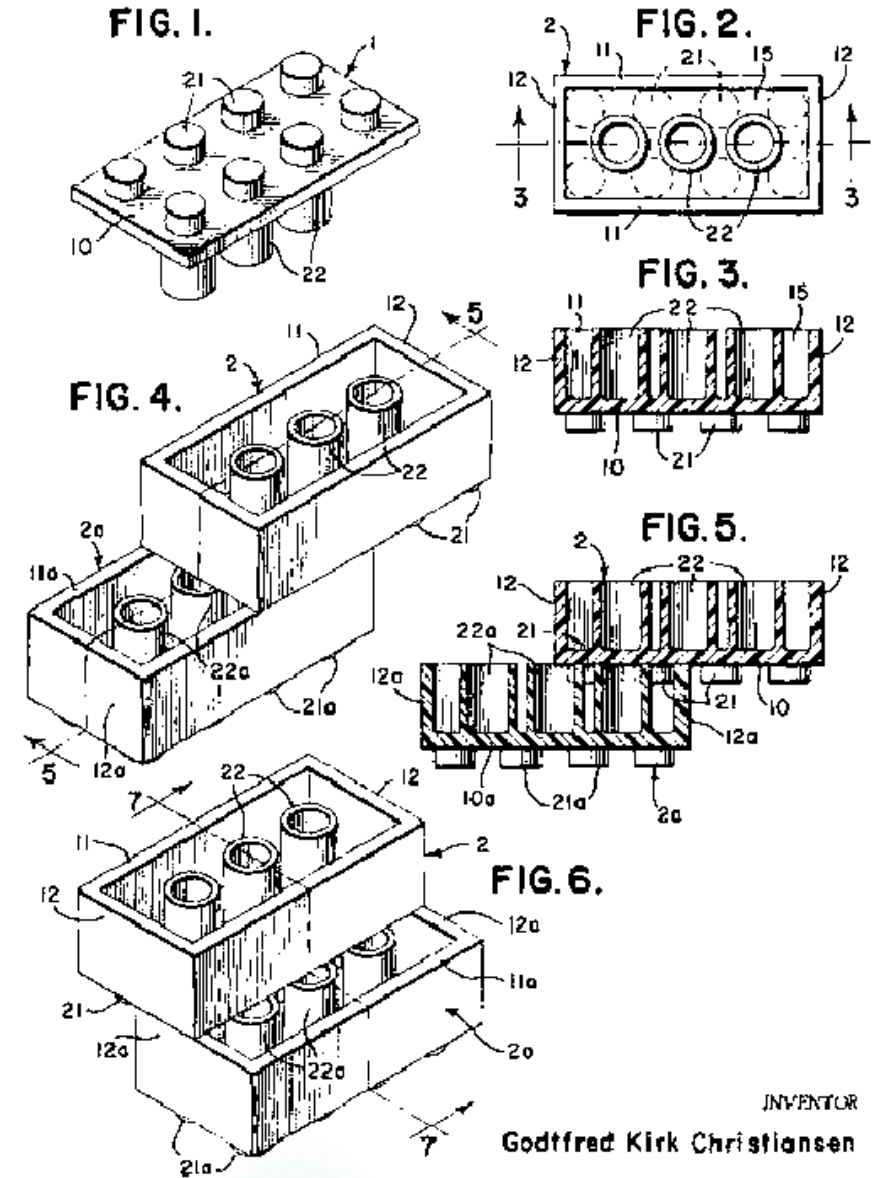


# Building with LEGO® Mindstorms® 101

AN OVERVIEW OF LEGO® EV3  
MINDSTORMS® ELEMENTS AND HOW  
THEY WORK TOGETHER



# Required Stuff

- ▶ Please do not wander the building.
  - ▶ Rest Rooms Location.
  - ▶ Food and Drink.
  - ▶ Cell phones
- 
- ▶ The approximately 2000 LEGO<sup>®</sup> parts in the kits today are on loan to us. Sorry you cannot keep them.

# Introductions

- ▶ UME FTC Teams are helping today.
  - ▶ The Prototypes #8626
  - ▶ Terabytes #11097

# WiFi and Informational Links



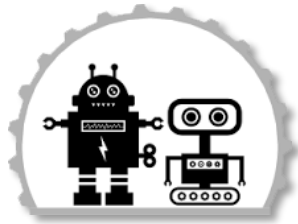
SSID: UMEagle

Additional clinics at:



<http://www.umepreprobotics.com>

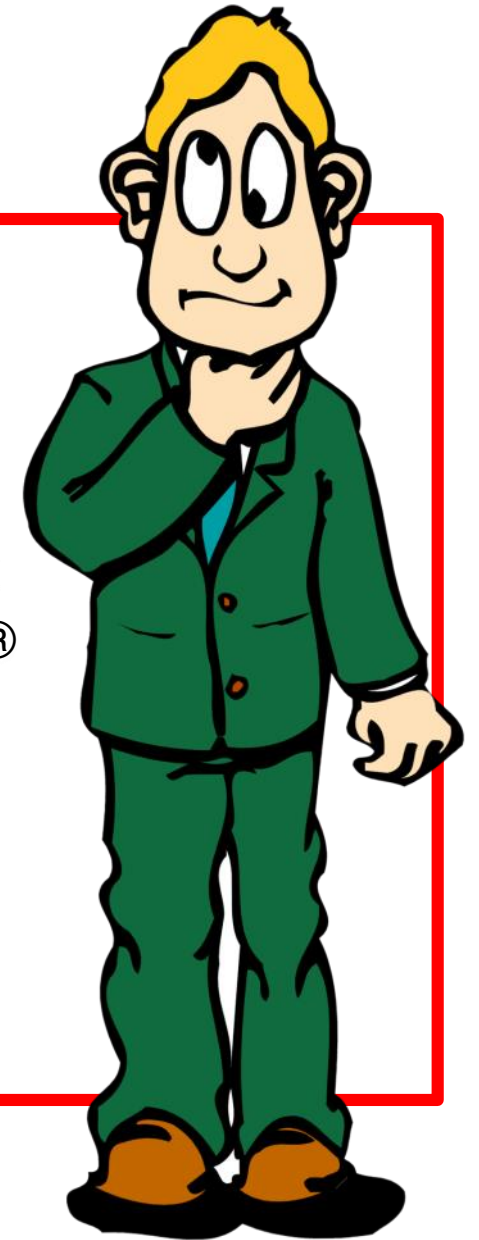
Today presentation available at:



<http://www.roboplex.org/fll>

# WARNING

**CHOKING HAZARD** – Do **NOT** put LEGO® blocks or pieces in you mouth for any reason. Not only is it gross, they just don't taste good. Also no LEGO® pieces in your nose, ears, eyes or anywhere else they don't belong.



# Introduction



- Annual production of Lego bricks averages approximately 36 billion per year, or about 1 140 elements per second.
- Since 1958, more than 400 billion Lego<sup>®</sup> pieces have been produced, or 86 for every person in the world!
- There are roughly 4,200 different Lego<sup>®</sup> elements in 58 different colors.

**Same piece, many different names**

**Same piece, many different colors**

# Hands-on Exercises Parts List

Qty	Item	P/N
8	Friction Peg	4121715
3	Beam 11M	4562805
2	Peg 3M	4514553
2	Beam 5M	4142135
2	3x5 90 beam	4585040
2	Beam 7M	4495935
2	Cross Axle 2M	4142865
2	Technic Cross Block 2x1	4140430
2	Technic Cross Block 2x2	4162857
3	Non-friction pegs	4211807

Qty	Item	P/N
2	Axle 5M	4211639
2	Double cross block	4121667
1	24z gear	4514558
1	8z gear	6012451
1	Axle 3M	4211815
1	Axle 4M	370526
1	Bionicle eye	4173941
1	Half bushing	4239601
1	Bushing	4227155

# LEGO® Mindstorms® EV3 Core Kit (45544)

▶ The LEGO® Technic elements in the Mindstorms® sets are:

- ▶ Electronic elements
- ▶ Beams
- ▶ Pegs and axle pegs
- ▶ Axles and connectors
- ▶ Gears
- ▶ Wheels
- ▶ Decorative elements
- ▶ Miscellaneous elements





# LEGO® Mindstorms® EV3 Core Kit (31313)



Three websites that compare EV3 kit

<http://robotsquare.com/2013/11/25/difference-between-ev3-home-edition-and-education-ev3/>

<http://www.generationrobots.com/blog/en/2015/02/differences-lego-mindstorms-education-ev3-kit-ev3-home-edition/>

<https://www.intorobotics.com/8-major-differences-between-mindstorms-ev3-education-and-home-edition/>

# Electronic Elements

- INTELLIGENT BRICK ■ DRIVE MOTORS ■ TOUCH SENSOR
- COLOR SENSOR ■ ULTRASONIC SENSOR
- GYROSCOPE ■ CONNECTOR CABLES



# Intelligent Bricks History



## ▶ **EV3**

- ▶ Educational released August 1, 2013
- ▶ Commercial released September 1, 2013

## ▶ **NXT**

- ▶ Released 2006

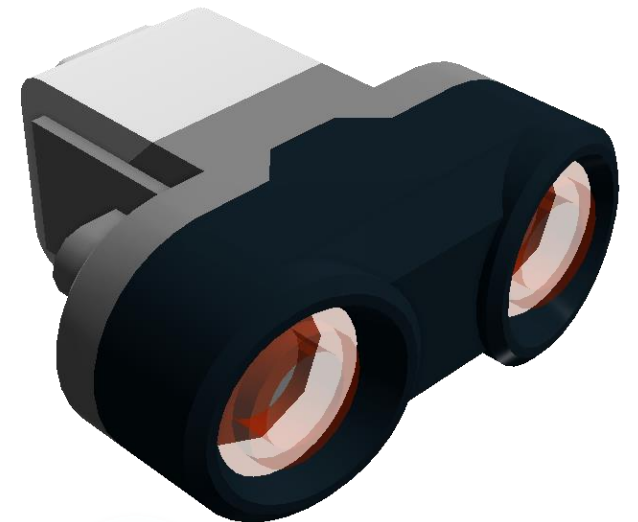
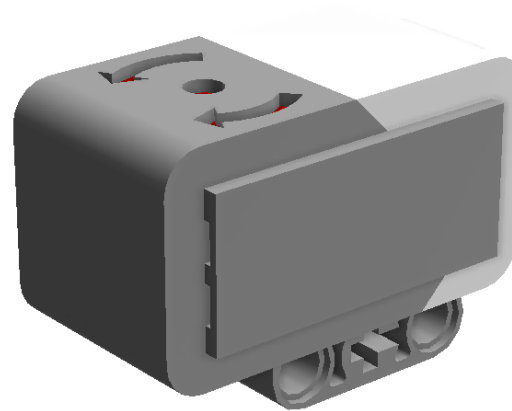
## ▶ **RCX**

(Robotic Command eXplorers)

- ▶ Released 1998

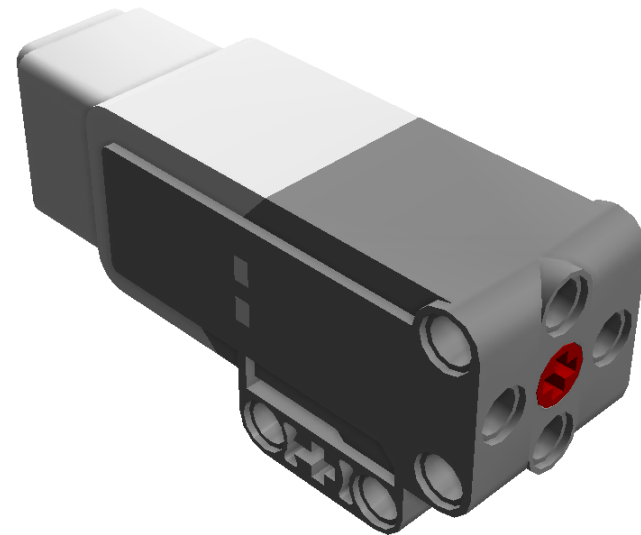
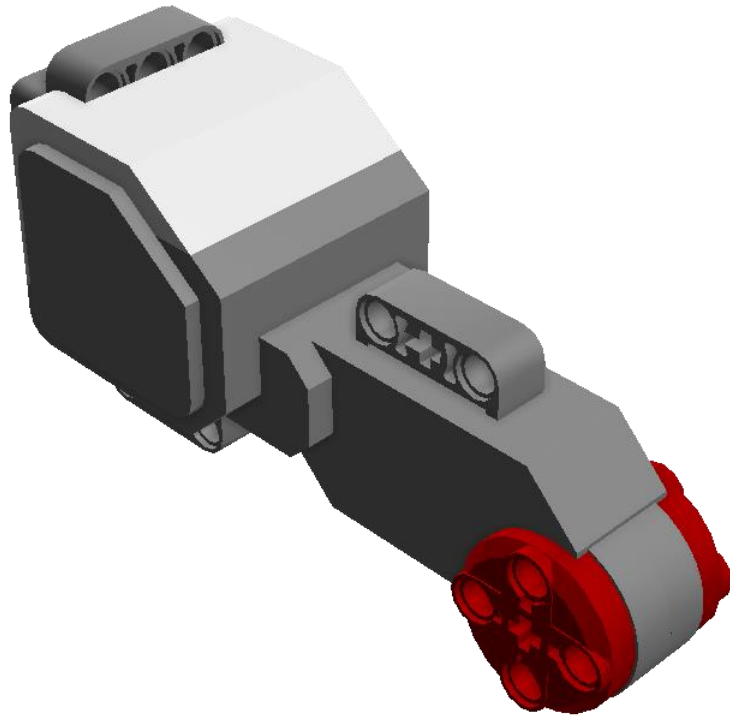
# Sensors

- ▶ 6008472: EV3 Touch Sensors (2)
- ▶ 6008919: EV3 Color Sensor
- ▶ 6008916: Gyro
- ▶ 6008924: Ultrasonic Sensor



# Drive Motors

- ▶ 6009430: EV3 drive motor
- ▶ 6008577: Medium motor



# Beams

- STRAIGHT BEAMS ■ ANGULAR BEAMS
- FRAMES ■ THIN BEAMS



## ▶ Beams - Straight

- ▶ Beams are measured by counting the number of holes.
  - ▶ Beams come in odd numbers when counting the holes, with one exception.
  - ▶ Beams start with 15 holes and go down in size by two holes to the 3 hole beam and include one even-numbered beam with 2 holes.
- ▶ The number of holes corresponds to the length of the beam in **Fundamental LEGO<sup>®</sup> Units** or **Modules** (1M is 8mm).

# ▶ Beams - Straight



▶ 3M Beam



▶ 5M Beam



▶ 7M Beam



▶ 9M Beam



▶ 11M Beam



▶ 13M Beam

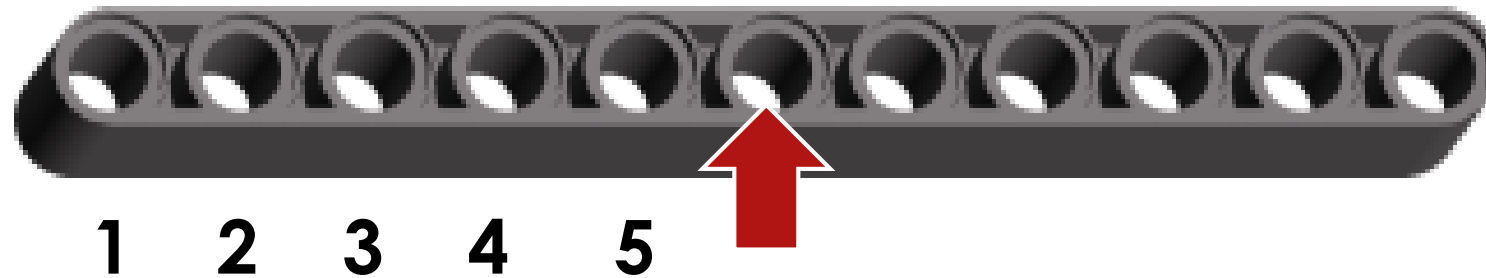


▶ 15M Beam



# Tip for determining beam size.

- ▶ To quickly determine the size of the longer beams: place a finger on the middle hole of the beam, then you can quickly count how many holes are on one side, double it, and add one.



# Specialty beams

- ▶ 6008527: Horizontal to Vertical Beam 90 Degrees
- ▶ 6006140: Beam 1X2 with Cross And Hole
- ▶ 4538007: Cross Block 3X2



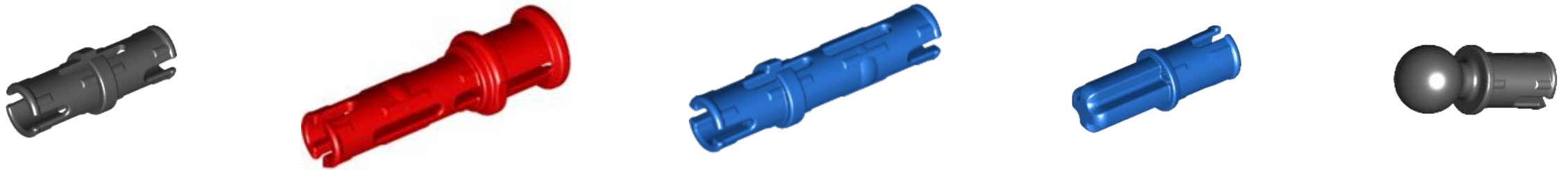
# Pegs and Axle Pegs

- ▶ Pegs are like the nails, screws, and bolts of LEGO® Mindstorms®, they hold things together.
- ▶ Pegs fit in the beam holes.
- ▶ Two primary groups of pegs:
  - ▶ Friction
  - ▶ Non-Friction

# ▶ Pegs and Axle Pegs – Friction



- ▶ 4121715: Connector Peg with Friction
- ▶ 4140806: 2M Friction Snap with Cross Hole
- ▶ 4514553: 3M Connector Peg with Friction
- ▶ 4206482: Connector with Friction Cross axle
- ▶ 4184169: Ball With Friction Snap\*



# ▶ Pegs and Axle Pegs – Non-friction

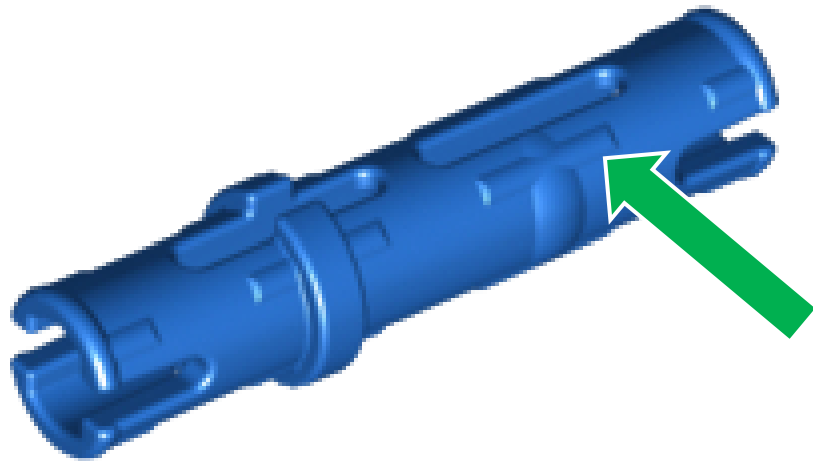


- ▶ 4211807: Connector peg
- ▶ 4514554: 3M Connector peg
- ▶ 4666579: Connector peg Cross Axle



# Identifying friction and non-friction pegs

- ▶ Friction pegs have ridges that help to create friction with the beams.
- ▶ Non-Friction pegs are smooth.



