arena-walsall

Salamandre[®]







CABLE TRAY

The distinctive slot pattern on Swifts' cable tray systems provides installers with total flexibility for the positioning of nuts and bolts, cable ties and all ancillary items. Available in five types, from light through to extra heavy duty, each system is offered with a fully integrated range of time saving fixings and fittings.



Square-shafted quick bolts lock firmly into position before fixing. The nuts, which have integral washers and a serrated edge to reduce slip and improve earthing, can then be tightened using a power tool with just one hand



Unique adjustable fittings ensure a perfect fit. Adjustable bends can be set to a fixed angle or adjusted to any angle between 30° and 90°. Adjustable risers can be used as inside or outside risers for any angle up to 90°



Fittings for all systems withir the range have integrated couplings and fishplates saving both time and money

Rapide... the faster easier way to design your cable management installations

See page 272 for details

www.legrand.co.uk

cable tray systems

Ordering Information

Component references are obtained by giving the component code followed by the width(s), angle (where needed) and the finish suffix

EXAMPLES:

For a hot dip galvanized MRF Straight Length, 600mm wide:- MRFL/600/G

For a hot dip galvanized MRF 90° Inside Riser, 600mm wide:- MRFIR/600/G

Standard widths:

50, 75, 100, 150, 225, 300, 450, 600, 750 and 900mm. Widths up to 150mm wide, in -/G and -/PG

finishes, have slots in side flanges.

Straight Lengths - 3m

	MRFL/ WIDTH / FINISH
Couplers	
50mm wide tray	MRFC/50/ FINISH
75 - 900mm wide tray	MRFC/ FINISH

Quick Bolt Couplers

75 - 900mm wide tray	MRQBC/G
75 - 900mm wide tray	MRQBC/PG
Supplied in packs containing 25 pai	ire of couplors and 100

coach bolts. For tray widths 300mm and above use two additional coach bolts QBF per coupler, see page 23.



MRFC/50/- Coupler

Finishes

- Standard Finishes: Hot dip galvanized after manufacture -/G
- to BS EN ISO 1461. -/PG Pre-galvanized steel to
- BS EN 10142 & 3 (BS2989).

Additional Finishes:

- -/DG Deep Galvanized Corten A steel. -/SS Stainless steel to BS EN 10088 grade
- 1-4401 (equivalent to 316S31). -/E Plastic coated (to customer's specification).

Note: MRF 50 wide straight lengths and accessories not available in -/DG or -/SS.

For availability of gauges and finishes not published, contact our Sales Support

For an extensive range of Supports and Ancillary Items for fast and easy installation see pages 20 to 23



NOTE

To obtain gauges for additional finishes contact our Sales Support (see outside back cover).

Couplers are only required for joining straight lengths, all MRF accessories have integral couplings.

MRFC/50/one piece unit, supplied singly MRFC/supplied in pairs

For trays 450mm wide and greater, the addition of Fishplate WF/- across the underside of the tray-to-tray joint provides added strength and increases the safe working load.

page 23

Fishplates





MRFB/ WIDTH / FINISH

MRFAB/ WIDTH / FINISH

MRFB/ WIDTH / ANGLE / FINISH

Accessories

60°, 45°, 30° Bends

50 & 450-900mm wide

Not available in 75-300mm widths.

Use Adjustable Bend instead.

Adjustable Bends

90° Bend

30° Be

Adjustable Bend

50-300mm wide

90° Bends

All widths

cable tray systems

MRF medium duty return flange

CE

Accessories



SRF heavy duty return flange

Ordering Information

Component references are obtained by giving the component code followed by the width(s), angle (where needed) and the finish suffix.

EXAMPLES:

For a hot dip galvanized SRF Straight Length, 600mm wide:- SRFL/600/G

For a hot dip galvanized SRF 90° Inside Riser, 600mm wide:- **SRFIR/600/G**

Standard widths:

75, 100, 150, 225, 300, 450, 600, 750 and 900mm.

Straight Lengths - 3m

SRFL/ WIDTH / FINISH

Couplers

All tray widths SRFC/ FINISH

Quick Bolt Couplers

All tray widths	SRQBC/G
All tray widths	SRQBC/PG

Supplied in packs containing 25 pairs of couplers and 100 coach bolts. For tray widths 300mm and above use two additional coach bolts **QBF** per coupler, see page 23.



Finishes

- Standard Finishes:
- -/G Hot dip galvanized after manufacture to BS EN ISO 1461.
- -/PG Pre-galvanized steel to BS EN 10142 & 3 (BS2989).

