

BASIC MACHINE MAINTENANCE

JOINING US TODAY

—little things make a big difference—
...AND MAY SAVE BIG BUCKS!



Marcia Chabot is the owner and operator of Massachusetts-based **BackYard Kreations**. Her career began in 1983 as a machine operator of multi-head machines. She points out, "Back then, there were no computers, automatic cutters and trimmers were unheard of, and machines were programmed with hole-punched paper tapes!" As the company grew, so did her responsibilities, eventually overseeing more than 200 embroidery heads as floor supervisor. In 1997 she was hired by Brother International as a technical engineer where her duties included installations, service and training. In 2002 she became a certified third party technician, and her own **BackYard Kreations** was born, servicing Barudan, Brother, Tajima and ZSK embroidery machines in the U.S. and parts of Canada.



Brian Chase first got into the embroidery business in 1998 as an embroidery technician at Hirsch International. With an extensive electronics background, his responsibilities included servicing embroidery shops in the eastern United States and Caribbean Islands. Eventually, work included phone support, helping customers fix minor problems themselves. In 2009, Brian founded his Massachusetts-based **BEC Embroidery Repair Services**, specializing in the installation, service, maintenance of and training on Tajima, SWF, Toyota and Ricoma embroidery machines. Based in Massachusetts, **BEC Embroidery Repair Services** caters to the entire U.S., as well as the Caribbean Islands.

WHAT YOU WILL LEARN

- Which tools & cleaning supplies to have on hand
- To establish a maintenance schedule
- To keep track of your maintenance schedule



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DON'T FORGET:

- Proper thread tensioning
- To replace the bobbin case
- Incorporate needle changes into machine maintenance



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TOOLS & SUPPLIES

- Oil
- Grease
- Screw Drivers
- Compressed Air
- Brushes
- Hook Wash

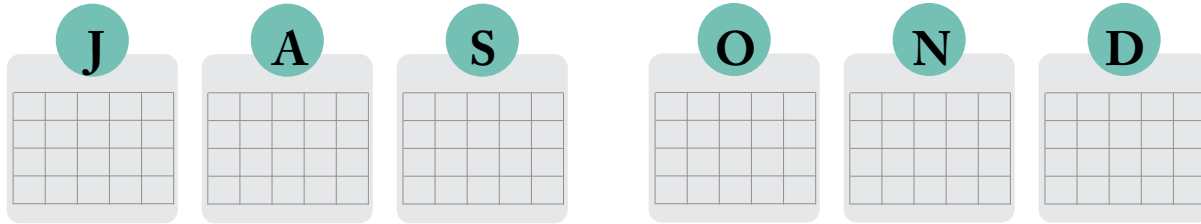
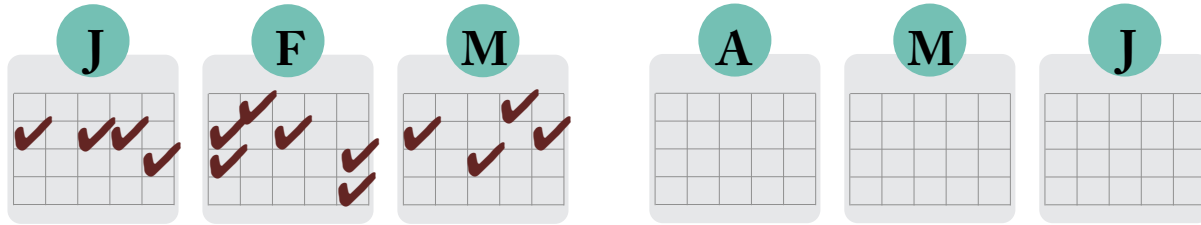


MADERA USA

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ESTABLISHING A MAINTENANCE SCHEDULE



