Axial piston variable pump
A10V(S)O Series 31

Americas

RE-A 92701
Edition: 02.2017
Replaces: 03.2012

- Size 18 (A10VSO)
- Sizes 28 to 140 (A10VO)
- Nominal pressure 4100 psi (280 bar)
- Maximum pressure 5100 psi (350 bar)
- Open circuit

Features

- Variable pump with axial piston rotary group in swash-plate design for hydrostatic drives in open circuit.
- The flow is proportional to the drive speed and displacement.
- The flow can be infinitely varied by adjusting the swash-plate angle.
- 2 drain ports
- Excellent suction performance
- Low noise level
- Long service life
- Favorable power/weight ratio
- Versatile controller range
- Short control time
- The through drive is suitable for adding gear pumps and axial piston pumps up to the same size, i.e., 100% through drive.

Contents

Type code

01	02	03	04	05		06	07		08	09	10	11	12	13
	A10V(S)	**O**			**/**	**31**		**–**	**V**					

Version

										18	**28**	**45**	**71**	**88**	**100**	**140**	
01	Standard version (without code)									●	●	●	●	●	●	●	
	High-speed version (external dimensions are the same as the standard version)									–	–	●	●	–	●	●	**H**

Axial piston unit

02	Swashplate design, variable, nominal pressure 4100 psi (280 bar), maximum pressure 5100 psi (350 bar)									●	–	–	–	–	–	–	**A10VS**
										–	●	●	●	●	●	●	**A10V**

Operating mode

03	Pump, open circuit																**O**

Size (NG)

04	Geometric displacement, see table of values on pages 7 and 8									**18**	**28**	**45**	**71**	**88**	**100**	**140**	

Control device

05	Two-point control, direct operated									●	●	●	●	●	●	●	**DG**
	Pressure controller	hydraulic								●	●	●	●	●	●	●	**DR**
	with flow controller	hydraulic	X-T open							●	●	●	●	●	●	●	**DFR**
			X-T plugged with flushing function							●	●	●	●	●	●	●	**DFR1**
			X-T plugged without flushing function							●	●	●	●	●	●	●	**DRSC**
	with flow and differential pressure control, electrically variable									●	●	●	●	●	●	●	**EF**[1]
	with pressure cut-off	hydraulic	remote controlled							●	●	●	●	●	●	●	**DRG**
		electrical	negative control	*U* = 12 V						●	●	●	●	●	●	●	**ED71**
				U = 24 V						●	●	●	●	●	●	●	**ED72**
		electrical	positive control	*U* = 12 V						●	●	●	●	●	●	●	**ER71**
				U = 24 V						●	●	●	●	●	●	●	**ER72**
	Pressure-flow power control									–	●	●	●	●	●	●	**DFLR**

Series

06	Series 3, index 1																**31**

Direction of rotation

07	Viewed on drive shaft							clockwise									**R**
								counter-clockwise									**L**

Sealing material

08	FKM (fluoroelastomer)																**V**

Drive shaft

										18	**28**	**45**	**71**	**88**	**100**	**140**	
09	Splined shaft ANSI B92.1a	standard shaft								●	●	●	●	●	●	●	**S**
		similar to shaft “S” however for higher input torque								●	●	●	●	●	–	–	**R**
		reduced diameter, limited suitability for through drive (see table of values, page 10)								●	●	●	●	●	●	○	**U**
		same as “U”, higher torque; limited suitability for through drive (see table of values, page 10)								–	●	●	●	●	●	●	**W**

Mounting flange

10	ISO 3019-1 (SAE)							2-hole		●	●	●	●	●	●	●	**C**
								4-hole		–	–	–	–	–	–	●	**D**

1) See data sheet 92709

01	02	03	04	05		06	07		08	09	10	11	12	13
	A10V(S)	**O**			**/**	**31**		**–**	**V**					

Working port

				18	28	45	71	88	100	140	
11	SAE flange ports according to J518	Fastening thread **UNF**; rear	not for through drive	–	●	●	–	–	●	●	**61**
				–	–	–	●	●	–	–	**91**
		Fastening thread **UNF**; lateral top bottom	for through drive	●	●	●	–	–	●	●	**62**
				–	–	–	●	●	–	–	**92**

Through drive (for mounting options, see page 48)

				18	28	45	71	88	100	140	
12	Flange ISO 3019-1 Diameter	Hub for splined shaft[2] Diameter									
	without through drive			●	●	●	●	●	●	●	**N00**
	82-2 (A)	5/8 in	9T 16/32DP	●	●	●	●	●	●	●	**K01**
		3/4 in	11T 16/32DP	●	●	●	●	●	●	●	**K52**
	101-2 (B)	7/8 in	13T 16/32DP	–	●	●	●	●	●	●	**K68**
		1 in	15T 16/32DP	–	–	●	●	●	●	●	**K04**
	127-2 (C)	1 1/4 in	14T 12/24DP	–	–	–	●	●	●	●	**K07**
		1 1/2 in	17T 12/24DP	–	–	–	–	–	●	●	**K24**
	152-4 (D)	1 3/4 in	13T 8/16DP	–	–	–	–	–	–	●	**K17**[4]

Connectors for solenoids[3]

13	Without connector (without solenoid, with hydraulic control only, without code)	●	●	●	●	●	●	●	
	DEUTSCH - molded connector, 2-pin, without suppressor diode	●	●	●	●	●	●	●	**P**

● = Available ○ = On request – = Not available

Notice

- ▶ Note the project planning notes on page 54.
- ▶ In addition to the type code, please specify the relevant technical data when placing your order.

2) Hub for splined shaft according to ANSI B92.1a
3) Connectors for other electric components can deviate.
4) Only with mounting flange D

Hydraulic fluids

The A10V(S)O variable pump is designed for operation with HLP mineral oil according to DIN 51524.
Application instructions and requirements for hydraulic fluids should be taken from the following data sheets before the start of project planning:

- 90220: Hydraulic fluids based on mineral oils and related hydrocarbons
- 90221: Environmentally acceptable hydraulic fluids
- 90222: HFD hydraulic fluids (for permissible technical data, see data sheet 90225)

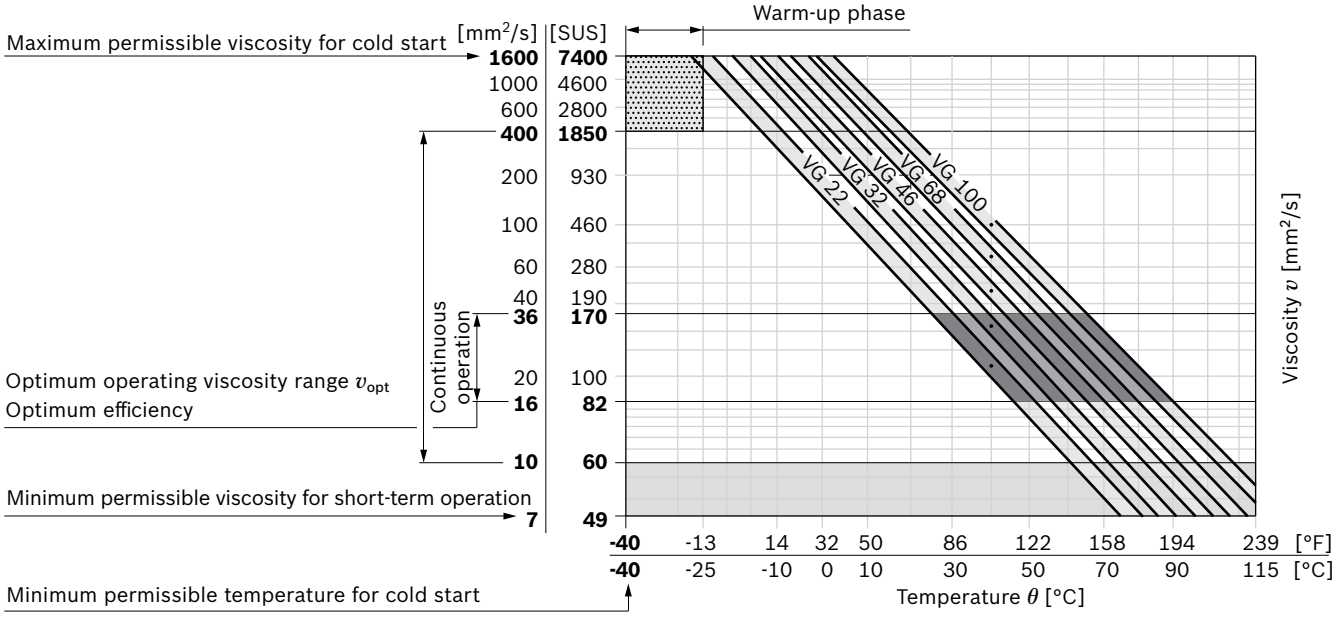
Notes on selection of hydraulic fluid
The hydraulic fluid should be selected such that the operating viscosity in the operating temperature range is within the optimum range (v_{opt} see selection diagram).

Notice
At no point of the component may the temperature be higher than 240 °F (115 °C). The temperature difference specified in the table is to be taken into account when determining the viscosity in the bearing.
If the above conditions cannot be maintained due to extreme operating parameters, please contact the responsible member of staff at Bosch Rexroth.

Viscosity and temperature of hydraulic fluids

	Viscosity	Temperature	Comment
Cold start	v_{max} ≤ 7400 SUS (1600 mm²/s)	θ_{St} ≥ -40 °F (-40 °C)	t ≤ 1 min, without load (p ≤ 435 psi (30 bar)), n ≤ 1000 rpm
Permissible temperature difference		ΔT ≤ 45 °F (25 K)	between axial piston unit and hydraulic fluid
Warm-up phase	v < 7400 to 1850 SUS (1600 to 400 mm²/s)	θ = -40 °F to -13 °F (-40 °C to -25 °C)	Note the detailed information on operation with low temperatures, see data sheet 90300-03-B
Continuous operation	v = 1850 to 60 SUS (400 to 10 mm²/s)		this corresponds, for VG 46 for example, to a temperature range of +41 °F to +185 °F (+5 °C to +85 °C) (see selection diagram)
		θ = -13 °F to +230 °F (-25 °C to +110 °C)	measured at port **L**, **L**$_1$ observe the permissible temperature range of the shaft seal (ΔT = approx. (9 °F) K between the bearing/shaft seal and port **L**, **L**$_1$)
	v_{opt} = 170 to 74 SUS (36 to 16 mm²/s)		Range of optimum operating viscosity and efficiency
Short-term operation	v_{min} ≥ 50 SUS (7 mm²/s)		t < 1 min, p < 0.3 • p_{nom}

▼ **Selection diagram**



Filtration of the hydraulic fluid

Finer filtration improves the cleanliness level of the hydraulic fluid, which increases the service life of the axial piston unit.

A cleanliness level of at least 20/18/15 is to be maintained according to ISO 4406.

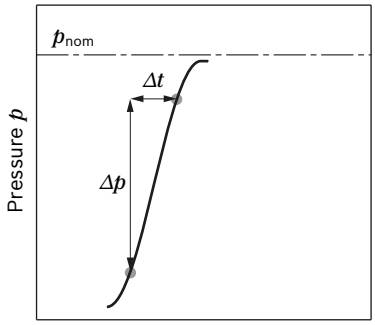
At very high hydraulic fluid temperatures (194 °F (90 °C) to maximum 240 °F (115 °C)), cleanliness level 19/17/14 according to at least ISO 4406 is necessary.

Please contact us if the above classes cannot be observed.

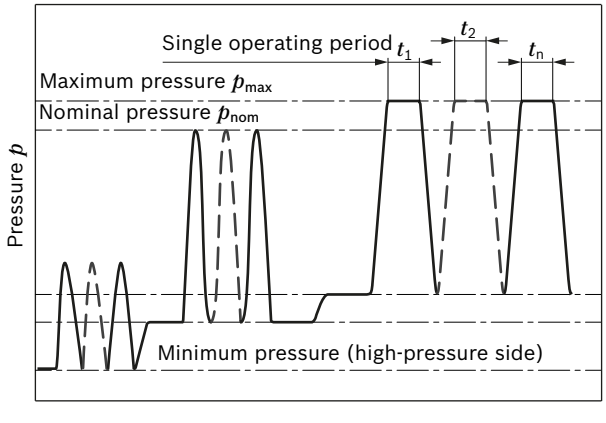
Working pressure range

Pressure at working port B		**Definition**
Nominal pressure p_{nom}	4100 psi (280 bar)	The nominal pressure corresponds to the maximum design pressure.
Maximum pressure p_{max}	5100 psi (350 bar)	The maximum pressure corresponds to the maximum working pressure within the single operating period. The sum of the single operating periods must not exceed the total operating period.
Single operating period	2 ms	
Total operating period	300 h	
Minimum pressure $p_{B\ abs}$ (high-pressure side)	145 psi (10 bar)[1)]	Minimum pressure on the high-pressure side (**B**) which is required in order to prevent damage to the axial piston unit.
Rate of pressure change $R_{A\ max}$	232060 psi/s (16000 bar/s)	Maximum permissible speed of pressure build-up and reduction during a pressure change across the entire pressure range.
Pressure at suction port S (inlet)		
Minimum pressure $p_{S\ min}$ Standard	12 psi (0.8 bar) absolute	Minimum pressure at suction port **S** (inlet) that is required in order to avoid damage to the axial piston unit. The minimum pressure depends on the rotational speed and displacement of the axial piston unit.
Maximum pressure $p_{S\ max}$	145 psi (10 bar) absolute[2)]	
Leakage pressure at port L, L_1		
Maximum pressure $p_{L\ max}$	30 psi (2 bar) absolute[2)]	Maximum 7.5 psi (0.5 bar) higher than inlet pressure at port **S**, but not higher than $p_{L\ max}$. A case drain line to the reservoir is required.

▼ **Rate of pressure change** $R_{A\ max}$



▼ **Pressure definition**



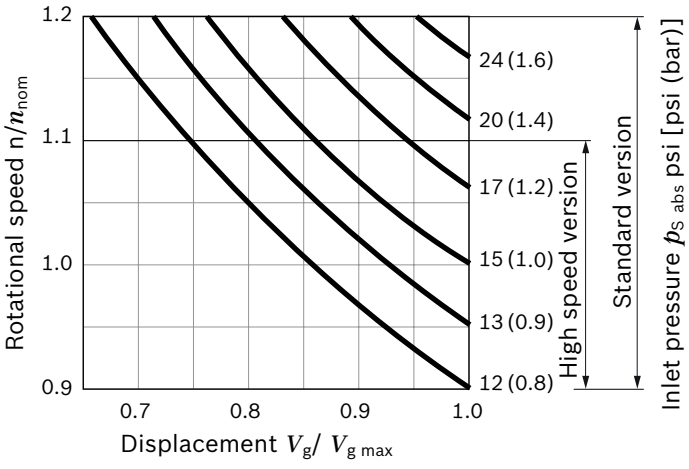
Total operating period = $t_1 + t_2 + ... + t_n$

1) Lower pressure is time-dependent, please contact us
2) Other values on request

Notice
Working pressure range valid when using hydraulic fluids based on mineral oils. Please contact us for values for other hydraulic fluids.

Minimum permissible inlet pressure at suction port S with speed increase

In order to avoid damage to the pump (cavitation), a minimum inlet pressure must be guaranteed at suction port **S**. The minimum inlet pressure level depends on the rotational speed and the displacement of the variable pump.



During continuous operation in overspeed over n_{nom}, a reduction in operational service life is to be expected due to cavitation erosion.

Technical data, standard unit

Size		NG		18	28	45	71	88	100	140
Displacement, geometric, per revolution		$V_{g\,max}$	in³	1.10	1.71	2.75	4.33	5.37	6.10	8.54
			(cm³)	(18)	(28)	(45)	(71)	(88)	(100)	(140)
Rotational speed maximum[1]	at $V_{g\,max}$	n_{nom}	rpm	3300	3000	2600	2200	2100	2000	1800
	at $V_g < V_{g\,max}$[2]	$n_{max\,perm}$	rpm	3900	3600	3100	2600	2500	2400	2100
Flow	at n_{nom} and $V_{g\,max}$	$q_{v\,max}$	gpm	15.6	22	30.9	41.2	48.9	52.8	67
			(l/min)	(59)	(84)	(117)	(156)	(185)	(200)	(252)
	at n_E= 1800 rpm	$q_{vE\,max}$	gpm	8.5	13.3	21.4	33.8	41.8	47.6	67
	and $V_{g\,max}$		(l/min)	(32)	(50)	(81)	(128)	(158)	(180)	(252)
Power	at n_{nom}, $V_{g\,max}$	P_{max}	HP	38	52	74	98	115	125	156
			(kW)	(28)	(39)	(55)	(73)	(86)	(93)	(118)
at Δp = 4100 psi	at n_E= 1800 rpm	$P_{E\,max}$	HP	19	31	50	79	99	111	156
(280 bar)	and $V_{g\,max}$		(kW)	(15)	(24)	(38)	(69)	(74)	(84)	(118)
Torque	Δp = 4100 psi (280 bar)	T_{max}	lb-ft	59	92	148	233	289	328	460
			(Nm)	(80)	(125)	(200)	(316)	(392)	(445)	(623)
at $V_{g\,max}$ and	Δp = 1450 psi (100 bar)	T	lb-ft	22	33	53	83	103	117	164
			(Nm)	(30)	(45)	(72)	(113)	(140)	(159)	(223)
Rotary stiffness of drive shaft	S	c	lb-ft/rad	8177	16460	27659	53019	53019	89350	124970
			(Nm/rad)	(11087)	(22317)	(37500)	(71884)	(71884)	(121142)	(169437)
	R	c	lb-ft/rad	10953	19442	30258	56457	56457	–	–
			(Nm/rad)	(14850)	(26360)	(41025)	(76545)	(76545)	–	–
	U	c	lb-ft/rad	5967	12314	22184	38928	38928	67187	–
			(Nm/rad)	(8090)	(16695)	(30077)	(52779)	(52779)	(91093)	–
	W	c	lb-ft/rad	–	14676	25419	42380	42380	75118	122136
			(Nm/rad)	–	(19898)	(34463)	(57460)	(57460)	(101847)	(165594)
Moment of inertia for rotary group		J_{TW}	lbs-ft²	0.022	0.040	0.078	0.197	0.197	0.396	0.574
			(kgm²)	(0.00093)	(0.0017)	(0.0033)	(0.0083)	(0.0083)	(0.0167)	(0.0242)
Maximum angular acceleration[3]		α	rad/s²	6800	5500	4000	2900	2600	2400	2000
Case volume		V	gal	0.106	0.185	0.264	0.420	0.420	0.580	0.790
			(l)	(0.4)	(0.7)	(1.0)	(1.6)	(1.6)	(2.2)	(3.0)
Weight **without** through drive (approx.)		m	lbs	28	40	52	78	78	109	144
			(kg)	(12.9)	(18)	(23.5)	(35.2)	(35.2)	(49.5)	(65.4)
Weight **with** through drive (approx.)			lbs	30	43	55	84	84	122	164
			(kg)	(13.8)	(19.3)	(25.1)	(38)	(38)	(55.4)	(74.4)

More important informations see page 9

1) The values are applicable:
   – At absolute pressure p_{abs} = 15 psi (1 bar) at suction port **S**
   – For the optimal viscosity range of v_{opt} = 170 to 80 SUS (36 to 16 mm²/s)
   – For hydraulic fluid based on mineral oils
2) For a speed increase up to $n_{max\,perm}$, please observe the diagram on page 6.
3) The data are valid for values between the minimum required and maximum permissible rotational speed. It applies for external stimuli (e. g. diesel engine 2 to 8 times rotary frequency, Cardan shaft twice the rotary frequency). The limit value is only valid for a single pump. The load capacity of the connecting parts must be considered.

Technical data, high-speed version

Size		NG		45	71	100	140
Displacement, geometric, per revolution		$V_{g\,max}$	in³	2.75	4.33	6.10	8.54
			(cm³)	(45)	(71)	(100)	(140)
Rotational speed maximum[1]	at $V_{g\,max}$	n_{nom}	rpm	3000	2550	2300	2050
	at $V_g < V_{g\,max}$[2]	$n_{max\,perm}$	rpm	3300	2800	2500	2200
Flow	at n_{nom} and $V_{g\,max}$	$q_{v\,max}$	gmp	35.7	47	60.8	75.8
			(l/min)	(135)	(178)	(230)	(287)
Power	at n_{nom}, $V_{g\,max}$ and Δp =	P_{max}	HP	84	111	143	180
	and Δp = 4100 psi (280 bar)		(kW)	(63)	(83)	(107)	(134)
Torque at $V_{g\,max}$ and	Δp = 4100 psi (280 bar)	T_{max}	lb-ft	148	233	328	460
			(Nm)	(200)	(316)	(445)	(623)
	Δp = 1450 psi (100 bar)	T	lb-ft	53	83	117	164
			(Nm)	(72)	(113)	(159)	(223)
Rotary stiffness of drive shaft	S	c	lb-ft/rad	27659	53019	89350	125044
			(Nm/rad)	(37500)	(71884)	(121142)	(169537)
	R	c	lb-ft/rad	30258	56457	–	–
			(Nm/rad)	(41025)	(76545)	–	–
	U	c	lb-ft/rad	22184	38928	67187	–
			(Nm/rad)	(30077)	(52779)	(91093)	–
	W	c	lb-ft/rad	25419	42380	75118	122136
			(Nm/rad)	(34463)	(57460)	(101847)	(165594)
Moment of inertia for rotary group		J_{TW}	lb-ft²	0.078	0.107	0.396	0.574
			(kgm²[2])	(0.0033)	(0.0083)	(0.0167)	(0.0242)
Maximum angular acceleration[3]		α	rad/s²	4000	2900	2400	2000
Case volume		V	gal	0.264	0.420	0.580	0.790
			(l)	(1.0)	(1.6)	(2.2)	(3.0)
Weight **without** through drive (approx.)		m	lbs	52	78	109	144
			(kg)	(23.5)	(35.2)	(49.5)	(65.4)
Weight **with** through drive (approx.)			lbs	55	84	122	164
			(kg)	(25.1)	(38)	(55.4)	(74.4)

More important informations see page 9

1) The values are applicable:
   – At absolute pressure p_{abs} = 15 psi (1 bar) at suction port **S**
   – For the optimal viscosity range of v_{opt} = 170 to 80 SUS (36 to 16 mm²/s)
   – For hydraulic fluid based on mineral oils
2) For a speed increase up to $n_{max\,perm}$, please observe the diagram on page 6.
3) The data are valid for values between the minimum required and maximum permissible rotational speed. It applies for external stimuli (e. g. diesel engine 2 to 8 times rotary frequency, Cardan shaft twice the rotary frequency). The limit value is only valid for a single pump. The load capacity of the connecting parts must be considered.

Determining the operating characteristics				
Flow	$q_v = \frac{V_g \times n \times \eta_v}{231\ (1000)}$			[gpm (l/min)]
Torque	$T = \frac{V_g \times \Delta p}{24\ (20) \times \pi \times \eta_{mh}}$			[lb-ft (Nm)]
Power	$P = \frac{2\pi \times T \times n}{33000\ (60000)}$	$= \frac{q_v \times \Delta p}{1714\ (600) \times \eta_t}$		[HP (kW)]

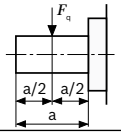
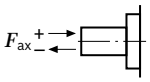
Key

V_g	Displacement per revolution [in³ (cm³)]
Δp	Differential pressure [psi (bar)]
n	Rotational speed [rpm]
η_v	Volumetric efficiency
η_{hm}	Hydraulic-mechanical efficiency
η_t	Total efficiency ($\eta_t = \eta_v \times \eta_{hm}$)

Notice

- Theoretical values, without efficiency and tolerances; values rounded
- Operation above the maximum values or below the minimum values may result in a loss of function, a reduced service life or in the destruction of the axial piston unit. Bosch Rexroth recommends checking the load by means of test or calculation / simulation and comparison with the permissible values.

Permissible radial and axial forces of the drive shafts

Size		NG		18	28	45	71	88	100	140
Maximum radial force at a/2		$F_{q\ max}$	lbf	79	270	337	427	427	517	629
			(N)	(350)	(1200)	(1500)	(1900)	(1900)	(2300)	(2800)
Maximum axial force		$\pm F_{ax\ max}$	lbf	157	225	337	540	540	899	1079
			(N)	(700)	(1000)	(1500)	(2400)	(2400)	(4000)	(4800)

Notice

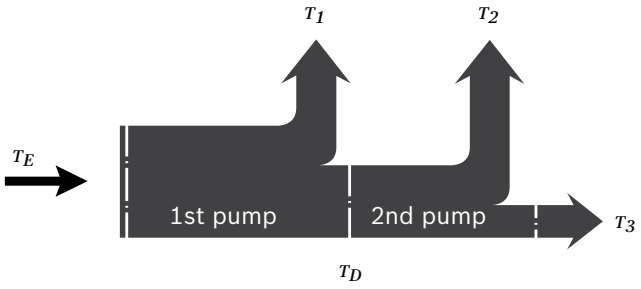
- The values given are maximum values and do not apply to continuous operation.
  For drives with radial loading (pinion, V-belt drives), please contact us!

