

Bianchi Vending Group - Spare Parts
Catalog:

 **BV 342 - SOFIA**

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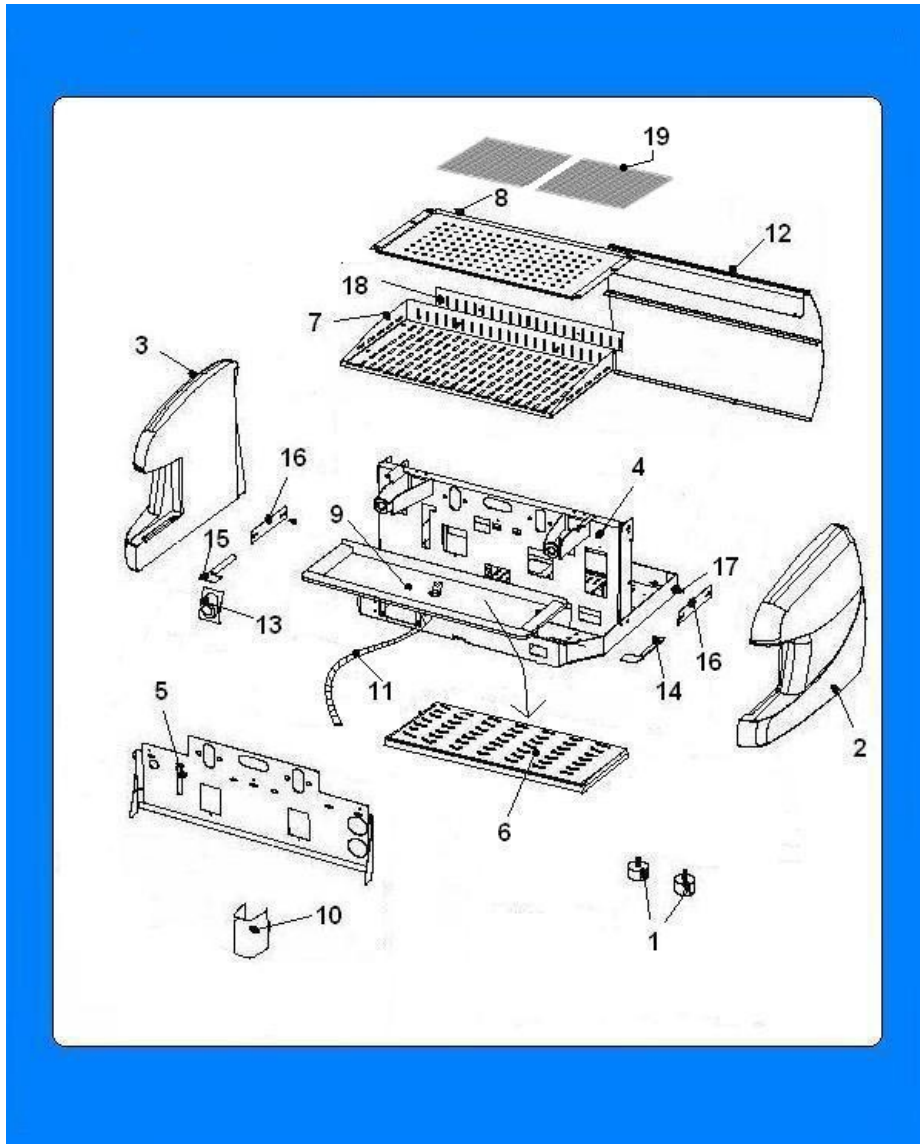
Group charts

 **BV 342 - SOFIA**

Group charts

 **BV 342 - SOFIA**
 **BV342E2G01AR - SOFIA 2GR DOSATA**

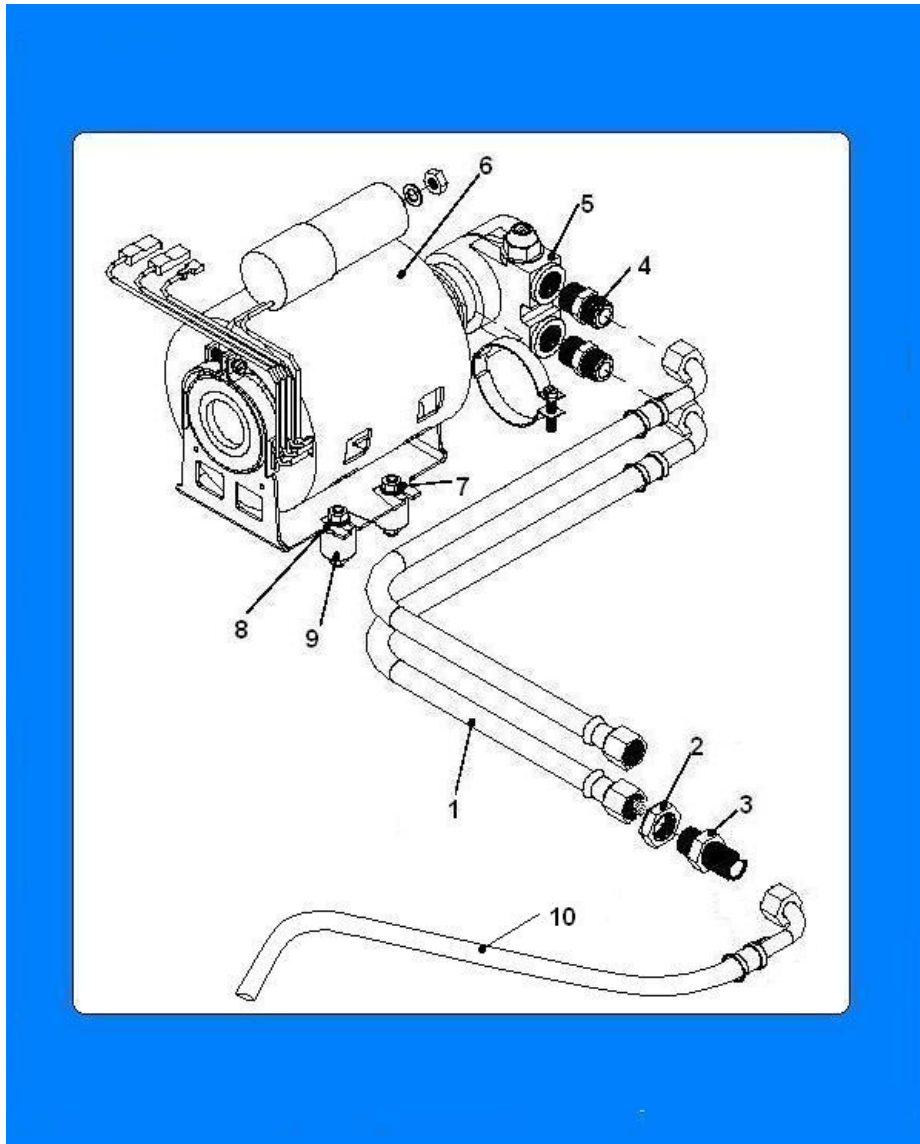
FRAME (733)



FRAME (733) - Item detail:

Position	Code	Options	Description
1	21058211		chromed toothsie H.22GEM
2	05257615L61		Silver RT flank GEM
2	05257615L65		Black anthracite RT flank GEM
2	05257615L62		Metallized blue RT flank GEM
2	05257615L63		Lucid bronze RT flank GEM
2	05257615L66		2768C Blue RT flank GEM
2	05257615L67		Lucid red RT flank GEM
2	05257615L68		Metallized red RT flank GEM
2	05257615L64		MASTRO RT flank GEM
2	05257615L69		VARENNA RT flank GEM
3	05257715L61		Silver LT flank GEM
3	05257715L65		Black anthracite LT flank GEM
3	05257715L62		Metallized blue LT flank GEM
3	05257715L63		Lucid bronze LT flank GEM
3	05257715L66		2768C Blue LT flank GEM
3	05257715L67		Lucid red LT flank GEM
3	05257715L68		Metallized red LT flank GEM
3	05257715L64		MASTRO LT flank GEM
3	05257715L69		VARENNA LT flank GEM
4	01887711L09		SOF.2GR lucid black base frame
5	01887811		SOFIA 2GR inox frontal panel GEM
6	01887521		high tray grid sofia 2grGEM
9	06025912		drops tray assy sofia 2gr
10	01888411		SOFIA e.v. cover GEM
11	09104513		Reinforced drain pipe GEM
12	01888611		SOFIA 2GR rear panel GEM
13	05257315		Prefomed tab GEM
14	01888811		SOFIA RT lower basin protect. GEM
15	01888911		SOFIA LT lower basin protect. GEM
16	01888711L09		BlackSofia RT/LT flanks fixingGEM
17	19117711		Body support pin GEM
18	06026012		cupsheater grid assy sofia2gr
19	05256915		PLASTIC GRID CUPS-HOLDER

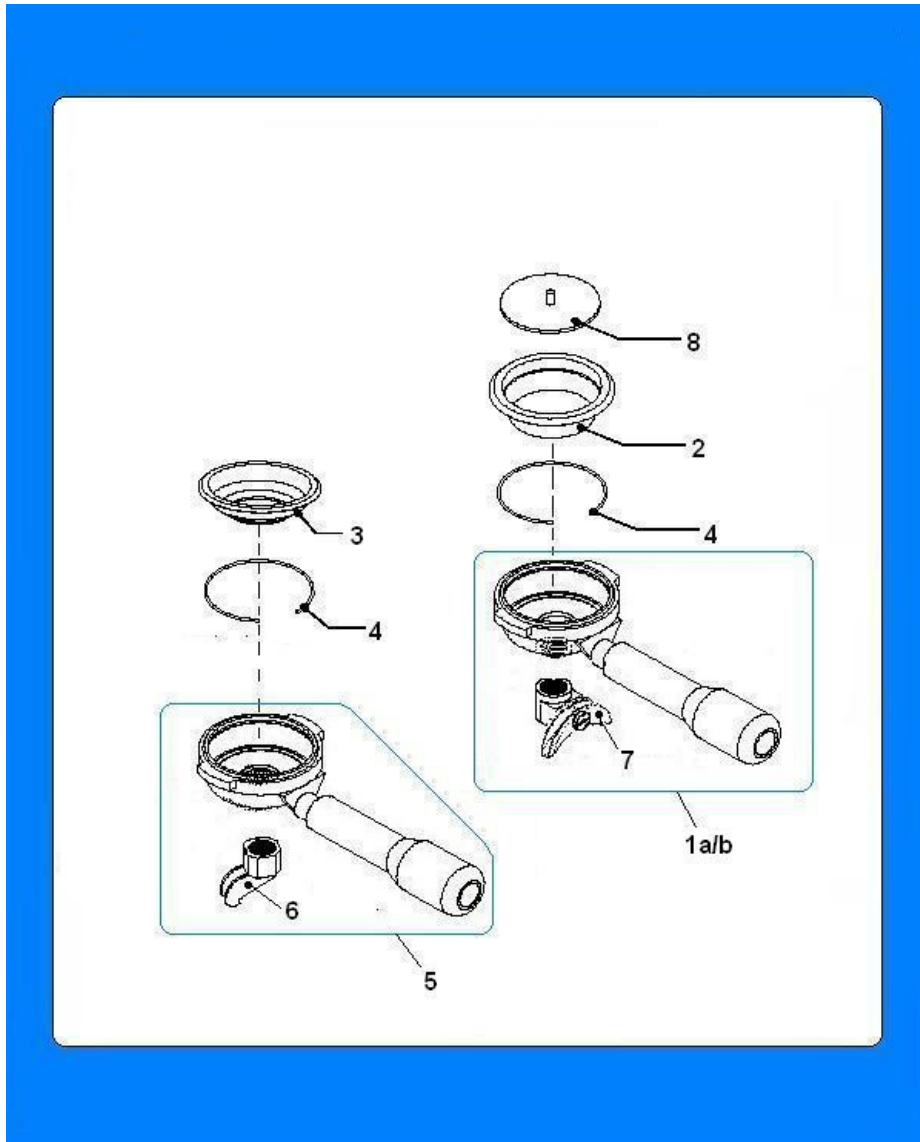
PUMP (734)



PUMP (734) - Item detail:

Position	Code	Options	Description
2	19117411		3/8 ferrule GEM
3	04055716		3/8 M mm12-mm20 aliment.nippleGEM
5	27011516		150Lt pump w/clamp GEM
6	20035216		Pump motor 4P 1V 150W 220V GEM
8	35158016		6,5X18X1,5 ZN plain washer
9	05257815		Pump absorber GEM
10	09104011-01		hose 2200

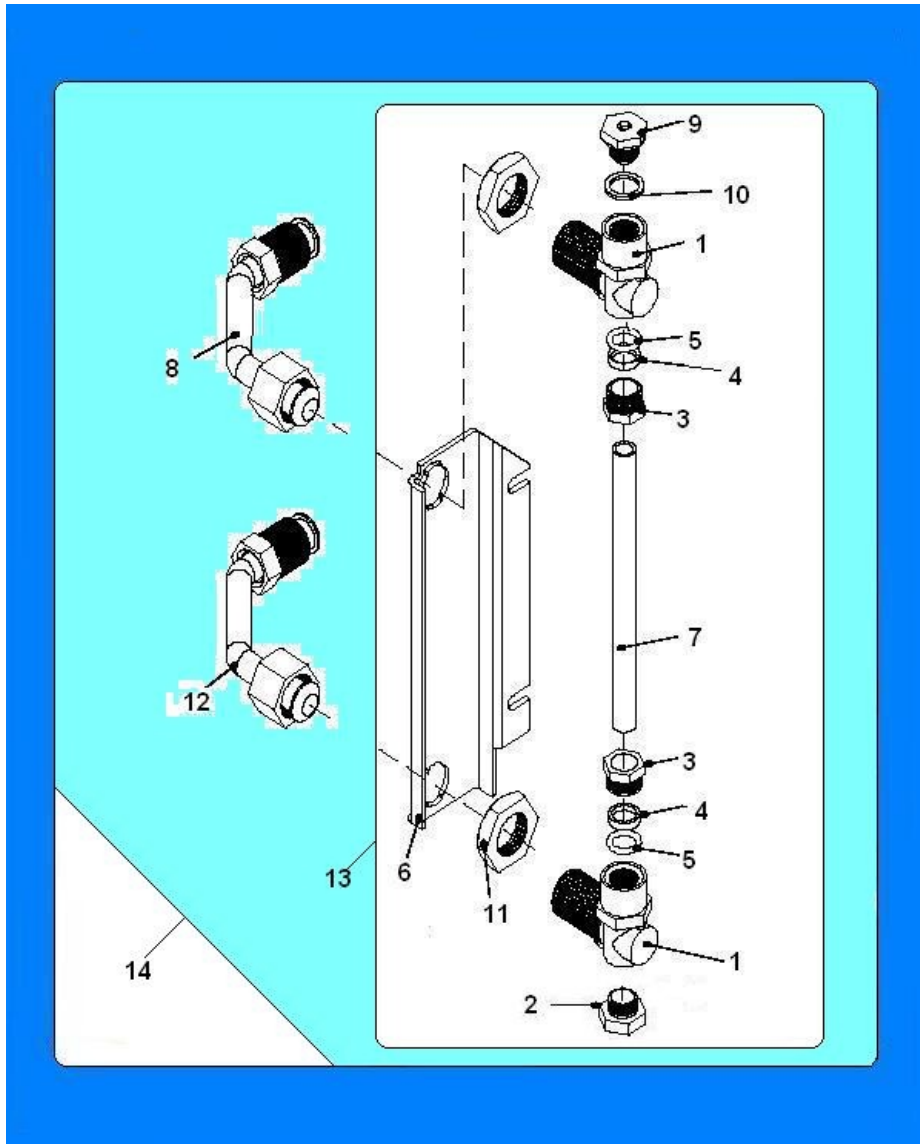
FILTERS HOLDER (736)



FILTERS HOLDER (736) - Item detail:

Position	Code	Options	Description
1	12049310		filter holder 2cups
1	43146616		FILTER HOLDER CAPS EP 2 DOSES
2	16022911		2 coffees filter GEM
3	16022811		1 coffee filter GEM
4	43051916		Filter fixing spring GEM
5	12049210		filter holder 1cup
6	43051816		1way filter carrier spout GEM
7	43052116		2 coffees spout GEM
8	05257215		Blind membrane filter GEM

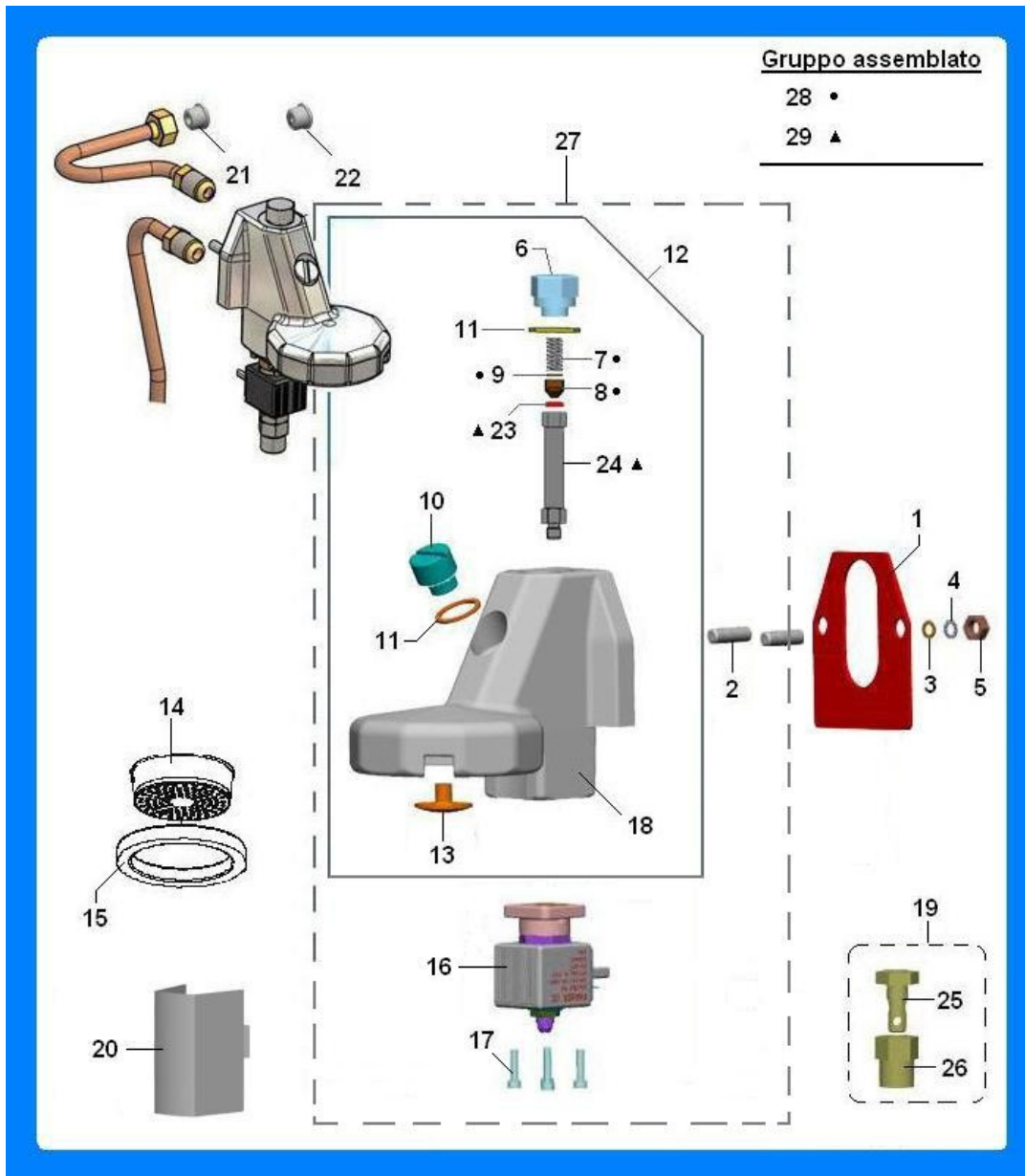
LEVEL ACHIEVEMENT (737)



LEVEL ACHIEVEMENT (737) - Item detail:

Position	Code	Options	Description
1	04055216		Outer level body GEM
2	04055316		1/4 male cap GEM
3	19117611		Level fix ferrule GEM
4	19117511		Level gasket guide ferrule GEM
5	36361216		Level gasket GEM
6	01886711L70		Water charge/drain stirrup GEM
7	05256515		Level glass GEM
8	09103621		Upper level pipe GEM
9	04056816		Air emptiness valve GEM
10	18002526		1/4" copper gasketer
11	19117411		3/8 ferrule GEM
12	09103611		Lower level pipe GEM
13	05265410		level glass assembly
14	43063910		GLASS LEVEL WITH PIPES ASSY

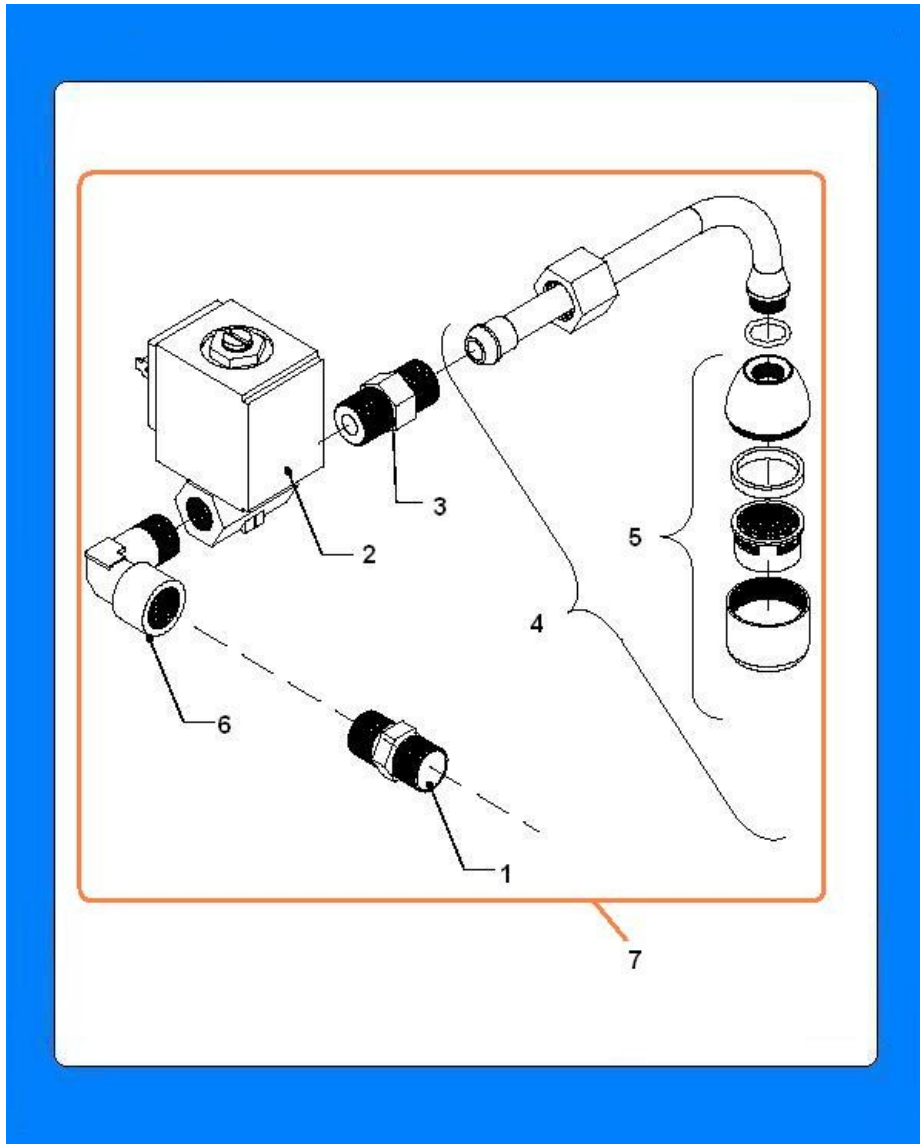
WHOLE GROUP (738)



WHOLE GROUP (738) - Item detail:

Position	Code	Options	Description
1	36361316		Group insulating gasket GEM
2	32346616		M8X27 ZN/B stud screw GEM
3	35160016		Ø 8.3 plain washer
4	35160616		Ø 8.3 self-locking washerODE
5	34103116		8MA hex nutODE
6	43139916		TOP COVER GROUP
7	43125216		spring for gigneur
8	43051116		SOFIA 2GR gigneur GEM
9	43144416		FILTER STAINLESS D7 X GR. AUT.
10	43052416		Coffee group cover GEM
11	18002536		3/8" copper gasketer
12	25034116-01		Lower e.v. group
13	43051216		SOFIA 2GR sprinkler GEM
14	16022711		Shower GEM
15	36361516		Saucer gasket thick.8,5mm GEM
16	25034416		3ways e.v. GEM
17	32065436		4MAX12 TCEI IX screw
18	43143816		COFFEE GROUP SOFIA AUTO
19	04063116		spoutbreaker
20	01888411		SOFIA e.v. cover GEM
21	04056616		tube/4 reducer hole 3,5
22	04056626		tube reducer hole 2mm
23	43113416-01		OR 4x2 SILIC. RED 70 SHORE
24	43144116		column for injector
25	43144716		LONG WATER BREAKER GROUP CHROM
26	43144816		WATER BREAKER G.COVER ES22 H28
27	25035610-01		lower el.valv group assy D.0.7
28	43144616		Injector with spring
29	43144216		column for injector with OR

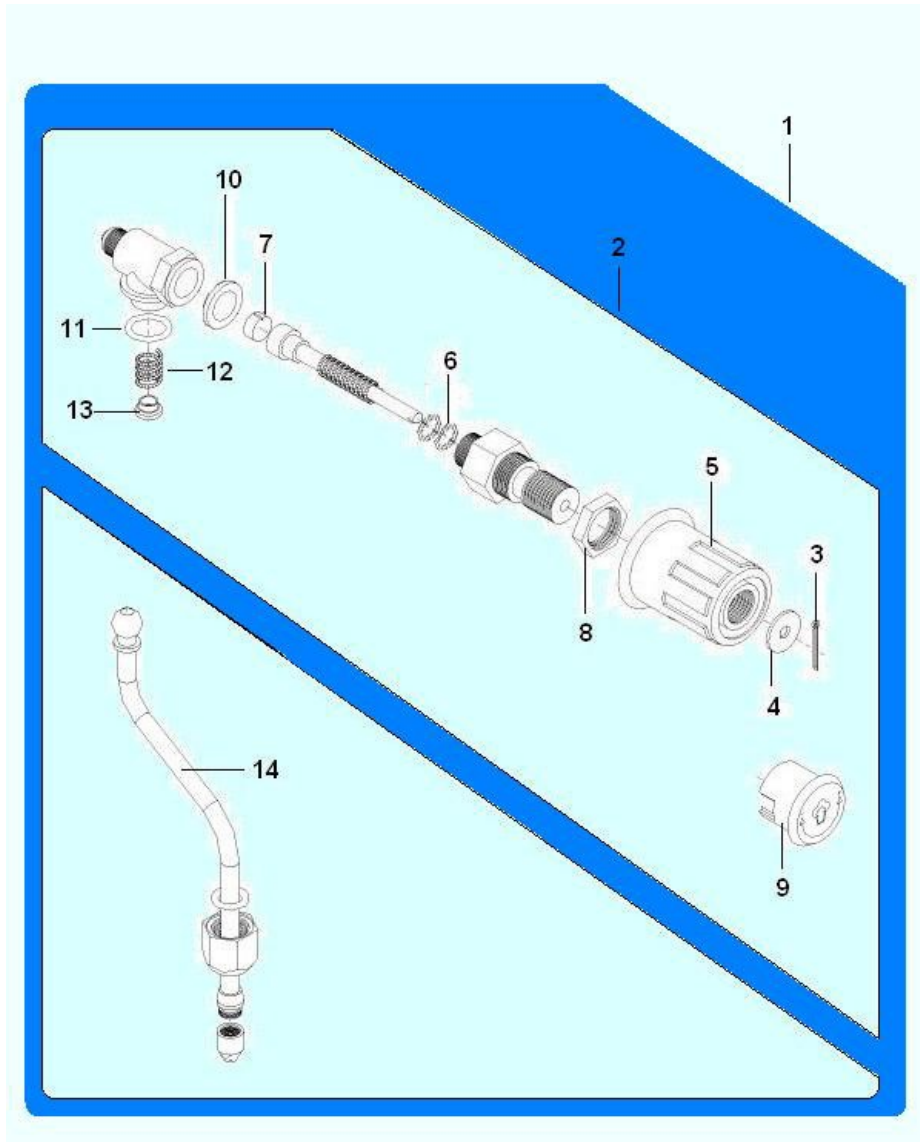
SAMPLING WATER ACHIEVEMENT (739)



SAMPLING WATER ACHIEVEMENT (739) - Item detail:

Position	Code	Options	Description
1	04057116		Fan 1/4 1/4 conic nipple GEM
2	25034216		1/4 220V 2ways e.v. GEM
3	04055516		1/4 M/M nipple GEM
4	04054916		Water charge nozzle GEM
5	43052616		Breakwater with joint GEM
6	04056316		1/4 M/F L joint GEM
7	04061610		ASS. WATER SAMPL. W/WAND

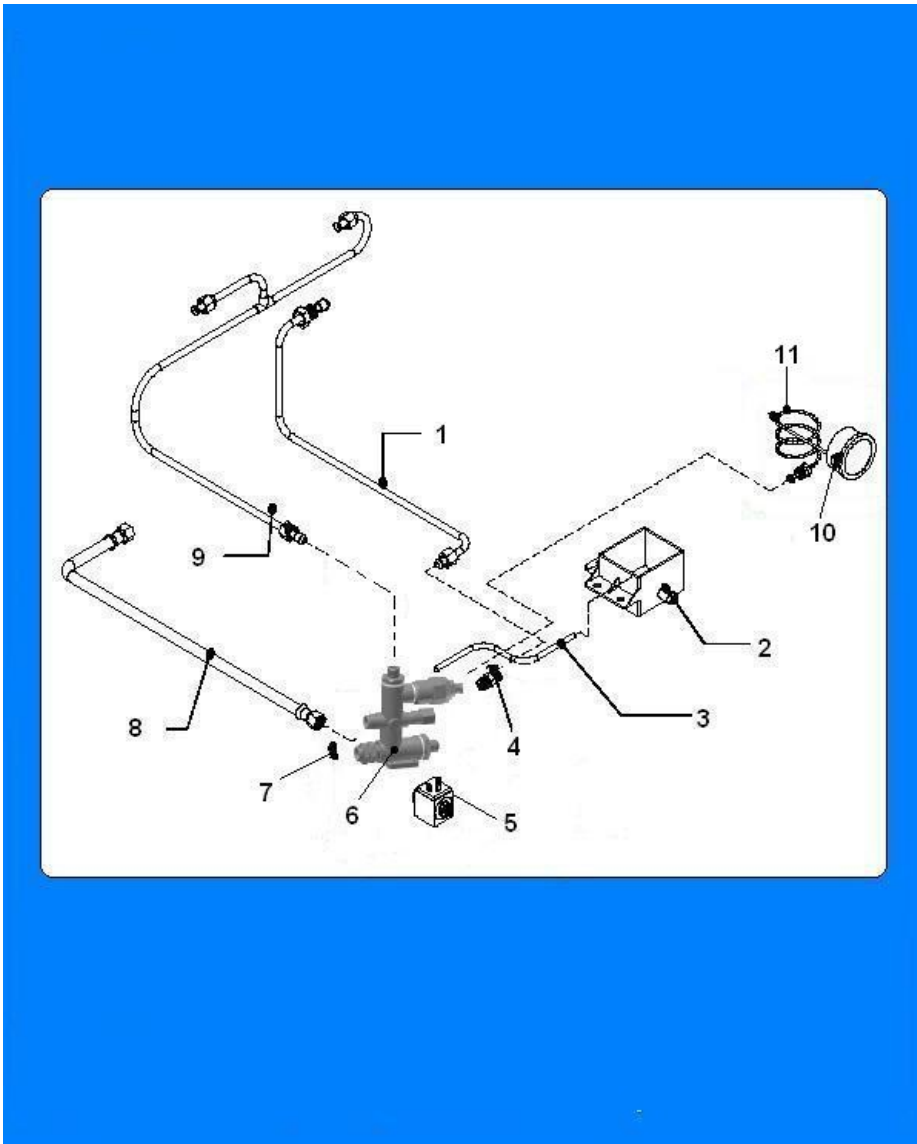
STEAM VALVE (740)



STEAM VALVE (740) - Item detail:

Position	Code	Options	Description
1	43051610-01		steam launch valve body assy
2	04055916		Water steam body tap GEM
3	33057626		SPLIT PIN D. 1.5x15 STAINLESS
4	18004971		forelock washer
5	05276615		KNOB TAP WATER/STEAM
6	43057216		5 gasket GEM
7	43057116		F062 gasket GEM
8	43128416		1/2 G lock nut
9	05276525		cap for steam tap knob
10	18002536		3/8" copper gasketer
11	18011011		21x16,8x2 PTFE teflon washer GEM
12	07034711		Water/steam/cap nozzle spring GEM
13	04058316		Water/steam nozz. spring slideGEM
14	04060116		steam arm IX L.160

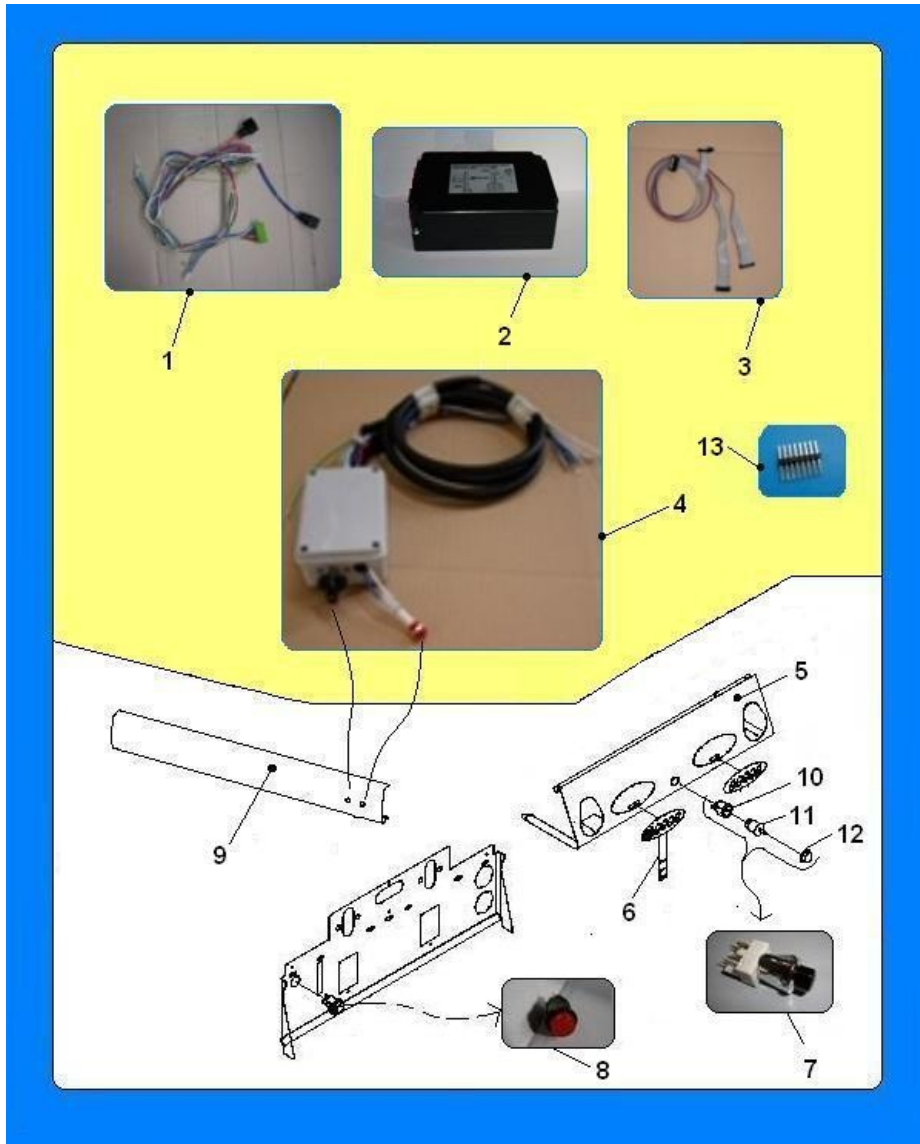
BLOCK PIPES (741)



BLOCK PIPES (741) - Item detail:

Position	Code	Options	Description
1	09102711		Water charge pipe GEM
2	05256815		Drain tray GEM
3	09087843-02		7x11 brown silicone pipe
4	04055516		1/4 M/M nipple GEM
5	25034316		2ways e.v. GEM
6	04055126		Light ingot
7	32100316		5max12 br tcei screw
9	09103121		SOFIA 2GR valve pipe GEM
10	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
11	25038126		COPPER CAPIL. 1x2x850 RIV.PVC

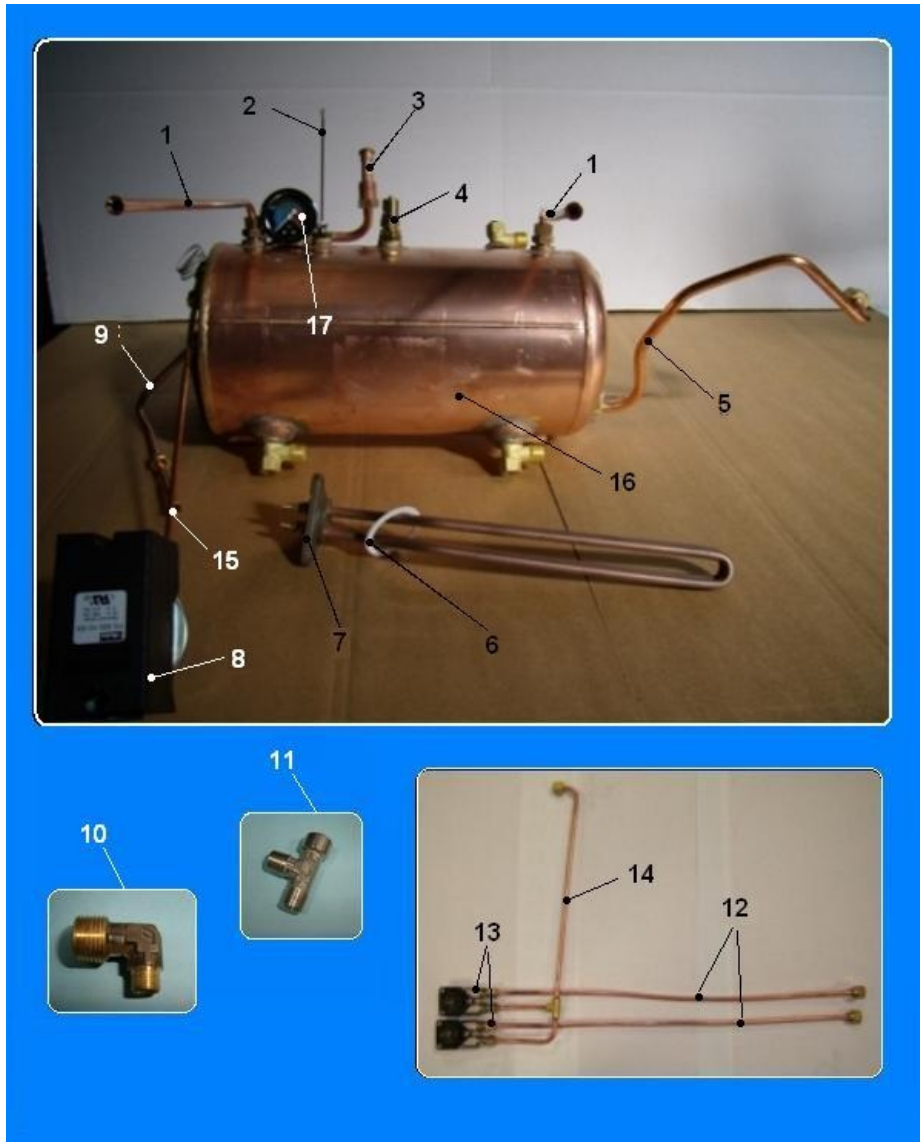
ELECTRIC CIRCUIT (735)



ELECTRIC CIRCUIT (735) - Item detail:

Position	Code	Options	Description
1	22187012		2GR dosed cable GEM
2	26053916		3GR XLC switch box GEM
4	26053226		Switch triphasic box shaft 35 GEM
6	30265811-01		SOFIA PVC keypad
7	43052810		Bipolar switch w/supp+button GEM
8	26053416		Red unipolar button w/light GEM
9	01888511		SOFIA 2GR no displ.base front GEM
10	05256615		DY chromium-plated oval supp. GEM
11	26053516		16/A 250V bipolar switch GEM
12	05256715		Black oval DY button GEM
13	23039816		P2,54 40P H17,5 comb connect. GEM

BOILER PIPES (746)



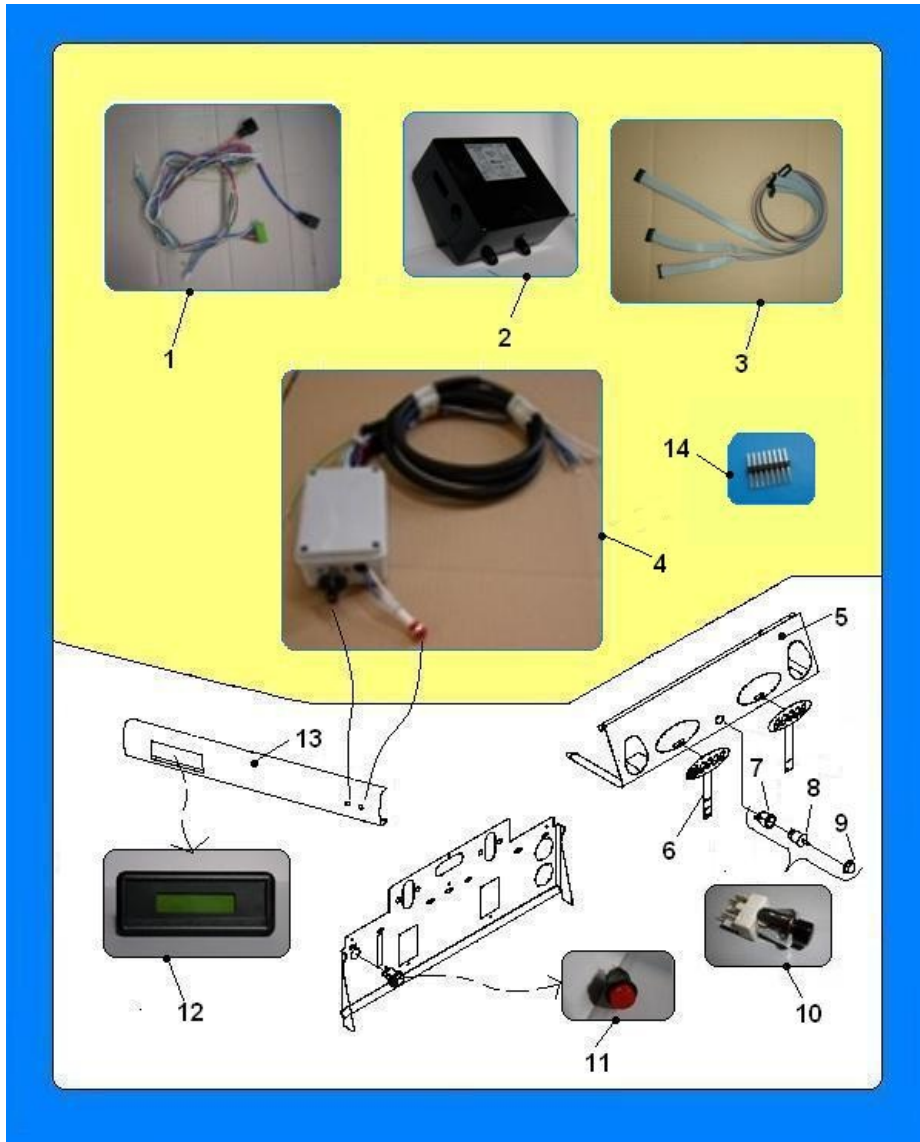
BOILER PIPES (746) - Item detail:

