



Best Tools & Tricks for Meeting IVDR Requirements to Obtain CE Marking

8 October 2020 | Free Live Webinar



MEDICAL DEVICE QUALITY IS ALL WE DO, AND WE'RE ALWAYS AHEAD OF THE GAME

75

years
industry
experience

275k

podcast
listeners

#1

blog and
podcast in
the industry

90k

look to us for the
latest in medical
device quality

FEATURED IN

THE VERGE



Forbes

QUALITYDIGEST

MDDI
MEDICAL DEVICE AND DIAGNOSTIC INDUSTRY

Inc.

MedTech
Intelligence

MED DEVICE
ONLINE

MedicalDesign
& OUTSOURCING

TNW
THE NEXT WEB

Entrepreneur

MPO
MEDICAL PRODUCT OUTSOURCING



“One stop shop for MDQMS”



“My QMS is world class”



“Greenlight Guru Software is the handrail for
Medical Device Development and
Documentation”



Topics

- I. Understanding your existing gaps
- II. Change impact
- III. Planning the pathway forward
- IV. Evidence evaluation
- V. Planning ongoing compliance



Poll # 1

On a scale of 1 (not prepared) to 5 (well-prepared), how prepared is your organization for IVDR compliance?

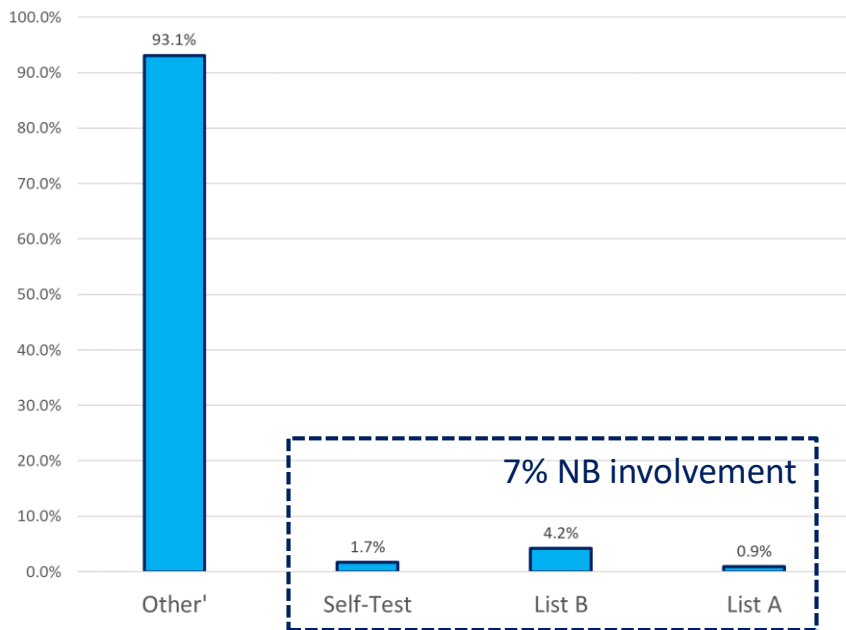
- a. 1
- b. 2
- c. 3
- d. 4
- e. 5

Understanding your existing gaps

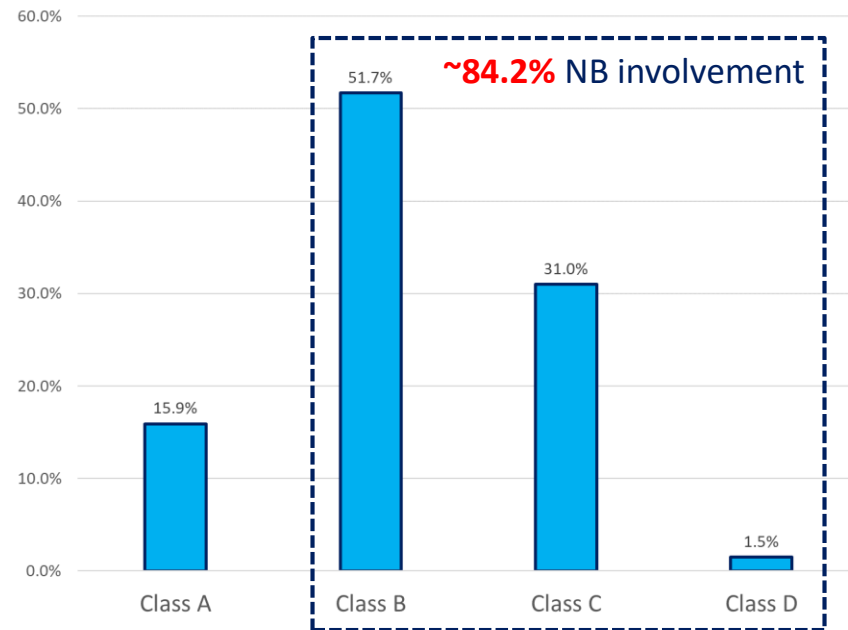


Shift in Notified Body Involvement

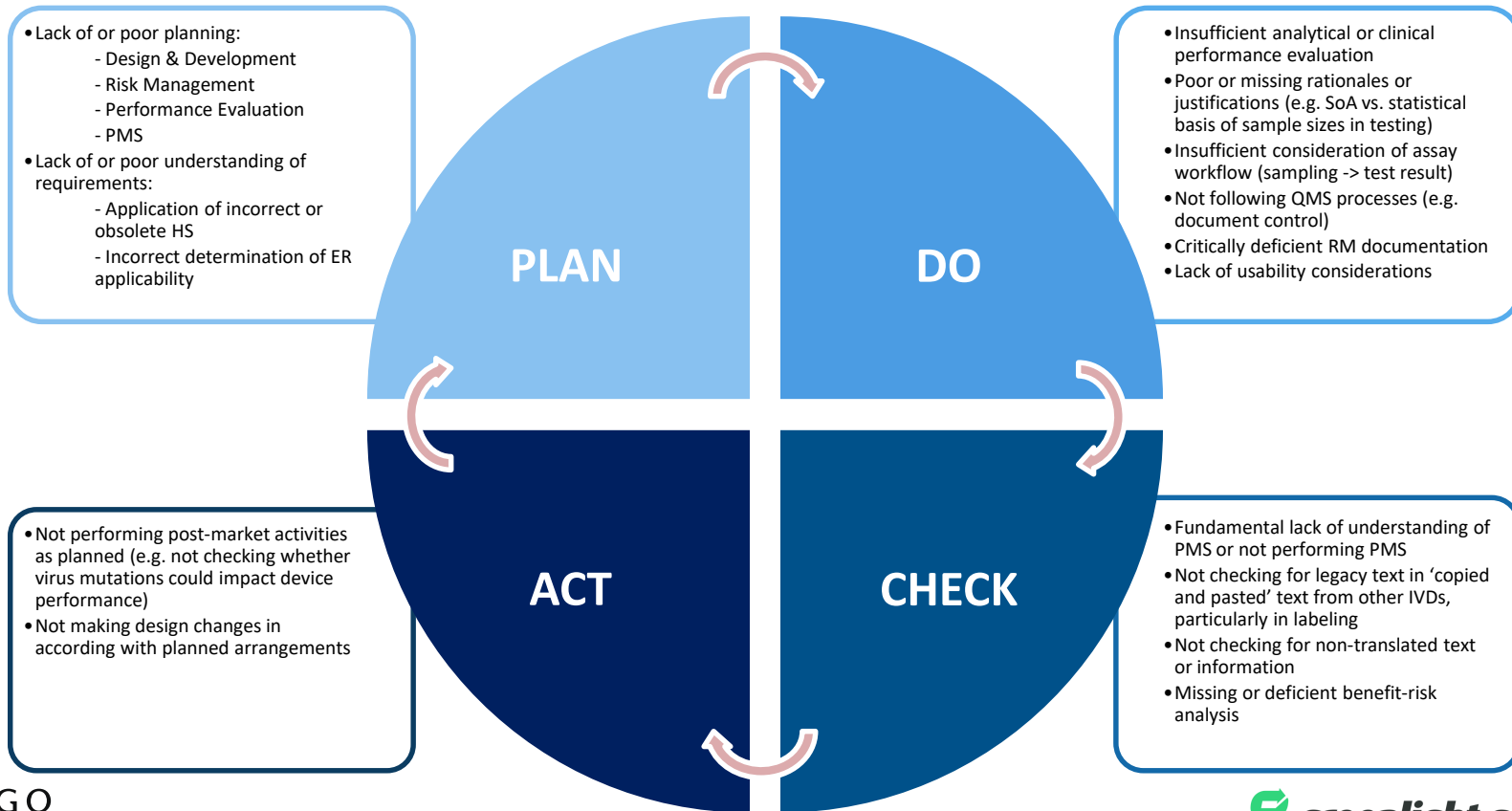
IVDD 98/79/EC



IVDR 2017/746



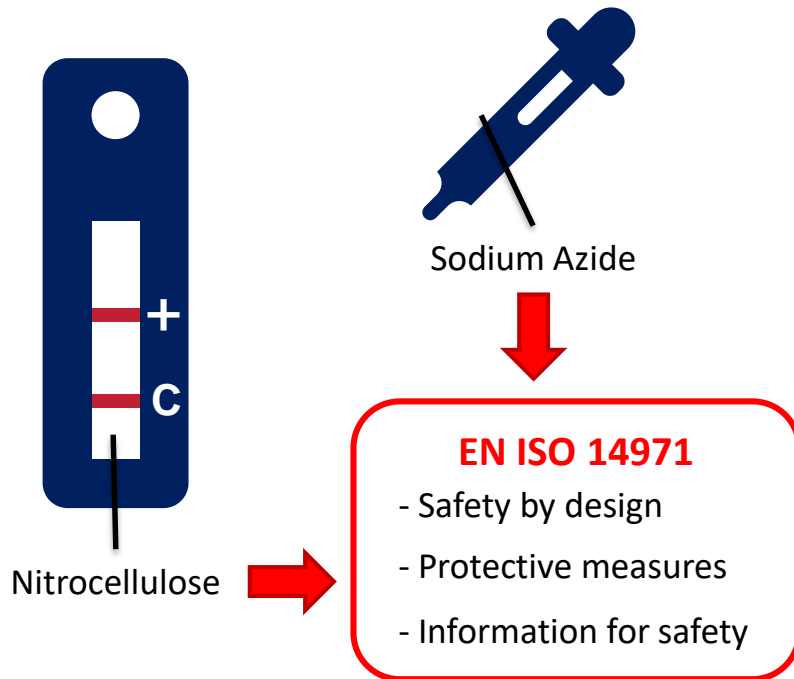
Issues with Self-Certified IVDs



Example of Issues with Self-Certified IVDs

ER B3.4

Devices must be designed and manufactured in such a way as to reduce as far as possible the risks of fire or explosion during normal use and in single fault condition. Particular attention must be paid to devices whose intended use includes exposure to or use in association with flammable substances or substances which could cause combustion.



The ER Checklist – An input/output traceability matrix

ER	Solution Applied	Documented Evidence of Conformity		
<p>ER A5: The devices must be designed, manufactured and packed in such a way that their characteristics and performances during their intended use will not be adversely affected under storage and transport conditions (temperature, humidity, etc.) taking account of the instructions and information provided by the manufacturer.</p>	<p>EN ISO 13485:2016 EN ISO 14971:2019 EN ISO 23640:2015 CLSI EP25-A, 2009</p>	<p>Bill of materials Incoming goods specifications & QC Manufacturing specifications Manufacturing WI In-process goods specifications & QC Packaging and labeling WI Finished goods specifications & QC Transport requirements</p>	<p>Stability test report Manufacturing process validation Packaging validation</p>	<p>Hazard/Risk Analysis RM Report (Benefit-Risk Analysis)</p>
