

# 12.3 Transfer Switches

## Breaker-Based Designs

### Standards and Certifications

They are listed under Underwriters Laboratories UL 1008 Standard for transfer switch equipment and are optionally available as suitable for emergency and standby systems as defined in NFPA 99 for health care facilities.

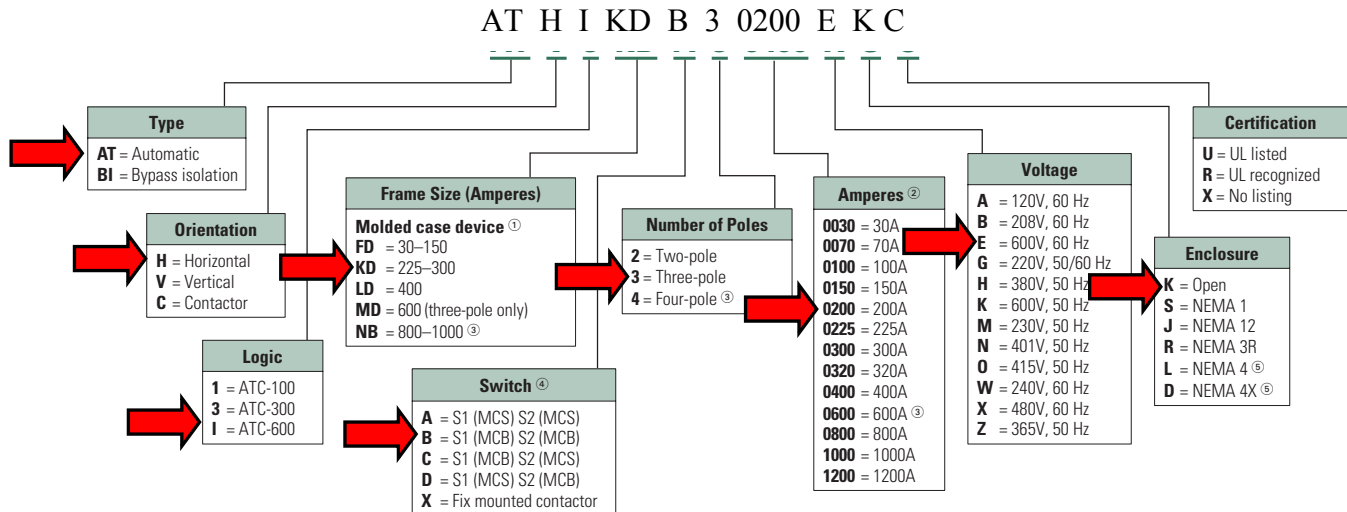
12

- UL 1008 listed
- CSA C22.2 No. 178 certified



### Catalog Number Selection

#### Molded Case Transfer Switch



#### Notes

- ① HFD = 200 and 225A, HLD = 600A, HMD = 800A for 240/120 Vac single-phase, three-wire and 208Y/120 Vac three-phase, four-wire systems only.
- ② The contactor-based transfer switch is currently available in 100, 200, 320, 400 and 600A only. Contact the factory for availability on the 800, 1000 and 1200A switch.
- ③ Four-pole 600A will use an NB breaker.
- ④ MCB = Molded Case Breaker, MCS = Molded Case Switch.
- ⑤ NEMA 4 and NEMA 4X requires an ATC-600 controller.

# 12.3

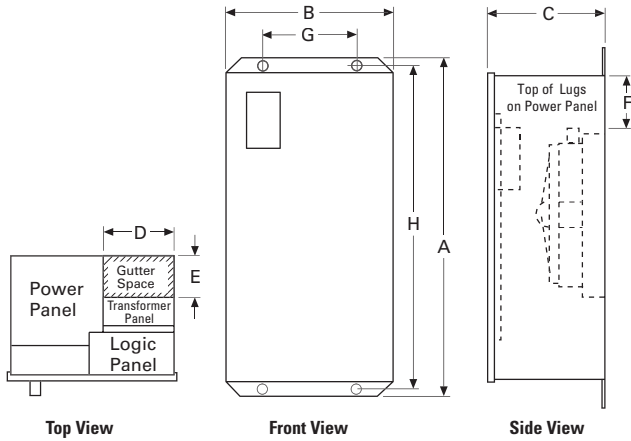
## Transfer Switches

### Breaker-Based Designs

#### Dimensions

Approximate Dimensions in Inches (mm)