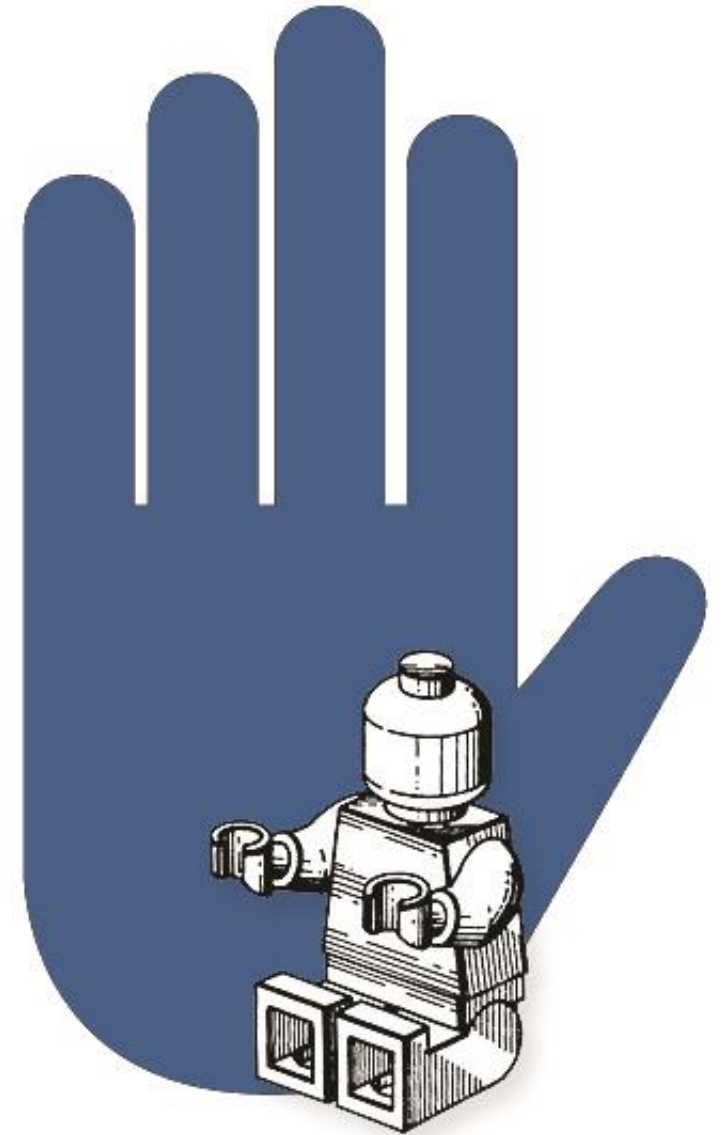
# Beams and “snap” combinations

- ▶ 4225033: Beam 3M with 4 Snaps
- ▶ 4296059: Angular Beam 90° with 4 Snaps



# Using Beams and Pegs

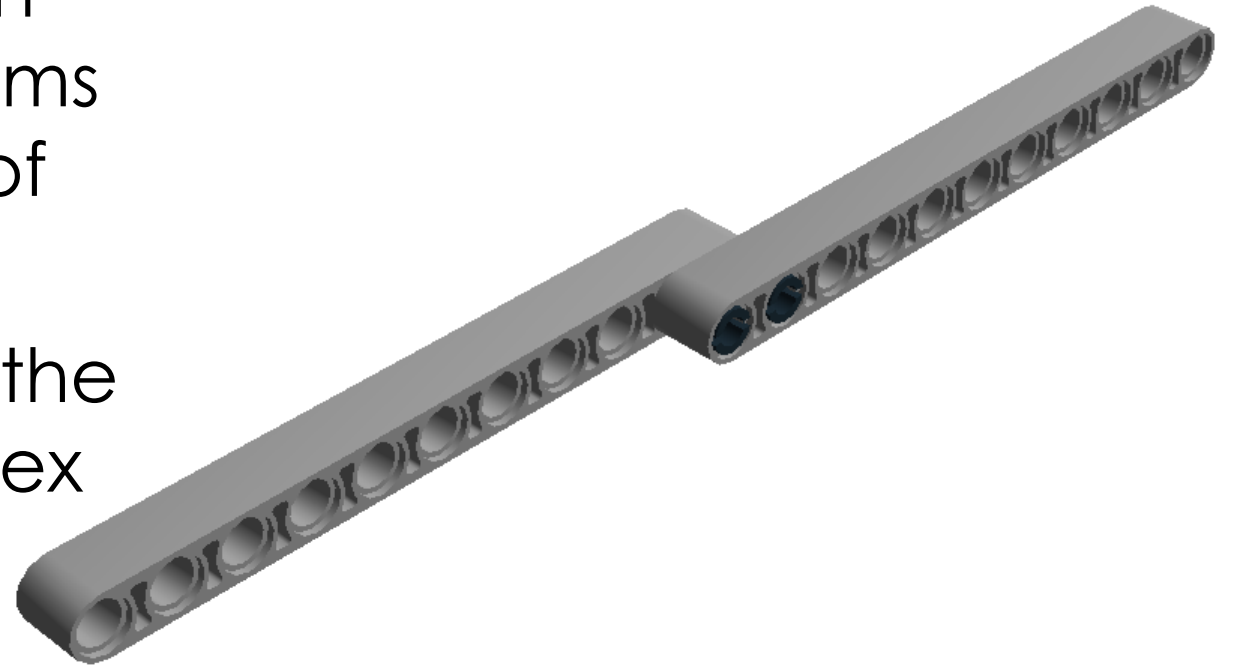
- ▶ Hands-on activity





# Extending Beams

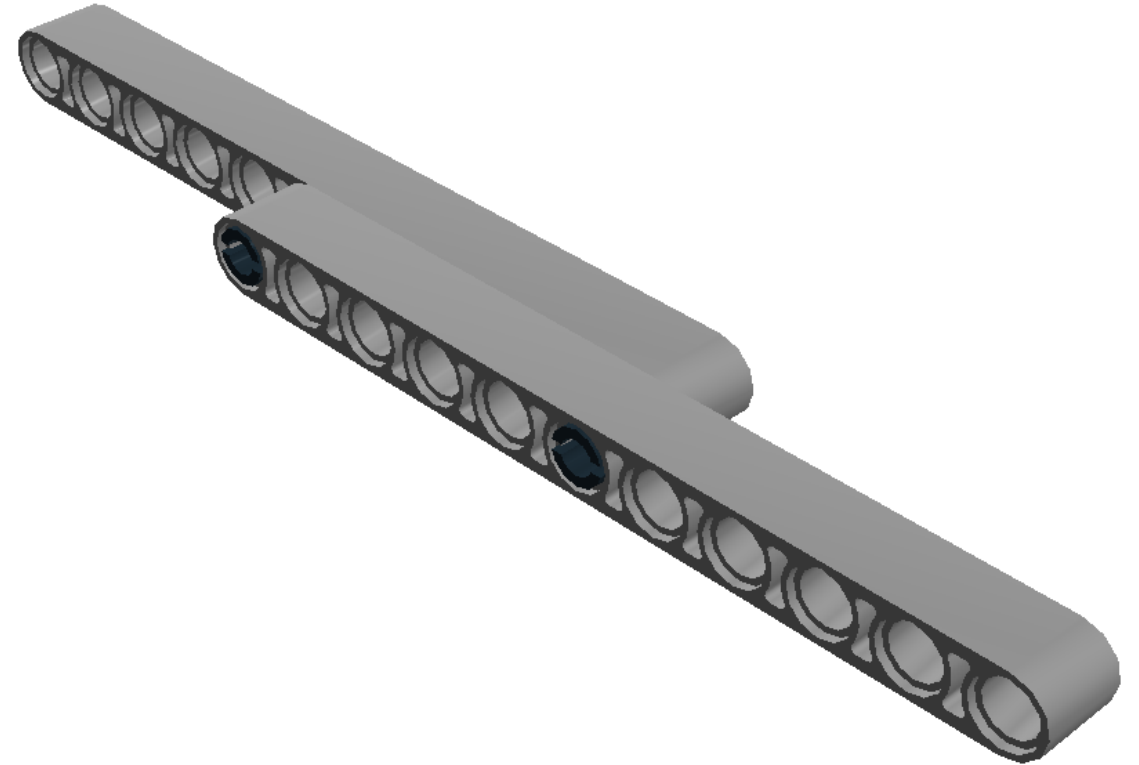
- ▶ Using two black pegs with friction connect two beams using the two end holes of each beam.
- ▶ Test: Holding the ends of the extended beam gently flex it.
- ▶ Result: The beam is straight but still has some flex.



# Extending Beams

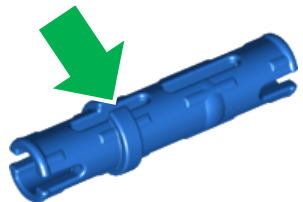
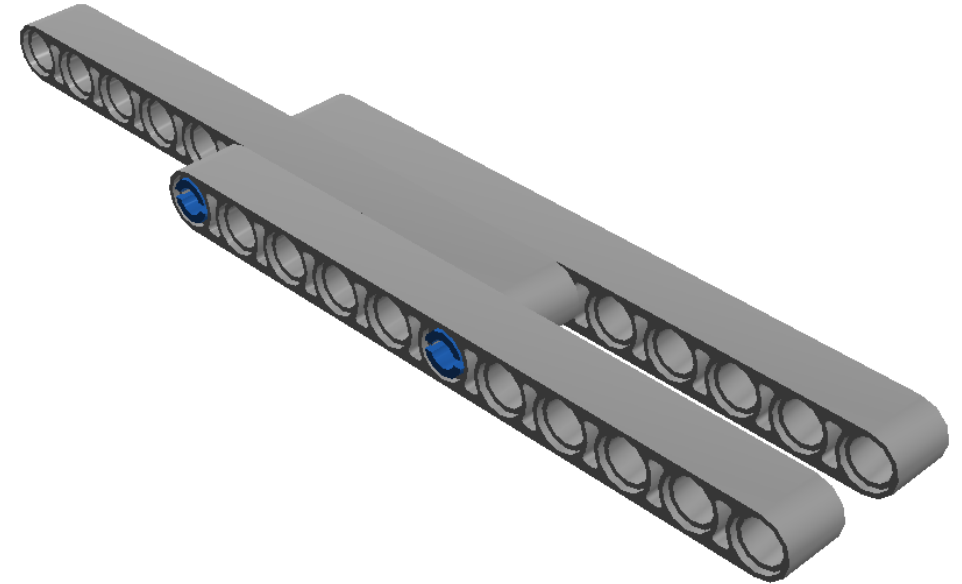
- ▶ Using the same two black pegs with friction, overlap the beams five holes.
- ▶ Test: Holding the ends of the extended beam gently flex it.
- ▶ Result: Structure is more rigid.

**Note:** Adding additional black pegs will hold the beams together better, but not required for strength.



# Increasing Strength by Making Wider

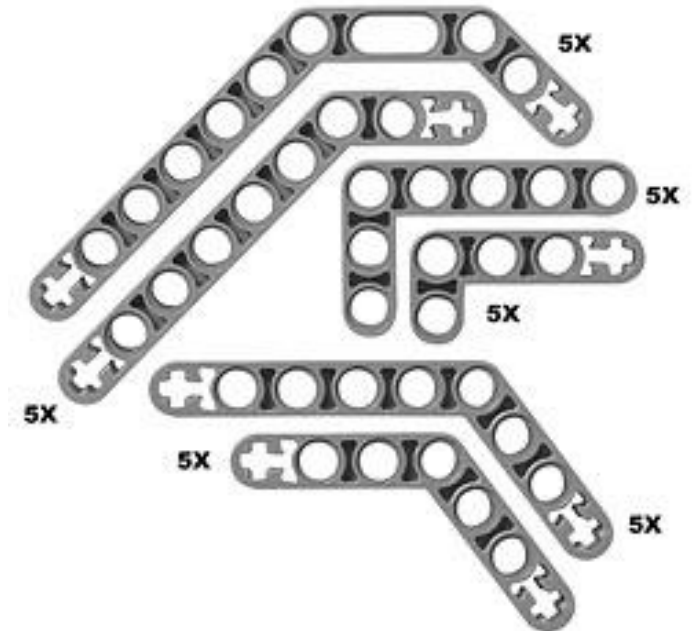
- ▶ Using two 3M blue pegs with friction, overlap the beams five holes. Then add an additional beam on the pegs extending.
- ▶ Result: A more ridged structure.



**Note:** Alternate the direction of the 3M blue peg ridge to reduce separation. Peg ridge can be used to help in keeping pegs in place when removable attachments.

## ▶ Angular beams

- ▶ An angular beam with three holes before and seven holes after the bend is a 3x7 angular beam.
- ▶ 3x5 90° angular beam has holes at both ends.
- ▶ 2x4 90° angular beam has a hole at one end and cross hole at the other.
- ▶ All other angular beams have cross holes at the ends.



## ▶ Angular beams

- ▶ 4141270: Angular Beam 4X2 90°
- ▶ 4211713: Angular Beam 3X5 90° (Med. Grey) / 4585040 (White)
- ▶ 4211624: Angular Beam 3X7
- ▶ 4509912: Angular Beam 4X4

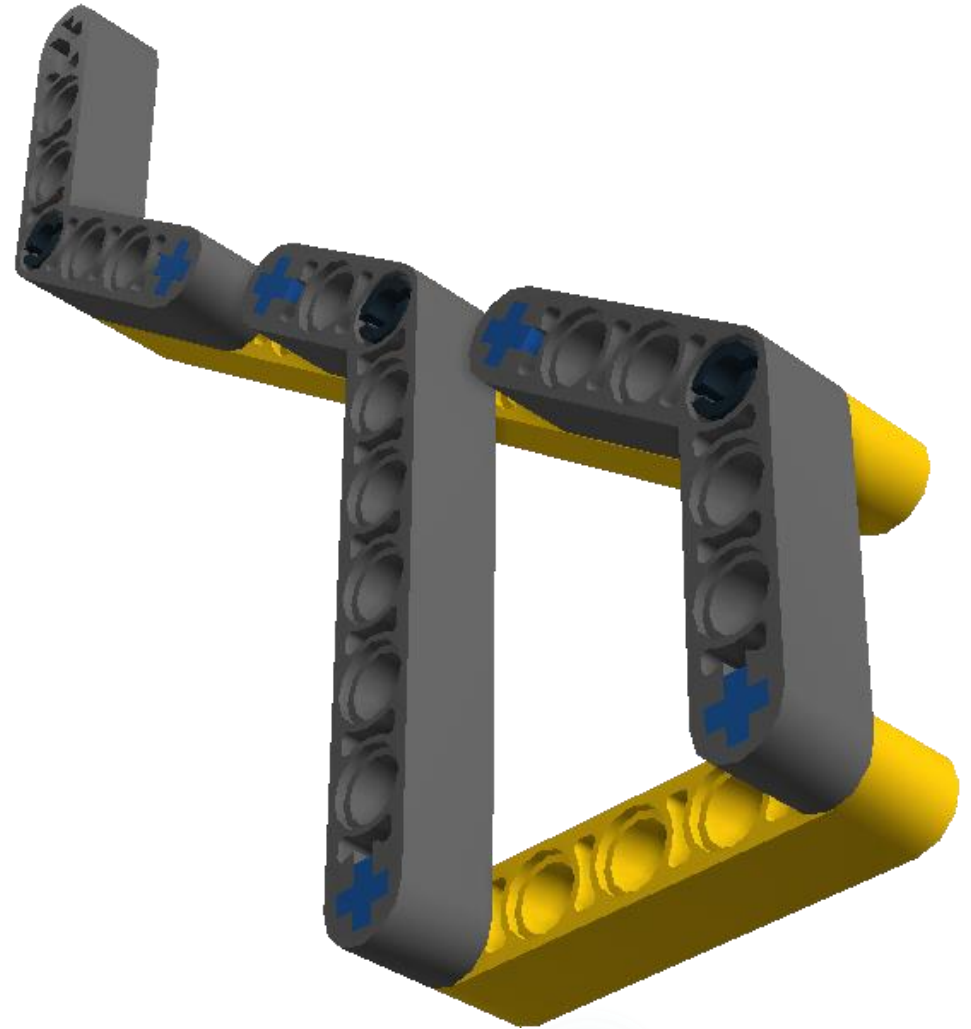
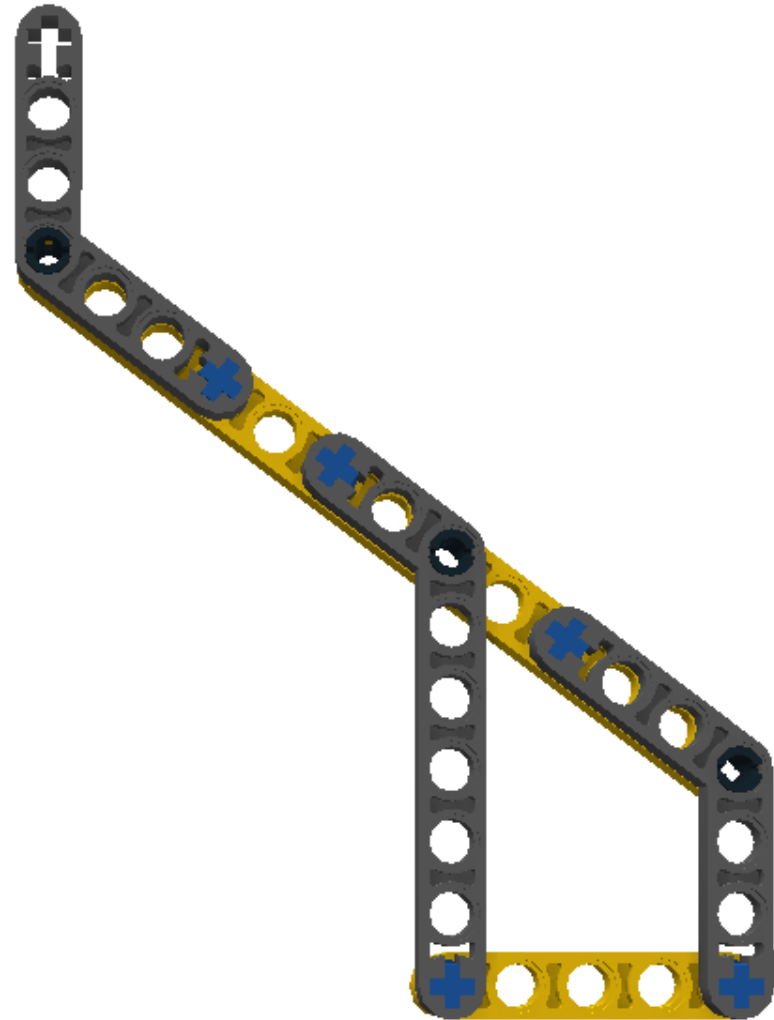


## ▶ Angular beams

- ▶ 4495412: Double Angular Beam 3X7
- ▶ 4112282: Technic Angular Beam 4X6
- ▶ 4552347: T-Beam 3X3 with Hole



# Angular combinations



# ▶ Frames

- ▶ Frames are referred to based on their shape:
  - ▶ O frame
  - ▶ H frame
- ▶ Frames add strength to structures.



4539880: Beam Frame 5X7



4539880: Beam Frame 5X7



## ▶ Thin beams

- ▶ Are half the width of a normal beam.
- ▶ Useful for adding functions or styling to your robots.