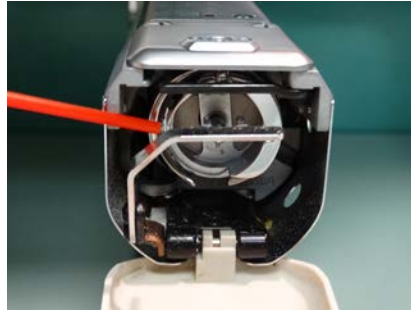
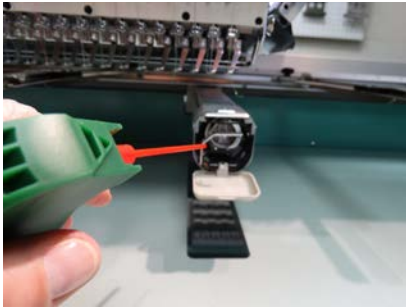
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ESTABLISHING A MAINTENANCE SCHEDULE

DAILY MAINTENANCE

- Clean the bobbin case
- Oil the rotary hook



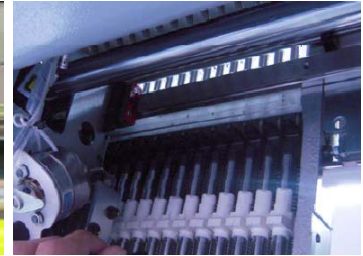
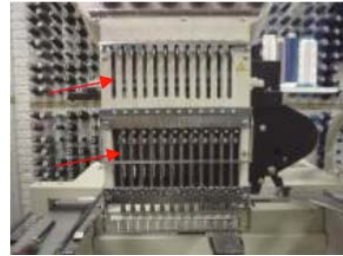
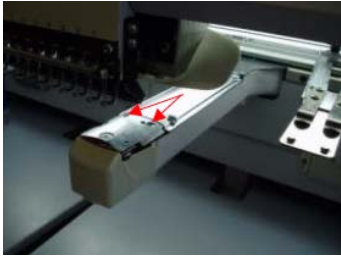
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ESTABLISHING A MAINTENANCE SCHEDULE

WEEKLY MAINTENANCE

- Oil needle bars
- Oil the needle arm and needle plate



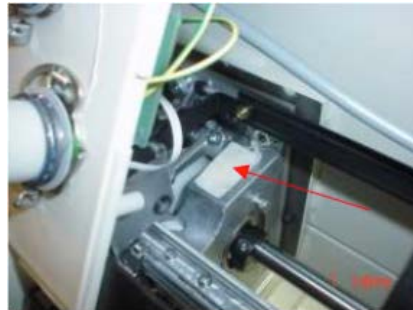
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ESTABLISHING A MAINTENANCE SCHEDULE

WEEKLY MAINTENANCE

- Oil tanks
- Clean felt pads on heads (needles)



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ESTABLISHING A MAINTENANCE SCHEDULE

MONTHLY MAINTENANCE

- Clean knives
- Clean control box



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ESTABLISHING A MAINTENANCE SCHEDULE

MONTHLY MAINTENANCE

- Oil front and rear shaft bushing
- Grease cam grooves



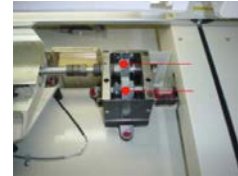
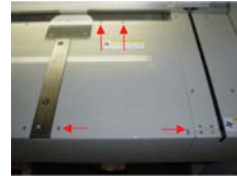
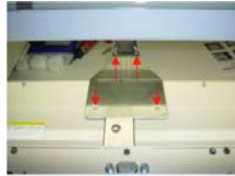
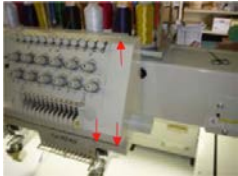
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ESTABLISHING A MAINTENANCE SCHEDULE

