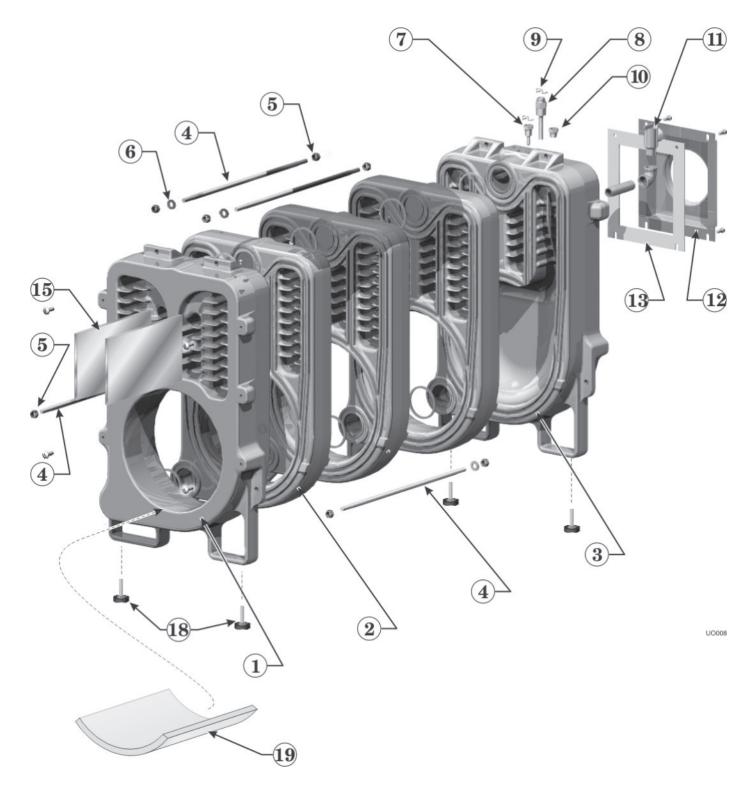
### **Boiler section assembly parts**

Item	Description	Part Number
1	Boiler front section	316-900-200
2	Boiler intermediate section	316-900-210
3	Boiler back section	316-900-220
4	Tie rods (4 required)  UO-3  UO-4  UO-5	560-234-468 560-234-472 560-234-477
5	Nuts (8 required)	561-928-221
6	Washers (4 required)	562-248-668
7	P/T gauge temperature sensor well	592-300-025
8	Limit control sensor well	592-300-006
9	Mounting clip for P/T gauge and limit well	512-400-001
10	P/T gauge pressure sensor check valve	512-400-000
11	Boiler relief valve	511-546-920
12	Flue collar	446-900-000
13	Flue collar gasket	590-318-028
14	Flue collar replacement Kit (flue collar plate, gasket, (4) bolts)	386-902-002
15	Flueway baffles (for UO-3 1.0 gph input only) — (2) required	452-800-455
16	Front/Intermediate section replacement kit (includes seals & rope)	386-902-004
17	Back section replacement kit (includes seals, rope, flue gasket)	386-902-003
18	Leveling legs (4)	386-902-013
19	UO-3 0.80 GPH ONLY combustion chamber floor blanket	591-221-287
20	UO-3 0.80 GPH ONLY low firing rate kit (Not shown) (includes blanket, water glass, nozzle)	386-902-007