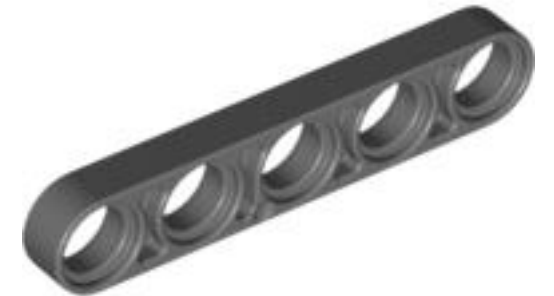
6009019: Triangle



4142236: Lever 1X4,  
Without Notch



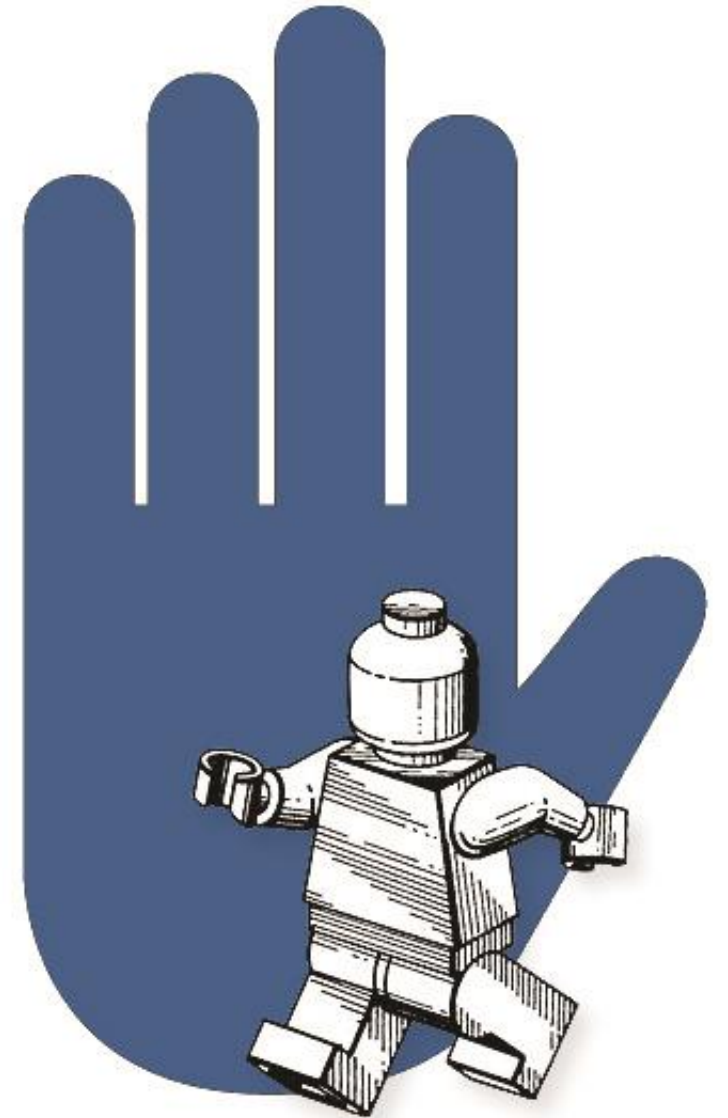
4112287: Technic  
Lever 3X3M, 90\*



4503417: Technic 5M  
Half Beam\*

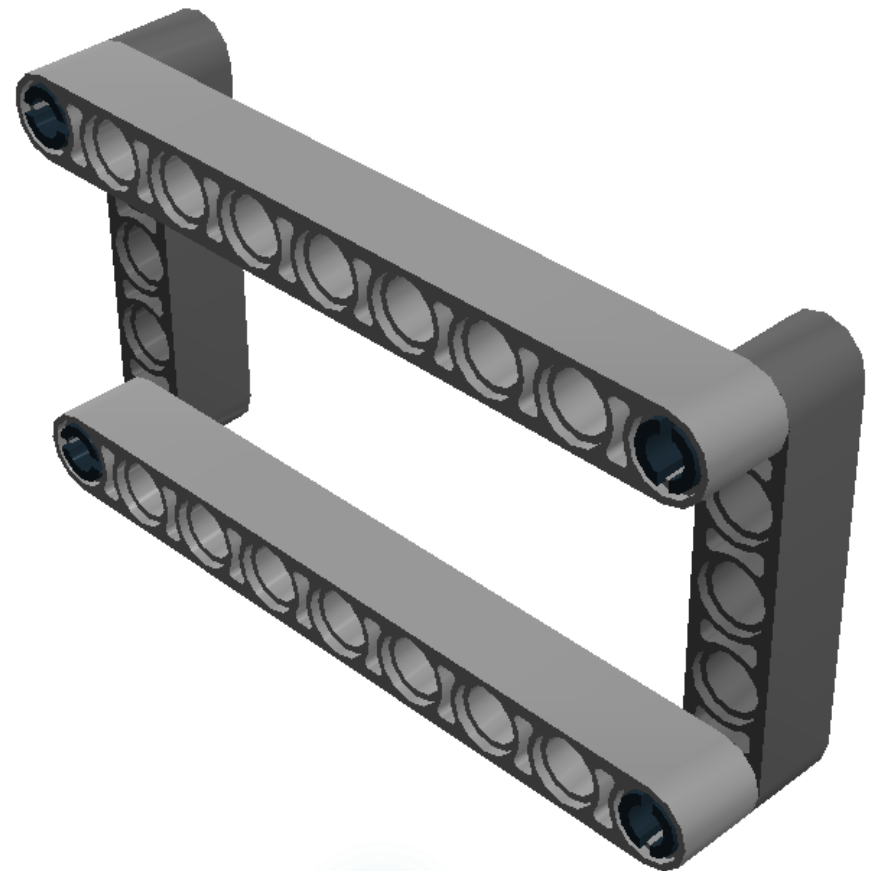
# Structural frames

- ▶ Hands-on activity

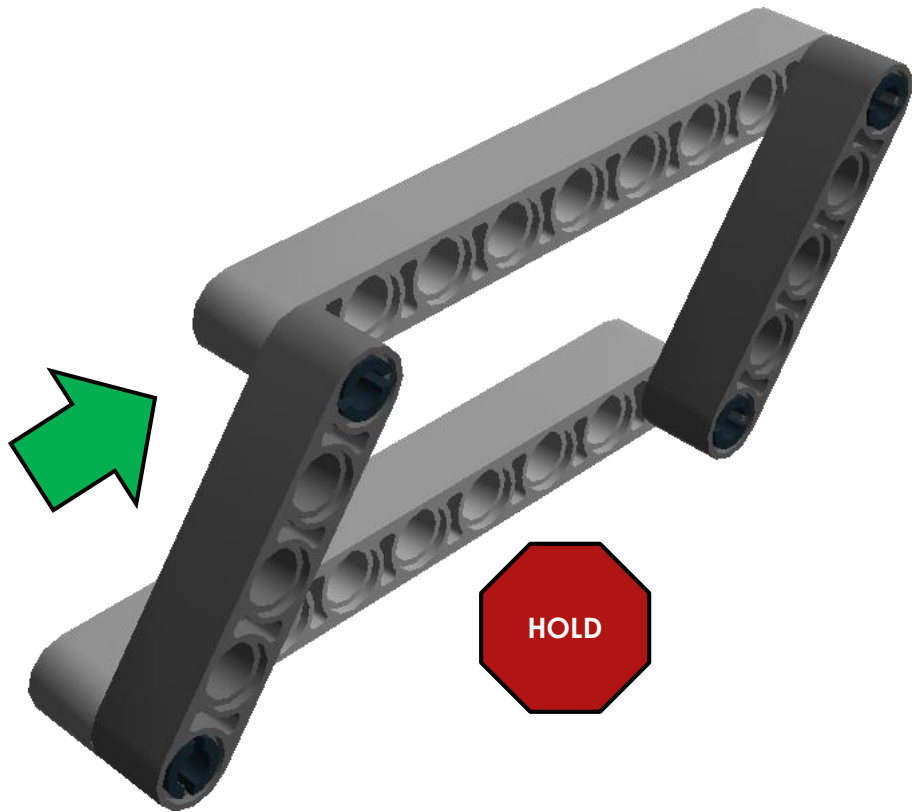


# Make a Structural Frame

- ▶ Using two 11M beams, two 5M beam, and four black pegs, make a structural frame as shown.



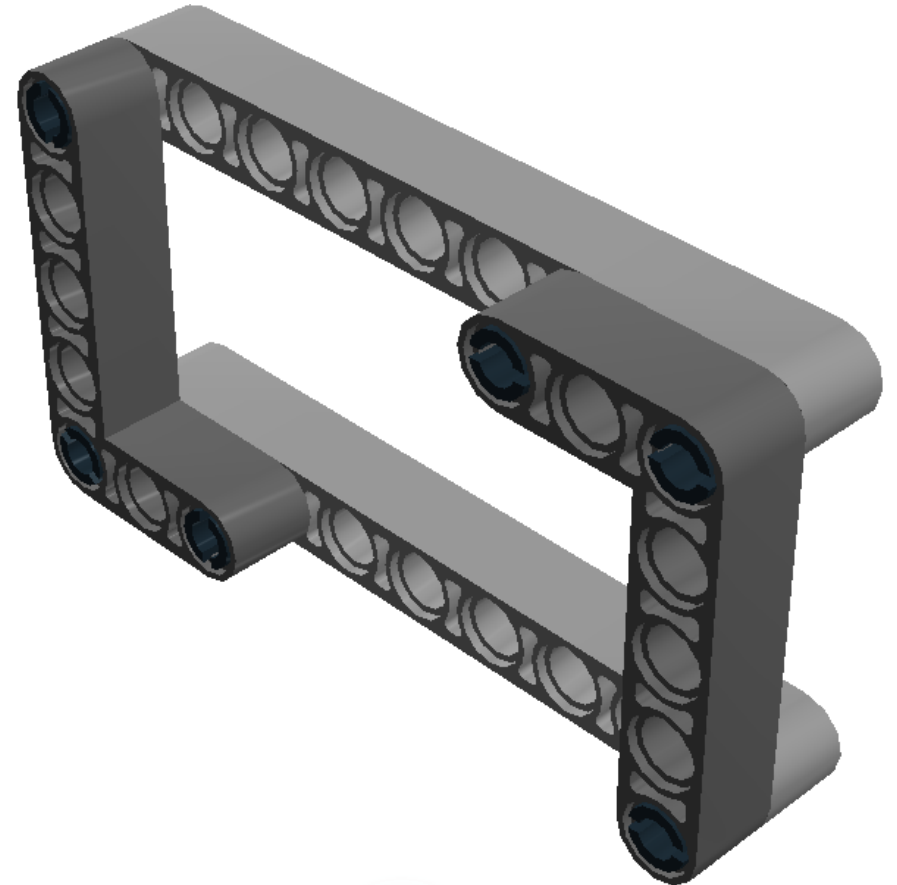
# Strength Test of Structural Frame



- ▶ Hold the bottom and press on one side of the frame.
- ▶ What happens to the frame?

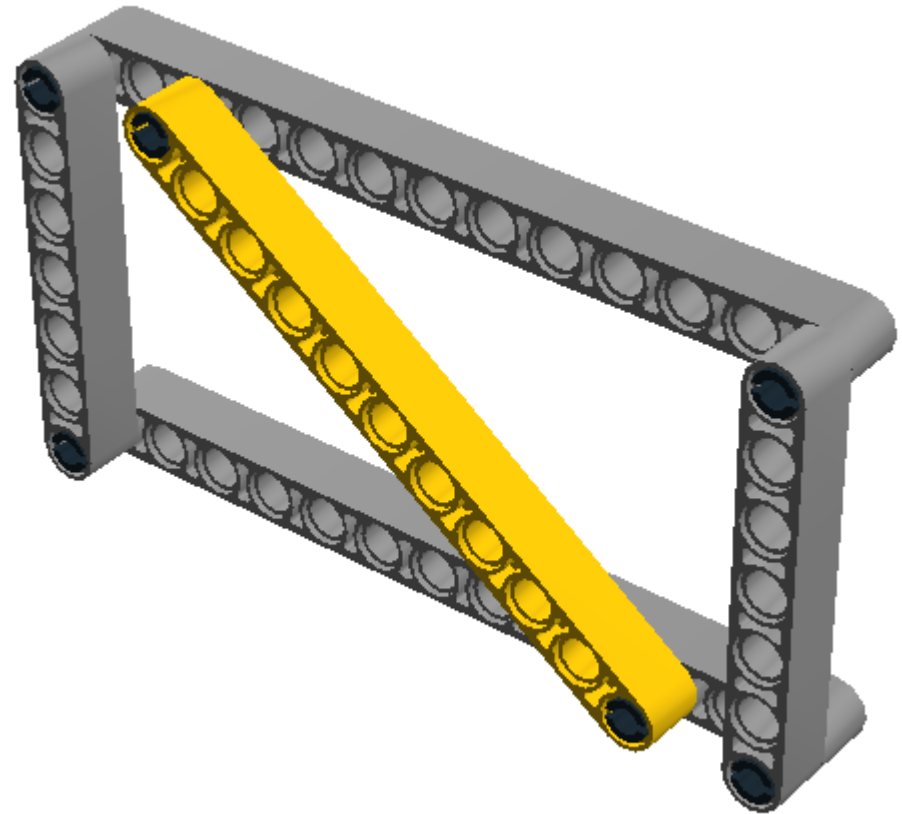
# Adding Strength to the Structural Frame

- ▶ Using two 11M beams, two 3X5 90° angular beams, and six black pegs, make a structural frame as shown.
- ▶ Hold the bottom and press on one side of the frame.
- ▶ What happens to the frame this time?



# Reinforcing with angles

- ▶ A beam angled between the two beams will also improve the structural strength.



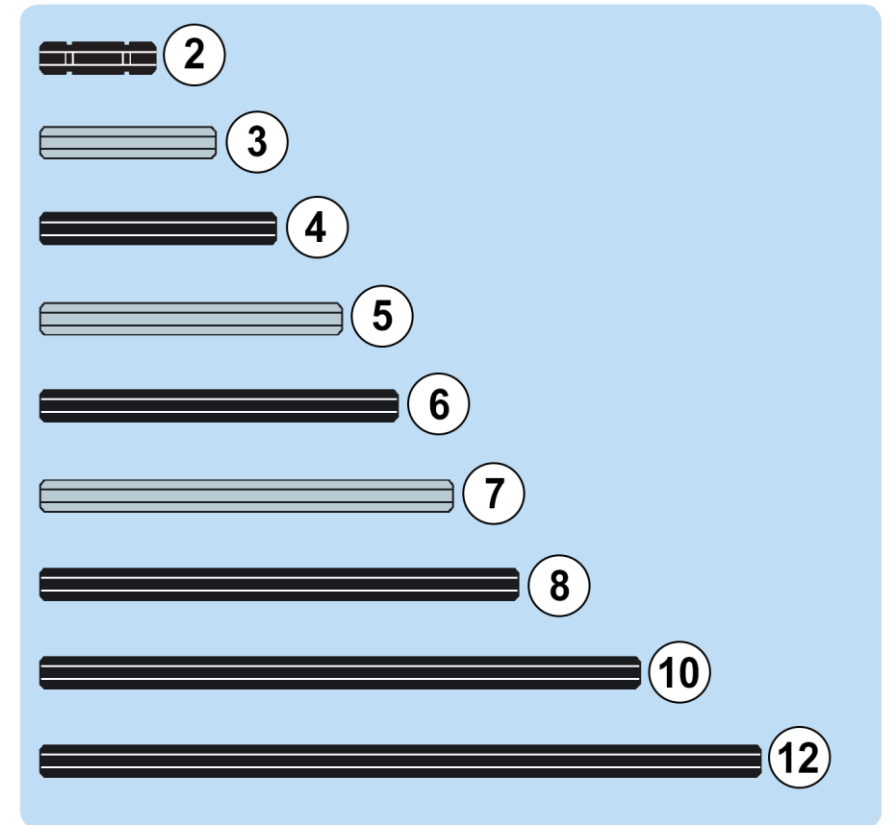
# Axles and connectors

■ AXLES ■ BUSHINGS ■ CROSS BLOCKS



# ▶ Axles

- ▶ Length is same as a Lego<sup>®</sup> brick, the smallest is called a 2M axle (with groove) and commonly red or black.
  - ▶ The odd number axles are typically grey (3, 5, 7M axle).
  - ▶ The even number axles are typically black (4, 6, 8M axle).





## ▶ Specialty Axles

- ▶ Axle with end stop
- ▶ Cross axle with end stop
- ▶ Cross axle with end knob



4263624: 5.5M  
Double Cross Axle



4560177: Cross Axle  
4M With End Stop



4499858: Cross Axle  
8M With End Stop



6031821: Cross Axle  
3M with End Knob

# Bushings

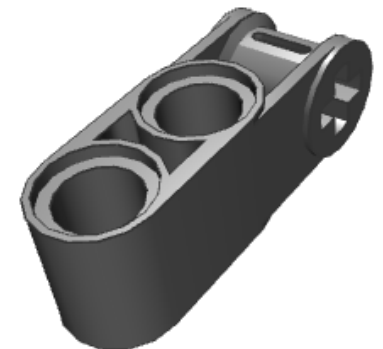
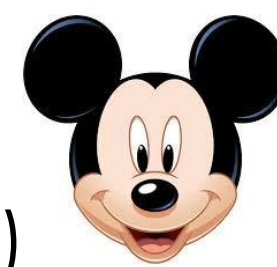
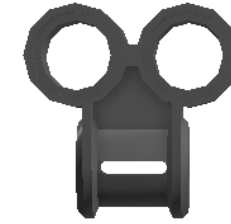
- ▶ 4239601: Half Bushing for Cross Axle
- ▶ 4211622: Bushing for Cross Axle
- ▶ 4560175: Double Bushing 3M



Bushings can be used as spacers to prevent tires from hitting beams or other structures.

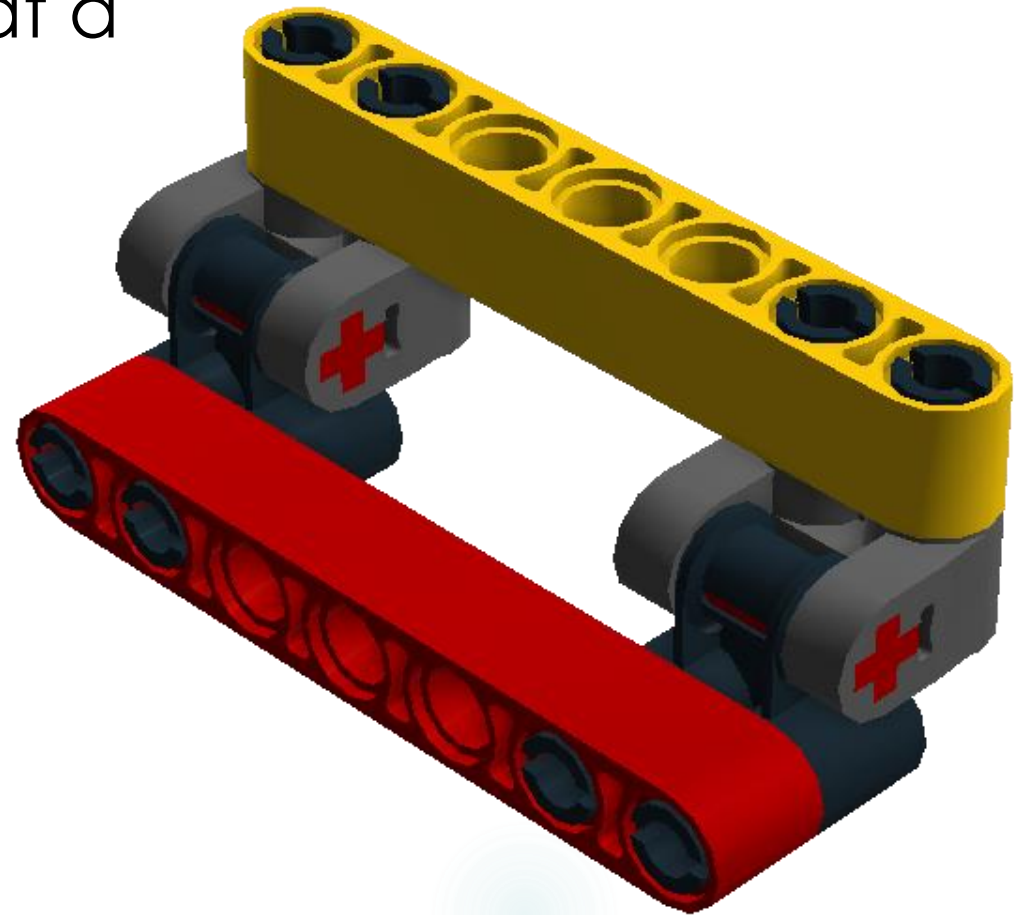
# Cross blocks

- ▶ 4173668 - Cross Block 90
- ▶ 4121667 - Double Cross Block
- ▶ 4140430 - Technic Cross Block 2X1 (Mickey)
- ▶ 4162857 - Technic Cross Block Fork 2X2 (Minnie)
- ▶ 4210857 - Technic Cross Block 90, 2X3



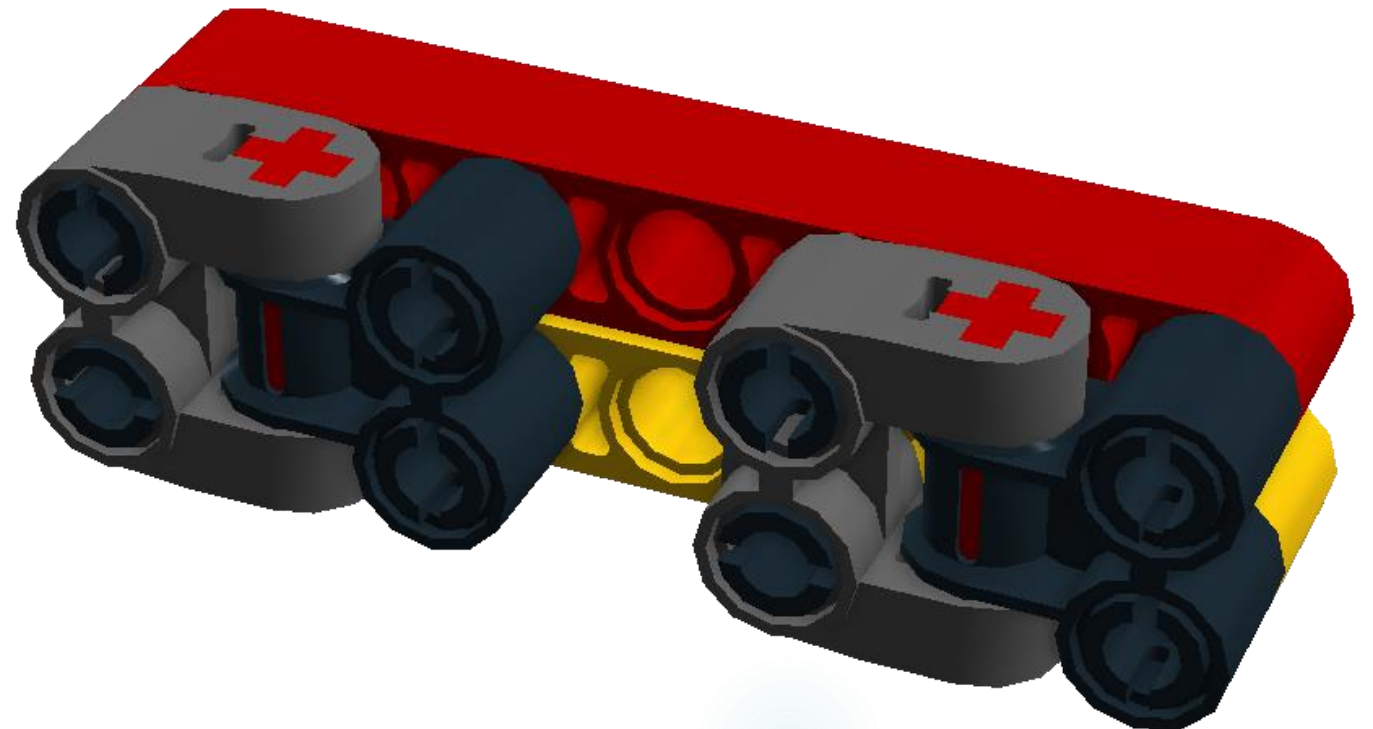
# Cross blocks combinations

- ▶ Using this cross block combination allows mounting two beams at a right angle.