Position	Code	Options	Description
1	09103011		RT/LT steam pipe GEM
2	26053126		Level probe GEM
3	09102911		Group outward pipe
4	04056716		3/8 safety valve GEM
5	09102811		Group return pipe GEM
6	36361416		Resistance teflon gasket GEM
7	29007011		2GR 3000W 220V resistance
8	25034526		Pressure switch SIRAI
9	09103311		Hot water charge pipe GEM
10	04056916		Water injector 1/4 L joint GEM
11	04057016		1/4M 1/4M 1/4F T joint GEM
12	09103221		SOFIA volumetric counter pipe GEM
13	25034926		nickel plated flow meter
14	09103121		SOFIA 2GR valve pipe GEM
15	09103711		Pressure switch pipe GEM
16	09104712		2GR boiler w/welded flange GEM
17	25034816-01		pressure gauge d50 0:3BAR G1/8

Group charts

 **BV 342 - SOFIA**
 **BV342E2G02AR - SOFIA 2GR DOSAT. C-DISPLAY**

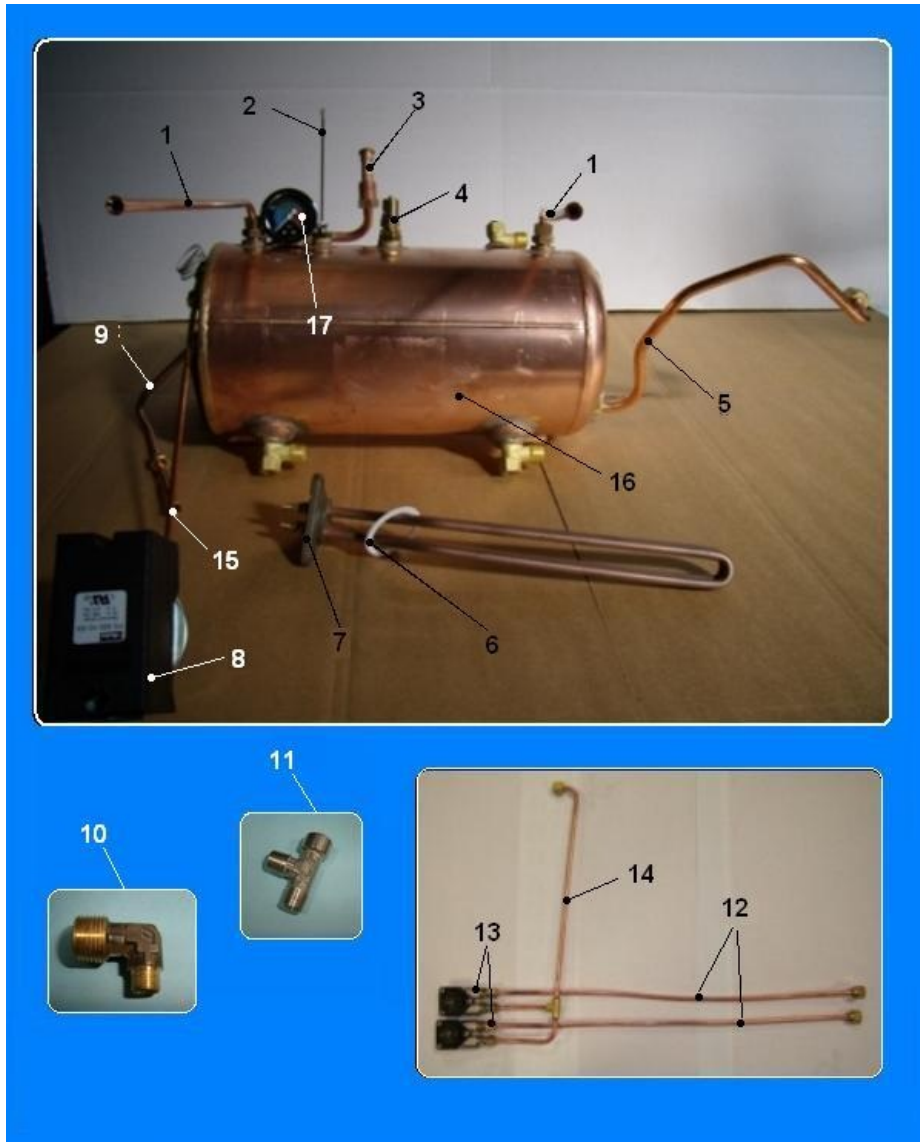
ELECTRIC CIRCUIT (744)



ELECTRIC CIRCUIT (744) - Item detail:

Position	Code	Options	Description
1	22187012		2GR doted cable GEM
2	26053716		2GR MAESTRO 3D5 230Vswitch boxGEM
4	26053226		Switch triphasic box shaft 35 GEM
6	30265811-01		SOFIA PVC keypad
7	05256615		DY chromium-plated oval supp. GEM
8	26053516		16/A 250V bipolar switch GEM
9	05256715		Black oval DY button GEM
10	43052810		Bipolar switch w/supp+button GEM
11	26053416		Red unipolar button w/light GEM
12	24021716		LCD Display interface board GEM
13	01890111		SOFIA 2GR display base front GEM
14	23039816		P2,54 40P H17,5 comb connect. GEM

BOILER PIPES (746)



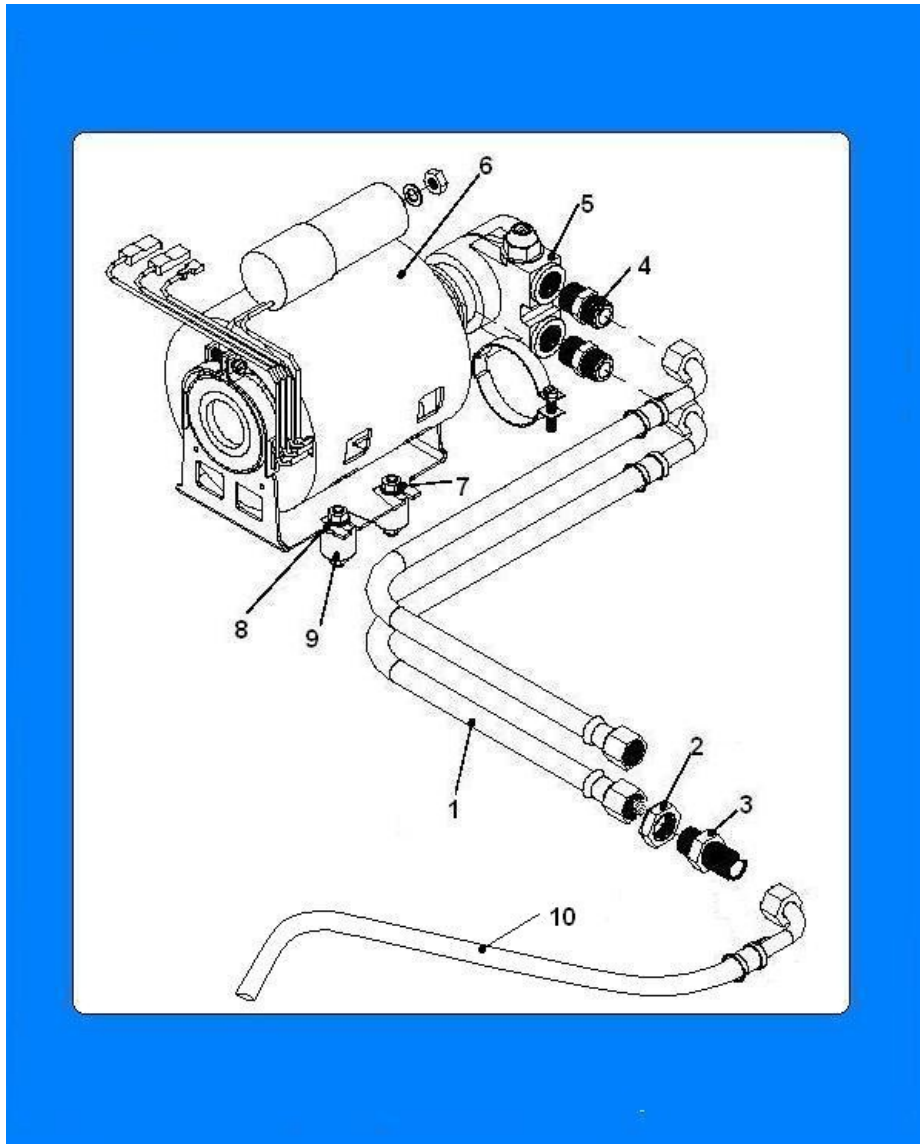
BOILER PIPES (746) - Item detail:

Position	Code	Options	Description
1	09103011		RT/LT steam pipe GEM
2	26053126		Level probe GEM
3	09102911		Group outward pipe
4	04056716		3/8 safety valve GEM
5	09102811		Group return pipe GEM
6	36361416		Resistance teflon gasket GEM
7	29007011		2GR 3000W 220V resistance
8	25034526		Pressure switch SIRAI
9	09103311		Hot water charge pipe GEM
10	04056916		Water injector 1/4 L joint GEM
11	04057016		1/4M 1/4M 1/4F T joint GEM
12	09103221		SOFIA volumetric counter pipe GEM
13	25034926		nickel plated flow meter
14	09103121		SOFIA 2GR valve pipe GEM
15	09103711		Pressure switch pipe GEM
16	09104712		2GR boiler w/welded flange GEM
17	25034816-01		pressure gauge d50 0:3BAR G1/8

FRAME (733) - Item detail:

Position	Code	Options	Description
1	21058211		chromed toothsie H.22GEM
2	05257615L61		Silver RT flank GEM
2	05257615L65		Black anthracite RT flank GEM
2	05257615L62		Metallized blue RT flank GEM
2	05257615L63		Lucid bronze RT flank GEM
2	05257615L66		2768C Blue RT flank GEM
2	05257615L67		Lucid red RT flank GEM
2	05257615L68		Metallized red RT flank GEM
2	05257615L64		MASTRO RT flank GEM
2	05257615L69		VARENNA RT flank GEM
3	05257715L61		Silver LT flank GEM
3	05257715L65		Black anthracite LT flank GEM
3	05257715L62		Metallized blue LT flank GEM
3	05257715L63		Lucid bronze LT flank GEM
3	05257715L66		2768C Blue LT flank GEM
3	05257715L67		Lucid red LT flank GEM
3	05257715L68		Metallized red LT flank GEM
3	05257715L64		MASTRO LT flank GEM
3	05257715L69		VARENNA LT flank GEM
4	01887711L09		SOF.2GR lucid black base frame
5	01887811		SOFIA 2GR inox frontal panel GEM
6	01887521		high tray grid sofia 2grGEM
9	06025912		drops tray assy sofia 2gr
10	01888411		SOFIA e.v. cover GEM
11	09104513		Reinforced drain pipe GEM
12	01888611		SOFIA 2GR rear panel GEM
13	05257315		Prefomed tab GEM
14	01888811		SOFIA RT lower basin protect. GEM
15	01888911		SOFIA LT lower basin protect. GEM
16	01888711L09		BlackSofia RT/LT flanks fixingGEM
17	19117711		Body support pin GEM
18	06026012		cupsheater grid assy sofia2gr
19	05256915		PLASTIC GRID CUPS-HOLDER

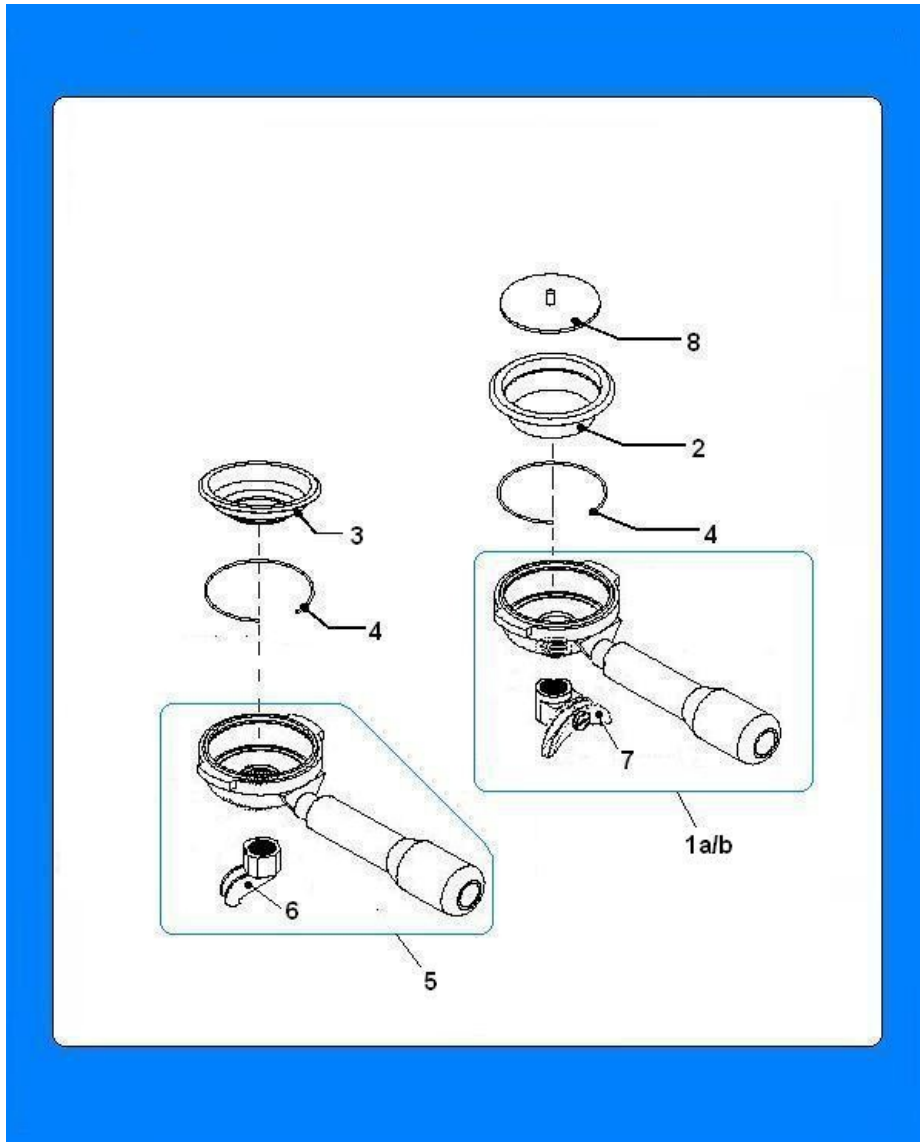
PUMP (734)



PUMP (734) - Item detail:

Position	Code	Options	Description
2	19117411		3/8 ferrule GEM
3	04055716		3/8 M mm12-mm20 aliment.nippleGEM
5	27011516		150Lt pump w/clamp GEM
6	20035216		Pump motor 4P 1V 150W 220V GEM
8	35158016		6,5X18X1,5 ZN plain washer
9	05257815		Pump absorber GEM
10	09104011-01		hose 2200

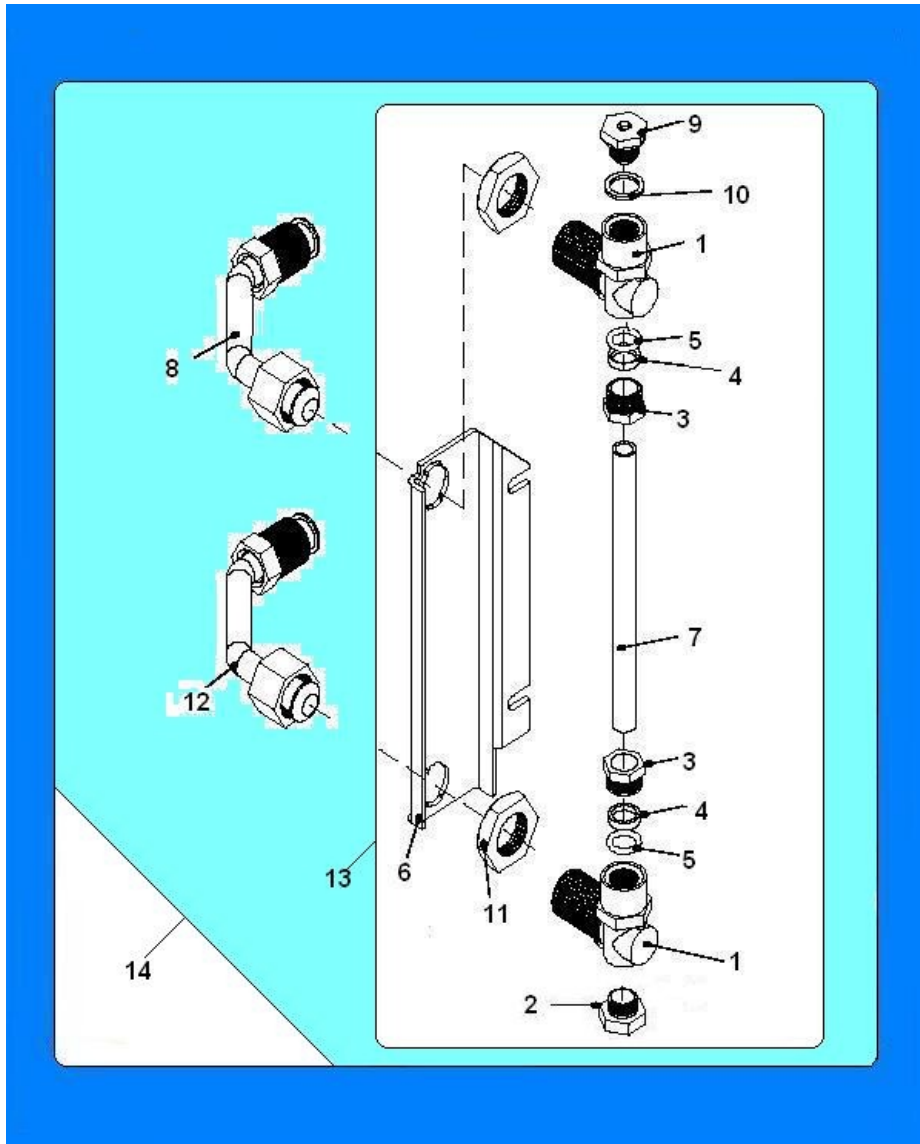
FILTERS HOLDER (736)



FILTERS HOLDER (736) - Item detail:

Position	Code	Options	Description
1	12049310		filter holder 2cups
1	43146616		FILTER HOLDER CAPS EP 2 DOSES
2	16022911		2 coffees filter GEM
3	16022811		1 coffee filter GEM
4	43051916		Filter fixing spring GEM
5	12049210		filter holder 1cup
6	43051816		1way filter carrier spout GEM
7	43052116		2 coffees spout GEM
8	05257215		Blind membrane filter GEM

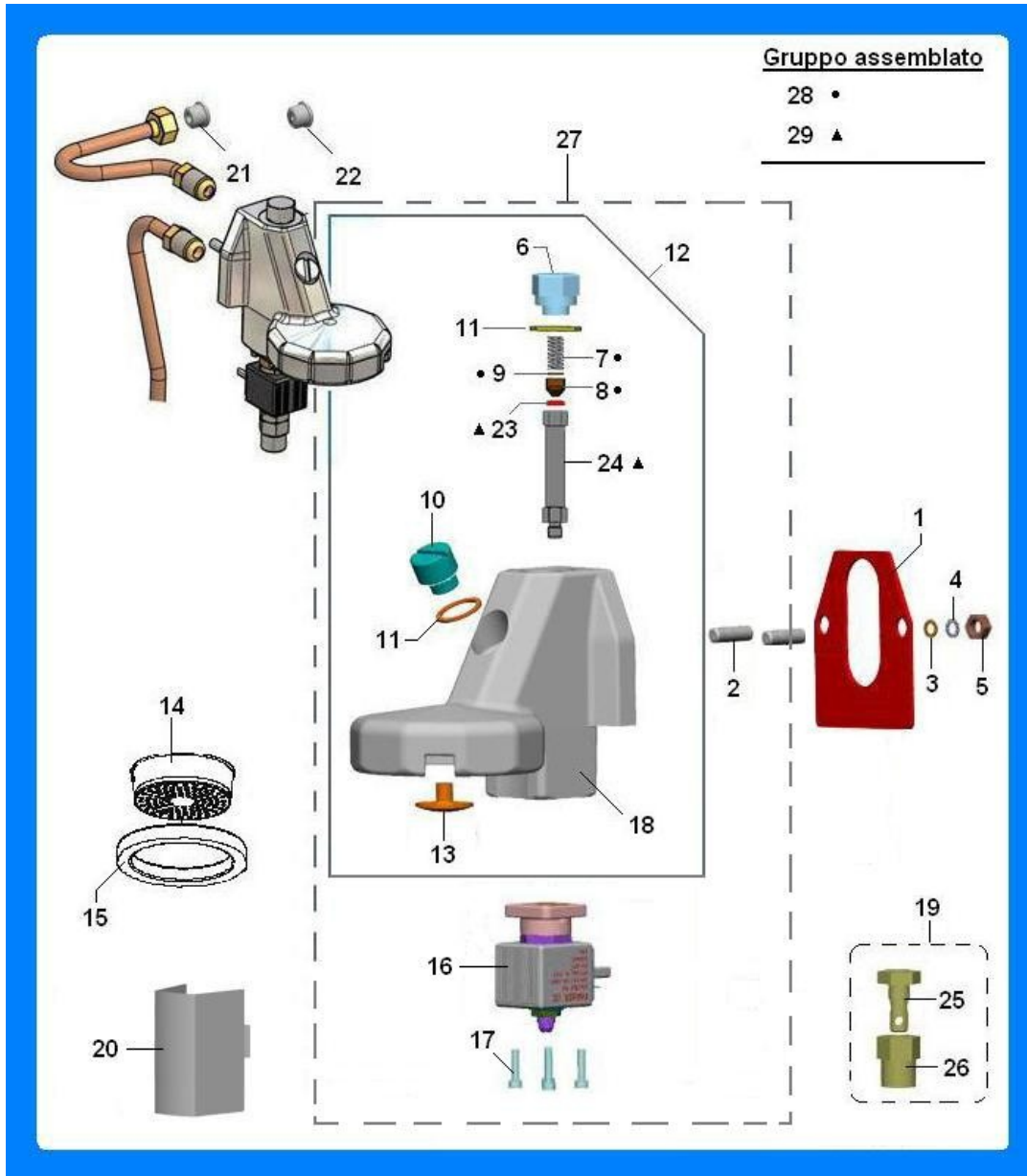
LEVEL ACHIEVEMENT (737)



LEVEL ACHIEVEMENT (737) - Item detail:

Position	Code	Options	Description
1	04055216		Outer level body GEM
2	04055316		1/4 male cap GEM
3	19117611		Level fix ferrule GEM
4	19117511		Level gasket guide ferrule GEM
5	36361216		Level gasket GEM
6	01886711L70		Water charge/drain stirrup GEM
7	05256515		Level glass GEM
8	09103621		Upper level pipe GEM
9	04056816		Air emptiness valve GEM
10	18002526		1/4" copper gasketer
11	19117411		3/8 ferrule GEM
12	09103611		Lower level pipe GEM
13	05265410		level glass assembly
14	43063910		GLASS LEVEL WITH PIPES ASSY

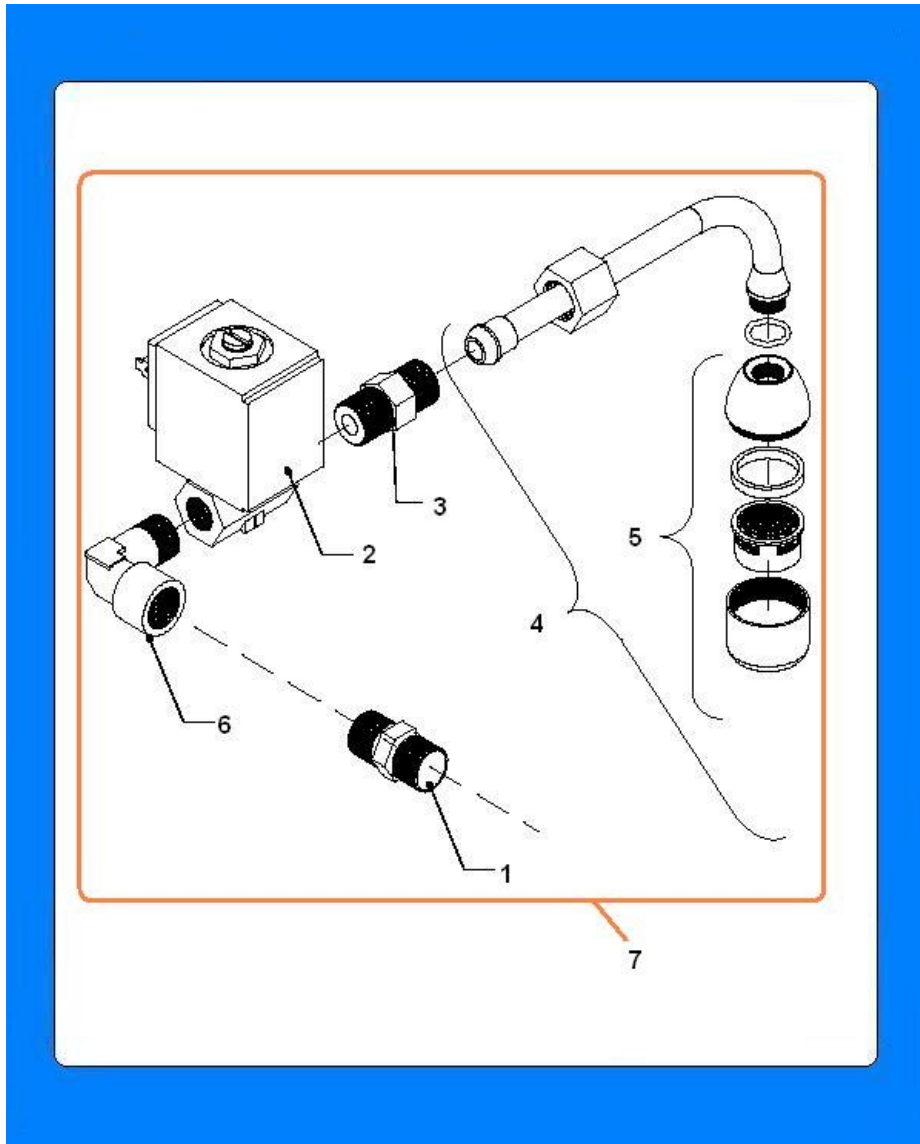
WHOLE GROUP (738)



WHOLE GROUP (738) - Item detail:

Position	Code	Options	Description
1	36361316		Group insulating gasket GEM
2	32346616		M8X27 ZN/B stud screw GEM
3	35160016		Ø 8.3 plain washer
4	35160616		Ø 8.3 self-locking washerODE
5	34103116		8MA hex nutODE
6	43139916		TOP COVER GROUP
7	43125216		spring for gicleur
8	43051116		SOFIA 2GR gicleur GEM
9	43144416		FILTER STAINLESS D7 X GR. AUT.
10	43052416		Coffee group cover GEM
11	18002536		3/8" copper gasketer
12	25034116-01		Lower e.v. group
13	43051216		SOFIA 2GR sprinkler GEM
14	16022711		Shower GEM
15	36361516		Saucer gasket thick.8,5mm GEM
16	25034416		3ways e.v. GEM
17	32065436		4MAX12 TCEI IX screw
18	43143816		COFFEE GROUP SOFIA AUTO
19	04063116		spoutbreaker
20	01888411		SOFIA e.v. cover GEM
21	04056616		tube/4 reducer hole 3,5
22	04056626		tube reducer hole 2mm
23	43113416-01		OR 4x2 SILIC. RED 70 SHORE
24	43144116		column for injector
25	43144716		LONG WATER BREAKER GROUP CHROM
26	43144816		WATER BREAKER G.COVER ES22 H28
27	25035610-01		lower el.valv group assy D.0.7
28	43144616		Injector with spring
29	43144216		column for injector with OR

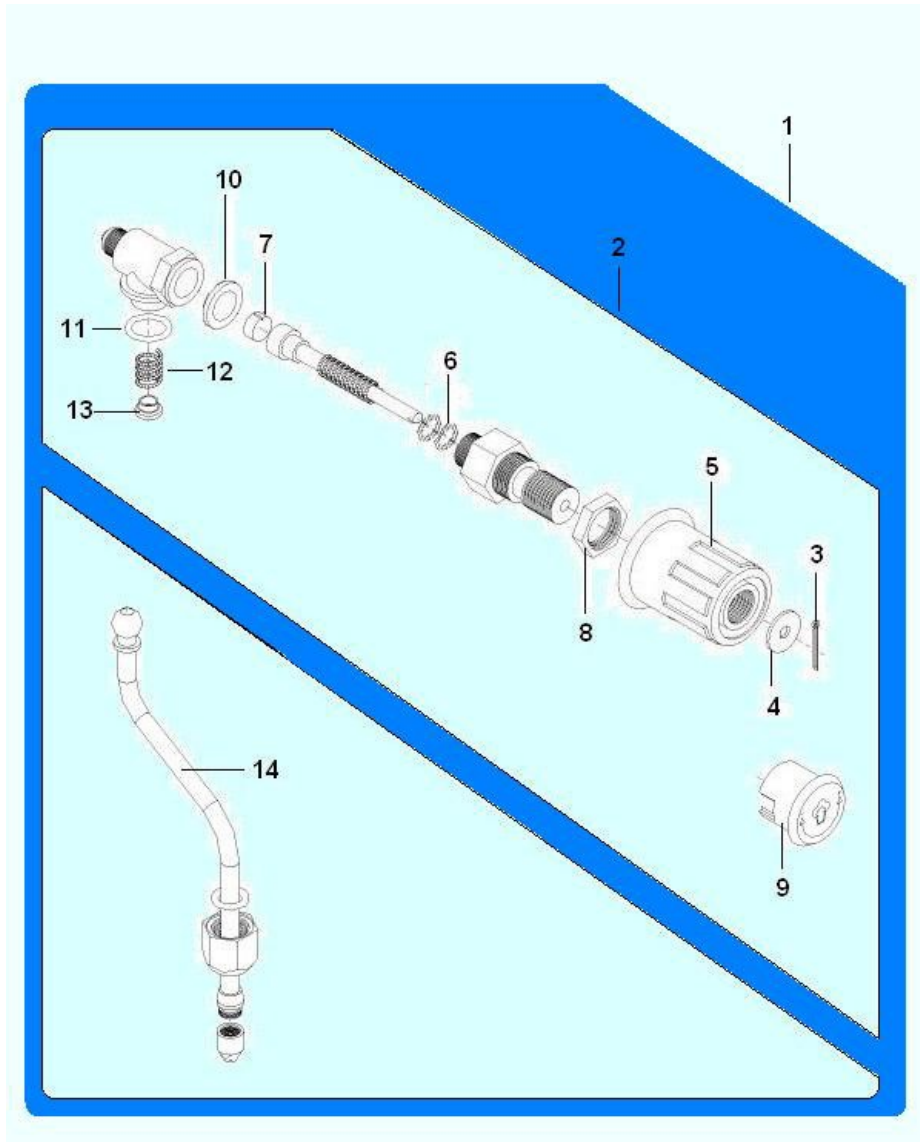
SAMPLING WATER ACHIEVEMENT (739)



SAMPLING WATER ACHIEVEMENT (739) - Item detail:

Position	Code	Options	Description
1	04057116		Fan 1/4 1/4 conic nipple GEM
2	25034216		1/4 220V 2ways e.v. GEM
3	04055516		1/4 M/M nipple GEM
4	04054916		Water charge nozzle GEM
5	43052616		Breakwater with joint GEM
6	04056316		1/4 M/F L joint GEM
7	04061610		ASS. WATER SAMPL. W/WAND

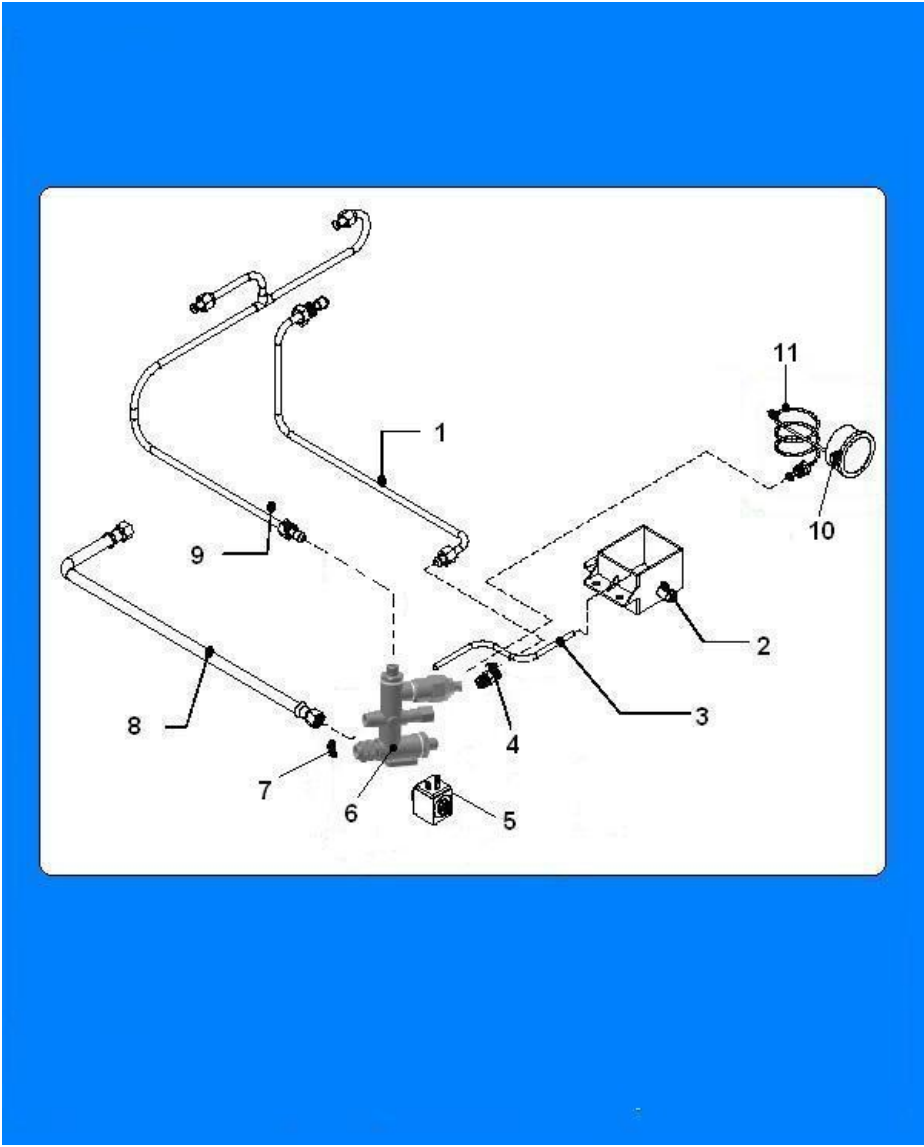
STEAM VALVE (740)



STEAM VALVE (740) - Item detail:

Position	Code	Options	Description
1	43051610-01		steam launch valve body assy
2	04055916		Water steam body tap GEM
3	33057626		SPLIT PIN D. 1.5x15 STAINLESS
4	18004971		forelock washer
5	05276615		KNOB TAP WATER/STEAM
6	43057216		5 gasket GEM
7	43057116		F062 gasket GEM
8	43128416		1/2 G lock nut
9	05276525		cap for steam tap knob
10	18002536		3/8" copper gasketer
11	18011011		21x16,8x2 PTFE teflon washer GEM
12	07034711		Water/steam/cap nozzle spring GEM
13	04058316		Water/steam nozz. spring slideGEM
14	04060116		steam arm IX L.160

BLOCK PIPES (741)



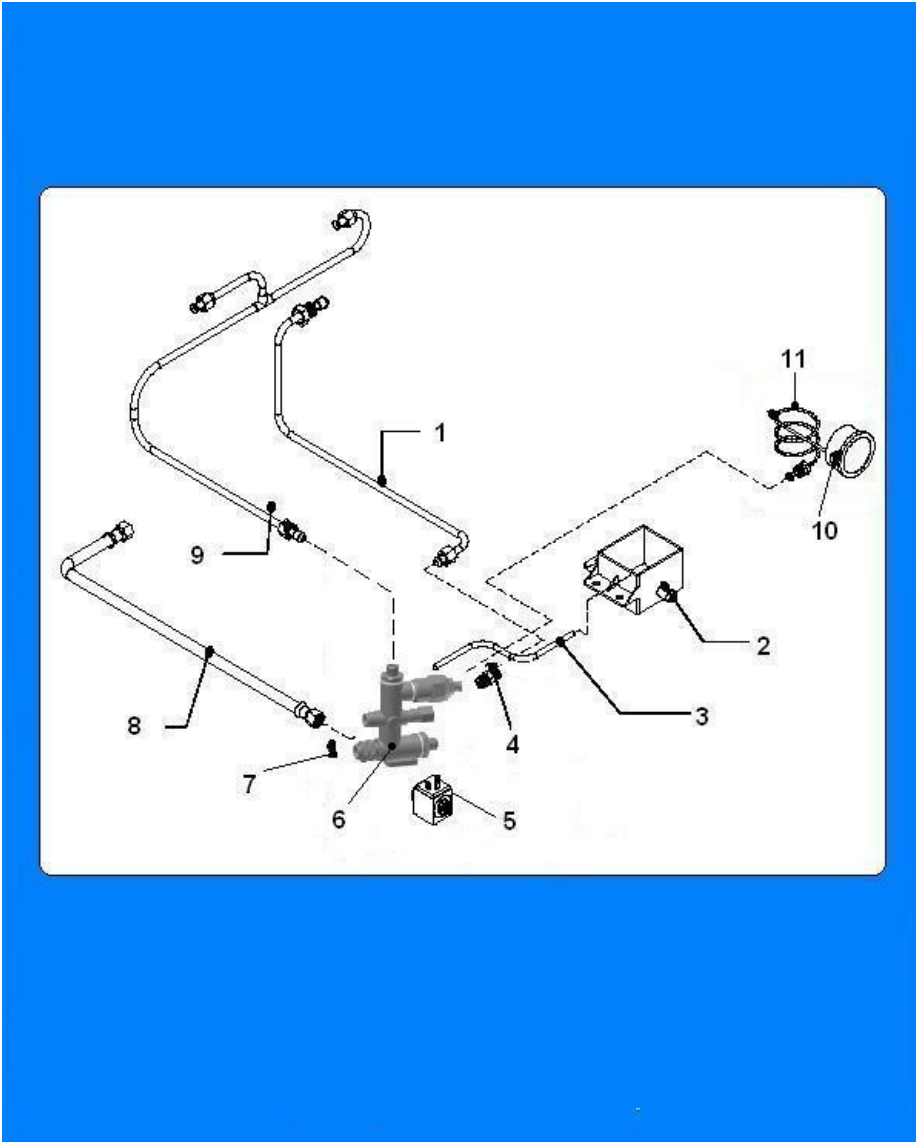
BLOCK PIPES (741) - Item detail:

Position	Code	Options	Description
1	09102711		Water charge pipe GEM
2	05256815		Drain tray GEM
3	09087843-02		7x11 brown silicone pipe
4	04055516		1/4 M/M nipple GEM
5	25034316		2ways e.v. GEM
6	04055126		Light ingot
7	32100316		5max12 br tcei screw
9	09103121		SOFIA 2GR valve pipe GEM
10	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
11	25038126		COPPER CAPIL. 1x2x850 RIV.PVC

Group charts

 **BV 342 - SOFIA**
 **BV342E2G03AR - SOFIA 2GR PULSANTE**

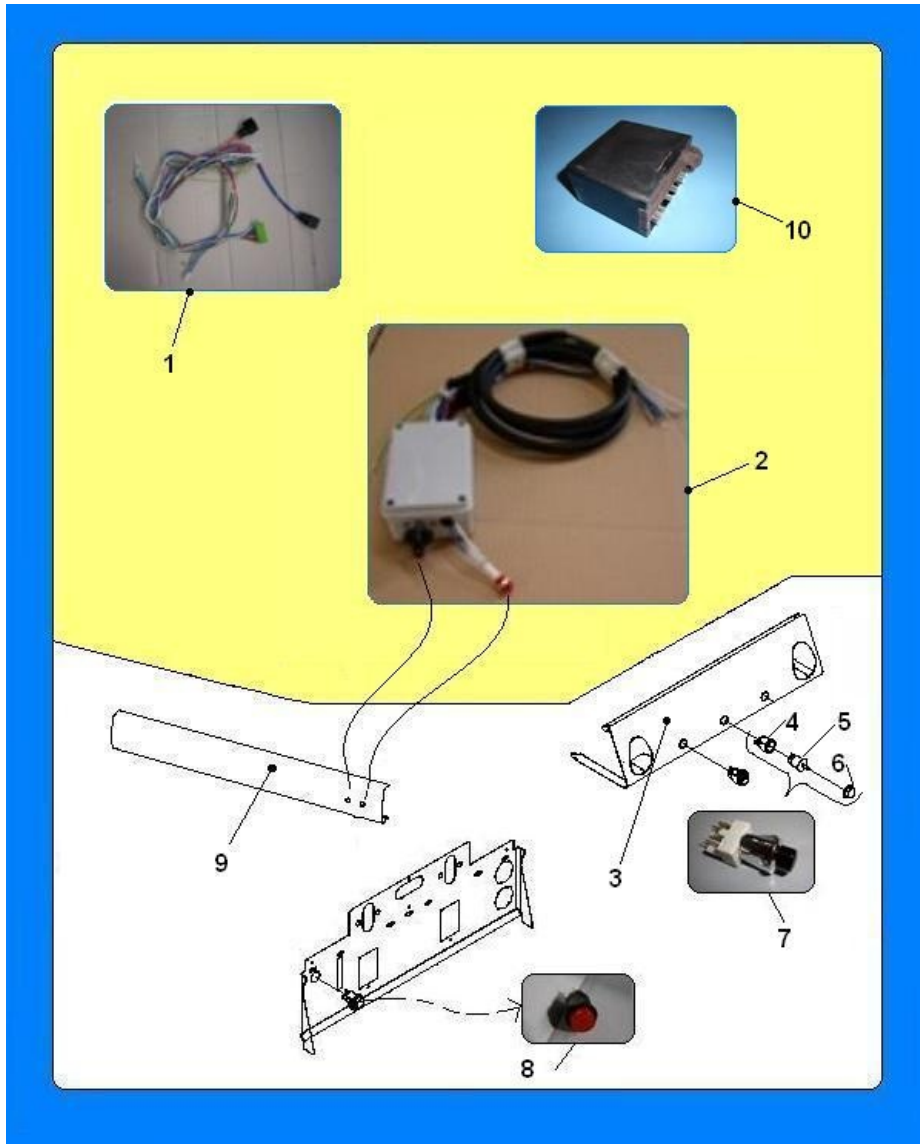
BLOCK PIPES (742)