Additional Finishes:

- -/DG Deep Galvanized Corten A steel. -/SS Stainless steel to BS EN 10088 grade
- 1-4401 (equivalent to 316S31). -/E Plastic coated (to customer's
- specification).

For availability of gauges and finishes not published, contact our Sales Support

For an extensive range of Supports and Ancillary Items for fast and easy installation see pages 20 to 23



NOTE:

Gauges are given for standard finishes. To obtain gauges for additional finishes contact our Sales Support (see outside back cover).

Couplers are **only required for joining straight lengths**, all MRF accessories have integral couplings.

Supplied in pairs.

For trays 450mm wide and greater, the addition of Fishplate WF/- across the underside of the tray-to-tray joint provides added strength and increases the safe working load.

page 23

Fishplates



All widths SRFB/ WIDTH / FINISH

60°, 45°, 30° Bends

450-900mm wide **SRFB/ WIDTH / ANGLE / FINISH** Not available in 75-300mm widths.

Use Adjustable Bend instead.

Adjustable Bends

75-300mm wide SRFAB/ WIDTH / FINISH



Not available in 450 to 900mm widths. Use fixed item instead e.g. SRFB/450/30/G.



CE

cable tray systems

SRF heavy duty return flange

Accessories



cable tray systems

SS light duty

Ordering Information

Component references are obtained by giving the component code followed by the width(s), angle (where needed) and the finish suffix.

EXAMPLES:

For a hot dip galvanized heavy duty SS Straight Length, 600mm wide:-SSL/600/H/G

For a hot dip galvanized SS 90° Inside Riser, 600mm wide:- SSIR/600/G

Standard widths:

50, 75, 100, 150, 225, 300, 450, 600, 750 and 900mm.

Most widths of SS Tray are available in either light (- /L/ -) or heavy (- /H/ -) gauge variants, see table alongside.

Straight Lengths - 3m

Light Gauge

SSL/ WIDTH /L/ FINISH

Heavy Gauge

SSL/ WIDTH /H/ FINISH

Accessories 90° Bends SSB/ WIDTH / FINISH 60°, 45°, 30° Bends SSB/ WIDTH / ANGLE / FINISH **4 Way Crosspieces** SSX/ WIDTH / FINISH 90° Bend 30° Bend 4 Way Crosspiece For SS Tray cut to length use fishplates across tray-to-tray joint as shown. 50-300mm wide Fishplate F/-_ Note: Typical fastener positions shown. Use suitable U aligning holes _ 450-900mm wide Fishplate WF/-0 0 0 0 0 0 0

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page 23

Π

Fishplates

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Finishes

- Standard Finishes:
- Hot dip galvanized after manufacture -/G to BS EN ISO 1461.
- -/PG Pre-galvanized steel to BS EN 10142 & 3 (BS2989).

Additional Finishes:

- -/DG Deep Galvanized Corten A steel. -/SS Stainless steel to BS EN 10088 grade 1-4401 (equivalent to 316S31).
- -/E Plastic coated (to customer's specification).

NOTE

When placing orders for 50 to 225 wide tray in -/DG and -/SS finishes, contact our Sales Support.

For availability of gauges and finishes not published, contact our Sales Support

For an extensive range of Supports and Ancillary Items for fast and easy installation see pages 20 to 23

50 to 225		300 I	io 90	0 🛔			
	12	+			18	L	ł
	Ť	¶ t			ŧ		🕈 t
Tray	Ordering	t	F	inish	es Av	ailabl	е
width	Codes	mm	/G	/PG	/DG	/SS	/E
mm							
50	SSL/50/L/-	0.9	\checkmark	\checkmark	-	-	-
50	SSL/50/H/-	1.5	\checkmark	-	\checkmark	\checkmark	\checkmark
75	SSL/75/L/-	0.9	~	\checkmark	-	-	-
75	SSL/75/H/-	1.5	>	I	<	~	\checkmark
100	SSL/100/L/-	0.9	<	\checkmark	-	-	-
100	SSL/100/H/-	1.5	>	I	>	~	\checkmark
150	SSL/150/L/-	0.9	>	\checkmark	-	-	-
150	SSL/150/H/-	1.5	<	-	<	\checkmark	\checkmark
225	SSL/225/L/-	0.9	<	~	-	-	-
225	SSL/225/H/-	1.5	<	I	>	<	\checkmark
300	SSL/300/H/-	1.5	<	✓*	>	~	\checkmark
450	SSL/450/L/-	1.5	<	∕ ∗	I	<	\checkmark
450	SSL/450/H/-	2.0	<	I	>	<	-
600	SSL/600/H/-	2.0	<	>	<	<	\checkmark
750	SSL/750/H/-	2.0	~	~	~	\checkmark	\checkmark
900	SSL/900/H/-	2.0	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
* -/PG	* -/PG Finish:						
SSL/	SSL/300/H/- t = 1.4 SSL/450/L/- t = 1.4						