Permissible input and through-drive torques

Size				18	28	45	71	88	100	140
Torque at $V_{g\,max}$ and Δp = 4100 psi (280 bar)[1]		T_{max}	lb-ft	59	92	148	232	289	328	460
			(Nm)	(80)	(125)	(200)	(316)	(392)	(445)	(623)
Maximum input torque at drive shaft[2]										
	S	$T_{E\,max}$	lb-ft	91	145	235	462	462	814	1195
			(Nm)	(124)	(198)	(319)	(626)	(626)	(1104)	(1620)
		DIA	in	3/4	7/8	1	1 1/4	1 1/4	1 1/2	1 3/4
	R	$T_{E\,max}$	lb-ft	118	184	295	475	475	–	–
			(Nm)	(160)	(250)	(400)	(644)	(644)	–	–
		DIA	in	3/4	7/8	1	1 1/4	1 1/4	–	–
	U	$T_{E\,max}$	lb-ft	43	77	139	221	221	438	–
			(Nm)	(59)	(105)	(188)	(300)	(300)	(595)	–
		DIA	in	5/8	3/4	7/8	1	1	1 1/4	–
	W	$T_{E\,max}$	lb-ft	–	103	162	291	291	469	900
			(Nm)	–	(140)	(220)	(394)	(394)	(636)	(1220)
		DIA	in	–	3/4	7/8	1	1	1 1/4	1 1/2
Maximum through-drive torque										
	S	$T_{D\,max}$	lb-ft	80	118	235	363	363	573	934
			(Nm)	(108)	(160)	(319)	(492)	(492)	(778)	(1266)
	R	$T_{D\,max}$	lb-ft	89	130	269	404	404	–	–
			(Nm)	(120)	(176)	(365)	(548)	(548)	–	–
	U	$T_{D\,max}$	lb-ft	43	77	139	221	221	438	–
			(Nm)	(59)	(105)	(188)	(300)	(300)	(595)	–
	W	$T_{D\,max}$	lb-ft	–	103	162	291	291	469	900
			(Nm)	–	(140)	(220)	(394)	(394)	(636)	(1220)

1) Efficiency not considered
2) For drive shafts with no radial force

▼ **Distribution of torques**



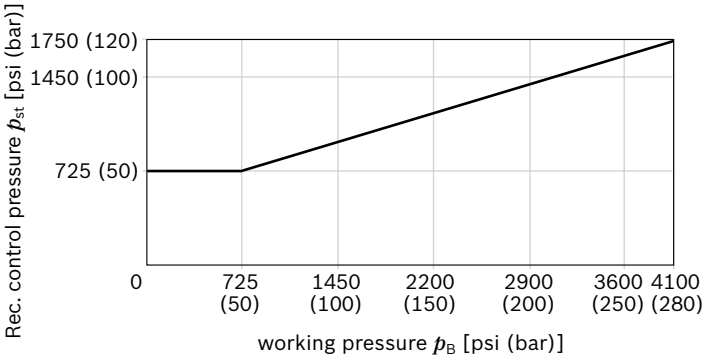
Torque at 1st pump	T_1		
Torque at 2nd pump	T_2		
Torque at 3rd pump	T_3		
Input torque	T_E	=	$T_1 + T_2 + T_3$
	T_E	<	$T_{E\,max}$
Through-drive torque	T_D	=	$T_2 + T_3$
	T_D	<	$T_{D\,max}$

DG – Two-point control, direct operated

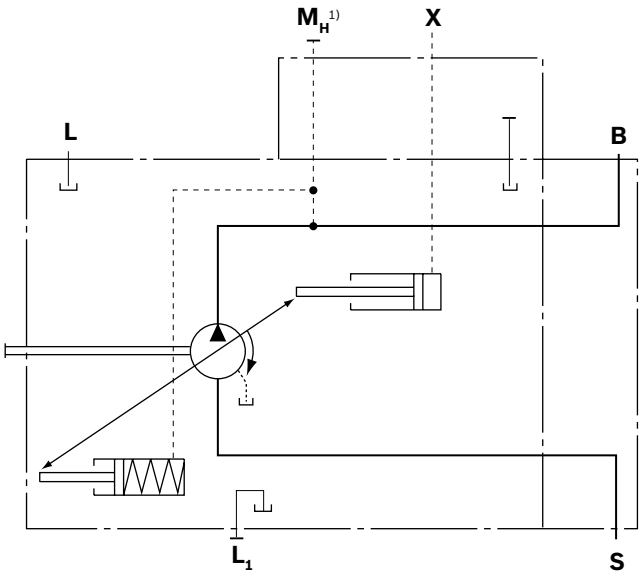
The variable pump can be set to a minimum swivel angle by connecting an external control pressure to port **X.**
This will supply control fluid directly to the stroking piston; a minimum control pressure of p_{st} ≥ 725 psi (50 bar) is required.
The variable pump can only be switched between $V_{g\,max}$ or $V_{g\,min}$.
Please note that the required control pressure at port **X** is directly dependent on the actual working pressure p_B in port **B**. (See control pressure characteristic).
The maximum permissible control pressure is 280 bar.

Control pressure p_{st} in **X** = 0 psi (0 bar) ≙ $V_{g\,max}$
Control pressure p_{st} in **X** ≥ 725 psi (50 bar) ≙ $V_{g\,min}$

▼ **Control pressure characteristic curve**



▼ **Circuit diagram**



1) Only size 140

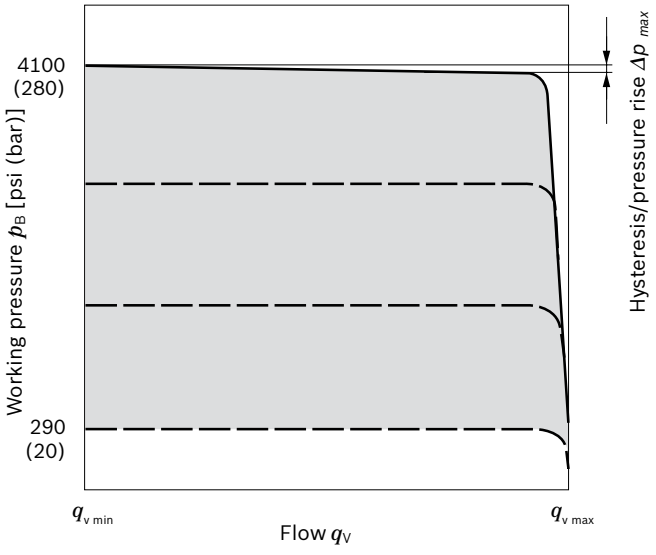
DR – Pressure controller

The pressure controller limits the maximum pressure at the pump outlet within the control range of the variable pump. The variable pump only supplies as much hydraulic fluid as is required by the consumers. If the working pressure exceeds the pressure command value at the pressure valve, the pump will regulate to a smaller displacement to reduce the control differential.

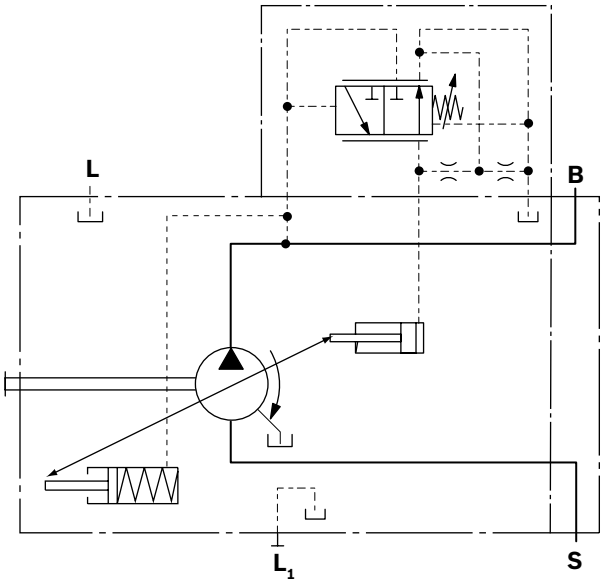
- Initial position in depressurized state: $V_{g\,max}$.
- Setting range[1)] for pressure control steplessly 290 to 4100 psi (20 to 280 bar).
  Standard is 4100 psi (280 bar).

▼ **Characteristic curve**

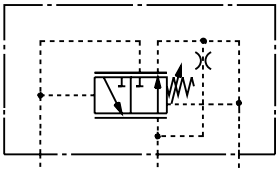
Characteristic curve valid at n_1 = 1500 rpm and θ_{fluid} = 120 °F (50 °C).



▼ **Circuit diagram, sizes 18 to 100**



▼ **Circuit diagram, size 140**



Controller data

NG			18	28	45	71	88	100	140
Pressure increase	Δp	[psi (bar)]	60 (4)	60 (4)	87 (6)	115 (8)	130 (9)	145 (10)	175 (12)
Hysteresis and repeatability	Δp	[psi (bar)]	maximum 45 (3)						
Control fluid consumption		[gpm (l/min)]	maximum approx. 0.8 (3)						

1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.

DRG – Pressure controller, remote controlled

For the remote controlled pressure controller, the LS pressure limitation is performed using a separately arranged pressure relief valve. Therefore any pressure control value under the pressure set on the pressure controller can be regulated. Pressure controller DR see page 13.

A pressure relief valve is externally piped up to port **X** for remote control. This relief valve is not included in the scope of delivery of the DRG control.

When there is differential pressure Δp at the control valve and with the standard setting on the remote controlled pressure cut-off of 290 psi (20 bar), the amount of control fluid at the port is **X** approx. 0.4 gpm (1.5 l/min). If a different setting (range 145 to 320 psi (10 to 22 bar)) is required, please state in plain text.

As a separate pressure relief valve (**1**) we recommend:

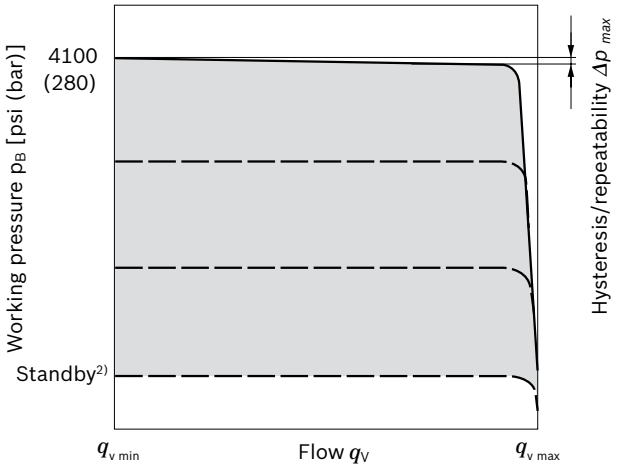
- a direct operated hydraulic or electric proportional one, suitable for the control fluid mentioned above.

The max. length of piping should not exceed 6.6 ft (2 m).

- Basic position in depressurized state: $V_{g\,max}$.
- Setting range[1)] for pressure control 290 to 4100 psi (20 to 280 bar) **(3).**
  Standard is 4100 psi (280 bar).
- Setting range for differential pressure 145 to 320 psi (10 to 22 bar)(**2**). Standard is 290 psi (20 bar).

Unloading port **X** to the reservoir results in a zero stroke (standby) pressure which is approx. 15 to 30 psi (1 to 2 bar) higher than the defined differential pressure Δp, however system influences are not taken into account.

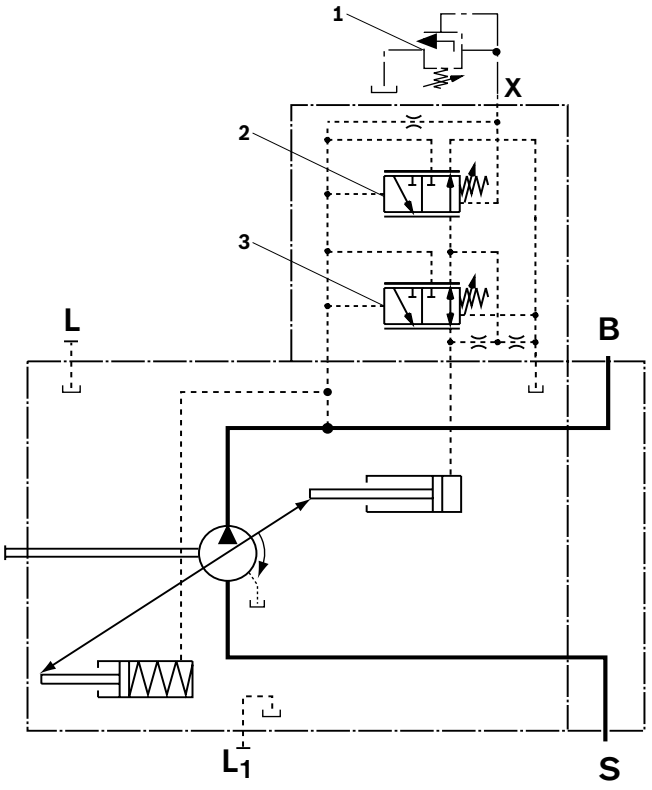
▼ **Characteristic curve DRG**



Characteristic curve valid at n_1 = 1500 rpm and θ_{fluid} = 120 °F (50 °C).

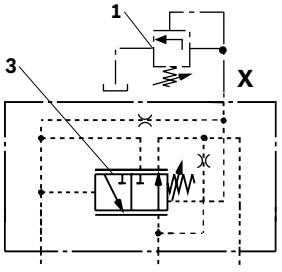
1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.
2) Zero stroke from pressure setting Δp on controller (**2**)

▼ **Circuit diagram DRG nominal size 18 to 100**



1 The separate pressure relief valve and the line are not included in the scope of delivery.
2 Remote controlled pressure cut-off (**G**).
3 Pressure controller (**DR**)

▼ **Circuit diagram, size 140**



Controller data DRG

NG			18	28	45	71	88	100	140
Hysteresis and repeatability	Δp	[psi (bar)]	maximum 45 (3)						
Control fluid consumption DR and DRG		[gpm (l/min)]	maximum approx. 1.2 (4.5)						

DFR / DFR1 / DRSC – Pressure and flow controller

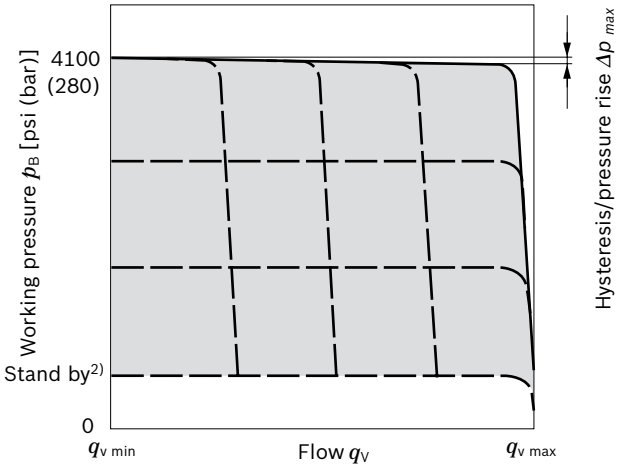
In addition to the pressure controller function (see page 13), a variable orifice (e.g. directional valve) is used to adjust the differential pressure upstream and downstream of the orifice. This is used to control the pump flow. The pump flow is equal to the actual hydraulic fluid quantity required by the consumer. With all controller combinations, the V_g reduction has priority.

- Basic position in depressurized state: $V_{g\,max}$.
- Setting range[1] to 4100 psi (280 bar) standard is 4100 psi (280 bar).
- DR pressure controller data see page 13

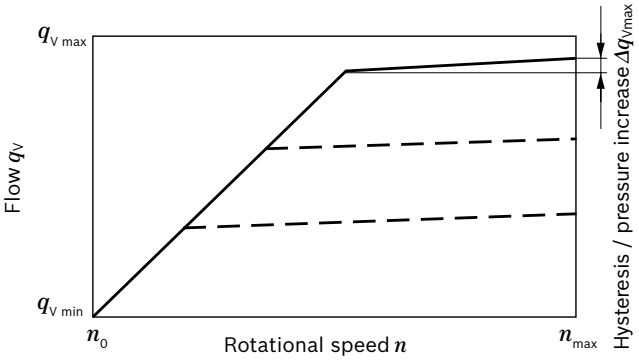
Notice

- The DFR1 and DRSC versions have no unloading between **X** and the reservoir. Unloading the LS-pilot line must be possible in the valve system. Because of the flushing function of the flow controller in the DRS control valve, sufficient unloading of the **X**-line must also be provided. If this unloading of the **X** line does not have to be guaranteed, the DRSC control valve must be used.

▼ **Characteristic curve**

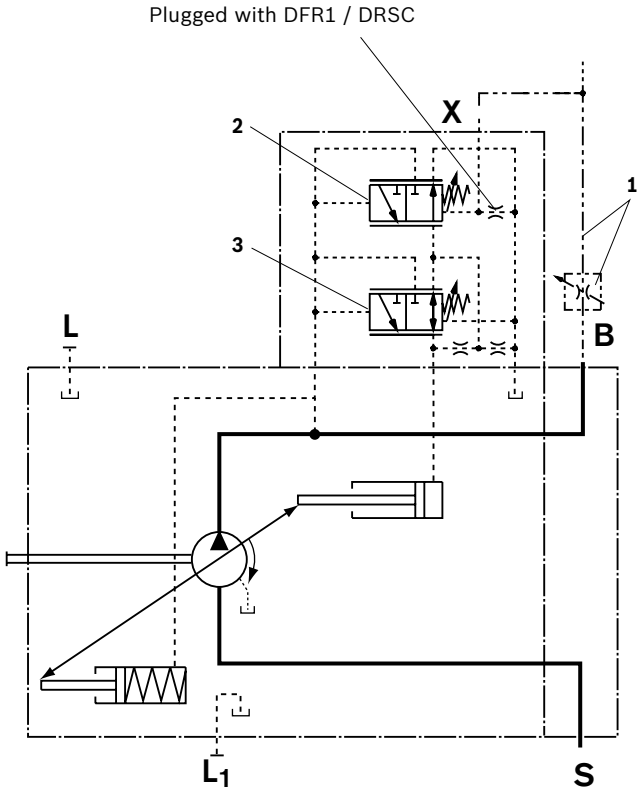


▼ **Characteristic curve at variable rotational speed**



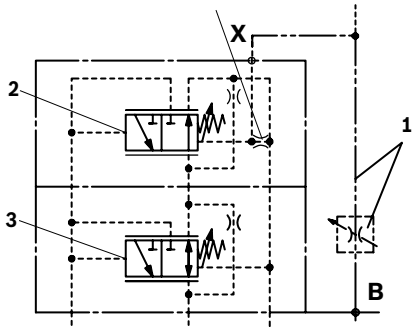
Characteristic curve valid at n_1 = 1500 rpm and θ_{fluid} = 120 °F (50 °C).

▼ **Circuit diagram DFR size 18 to 100**



▼ **Circuit diagram, size 140**

Plugged with DFR1 / DRSC



1 The metering orifice (control block) and the line is not included in the scope of delivery.
2 Pressure and flow controller (**FR**).
3 Pressure controller (**DR**)

For further information see page 16

1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.
2) Zero stroke from pressure setting Δp on controller (**2**)

Differential pressure Δ*p*:

- Standard setting: 200 psi (14 bar)
  If another setting is required, please state in plain text.
- Setting range: 200 to 320 psi (14 bar to 22 bar)

Unloading port **X** to the reservoir results in a zero stroke (standby) pressure which is approx. 15 to 30 psi (1 to 2 bar) higher than the defined differential pressure Δp, however, system influences are not taken into account.

Controller data

DR pressure controller data see page 13.

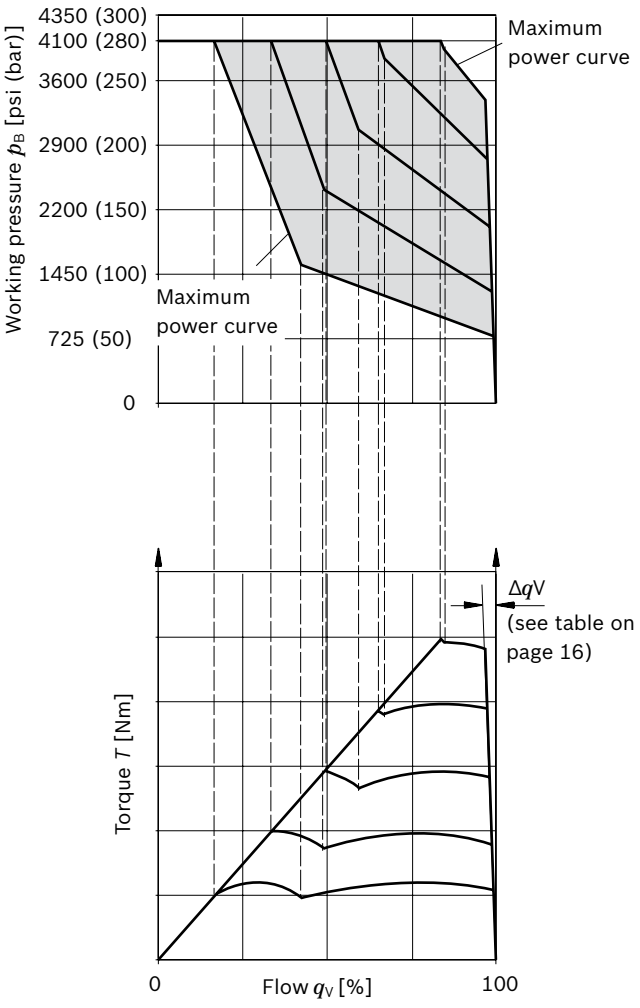
Maximum flow deviation measured at drive speed n = 1500 rpm.

NG			**18**	**28**	**45**	**71**	**88**	**100**	**140**
Flow deviation	$\Delta q_{V\,max}$	[gpm (l/min)]	0.20 (0.9)	0.30 (1.0)	0.50 (1.8)	0.70 (2.8)	0.90 (3.4)	1.10 (4.0)	1.60 (6.0)
Hysteresis and repeatability	Δp	[psi (bar)]	maximum 60 (4)						
Control fluid consumption		[gpm (l/min)]	maximum approx. 0.8 to 1.2 (3 to 4.5) (DFR) maximum approx. 0.8 (3) (DFR1/DRSC)						

DFLR – Pressure, flow and power control

Pressure controller equipped like DR(G), see page 13 (14).
Flow controller equipped like DFR1, see page 15.
In order to achieve a constant drive torque with varying working pressures, the swivel angle and with it the output flow from the axial piston pump is varied so that the product of flow and pressure remains constant.
Flow controller is possible below the power control curve.

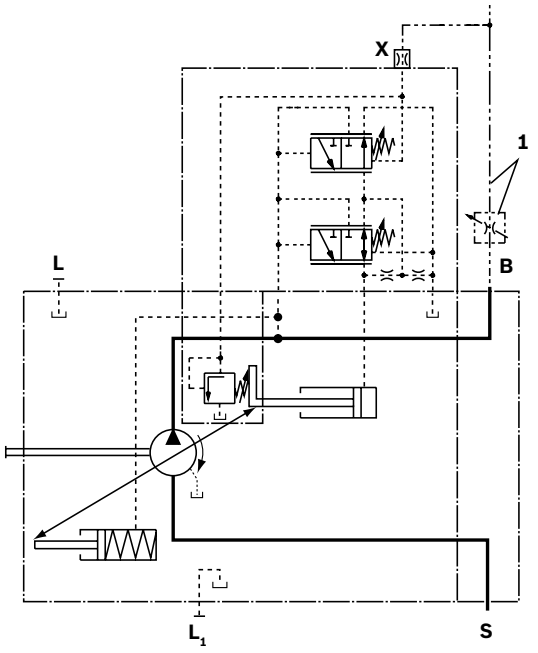
▼ **Characteristic curve and torque characteristic**



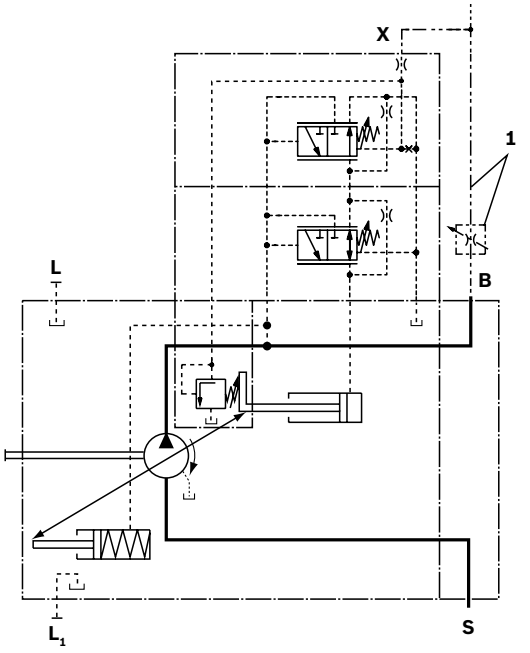
Please contact us regarding beginning of control at < 725 psi (50 bar)

When ordering please state the power characteristics to be set at the factory in plain text, e.g. 27 HP (20 kW) at 1500 rpm.

▼ **Circuit diagram, sizes 28 to 100**



▼ **Circuit diagram, size 140**



1 The metering orifice (control block) and the line is not included in the scope of delivery.

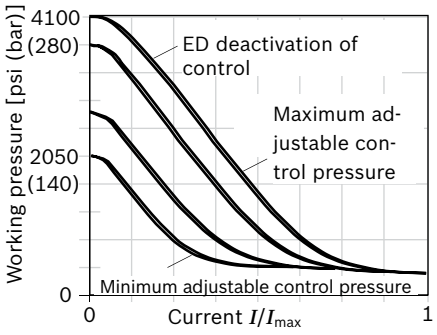
Controller data

- For technical data of pressure controller DR see page 13.
- For technical data of flow controller FR see page 16.
- Control fluid consumption approx. 1.5 gpm (5.5 l/min) max.

ED – Electro-hydraulic pressure control

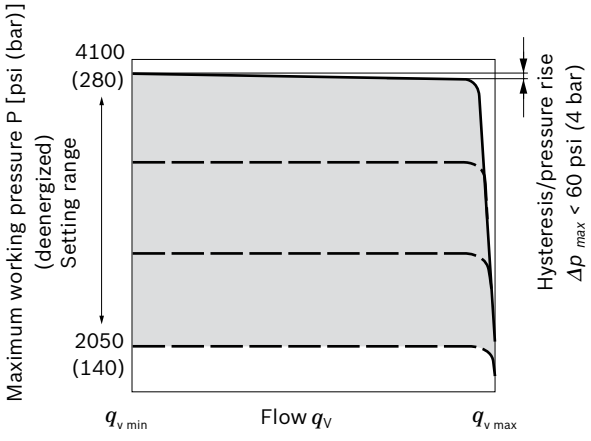
The ED valve is set to a certain pressure by a specified variable solenoid current.
With changes on the consumer (load pressure), this causes an increase or decrease in the pump swivel angle (flow) in order to maintain the electrically set pressure level.
The pump thus only delivers as much hydraulic fluid as the consumers can take. The desired pressure level can be set steplessly by varying the solenoid current.
As the solenoid current signal drops towards zero, the pressure will be limited to p_{max} by an adjustable hydraulic pressure cut-off (secure fail safe function in case of power failure, e.g. for fan speed control). The response time characteristic curve of the ED control was optimized for the use as a fan drive system.
When ordering, specify the type of application in plain text.