BLOCK PIPES (742) - Item detail:

Position	Code	Options	Description
1	09102711		Water charge pipe GEM
2	05256815		Drain tray GEM
3	09087843-02		7x11 brown silicone pipe
4	04055516		1/4 M/M nipple GEM
5	25034316		2ways e.v. GEM
6	04055126		Light ingot
7	32100316		5max12 br tcei screw
9	09103111		2GR exchanger pipe GEM
10	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
11	25038126		COPPER CAPIL. 1x2x850 RIV.PVC

ELECTRIC CIRCUIT (745)



ELECTRIC CIRCUIT (745) - Item detail:

Position	Code	Options	Description
1	22188612		SOFIA 2GR button cable GEM
2	26053226		Switch triphasic box shaft 35 GEM
4	05256615		DY chromium-plated oval supp. GEM
5	26053516		16/A 250V bipolar switch GEM
6	05256715		Black oval DY button GEM
7	43052810		Bipolar switch w/supp+button GEM
8	26053416		Red unipolar button w/light GEM
9	01888511		SOFIA 2GR no displ.base front GEM
10	26053616		220V level damper GEM

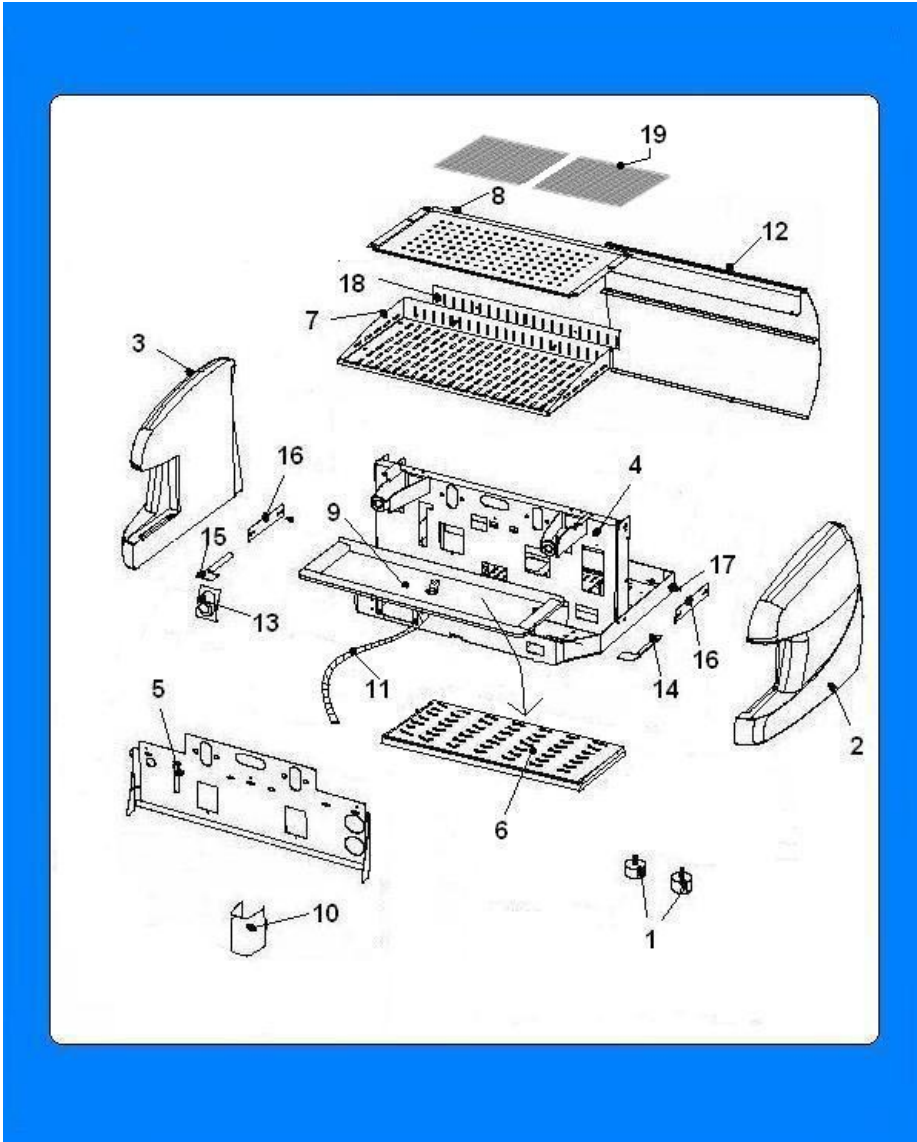
BOILER PIPES (747)



BOILER PIPES (747) - Item detail:

Position	Code	Options	Description
1	09103011		RT/LT steam pipe GEM
2	26053126		Level probe GEM
3	09102911		Group outward pipe
4	04056716		3/8 safety valve GEM
5	09102811		Group return pipe GEM
6	36361416		Resistance teflon gasket GEM
7	29007011		2GR 3000W 220V resistance
8	25034526		Pressure switch SIRAI
9	09103311		Hot water charge pipe GEM
10	09103711		Pressure switch pipe GEM
11	25034816-01		pressure gauge d50 0:3BAR G1/8
12	04056916		Water injector 1/4 L joint GEM
13	04057016		1/4M 1/4M 1/4F T joint GEM
14	09104712		2GR boiler w/welded flange GEM

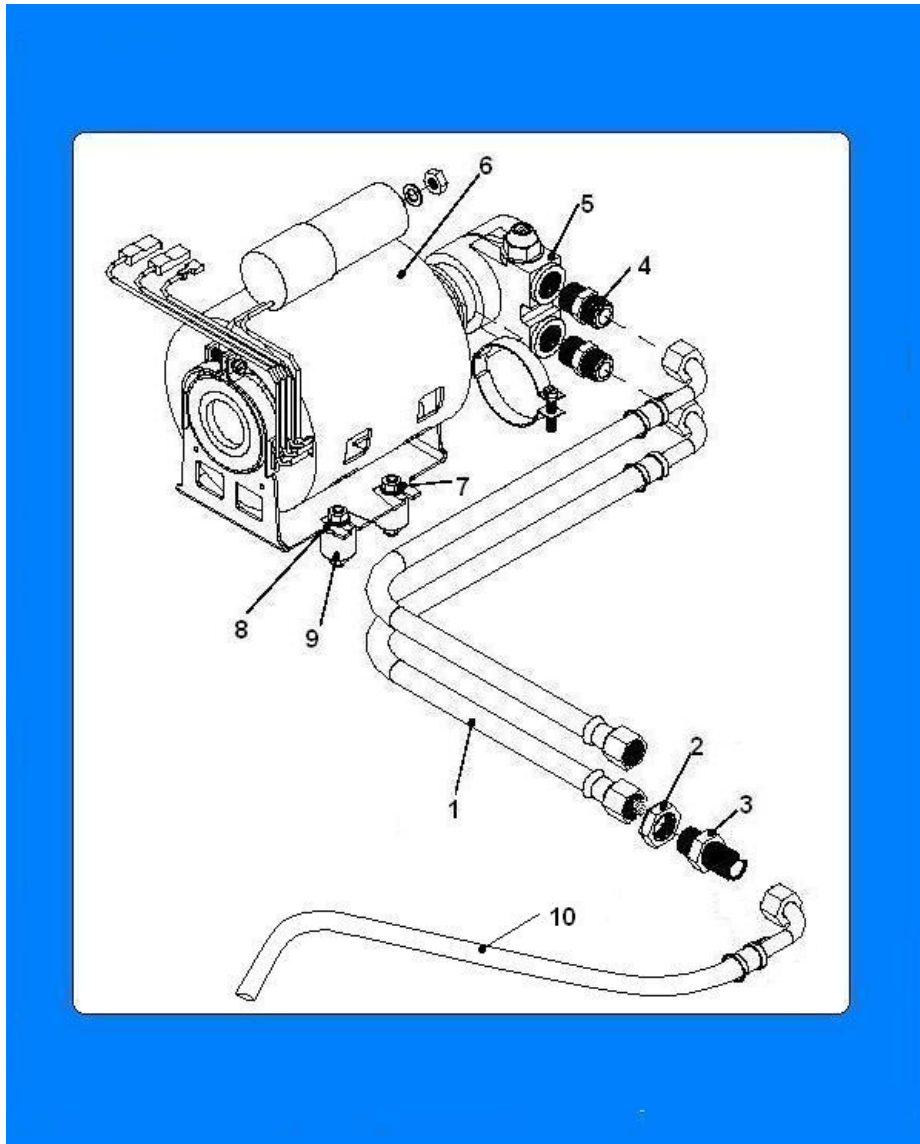
FRAME (733)



FRAME (733) - Item detail:

Position	Code	Options	Description
1	21058211		chromed toothsie H.22GEM
2	05257615L61		Silver RT flank GEM
2	05257615L65		Black anthracite RT flank GEM
2	05257615L62		Metallized blue RT flank GEM
2	05257615L63		Lucid bronze RT flank GEM
2	05257615L66		2768C Blue RT flank GEM
2	05257615L67		Lucid red RT flank GEM
2	05257615L68		Metallized red RT flank GEM
2	05257615L64		MASTRO RT flank GEM
2	05257615L69		VARENNA RT flank GEM
3	05257715L61		Silver LT flank GEM
3	05257715L65		Black anthracite LT flank GEM
3	05257715L62		Metallized blue LT flank GEM
3	05257715L63		Lucid bronze LT flank GEM
3	05257715L66		2768C Blue LT flank GEM
3	05257715L67		Lucid red LT flank GEM
3	05257715L68		Metallized red LT flank GEM
3	05257715L64		MASTRO LT flank GEM
3	05257715L69		VARENNA LT flank GEM
4	01887711L09		SOF.2GR lucid black base frame
5	01887811		SOFIA 2GR inox frontal panel GEM
6	01887521		high tray grid sofia 2grGEM
9	06025912		drops tray assy sofia 2gr
10	01888411		SOFIA e.v. cover GEM
11	09104513		Reinforced drain pipe GEM
12	01888611		SOFIA 2GR rear panel GEM
13	05257315		Prefomed tab GEM
14	01888811		SOFIA RT lower basin protect. GEM
15	01888911		SOFIA LT lower basin protect. GEM
16	01888711L09		BlackSofia RT/LT flanks fixingGEM
17	19117711		Body support pin GEM
18	06026012		cupsheater grid assy sofia2gr
19	05256915		PLASTIC GRID CUPS-HOLDER

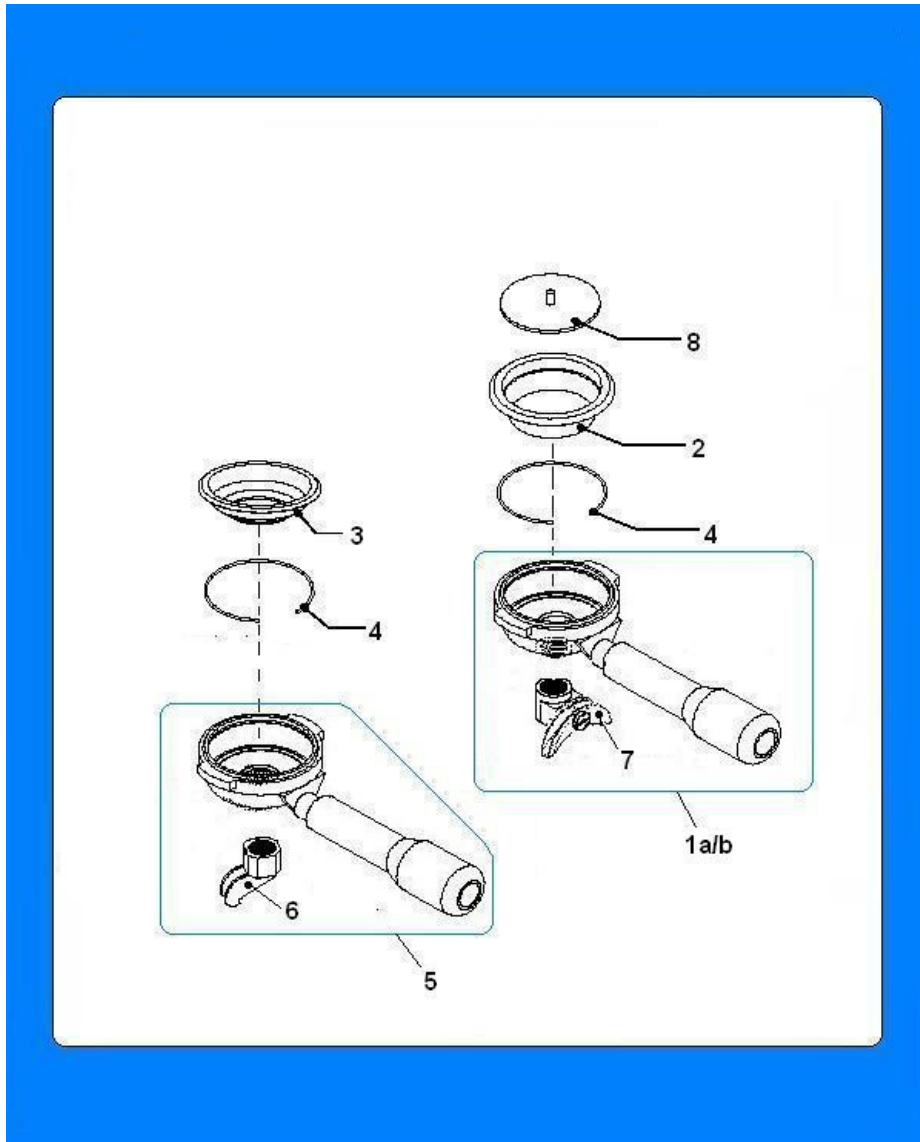
PUMP (734)



PUMP (734) - Item detail:

Position	Code	Options	Description
2	19117411		3/8 ferrule GEM
3	04055716		3/8 M mm12-mm20 aliment.nippleGEM
5	27011516		150Lt pump w/clamp GEM
6	20035216		Pump motor 4P 1V 150W 220V GEM
8	35158016		6,5X18X1,5 ZN plain washer
9	05257815		Pump absorber GEM
10	09104011-01		hose 2200

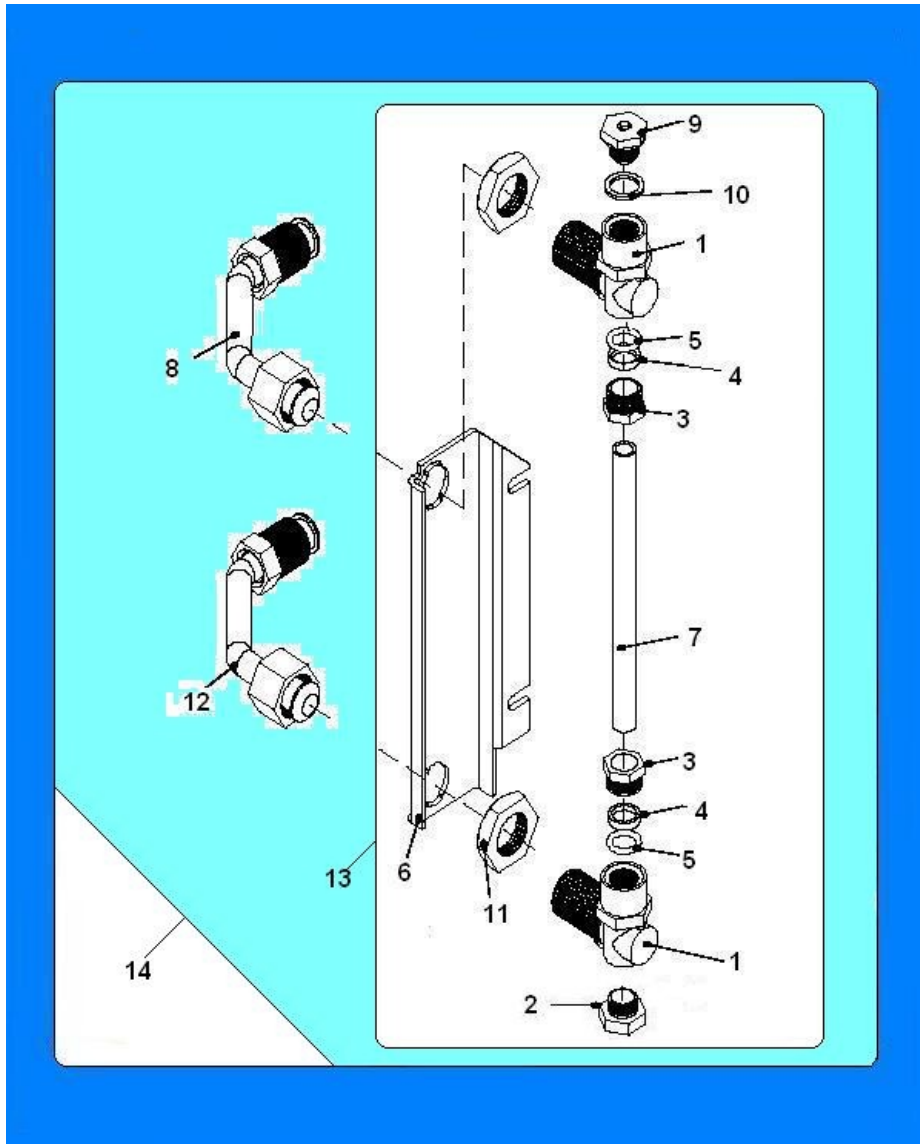
FILTERS HOLDER (736)



FILTERS HOLDER (736) - Item detail:

Position	Code	Options	Description
1	12049310		filter holder 2cups
1	43146616		FILTER HOLDER CAPS EP 2 DOSES
2	16022911		2 coffees filter GEM
3	16022811		1 coffee filter GEM
4	43051916		Filter fixing spring GEM
5	12049210		filter holder 1cup
6	43051816		1way filter carrier spout GEM
7	43052116		2 coffees spout GEM
8	05257215		Blind membrane filter GEM

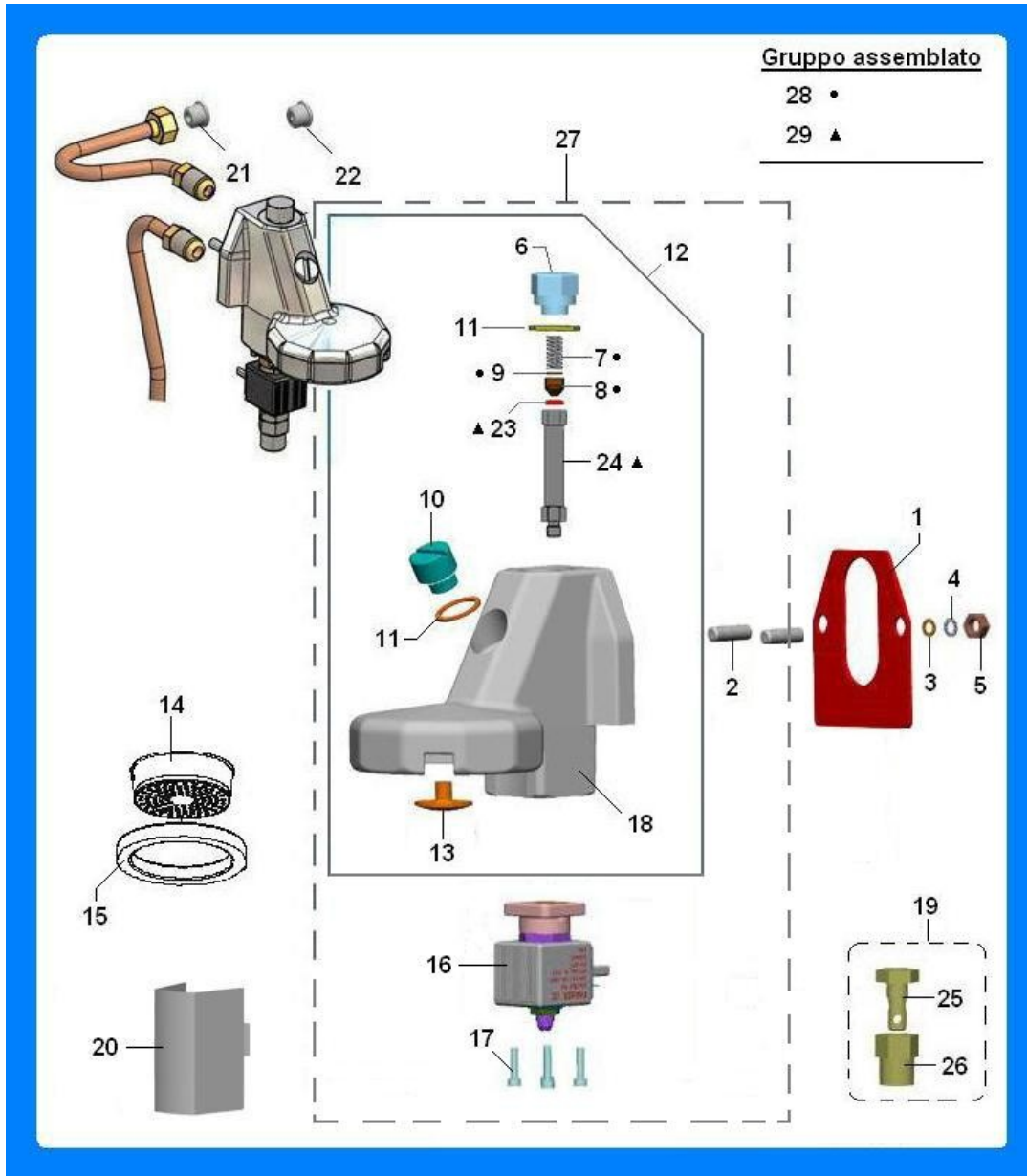
LEVEL ACHIEVEMENT (737)



LEVEL ACHIEVEMENT (737) - Item detail:

Position	Code	Options	Description
1	04055216		Outer level body GEM
2	04055316		1/4 male cap GEM
3	19117611		Level fix ferrule GEM
4	19117511		Level gasket guide ferrule GEM
5	36361216		Level gasket GEM
6	01886711L70		Water charge/drain stirrup GEM
7	05256515		Level glass GEM
8	09103621		Upper level pipe GEM
9	04056816		Air emptiness valve GEM
10	18002526		1/4" copper gasketer
11	19117411		3/8 ferrule GEM
12	09103611		Lower level pipe GEM
13	05265410		level glass assembly
14	43063910		GLASS LEVEL WITH PIPES ASSY

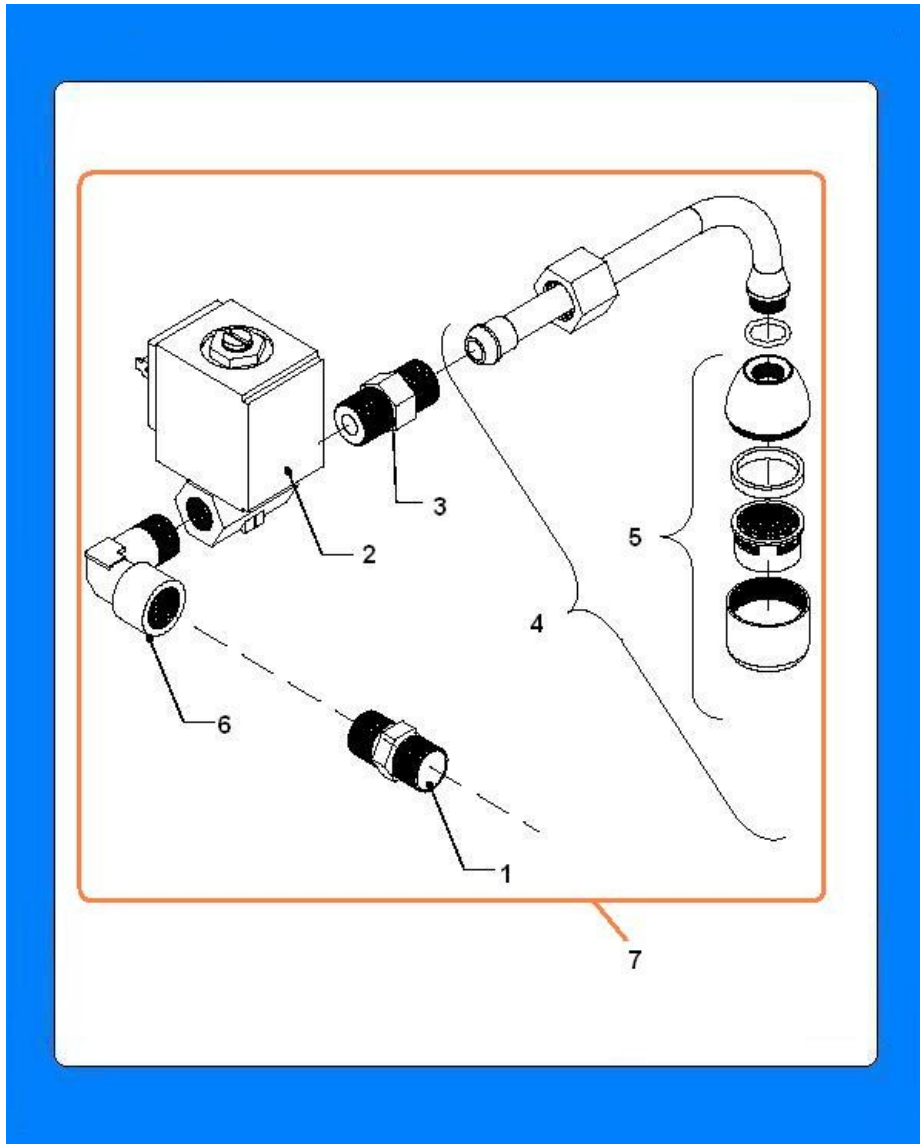
WHOLE GROUP (738)



WHOLE GROUP (738) - Item detail:

Position	Code	Options	Description
1	36361316		Group insulating gasket GEM
2	32346616		M8X27 ZN/B stud screw GEM
3	35160016		Ø 8.3 plain washer
4	35160616		Ø 8.3 self-locking washerODE
5	34103116		8MA hex nutODE
6	43139916		TOP COVER GROUP
7	43125216		spring for gigneur
8	43051116		SOFIA 2GR gigneur GEM
9	43144416		FILTER STAINLESS D7 X GR. AUT.
10	43052416		Coffee group cover GEM
11	18002536		3/8" copper gasketer
12	25034116-01		Lower e.v. group
13	43051216		SOFIA 2GR sprinkler GEM
14	16022711		Shower GEM
15	36361516		Saucer gasket thick.8,5mm GEM
16	25034416		3ways e.v. GEM
17	32065436		4MAX12 TCEI IX screw
18	43143816		COFFEE GROUP SOFIA AUTO
19	04063116		spoutbreaker
20	01888411		SOFIA e.v. cover GEM
21	04056616		tube/4 reducer hole 3,5
22	04056626		tube reducer hole 2mm
23	43113416-01		OR 4x2 SILIC. RED 70 SHORE
24	43144116		column for injector
25	43144716		LONG WATER BREAKER GROUP CHROM
26	43144816		WATER BREAKER G.COVER ES22 H28
27	25035610-01		lower el.valv group assy D.0.7
28	43144616		Injector with spring
29	43144216		column for injector with OR

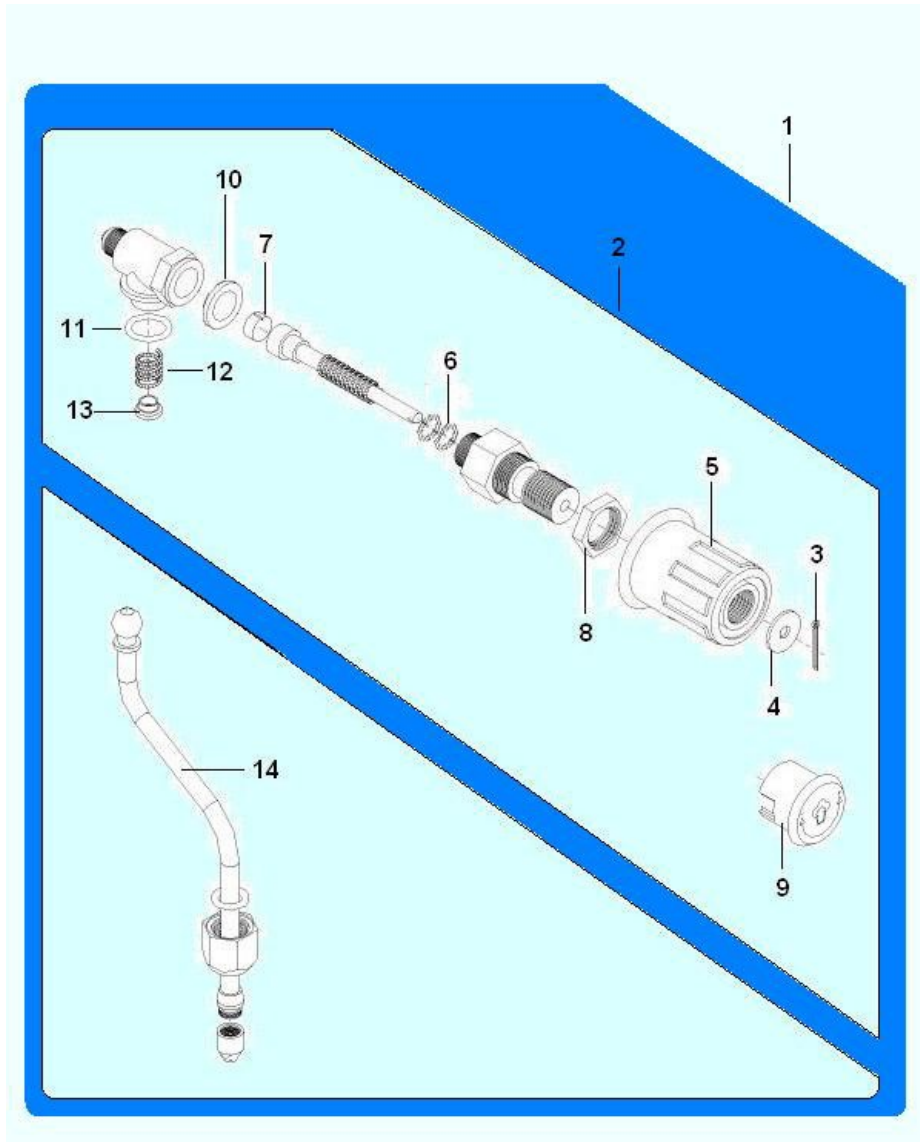
SAMPLING WATER ACHIEVEMENT (739)



SAMPLING WATER ACHIEVEMENT (739) - Item detail:

Position	Code	Options	Description
1	04057116		Fan 1/4 1/4 conic nipple GEM
2	25034216		1/4 220V 2ways e.v. GEM
3	04055516		1/4 M/M nipple GEM
4	04054916		Water charge nozzle GEM
5	43052616		Breakwater with joint GEM
6	04056316		1/4 M/F L joint GEM
7	04061610		ASS. WATER SAMPL. W/WAND

STEAM VALVE (740)



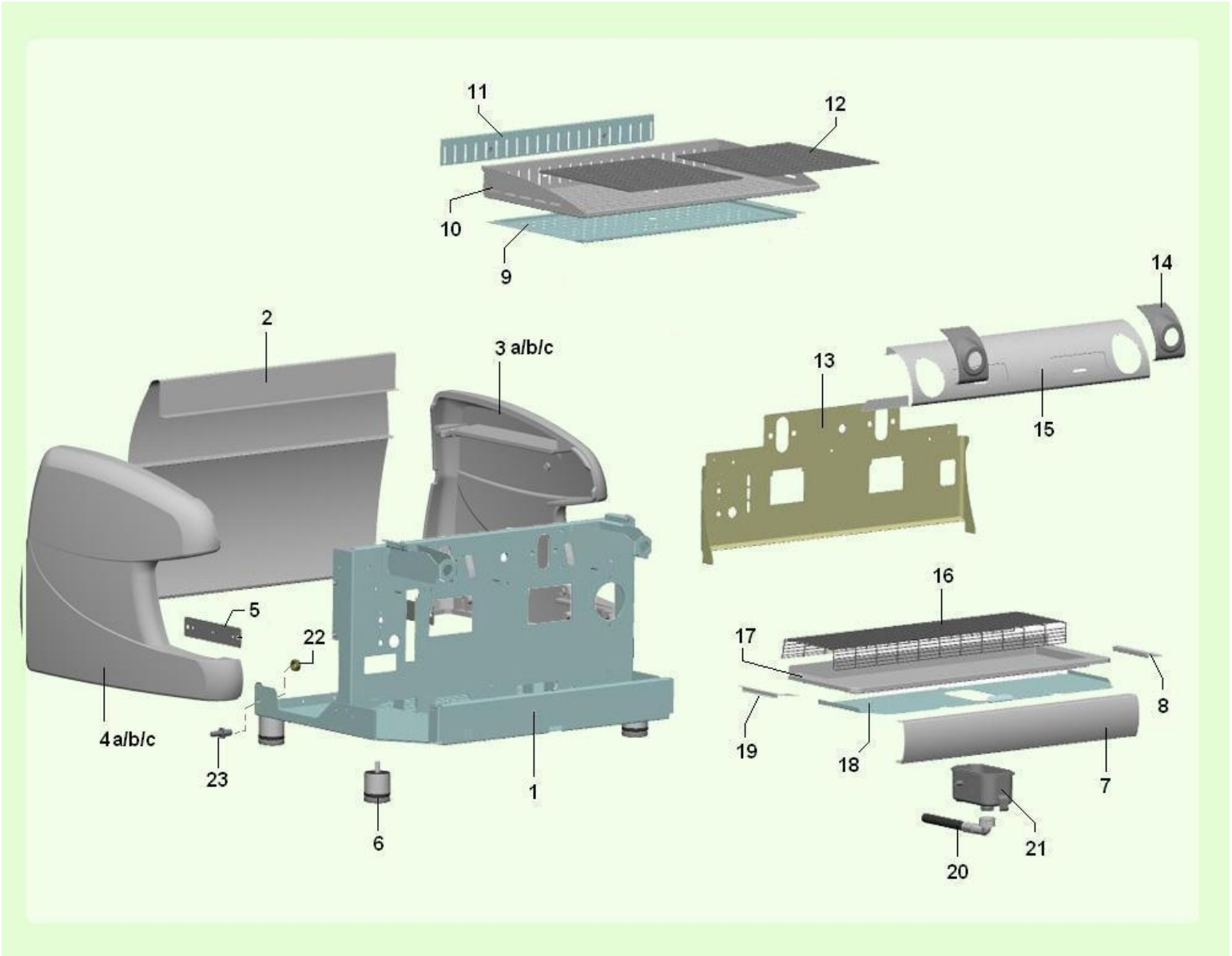
STEAM VALVE (740) - Item detail:

Position	Code	Options	Description
1	43051610-01		steam launch valve body assy
2	04055916		Water steam body tap GEM
3	33057626		SPLIT PIN D. 1.5x15 STAINLESS
4	18004971		forelock washer
5	05276615		KNOB TAP WATER/STEAM
6	43057216		5 gasket GEM
7	43057116		F062 gasket GEM
8	43128416		1/2 G lock nut
9	05276525		cap for steam tap knob
10	18002536		3/8" copper gasketer
11	18011011		21x16,8x2 PTFE teflon washer GEM
12	07034711		Water/steam/cap nozzle spring GEM
13	04058316		Water/steam nozz. spring slideGEM
14	04060116		steam arm IX L.160

Group charts

 **BV 342 - SOFIA**
 **BV342E2G09AR/RT/WT - SOFIA 2GR DOS. RS SILVER/RED/WHITE**

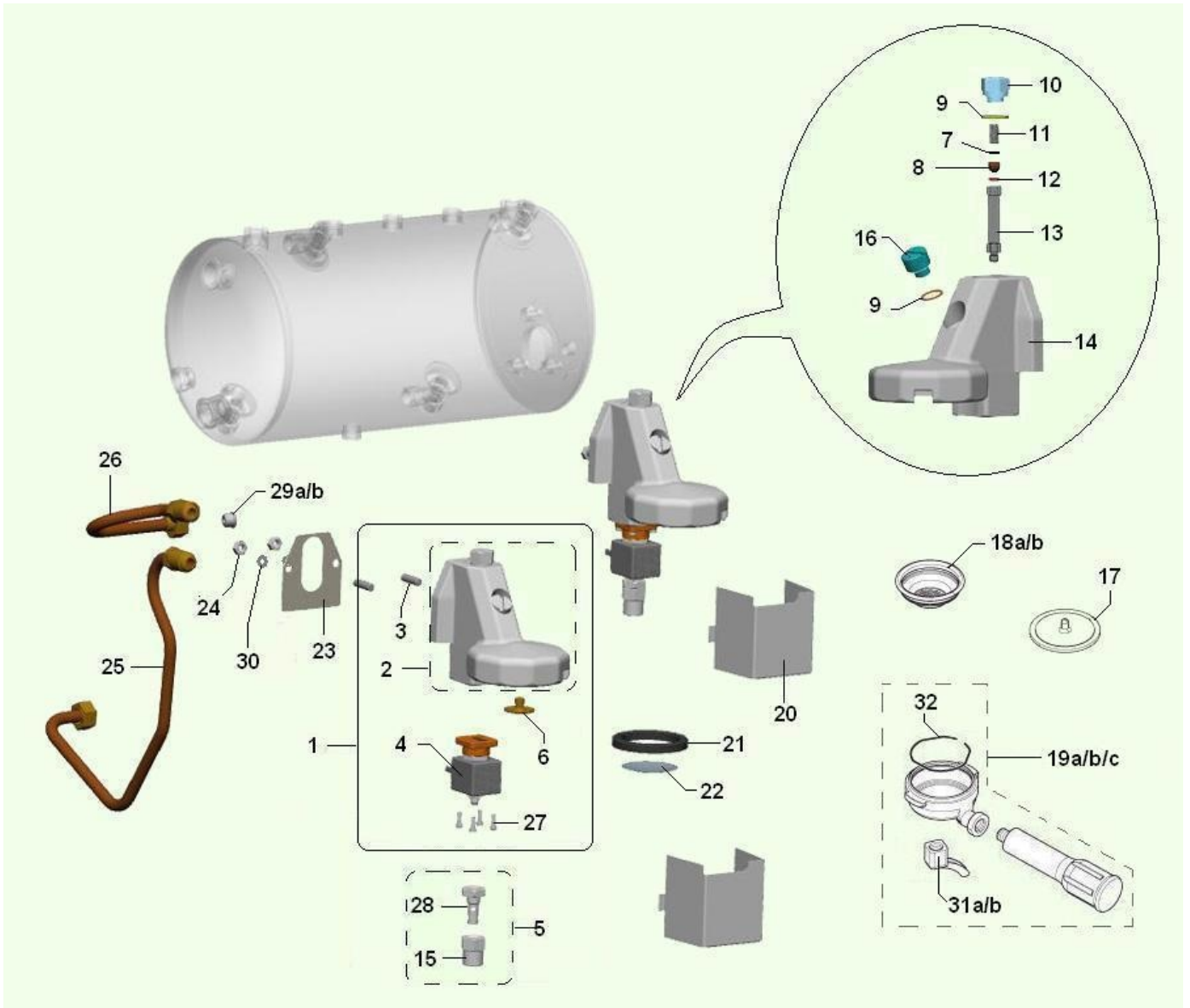
FRAME AND COMPONENTS OF COMPLETION (1212)



FRAME AND COMPONENTS OF COMPLETION (1212) - Item detail:

Position	Code	Options	Description
2	06026612		rear panel assy inox sofia 2gr
3	05257615L61		Silver RT flank GEM
3	05257615L81		RED SIDE COVER DX RAL 3020
3	05257615L80		WHITE SIDE COVER DX RAL 9016
4	05257715L61		Silver LT flank GEM
4	05257715L81		RED SIDE COVER SX RAL 3020
4	05257715L80		WHITE SIDE COVER SX RAL 9016
5	01888711L09		BlackSofia RT/LT flanks fixingGEM
6	21058211		chromed toothsie H.22GEM
7	01903031		Sofia shiny frontal blind base
8	01888811-01		LOWER PROTEC. BASIN SOFIA DX
9	01888111-02		SOFIA 2GR cups basin grid
10	01888011-02		2GR Sophia cupsrest tray
11	06026012		cupsheater grid assy sofia2gr
12	05256915		PLASTIC GRID CUPS-HOLDER
13	01902721-01		frontside panel sofia2gr
14	05257315		Preformed tab GEM
15	06026212		control mask assy sof2gr dosed
16	01887521-01		high tray grid sofia 2gr
17	06025912		drops tray assy sofia 2gr
18	01902511-01		RIPARO ACCESSO SOTTOV.SOFIA2GR
19	01888911-01		LOWER PROTEC. BASIN SOFIA DX
20	09105616-01		reinforc elbow drain pipe G3/4
21	05262015-01M09		drain tank w/ hooks
22	34103116		8MA hex nutODE
23	19117016-01		BVM952 roof pin