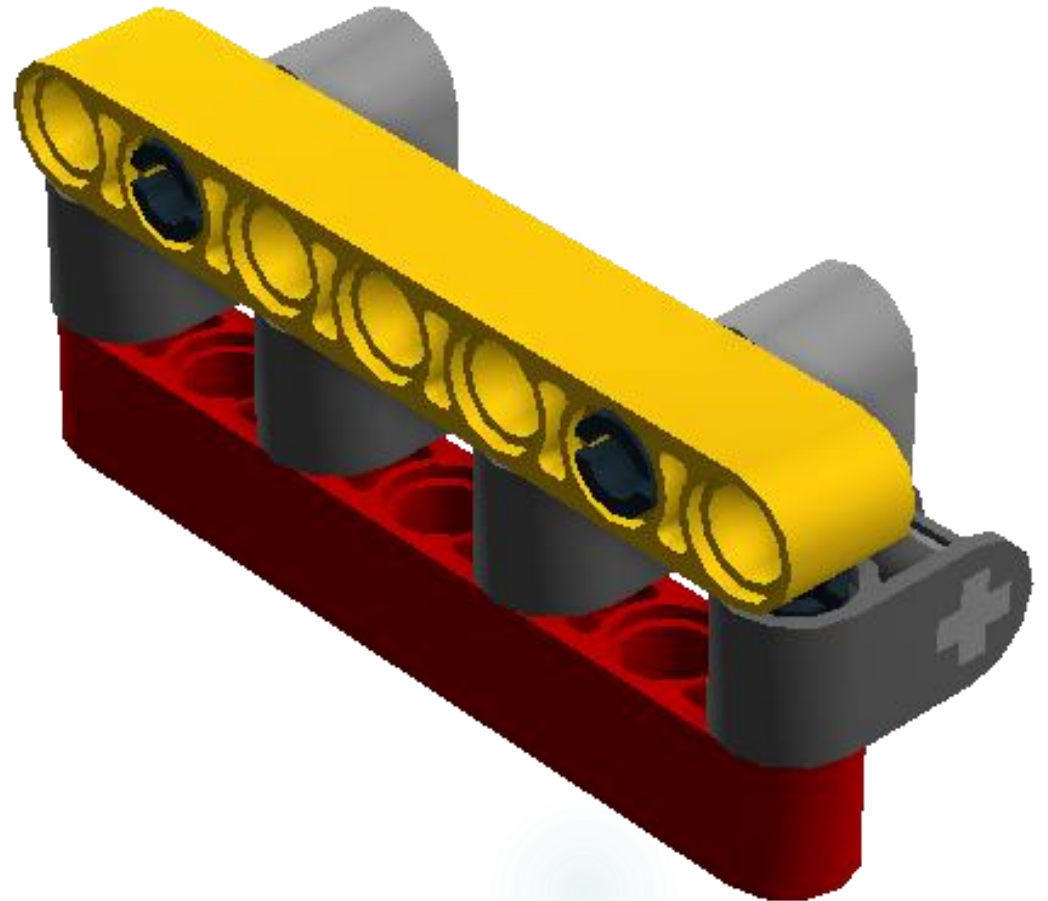
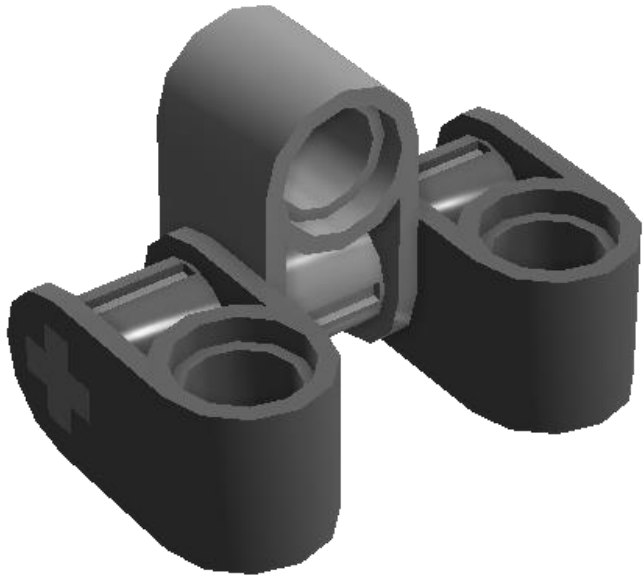
# Cross blocks combinations

- ▶ This cross block combination allows two beams to be mounted smooth sides together.



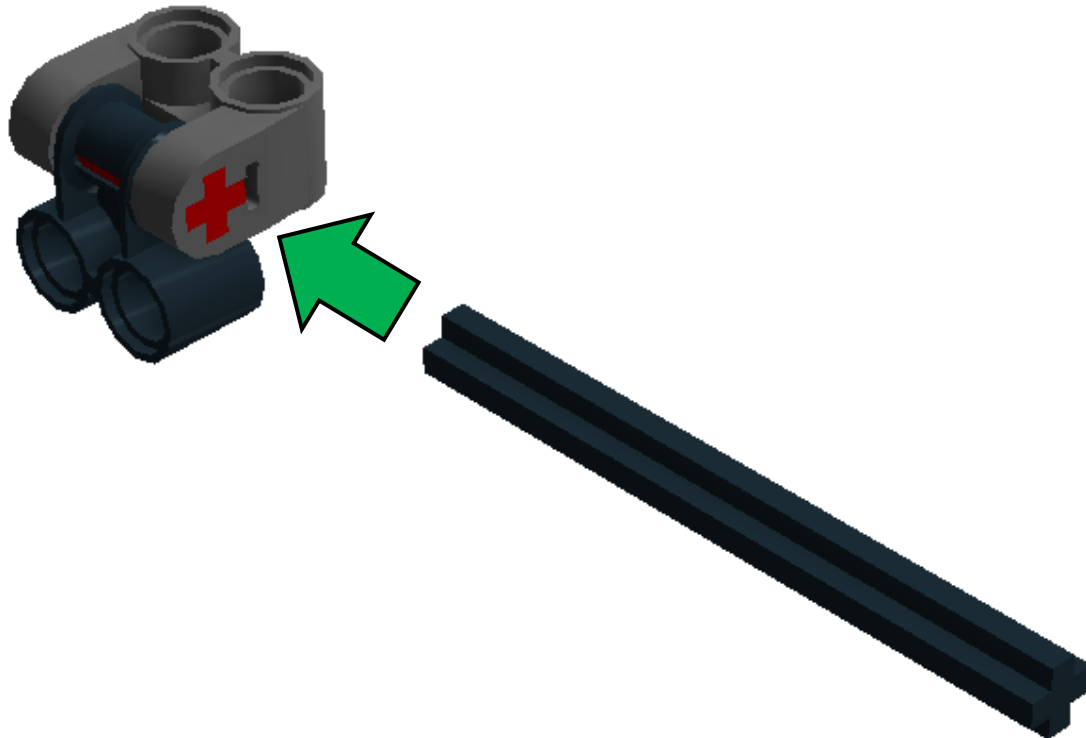
# Cross block combinations

- ▶ This combination of cross blocks also allows mounting two beams at a right angle.



# Tip for removing small cross axle connector

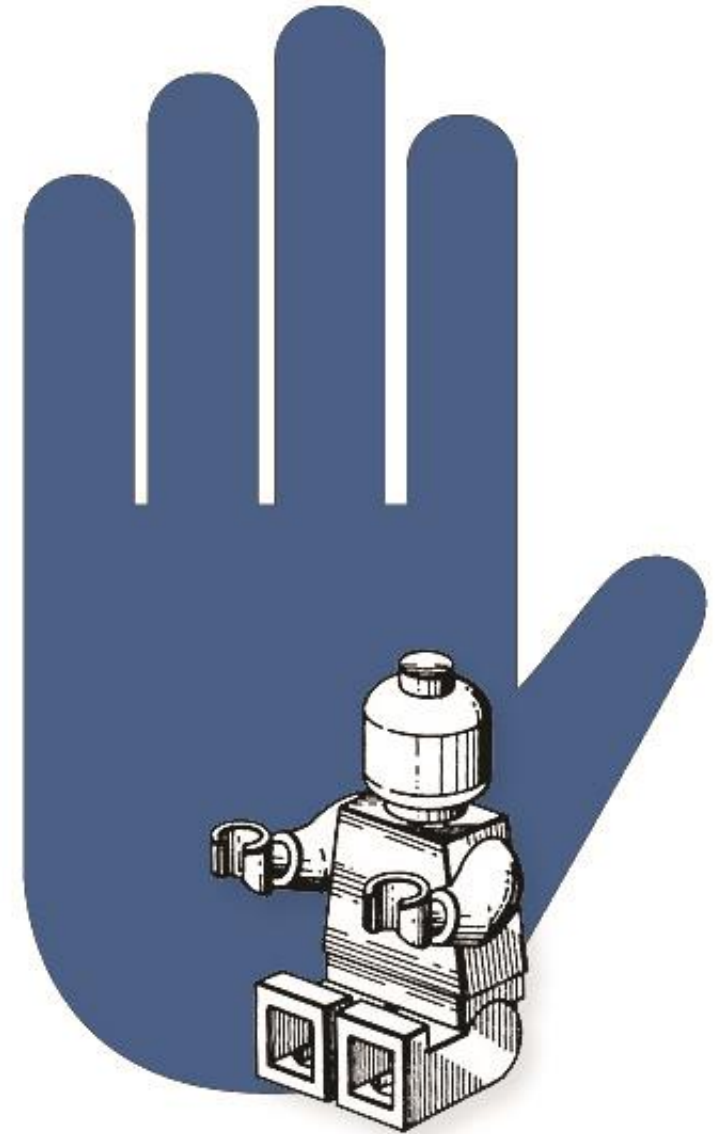
- ▶ Use long axle to push small axle through.



601172 Brick Separator

# Cross blocks

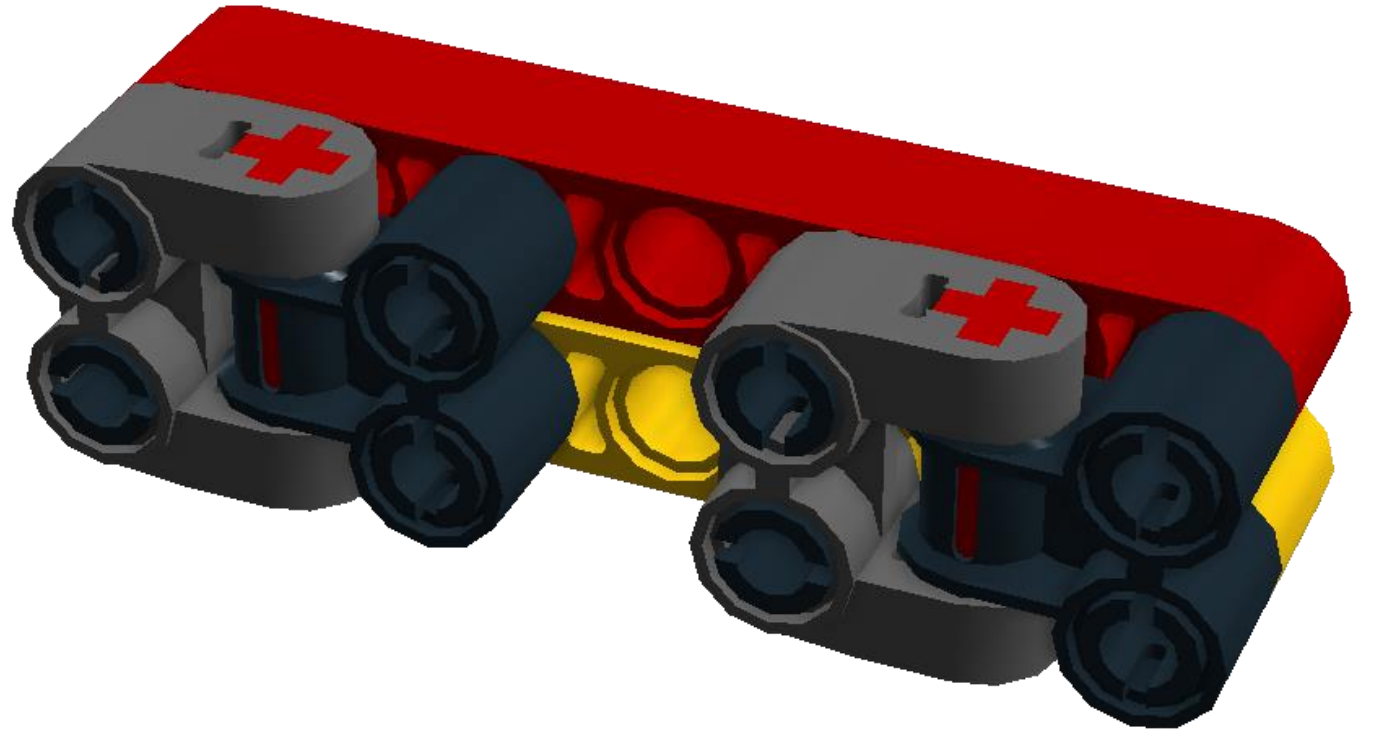
- ▶ Hands-on activity





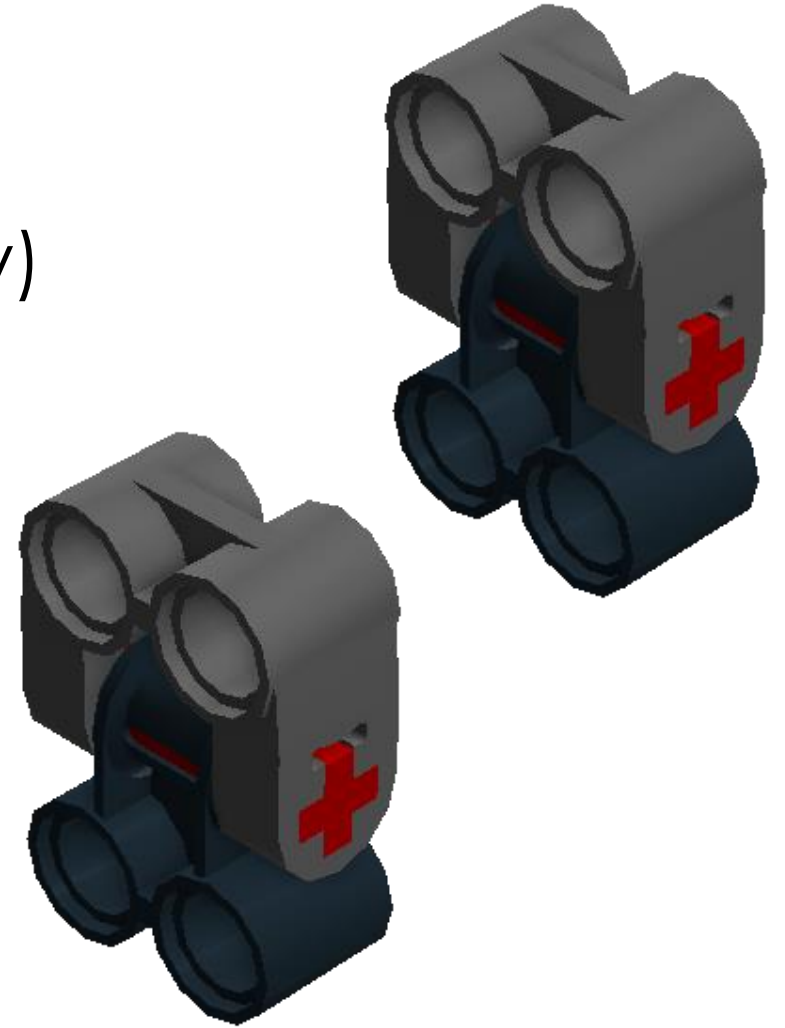
# Cross blocks: Hands-on parts needed

- ▶ 7M beams (2)
- ▶ Technic Cross Block 2X1 (Mickey) (2)
- ▶ Technic Cross Block Fork 2X2 (Minnie) (2)
- ▶ Black peg with Friction (8)
- ▶ 2M Cross Axle with Groove (2)



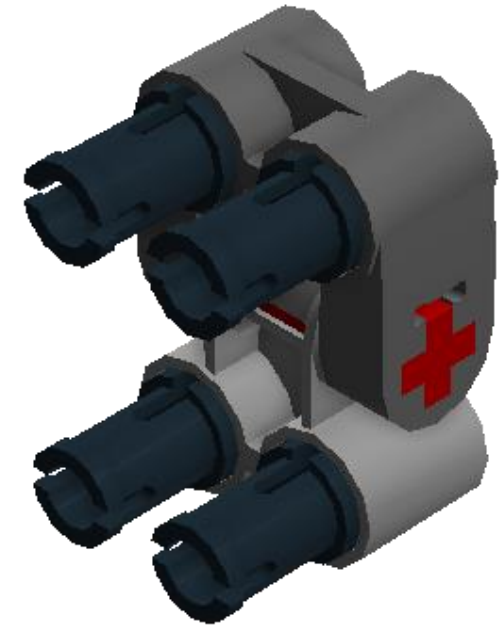
# Cross block building instructions

- ▶ Align Technic Cross Block 2X1 (Mickey) with Technic Cross Block Fork 2X2 (Minnie).
- ▶ Insert 2M Cross Axle with Groove.
- ▶ Repeat to make a second cross block assembly.



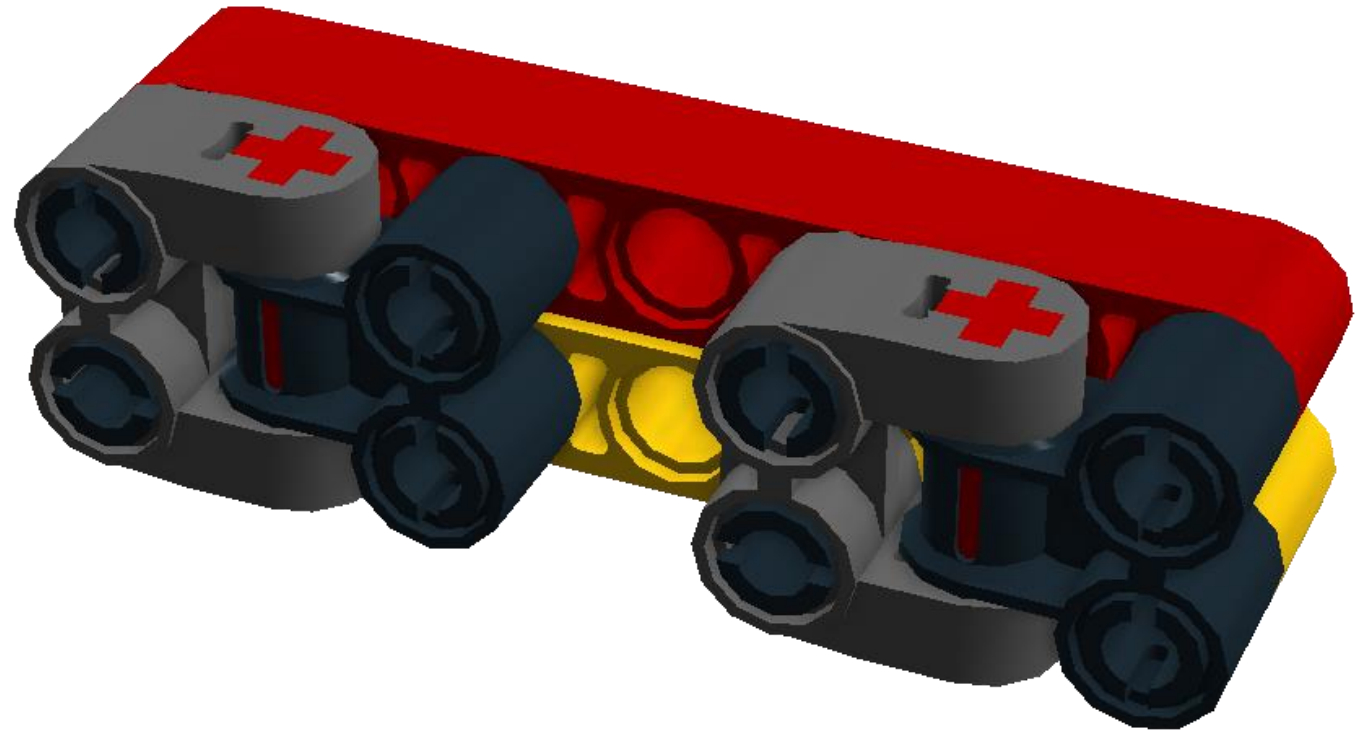
# Cross block building instructions

- ▶ Insert four black pegs into the cross block assembly.
- ▶ Repeat on second cross block assembly.