#### Dimension Views



12

#### Breaker-Based and Molded Case Transfer Switches

Switch Rating Amperes	Switch Type	Enclosure			Gutter Space		Bolt Pattern		Standard Terminals <sup>①</sup>			Weight Lbs (kg)
		A Height	B Width	C Depth	D Width	E Depth	G Horizontal	H Vertical	Line Side (Normal Load and Standby Source) Connection	Neutral Connection		
<b>Molded Case</b>												
30-100	HFD <sup>②</sup>	47.74 (1213.0)	20.81 (528.6)	17.22 (437.0)	8.00 (203.2)	4.00 (101.6)	10.75 (273.0)	46.44 (1180.0)	—	—	—	232 (105)
150-225	HFD <sup>②</sup>	47.74 (1213.0)	20.81 (528.6)	17.22 (437.0)	8.00 (203.2)	4.00 (101.6)	10.75 (273.0)	46.44 (1180.0)	—	—	—	232 (105)
30-100	HFD <sup>③</sup>	47.74 (1213.0)	20.81 (528.6)	17.22 (437.0)	8.00 (203.2)	4.00 (101.6)	10.75 (273.0)	46.44 (1180.0)	—	—	—	240 (190)
150	HFD <sup>③</sup>	47.74 (1213.0)	20.81 (528.6)	17.22 (437.0)	8.00 (203.2)	4.00 (101.6)	10.75 (273.0)	46.44 (1180.0)	—	—	—	240 (190)
150-225	HFD <sup>②</sup>	35.61 (904.0)	20.06 (509.5)	13.34 (339.0)	8.00 (203.2)	4.00 (101.6)	10.75 (273.0)	34.31 (904.0)	—	—	—	150 (68)
150-225	HKD	56.00 (1422.4)	20.81 (528.6)	18.40 (467.4)	8.00 (203.2)	4.00 (101.6)	11.00 (279.4)	45.50 (1155.7)	—	—	—	305 (134)
300	HKD	53.00 (1346.2)	25.81 (655.6)	18.40 (467.4)	8.00 (203.2)	4.00 (101.6)	11.00 (279.4)	53.50 (1358.9)	—	—	—	295 (134)
400	HLD	53.00 (1346.0)	25.81 (655.6)	18.40 (467.4)	8.00 (203.2)	4.00 (101.6)	16.00 (406.4)	51.50 (1308.0)	—	—	—	425 (193)
600	HLD <sup>②</sup>	64.00 (1625.6)	25.81 (655.6)	18.40 (467.4)	8.00 (203.2)	4.00 (101.6)	16.00 (406.4)	62.50 (1588.0)	—	—	—	475 (214)
600	HMDL	76.74 (1949.2)	25.81 (655.6)	19.50 (495.3)	8.00 (203.2)	4.00 (101.6)	16.00 (406.4)	75.15 (1908.8)	—	—	—	480 (218)
800	HMDL <sup>②</sup>	76.74 (1949.2)	25.81 (655.6)	19.50 (495.3)	8.00 (203.2)	4.00 (101.6)	16.00 (406.4)	75.15 (1908.8)	—	—	—	510 (232)
800-1000	HNB	76.74 (1949.2)	25.81 (655.6)	19.50 (495.3)	8.00 (203.2)	4.00 (101.6)	16.00 (406.4)	75.15 (1908.8)	—	—	—	540 (245)

#### Notes

- ① Suitable with copper only.
- ② 240/120V, single-phase, three-wire or 208V, three-phase, four-wire systems only.
- ③ With multi-tap voltage selection panel.

# EATON ELECTRICAL ATS TRANSFER SWITCH

## DRAWING CHANGES

PAGE	DESCRIPTION	×					
1	INDEX/BIDMAN FILE	A					
2	ATS/DIMENSIONAL LAYOUTS	A					
3	ATC-600 SCHEMATIC DIAGRAM	A					
4	TRANSFORMER WIRING DIAGRAM	A					

REV#	PAGES	REVISION	REMARKS
A	ALL	ISSUED FOR APPROVAL	

### SPECIAL NOTES

OPEN STYLE  
2 UNITS

AMPERES	200
VOLTAGE	600/347
POLES	3
WIRES	4
BREAKER TYPE	B

### IMPORTANT

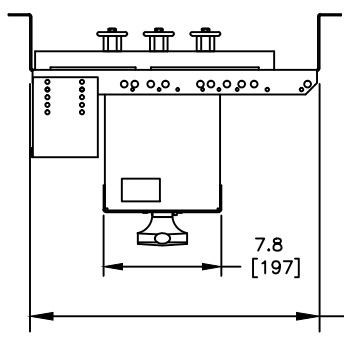
IT IS THE PURCHASERS RESPONSIBILITY TO OBTAIN ANY NECESSARY LOCAL AND/OR PROVINCIAL INSPECTION AUTHORITY APPROVAL. WHEN RETURNING DRAWINGS THE PURCHASER SHOULD CONFIRM THAT SUCH APPROVAL HAS BEEN OBTAINED OR IS NOT REQUIRED.

