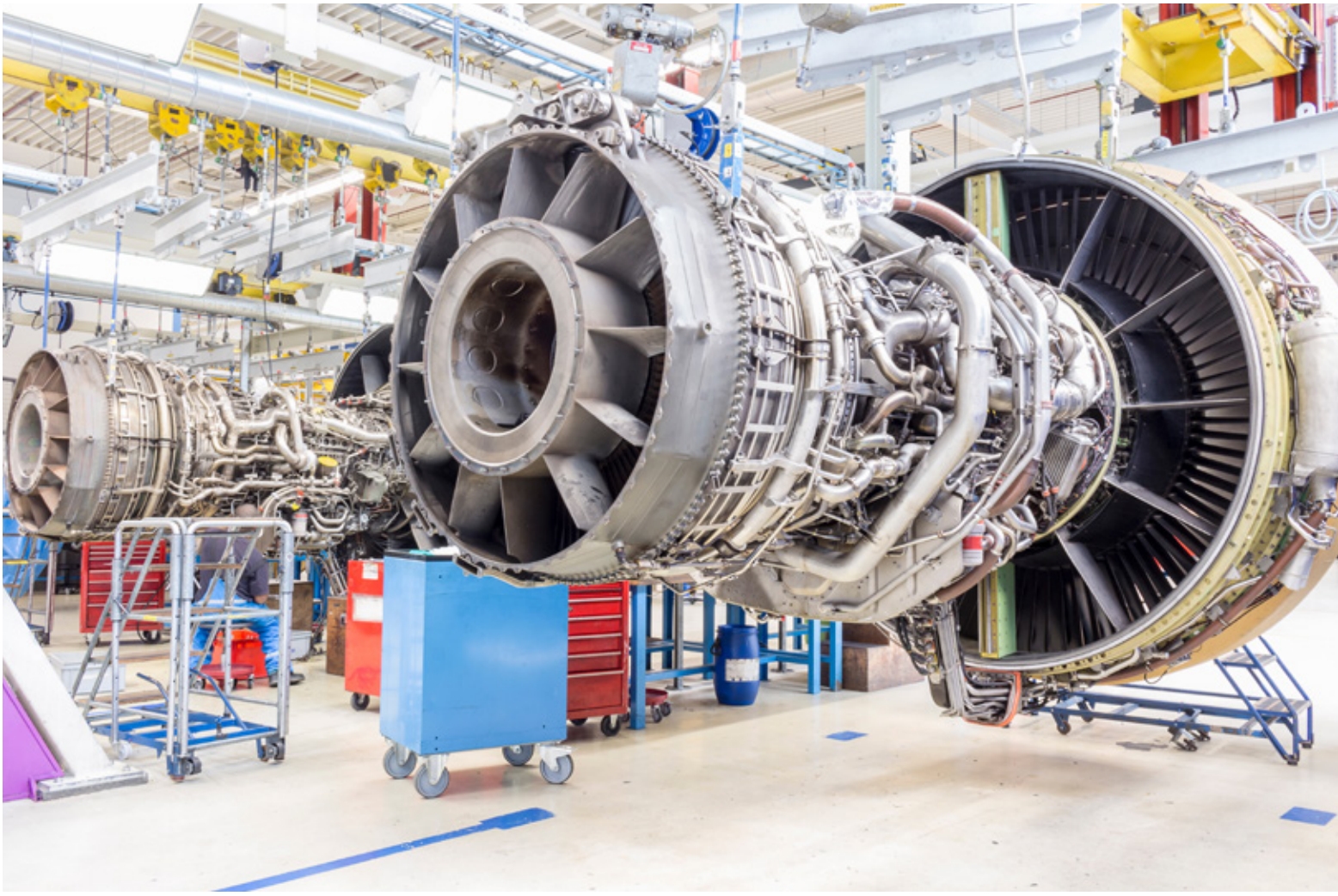
CATALOG

# Color-Keyed®

## Compression connectors



Thomas & Betts is now ABB Installation Products, but our long legacy of quality products and innovation remains the same. From connectors that help wire buildings on Earth to cable ties that help put machines in space, we continue to work every day to make, market, design and sell products that provide a smarter, safer and more reliable flow of electricity, from source to socket.

# Table of contents

# Overview
## The Thomas & Betts method is better

The Thomas & Betts method of installing compression connectors on power cables is designed to provide a high degree of reliability in electrical wiring.

**This method allows electrical workers to make installations with little effort and at a considerable savings in time. The benefit, of course, is a high-quality connection at a low installed cost.**

Blackburn® Connectors featuring the Color-Keyed® system are banded by colored stripes or engraving to indicate location of die on connector for compression. Thomas & Betts uses full-width and half-width dies dependent on connector size and tool used. Half-width dies are marked with the letter “H” after the die code number. Refer to the instruction sheet supplied with the connectors for information regarding strip length, die selection and number of compressions required.

Just four easy steps to a perfect connection!

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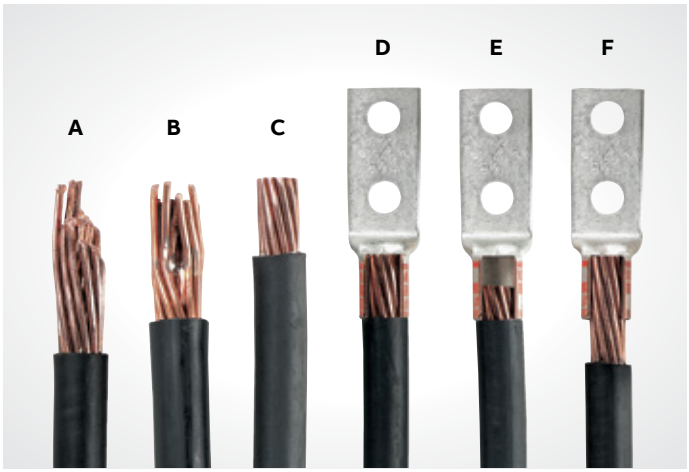


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01 Strip the insulation
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02 Stripping types and conductor connections

**Step 1**
Carefully strip the insulation on de-energized wires to avoid nicking or cutting conductors (wire brush if required).

Stripping types:
- **A** – Strand cut
- **B** – Nicked strands
- **C** – Good strip

Strip the insulation to the proper length so that conductors can be fully inserted into the connector barrel.

Conductor connections:
- **D** – Strip length too long
- **E** – Strip length too short
- **F** – Strip length just right

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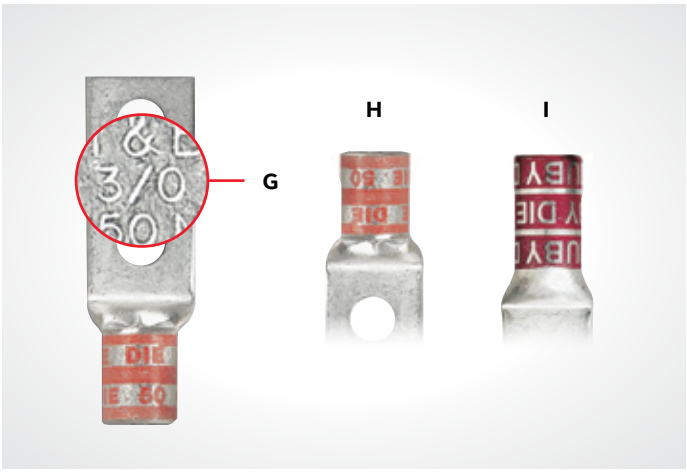


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04

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* Aluminum lugs with a "9" indicate 90 °C rating
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03 Select the connector for the cable size
—
04 Connector types and markings

**Step 2**
Determine the proper Blackburn Connector for the cable size being used. Connectors are marked to show cable size and material:

- **G** – Cable size
- **H** – Copper (die located BETWEEN bands)
- **I** – Aluminum (die located ON bands)

Connector types:

- Connectors marked with just cable size or CU should be used on copper conductors only
- Connectors marked "AL9"* with the cable size should be used on aluminum conductors only
- Connectors marked "AL9CU" with the cable size may be used on the aluminum or copper conductors

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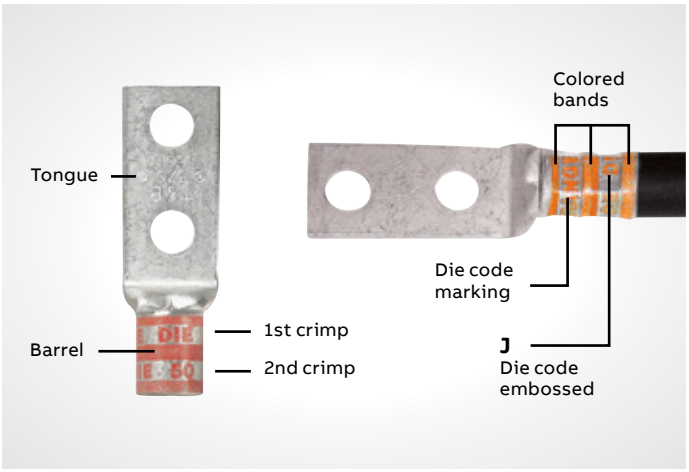


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05 Select the installing die
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06 Color-Keyed bands and die location for compression

**Step 3**
Select the proper installing die and appropriate tool. Blackburn Connectors featuring the Color-Keyed system have colored bands or colored dots that correspond to color markings on the dies.

Connectors and dies also have a die code number marked or stamped on them. Dies have a code number engraved in the crimp surface.

**Step 4**
Locate tool with correct die in proper position on connector and activate tool. When making multiple crimps, make the first crimp nearest the tongue and work towards the barrel end.

When properly crimped, the die code number will be embossed on the connector for easy inspection to determine if correct die and connector combination were used (**J**).

# **Overview**
# Precision dies

The T&B method utilizing compression tools with matching dies forms the connector and conductor into a solid, homogenous mass to provide an optimum electrical bond between connector and conductor.

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01 Locate tool with correct die in proper position on connector and activate tool.
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02 Before compression, a typical cross section of cable and connector consists of about 75% metal and 25% air.
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03 After air compression by the T&B Method, the cross section looks like this, nearly 100% metal with virtually no air spaces.

Thomas & Betts method dies are designed to produce a circumferential, hex- or diamond-shaped compression rather than a simple indent. Precision dies are an integral part of the Thomas & Betts method. The precision hardened steel dies exert tremendous, controlled pressure on the connector and conductor. The dies compress the connector around the cable, converting the round strands to hexagonal or diamond shapes and forming the strands and connector into a solid mass. Each die is designed so that all conductors receive the same amount of compression force.

The circumferential compression creates a large area of high-pressure contact between cable and connector which, in turn, assures high conductivity, low resistance, and high pullout values which exceed UL requirements. These features result in a permanent, low installed cost connection. You can install it, and forget it.

**The Thomas & Betts system tells you where to place the installing die**
Blackburn® connectors featuring the Color-Keyed® system not only identify the correct installing die to be used for positive compressions, but also indicate the proper placement of the die on the connector. This is done by the bands of color on the connector which match the color on the dies. Compression is made between or on these color bands. The color name is also spelled on the connector as an added means of identification.

**Thomas & Betts dies offer inspection capability**
Dies that are used in Thomas & Betts hand and hydraulic tools contain the “die code” numbers which are engraved on the compression surface of the die. Under compression, this number becomes embossed on the completed connection for inspection purposes. The inspector compares the die code number embossed on the connector with the die table to ensure that the proper connector was compressed with the correct die for that particular size conductor.

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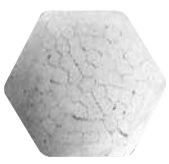

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**Battpac® LT Pump**
350 kcmil AL. The newest battery-powered hydraulic pump, rated for 10,000 psi. Portable power for all T&B hydraulic heads, using just one Ni-MH 24V rechargeable battery.

**TBM62BSCR**
Single-handed battery powered compression tool, features rotating head and comfortable balance. For connectors up to 500 kcmil Cu 350 kcmil Al.

**TBM6S** Hand-operated crimping tool features Shure-Stake mechanism to ensure a completed crimp. For connectors up to 500 kcmil Cu, 350 kcmil Al.

## Quality Tooling with the Shure-Stake® Mechanism

T&B manual tools with the exclusive Shure-Stake mechanism take the guesswork out of making compression connections. The Shure-Stake mechanism provides a full cycle compression stroke every time. Once the stroke has started, the tool will not release the connector until the proper amount of force has been applied. This is your assurance of a fully compressed connection. T&B compression tools develop uniform, controlled pressure to each connector within their size range. Thomas & Betts offers electric and battery-powered hydraulic pumps with a Shure-Stake feature that guarantees a full cycle compression.

**Thomas & Betts method components meet industry standards**
Depending on the application, all Thomas & Betts copper connectors meet UL Std. 486A for code stranded and 24 gauge flex, CSA Std. C22.2, No. 65 600 V requirements for power and UL Std. 467, CSA Std. 22.2 No. 0.4 requirements for direct buried grounding.

T&B method connectors are available in a range of sizes and styles to accommodate #8 AWG through 1000 kcmil and larger copper or 2000 kcmil and larger aluminum cable. They may be compressed on cable with either manual or hydraulic tools. They are offered with standard length or long barrels, with one bolt or two bolt holes, or in two-way styles, for splicing applications. Two-way connectors are compact, providing high pullout values with low resistance.

Blackburn two-hole lugs featuring the Color-Keyed system are ideal for bus bar applications that require two bolts to prevent lug rotation. The T&B method is the most efficient, highest quality connection that has been engineered and delivers the best electrical performance and highest reliability.

T&B Compression Connectors eliminate risk of problems relating to loose connections when installed properly.

**High-grade materials incorporated in Thomas & Betts method**
Low installed cost connections of superior quality can be achieved only through the use of high-grade components. That is an important part of the T&B method – quality products you can depend on.

Copper Blackburn connectors featuring the Color-Keyed system are made of high-conductivity wrought copper, and are electro-tin plated to prevent corrosion and to improve conductivity. Thomas & Betts Blackburn connectors featuring the Color-Keyed system offer the thickest tin plating in the industry. Other copper connectors for heavy-duty use and grid grounding applications are made of high-conductivity cast copper, bright finished.

High-conductivity cast aluminum connectors are available for heavy-duty application.

# Overview
## Special lugs – Angled, shaped & trimmed

Thomas & Betts can solve your difficult wire bending and terminating problems in confined power distribution panels, switchgear and motor control enclosures.

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01 Special lugs – Angled, shaped & trimmed
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02 Examples of customized connectors for copper cables

We have the design and production capability to deliver exactly the type lug you need, shaped the way you need:
- Straight, 15°, 30°, 45°, 60° and 90° angle
- Stacking or non-stacking
- Narrow tongue or standard
- Tin, silver, lead, nickel

Thomas & Betts offers an extensive line of copper Blackburn® lugs featuring the Color-Keyed® system for #8 AWG through 1000 kcmil flex and code cables. The lug tongues are modified in several different configurations to meet your exact needs: 45° and 90° bend angles, narrow tongues to fit into circuit breakers, offset tongues to stack two cables and special stud hole drilling.

These special configurations let you:
1) Run cable directly to the bus bar with no bending.
2) Terminate into very narrow spaces.
3) Utilize minimal bus bar space.

**Customized connectors for copper cables**
- Standard and special tongue angles, stacking and nonstacking, bolt holes sizes and centers, protective platings.
- Specially modified one- and two-hole copper compression lugs, Series 54100, 54200, 54850BE and 54930BE for flex and code copper stranded cables. Material: High conductivity wrought copper.
- Minimum order quantity: Standard package quantity by cable size. Consult factory for price and delivery. All customized lugs are made to order. A.R.O. Non-cancelable.

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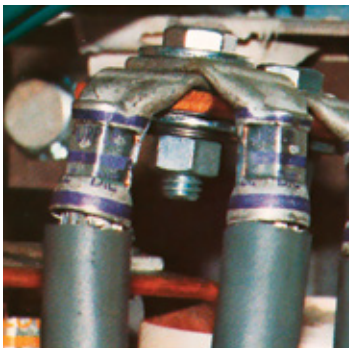

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02

# Overview
## Order form

**Order form** (For 54100, 54200, 54800 & 54900 Series copper lugs only):

**Catalog number:** **Quantity:**

**Notes:**

**Cable:**

**Code:** **Weld:**

**#8** **#6** **#4** **#2** **#1** **1/0** **2/0** **3/0** **4/0**

**250 kcmil & up (code only)**

**Notes**:
1) Lack of any of the extra features on the "MADE-UP" catalog number means that the standard Cat. No. features are prevalent.

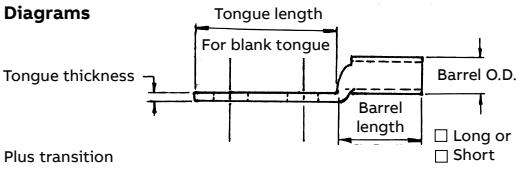
2) If either bolt hole size or distance between bolt holes needs to be changed from standard Cat. No., both code numbers will appear on the "MADE-UP" Cat. No. (See example below)

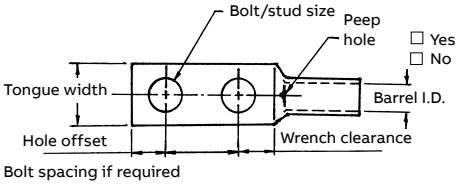
All "made-up" catalog numbers start with a standard or basic catalog number and are followed by the customer-required extra features: tongue shape, bolt hole size, distance between bolt holes, stacking, plating and inspection hole (peep hole). A code letter or a number has been assigned to each extra feature. See code table.

**Code table**

| Tongue shape | | Bolt holes | | | Bolt hole centers | | Stacking | | Finish (plating) | | Inspection hole (long barrel) | | Inspection hole (short barrel) | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Type | Code | Size 0.020 (in.) | | Code | Distance 0.015 (in.) | Code | Type | Code | Type 1 | Code | I.D. | Code | I.D. | Code |
| 15° | UI | #8 | 0.173 | 02 | ½ | 08 | Top | T** | Silver plate | SP | Peep hole | PH | Blind end | BE |
| 30° | UT | #10 | 0.204 | 03 | ⅝ | 10 | Bottom | B | Lead plate | LP | | | | |
| 45° | UF | ¼ | 0.281 | 04 | ¾ | 12 | | | Nickel plate | NP | | | | |
| 60° | US | 5/16 | 0.344 | 05 | ⅞ | 14 | | | Plain finish | PF | | | | |
| 90° | UB | ⅜ | 0.406 | 06 | 1 | 16 | | | No marking | NM | | | | |
| Blank | BT | ½ | 0.531 | 08 | 1⅛ | 18 | | | Not QTP if suffix other than -pf or standard tin plate | | | | | |
| (No bolt hole) | | ⅝ | 0.656 | 10 | 1¼ | 20 | | | | | | | | |
| | | ¾ | 0.812 | 12 | 1⅜ | 22 | | | | | | | | |
| | | ⅞ | 0.937 | 14 | 1½ | 24 | | | | | | | | |
| | | 1 | 1.062 | 16 | 1⅝ | 26 | | | | | | | | |
| | | | | | 1¾ | 28 | | | | | | | | |
| | | | | | 1⅞* | 30 | | | | | | | | |
| | | | | | 2* | 32 | | | | | | | | |

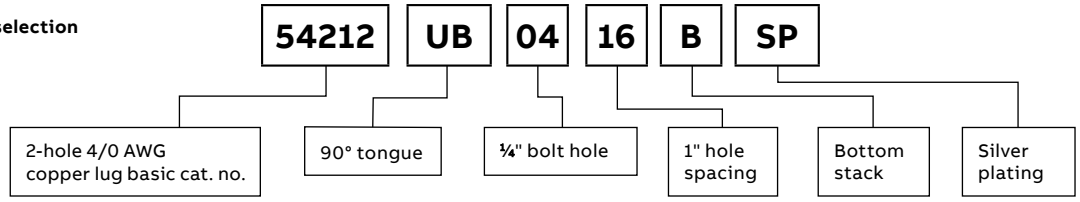
**Diagrams**




* These bolt centers not available for bolt holes larger than 13/16".
** Not required for 45° & 90° top stacking.

**Catalog number selection**



SUSTAINABLE DEVELOPMENT

# Innovation, operational excellence and sustainable development are central to everything we do, reducing our environmental footprint and improving our communities.

# Overview

## Tongue specifications (see chart “A” for dimensions)

**Stud sizes:**

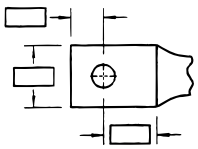
| #8 | #10 | ¼" | 5⁄16" | ⅜" | ½" | ⅝" | ¾" | ⅞" | 1" |
|---|---|---|---|---|---|---|---|---|---|
| ☐ | ☐ | ☐ | ☐ | ☐ | ☐ | ☐ | ☐ | ☐ | ☐ |

**Chart A**

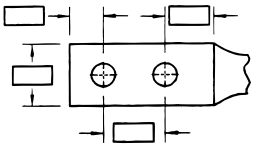
| Nominal bolt hole size | 0.015 | Hole offset 0.030 (in.) | Wrench clearance min. (in.) | Tongue width cable size (in.) | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | #8 Code #8 Weld | #6 Code #6 Weld | #4 Code | #2 Code #4 Weld | #1 Code #2 Weld | 1/0 Code #1 Weld | 2/0 Code 1/0 Weld | 3/0 Code 2/0 Weld | 4/0 Code 3/0 Weld | 250 Code |
| #8 | 0.173 | 0.200 | 0.240 | 0.406 | 0.437 | 0.562 | 0.593 | 0.672 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| #10 | 0.204 | 0.218 | 0.250 | 0.406 | 0.437 | 0.562 | 0.593 | 0.672 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| ¼ | 0.281 | 0.250 | 0.312 | 0.469 | 0.500 | 0.562 | 0.593 | 0.672 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| 5⁄16 | 0.344 | 0.375 | 0.406 | 0.562 | 0.562 | 0.562 | 0.675 | 0.672 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| ⅜ | 0.406 | 0.375 | 0.440 | 0.578 | 0.578 | 0.594 | 0.675 | 0.672 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| ½ | 0.531 | 0.500 | 0.562 | – | – | – | 0.750 | 0.750 | 0.750 | 0.825 | 0.937 | 1.030 | 1.125 |
| ⅝ | 0.656 | 0.625 | 0.875 | – | – | – | – | – | – | – | 0.937 | 1.030 | 1.125 |
| ¾ | 0.812 | 0.750 | 0.770 | – | – | – | – | – | – | – | – | – | – |
| ⅞* | 0.937 | 0.875 | 0.890 | – | – | – | – | – | – | – | – | – | – |
| 1* | 1.062 | 0.937 | 1.000 | – | – | – | – | – | – | – | – | – | – |

**Diagrams**

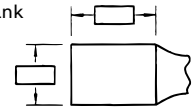
Single hole ☐



Double hole ☐



Blank ☐



* These bolt holes available in one-hole lug only.

**Chart B**

| Cable size (AWG or kcmil) | Tongue thickness (in.) | Straight lug barrel length plus transition (in.) | | Barrel (in.) | | Dim “X” Stacked lugs (in.) | | | Dim “Y” (in.) | | Dim “H” (in.) | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Short | Long | O.D. | I.D. | Straight | 45° | 90° | Short | Long | Short | Long |
| #8 | 0.080 | 0.635 | 0.935 | 0.260 | 0.180 | 0.158 | 0.478 | 0.394 | 0.595 | 0.808 | 0.779 | 1.079 |
| #6 | 0.081 | 0.675 | 0.975 | 0.296 | 0.215 | 0.134 | 0.544 | 0.432 | 0.587 | 0.799 | 0.767 | 1.067 |
| #4 | 0.099 | 0.685 | 0.985 | 0.365 | 0.266 | 0.175 | 0.622 | 0.502 | 0.637 | 0.849 | 0.838 | 1.138 |
| #2 | 0.108 | 0.815 | 1.115 | 0.410 | 0.302 | 0.216 | 0.649 | 0.535 | 0.711 | 0.923 | 0.958 | 1.258 |
| #1 | 0.106 | 0.825 | 1.275 | 0.467 | 0.361 | 0.212 | 0.731 | 0.592 | 0.710 | 1.028 | 0.956 | 1.406 |
| 1/0 | 0.125 | 0.975 | 1.325 | 0.520 | 0.396 | 0.250 | 0.789 | 0.646 | 0.794 | 1.042 | 1.075 | 1.425 |
| 2/0 | 0.125 | 0.965 | 1.315 | 0.571 | 0.446 | 0.250 | 0.859 | 0.696 | 0.829 | 1.077 | 1.125 | 1.475 |
| 3/0 | 0.125 | 1.085 | 1.435 | 0.632 | 0.507 | 0.250 | 0.946 | 0.757 | 0.900 | 1.148 | 1.225 | 1.575 |
| 4/0 | 0.137 | 1.255 | 1.705 | 0.701 | 0.564 | 0.274 | 1.031 | 0.826 | 1.015 | 1.333 | 1.387 | 1.837 |
| 250 | 0.137 | 1.375 | 1.925 | 0.766 | 0.629 | 0.274 | 1.123 | 0.891 | 1.085 | 1.474 | 1.487 | 2.037 |
| 300 | 0.153 | 1.900 | 2.675 | 0.850 | 0.660 | 0.459 | 1.226 | 0.975 | 1.180 | 1.726 | 1.924 | 2.679 |
| 350 | 0.177 | 2.090 | 2.896 | 0.926 | 0.720 | 0.531 | 1.333 | 1.103 | 1.267 | 1.830 | 2.096 | 2.896 |
| 400 | 0.173 | 2.460 | 2.980 | 0.960 | 0.757 | 0.519 | 1.370 | 1.085 | 1.551 | 1.913 | 2.484 | 2.984 |
| 500 | 0.218 | 2.670 | 3.610 | 1.100 | 0.852 | 0.654 | 1.514 | 1.225 | 1.629 | 2.266 | 2.669 | 3.619 |
| 600 | 0.244 | 2.900 | 3.490 | 1.200 | 0.926 | 0.732 | 1.630 | 1.325 | 1.762 | 2.147 | 2.897 | 3.497 |
| 700 | 0.228 | 2.784 | – | 1.255 | 0.997 | 0.684 | 1.662 | 1.375 | 1.780 | – | 3.011 | – |
| 750 | 0.270 | 3.050 | 3.925 | 1.330 | 1.030 | 0.810 | 1.745 | 1.455 | 1.827 | 2.434 | 3.050 | 3.925 |
| 800 | 0.266 | 3.213 | – | 1.375 | 1.079 | 0.800 | 1.728 | 1.625 | 1.952 | 2.787 | 3.213 | 4.554 |
| 900 | 0.313 | 3.450 | 4.550 | 1.500 | 1.145 | 0.940 | 1.900 | 1.650 | 2.065 | – | 1.387 | – |
| 1,000 | 0.297 | 3.356 | 4.500 | 1.550 | 1.203 | 0.890 | 2.070 | 1.675 | 2.031 | 2.787 | 1.487 | 4.506 |

Note: Stacking lugs are available for one bolt only. Consult factory: straight: 700 kcmil & up – 45°: 400 kcmil & up, 90°: 500 kcmil & up.

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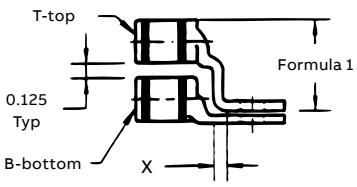
**Chart C**

| | | | | | | | | Tongue width 0.030 code cable size (in.) | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| **Bolt hole size** | **300 kcmil 4/0 Weld** | **350 kcmil** | **400 kcmil** | **500 kcmil 400 Weld** | **600 kcmil 500 Weld** | **1325/24** | **700 kcmil** | **750 kcmil** | **800 kcmil** | **900 kcmil** | **1000 kcmil** |
| #8 | – | – | – | – | – | – | – | – | – | – | – |
| #10 | – | – | – | – | – | – | – | – | – | – | – |
| 1/4 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 5/16 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 3/8 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 1/2 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 5/8 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 3/4 | 1.250 | 1.355 | 1.410 | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 7/8* | – | – | – | 1.605 | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |
| 1* | – | – | – | – | 1.745 | 1.805 | 1.840 | 1.935 | 2.010 | 2.180 | 2.265 |

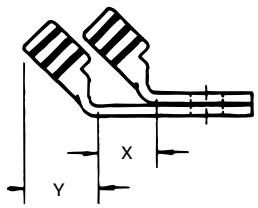
**Diagrams**

Formula 1 = (.125 + 2 (O.D.) + .037 – Tongue thickness)

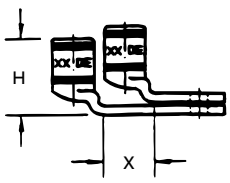
Straight stack



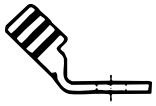

45° stack



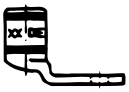

90° stack




45°



90°



* These bolt holes available in one-hole lug only.