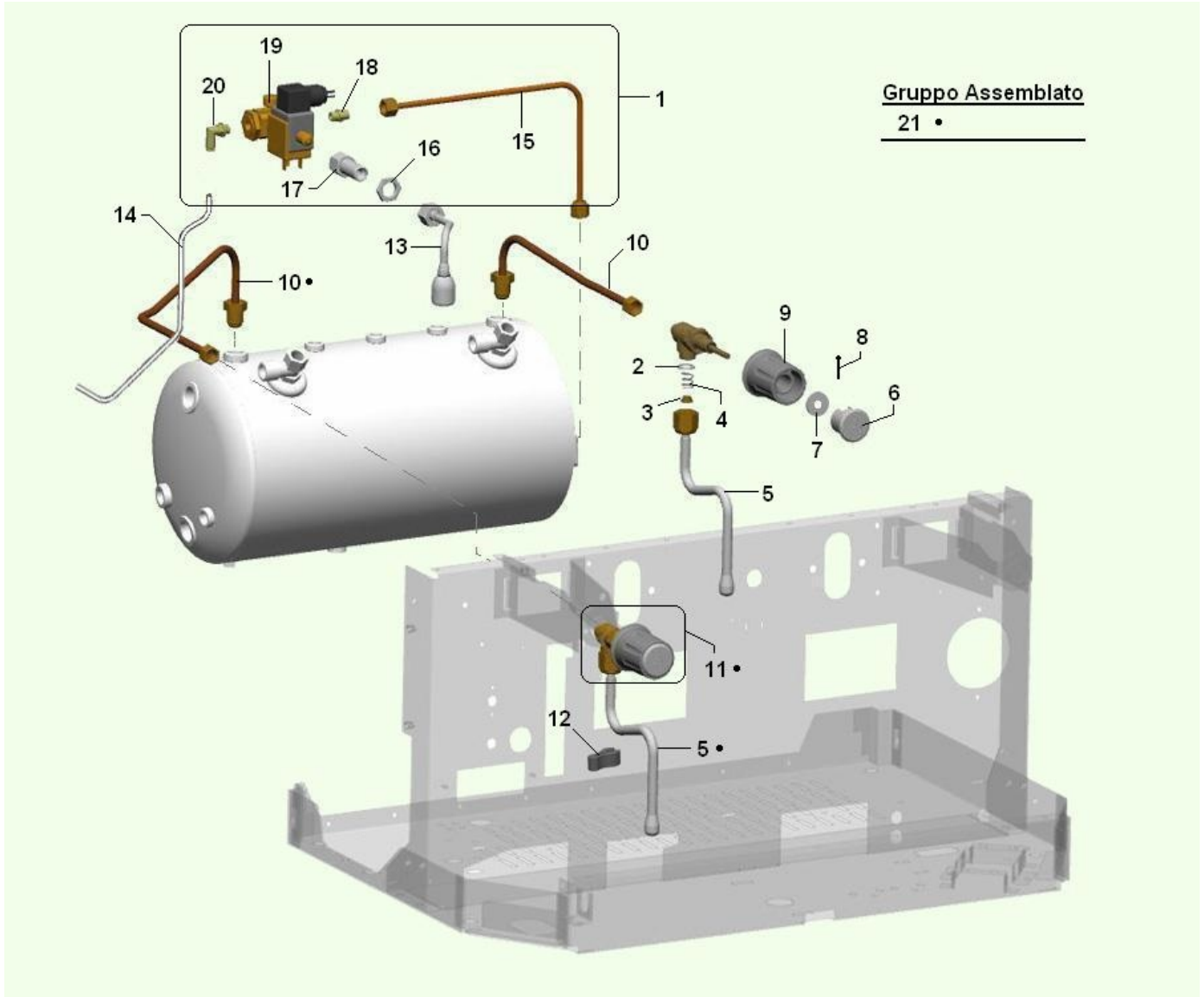
ASSEMBLY GROUP BOTTOM EV (1213)



ASSEMBLY GROUP BOTTOM EV (1213) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01902811		SOFIA group e.v. cover
21	36361516		Saucer gasket thick .8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

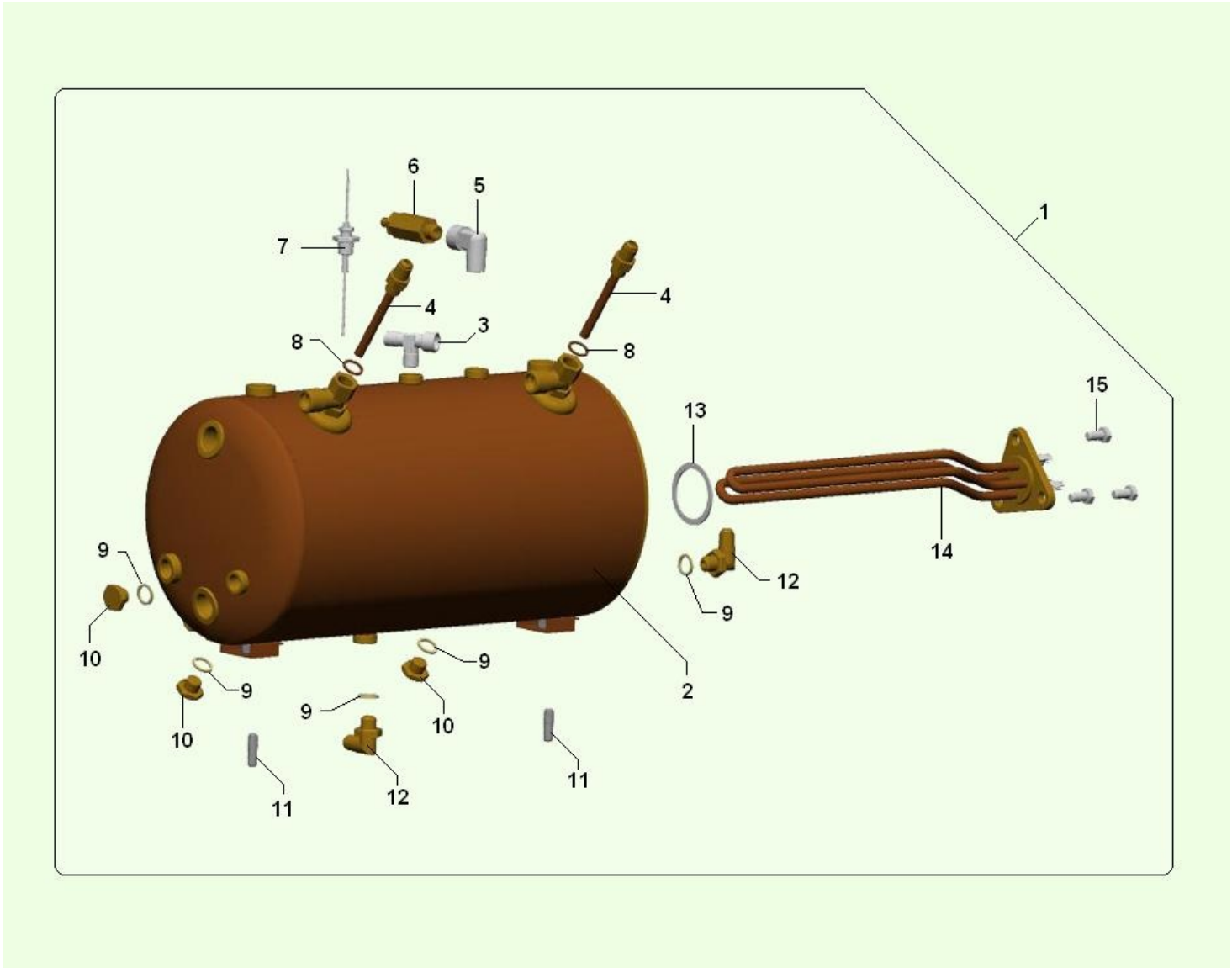
TAP WATER / STEAM (1214)



TAP WATER / STEAM (1214) - Item detail:

Position	Code	Options	Description
1	25038910		mixer assy operated by el.valv
2	18011011		21x16,8x2 PTFE teflon washer GEM
3	04058316		Water/steam nozz. spring slideGEM
4	07034711		Water/steam/cap nozzle spring GEM
5	04060116		steam arm IX L.160
6	05276525		cap for steam tap knob
7	35158016		6,5X18X1,5 ZN plain washer
8	33057626		SPLIT PIN D. 1.5x15 STAINLESS
9	05276615		KNOB TAP WATER/STEAM
10	09103011		RT/LT steam pipe GEM
11	04055916		Water steam body tap GEM
12	05257115		PLASTIC TONGS for STEAM WAND
13	04055816		water pipe EL/92
14	09085413		4x2 teflon pipe581
16	19117421		chromed 3/8 ferrule
17	04066011		Mixer arm sleeve
18	04058616		1/8MM conical nipple
19	25038411-01		mixer tap managed by el.valv.
20	04065336		1/8 w/or pipe 4 rubber connect
21	04061320-01		ASS.STEAM WAND TAP SOFIA

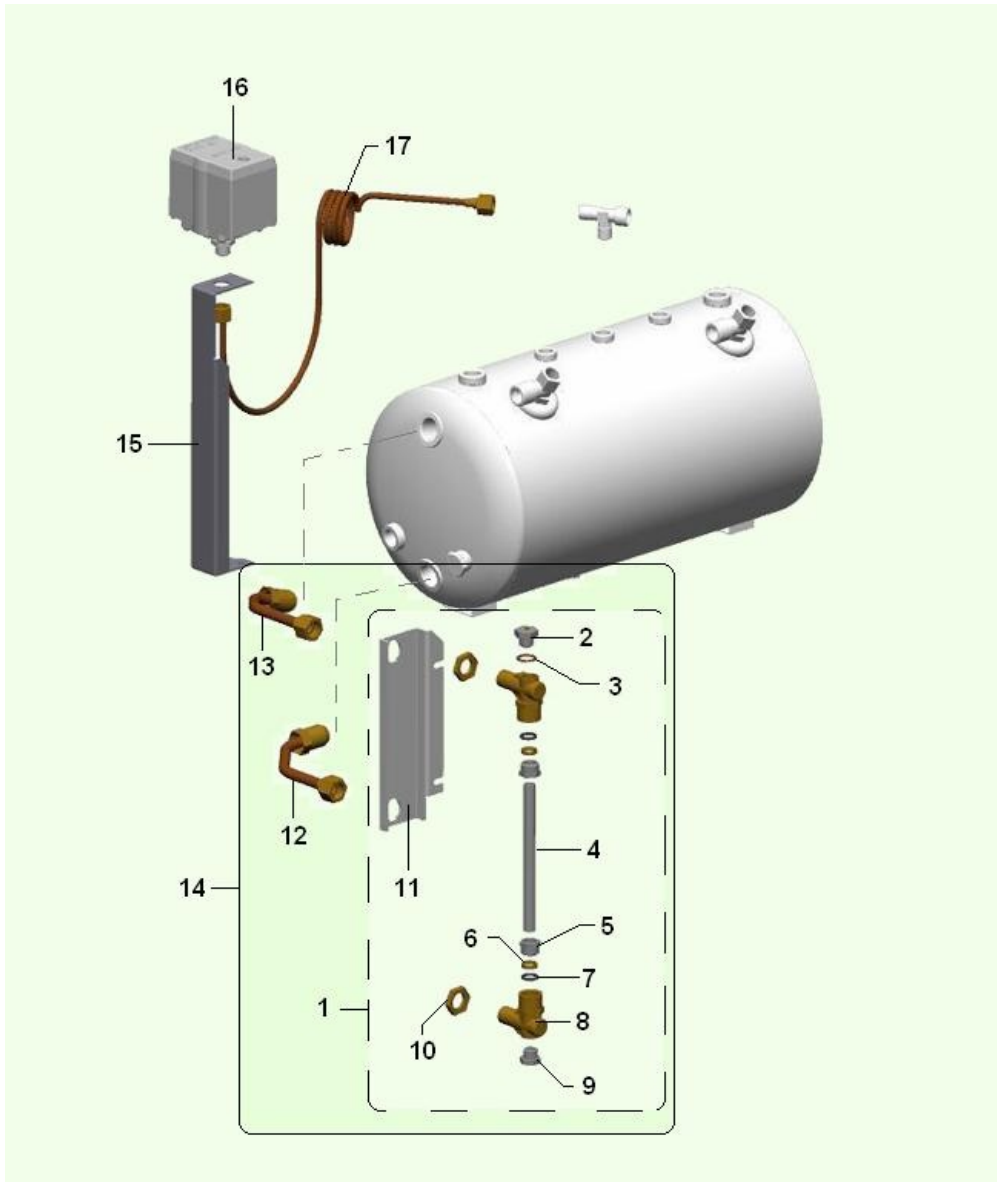
ASSEMBLY BOILER 2GR (1215)



ASSEMBLY BOILER 2GR (1215) - Item detail:

Position	Code	Options	Description
1	85005840		boiler assembly sofia 2gr
2	09104732		boiler Lucia 2gr
3	04057016		1/4M 1/4M 1/4F T joint GEM
4	09105011		injector pipe 70mm
5	04056316		1/4 M/F L joint GEM
6	04056736		1/4 1.6BAR (554/C)safety valve
7	26053126		Level probe GEM
8	18002526		1/4" copper gasketer
9	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
10	04056016		1/4M ISP TAP COD.000141.01.01 GEM
11	32346616		M8X27 ZN/B stud screw GEM
12	04056916		Water injector 1/4 L joint GEM
13	36361416		Resistance teflon gasket GEM
14	29007021		3000W230V 2GR resist w/faston
15	32160416		SCREW TE 8 Mx16 STA/GALVANIZE

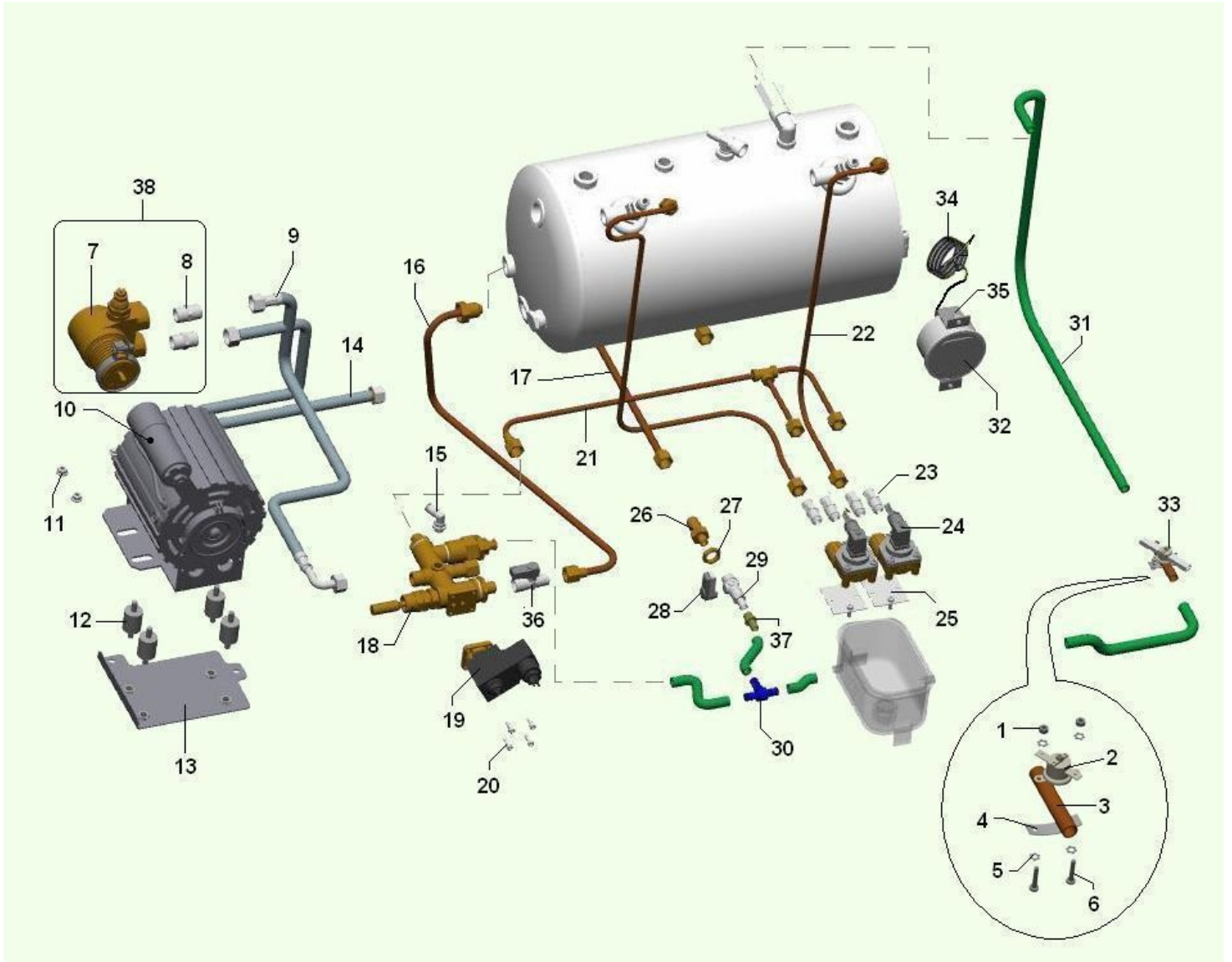
GLASS LEVEL - PRESSOSTAT (1216)



GLASS LEVEL - PRESSOSTAT (1216) - Item detail:

Position	Code	Options	Description
1	05265410		level glass assembly
2	04056816		Air emptiness valve GEM
3	18002526		1/4" copper gasketer
4	05256515		Level glass GEM
5	19117611		Level fix ferrule GEM
6	19117511		Level gasket guide ferrule GEM
7	36361216		Level gasket GEM
8	04055216		Outer level body GEM
9	04055316		1/4 male cap GEM
10	19117411		3/8 ferrule GEM
11	01886711L70		Water charge/drain stirrup GEM
12	09103611		Lower level pipe GEM
13	09103621		Upper level pipe GEM
14	43063910		GLASS LEVEL WITH PIPES ASSY
15	01902311L09		STAFFA FISS. PRESSOSTATO
16	25034526		Pressure switch SIRAI
17	09103711		Pressure switch pipe GEM

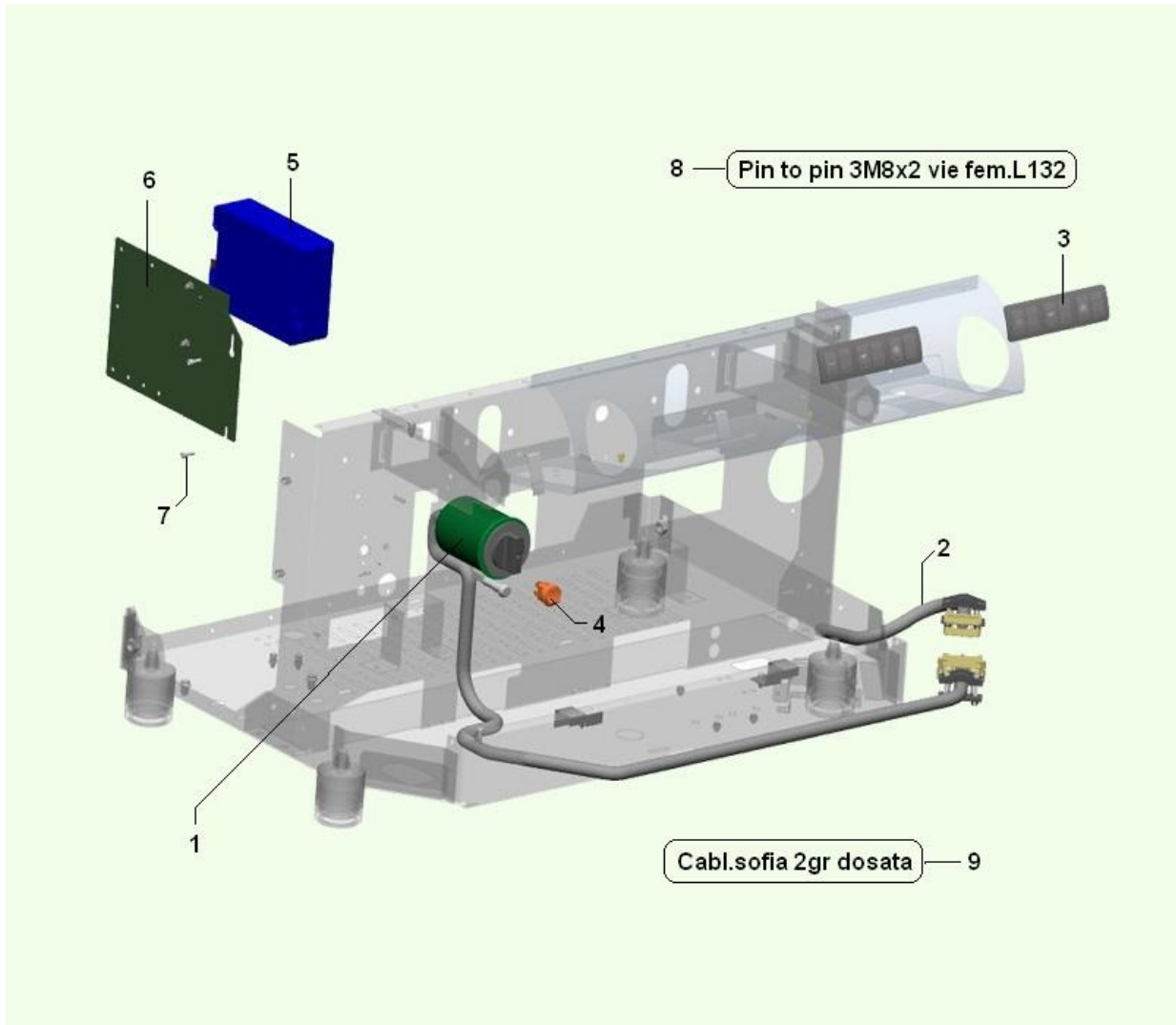
HYDRAULIC CONNECTION (1217)



HYDRAULIC CONNECTION (1217) - Item detail:

Position	Code	Options	Description
1	34102716		M3 hexagonal nut
2	25014936-01		clixon75°Crubber holder
3	09078221-01		CLIXON PIPE
4	01213411		clixon plate
5	35160216		self-locking diam.3.2
6	32025716		3MA x 16 TC screw
7	27011516		150Lt pump w/clamp GEM
9	09103521		Ingot/pump protected pipe L500
10	20035216		Pump motor 4P 1V 150W 220V GEM
11	34115516		M6 nut with washer
12	05257815-01		Pump absorber
13	06025812L09		165W motor plate assy sofia
14	09104011-01		hose 2200
15	04065336		1/8 w/or pipe 4 rubber connect
16	09102711		Water charge pipe GEM
17	09103311		Hot water charge pipe GEM
18	04055136		Lever light ingot
19	25034316		2ways e.v. GEM
20	32065436		4MAX12 TCEI IX screw
21	09103121		SOFIA 2GR valve pipe GEM
22	09103221		SOFIA volumetric counter pipe GEM
23	04056216		1/4 M 1/8 M nipple
24	24021916		flow meter 933-0612/F08 D1,2
25	01902911		Volumetric counter support
26	04066111		G1/4 connection G1/8
27	04014111		hexagonal nut 1/4GASassy
28	05279911		lever for water tap
29	04054716		Micro valve F/F 1/8
30	05277316		RACC. A T 5/16 NYLON 66
31	09087843-02		7x11 brown silicone pipe
32	25035316-01		db scale gauge 63 2.5:16B G1/8
33	25019620		clixon tube assy - 75°
34	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
35	01902411		Manometer fixing stirrup
36	04067416		BALL VALVE MF 1/4 FIL L11mm
37	04032446		1/8" rubber holder connectionassy
38	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT

ELECTRIC COMPONENTS (1218)



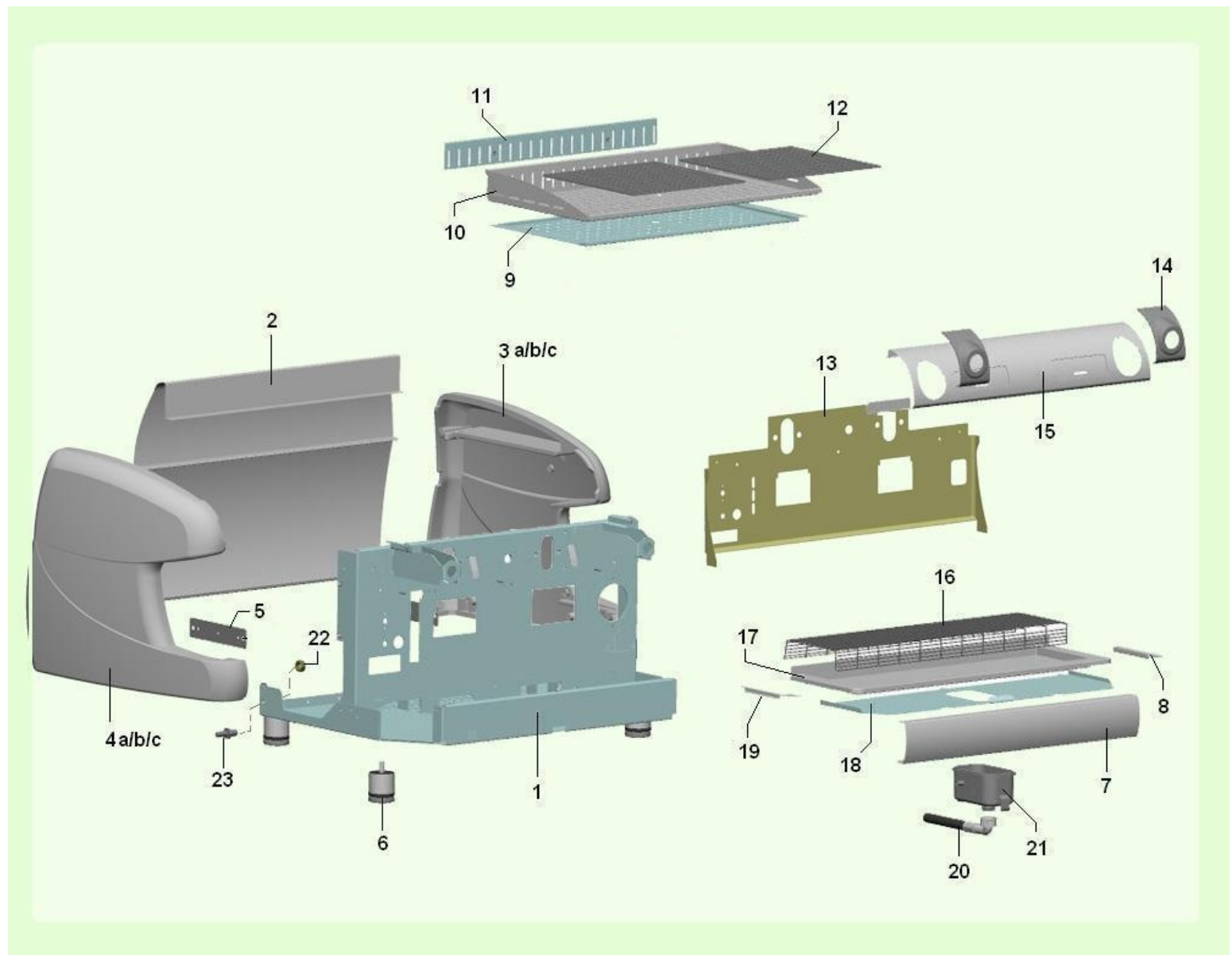
ELECTRIC COMPONENTS (1218) - Item detail:

Position	Code	Options	Description
1	26055636		3phase switch w/prot+conn 2gr
2	22199722		cable 380V Lucia L=2500
3	30267611-01		keyboard sara
4	26057916-01		bipolar switch d.20
5	26056816		board for horeca machines
6	06028112L09		electric box support plate
7	32065436		4MAX12 TCEI IX screw
8	22187412-01		Pin to pin 3M 8X2 2w. fem.L132

Group charts

 **BV 342 - SOFIA**
 **BV342E2G10AR/RT/WT - SOFIA 2GR DOS. RS DISPL. SILVER/RED/WHITE**

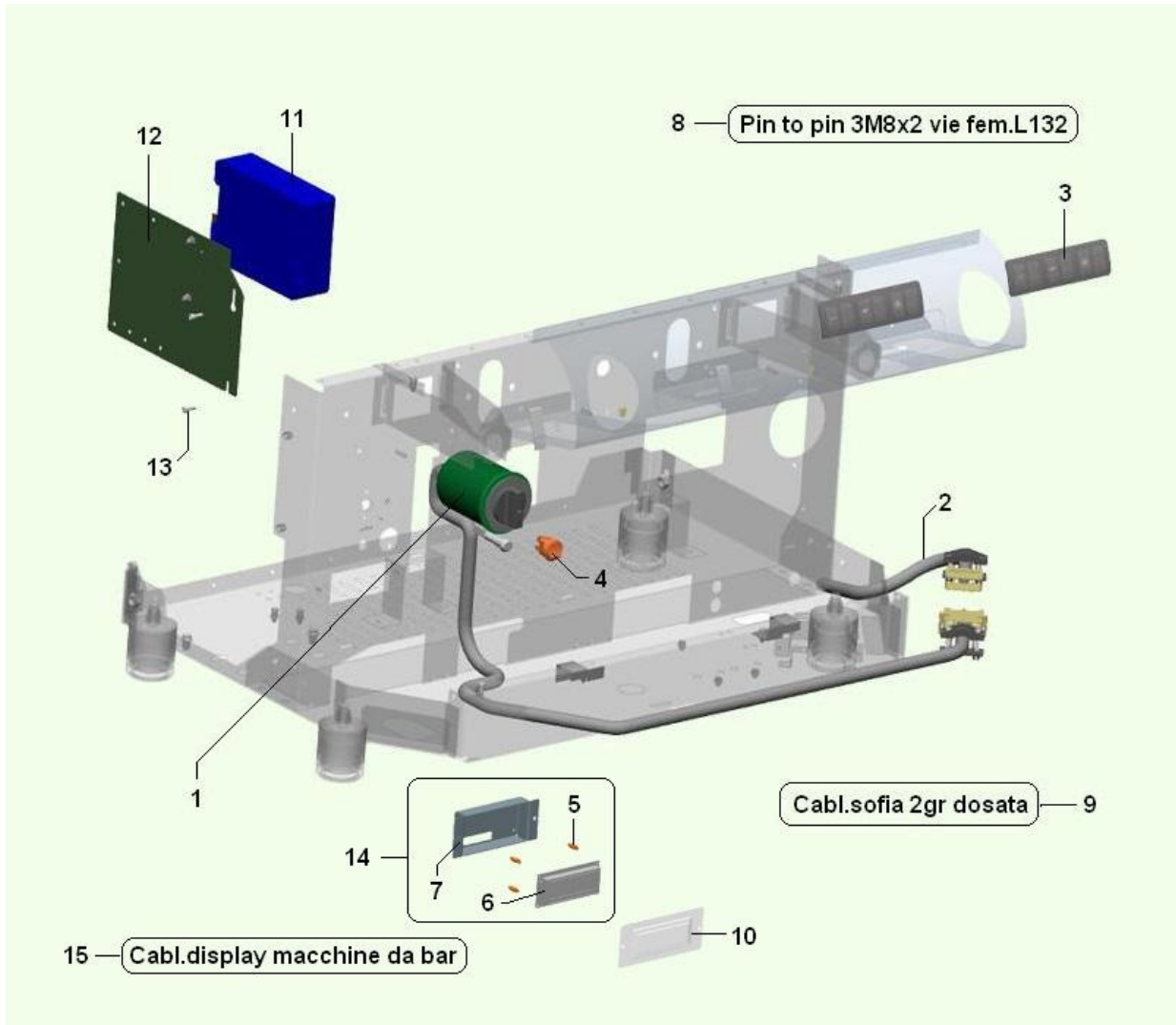
FRAME AND COMPONENTS OF COMPLETION (1219)



FRAME AND COMPONENTS OF COMPLETION (1219) - Item detail:

Position	Code	Options	Description
2	06026612		rear panel assy inox sofia 2gr
3	05257615L61		Silver RT flank GEM
3	05257615L81		RED SIDE COVER DX RAL 3020
3	05257615L80		WHITE SIDE COVER DX RAL 9016
4	05257715L61		Silver LT flank GEM
4	05257715L81		RED SIDE COVER SX RAL 3020
4	05257715L80		WHITE SIDE COVER SX RAL 9016
5	01888711L09		BlackSofia RT/LT flanks fixingGEM
6	21058211		chromed toothsie H.22GEM
7	01903031		Sofia shiny frontal blind base
8	01888811-01		LOWER PROTEC. BASIN SOFIA DX
9	01888111-02		SOFIA 2GR cups basin grid
10	01888011-02		2GR Sophia cupsrest tray
11	06026012		cupsheater grid assy sofia2gr
12	05256915		PLASTIC GRID CUPS-HOLDER
13	01902731		frontside panel sofia2gr displ
14	05257315		Preformed tab GEM
15	06026212		control mask assy sof2gr dosed
16	01887521-01		high tray grid sofia 2gr
17	06025912		drops tray assy sofia 2gr
18	01902511-01		RIPARO ACCESSO SOTTOV.SOFIA2GR
19	01888911-01		LOWER PROTEC. BASIN SOFIA DX
20	09105616-01		reinforc elbow drain pipe G3/4
21	05262015-01M09		drain tank w/ hooks
22	34103116		8MA hex nutODE
23	19117016-01		BVM952 roof pin

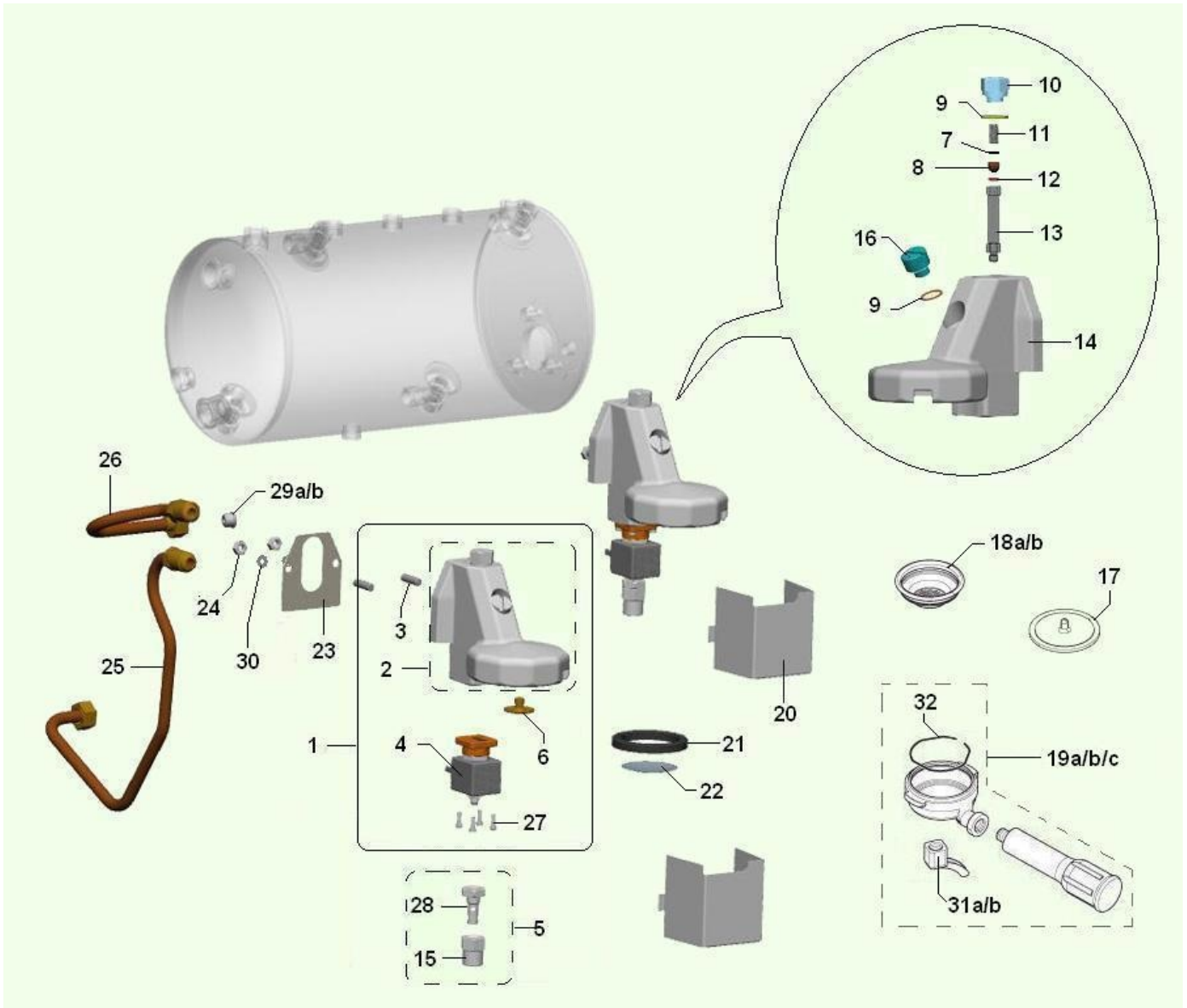
ELECTRIC COMPONENTS (1220)



ELECTRIC COMPONENTS (1220) - Item detail:

Position	Code	Options	Description
1	26055636		3phase switch w/prot+conn 2gr
2	22199722		cable 380V Lucia L=2500
3	30267611-01		keyboard sara
4	26057916-01		bipolar switch d.20
5	33065926		display spacerODE
6	26056912		display for coffee machines
7	01918011L09		display holder
8	22187412-01		Pin to pin 3M 8X2 2w. fem.L132
10	05266115		display protection
11	26056816		board for horeca machines
12	06028112L09		electric box support plate
13	32065436		4MAX12 TCEI IX screw
14	26058210		display assembly
15	22192112		display cable coffee machines

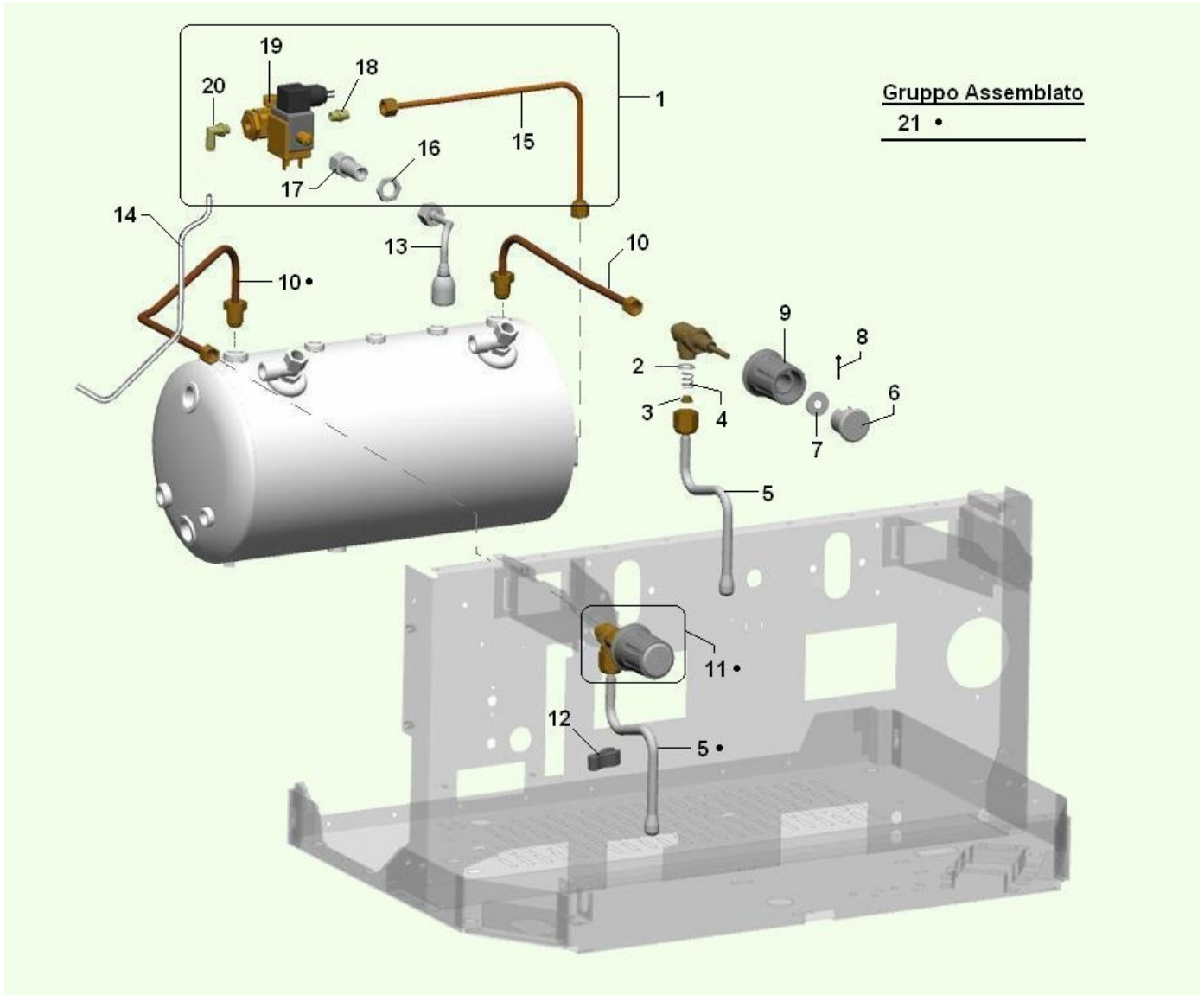
ASSEMBLY GROUP BOTTOM EV (1213)



ASSEMBLY GROUP BOTTOM EV (1213) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01902811		SOFIA group e.v. cover
21	36361516		Saucer gasket thick .8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

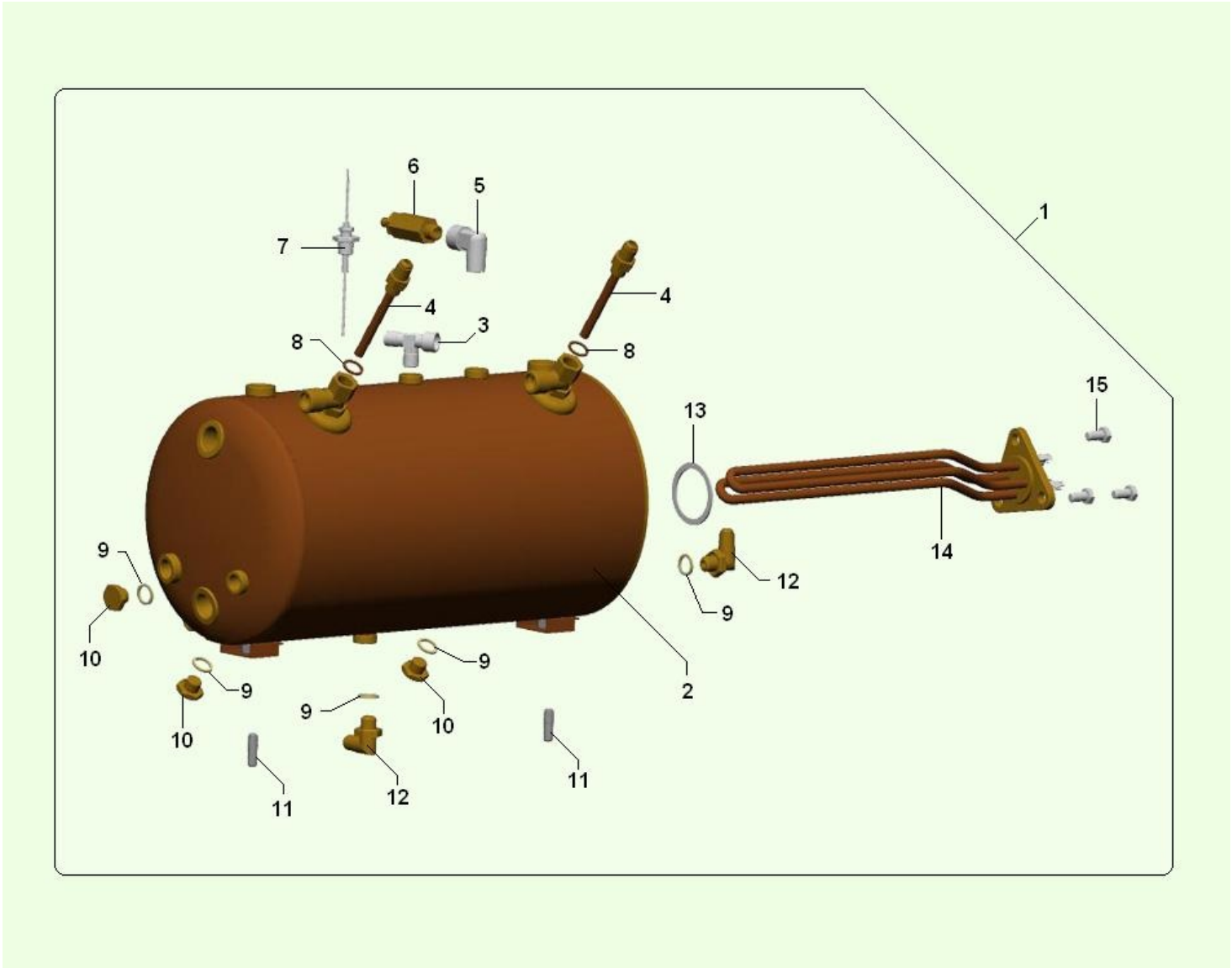
TAP WATER / STEAM (1214)