# Cross blocks building Instructions

- ▶ Place two 7M beams on cross blocks.

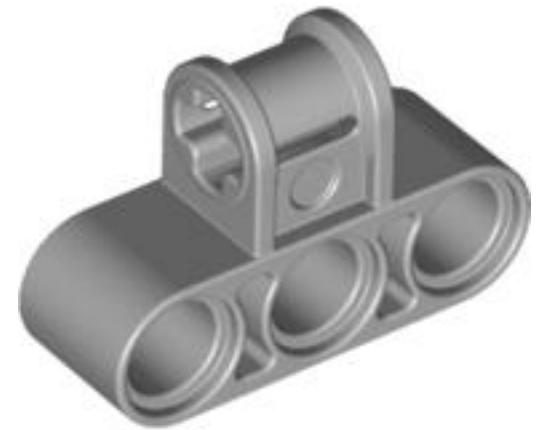


# Bracing

- ▶ LEGO<sup>®</sup> pieces are designed to separate when pulled. When intentional it is called disassembly.
- ▶ Sometimes assemblies pull apart unintentionally simply sitting there or while operating. This is called structural failure.
- ▶ One solution is bracing.
- ▶ Bracing can add strength with minimum weight increase.

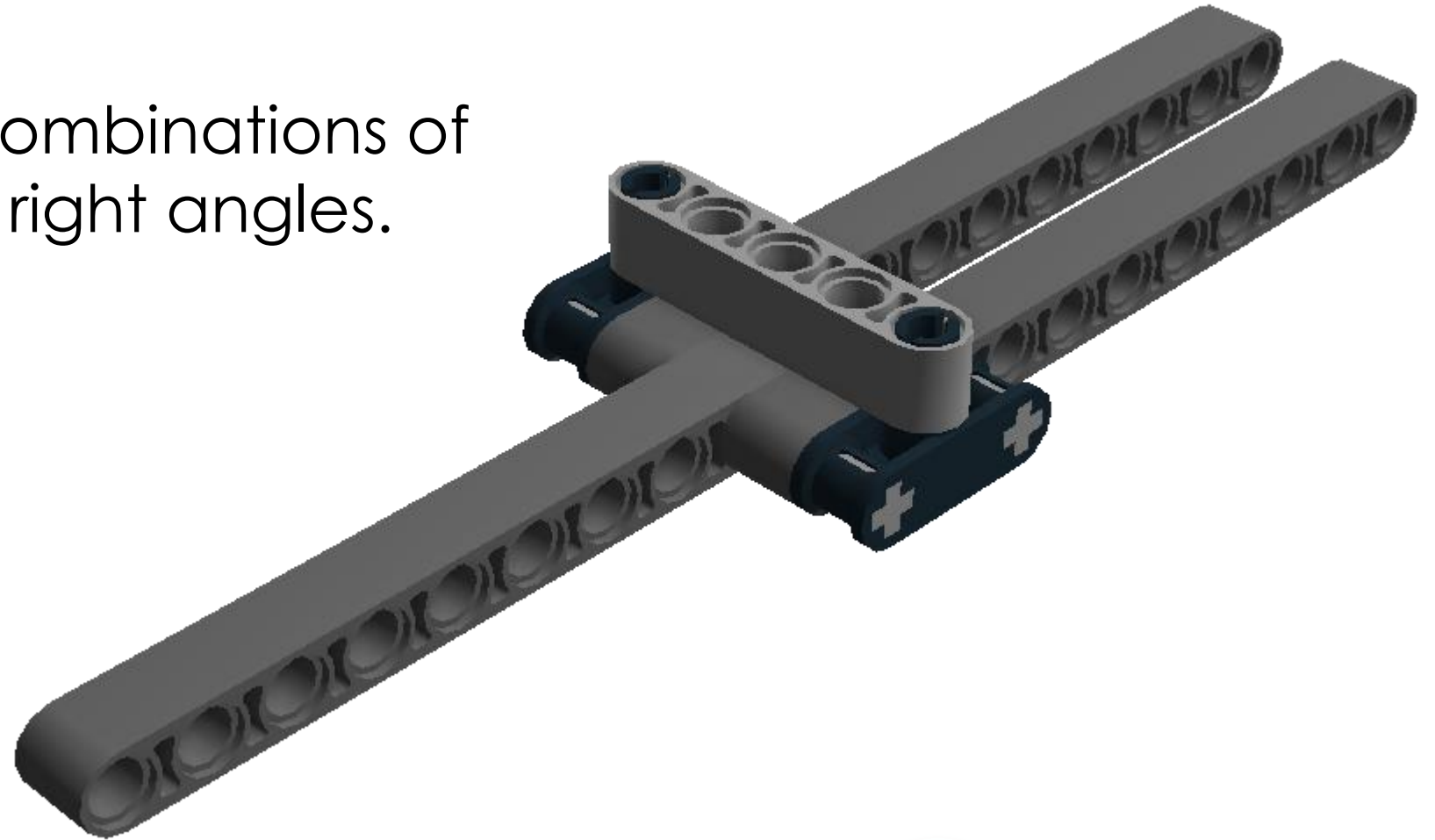
# Additional cross blocks

- ▶ 4210857: Cross Block 3M
- ▶ 4502595: 3-Branch Cross Axle Cross Hole
- ▶ 4538007: Cross Block 3X2

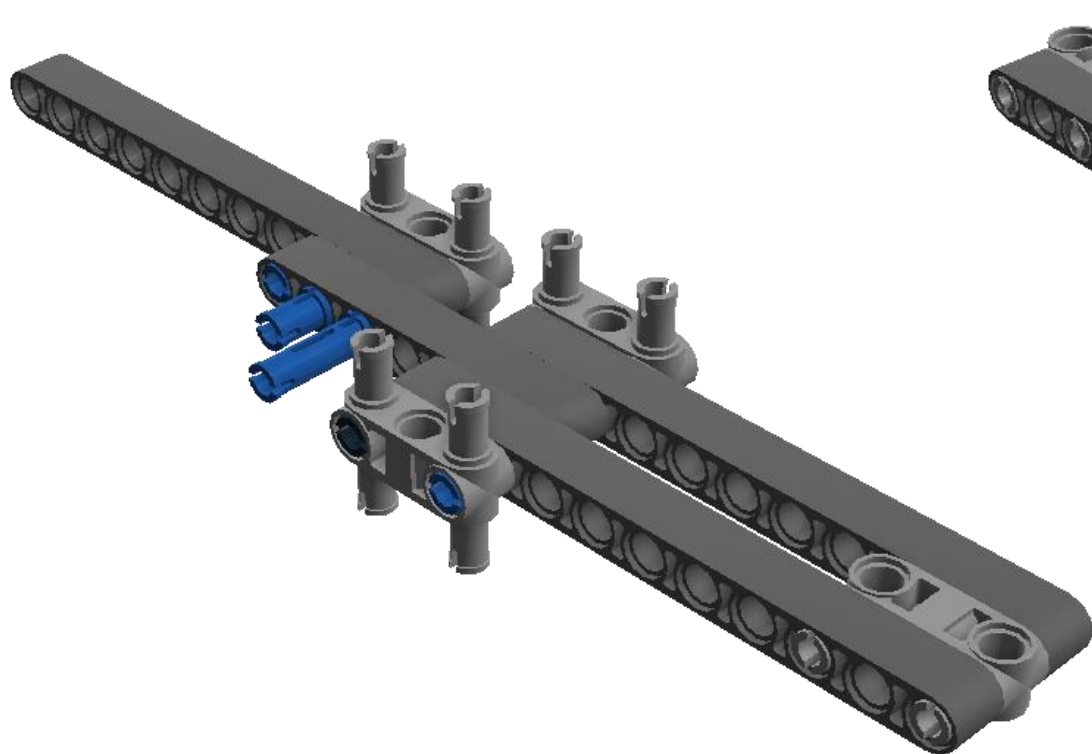


# Bracing – Sample 1

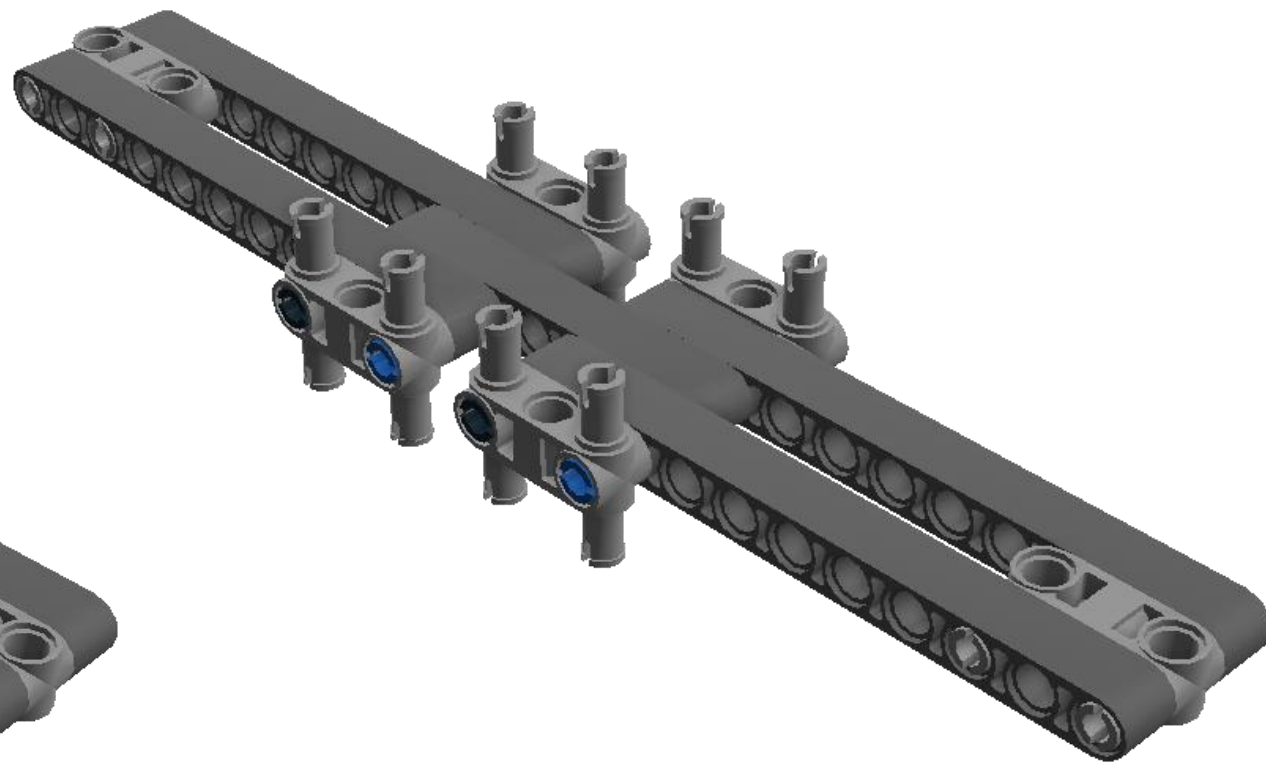
- ▶ Bracing uses combinations of LEGO® part at right angles.



# Bracing – Sample 2



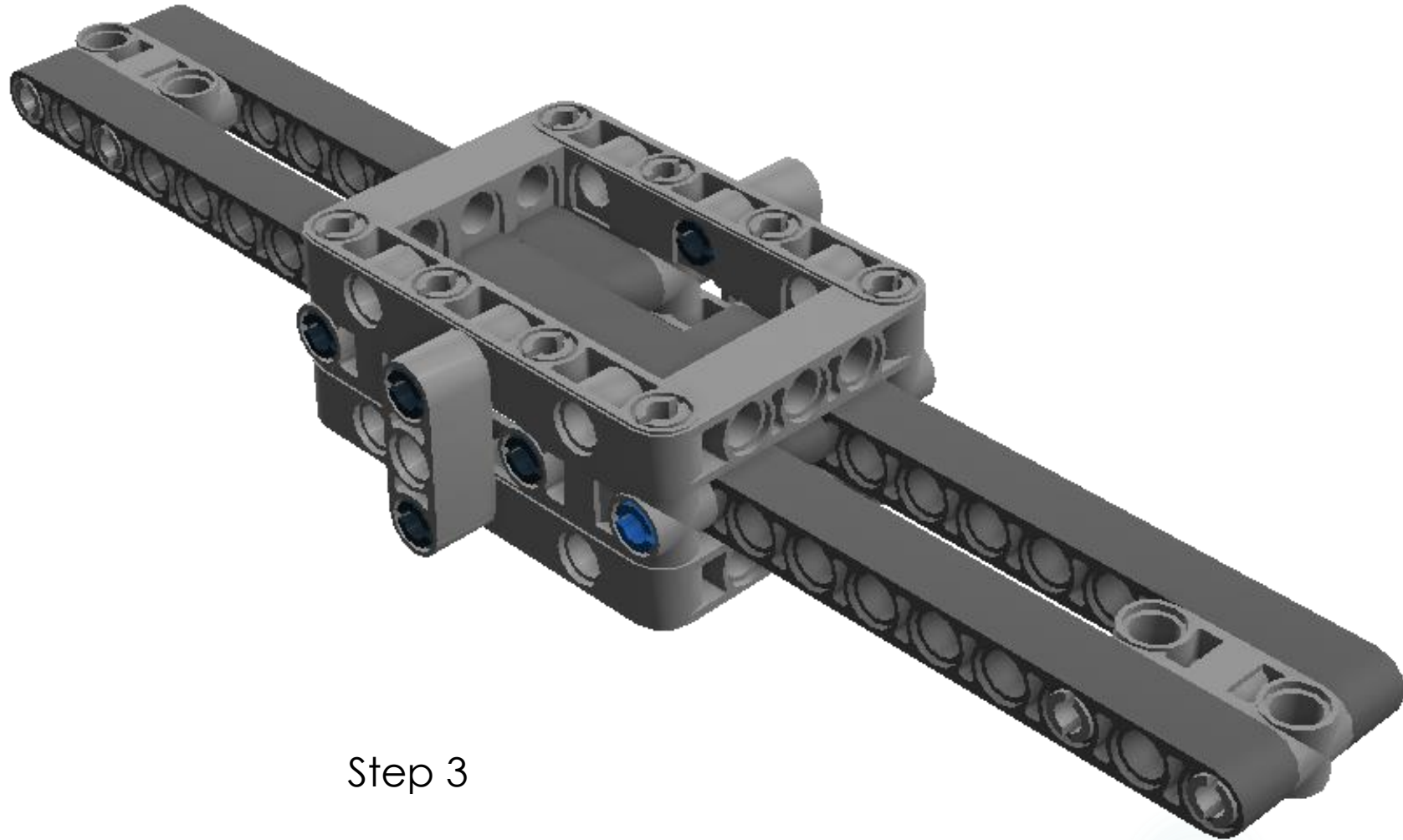
Step 1



Step 2



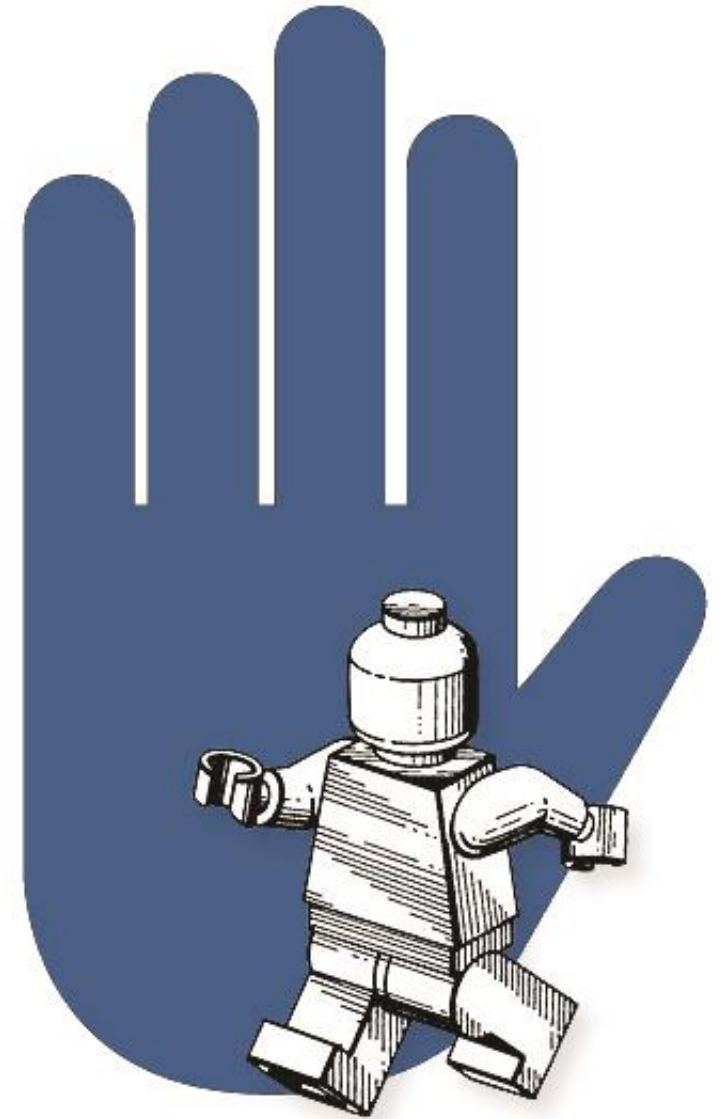
# Bracing – Sample 2



Step 3

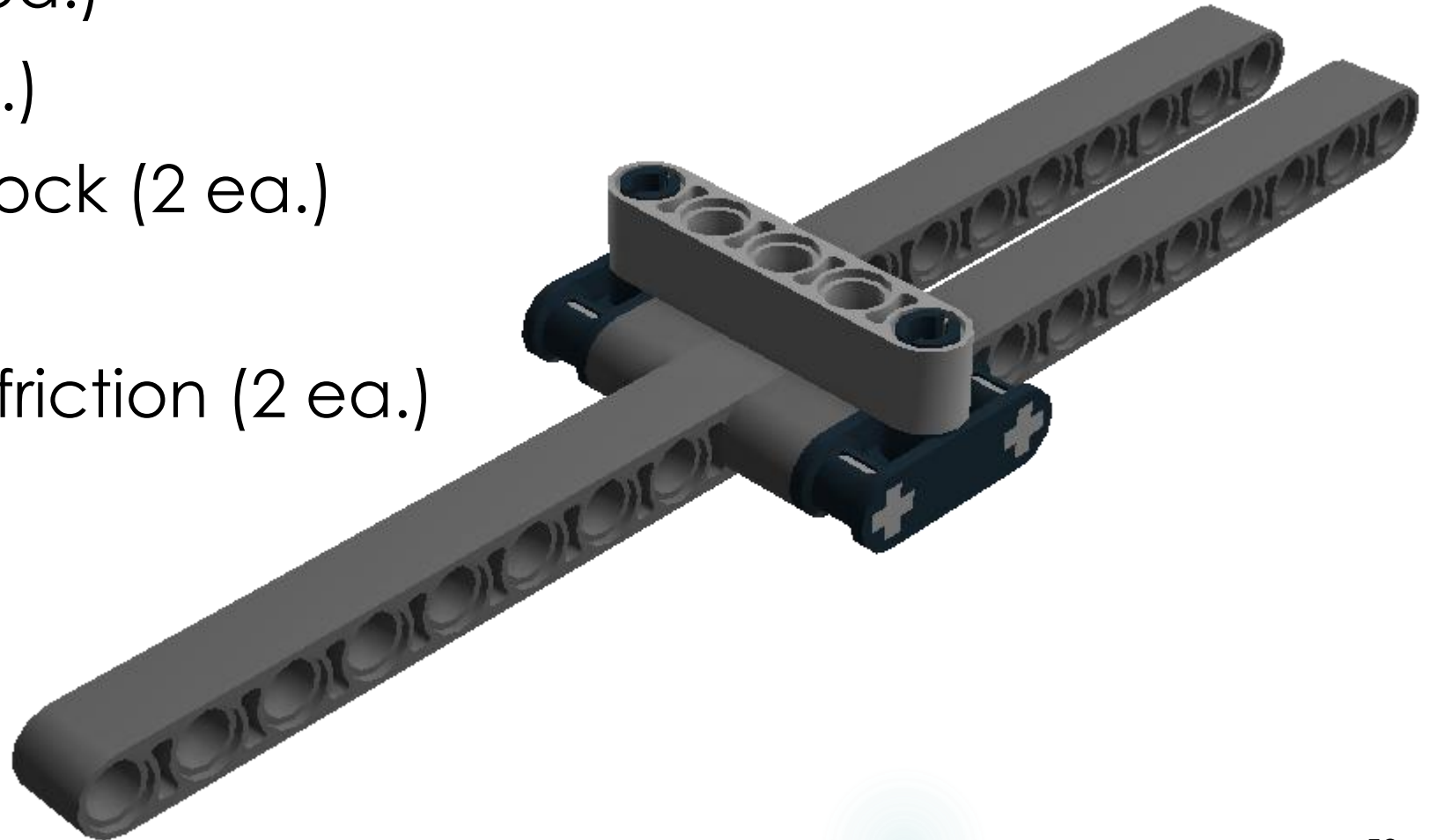
# Bracing

- ▶ Hands-on activity

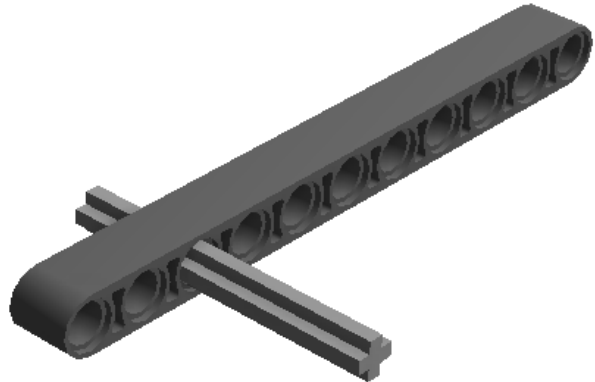


# Bracing: Hands-on parts needed

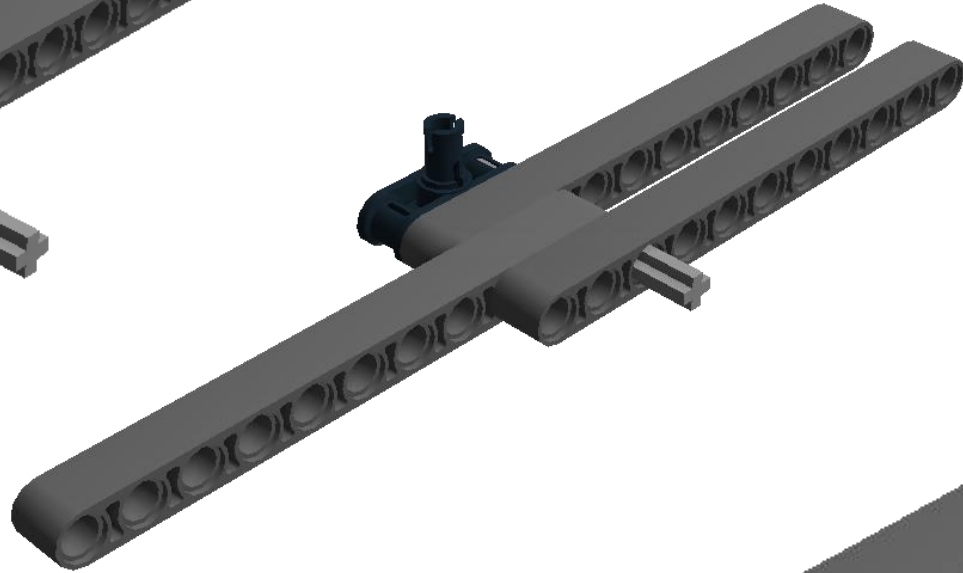
- ▶ 11M beams (3 ea.)
- ▶ 5M beam (1 ea.)
- ▶ Double cross block (2 ea.)
- ▶ 5M axle (2 ea.)
- ▶ Black peg with friction (2 ea.)



