# TMI <br> <br> TIME MODULE 

 <br> <br> TIME MODULE}

## Cal. VS75A

$\phi 27.0 \mathrm{~mm}$
H 4.4 mm

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Date: 30/Sep./'11

## S.EPSON Products

## CAL. VS75A

Analog Quartz 12"' Center second Chronograph Movement

## 1. MOVEMENT DIMENSIONS

Outside diameter
Casing diameter
Total height
2. TIME STANDARD

Type of quartz oscillator
Frequency of quartz oscillator
Accuracy
Operating temperature range
Regulation device

## 3. INDICATOR / FUNCTIONS

3 Hands
Small hands
Calendar
Reset switch
Power depletion warning function (BLD)
(Second hand moves at 2-second intervals when voltage is 1.2 V )

Working time
Charging time
Setting mechanism

Chronograph

## 4. FEATURES

Jewels
Anti-magnetism
Driving current consumption
Operation stopping voltage
Solar cell type
Maximum unbalance of hands
Approx. 6 months (After fully charged)
Approx. 5 hours (Under 100 KLX sunlight)
Approx. 65 hours (Under 3000LX fluorescent lamp)
Crown at normal position : Free
Crown pulled out 1st click : Instant date change
Crown pulled out 2nd click: Time setting / Reset
: Chronograph hand reset
2H button: start / stop
4H button: split / reset

0 Jewel
Over 1600A/m (Direct current magnetic field)
Approx. $0.65 \mu \mathrm{~A}$ (1.35V , Chronograph non-operates)
1.0V

Amorphous silicon solar cell
Small second hand : $0.03 \mu \mathrm{~N} \cdot \mathrm{~m}(3 \mu \mathrm{~g} \cdot \mathrm{~m})$
Minute chronograph : $0.03 \mu \mathrm{~N} \cdot \mathrm{~m}(3 \mu \mathrm{~g} \cdot \mathrm{~m})$
$1 / 5$ second chronograph hand : $0.09 \mu \mathrm{~N} \cdot \mathrm{~m}(9 \mu \mathrm{~g} \cdot \mathrm{~m})$
24 huor hand $\quad: 0.03 \mu \mathrm{~N} \cdot \mathrm{~m}(3 \mu \mathrm{~g} \cdot \mathrm{~m})$
Minute hand $\quad: 0.70 \mu \mathrm{~N} \cdot \mathrm{~m}(70 \mu \mathrm{~g} \cdot \mathrm{~m})$
Inertia of second hand's moment $\quad 1 / 5$ second chronograph hand : less than $0.12 \mu \mathrm{~g} \cdot \mathrm{~m}^{2}$
5. SECONDARY BATTERY (Installed)

Type
Titanium-lithium-ion second battery
Size
Capacity
Nominal voltage
$\phi 9.5 \times \mathrm{t} 2.05 \mathrm{~mm}$
5mAh
1.5V
6. SEPARATED PARTS (Parts code)

Hand setting stem
0351587
Secondary battery 302324H
Solar cell unit
4020552
Solar cell lead terminal (2 pcs) 4281516
Untransparent plate
4453500

## 7. TEST OF ACCURACY

Equipment to be used
Duration of measurement
Microphone to be used

SEIKO quartz tester QT-99
Greiner quartz timer-C , Witschi Q-tester 4000
10 seconds
Electromagnetic detection type






Not threaded

|  | Part No. | S1 | S2 |
| :---: | :---: | :---: | :---: |
| Standard | 0351587 | 1367 | 2208 |

Material :Steel
Hardness :Vickers 600士 50

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Transmit light more than $30 \%$


Small sec. hole
24 Hour hole
Minute chronograph hole


## VS75A Features

## 1. Solar-powered watch

This watch is a solar-powered watch containing a solar cell underneath the dial to convert any form of light into " electrical energy" and store the power in a secondary battery.

## 2. Eliminating the need for battery replacement

Unlike conventional quartz watches, this watch does not use a sliver oxide battery, thus eliminating the need for battery replacement.

## 3. Working time

Expected life per charge from full charge to stoppage will be around 6 months.

## 4. Power depletion warning function

The two-second interval movement of the second hand is a signal of energy depletion.
The watch continuous working time after two-second interval movement is approximately 1 week. When the second hand starts moving at two-second intervals, please charge the watch by exposing it to light.