TAP WATER / STEAM (1214) - Item detail:

Position	Code	Options	Description
1	25038910		mixer assy operated by el.valv
2	18011011		21x16,8x2 PTFE teflon washer GEM
3	04058316		Water/steam nozz. spring slideGEM
4	07034711		Water/steam/cap nozzle spring GEM
5	04060116		steam arm IX L.160
6	05276525		cap for steam tap knob
7	35158016		6,5X18X1,5 ZN plain washer
8	33057626		SPLIT PIN D. 1.5x15 STAINLESS
9	05276615		KNOB TAP WATER/STEAM
10	09103011		RT/LT steam pipe GEM
11	04055916		Water steam body tap GEM
12	05257115		PLASTIC TONGS for STEAM WAND
13	04055816		water pipe EL/92
14	09085413		4x2 teflon pipe581
16	19117421		chromed 3/8 ferrule
17	04066011		Mixer arm sleeve
18	04058616		1/8MM conical nipple
19	25038411-01		mixer tap managed by el.valv.
20	04065336		1/8 w/or pipe 4 rubber connect
21	04061320-01		ASS.STEAM WAND TAP SOFIA

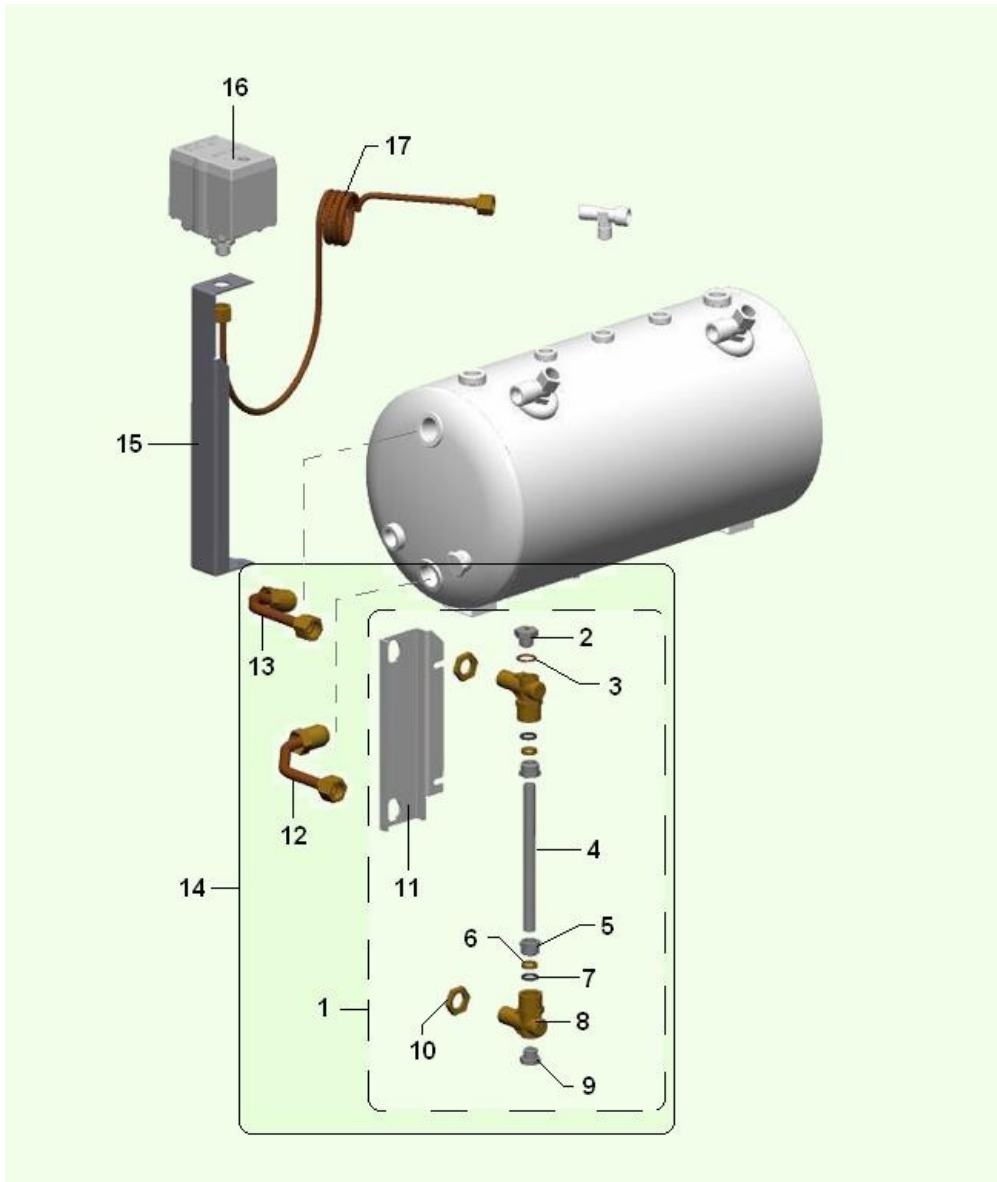
ASSEMBLY BOILER 2GR (1215)



ASSEMBLY BOILER 2GR (1215) - Item detail:

Position	Code	Options	Description
1	85005840		boiler assembly sofia 2gr
2	09104732		boiler Lucia 2gr
3	04057016		1/4M 1/4M 1/4F T joint GEM
4	09105011		injector pipe 70mm
5	04056316		1/4 M/F L joint GEM
6	04056736		1/4 1.6BAR (554/C)safety valve
7	26053126		Level probe GEM
8	18002526		1/4" copper gasketer
9	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
10	04056016		1/4M ISP TAP COD.000141.01.01 GEM
11	32346616		M8X27 ZN/B stud screw GEM
12	04056916		Water injector 1/4 L joint GEM
13	36361416		Resistance teflon gasket GEM
14	29007021		3000W230V 2GR resist w/faston
15	32160416		SCREW TE 8 Mx16 STA/GALVANIZE

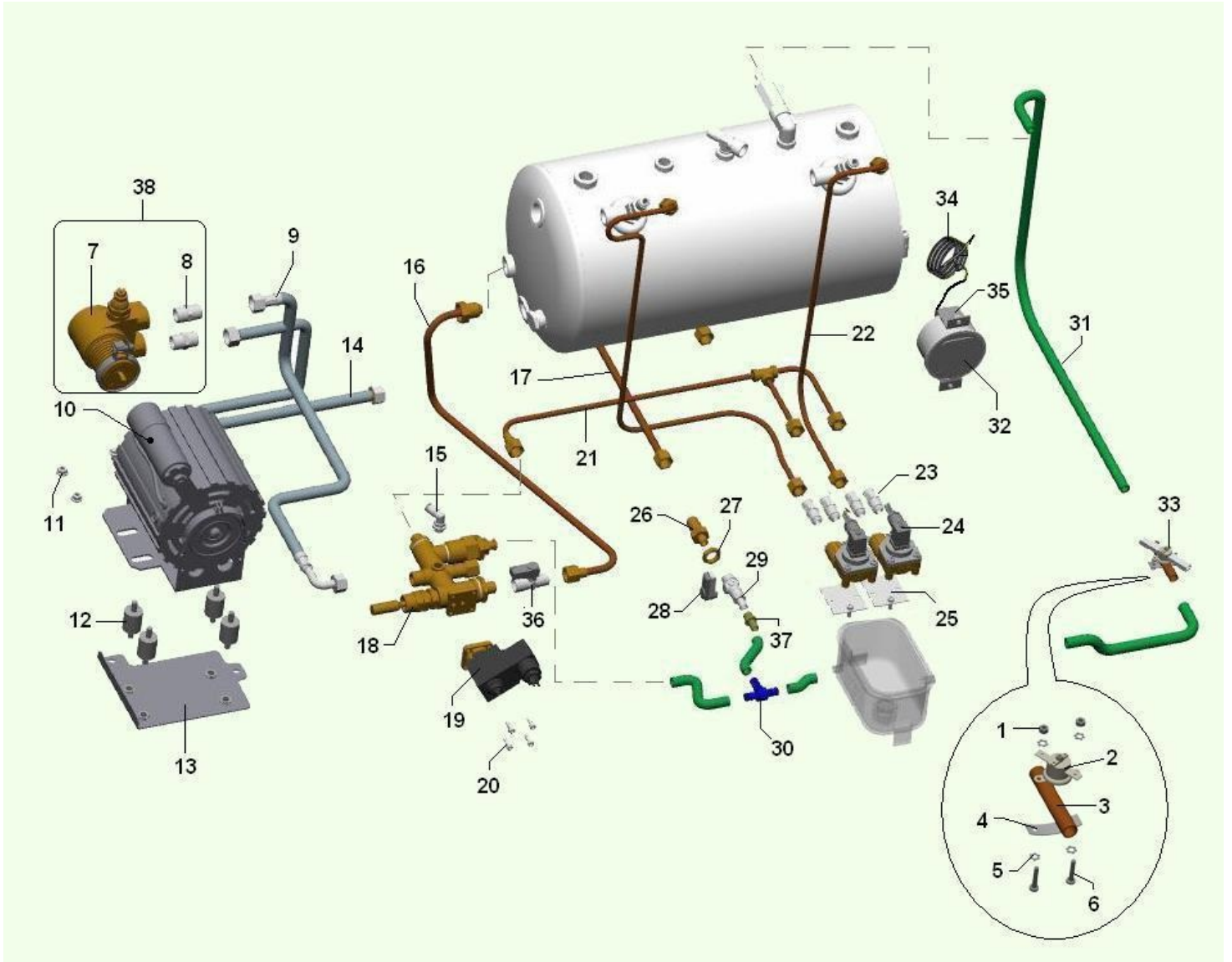
GLASS LEVEL - PRESSOSTAT (1216)



GLASS LEVEL - PRESSOSTAT (1216) - Item detail:

Position	Code	Options	Description
1	05265410		level glass assembly
2	04056816		Air emptiness valve GEM
3	18002526		1/4" copper gasketer
4	05256515		Level glass GEM
5	19117611		Level fix ferrule GEM
6	19117511		Level gasket guide ferrule GEM
7	36361216		Level gasket GEM
8	04055216		Outer level body GEM
9	04055316		1/4 male cap GEM
10	19117411		3/8 ferrule GEM
11	01886711L70		Water charge/drain stirrup GEM
12	09103611		Lower level pipe GEM
13	09103621		Upper level pipe GEM
14	43063910		GLASS LEVEL WITH PIPES ASSY
15	01902311L09		STAFFA FISS. PRESSOSTATO
16	25034526		Pressure switch SIRAI
17	09103711		Pressure switch pipe GEM

HYDRAULIC CONNECTION (1217)



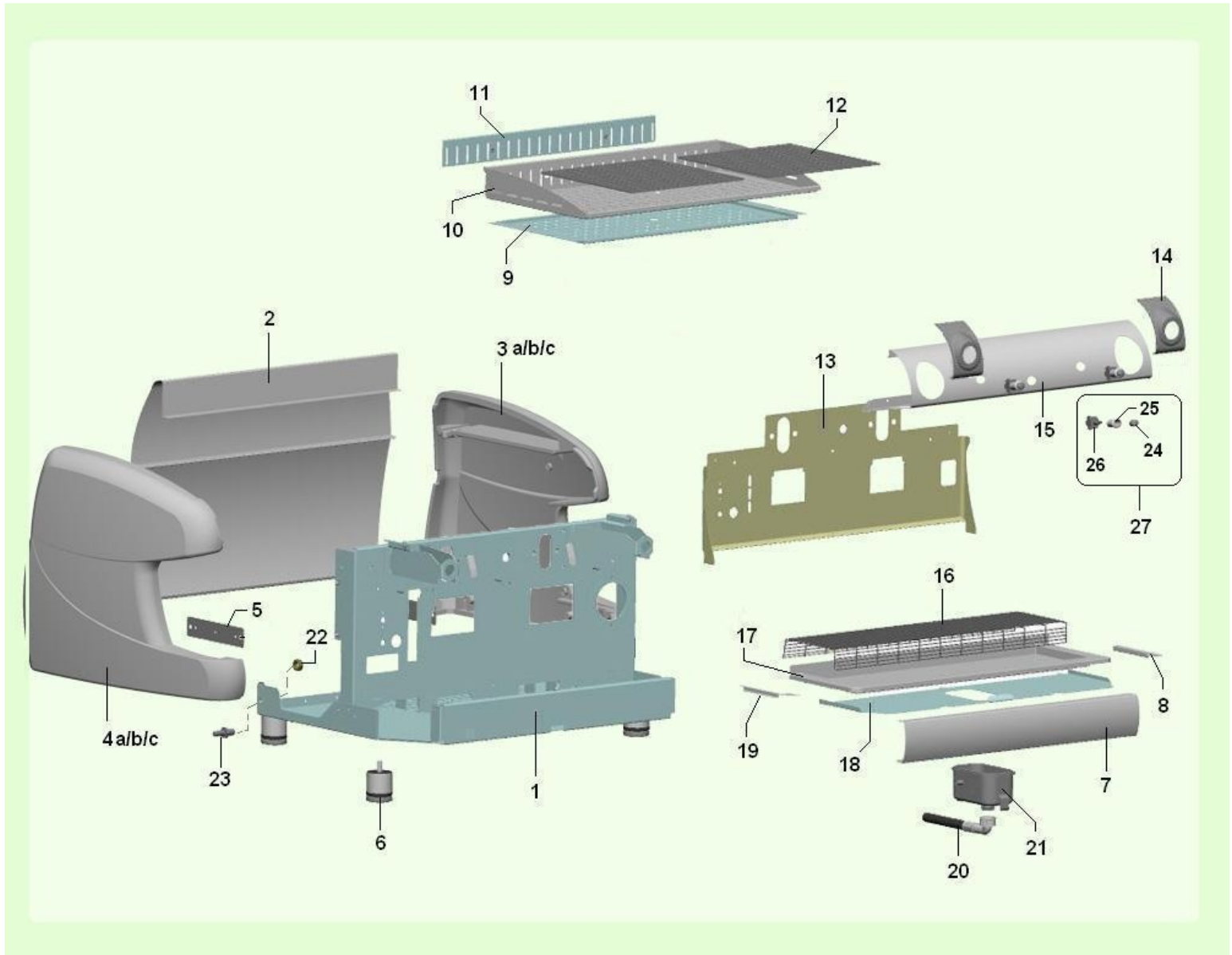
HYDRAULIC CONNECTION (1217) - Item detail:

Position	Code	Options	Description
1	34102716		M3 hexagonal nut
2	25014936-01		clixon75°Crubber holder
3	09078221-01		CLIXON PIPE
4	01213411		clixon plate
5	35160216		self-locking diam.3.2
6	32025716		3MA x 16 TC screw
7	27011516		150Lt pump w/clamp GEM
9	09103521		Ingot/pump protected pipe L500
10	20035216		Pump motor 4P 1V 150W 220V GEM
11	34115516		M6 nut with washer
12	05257815-01		Pump absorber
13	06025812L09		165W motor plate assy sofia
14	09104011-01		hose 2200
15	04065336		1/8 w/or pipe 4 rubber connect
16	09102711		Water charge pipe GEM
17	09103311		Hot water charge pipe GEM
18	04055136		Lever light ingot
19	25034316		2ways e.v. GEM
20	32065436		4MAX12 TCEI IX screw
21	09103121		SOFIA 2GR valve pipe GEM
22	09103221		SOFIA volumetric counter pipe GEM
23	04056216		1/4 M 1/8 M nipple
24	24021916		flow meter 933-0612/F08 D1,2
25	01902911		Volumetric counter support
26	04066111		G1/4 connection G1/8
27	04014111		hexagonal nut 1/4GASassy
28	05279911		lever for water tap
29	04054716		Micro valve F/F 1/8
30	05277316		RACC. A T 5/16 NYLON 66
31	09087843-02		7x11 brown silicone pipe
32	25035316-01		db scale gauge 63 2.5:16B G1/8
33	25019620		clixon tube assy - 75°
34	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
35	01902411		Manometer fixing stirrup
36	04067416		BALL VALVE MF 1/4 FIL L11mm
37	04032446		1/8" rubber holder connectionassy
38	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT

Group charts

 **BV 342 - SOFIA**
 **BV342E2G11AR/RT/WT - SOFIA 2GR PULSANTE RS SILVER/RED/WHITE**

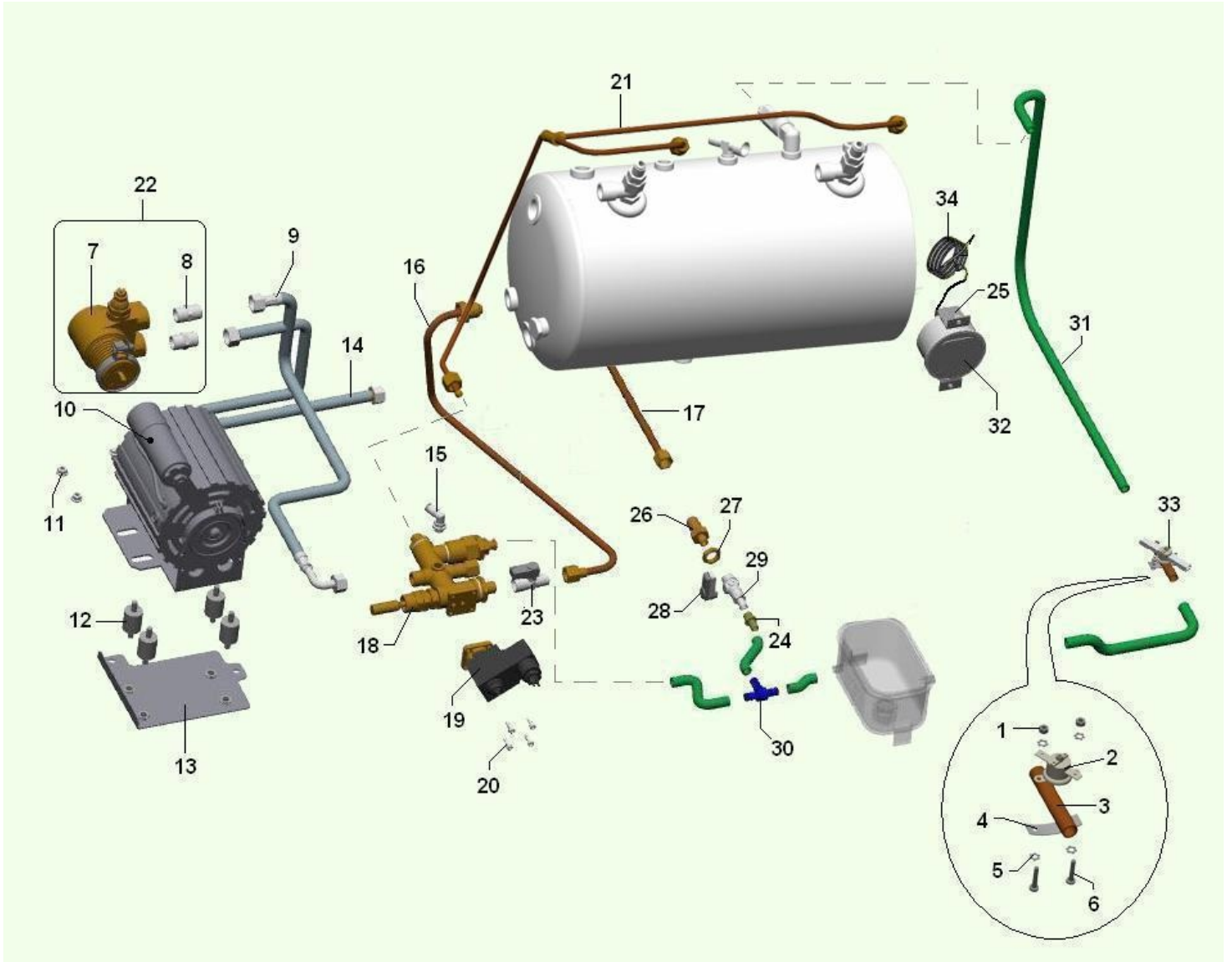
FRAME AND COMPONENTS OF COMPLETION (1223)



FRAME AND COMPONENTS OF COMPLETION (1223) - Item detail:

Position	Code	Options	Description
2	06026612		rear panel assy inox sofia 2gr
3	05257615L61		Silver RT flank GEM
3	05257615L81		RED SIDE COVER DX RAL 3020
3	05257615L80		WHITE SIDE COVER DX RAL 9016
4	05257715L61		Silver LT flank GEM
4	05257715L80		WHITE SIDE COVER SX RAL 9016
4	05257715L81		RED SIDE COVER SX RAL 3020
5	01888711L09		BlackSofia RT/LT flanks fixingGEM
6	21058211		chromed toothsie H.22GEM
7	01903031		Sofia shiny frontal blind base
8	01888811-01		LOWER PROTEC. BASIN SOFIA DX
9	01888111-02		SOFIA 2GR cups basin grid
10	01888011-02		2GR Sophia cupsrest tray
11	06026012		cupsheater grid assy sofia2gr
12	05256915		PLASTIC GRID CUPS-HOLDER
13	01902721-01		frontside panel sofia2gr
14	05257315		Preformed tab GEM
15	01892341		SOFIA2GR PLUS sh. control mask
16	01887521-01		high tray grid sofia 2gr
17	06025912		drops tray assy sofia 2gr
18	01902511-01		RIPARO ACCESSO SOTTOV.SOFIA2GR
19	01888911-01		LOWER PROTEC. BASIN SOFIA DX
20	09105616-01		reinforc elbow drain pipe G3/4
21	05262015-01M09		drain tank w/ hooks
22	34103116		8MA hex nutODE
23	19117016-01		BVM952 roof pin
24	05256715		Black oval DY button GEM
25	05256615		DY chromium-plated oval supp. GEM
26	26053516		16/A 250V bipolar switch GEM
27	43052810		Bipolar switch w/supp+button GEM

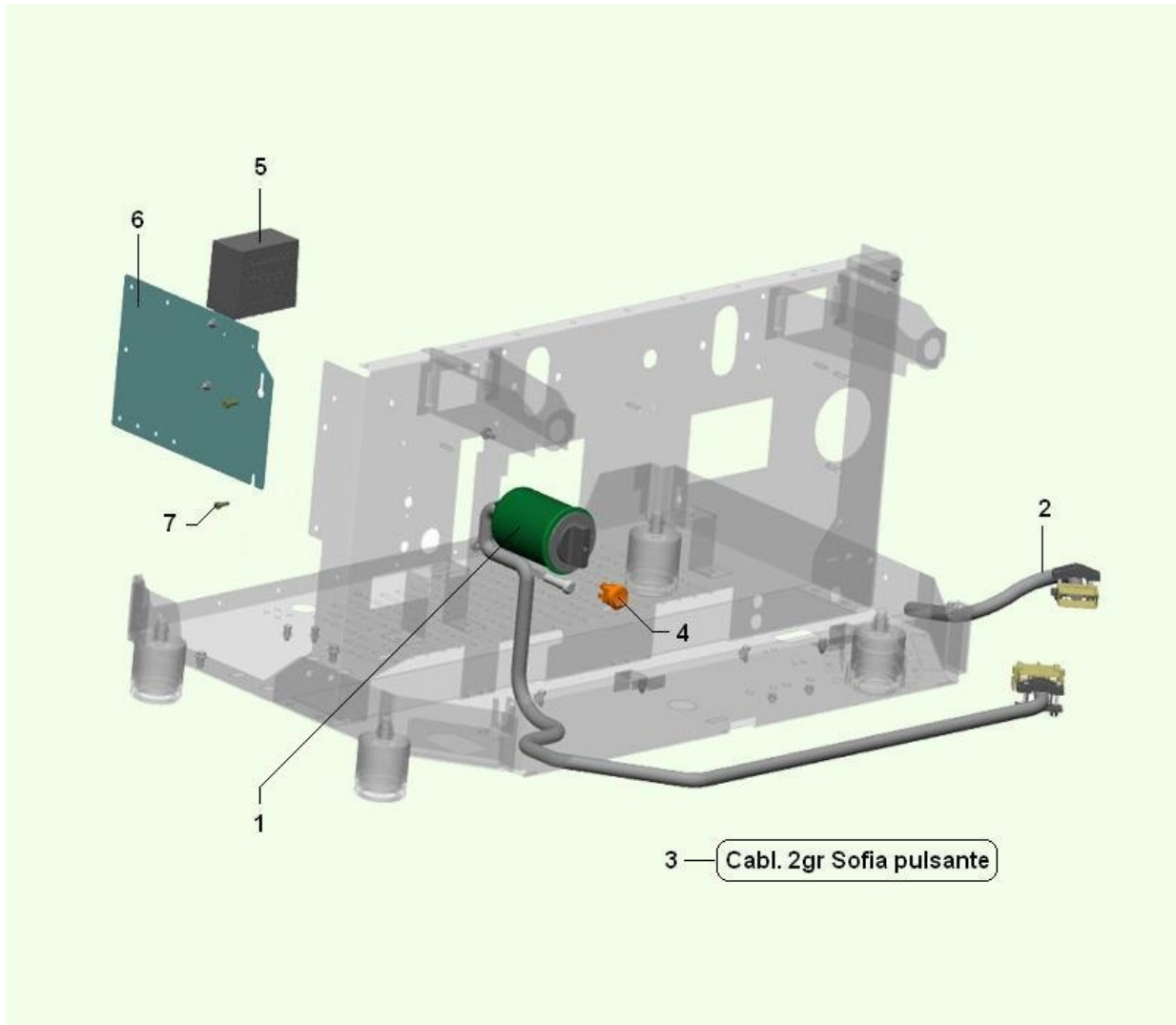
HYDRAULIC CONNECTION (1225)



HYDRAULIC CONNECTION (1225) - Item detail:

Position	Code	Options	Description
1	34102716		M3 hexagonal nut
2	25014936-01		clixon75°Crubber holder
3	09078221-01		CLIXON PIPE
4	01213411		clixon plate
5	35160216		self-locking diam.3.2
6	32025716		3MA x 16 TC screw
7	27011516		150Lt pump w/clamp GEM
9	09103521		Ingot/pump protected pipe L500
10	20035216		Pump motor 4P 1V 150W 220V GEM
11	34115516		M6 nut with washer
12	05257815-01		Pump absorber
13	06025812L09		165W motor plate assy sofia
14	09104011-01		hose 2200
15	04065336		1/8 w/or pipe 4 rubber connect
16	09102711		Water charge pipe GEM
17	09103311		Hot water charge pipe GEM
18	04055136		Lever light ingot
19	25034316		2ways e.v. GEM
20	32065436		4MAX12 TCEI IX screw
21	09106011		heat exchanger pipe 2gr
22	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT
23	04067416		BALL VALVE MF 1/4 FIL L11mm
24	04032446		1/8" rubber holder connectionassy
25	01902411		Manometer fixing stirrup
26	04066111		G1/4 connection G1/8
27	04014111		hexagonal nut 1/4GASassy
28	05279911		lever for water tap
29	04054716		Micro valve F/F 1/8
30	05277316		RACC. A T 5/16 NYLON 66
31	09087843-02		7x11 brown silicone pipe
32	25035316-01		db scale gauge 63 2.5:16B G1/8
33	25019620		clixon tube assy - 75°
34	25038126		COPPER CAPIL. 1x2x850 RIV.PVC

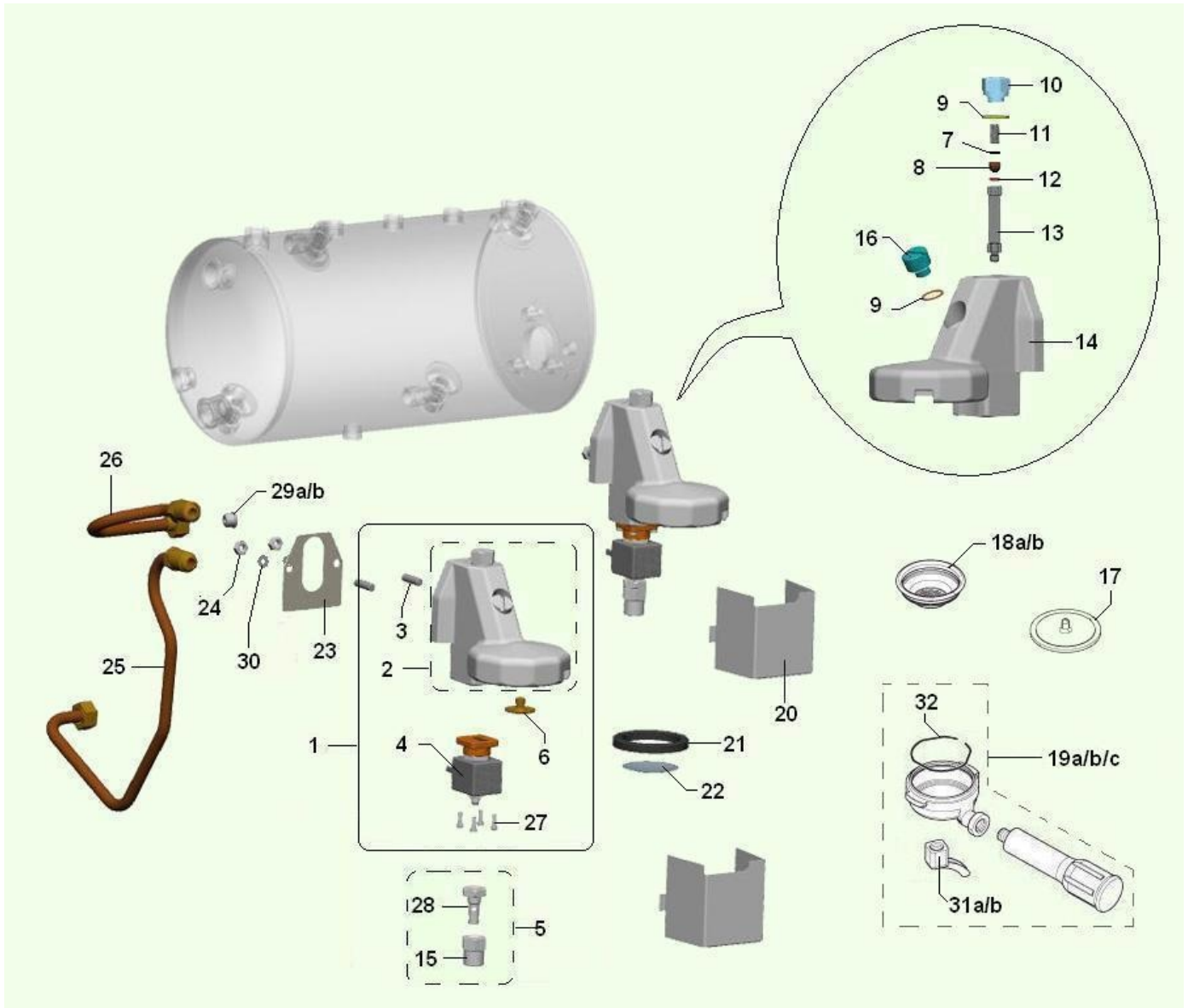
ELECTRIC COMPONENTS (1224)



ELECTRIC COMPONENTS (1224) - Item detail:

Position	Code	Options	Description
1	26055636		3phase switch w/prot+conn 2gr
2	22199722		cable 380V Lucia L=2500
3	22191812-01		cable for sofia 2gr button
4	26057916-01		bipolar switch d.20
5	26053616		220V level damper GEM
6	06028112L09		electric box support plate
7	32065436		4MAX12 TCEI IX screw

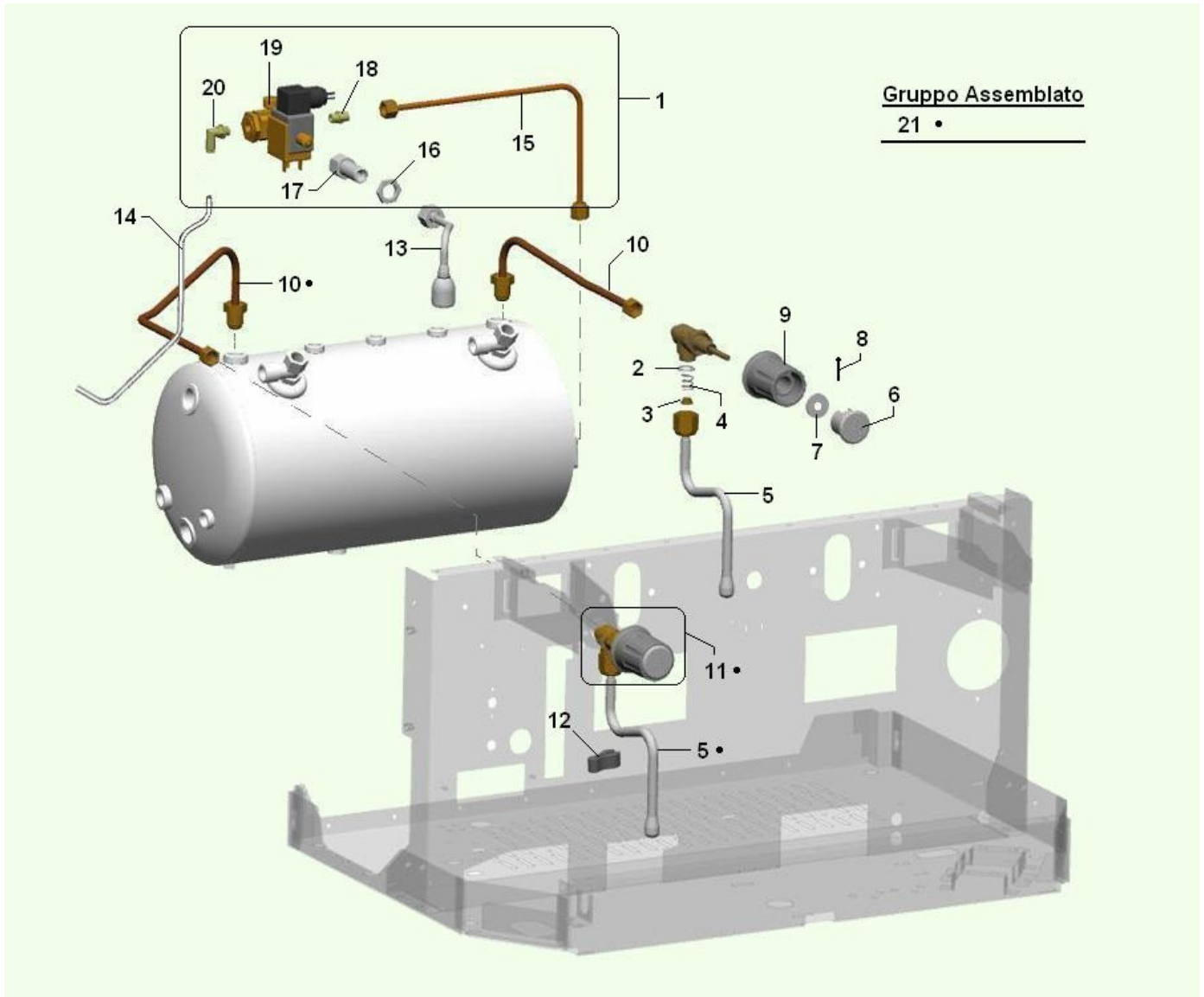
ASSEMBLY GROUP BOTTOM EV (1213)



ASSEMBLY GROUP BOTTOM EV (1213) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01902811		SOFIA group e.v. cover
21	36361516		Saucer gasket thick.8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

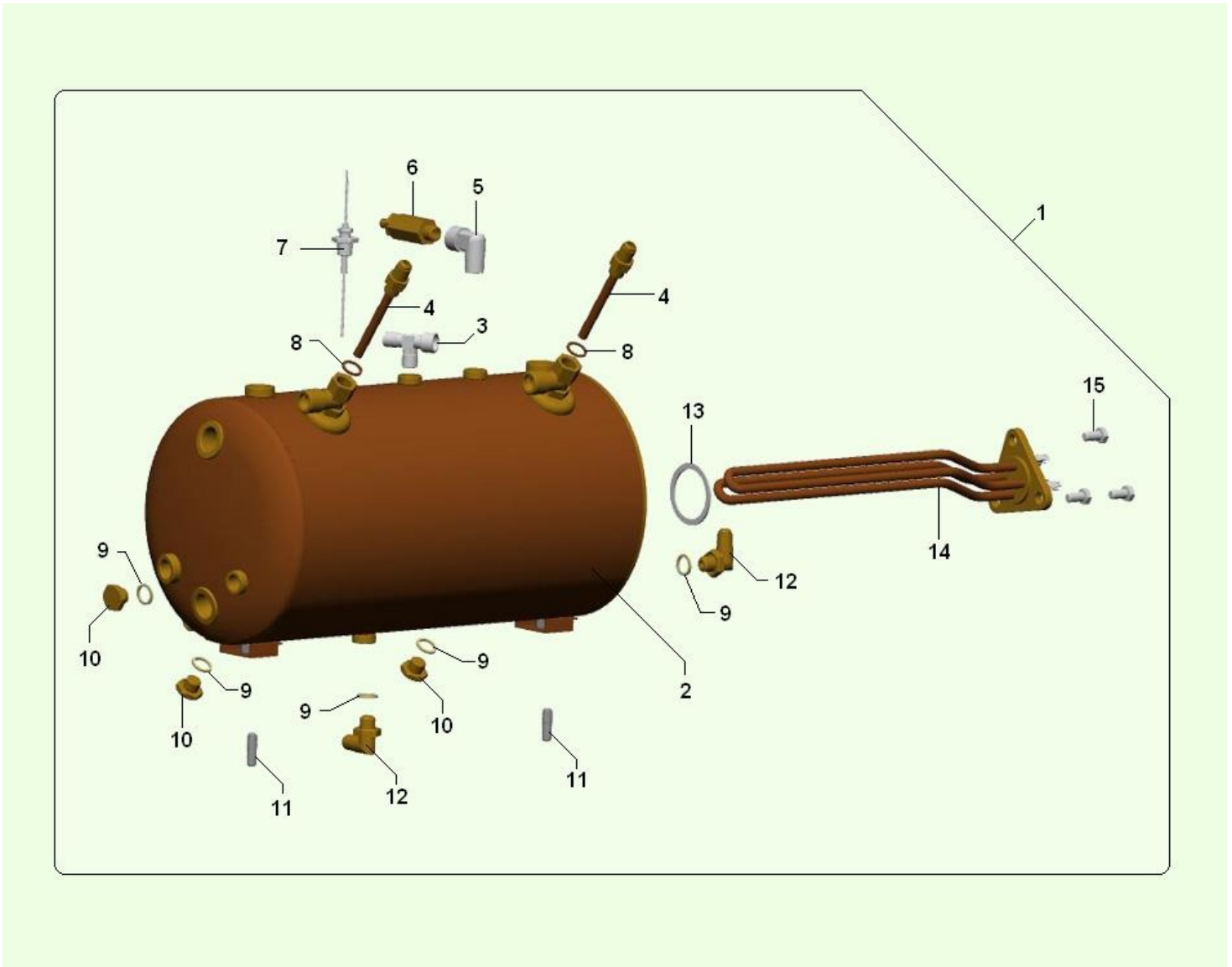
TAP WATER / STEAM (1214)



TAP WATER / STEAM (1214) - Item detail:

Position	Code	Options	Description
1	25038910		mixer assy operated by el.valv
2	18011011		21x16,8x2 PTFE teflon washer GEM
3	04058316		Water/steam nozz. spring slideGEM
4	07034711		Water/steam/cap nozzle spring GEM
5	04060116		steam arm IX L.160
6	05276525		cap for steam tap knob
7	35158016		6,5X18X1,5 ZN plain washer
8	33057626		SPLIT PIN D. 1.5x15 STAINLESS
9	05276615		KNOB TAP WATER/STEAM
10	09103011		RT/LT steam pipe GEM
11	04055916		Water steam body tap GEM
12	05257115		PLASTIC TONGS for STEAM WAND
13	04055816		water pipe EL/92
14	09085413		4x2 teflon pipe581
16	19117421		chromed 3/8 ferrule
17	04066011		Mixer arm sleeve
18	04058616		1/8MM conical nipple
19	25038411-01		mixer tap managed by el.valv.
20	04065336		1/8 w/or pipe 4 rubber connect
21	04061320-01		ASS.STEAM WAND TAP SOFIA