▼ **Static current-pressure characteristic curve ED**
(negative characteristic curve measured with pump in zero stroke)



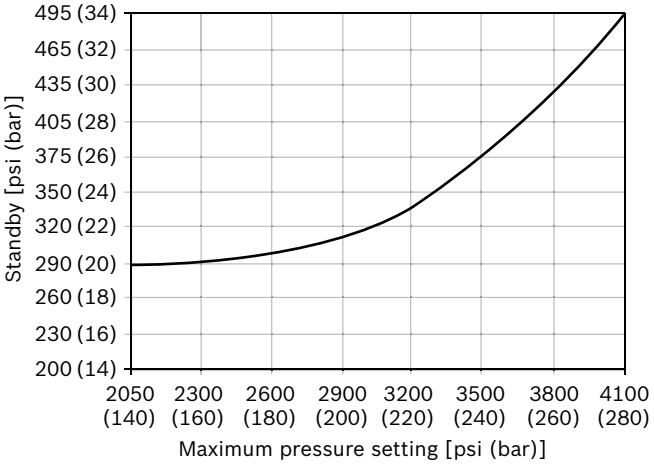
Hysteresis static < 45 psi (3 bar).

▼ **Flow-pressure characteristic curve**

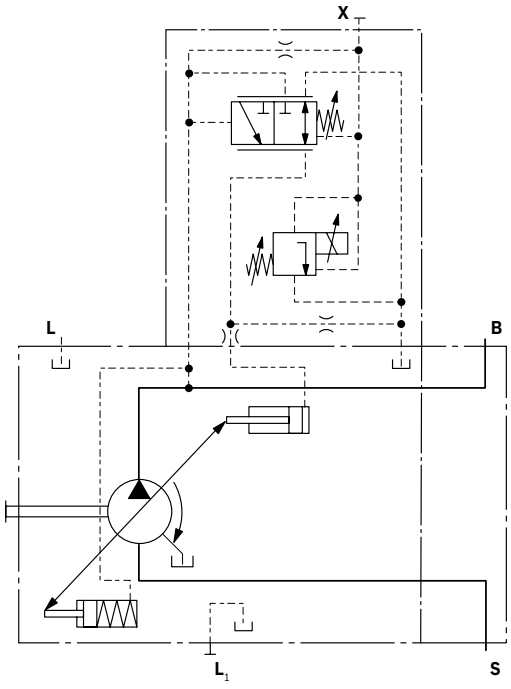


Characteristic curves valid at n_1 = 1500 rpm and t_{fluid} = 122 °F (50 °C).
Control fluid consumption: 0.8 to 1.2 gpm (3 to 4.5 l/min).
For standby standard setting, see diagram on right, other values on request.

▼ **Influence of the pressure setting on standby (maximally energized)**



▼ **Circuit diagram ED71/ED72**

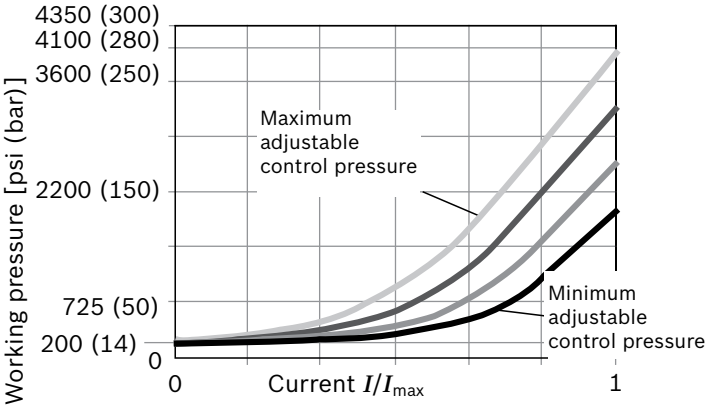


Technical data, solenoid	ED71	ED72
Voltage	12 V (±20%)	24 V (±20%)
Control current		
Start of control at p_{max}	0 mA	0 mA
Start of control at p_{min}	1200 mA	600 mA
Current limit	1.54 A	0.77 A
Nominal resistance (at 68 °F (20 °C))	5.5 Ω	22.7 Ω
Dither frequency	100 to 200 Hz	100 to 200 Hz
Duty cycle	100%	100%
Electronic controls and type of protection, see page 50		
Operating temperature range at valve -4 °F to +239 °F (-20 °C to +115 °C)		

ER – Electro-hydraulic pressure control

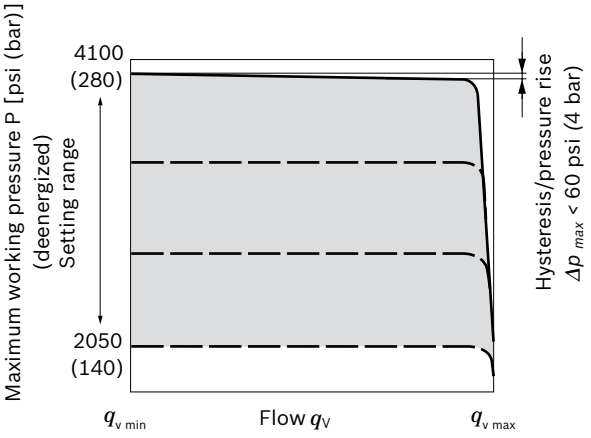
The ER valve is set to a certain pressure by a specified variable solenoid current. When a change is made at the consumer (load pressure), the position of the control spool will shift.
This causes an increase or decrease in the pump swivel angle (flow) in order to maintain the electrically set pressure level.
The pump thus only delivers as much hydraulic fluid as the consumers can take. The desired pressure level can be set steplessly by varying the solenoid current.
As the solenoid current signal drops towards zero, the pressure will be limited to p_{min} (stand by).

▼ **Current-pressure characteristic curve**
(positive characteristic curve measured with pump in zero stroke)



Hysteresis static < 45 psi (3 bar).

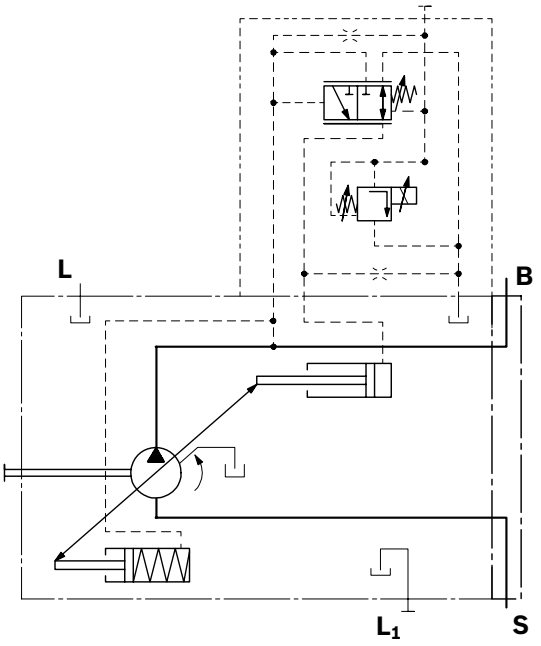
▼ **Flow-pressure characteristic curve**



Characteristic curve valid at n_1 = 1500 rpm and θ_{fluid} = 122 °F (50 °C).

- Control fluid consumption: 0.8 to 1.2 gpm (3 to 4.5 l/min).
- Standby standard setting 200 psi (14 bar). Other values on request.
- Influence of pressure setting on stand-by ± 30 psi (2 bar).

▼ **Circuit diagram**



Technical data, solenoid	ER71	ER72
Voltage	12 V (±20%)	24 V (±20%)
Control current		
Start of control at p_{min}	100 mA	50 mA
End of control at p_{max}	1200 mA	600 mA
Current limit	1.54 A	0.77 A
Nominal resistance (at 68 °F (20 °C))	5.5 Ω	22.7 Ω
Dither frequency	100 to 200 Hz	100 to 200 Hz
Duty cycle	100%	100%
Electronic controls and type of protection, see page 50		
Operating temperature range at valve -4 °F to +239 °F (-20 °C to +115 °C)		

Project planning note!
Excessive current levels (I > 1200 mA at 12 V or I > 600 mA at 24 V) to the ER solenoid can result in undesired pressure increases which can lead to pump or system damage. Therefore:

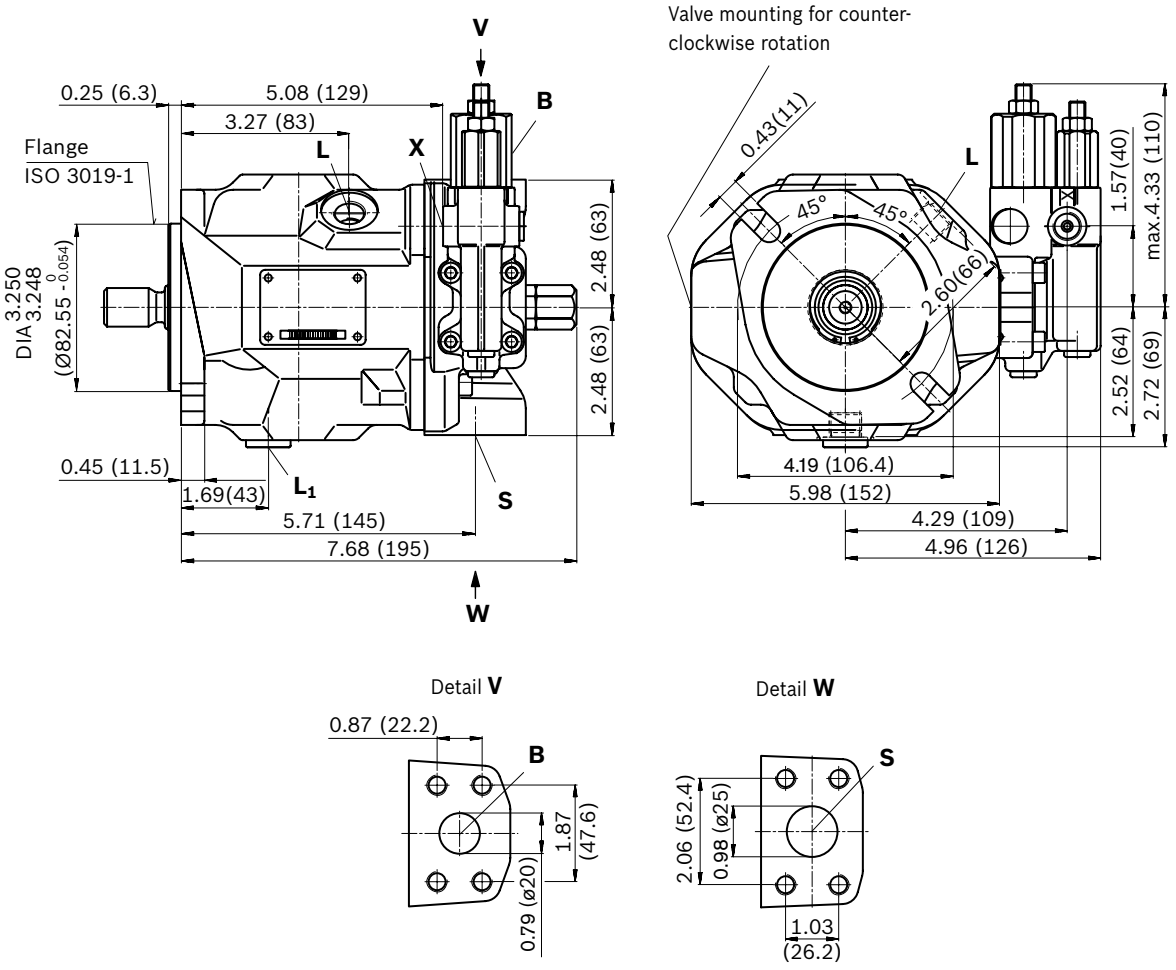
- Use I_{max} current limiter solenoids.
- An intermediate plate pressure controller can be used to protect the pump in the event of overflow.

An accessory kit with intermediate plate pressure controller can be ordered from Bosch Rexroth under part number R902490825.

Dimensions, size 18

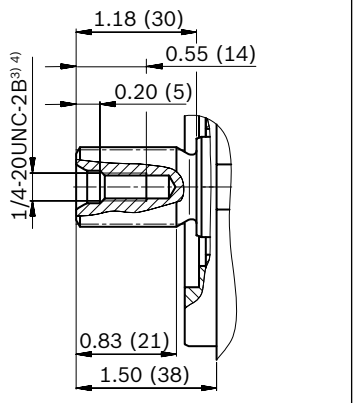
DFR / DFR1 / DRSC – Pressure and flow control, hydraulic; clockwise rotation

▼ **Port plate 62**



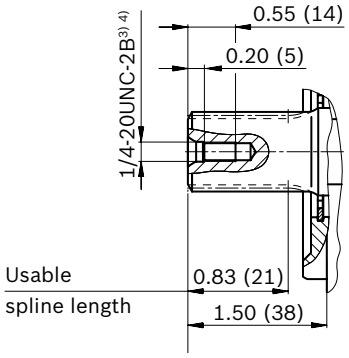
▼ **Splined shaft 3/4 in (SAE J744)**

S – 11T 16/32DP[1)]



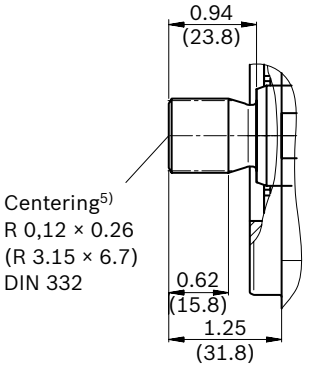
▼ **Splined shaft 3/4 in (SAE J744)**

R – 11T 16/32DP[1)2)]



▼ **Splined shaft 5/8 in (SAE J744)**

U – 9T 16/32DP[1)]

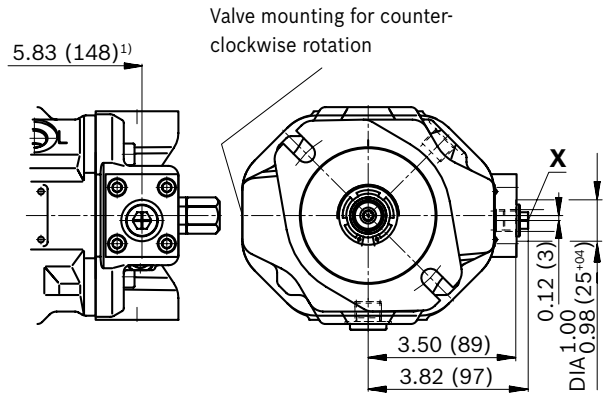


Ports - version SAE port plate 62		Standard	Size[4)]	$p_{max\ abs}$ [psi (bar)][6)]	State[10)]
B	Working port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	3/4 in 3/8-16 UNC-2B; 0.79 (20) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	1 in 3/8-16 UNC-2B; 0.79 (20) deep	145 (10)	O
L	Drain port	ISO 11926[8)]	9/16-18 UNF-2B; 0.47 (12) deep	30 (2)	O[9)]
L_1	Drain port	ISO 11926[8)]	9/16-18 UNF-2B; 0.47 (12) deep	30 (2)	X[9)]
X	Pilot pressure	ISO 11926	7/16-20 UNF-2B; 0.45 (11.5) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN ISO 228	G1/4 in; 0.47 (12) deep	5100 (350)	O

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, run out of spline is a deviation from standard.
3) Thread according to ASME B1.1
4) For notes on tightening torques, see the instruction manual
5) Coupling axially secured, e.g. with a clamp coupling or radially mounted clamping screw
6) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
7) Metric fastening thread is a deviation from standard.
8) The countersink can be deeper than as specified in the standard.
9) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
10) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

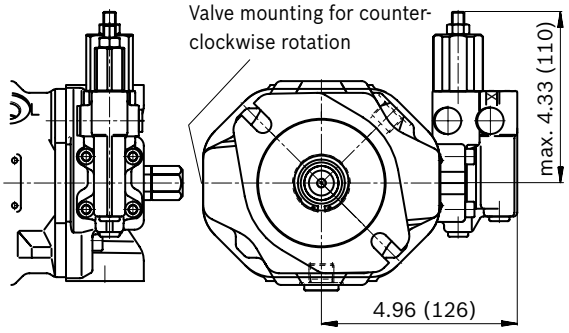
▼ **DG – Two-point control, direct operated**

Port plate 62



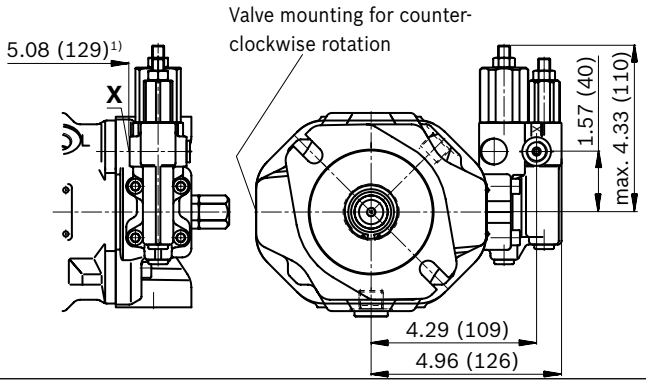
▼ **DR – Pressure controller**

Port plate 62



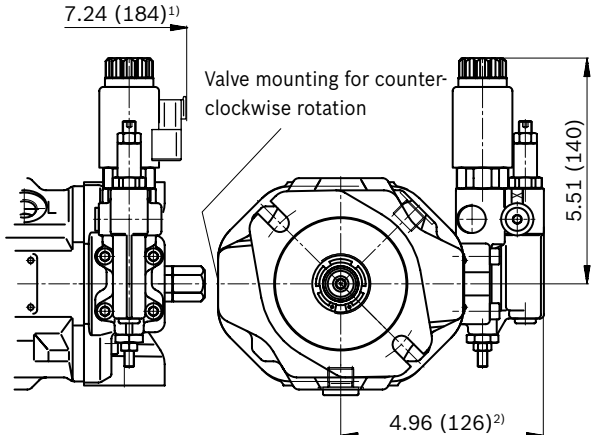
▼ **DRG – Pressure controller, remote controlled**

Port plate 62



▼ **ED7.,ER7. – Electro-hydraulic pressure control**

Port plate 62

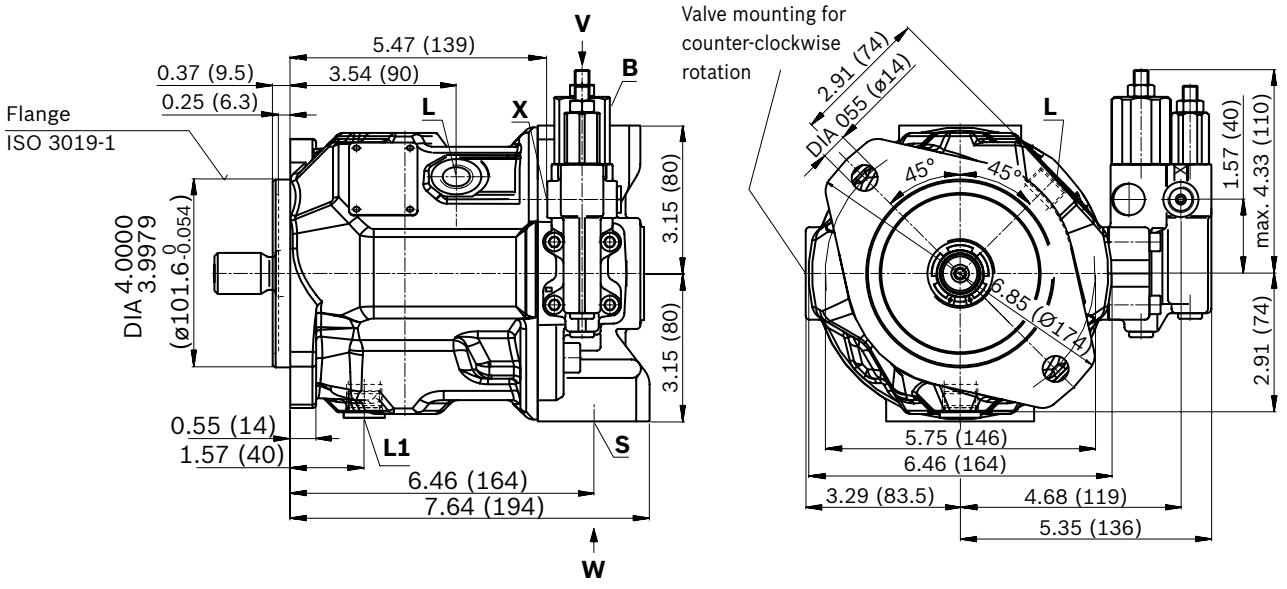


1) To flange surface
2) ER7.: 6.34 inch (161 mm) if using an intermediate plate pressure controller

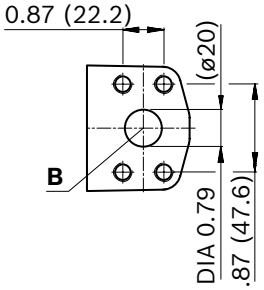
Dimensions, size 28

DFR / DFR1 / DRSC – Pressure and flow control, hydraulic; clockwise rotation

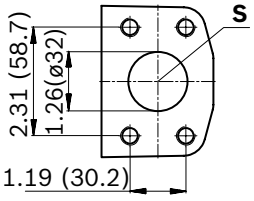
▼ **Port plate 62**



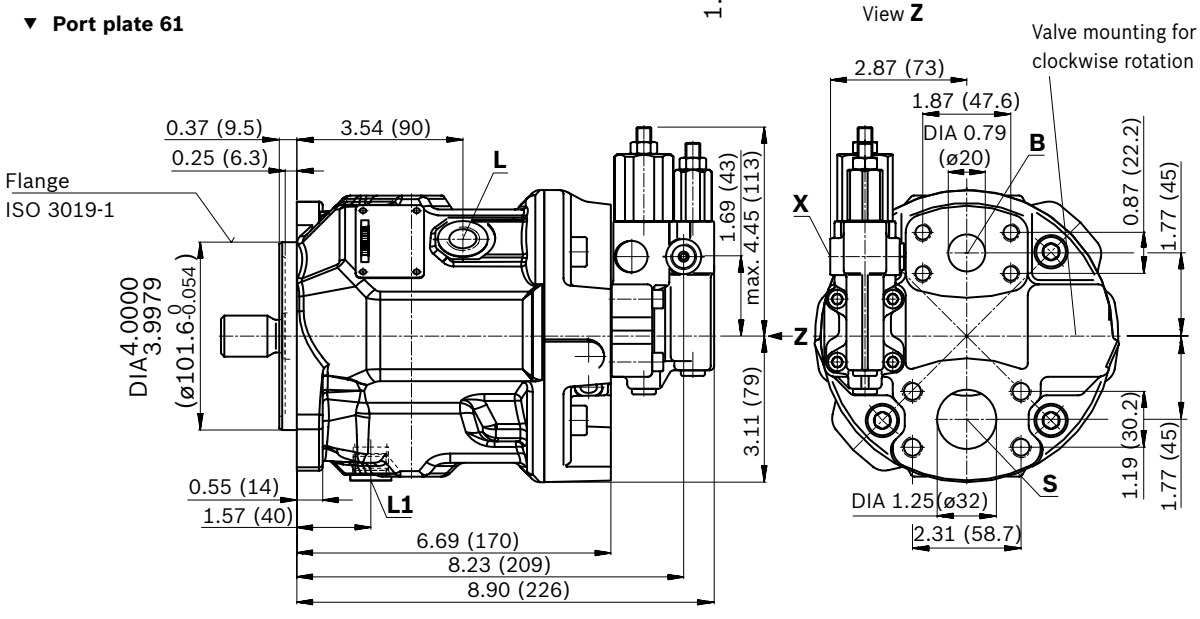
Detail **V**



Detail **W**

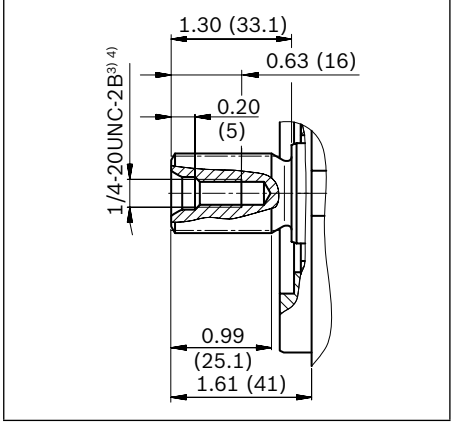


▼ **Port plate 61**



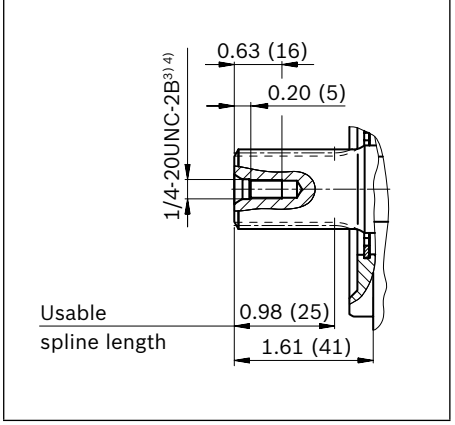
▼ **Splined shaft 7/8 in (SAE J744)**

S – 13T 16/32DP[1)]



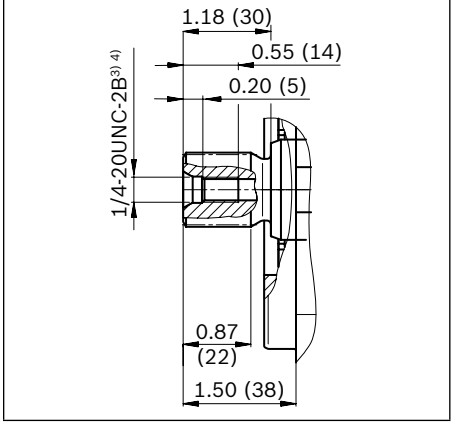
▼ **Splined shaft 7/8 in (SAE J744)**

R – 13T 16/32DP[1)2)]