14

SS light duty



CE

cable tray systems SH heavy duty

Ordering Information

Component references are obtained by giving the component code followed by the width(s), angle (where needed) and the finish suffix.

EXAMPLES:

For a hot dip galvanized SH Straight Length, 600mm wide:- **SHL/600/G**

For a hot dip galvanized SH 90° Inside Riser, 600mm wide:- **SHIR/600/G**

Standard widths:

100, 150, 225, 300, 450 and 600mm.

Straight Lengths - 2.4m

SHL/ WIDTH / FINISH

Accessories

90° Bends

SHB/ WIDTH / FINISH

60°, 45°, 30° Bends SHB/ WIDTH / ANGLE / FINISH

90° Bend

30° Bend



All SH straight lengths and accessories have integral couplings, no separate couplers are needed.

FINISHES

- Standard Finish:
- -/G Hot dip galvanized after manufacture to BS EN ISO 1461.

Additional Finishes:

- -/DG Deep Galvanized Corten A steel.
 -/SS Stainless steel to BS EN 10088 grade 1-4401 (equivalent to 316S31).
- -/E Plastic coated (to customer's specification).

For availability of gauges and finishes not published, contact our Sales Support

For an extensive range of Supports and Ancillary Items for fast and easy installation see pages 20 to 23





cable tray systems

SH heavy duty

CE

Accessories



cable tray systems

XRF extra heavy duty return flange

Ordering Information

Component references are obtained by giving the component code followed by the width(s), angle (where needed) and the finish suffix.

EXAMPLES:

For a hot dip galvanized XRF Straight Length, 600mm wide:- XRFL/600/G For a hot dip galvanized XRF 90° Inside Riser, 600mm wide:- XRFIR/600/G

Standard widths:

100, 150, 225, 300, 450 and 600mm.

Straight Lengths - 3m

XRFL/ WIDTH / FINISH

Couplers

All tray widths XRFC/ FINISH

Accessories

90° Inside Risers

XRFIR/ WIDTH / FINISH

90° Outside Risers

XRFOR/ WIDTH / FINISH

60°, 45°, 30° Inside Risers

XRFIR/ WIDTH / ANGLE / FINISH

60°, 45°, 30° Outside Risers XRFOR/ WIDTH / ANGLE / FINISH



Finishes

- Standard Finish:
- Hot dip galvanized after -/G manufacture to BS EN ISO 1461.
- Additional Finishes:
- -/DG Deep Galvanized Corten A steel. -/SS Stainless steel to BS EN 10088 grade 1-4401 (equivalent to 316S31).

For availability of gauges and finishes not published, contact our Sales Support

For an extensive range of Supports and Ancillary Items for fast and easy installation see pages 20 to 23



Couplers are only required for joining straight lengths, all XRF accessories have integral couplings. Supplied in pairs.

For all trays 225mm wide and greater (when cable loading is in excess of 50% of the maximum safe working load), the addition of a Fishplate across the underside of the tray-to-tray joint provides added strength and increases the safe working load.

225mm wide: 300mm wide: 450-600mm wide:

Fishplate F/-Fishplate MF/-Fishplate WF/-

page 23



fastenings (not included).

Inside and Outside Risers



18

XRF extra heavy duty return flange

Accessories



La legrand

CE

cable tray systems

supports

Finishes

Standard Finishes:

- -/G Hot dip galvanized after manufacture to BS EN ISO 1461.
 -/PG Pre-galvanized steel to
- BS EN 10142 & 3 (BS2989).

Additional Finishes:

- -/DG Deep Galvanized Corten A steel.-/SS Stainless steel to BS EN 10088 grade
- 1-4401 (equivalent to 316S31).
- -/E Plastic coated (to customer's specification).