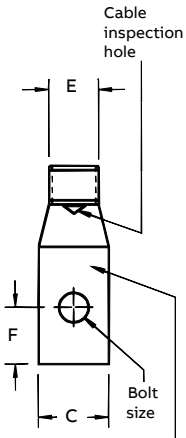
# Compression connectors for copper conductor

## One-hole lugs – Standard barrel 600 V to 35 kV

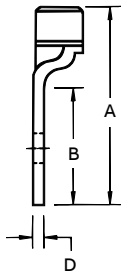
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – Standard barrel 600 V to 35 kV**

**Diagrams**




Tongue marking: UL, CSA, T&B logo and cable size




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54101 | #14-10 | – | 1/4 | 1.23 | 0.56 | 0.50 | 0.05 | 0.20 | 1/4 | ERG4002 ERG4005 | "C" nest |
| 256-30695-1351 | | | #8 | 1.36 | 0.68 | 0.36 | 0.05 | 0.20 | 1/4 | | |
| 256-30695-1352 | | | 1/4 | 1.36 | 0.68 | 0.41 | 0.05 | 0.20 | 1/4 | | |
| 256-30695-263 | | | 1/4 | 1.69 | 0.81 | 0.50 | 0.07 | 0.20 | 1/4 | | |
| 54104 | #8 | 23 Navy | #10 | 1.16 | 0.50 | 0.39 | 0.08 | 0.25 | 7/32 | 21 | Red |
| 54130 | | #8 Weld | 1/4 | 1.20 | 0.61 | 0.45 | 0.07 | 0.25 | 1/4 | 21 | |
| 54131 | | 37/24 = 14.9 kcmil | 5/16 | 1.33 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 54132 | | | 3/8 | 1.33 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 256-30695-424 | | | 1/2 | 1.75 | 1.31 | 1.00 | 0.13 | 0.25 | 1/2 | 21 | |
| 256-30695-1361 | #6 | #30 Navy | #12 | 1.23 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | Blue |
| 54134 | | #6 Weld | #10 | 1.23 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | |
| 54105 | | 61/24 = 24.6 kcmil | 1/4 | 1.23 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | |
| 54135 | | 133/0.014 | 5/16 | 1.41 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 54136 | | | 3/8 | 1.41 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 256-30695-282 | | | 3/8 | 1.41 | 0.75 | 0.56 | 0.06 | 0.31 | 5/16 | 24 | |
| 256-30695-422 | | | 1/2 | 1.75 | 1.31 | 1.00 | 0.13 | 0.31 | 1/2 | 24 | |
| 256-30695-1362 | #4 | #4 Weld | #12 | 1.38 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | Gray |
| 54138 | | 40–50 Navy | #10 | 1.38 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | |
| 54106 | | 91/24 = 36.7 kcmil | 1/4 | 1.38 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | |
| 54139 | | 133/0.0177 | 5/16 | 1.42 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 54140 | | 49/0.029 | 3/8 | 1.42 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 256-30695-233 | | #5 91/24 | 3/8 | 1.56 | 0.75 | 0.59 | 0.06 | 0.37 | 5/16 | 29 | |
| 256-30695-264 | | | 1/2 | 2.20 | 1.40 | 1.00 | 0.06 | 0.37 | 1/2 | 29 | |
| 54107 | #2 | #60 Navy | 1/4 | 1.50 | 0.65 | 0.59 | 0.11 | 0.41 | 1/4 | 33 | Brown |
| 54142-TB | | 125/24 = 50.5 kcmil | 5/16 | 1.73 | 0.88 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54143-TB | | #3 Weld | 3/8 | 1.65 | 0.80 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54145-TB | | | 1/2 | 1.92 | 1.08 | 0.75 | 0.08 | 0.41 | 1/2 | 33 | |
| 54108 | #1 | 75 Navy, #2 Weld | 1/4 | 1.50 | 0.65 | 0.68 | 0.11 | 0.47 | 1/4 | 37 | Green |
| 54147 | | 150/24 = 60.5 kcmil | 5/16 | 1.73 | 0.93 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54148 | | 175/24 = 70.6 kcmil | 3/8 | 1.78 | 0.98 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54150 | | 133/0.0223 | 1/2 | 2.10 | 1.25 | 0.76 | 0.11 | 0.47 | 1/2 | 37 | |
| 54152-TB | 1/0 | #100 Navy | 1/4 | 1.60 | 0.65 | 0.75 | 0.13 | 0.52 | 1/4 | 42 | Pink |
| 54153-TB | | #1 Weld | 5/16 | 1.83 | 0.88 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54109 | | 225/24 = 90.8 kcmil | 3/8 | 1.88 | 0.93 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54155-TB | | 133/0.0254 | 1/2 | 2.20 | 1.25 | 0.75 | 0.13 | 0.52 | 1/2 | 42 | |
| 256-30695-1383 | | | 5/8 | 2.54 | 1.50 | 0.88 | 0.13 | 0.52 | 5/8 | 42 | |

† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

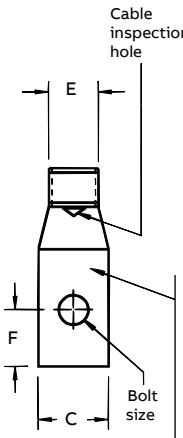
# Compression connectors for copper conductor

## One-hole lugs – Standard barrel 600 V to 35 kV (continued)

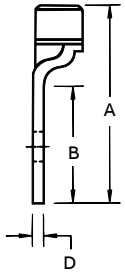
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – Standard barrel 600 V to 35 kV**

**Diagrams**




Tongue marking: UL, CSA, T&B logo and cable size




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54157 | 2/0 | 125 Navy 1/0 Weld 275/24 = 111 kcmil 427/0.0155 133/0.0282 | 1/4 | 1.65 | 0.65 | 0.83 | 0.13 | 0.57 | 1/4 | 45 | Black |
| 54158 | | | 5/16 | 1.88 | 0.88 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54110 | | | 3/8 | 1.93 | 0.93 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54160 | | | 1/2 | 2.25 | 1.25 | 0.83 | 0.13 | 0.57 | 1/2 | 45 | |
| 256-30695-131 | | | 5/8 | 2.56 | 1.50 | 0.83 | 0.13 | 0.57 | 5/8 | 45 | |
| 54162-TB | 3/0 | 150 Navy, 2/0 Weld 325/24 = 131 kcmil 133/0.0316, 259/0.0227 427/0.0177 | 1/4 | 1.75 | 0.65 | 0.92 | 0.13 | 0.63 | 1/4 | 50 | Orange |
| 54163-TB | | | 5/16 | 1.98 | 0.88 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54111 | | | 3/8 | 2.03 | 0.93 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54165-TB | | | 1/2 | 2.35 | 1.25 | 0.92 | 0.13 | 0.63 | 1/2 | 50 | |
| 54167 | 4/0 | 200 Navy 3/0 Weld 450/24 = 182 kcmil 703/0.0154 | 1/4 | 1.90 | 0.65 | 1.03 | 0.14 | 0.70 | 1/4 | 54 | Purple |
| 54168 | | | 5/16 | 2.13 | 0.87 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54112 | | | 3/8 | 2.18 | 0.93 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54170 | | | 1/2 | 2.50 | 1.25 | 1.03 | 0.14 | 0.70 | 1/2 | 54 | |
| 256-30695-1174 | | | 3/4 | 2.86 | 1.56 | 1.03 | 0.14 | 0.70 | 3/4 | 54 | |
| 58161 | – | 4/0 Weld 550/24 = 222 kcmil 133/0.0399 259/0.0286 637/0.0183 | 1/4 | 2.23 | 0.78 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | Yellow |
| 58162 | | | 5/16 | 2.33 | 0.88 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58163 | | | 3/8 | 2.38 | 0.93 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58165 | | | 1/2 | 2.76 | 1.25 | 1.25 | 0.15 | 0.79 | 1/2 | 62 | |
| 58166 | | | 5/8 | 3.03 | 1.58 | 1.25 | 0.15 | 0.79 | 5/8 | 62 | |
| 54172-TB | 250 | 250 Navy | 1/4 | 2.00 | 0.65 | 1.13 | 0.14 | 0.77 | **1/2** | 62 | |
| 54173 | | | 5/16 | 2.23 | 0.88 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54174 | | | 3/8 | 2.28 | 0.93 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54113 | | | 1/2 | 2.60 | 1.25 | 1.13 | 0.14 | 0.77 | 1/2 | 62 | |
| 58168 | – | 250 Weld, 50/24 = 262 kcmil, 259/0.0311, 703/0.0189 | 1/2 | 2.70 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | White |
| 54178 | 300 | 300 Navy | 5/16 | 2.33 | 0.88 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54179 | | | 3/8 | 2.43 | 0.93 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54114 | | | 1/2 | 2.70 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | |
| 54181 | | | 5/8 | 3.03 | 1.58 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 58171 | – | 300 Weld, 259/.034, 427/0.0265, 889/0.0183 775/24 = 313 kcmil | 1/2 | 2.85 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | Red |
| 256-30695-112 | 350 | 350 Navy | 3/8 | 2.90 | 1.13 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54115 | | | 1/2 | 2.85 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54183 | | | 5/8 | 3.21 | 1.58 | 1.36 | 0.18 | 0.93 | **3/4** | 71 | |

† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

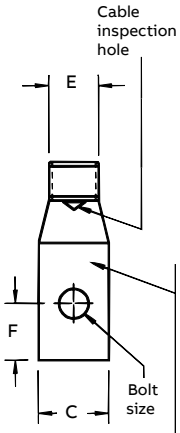
# Compression connectors for copper conductor

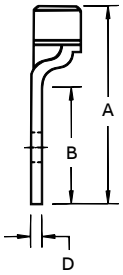
## One-hole lugs – Standard barrel 600 V to 35 kV (continued)

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – Standard barrel 600 V to 35 kV**

| | | Wire size | | | Dimensions (in) | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Cat. no. | Code (AWG or kcmil) | Flex class G, H, I, K, M† | Bolt size (in.) | A | B | C | D | E | F | Die code | Die color |
| **Diagrams** | 58174 | – | 350 Weld, 259/0.0368, 427/0.0285, 703/0.0224, 889/0.0201 | 1/2 | 3.35 | 1.25 | 1.61 | 0.22 | 1.09 | 1/2 | 76 | Blue |
| | 54116 | 400 | 400 Navy | 1/4 | 3.20 | 1.25 | 1.41 | 0.17 | 0.96 | 1/2 | 76 | |
| | 54185 | | | 5/8 | 3.53 | 1.58 | 1.41 | 0.17 | 0.96 | 3/4 | 76 | |
| | 256-30695-1403 | – | 400 Weld | 3/8 | 3.31 | 1.31 | 1.61 | 0.22 | 1.04 | 5/8 | 80 | – |
| | 58177 | | 925/24 = 373 kcmil 259/0.0393 or 427/0.0306 | 1/2 | 3.31 | 1.25 | 1.61 | 0.22 | 1.04 | 1/2 | 80 | |
| | 256-30695-339 | 500 | 500 Navy | 3/8 | 3.10 | 1.00 | 1.61 | 0.22 | 1.10 | 3/8 | 87 | Brown |
| | 54118 | | | 1/2 | 3.30 | 1.25 | 1.61 | 0.22 | 1.10 | 1/2 | 87 | |
| | 54187 | | | 5/8 | 3.63 | 1.58 | 1.61 | 0.22 | 1.10 | 5/8 | 87 | |
| | 58180 | – | 450 Flex, 1127, 4522 1100/24 = 444 kcmil | 5/8 | 3.79 | 1.58 | 1.75 | 0.24 | 1.20 | 5/8 | 94 | Green |
| | 256-30695-1370 | 600 | – | 1/2 | 3.65 | 1.44 | 1.75 | 0.24 | 1.20 | 31/64 | 94 | |
| | 54120 | | | 5/8 | 3.79 | 1.58 | 1.75 | 0.24 | 1.20 | 5/8 | 94 | |
| | 54122-TB | 700 | – | 5/8 | 3.68 | 1.58 | 1.84 | 0.23 | 1.26 | 5/8 | 99 | Pink |
| | 256-30695-1404 | – | 1325/24 = 535 kcmil 500 Flex 427/0.0342 259, 4125, 5054 | 3/8 | 3.29 | 1.29 | 1.81 | 0.28 | 1.25 | 21/32 | 99 | |
| | 256-30695-1405 | | | 1/2 | 3.29 | 1.29 | 1.81 | 0.28 | 1.25 | 21/32 | 99 | |
| | 256-30695-840 | | | 1/2 | 4.00 | 1.69 | 1.81 | 0.28 | 1.25 | 31/64 | 99 | |
| | 58182 | | | 5/8 | 3.83 | 1.58 | 1.81 | 0.28 | 1.25 | 5/8 | 99 | |
| | 256-30695-193 | 750 | 600 Flex 427 | 1/2 | 4.00 | 1.69 | 1.94 | 0.27 | 1.33 | 31/64 | 106 | Black |
| | 54123-TB | | | 5/8 | 3.87 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| | 58184 | – | 1600/24 = 646 kcmil | 5/8 | 3.80 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| | 54124-TB | 800 | 800 Navy | 5/8 | 4.04 | 1.58 | 2.01 | 0.27 | 1.38 | 5/8 | 107 | Orange |
| | 256-30695-843 | 900 | 1925/24 = 777 kcmil 900 Navy | 1/2 | 4.31 | 1.81 | 2.17 | 0.31 | 1.50 | 7/8 | 115 | Yellow |
| | 54126 | | | 5/8 | 4.15 | 1.58 | 2.17 | 0.31 | 1.50 | 5/8 | 115 | |
| | 54126 | | | | | | | | | | | |
| | 54128 | 1000 | 1000 Navy | 5/8 | 4.09 | 1.58 | 2.27 | 0.30 | 1.55 | 5/8 | 125 | – |




† Contact technical services for specific stranding listings.
Note: angled lugs can be readily available as: 15°, 30°, 45°, 60°, and 90°.
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

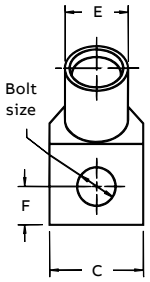
# Compression connectors for copper conductor

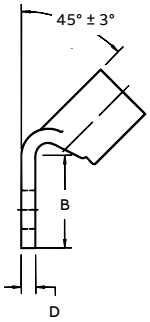
## One-hole lugs – 45° Standard barrel 600 V to 35 kV

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – 45° Standard barrel 600 V to 35 kV**

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|
| 54104UF | #8 | 23 Navy<br>#8 Weld<br>37/24 = 14.9 kcmil | #10 | 0.50 | 0.39 | 0.08 | 0.25 | 7/32 | 21 | Red |
| 54130UF | | | 1/4 | 0.61 | 0.45 | 0.07 | 0.25 | 1/4 | 21 | |
| 54131UF | | | 5/16 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 54132UF | | | 3/8 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 54134UF | #6 | 30 Navy<br>#6 Weld<br>61/24 = 24.6 kcmil<br>133/0.014 | #10 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | Blue |
| 54105UF | | | 1/4 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | |
| 54135UF | | | 5/16 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 54136UF | | | 3/8 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 54138UF | #4 | #4 Weld<br>40–50 Navy<br>91/24 = 36.7 kcmil<br>133/0.0177<br>49/0.029<br>#5–91/24 | #10 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | Gray |
| 54106UF | | | 1/4 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | |
| 54139UF | | | 5/16 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 54140UF | | | 3/8 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 256-30695-264UF | | | 1/2 | 1.40 | 1.00 | 0.06 | 0.37 | 1/2 | 29 | |
| 54107UF | #2 | 60 Navy<br>125/24 = 50.4 kcmil<br>#3 Weld | 1/4 | 0.65 | 0.59 | 0.11 | 0.41 | 1/4 | 33 | Brown |
| 54142UF | | | 5/16 | 0.88 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54143UF | | | 3/8 | 0.80 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54145UF | | | 1/2 | 1.08 | 0.75 | 0.08 | 0.41 | 1/2 | 33 | |
| 54108UF | #1 | 75 Navy, #2 Weld<br>150/24 = 60.5 kcmil<br>175/24 = 70.6 kcmil<br>133/0.0223 | 1/4 | 0.65 | 0.68 | 0.11 | 0.47 | 1/4 | 37 | Green |
| 54147UF | | | 5/16 | 0.93 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54148UF | | | 3/8 | 0.98 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54150UF | | | 1/2 | 1.25 | 0.76 | 0.11 | 0.47 | 1/2 | 37 | |
| 54152UF | 1/0 | 100 Navy<br>#1 Weld<br>225/24 = 90.8 kcmil<br>133/0.0254 | 1/4 | 0.65 | 0.75 | 0.13 | 0.52 | 1/4 | 42 | Pink |
| 54153UF | | | 5/16 | 0.88 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54109UF | | | 3/8 | 0.93 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54155UF | | | 1/2 | 1.25 | 0.75 | 0.13 | 0.52 | 1/2 | 42 | |
| 54157UF | 2/0 | 125 Navy<br>1/0 Weld<br>275/24 = 111 kcmil<br>427/0.0155, 133/0.0282 | 1/4 | 0.65 | 0.83 | 0.13 | 0.57 | 1/4 | 45 | Black |
| 54158UF | | | 5/16 | 0.88 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54110UF | | | 3/8 | 0.93 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54160UF | | | 1/2 | 1.25 | 0.83 | 0.13 | 0.57 | 1/2 | 45 | |
| 54162UF | 3/0 | 150 Navy, 2/0 Weld<br>325/24 = 131 kcmil<br>133/0.0316, 259/0.0227<br>427/0.0177 | 1/4 | 0.65 | 0.92 | 0.13 | 0.63 | 1/4 | 50 | Orange |
| 54163UF | | | 5/16 | 0.88 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54111UF | | | 3/8 | 0.93 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54165UF | | | 1/2 | 1.25 | 0.92 | 0.13 | 0.63 | 1/2 | 50 | |
| 54167UF | 4/0 | 200 Navy<br>3/0 Weld<br>450/24 = 182 kcmil<br>703/0.0154 | 1/4 | 0.65 | 1.03 | 0.14 | 0.70 | 1/4 | 54 | Purple |
| 54168UF | | | 5/16 | 0.87 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54112UF | | | 3/8 | 0.93 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54170UF | | | 1/2 | 1.25 | 1.03 | 0.14 | 0.70 | 1/2 | 54 | |
| 58161UF | – | 4/0 Weld<br>550/24 = 222 kcmil<br>133/0.0399<br>259/0.0286<br>637/0.0183 | 1/4 | 0.78 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | Yellow |
| 58162UF | | | 5/16 | 0.88 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58163UF | | | 3/8 | 0.93 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58165UF | | | 1/2 | 1.25 | 1.25 | 0.15 | 0.79 | 1/2 | 62 | |
| 58166UF | | | 5/8 | 1.58 | 1.25 | 0.15 | 0.79 | 5/8 | 62 | |

† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

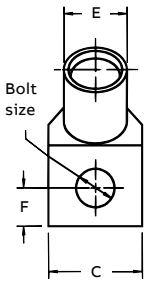
# Compression connectors for copper conductor

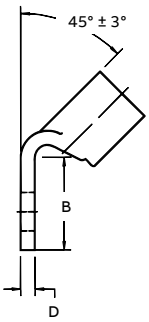
## One-hole lugs – 45° Standard barrel 600 V to 35 kV (continued)

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – 45° Standard barrel 600 V to 35 kV**

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|
| 54172UF | 250 | 250 Navy | 1/4 | 0.65 | 1.13 | 0.14 | 0.77 | 1/4 | 62 | Yellow |
| 54173UF | | | 5/16 | 0.88 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54174UF | | | 3/8 | 0.93 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54113UF | | | 1/2 | 1.25 | 1.13 | 0.14 | 0.77 | 1/2 | 62 | |
| 58168UF | – | 250 Weld, 650/24 = 262 kcmil, 259/0.0311, 703/0.0189 | 1/2 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | White |
| 54178UF | 300 | 300 Navy | 5/16 | 0.88 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54179UF | | | 3/8 | 0.93 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54114UF | | | 1/2 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | |
| 54181UF | | | 5/8 | 1.58 | 1.25 | 0.15 | 0.85 | 5/8 | 66 | |
| 58171UF | – | 300 Weld, 259/0.034, 427/0.0265, 889/0.0183 775/24 = 313 kcmil | 1/2 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | Red |
| 54115UF06 | 350 | 350 Navy | 3/8 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54115UF | | | 1/2 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54183UF | | | 5/8 | 1.58 | 1.36 | 0.18 | 0.93 | 5/8 | 71 | |
| 58174UF | – | 350 Weld, 259/0.0368, 427/.0285, 703/0.0224, 889/0.0201 | 1/2 | 1.25 | 1.61 | 0.22 | 1.09 | 1/2 | 76 | Blue |
| 54116UF | 400 | 400 Navy | 1/2 | 1.25 | 1.41 | 0.17 | 0.96 | 1/2 | 76 | |
| 54185UF | | | 5/8 | 1.58 | 1.41 | 0.17 | 0.96 | 5/8 | 76 | |
| 58177UF06 | | 400 Weld 925/24 = 373 kcmil | 3/8 | 1.31 | 1.61 | 0.22 | 1.04 | 5/8 | 80 | – |
| 58177UF | | | 1/2 | 1.25 | 1.61 | 0.22 | 1.04 | 1/2 | 80 | |
| 54118UF | 500 | 500 Navy | 1/2 | 1.25 | 1.61 | 0.22 | 1.10 | 1/2 | 87 | Brown |
| 54187UF | | | 5/8 | 1.58 | 1.61 | 0.22 | 1.10 | 5/8 | 87 | |
| 58180UF | – | 1100/24 = 444 kcmil, 450, 1127 / 450, 4522 | 5/8 | 1.58 | 1.75 | 0.24 | 1.20 | 1/2 | 94 | Green |
| 54120UF | 600 | – | 5/8 | 1.58 | 1.75 | 0.24 | 1.20 | 1/2 | 94 | |
| 54122UF | 700 | – | 5/8 | 1.58 | 1.84 | 0.23 | 1.26 | 1/2 | 99 | Pink |
| 58182UF | – | 1325/24 = 535 kcmil 427/0.0342 | 1/2 | 1.69 | 1.81 | 0.28 | 1.25 | 13/16 | 99 | |
| 58182UF | | | 5/8 | 1.58 | 1.81 | 0.28 | 1.25 | 5/8 | 99 | |
| 54123UF | 750 | 600 Flex 427 Str. | 5/8 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| 58184UF | – | 1600/24 = 646 kcmil | 5/8 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| 54124UF | 800 | 800 Navy | 5/8 | 1.58 | 2.01 | 0.27 | 1.38 | 5/8 | 107 | Orange |
| 54126UF | 900 | 1925/24 = 777 kcmil, 900 Navy | 5/8 | 1.58 | 2.17 | 0.31 | 1.50 | 5/8 | 115 | Yellow |
| 54128UF | 1000 | 1000 Navy | 5/8 | 1.58 | 2.27 | 0.30 | 1.55 | 5/8 | 125 | – |

† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

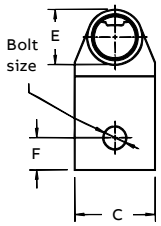
# Compression connectors for copper conductor

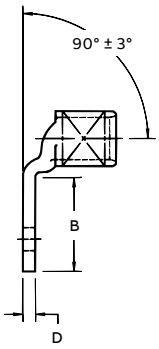
## One-hole lugs – 90° Standard barrel 600 V to 35 kV

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – 90° Standard barrel 600 V to 35 kV**

**Diagrams**




| Cat. No. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|
| 54104UB | #8 | 23 Navy | #10 | 0.50 | 0.39 | 0.08 | 0.25 | 7/32 | 21 | Red |
| 54130UB | | #8 Weld | 1/4 | 0.61 | 0.45 | 0.07 | 0.25 | 1/4 | 21 | |
| 54131UB | | 37/24 = 14.9 kcmil | 5/16 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 54132UB | | | 3/8 | 0.64 | 0.56 | 0.05 | 0.25 | 9/32 | 21 | |
| 54134UB | #6 | 30 Navy | #10 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | Blue |
| 54105UB | | #6 Weld | 1/4 | 0.53 | 0.44 | 0.07 | 0.31 | 7/32 | 24 | |
| 54135UB | | 61/24 = 24.6 kcmil | 5/16 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 54136UB | | 133/0.014 | 3/8 | 0.67 | 0.60 | 0.07 | 0.31 | 5/16 | 24 | |
| 54138UB | #4 | #4 Weld | #10 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | Gray |
| 54106UB | | 40–50 Navy | 1/4 | 0.60 | 0.55 | 0.09 | 0.37 | 1/4 | 29 | |
| 54139UB | | 91/24 = 36.7 kcmil | 5/16 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 54140UB | | 133/0.0177 | 3/8 | 0.66 | 0.61 | 0.07 | 0.37 | 5/16 | 29 | |
| 256-30695-264UB | | 49/0.029 | 1/2 | 1.40 | 1.00 | 0.06 | 0.37 | 1/2 | 29 | |
| 54107UB | #2 | #5–91/24 | 1/4 | 0.65 | 0.59 | 0.11 | 0.41 | 1/4 | 33 | Brown |
| 54142UB | | 60 Navy | 5/16 | 0.88 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54143UB | | 125/24 = 50.4 kcmil | 3/8 | 0.80 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| 54145UB | | #3 Weld | 1/2 | 1.08 | 0.75 | 0.08 | 0.41 | 1/2 | 33 | |
| 54108UB | #1 | 75 Navy, #2 Weld | 1/4 | 0.65 | 0.68 | 0.11 | 0.47 | 1/4 | 37 | Green |
| 54147UB | | 150/24 = 60.5 kcmil | 5/16 | 0.93 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54148UB | | 175/24 = 70.6 kcmil | 3/8 | 0.98 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| 54150UB | | 133/0.0223 | 1/2 | 1.25 | 0.76 | 0.11 | 0.47 | 1/2 | 37 | |
| 54152UB | 1/0 | 100 Navy | 1/4 | 0.65 | 0.75 | 0.13 | 0.52 | 1/4 | 42 | Pink |
| 54153UB | | #1 Weld | 5/16 | 0.88 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54109UB | | 225/24 = 90.8 kcmil | 3/8 | 0.93 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| 54155UB | | 133/0.0254 | 1/2 | 1.25 | 0.75 | 0.13 | 0.52 | 1/2 | 42 | |
| 54157UB | 2/0 | 125 Navy | 1/4 | 0.65 | 0.83 | 0.13 | 0.57 | 1/4 | 45 | Black |
| 54158UB | | 1/0 Weld | 5/16 | 0.88 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54110UB | | 275/24 = 111 kcmil | 3/8 | 0.93 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | |
| 54160UB | | 427/0.0155, 133/0.0282 | 1/2 | 1.25 | 0.83 | 0.13 | 0.57 | 1/2 | 45 | |
| 54162UB | 3/0 | 150 Navy, 2/0 Weld | 1/4 | 0.65 | 0.92 | 0.13 | 0.63 | 1/4 | 50 | Orange |
| 54163UB | | 325/24 = 131 kcmil | 5/16 | 0.88 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54111UB | | 133/0.0316, 259/0.0227 | 3/8 | 0.93 | 0.92 | 0.13 | 0.63 | 3/8 | 50 | |
| 54165UB | | 427/0.0177 | 1/2 | 1.25 | 0.92 | 0.13 | 0.63 | 1/2 | 50 | |
| 54167UB | 4/0 | 200 Navy | 1/4 | 0.65 | 1.03 | 0.14 | 0.70 | 1/4 | 54 | Purple |
| 54168UB | | 3/0 Weld | 5/16 | 0.87 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54112UB | | 450/24 = 182 kcmil | 3/8 | 0.93 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| 54170UB | | 703/0.0154 | 1/2 | 1.25 | 1.03 | 0.14 | 0.70 | 1/2 | 54 | |
| 58161UB | – | 4/0 Weld | 1/4 | 0.78 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | Yellow |
| 58162UB | | 550/24 = 222 kcmil | 5/16 | 0.88 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58163UB | | 133/0.0399 | 3/8 | 0.93 | 1.25 | 0.15 | 0.79 | 3/8 | 62 | |
| 58165UB | | 259/0.0286 | 1/2 | 1.25 | 1.25 | 0.15 | 0.79 | 1/2 | 62 | |
| 58166UB | | 637/0.0183 | 5/8 | 1.58 | 1.25 | 0.15 | 0.79 | 5/8 | 62 | |

† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

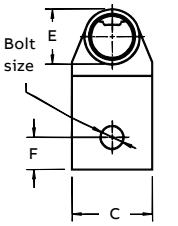
## One-hole lugs – 90° Standard barrel 600 V to 35 kV (continued)

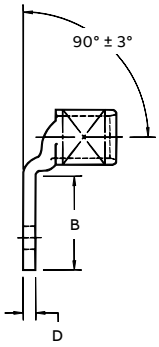
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – 90° Standard barrel 600 V to 35 kV**

| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|
| 54172UB | 250 | 250 Navy | 1/4 | 0.65 | 1.13 | 0.14 | 0.77 | 1/4 | 62 | Yellow |
| 54173UB | | | 5/16 | 0.88 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54174UB | | | 3/8 | 0.93 | 1.13 | 0.14 | 0.77 | 3/8 | 62 | |
| 54113UB | | | 1/2 | 1.25 | 1.13 | 0.14 | 0.77 | 1/2 | 62 | |
| 58168UB | – | 250 Weld, 650/24 = 262 kcmil, 259/0.0311, 703/0.0189 | 1/2 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | White |
| 54178UB | 300 | 300 Navy | 5/16 | 0.88 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54179UB | | | 3/8 | 0.93 | 1.25 | 0.15 | 0.85 | 3/8 | 66 | |
| 54114UB | | | **1/2** | 1.25 | 1.25 | 0.15 | 0.85 | **1/2** | 66 | |
| 54181UB | | | 5/8 | 1.58 | 1.25 | 0.15 | 0.85 | 5/8 | 66 | |
| 58171UB | – | 300 Weld, 259/.034, 427/0.0265, 889/0.0183 775/24 = 313 kcmil | 1/2 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | Red |
| 256-30695-112UB | 350 | 350 Navy | 3/8 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54115UB | | | 1/2 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | |
| 54183UB | | | 5/8 | 1.58 | 1.36 | 0.18 | 0.93 | 5/8 | 71 | |
| 58174UB | – | 350 Weld, 259/0.0368, 427/0.0285, 703/0.0224, 889/0.0201 | 1/2 | 1.25 | 1.61 | 0.22 | 1.09 | 1/2 | 76 | Blue |
| 54116UB | 400 | 400 Navy | 1/2 | 1.25 | 1.41 | 0.17 | 0.96 | 1/2 | 76 | |
| 54185UB | | | 5/8 | 1.58 | 1.41 | 0.17 | 0.96 | 5/8 | 76 | |
| 256-30695-1403UB | – | 400 Weld, 925/24 = 373 kcmil 259/0.0393, 427/0.0306 | 3/8 | 1.31 | 1.61 | 0.22 | 1.04 | 5/8 | 80 | – |
| 58177UB | | | 1/2 | 1.25 | 1.61 | 0.22 | 1.04 | 1/2 | 80 | |
| 54118UB | 500 | 500 Navy | 1/2 | 1.25 | 1.61 | 0.22 | 1.10 | 1/2 | 87 | Brown |
| 54187UB | | | 5/8 | 1.58 | 1.61 | 0.22 | 1.10 | 5/8 | 87 | |
| 58180UB | – | 1100/24 = 444 kcmil, 450, 1127 450, 4522 | 5/8 | 1.58 | 1.75 | 0.24 | 1.20 | 5/8 | 94 | Green |
| 54120UB | 600 | – | 5/8 | 1.58 | 1.75 | 0.24 | 1.20 | 5/8 | 94 | |
| 54122UB | 700 | – | 5/8 | 1.58 | 1.84 | 0.23 | 1.26 | 5/8 | 99 | Pink |
| 256-30695-840UB | – | 1325/24 = 535 kcmil 500 Flex, 427/0.0342, 259, 1125, 5054 | 1/2 | 1.69 | 1.81 | 0.28 | 1.25 | 1 3/16 | 99 | |
| 58182UB | | | 5/8 | 1.58 | 1.81 | 0.28 | 1.25 | 5/8 | 99 | |
| 54123UB | 750 | 600 Flex 427 | 5/8 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | Black |
| 58184UB | – | 1600/24 = 646 kcmil | 5/8 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| 54124UB | 800 | 800 Navy | 5/8 | 1.58 | 2.01 | 0.27 | 1.38 | 5/8 | 107 | Orange |
| 54126UB | 900 | 1925/24 = 777 kcmil, 900 Navy | 5/8 | 1.58 | 2.17 | 0.31 | 1.50 | 5/8 | 115 | Yellow |
| 54128UB | 1000 | 1000 Navy | 5/8 | 1.58 | 2.27 | 0.30 | 1.55 | 5/8 | 125 | – |