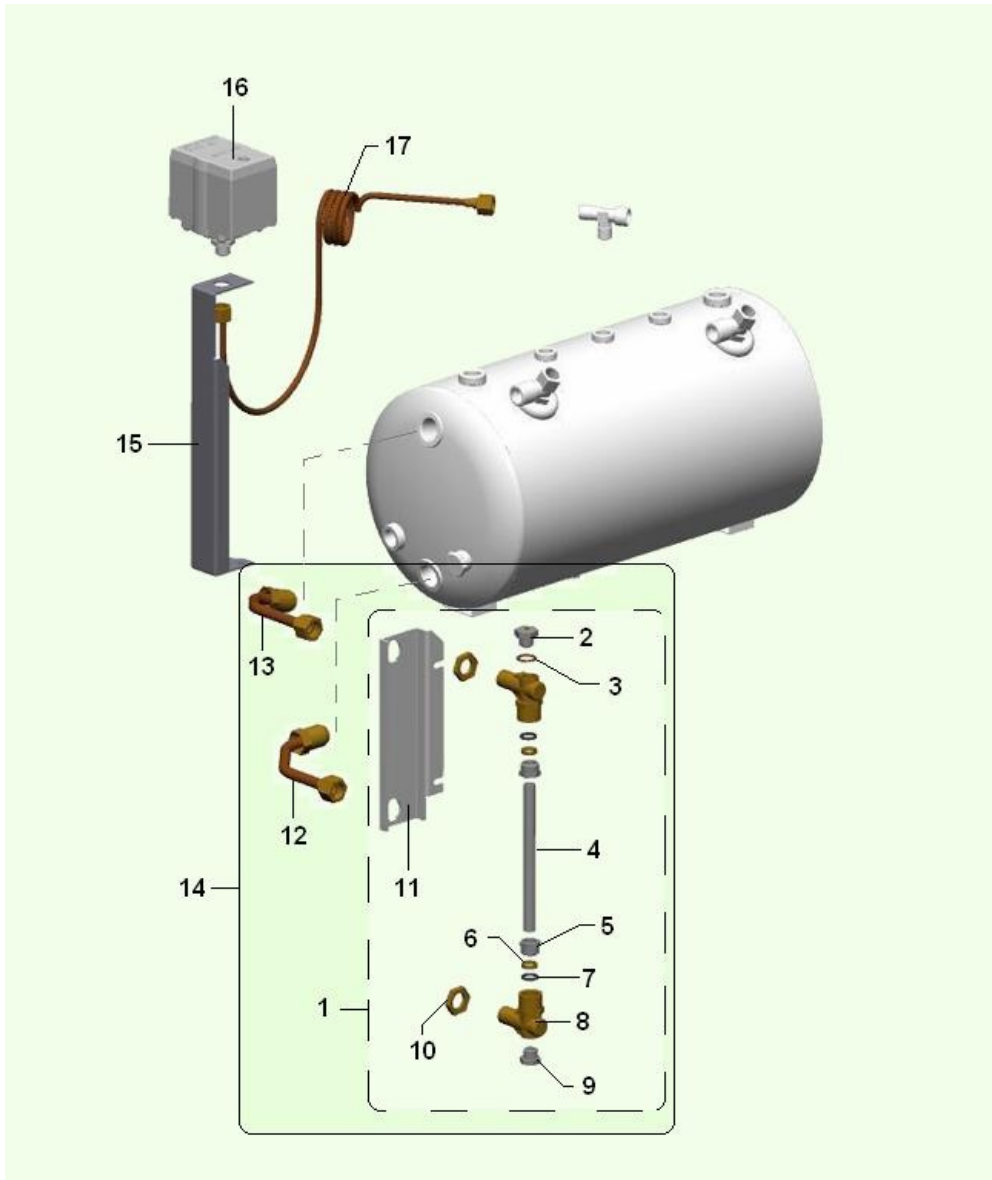
ASSEMBLY BOILER 2GR (1215)



ASSEMBLY BOILER 2GR (1215) - Item detail:

Position	Code	Options	Description
1	85005840		boiler assembly sofia 2gr
2	09104732		boiler Lucia 2gr
3	04057016		1/4M 1/4M 1/4F T joint GEM
4	09105011		injector pipe 70mm
5	04056316		1/4 M/F L joint GEM
6	04056736		1/4 1.6BAR (554/C)safety valve
7	26053126		Level probe GEM
8	18002526		1/4" copper gasketer
9	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
10	04056016		1/4M ISP TAP COD.000141.01.01 GEM
11	32346616		M8X27 ZN/B stud screw GEM
12	04056916		Water injector 1/4 L joint GEM
13	36361416		Resistance teflon gasket GEM
14	29007021		3000W230V 2GR resist w/faston
15	32160416		SCREW TE 8 Mx16 STA/GALVANIZE

GLASS LEVEL - PRESSOSTAT (1216)



GLASS LEVEL - PRESSOSTAT (1216) - Item detail:

Position	Code	Options	Description
1	05265410		level glass assembly
2	04056816		Air emptiness valve GEM
3	18002526		1/4" copper gasketer
4	05256515		Level glass GEM
5	19117611		Level fix ferrule GEM
6	19117511		Level gasket guide ferrule GEM
7	36361216		Level gasket GEM
8	04055216		Outer level body GEM
9	04055316		1/4 male cap GEM
10	19117411		3/8 ferrule GEM
11	01886711L70		Water charge/drain stirrup GEM
12	09103611		Lower level pipe GEM
13	09103621		Upper level pipe GEM
14	43063910		GLASS LEVEL WITH PIPES ASSY
15	01902311L09		STAFFA FISS. PRESSOSTATO
16	25034526		Pressure switch SIRAI
17	09103711		Pressure switch pipe GEM

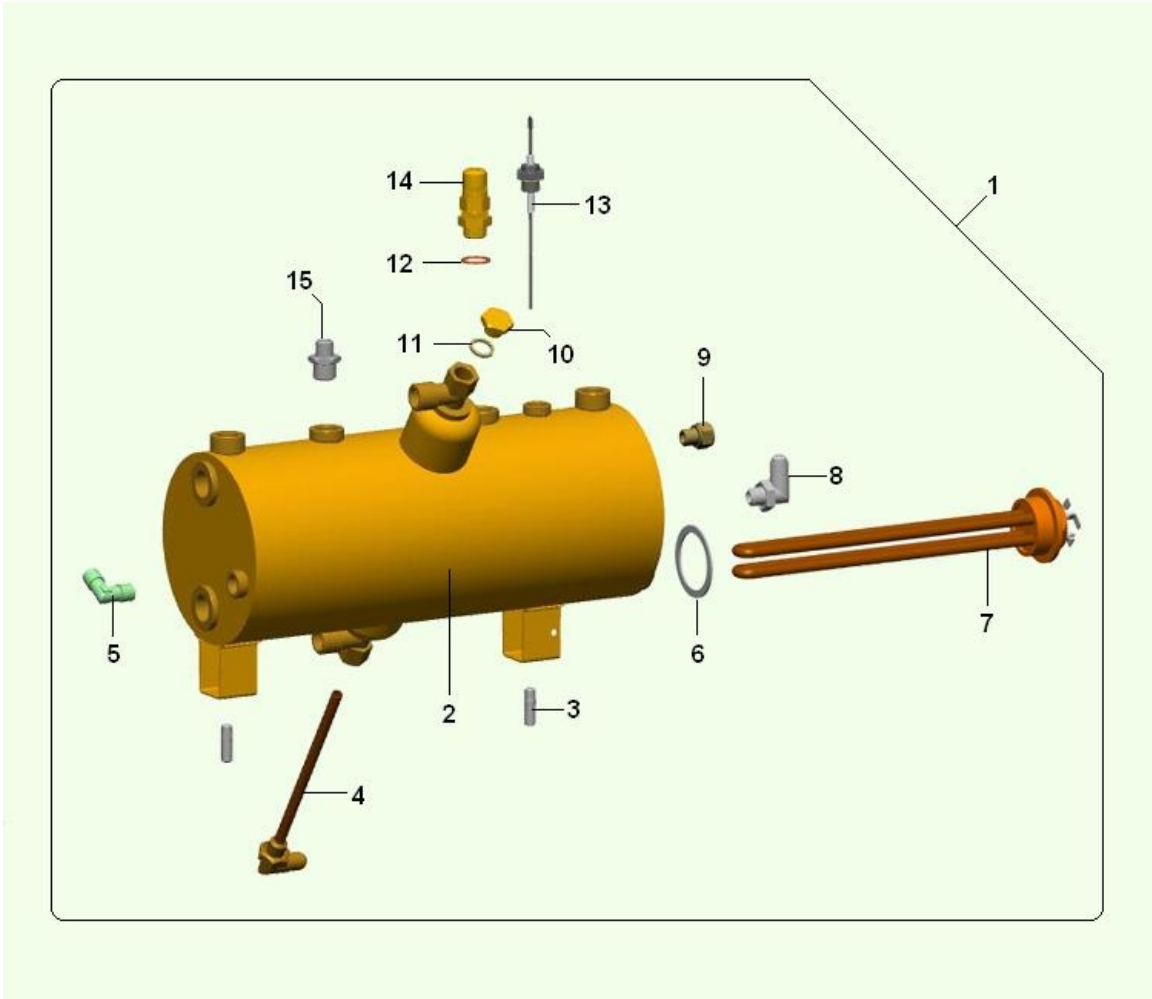
Group charts



BV 342 - SOFIA

 BV342E1G05AR / E1G06AR - SOFIA 1GR DOS. / DOS. DISPLAY PLUS SILVER

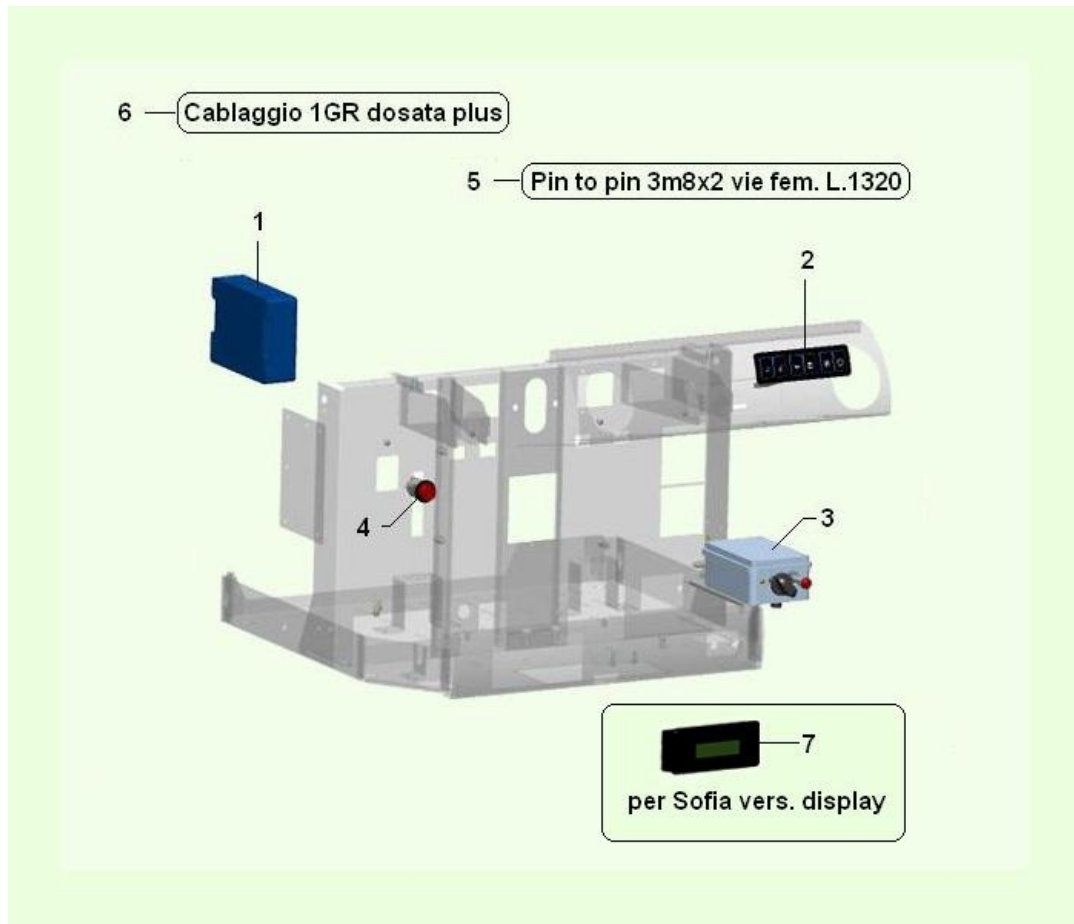
ASSEMBLY BOILER GROUP (1303)



ASSEMBLY BOILER GROUP (1303) - Item detail:

Position	Code	Options	Description
2	09104912		boiler mec/sofia 1gr
3	32346616		M8X27 ZN/B stud screw GEM
4	09103811		INJECTOR PIPE GROUP
5	04056416		1/4 M 1/4 M L joint GEM
6	36361416		Resistance teflon gasket GEM
7	29006911		2GR 5Lt 2400W 220V resistance GEM
8	04056916		Water injector 1/4 L joint GEM
9	04057216		1/4F 1/4M straight nipple
10	04056016		1/4M ISP TAP COD.000141.01.01 GEM
11	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
12	18002536		3/8" copper gasketer
13	26053126		Level probe GEM
14	04056716		3/8 safety valve GEM
15	04057316		NIPLO 1/4 3/3 M.M.

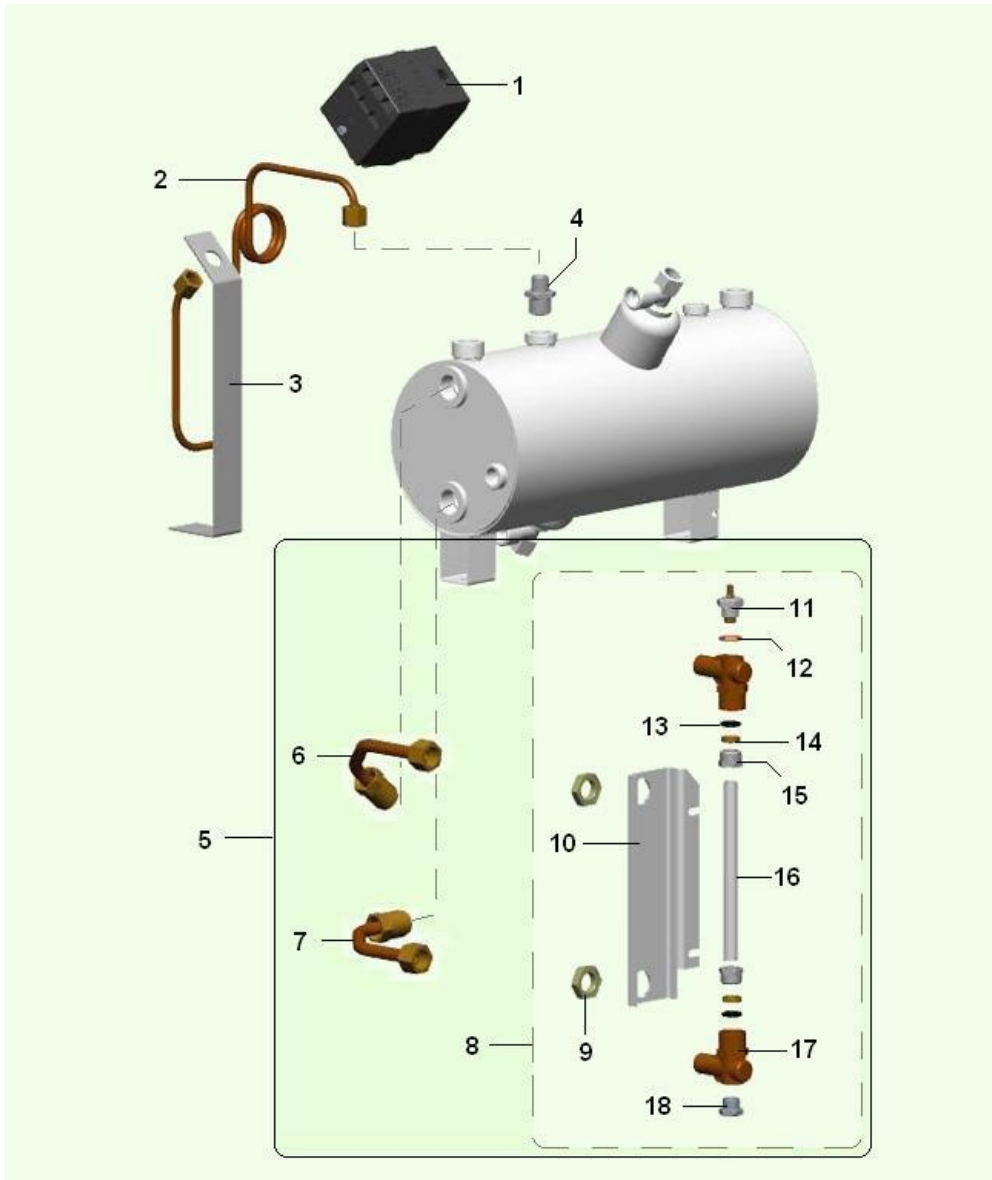
ELECTRICAL COMPONENTS (1307)



ELECTRICAL COMPONENTS (1307) - Item detail:

Position	Code	Options	Description
1	26056816		board for horeca machines
2	30267621		Horeca keypad with male conn.
3	26053226		Switch triphasic box shaft 35 GEM
4	26053416		Red unipolar button w/light GEM
5	22187412-01		Pin to pin 3M 8X2 2w. fem.L132
6	22188422		wiring 1gr dosed plus
7	24021716		LCD Display interface board GEM

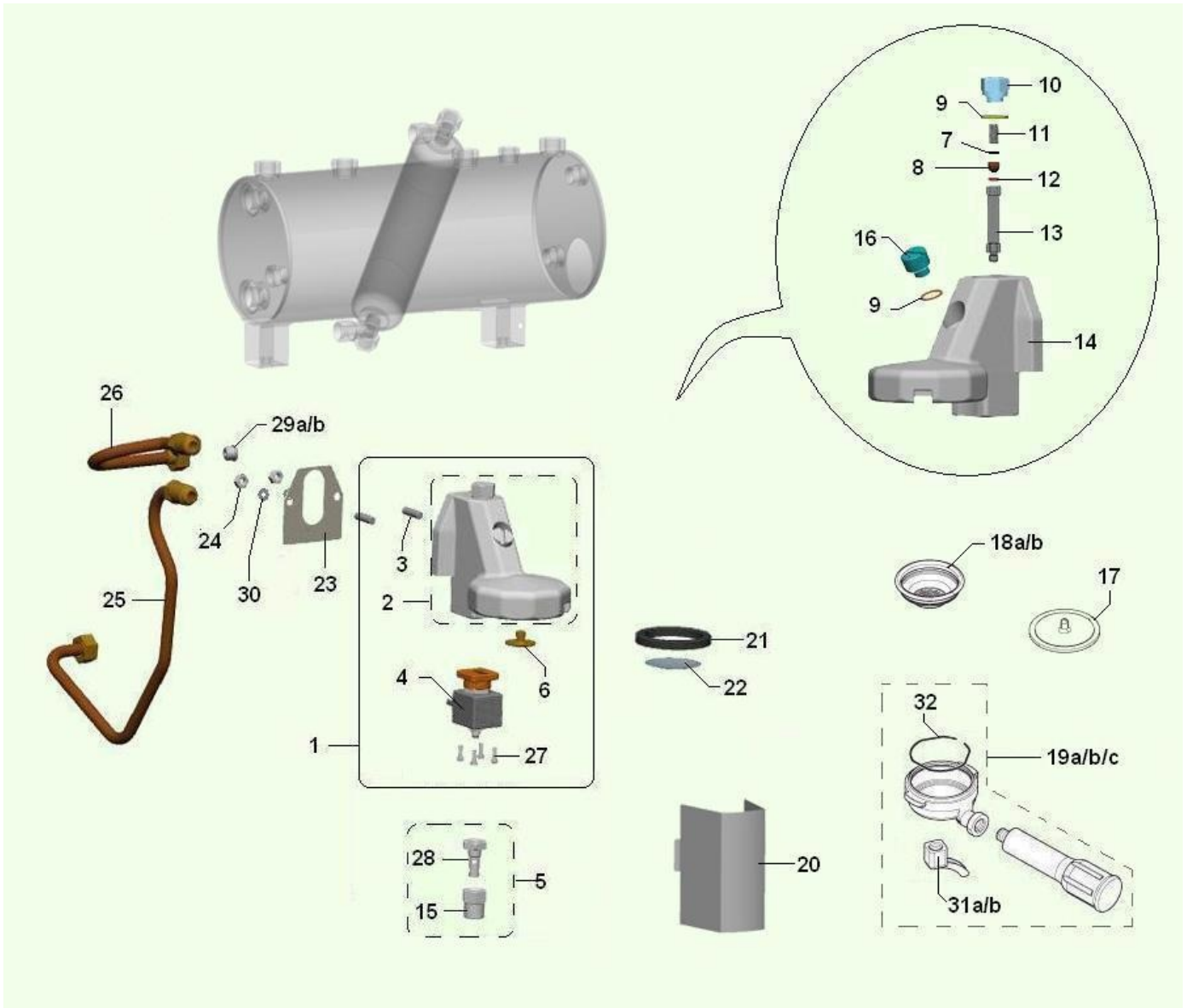
PRESSURESTAT - GLASS LEVEL (1309)



PRESSURESTAT - GLASS LEVEL (1309) - Item detail:

Position	Code	Options	Description
1	25034526		Pressure switch SIRAI
2	09103711		Pressure switch pipe GEM
3	01891811		manostat support bracket sof1g
4	04057316		NIPLO 1/4 3/3 M.M.
5	43063910		GLASS LEVEL WITH PIPES ASSY
6	09103621		Upper level pipe GEM
7	09103611		Lower level pipe GEM
8	05265410		level glass assembly
9	19117411		3/8 ferrule GEM
10	01886711L70		Water charge/drain stirrup GEM
11	04056816		Air emptiness valve GEM
12	18002526		1/4" copper gasketer
13	36361216		Level gasket GEM
14	19117611		Level fix ferrule GEM
15	19117511		Level gasket guide ferrule GEM
16	05256515		Level glass GEM
17	04055216		Outer level body GEM
18	04055316		1/4 male cap GEM

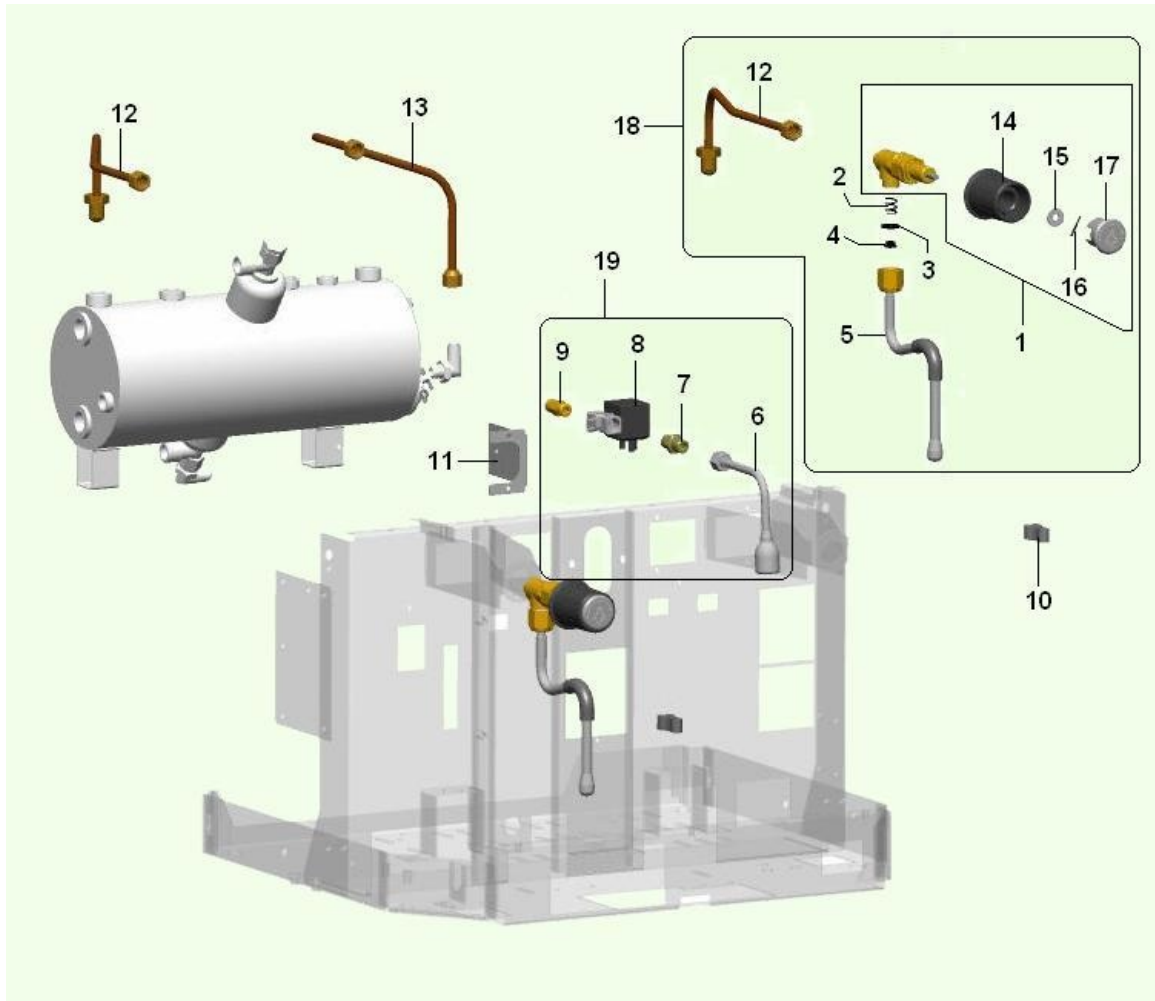
LOWER EV GROUP ASSEMBLE (1304)



LOWER EV GROUP ASSEMBLE (1304) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01888411		SOFIA e.v. cover GEM
21	36361516		Saucer gasket thick.8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

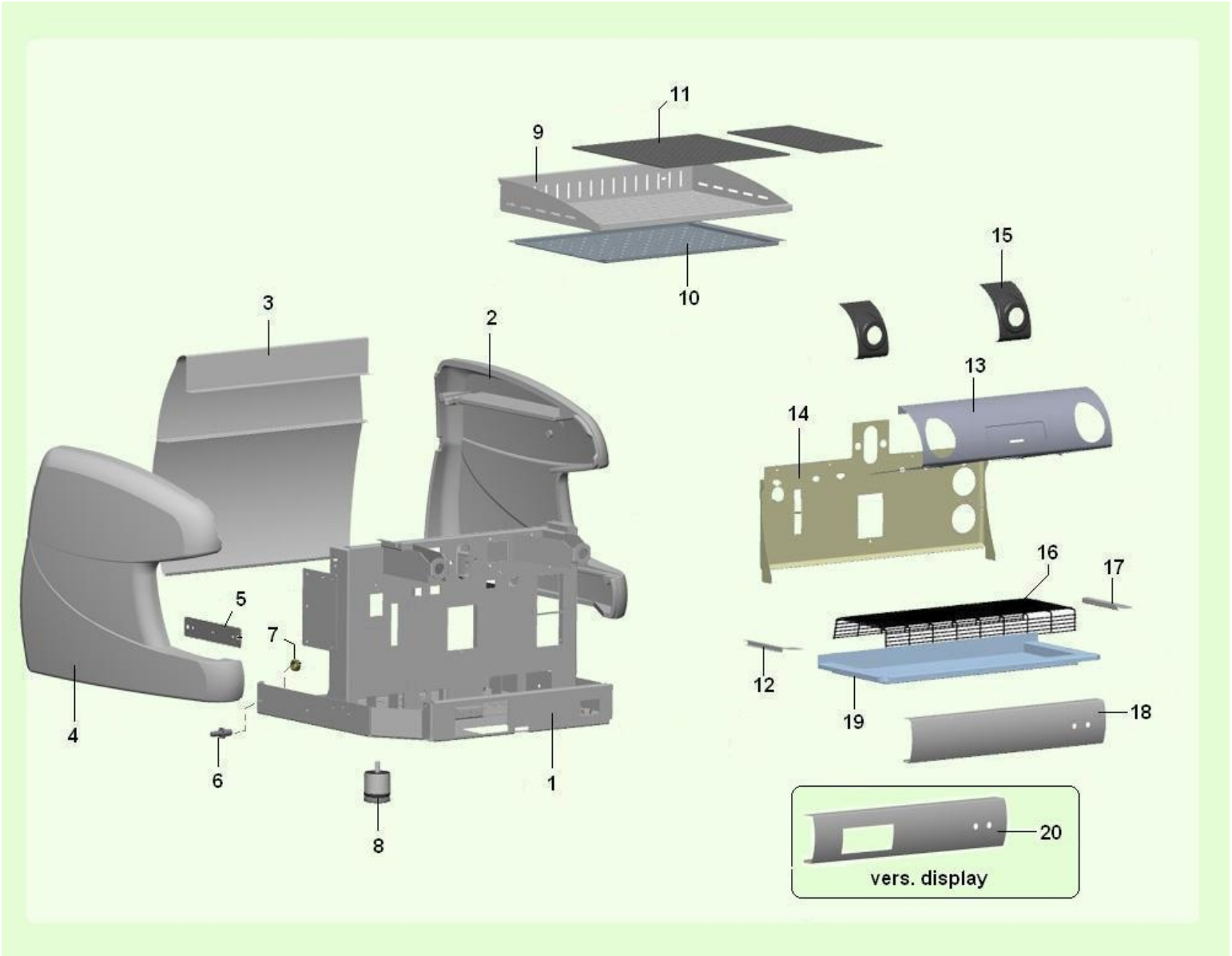
STEAM / WATER NOZZLE (1306)



STEAM / WATER NOZZLE (1306) - Item detail:

Position	Code	Options	Description
1	04055916		Water steam body tap GEM
2	07034711		Water/steam/cap nozzle spring GEM
3	18011011		21x16,8x2 PTFE teflon washer GEM
4	04058316		Water/steam nozz. spring slideGEM
5	04060116		steam arm IX L.160
6	04054916		Water charge nozzle GEM
7	04055516		1/4 M/M nipple GEM
8	25034216		1/4 220V 2ways e.v. GEM
9	04057116		Fan 1/4 1/4 conic nipple GEM
10	05257115		PLASTIC TONGS for STEAM WAND
11	06014711L09		hot water pipe support sof pl
12	09103011		RT/LT steam pipe GEM
13	09103311		Hot water charge pipe GEM
14	05276615		KNOB TAP WATER/STEAM
15	35158016		6,5X18X1,5 ZN plain washer
16	33057626		SPLIT PIN D. 1.5x15 STAINLESS
17	05276525		cap for steam tap knob
18	04061320-01		ASS.STEAM WAND TAP SOFIA
19	04061650		water pipe exit assy sofia 1gr

LOOM AND COMPLETION PARTS (1308)



LOOM AND COMPLETION PARTS (1308) - Item detail:

Position	Code	Options	Description
1	01891112-01L09		basic structure sofia 1gr
2	05257615L61		Silver RT flank GEM
2	05257615L81		RED SIDE COVER DX RAL 3020
2	05257615L80		WHITE SIDE COVER DX RAL 9016
3	06044212-01		posterior panel assy sof1gr IX
4	05257715L61		Silver LT flank GEM
4	05257715L81		RED SIDE COVER SX RAL 3020
4	05257715L80		WHITE SIDE COVER SX RAL 9016
5	01888711L09		BlackSofia RT/LT flanks fixingGEM
6	19117016-01		BVM952 roof pin
7	36361016		WASHERS TEFLON PTFE 10X4 SP2
8	21058211		chromed toothsie H.22GEM
9	01891211		cupsrest tray sofia 1gr
10	01891311		SOFIA 1GR cups basin grid
11	05256915		PLASTIC GRID CUPS-HOLDER
12	01888911-01		LOWER PROTEC. BASIN SOFIA DX
13	06043712		sofia1gr dosed pl control mask
14	01891011-01		frontside panel iX sofia 1gr
15	05257315		Preformed tab GEM
16	01891611-01		high grid IX for sof1gr tray
17	01888811-01		LOWER PROTEC. BASIN SOFIA DX
18	01892021		low front panel sof1gr plus
19	06043612		drops basin assy sofia 1gr
20	01892131		low frontpanel w/hole sof1grpl

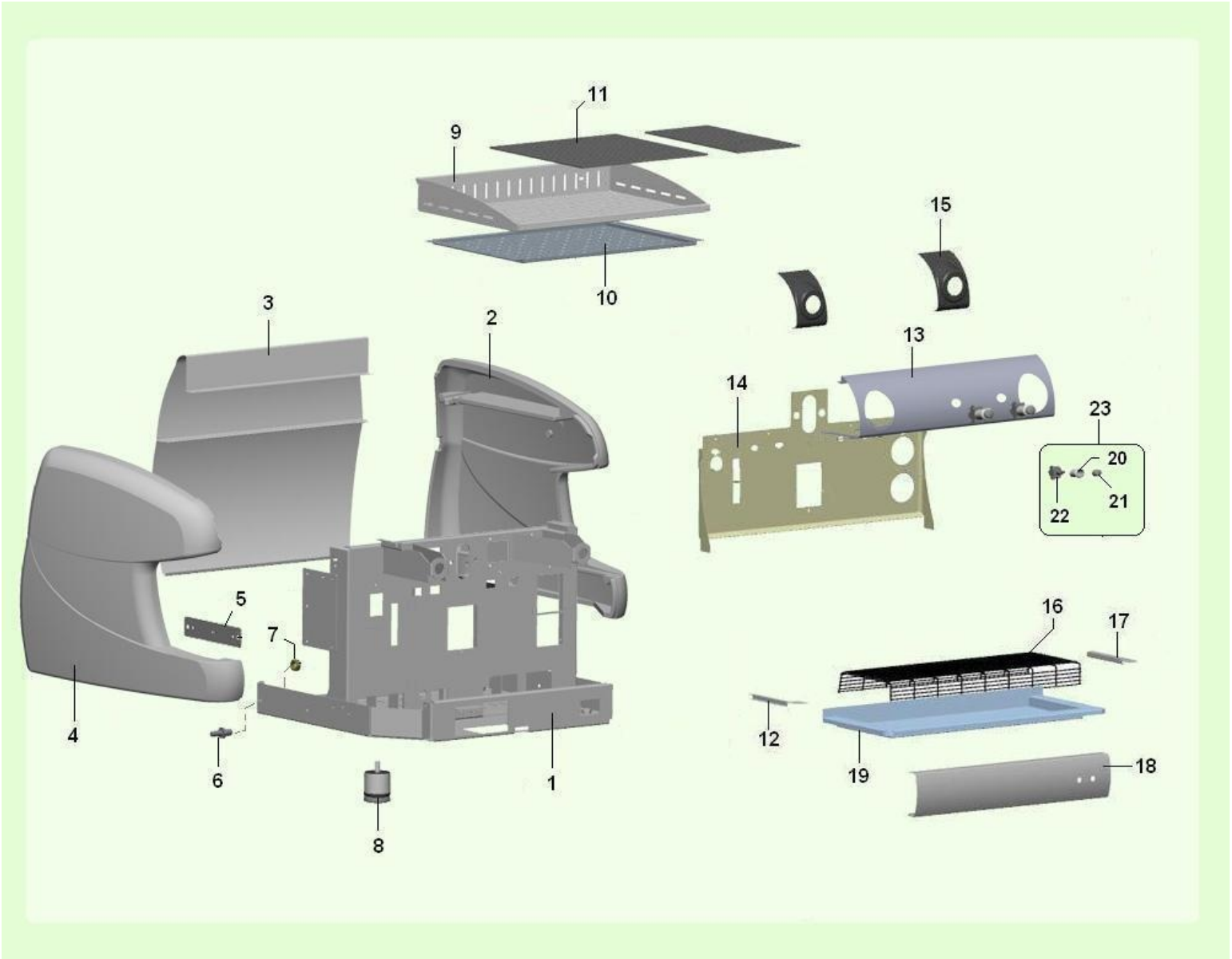
HYDRAULIC CONNECTION (1305) - Item detail:

Position	Code	Options	Description
1	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT
2	04055616-01		3/8 M/M nipple
3	27011516		150Lt pump w/clamp GEM
4	32065436		4MAX12 TCEI IX screw
5	25034816-01		pressure gauge d50 0:3BAR G1/8
6	09103521		Ingot/pump protected pipe L500
7	04057116		Fan 1/4 1/4 conic nipple GEM
8	04056216		1/4 M 1/8 M nipple
9	04055126		Light ingot
10	25034316		2ways e.v. GEM
11	32065416		4x12 screw
12	09104011-01		hose 2200
13	04055716		3/8 M mm12-mm20 aliment.nippleGEM
14	19117411		3/8 ferrule GEM
15	04058116		FM 1/4 1/8 reduction
16	24021916		flow meter 933-0612/F08 D1,2
17	05257815		Pump absorber GEM
18	34115516		M6 nut with washer
19	20035326-02		Gearmotor 150W 230V CO404.07
20	09103221		SOFIA volumetric counter pipe GEM
21	09087843-02		7x11 brown silicone pipe
22	09104513		Reinforced drain pipe GEM
23	05256815		Drain tray GEM
24	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
25	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
26	09103911		Water charge pipe from level GEM

Group charts

 **BV 342 - SOFIA**
 **BV342E1G07AR/RT/WT - SOFIA 1GR PULSANTE PLUS SILVER/RED/WHITE**

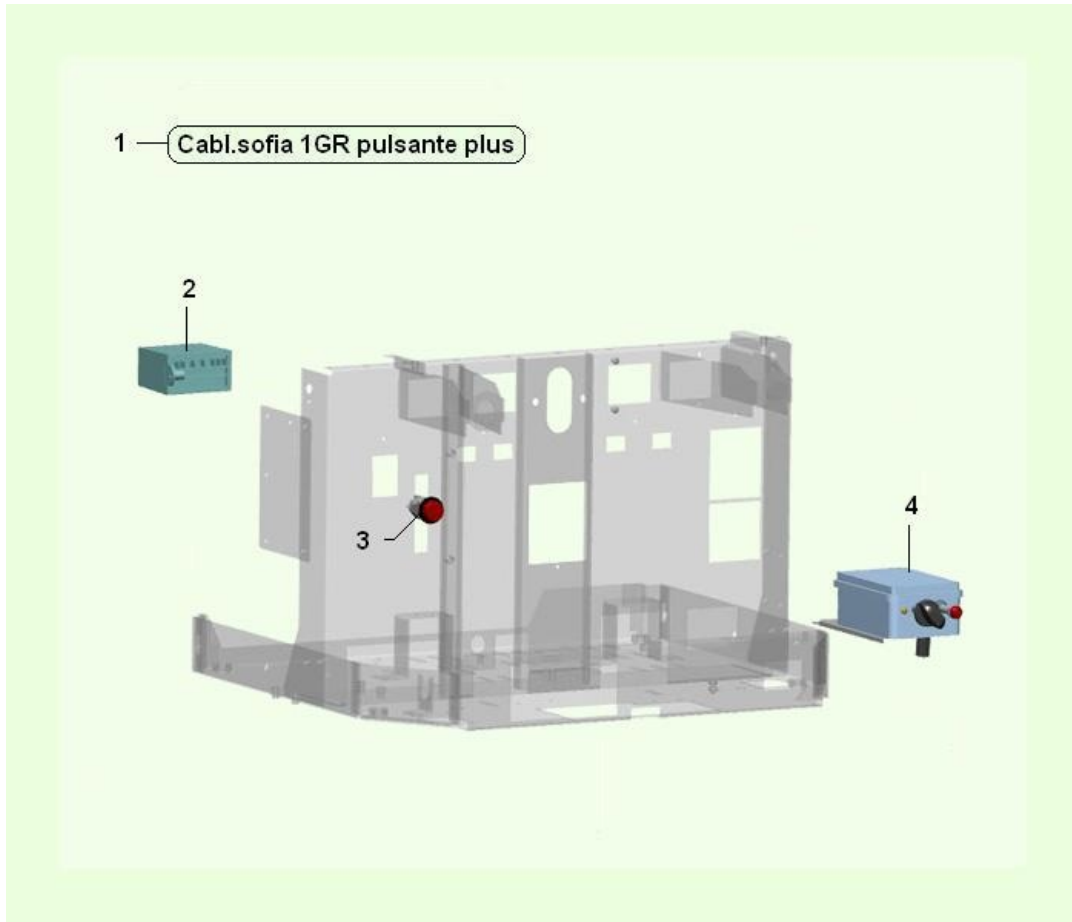
LOOM AND COMPLETION PARTS (1310)



LOOM AND COMPLETION PARTS (1310) - Item detail:

Position	Code	Options	Description
1	01891112-01L09		basic structure sofia 1gr
2	05257615L61		Silver RT flank GEM
2	05257615L81		RED SIDE COVER DX RAL 3020
2	05257615L80		WHITE SIDE COVER DX RAL 9016
3	06044212-01		posterior panel assy sof1gr IX
4	05257715L61		Silver LT flank GEM
4	05257715L81		RED SIDE COVER SX RAL 3020
4	05257715L80		WHITE SIDE COVER SX RAL 9016
5	01888711L09		BlackSofia RT/LT flanks fixingGEM
6	19117016-01		BVM952 roof pin
7	36361016		WASHERS TEFLON PTFE 10X4 SP2
8	21058211		chromed toothsie H.22GEM
9	01891211		cupstrest tray sofia 1gr
10	01891311		SOFIA 1GR cups basin grid
11	05256915		PLASTIC GRID CUPS-HOLDER
12	01888911-01		LOWER PROTEC. BASIN SOFIA DX
13	01892221		sofia1gr butt pl control mask
14	01891011-01		frontside panel iX sofia 1gr
15	05257315		Preformed tab GEM
16	01891611-01		high grid IX for sof1gr tray
17	01888811-01		LOWER PROTEC. BASIN SOFIA DX
18	01892021		low front panel sof1gr plus
19	06043612		drops basin assy sofia 1gr
20	05256615		DY chromium-plated oval supp. GEM
21	05256715		Black oval DY button GEM
22	26053516		16/A 250V bipolar switch GEM
23	43052810		Bipolar switch w/supp+button GEM

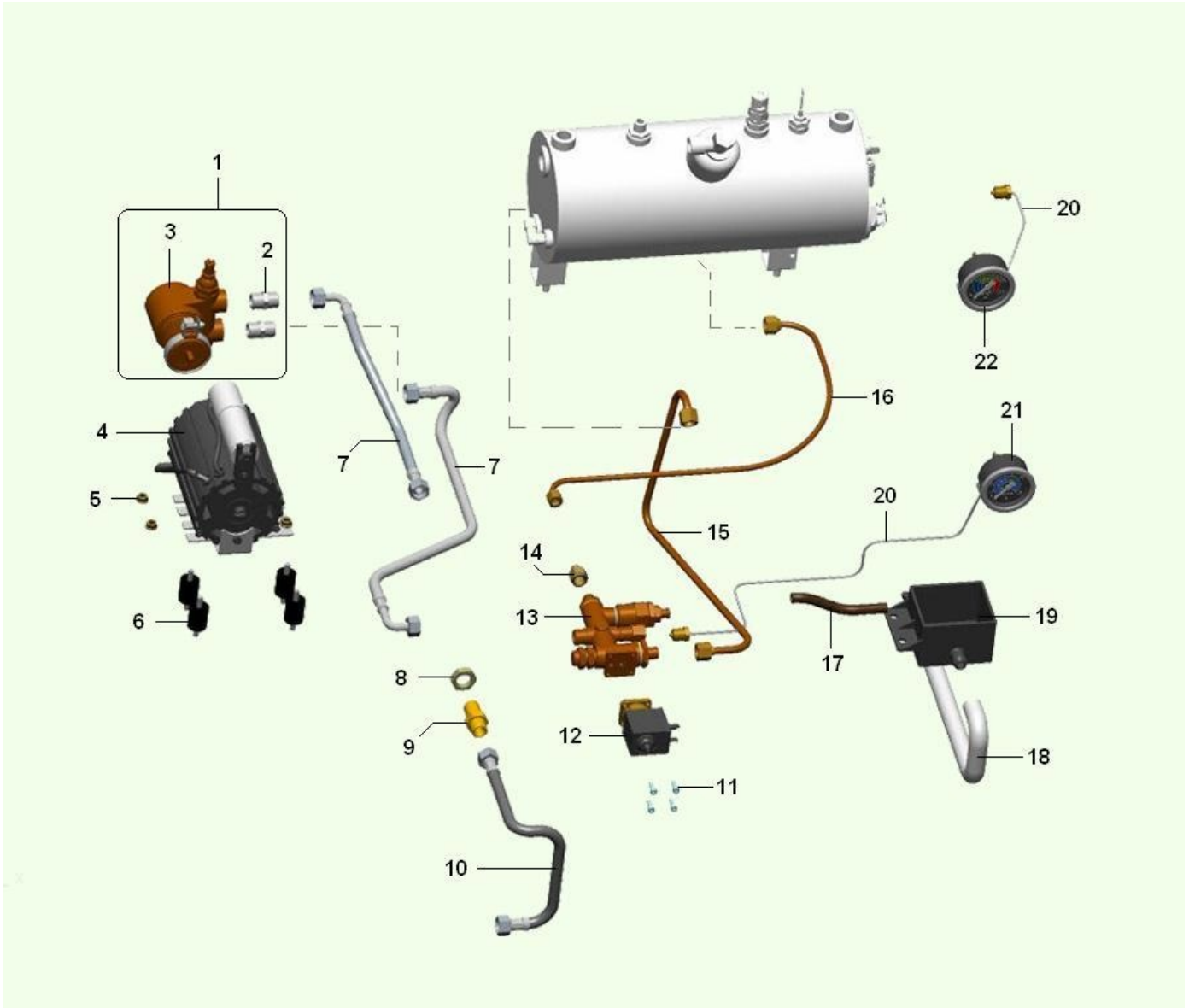
ELECTRIC PARTS (1311)