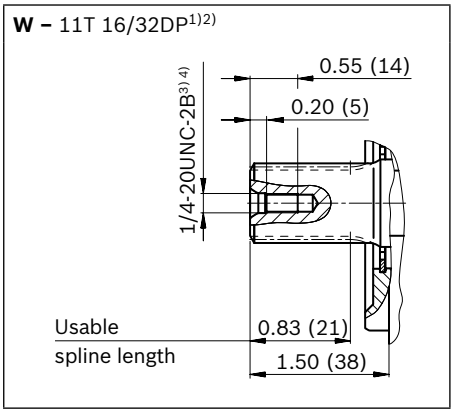
▼ **Splined shaft 3/4 in (SAE J744)**

U – 11T 16/32DP[1)]



▼ **Splined shaft 3/4 in (SAE J744)**

W – 11T 16/32DP[1)2)]

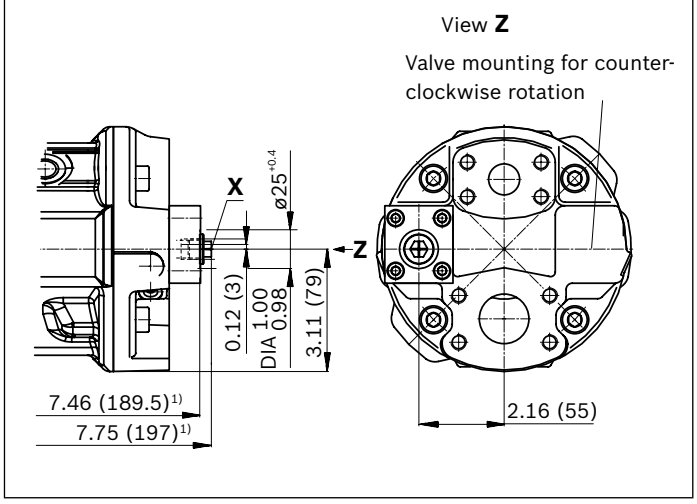


Ports - version SAE port plate 61/62		Standard	Size[4)]	$p_{max\ abs}$ [psi (bar)][5)]	State[9)]
B	Working port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	3/4 in 3/8-16 UNC-2B; 0.79 (20) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	1 1/4 in 7/16-14 UNC-2B; 0.94 (24) deep	145 (10)	O
L	Drain port	ISO 11926[7)]	3/4-16 UNF-2B; 0.55 (14) deep	30 (2)	O[8)]
L_1	Drain port	ISO 11926[7)]	3/4-16 UNF-2B; 0.55 (14) deep	30 (2)	X[8)]
X	Pilot pressure	ISO 11926	7/16-20 UNC-2B; 0.45 (11.5) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN ISO 228	G1/4 in; 0.47 (12) deep	5100 (350)	O

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, run out of spline is a deviation from standard.
3) Thread according to ASME B1.1
4) For notes on tightening torques, see the instruction manual
5) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
6) Metric fastening thread is a deviation from standard.
7) The countersink can be deeper than as specified in the standard.
8) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
9) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

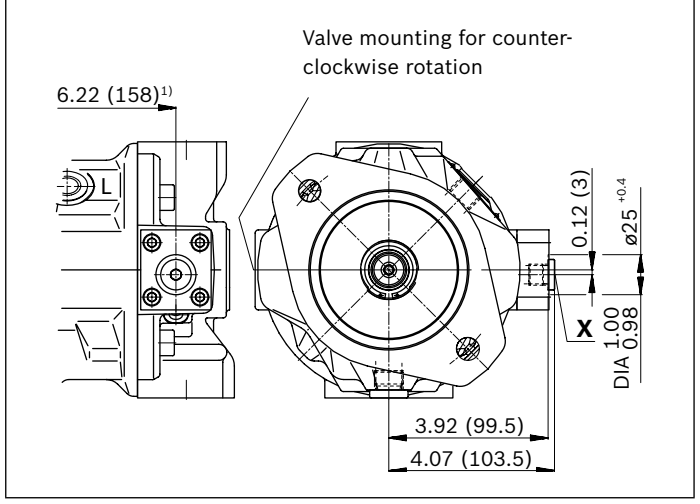
▼ **DG – Two-point control, direct operated**

Port plate 61



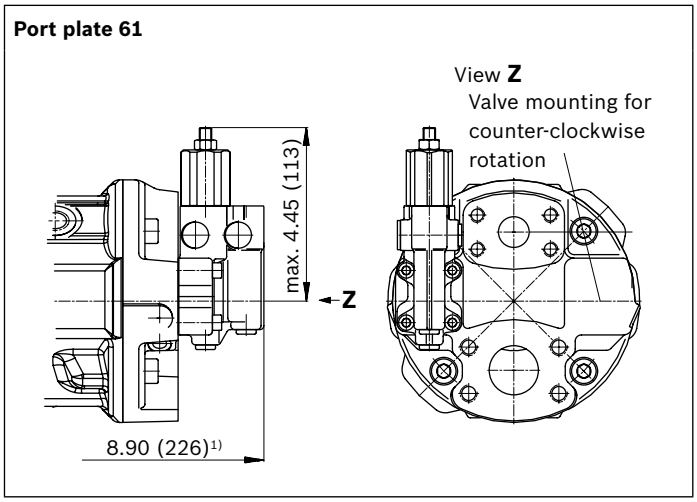
▼ **DG – Two-point control, direct operated**

Port plate 62



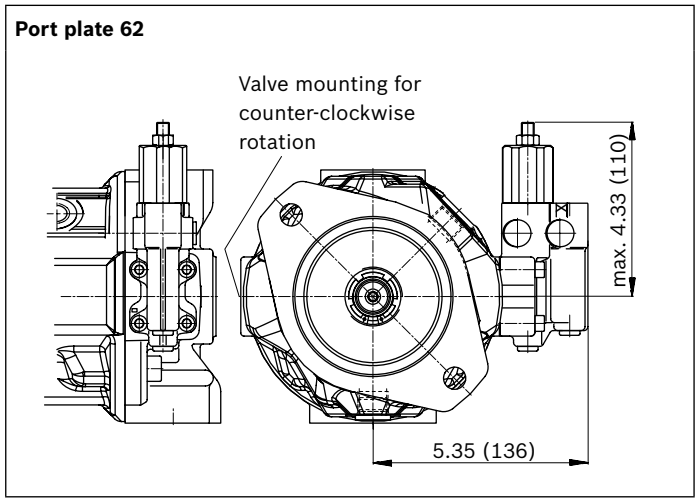
▼ **DR – Pressure controller**

Port plate 61



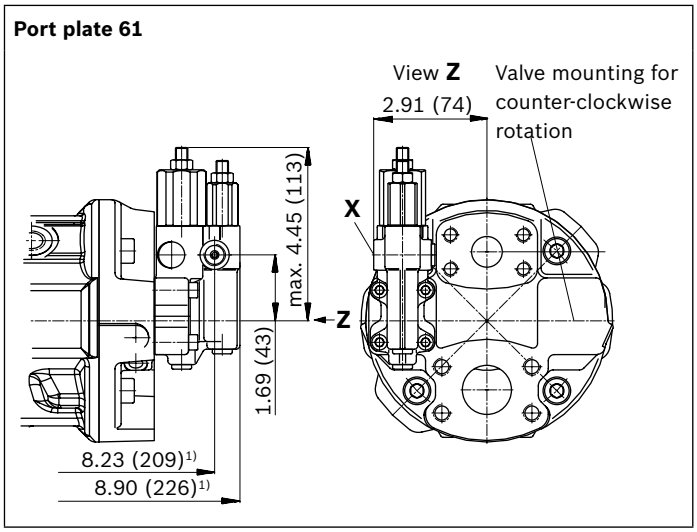
▼ **DR – Pressure controller**

Port plate 62



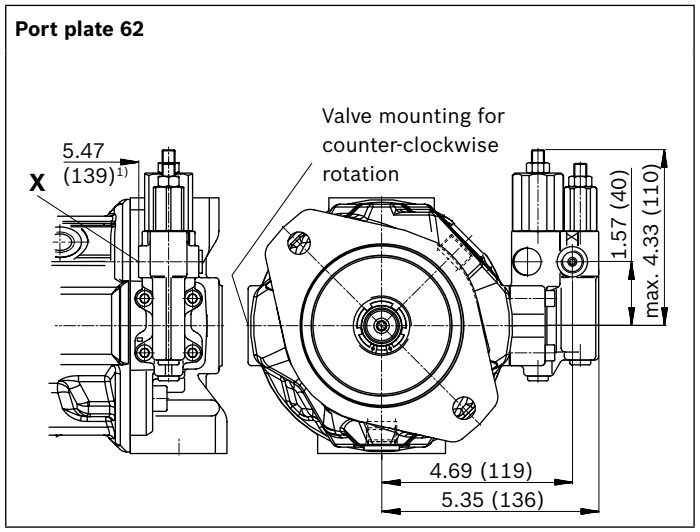
▼ **DRG – Pressure controller, remote controlled**

Port plate 61



▼ **DRG – Pressure controller, remote controlled**

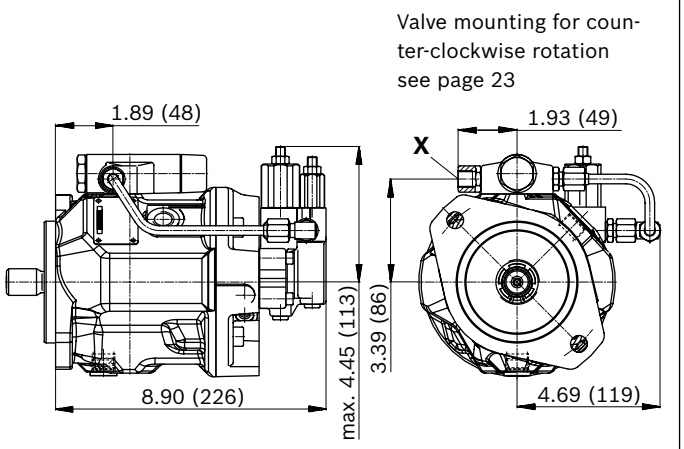
Port plate 62



1) To flange surface

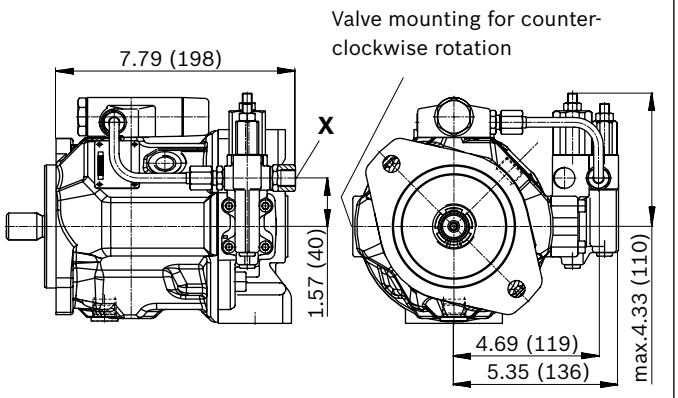
▼ **DFLR – Pressure, flow and power controller**

Port plate 61



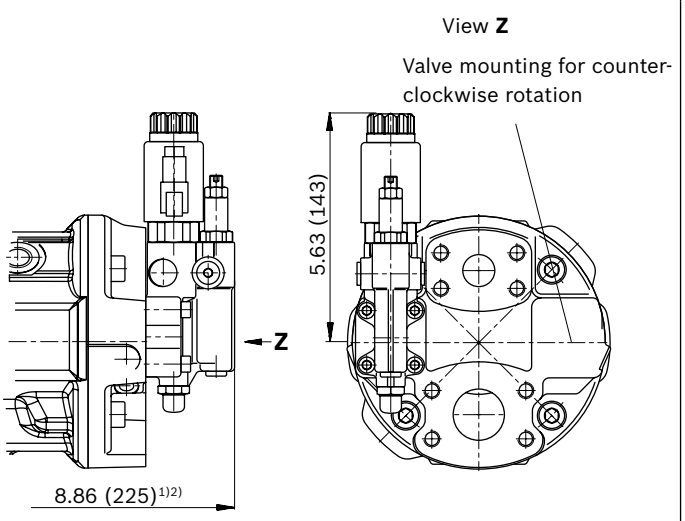
▼ **DFLR – Pressure, flow and power controller**

Port plate 62



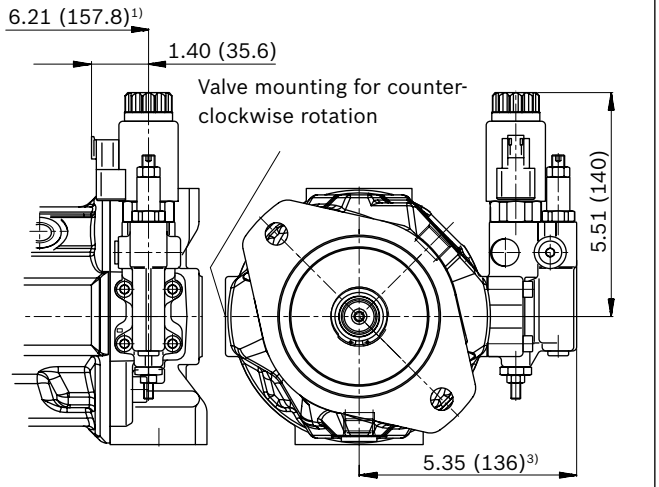
▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 61



▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 62

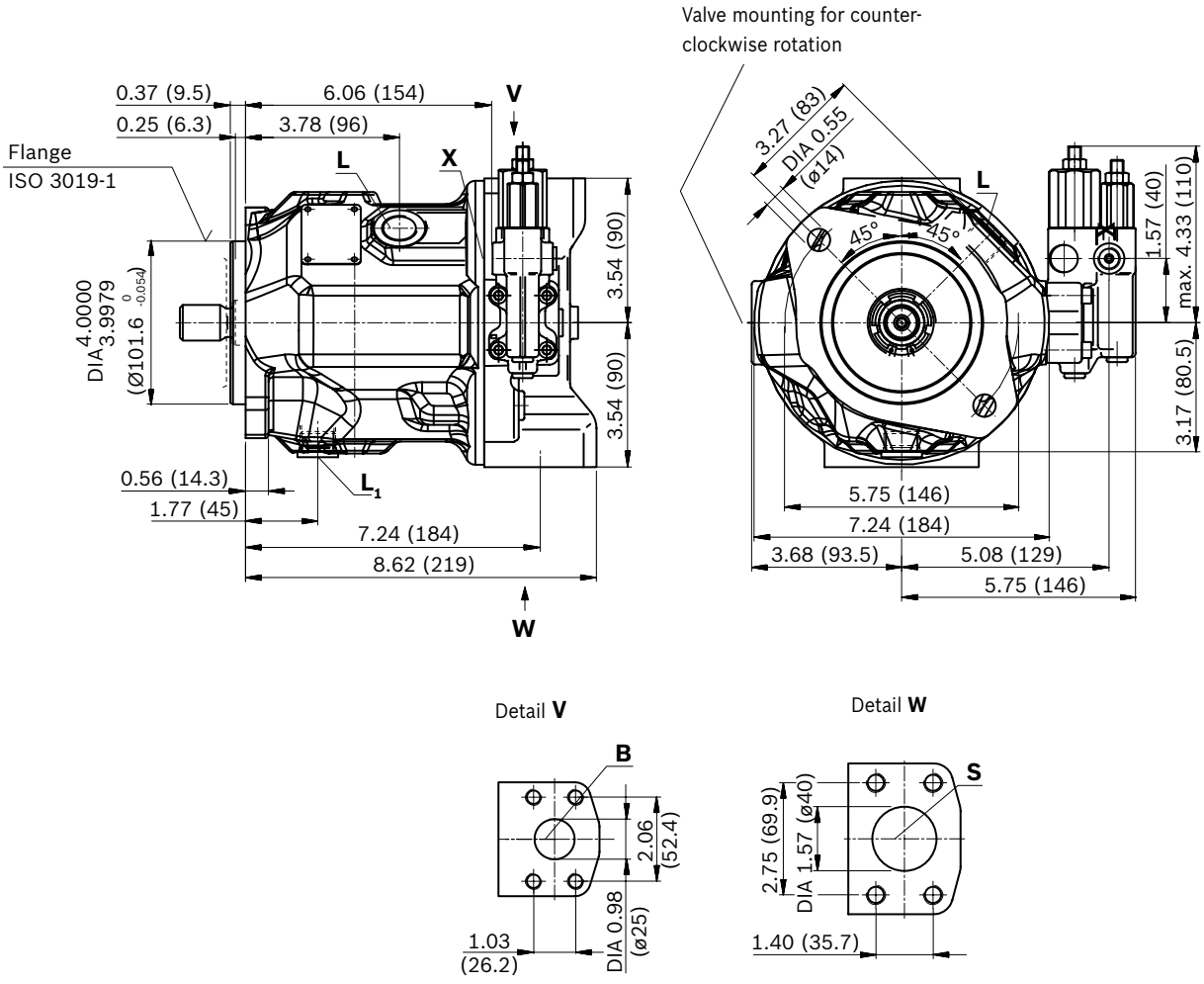


1) To flange surface
2) ER7.: 10.20 inch (260 mm) if using an intermediate plate pressure controller
3) ER7.: 6.73 inch (171 mm) if using an intermediate plate pressure controller

Dimensions, size 45

DFR / DFR1 / DRSC – Pressure and flow control, hydraulic; clockwise rotation

▼ **Port plate 62**

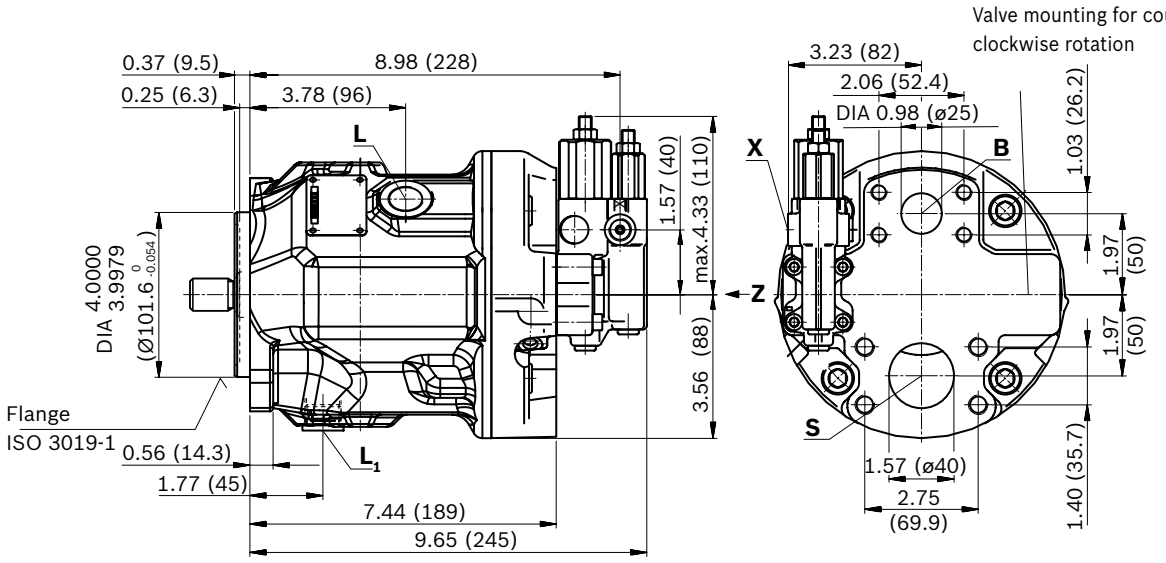


Detail **V**

Detail **W**

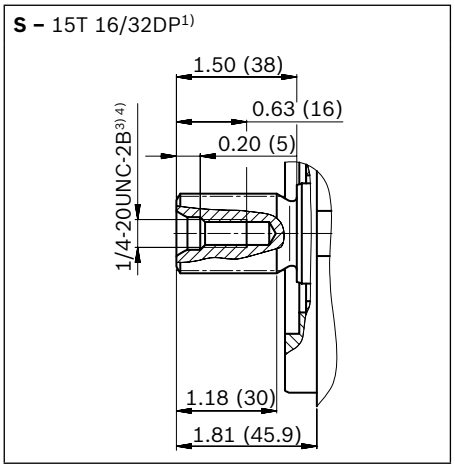
▼ **Port plate 61**

View **Z**



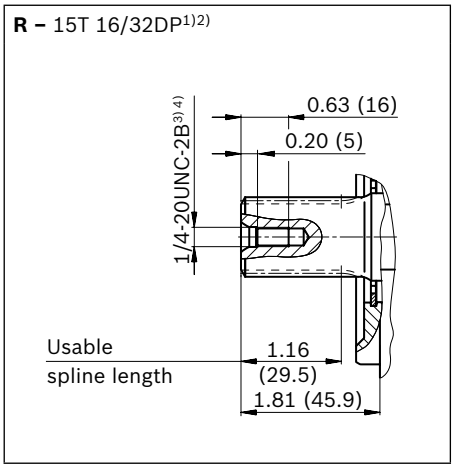
▼ **Splined shaft 1 in (SAE J744)**

S – 15T 16/32DP[1)]



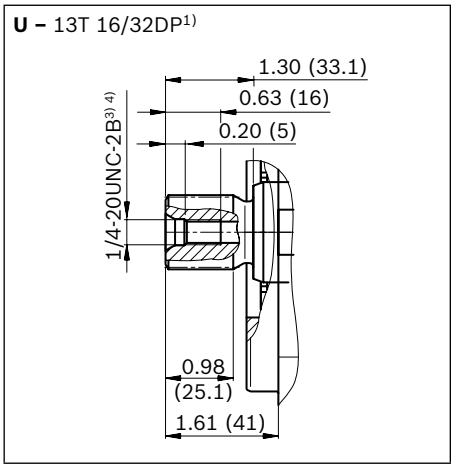
▼ **Splined shaft 1 in (SAE J744)**

R – 15T 16/32DP[1)2)]



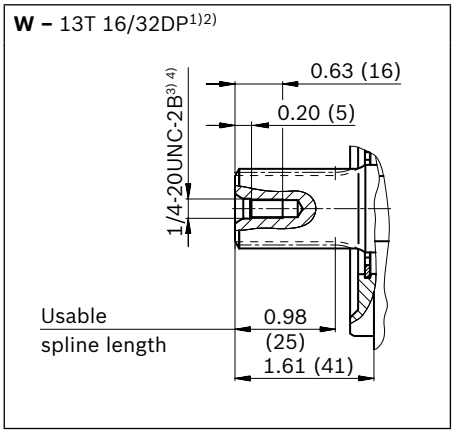
▼ **Splined shaft 7/8 in (SAE J744)**

U – 13T 16/32DP[1)]



▼ **Splined shaft 7/8 in (SAE J744)**

W – 13T 16/32DP[1)2)]

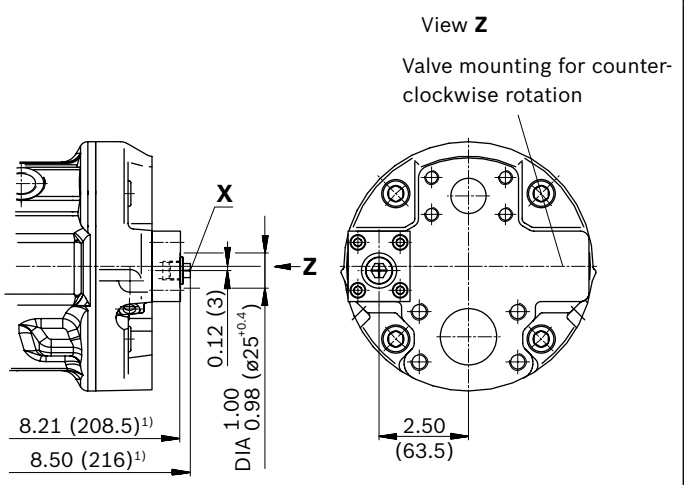


Ports - version SAE port plate 61/62		Standard	Size[4)]	$p_{max\ abs}$ [psi (bar)][5)]	State[9)]
B	Working port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	1 in 3/8-16 UNC-2B; 0.67 (17) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	1 1/2 in 1/2-13 UNC-2B; 0.79 (20) deep	145 (10)	O
L	Drain port	ISO 11926[7)]	7/8-14 UNF-2B; 0.63 (16) deep	30 (2)	O[8)]
L_1	Drain port	ISO 11926[7)]	7/8-14 UNF-2B; 0.63 (16) deep	30 (2)	X[8)]
X	Pilot pressure	ISO 11926	7/16-20 UNF-2B; 0.45 (11.5) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN ISO 228	G1/4 in; 0.47 (12) deep	5100 (350)	O

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, run out of spline is a deviation from standard.
3) Thread according to ASME B1.1
4) For notes on tightening torques, see the instruction manual
5) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
6) Metric fastening thread is a deviation from standard.
7) The countersink can be deeper than as specified in the standard.
8) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
9) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

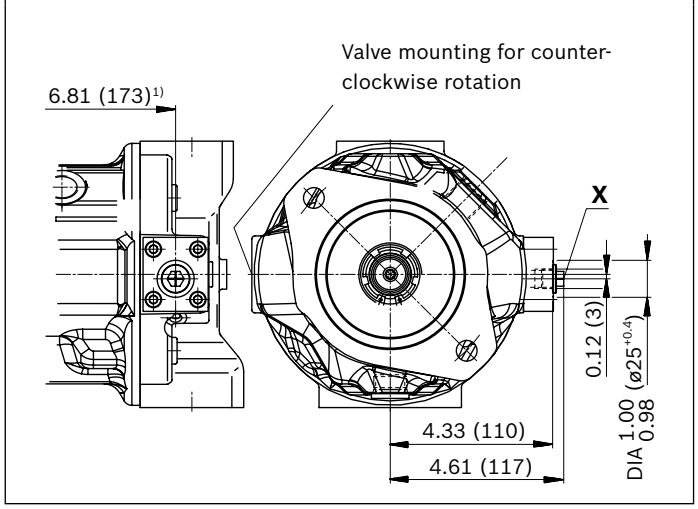
▼ **DG – Two-point control, direct operated**