<p>User (“Customer”) need</p>	<p>Product requirement</p>	<p>Design output</p>	<p>Design validation Process validation</p>	<p>RMF</p>
<p>Design input</p>				

Ensuring that Conformity Evidence is Linked

8 Design & Manufacturing ERs

- Chemical and physical properties
- Infection and microbial contamination
- Manufacturing and environmental properties
- Devices which are instruments or apparatus with a measuring function
- Protection against radiation
- Requirements for medical devices connected to or equipped with an energy source
- Requirements for devices for self-testing
- Information supplied by the manufacturer



EN ISO 14971



RMF



EN ISO 13485



MDF



Other solutions



D&D Files

Priority Areas for Review

ERC

RMF

PESR

Labeling

PMS

- Has applicability been correctly determined?
- Is non-applicability appropriately justified?
- Are the solutions applied current or obsolete?
- Are the solutions applied 'fit for purpose'?
- Is the solution applied appropriately described?
- Is the specific documented evidence described?
- Is the ERC a 'controlled' document?

Priority Areas for Review

ERC

RMF

PESR

Labeling

PMS

- Transition to EN ISO 14971:2019?
- Has a device-specific, compliant RMP been established?
- Have all reasonably foreseeable hazards been identified?
- Have both 'normal' and 'in fault' condition hazards been considered?
- Have the severity of false positive, false negative and invalid test results been appropriately determined?
- Has an appropriate overall benefit-risk analysis been performed?

Priority Areas for Review

ERC

RMF

PESR

Labeling

PMS

- Are all applicable analytical and clinical performance characteristics supported by the PESR?
- Is there sufficient traceability to the original data (e.g. references to study protocol/report)?
- Is there an appropriate rationale or justification for methodology, including sample sizes, used?
- Are results appropriately described?
- Where relevant, is applicability of clinical performance data to EU populations sufficiently described?

Priority Areas for Review

ERC

RMF

PESR

Labeling

PMS

- Is the intended purpose/use commensurate with the ERC, RMF and PESR?
- Are summaries of all analytical and clinical performance characteristics described?
- Are all contraindications, warnings, precautions and limitations described consistent with the ERC, RMF and PESR?
- Are there any deficiencies regarding grammar, spelling, translations?

