unit(s) to a pallet.
3. Attach a copy of the warranty invoice, core tag or RA# to the unit for identification.

3. Notify Weller Shipping Department when unit is ready for pick up.

- Download the Weller App!
 - Scan the QR code or go to wellertruck.com/app
- Email corereturn@wellertruck.com or call 1-800-872-6697 Ext. 3794 or 3759
 - Provide the following:
 - ✓ Core return tag, Weller Truck Parts invoice, or the RA if the unit is a possible warranty
 - ✓ Your contact information
 - ✓ Hours of operation



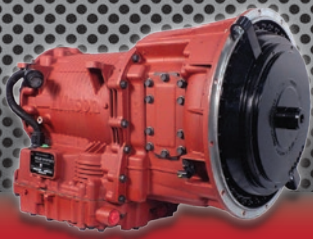
Weller will prepare the bill of lading and schedule your unit to be picked up by a Weller approved carrier.

Thank you for choosing Weller Truck Parts!

Failure to follow these procedures could result in core credit delays and freight charge backs.

***Core eligibility is one year from invoice date**

THE WELLER REMAN NETWORK



WELLER WARRANTY

WARRANTY STATEMENT

- **Metal tag must not be removed or warranty will be void**
 - **Nationwide**
 - **Two Year Coverage**
 - **Unlimited Mileage**
-
- Call Us!*
800-872-6697
-for-
- **Technical Assistance**
 - **Return Authorization**

Warranty Coverage

Standard Warranty Coverage

Weller Reman Allison Transmissions for “on-highway” applications – Two year, unlimited mileage – parts and labor. Weller Reman Allison Transmissions for “off-highway” applications – Six months, unlimited hours – parts and labor.

Authorized Repair Points – Our Nationwide Warranty may be administered only by an authorized warranty repair facility. Call 1-800-872-6697 for authorization.

Exclusions – Subject to the conditions stated herein, Weller warrants to the original retail purchaser thereof that its Reman products will, when used in a motor truck for on-highway or on/off-highway applications in the United States and properly installed and assembled on vehicles approved by the O.E.M. for such purpose, be and remain under normal conditions of use and operation free from failure due to defects in materials and workmanship from the date of sale.

This warranty covers parts and labor to repair or replace, at Weller’s option, the failed Weller component. Units installed as replacements under this warranty are warranted only for the remainder of the original warranty period.

This warranty shall not extend to failures or damage due to improper lubrication or operation in excess of original design limitations, failure to follow normal published preventive maintenance guidelines of the O.E.M., abuse or damage by improper installation, casualty or shipment.

This warranty shall not extend to repairs for noise (including idle rattle), excessive operating temperature, transmission rear seal leakage, nor does it cover failures caused by engine, clutch, driveline; including transmission synchronizer pin breakage, or other truck components or system.

This warranty does not cover failures caused by a worn, damaged or defective part or component mounted to the unit by the dealer or retail purchaser, including without limitation, the transmission end yoke.

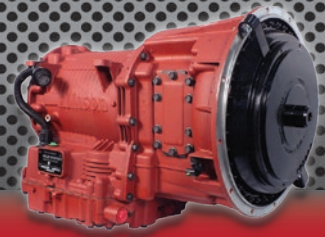
All warranty claims shall be made to Weller and shall be supported by satisfactory evidence in respect of the conditions stated herein. As a condition precedent to the allowance of such claims, the component or assembly involved shall, if requested by Weller, be returned prepaid to Weller for examination.

EXCEPT FOR THE EXPRESS WARRANTY STATED HEREIN, WELLER DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE FOREGOING IS THE LIMIT OF THE LIABILITY OF WELLER, AND IS THE EXCLUSIVE AND SOLE REMEDY OF THE PARTY TO WHOM THIS WARRANTY IS MADE. LIABILITY ON THE PART OF WELLER FOR DAMAGES, EXPRESSLY INCLUDING CONSEQUENTIAL DAMAGES IS DISCLAIMED.

This warranty may not be changed or modified in any way except in writing by Weller.

THE WELLER REMAN NETWORK

WELLER WARRANTY



Warranty

It is essential that Weller is contacted before the unit is removed from the vehicle for warranty. If the unit failed, the unit will be filmed, documented, and warranty determined.