Port plate 61



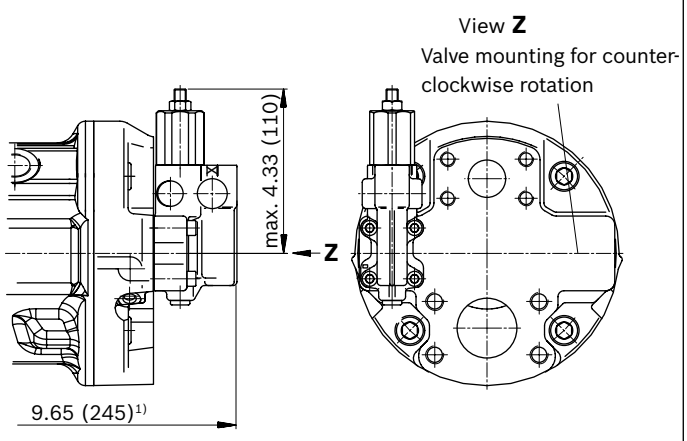
▼ **DG – Two-point control, direct operated**

Port plate 62



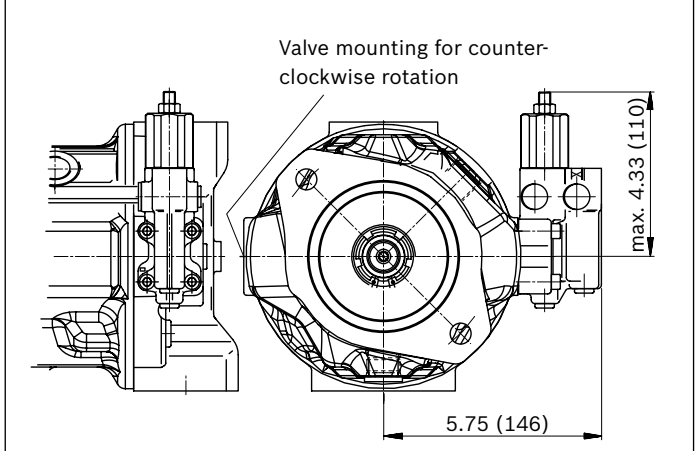
▼ **DR – Pressure controller**

Port plate 61



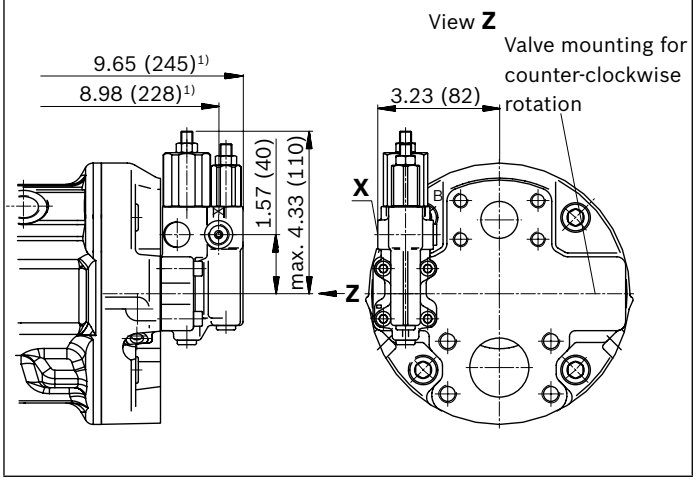
▼ **DR – Pressure controller**

Port plate 62



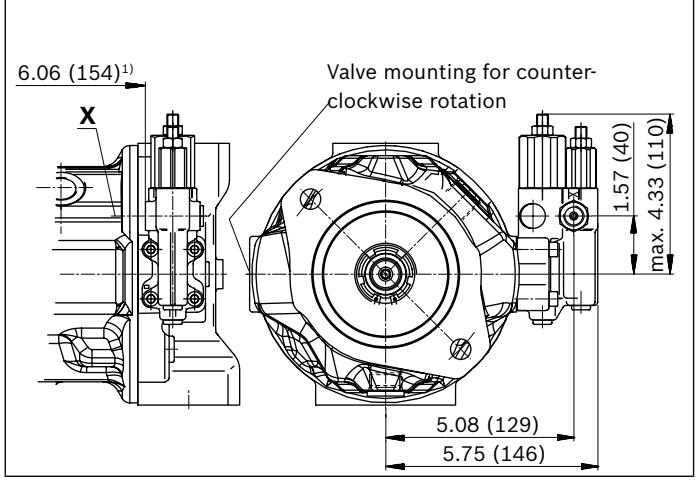
▼ **DRG – Pressure controller, remote controlled**

Port plate 61



▼ **DRG – Pressure controller, remote controlled**

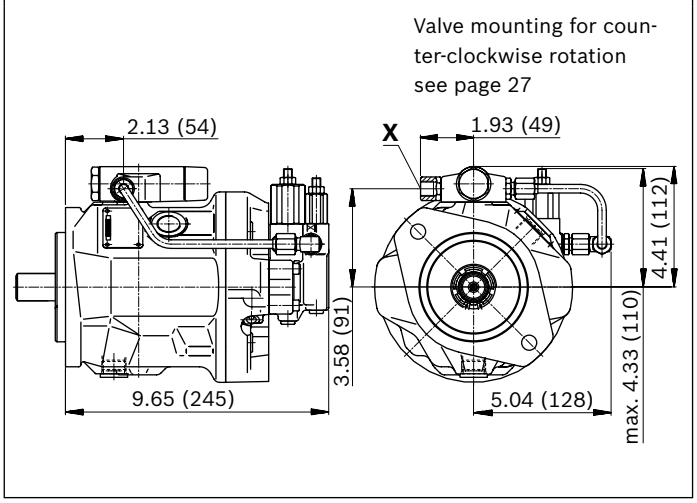
Port plate 62



1) To flange surface

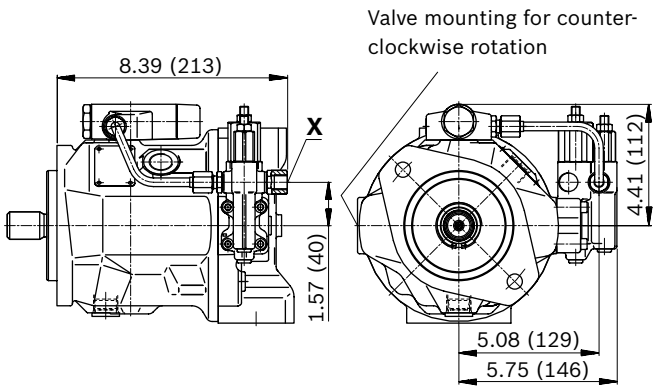
▼ **DFLR – Pressure, flow and power controller**

Port plate 61



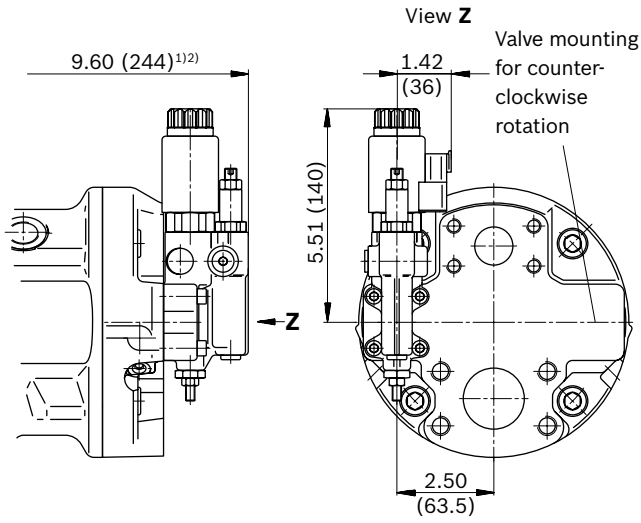
▼ **DFLR – Pressure, flow and power controller**

Port plate 62



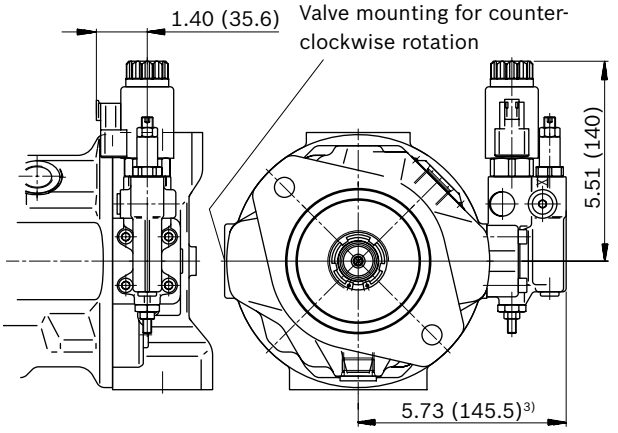
▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 61



▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 62

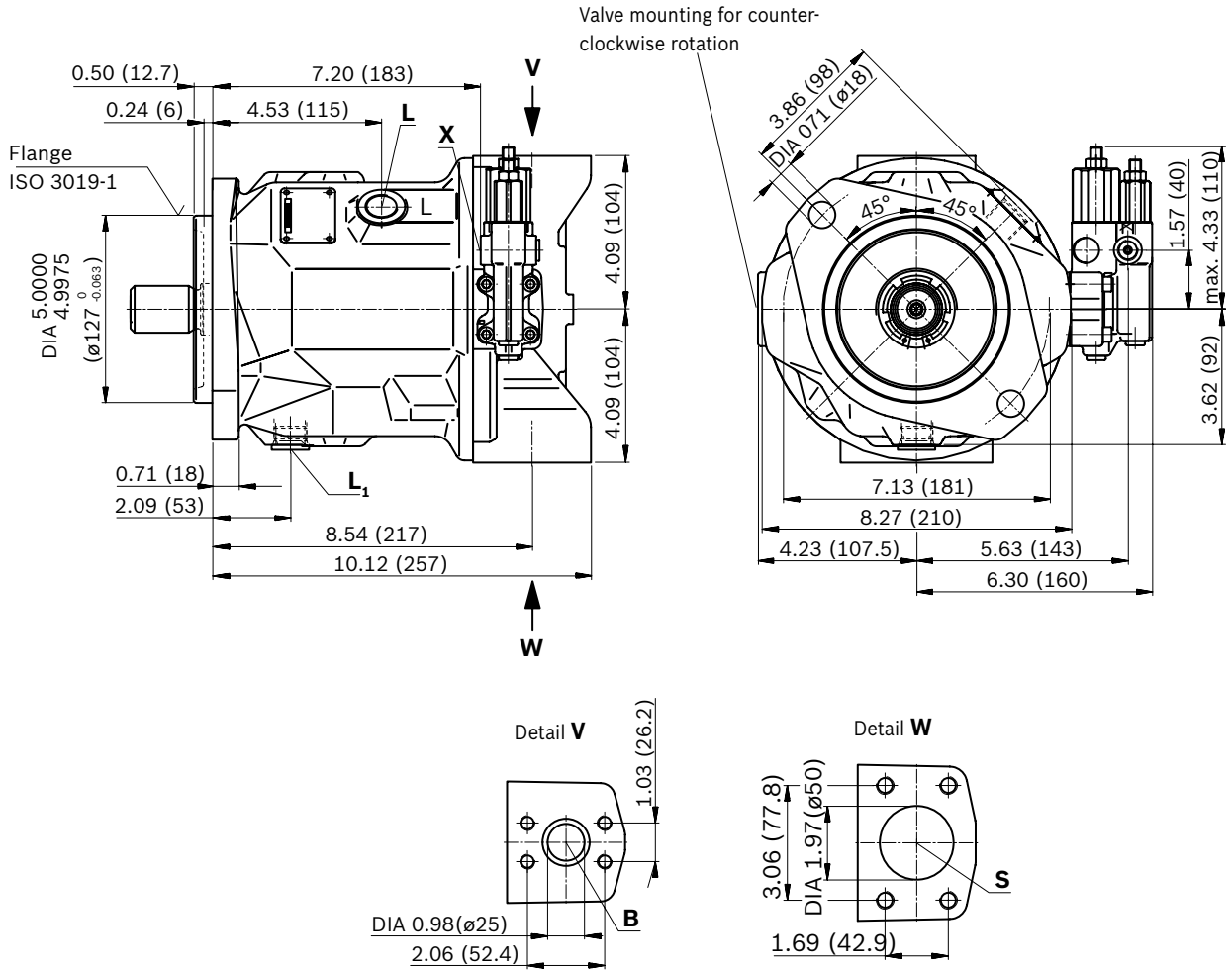


1) To flange surface
2) ER7.: 11.00 inch (279 mm) if using an intermediate plate pressure controller
3) ER7.: 7.12 inch (180.9 mm) if using an intermediate plate pressure controller

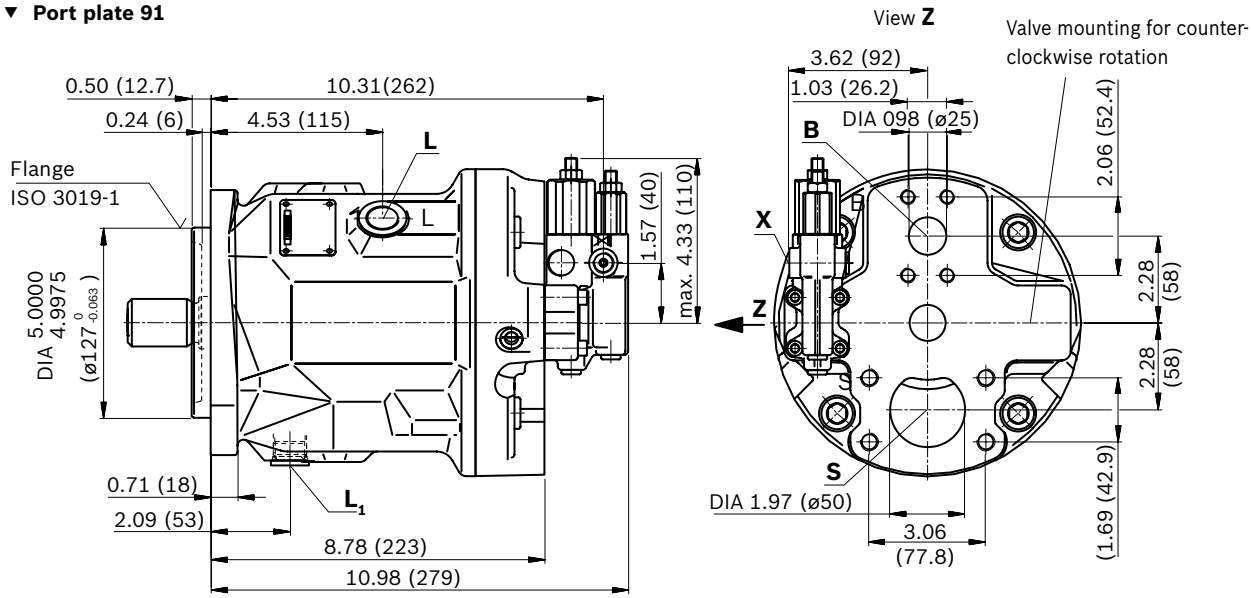
Dimensions sizes 71 and 88

DFR / DFR1 / DRSC – Pressure and flow control, hydraulic; clockwise rotation

▼ **Port plate 92**

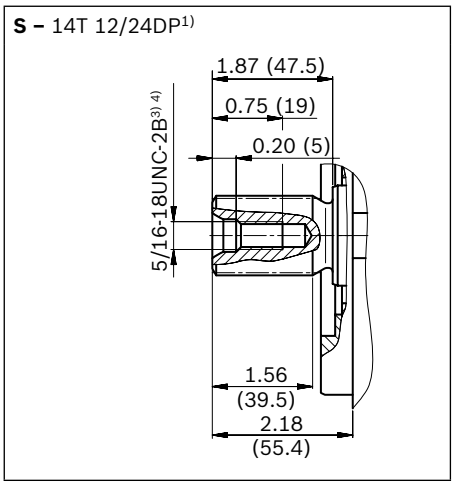


▼ **Port plate 91**



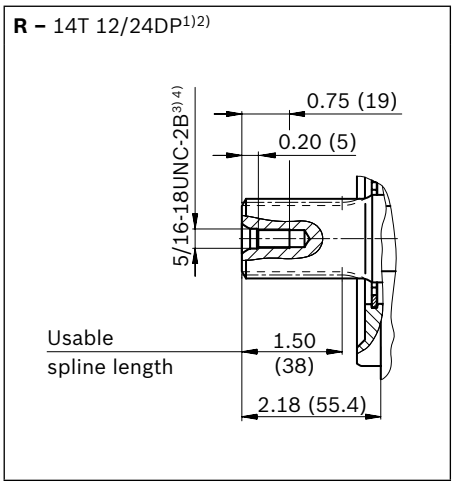
▼ **Splined shaft 1 1/4 in (SAE J744)**

S – 14T 12/24DP[1)]



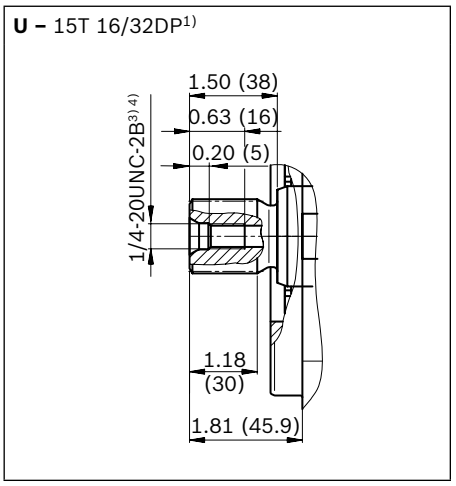
▼ **Splined shaft 1 1/4 in (SAE J744)**

R – 14T 12/24DP[1)2)]



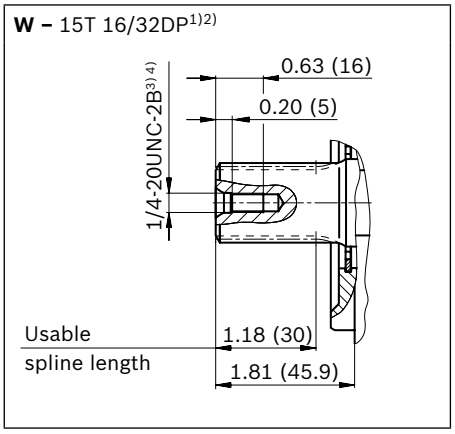
▼ **Splined shaft 1 in (SAE J744)**

U – 15T 16/32DP[1)]



▼ **Splined shaft 1 in (SAE J744)**

W – 15T 16/32DP[1)2)]

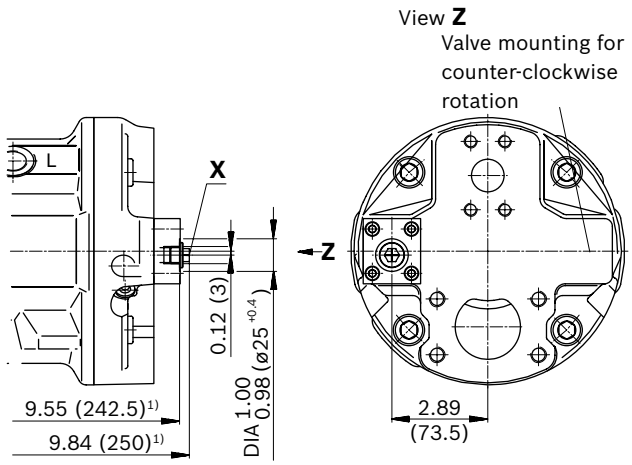


Ports - version SAE port plate 91/92		Standard	Size[4)]	$p_{max\ abs}$ [psi (bar)][5)]	State[9)]
B	Working port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	1 in 3/8-16 UNC-2B; 0.71 (18) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	2 in 1/2-13UNC-2B; 0.87 (22) deep	145 (10)	O
L	Drain port	ISO 11926[7)]	7/8-14 UNF-2B; 0.63 (16) deep	30 (2)	O[8)]
L_1	Drain port	ISO 11926[7)]	7/8-14 UNF-2B; 0.63 (16) deep	30 (2)	X[8)]
X	Pilot pressure	ISO 11926	7/16-20 UNF-2B; 0.45 (11.5) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN ISO 228	G1/4 in; 0.47 (12) deep	5100 (350)	O

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, run out of spline is a deviation from standard.
3) Thread according to ASME B1.1
4) For notes on tightening torques, see the instruction manual
5) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
6) Metric fastening thread is a deviation from standard.
7) The countersink can be deeper than as specified in the standard.
8) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
9) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

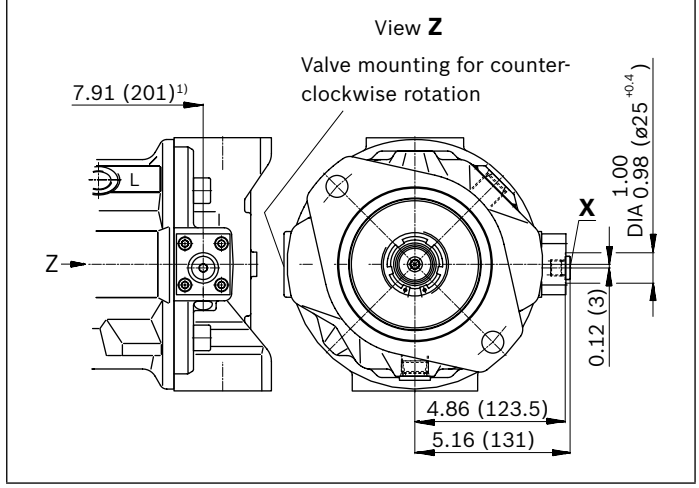
▼ **DG – Two-point control, direct operated**

Port plate 91



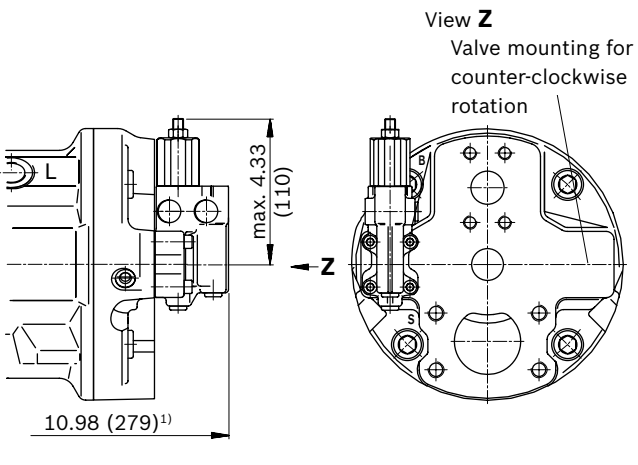
▼ **DG – Two-point control, direct operated**

Port plate 92



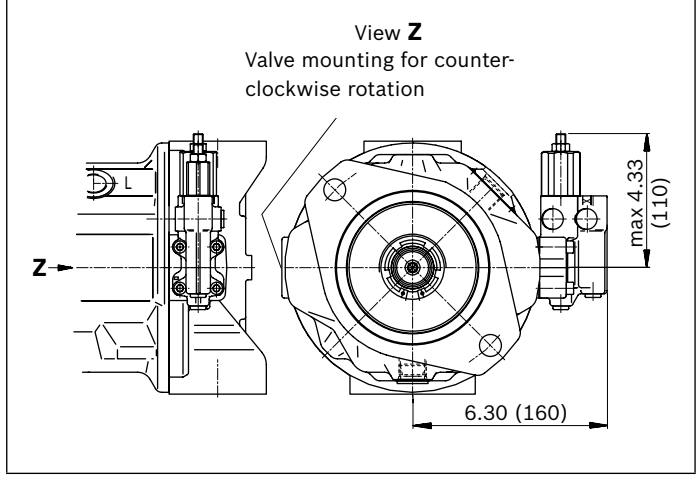
▼ **DR – Pressure controller**

Port plate 91



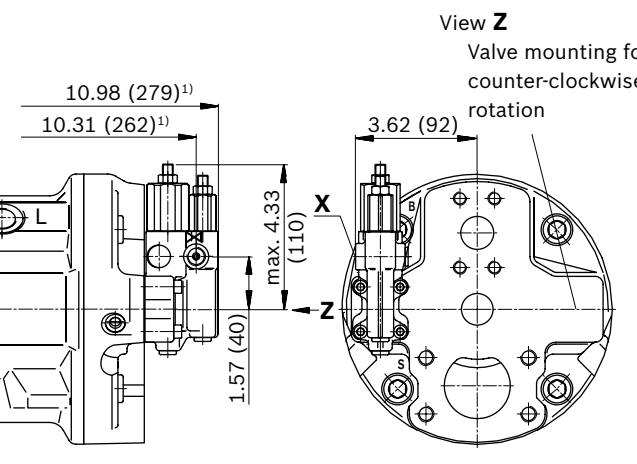
▼ **DR – Pressure controller**

Port plate 92



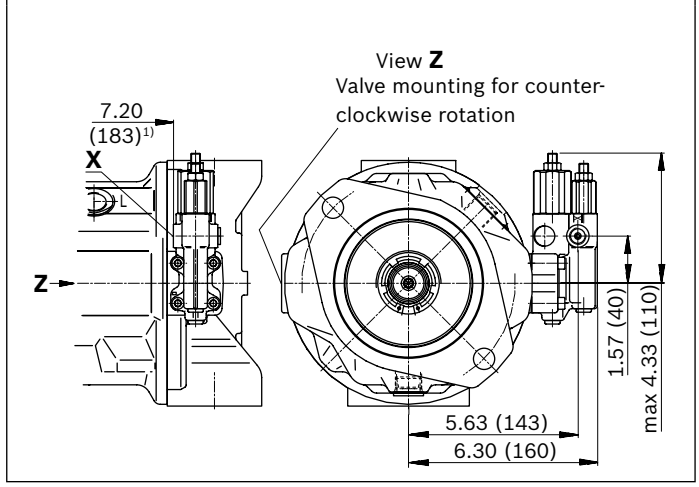
▼ **DRG – Pressure controller, remote controlled**