Supports

Light Duty Cantilever Arms

100mm wide tray	LCA/100/	FINISH
150mm wide tray	LCA/150/	FINISH
225mm wide tray	LCA/225/	FINISH
300mm wide tray	LCA/300/	FINISH
450mm wide tray	LCA/450/	FINISH
600mm wide tray	LCA/600/	FINISH
750mm wide tray	LCA/750/	FINISH
900mm wide tray	LCA/900/	FINISH

Light Duty Cantilever Brackets

50mm wide tray	LCB/50/	FINISH
75mm wide tray	LCB/75/	FINISH
100mm wide tray	LCB/100/	FINISH
150mm wide tray	LCB/150/	FINISH



Light Duty Cantilever Arms

Supplied singly without fastenings. Fit horizontal runs of tray and Opal ladder to flat surface and Swiftrack channel. Suitable for all tray widths.



Safety factor: 2.

¹ When one fixing hole is used the recommended safe working load = 100 kgf.

Light Duty Cantilever Brackets

Supplied singly without fastenings. Fit horizontal runs of lightly loaded tray up to 150mm wide to flat surfaces and Swiftrack channel.



					L, Kgi	
	Ref.	A	L	surface	Swiftrack	
	LCB/50/-	37	50	15	15	
	LCB/75/-	37	75	15	15	
	LCB/100/-	45	105	20	20	
	LCB/150/-	45	150	20	20	
*Per bracket for load uniformly distributed acros						
	complete bracket					

Light Duty Cantilever Brackets are not available in -/PG finish.

Beam Clamps	page 86
Channel Nuts	page 79
Threaded Rods	page 23
Tray to Support fastenings: Roofing Bolts, Nuts and Washers	page 23

CE

cable tray systems

supports

Supports

Overhead Hangers

50mm wide tray	OH/50/ FINISH
75mm wide tray	OH/75/ FINISH
100mm wide tray	OH/100/ FINISH
150mm wide tray	OH/150/ FINISH

Light Duty Trapeze H	langers
50mm wide tray	LTH/50/ FINISH
75mm wide tray	LTH/75/ FINISH
100mm wide tray	LTH/100/ FINISH
150mm wide tray	LTH/150/ FINISH
225mm wide tray	LTH/225/ FINISH
300mm wide tray	LTH/300/ FINISH
450mm wide tray	LTH/450/ FINISH
600mm wide tray	LTH/600/ FINISH
750mm wide tray	LTH/750/ FINISH
900mm wide tray	LTH/900/ FINISH

Stand-Off Brackets

50mm wide tray	STB/50/	FINISH
75mm wide tray	STB/75/	FINISH
100mm wide tray	STB/100/	FINISH
150mm wide tray	STB/150/	FINISH
225mm wide tray	STB/225/	FINISH
300mm wide tray	STB/300/	FINISH
450mm wide tray	STB/450/	FINISH
600mm wide tray	STB/600/	FINISH
750mm wide tray	STB/750/	FINISH
900mm wide tray	STB/900/	FINISH





Light Duty Trapeze Hanger



Overhead Hangers

Supplied singly without fastenings. Support horizontal runs of lightly loaded tray up to 150mm wide from overhead structure. Use M10 threaded rod.



*Per hanger for load uniformly distributed across tray width. Safety factor: 2.

Light Duty Trapeze Hangers

Supplied singly without fastenings. Support horizontal runs of tray and Opal ladder from overhead structure.

Up to 450mm wide use M10 threaded rods. For 600mm wide and above use M12 threaded rods.

Trapeze Hanger to Threaded Rod

*Per hanger for load

uniformly distributed

Safety factor: 2.

complete

fixing

across

hanger

50-150 Ø IN 0000 0000	11 HO CEN 000 - A -		
225-450 Ø 600-900 Ø	11 HO 14 HO - A -		
Ref.	A	SWL, kgf*	
LTH/50/-	75	100	
LTH/75/-	112	100	
LTH/100/-	150	100	
LTH/150/-	187	100	
LTH/225/-	280	200	
LTH/300/-	355	270	
LTH/450/-	505	300	
LTH/600/-	660	300	
LTH/750/-	810	300	
	0.0	000	



distributed across the tray.

ancillary items and standard fastenings

Finishes See page 20.