2 Automatic Transfer Switches  
 Catalog Number ATHIKDB30200EKC,  
 Standard Features: 1a, 2a, 3a, 4a, 5j, 5k, 6b, 7a, 8c, 8d, 12c, 12d, 12g, 12h, 15a, 15b, 23j, 26d, 26j, 26k, 32a, 36  
 Optional Features: 5h, 6h, 9d, 12cc, 12dd, 12gg, 12hh, 12l, 12m, 14g, 14h, 16b, 26h, 35b, 37, 80a  
 Open Transition, 600/347v, 60hz, 3 Phase, 4 Wire, 3 Poles  
 Controller Type: ATC-600  
 Continuous Current: 200 Amps  
 Withstand 42 KA  
 Normal Source Terminals: (2) 2/0-250 OR (1) 2/0-500 CU/AL  
 Emergency Source Terminals: (2) 2/0-250 OR (1) 2/0-500 CU/AL  
 Load Side Source Terminals: (1) 3/0-750MCM AL/CU OR (2) 3/0-250MCM  
 Neutral Source Terminals: (3) 3/0-750MCM AL/CU OR (6) 3/0-250MCM  
 ATS Logic Instruction IBATS-1005.PDF  
 ATS Logic Technical Data TD15A05TE.PDF  
 ATHIKD 3 Poles 200 Amps  
 AT No Enclosure  
 1a. Time Delay Normal to Emergency Adj. 0-1800 sec  
 2a. Time Delay Engine Start Adj. 0-120 sec  
 3a. Time Delay Emergency to Normal Adj. 0-1800 sec  
 4a. Time Delay Engine Cool-off Adj. 0-1800 sec  
 5h. Emergency (S2) Sensing Phase Reversal  
 5j. Emergency (S2) Sensing All Phase Under Voltage/Under Freq  
 5k. Emergency (S2) Sensing All Phase Over Voltage/Over Freq  
 6b. Test Pushbutton  
 6h. Maintained 4 Position Test Switch  
 7a. Time Delay Engine Fail Adj. 0-6 sec  
 8c. Time Delay Bypass Emergency to Normal  
 8d. Time Delay Bypass Normal to Emergency  
 9d. Keyed Maintenance Selector Switch Isolates Elec. Op.  
 12c. LED Indicator Normal Position  
 12d. LED Indicator Light Emergency Position  
 12g. LED Indicator Normal Source Available  
 12h. LED Indicator Emergency Source Available  
 12cc. Source1 Connected (30mm Pilot Light)  
 12dd. Source2 Connected (30mm Pilot Light)  
 12gg. Source1 Available (30mm Pilot Light)  
 12hh. Source2 Available (30mm Pilot Light)  
 14g. Source1 Available (2NO/2NC Form C)  
 14h. Source2 Available (2NO/2NC Form C)  
 15a. Source1 Connected (1NO/1NC Form C)  
 15b. Source2 Connected (1NO/1NC Form C)  
 16b. 80% Overcurrent Protection Normal. 200A Trip Emerg. 200A Trip  
     Normal Trip Amps - 200 Emergency Trip Amps - 200  
 23j. Auto Plant Exerciser Timer Select Load /No Load w/Fail Safe  
 26d. Go To Source 2  
 26h. Normal (S1) Sensing Phase Reversal  
 26j. Normal (S1) Sensing All Phase Under-voltage/Under-frequency  
 26k. Normal (S1) Sensing All Phase Over-voltage/Over-frequency  
 32a. Time Delay Neutral Adjustable 0 - 120 seconds  
 35b. Pre-transfer Signal Contacts (2NO/2NC)  
 36. Emergency Load Shed from Remote  
 37. Go to "Isolated" Position (Not SE Rated)  
 80a. Emergency (S2) Inhibit Contact  
 Bus material - Silver Plated Copper  
 Special BAR relay  
 Special Remote Local switch  
 Special Local Test switch  
 Special OR relay  
 Special RO pilot light  
 Special breaker tripped pilot lights  
 Comments to Spec 16225. Item 2.10.3.4. All power switching devices and control components are accessible from the front of the ATS.  
 Item 2.10.5. Current transformers are not shown on schematic or single line diagrams and are not included.  
 Standard Eaton ATS wiring colours will be provided.

01  
REVISION

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		APPD	DATE	TITLE INDEX/BIDMAN FILE KING PARK WS	
		FILENAME	ATS	TYPE	ATS
FEDERAL ID NO. 88725	PRODUCT CODE PG 230	REVISION 1	DWG SIZE B	G.O. CSOT029247	DWG 23E2869
				SHEET 1 OF 4	