Port plate 91



▼ **DRG – Pressure controller, remote controlled**

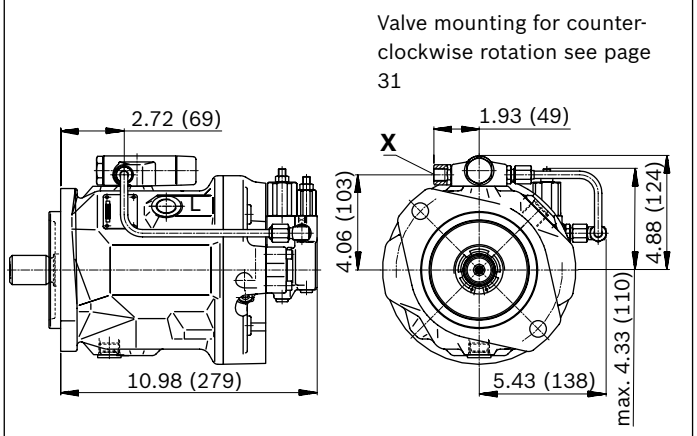
Port plate 92



1) To flange surface

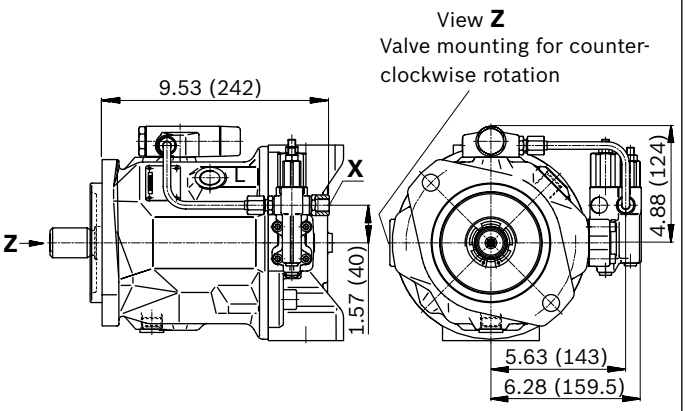
▼ **DFLR – Pressure, flow and power controller**

Port plate 91



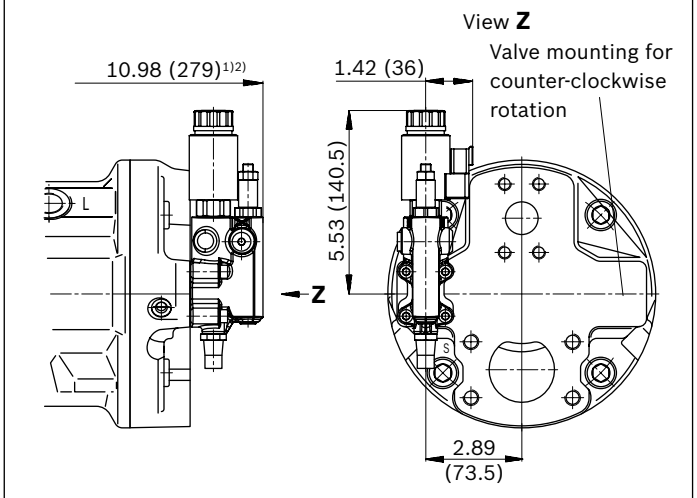
▼ **DFLR – Pressure, flow and power controller**

Port plate 92



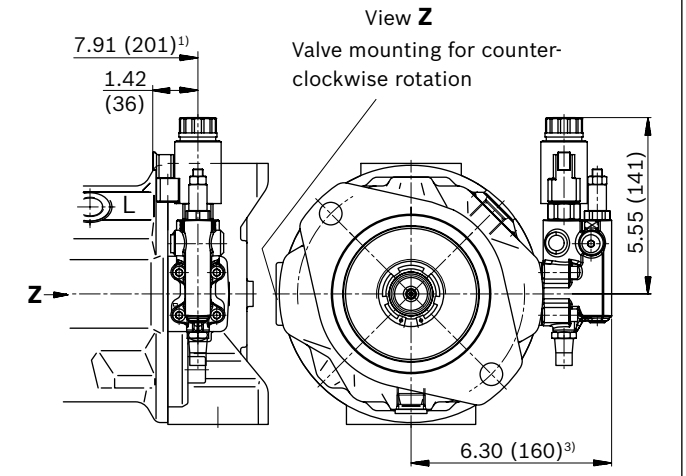
▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 91



▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 92

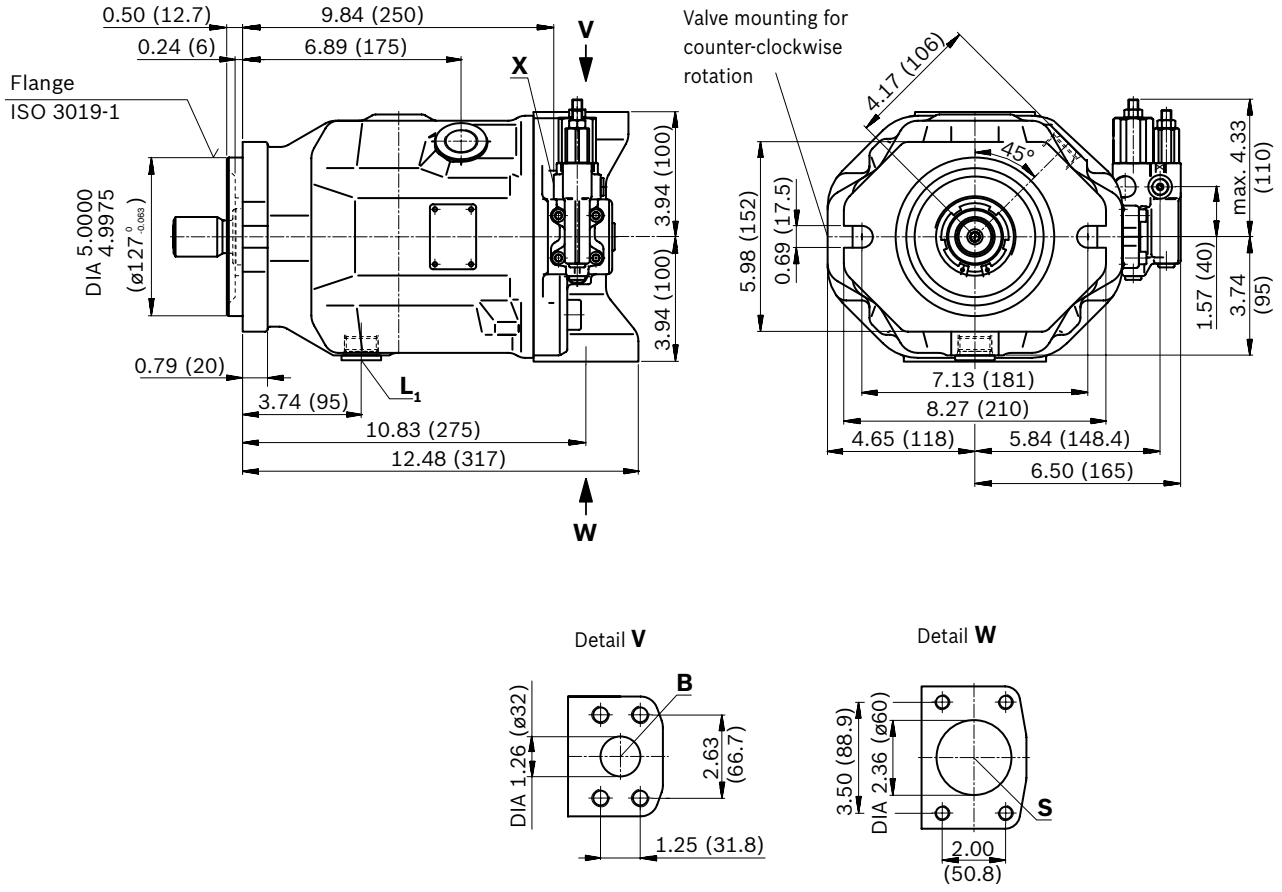


1) To flange surface
2) ER7.: 12.40 inch (314 mm) if using an intermediate plate pressure controller
3) ER7.: 7.68 inch (195 mm) if using an intermediate plate pressure controller

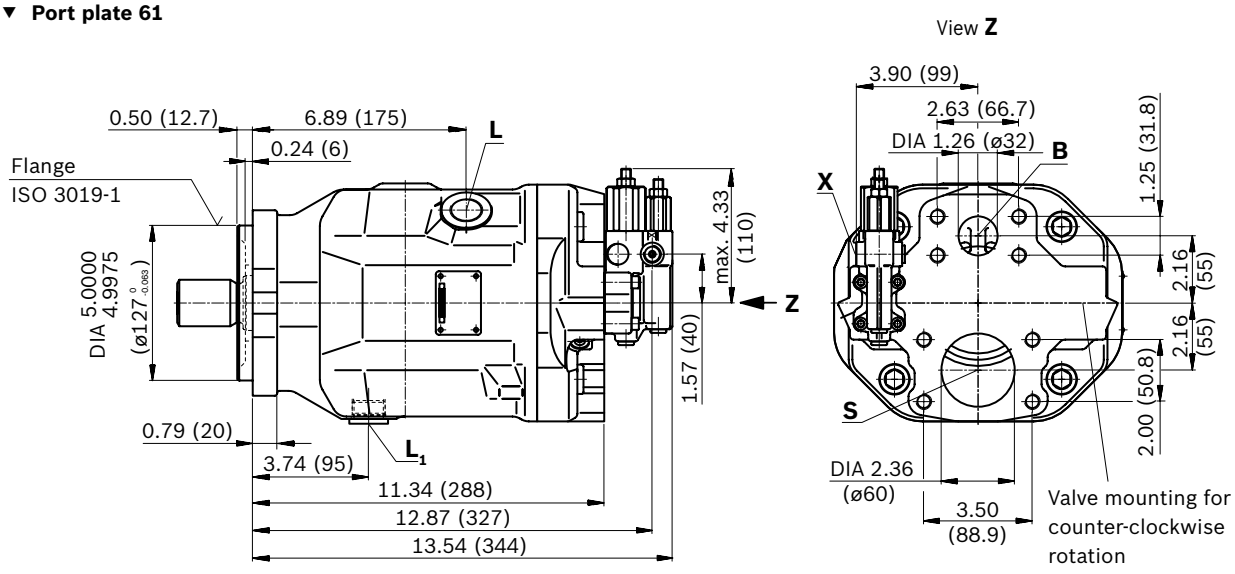
Dimensions, size 100

DFR / DFR1 / DRSC – Pressure and flow control, hydraulic; clockwise rotation

▼ **Port plate 62**

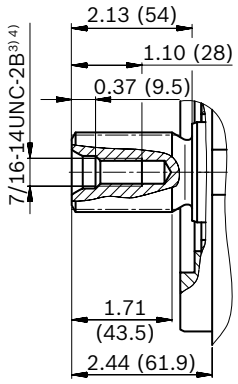


▼ **Port plate 61**



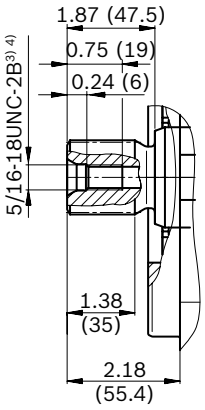
▼ **Splined shaft 1 1/2 in (SAE J744)**

S – 17T 12/24DP[1)]



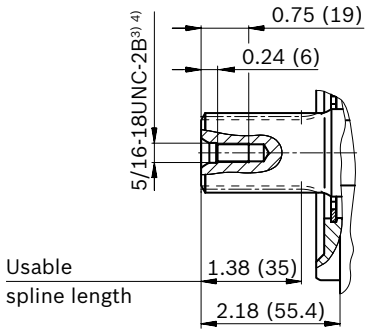
▼ **Splined shaft 1 1/4 in (SAE J744)**

U – 14T 12/24DP[1)]



▼ **Splined shaft 1 1/4 in (SAE J744)**

W – 14T 12/24DP[1)2)]

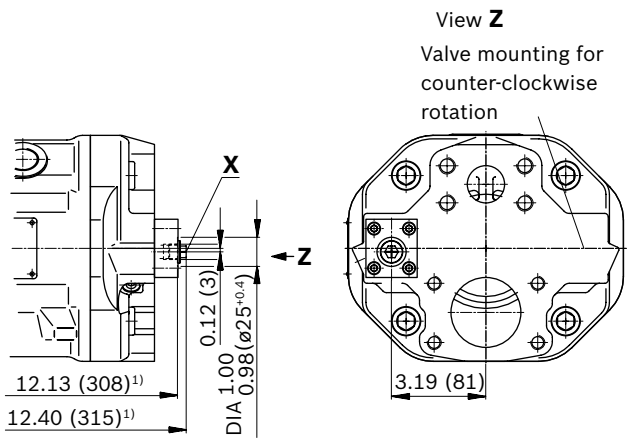


Ports - version SAE port plate 61/62		Standard	Size[4)]	$p_{max\ abs}$ [psi (bar)][5)]	State[9)]
B	Working port (high-pressure series) Fastening thread	SAE J518 ASME B1.1	1 1/4 in 1/2-13 UNC-2B; 0.75 (19) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	2 1/2 in 1/2-13 UNC-2B; 0.87 (22) deep	145 (10)	O
L	Drain port	ISO 11926[7)]	1 1/16-12 UNF-2B; 0.71 (18) deep	30 (2)	O[8)]
L_1	Drain port	ISO 11926[7)]	1 1/16-12 UNF-2B; 0.71 (18) deep	30 (2)	X[8)]
X	Pilot pressure	ISO 11926	7/16-20 UNF-2B; 0.45 (11.5) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN ISO 228	G1/4 in; 0.47 (12) deep	5100 (350)	O

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, run out of spline is a deviation from standard.
3) Thread according to ASME B1.1
4) For notes on tightening torques, see the instruction manual
5) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
6) Metric fastening thread is a deviation from standard.
7) The countersink can be deeper than as specified in the standard.
8) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
9) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

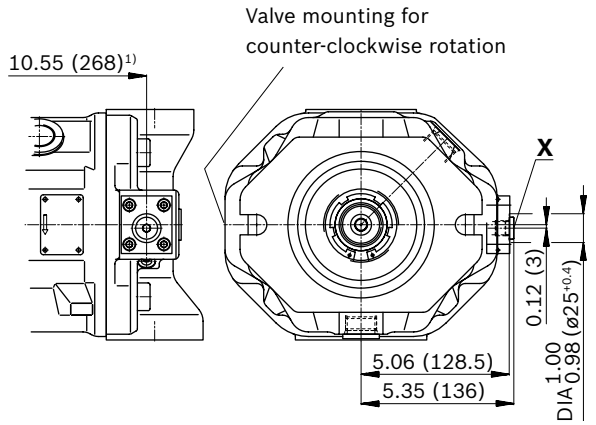
▼ **DG – Two-point control, direct operated**

Port plate 61



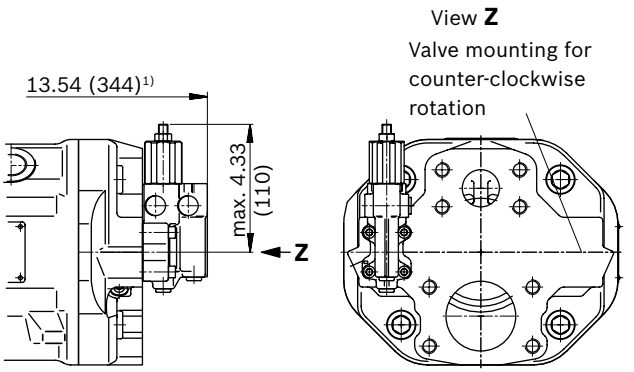
▼ **DG – Two-point control, direct operated**

Port plate 62



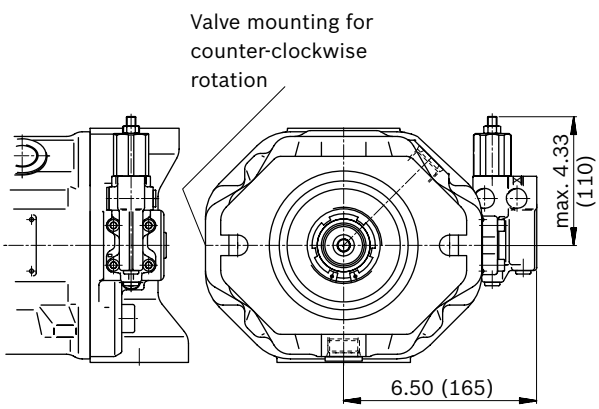
▼ **DR – Pressure controller**

Port plate 61



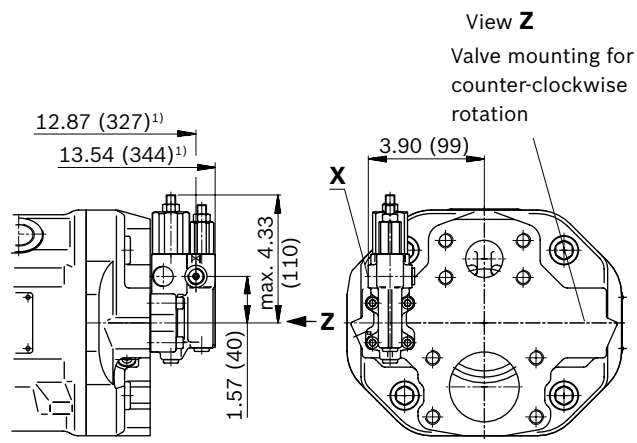
▼ **DR – Pressure controller**

Port plate 62



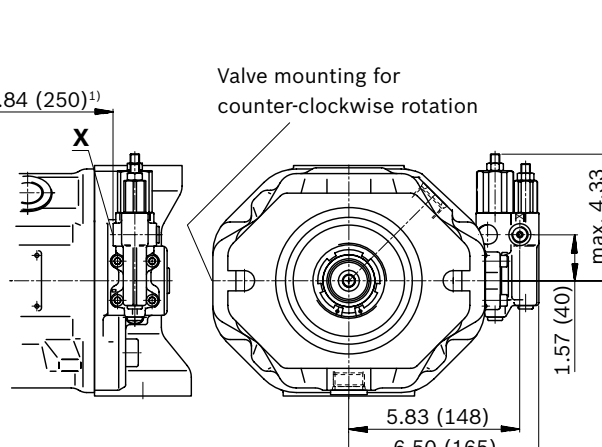
▼ **DRG – Pressure controller, remote controlled**

Port plate 61



▼ **DRG – Pressure controller, remote controlled**

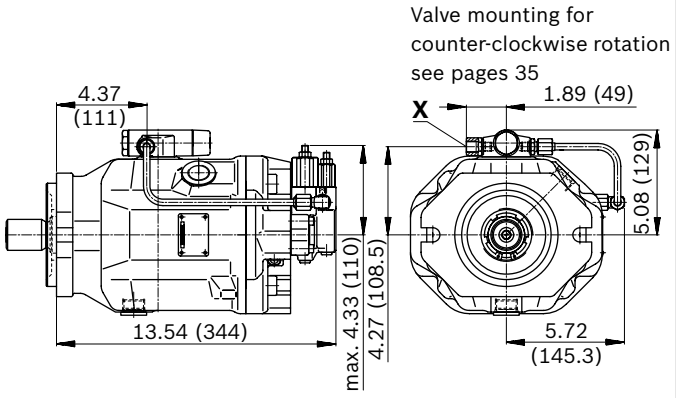
Port plate 62



1) To flange surface

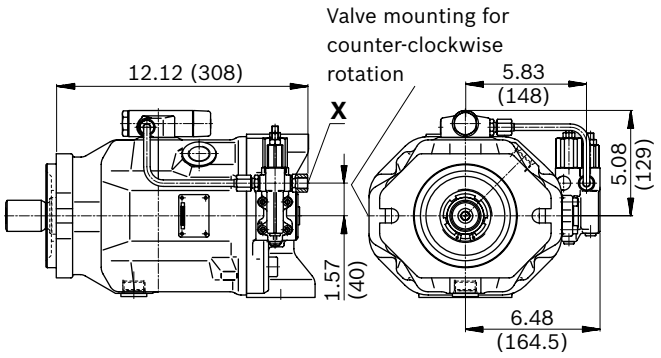
▼ **DFLR – Pressure, flow and power controller**

Port plate 61



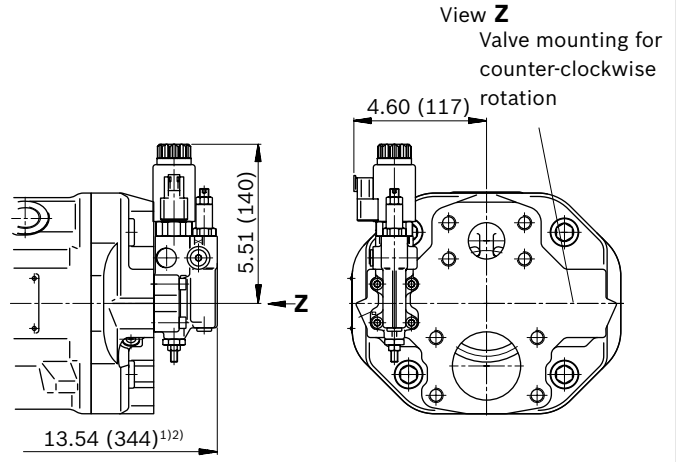
▼ **DFLR – Pressure, flow and power controller**

Port plate 62



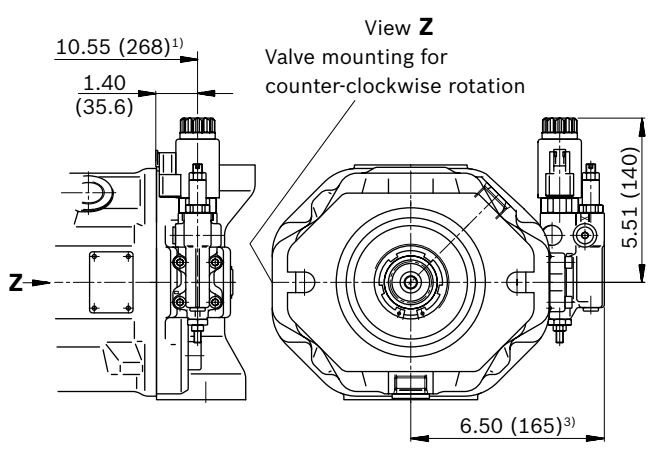
▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 61



▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 62

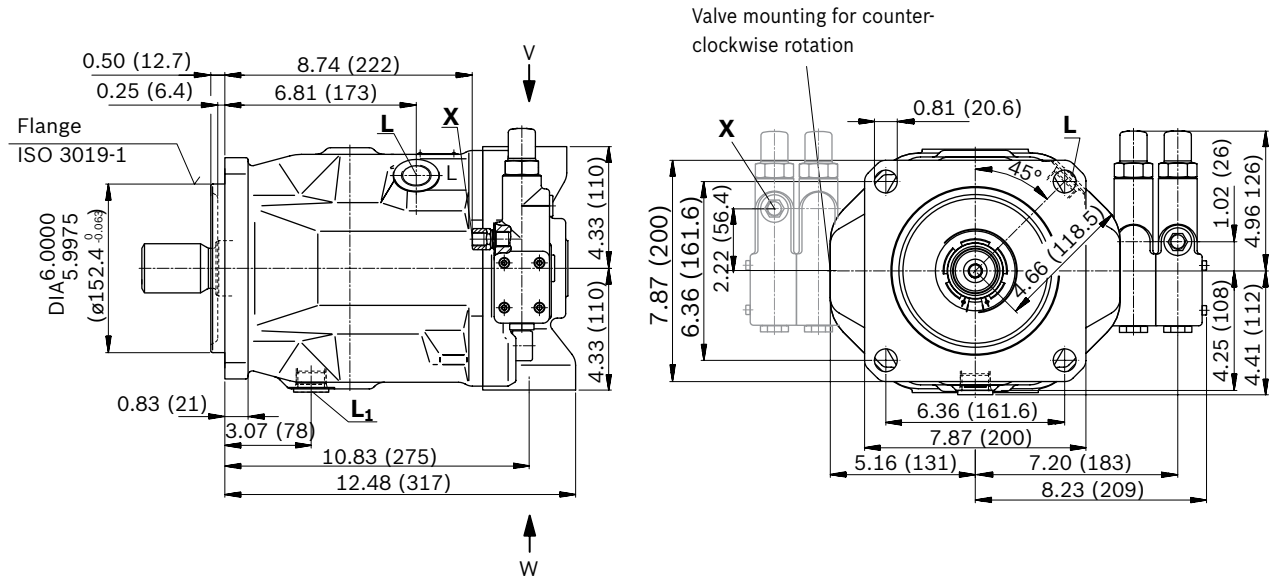


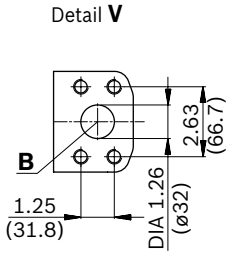
1) To flange surface
2) ER7.: 14.90 inch (379 mm) if using an intermediate plate pressure controller
3) ER7.: 7.87 inch (200 mm) if using an intermediate plate pressure controller

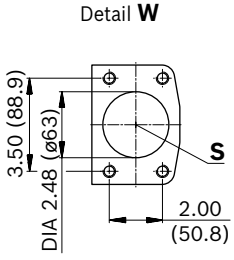
Dimensions, size 140

DFR / DFR1 / DRSC – Pressure and flow control, hydraulic, clockwise rotation, mounting flange D