Priority Areas for Review

ERC

RMF

PESR

Labeling

PMS

- Has a PMS process been established?
- Are PMS activities commensurate with the nature of the device?
- Has the RMF been updated to reflect real-world experience with the device?

Change impact



Changes in qualification/classification

Changes to qualification

- Clarification of certain purposes (e.g. impairments)
- Information concerning predisposition to a medical condition or disease
- To predict treatment response or reactions (CDx)
- IVD MDSW (MDCG 2019-11)

Changes to classification

- Classification changes to all devices

Increased Notified Body involvement means greater need to **justify** the level of evidence



Poll # 2

Which of the following best describes your main IVD products that you intend to market in the under the IVDR?

- a. Established and standardized
- b. Established and non-standardized
- c. Novel
- d. I'm unsure

IVD Novelty

Established and Standardized

- An international standard or accepted reference materials (e.g. WHO) of the analyte exists, and
- More than one commercial test is available, and
- Test produces equivalent results for the analyte regardless of the method/manufacturer. Equivalence will depend on the device, intended purpose/use, risk class, and authority view.

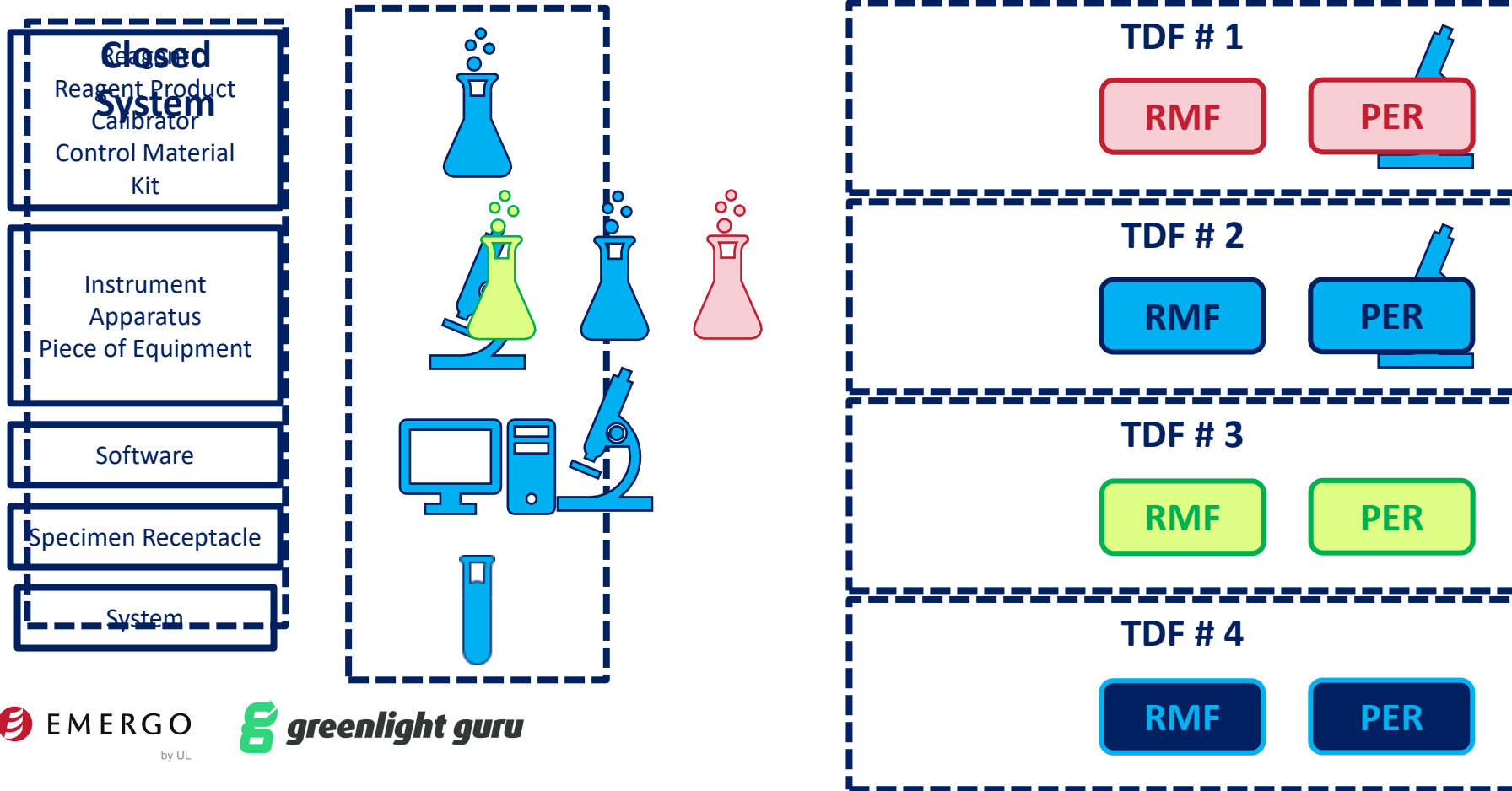
Established and Non-Standardized

- Tests have clinical guidelines and/or consensus for their use and/or medically accepted as gold standard
- More than one commercial test available
- While international reference materials may exist, results obtained from different IVDs might not be used interchangeably

Novel

- A device which incorporates technology (the analyte, technology or test platform) not previously used in diagnostics and not continuously available on the European Community market during the previous three years, or;
- An existing device which is being used for a new intended purpose for the first time
- Not established or standardized