**Diagrams**




† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

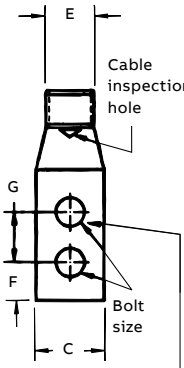
# Compression connectors for copper conductor

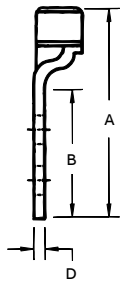
## Two-hole lugs – Standard barrel 600 V to 35 kV

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – Standard barrel 600 V to 35 kV**

| Diagrams | Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | A | B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 54201 | #14–10 | – | 1/4 | 1.86 | 1.19 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 | ERG4002, ERG4005 | "C" Nest |
| | 256-30695-1302 | | | 3/8 | 2.48 | 1.81 | 0.56 | 0.04 | 0.22 | 3/8 | 1 | | |
| | 54204 | #8 | 23 Navy | #10 | 1.88 | 1.18 | 0.42 | 0.08 | 0.26 | 1/4 | 5/8 | 21 | Red |
| | 256-31426-33* | #7 LS | #8 Weld | #10 | 1.88 | 1.18 | 0.41 | 0.06 | 0.26 | 7/32 | 5/8-3/4 | 21 | |
| | 256-31426-33PH | | 37/24 = 14.9 kcmil | #10 | 1.88 | 1.18 | 0.41 | 0.06 | 0.26 | 7/32 | 5/8-3/4 | 21 | |
| | 542040410 | | | 1/4 | 2.01 | 1.31 | 0.42 | 0.08 | 0.26 | 1/4 | 5/8 | 21 | |
| | 542040416 | | | 1/4 | 2.38 | 1.68 | 0.42 | 0.08 | 0.26 | 1/4 | 1 | 21 | |
| | 256-30695-1094 | | | 1/4 | 2.50 | 1.81 | 0.56 | 0.05 | 0.26 | 1/4 | 3/4 | 21 | |
| | 256-30695-251 | | | 1/4 | 2.50 | 1.81 | 0.56 | 0.05 | 0.26 | 3/8 | 1 | 21 | |
| | 256-30695-1070 | #6 | 30 Navy | #12 | 1.81 | 1.19 | 0.44 | 0.11 | 0.30 | 1/4 | 1/2-5/8 | 24 | Blue |
| | 256-30695-1153 | | #6 Weld | #10 | 1.98 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 1/2 | 24 | |
| | 256-30695-1183 | | 61/24 = 24.6 kcmil | #10 | 1.98 | 1.19 | 0.44 | 0.08 | 0.30 | 7/32 | 5/8-3/4 | 24 | |
| | 54205 | | 133/0.014 | 1/4 | 1.98 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | |
| | 256-30695-1095 | | #5 Weld | 1/4 | 2.13 | 1.31 | 0.43 | 0.08 | 0.30 | 1/4 | 3/4 | 24 | |
| | 256-30695-252 | | | 1/4 | 2.38 | 1.63 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| | 256-30695-372 | | | 1/4 | 2.13 | 1.43 | 0.43 | 0.08 | 0.30 | 1/4 | 3/4 | 24 | |
| | 256-30695-913 | | | 1/4 | 2.38 | 1.75 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| | 256-30695-253 | | | 3/8 | 2.58 | 1.81 | 0.55 | 0.08 | 0.30 | 3/8 | 1 | 24 | |
| | 54206 | #4 | 40-50 Navy, #4 Weld | 1/4 | 2.03 | 1.28 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| | 256-30695-1184 | | #5, 91/24 = 36.7 kcmil | 5/16 | 2.31 | 1.63 | 0.52 | 0.10 | 0.37 | 5/16 | 1 | 29 | |
| | 256-30695-255 | | 133/0.0177, 49/0.029 | 3/8 | 2.56 | 1.81 | 0.59 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| | 54207 | #3 | #3 Flex | 1/4 | 2.13 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | Brown |
| | 256-30695-1355 | #2 | 60 Navy | 1/4 | 2.15 | 1.31 | 0.59 | 0.13 | 0.41 | 1/4 | 3/4 | 33 | |
| | 256-30695-1185 | | 125/24 = 50.4 kcmil | 1/4 | 2.38 | 1.53 | 0.59 | 0.11 | 0.41 | 1/4 | 1 | 33 | |
| | 256-30695-257 | | | 3/8 | 2.67 | 1.81 | 0.60 | 0.1 | 0.41 | 3/8 | 1 | 33 | |
| | 256-30695-1049 | | | 1/2 | 3.75 | 2.88 | 0.75 | 0.09 | 0.41 | 5/16 | 1 3/4 | 33 | |
| | 54208 | #1 | 75 Navy, #2 Weld | 1/4 | 2.13 | 1.28 | 0.68 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
| | 256-30695-1233 | | 150/24 = 60.5 kcmil | 5/16 | 2.69 | 1.62 | 0.69 | 0.13 | 0.47 | 1 1/32 | 1 | 37 | |
| | 256-30695-1236 | | 175/24 = 70.6 kcmil, 133/0.0223 | 3/8 | 2.75 | 1.81 | 0.68 | 0.11 | 0.47 | 3/8 | 1 | 37 | |
| | 256-30695-329 | 1/0 | 100 Navy | 1/4 | 2.75 | 1.81 | 0.75 | 0.14 | 0.52 | 3/8 | 3/4 | 42 | Pink |
| | 54255 | | #1 Weld | 5/16 | 2.56 | 1.56 | 0.75 | 0.14 | 0.52 | 3/8 | 7/8 | 42 | |
| | 256-30695-1234 | | 225/24 = 90.8 kcmil | 5/16 | 2.75 | 1.78 | 0.75 | 0.14 | 0.52 | 1/3 | 1 | 42 | |
| | 54209 | | 133/0.0254 | 3/8 | 2.88 | 1.93 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| | 256-30695-1265 | | | 3/8 | 3.50 | 2.57 | 0.75 | 0.14 | 0.52 | 3/8 | 1 3/4 | 42 | |
| | 256-30695-886 | | | 1/2 | 3.78 | 2.83 | 0.75 | 0.13 | 0.52 | 1/2 | 1 3/4 | 42 | |
| | 256-30695-1175 | 2/0 | 125 Navy | 1/4 | 2.45 | 1.44 | 0.83 | 0.14 | 0.57 | 1/4 | 3/4 | 45 | Black |
| | 54261 | | 1/0 Weld | 5/16 | 2.70 | 1.63 | 0.83 | 0.14 | 0.57 | 1/3 | 7/8 | 45 | |
| | 256-30695-832 | | 275/24 = 111 kcmil | 5/16 | 2.88 | 1.81 | 0.81 | 0.14 | 0.57 | 3/8 | 1 | 45 | |
| | 54210 | | 133/0.0282 | 3/8 | 2.93 | 1.93 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| | 54260 | | | 1/2 | 3.83 | 2.81 | 0.83 | 0.14 | 0.57 | 3/8 | 1 3/4 | 45 | |
| | 54266 | 3/0 | 150 Navy, 2/0 Weld | 5/16 | 2.88 | 1.75 | 0.94 | 0.14 | 0.63 | 1/3 | 1 | 50 | Orange |
| | 54211 | | 325/24 = 131 kcmil | 3/8 | 2.94 | 1.81 | 0.94 | 0.14 | 0.63 | 3/8 | 1 | 50 | |
| | 54265 | | 133/0.0316, 259/0.0227, 427/0.0177 | 1/2 | 3.94 | 2.81 | 0.94 | 0.14 | 0.63 | 1/2 | 1 3/4 | 50 | |



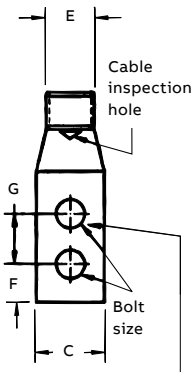

† Contact technical services for specific stranding listings; * Blind end. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

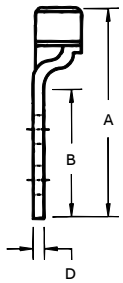
# Compression connectors for copper conductor

## Two-hole lugs – Standard barrel 600 V to 35 kV (continued)

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – Standard barrel 600 V to 35 kV**




| Diagrams | Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 54212 | 4/0 | 200 Navy | 3/8 | 3.18 | 1.93 | 1.03 | 0.14 | 0.70 | 3/8 | 1 | 54 | Purple |
| | 54270 | | 3/0 Weld | 1/2 | 4.25 | 3.00 | 1.03 | 0.14 | 0.70 | 1/2 | 1 3/4 | 54 | |
| | 256-30695-1247 | | 450/24 = 182 kcmil | 1/4 | 3.06 | 1.44 | 1.03 | 0.16 | 0.70 | 3/8 | 5/8 | 54 | |
| | 256-30695-331 | | 703/0.0154 | 1/4 | 3.06 | 1.81 | 1.03 | 0.14 | 0.70 | 3/8 | 3/4 | 54 | |
| | 256-30695-1261 | | | 5/16 | 3.18 | 1.93 | 1.03 | 0.14 | 0.70 | 3/8 | 1 | 54 | |
| | 54213 | 250 | 250 Navy | 3/8 | 3.28 | 1.93 | 1.13 | 0.14 | 0.77 | 3/8 | 1 | 62 | Yellow |
| | 54275 | | | 1/2 | 4.19 | 2.81 | 1.13 | 0.18 | 0.77 | 1/2 | 1 3/4 | 62 | |
| | 256-30695-345 | – | 4/0 Weld | 3/8 | 3.25 | 1.69 | 1.25 | 0.15 | 0.79 | 3/8 | 7/8 | 62 | |
| | 256-30695-835 | | 550/24 = 222 kcmil | 3/8 | 4.25 | 2.80 | 1.25 | 0.15 | 0.79 | 3/8 | 1 | 62 | |
| | 256-30695-452 | | 133/0.0399 | 3/8 | 3.13 | 1.88 | 1.25 | 0.16 | 0.79 | 3/8 | 7/8 | 62 | |
| | 58265 | | 259/0.0286, 637/0.018 | 1/2 | 3.94 | 2.81 | .94 | 0.14 | 0.79 | 1/2 | 1 3/4 | 62 | |
| | 54214 | 300 | 300 Navy | 3/8 | 3.45 | 1.93 | 1.25 | 0.15 | 0.85 | 3/8 | 1 | 66 | White |
| | 54280 | | 262, 650/24, 250 Weld | 1/2 | 4.45 | 3.00 | 1.25 | 0.15 | 0.85 | 1/2 | 1 3/4 | 66 | |
| | 256-30695-332 | 350 | 350 Navy | 1/4 | 3.40 | 1.81 | 1.36 | 0.18 | 0.93 | 3/8 | 3/4 | 71 | Red |
| | 256-30695-1240 | | | 5/16 | 4.18 | 2.63 | 1.36 | 0.18 | 0.93 | 3/8 | 1 3/4 | 71 | |
| | 54215 | | | 3/8 | 3.51 | 1.93 | 1.36 | 0.18 | 0.93 | 3/8 | 1 | 71 | |
| | 54282 | | | 1/2 | 4.60 | 3.00 | 1.36 | 0.18 | 0.93 | 1/2 | 1 3/4 | 71 | |
| | 54216 | 400 | 400 Navy | 3/8 | 3.93 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 | 76 | Blue |
| | 54283 | | 313, 775/24, 300 Weld | 3/8 | 3.88 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 1/16 | 76 | |
| | 256-30695-439 | – | 400 Weld | 3/8 | 4.35 | 2.25 | 1.61 | 0.22 | 1.04 | 5/8 | 1 | 80 | – |
| | 58277 | | 925/24 = 373 kcmil | 1/2 | 5.06 | 3.00 | 1.61 | 0.22 | 1.04 | 1/2 | 1 3/4 | 80 | |
| | 256-30695-839 | | 259/0.0393, 427/0.0306 | 3/8 | 4.09 | 2.06 | 1.61 | 0.22 | 1.04 | 1/2 | 1 | 80 | |
| | 54218 | 500 | 500 Navy | 3/8 | 3.96 | 1.93 | 1.61 | 0.22 | 1.10 | 3/8 | 1 | 87 | Brown |
| | 54286 | | | 1/2 | 5.07 | 3.00 | 1.61 | 0.22 | 1.10 | 1/2 | 1 3/4 | 87 | |
| | 256-30695-188 | | | 1/2 | 4.06 | 2.31 | 1.63 | 0.22 | 1.10 | 1/2 | 1 1/4 | 87 | |
| | 54220 | 600 | 450 Flex I, K | 3/8 | 4.13 | 1.93 | 1.75 | 0.24 | 1.20 | 3/8 | 1 | 94 | Green |
| | 54289 | | 1100/24 = 444 kcmil | 1/2 | 5.23 | 3.00 | 1.75 | 0.24 | 1.20 | 1/2 | 1 3/4 | 94 | |
| | 256-30695-1406 | 700 | – | 3/8 | 4.05 | 2.11 | 1.78 | 0.24 | 1.25 | 1/2 | 1 | 99 | Pink |
| | 256-30695-842 | | | 3/8 | 4.30 | 2.06 | 1.80 | 0.28 | 1.25 | 1/2 | 1 | 99 | |
| | 256-30695-898 | | | 3/8 | 4.30 | 2.06 | 1.80 | 0.28 | 1.25 | 1/2 | 1 | 99 | |
| | 54291 | | | 1/2 | 5.18 | 3.00 | 1.84 | 0.23 | 1.25 | 1/2 | 1 3/4 | 99 | |
| | 58281 | – | 500 Flex, 535, 1325/24 | 1/2 | 5.23 | 3.00 | 1.80 | 0.28 | 1.25 | 1/2 | 1 3/4 | 99 | |
| | 256-30695-237 | 750 | 600, 427 Str. | 3/8 | 5.10 | 2.80 | 1.94 | 0.27 | 1.33 | 3/8 | 1 | 106 | Black |
| | 54223 | | | 1/2 | 5.32 | 3.00 | 1.94 | 0.27 | 1.33 | 1/2 | 1 3/4 | 106 | |
| | 256-30695-1376 | 800 | 800 Navy | 3/8 | 4.78 | 2.28 | 2.01 | 0.27 | 1.38 | 7/16 | 1 1/8 | 107 | Orange |
| | 54224 | | | 1/2 | 5.50 | 3.00 | 2.01 | 0.27 | 1.38 | 1/2 | 1 3/4 | 107 | |
| | 256-30695-694 | 900 | 1925/24 = 777 kcmil | 3/8 | 4.65 | 2.06 | 2.18 | 0.31 | 1.50 | 1/2 | 1 | 115 | Yellow |
| | 54226 | | | 1/2 | 5.59 | 3.00 | 2.18 | 0.31 | 1.50 | 1/2 | 1 3/4 | 115 | |
| | 256-30695-846 | | | 3/8 | 4.60 | 2.06 | 2.12 | 0.31 | 1.50 | 1/2 | 1 | 115 | |
| | 256-30695-844 | | | 5/8 | 5.00 | 2.63 | 2.18 | 0.31 | 1.50 | 9/16 | 1 1/2 | 115 | |
| | 54228 | 1000 | 1000 Navy | 1/2 | 5.45 | 3.00 | 2.27 | 0.30 | 1.55 | 1/2 | 1 3/4 | 125 | – |

† Contact technical services for specific stranding listings.

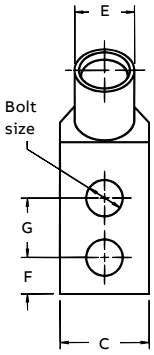
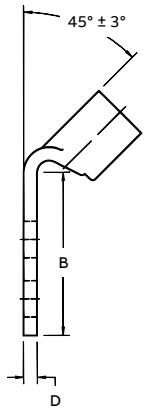
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-hole lugs – 45° Standard barrel 600 V to 35 kV

**Two-hole lugs – 45° Standard barrel 600 V to 35 kV**

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

| | | Wire size | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | Dimensions (in) | | | | | | | |
| | Cat. no. | Code (AWG or kcmil) | Flex class G, H, i, k, m† | Bolt size (in.) | B | C | D | E | F | G | Die code | Die color |
| **Diagrams** | 56-31426-9 | #14–10 | – | #10 | 1.22 | 0.37 | 0.05 | 2.00 | 1/4 | 5/8 | – | – |
|  | 54204UF | #8<br>#7 LS | 23 Navy<br>#8 Weld<br>37/24 = 14.9 kcmil | #10 | 1.18 | 0.42 | 0.08 | 0.26 | 1/4 | 5/8 | 21 | Red |
| | 256-30695-1183UF | #6 | 30 Navy, #6 Weld<br>61/24 = 24.6 kcmil<br>133/0.014, #5 Weld | #10 | 1.19 | 0.44 | 0.08 | 0.30 | 7/32 | 5/8–3/4 | 24 | Blue |
| | 54205UF | | | 1/4 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | |
| | 54205UF0416 | | | 1/4 | 1.56 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| | 54206UF | #4 | 40-50 Navy, #4 Weld<br>#5, 91/24 = 36.7 kcmil<br>133/0.0177, 49/.029 | 1/4 | 1.28 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| | 54207UF | #3 | 60 Navy, #3 Flex<br>125/24 = 50.4 kcmil | 1/4 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | Brown |
| | 256-30695-257UF | #2 | | 3/8 | 1.81 | 0.60 | 0.11 | 0.41 | 3/8 | 1 | 33 | |
| | 54208UF | #1 | 75 Navy, #2 Weld<br>150/24 = 60.5 kcmil<br>175/24 = 70.6 kcmil,<br>133/0.0223 | 1/4 | 1.28 | 0.68 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
|  | 54209UF | 1/0 | 100 Navy<br>#1 Weld<br>225/24 = 90.8 kcmil<br>133/0.0254 | 3/8 | 1.93 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | Pink |
| | 54209UF0412 | | | 1/4 | 1.55 | 0.75 | 0.13 | 0.52 | 1/4 | 3/4 | 42 | |
| | 54261UF | 2/0 | 125 Navy, 1/0 Weld<br>275/24 = 111 kcmil<br>133/0.0282 | 5/16 | 1.63 | 0.83 | 0.14 | 0.57 | 1/3 | 7/8 | 45 | Black |
| | 54210UF | | | 3/8 | 1.93 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| | 54260UF | | | 1/2 | 2.81 | 0.83 | 0.14 | 0.57 | 3/8 | 1 3/4 | 45 | |
| | 54266UF | 3/0 | 150 Navy, 2/0 Weld<br>325/24 = 131 kcmil<br>133/0.0316,<br>259/0.0227,<br>427/0.0177 | 5/16 | 1.75 | 0.94 | 0.14 | 0.63 | 1/2 | 1 | 50 | Orange |
| | 54211UF | | | 3/8 | 1.81 | 0.94 | 0.14 | 0.63 | 3/8 | 1 | 50 | |
| | 54265UF | | | 1/2 | 2.81 | 0.94 | 0.14 | 0.63 | 1/2 | 1 3/4 | 50 | |
| | 54212UF | 4/0 | 200 Navy<br>3/0 Weld<br>450/24 = 182 kcmil<br>703/0.0154 | 3/8 | 1.93 | 1.03 | 0.14 | 0.70 | 3/8 | 1 | 54 | Purple |
| | 54270UF | | | 1/2 | 3.00 | 1.03 | 0.14 | 0.70 | 1/2 | 1 3/4 | 54 | |

† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

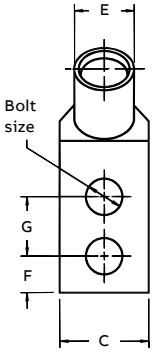
# Compression connectors for copper conductor

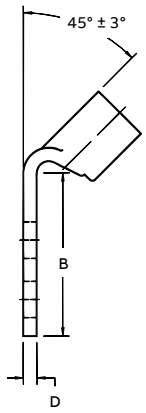
## Two-hole lugs – 45° Standard barrel 600 V to 35 kV (continued)

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – 45° Standard barrel 600 V to 35 kV**

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54213UF | 250 | 250 Navy | 3/8 | 1.93 | 1.13 | 0.14 | 0.77 | 3/8 | 1 | 62 | Yellow |
| 54275UF | | | 1/2 | 2.81 | 1.13 | 0.18 | 0.77 | 1/2 | 1 3/4 | 62 | |
| 256-30695-399UF | – | 4/0 Weld | 3/8 | 2.80 | 1.25 | 0.15 | 0.79 | 3/8 | 1 | 62 | |
| 58265UF | | 550/24 = 222 kcmil 133/0.0399, 259/0.0286 637/0.018 | 1/2 | 2.81 | 0.94 | 0.14 | 0.79 | 1/2 | 1 3/4 | 62 | |
| 54214UF | 300 | 262, 350/24, 250 Weld | 3/8 | 1.93 | 1.25 | 0.15 | 0.85 | 3/8 | 1 | 66 | White |
| 54280UF | | 300 Navy | 1/2 | 3.00 | 1.25 | 0.15 | 0.85 | 1/2 | 1 3/4 | 66 | |
| 54215UF | 350 | 350 Navy | 3/8 | 1.93 | 1.36 | 0.18 | 0.93 | 3/8 | 1 | 71 | Red |
| 54282UF | | | 1/2 | 3.00 | 1.36 | 0.18 | 0.93 | 1/2 | 1 3/4 | 71 | |
| 54216UF | 400 | 400 Navy, 313 775/24, 300 Weld | 3/8 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 | 76 | Blue |
| 54283UF | | | 3/8 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 1/16 | 76 | |
| 58277UF | – | 400 Weld 925/24 = 373 kcmil 259/0.0393, 427/0.0306 | 1/2 | 3.00 | 1.61 | 0.22 | 1.04 | 1/2 | 1 3/4 | 80 | – |
| 54218UF | 500 | 500 Navy | 3/8 | 1.93 | 1.61 | 0.22 | 1.10 | 3/8 | 1 | 87 | Brown |
| 54286UF | | | 1/2 | 3.00 | 1.61 | 0.22 | 1.10 | 1/2 | 1 3/4 | 87 | |
| 54220UF | 600 | 450 Flex I, K 1100/24 = 444 kcmil | 3/8 | 1.93 | 1.75 | 0.24 | 1.20 | 3/8 | 1 | 94 | Green |
| 54289UF | | | 1/2 | 3.00 | 1.75 | 0.24 | 1.20 | 1/2 | 1 3/4 | 94 | |
| 54291UF | 700 | – | 1/2 | 3.00 | 1.84 | 0.23 | 1.25 | 1/2 | 1 3/4 | 99 | Pink |
| 58281UF | – | 500 Flex | 1/2 | 3.00 | 1.8 | 0.28 | 1.25 | 1/2 | 1 3/4 | 99 | |
| 54223UF0616 | 750 | 1325/24 535 600, 427 Str. | 3/8 | 2.80 | 1.94 | 0.27 | 1.33 | 3/8 | 1 | 106 | Black |
| 54223UF | | | 1/2 | 3.00 | 1.94 | 0.27 | 1.33 | 1/2 | 1 3/4 | 106 | |
| 54224UF | 800 | 800 Navy | 1/2 | 3.00 | 2.01 | 0.27 | 1.38 | 1/2 | 1 3/4 | 106 | |
| 54226UF | 900 | 1925/24 = 777 kcmil | 1/2 | 3.00 | 2.18 | 0.31 | 1.50 | 1/2 | 1 3/4 | 115 | Yellow |
| 54228UF | 1000 | 1000 Navy | 1/2 | 3.00 | 2.27 | 0.30 | 1.55 | 1/2 | 1 3/4 | 125 | – |

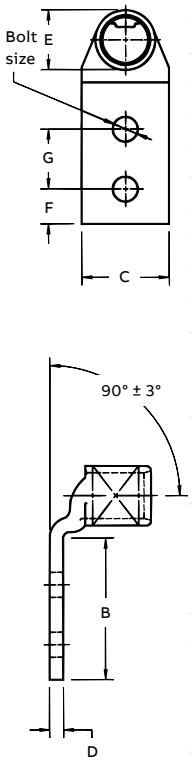
† Contact technical services for specific stranding listings.
Note: angled lugs can be readily available as: 15°, 30°, 45°, 60°, and 90°.
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-hole lugs – 90° Standard barrel 600 V to 35 kV

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – 90° Standard barrel 600 V to 35 kV**




| Diagrams | Cat. no. | Wire size Code (AWG or kcmil) | Wire size Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in) B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | CA256-31426-141 | #14-10 | – | #10 | 1.25 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 | ERG4002, ERG4005 | "C" Nest |
| | 256-31426-6SPH | | | #10 | 1.30 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 – 3/4 | | |
| | 256-31426-6 | | | #10 | 1.30 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 | | |
| | 256-31426-6S | | | #10 | 1.30 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 – 3/4 | | |
| | 256-30695-1409 | #8 #7 LS | 23 Navy, #8 Weld 37/24 = 14.9 kcmil | #10 | 1.19 | 0.41 | 0.06 | 0.26 | 7/32 | 5/8 – 3/4 | 21 | Red |
| | 54204UB | | | #10 | 1.25 | 0.42 | 0.08 | 0.26 | 1/4 | 5/8 | 21 | |
| | 256-31426-33UB* | | | #10 | 1.19 | 0.41 | 0.06 | 0.26 | 7/32 | 5/8 – 3/4 | 21 | |
| | 256-31426-33UBPH | | | #10 | 1.19 | 0.41 | 0.06 | 0.26 | 7/32 | 5/8 – 3/4 | 21 | |
| | 256-30695-1411 | #6 | 30 Navy #6 Weld 133/0.014 #5 Weld | #10 | 1.19 | 0.44 | 0.08 | 0.30 | 7/32 | 5/8 – 3/4 | 24 | Blue |
| | 256-30695-1183B | | | #10 | 1.19 | 0.44 | 0.08 | 0.30 | 7/32 | 5/8 – 3/4 | 24 | |
| | 256-30695-1356 | | | #10 | 1.19 | 0.43 | 0.08 | 0.30 | 7/32 | 5/8 | 24 | |
| | 54205UB | | | 1/4 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | |
| | 256-30695-252UB | | | 1/4 | 1.56 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| | 54206UB | #4 | 40-50 Navy #4 Weld #5 91/24 = 36.7 kcmil 133/0.0177, 49/0.029 | 1/4 | 1.28 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| | 54207UB | #3 #2 | 60 Navy #3 Weld 125/24 = 50.4 kcmil | 1/4 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | Brown |
| | 54208UB | #1 | 75 Navy #2 Weld 150/24 = 60.5 kcmil 175/24 = 70.6 kcmil, 133/0.0223 | 1/4 | 1.28 | 0.68 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
| | 54209UB | 1/0 | 100 Navy, #1 Weld 225/24 = 90.8 kcmil, 133/0.0254 225/24 = 90.8 kcmil, 133/0.0254 | 3/8 | 1.93 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | Pink |
| | 54209UB0412 | | | 1/4 | 1.55 | 0.75 | 0.13 | 0.52 | 1/4 | 3/4 | 42 | |
| | 54261UB | 2/0 | 125 Navy, 1/0 Weld 275/24 = 111 kcmil 133/0.0282 | 5/16 | 1.63 | 0.83 | 0.14 | 0.57 | 1 1/32 | 7/8 | 45 | Black |
| | 54210UB | | | 3/8 | 1.93 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| | 54260UB | | | 1/2 | 2.81 | 0.83 | 0.14 | 0.57 | 3/8 | 1 3/4 | 45 | |
| | 54266UB | 3/0 | 150 Navy, 2/0 Weld 325/24 = 131 kcmil 133/0.0316, 259/0.0227, 427/0.0177 | 5/16 | 1.75 | 0.94 | 0.14 | 0.63 | 1 1/32 | 1 | 50 | Orange |
| | 54211UB | | | 3/8 | 1.81 | 0.94 | 0.14 | 0.63 | 3/8 | 1 | 50 | |
| | 54265UB | | | 1/2 | 2.81 | 0.94 | 0.14 | 0.63 | 3/8 | 1 3/4 | 50 | |
| | 54212UB | 4/0 | 200 Navy, 3/0 Weld 450/24 = 182 kcmil, 703/0.0154 | 3/8 | 1.93 | 1.03 | 0.14 | 0.70 | 3/8 | 1 | 54 | Purple |
| | 54270UB | | | 1/2 | 3.00 | 1.03 | 0.14 | 0.70 | 1/2 | 1 3/4 | 54 | |
| | 54213UB | 250 | 250 Navy | 3/8 | 1.93 | 1.13 | 0.14 | 0.77 | 3/8 | 1 | 62 | Yellow |
| | 54275UB | | | 1/2 | 2.81 | 1.13 | 0.18 | 0.77 | 1/2 | 1 3/4 | 62 | |
| | 256-30695-399UB | – | 4/0 Weld, 550/24 = 222 kcmil 133/0.0399, 259/0.0286, 637/0.018 | 3/8 | 2.80 | 1.25 | 0.15 | 0.79 | 3/8 | 1 | 62 | |
| | 58265UB | | | 1/2 | 2.81 | 0.94 | 0.14 | 0.79 | 1/2 | 1 3/4 | 62 | |

†Contact technical services for specific stranding listings; * Blind end.
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