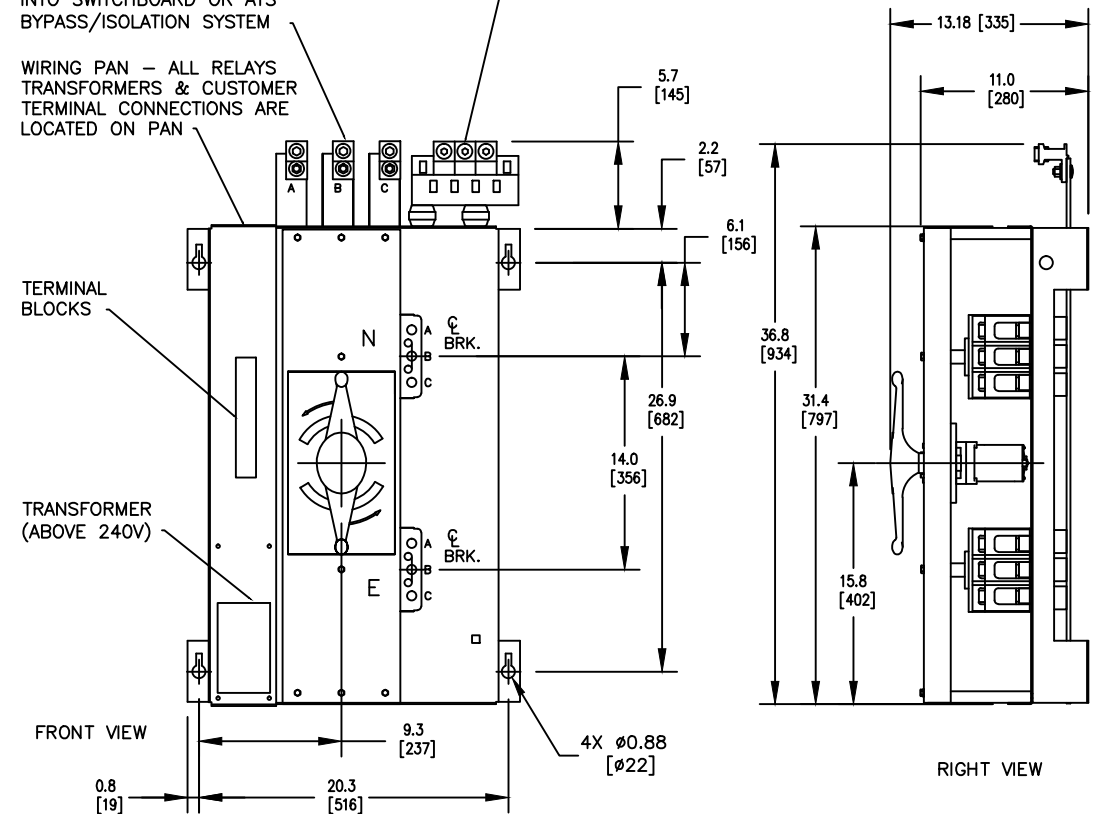


VOLTS (AC)	240V	480V	600V
AMPS (MAX)	400A	300A	300A

LOAD LUGS CAN BE REMOVED AND/OR BUS SHEARED AT EDGE OF PAN FOR HORIZONTAL INSTALLATION INTO SWITCHBOARD OR ATS BYPASS/ISOLATION SYSTEM

WIRING PAN - ALL RELAYS TRANSFORMERS & CUSTOMER TERMINAL CONNECTIONS ARE LOCATED ON PAN

NEUTRAL (REMOVED FOR 3 WIRE AND OPEN TYPE)



WIRE SIZE FOR STANDARD TERMINALS PER PHASE				
AMP. RATING	SWITCHING DEVICE	LINE	LOAD	NEUTRAL
150, 200, 225, 250	K	(1) #3-350 MCM AL/CU	(1) 3/0-750 MCM AL/CU OR (2) 3/0-250MCM	(3) 3/0-750 MCM AL/CU OR (6) 3/0-250MCM
300,350 400 (240V MAX.) 400 (TYPE B)	K	(1) 2/0-500 MCM AL/CU OR (2) 2/0-250MCM	(1) 3/0-750 MCM AL/CU OR (2) 3/0-250MCM	(3) 3/0-750 MCM AL/CU OR (6) 3/0-250MCM