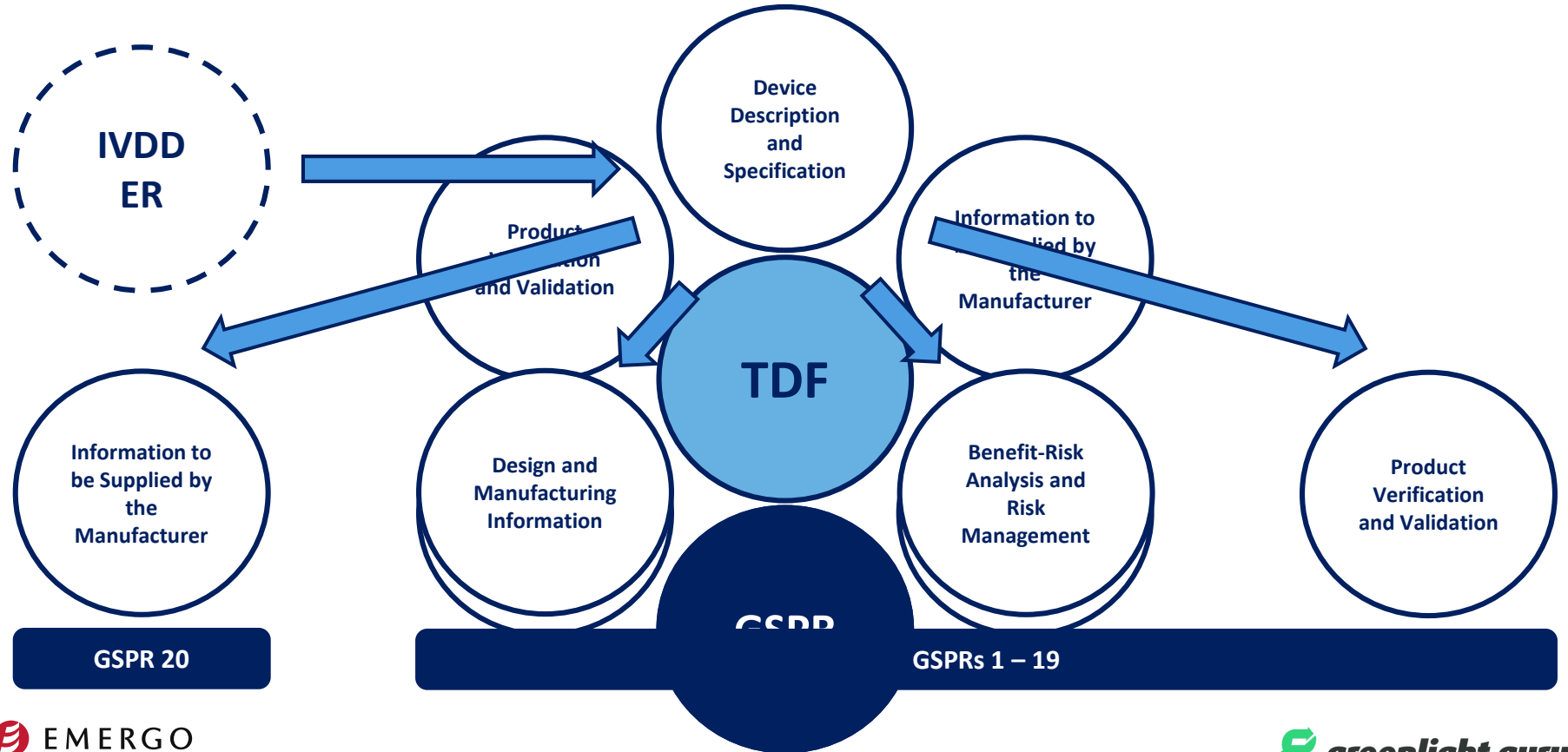
Technical Documentation File Structure for Systems



Planning the pathway forward



Technical Documentation File Compilation (Annex II)



Poll # 3

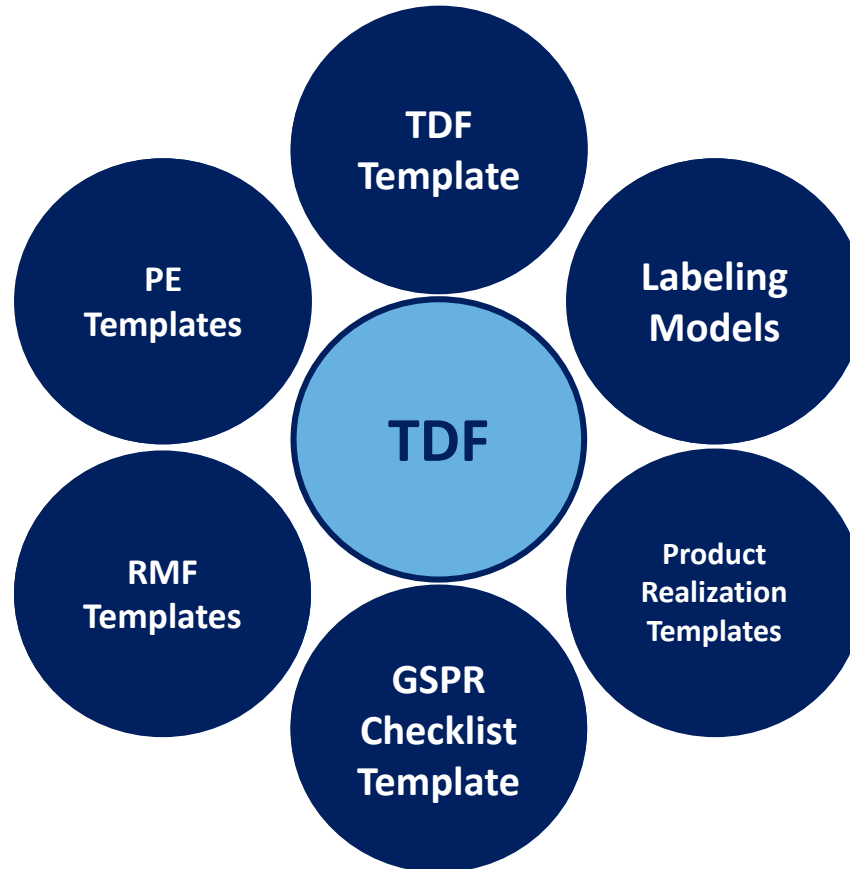
Under the IVDR, results of electric safety and EMC testing are included under the 'Product Verification & Validation' content?

- a. True
- b. False

Technical Documentation File Compilation (Annex II)

QMS Elements

- ❑ Strategy for QMS Compliance
- ❑ Labeling Controls
- ❑ Product Realization Controls
- ❑ Risk Management System
- ❑ Performance Evaluation Process
- ❑ Other Relevant V&V Processes



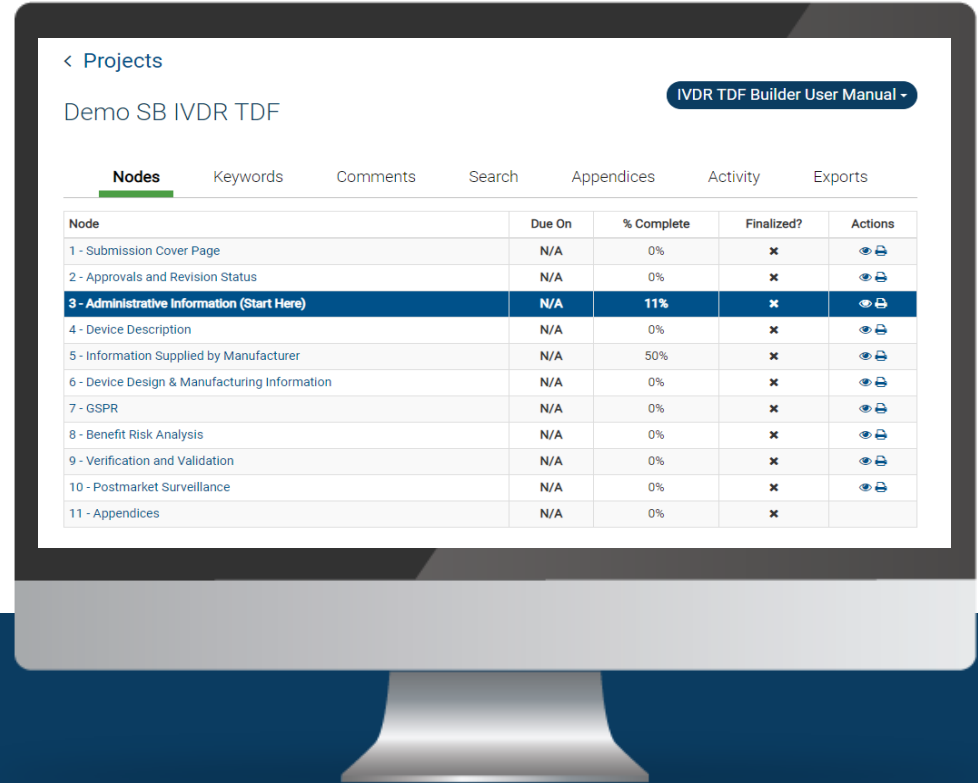
Summary Technical
Documentation
(STED)