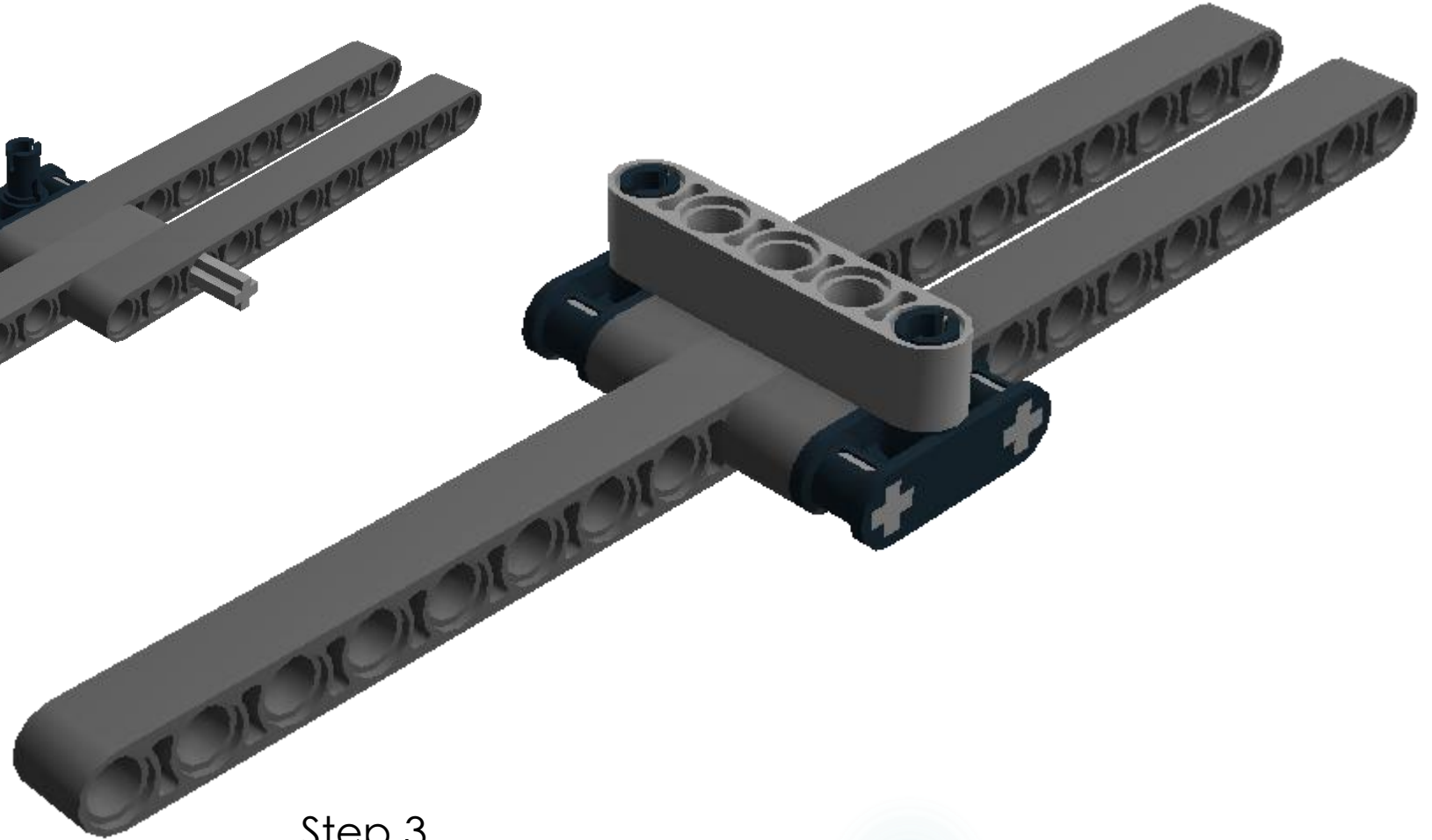
# Bracing: Hands-on



Step 1



Step 2



Step 3

# Axle connectors

- ▶ 4107085: Angle Element, 0 Degrees [1]
- ▶ 4107783: Angle Element, 180 Degrees [2]
- ▶ 4107767: Angle Element, 90 Degrees [6]
- ▶ 4513174: Cross Axle, Extension, 2M
- ▶ 4526985: Tube W/Double Ø4.85



# Gears



# Gears

- ▶ Gears are rotating parts with teeth that mesh with other parts with teeth.
- ▶ LEGO<sup>®</sup> gears are identified by the number of teeth followed by a “z”.
- ▶ Most gears are 1M thick



Combination Reference: <http://gears.sariel.pl/>

# Gears

- ▶ 6012451 - Gear Wheel 8z
- ▶ 4177431 - Double Conical Wheel 12z
- ▶ 4640536 - Gear Wheel 16z
- ▶ 4514558 - Gear Wheel 24z
- ▶ 4285634 - Gear Wheel 40z



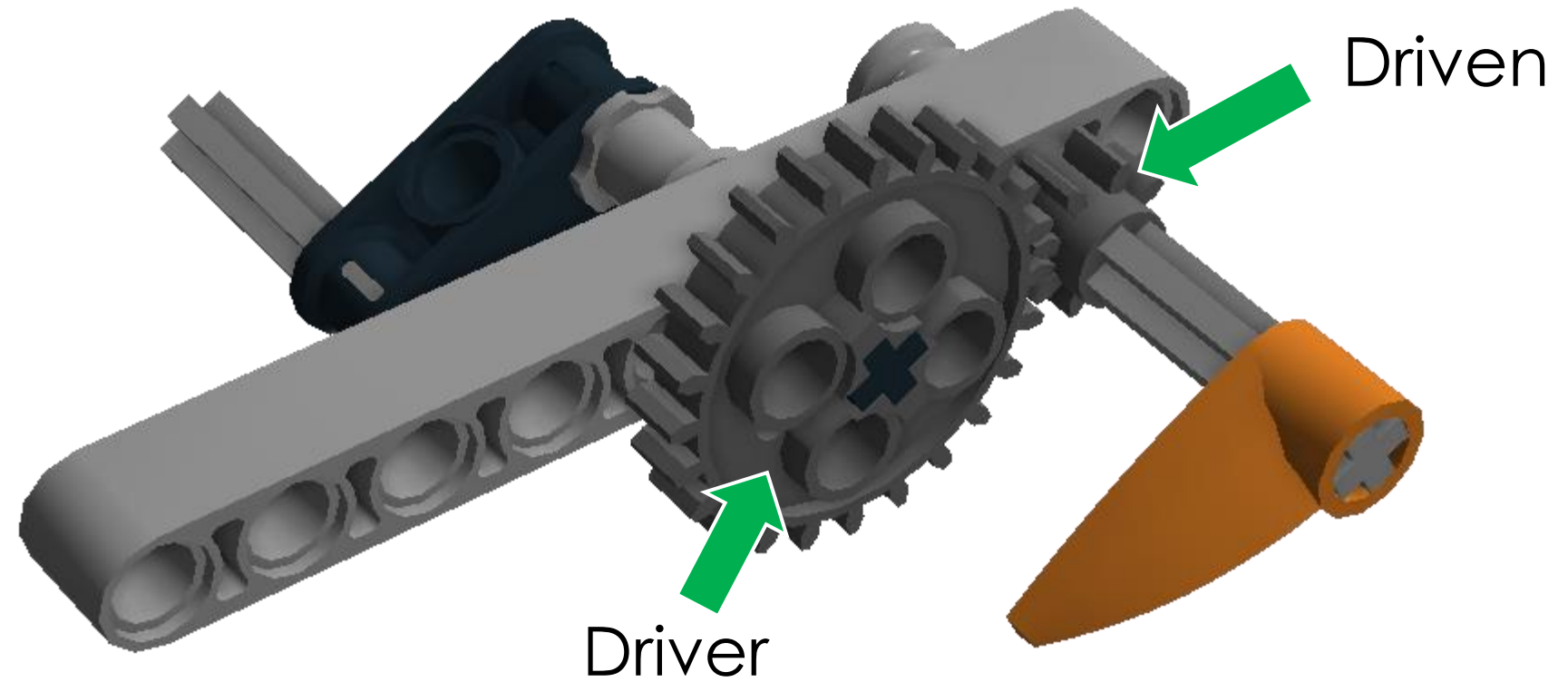


# Gears

- ▶ 4565452 - Conical Wheel 12z
- ▶ 4640536 - Gear Wheel 16z
- ▶ 4177430 - Double Conical Wheel 20z 1M
- ▶ 4211510 - Worm gear
- ▶ 4255563 - Double Conical Wheel 36z



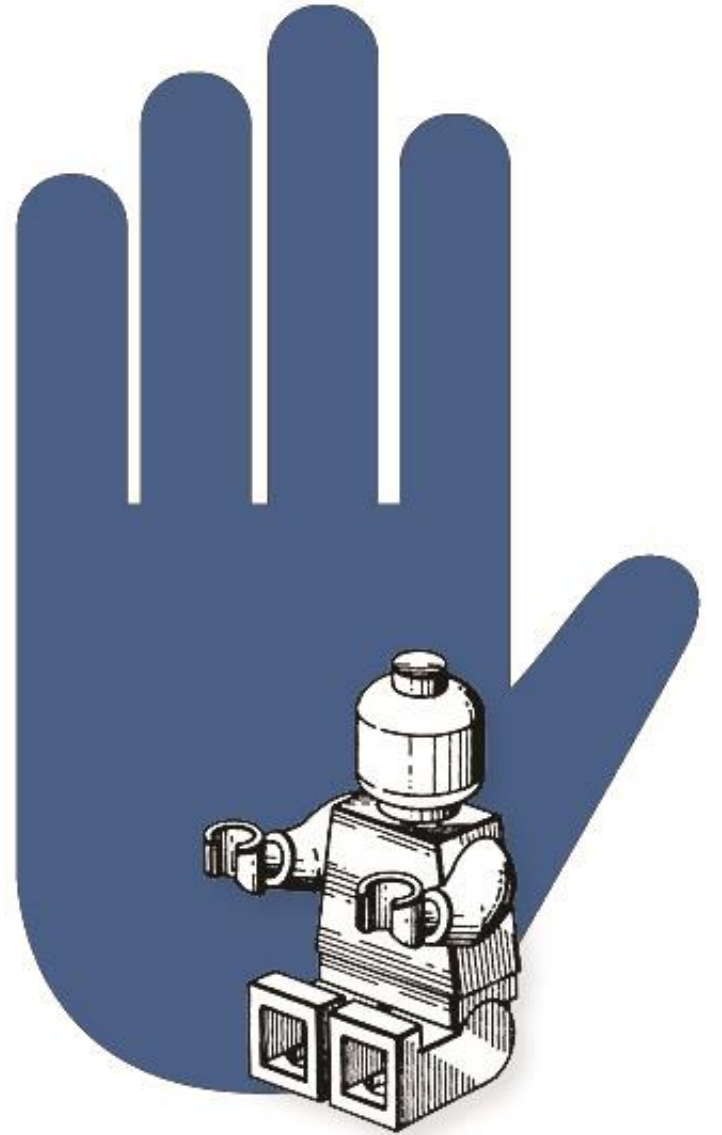
# Gears



**Gear Ratio:** the difference between the rates at which the last (driven) and first (driver) gears rotate.

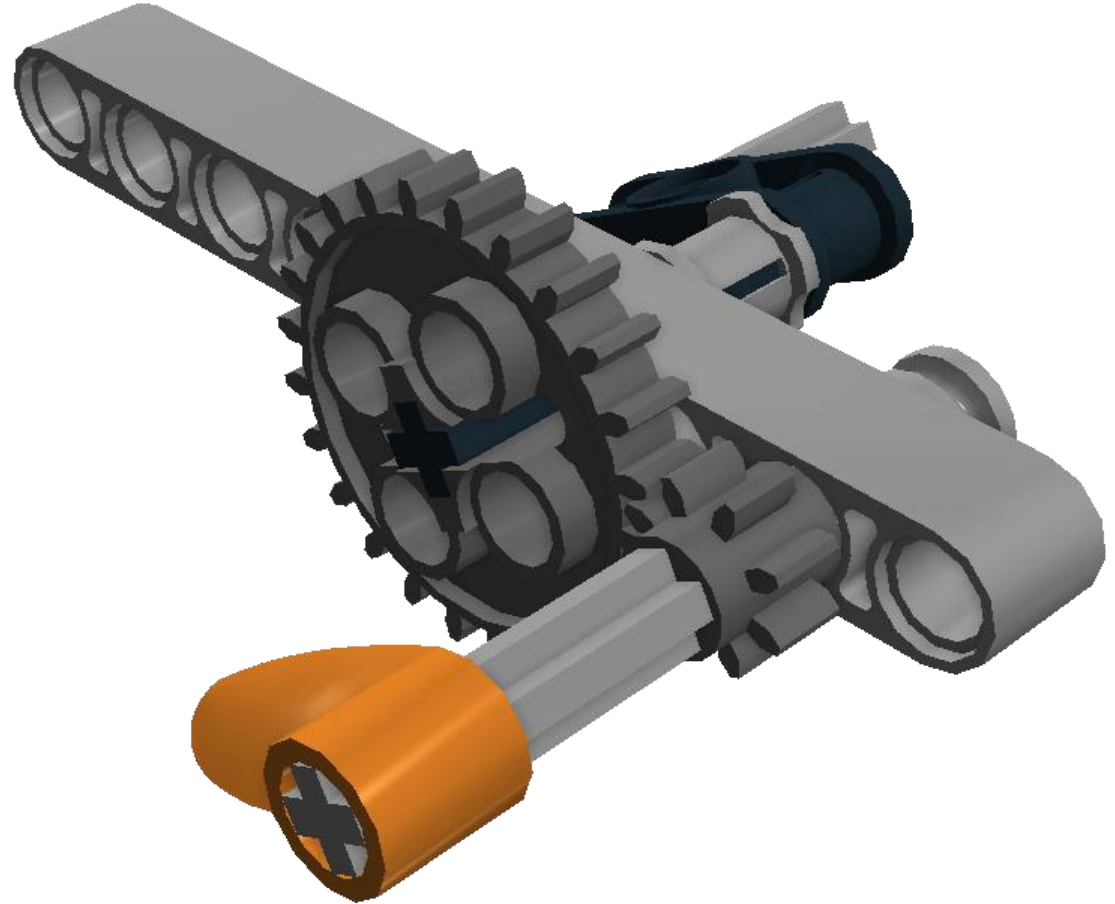
# Gears

- ▶ Hands-on activity



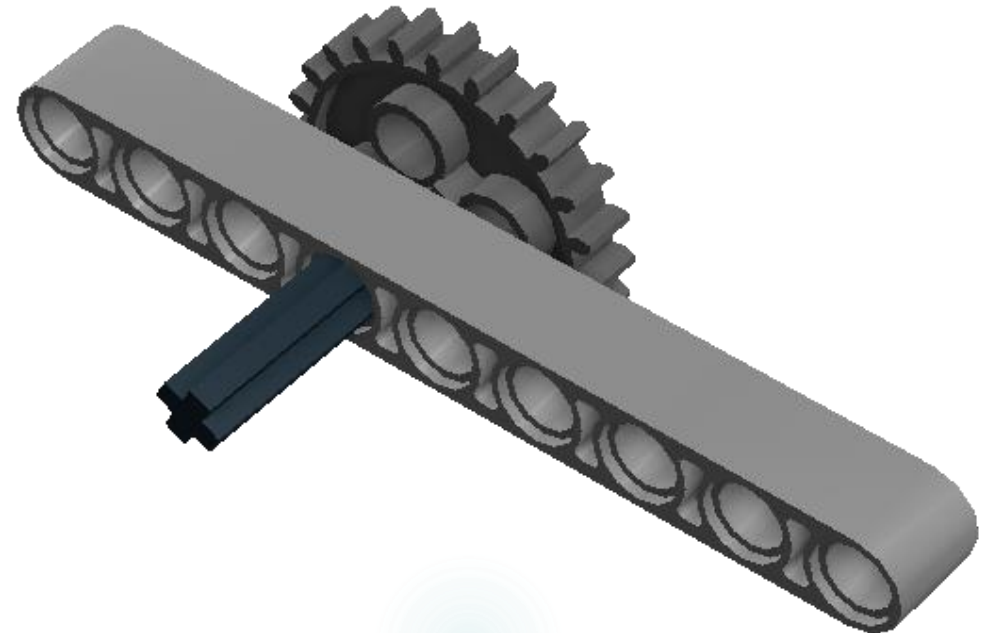
# Gears: Hands-on parts needed

- ▶ 24z gear
- ▶ 8z gear
- ▶ 3m axle
- ▶ 4m axle
- ▶ 5m axle
- ▶ Double Cross Block
- ▶ Bionicle Eye
- ▶ Half-bushing
- ▶ bushing



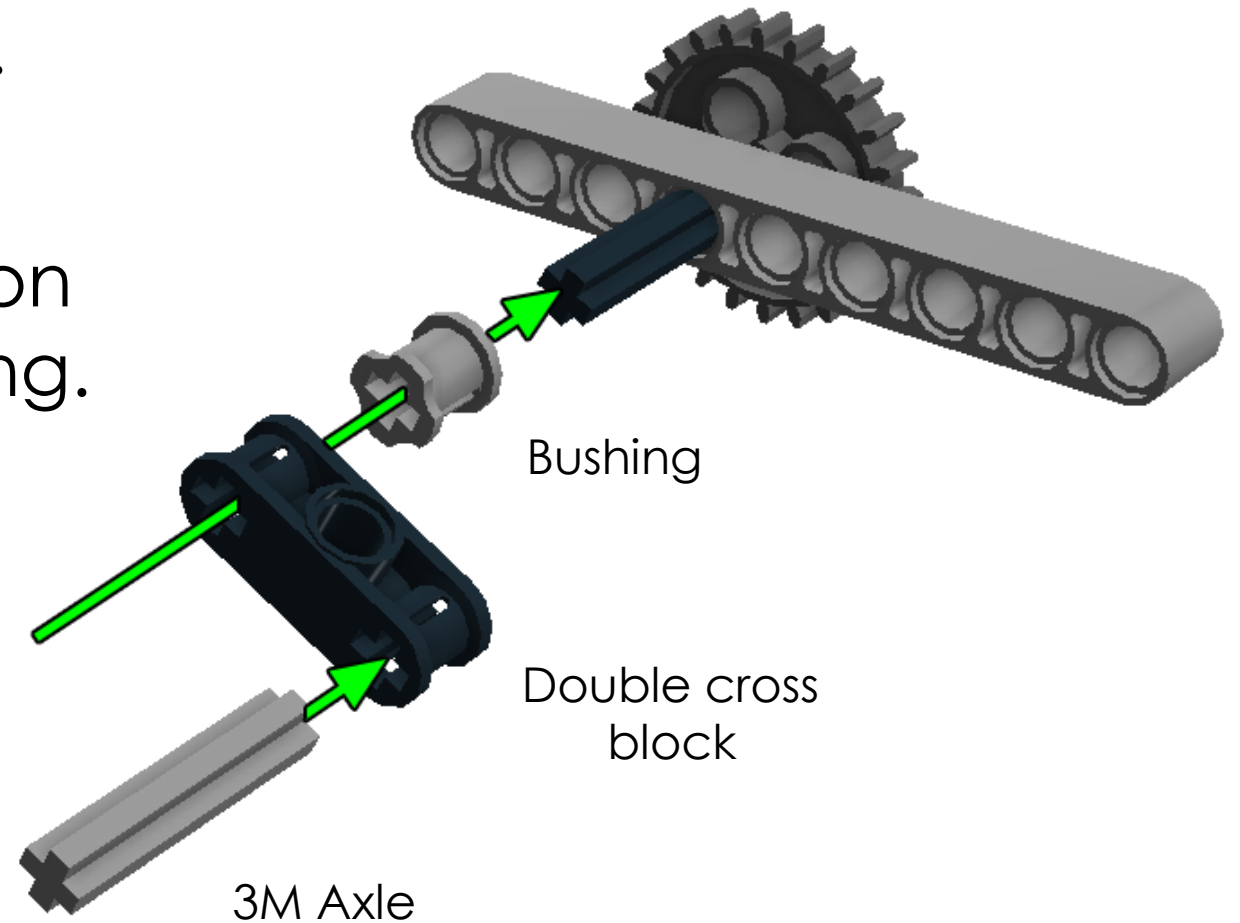
# Gears: Building instructions

- ▶ Insert 4M axle into the 24z gear.
- ▶ Insert the gear assembly through the fourth hole in the beam.