## 5. Eco-friendly

The secondary battery is Titanium-lithium-ion battery without any environmentally harmful substances.

## 6. Over charge prevent function is equipped

If the secondary battery is charged more than predetermined voltage, over charge prevent function is operated to prevent the secondary battery deterioration and breakage.

## VS75A Attention-01

## 1. Attention for solar cell unit

-Please pay attention not to scratch the surface of solar cell unit.

## 2. Attention for dial transparency rate

- Please use the dial with transparency rate more than $30 \%$.
(Effective aperture is $\phi 2700$ )


## 3. The guideline of charging time is as in below

| Illumination (Lx) | Source of light | Environment | A <br> (Approx. Hours) | $\begin{gathered} \text { B } \\ \text { (Approx. Hours) } \end{gathered}$ | $\underset{\text { (Approx. Minutes) }}{\text { C }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 700 | A fluorescent lamp | Inside the office | - | 35 | 90 |
| 3,000 |  | 30 W 20 cm | 65 | 8 | 20 |
| 10,000 | Sun light | Cloudy | 18 | 2.5 | 6 |
| 100,000 |  | Fine weather | 5 | 36 minutes | 2 |

For reference: 1,000Lx is 70cm under from 30W fluorescent lamp
Condition A : Time required for full charge
Condition B: Time required for steady operation
Condition C: Time to charge 1 day of power

## 4. Secondary battery replacement

- Please set the exclusive secondary battery.
-Please set the secondary battery with the plus part toward the inside of the watch.
-When you assemble or change the secondary battery, it is recommended to pull out three secondary battery clamp screws first, and then take out the secondary battery clump in order not to add the damage to the movement part.
-When you assemble the secondary battery without taking out the secondary battery clump, please refer to the picture in below and set the secondary battery from the [ $\rightarrow$ ] direction.
-Secondary battery guide must be connected to "Guide pole" (Please referto this illustration.)
-Please check whether the secondary battery lead plate is surely connected to the secondary battery muinus pattern.
-Regarding the $[\mathrm{A}]$ part of the following chart, it is recommended that the secondary battery must be under the circuit block cover.
- It is necessary to do system-reset, after assembling the secondary battery.

Please short the circuit pattern "AC" and the secondary battery clamp for more than 2 seconds. Please short out the circuit pattern " B " and the secondary battery clamp more than 2 seconds. It sense the polarity of each motor automatically.
-Please set the $1 / 5$-second CG hand, minute CG hand and Alam hand at " 0 " position.


A Section

## VS75A Attention-02

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## 5. How to pull out the setting stem

-Please pull out the crown at 1st click and then pull out the stem while you are pressing the hollow part of the setting lever by tweezers.

- If the stem is not at 1st position, it is impossible to be pulled out.
(Crown pulled out at 1st click)



## 6. Attention of casing part structure

- Please use the exclusive Dial support ring to fix the movement tightly inside of the case, and to stabilize the button switching stroke.
As to the shape and tolerance, please refer to the [Solar cell unit] page instruction.
- Please use the metal case to prevent movement from being mal-functioned by static electricity.
- In order not to push the minute hand too much, the second wheel have a safety stopper structure. However, please pay attention for the friction between hour hand and minute hand.


## 7. Attention to set each hand

-Hand moves at one-second interval. Please set the each hand at correct position according to the scale of the dial in order not to make a mistake to read the time.

## 8. How to take off the hand

-When you take off the hand, please use the fork-shaped exclusive tools.

- Please do not take the dial when any hands are assembled.


## 9. Caution

-When charging the watch, do not place it too close to fluorescent lamp or other light sources as the watch temperature will become extremely high, causing damage to the parts inside the watch.

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Push 2 H button(2sec)

At 2 nd click position, system-reset is poshible by pushing the 2 H button and 4 H button for more than 2 seconds simultaneously.

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| Chronograph Operation (Crown 0-Click) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Total Time | START | STOP |  |  | RESET |
|  |  |  |  |  |  |
| Accumlated Time | START | STOP | RESTART | STOP | RESET |
|  |  |  |  |  |  |
| Split Time | START | SPLIT | RESPLIT | STOP | RESET |
|  |  |  |  |  |  |

Chronograph hand stop running after 60 min ites.

Input operation invalid at second hand moves at 2-second intervais.