Ancillary Items

pack 20

Dividers - 3.0m MRFDV/ FINISH SRFDV/ FINISH SSDV/ FINISH SHDV/ FINISH XRFDV/ FINISH

PTFEB

Straight Closed Covers					
3.0m	MRFCC/	WIDTH	1	FINISH	
3.0m	SRFCC/	WIDTH	/	FINISH	
3.0m	SSCC/	WIDTH	1	FINISH	
2.4m	SHCC/	WIDTH	1	FINISH	
3.0m	XRFCC/	WIDTH	1	FINISH	
Straight Ventilated Covers					
3.0m	MRFCV/	WIDTH	1	FINISH	
3.0m	SRFCV/	WIDTH	1	FINISH	
3.0m	SSCV/	WIDTH	1	FINISH	
2.4m	SHCV/	WIDTH	1	FINISH	

Earth Continuity Connectors





Accessory Closed Covers

-				
MRF (Acc) CC/	WIDTH(S)	1	FINISH	
SRF (Acc) CC/	WIDTH(S)	/	FINISH	
SS (Acc) CC/	WIDTH(S)	1	FINISH	
SH (Acc) CC/	WIDTH(S)	1	FINISH	
XRF (Acc) CC/	WIDTH(S)	/	FINISH	
Accessory Ventilated Covers				
MRF (Acc) CV/	WIDTH(S)	1	FINISH	
SRF (Acc) CV/	WIDTH(S)	1	FINISH	
SS (Acc) CV/	WIDTH(S)	1	FINISH	
SH (Acc) CV/	WIDTH(S)	1	FINISH	



Dividers

Supplied singly without fastenings. Used to physically separate different types groups of cable within one cable tray run.	
Divider to Tray fastenings: Boofing Bolts, Nuts and Washers	nage 23

Earth Continuity Connectors

Length between centres: 93mm. Conductor area: 4mm².

Connector to Tray fastenings: Roofing Bolts, Nuts and Washers

Use M6 x 12mm roofing nuts and bolts.

page 23

Copper braid and copper lugs, both in

Fastenings not included.

electrotinned finish.

Earth Continuity Connector

Straight Closed Covers

Supplied singly with fastenings. Covers 600mm and above are overlap jointed and dimpled for rigidity. SS Closed Covers are only available in widths 300mm and above.

Straight Ventilated Covers



Supplied singly with fastenings. Covers 600mm and above are overlap jointed and dimpled for rigidity. SS Ventilated Covers are only available in widths

75mm and above.

Accessory Closed Covers

Supplied singly with fastenings. The product code should be completed with the inclusion of the accessory reference where indicated. EXAMPLE: A Closed Cover for an SRF Unequal Tee, SRFUTCC / WIDTH₂ / FINISH

Accessory Ventilated Covers

Supplied singly with fastenings. The product code should be completed with the inclusion of the accessory reference where indicated. EXAMPLE: A Ventilated Cover for an SRF Unequal Tee, SRFUTCV / wDTH₂ / FINSH

ancillary items and standard fastenings

See table below

AGALVPAINT AEPOXYPAINT L legrand

CE

Roofing Nuts and Bolts

ELECTRO PLATED ZINC

Ancillary Items

Finish Renovation Materials

2-Pack Epoxy Paste 1 litre

400ml

Fishplates

Galvafroid Paint

Standard Fastenings

Coach Bolts

HIGH GRADE STEEL WITH DACROMET FINISH pack 100 QBF M6 x 12

Use with MRQBC/- and SRQBC/- (for tray widths 300mm and above) and for connecting all MRF and SRF accessories.

Fishplates F/-



Fishplates

Supplied singly without fastenings.

Fishplates are designed for use when joining XRF cable tray, larger widths of MRF and SRF cable tray and all widths of SS and SH cable tray which have been cut to length.

They fit across the underside of the tray joint to provide added strength and increase the safe working load. They also greatly enhance the lateral rigidity of the joint and prevent unevenness in the bed between adjacent trays.

Tray	Tray		
Range	Width	Ref	
MRF	450-900	WF/-	
SRF	450-900	WF/-	
SS	50-300	F/-	
	450-900	WF/-	
SH	100-300	F/-	tEiskalstes (sa VDE tass
	450-600	WF/-	"Fishplates for XRF tray
XRF*	225	F/-	are only required when
	300	MF/-	of 50% of maximum safe
	450-600	WF/-	working load
			i norming rottar
Fishplate to	Trav fast	eninas	