IVD Marketing
Authorization Table of
Contents
(IVD MA ToC)

Compliant Other /
Custom Solutions

RAMS SB IVDR TDF

- ❑ Guides the user in the compilation of their IVDR TDF
- ❑ User directed to provide Appendices or QMS location references for supporting data
- ❑ Project management features
- ❑ Finished product is a hyperlinked, bookmarked PDF that can be maintained in RAMS SB (“living” document)



RAMS SB IVDR TDF

- ❑ Extensive template text built into the project
- ❑ Minimizes user effort, reduces errors and standardizes content
- ❑ Some nodes require very little user input, e.g. Node 4 – Information Supplied by the Manufacturer
- ❑ User simply needs to review, confirm and accept auto-populated content

The screenshot displays the 'Information Supplied by the Manufacturer' section of a Technical Documentation File (TDF) for a Demo SB IVDR. The interface includes a progress bar at 75%, a 'Finalized?' status indicator, and a 'Due Date: N/A - Edit' field. A blue informational box states: 'In this node, you are prompted to specify the standards to which the labeling and Instructions for Use comply. The information to be Supplied by the Manufacturer section will be created automatically using template text; hyperlinks will be inserted to the appendices for the device labeling and Instructions for Use. In future revisions of this Technical Documentation File, be sure to confirm that the standards, particularly the years/revisions, are still accurate.' Below this, an entry by 'Evangeline Loh' on October 2, 2020, is shown as 'Finalized'. A list of standards is provided, with an 'Insert' field containing a dropdown menu with 'Link', 'Keyword', and 'Character' options. The standards listed are: EN ISO 15223-1:2016 Medical devices -- Symbols to be used with medical device labels, labeling and information to be supplied -- Part 1: General requirements; EN ISO 18113-1:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 1: Terms, definitions and general requirements; EN ISO 18113-2:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 2: In vitro diagnostic reagents for professional use; EN ISO 18113-3:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 3: In vitro diagnostic instruments for professional use; EN ISO 18113-4:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 4: In vitro diagnostic reagents for self-testing; and EN ISO 18113-5:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 5: In vitro diagnostic instruments for self-testing. The document title is 'QSP 1.1-1 Procedure for compiling IVDR TDF' and the revision is 'Revision:'. The main heading is '3. Information to be Supplied by the Manufacturer', with sub-sections '3.1 Labels and Packaging' and '3.2 Device Instructions for Use'.

< Demo SB IVDR TDF

Information Supplied by the Manufacturer

75%

Finalized? All sections must be finalized. | View Activity

Due Date: N/A - Edit

Preview: Quick • Download

In this node, you are prompted to specify the standards to which the labeling and Instructions for Use comply. The information to be Supplied by the Manufacturer section will be created automatically using template text; hyperlinks will be inserted to the appendices for the device labeling and Instructions for Use.

In future revisions of this Technical Documentation File, be sure to confirm that the standards, particularly the years/revisions, are still accurate.

Entry: Evangeline Loh on 02 October 2020 1:52 pm (UTC+00:00) Finalized

Note: Finalized answers can't be updated.

List the standards to which the device labeling complies (Note: in revisions of this document, confirm these standards are still accurate, and confirm the year)

Insert: Link Keyword Character

Document #: QSP 1.1-1 Procedure for compiling IVDR TDF

Revision:

3. Information to be Supplied by the Manufacturer

3.1 Labels and Packaging

A complete set of device labels, in the language(s) accepted in the Member States where the device is intended to be sold, including labels on the device, single unit packaging, sales packaging and transport packaging (in the case of specific management conditions), is contained in [Appendix C](#) of this Technical Documentation and comply with the applicable sections of the IVDR, as well as conform with the following standards:

EN ISO 15223-1:2016 Medical devices -- Symbols to be used with medical device labels, labeling and information to be supplied -- Part 1: General requirements

EN ISO 18113-1:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 1: Terms, definitions and general requirements

EN ISO 18113-2:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 2: In vitro diagnostic reagents for professional use

EN ISO 18113-3:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 3: In vitro diagnostic instruments for professional use

EN ISO 18113-4:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 4: In vitro diagnostic reagents for self-testing

EN ISO 18113-5:2011 In vitro diagnostic medical devices - Information supplied by the manufacturer (labelling) - Part 5: In vitro diagnostic instruments for self-testing

3.2 Device Instructions for Use


RAMS SB IVDR TDF

- ❑ In order to streamline the compilation process, there is logic built into many of the questions within the IVDR TDF Builder
- ❑ Responses will enable or disable related questions based on responses provided
- ❑ Reduces errors and standardizes approaches

Emergo by UL Demo

Smart Builder

Evangeline Loh ▾

Entry: Evangeline Loh on 01 October 2020 11:33 am (UTC+00:00) Finalized 

Device Class


Class A

Class As (Class A sterile)

Class B

Class C

Class D


Entry: Evangeline Loh on 01 October 2020 11:35 am (UTC+00:00) Finalized 

Conformity Assessment Procedure

Annex IX (Chapters I, III), including an assessment of technical documentation

RAMS SB IVDR TDF


- ❑ In order to streamline the compilation process, there is logic built into many of the questions within the IVDR TDF Builder
- ❑ Responses will enable or disable related questions based on responses provided
- ❑ Reduces errors and standardizes approaches

Entry: [Evangeline Loh](#) on 02 October 2020 1:30 pm (UTC+00:00) Finalized [See revision history](#) 

Is the IVD software only?