3 MONTH MAINTENANCE

- Grease drive shaft
- Grease needle bar flip-up mechanism
- Grease lower gear



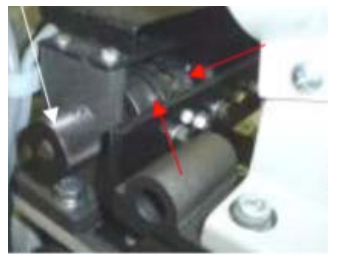
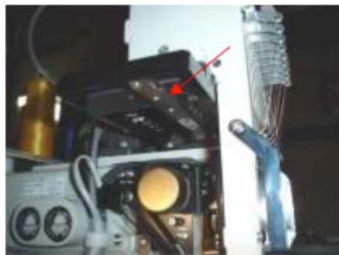
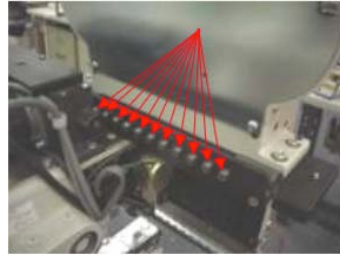
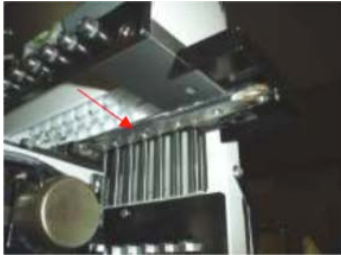
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ESTABLISHING A MAINTENANCE SCHEDULE

6 MONTH MAINTENANCE

- Grease color change assembly
- Grease color change linear rail



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ESTABLISHING A MAINTENANCE SCHEDULE

6 MONTH MAINTENANCE

- Grease X linear rail
- Grease Y linear rail



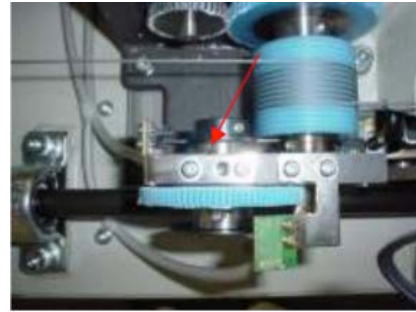
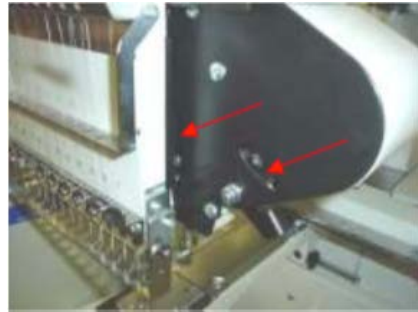
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6 MONTH MAINTENANCE

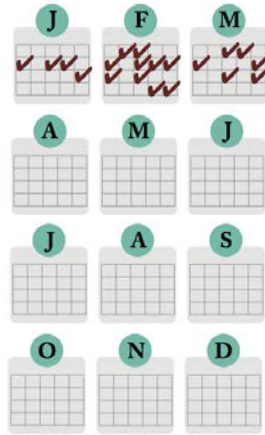
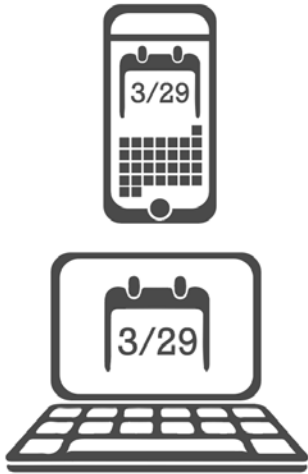
- Grease presser foot assembly
- Oil X sensor eccentric bushing



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KEEPING TRACK OF YOUR MAINTENANCE SCHEDULE



M

Oil Needle Arm
 Oil Needle Plate

T

W

Clean Felt Pads
Oil Needle Bars

T

F

Oil Tanks



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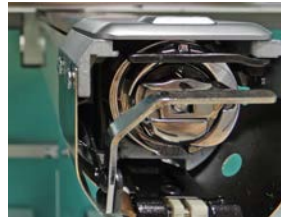
PROPER THREADING AND THREAD TENSIONING



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CLEANING AND REPLACING THE BOBBIN CASE



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CHANGING NEEDLES





sincerely thanks you

FOR ATTENDING
OUR WEBINAR

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BE SURE TO TAKE ADVANTAGE
OF OUR WEBINAR SPECIALS:

ORDER OUR MACHINE MAINTENANCE KIT:
ITEM # **MM-1** A \$45.45 VALUE FOR JUST **\$30!**

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BackYard Kreations

Marcia J Chabot
978-985-8467
backyardkreations@gmail.com
www.backyardkreations.com



Repair Services

Brian Chase
508-272-1871
brianchase1@verizon.net
www.becembrprsvs.com



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