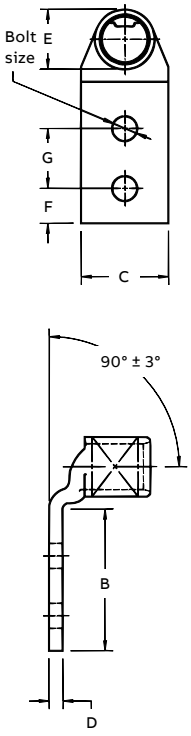
# Compression connectors for copper conductor

## Two-hole lugs – 45° Standard barrel 600 V to 35 kV (continued)

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – 45° Standard barrel 600 V to 35 kV**

| Diagrams | Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 54214UB | 300 | 262, 650/24, 250 Weld | 3/8 | 1.93 | 1.25 | 0.15 | 0.85 | 3/8 | 1 | 66 | White |
| | 54280UB | | 300 Navy | 1/2 | 3.00 | 1.25 | 0.15 | 0.85 | 1/2 | 1 3/4 | 66 | |
| | 54215UB | 350 | 350 Navy | 3/8 | 1.93 | 1.36 | 0.18 | 0.93 | 3/8 | 1 | 71 | Red |
| | 54282UB | | | 1/2 | 3.00 | 1.36 | 0.18 | 0.93 | 1/2 | 1 3/4 | 71 | |
| | 54216UB | 400 | 400 Navy | 3/8 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 | 76 | Blue |
| | 54283UB | | 313, 775/24, 300 Weld | 3/8 | 1.93 | 1.41 | 0.17 | 0.96 | 3/8 | 1 1/16 | 76 | |
| | 58277UB | – | 400 Weld, 925/24 = 373 kcmil 259/0.0393, 427/0.0306 | 1/2 | 3.00 | 1.61 | 0.22 | 1.04 | 1/2 | 1 3/4 | 80 | – |
| | 54218UB | 500 | 500 Navy | 3/8 | 1.93 | 1.61 | 0.22 | 1.10 | 3/8 | 1 | 87 | Brown |
| | 54286UB | | | 1/2 | 3.00 | 1.61 | 0.22 | 1.10 | 1/2 | 1 3/4 | 87 | |
| | 54220UB | 600 | 1100/24 = 444 kcmil | 3/8 | 1.93 | 1.75 | 0.24 | 1.20 | 3/8 | 1 | 94 | Green |
| | 54289UB | | 450 Flex I, K | 1/2 | 3.00 | 1.75 | 0.24 | 1.20 | 1/2 | 1 3/4 | 94 | |
| | 54291UB | 700 | – | 1/2 | 3.00 | 1.84 | 0.23 | 1.25 | 1/2 | 1 3/4 | 99 | Pink |
| | 58281UB | – | 500 Flex, 1325/24 = 535 kcmil | 1/2 | 3.00 | 1.80 | 0.28 | 1.25 | 1/2 | 1 3/4 | 99 | |
| | 54223UB | 750 | 600, 427 Str. | 1/2 | 3.00 | 1.94 | 0.27 | 1.33 | 1/2 | 1 3/4 | 106 | Black |
| | 54224UB | 800 | 800 Navy | 1/2 | 3.00 | 2.01 | 0.27 | 1.38 | 1/2 | 1 3/4 | 106 | |
| | 54226UB | 900 | 1925/24 = 777 kcmil | 1/2 | 3.00 | 2.18 | 0.31 | 1.50 | 1/2 | 1 3/4 | 115 | Yellow |
| | 54228UB | 1000 | 1000 Navy | 1/2 | 3.00 | 2.27 | 0.30 | 1.55 | 1/2 | 1 3/4 | 125 | – |




† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

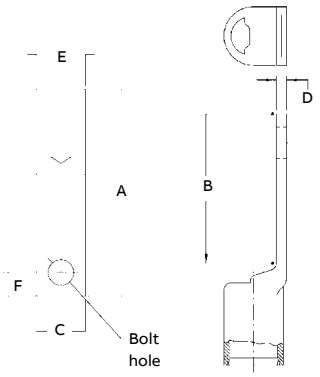
## Narrow-tongue lugs – One- and two-hole, standard barrel, 600 V applications

**Ideal for confined-space terminations**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

### Narrow-tongue lugs – One-hole standard barrel, 600 V applications

| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | H | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 54138NT | #4 | 91/24 | #10 | 1.31 | 0.56 | 0.37 | 0.10 | 0.37 | 0.25 | – | 29 | Gray |
| 54107NT | #2–3 | 125/24 | ¼ | 1.50 | 0.65 | 0.41 | 0.07 | 0.41 | 0.25 | – | 33 | Brown |
| 54108NT | #1 | 150,175/24 | ¼ | 1.50 | 0.65 | 0.47 | 0.11 | 0.47 | 0.25 | – | 37 | Green |
| 54152NT | 1/0 | 225/24 | ¼ | 1.60 | 0.65 | 0.52 | 0.13 | 0.52 | 0.25 | – | 42 | Pink |
| 54157NT | 2/0 | 275/24 | ¼ | 1.60 | 0.65 | 0.57 | 0.13 | 0.57 | 0.25 | – | 45 | Black |
| 54162NT | 3/0 | 325/24 | ¼ | 1.68 | 0.65 | 0.63 | 0.13 | 0.63 | 0.25 | – | 50 | Orange |
| 54167NT | 4/0 | 450/24 | ¼ | 1.90 | 0.65 | 0.70 | 0.14 | 0.70 | 0.25 | – | 54 | Purple |
| 54172NT | 250 | – | ¼ | 2.00 | 0.65 | 0.77 | 0.14 | 0.77 | 0.25 | – | 62 | Yellow |
| 54178NT04 | 300 | – | ¼ | 2.33 | 0.88 | 0.85 | 0.15 | 0.85 | 0.25 | – | 66 | White |
| 54115NT | 350 | – | ½ | 2.75 | 1.25 | 0.93 | 0.18 | 0.93 | 0.50 | – | 71 | Red |
| 54115NT06 | 350 | – | ⅜ | 2.50 | 1.00 | 0.93 | 0.18 | 0.93 | 0.38 | – | 71 | |
| 54118NT | 500 | – | ½ | 3.25 | 1.25 | 1.10 | 0.22 | 1.10 | 0.50 | – | 87 | Brown |
| 54123NT08 | 750 | – | ½ | 3.48 | 1.25 | 1.33 | 0.27 | 1.33 | 0.50 | – | 106 | Black |
| 54123NT | 750 | – | ⅝ | 3.80 | 1.58 | 1.33 | 0.27 | 1.33 | 0.63 | – | 106 | |

**Diagrams**

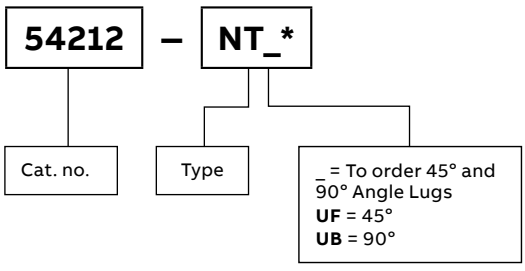



One-hole lug

One-hole and two-hole lug

† Contact technical services for specific stranding listings.

* Special lugs may have other catalog number constructions. Please contact technical services.




**Ordering information**
Other options include silver plating (add SP to catalog number), blind end (add BE to catalog number) and peep holes (add PH to catalog number).

**Catalog no. example:**
54108NTUB is a 90° angled one-hole narrow-tongue lug for #1 AWG.

# Compression connectors for copper conductor

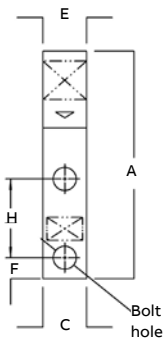
## Narrow-tongue lugs – One- and two-hole, standard barrel, 600 V applications (continued)

**Ideal for confined-space terminations**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

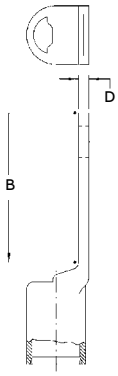
**Narrow-tongue lugs – Two-hole, standard barrel, 600 V applications**

| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | H | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 54206NT0310 | #4 | 91/24 | #10 | 1.88 | 1.13 | 0.37 | 0.10 | 0.37 | 0.25 | 0.63 | 29 | Gray |
| 54207NT | #2-3 | 125/24 | ¼ | 2.04 | 1.19 | 0.41 | 0.11 | 0.41 | 0.25 | 0.63 | 33 | Brown |
| 54207NT0412 | #2-3 | 125/24 | ¼ | 2.16 | 1.31 | 0.41 | 0.11 | 0.41 | 0.25 | 0.75 | 33 | |
| 54207NT0416 | #2-3 | 125/24 | ¼ | 2.41 | 1.56 | 0.41 | 0.11 | 0.41 | 0.25 | 1.00 | 33 | |
| 54208NT | #1 | 150,175/24 | ¼ | 2.04 | 1.19 | 0.47 | 0.11 | 0.47 | 0.25 | 0.63 | 37 | Green |
| 54208NT0516 | #1 | 150,175/24 | 5⁄16 | 2.63 | 1.78 | 0.47 | 0.11 | 0.47 | 0.38 | 1.00 | 37 | |
| 54255NT | 1/0 | 225/24 | 5⁄16 | 2.61 | 1.66 | 0.52 | 0.14 | 0.52 | 0.38 | 0.88 | 42 | Pink |
| 54261NT | 2/0 | 275/24 | 5⁄16 | 2.66 | 1.66 | 0.57 | 0.14 | 0.57 | 0.38 | 0.88 | 45 | Black |
| 54210NT | 2/0 | 275/24 | ⅜ | 2.82 | 1.82 | 0.57 | 0.14 | 0.57 | 0.38 | 1.00 | 45 | |
| 54266NT | 3/0 | 325/24 | 5⁄16 | 2.88 | 1.78 | 0.63 | 0.13 | 0.63 | 0.38 | 1.00 | 50 | Orange |
| 54211NT | 3/0 | 325/24 | ⅜ | 2.92 | 1.82 | 0.63 | 0.13 | 0.63 | 0.38 | 1.00 | 50 | |
| 54212NT | 4/0 | 450/24 | ⅜ | 3.07 | 1.82 | 0.70 | 0.14 | 0.70 | 0.38 | 1.00 | 54 | Purple |
| 54213NT | 250 | – | ⅜ | 3.17 | 1.82 | 0.77 | 0.14 | 0.77 | 0.38 | 1.00 | 62 | Yellow |
| 54275NT | 250 | – | ⅜ | 4.16 | 2.81 | 0.77 | 0.14 | 0.77 | 0.50 | 1.75 | 62 | |
| 54282NT | 350 | – | ½ | 4.36 | 2.81 | 0.93 | 0.18 | 0.93 | 0.50 | 1.75 | 71H | Red |
| 54218NT | 500 | – | ⅜ | 4.57 | 2.57 | 1.10 | 0.22 | 1.10 | 0.38 | 1.75 | 87 | Brown |
| 54286NT | 500 | – | ½ | 4.81 | 2.81 | 1.10 | 0.22 | 1.10 | 0.50 | 1.75 | 87 | |
| 54878BENTPH | 600 | – | ½ | 5.83 | 3.00 | 1.20 | 0.24 | 1.20 | 0.50 | 1.75 | 94 | Green |
| 54223NT0628 | 750 | – | ⅜ | 4.79 | 2.57 | 1.33 | 0.27 | 1.33 | 0.38 | 1.75 | 106H | Black |
| 54223NT0616 | 750 | – | ⅜ | 5.00 | 2.02 | 1.66 | 0.27 | 1.33 | 0.38 | 1.00 | 106 | |
| 54223NT | 750 | – | ½ | 5.04 | 2.81 | 1.33 | 0.27 | 1.33 | 0.50 | 1.75 | 106H | |
| 58884BENTPH | – | 1600/24 | ½ | 6.16 | 3.00 | 1.33 | 0.24 | 1.20 | 0.50 | 1.75 | 106H | |
| 58825NT | 900 | 1925/24 = 777 kcmil | ⅜ | 5.00 | 2.13 | 1.66 | 0.31 | 1.50 | 0.50 | 1.00 | 115 | Yellow |
| 58825NT0828 | 900 | 1925/24 = 777 kcmil | ½ | 5.75 | 2.88 | 1.66 | 0.31 | 1.50 | 0.50 | 1.75 | 115 | |

**Diagrams**



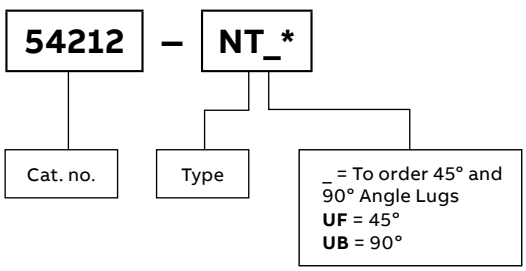

Two-hole lug




One-hole and two-hole lug

† Contact technical services for specific stranding listings.
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

* Special lugs may have other catalog number constructions. Please contact technical services.




**Ordering information**
Other options include silver plating (add SP to catalog number), blind end (add BE to catalog number) and peep holes (add PH to catalog number).

**Catalog no. example:**
54108NTUB is a 90° angled one-hole narrow-tongue lug for #1 AWG.

# Compression connectors for copper conductor

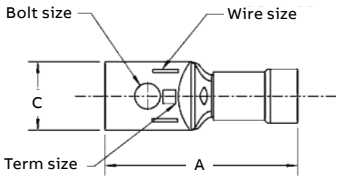
## Insulated lugs

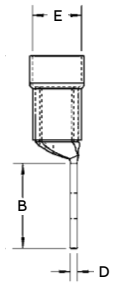
**Reduce your installation time and labor costs**
Now you can have all of the benefits of Thomas & Betts' industry-leading Blackburn® lugs featuring the Color-Keyed® system – without the time-consuming job of insulating them after installation. These lugs come fitted with a translucent nylon sleeve that provides excellent dielectric strength, while still enabling easy viewing of the color-coding on the barrel. In addition to the standard catalog numbers listed here for one- and two-hole lugs, a variety of custom options makes this the broadest offering of insulated lugs available on the market.

- Translucent nylon insulator provides easy viewing of die code/color
- Use with #8 AWG to 250 kcmil copper conductors
- Available in one- and two-hole configurations with standard-length barrel
- Variety of options available – finish, tongue width and angle, bolt hole size/spacing and more
- Easy to install with standard Blackburn compression tools TBM6S, 25000, 13642M or 13400 with adapter

**Insulated lugs**

| Diagrams | Cat. no. | Wire size (AWG or kcmil) | Bolt size (in.) | Dimensions (in) A | B | C | D | E | Hole spacing | Die for TBM6s or 25000 tool | Die for 13642M tool |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | **One-hole standard-barrel nylon-insulated lugs** | | | | | | | | | | |
| | 54104I | #8 | #10 | 1.49 | 0.50 | 0.39 | 0.08 | 0.35 | – | 11821-CK | 21707M-CK |
| | 54105I | #6 | ¼ | 1.58 | 0.53 | 0.44 | 0.07 | 0.45 | – | 11822-CK | 21708M-CK |
| | 54106I | #4 | ¼ | 1.76 | 0.60 | 0.55 | 0.09 | 0.53 | – | 11823-CK | 21709M-CK |
| | 54108I | #1 | ¼ | 2.06 | 0.65 | 0.68 | 0.11 | 0.60 | – | 11824-CK | 21710M-CK |
| | 54109I | 1/0 | ⅜ | 2.36 | 0.93 | 0.75 | 0.13 | 0.64 | – | 11825-CK | 21711M-CK |
| | 54110I | 2/0 | ⅜ | 2.43 | 0.93 | 0.83 | 0.13 | 0.69 | – | 11826-CK | 21712M-CK |
| | 54111I | 3/0 | ⅜ | 2.54 | 0.93 | 0.92 | 0.13 | 0.77 | – | 11827-CK | 21713M-CK |
| | 54112I | 4/0 | ⅜ | 2.75 | 0.93 | 1.03 | 0.14 | 0.80 | – | 11828-CK | 21714M-CK |
| | 54113I | 250 | ½ | 3.19 | 1.25 | 1.13 | 0.14 | 0.88 | – | 11829-CK | 21715M-CK |
| | **Two-hole standard-barrel nylon-insulated lugs** | | | | | | | | | | |
| | 54204I | #8 | #10 | 2.21 | 1.18 | 0.42 | 0.08 | 0.35 | 0.625 | 11821-CK | 21707M-CK |
| | 54205I | #6 | ¼ | 2.32 | 1.28 | 0.44 | 0.08 | 0.45 | 0.625 | 11822-CK | 21708M-CK |
| | 54206I | #4 | ¼ | 2.40 | 1.28 | 0.52 | 0.10 | 0.53 | 0.625 | 11823-CK | 21709M-CK |
| | 54208I | #1 | ¼ | 2.69 | 1.28 | 0.68 | 0.11 | 0.60 | 0.625 | 11824-CK | 21710M-CK |
| | 54209I | 1/0 | ⅜ | 3.36 | 1.93 | 0.75 | 0.13 | 0.64 | 1.000 | 11825-CK | 21711M-CK |
| | 54210I | 2/0 | ⅜ | 3.43 | 1.93 | 0.83 | 0.13 | 0.69 | 1.000 | 11826-CK | 21712M-CK |
| | 54211I | 3/0 | ⅜ | 3.45 | 1.81 | 0.94 | 0.14 | 0.77 | 1.000 | 11827-CK | 21713M-CK |
| | 54212I | 4/0 | ⅜ | 3.75 | 1.93 | 1.03 | 0.14 | 0.80 | 1.000 | 11828-CK | 21714M-CK |
| | 54213I | 250 | ½ | 3.87 | 1.93 | 1.13 | 0.14 | 0.88 | 1.000 | 11829-CK | 21715M-CK |




**Specifications**

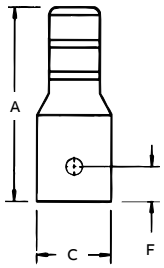
- Material – Lugs: seamless copper tubing with electrotin plate finish
- Material – Insulators: injection-molded nylon
- Temperature rating: 105 °C max.
- Voltage rating: 600 V max. (1,000 V max. in signs and fixtures)
- Listings: UL® listed, CSA certified

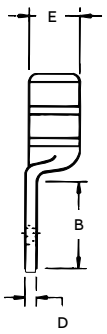
# Compression connectors for copper conductor

## One-hole lugs – Long barrel 600 V to 35 kV

**One-hole lugs – Long barrel 600 V to 35 kV**

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate




| | | Wire size | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Code | Flex class | Bolt size | Dimensions (in) | | | | | | Die | Die |
| | Cat. no. | (AWG or kcmil) | G, H, I, K, M† | (in.) | A | B | C | D | E | F | code | color |
| **Diagrams** | 54901BE | #14–10 | – | 1/4 | 1.23 | 0.56 | 0.50 | 0.05 | 0.20 | 1/4 | ERG4002, ERG4005 | "C" nest |
| | 54929BE* | #8 | 23 Navy, #8 Flex 37/24 = 14.9 kcmil | #10 | 1.65 | 0.65 | 0.42 | 0.08 | 0.26 | 1/4 | 21 | Red |
| | 54930BE* | | | 1/4 | 1.65 | 0.65 | 0.42 | 0.08 | 0.26 | 1/4 | 21 | |
| | 54904BE* | #6 | #6 Flex, 30 Navy, #5 Weld | #10 | 1.65 | 0.65 | 0.44 | 0.08 | 0.30 | 1/4 | 24 | Blue |
| | 54905BE* | | | 1/4 | 1.65 | 0.65 | 0.44 | 0.08 | 0.30 | 1/4 | 24 | |
| | 54908BE* | #4 | 40–30 Navy, #4 Weld #5 91/24 = 36.7 kcmil | #10 | 1.70 | 0.65 | 0.52 | 0.10 | 0.37 | 1/4 | 29 | Gray |
| | 54906BE* | | | 1/4 | 1.70 | 0.65 | 0.52 | 0.10 | 0.37 | 1/4 | 29 | |
| | 54933BE* | #2–3 | 125/24 = 50.4 kcmil 60 Navy, #3 Weld | #10 | 1.88 | 0.65 | 0.59 | 0.11 | 0.41 | 1/4 | 33 | Brown |
| | 54942BE* | | | 5/16 | 2.03 | 0.88 | 0.59 | 0.11 | 0.41 | 3/8 | 33 | |
| | 54945BE | #1 | 75 Navy, #2 Weld 150/24 = 60.5 kcmil | #10 | 1.95 | 0.65 | 0.68 | 0.11 | 0.47 | 1/4 | 37 | Green |
| | 54947BE | | | 5/16 | 2.18 | 0.88 | 0.68 | 0.11 | 0.47 | 3/8 | 37 | |
| | 54946BE | 1/0 | 100 Navy #1 Weld 225/24 = 90.8 kcmil | #10 | 1.95 | 0.65 | 0.75 | 0.13 | 0.52 | 1/4 | 42 | Pink |
| | 54949BE | | | 5/16 | 2.18 | 0.88 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| | 54909BE | | | 3/8 | 2.23 | 0.93 | 0.75 | 0.13 | 0.52 | 3/8 | 42 | |
| | 54950BE | | | 1/2 | 2.55 | 1.25 | 0.75 | 0.13 | 0.52 | 1/2 | 42 | |
| | 54910BE | 2/0 | 125 Navy, 1/0 Weld 275/24 = 111 kcmil | 3/8 | 2.28 | 0.93 | 0.83 | 0.13 | 0.57 | 3/8 | 45 | Black |
| | 54951BE | | | 1/2 | 2.60 | 1.25 | 0.83 | 0.13 | 0.57 | 1/2 | 45 | |
| | 54965BE | 3/0 | 325/24 = 131 kcmil, 150 Navy, 2/0 Weld | 1/2 | 2.70 | 1.25 | 0.92 | 0.13 | 0.63 | 1/2 | 50 | Orange |
| | 256-30695-1252 | 4/0 | 200 Navy 450/24 = 182 kcmil 3/0 Weld | 1/4 | 2.35 | 0.65 | 1.03 | 0.14 | 0.70 | 1/4 | 54 | Purple |
| | 256-30695-1253 | | | 3/8 | 2.95 | 1.25 | 1.03 | 0.14 | 0.70 | 3/8 | 54 | |
| | 54970BE | | | 1/2 | 2.95 | 1.25 | 1.03 | 0.14 | 0.70 | 1/2 | 54 | |
| | 54913BE | 250 | 550/24 = 222 kcmil, 250 Navy, 4/0 Weld | 1/2 | 3.15 | 1.25 | 1.13 | 0.14 | 0.77 | 1/2 | 62 | Yellow |
| | 54914BE | 300 | 300 Navy, 250 Weld, 262, 650/24 | 1/2 | 3.50 | 1.25 | 1.25 | 0.15 | 0.85 | 1/2 | 66 | White |
| | 54915BE | 350 | – | 1/2 | 3.68 | 1.25 | 1.36 | 0.18 | 0.93 | 1/2 | 71 | Red |
| | 54916BE | 400 | 400 Navy, 300 Flex 775/24 = 313 kcmil, 350, 254 Str. | 1/2 | 3.75 | 1.25 | 1.41 | 0.17 | 0.96 | 1/2 | 76 | Blue |
| | 54917BE | | | 5/8 | 4.03 | 1.58 | 1.41 | 0.17 | 0.96 | 5/8 | 76 | |
| | 54918BE | 500 | 925/24 = 373 kcmil 400 Weld, 350, 3458 Str. | 1/2 | 4.25 | 1.25 | 1.61 | 0.22 | 1.10 | 1/2 | 87 | Brown |
| | 54919BE | | | 5/8 | 4.57 | 1.58 | 1.61 | 0.22 | 1.10 | 5/8 | 87 | |
| | 54921BE | 600 | 450 I, K 1100/24 = 444 kcmil | 1/2 | 4.10 | 1.25 | 1.75 | 0.24 | 1.20 | 1/2 | 94 | Green |
| | 54920BE | | | 5/8 | 4.39 | 1.58 | 1.75 | 0.24 | 1.20 | 5/8 | 94 | |
| | 54979BE | – | 1325/24 = 535 kcmil | 1/2 | 4.40 | 1.25 | 1.80 | 0.24 | 1.25 | 1/2 | 99 | Pink |
| | 54922BE | 750 | 1325/24 = 535 kcmil 500 Weld | 1/2 | 4.40 | 1.25 | 1.94 | 0.27 | 1.33 | 1/2 | 106 | Black |
| | 54923BE | | | 5/8 | 4.72 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| | 58984BE | – | 1600/24 = 646 kcmil | 5/8 | 4.73 | 1.58 | 1.94 | 0.27 | 1.33 | 5/8 | 106 | |
| | 58926BE | 900 | 1925/24 = 777 kcmil | 5/8 | 5.23 | 1.58 | 2.17 | 0.31 | 1.50 | 5/8 | 115 | Yellow |
| | 54928BE | 1000 | – | 5/8 | 5.24 | 1.58 | 2.27 | 0.30 | 1.55 | 5/8 | 125 | – |
| | 256-30695-918 | | | 7/8 | 5.42 | 1.82 | 2.37 | 0.30 | 1.55 | 7/8 | 125 | |

† Contact technical services for specific stranding listings. * UL® listed for direct-burial applications. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

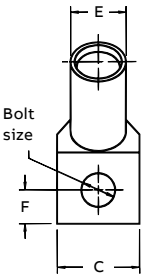
# Compression connectors for copper conductor

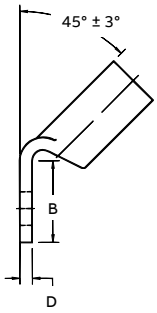
## One-hole lugs – 45° Long barrel 600 V to 35 kV

**One-hole lugs – 45° Long barrel 600 V to 35 kV**

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Diagrams**




| Cat. No. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|
| 54929BEUF | #8 | 23 Navy, #8 Flex 37/24 = 14.9 kcmil | #10 | 0.65 | 0.42 | 0.08 | 0.26 | ¼ | 21 | Red |
| 54930BEUF | | | ¼ | 0.65 | 0.42 | 0.08 | 0.26 | ¼ | 21 | |
| 54904BEUF | #6 | 61/24 = 24.6 kcmil #6 Flex, 30 Navy | #10 | 0.65 | 0.44 | 0.08 | 0.30 | ¼ | 24 | Blue |
| 54905BEUF | | | ¼ | 0.65 | 0.44 | 0.08 | 0.30 | ¼ | 24 | |
| 54908BEUF | #4 | 40–50 Navy, #4 Weld #5, 91/24 = 36.7 kcmil | #10 | 0.65 | 0.52 | 0.10 | 0.37 | ¼ | 29 | Gray |
| 54906BEUF | | | ¼ | 0.65 | 0.52 | 0.10 | 0.37 | ¼ | 29 | |
| 54933BEUF | #2–3 | 125/24 = 50.4 kcmil 60 Navy, #3 Weld | #10 | 0.65 | 0.59 | 0.11 | 0.41 | ¼ | 33 | Brown |
| 54942BEUF | | | 5/16 | 0.88 | 0.59 | 0.11 | 0.41 | ⅜ | 33 | |
| 54945BEUF | #1 | 75 Navy, #2 Weld 150/24 = 60.5 kcmil | #10 | 0.65 | 0.68 | 0.11 | 0.47 | ¼ | 37 | Green |
| 54947BEUF | | | 5/16 | 0.88 | 0.68 | 0.11 | 0.47 | ⅜ | 37 | |
| 54946BEUF | 1/0 | 100 Navy 225/24 = 90.8 kcmil #1 Weld | #10 | 0.65 | 0.75 | 0.13 | 0.52 | ¼ | 42 | Pink |
| 54949BEUF | | | 5/16 | 0.88 | 0.75 | 0.13 | 0.52 | ⅜ | 42 | |
| 54909BEUF | | | ⅜ | 0.93 | 0.75 | 0.13 | 0.52 | ⅜ | 42 | |
| 54950BEUF | | | ½ | 1.25 | 0.75 | 0.13 | 0.52 | ½ | 42 | |
| 54910BEUF | 2/0 | 125 Navy, 1/0 Weld 275/24 = 111 kcmil | ⅜ | 0.93 | 0.83 | 0.13 | 0.57 | ⅜ | 45 | Black |
| 54951BEUF | | | ½ | 1.25 | 0.83 | 0.13 | 0.57 | ½ | 45 | |
| 54965BEUF | 3/0 | 325/24 = 131 kcmil, 150 Navy, 2/0 Weld | ½ | 1.25 | 0.92 | 0.13 | 0.63 | ½ | 50 | Orange |
| 54970BEUF04 | 4/0 | 200 Navy 450/24 = 182 kcmil 3/0 Weld | ¼ | 1.00 | 1.03 | 0.14 | 0.70 | ¼ | 54 | Purple |
| 54970BEUF06 | | | ⅜ | 1.13 | 1.03 | 0.14 | 0.70 | ⅜ | 54 | |
| 54970BEUF | | | ½ | 1.25 | 1.03 | 0.14 | 0.70 | ½ | 54 | |
| 54913BEUF | 250 | 550/24 = 222 kcmil, 250 Navy, 4/0 Weld | ½ | 1.25 | 1.13 | 0.14 | 0.77 | ½ | 62 | Yellow |
| 54914BEUF | 300 | 300 Navy, 250 Weld, 262, 650/24 | ½ | 1.25 | 1.25 | 0.15 | 0.85 | ½ | 66 | White |
| 54915BEUF | 350 | – | ½ | 1.25 | 1.36 | 0.18 | 0.93 | ½ | 71 | Red |
| 54916BEUF | 400 | 400 Navy, 300 Weld 775/24 = 313 kcmil, 350, 259 Str. | ½ | 1.25 | 1.41 | 0.17 | 0.96 | ½ | 76 | Blue |
| 54917BEUF | | | ⅝ | 1.58 | 1.41 | 0.17 | 0.96 | ⅝ | 76 | |
| 54918BEUF | 500 | 925/24 = 373 kcmil 400 Weld, 350, 3458 Str. | ½ | 1.25 | 1.61 | 0.22 | 1.10 | ½ | 87 | Brown |
| 54919BEUF | | | ⅝ | 1.58 | 1.61 | 0.22 | 1.10 | ⅝ | 87 | |
| 54921BEUF | 600 | 450 I, K 1100/24 = 444 kcmil | ½ | 1.25 | 1.75 | 0.24 | 1.20 | ½ | 94 | Green |
| 54920BEUF | | | ⅝ | 1.58 | 1.75 | 0.24 | 1.20 | ⅝ | 94 | |
| 54922BEUF | 750 | 1325/24 = 535 kcmil 500 Weld | ½ | 1.25 | 1.94 | 0.27 | 1.33 | ½ | 106 | Black |
| 54923BEUF | | | ⅝ | 1.58 | 1.94 | 0.27 | 1.33 | ⅝ | 106 | |
| 58984BEUF | – | 1600/24 = 646 kcmil | ⅝ | 1.58 | 1.94 | 0.27 | 1.33 | ⅝ | 106 | |
| 58926BEUF | 900 | 1925/24 = 777 kcmil | ⅝ | 1.58 | 2.17 | 0.31 | 1.50 | ⅝ | 115 | Yellow |
| 54928BEUF | 1000 | – | ⅝ | 1.58 | 2.27 | 0.30 | 1.55 | ⅝ | 125 | – |
| 54928BEUF12 | | | ⅞ | 1.83 | 2.37 | 0.30 | 1.55 | ⅞ | 125 | |

† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

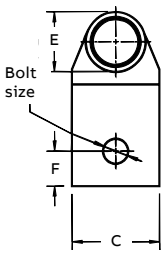
# Compression connectors for copper conductor

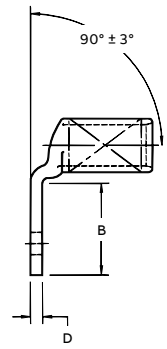
## One-hole lugs – 90° Long barrel 600 V to 35 kV

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**One-hole lugs – 90° Long barrel 600 V to 35 kV**

| | | Wire size | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Code | Flex class | Bolt size | Dimensions (in) | | | | | Die | Die |
| | Cat. No. | (AWG or kcmil) | G, H, I, K, M† | (in.) | B | C | D | E | F | code | color |
| **Diagrams** | 54929BEUB | #8 | 23 Navy, #8 Flex 37/24 = 14.9 kcmil | #10 | 0.65 | 0.42 | 0.08 | 0.26 | ¼ | 21 | **Red** |
| | 54930BEUB | | | ¼ | 0.65 | 0.42 | 0.08 | 0.26 | ¼ | 21 | |
| | 54904BEUB | #6 | 61/24 = 24.6 kcmil #6 Flex, 30 Navy | #10 | 0.65 | 0.44 | 0.08 | 0.30 | ¼ | 24 | **Blue** |
| | 54905BEUB | | | ¼ | 0.65 | 0.44 | 0.08 | 0.30 | ¼ | 24 | |
| | 54908BEUB | #4 | 40–50 Navy, #4 Weld #5, 91/24 = 36.7 kcmil | #10 | 0.65 | 0.52 | 0.10 | 0.37 | ¼ | 29 | **Gray** |
| | 54906BEUB | | | ¼ | 0.65 | 0.52 | 0.10 | 0.37 | ¼ | 29 | |
| | 54933BEUB | #2–3 | 125/24 = 50.4 kcmil 60 Navy, #3 Weld | #10 | 0.65 | 0.59 | 0.11 | 0.41 | ¼ | 33 | **Brown** |
| | 54942BEUB | | | 5/16 | 0.88 | 0.59 | 0.11 | 0.41 | ⅜ | 33 | |
| | 54945BEUB | #1 | 75 Navy, #2 Weld 150/24 = 60.5 kcmil | #10 | 0.65 | 0.68 | 0.11 | 0.47 | ¼ | 37 | **Green** |
| | 54947BEUB | | | 5/16 | 0.88 | 0.68 | 0.11 | 0.47 | ⅜ | 37 | |
| | 54946BEUB | 1/0 | 100 Navy 225/24 = 90.8 kcmil #1 Weld | #10 | 0.65 | 0.75 | 0.13 | 0.52 | ¼ | 42 | **Pink** |
| | 54949BEUB | | | 5/16 | 0.88 | 0.75 | 0.13 | 0.52 | ⅜ | 42 | |
| | 54909BEUB | | | ⅜ | 0.93 | 0.75 | 0.13 | 0.52 | ⅜ | 42 | |
| | 54950BEUB | | | ½ | 1.25 | 0.75 | 0.13 | 0.52 | ½ | 42 | |
| | 54910BEUB | 2/0 | 125 Navy, 1/0 Weld 275/24 = 111 kcmil | ⅜ | 0.93 | 0.83 | 0.13 | 0.57 | ⅜ | 45 | **Black** |
| | 54951BEUB | | | ½ | 1.25 | 0.83 | 0.13 | 0.57 | ½ | 45 | |
| | 54965BEUB | 3/0 | 325/24 = 131 kcmil, 150 Navy, 2/0 Weld | ½ | 1.25 | 0.92 | 0.13 | 0.63 | ½ | 50 | **Orange** |
| | 54970BEUB04 | 4/0 | 200 Navy 450/24 = 182 kcmil 3/0 Weld | ¼ | 1.00 | 1.03 | 0.14 | 0.70 | ¼ | 54 | **Purple** |
| | 54970BEUB06 | | | ⅜ | 1.13 | 1.03 | 0.14 | 0.70 | ⅜ | 54 | |
| | 54970BEUB | | | ½ | 1.25 | 1.03 | 0.14 | 0.70 | ½ | 54 | |
| | 54913BEUB | 250 | 550/24 = 222 kcmil, 250 Navy, 4/0 Weld | ½ | 1.25 | 1.13 | 0.14 | 0.77 | ½ | 62 | **Yellow** |
| | 54914BEUB | 300 | 300 Navy, 250 Weld, 262, 650/24 | ½ | 1.25 | 1.25 | 0.15 | 0.85 | ½ | 66 | **White** |
| | 54915BEUB | 350 | – | ½ | 1.25 | 1.36 | 0.18 | 0.93 | ½ | 71 | **Red** |
| | 54916BEUB | 400 | 400 Navy, 300 Weld 775/24 = 313 kcmil, 350, 259 Str. | ½ | 1.25 | 1.41 | 0.17 | 0.96 | ½ | 76 | **Blue** |
| | 54917BEUB | | | ⅝ | 1.58 | 1.41 | 0.17 | 0.96 | ⅝ | 76 | |
| | 54918BEUB | 500 | 925/24 = 373 kcmil 400 Weld, 350, 3458 Str. | ½ | 1.25 | 1.61 | 0.22 | 1.10 | ½ | 87 | **Brown** |
| | 54919BEUB | | | ⅝ | 1.58 | 1.61 | 0.22 | 1.10 | ⅝ | 87 | |
| | 54921BEUB | 600 | 450 I, K 1100/24 = 444 kcmil | ½ | 1.25 | 1.75 | 0.24 | 1.20 | ½ | 94 | **Green** |
| | 54920BEUB | | | ⅝ | 1.58 | 1.75 | 0.24 | 1.20 | ⅝ | 94 | |
| | 54922BEUB | 750 | 1325/24 = 535 kcmil 500 Weld | ½ | 1.25 | 1.94 | 0.27 | 1.33 | ½ | 106 | **Black** |
| | 54923BEUB | | | ⅝ | 1.58 | 1.94 | 0.27 | 1.33 | ⅝ | 106 | |
| | 58984BEUB | – | 1600/24 = 646 kcmil | ⅝ | 1.58 | 1.94 | 0.27 | 1.33 | ⅝ | 106 | |
| | 58926BEUB | 900 | 1925/24 = 777 kcmil | ⅝ | 1.58 | 2.17 | 0.31 | 1.50 | ⅝ | 115 | **Yellow** |
| | 54928BEUB | 1000 | – | ⅝ | 1.58 | 2.27 | 0.30 | 1.55 | ⅝ | 125 | **–** |
| | 54928BEUB12 | | | ⅞ | 1.83 | 2.37 | 0.30 | 1.55 | ⅞ | 125 | |




† Contact technical services for specific stranding listings.

Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-hole lugs – Long barrel 600 V to 35 kV

**Two-hole lugs – Long barrel 600 V to 35 kV**

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

| Diagrams | Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | H | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 54801BE | #14–10 | – | 1/4 | 1.86 | 1.19 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 | ERG4002, ERG4005 | "C" nest |
| | 256-31426-3 | | | #10 | 2.00 | 1.25 | 0.37 | 0.07 | 0.20 | 1/4 | 5/8 | | |
| | 256-31426-3SPH | | | #10 | 2.00 | 1.25 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 – 3/4 | | |
| | 256-30695-1298 | | | 1/4 | 1.89 | 1.22 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 | | |
| | 256-30695-1730 | | | 1/4 | 1.98 | 1.31 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 – 3/4 | | |
| | 54850BE* | #8 | 37/24 = 14.9 kcmil | 1/4 | 2.19 | 1.89 | 0.42 | 0.07 | 0.26 | 1/4 | 5/8 | 21 | Red |
| | 54851BE* | | #8 Weld | 1/4 | 2.31 | 1.29 | 0.47 | 0.06 | 0.26 | 1/4 | 3/4 | 21 | |
| | 256-30695-1157 | | 23 Navy | 3/8 | 3.00 | 2.10 | 0.56 | 0.06 | 0.26 | 3/8 | 1 | 21 | |
| | 54852BE* | #6 | 30 Navy | 1/4 | 2.28 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | Blue |
| | 256-30695-1014 | | 61/24 = 24.6 kcmil | 1/4 | 2.63 | 1.63 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| | 256-30695-1225* | | #6 Weld | 1/4 | 2.43 | 1.43 | 0.43 | 0.08 | 0.30 | 1/4 | 3/4 | 24 | |
| | 256-30695-1158* | | #5 Weld | 3/8 | 2.93 | 1.93 | 0.59 | 0.06 | 0.30 | 3/8 | 1 | 24 | |
| | 256-30695-868* | | | 1/2 | 4.18 | 3.00 | 0.88 | 0.11 | 0.30 | 1/2 | 1 3/4 | 24 | |
| | 54854BE* | #4 | 40–50 Navy | 1/4 | 2.31 | 1.19 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| | 256-30695-1246* | | #5, 91/24 = 36.7 kcmil | 1/4 | 2.31 | 1.31 | 0.56 | 0.09 | 0.37 | 1/4 | 3/4 | 29 | |
| | 256-30695-1015 | | #4 Weld | 1/4 | 2.88 | 1.88 | 0.58 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| | 256-30695-1337 | | | 5/16 | 2.75 | 1.75 | 0.56 | 0.10 | 0.37 | 11/32 | 1 | 29 | |
| | 256-30695-1159* | | | 3/8 | 3.13 | 1.98 | 0.59 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| | 256-30695-733* | | | 1/2 | 4.18 | 3.00 | 0.88 | 0.09 | 0.37 | 1/2 | 1 3/4 | 29 | |
| | 256-30695-1016 | #2–3 | 60 Navy | 1/4 | 3.06 | 1.88 | 0.67 | 0.09 | 0.41 | 3/8 | 1 | 33 | Brown |
| | 54855BE* | | #3 Weld | 1/4 | 2.43 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | |
| | 256-30695-1300* | | 125/24 = 50.4 kcmil | 1/4 | 2.63 | 1.35 | 0.68 | 0.11 | 0.41 | 1/4 | 3/4 | 33 | |
| | 54856BE* | | | 5/16 | 2.78 | 1.63 | 0.59 | 0.11 | 0.41 | 3/8 | 3/4 | 33 | |
| | 54810BE | | | 3/8 | 3.80 | 2.57 | 0.59 | 0.11 | 0.41 | 3/8 | 1 3/4 | 33 | |
| | 256-30695-1160* | | | 3/8 | 3.08 | 1.94 | 0.59 | 0.11 | 0.41 | 3/8 | 1 | 33 | |
| | 256-30695-869 | | | 1/2 | 4.02 | 2.88 | 0.75 | 0.09 | 0.41 | 5/8 | 1 3/4 | 33 | |
| | 54811BE* | | | 1/2 | 4.28 | 3.00 | 0.88 | 0.11 | 0.41 | 1/2 | 1 3/4 | 33 | |
| | 54809BE | #1 | 75 Navy | 1/4 | 2.88 | 1.19 | 0.67 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
| | 54812BE | | 150/24 = 60.5 kcmil | 1/4 | 2.75 | 1.40 | 0.67 | 0.11 | 0.47 | 1/4 | 3/4 | 37 | |
| | 54858BE | | 175/24 = 70.6 kcmil, | 5/16 | 2.97 | 1.63 | 0.67 | 0.11 | 0.47 | 3/8 | 7/8 | 37 | |
| | 256-30695-1161 | | #2 Weld | 3/8 | 3.30 | 1.98 | 0.67 | 0.11 | 0.47 | 3/8 | 1 | 37 | |
| | 54857BE | | | 1/2 | 4.43 | 3.00 | 0.88 | 0.11 | 0.47 | 1/2 | 1 3/4 | 37 | |
| | 256-30695-1018 | 1/0 | 100 Navy | 1/4 | 3.63 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | Pink |
| | 256-30695-1018P | | #1 Weld | 1/4 | 3.63 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| | 54859BE | | 225/24 = 90.8 kcmil | 1/4 | 2.63 | 1.19 | 0.75 | 0.13 | 0.52 | 1/4 | 5/8 | 42 | |
| | 54813BE | | | 1/4 | 2.71 | 1.38 | 0.75 | 0.13 | 0.52 | 1/4 | 3/4 | 42 | |
| | 54860BE | | | 5/16 | 2.97 | 1.63 | 0.75 | 0.13 | 0.52 | 3/8 | 7/8 | 42 | |
| | 256-30695-1162P | | | 3/8 | 3.25 | 1.98 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| | 256-30695-1162 | | | 3/8 | 3.23 | 1.93 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| | 256-30695-593* | | | 1/2 | 4.33 | 3.00 | 0.75 | 0.13 | 0.52 | 5/8 | 1 3/4 | 42 | |

† Contact technical services for specific stranding listings. * UL® listed for direct-burial applications.
Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-hole lugs – Long barrel 600 V to 35 kV (continued)

**Two-hole lugs – Long barrel 600 V to 35 kV**

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

| Diagrams | Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): A | B | C | D | E | F | H | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 54814BE | 2/0 | 125 Navy<br>275/24 = 111 kcmil<br>1/0 Weld | ¼ | 2.62 | 1.25 | 0.83 | 0.13 | 0.57 | ¼ | ⅝ | 45 | Black |
| | 256-30695-1299 | | | ¼ | 2.69 | 1.31 | 0.81 | 0.13 | 0.57 | ¼ | ¾ | 45 | |
| | 256-30695-1116 | | | ⅜ | 3.19 | 1.81 | 0.83 | 0.13 | 0.57 | ⅜ | 1 | 45 | |
| | 256-30695-1116P | | | ⅜ | 3.19 | 1.81 | 0.83 | 0.13 | 0.57 | ⅜ | 1 | 45 | |
| | 54862BE* | | | ½ | 4.20 | 2.81 | 0.83 | 0.13 | 0.57 | ½ | 1¾ | 45 | |
| | 54815BE | 3/0 | 2/0 Weld<br>325/24 = 131 kcmil<br>150 Navy | ¼ | 2.89 | 1.45 | 0.92 | 0.13 | 0.63 | ¼ | ¾ | 50 | Orange |
| | 54816BE | | | ⅜ | 3.25 | 1.63 | 0.92 | 0.13 | 0.63 | ⅜ | 1 | 50 | |
| | 54864BE | | | ½ | 4.48 | 3.00 | 0.94 | 0.13 | 0.63 | ½ | 1¾ | 50 | |
| | 54817BE | 4/0 | 200 Navy<br>450/24 = 182 kcmil<br>3/0 Weld | ¼ | 3.15 | 1.38 | 1.03 | 0.14 | 0.70 | ¼ | ¾ | 54 | Purple |
| | 54818BE | | | ⅜ | 4.38 | 2.63 | 1.03 | 0.14 | 0.70 | ⅜ | 1¾ | 54 | |
| | 256-30695-1117 | | | ⅜ | 3.35 | 1.81 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| | 256-30695-1117P | | | ⅜ | 3.50 | 1.88 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| | 54866BE* | | | ½ | 4.70 | 3.00 | 1.03 | 0.14 | 0.70 | ½ | 1¾ | 54 | |
| | 256-30695-1245 | 250 | 250 Navy<br>550/24 = 222 kcmil,<br>4/0 Weld | ⅜ | 3.83 | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | Yellow |
| | 256-30695-1245P | | | ⅜ | 3.83 | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | |
| | 54868BE* | | | ½ | 4.92 | 3.00 | 1.13 | 0.14 | 0.77 | ½ | 1¾ | 62 | |
| | 54819BE | 300 | 300 Navy<br>250 Weld, 262, 650/24 | ⅜ | 5.04 | 2.80 | 1.25 | 0.15 | 0.85 | ⅜ | 1 | 66 | White |
| | 54870BE | | | ½ | 5.23 | 3.00 | 1.25 | 0.15 | 0.85 | ½ | 1¾ | 66 | |
| | 54820BE | 350 | – | ¼ | 4.29 | 1.93 | 1.36 | 0.18 | 0.93 | ¼ | ¾ | 71 | Red |
| | 256-30695-1118 | | | ⅜ | 4.33 | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| | 256-30695-1118P | | | ⅜ | 4.33 | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| | 54872BE | | | ½ | 5.40 | 3.00 | 1.36 | 0.18 | 0.93 | ½ | 1¾ | 71 | |
| | 54822BE | 400 | 400 Navy<br>775/24 = 313 kcmil<br>300 Flex, 350, 259 Str. | ¼ | 4.38 | 1.93 | 1.41 | 0.17 | 0.96 | ¼ | ¾ | 76 | Blue |
| | 54821BE | | | ⅜ | 4.43 | 1.93 | 1.41 | 0.17 | 0.96 | ⅜ | 1 | 76 | |
| | 54874BE | | | ½ | 5.51 | 3.00 | 1.41 | 0.17 | 0.96 | ½ | 1¾ | 76 | |
| | 54823BE | 500 | 400 Weld, G, H, I<br>925/24 = 373 kcmil<br>350, K | ¼ | 4.93 | 1.94 | 1.61 | 0.22 | 1.10 | ¼ | ¾ | 87 | Brown |
| | 256-30695-1119 | | | ⅜ | 5.00 | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| | 256-30695-1119P | | | ⅜ | 5.00 | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| | 54876BE | | | ½ | 6.00 | 3.00 | 1.61 | 0.22 | 1.10 | ½ | 1¾ | 87 | |
| | 54824BE | 600 | 450, I, K<br>1100/24 = 444 kcmil | ⅜ | 5.70 | 2.80 | 1.75 | 0.24 | 1.20 | ⅜ | 1 | 94 | Green |
| | 54878BE | | | ½ | 5.83 | 3.00 | 1.75 | 0.24 | 1.20 | ½ | 1¾ | 94 | |
| | 54879BE | 700 | 1325/24 = 535 kcmil | ½ | 5.83 | 3.00 | 1.80 | 0.24 | 1.25 | ½ | 1¾ | 99 | Pink |
| | 256-30695-1222 | 750 | 500, G, H, I, K<br>1325/24 = 535 kcmil | ⅜ | 5.25 | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | Black |
| | 256-30695-1222P | | | ⅜ | 5.25 | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | |
| | 54880BE | | | ½ | 6.20 | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| | 58884BE | – | 1600/24 = 646 kcmil | ½ | 6.16 | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| | 58826BE | 900 | 1925/24 = 777 kcmil | ½ | 6.74 | 3.00 | 2.18 | 0.31 | 1.50 | ½ | 1¾ | 115 | Yellow |
| | 54826BE | 1000 | 1000 Navy | ⅜ | 6.49 | 2.80 | 2.27 | 0.30 | 1.55 | ⅜ | 1 | 125 | – |
| | 54882BE | | | ½ | 6.66 | 3.00 | 2.27 | 0.30 | 1.55 | ⅜ | 1¾ | 125 | |
| | 54888BE | 1250 | 929, 2300/24 | ½ | 7.88 | 3.00 | 2.42 | 0.35 | 1.67 | ⅝ | 1¾ | 140 | |

† Contact technical services for specific stranding listings. * UL® listed for direct-burial applications. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

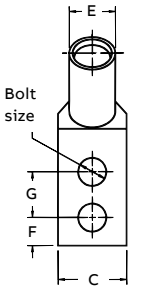
# Compression connectors for copper conductor

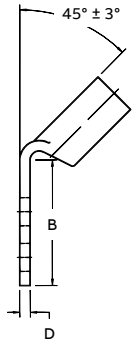
## Two-hole lugs – 45° Long barrel 600 V to 35 kV

**Two-hole lugs – 45° Long barrel 600 V to 35 kV**

**Peep holes available – Add suffix PH**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 256-31426-3SPHUF | #14–10 | – | #10 | 1.25 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8 – 3/4 | ERG4002, ERG4005 | "C" nest |
| 256-30695-1298UF | | | 1/4 | 1.22 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 | | |
| 256-30695-1055UF | | | 1/4 | 1.31 | 0.50 | 0.13 | 0.36 | 1/4 | 5/8 – 3/4 | | |
| 54850BEUF | #8 | 37/24 = 14.9 kcmil #8 Weld 23 Navy | 1/4 | 1.89 | 0.42 | 0.07 | 0.26 | 1/4 | 5/8 | 21 | Red |
| 54851BEUF | | | 1/4 | 1.29 | 0.47 | 0.06 | 0.26 | 1/4 | 3/4 | 21 | |
| 54851BEUF0612 | | | 3/8 | 1.42 | 0.47 | 0.06 | 0.26 | 3/8 | 3/4 | 21 | |
| 54852BEUF | #6 | 30 Navy 61/24 = 24.6 kcmil #6 Weld #5 Weld | 1/4 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | Blue |
| 54852BEUF0416 | | | 1/4 | 1.63 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| 54852BEUF0412 | | | 1/4 | 1.43 | 0.43 | 0.08 | 0.30 | 1/4 | 3/4 | 24 | |
| 54852BEUF0616 | | | 3/8 | 1.93 | 0.59 | 0.06 | 0.30 | 3/8 | 1 | 24 | |
| 54852BEUF0828 | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.30 | 1/2 | 1 3/4 | 24 | |
| 54854BEUF | #4 | 40–50 Navy #5, 91/24 = 36.7 kcmil #4 Weld | 1/4 | 1.19 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| 54854BEUF0412 | | | 1/4 | 1.31 | 0.56 | 0.09 | 0.37 | 1/4 | 3/4 | 29 | |
| 54854BEUF0416 | | | 1/4 | 1.88 | 0.58 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| 54854BEUF0516 | | | 5/16 | 1.75 | 0.56 | 0.10 | 0.37 | 11/32 | 1 | 29 | |
| 54854BEUF0616 | | | 3/8 | 1.98 | 0.59 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| 54854BEUF0828 | | | 1/2 | 3.00 | 0.88 | 0.09 | 0.37 | 1/2 | 1 3/4 | 29 | |
| 54855BEUF0416 | #2–3 | 60 Navy #3 Weld 125/24 = 50.4 kcmil | 1/4 | 1.88 | 0.67 | 0.09 | 0.41 | 3/8 | 1 | 33 | Brown |
| 54855BEUF | | | 1/4 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | |
| 54855BEUF0412 | | | 1/4 | 1.35 | 0.68 | 0.11 | 0.41 | 1/4 | 3/4 | 33 | |
| 54856BEUF | | | 5/16 | 1.63 | 0.59 | 0.11 | 0.41 | 3/8 | 3/4 | 33 | |
| 54810BEUF | | | 3/8 | 2.57 | 0.59 | 0.11 | 0.41 | 3/8 | 1 3/4 | 33 | |
| 54810BEUF0616 | | | 3/8 | 1.94 | 0.59 | 0.11 | 0.41 | 3/8 | 1 | 33 | |
| 54811BEUF | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.41 | 1/2 | 1 3/4 | 33 | |
| 54809BEUF | #1 | 75 Navy 150/24 = 60.5 kcmil 175/24 = 70.6 kcmil, #2 Weld | 1/4 | 1.19 | 0.67 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
| 54812BEUF | | | 1/4 | 1.40 | 0.67 | 0.11 | 0.47 | 1/4 | 3/4 | 37 | |
| 54858BEUF | | | 5/16 | 1.63 | 0.67 | 0.11 | 0.47 | 3/8 | 7/8 | 37 | |
| 54857BEUF0616 | | | 3/8 | 1.98 | 0.67 | 0.11 | 0.47 | 3/8 | 1 | 37 | |
| 54857BEUF | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.47 | 1/2 | 1 3/4 | 37 | |
| 54859BEUF0416 | 1/0 | 100 Navy #1 Weld 225/24 = 90.8 kcmil | 1/4 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | Pink |
| 54859BEUF0416PH | | | 1/4 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| 54859BEUF | | | 1/4 | 1.19 | 0.75 | 0.13 | 0.52 | 1/4 | 5/8 | 42 | |
| 54813BEUF | | | 1/4 | 1.38 | 0.75 | 0.13 | 0.52 | 1/4 | 3/4 | 42 | |
| 54860BEUF | | | 5/16 | 1.63 | 0.75 | 0.13 | 0.52 | 3/8 | 7/8 | 42 | |
| 54860BEUF0616 | | | 3/8 | 1.98 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| 54860BEUF0616PH | | | 3/8 | 1.93 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| 54860BEUF0828 | | | 1/2 | 3.00 | 0.75 | 0.13 | 0.52 | 5/8 | 1 3/4 | 42 | |
| 54814BEUF | 2/0 | 125 Navy 275/24 = 111 kcmil 1/0 Weld | 1/4 | 1.25 | 0.83 | 0.13 | 0.57 | 1/4 | 5/8 | 45 | Black |
| 54814BEUF0412 | | | 1/4 | 1.31 | 0.81 | 0.13 | 0.57 | 1/4 | 3/4 | 45 | |
| 54862BEUF0616 | | | 3/8 | 1.81 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| 54862BEUF0616PH | | | 3/8 | 1.81 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| 54862BEUF | | | 1/2 | 2.81 | 0.83 | 0.13 | 0.57 | 1/2 | 1 3/4 | 45 | |

† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

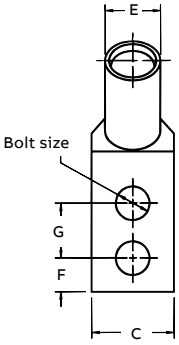
# Compression connectors for copper conductor

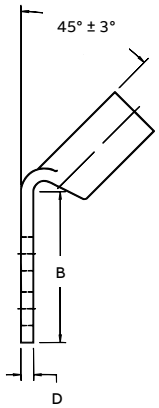
## Two-hole lugs – 45˚ Long barrel 600 V to 35 kV (continued)

**Two-hole lugs – 45˚ Long barrel 600 V to 35 kV**

**Peep holes available! Add suffix PH.**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in.): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54815BEUF | 3/0 | 2/0 Weld<br>325/24 = 131 kcmil<br>150 Navy | ¼ | 1.45 | 0.92 | 0.13 | 0.63 | ¼ | ¾ | 50 | Orange |
| 54816BEUF | | | ⅜ | 1.63 | 0.92 | 0.13 | 0.63 | ⅜ | 1 | 50 | |
| 54864BEUF | | | ½ | 3.00 | 0.94 | 0.13 | 0.63 | ½ | 1¾ | 50 | |
| 54817BEUF | 4/0 | 200 Navy<br>450/24 = 182 kcmil<br>3/0 Weld | ¼ | 1.38 | 1.03 | 0.14 | 0.70 | ¼ | ¾ | 54 | Purple |
| 54818BEUF | | | ⅜ | 2.63 | 1.03 | 0.14 | 0.70 | ⅜ | 1¾ | 54 | |
| 54818BEUF0616 | | | ⅜ | 1.81 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| 54818BEUF0616PH | | | ⅜ | 1.88 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| 54866BEUF | | | ½ | 3.00 | 1.03 | 0.14 | 0.70 | ½ | 1¾ | 54 | |
| 54868BEUF0616 | 250 | 250 Navy<br>550/24 = 222 kcmil<br>4/0 Weld | ⅜ | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | Yellow |
| 54868BEUF0616PH | | | ⅜ | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | |
| 54868BEUF | | | ½ | 3.00 | 1.13 | 0.14 | 0.77 | ½ | 1¾ | 62 | |
| 54819BEUF | 300 | 300 Navy<br>250 Weld, 262, 650/24 | ⅜ | 2.80 | 1.25 | 0.15 | 0.85 | ⅜ | 1 | 66 | White |
| 54870BEUF | | | ½ | 3.00 | 1.25 | 0.15 | 0.85 | ½ | 1¾ | 66 | |
| 54820BEUF | 350 | – | ¼ | 1.93 | 1.36 | 0.18 | 0.93 | ¼ | ¾ | 71 | Red |
| 54872BEUF0616 | | | ⅜ | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| 54872BEUF0616PH | | | ⅜ | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| 54872BEUF | | | ½ | 3.00 | 1.36 | 0.18 | 0.93 | ½ | 1¾ | 71 | |
| 54822BEUF | 400 | 400 Navy<br>775/24 = 313 kcmil | ¼ | 1.93 | 1.41 | 0.17 | 0.96 | ¼ | ¾ | 76 | Blue |
| 54821BEUF | | | ⅜ | 1.93 | 1.41 | 0.17 | 0.96 | ⅜ | 1 | 76 | |
| 54874BEUF | | | ½ | 3.00 | 1.41 | 0.17 | 0.96 | ½ | 1¾ | 76 | |
| 54823BEUF | 500 | 400 Weld, G, H, I<br>925/24 = 373 kcmil<br>350, K | ¼ | 1.94 | 1.61 | 0.22 | 1.10 | ¼ | ¾ | 87 | Brown |
| 54876BEUF0616 | | | ⅜ | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| 54876BEUF0616PH | | | ⅜ | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| 54876BEUF | | | ½ | 3.00 | 1.61 | 0.22 | 1.10 | ½ | 1¾ | 87 | |
| 54824BEUF | 600 | 450 Weld, I, K<br>1100/24 = 444 kcmil | ⅜ | 2.80 | 1.75 | 0.24 | 1.20 | ⅜ | 1 | 94 | Green |
| 54878BEUF | | | ½ | 3.00 | 1.75 | 0.24 | 1.20 | ½ | 1¾ | 94 | |
| 54880BEUF0616 | 750 | 500, G, H, I, K<br>1325/24 = 535 kcmil | ⅜ | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | Black |
| 54880BEUF0616PH | | | ⅜ | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | |
| 54880BEUF | | | ½ | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| 58884BEUF | – | 1600/24 = 646 kcmil | ½ | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| 58826BEUF | 900 | 1925/24 = 777 kcmil | ½ | 3.00 | 2.18 | 0.31 | 1.50 | ½ | 1¾ | 115 | Yellow |
| 54826BEUF | 1000 | 1000 Navy | ⅜ | 2.80 | 2.27 | 0.30 | 1.55 | ⅜ | 1 | 125 | – |
| 54882BEUF | | | ½ | 3.00 | 2.27 | 0.30 | 1.55 | ½ | 1¾ | 125 | |

†Contact technical services for specific stranding listings.Tooling – see pages 104-127. Die selector chart – see pages 128-133.