Roofing Bolts, Nuts and Washers

page 23



Hot Dip Galvanized

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Electro Plated Zinc

Roofing Washers

Threaded Rods

Threaded Rod Connectors

M6 x 12	pack 200	RB0612
M6 x 16	pack 200	RB0616
M6 x 20	pack 200	RB0620
M6 x 25	pack 200	RB0625
M6 x 30	pack 100	RB0630
M6 x 40	pack 100	RB0640
M6 x 50	pack 100	RB0650
HOT DIP GAL	ANIZED	
M6 x 12	pack 100	RBG0612
M6 x 16	pack 100	RBG0616
STAINLESS S	TEEL	
M6 x 12	pack 100	RB0612/SS
M6 x 16	pack 100	RB0616/SS
M6 x 20	pack 100	RB0620/SS
Roofing We	ashers /ANIZED	
M6	pack 500	RWG06
Threaded I	Rods ATED ZINC	
M6 x 3m	single	TR06
M8 x 3m	single	TR08
M10 x 3m	single	TRIO
M12 x 3m	single	TR12

	0	
STAINLESS S	TEEL	
M6 x 3m	single	TR06/SS
M8 x 3m	single	TR08/SS
M10 x 3m	single	TR10/SS
M12 x 3m	single	TR12/SS
Throadod P	od Connectors	

Threaded Rod Connectors ELECTRO PLATED ZINC

LELOINOIL		
M6 x 3m	single	RC06
M8 x 3m	single	RC08
M10 x 3m	single	RC10
M12 x 3m	single	RC12

Threaded Rods - maximum load for connector

Rod Ref	Size	SWL, kgf
TR06	M6	91
TR08	M8	165
TR10	M10	262
TR12	M12	381

loading graphs

The loads shown on all graphs are the safe recommended maximum loads that can be applied and must include wind, snow and any other external forces in addition to the cable load. For further details see the Legrand Engineering Manual.

The graphs show the maximum load for Tray installed at a support spacing within its recommended range.

When the graph line is above the intersection of the required load and span lines, the support equipment is suitable for use within those load and span conditions.

300

1.5

2.0 Span, m

2.5



Return Flange Trays



50

0.5

1.0 Span, m

1.5

finishes

MRF, SRF, SS, SH, XRF

FINISH	Tray lengths	Supports	Ancillaries
Hot dip galvanized after manufacture	~	~	~
Pre-Galvanized steel	~	×	×
Deep galvanized Corten A steel	~	~	~
Stainless steel	~	~	~
Plastic coated	~	~	~

Hot dip galvanized after manufacture

An excellent, economical protective finish used on support systems in many industrial and commercial applications.

The galvanized coating is applied as a final manufacturing process by immersing a steel component (after various pre-treatments) in a large bath of molten zinc; the zinc forms an alloy with this the steel substrate and protects the steel from corrosion.

BS EN ISO 1416 provides the specification for a hot dip galvanized coating.

Pre-Galvanized steel

A zinc coating can be economically applied to steel sheet immediately after its manufacture; the result, pre-galvanized steel is an attractive, bright material which is suitable for non-arduous environments.

BS EN 10142 and 10143 provides the specifications for pre-galvanized steel; within this standard the Z275 coating classification is normally used for services support equipment.

Deep galvanized Corten A steel

A Deep Galvanized finish has all of the characteristics of hot dip galvanizing but with a much thicker coating of zinc. This gives 2-3 times the life of the standard hot dip galvanized finish.

Although the appropriate British Standard for Deep Galvanizing is BS EN ISO 1416 (the same as for hot dip galvanizing after manufacture) the process requires the use of steel containing a slightly higher proportion of silicon; Corten 'A' steel is the usual choice.

Stainless steel

For all practical purposes stainless steel serces supports can be regarded as maintenance free and suffering no corrosion.

The fire resistance of stainless steel is particularly noteworthy; tests have demonstrated that stainless steel cable supports can be expected to maintain their integrity for considerable periods even when exposed to direct flame temperatures exceeding 1,000°C.

Stainless steel is also used where hygiene is a major consideration.

Many grades of stainless steel are available but the one generally used in aggressive marine environments is BS EN 10088 Grade 1-4401 (equivalent to 316S31, BS 1449: Part 2). This grade has improved corrosion resistance (particularly in the presence of chlorides) and high temperature strength. It is much used in the chloride-laden marine conditions which exist on offshore installations and in coastal regions.

For less aggressive environments BS EN 10088 Grade 1-4301 (equivalent to 304, BS 1449: Part 2) is the normal grade. This grade is called for when the reason for using stainless steel is aesthetic and commonly used in the dairy and food industries. Final finishes with mechanical brushing or polishing are used to provide a good looking and robust surface finish.

Plastic coated

Legrand offer a number of alternative coated finishes to customer's specification. Details of those which are available for each product range are given in this catalogue and in relevant Data Sheets in the Legrand Engineering Manual.

More detailed information on finishes is given in the Legrand Engineering Manual.