The following are the maximum flat rates for failures due to defective products or workmanship:

- Flat Rates are for Dealers and Dealer's Customers
- Units do not have to be installed at a Dealer to receive flat rate warranty
- Flat Rate Warranty is available on over the counter sales

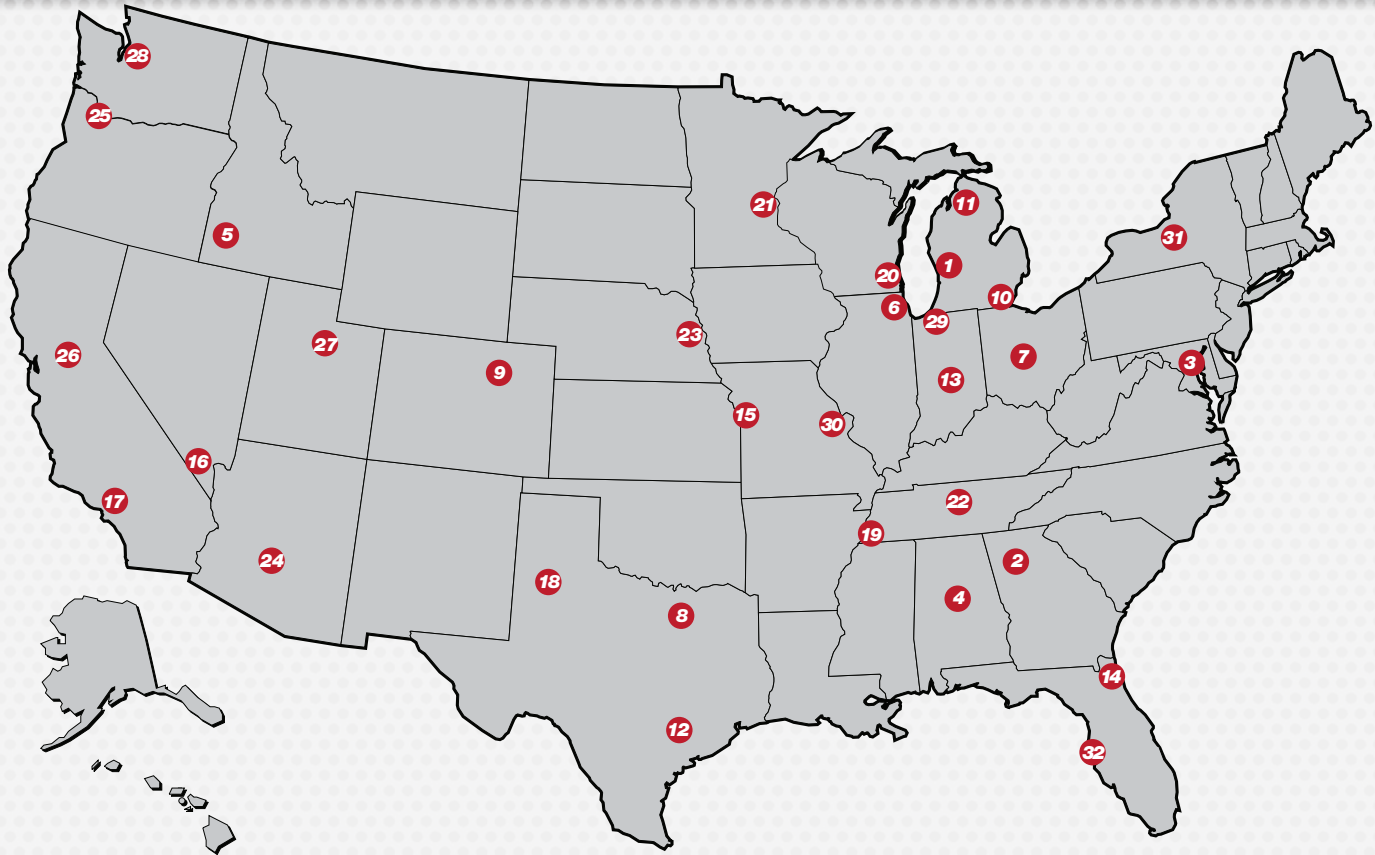
The following table shows warranty flat rates for Allison transmissions:

Allison Model	Flat Rate Credit
1000 SERIES GM APPL	\$500
1000 SERIES STD APPL	\$500
2000 SERIES	\$500
2400 SERIES	\$500
AT540, 542, 542N, 545	\$500
AT545N, 545R	\$500
B400R	\$800
B500	\$800
B500R	\$800
HD4060, HD4060P, HD4560	\$800
HT70, HT740, HT740RS	\$800
HT750, HT750CRD, HT750DRD	\$800
HT754, HT754CR, HT754CRD	\$800
MD3060, MD3060P, MD3066P	\$700
MD3560, MD3560P	\$700
MT640, MT643	\$600
MT650, MT653	\$600
MT654	\$600



THE WELLER REMAN NETWORK

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877-768-9577
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877-550-0443
- 4 Birmingham, AL**
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866-535-0777
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Boise, ID 83709
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888-331-1061
- 6 Chicago, IL**
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833-375-6633
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