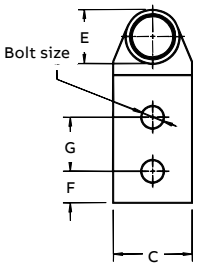
# Compression connectors for copper conductor

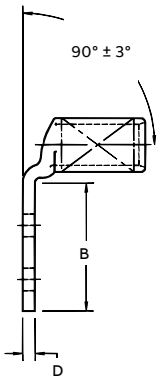
## Two-hole lugs – 90˚ Long barrel 600 V to 35 kV

**Peep holes available! Add suffix PH.**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-hole lugs – 90˚ Long barrel 600 V to 35 kV**

**Diagrams**




| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in.): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 56-31426-3SPHUB | #14–10 | – | #10 | 1.25 | 0.37 | 0.07 | 0.20 | 7/32 | 5/8–3/4 | ERG4002, ERG4005 | "C" nest |
| 256-30695-1298UB | | | 1/4 | 1.22 | 0.50 | 0.05 | 0.20 | 1/4 | 5/8 | | |
| 256-30695-1055UB | | | 1/4 | 1.31 | 0.50 | 0.13 | 0.36 | 1/4 | 5/8–3/4 | | |
| 54850BEUB | #8 | 37/24 = 14.9 kcmil | 1/4 | 1.89 | 0.42 | 0.07 | 0.26 | 1/4 | 13/16 | 21 | Red |
| 54851BEUB | | #8 Weld | 1/4 | 1.29 | 0.47 | 0.06 | 0.26 | 1/4 | 3/4 | 21 | |
| 54851BEUB0616 | | 23 Navy | 3/8 | 2.10 | 0.56 | 0.06 | 0.26 | 3/8 | 1 | 21 | |
| 54852BEUB | #6 | 30 Navy | 1/4 | 1.28 | 0.44 | 0.08 | 0.30 | 1/4 | 5/8 | 24 | Blue |
| 256306951014B | | 61/24 = 24.6 kcmil | 1/4 | 1.63 | 0.43 | 0.08 | 0.30 | 1/4 | 1 | 24 | |
| 54852BEUB0412 | | #6 Weld | 1/4 | 1.43 | 0.43 | 0.08 | 0.30 | 1/4 | 3/4 | 24 | |
| 54852BEUB0616 | | | 3/8 | 1.93 | 0.59 | 0.06 | 0.30 | 3/8 | 1 | 24 | |
| 54852BEUB0828 | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.30 | 1/2 | 1 3/4 | 24 | |
| 54854BEUB | #4 | 40–50 Navy | 1/4 | 1.19 | 0.52 | 0.10 | 0.37 | 1/4 | 5/8 | 29 | Gray |
| 54854BEUB0412 | | #5, 91/24 = 36.7 kcmil | 1/4 | 1.31 | 0.56 | 0.09 | 0.37 | 1/4 | 3/4 | 29 | |
| 54854BEUB0416 | | #4 Weld | 1/4 | 1.88 | 0.58 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| 54854BEUB0516 | | | 5/16 | 1.75 | 0.56 | 0.10 | 0.37 | 11/32 | 1 | 29 | |
| 54854BEUB0616 | | | 3/8 | 1.98 | 0.59 | 0.09 | 0.37 | 3/8 | 1 | 29 | |
| 54854BEUB0828 | | | 1/2 | 3.00 | 0.88 | 0.09 | 0.37 | 1/2 | 1 3/4 | 29 | |
| 54858BEUB0416 | #2–3 | 60 Navy | 1/4 | 1.88 | 0.67 | 0.09 | 0.41 | 3/8 | 1 | 33 | Brown |
| 54855BEUB | | #3 Weld | 1/4 | 1.28 | 0.59 | 0.11 | 0.41 | 1/4 | 5/8 | 33 | |
| 54855BEUB0412 | | 125/24 = 50.4 kcmil | 1/4 | 1.35 | 0.68 | 0.11 | 0.41 | 1/4 | 3/4 | 33 | |
| 54856BEUB | | | 5/16 | 1.63 | 0.59 | 0.11 | 0.41 | 3/8 | 3/4 | 33 | |
| 54810BEUB | | | 3/8 | 2.57 | 0.59 | 0.11 | 0.41 | 3/8 | 1 3/4 | 33 | |
| 54810BEUB0616 | | | 3/8 | 1.94 | 0.59 | 0.11 | 0.41 | 3/8 | 1 | 33 | |
| 54811BEUB | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.41 | 1/2 | 1 3/4 | 33 | |
| 54809BEUB | #1 | 75 Navy | 1/4 | 1.19 | 0.67 | 0.11 | 0.47 | 1/4 | 5/8 | 37 | Green |
| 54812BEUB | | 150/24 = 60.5 kcmil | 1/4 | 1.40 | 0.67 | 0.11 | 0.47 | 1/4 | 3/4 | 37 | |
| 54858BEUB | | 175/24 = 70.6 kcmil | 5/16 | 1.63 | 0.67 | 0.11 | 0.47 | 3/8 | 7/8 | 37 | |
| 54857BEUB0616 | | #2 Weld | 3/8 | 1.98 | 0.67 | 0.11 | 0.47 | 3/8 | 1 | 37 | |
| 54857BEUB | | | 1/2 | 3.00 | 0.88 | 0.11 | 0.47 | 1/2 | 1 3/4 | 37 | |
| 54859BEUB0416 | 1/0 | 100 Navy | 1/4 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | Pink |
| 54859BEUB0416PH | | #1 Weld | 1/4 | 1.88 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| 54859BEUB | | 225/24 = 90.8 kcmil | 1/4 | 1.19 | 0.75 | 0.13 | 0.52 | 1/4 | 5/8 | 42 | |
| 54813BEUB | | | 1/4 | 1.38 | 0.75 | 0.13 | 0.52 | 1/4 | 3/4 | 42 | |
| 54860BEUB | | | 5/16 | 1.63 | 0.75 | 0.13 | 0.52 | 3/8 | 7/8 | 42 | |
| 54860BEUB0616 | | | 3/8 | 1.98 | 0.75 | 0.13 | 0.52 | 3/8 | 1 | 42 | |
| 54860BEUB0828 | | | 1/2 | 3.00 | 0.75 | 0.13 | 0.52 | 5/8 | 1 3/4 | 42 | |
| 54814BEUB | 2/0 | 125 Navy | 1/4 | 1.25 | 0.83 | 0.13 | 0.57 | 1/4 | 5/8 | 45 | Black |
| 54814BEUB0412 | | 275/24 = 111 kcmil | 1/4 | 1.31 | 0.81 | 0.13 | 0.57 | 1/4 | 3/4 | 45 | |
| 54862BEUB0616 | | 1/0 Weld | 3/8 | 1.81 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| 54862BEUB0616PH | | | 3/8 | 1.81 | 0.83 | 0.13 | 0.57 | 3/8 | 1 | 45 | |
| 54862BEUB | | | 1/2 | 2.81 | 0.83 | 0.13 | 0.57 | 1/2 | 1 3/4 | 45 | |

† Contact technical services for specific stranding listings.Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

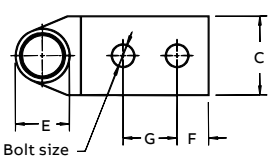
## Two-hole lugs – 90˚ Long barrel 600 V to 35 kV (continued)

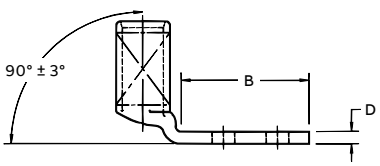
**Two-hole lugs – 90˚ Long barrel 600 V to 35 kV**

**Peep holes available! Add suffix PH.**
**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

| Cat. no. | Wire size: Code (AWG or kcmil) | Wire size: Flex class G, H, I, K, M† | Bolt size (in.) | Dimensions (in.): B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54815BEUB | 3/0 | 150 Navy<br>2/0 Weld<br>325/24 = 131 kcmil | ¼ | 1.45 | 0.92 | 0.13 | 0.63 | ¼ | ¾ | 50 | Orange |
| 54816BEUB | | | ⅜ | 1.63 | 0.92 | 0.13 | 0.63 | ⅜ | ¾ | 50 | |
| 54864BEUB | | | ½ | 3.00 | 0.94 | 0.13 | 0.63 | ½ | 1¾ | 50 | |
| 54817BEUB | 4/0 | 200 Navy<br>450/24 = 182 kcmil<br>3/0 Weld | ¼ | 1.38 | 1.03 | 0.14 | 0.70 | ¼ | ¾ | 54 | Purple |
| 54818BEUB | | | ⅜ | 2.63 | 1.03 | 0.14 | 0.70 | ⅜ | 1¾ | 54 | |
| 54818BEUB0616 | | | ⅜ | 1.81 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| 54818BEUB0616PH | | | ⅜ | 1.88 | 1.03 | 0.14 | 0.70 | ⅜ | 1 | 54 | |
| 54866BEUB | | | ½ | 3.00 | 1.03 | 0.14 | 0.70 | ½ | 1¾ | 54 | |
| 54868BEUB0616 | 250 | 250 Navy<br>550/24 = 222 kcmil<br>4/0 Weld | ⅜ | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | Yellow |
| 54868BEUB0616PH | | | ⅜ | 1.93 | 1.13 | 0.14 | 0.77 | ⅜ | 1 | 62 | |
| 54868BEUB | | | ½ | 3.00 | 1.13 | 0.14 | 0.77 | ½ | 1¾ | 62 | |
| 54819BEUB | 300 | 300 Navy<br>250 Weld, 26, 2, 650/24 | ⅜ | 2.80 | 1.25 | 0.15 | 0.85 | ⅜ | 1 | 66 | White |
| 54870BEUB | | | ½ | 3.00 | 1.25 | 0.15 | 0.85 | ½ | 1¾ | 66 | |
| 54820BEUB | 350 | – | ¼ | 1.93 | 1.36 | 0.18 | 0.93 | ¼ | ¾ | 71 | Red |
| 54872BEUB0616 | | | ⅜ | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| 54872BEUB0616PH | | | ⅜ | 1.93 | 1.36 | 0.18 | 0.93 | ⅜ | 1 | 71 | |
| 54872BEUB | | | ½ | 3.00 | 1.36 | 0.18 | 0.93 | ½ | 1¾ | 71 | |
| 54822BEUB | 400 | 400 Navy<br>775/24 = 313 kcmil<br>300 Weld, 350, 259 Str. | ¼ | 1.93 | 1.41 | 0.17 | 0.96 | ¼ | ¾ | 76 | Blue |
| 54821BEUB | | | ⅜ | 1.93 | 1.41 | 0.17 | 0.96 | ⅜ | 1 | 76 | |
| 54874BEUB | | | ½ | 3.00 | 1.41 | 0.17 | 0.96 | ½ | 1¾ | 76 | |
| 54823BEUB | 500 | 400 Weld, G, H, I<br>925/24 = 373 kcmil<br>350, K | ¼ | 1.94 | 1.61 | 0.22 | 1.10 | ¼ | ¾ | 87 | Brown |
| 54823BEUB0616 | | | ⅜ | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| 54876BEUB0616PH | | | ⅜ | 1.93 | 1.61 | 0.22 | 1.10 | ⅜ | 1 | 87 | |
| 54876BEUB | | | ½ | 3.00 | 1.61 | 0.22 | 1.10 | ½ | 1¾ | 87 | |
| 54824BEUB | 600 | 450 Weld, I, K<br>1100/24 = 444 kcmil | ⅜ | 2.80 | 1.75 | 0.24 | 1.20 | ⅜ | 1 | 94 | Green |
| 54878BEUB | | | ½ | 3.00 | 1.75 | 0.24 | 1.20 | ½ | 1¾ | 94 | |
| 54880BEUB0616 | 750 | 500, G, H, I, K<br>1325/24 = 535 kcmil | ⅜ | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | Black |
| 54880BEUB0616PH | | | ⅜ | 2.06 | 1.94 | 0.27 | 1.33 | ½ | 1 | 106 | |
| 54880BEUB | | | ½ | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| 58884BEUB | – | 1600/24 = 646 kcmil | ½ | 3.00 | 1.94 | 0.27 | 1.33 | ½ | 1¾ | 106 | |
| 58826BEUB | 900 | 1925/24 = 777 kcmil | ½ | 3.00 | 2.18 | 0.31 | 1.50 | ½ | 1¾ | 115 | Yellow |
| 54826BEUB | 1000 | 1000 Navy | ⅜ | 2.80 | 2.27 | 0.30 | 1.55 | ⅜ | 1 | 125 | – |
| 54882BEUB | | | ⅜ | 3.00 | 2.27 | 0.30 | 1.55 | ½ | 1¾ | 125 | |

**Diagrams**




† Contact technical services for specific stranding listings. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

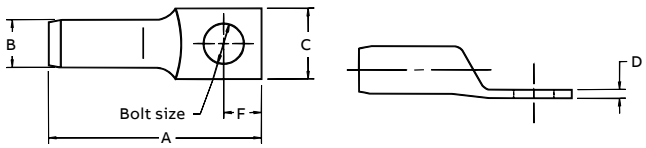
## Copper one-hole lugs for 600 V to 35 kV Applications

These connectors are recommended for up to 15 kV applications. Installed with standard T&B Cat. No. TBM15I, 13100A, TBM14M hydraulic compression tools with special rounding dies. The compression forms the connector and conductor into a solid mass to provide an optimum electrical bond between connector and conductor. The rounding die-overlapped compressions provide a smooth, round surface. This, combined with the tapered barrel ends, addresses the controlling of potentially damaging electrical stresses of high voltages.

**Copper one-hole lugs for 600 V to 35 kV applications**

| Cat. no. | Cable size† (AWG or kcmil) | Stud size (in.) | Dimensions (in.) A | B | C | D | E | F | Installing tools 13100A, TBM15I* & TBM14M Die set Cat. no. | Strip length (in.) | Color code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 54440 | #4 | 3/8 | 2.08 | 0.81 | 0.58 | 0.08 | 3/8 | 1/2 | 15CA29R | 1 7/16 | Gray |
| 54443 | #2 | 3/8 | 2.25 | 0.81 | 0.66 | 0.09 | 3/8 | 1/2 | 15CA33R | 1 7/16 | Brown |
| 54448 | #1 | 3/8 | 2.36 | 0.81 | 0.69 | 0.10 | 3/8 | 1/2 | 15CA37R | 1 19/32 | Green |
| 54409 | 1/0 | 3/8 | 2.38 | 0.81 | 0.75 | 0.12 | 3/8 | 1/2 | 15CA42R | 1 5/8 | Pink |
| 54460 | 2/0 | 1/2 | 2.73 | 1.06 | 0.83 | 0.12 | 1/2 | 1/2 | 15CA45R | 1 5/8 | Black |
| 54465 | 3/0 | 1/2 | 2.81 | 1.06 | 0.94 | 0.12 | 1/2 | 1/2 | 15CA49R | 1 3/4 | Orange |
| 54470 | 4/0 | 1/2 | 2.78 | 1.06 | 1.00 | 0.13 | 1/2 | 1/2 | 15CA54R | 1 13/16 | Purple |
| 54413 | 250 | 1/2 | 3.19 | 1.06 | 1.07 | 0.14 | 1/2 | 1/2 | 15CA60R | 2 1/32 | Ruby |

**Diagrams**




† Cable size: concentric and compact strandings.
* Cat. no. TB15500 die adapter required for TBM15I.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

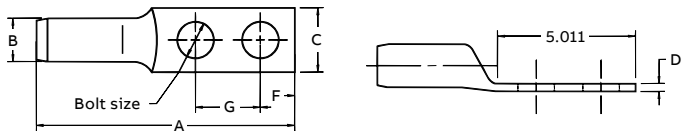
## Copper two-hole lugs for 600 V to 35 kV applications

These connectors are recommended for up to 15 kV applications. Installed with standard T&B Cat. No. TBM15I, 13100A, TBM14M hydraulic compression tools with special rounding dies. The compression forms the connector and conductor into a solid mass to provide an optimum electrical bond between connector and conductor. The rounding die-overlapped compressions provide a smooth, round surface. This, combined with the tapered barrel ends, addresses the controlling of potentially damaging electrical stresses of high voltages.

**Copper two-hole lugs for 600 V to 35 kV applications**

| | | | | | | | | | | | Installing tools | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | 13100A, TBM15I* & TBM14M | |
| | | | Dimensions (in.) | | | | | | | | | |
| Cat. no. | Cable size† (AWG or kcmil) | Stud size (in.) | A | B | C | D | E | F | G | Die set Cat. no. | Strip length (in.) | Color code |
| 54475 | 1/0 | 3/8 | 3.56 | 17/32 | 0.77 | 0.12 | 3/8 | 3/8 | 1.00 | 15CA42R | 1 5/8 | Pink |
| 54476 | 2/0 | 1/2 | 4.67 | 9/16 | 0.83 | 0.12 | 1/2 | 1/2 | 1.75 | 15CA45R | 1 5/8 | Black |
| 54478 | 3/0 | 1/2 | 4.75 | 5/8 | 0.94 | 0.12 | 1/2 | 1/2 | 1.75 | 15CA49R | 1 3/4 | Orange |
| 54479 | 4/0 | 1/2 | 4.64 | 11/16 | 1.00 | 0.13 | 1/2 | 1/2 | 1.75 | 15CA54R | 1 13/16 | Purple |
| 54480 | 250 | 1/2 | 5.17 | 3/4 | 1.08 | 0.14 | 1/2 | 1/2 | 1.75 | 15CA60R | 2 1/32 | Ruby |
| 54481 | 300 | 1/2 | 5.16 | 13/16 | 1.19 | 0.16 | 1/2 | 1/2 | 1.75 | 15CA66R | 2 3/32 | White |
| 54482 | 350 | 1/2 | 5.35 | 7/8 | 1.29 | 0.19 | 1/2 | 1/2 | 1.75 | 15CA71R | 2 13/32 | Red |
| 54483 | 400 | 1/2 | 5.35 | 59/64 | 1.36 | 0.18 | 1/2 | 1/2 | 1.75 | 15CA76R | 2 13/32 | Blue |
| 54484 | 500 | 1/2 | 5.60 | 1 1/16 | 1.54 | 0.23 | 1/2 | 1/2 | 1.75 | 15CA87R | 2 13/32 | Brown |
| 54485 | 600 | 1/2 | 5.83 | 1 11/64 | 1.70 | 0.24 | 1/2 | 1/2 | 1.75 | 15CA94R | 2 9/16 | Green |
| 54487 | 750 | 1/2 | 6.13 | 1 19/64 | 1.89 | 0.27 | 1/2 | 1/2 | 1.75 | 15CA106R | 2 3/4 | Black |
| 54490 | 1000 | 1/2 | 6.60 | 1 1/2 | 2.18 | 0.31 | 1/2 | 1/2 | 1.75 | 15C125R• | 2 29/32 | – |

**Diagrams**




• No adapter required – TBM15I only.
† Cable size: concentric and compact strandings.
TBM14M and 13100A UL listing limited to 1/0 AWG–500 kcmil cable sizes.
* Cat. no. TB15500 die adapter required for TBM15I.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

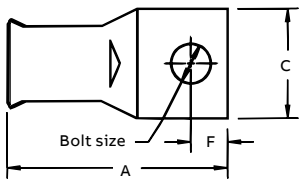
# Compression connectors for copper conductor

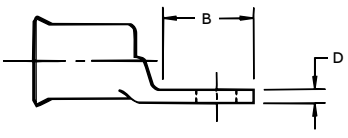
## Bell-ended lugs – Standard barrel

**Bell-shaped barrel**

| Cat. no. | Wire size (AWG or kcmil) Code | Navy | Flex | Class G | H | I | K | M | Bolt size (in.) | Dimensions (in.) A | B | C | D | F | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 54104BS | #8 | 23 | 37/24 | 8 | 8 | – | 8 | 8 | #10 | 1 1/16 | 15/32 | 13/32 | 5/64 | 7/32 | 21 | Red |
| 54105BS | #6 | 30 | 61/24 | 5 | 5 | 5 | 5 | 5 | 1/4 | 1 3/16 | 9/16 | 7/16 | 7/64 | 1/4 | 24 | Blue |
| 54106BS | #4 | 40–50 | 91/24 | 5 | 5 | 5 | 5 | 5 | 1/4 | 1 9/32 | 9/16 | 9/16 | 7/64 | 1/4 | 29 | Gray |
| 54139BS | #3 & 4 | 40–50 | 91/24 | 4 | 4 | 4 | 4 | 4 | 5/16 | 1 7/16 | 25/32 | 19/32 | 5/64 | 11/32 | 29 | |
| 54142BS | #2 | 60 | 125/24 | 3 | 3 | 3 | 3 | 3 | 5/16 | 1 17/32 | 23/32 | 21/32 | 5/64 | 11/32 | 33 | Brown |
| 54147BS | #1 | 75 | 150, 175/24 | 2 | 2 | 2 | 2 | 2 | 5/16 | 1 21/23 | 23/32 | 43/64 | 1/8 | 3/8 | 37 | Green |
| 54153BS | 1/0 | 100 | 225/24 | 1 | 1 | 1 | 1 | 1 | 5/16 | 1 5/8 | 23/32 | 3/4 | 9/64 | 3/8 | 42 | Pink |
| 54110BS | 2/0 | 125 | 275/24 | 1/0 | 1/0 | 1/0 | 1/0 | 1/0 | 3/8 | 1 7/8 | 13/16 | 13/16 | 9/64 | 3/8 | 45 | Black |
| 54165BS | 3/0 | 150 | 325/24 | 2/0 | 2/0 | 2/0 | 2/0 | 2/0 | 1/2 | 2 7/32 | 1 1/16 | 15/16 | 9/64 | 1/2 | 50 | Orange |
| 54170BS | 4/0 | 200 | 450/24 | 3/0 | 3/0 | 3/0 | 3/0 | 3/0 | 1/2 | 2 5/16 | 1 1/16 | 1 1/32 | 5/32 | 1/2 | 54 | Purple |
| 58165BS | 250 | – | 550/24 | 4/0 | 4/0 | – | – | – | 1/2 | 2 15/32 | 1 1/8 | 1 1/4 | 3/16 | 1/2 | 62 | Yellow |
| 54114BS | 300 | 300 | – | 250 | 250 | 4/0 | 4/0 | 4/0 | 1/2 | 2 3/8 | 1 1/8 | 1 1/4 | 3/16 | 1/2 | 66 | White |
| 54152BS | 350 | 350 | 650/24 | – | – | 250 | 250 | 250 | 1/2 | 2 5/8 | 1 3/16 | 1 3/8 | 13/64 | 9/16 | 66 | |
| 54185BS | 400 | 400 | 775/24 | 300 | 300 | 300 | 300 | 300 | 5/8 | 3 7/16 | 1 11/16 | 1 13/32 | 7/32 | 13/16 | 76 | Blue |
| 58177BS | 500 | – | 925/24 | 400 | 400 | 400 | 350 | 350 | 1/2 | 3 | 1 5/16 | 1 5/8 | 1/4 | 13/16 | 80 | – |
| 58180BS | 600 | – | 1100/24 | – | – | 450 | 450 | 450 | 5/8 | 3 5/8 | 1 11/16 | 1 25/32 | 17/64 | 13/16 | 94 | Green |
| 54122BS | 700 | – | 1325/24 | 500 | 500 | 500 | 500 | 500 | 5/8 | 3 5/8 | 1 11/16 | 1 25/32 | 9/32 | 13/16 | 99 | Pink |
| 54123BS | 750 | – | – | 600 | – | – | – | 550 | 5/8 | 3 5/8 | 1 11/16 | 1 15/16 | 5/16 | 13/16 | 106 | Black |
| 54124BS | 800 | 800 | – | – | – | – | 600 | – | 5/8 | 3 13/16 | 1 11/16 | 2 | 5/16 | 5/8 | 107 | Orange |
| 54126BS | 900 | – | 1925/24 | – | – | – | – | – | 5/8 | 4 1/8 | 1 13/16 | 2 3/16 | 11/32 | 7/8 | 115 | Yellow |

**Diagrams**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Bell-ended lugs – Long barrel

**Bell-shaped copper lugs with two bolt holes**

| Cat. no. | Wire size (AWG or kcmil) Code | Navy | Flex | G | H | I | K | Class M | Bolt size (in.) | Dimensions (in.) A | B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 54850BEBS | #8 | 23 | 8 | 8 | 8 | – | 8 | – | ¼ | 2.19 | 1.88 | 0.42 | 0.07 | 0.26 | 0.25 | 0.63 | 21 | Red |
| 54851BEBS | | | | | | | | | ¼ | 2.31 | 1.29 | 0.47 | 0.06 | 0.26 | 0.25 | 0.75 | 21 | |
| 54851BE0616BS | | | | | | | | | ⅜ | 3.00 | 2.10 | 0.56 | 0.06 | 0.26 | 0.38 | 1.00 | 21 | |
| 54852BE0616BS | #6 | 30 | 6 | 5 | 5 | 5 | 5 | – | ⅜ | 2.93 | 1.93 | 0.59 | 0.06 | 0.30 | 0.38 | 1.00 | 24 | Blue |
| 54852BEBS | | | | | | | | | ¼ | 2.28 | 1.28 | 0.44 | 0.08 | 0.30 | 0.25 | 0.63 | 24 | |
| 54852BE0412BS | | | | | | | | | ¼ | 2.43 | 1.43 | 0.43 | 0.07 | 0.30 | 0.25 | 0.75 | 24 | |
| 54854BEBS | #4–3 | 40–50 | 5 | 5 | 5 | 5 | 5 | – | ¼ | 2.31 | 1.19 | 0.52 | 0.10 | 0.37 | 0.25 | 0.63 | 29 | Gray |
| 54854BE0412BS | | | | | | | | | ¼ | 2.31 | 1.31 | 0.56 | 0.09 | 0.37 | 0.25 | 0.75 | 29 | |
| 54854BE0616BS | | | | | | | | | ⅜ | 3.13 | 1.98 | 0.59 | 0.09 | 0.37 | 0.38 | 1.00 | 29 | |
| 54855BE0412BS | #2 | 60 | 3 | 3 | 3 | 3 | 3 | 3 | ¼ | 2.63 | 1.35 | 0.68 | 0.11 | 0.41 | 0.25 | 0.75 | 33 | Brown |
| 54855BEBS | | | | | | | | | ¼ | 2.43 | 1.28 | 0.59 | 0.11 | 0.41 | 0.25 | 0.63 | 33 | |
| 54856BEBS | | | | | | | | | 3⁄16 | 2.78 | 1.63 | 0.59 | 0.11 | 0.41 | 0.38 | 0.75 | 33 | |
| 54810be0616BS | | | | | | | | | ⅜ | 3.08 | 1.94 | 0.59 | 0.11 | 0.41 | 0.38 | 1.00 | 33 | |
| 54811BEBS | | | | | | | | | ½ | 4.28 | 3.00 | 0.88 | 0.09 | 0.41 | 0.50 | 1.75 | 33 | |
| 54809BEBS | #1 | 75 | 2 | 2 | 2 | 2 | 2 | 2 | ¼ | 2.88 | 1.19 | 0.67 | 0.11 | 0.47 | 0.25 | 0.63 | 37 | Green |
| 54812BEBS | | | | | | | | | ¼ | 2.75 | 1.40 | 0.67 | 0.11 | 0.47 | 0.25 | 0.75 | 37 | |
| 54858BEBS | | | | | | | | | 5⁄16 | 2.97 | 1.63 | 0.67 | 0.11 | 0.47 | 0.38 | 0.88 | 37 | |
| 54857BEBS | | | | | | | | | ½ | 4.43 | 3.00 | 0.88 | 0.10 | 0.47 | 0.50 | 1.75 | 37 | |
| 54859BEBS | 1/0 | 100 | 1 | 1 | 1 | 1 | 1 | 1 | ¼ | 2.63 | 1.19 | 0.75 | 0.13 | 0.52 | 0.25 | 0.63 | 42 | Pink |
| 54813BEBS | | | | | | | | | ¼ | 2.71 | 1.38 | 0.75 | 0.13 | 0.52 | 0.25 | 0.75 | 42 | |
| 54860BEBS | | | | | | | | | 5⁄16 | 2.97 | 1.63 | 0.75 | 0.13 | 0.52 | 0.38 | 0.88 | 42 | |
| 54860BE0616BS | | | | | | | | | ⅜ | 3.23 | 1.93 | 0.75 | 0.13 | 0.52 | 0.38 | 1.00 | 42 | |
| 5414BEBS | 2/0 | 125 | 1/0 | 1/0 | 1/0 | 1/0 | 1/0 | 1/0 | ¼ | 2.62 | 1.25 | 0.83 | 0.13 | 0.57 | 0.25 | 0.63 | 45 | Black |
| 54814BE0412BS | | | | | | | | | ¼ | 2.69 | 1.31 | 0.81 | 0.13 | 0.57 | 0.25 | 0.75 | 45 | |
| 54862BE0616BS | | | | | | | | | ⅜ | 3.19 | 1.81 | 0.83 | 0.13 | 0.57 | 0.38 | 1.00 | 45 | |
| 54862BEBS | | | | | | | | | ½ | 4.20 | 2.81 | 0.83 | 0.13 | 0.57 | 0.50 | 1.75 | 45 | |
| 54815BEBS | 3/0 | 150 | 2/0 | 2/0 | 2/0 | 2/0 | 2/0 | 2/0 | ¼ | 2.89 | 1.45 | 0.92 | 0.13 | 0.63 | 0.25 | 0.75 | 50 | Orange |
| 54816BEBS | | | | | | | | | ⅜ | 3.25 | 1.63 | 0.92 | 0.13 | 0.63 | 0.38 | 1.00 | 50 | |
| 54864BEBS | | | | | | | | | ½ | 4.45 | 3.00 | 0.92 | 0.13 | 0.63 | 0.50 | 1.75 | 50 | |
| 54817BEBS | 4/0 | 200 | 3/0 | 3/0 | 3/0 | 3/0 | 3/0 | 3/0 | ¼ | 3.15 | 1.38 | 1.03 | 0.14 | 0.70 | 0.50 | 0.75 | 54 | Purple |
| 54818BE0616BS | | | | | | | | | ⅜ | 3.35 | 1.81 | 1.03 | 0.14 | 0.70 | 0.25 | 1.00 | 54 | |
| 54818BEBS | | | | | | | | | ⅜ | 4.38 | 2.63 | 1.03 | 0.14 | 0.70 | 0.38 | 1.75 | 54 | |
| 54866BEBS | | | | | | | | | ½ | 4.70 | 3.00 | 1.03 | 0.14 | 0.70 | 0.50 | 1.75 | 54 | |
| 54868BE0616BS | 250 | – | 4/0 | 4/0 | 4/0 | 4/0 | 4/0 | 4/0 | ⅜ | 3.83 | 1.93 | 1.13 | 0.14 | 0.77 | 0.50 | 1.00 | 62 | Yellow |
| 54868BEBS | | | | | | | | | ½ | 4.92 | 3.00 | 1.13 | 0.14 | 0.77 | 0.50 | 1.75 | 62 | |
| 54819BEBS | 300 | 300 | 262 | 250 | 250 | 250 | 250 | – | ⅜ | 5.04 | 2.80 | 1.25 | 0.15 | 0.85 | 0.50 | 1.00 | 66 | White |
| 54870BEBS | | | | | | | | | ½ | 5.23 | 3.00 | 1.25 | 0.15 | 0.85 | 0.50 | 1.75 | 66 | |