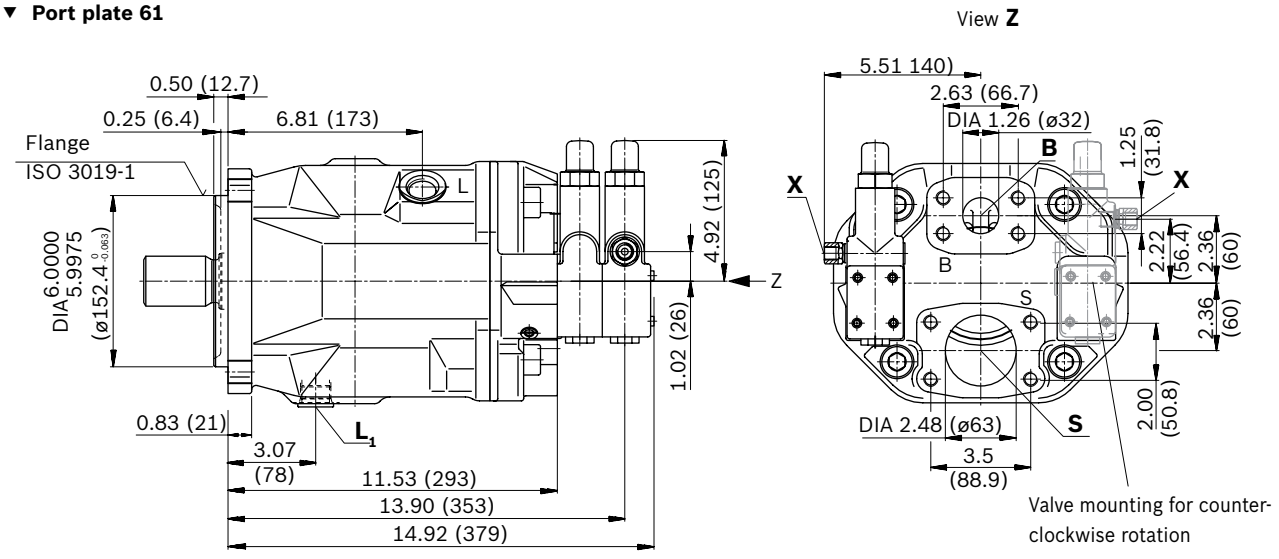
▼ **Port plate 62**





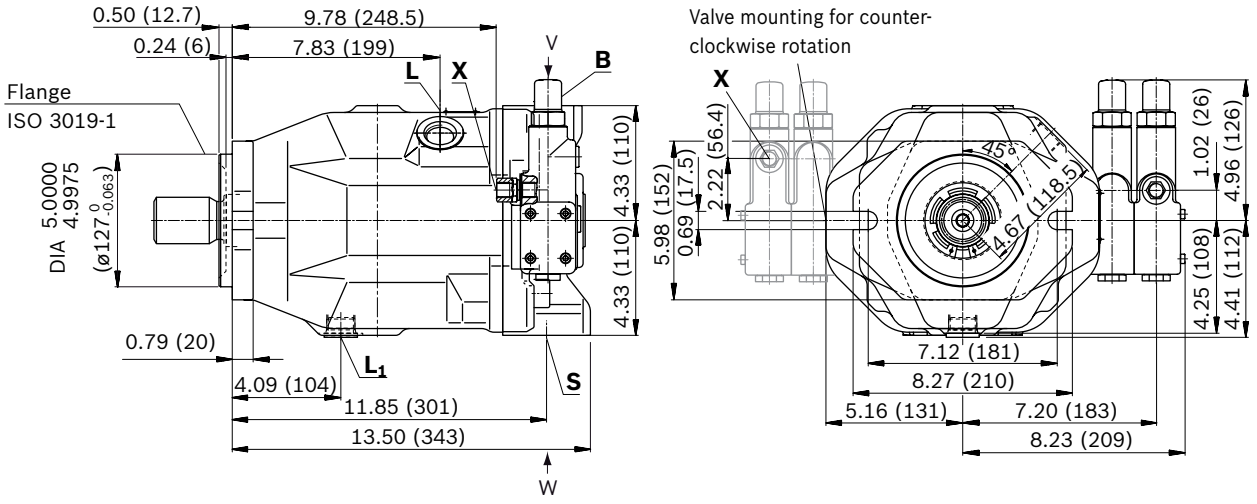


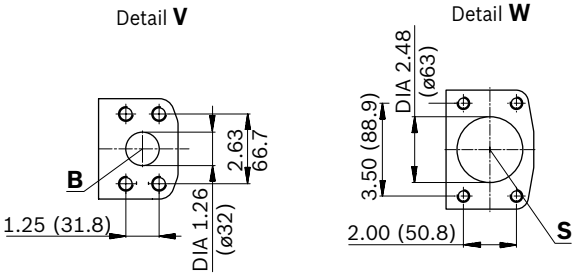
▼ **Port plate 61**



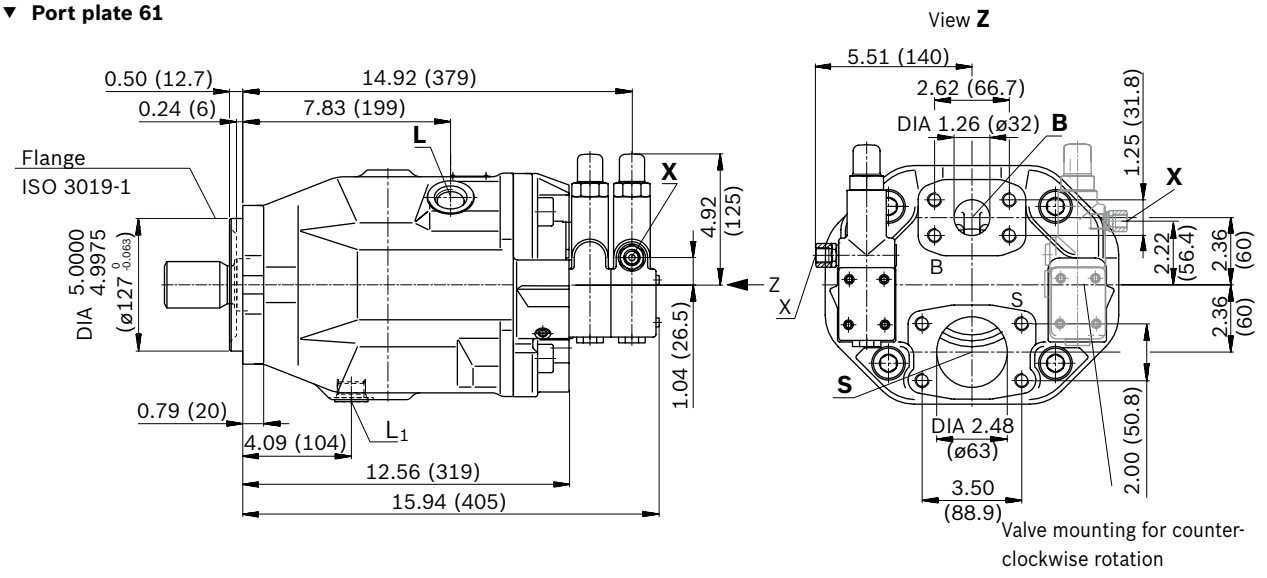
DFR / DFR1 / DRSC – Pressure and flow control, hydraulic, clockwise rotation, mounting flange C, version SAE

▼ **Port plate 62**



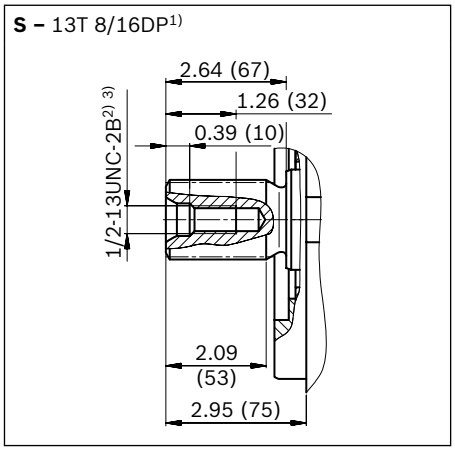


▼ **Port plate 61**



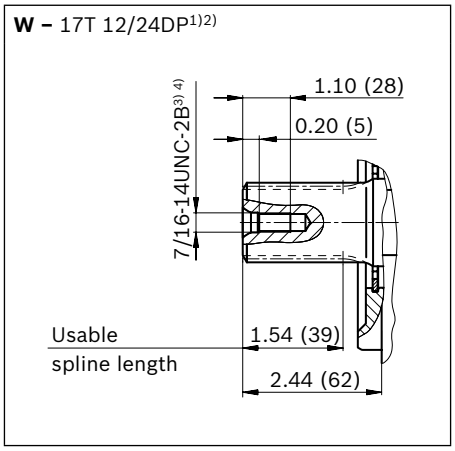
▼ **Splined shaft 1 3/4 in (SAE J744)**

S – 13T 8/16DP[1)]



▼ **Splined shaft 1 1/2 in (SAE J744)**

W – 17T 12/24DP[1)2)]

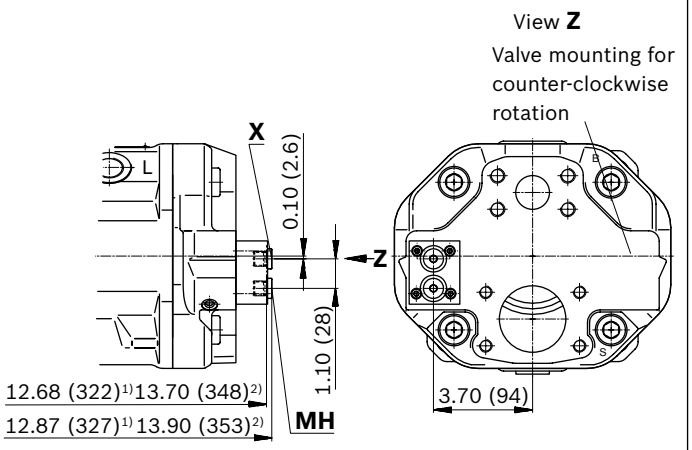


Ports - version SAE port plate 61/62		Standard	Size[3)]	$p_{max\ abs}$ [psi (bar)][4)]	State[8)]
B	Working port (high-pressure series) Fastening thread	SAE J518 ASME B1.1	1 1/4 in 1/2-13 UNC-2B; 0.94 (24) deep	5100 (350)	O
S	Suction port (standard pressure series) Fastening thread	SAE J518 ASME B1.1	2 1/2 in 1/2-13 UNC-2B; 0.94 (24) deep	145 (10)	O
L	Drain port	ISO 11926[6)]	1 1/16-12 UNF-2B; 0.71 (18) deep	30 (2)	O[7)]
L_1	Drain port	ISO 11926[6)]	1 1/16-12 UNF-2B; 0.71 (18) deep	30 (2)	X[7)]
X	Pilot pressure	ISO 11926	9/16-18 UNF-2B; 0.51 (13) deep	5100 (350)	O
X	Pilot pressure with DG-control	DIN 3852	M14 × 1.5; 0.47 (12) deep	5100 (350)	O
M_H	High pressure measurement (only with control DG)	DIN 3852	M14 × 1.5; 0.47 (12) deep	5100 (350)	X

1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Thread according to ASME B1.1
3) For notes on tightening torques, see the instruction manual
4) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
5) Metric fastening thread is a deviation from standard.
6) The countersink can be deeper than as specified in the standard.
7) Depending on the installation position, L or L_1 must be connected (also see installation instructions starting on page 51).
8) O = Must be connected (plugged when delivered)
X = Plugged (in normal operation)

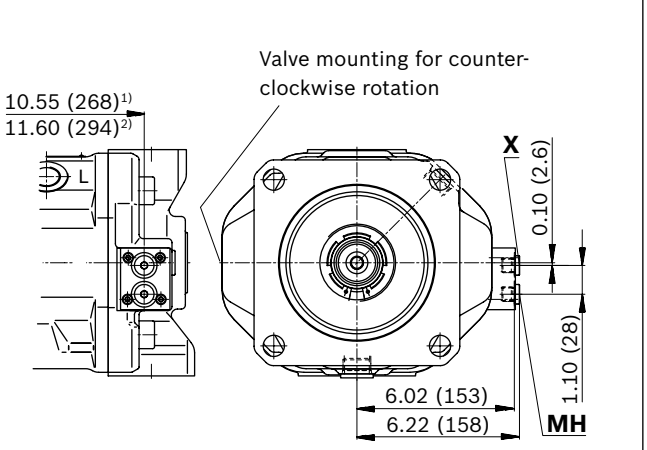
▼ **DG – Two-point control, direct operated**

Port plate 61



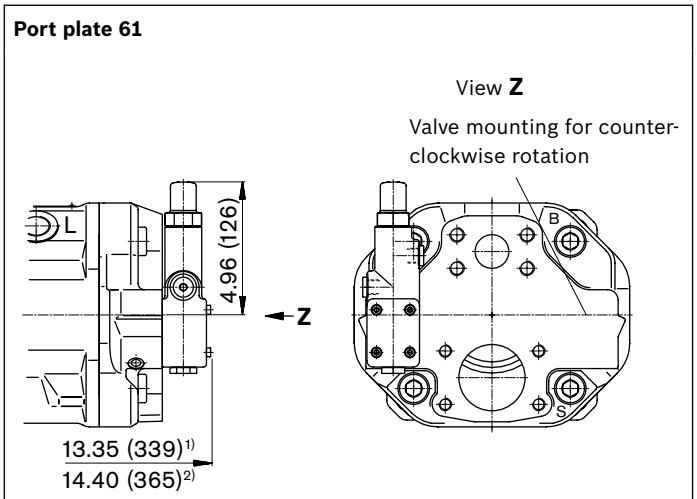
▼ **DG – Two-point control, direct operated**

Port plate 62



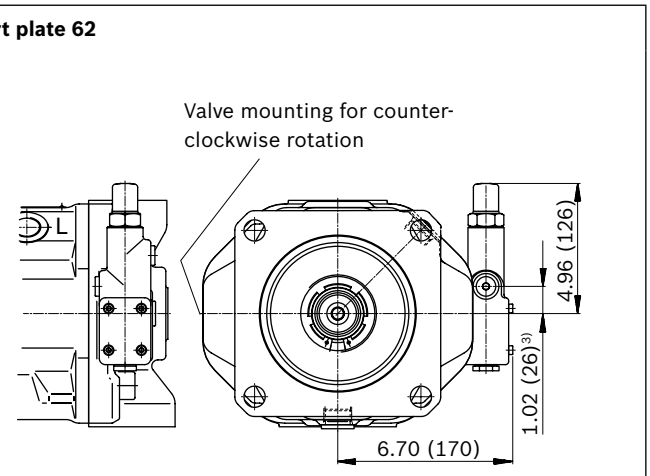
▼ **DR – Pressure controller**

Port plate 61



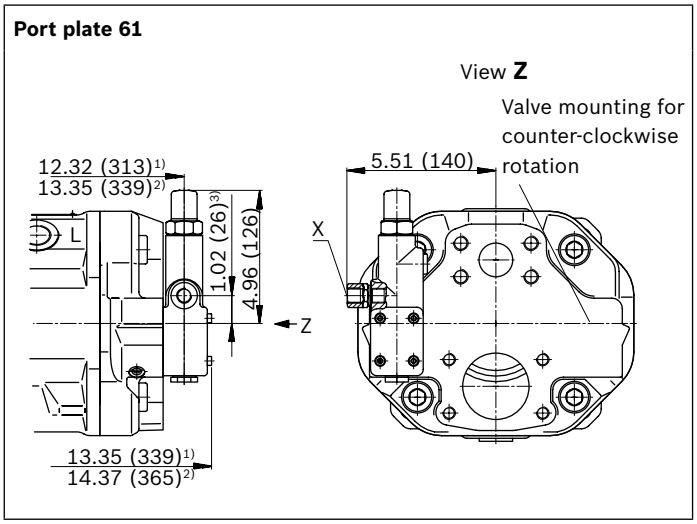
▼ **DR – Pressure controller**

Port plate 62



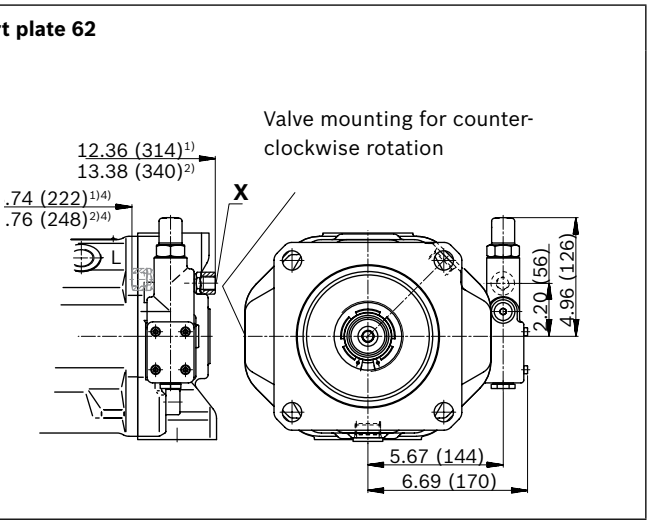
▼ **DRG – Pressure controller, remote controlled**

Port plate 61



▼ **DRG – Pressure controller, remote controlled**

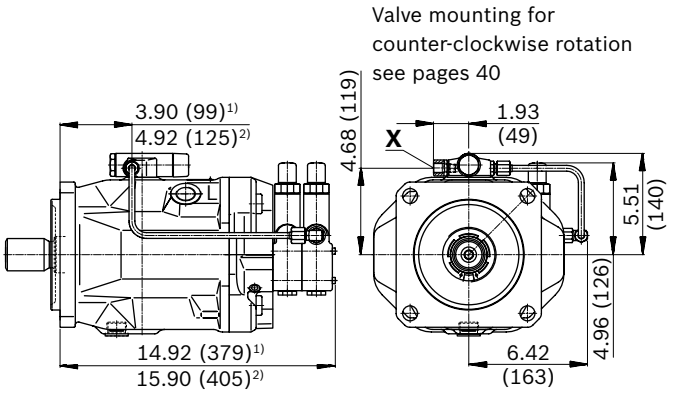
Port plate 62



1) To flange surface and housing with D flange
2) To flange surface and housing with C flange
3) 56 mm with counter-clockwise rotation
4) Counter clockwise rotation

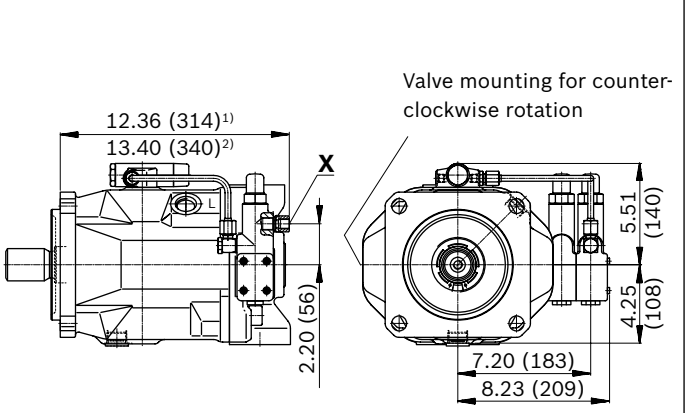
▼ **DFLR – Pressure, flow and power controller**

Port plate 61



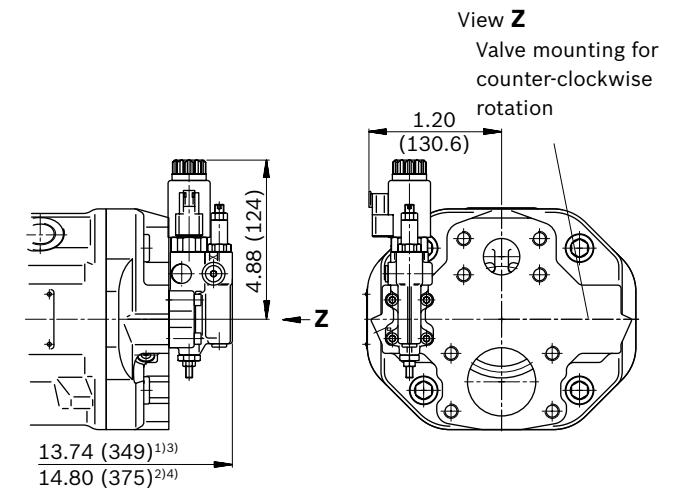
▼ **DFLR – Pressure, flow and power controller**

Port plate 62



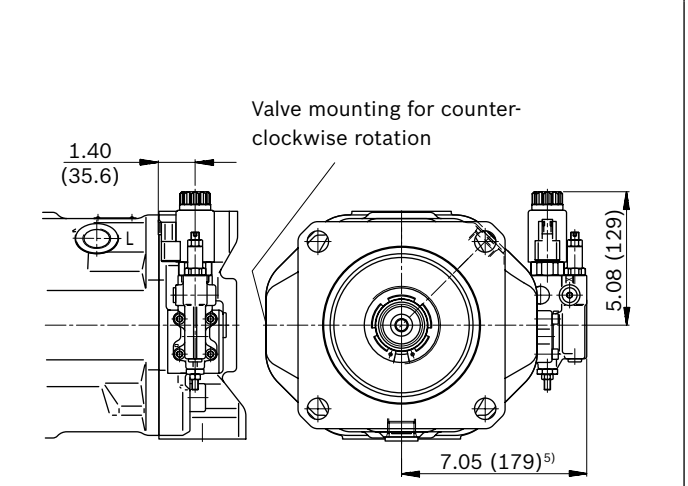
▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 61



▼ **ED7. / ER7. – Electro-hydraulic pressure control**

Port plate 62



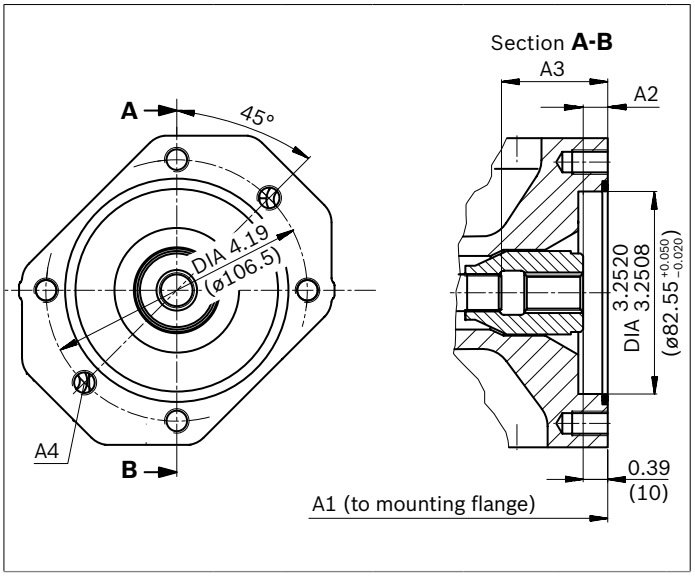
1) To flange surface and housing with D flange
2) To flange surface and housing with C flange
3) ER7.: 15.10 inch (384 mm) if using an intermediate plate pressure controller
4) ER7.: 16.10 inch (410 mm) if using an intermediate plate pressure controller
5) ER7.: 8.43 inch (214 mm) if using an intermediate plate pressure controller

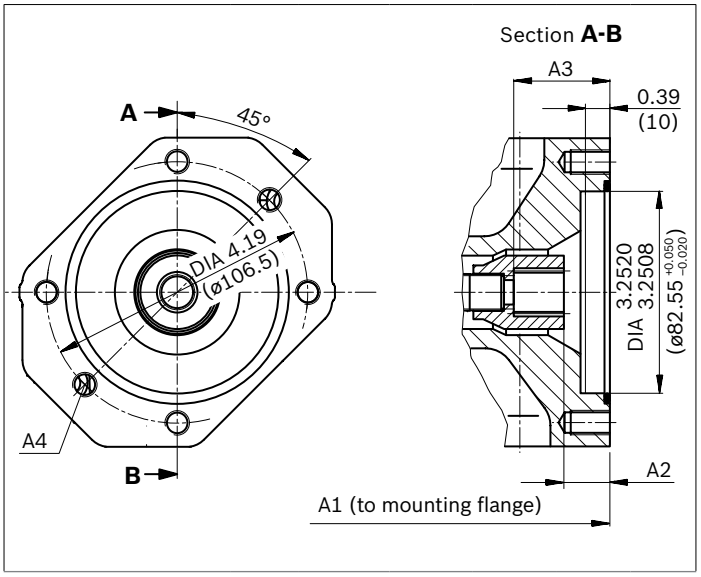
Dimensions, through drive

Flange ISO 3019-1 (SAE)		Hub for splined shaft[1]		Availability over sizes							Code
Diameter	Symbol	Diameter		18	28	45	71	88	100	140	
82-2 (A)		5/8 in	9T 16/32DP	●	●	●	●	●	●	●	K01
		3/4 in	11T 16/32DP	●	●	●	●	●	●	●	K52

● = Available – = Not available

▼ **82-2**





K01 (SAE J744 16-4 (A))	NG	A1	A2	A3	A4[2]
	18	7.17	0.39	1.70	M10; 0.57
		(182)	(10)	(43.3)	(14.5) deep
	28	8.03	0.39	1.33	M10; 0.63
		(204)	(10)	(33.7)	(16) deep
	45	9.02	0.42	2.10	M10; 0.63
		(229)	(10.7)	(53.4)	(16) deep
	71	10.50	0.46	2.41	M10; 0.79
		(267)	(11.8)	(61.3)	(20) deep
	88	10.50	0.46	2.41	M10; 0.79
		(267)	(11.8)	(61.3)	(20) deep
	100	13.30	0.41	2.56	M10; 0.63
		(338)	(10.5)	(65)	(16) deep
	140	13.80	0.43	3.04	M10; 0.63
		(350)[3]	(10.8)	(77.3)	(16) deep
		14.80			
		(376)[4]			

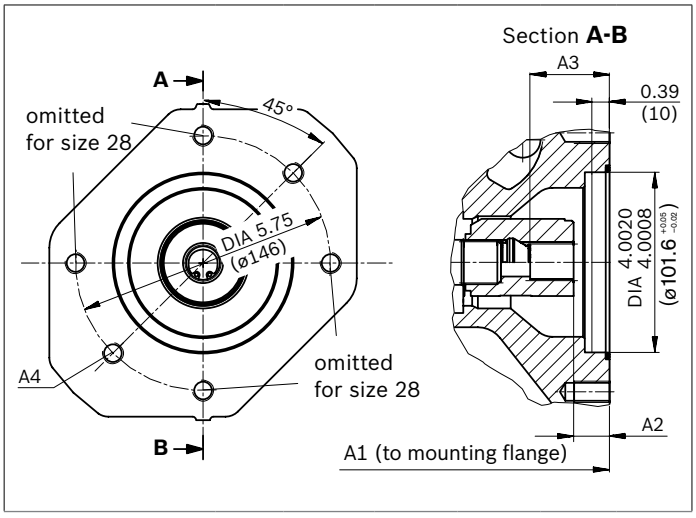
K52 (SAE J744 19-4 (A-B))	NG	A1	A2	A3	A4[2]
	18	7.17	0.74	1.52	M10; 0.57
		(182)	(18.8)	(38.7)	(14.5) deep
	28	8.03	0.74	1.52	M10; 0.63
		(204)	(18.8)	(38.7)	(16) deep
	45	9.02	0.74	1.52	M10; 0.63
		(229)	(18.9)	(38.7)	(16) deep
	71	10.50	0.84	1.63	M10; 0.79
		(267)	(21.3)	(41.4)	(20) deep
	88	10.50	0.84	1.63	M10; 0.79
		(267)	(21.3)	(41.4)	(20) deep
	100	13.30	0.75	1.53	M10; 0.63
		(338)	(19)	(38.9)	(16) deep
	140	13.80	0.74	1.52	M10; 0.63
		(350)[3]	(18.9)	(38.6)	(16) deep
		14.80			
		(376)[4]			