NO ENCLOSURE

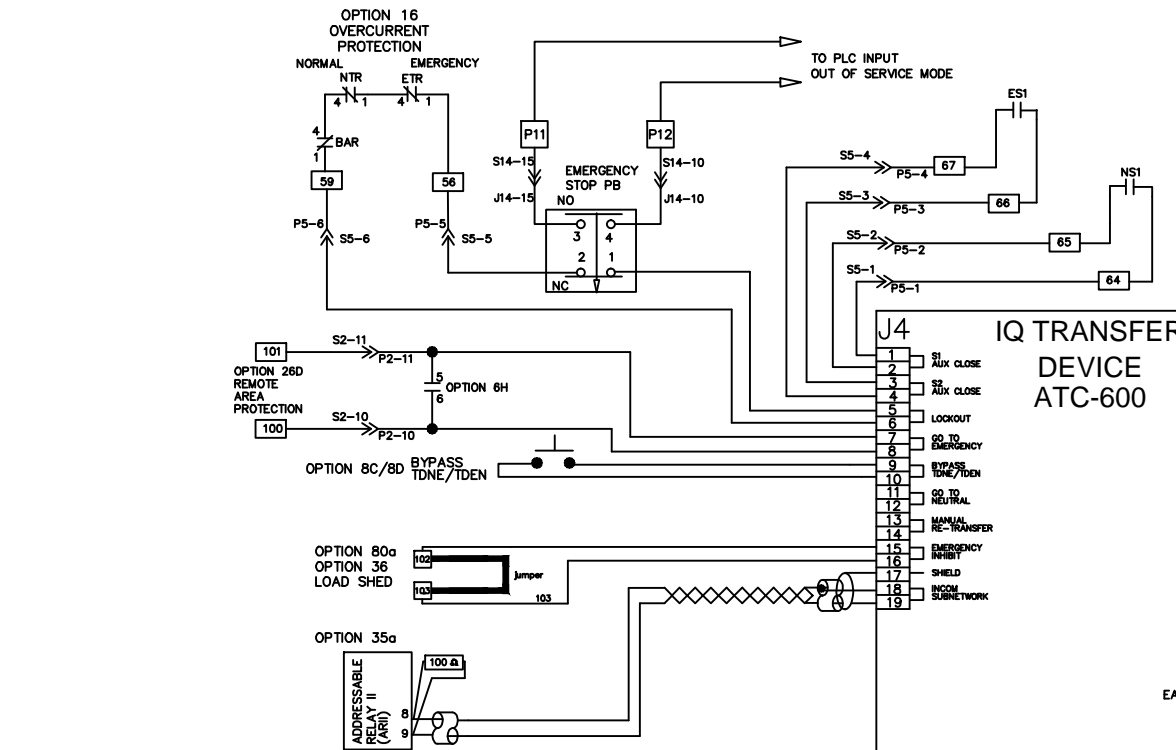
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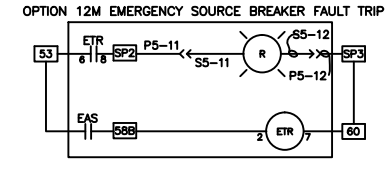
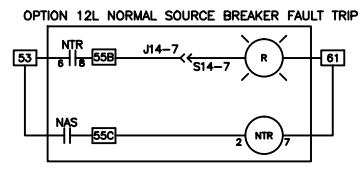