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

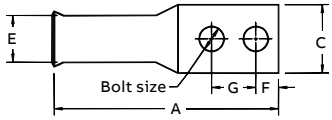
# Compression connectors for copper conductor

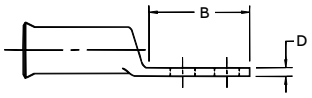
## Bell-ended lugs – Long barrel (continued)

**Bell-shaped copper lugs with two bolt holes**

| Cat. no. | Wire size (AWG or kcmil) Code | Navy | Flex | Class G | H | I | K | M | Bolt size (in.) | Dimensions (in.) A | B | C | D | E | F | G | Die code | Die color |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 54822BEBS | 400 | 400 | 313 | 300 | 300 | 300 | 300 | – | ¼ | 4.38 | 1.93 | 1.41 | 0.17 | 0.96 | 0.63 | 0.75 | 76 | Blue |
| 54821BEBS | | | | | | | | | ⅜ | 4.43 | 1.93 | 1.41 | 0.17 | 0.96 | 0.63 | 1.00 | 76 | |
| 54874BEBS | | | | | | | | | ½ | 5.51 | 3.00 | 1.41 | 0.17 | 0.96 | 0.63 | 1.75 | 76 | |
| 54823BEBS | 500 | – | 373 | 400 | 400 | 400 | 350 | – | ¼ | 4.93 | 1.94 | 1.61 | 0.22 | 1.10 | 0.50 | 0.75 | 87 | Brown |
| 54876BE0616BS | | | | | | | | | ⅜ | 5.00 | 1.93 | 1.61 | 0.22 | 1.10 | 0.50 | 1.00 | 87 | |
| 54876BEBS | | | | | | | | | ½ | 6.00 | 3.00 | 1.61 | 0.22 | 1.10 | 0.50 | 1.75 | 87 | |
| 54824BEBS | – | – | 444 | – | – | 450 | 450 | – | ⅜ | 5.70 | 2.80 | 1.75 | 0.24 | 1.20 | 0.63 | 1.00 | 94 | Green |
| 54878BEBS | | | | | | | | | ½ | 5.83 | 3.00 | 1.75 | 0.24 | 1.20 | 0.63 | 1.75 | 94 | |
| 54880BEBS | 700 | – | 535 | 500 | 500 | 500 | 500 | – | ½ | 6.20 | 3.00 | 1.94 | 0.27 | 1.33 | 0.63 | 1.75 | 106 | Black |
| 58826BEBS | 900 | – | 777 | – | – | – | – | – | ½ | 6.49 | 2.80 | 2.27 | 0.30 | 1.50 | 0.63 | 1.75 | 115 | Yellow |

**Diagrams**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-barrel lugs for 600 V to 35 kV applications

**Material** – High-conductivity wrought copper
**Finish** – Electro tin plate

**Two-barrel lugs for 600 V to 35 kV applications**

| Cat. no. | Wire size (AWG or kcmil) Code | Flex | Hole size (in.) | Fig. no. | Dimensions (in.) A | W | T | Die code | Color key |
|---|---|---|---|---|---|---|---|---|---|
| 256-30695-828 | #6 | 61/24 | ¼ | 1 | 2 15/16 | 7/16 | 1/16 | 24 | Blue |
| 256-30695-1227 | | | | 2 | 3 3/8 | 7/16 | 1/16 | 24 | |

**Diagrams**

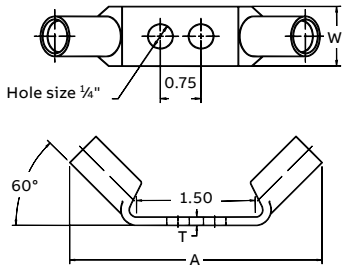



Figure 1

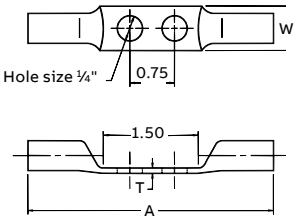



Figure 2

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

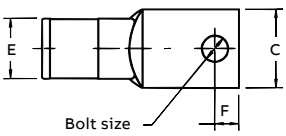
## Cast copper one-hole lugs for 600 V to 35 kV applications – Heavy duty

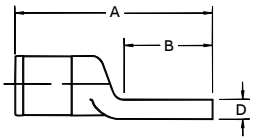
**Material** – Cast copper
**Finish** – Electro tin plate

**Cast copper one-hole lugs for 600 V to 35 kV applications – Heavy duty**

| Cat. no. | Cable size (AWG or kcmil) | Dimensions (in.) A | B | C | D | F | Bolt size (in.) | Die code |
|---|---|---|---|---|---|---|---|---|
| 53104 | #8 | 1 7/16 | 3/4 | 1/2 | 1/8 | 9/32 | #10 | 29 |
| 53105 | #6 | 1 7/16 | 3/4 | 1/2 | 1/8 | 9/32 | 1/4 | 29 |
| 53106 | #4 | 1 7/16 | 3/4 | 1/2 | 1/8 | 9/32 | 1/4 | 29 |
| 53107 | #2 | 2 | 1 | 3/4 | 1/4 | 7/16 | 1/4 | 45 |
| 53108 | #1 | 2 | 1 | 3/4 | 1/4 | 7/16 | 1/4 | 45 |
| 53109 | 1/0 | 2 | 1 | 3/4 | 1/4 | 7/16 | 3/8 | 45 |
| 53161* | 325/24 | 2 3/16 | 3/4 | 13/16 | 7/32 | 7/16 | 3/8 | 54 |
| 53110 | 2/0 | 2 5/8 | 1 1/4 | 1 | 9/32 | 17/32 | 3/8 | 66 |
| 53111 | 3/0 | 2 5/8 | 1 1/4 | 1 | 9/32 | 17/32 | 3/8 | 66 |
| 53112 | 4/0 | 2 5/8 | 1 1/4 | 1 | 9/32 | 17/32 | 3/8 | 66 |
| 53165* | 650/24 | 3 1/16 | 1 3/8 | 1 3/16 | 5/16 | 3/4 | 1/2 | 76 |
| 53113 | 250 | 3 1/16 | 1 1/2 | 1 3/16 | 5/16 | 3/4 | 1/2 | 76 |
| 53114 | 300 | 3 1/16 | 1 1/2 | 1 3/16 | 5/16 | 3/4 | 1/2 | 76 |
| 53115 | 350 | 3 13/16 | 2 | 1 3/8 | 3/8 | 13/16 | 1/2 | 99 |
| 53116 | 400 | 3 13/16 | 2 | 1 3/8 | 3/8 | 13/16 | 1/2 | 99 |
| 53118 | 500 | 3 13/16 | 2 | 1 3/8 | 3/8 | 13/16 | 1/2 | 99 |
| 53168* | 1100/24 | 3 15/16 | 1 5/8 | 1 5/8 | 13/32 | 7/8 | 1/2 | 107 |
| 53169* | 1325/24 | 3 5/16 | 1 5/8 | 1 5/8 | 13/32 | 7/8 | 1/2 | 107 |
| 53123 | 750 | 4 3/16 | 2 1/8 | 1 5/8 | 7/16 | 1 | 1/2 | 112 |
| 53173* | 2750/24 | 5 1/16 | 1 7/8 | 2 1/8 | 9/16 | 1 3/16 | 1/2 | 150 |

**Diagrams**




All other cat. nos.: Use hydraulic tools with hex dies.
* No UL/CSA
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Cast copper two-hole lugs for code copper cable 600 V to 35 kV

**Material** – Cast copper
**Finish** – Electro tin plate

**Cast copper two-hole lugs for code copper cable 600 V to 35 kV**

| | Cat. no. | Code cable size (AWG or kcmil) | Bolt G size (in.) | Dimensions (in.) A Approx. | B | C | D | E | F | H | Die code | No. of crimps 12 Ton | 15 Ton | 40 Ton |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Diagrams** | 256-30695-1055 | #14–10 | 1/4 | 2 | 1 5/16 | 1/2 | 1/8 | 3/8 | 1/4 | 5/8–3/4 | 29 | 1 | 1 | 1 |
| | 53204 | #8 | 1/4 | 2 | 1 5/16 | 1/2 | 3/32* | 3/8 | 1/4 | 5/8 | 29 | 1 | 1 | 1 |
| | 53205 | #8 | 1/4 | 2 | 1 5/16 | 1/2 | 1/8 | 3/8 | 1/4 | 5/8 | 29 | 1 | 1 | 1 |
| | 53206 | #4 | 1/4 | 2 | 1 5/16 | 1/2 | 1/8 | 3/8 | 1/4 | 5/8 | 29 | 1 | 1 | 1 |
| | 53207 | #2 | 1/4 | 3 | 2 | 3/4 | 1/8 | 1 9/32 | 1/2 | 3/4 | 45 | 1 | 1 | 1 |
| | 53208 | #1 | 1/4 | 3 | 2 | 3/4 | 1/4 | 1 9/32 | 1/2 | 1 | 45 | 1 | 1 | 1 |
| | 53209 | 1/0 | 3/8 | 3 | 2 | 3/4 | 1/4 | 1 9/32 | 1/2 | 1 | 45 | 1 | 1 | 1 |
| | 53210 | 2/0 | 3/8 | 4 5/16 | 3 | 3/4 | 3/16* | 2 7/32 | 5/8 | 1 3/4 | 66 | 1 | 1 | 1 |
| | 53211 | 3/0 | 1/2 | 4 5/16 | 3 | 1 | 9/32 | 2 7/32 | 5/8 | 1 3/4 | 66 | 1 | 1 | 1 |
| | 53212 | 4/0 | 1/2 | 4 5/16 | 3 | 1 | 9/32 | 2 7/32 | 5/8 | 1 3/4 | 66 | 1 | 1 | 1 |
| | 53213 | 250 | 1/2 | 4 9/16 | 3 | 1 3/16 | 3/16* | 1 5/16 | 5/8 | 1 3/4 | 76 | 1 | 1 | 1 |
| | 53214 | 300 | 1/2 | 4 9/16 | 3 | 1 3/16 | 5/16 | 1 5/16 | 5/8 | 1 3/4 | 76 | 1 | 1 | 1 |
| | 53215 | 350 | 1/2 | 5 5/16 | 3 1/2 | 1 3/8 | 1/4* | 1 7/32 | 5/8 | 1 3/4 | 99 | 2 | 1 | 1 |
| | 53216 | 400 | 1/2 | 5 5/16 | 3 1/2 | 1 3/8 | 3/8 | 1 7/32 | 5/8 | 1 3/4 | 99 | 2 | 1 | 1 |
| | 53218 | 500 | 1/2 | 5 5/16 | 3 1/2 | 1 3/8 | 3/8 | 1 7/32 | 5/8 | 1 3/4 | 99 | 2 | 1 | 1 |
| | 53220M | 600 | 1/2 | 5 5/16 | 3 1/2 | 1 5/8 | 17/32 | 1 23/64 | 5/8 | 1 3/4 | 112 | 2 | 1 | 1 |
| | 53222M | 700 | 1/2 | 5 5/16 | 3 1/2 | 1 5/8 | ±1/32 | 1 23/64 | 5/8 | 1 3/4 | 112 | 2 | 1 | 1 |
| | 53223M | 750 | 1/2 | 5 5/16 | 3 1/2 | 1 5/8 | ±1/32 | 1 23/64 | 5/8 | 1 3/4 | 112 | 2 | 1 | 1 |
| | 53269 | 1325/24 | 1/2 | 5 1/2 | 3 1/2 | 1 5/8 | 13/32 | 1 3/8 | 5/8 | 1 3/4 | 107 | 2 | 1 | 1 |
| | 53224 | 800 | 1/2 | 6 | 3 1/2 | 1 7/8 | 5/16* | 1 9/16 | 5/8 | 1 3/4 | 130 | – | 1 | 1 |
| | 53226 | 900 | 1/2 | 6 | 3 1/2 | 1 7/8 | 15/32 | 1 9/16 | 5/8 | 1 3/4 | 130 | – | 1 | 1 |
| | 53228 | 1000 | 1/2 | 6 | 3 1/2 | 1 7/8 | 15/32 | 1 9/16 | 5/8 | 3/4 | 130 | – | 1 | 1 |
| | 53273 | 1111 2750/24 | 1/2 | 6 3/16 | 3 1/2 | 2 1/8 | 9/16 | 1 29/32 | 5/8 | 1 3/4 | 150 | – | – | – |
| | 53233 | 1500 | 1/2 | 6 1/4 | 3 1/2 | 2 1/4 | 1/2* | 1 29/32 | 5/8 | 1 3/4 | 150 | – | 1 | 1 |
| | 53233L | 1500 | 1/2 | 7 5/16 | 3 1/2 | 2 | 1/2 | 1 7/8 | 5/8 | 1 3/4 | 150 | – | 1 | – |
| | 53433L** | 1500 | 1/2 | 7 5/16 | 3 1/8 | 3 | 1/2 | 1 7/8 | 5/8 | 1 3/4 | 150 | – | 1 | – |
| | 251-30485-1275 | 1250 | 1/2 | 6 3/16 | 3 1/2 | 2 1/8 | 9/16 | 1 29/32 | 5/8 | 1 3/4 | 150 | – | – | – |
| | 251-30485-1211 | 1750 | – | 6 3/8 | 3 1/8 | 3 | 1/2 | 2 3/16 | – | – | 175 | – | – | 2 (Fig. 2) |
| | 251-30485-1212 | 1750 | – | 6 3/8 | 3 1/2 | 2 1/4 | 1/2 | 2 3/16 | – | – | 175 | – | – | 2 (Fig. 1) |
| | 53239 | 2000 | 1/2 | 6 3/16 | 3 1/2 | 2 3/4 | 1/2 | 2 3/16 | 5/8 | 1 3/4 | 175 | – | – | – |
| | 53239L | 169/0.110 178/0.104 2000 | 1/2 | 7 5/16 | 3 1/8 | 2 1/4 | 1/2 | 2 15/32 | 5/8 | 1 3/4 | 175 | – | – | – |
| | 53439L** | 169/0.110 178/0.104 2000 | 1/2 | 7 5/16 | 3 1/8 | 3 | 1/2 | 2 3/16 | 5/8 | 1 3/4 | 175 | – | – | 11421 Die |

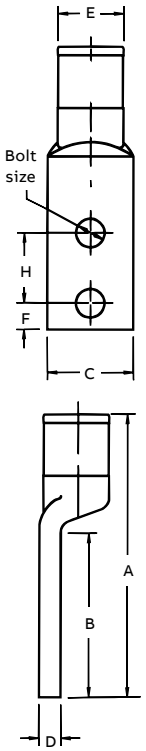


Figure 1

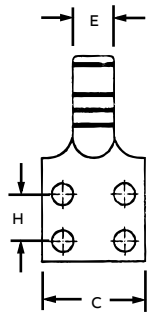


Figure 2

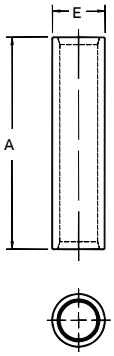
* Denotes tongue thickness of alternate construction (brazed wrought-copper tongue). ** Figure 2. All others figure 1. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-way splice connectors – Standard barrel 600 V to 35 kV

**Material** – High conductivity wrought copper
**Finish** – Electro tin plate
Two-way connectors provide high pullout values, are easy to insulate and provide a low-resistance connection of high quality and low installed cost.

**Two-way splice connectors – Standard barrel 600 V to 35 kV**

| Diagram | Cat. no. | Wire size (AWG or kcmil) Code (AWG or kcmil) | Wire size (AWG or kcmil) Flex class G, H, I, K, M† | Dimensions (in.) A | Dimensions (in.) E | Die code | Die color |
|---|---|---|---|---|---|---|---|
|  | 54504 | #8 | 37/24 = 14.9, #8 Weld | 1.00 | 0.27 | 21 | Red |
| | 54505 | #6 | 61/24 = 24.6, #6 Weld, 133/0.014 | 1.00 | 0.30 | 24 | Blue |
| | 54506 | #4 | 91/24 = 36.7, 133/0.0177, 49/0.029 | 1.00 | 0.37 | 29 | Gray |
| | 54507 | #2 | 125/24 = 50.4, #4 Weld | 1.25 | 0.41 | 33 | Brown |
| | 54508 | #1 | 150/24 = 60.5, 175/24 = 70.6, #2 Weld, 133/0.0223 | 1.50 | 0.47 | 37 | Green |
| | 54509 | 1/0 | 225/24 = 90.8, #1 Weld, 133/0.0254 | 1.63 | 0.52 | 42 | Pink |
| | 54510 | 2/0 | 275/24 = 111, 1/0 Weld, 427/0.0155, 133/0.0282 | 1.75 | 0.57 | 45 | Black |
| | 54511 | 3/0 | 325/24 = 131, 2/0 Weld, 133/0.0316, 259/0.0227, 427/0.0177 | 1.75 | 0.63 | 50 | Orange |
| | 53962 | | 375/24 = 179, 133/0.0355, 259/0.0255, 427/0.0199 | 1.81 | 0.70 | 50 | |
| | 54512 | 4/0 | 450/24 = 182, 3/0 Weld, 703/0.0154 | 1.88 | 0.70 | 54 | Purple |
| | 54513 | 250 | 550/24 = 222, 4/0 Weld, 133/0.0399, 259/0.0286, 637/0.0183 | 2.25 | 0.77 | 62 | Yellow |
| | 53964 | | | 2.13 | 0.79 | 62 | |
| | 54514 | 300 | – | 2.13 | 0.83 | 66 | White |
| | 54515 | 350 | – | 2.25 | 0.90 | 71 | Red |
| | 54516 | 400 | – | 2.75 | 0.93 | 76 | Blue |
| | 53968 | 500 | 1100/24 = 444, 500 Weld, 259/.0417, 427/0.0325, 703/0.0253 | 3.00 | 1.13 | 87 | Brown |
| | 54518 | | – | 2.75 | 1.11 | 87 | |
| | 54520 | 600 | – | 3.00 | 1.18 | 94 | Green |
| | 54522-TB | 700 | – | 3.25 | 1.23 | 99 | Pink |
| | 53969 | | 1325/24 = 535, 427/0.0342 | 3.00 | 1.24 | 99 | |
| | 54523-TB | 750 | – | 3.00 | 1.30 | 106 | Black |
| | 54528 | 1000 | – | 3.63 | 1.50 | 125 | – |
| | 54530 | 1250 | – | 4.13 | 1.67 | 140 | |

† Contact technical services for specific stranding listings

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Two-way splice connectors – Long barrel 600 V to 35 kV

**Material** – High conductivity wrought copper
**Finish** – Electro tin plate

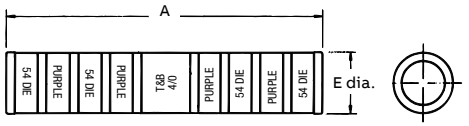
**Two-way splice connectors – Long barrel 600 V to 35 kV**

| Cat. no. | Wire size (AWG or kcmil) Code | Flex class G, H, I, K, M† | Dimensions (in.) A | E | Die Code | Die color |
|---|---|---|---|---|---|---|
| 54804 | #8 | 37/24 = 14.9 | 1.75 | 0.27 | 21 | Red |
| 54805 | #6 | 61/24 = 24.6 | 1.75 | 0.31 | 24 | Blue |
| 54806 | #4 | 91/24 = 36.7 | 1.75 | 0.39 | 29 | Gray |
| 54807 | #2 | 125/24 = 50.4 | 1.88 | 0.43 | 33 | Brown |
| 54808 | #1 | 150/24 = 60.5, 175/24 = 70.6 | 2.00 | 0.49 | 37 | Green |
| 54809* | 1/0 | 225/24 = 90.8 | 2.00 | 0.54 | 42 | Pink |
| 54810* | 2/0 | 275/24 = 111 | 2.13 | 0.59 | 45 | Black |
| 54811 | 3/0 | 325/24 = 131 | 2.25 | 0.65 | 50 | Orange |
| 54812* | 4/0 | 450/24 = 182 | 2.75 | 0.72 | 54 | Purple |
| 54813* | 250 | 550/24 = 222 | 3.38 | 0.79 | 62 | Yellow |

† Contact technical services for specific stranding listings
* UL listed for direct burial applications

| Cat. no. | Wire size (AWG or kcmil) Code | Flex | Dimensions (in.) A | E | Die code | Die color |
|---|---|---|---|---|---|---|
| 54814 | 300 | – | 3.50 | 0.87 | 66 | White |
| 54815 | 350 | 650/24 = 262 | 3.75 | 0.95 | 71 | Red |
| 54816 | 400 | 775/24 = 313 | 3.75 | 0.98 | 76 | Blue |
| 54818* | 500 | 925/24 = 373 | 4.75 | 1.11 | 87 | Brown |
| 54820 | 600 | 1100/24 = 444 | 4.25 | 1.21 | 94 | Green |
| 54823 | 750 | 1325/24 = 535 | 4.75 | 1.34 | 106 | Black |
| 58524 | – | 1600/24 = 646 | 5.00 | 1.39 | 106 | |
| 58526 | 900 | 1925/24 = 777 | 5.50 | 1.51 | 115 | Yellow |
| 54828 | 1000 | – | 5.63 | 1.56 | 125 | – |
| 54833 | 1500 | – | 5.63 | 1.56 | 125 | |
| 54839 | 2000 | – | 7.06 | 2.125 | – | |

**Diagram**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

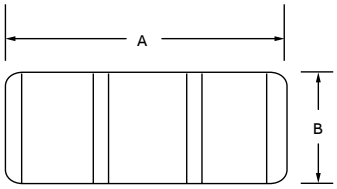
# Compression connectors for copper conductor

## Copper two-way splice connectors for 600 V to 35 kV applications

**Copper two-way splice connectors for 600 V to 35 kV applications**

| | | | | | | |
|---|---|---|---|---|---|---|
| | | | | | | **Installing tools** |
| | | | | | | **13100A, TBM15I* & TBM14M** |
| | | **Dimensions (in.)** | | | | |
| **Cat. no.** | **Cable size+ (AWG or kcmil)** | **A** | **B** | **Die set Cat. no.** | **Strip length (in.)** | **Color code** |
| 54006 | #4 | 2.00 | 0.37 | 15CA29R | 1½ | Gray |
| 54007 | #2 | 2.13 | 0.41 | 15CA33R | 1⅝ | Brown |
| 54008 | #1 | 2.25 | 0.47 | 15CA37R | 1⅝ | Green |
| 54009 | 1/0 | 2.38 | 0.52 | 15CA42R | 1¾ | Pink |
| 54010 | 2/0 | 2.38 | 0.57 | 15CA45R | 1¾ | Black |
| 54011 | 3/0 | 2.63 | 0.63 | 15CA49R | 1 13/16 | Orange |
| 54012 | 4/0 | 2.69 | 0.69 | 15CA54R | 1 13/16 | Purple |
| 54013 | 250 | 3.19 | 0.74 | 15CA60R | 2⅛ | Ruby |
| 54015 | 350 | 4.13 | 0.89 | 15CA71R | 2⅝ | Red |
| 54018 | 500 | 4.13 | 1.06 | 15CA87R | 2⅝ | Brown |
| 54023 | 750 | 4.75 | 1.30 | 15CA106R | 2⅞ | Black |

**Diagram**




* Cat. No. 15500-TB die adapter required for TBM15I.
+ Cable size: concentric and compact strandings.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

## Compression connectors for copper conductor

Cast-copper two-way splice connectors for 600 V to 35 kV applications – Heavy-duty

**Material** – Cast copper
**Finish** – Electro tin plate
Satisfies requirements of NEC® 250.64(C)(1) for connecting to the grounding electrode system.

NEC and National Electrical Code are registered trademarks of the National Fire Protection Association, Inc.

**Cast-copper two-way splice connectors for 600 V to 35 kV applications – Heavy duty**

| Cat. no. | Cable size (AWG or kcmil) | Die code |
|---|---|---|
| 53504 | #8 | 29 |
| 53505 | #6 | 29 |
| 53506 | #4 | 29 |
| 53507 | #2 | 45 |
| 53508 | #1 | 45 |
| 53509 | 1/0 | 45 |
| 53510 | 2/0 | 66 |
| 53511 | 3/0 | 66 |
| 53512 | 4/0 | 66 |
| 53513 | 250 | 76 |
| 53515 | 350 | 99 |
| 53518 | 500 | 99 |
| 53523 | 750 | 112 |

Use hydraulic tools with hex dies.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Copper reducing splices

**Compact design for low-profile installation.**
Thomas & Betts copper reducing splices are the most recent addition to the telecom line of copper compression lugs and connectors. They are designed for use in central office equipment installations in place of h-taps in applications where the main cable is stepped down. When space is at a premium and standard h-tap splicing options are too cumbersome, the Thomas & Betts reducing splices can be the right choice. These splices are available for a range of cables from 750 flex to 6 code.

- Requires less “real estate” in a central office
- Does not require a cover other than clear heat shrink
- One-person installation – each side crimped separately
- Utilizes standard lug crimping dies – more standard tooling options – lower tonnage tools can now install even the largest splice
- Hand tools can be used on splices for 500 code/350 flex and smaller
- Inspection holes verify cable is fully inserted into each barrel

Splices for the following cable combinations are available. Appropriate quantities of pre-cut lengths of UL® Listed clear-heat shrink are provided with each splice.

**Copper reducing splices**

| Cat. no. | Main | Color code | Branch | Color |
|---|---|---|---|---|
| TBRS75F-75C50FHS | 750 Flex | Yellow | 750 Code/500 Flex | Black |
| TBRS75F-50C35FHS | 750 Flex | | 500 Code/350 Flex | Brown |
| TBRS75F-25C4/0FHS | 750 Flex | | 250 Code/4/0 Flex | Yellow |
| TBRS75C50F-75C50FHS | 750 Code/500 Flex | Black | 750 Code/500 Flex | Black |
| tbrs75c50f-50c35FHS | 750 Code/500 Flex | | 500 Code/350 Flex | Brown |
| tbrs75c50f-25c4/0FHS | 750 Code/500 Flex | | 250 Code/4/0 Flex | Yellow |
| TBRS75C50F-4/0CHS | 750 Code/500 Flex | | 4/0 Code | Purple |
| TBRS4/0C-2CHS | 4/0 Code | Purple | #2 Code | Brown |
| TBRS4/0C-6CHS | 4/0 Code | | #6 Code | Blue |
| TBRS2/0C1/0F-2CHS | 2/0 Code/1/0 Flex | Black | #2 Code | Brown |
| TBRS2/0C1/0F-6CHS | 2/0 Code/1/0 Flex | | #6 Code | Blue |
| TBRS1/0C1F-2CHS | 1/0 Code/1 Flex | Pink | #2 Code | Brown |
| TBRS1/0C1F-6CHS | 1/0 Code/1 Flex | | #6 Code | Blue |
| TBRS2C-6CHS | #2 Code | Brown | #6 Code | |

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Compression connectors for copper conductor

## Cast-copper reducing splices

01 Simple installation with Blackburn® compression tools (see pages 104-127) and dies (see pages 128-133)

Thomas & Betts takes the splicing of different-sized conductors to a new level of economy and efficiency with cast-copper reducing splices. In addition to a lower cost, the key benefit to these splices is in their constant outer diameter. Unlike screw-machined, externally contoured splices, cast-copper reducing splices require no change of tool or die between crimping each end. Just slide each wire easily into the chamfered barrel, and use the same color-keyed tool and die to crimp both ends. The consistent O.D. also makes these splices faster and easier to insulate with clear heat-shrink wrap than a contoured strength for heavy-duty applications, and tin-plated copper material provides high conductivity and superior corrosion resistance.