Yes

No

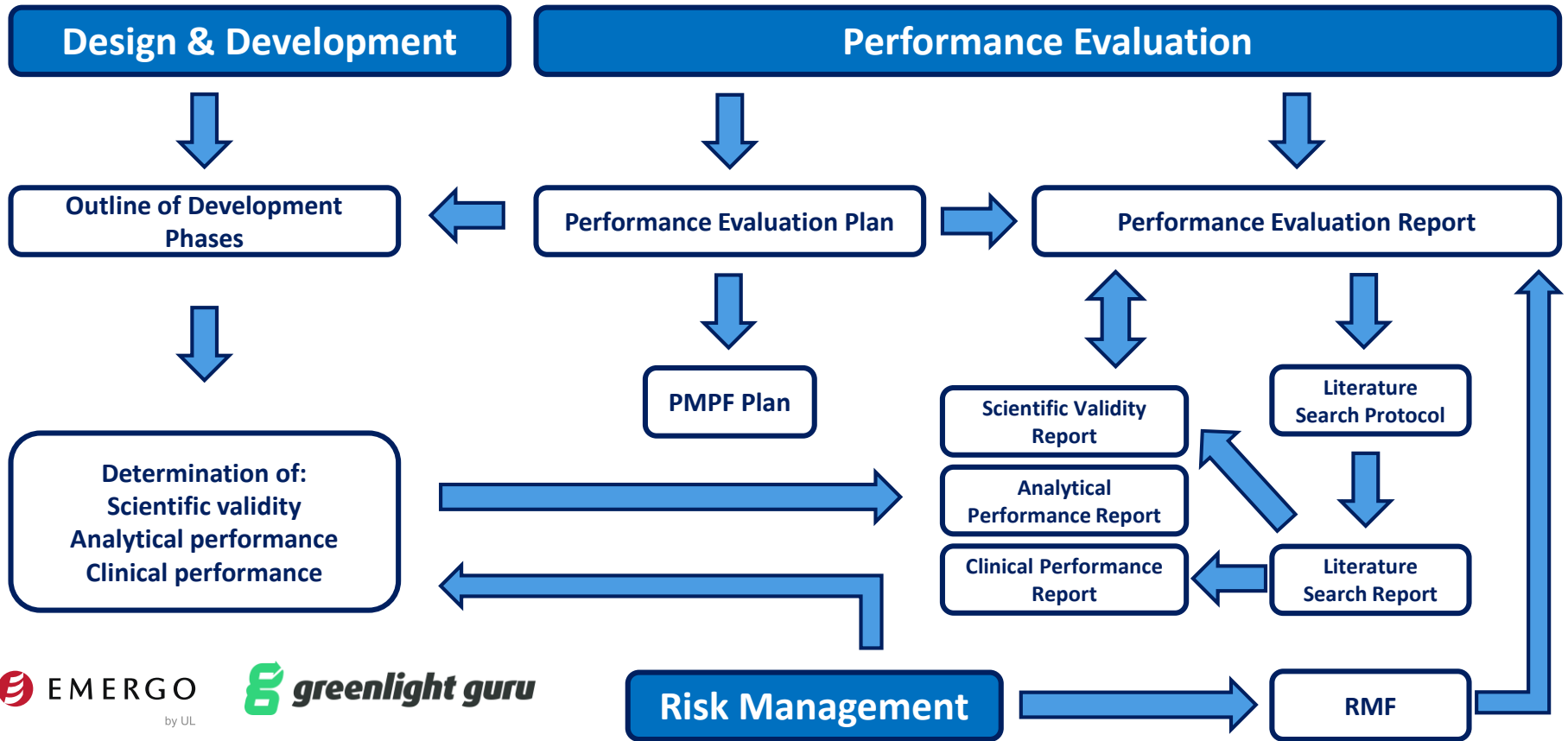
Entry: [Evangeline Loh](#) on 01 October 2020 11:35 am (UTC+00:00) Finalized 

Is there software to be used with the IVD?

Yes

No

Technical Documentation File Compilation (Annex II)