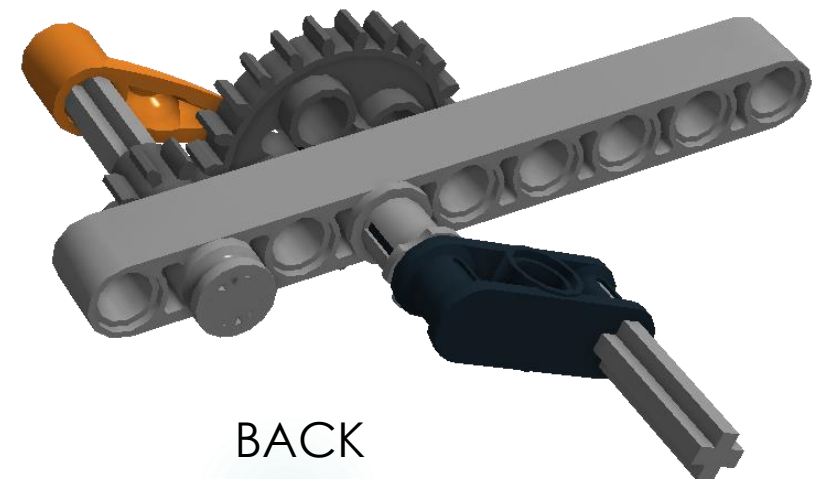
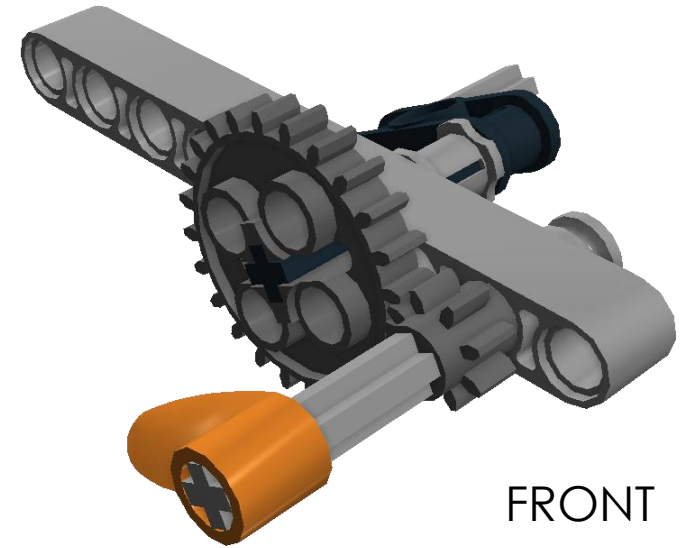
# Gears: Building instructions

- ▶ Install bushing on the axle.
- ▶ Install double cross block on the axle behind the bushing.
- ▶ Insert the 3M axle into the other end of the double cross block.



# Gears: Building instructions

- ▶ Insert the 5M axle into the 8z gear.
- ▶ Insert the gear assembly into the second hole in the beam.
- ▶ Install the half-bushing onto the other side of the 5M axle.
- ▶ Install the orange bionicle eye on the other end.



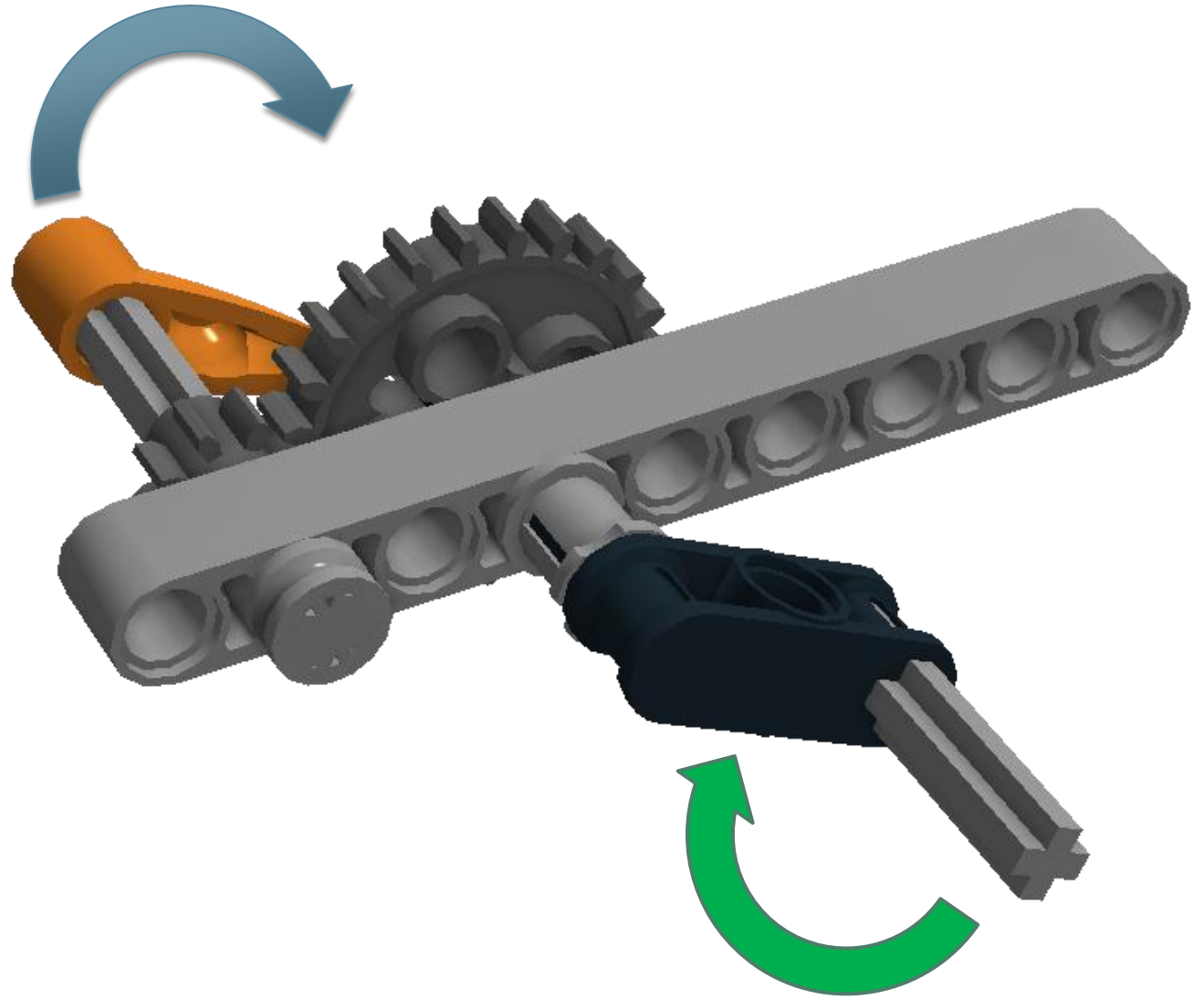
# Gear: Testing

- ▶ Turn the crank slowly one rotation and count the number of rotation of the bionicle eye.



How many turns did the bionicle eye make?

- ▶ Switch the crank and bionicle eye. Repeat the test.





# Gear combinations

Teeth	8	12	16	20	24	36	40
8	1:1				1:3		1:5
12				3:5		1:3	
16			1:1				
20					5:6		
24					1:1		3:5
36							
40							1:1



Stable combination



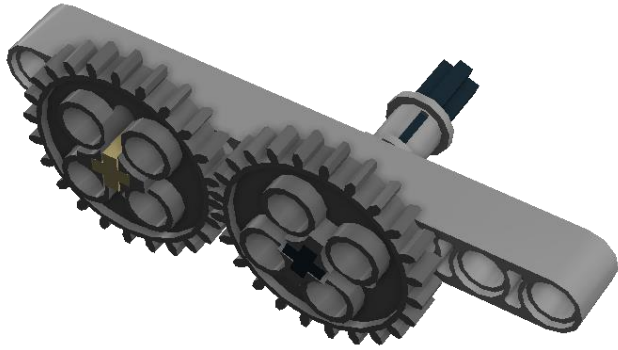
Unstable combination



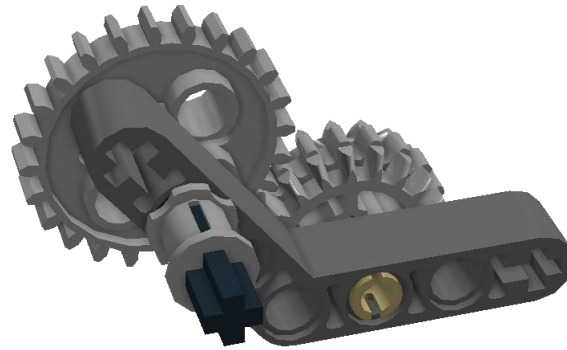
Unknown Combination

# Gear combinations

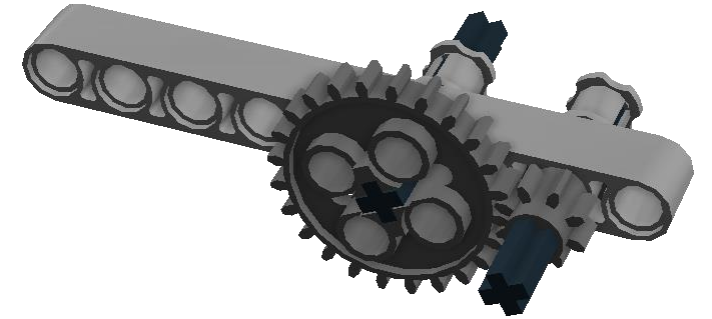
<http://gears.sariel.pl/>



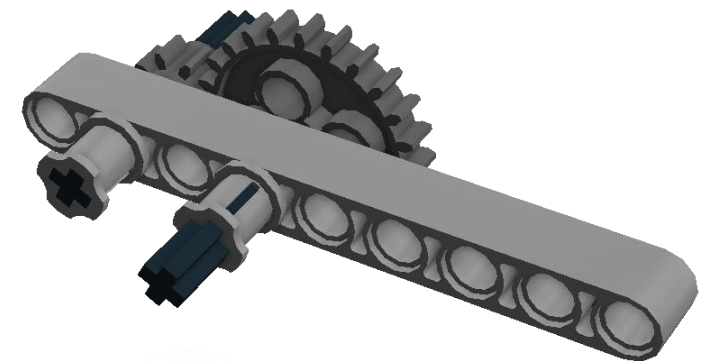
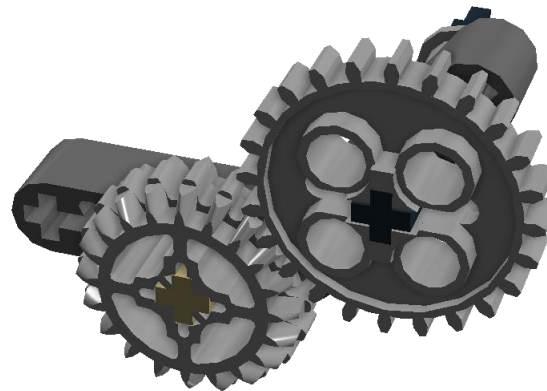
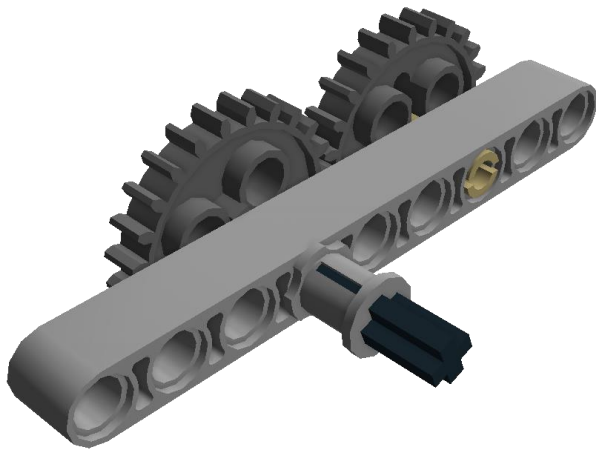
24z to 24z (1:1)



20z to 24z (5:6)



24z to 8z (3:1)



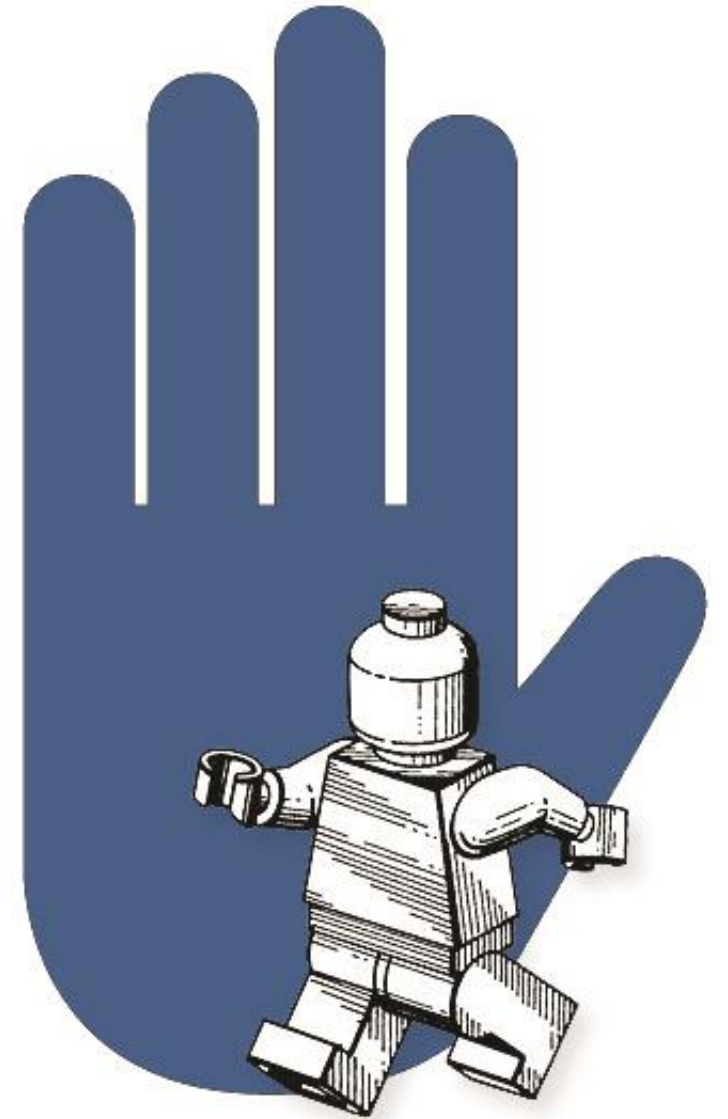
# Gears: Motion Transfer

- ▶ How can you achieve linear motion?



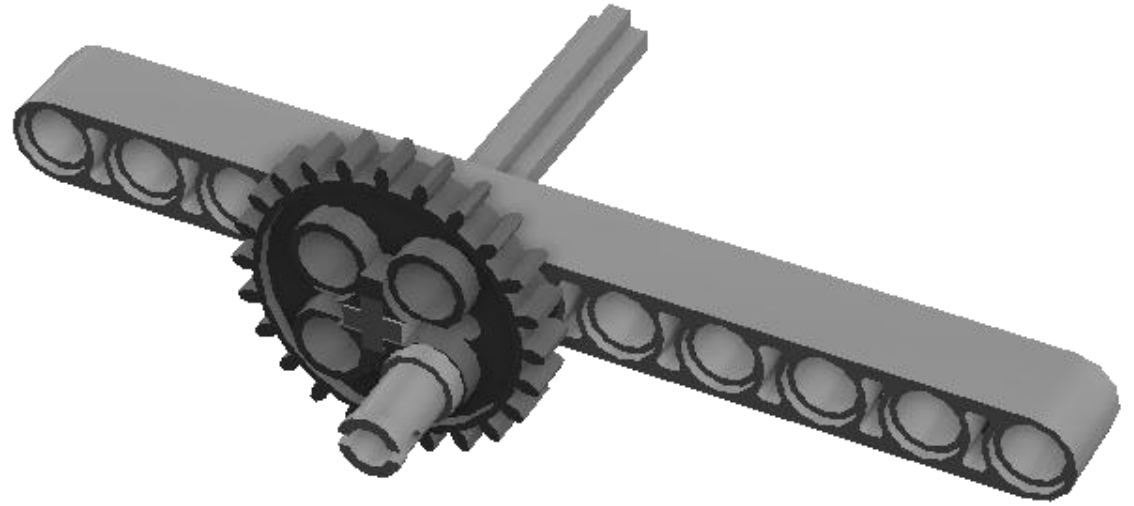
# Motion Transfer

- ▶ Hands-on activity



# Motion Transfer: Building instructions

- ▶ Place 5M axle in 24z gear.
- ▶ Insert gear into fifth hole in an 11M beam.
- ▶ Insert gray non-fraction peg into hole on gear.



# Motion Transfer: Building instructions

- ▶ Insert gray non-friction peg in last hole on 11M beam.
- ▶ Insert 11M beam (red) second hole on gray peg.
- ▶ Insert gray non-friction peg in last hole of 7M beam.
- ▶ Insert 7M beam (yellow) on gray non-friction pegs on gear and 7M beam (red).