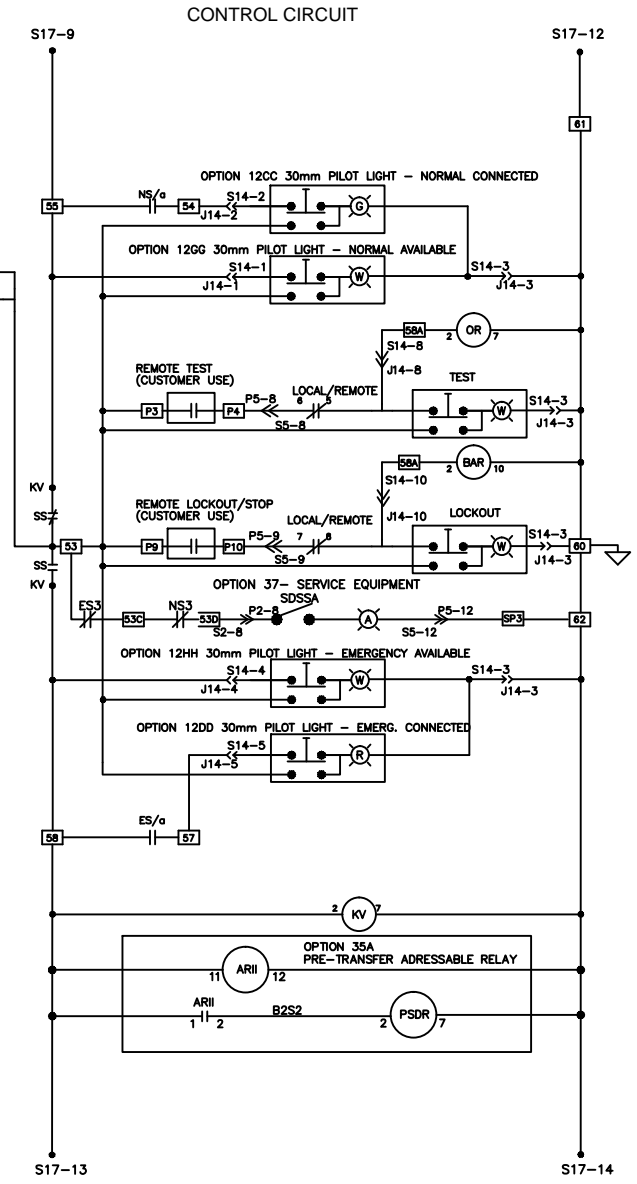
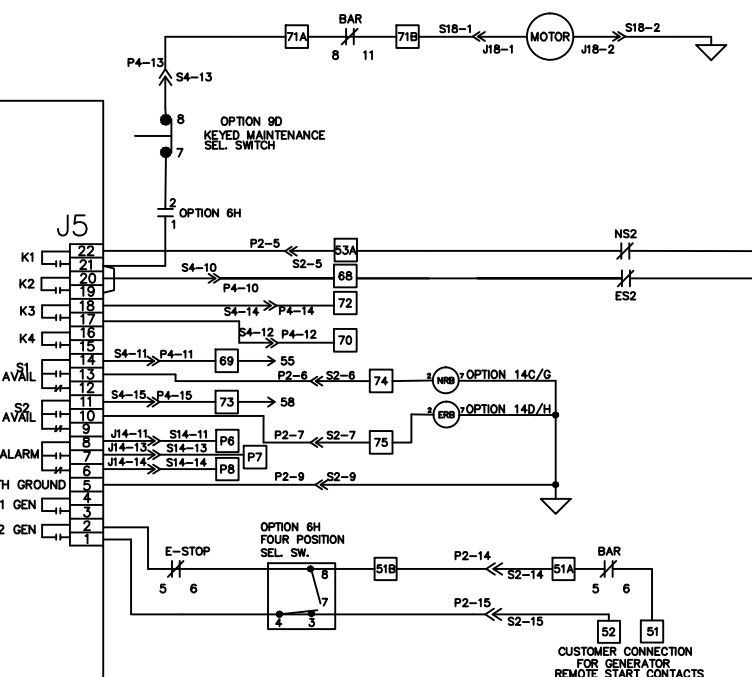
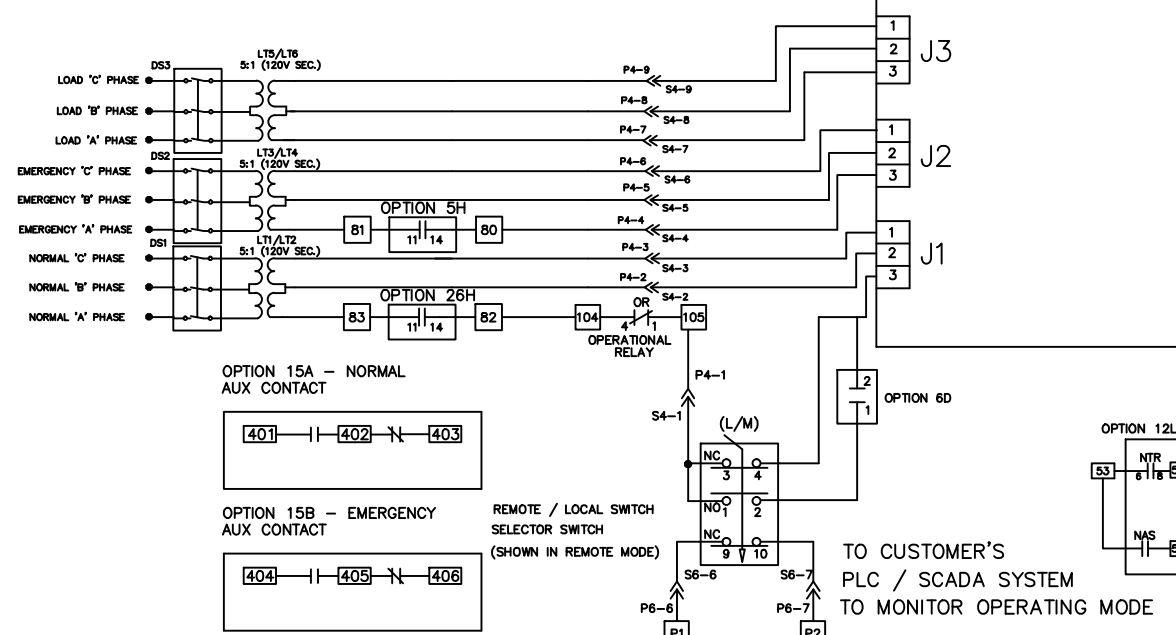
DFTR TR	DATE 10/20/11
APPD	DATE
FILENAME	ATS
REVISION	DWG SIZE
1	B