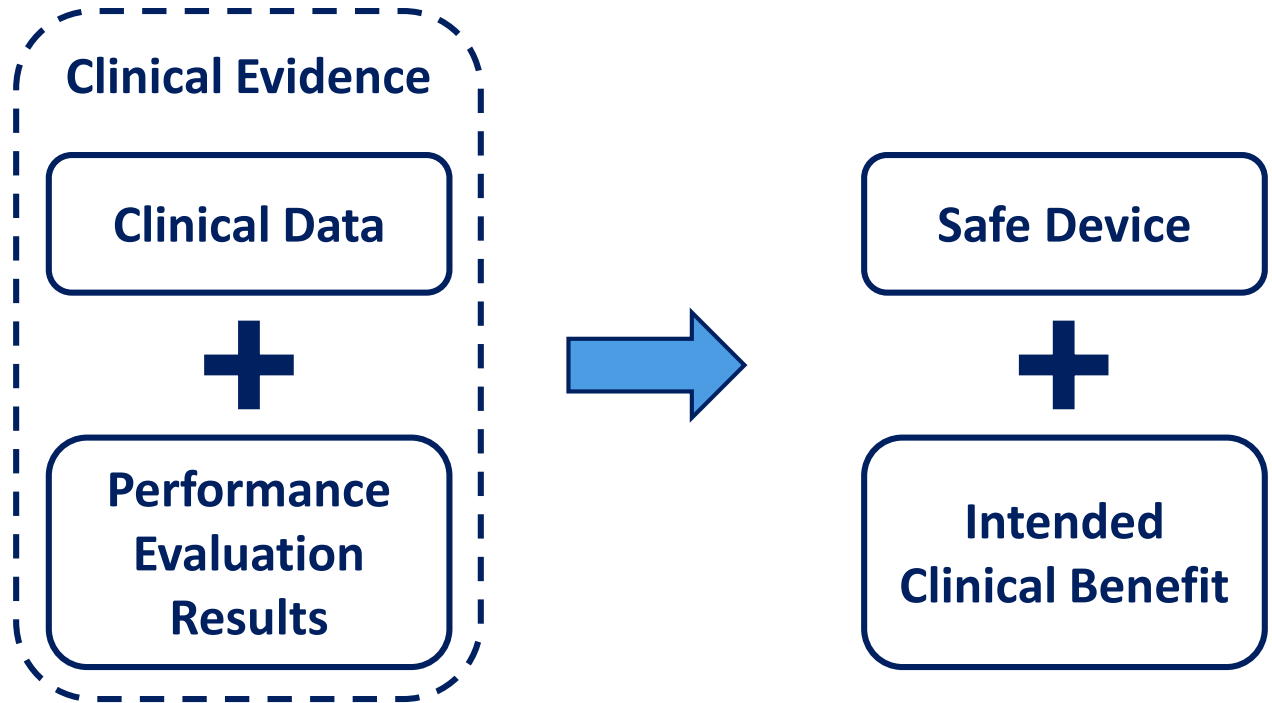


Evidence evaluation

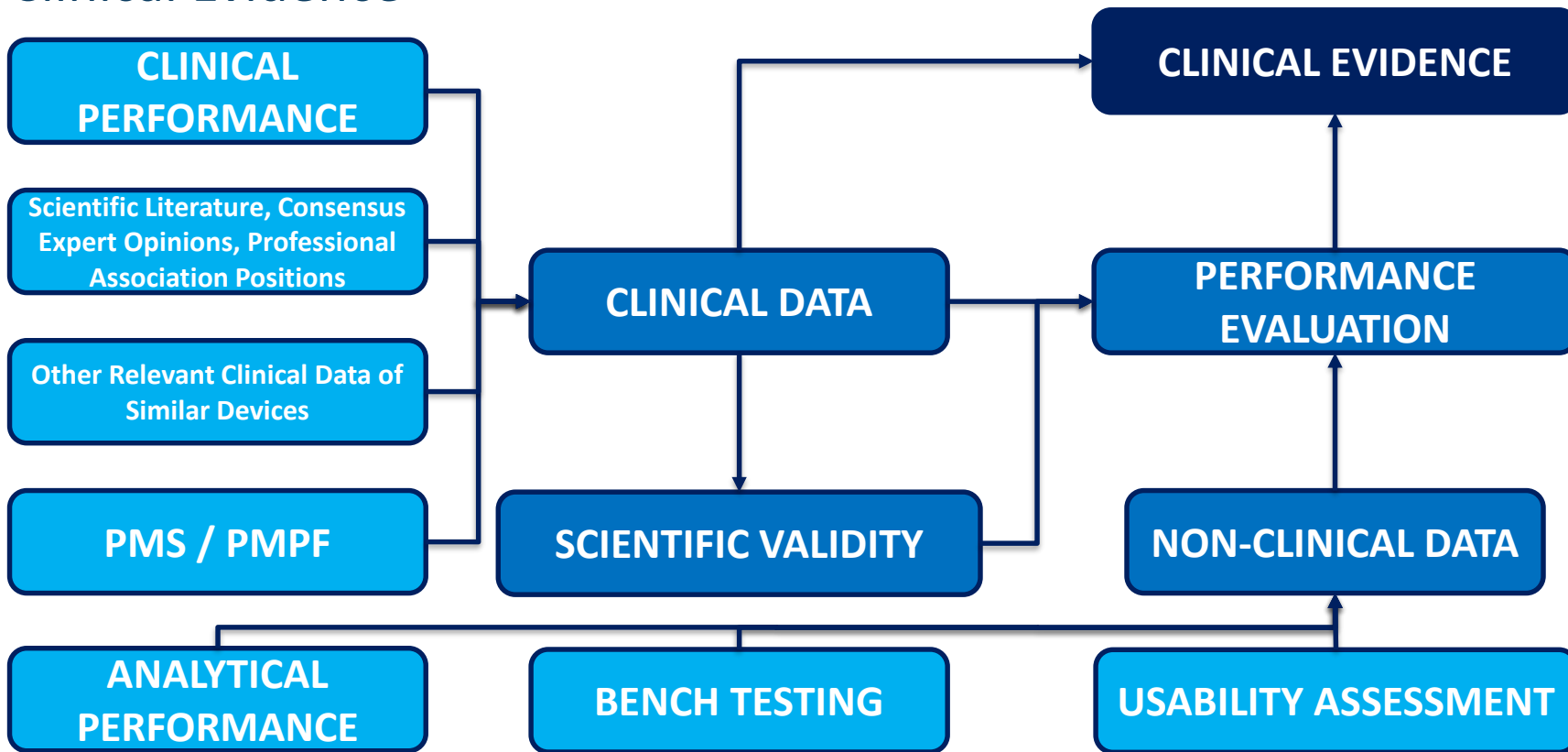


Clinical Evidence

- ❑ Specify and justify the level of clinical evidence to demonstrate GSPR conformity
- ❑ Appropriate in view of the characteristics of the device and its intended purpose



Clinical Evidence



Clinical Evidence

Scientific Validity

- Devices measuring the same analyte or marker
- Scientific literature
- Consensus expert opinions/positions
- Proof of concept studies
- Clinical performance studies

Analytical Performance

- Analytical performance studies

Clinical Performance

- Clinical performance studies
- Scientific literature
- Published experience

Section 4.5.4, Annex VII

The Notified Body's assessment of the performance evaluation as referred to in Annex XIII shall cover:

...

- Validity of equivalence claimed in relation to other devices, the demonstration of equivalence; the suitability and conclusions data from equivalent and similar devices

Clinical Evidence – Literature Searches

Scientific Validity

Clinical Performance

State of the Art

PICO Term	Scientific Validity	Clinical Performance	State of the Art
Patient	Patients suffering from [Clinical condition or disease]	Patients suffering from [Clinical condition or disease]	Patients suffering from [Clinical condition or disease]
Intervention	[Detection of specific analyte]	[Diagnosis with the subject device or equivalent or similar device]	[Diagnostic purpose]
Control/Comparator	N/A	N/A	[Control/Comparator technologies]
Outcome	Correlation	[Device-specific outcomes]	Benefit, Clinical Risks, Alternatives, History

Clinical Evidence – Equivalency/Similarity

MDR

- Clinical

e.g. Used for same clinical condition or purpose

- Technical

e.g. Similar principles of operation

- Biological

e.g. Uses the same materials or substances in contact with same human tissue or body fluids for a similar kind of duration or contact