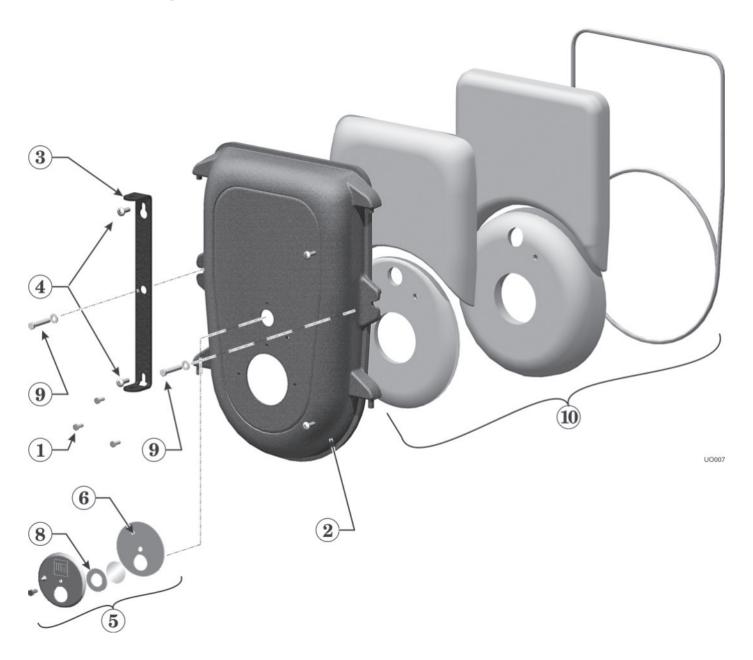
### **Boiler section assembly parts**



### **Burner door parts**

Item	Description	Part Number		
1	Burner flange bolts (3) each, 5/16"-18 x 3/4" Hex HD SS	Purchase locally		
2	Burner door	330-054-308		
3	Burner door hinge bracket	466-900-000		
4	Hinge bracket screws (2 required), 3/8"-16 x 1	Purchase locally		
5	Observation port assembly (includes observation port, bolt, observation port gasket, sight glass gasket, sight glass, water glass)	386-902-000		
6	Observation port gasket (requires water glass adhesive)	590-318-027		
7	Water glass for observation port gasket (Not shown)	591-632-612		
8	Sight glass gasket	590-317-580		
9	Burner door retainer bolts and washers (2) each, 3/8"-16 x 2" Hex HD ZP	Purchase locally		
10	Burner door insulation kit (includes refractories, insulation blankets, & rope)	386-902-001		