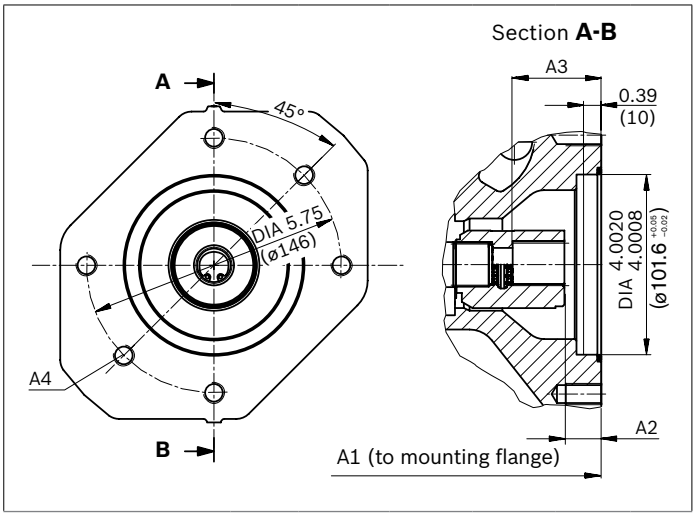
1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Thread according to DIN 13, see instruction manual for maximum tightening torques.
3) Housing with D flange
4) Housing with C flange

Flange ISO 3019-1 (SAE)		Hub for splined shaft[1]		Availability over sizes							Code
Diameter	Symbol	Diameter		18	28	45	71	88	100	140	
101-2 (B)		7/8 in	13T 16/32DP	–	●	●	●	●	●	●	K68
		1 in	15T 16/32DP	–	–	●	●	●	●	●	K04

● = Available – = Not available

▼ **101-2**





K68 (SAE J744 22-4 (B))	NG	A1	A2	A3	A4[2]
	28	8.03	0.70	1.64	M12;[3]
		(204)	(17.8)	(41.7)	
	45	9.02	0.70	1.64	M12; 0.71
		(229)	(17.9)	(41.7)	(18) deep
	71	10.50	0.80	1.76	M12; 0.79
		(267)	(20.3)	(44.7)	(20) deep
	88	10.50	0.80	1.76	M12; 0.79
		(267)	(20.3)	(44.7)	(20) deep
	100	13.30	0.71	1.65	M12; 0.79
		(338)	(18)	(41.9)	(20) deep
	140	13.80	0.70	1.64	M12; 0.79
		(350)[4]	(17.8)	(41.6)	(20) deep
		14.80			
		(376)[5]			

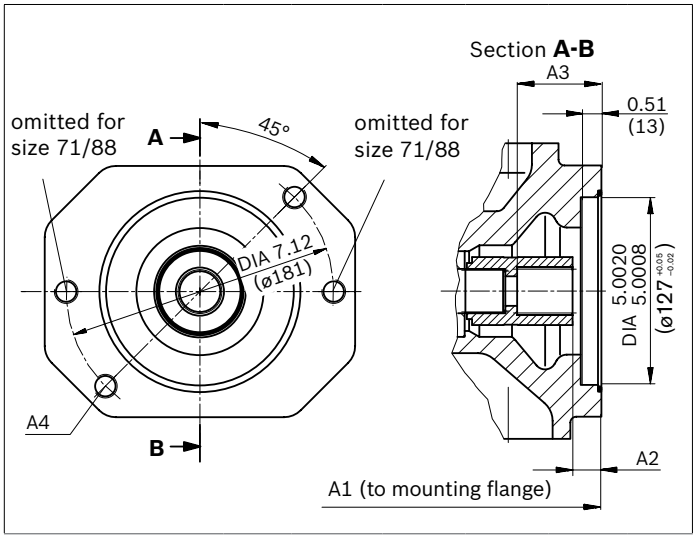
K04 (SAE J744 25-4 (B-B))	NG	A1	A2	A3	A4[2]
	45	9.02	0.72	1.84	M12; 0.71
		(229)	(18.4)	(46.7)	(18) deep
	71	10.50	0.82	1.93	M12; 0.79
		(267)	(20.8)	(49.1)	(20) deep
	88	10.50	0.82	1.93	M12; 0.79
		(267)	(20.8)	(49.1)	(20) deep
	100	13.30	0.72	1.83	M12; 0.79
		(338)	(18.2)	(46.6)	(20) deep
	140	13.80	0.72	1.81	M12; 0.79
		(350)[4]	(18.3)	(45.9)	(20) deep
		14.80			
		376[5]			

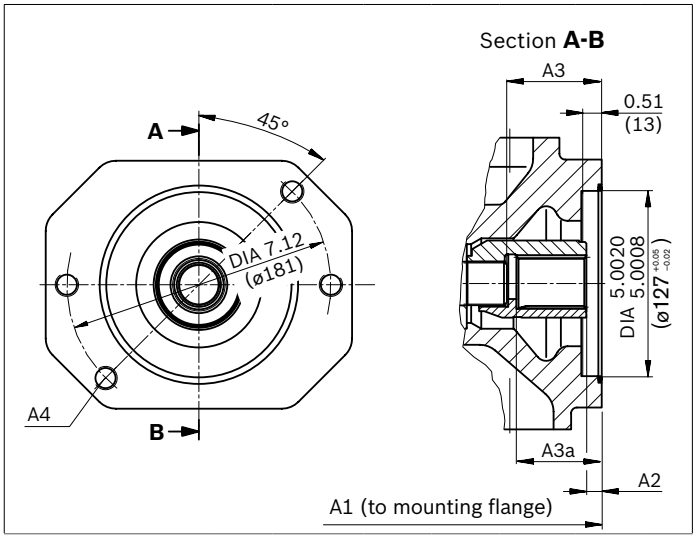
1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Thread according to DIN 13, see instruction manual for maximum tightening torques.
3) Continuous
4) Housing with D flange
5) Housing with C flange

Flange ISO 3019-1 (SAE)		Hub for splined shaft[1]	Availability over sizes							Code
Diameter	Symbol	Diameter	18	28	45	71	88	100	140	
127-2 (C)	⚬, ⚬⚬	1 1/4 in 14T 12/24DP	–	–	–	●	●	●	●	K07
		1 1/2 in 17T 12/24DP	–	–	–	–	–	●	●	K24

● = Available – = Not available

▼ **127-2**





K07 (SAE J744 32-4 (C))	NG	A1	A2	A3	A4[2]
	71	10.50 (267)	0.89 (21.8)	2.31 (58.6)	M16;[3]
	88	10.50 (267)	0.89 (21.8)	2.31 (58.6)	M16;[3]
	100	13.30 (338)	0.77 (19.5)	2.22 (56.4)	M16;[3]
	140	13.80 (350)[4] 14.80 (376)[5]	0.76 (19.3)	2.21 (56.1)	M16; 0.94 (24) deep

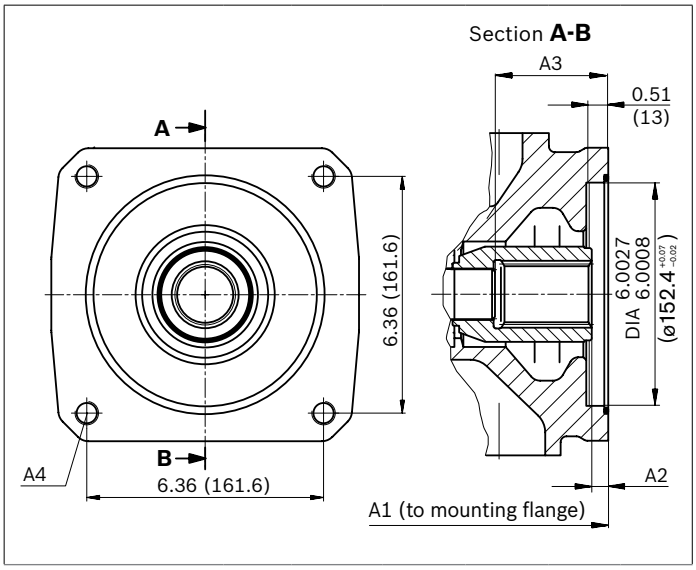
K24 (SAE J744 38-4 (C-C))	NG	A1	A2	A3	A3a	A4[2]
	100	13.30 (338)	0.39 (9.9)	2.56 (65)	– –	M16;[3]
	140	13.80 350[4] 14.80 (376)[5]	0.38 (9.7)	– –	2.72 (69.1)	M16; 0.94 (24) deep

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Thread according to DIN 13, see instruction manual for maximum tightening torques.
3) Continuous
4) Housing with D flange
5) Housing with C flange

Flange ISO 3019-1 (SAE)		Hub for splined shaft[1]	Availability over sizes						Code
Diameter	**Symbol**	**Diameter**	**18**	**28**	**45**	**71 /88**	**100**	**140**	
152-4 (D)	⌘	1 3/4 in 13T 8/16DP	–	–	–	–	–	●	K17

● = Available – = Not available

▼ **152-4**



K17 (SAE J744 44-4 (D))	NG	A1	A2	A3	A4[2]
	140	13.80	0.43	3.04	M16;[3]
		(350)	(11)	(77.3)	

Only available with housing with mounting flange D.

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Thread according to DIN 13, see instruction manual for maximum tightening torques.
3) Continuous

Overview of mounting options

SAE – mounting flange

Through drive[4]			Mounting options – 2nd pump			
Flange ISO 3019-1	**Hub for splined shaft**	**Code**	**A10V(S)O/31 NG (shaft)**	**A10V(S)O/5x NG (shaft)**	**External gear pump design (size)**	**Through drive available for size**
82-2 (A)	5/8 in	K01	18 (U)	10 (U), 18 (U)	Series F	18 to 140
	3/4 in	K52	18 (S, R)	10 (S) 18 (S, R)	–	18 to 140
101-2 (B)	7/8 in	K68	28 (S, R) 45 (U, W)[1]	28 (S, R) 45 (U, W)[1]	Series N/G	28 to 140
	1 in	K04	45 (S, R) –	45 (S, R) 60, 63, 72 (U, W)[2]	–	45 to 140
127-2 (C)	1 1/4 in	K07	71 (S, R) 88 (S, R) 100 (U, W)[3]	85 (U, W)[3] 100 (U,W)	–	71 to 140
	1 1/2 in	K24	100 (S)	85 (S) 100 (S)	–	100 to 140
152-4 (4-hole D)	1 3/4 in	K17	140 (S)	–	–	140

1) Not for main pump NG28 with K68
2) Not for main pump NG45 with K04
3) Not for main pump NG71 and NG88 with K07

Combination pumps A10VO + A10VO

By using combination pumps, it is possible to have independent circuits without the need for splitter gearboxes. When ordering combination pumps, the type designations of the 1st and 2nd pumps must be linked by a "**+**".

Order example:

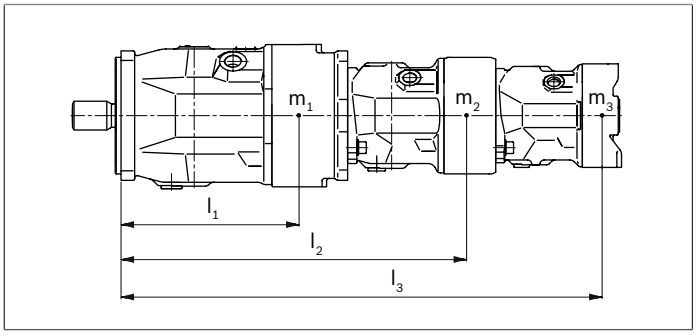
A10VO100DFR1/31R-VSC62K04+
A10VO45DFR/31R-VSC62N00

If no further pumps are to be mounted at the factory, the simple type designation is sufficient.

It is permissible to use a combination of two single pumps of the same nominal size (tandem pump) considering a dynamic mass acceleration of maximum 10 g (= 98.1 m/s²) without additional support brackets.

Each through drive is plugged with a **non-pressure-resistant** cover. Before commissioning the units, they must therefore be equipped with a pressure-resistant cover. Through drives can also be ordered with pressure-resistant covers. Please specify in plain text.

For combination pumps consisting of more than two pumps, the mounting flange must be rated for the permissible mass torque (please contact us).



m_1, m_2, m_3	Weight of pump	[lbs (kg)]
l_1, l_2, l_3	Distance, center of gravity	[in (mm)]
$T_m = (m_1 \times l_1 + m_2 \times l_2 + m_3 \times l_3) \times \frac{1}{12\ (102)}$		[lb-ft (Nm)]

Permissible mass moment of inertia

Size			**18**	**28**	**45**	**71**	**88**	**100**	**140**	
static	T_m	lb-ft	369	649	1010	1593	1593	2213	3319[1)]	2213[2)]
		(Nm)	(500)	(880)	(1370)	(2160)	(2160)	(3000)	(4500)[1)]	(3000)[2)]
dynamic at 10 g (98.1 m/s²)	T_m	lb-ft	37	65	101	159	159	221	332[1)]	221[2)]
		(Nm)	(50)	(88)	(137)	(216)	(216)	(300)	(450)[1)]	(300)[2)]
Weight **without** through drive and N00	m	lbs	28	40	52	78	78	109	144	
		(kg)	(12.9)	(18)	(23.5)	(35.2)	(35.2)	(49.5)	(65.4)	
Weight **with** through drive and K..	m	lbs	30	43	55	84	84	122	164	
		(kg)	(13.8)	(19.3)	(25.1)	(38)	(38)	(55.4)	(74.4)	
Distance, center of gravity **without** through drive N00	l_1	in	3.62	3.94	4.45	5.00	5.00	6.34	6.26	
		(mm)	(92)	(100)	(113)	(127)	(127)	(161)	(159)	
Distance, center of gravity **with** through drive K..	l_1	in	3.86	4.21	4.72	5.39	5.39	7.01	7.09	
		(mm)	(98)	(107)	(120)	(137)	(137)	(178)	(180)	

1) 4-hole flange (D)
2) 2-hole flange (C)

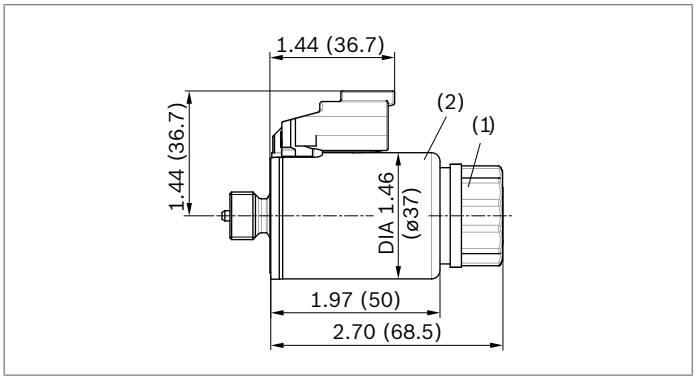
Connector for solenoids

DEUTSCH DT04-2P

Molded connector, 2-pin, without bidirectional suppressor diode **P**

There is the following type of protection with mounted mating connector:

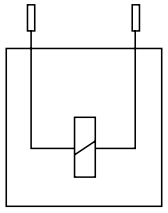
- IP67 (DIN/EN 60529) and
- IP69K (DIN 40050-9)



Notice

- If necessary, you can change the position of the connector by turning the solenoid.
- The procedure is defined in the instruction manual.

▼ **Switching symbol**



▼ **Mating connector DEUTSCH DT06-2S-EP04**

Consisting of	DT designation
1 housing	DT06-2S-EP04
1 wedge	W2S
2 sockets	0462-201-16141

The mating connector is not included in the scope of delivery.

This can be supplied by Bosch Rexroth on request (material number R902601804).

Electronic controls

Control	Electronics function	Electronics		Further information
Electric pressure control	Controlled power outlet	RA	analog	95230
		RC4-5/30	digital	95205

Installation instructions

General

The axial piston unit must be filled with hydraulic fluid and air bled during commissioning and operation. This must also be observed following a longer standstill as the axial piston unit may empty via the hydraulic lines.

Particularly with the “drive shaft up/down” installation position, filling and air bleeding must be carried out completely as there is, for example, a danger of dry running.

The leakage in the housing area must be discharged to the reservoir via the highest available tank port (**L**, **L_1**).

For combination pumps, the leakage must be drained off at each pump.

If a shared drain line is used for several units, make sure that the respective case pressure is not exceeded. The shared drain line must be dimensioned to ensure that the maximum permissible case pressure of all connected units is not exceeded in any operating conditions, specifically on cold start. If this is not possible, separate reservoir lines must be laid as required.

To achieve favorable noise values, decouple all connecting lines using elastic elements and avoid above-reservoir installation.

In all operating conditions, the suction lines and the drain lines must flow into the reservoir below the minimum fluid level. The permissible suction height h_S results from the overall loss of pressure. However, it must not be higher than $h_{S\ max}$ = 31.5 in (800 mm). The minimum suction pressure at port **S** must also not fall below 12 psi (0.8 bar) absolute during operation and during cold start.

When designing the reservoir, ensure adequate distance between the suction line and the drain line. This prevents the heated, return flow from being drawn directly back into the suction line.

Notice

In certain installation positions, an influence on the control or closed loop control can be expected. Gravity, dead weight and case pressure can cause minor characteristic shifts and changes in response time.

Key, see page 53.

Installation position

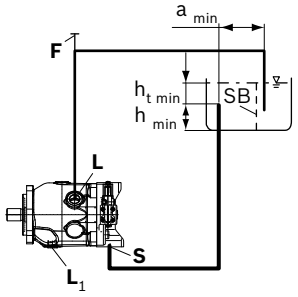
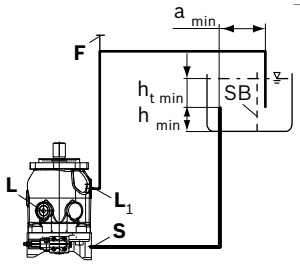
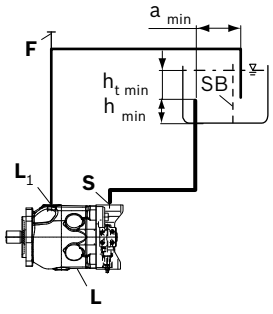
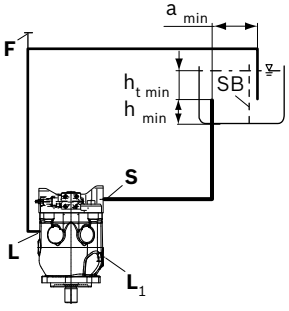
See the following examples **1** to **12**.

Further installation positions are available upon request.

Recommended installation position: **1** and **3**

Below-reservoir installation (standard)

Below-reservoir installation means that the axial piston unit is installed outside of the reservoir and below the minimum fluid level of the reservoir.

Installation position	Air bleed	Filling
1 	**F**	**L (F)**
2[1] 	**F**	**L_1 (F)**
3 	**F**	**L_1 (F)**
4[1] 	**F**	**L (F)**

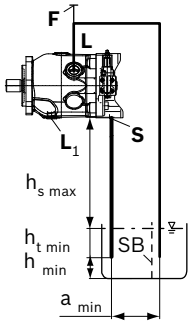
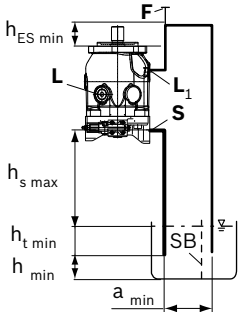
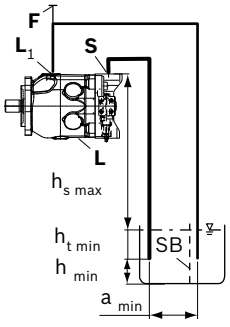
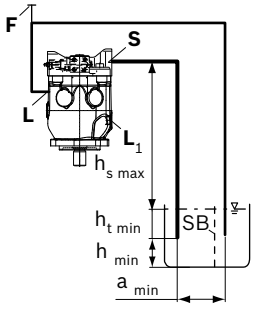
1) Because complete air bleeding and filling are not possible in this position, the pump should be air bled and filled in a horizontal position before installation.

Above-reservoir installation

Above-reservoir installation means that the axial piston unit is installed above the minimum fluid level of the reservoir. To prevent the axial piston unit from draining in position 6, the height difference $h_{ES\ min}$ must be at least 0.98 in (25 mm).

Observe the maximum permissible suction height $h_{S\ max}$ = 31.5 in (800 mm).

A check valve in the drain line is only permissible in individual cases. Consult us for approval.

Installation position	Air bleed	Filling
5 	**F**	**L (F)**
6[1] 	**F**	**L_1 (F)**
7 	**F**	**L_1 (F)**
8[1] 	**F**	**L (F)**

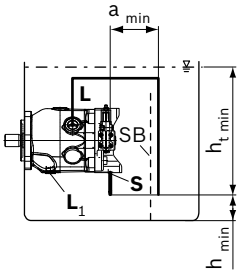
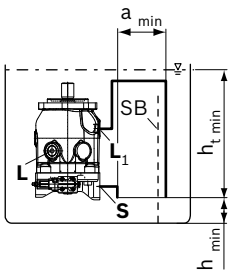
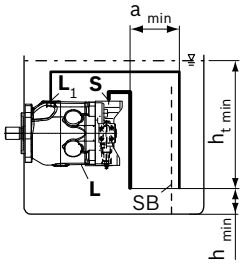
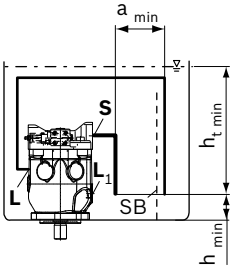
Key, see page 53.

Inside-reservoir installation

Inside-reservoir installation is when the axial piston unit is installed in the reservoir below the minimum fluid level. The axial piston unit is completely below the hydraulic fluid.

If the minimum fluid level is equal to or below the upper edge of the pump, see chapter “Above-reservoir installation”.

Axial piston units with electrical components (e.g., electric control, sensors) may not be installed in a reservoir below the fluid level.

Installation position	Air bleed	Filling
9 	Via the highest available port **L**	Automatically via the open port **L** or **L_1** due to the position under the hydraulic fluid level
10 	Via the highest available port **L_1**	Automatically via the open port **L**, **L_1** due to the position under the hydraulic fluid level
11 	Via the highest available port **L_1**	Automatically via the open port **L** or **L_1** due to the position under the hydraulic fluid level
12 	Via the highest available port **L**	Automatically via the open port **L** or **L_1** due to the position under the hydraulic fluid level

1) Because complete air bleeding and filling are not possible in this position, the pump should be air bled and filled in a horizontal position before installation.

Key	
F	Filling / air bleeding
S	Suction port
L; L_1	Drain port
SB	Baffle (baffle plate)
$h_{t\ min}$	Minimum required immersion depth (7.87 in (200 mm))
h_{min}	Minimum required distance to reservoir bottom (3.94 in (100 mm))
$h_{ES\ min}$	Minimum necessary height required to protect the axial piston unit from draining (0.98 in (25 mm))
$h_{S\ max}$	Maximum permissible suction height (31.5 in (800 mm))
a_{min}	When designing the reservoir, ensure adequate distance between the suction line and the case drain line. This prevents the heated, return flow from being drawn directly back into the suction line.

Notice

Port **F** is part of the external piping and must be provided on the customer side to make filling and air bleeding easier.

Project planning notes

- The A10V(S)O axial piston variable pump is designed to be used in open circuit.
- The project planning, installation and commissioning of the axial piston unit requires the involvement of qualified skilled personnel.
- Before using the axial piston unit, please read the corresponding instruction manual completely and thoroughly. If necessary, these can be requested from Bosch Rexroth.
- Before finalizing your design, please request a binding installation drawing.
- The specified data and notes contained herein must be observed.
- Depending on the operating conditions of the axial piston unit (working pressure, fluid temperature), the characteristic curve may shift.
- Preservation: Our axial piston units are supplied as standard with preservative protection for a maximum of 12 months. If longer preservative protection is required (maximum 24 months), please specify this in plain text when placing your order. The preservation periods apply under optimal storage conditions, details of which can be found in the data sheet 90312 or the instruction manual.
- Not all versions of the product are approved for use in a safety function pursuant to ISO 13849. Please consult the responsible contact person at Bosch Rexroth if you require reliability parameters (e.g. $MTTF_d$) for functional safety.
- Depending on the type of control used, electromagnetic effects can be produced when using solenoids. When a direct current is applied, solenoids do not cause electromagnetic interference nor is their operation impaired by electromagnetic interference.
  Other behavior can result when a modulated direct current (e.g. PWM signal) is applied. Potential electromagnetic interference for persons (e.g. persons with a pacemaker) and other components must be tested by the machine manufacturer.
- Pressure controllers are not protection against overpressure. A pressure relief valve is to be provided for the hydraulic system.
- Working ports:
  - The ports and fastening threads are designed for the specified maximum pressure. The machine or system manufacturer must ensure that the connecting elements and lines correspond to the specified application conditions (pressure, flow, hydraulic fluid, temperature) with the necessary safety factors.
  - The working ports and function ports are only intended to accommodate hydraulic lines.

Safety instructions

- During and shortly after operation, there is a risk of getting burnt on the axial piston unit and especially on the solenoids. Take appropriate safety measures (e.g. by wearing protective clothing).
- Moving parts in control equipment (e.g. valve pistons) can, under certain circumstances get stuck in position as a result of contamination (e.g. impure hydraulic fluid, abrasion, or residual dirt from components). As a result, the hydraulic fluid flow and the build-up of torque in the axial piston unit can no longer respond correctly to the operator's specifications. Even the use of various filter elements (external or internal flow filter) will not rule out a fault but merely reduce the risk. The machine/system manufacturer must test whether remedial measures are needed on the machine for the application concerned in order to set the consumer being driven to a safe position (e.g. safe stop) and if necessary to ensure it is properly implemented.

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