<b>FATON   Cutler-Hammer</b> MILTON, ON	
TITLE ATS/DIMENSIONAL LAYOUT KING PARK WS	
TYPE	ATS
FEDERAL ID NO. 88725	PRODUCT CODE PG 230
G.O. CSOT029247	DWG 23E2869
SHEET 2 OF 4	



**\*\* NOTE:**  
SOURCE 1 IS THE PREFERRED SOURCE IN THIS SCHEME

**MFG NOTE:**  
USE IQ HARNESS #CE23000H01  
1 - REMOVE JUMPERS J5-22,20,14,11 AND TB JUMPER 53,53A  
2 - MOVE J5-16 TO J5-14  
3 - MOVE J5-15 TO J5-11  
4 - ADD JUMPERS J5-21 & J5-19, 55 TO 69 AND 58 TO 73



REMOTE/LOCAL SELECTOR SWITCH

	REMOTE	LOCAL
1	X	
2		X
3	X	
4		X
5	X	
6		X
7	X	
8		X
9	X	
10		X

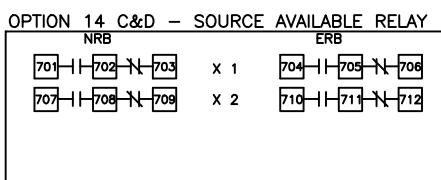
OPTION 9D EMERGENCY STOP PADLOCKABLE PUSHBUTTON

	NORMAL	STOP
1	X	
2		X
3	X	
4		X
5	X	
6		X
7	X	
8		X

OPTION 6H - 3A16905H08 4 POS. SELECTOR SWITCH - LOGIC

CONTACT	TEST	AUTO	MAN	ENG. START
1-2	X	X		X
3-4	X	X		
5-6	X			
7-8				X
9-10		X		
11-12		X	X	X

"X" = CONTACT CLOSED



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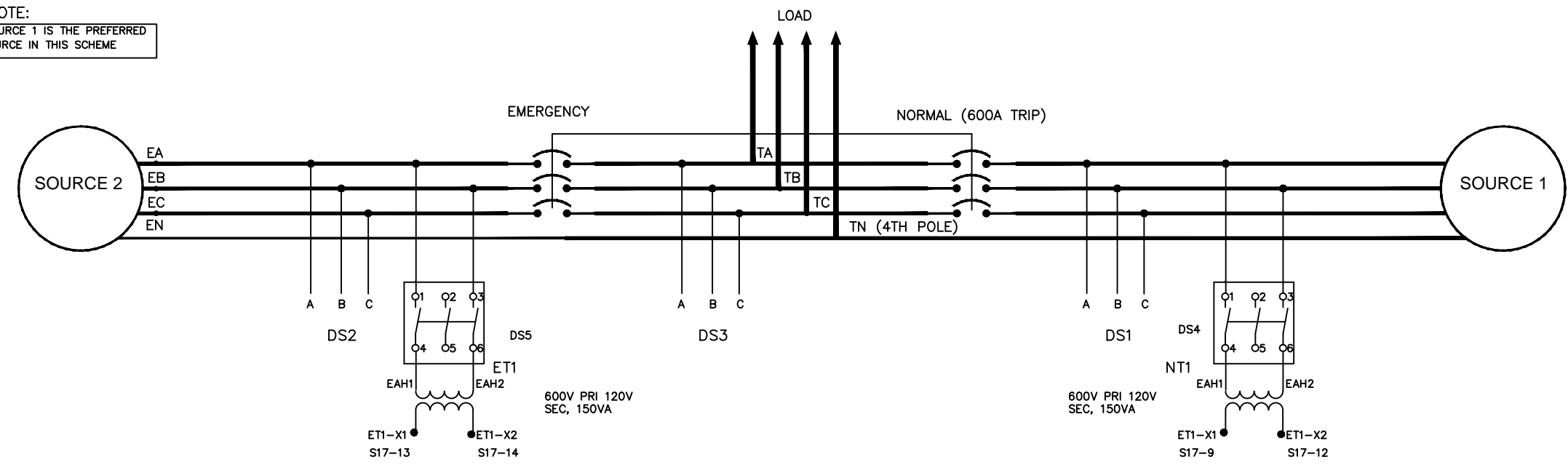
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DFTR TR DATE 10/20/11  
APPD DATE  
FILENAME AT5  
REVISION 1  
DWG SIZE B

**FATON | Cutler-Hammer** MILTON, ON  
TITLE ATC-600 SCHEMATIC DIAGRAM KING PARK WS  
TYPE AT5  
G.O. CS0T029247  
DWG 23E2869  
SHEET 3 OF 4