### **Burner door parts**

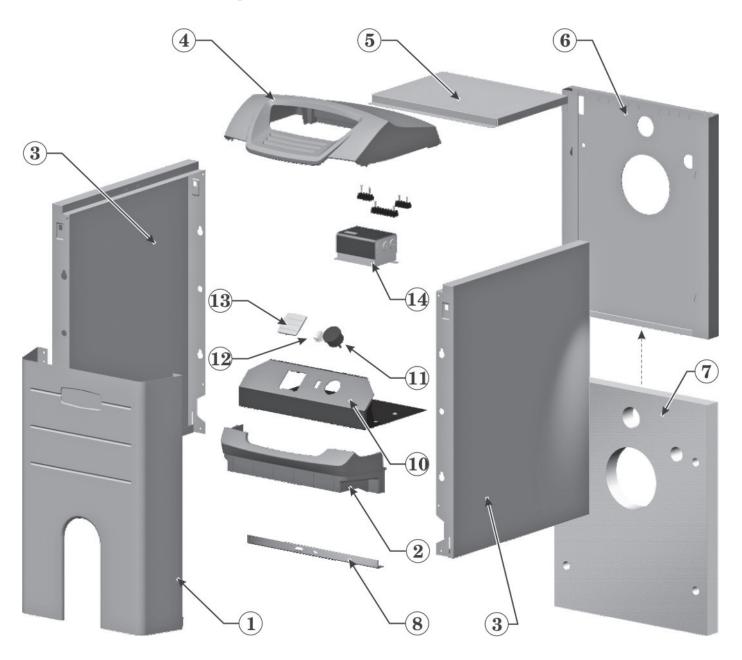


Part number 550-141-986/1005 35

#### **Jacket and control parts**

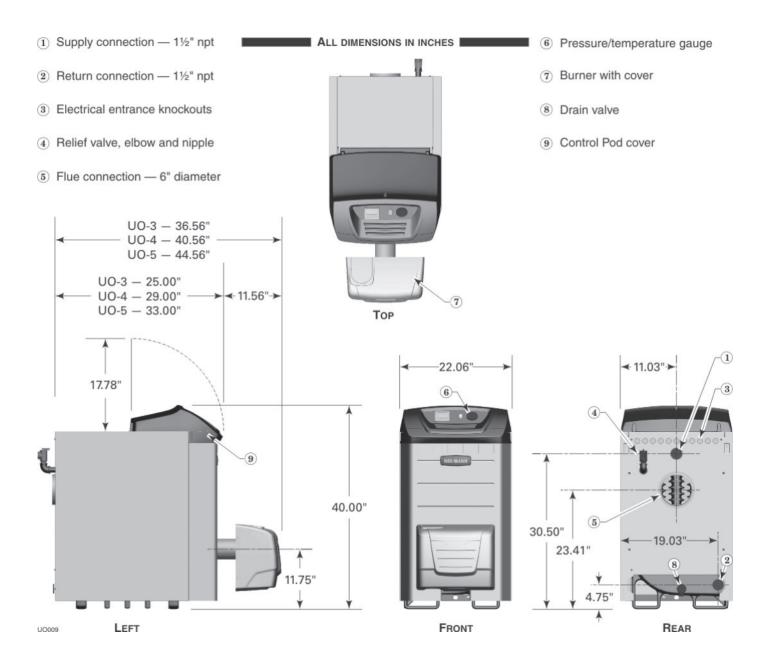
Item	Description	Part Number
1	Jacket front panel assembly (includes sheet metal, plastic, striker)	386-902-005
2	Jacket front panel plastic	595-000-009
3	Jacket side panel (left and right sides are the same)  UO-3  UO-4  UO-5	426-900-002 426-900-003 426-900-004
4	Control Pod cover	595-000-011
5	Jacket top panel UO-3 UO-4 UO-5	426-900-005 426-900-006 426-900-007
6	Jacket rear panel (if required order insulation below)	426-900-001
7	Jacket rear panel insulation	591-222-181
8	Jacket crosstie	426-900-008
9	Boiler insulation (Not shown)  UO-3  UO-4  UO-5	591-222-178 591-222-179 591-222-180
10	Control tray assembly (includes tray, limit control, terminal strips, P/T ON/OFF switch, wiring, labels)	gauge, 386-902-008
11	Pressure/Temperature gauge	510-218-052
12	ON/OFF switch	511-624-645
13	Weil-McLain logo plate	550-404-306
14	High limit control, Honeywell L7248C-1030	386-902-006
15	Wire harness (Not shown)	386-902-011
16	Barometric draft control (Not shown)	510-512-270
17	Limit control sensor (Not shown)	511-724-291

### **Jacket and control parts**



Part number 550-141-986/1005 37

## **Appendix** — **Dimensions**



#### **Notes**

- 1. Boiler circulator is shipped loose. Circulator may be mounted on either boiler supply or return piping.
- 2. Relief valve is shipped loose, supplied with elbow and nipple to install in rear section tapping.

## **Appendix** — Ratings







DOE



Boiler Model Number	I=B=R Burner Capacity	DOE Heating Capacity	CSA Input	CSA Output	Net I=B=R Ratings	Boiler Water Content	Shipping Weight, Approx.	DOE Seasonal Efficiency	Flue Conn. Size	Draft Loss Through Boiler
	GPH #2 Oil	MBH	MBH	Btuh	MBH	Gallons	Pounds	AFUE, %		Inches w.c.
Notes:		Notes 1, 6	Notes 2, 6	Note 2	Notes 3, 6				Note 4	Note 5
UO-3 0.8 GPH	0.80	98	112	98	85	15.0	636	86.5	6"	0.000
UO-3 1.0 GPH	1.00	122	140	122	106	15.0	636	86.5	6"	0.020
UO-4	1.20	146	168	146	127	18.3	737	86.2	6"	0.025
UO-5	1.40	172	196	172	150	21.5	852	86.5	6"	0.040

- (1) Based on standard test procedures prescribed by the United States Department of Energy at combustion condition of 13.0% CO2 and -0.02" w.c. breeching draft.
- (2) Ratings shown are for sea level applications only. For altitudes above 2,000 feet, derate the product capacity by 4% per 1,000 feet above sea level.
- (3) Net I=B=R ratings are based on net installed radiation of sufficient quantity for the requirements of the building and nothing need be added for normal piping and pick-up. Water ratings are based on a
- piping and pick-up allowance of 1.15. An additional allowance should be made for unusual piping and pick-up loads. Consult local Weil-McLain Sales Office.
- (4) See page 11 for minimum breeching and chimney sizing.
- (5) Boiler draft losses are based on operation at 11.5% CO<sub>2</sub>. Set breeching draft at –0.02 inch water column.

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(6) MBH refers to thousands of Btu per hour.

Part number 550-141-986/1005

## **UltraOil** WATER BOILER — Boiler Manual



Weil-McLain 500 Blaine Street Michigan City, IN 46360-2388 http://www.weil-mclain.com