ELECTRIC PARTS (1311) - Item detail:

Position	Code	Options	Description
1	22188522		sofia button 1gr plus cable
2	26053616		220V level damper GEM
3	26053416		Red unipolar button w/light GEM
4	26053226		Switch triphasic box shaft 35 GEM

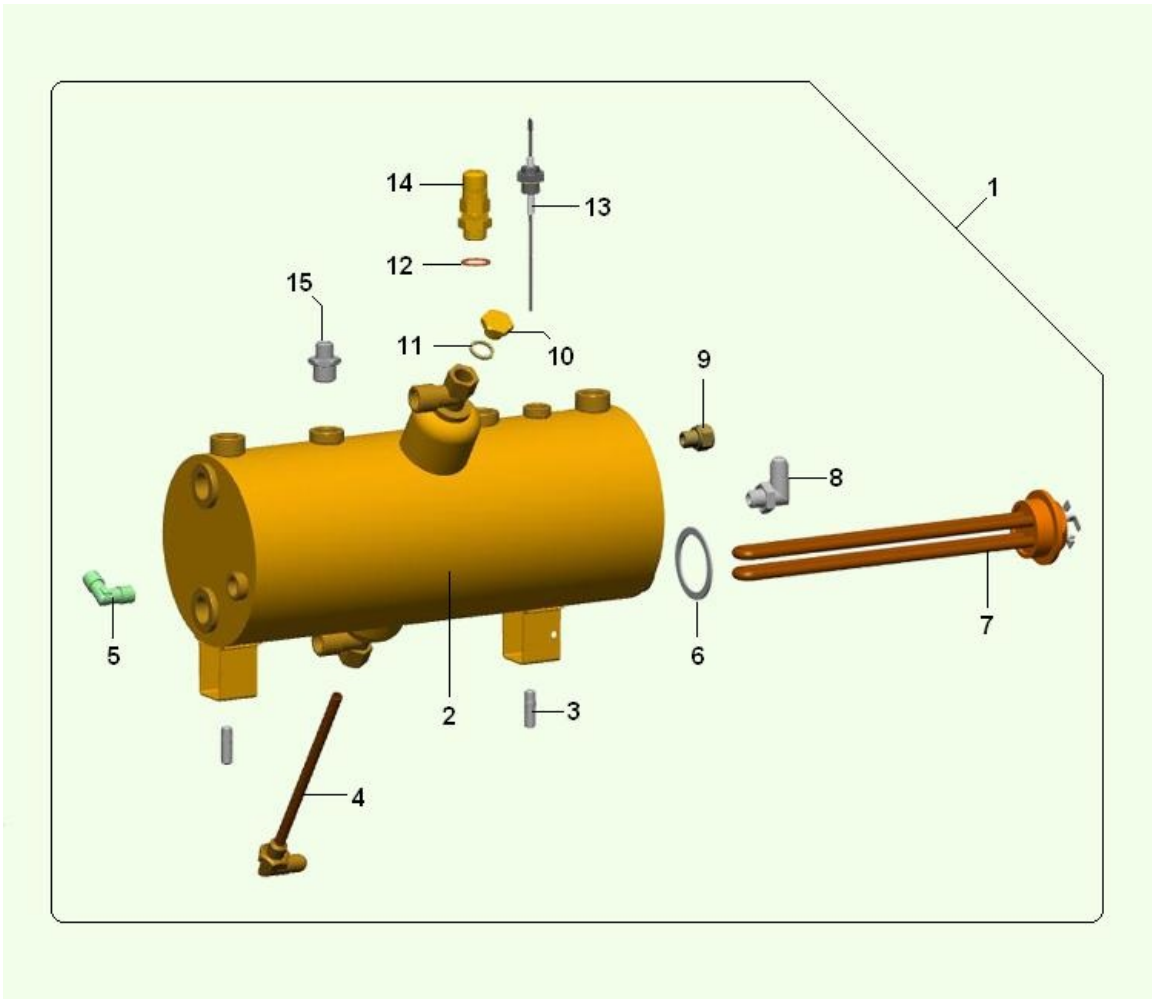
HYDRAULIC CONNECTION (1312)



HYDRAULIC CONNECTION (1312) - Item detail:

Position	Code	Options	Description
1	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT
2	04055616-01		3/8 M/M nipple
3	27011516		150Lt pump w/clamp GEM
4	20035326-02		Gearmotor 150W 230V CO404.07
5	34115516		M6 nut with washer
6	05257815		Pump absorber GEM
7	09103521		Ingot/pump protected pipe L500
8	19117411		3/8 ferrule GEM
9	04055716		3/8 M mm12-mm20 aliment.nippleGEM
10	09104011-01		hose 2200
11	32065416		4x12 screw
12	25034316		2ways e.v. GEM
13	04055126		Light ingot
14	04058116		FM 1/4 1/8 reduction
15	09103911		Water charge pipe from level GEM
16	09103221		SOFIA volumetric counter pipe GEM
17	09087843-02		7x11 brown silicone pipe
18	09104513		Reinforced drain pipe GEM
19	05256815		Drain tray GEM
20	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
21	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
22	25034816-01		pressure gauge d50 0:3BAR G1/8

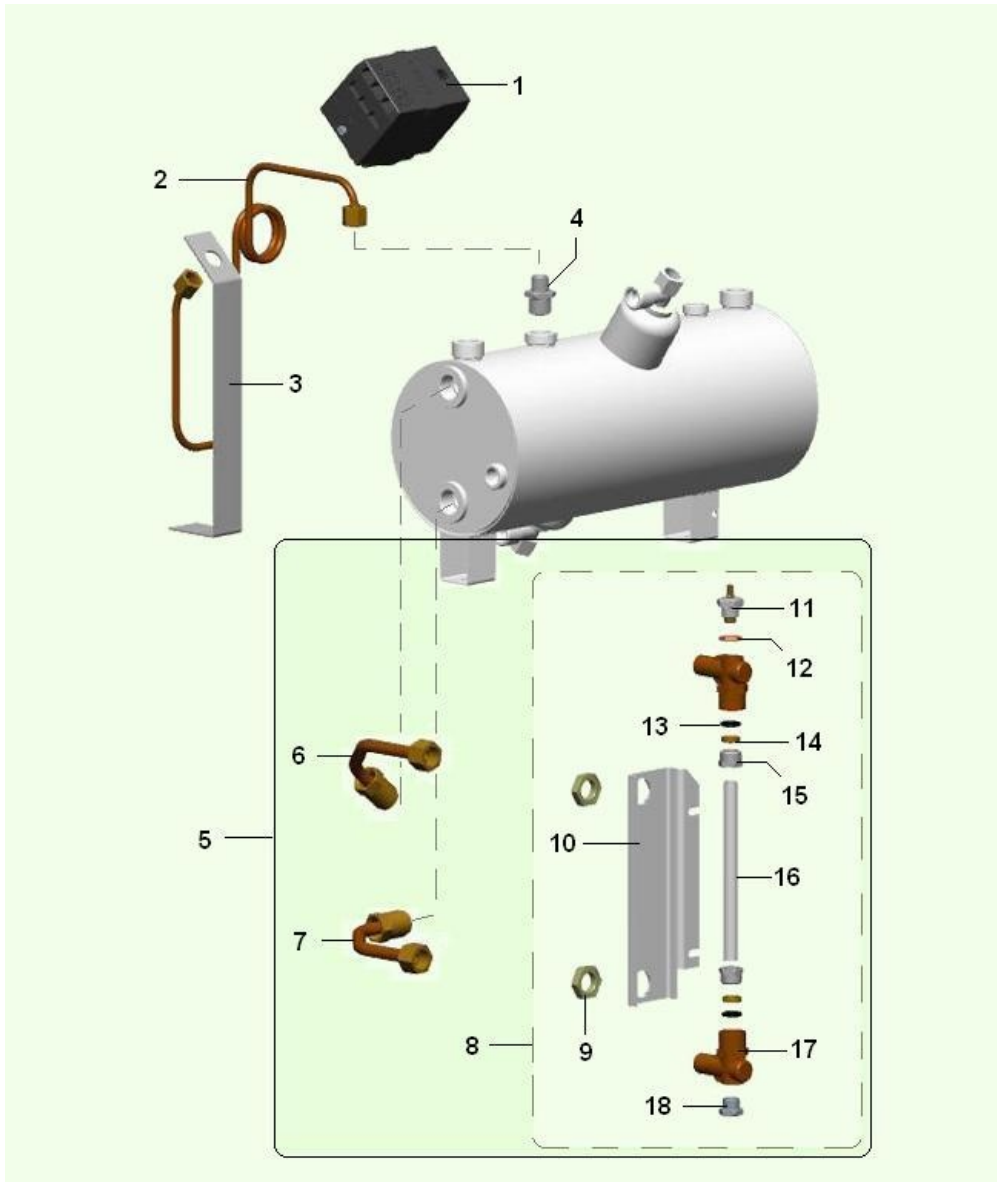
ASSEMBLY BOILER GROUP (1303)



ASSEMBLY BOILER GROUP (1303) - Item detail:

Position	Code	Options	Description
2	09104912		boiler mec/sofia 1gr
3	32346616		M8X27 ZN/B stud screw GEM
4	09103811		INJECTOR PIPE GROUP
5	04056416		1/4 M 1/4 M L joint GEM
6	36361416		Resistance teflon gasket GEM
7	29006911		2GR 5Lt 2400W 220V resistance GEM
8	04056916		Water injector 1/4 L joint GEM
9	04057216		1/4F 1/4M straight nipple
10	04056016		1/4M ISP TAP COD.000141.01.01 GEM
11	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
12	18002536		3/8" copper gasketer
13	26053126		Level probe GEM
14	04056716		3/8 safety valve GEM
15	04057316		NIPLO 1/4 3/3 M.M.

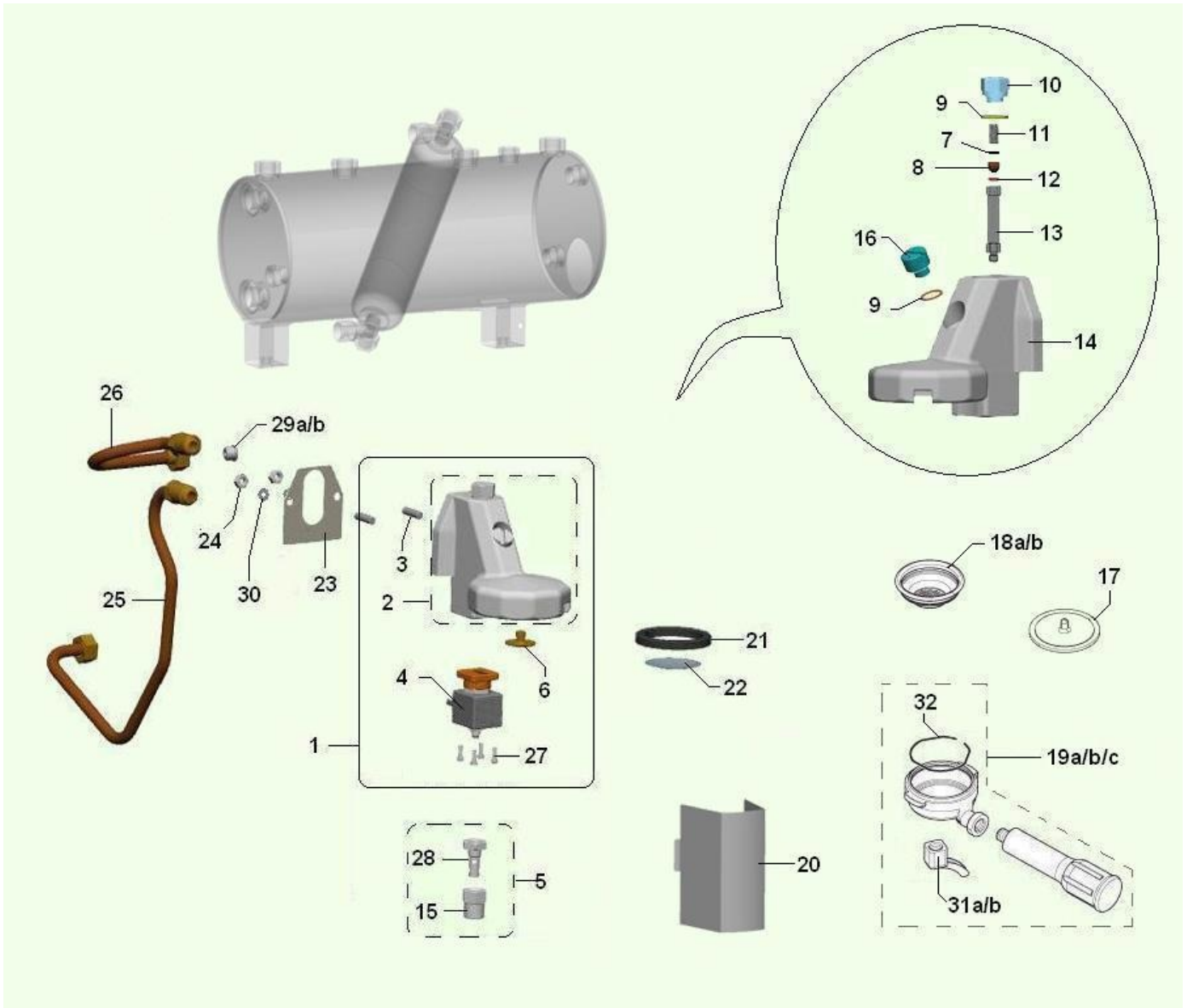
PRESSURESTAT - GLASS LEVEL (1309)



PRESSURESTAT - GLASS LEVEL (1309) - Item detail:

Position	Code	Options	Description
1	25034526		Pressure switch SIRAI
2	09103711		Pressure switch pipe GEM
3	01891811		manostat support bracket sof1g
4	04057316		NIPLO 1/4 3/3 M.M.
5	43063910		GLASS LEVEL WITH PIPES ASSY
6	09103621		Upper level pipe GEM
7	09103611		Lower level pipe GEM
8	05265410		level glass assembly
9	19117411		3/8 ferrule GEM
10	01886711L70		Water charge/drain stirrup GEM
11	04056816		Air emptiness valve GEM
12	18002526		1/4" copper gasketer
13	36361216		Level gasket GEM
14	19117611		Level fix ferrule GEM
15	19117511		Level gasket guide ferrule GEM
16	05256515		Level glass GEM
17	04055216		Outer level body GEM
18	04055316		1/4 male cap GEM

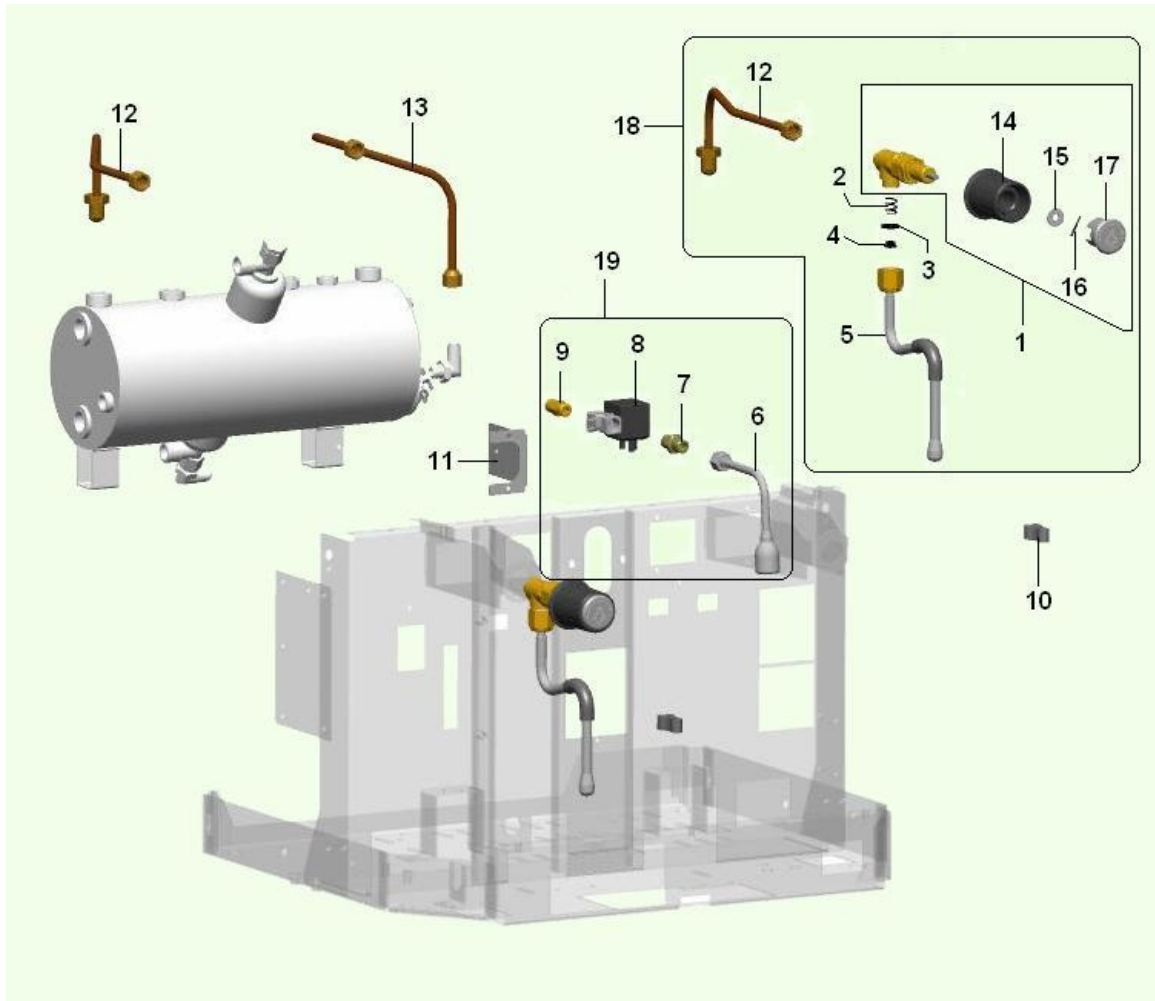
LOWER EV GROUP ASSEMBLE (1304)



LOWER EV GROUP ASSEMBLE (1304) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01888411		SOFIA e.v. cover GEM
21	36361516		Saucer gasket thick.8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

STEAM / WATER NOZZLE (1306)



STEAM / WATER NOZZLE (1306) - Item detail:

Position	Code	Options	Description
1	04055916		Water steam body tap GEM
2	07034711		Water/steam/cap nozzle spring GEM
3	18011011		21x16,8x2 PTFE teflon washer GEM
4	04058316		Water/steam nozz. spring slideGEM
5	04060116		steam arm IX L.160
6	04054916		Water charge nozzle GEM
7	04055516		1/4 M/M nipple GEM
8	25034216		1/4 220V 2ways e.v. GEM
9	04057116		Fan 1/4 1/4 conic nipple GEM
10	05257115		PLASTIC TONGS for STEAM WAND
11	06014711L09		hot water pipe support sof pl
12	09103011		RT/LT steam pipe GEM
13	09103311		Hot water charge pipe GEM
14	05276615		KNOB TAP WATER/STEAM
15	35158016		6,5X18X1,5 ZN plain washer
16	33057626		SPLIT PIN D. 1.5x15 STAINLESS
17	05276525		cap for steam tap knob
18	04061320-01		ASS.STEAM WAND TAP SOFIA
19	04061650		water pipe exit assy sofia 1gr

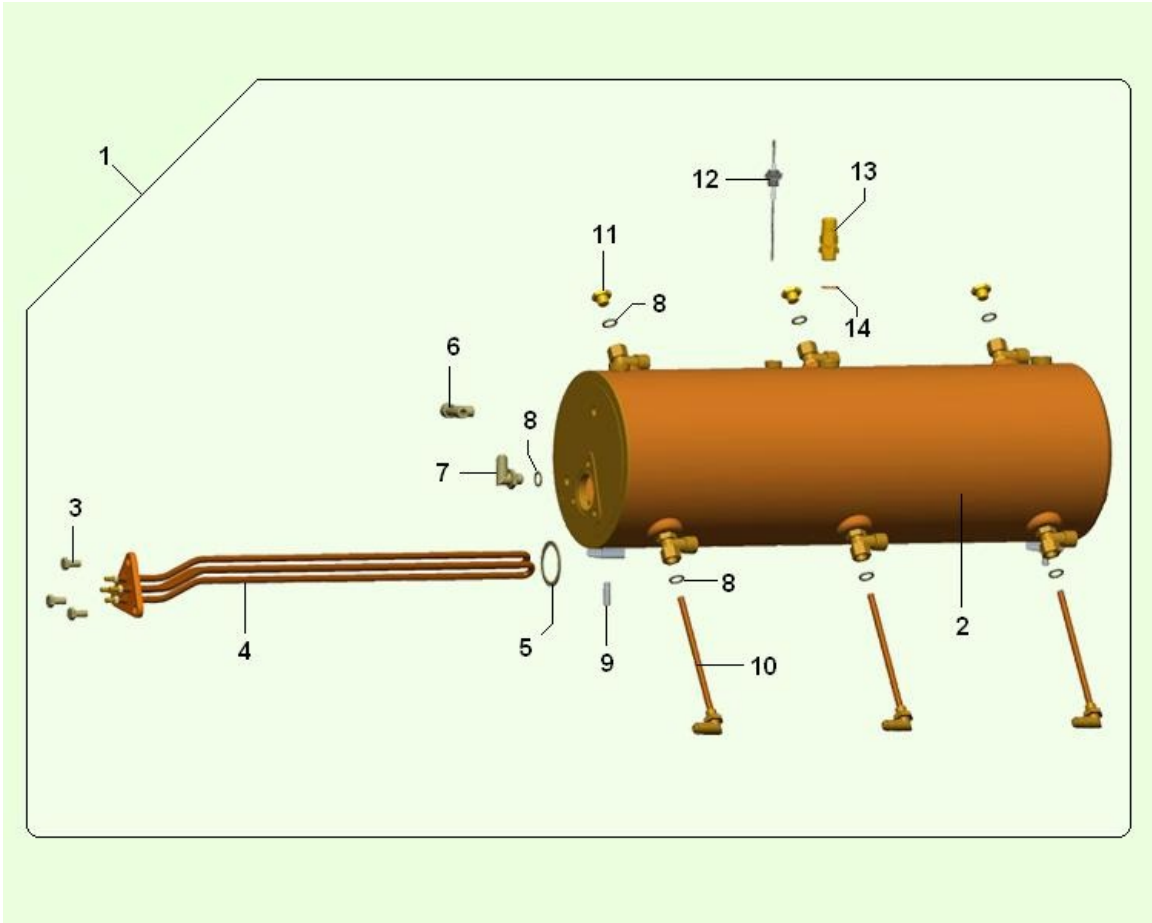
Group charts



BV 342 - SOFIA

 BV342E3G05AR / E3G06AR - SOFIA 3GR DOS. / DOS. DISPLAY PLUS SILVER

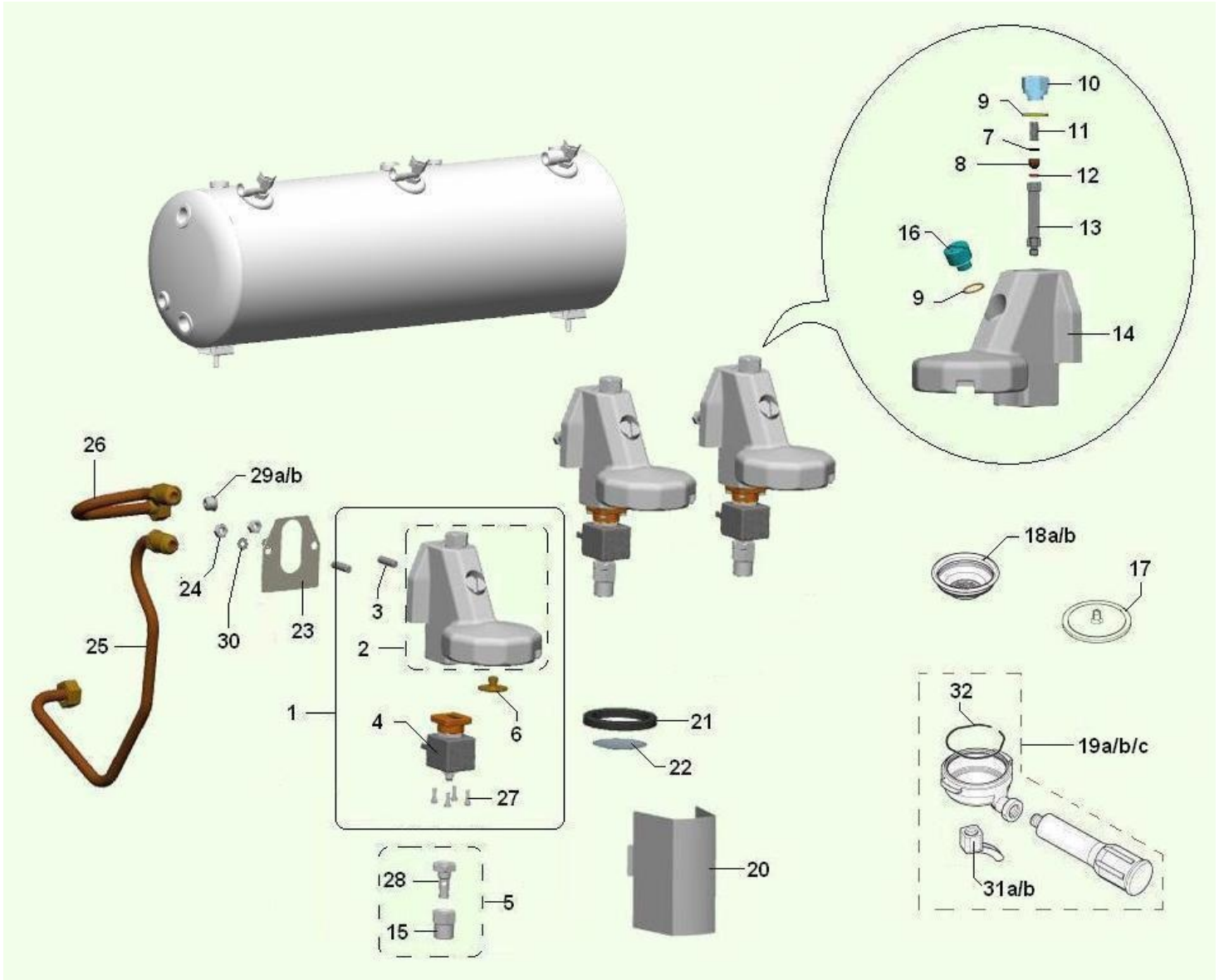
BOILER ASSEMBLE SOFIA 3GR (1313)



BOILER ASSEMBLE SOFIA 3GR (1313) - Item detail:

Position	Code	Options	Description
2	09104612		BOILER 3GR W/FLANGE WELD. D205
3	32160416		SCREW TE 8 MAX16 STA/GALVANIZE
4	29007111		HEATER RESISTOR 3GR 400W 220V
5	36361416		Resistance teflon gasket GEM
6	04057016		1/4M 1/4M 1/4F T joint GEM
7	04056916		Water injector 1/4 L joint GEM
8	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
9	32346616		M8X27 ZN/B stud screw GEM
10	09103811		INJECTOR PIPE GROUP
11	04056016		1/4M ISP TAP COD.000141.01.01 GEM
12	26053126		Level probe GEM
13	04056716		3/8 safety valve GEM
14	18002536		3/8" copper gasketer

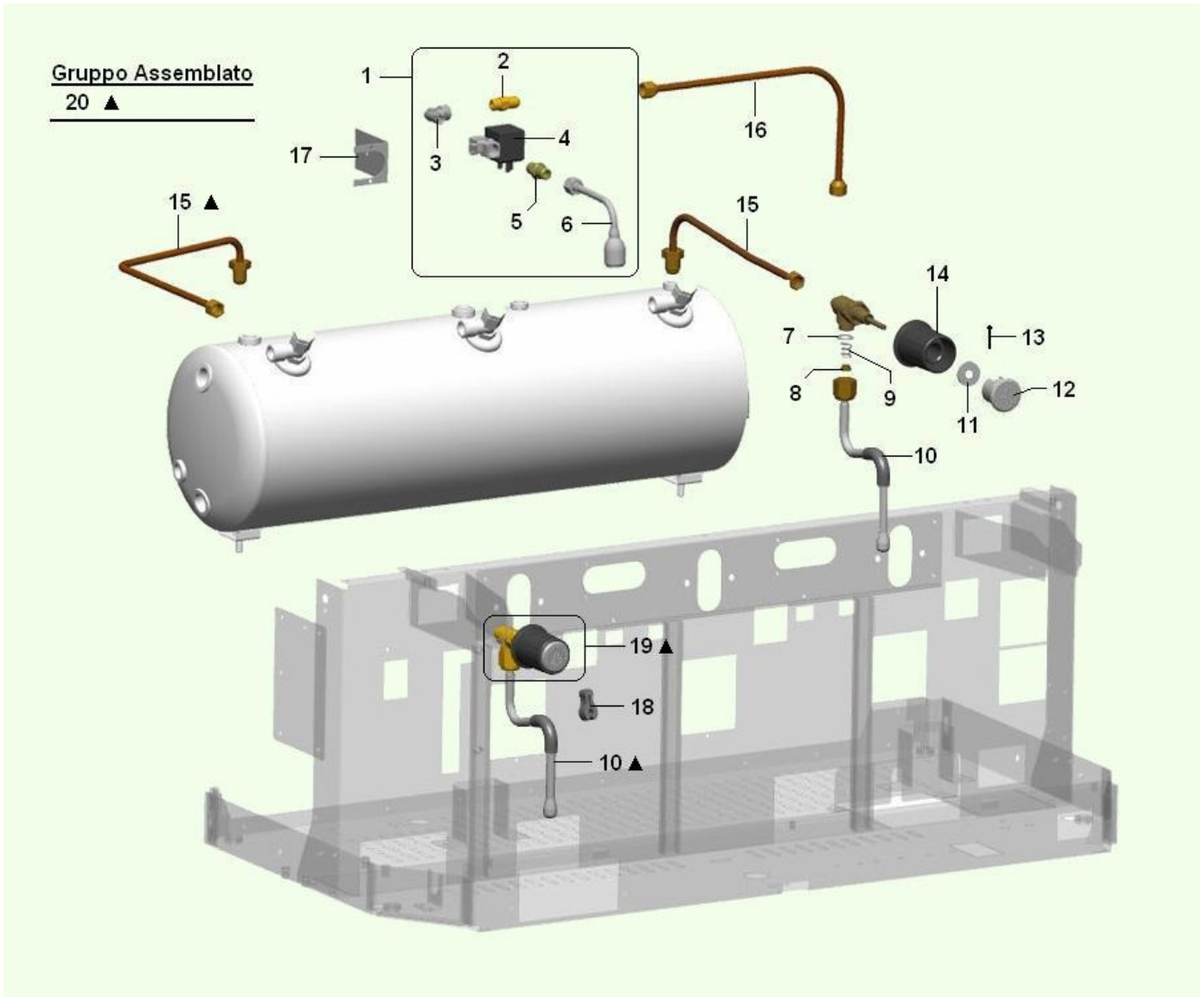
LOWER EV GROUP ASSEMBLE (1314)



LOWER EV GROUP ASSEMBLE (1314) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01888411		SOFIA e.v. cover GEM
21	36361516		Saucer gasket thick.8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

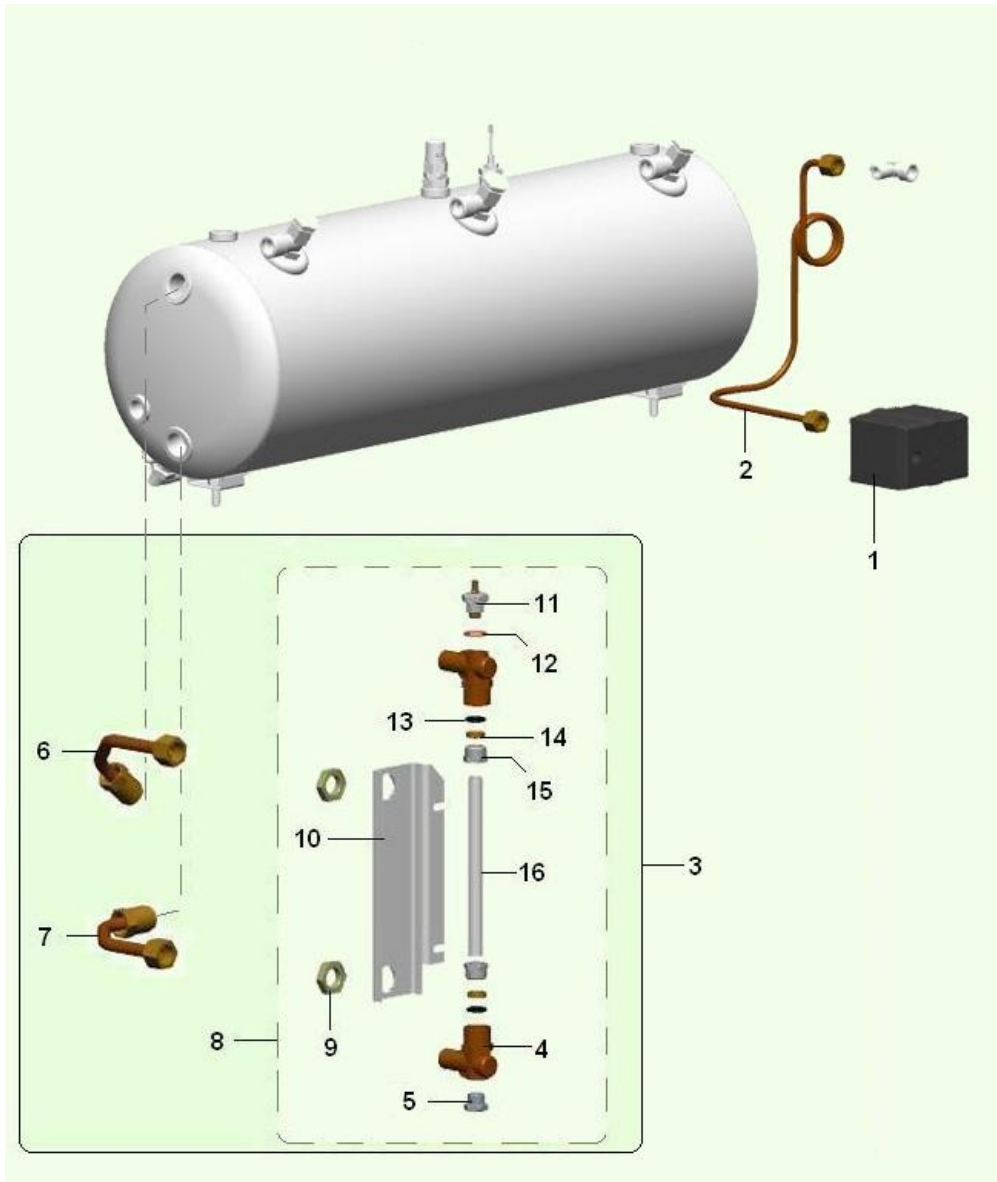
STEAM / WATER NOZZLE (1315)



STEAM / WATER NOZZLE (1315) - Item detail:

Position	Code	Options	Description
1	04061610		ASS. WATER SAMPL. W/WAND
2	04057116		Fan 1/4 1/4 conic nipple GEM
3	04056316		1/4 M/F L joint GEM
4	25034216		1/4 220V 2ways e.v. GEM
5	04055516		1/4 M/M nipple GEM
6	04054916		Water charge nozzle GEM
7	18011011		21x16,8x2 PTFE teflon washer GEM
8	04058316		Water/steam nozz. spring slideGEM
9	07034711		Water/steam/cap nozzle spring GEM
10	04060116		steam arm IX L.160
11	35158016		6,5X18X1,5 ZN plain washer
12	05276525		cap for steam tap knob
13	33057626		SPLIT PIN D. 1.5x15 STAINLESS
14	05276615		KNOB TAP WATER/STEAM
15	09103011		RT/LT steam pipe GEM
16	09103311		Hot water charge pipe GEM
17	01888311-01		SUPP. SOLENOID SOFIA IX
18	05257115		PLASTIC TONGS for STEAM WAND
19	04055916		Water steam body tap GEM
20	04061320-01		ASS.STEAM WAND TAP SOFIA

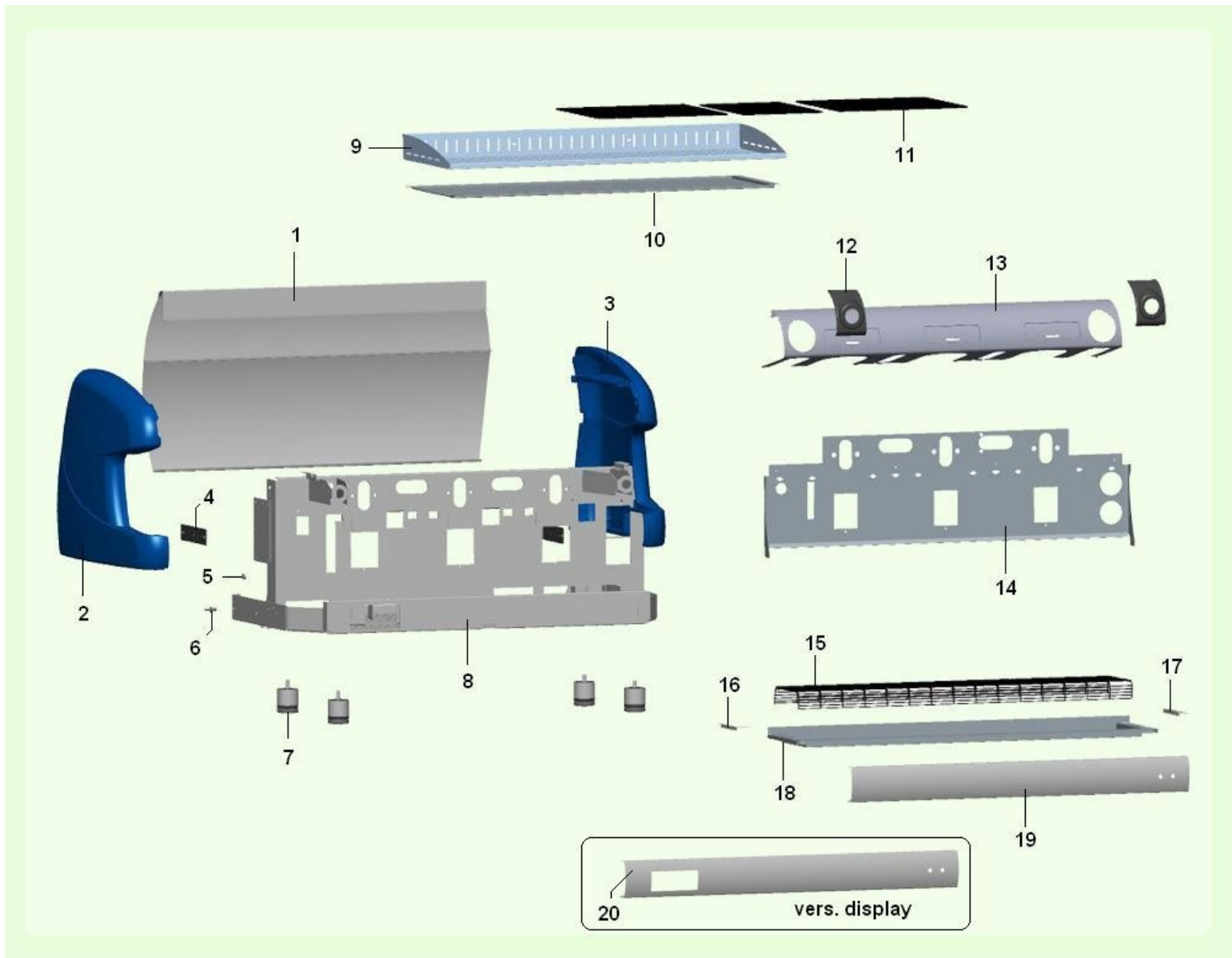
PRESSURESTAT - GLASS LEVEL (1316)



PRESSURESTAT - GLASS LEVEL (1316) - Item detail:

Position	Code	Options	Description
1	25034526		Pressure switch SIRAI
2	09103711		Pressure switch pipe GEM
3	43063910		GLASS LEVEL WITH PIPES ASSY
4	04055216		Outer level body GEM
5	04055316		1/4 male cap GEM
6	09103621		Upper level pipe GEM
7	09103611		Lower level pipe GEM
8	05265410		level glass assembly
9	19117411		3/8 ferrule GEM
10	01886711L70		Water charge/drain stirrup GEM
11	04056816		Air emptiness valve GEM
12	18002526		1/4" copper gasketer
13	36361216		Level gasket GEM
14	19117611		Level fix ferrule GEM
15	19117511		Level gasket guide ferrule GEM
16	05256515		Level glass GEM