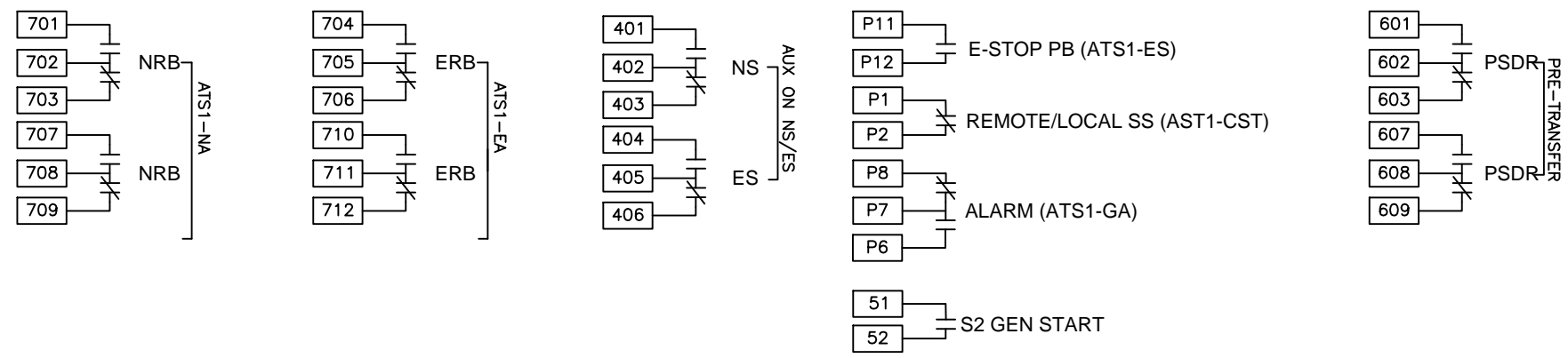
\*\* NOTE:  
SOURCE 1 IS THE PREFERRED  
SOURCE IN THIS SCHEME



LEGEND & NOTES

- COMMON REFERENCE
- FEMALE CONNECTION
- FIXED MOUNT SWITCHING DEVICE
- INDICATOR LIGHT
- MALE CONNECTION
- MECHANICAL INTERLOCK
- N.C. PUSHBUTTON
- N.C. SELECTOR SWITCH
- N.O. CONTACT
- N.O. PUSHBUTTON
- N.O. SELECTOR SWITCH
- RELAY OR TIMER, 120VAC
- TERMINAL BLOCK

- BC - BATTERY CHARGER
  - EAS - EMERGENCY BREAKER BELL ALARM
  - ERA - EMERGENCY AUXILIARY RELAY
  - ERB - EMERGENCY SOURCE AUXILIARY RELAY
  - ESx - EMERGENCY AUXILIARY SWITCH
  - Ex - EMERGENCY CUSTOMER CONNECTION
  - ETM - ELAPSED TIME METER
  - KV - SOURCE VOTING RELAY
  - MRPB - MANUAL RETURN PUSHBUTTON
  - MSS - MAINTENANCE SELECTOR SWITCH
  - NAS - NORMAL BREAKER BELL ALARM
  - NRA - NORMAL AUXILIARY RELAY
  - NSx - NORMAL AUXILIARY SWITCH
  - Nx - NORMAL CUSTOMER CONNECTION
  - Jx - BOARD EDGE CONNECTOR
  - Px - FEMALE CONNECTOR
  - SDSS - SERVICE DISCONNECT SELECTOR SWITCH
  - Sx - MALE CONNECTOR
  - TDCL - TIME DELAY CRANK LIMITER
  - Tx - LOAD CUSTOMER CONNECTION
- NOTE A: TERMINALS ARE TO BE CONNECTED TO REMOTE START CONTACT FROM GENERATOR
- NOTE B: NEUTRAL SWITCHED ON 4 POLE DEVICE
- ATS SHOWN WITH SWITCH DE-ENERGIZED, IN NEUTRAL POSITION
- FOR LIST OF OPTIONS INSTALLED ON PARTICULAR SWITCH, SEE CUSTOMER INFORMATION DRAWING.
- FOR FURTHER DESCRIPTION OF OPERATION SEE I.L.15.01.T.K./F



TRANSFER SWITCH - SEQUENCE OF OPERATION

CONSIDER THE TRANSFER SWITCH IN THE NORMAL OPERATING POSITION, WITH NORMAL POWER AVAILABLE AND THE NORMAL INTERRUPTER CLOSED. THE IQTRANSFER MONITORS ALL THREE PHASES OF THE NORMAL POWER.

WHEN IT SENSES A DIP OR LOSS OF VOLTAGE, THIS CAUSES TDES TO TIME OUT AND INITIATE ENGINE STARTUP. WHEN THE EMERGENCY SYSTEM REACHES CORRECT SETPOINT LEVELS OF VOLTAGE AND FREQUENCY, TDNE WILL TIME OUT.

THE K2 CONTACT WILL THEN CLOSE, WHICH INTURN MAKE THE NORMAL INTERRUPTER OPEN. THIS INTURN COMPLETES THE CLOSING CIRCUIT FOR THE EMERGENCY INTERRUPTER WHICH WILL NOW SUPPLY THE LOAD.

UPON RETURN OF STABILIZED NORMAL POWER, TDEN WILL TIME OUT. THE K1 CONTACT WILL THEN CLOSE WHICH INTURN MAKE EMERGENCY INTERRUPTER OPEN. THIS INTURN COMPLETES THE CLOSING CIRCUIT FOR THE NORMAL INTERRUPTER WHICH WILL NOW SUPPLY THE LOAD.

THE TRANSFER SWITCH IS NOW READY TO REACT TO ANOTHER NORMAL POWER FAILURE.

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DFTR TR	DATE 10/20/11
APPD	DATE
FILENAME	ATS
FEDERAL ID NO. 88725	PRODUCT CODE PG 230
REVISION 1	DWG SIZE B

<b>FAT-N   Cutler-Hammer</b> MILTON, ON	
TITLE TRANSFORMER WRING DIAGRAM KING PARK WS	
TYPE	ATS
G.O. CS0T029247	DWG 23E2869
SHEET 4 OF 4	