IVDR

- Clinical

- Technology / Methodology

- Design

- Operating conditions

- Performance characteristics

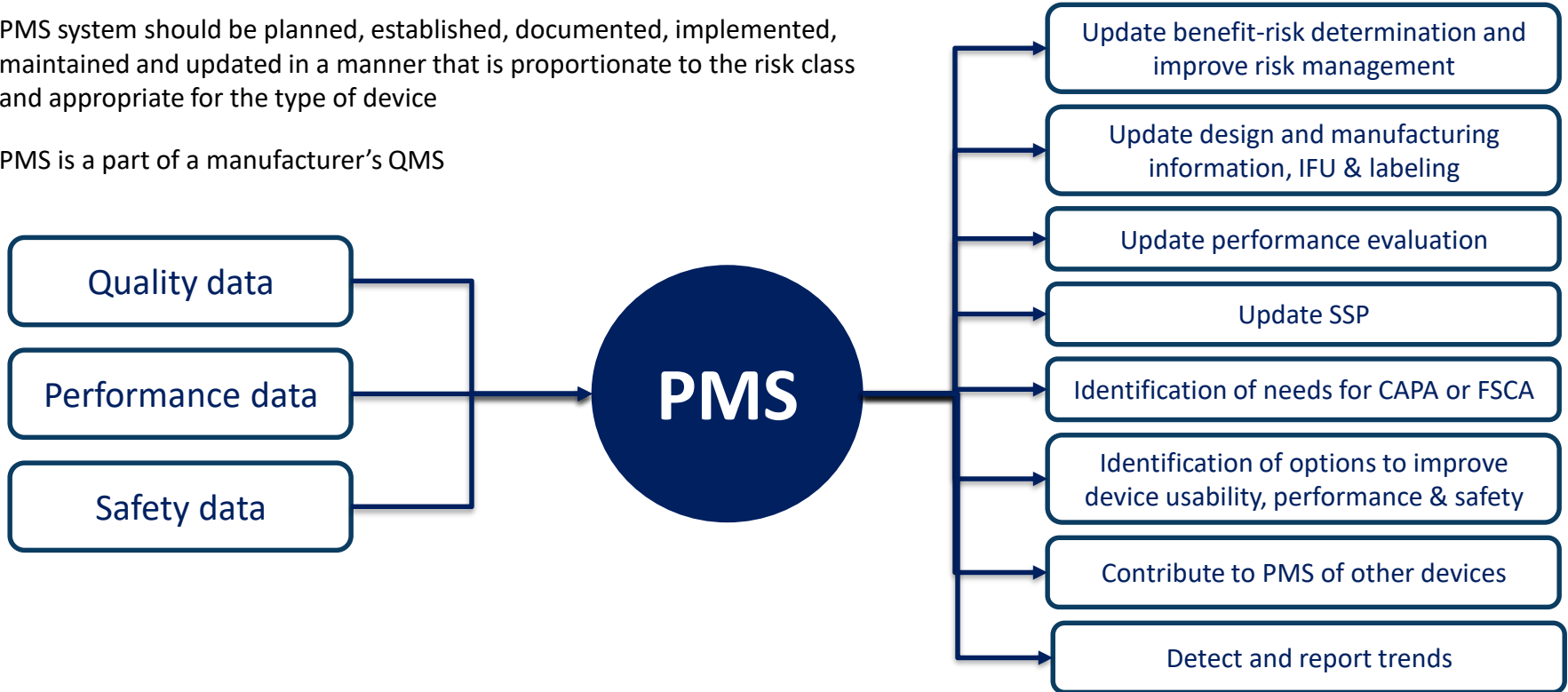
- Composition

Planning ongoing compliance

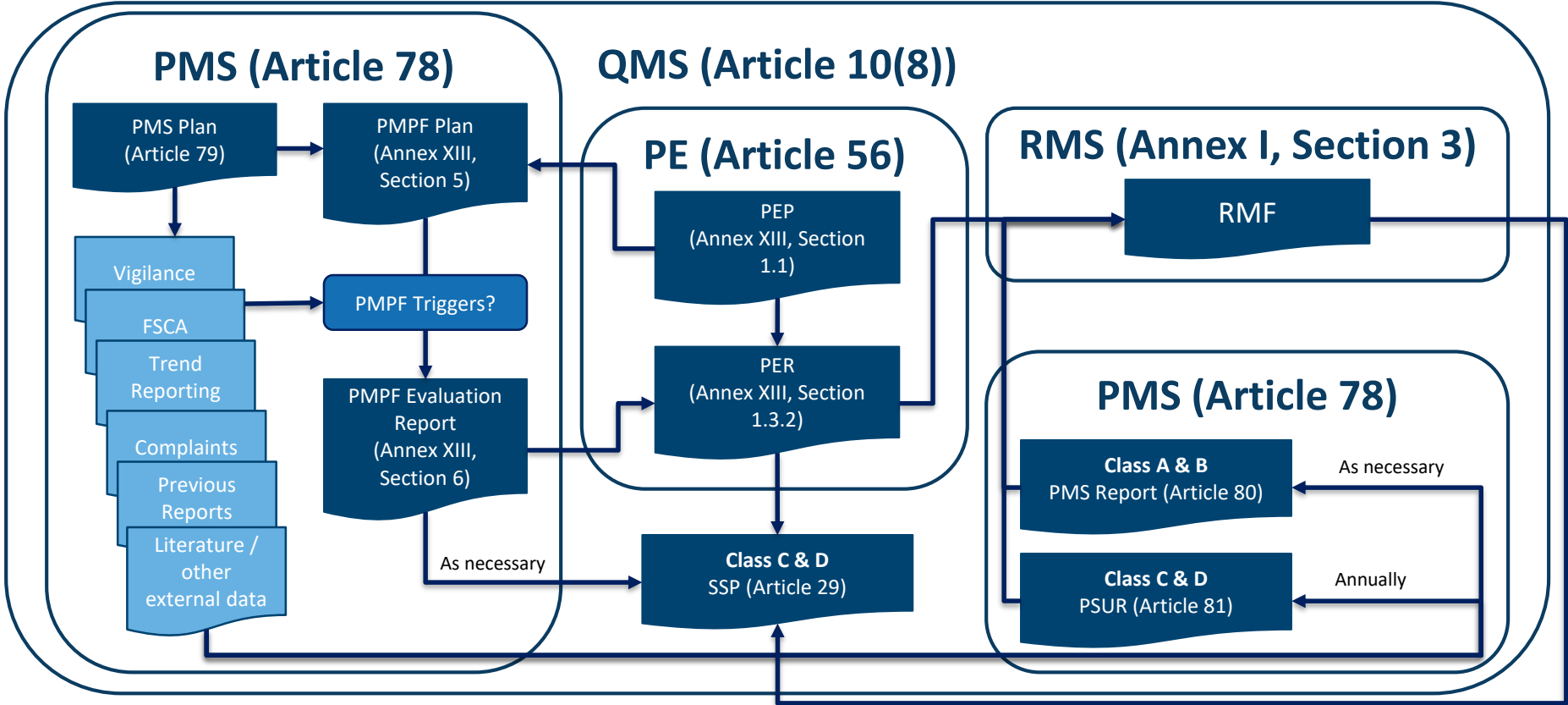


Post-Market Surveillance (PMS)

- PMS system should be planned, established, documented, implemented, maintained and updated in a manner that is proportionate to the risk class and appropriate for the type of device
- PMS is a part of a manufacturer's QMS

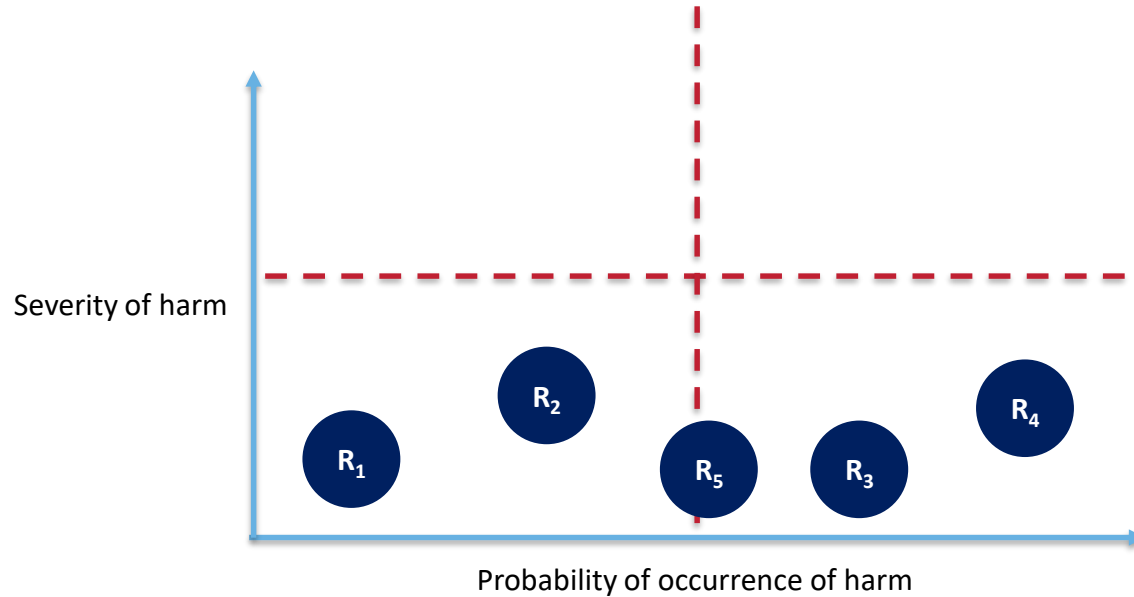


PMS / PMPF



PMPF Triggers – Trend Reporting

- Establishing thresholds for statistically significant changes in trends (frequency and severity) and benefit-risk analysis





by UL