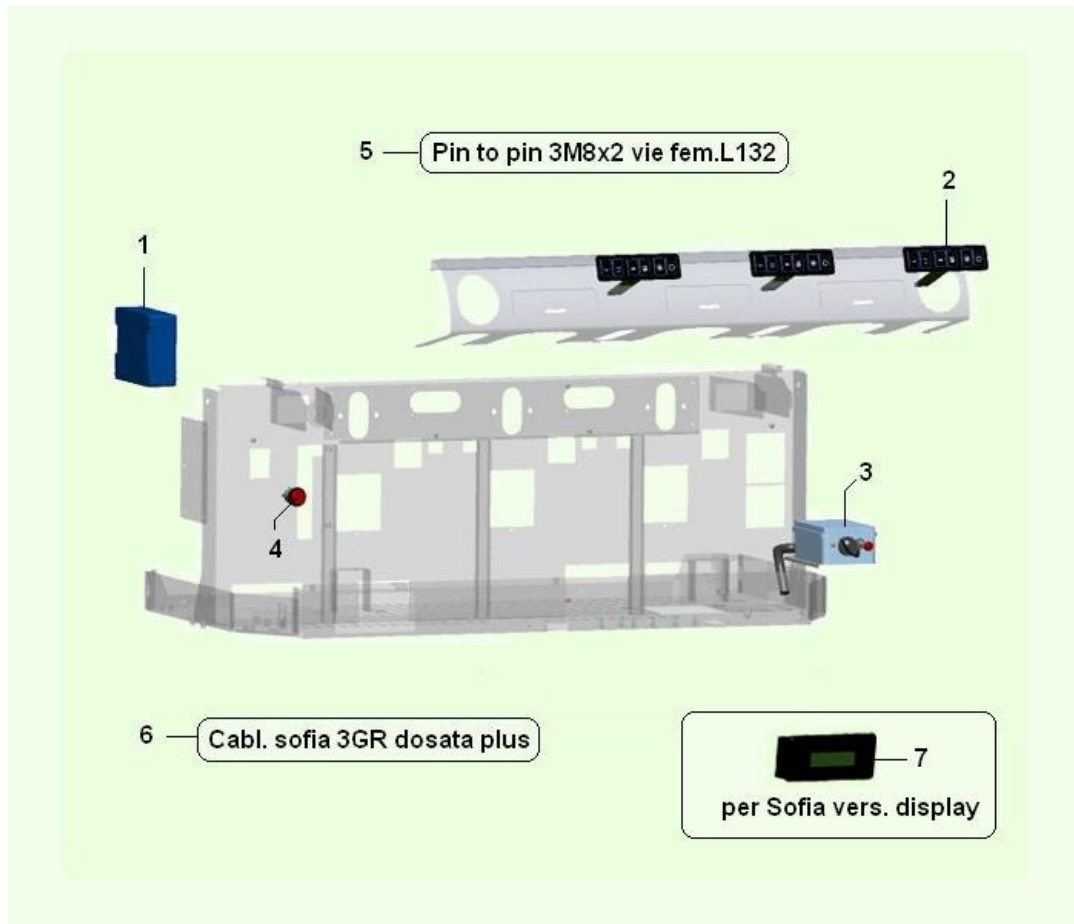
LOOM AND COMPLETION PARTS (1317)



LOOM AND COMPLETION PARTS (1317) - Item detail:

Position	Code	Options	Description
1	01889831		REAR PANEL POLISHED SOFIA 3GR
2	05257715L61		Silver LT flank GEM
2	05257715L81		RED SIDE COVER SX RAL 3020
2	05257715L80		WHITE SIDE COVER SX RAL 9016
3	05257615L61		Silver RT flank GEM
3	05257615L81		RED SIDE COVER DX RAL 3020
3	05257615L80		WHITE SIDE COVER DX RAL 9016
4	01888711L09		BlackSofia RT/LT flanks fixingGEM
5	34103116		8MA hex nutODE
6	19117016-01		BVM952 roof pin
7	21058211		chromed toothsie H.22GEM
8	01889011-01L09		FRAME SOPHIA 3GR BLACK
9	01889311		3GR Sophia cups tray
10	01889411		SOFIA 3GR cups basin grid
11	05256915		PLASTIC GRID CUPS-HOLDER
12	05257315		Preformed tab GEM
13	01889231		control mask sofia 3gr dosed
14	01889111		Sophia 3GR inox front panel
15	01889911-01		HIGH GRID IX BASIN SOFIA 3GR
16	01888911-01		LOWER PROTEC. BASIN SOFIA DX
17	01888811-01		LOWER PROTEC. BASIN SOFIA DX
18	01889511		3GR Sophia drain trayGEM
19	01889621		low frontside panel sof3gr
20	01889731		low front panel w/hole sof3plu

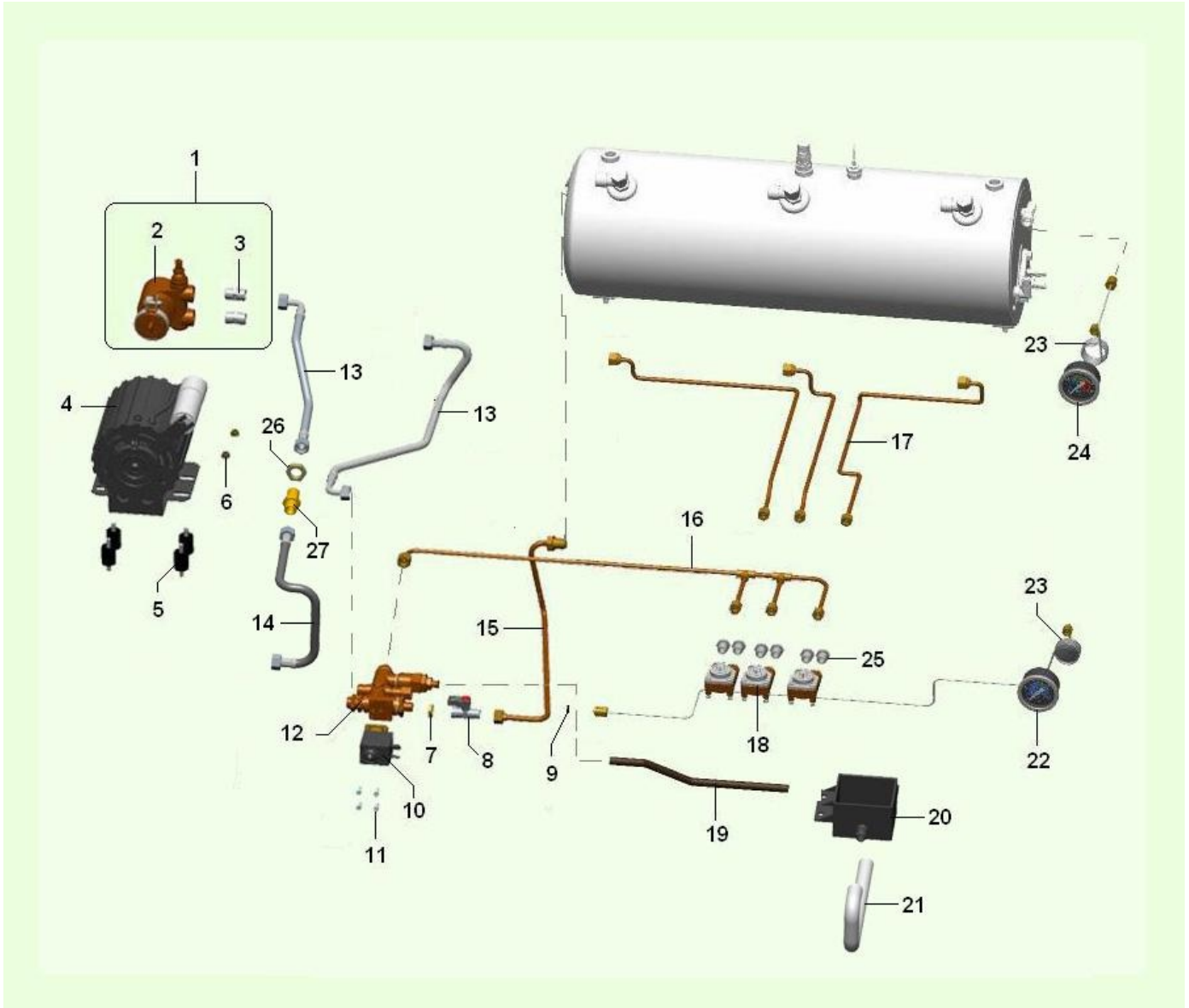
ELECTRIC PARTS (1318)



ELECTRIC PARTS (1318) - Item detail:

Position	Code	Options	Description
1	26056816		board for horeca machines
2	30267621		Horeca keypad with male conn.
3	26053226		Switch triphasic box shaft 35 GEM
4	26053416		Red unipolar button w/light GEM
5	22187412-01		Pin to pin 3M 8X2 2w. fem.L132
6	22187132		cable for sofia 3gr dosed plus
7	24021716		LCD Display interface board GEM

HYDRAULIC CONNECTION (1319)



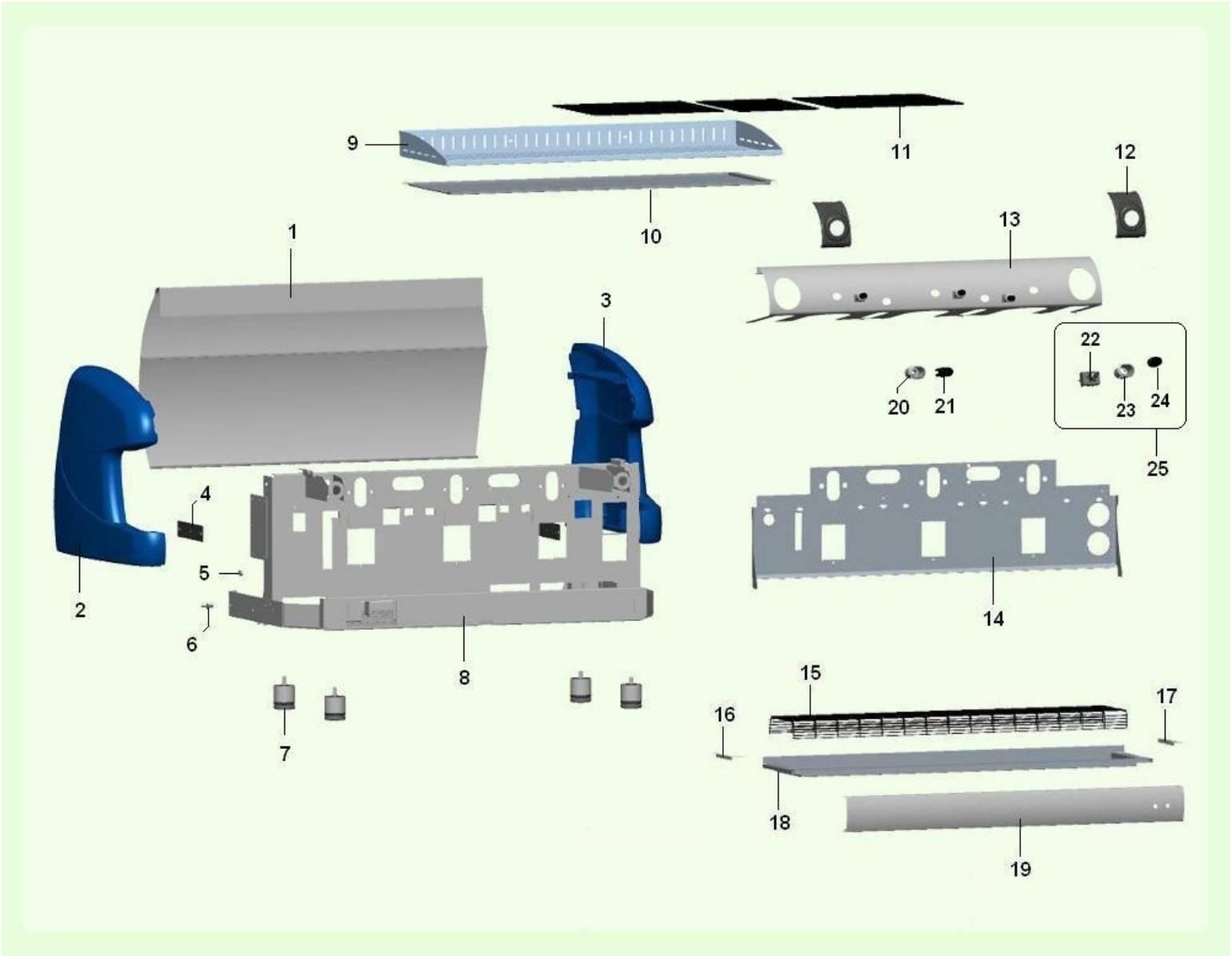
HYDRAULIC CONNECTION (1319) - Item detail:

Position	Code	Options	Description
1	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT
2	27011516		150Lt pump w/clamp GEM
3	04055616-01		3/8 M/M nipple
4	20035216		Pump motor 4P 1V 150W 220V GEM
5	05257815		Pump absorber GEM
6	34115516		M6 nut with washer
7	04014111		hexagonal nut 1/4GASassy
8	04067416		BALL VALVE MF 1/4 FIL L11mm
9	36361016		WASHERS TEFLON PTFE 10X4 SP2
10	25034316		2ways e.v. GEM
11	32065416		4x12 screw
12	04055126		Light ingot
13	09103521		Ingot/pump protected pipe L500
14	09104011-01		hose 2200
15	09102711		Water charge pipe GEM
16	09103411		SOFIA 3GR valve pipe
17	09103221		SOFIA volumetric counter pipe GEM
18	24021916		flow meter 933-0612/F08 D1,2
19	09087843-02		7x11 brown silicone pipe
20	05256815		Drain tray GEM
21	09104513		Reinforced drain pipe GEM
22	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
23	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
24	25034816-01		pressure gauge d50 0:3BAR G1/8
25	04056216		1/4 M 1/8 M nipple
26	19117411		3/8 ferrule GEM
27	04055716		3/8 M mm12-mm20 aliment.nippleGEM

Group charts

 **BV 342 - SOFIA**
 **BV342E3G07AR/RT/WT - SOFIA 3GR PULSANTE PLUS SILVER/RED/WHITE**

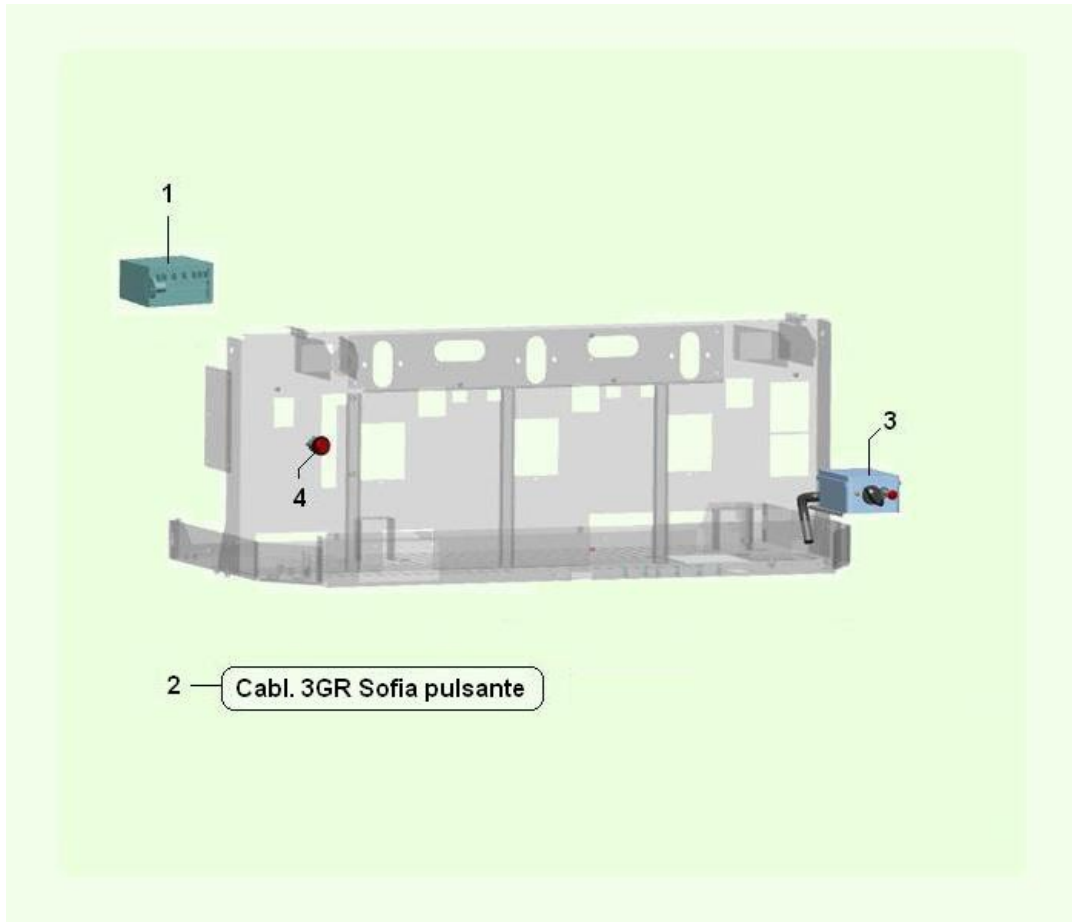
LOOM AND COMPLETION PARTS (1320)



LOOM AND COMPLETION PARTS (1320) - Item detail:

Position	Code	Options	Description
1	01889831		REAR PANEL POLISHED SOFIA 3GR
2	05257715L61		Silver LT flank GEM
2	05257715L81		RED SIDE COVER SX RAL 3020
2	05257715L80		WHITE SIDE COVER SX RAL 9016
3	05257615L61		Silver RT flank GEM
3	05257615L81		RED SIDE COVER DX RAL 3020
3	05257615L80		WHITE SIDE COVER DX RAL 9016
4	01888711L09		BlackSofia RT/LT flanks fixingGEM
5	34103116		8MA hex nutODE
6	19117016-01		BVM952 roof pin
7	21058211		chromed toothsie H.22GEM
8	01889011-01L09		FRAME SOPHIA 3GR BLACK
9	01889311		3GR Sophia cups tray
10	01889411		SOFIA 3GR cups basin grid
11	05256915		PLASTIC GRID CUPS-HOLDER
12	05257315		Preformed tab GEM
13	01892421		SOFIA 3GR BUTT PL control mask
14	01889111		Sophia 3GR inox front panel
15	01889911-01		HIGH GRID IX BASIN SOFIA 3GR
16	01888911-01		LOWER PROTEC. BASIN SOFIA DX
17	01888811-01		LOWER PROTEC. BASIN SOFIA DX
18	01889511		3GR Sophia drain trayGEM
19	01889621		low frontside panel sof3gr
20	05257415		CROME PLATED FOR SEGN.
21	05257515		BLACK CAP FOR DY
22	26053516		16/A 250V bipolar switch GEM
23	05256615		DY chromium-plated oval supp. GEM
24	05256715		Black oval DY button GEM
25	43052810		Bipolar switch w/supp+button GEM

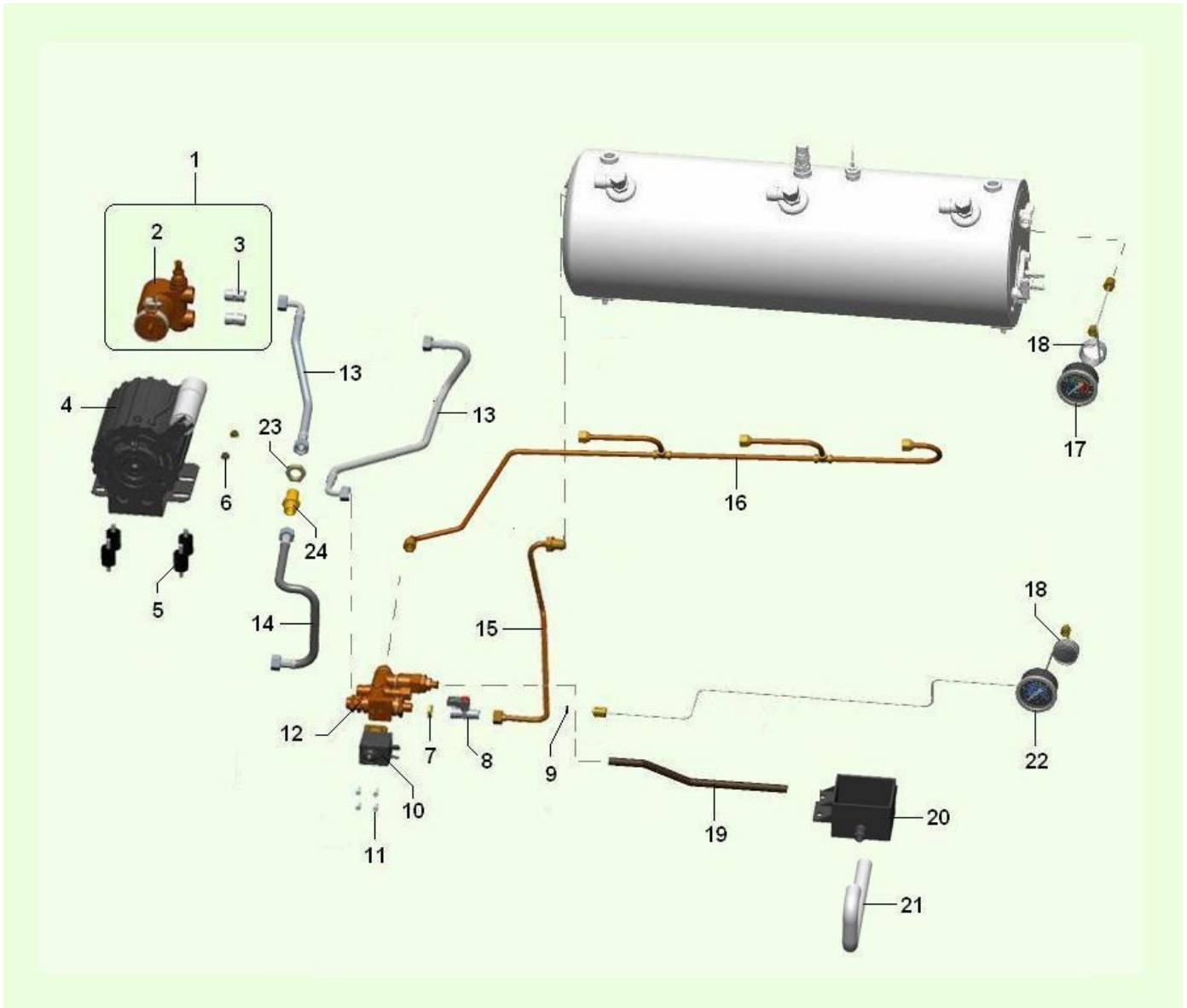
ELECTRIC PARTS (1321)



ELECTRIC PARTS (1321) - Item detail:

Position	Code	Options	Description
1	26053616		220V level damper GEM
2	22188712		3 GR SOFIA AUTOM. - WIRING
3	26053226		Switch triphasic box shaft 35 GEM
4	26053416		Red unipolar button w/light GEM

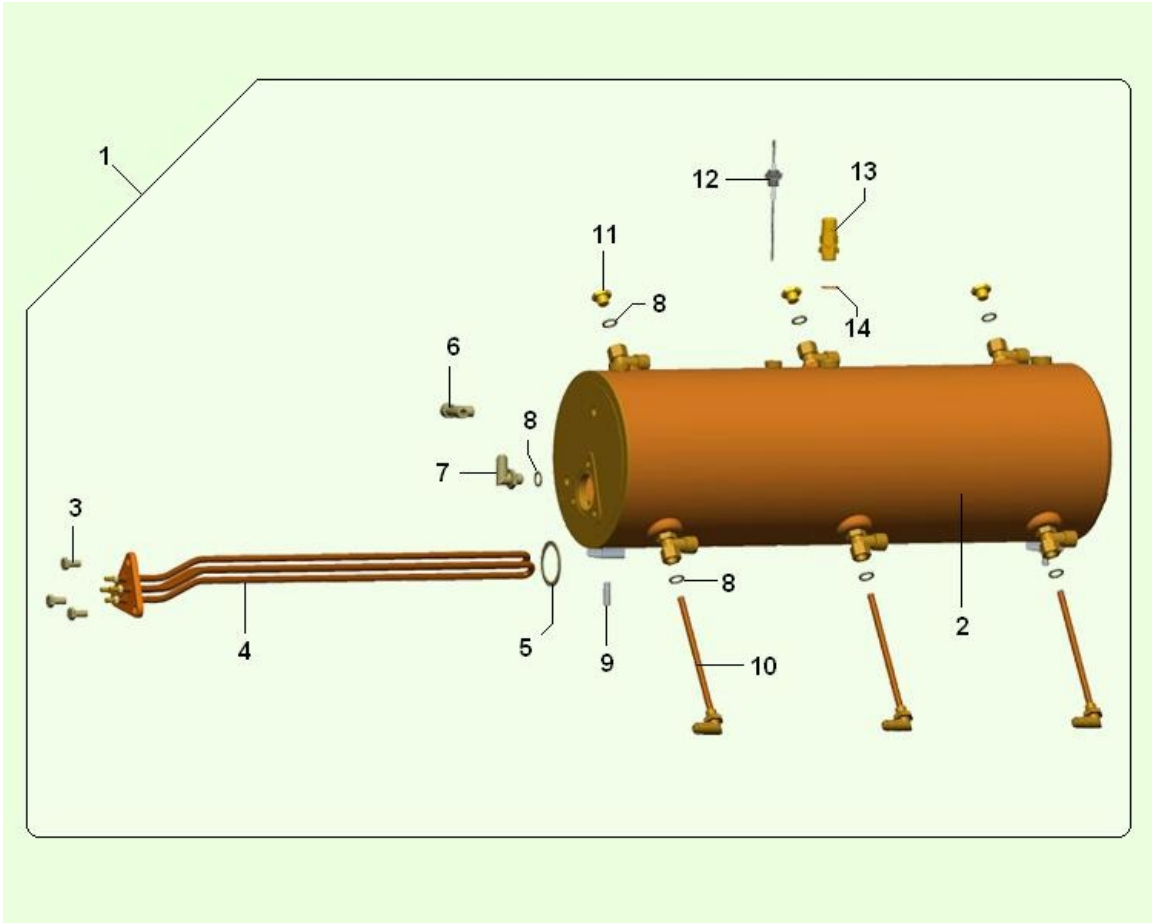
HYDRAULIC CONNECTION (1322)



HYDRAULIC CONNECTION (1322) - Item detail:

Position	Code	Options	Description
1	27013110		ASS.PUMP SOLEN. W/STRIP 150 LT
2	27011516		150Lt pump w/clamp GEM
3	04055616-01		3/8 M/M nipple
4	20035216		Pump motor 4P 1V 150W 220V GEM
5	05257815		Pump absorber GEM
6	34115516		M6 nut with washer
7	04014111		hexagonal nut 1/4GASassy
8	04067416		BALL VALVE MF 1/4 FIL L11mm
9	36361016		WASHERS TEFLON PTFE 10X4 SP2
10	25034316		2ways e.v. GEM
11	32065416		4x12 screw
12	04055126		Light ingot
13	09103521		Ingot/pump protected pipe L500
14	09104011-01		hose 2200
15	09102711		Water charge pipe GEM
16	09103421		HEAT EXCHANGER PIPE
17	25034816-01		pressure gauge d50 0:3BAR G1/8
18	25038126		COPPER CAPIL. 1x2x850 RIV.PVC
19	09087843-02		7x11 brown silicone pipe
20	05256815		Drain tray GEM
21	09104513		Reinforced drain pipe GEM
22	25034716-01		MANOM.ø50 0:16 BARG1/8 MP50CAP
23	19117411		3/8 ferrule GEM
24	04055716		3/8 M mm12-mm20 aliment.nippleGEM

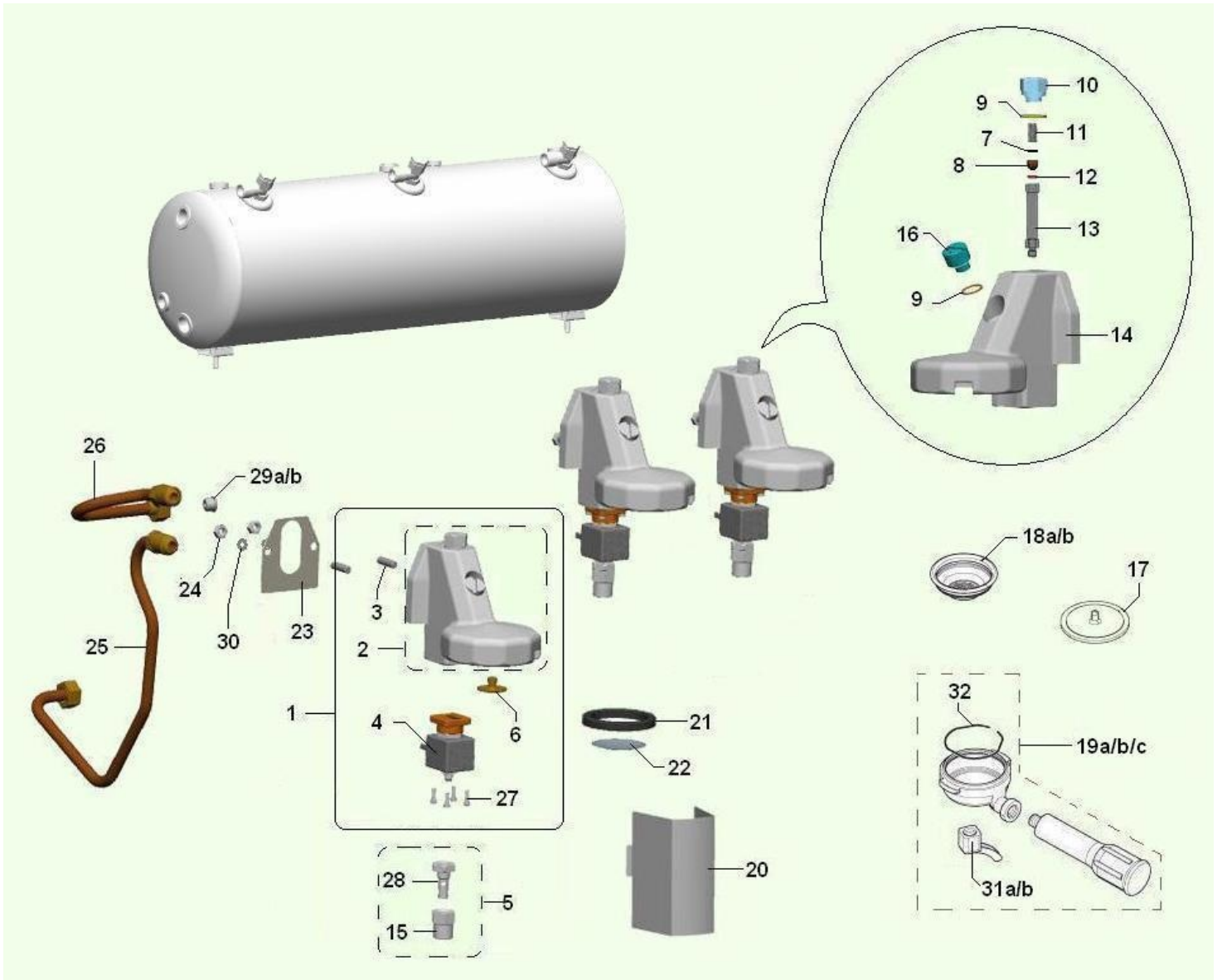
BOILER ASSEMBLE SOFIA 3GR (1313)



BOILER ASSEMBLE SOFIA 3GR (1313) - Item detail:

Position	Code	Options	Description
2	09104612		BOILER 3GR W/FLANGE WELD. D205
3	32160416		SCREW TE 8 MAX16 STA/GALVANIZE
4	29007111		HEATER RESISTOR 3GR 400W 220V
5	36361416		Resistance teflon gasket GEM
6	04057016		1/4M 1/4M 1/4F T joint GEM
7	04056916		Water injector 1/4 L joint GEM
8	36361116		18X13,5X2PTFEtefl.washer1/4capGEM
9	32346616		M8X27 ZN/B stud screw GEM
10	09103811		INJECTOR PIPE GROUP
11	04056016		1/4M ISP TAP COD.000141.01.01 GEM
12	26053126		Level probe GEM
13	04056716		3/8 safety valve GEM
14	18002536		3/8" copper gasketer

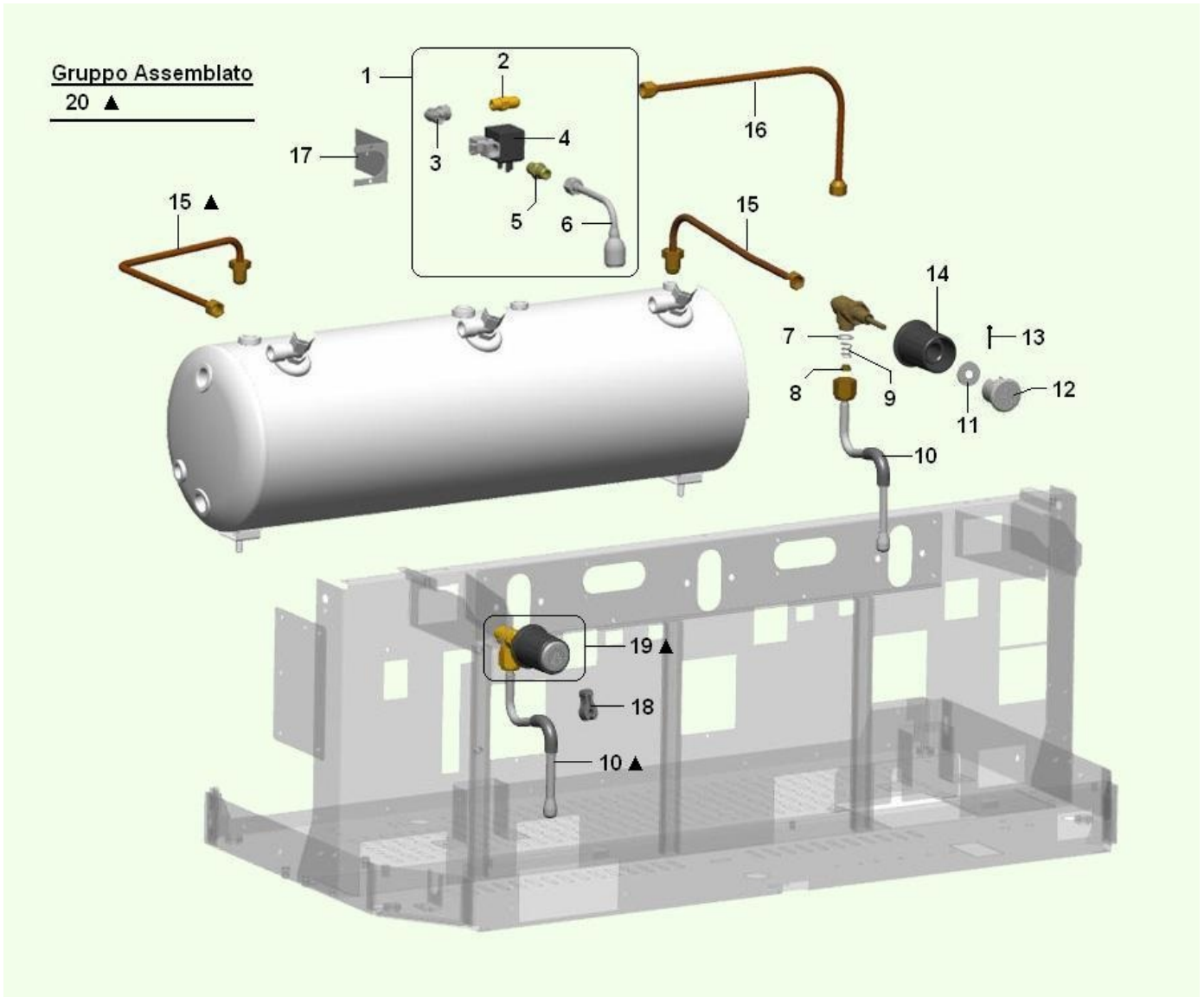
LOWER EV GROUP ASSEMBLE (1314)



LOWER EV GROUP ASSEMBLE (1314) - Item detail:

Position	Code	Options	Description
1	25035610-01		lower el.valv group assy D.0.7
2	25034116-01		Lower e.v. group
3	32346616		M8X27 ZN/B stud screw GEM
4	25034416		3ways e.v. GEM
5	04063116		spoutbreaker
6	43051216		SOFIA 2GR sprinkler GEM
7	43144416		FILTER STAINLESS D7 X GR. AUT.
8	43051116		SOFIA 2GR gigneur GEM
9	18002536		3/8" copper gasketer
10	43139916		TOP COVER GROUP
11	43125216		spring for gigneur
12	43113416-01		OR 4x2 SILIC. RED 70 SHORE
13	43144116		column for injector
14	43143816		COFFEE GROUP SOFIA AUTO
15	43144816		WATER BREAKER G.COVER ES22 H28
16	43052416		Coffee group cover GEM
17	05257215		Blind membrane filter GEM
18	16022811		1 coffee filter GEM
18	16022911		2 coffees filter GEM
19	12049210		filter holder 1cup
19	12049310		filter holder 2cups
19	43146616		FILTER HOLDER CAPS EP 2 DOSES
20	01888411		SOFIA e.v. cover GEM
21	36361516		Saucer gasket thick.8,5mm GEM
22	16022711		Shower GEM
23	36361316		Group insulating gasket GEM
24	34103116		8MA hex nutODE
25	09102811		Group return pipe GEM
26	09102911		Group outward pipe
27	32065436		4MAX12 TCEI IX screw
28	43144716		LONG WATER BREAKER GROUP CHROM
29	04056616		tube/4 reducer hole 3,5
29	04056626		tube reducer hole 2mm
30	35153716		washer D. 8,4 ZN
31	43051816		1way filter carrier spout GEM
31	43052116		2 coffees spout GEM
32	43051916		Filter fixing spring GEM

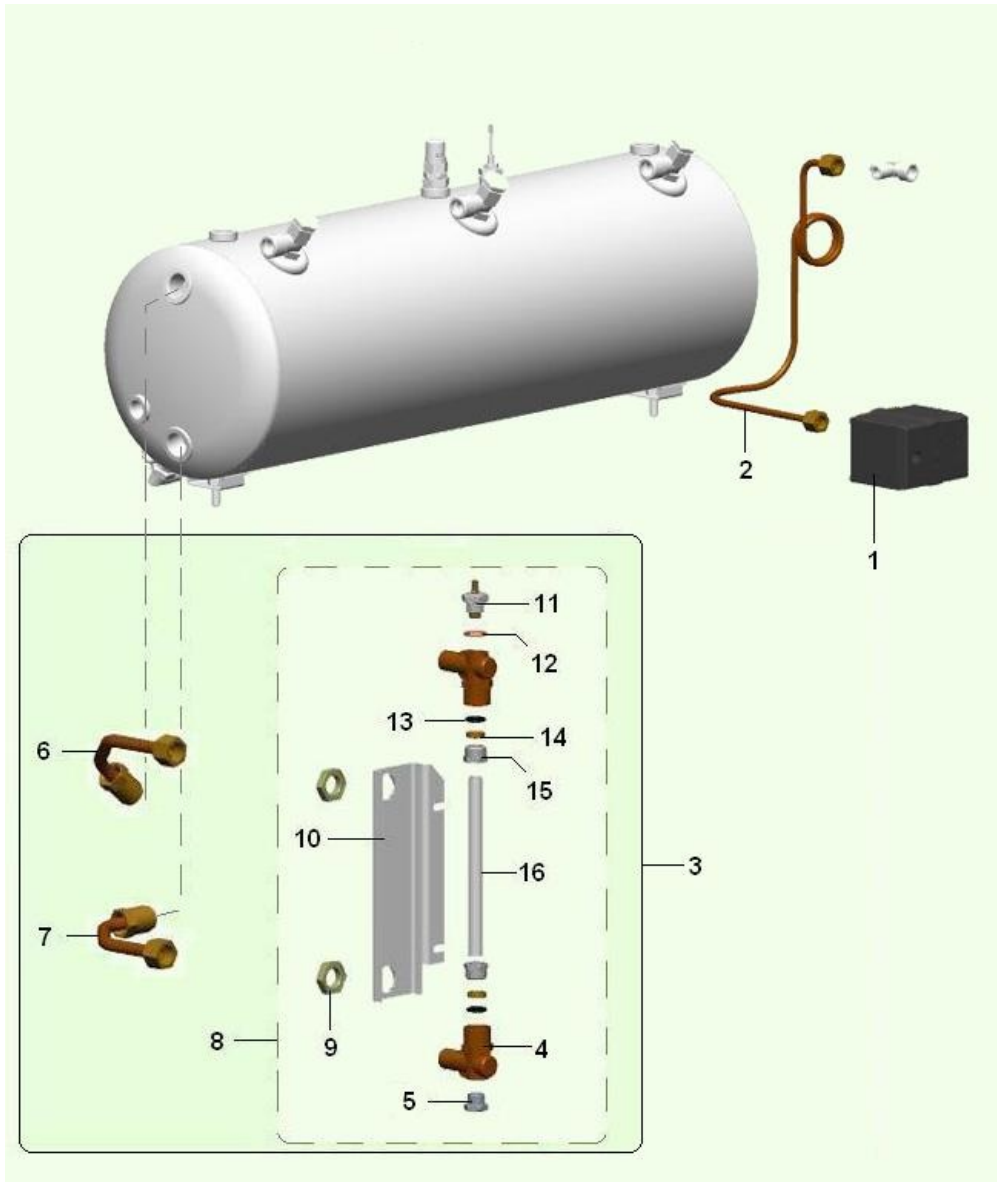
STEAM / WATER NOZZLE (1315)



STEAM / WATER NOZZLE (1315) - Item detail:

Position	Code	Options	Description
1	04061610		ASS. WATER SAMPL. W/WAND
2	04057116		Fan 1/4 1/4 conic nipple GEM
3	04056316		1/4 M/F L joint GEM
4	25034216		1/4 220V 2ways e.v. GEM
5	04055516		1/4 M/M nipple GEM
6	04054916		Water charge nozzle GEM
7	18011011		21x16,8x2 PTFE teflon washer GEM
8	04058316		Water/steam nozz. spring slideGEM
9	07034711		Water/steam/cap nozzle spring GEM
10	04060116		steam arm IX L.160
11	35158016		6,5X18X1,5 ZN plain washer
12	05276525		cap for steam tap knob
13	33057626		SPLIT PIN D. 1.5x15 STAINLESS
14	05276615		KNOB TAP WATER/STEAM
15	09103011		RT/LT steam pipe GEM
16	09103311		Hot water charge pipe GEM
17	01888311-01		SUPP. SOLENOID SOFIA IX
18	05257115		PLASTIC TONGS for STEAM WAND
19	04055916		Water steam body tap GEM
20	04061320-01		ASS.STEAM WAND TAP SOFIA

PRESSURESTAT - GLASS LEVEL (1316)



PRESSURESTAT - GLASS LEVEL (1316) - Item detail:

Position	Code	Options	Description
1	25034526		Pressure switch SIRAI
2	09103711		Pressure switch pipe GEM
3	43063910		GLASS LEVEL WITH PIPES ASSY
4	04055216		Outer level body GEM
5	04055316		1/4 male cap GEM
6	09103621		Upper level pipe GEM
7	09103611		Lower level pipe GEM
8	05265410		level glass assembly
9	19117411		3/8 ferrule GEM
10	01886711L70		Water charge/drain stirrup GEM
11	04056816		Air emptiness valve GEM
12	18002526		1/4" copper gasketer
13	36361216		Level gasket GEM
14	19117611		Level fix ferrule GEM
15	19117511		Level gasket guide ferrule GEM
16	05256515		Level glass GEM