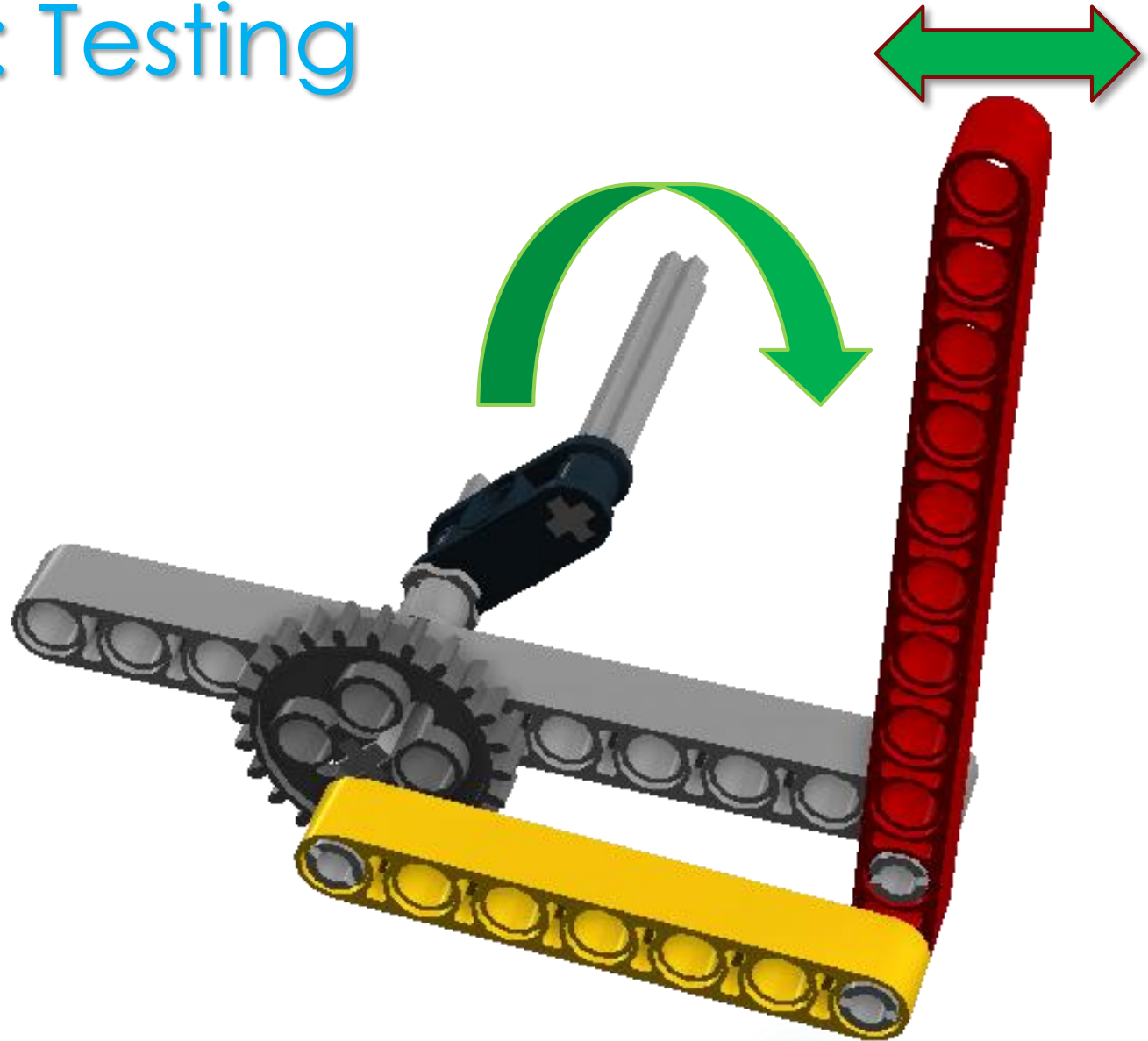
# Motion Transfer: Building instructions

- ▶ Insert bushing on 5M axle on the opposite side of 11M beam.
- ▶ Insert double cross block on 5M axle.
- ▶ Insert second 5M axle into double cross block.



# Motion Transfer: Testing

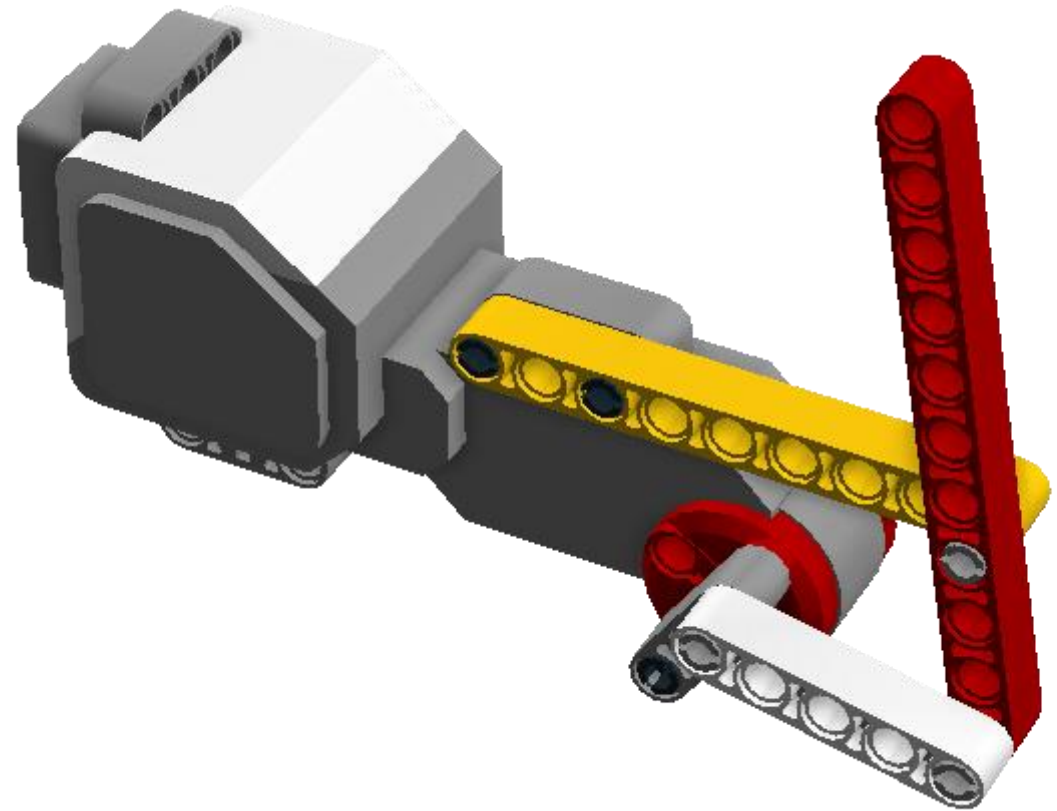
- ▶ Rotate the handle (5M axle).
- ▶ What happens to the forward (red) 11M beam?



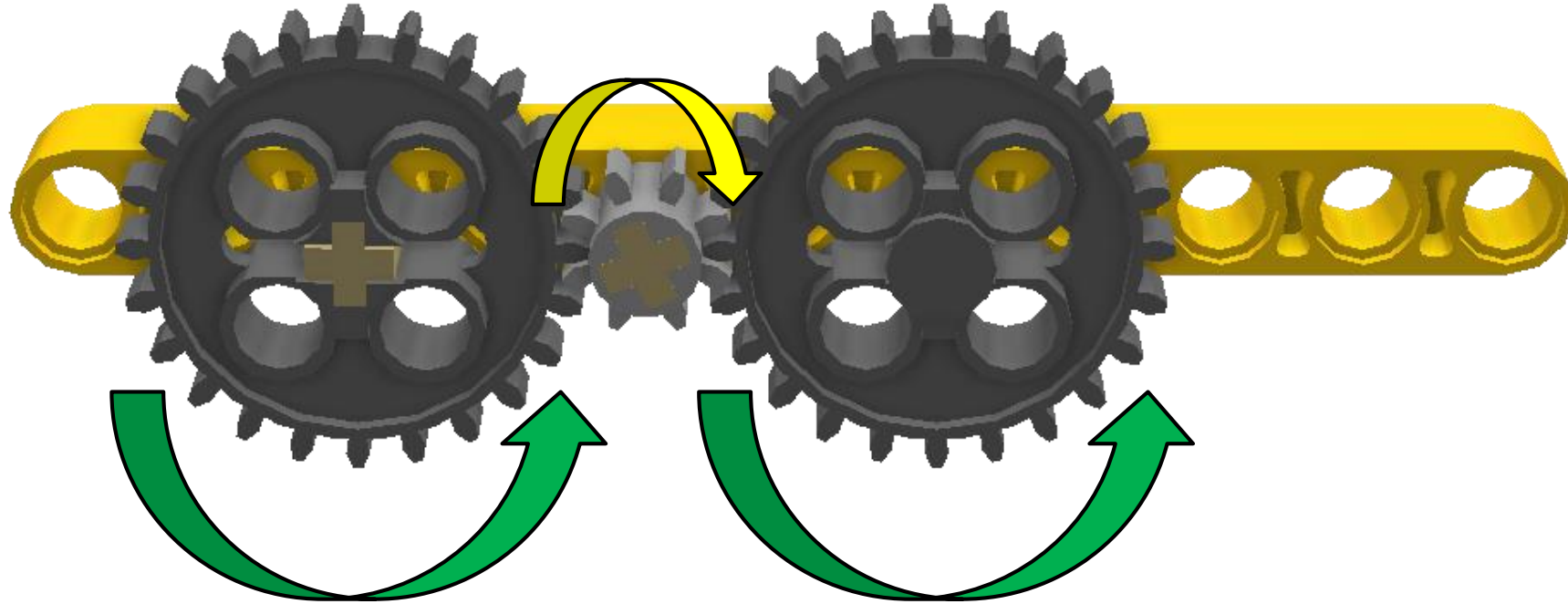


# Linear Motion with a motor

- ▶ Adding a motor to drive linear motion is simple.
- ▶ The 24z gear and drive motor both have three holes.



# Gear Trains - Direction



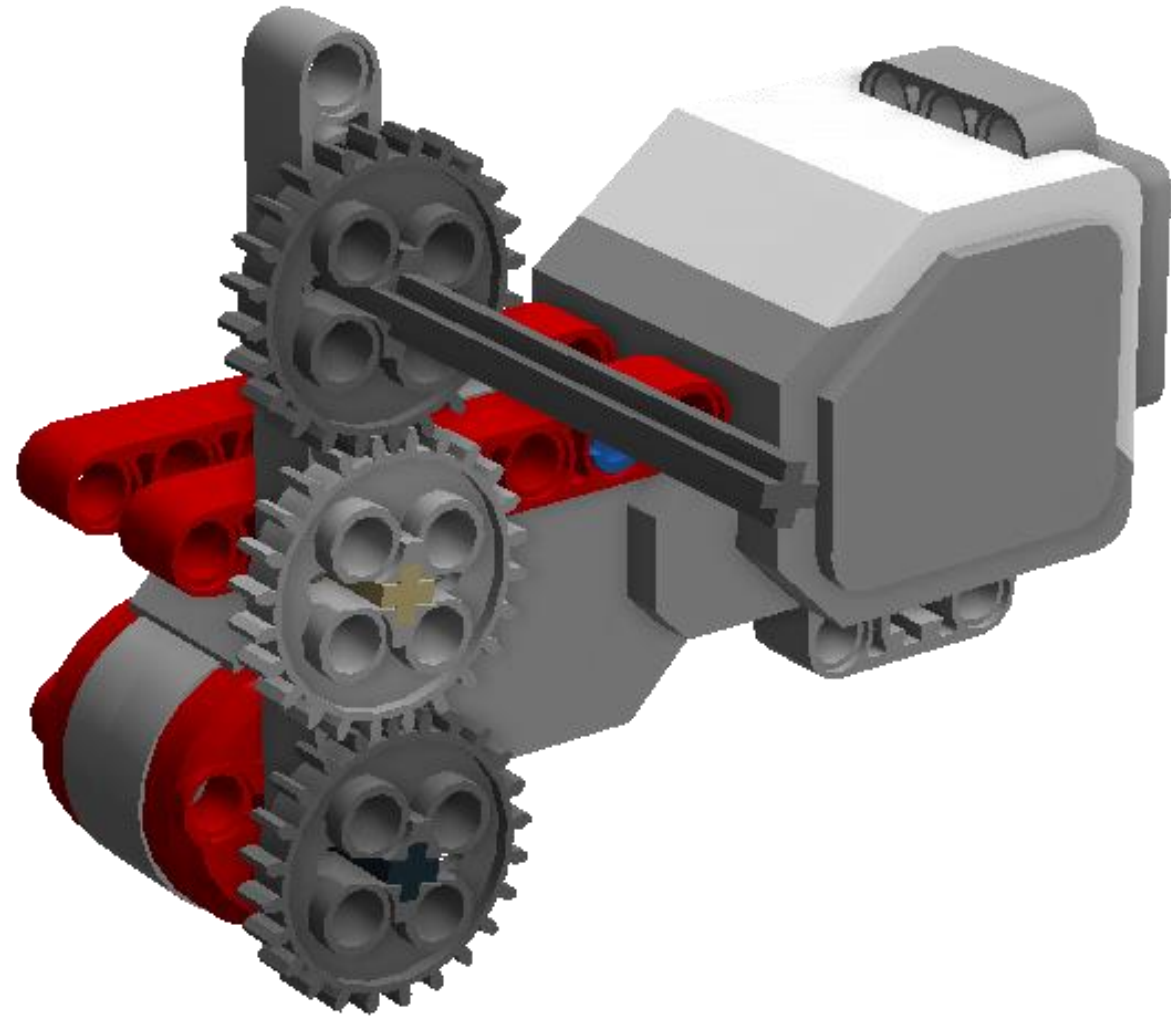
- ▶ An idler gear is one between two or more gears to change the direction of the output axle without changing the gear ratio.

# Gear Trains - Ratio



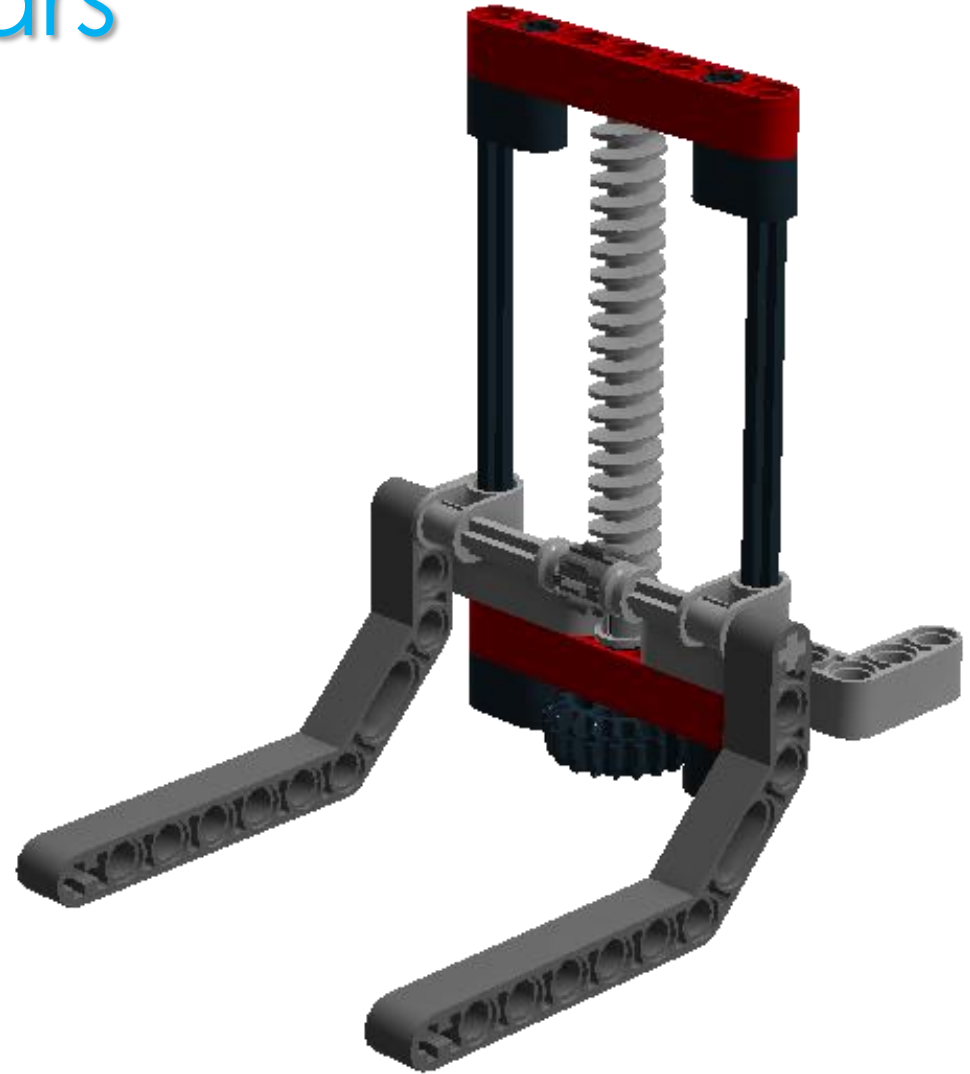
$$(1:3) \times (3:1) = 3:3 \text{ or } 1:1$$

# Gears and Motors



# Gears: Using worm gears

- ▶ Worm gears can be used to create linear motion too. This Forklift attachment is one example.
- ▶ Rotating the gear causes the forklift arms to travel up and down.
- ▶ Notice that the 8z gear does not rotate.



# Caster

- ▶ 6023956: LEGO® Steel Ball
- ▶ 4610380: Power Joint



# Caster, Wheels, and Miscellaneous

---



# Wheels (Tyres), Rims, and Tracks

- ▶ The LEGO® Group is one of the world's largest tyre manufacturers.



6035364: Tyre Low  
Wide 56 X 28



4634091: Rim Wide  
43.2 X 26 with  
6 Holes



6014648: Track  
Element, 5X1.5

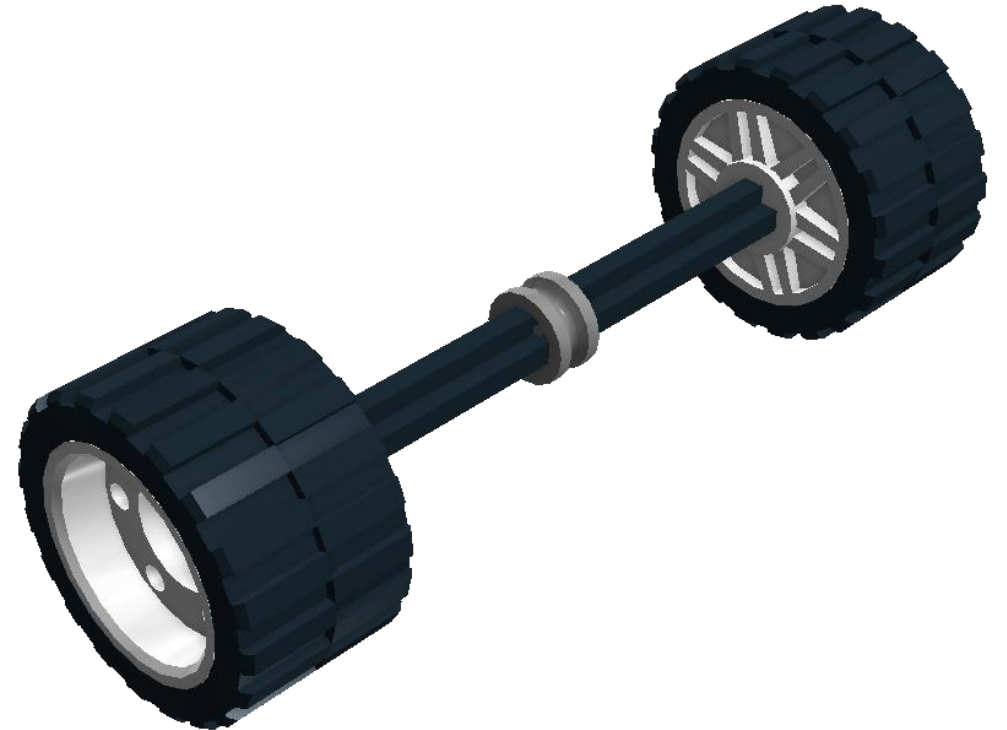


4582792:  
Sprocket, Ø, 40,7



# Simple Wheel Matching

- ▶ Assemble the two wheels on an axle with a bushing in the middle.
- ▶ Align the bushing with the line on a slight slope with the axle at 90° to the line.
- ▶ Let the wheel assembly roll down the slope and watch if the bushing moves off the line.



# Miscellaneous

- ▶ 4652236 Upper Part For Turntable 28z
- ▶ 4587275: Wedge-Belt Wheel Ø24
- ▶ 6028041: Tyre For Wedge-Belt Wheel
- ▶ 417394:1 Bionicle Eye
- ▶ 4563044: 2X1X3 Steering Knuckle Arm



# Decorative elements

- ▶ Are just that. Have been used for a number of things.



4566251 Left  
Panel 3X5



4566249 Right  
Panel 3X5



4541326 Left  
Panel 5X11



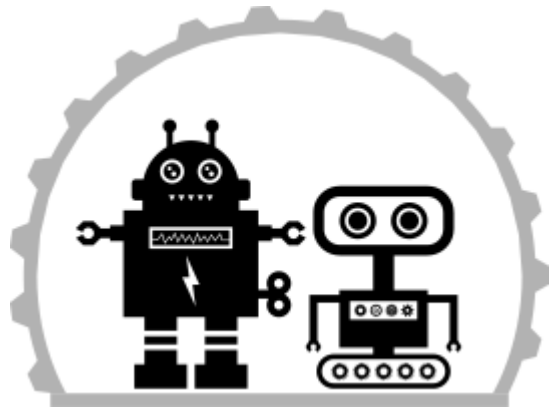
4566249 Right  
Panel 3X5

# How many?

- ▶ Take six eight-stud LEGO bricks (2x4) – how many ways can they be combined?
  - ▶ With the aid of computers, the exact number of combinations has been calculated as 915,103,765!
- ▶ Just so you know, two eight-stud LEGO bricks can be combined in 24 different ways and three eight-stud LEGO bricks in 1,060 ways.



Presentation available at:



<http://www.roboplex.org/fll>