- Ideal for telecom (inside office/outside plant), commercial, industrial MRO and any other 600 V–35 kV applications requiring splicing of different-sized conductors
- Tin-plated, sand-cast copper construction provides superior tensile strength, high conductivity, and excellent corrosion resistance
- Easier to install and insulate than screw-machined, contour-designed reducing splices
- Constant O.D. saves time on installation by eliminating the need for crimp tool/die change
- Fast and simple to insulate with clear or colored heat-shrink wrap
- Chamfered barrel facilitates easy wire insertion
- Compact, low-profile design takes up minimal space in cable tray or wire run

**Cast-copper reducing splices**

| Cat. no. | Cable size (AWG or kcmil) Cond. 1 | Cond. 2 | Dimensions (in) A | E | Die code | Die color |
|---|---|---|---|---|---|---|
| 251-30485-19 | 4/0 Str. | #2 Str. | 2¼ | 13/16 | 66 | White |
| 251-30485-91 | 500 Str. | 300 Str. | 3 5/16 | 13/16 | 99 | Pink |
| 251-30485-229 | 2/0 Str. | 250 Str. | 2⅜ | 15/16 | 76 | Blue |
| 251-30485-247 | #2 Str. | #8 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-294 | #4 Str. | 2/0 Str. | 2¼ | 27/32 | 66 | White |
| 251-30485-295 | 4/0 Str. | #4 Str. | 2¼ | 13/16 | 66 | |
| 251-30485-331 | 4/0 Str. | 350 Str. | 3 5/16 | 17/32 | 99 | Pink |
| 251-30485-445 | 4/0 Str. | 2/0 Str. | 2¼ | 13/16 | 66 | White |
| 251-30485-495 | 1/0 Str. | #2 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-610 | #6 Str. | #8 Str. | 1 7/32 | ⅜ | 29 | Gray |
| 251-30485-611 | #4 Str. | #8 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-612 | #4 Str. | #6 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-613 | #2 Str. | #6 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-640 | 4/0 Str. | 1/0 Str. | 2¼ | 13/16 | 66 | White |
| 251-30485-653 | #2 Str. | 250 Str. | 2⅜ | 15/16 | 76 | Blue |
| 251-30485-739 | 1/0 Str. | 250 Str. | 2⅜ | 15/16 | 76 | |
| 251-30485-882 | 400 Str. | 350 Str. | 3 5/16 | 17/32 | 99 | Pink |
| 251-30485-950 | 1/0 Str. | #6 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-951 | #6 Str. | 2/0 Str. | 2¼ | 27/32 | 66 | White |
| 251-30485-1027 | 1/0 Str. | #4 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-1029 | 1/0 Str. | #12 Str. | 1 9/16 | 37/64 | 45 | |
| 251-30485-1030 | 10 Str. | #4 Str. | 1 7/32 | ⅜ | 29 | Gray |
| 251-30485-1031 | 12 Str. | #4 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1032 | #6 Str. | #10 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1033 | #12 Str. | #6 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1034 | #14 Str. | #8 Str. | 1 7/32 | ⅜ | 29 | |

*Cast solid – field modifiable special.

| Cat. no. | Cable size (AWG or kcmil) Cond. 1 | Cond. 2 | Dimensions (in) A | E | Die code | Die color |
|---|---|---|---|---|---|---|
| 251-30485-1035 | #1 Str. | 1/0 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-1044 | #10 Str. | #8 Str. | 1 7/32 | ⅜ | 29 | Gray |
| 251-30485-1045 | #12 Str. | #8 Str. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1085 | #10 Str. | 1/0 Str. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-1086 | #10 Str. | 2/0 Str. | 2¼ | 27/32 | 66 | White |
| 251-30485-1087 | #4 Str. | 250 Str. | 2⅜ | 15/16 | 76 | Blue |
| 251-30485-1088 | 400 Str. | 250 Str. | 3 5/16 | 17/32 | 99 | Pink |
| 251-30485-1089 | #14 Str. | #8 Sol. | 1 7/32 | ⅜ | 29 | Gray |
| 251-30485-1090 | #12 Str. | #8 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1091 | #10 Str. | #8 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1092 | #12 Str. | #6 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1093 | #8 Str. | #6 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1094 | #4 Str. | #6 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1095 | #2 Str. | #6 Sol. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-1096 | #12 Str. | #4 Sol. | 1 7/32 | ⅜ | 29 | Gray |
| 251-30485-1097 | #10 Str. | #4 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1098 | #8 Str. | #4 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1099 | #6 Str. | #4 Sol. | 1 7/32 | ⅜ | 29 | |
| 251-30485-1100 | 1/0 Str. | #4 Sol. | 1 9/16 | 19/32 | 45 | Black |
| 251-30485-1130 | Cast Solid* | #12–#4 Str. | 1 9/32 | ⅜ | 29 | |
| 251-30485-1245 | 1/0 Flex | #4 Flex | 2¼ | 13/16 | 66 | White |
| 251-30485-1246 | #4 Flex | #8 Flex | 1 9/16 | 37/64 | 45 | Black |

# C-Tap connectors for copper conductor

## C-Taps for 600 V applications

**Positive, all-around compression with low resistance and high pull-out values.**
**Material** – High-conductivity wrought copper
**Finish** – Plain
Ideal for pigtailing, two-way splicing or tapping to an unbroken continuous main

- Heavy reinforcing ribs help locate compression dies and strengthen compressed joint

### C-Taps for 600 V applications

| | | Dimensions (in) | | | |
|---|---|---|---|---|---|
| Cat. no. | Fig. No. | L | H | E | Color key |
| 54705 | 1 | 5/16 | 5/16 | 7/64 | Red |
| 54710 | 1 | 9/16 | 7/16 | 9/64 | Blue |
| 54715 | 1 | 9/16 | 5/8 | 11/64 | Gray |
| 54720 | 2 | 1 5/32 | 11/16 | 7/32 | Brown |
| 54725 | 2 | 1 5/32 | 13/16 | 1/4 | Green |
| 54730 | 2 | 1 5/32 | 27/32 | 9/32 | Pink |
| 54735 | 3 | 1 11/16 | 7/8 | 21/64 | Black |
| 54740 | 3 | 1 11/16 | 31/32 | 23/64 | Orange |
| 54745 | 3 | 1 11/16 | 1 1/16 | 13/32 | Purple |
| 54750 | 3 | 1 11/16 | 1 3/16 | 15/32 | Yellow |

**Diagrams**

Figure 1

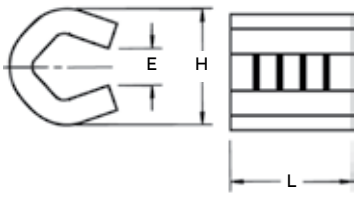



Figure 2 — "E" represents gap in side

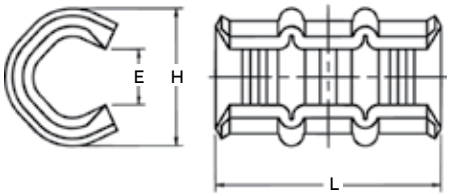
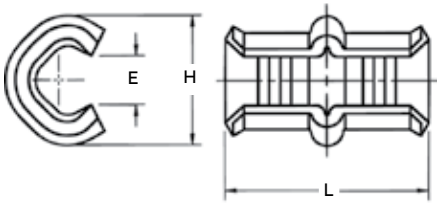



Figure 3




UL® approved for direct burial.
For covers, see page 58.
Taps can be supplied tin-plated. Add suffix "TP" to any catalog number (i.e., 54725TP).

### Typical cable combinations

| | Branch (AWG) | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| Main (AWG) | #12 Sol. or str. | #10 Sol. or str. | #8 Sol. or str. | #6 Sol. or str. | #4 Str. | #2 Str. | #1 Str. | 1/0 Str. |
| #10 Sol. or str. | 54705 | 54710 | 54715 | 54715 | 54720 | 54730 | 54735 | 54740 |
| #8 Sol. or str. | 54710 | 54715 | 54715 | 54720 | 54720 | 54730 | 54735 | 54740 |
| #6 Sol. or str. | 54715 | 54715 | 54720 | 54720 | 54725 | 54730 | 54735 | 54740 |
| #4 Str. | 54720 | 54720 | 54720 | 54725 | 54730 | 54735 | 54740 | 54740 |
| #2 Str. | 54730 | 54730 | 54730 | 54730 | 54735 | 54740 | 54745 | 54745 |
| #1 Str. | 54735 | 54735 | 54735 | 54735 | 54740 | 54745 | 54745 | 54750 |
| 1/0 Str. | 54740 | 54740 | 54740 | 54740 | 5i740 | 54745 | 54750 | 54750 |
| 2/0 Str. | 54745 | 54745 | 54745 | 54745 | 54745 | 54750 | 54750 | – |
| 3/0 Str. | 54750 | 54750 | 54750 | 54750 | 54750 | 54750 | – | – |

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

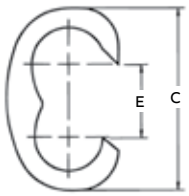
# C-Tap connectors for copper conductor

## C-Taps – large size for 600 V applications

**Easy to work with in tight spaces.**
**Material** – High-conductivity wrought copper
**Finish** – Plain

- More economical than other taps and split bolts in terms of purchase, inventory, installation time, insulation and maintenance
- Color-coded for easy matching with proper die
- Barely larger than conductor insulation once installed

**C-Taps – large size for 600 V applications**

| Diagram | Cat. no. | Wire size (AWG or kcmil) Main | Wire size (AWG or kcmil) Branch | Dimensions (in.) C | D | E | Installing die Tool | Installing die Cat. no. | Die code | No. of crimps | Color key |
|---|---|---|---|---|---|---|---|---|---|---|---|
|   | 54755 | #1 | #1 | 1 15/16 | 3/4 | 17/32 | TBM14M | 15512 | 76 | 1 | Blue |
| | | 1/0 | 1/0–#2 | | | | TBM15I | 15512* | 76 | | |
| | | 2/0 | 2/0–#4 | | | | TBM12 | TBM12D-4 | 76 | | |
| | | 3/0 | 1/0–#6 | | | | 13100A | 15512 | 76 | | |
| | | 4/0 | #1–#8 | | | | | | | | |
| | 54760 | 2/0 | 2/0–#1 | 1 7/16 | 3/4 | 19/32 | TBM14M | 15506 | 87H | 2 | Brown |
| | | 3/0 | 3/0–#3 | | | | TBM15I | 15506* | 87H | | |
| | | 4/0 | 4/0–#4 | | | | TBM12 | TBM12D-3 | 87H | | |
| | | 250 | #1–#8 | | | | 13100A | 15506 | 87H | | |
| | 54765 | 2/0 | 2/0–#1 | 1 11/16 | 1 | 41/64 | TBM14M | 15505 | 99H | 2 | Pink |
| | | 3/0 | 3/0–#2 | | | | TBM15I | 15505* | 99H | | |
| | | 4/0 | 4/0–#4 | | | | TBM12 | TBM12D-2 | 99H | | |
|   | | 250 | 3/0–#6 | | | | 13100A | 15505 | 99H | | |
| | | 300 | 2/0–#8 | | | | | | | | |
| | 54770 | 4/0 | 4/0–2/0 | 1 11/16 | 1 | 11/16 | TBM14M | 15515 | 106H | 2 | Black |
| | | 250 | 250–#1 | | | | TBM15I | 15515* | 106H | | |
| | | 300 | 4/0–#4 | | | | TBM12 | TBM12D-2 | 106H | | |
| | | 350 | 3/0–#6 | | | | 13100A | 15515 | 106H | | |
| | 54775** | 250 | 250 | 1 7/8 | 1 1/4 | 13/16 | | | | 2 | Yellow |
| | | 300 | 300–3/0 | | | | TBM14M | 15504 | 115H | | |
| | | 350 | 350–1/0 | | | | TBM15I | 15504* | 115H | | |
| | | 400 | 300–#2 | | | | TBM12 | TBM12D-1 | 115H | | |
| | | 450 | 250–#4 | | | | 13100A | 15504 | 115H | | |
| | | 500 | 250–#6 | | | | | | | | |
| | 54780 | 350 | 350–4/0 | 2 3/16 | 1 1/4 | 53/64 | TBM15I | 15603 | 125H | 2 | – |
| | | 400 | 400–2/0 | | | | | | | | |
| | | 450 | 450–#1 | | | | | | | | |
| | | 500 | 500–#2 | | | | | | | | |
| | 54785 | 750 | 4/0–#6 | 2 1/8 | 2 | 1 | TBM15I | 15603 | 125H | 3 | |
| | 54790 | 750 | 750–4/0 | 2 11/16 | 2 | 1 5/16 | TBM15I | 15603 | 125H | 3 | |

UL® approved for direct burial.
For covers, see page 58.
Taps can be supplied tin-plated. Add suffix "TP" to any catalog number (i.e., 54725TP).
* Cat. no. 15500-TB adapter required if using TBM15I and 155XX series dies.
** #6 AWG branch must be doubled.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Copper H-tap connectors for copper conductor

## Copper H-taps – 600 V applications


**Copper H-taps – 600 V applications**

| Cat. no. | Fig. no. | Color code | Conductor size code (flex cable) (AWG or kcmil) Main | Branch 1 | Branch 2 | Branch 3 | Crimping information Hydraulic head | Installing die | # of crimps | Color code | Die code | Strip length (in.) | Insulating covers |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| CHT750350-1F | 1 | White | (750–500) (750) Flex only | (750–500) (350) Flex only | – | – | TBM15I | 15620CHF | 1 | White | F | 1⅛ | HTC1000 |
| CHT750350-2 | 2 | Yellow | 750–500 (550–500) | 750–500 (550–350) | – | – | TBM15I | 15620CH | 1 | Yellow | Z | 1⅜ | HTC500 |
| CHT75010-3 | 9 | | 750–350 (550–500) | 4/0–1/0 (250–1/0) | 1 Str. 2–6 (1–8) | 2–14 (2–14) | TBM15I | 15620CH | 1 | | Z | 1⅛ | |
| CHT50040-4 | 2 | Brown | 500–250 (350–4/0) | 500–4/0 (350–4/0) | – | – | TBM15I | 15612CH | 2 | Brown | N | 1⅛ | |
| 50010-5 | 3 | | 500–4/0 (350–4/0) | 250–1/0 (4/0–1/0) | 1 Str. 2–6 (1–8) | 8–14 (8–14) | TBM15I | 15612CH | 2 | | N | 1⅛ | |
| CHTCHT2502-6 | 2 | Purple | 250–2 (4/0–2) | 250–2 (4/0–2) | – | – | TBM15I• TBM14M | 15CA80RCH | 1 | Purple | 80R | 13⁄16 | HTC40 |
| CHT25014-7 | 4 | | 250–2 (4/0–2) | 2–6 Str./Sol. (2–8) | 8–14 (8–14) | – | TBM15I• TBM14M | 15CA80RCH | 1 | | 80R | 1⅛ | |
| CHT250214-8 | 5 | | 250–2 (4/0–2) | 8–14 (8–14) | 8–14 (8–14) | – | TBM15I• TBM14M | 15CA80RCH | 1 | | 80R | 1⅛ | |
| CHT214-9 | 6 | Brown | 2–6 Str./Sol. (2–8) | 2–6 Str./Sol. (2–8) | 8–14 (8–14) | 8–14 (8–14) | TBM15I• TBM14M 13100A | 15CA71RCH | 3 | Brown | 71R | 7⁄8 | |
| CHT814-10 | 7 | Green | 8–14 (8–14) | 8–14 (8–14) | – | – | TBM15I• TBM14M 13100A | 15CA37RCH | 1 | Green | 37R | ½ | HTC2S |
| CHT75040-11 | 8 | Yellow | 750 Str. (750–500) | 350–4/0 Str. Cu. & Flex | – | – | TBM15I | 15620CH | 1 | Yellow | Z | 1⅛ | HTC500 |

• Requires adapter Cat. no. 15500-TB when used with hydraulic head TBM15I.
Material: copper per ASTM designation B-124-55 alloy 12
Available packaged with HTC series covers. Add “WC” to standard catalog number.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Copper H-tap connectors for copper conductor

## Copper H-taps – 600 V applications (continued)

**Material** – High conductivity extruded copper
**Finish** – Electro tin plate

**Copper H-taps – 600 V applications**

| Cat. no. | Fig. no. | Dimensions (in.) H | W | L | A | D | D1 | D2 | D3 | Strip length (in.) | Insulating covers |
|---|---|---|---|---|---|---|---|---|---|---|---|
| CHT750350-1F | 1 | 3.46 | 1.66 | 1.10 | 1.73 | 1.23 | – | – | – | 1 1/8 | HTC1000 |
| CHT750350-2 | 2 | 3.24 | 1.50 | 1.25 | 1.62 | 1.02 | – | – | – | 1 3/8 | HTC500 |
| CHT75010-3 | 9 | 3.13 | 1.50 | 1.00 | 1.54 | 1.00 | 0.40 | 0.35 | 0.41 | 1 1/8 | |
| CHT75040-11 | 8 | 3.19 | (1) 1.65 | 1.00 | (1) 1.61 | (1) 1.24 | – | – | – | 1 1/8 | |
| | – | – | – | (2) 1.05 | – | (2) 1.29 | (2) 0.80 | – | – | – | |
| CHT50040-4 | 2 | 2.64 | 1.18 | 1.00 | 1.32 | 0.80 | – | – | – | 1 1/8 | |
| CHT50010-5 | 3 | 2.28 | 1.30 | 1.00 | 1.20 | 0.80 | 0.67 | 0.19 | 0.43 | 1 1/8 | |
| CHT2502-6 | 2 | 1.99 | .90 | .66 | 1.00 | 0.62 | – | – | – | 13/16 | HTC40 |
| CHT25014-7 | 4 | 1.63 | 0.90 | 0.90 | 0.96 | 0.52 | 0.35 | 0.19 | – | 1 1/8 | |
| CHT250214-8 | 5 | 1.63 | 0.90 | 0.90 | 0.96 | 0.62 | 0.19 | 0.19 | – | 1 1/8 | |
| CHT214-9 | 6 | 1.35 | 0.60 | 0.75 | 0.50 | 0.33 | 0.19 | 0.19 | – | 7/8 | |
| CHT814-10 | 7 | 0.62 | 0.60 | 0.37 | 0.25 | 0.16 | – | – | – | 1/2 | HTC2S |

**Diagrams**

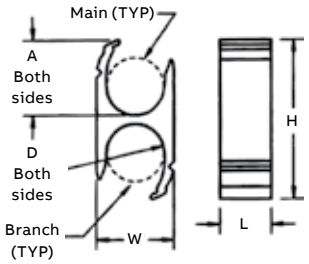



Figure 1

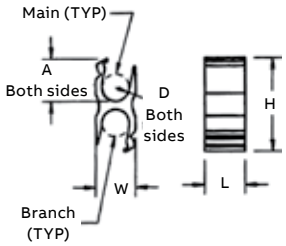



Figure 2

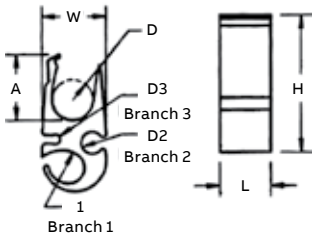



Figure 3

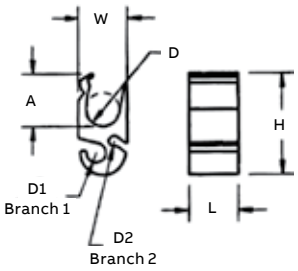



Figure 4

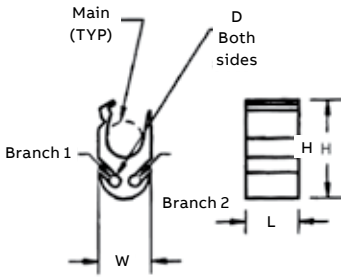



Figure 5

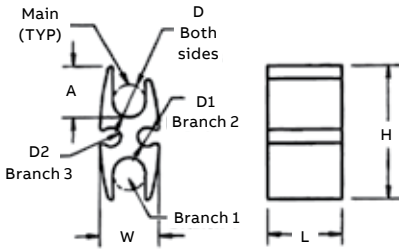



Figure 6

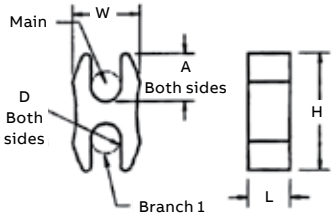



Figure 7

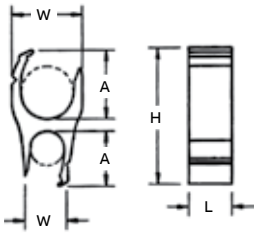



Figure 8

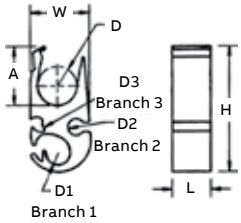



Figure 9

# Aluminum H-tap connectors

## Compression taps for 600 V, 90 ˚C applications


**Exclusive FILLERLOK tab design.**
**Material** – High-conductivity wrought aluminum

- H-type compression taps
- For aluminum-to-aluminum, aluminum-to-copper and copper-to-copper stranded-conductor applications
- Concentric and compact code strandings

**Compression taps for 600 V, 90 ˚C applications**

| | Combinations (AWG or kcmil) | | | | | Die code cat. no. | | | |
|---|---|---|---|---|---|---|---|---|---|
| Cat. no. | Main | Branch | Side tap | Length (in.) | Color key | TBM6 TBM6S TBM60RS | Hydraulic TBM14M 13100A | TBM12 12-ton head | TBM151 15-ton head |
| 63105† | #2–6 | #8–14 | – | ¾ | Orange | 13474 upper 13477 lower | 15530 | TBM12D-4 | 15530* |
| 63110 | #4–6 | #4–6 | – | 1½ | Green | 13470 | 15501A | TBM12D-H | 15001A* |
| 63118 | 2/0–2 | #8–14 | – | ¾ | | 13470 | 15501A | TBM12D-H | 15501A* |
| 63125 | 2/0–2 | 1/0–6 | – | 1½ | | 13470 | 15501A | TBM12D-H | 15501A* |
| 63140 | 4/0–2/0 | #2–10 | – | 1½ | Blue | 13471 | 15502 | TBM12D-H | 15502* |
| 63148• | 4/0–2/0 | 3/0–1 | #8–14 | 3 | | – | 15502 | TBM12D-H | 15502 |
| 63160 | 500–4/0 | 4/0–#2 | #2–6 | 2¾ | Red | – | – | – | 15612 |
| 63169 | 750–4/0 | 750–4/0 | – | 3 | Black | – | – | – | 15620 |
| 63170 | 1000–500 | 1000–1/0 | – | 6 | | – | – | – | 15620 |
| 63180 | 750–350 | 350–1/0 | #1–6 | 3 | | – | – | – | 15620 |

* Use with adapter cat. no. 15500-TB
† 63105 Also installed by TBM5/TBM5S with 13455 die or TBM8/TBM8S with 13462 die.
• 63148 – #1 Cu or Al wire bent double (hairpin)
For smart tool installation
63110, 63118, 63125: Use TBM8-750HG
63140, 63148: Use TBM8-750BH
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Interlocking insulating covers for compression taps

## Soft shell H-Tap/C-Tap covers

01 Smaller size requires less space in enclosure High-impact polypropylene for rugged, dependable use

02 Clear, polycarbonate (UL94V-0) version available

03 Easy latch mechanism

**Better covers for taps.**
Thomas & Betts offers an improved design for one-piece covers of H-Tap and C-Tap connectors. The new design is more size-efficient and includes an easy latch mechanism. The new covers also contain flash barriers to help protect against electrical flash overs. The covers are molded from high-impact polypropylene (UL94V-1) and are UL® listed, CSA certified to 600 V applications at 105 °C.

**Blackburn® soft shell covers include these features:**

- **Size-efficient design**
  Won't take up as much room in the enclosure or vault, easier to store and carry to the job site
- **Easy latch mechanism**
  Quick but sturdy cover latch for optimum insulation
- **Flash barriers**
  Provides protection from electrical flashovers
- **105 °C rating**
  Offers maximum performance and higher than many competitors' temperature ratings
- **High-impact polypropylene**
  Constructed from rugged materials for long-lasting protection

Also available in clear, impact-resistant and flame-retardant polycarbonate (UL94V-0). The clear version includes an internal pocket for a visible identification label without opening the cover. Contact Customer Service for shipping and availability.

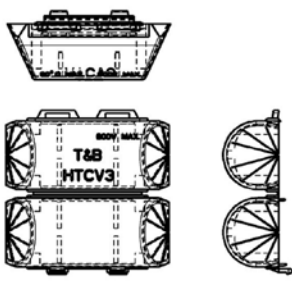
01

02

03

| Cat. no. | For H-taps | For C-taps | Dimensions (in.) A | B | C | Pkg. qty. |
|---|---|---|---|---|---|---|
| HTCV1 | CHT814-10 | 54705, 54710, 54715 | 1 3/4 | 7/8 | 9/16 | 5 |
| HTCV2 | CHT214-9, CHT250214-8, CHT25014-7, CHT2502-6 | 54770, 54775, 54780 | 3 3/8 | 1 1/8 | 1 | 5 |
| HTCV3 | CHT50010-5, CHT50040-4 | 54740, 54745, 54750, 54755, 54760, 54765 | 3 27/32 | 1 5/8 | 1 5/16 | 5 |
| HTCV4 | CHT75010-3, CHT750350-2, CHT750350-1F, CHT75040-11 | – | 5 5/8 | 2 | 1 11/16 | 5 |
| HTCV2CLRFR | CHT214-9, CHT250214-8, CHT25014-7, CHT2502-6 | – | 3 3/8 | 1 3/8 | 1 | 5 |

**Diagram**



# Interlocking insulating covers for compression taps

## H-Tap insulating covers (soft cover)

**Quick and easy insulation for H-type compression taps.**

- Eliminates taping
- Provided with three positive locking latches and overlapping fringe for maximum cable insulation

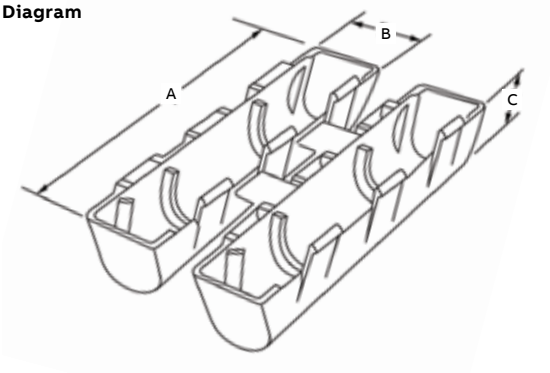
**Specifications**

- Rating: 90 °C, 600 V. Made of flame-retardant, high-impact polypropylene.
- Material: Polypropylene
- Color: Black
- Voltage Rating: 600 V max.
- Temperature: 90 °C

**H-Tap insulating covers (soft cover)**

| | Wire range (AWG or kcmil) | | | | Dimensions (in.) | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Cat. no. | Max. | Min. | Al H-taps | Use to insulate | A | B | C | "A" dim. | "B" dim. |
| HT20C | 2/0 | #6 | 63110/63115<br>63125/63120 | – | 4½ | 1¼ | 1⅛ | – | – |
| HT40C | 4/0 | #6 | 63140<br>63148 | – | 5 39/64 | 1 13/32 | 1 3/16 | – | – |
| HT600C | 500 | #2 | 63160 | 63169 | 6 13/16 | 2⅛ | 1 39/64 | – | – |
| HT1000C | 1000<br>to 500 | 250<br>to 1/0 | 63180 | – | – | – | – | 7.250<br>(184.15 mm) | 2.330 +.060 |
| HT1000C-L | 1000<br>to 500 | 250<br>to 250 | 63170 | – | – | – | – | 10.374<br>(263.40 mm) | 2.330 +.060 |

**Diagram**




(C) Height – typical both halves

# Interlocking insulating covers for compression taps

## H-Tap insulating covers (hard covers)


01

01 These insulating covers provide hard-shell insulated protection for "H" type compression taps and splices, and because there is no taping required, you get uniform quality and appearance each time. The exclusive locking design provides the range-taking capability. Only five h-tap insulating catalog cover numbers accommodate the range of #6 AWG–1000 kcmil in the main, and #12 AWG–500 kcmil in the branch.

- For use in splice boxes, indoors or in tray indoors
- Easy to use – simply place H-tap in cover and snap cover closed
- Consult factory for available flame-retardant version
- Hard shell outer covers guard against impact, inner seal keeps out dust
- Installs quickly and easily without special tools — simply snap together
- Eliminates time-consuming taping
- Provides high-quality, neat, uniform installations
- Range-taking design reduces inventory

**For H-Tap applications**

| Cat. no. | Al H-tap | Cu H-tap |
|---|---|---|
| HTC2 | 63105 | – |
| HTC2S | – | CHT814-10 |
| HTC40 | 63110 | CHT214-9 |
| – | 63118 | CHT250214-8 |
| – | 63125 | CHT2514-7 |
| – | 63140 | CHT2502-6 |
| HTC500 | 63148 | CHT50010-5/CHT50040-4 |
| – | 63160 | CHT75010-3/CHT750350-2 |
| HTC1000L | 63170 | – |
| HTC1000 | 63180/63169 | CHT750350-1F |

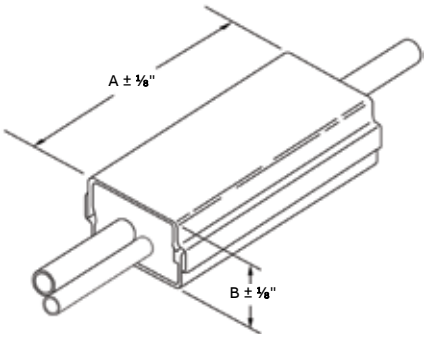
**For C-Tap applications**

| Cat. no. | C-tap | Color code |
|---|---|---|
| HTC40 | 54720 | Brown |
| | 54725 | Green |
| | 54730 | Pink |
| | 54755 | Blue |
| | 54760 | Brown |
| HTC40L2 | 54735 | Black |
| | 54740 | Orange |
| | 54745 | Purple |
| | 54750 | Yellow |
| HTC500 | 54765 | Pink |
| | 54770 | Black |
| | 54775 | Yellow |
| | 54780 | White |
| | 54785 | – |
| HTC1000 | 54790 | – |

| | Dimensions (in.) | | |
|---|---|---|---|
| Cat. no. | A (length) | B (height) | C (width) |
| HTC2S | 2 | 1 1/8 | 1 7/16 |
| HTC2 | 3 1/2 | 1 1/8 | 1 7/16 |
| HTC40 | 4 1/4 | 1 9/16 | 2 |
| HTC40L2 | 5 3/4 | 1 9/16 | 2 |
| HTC500 | 6 | 1 3/4 | 2 3/4 |
| HTC1000 | 7 | 2 3/8 | 3 7/8 |
| HTC1000L | 10 | 2 3/8 | 3 7/8 |

Interlocking insulating covers for "H" type compression taps. For use in splice boxes, indoors or in tray indoors. Place the H-tap in the cover. Snap the cover closed. Consult factory for flame-retardant version.
Technical data: HTC2 and HTC2S use insulation wrap instead of end cushions for inner seal. Connector cat. nos. 54755 Through 54790 and 63148 through 63180 require hydraulic crimping tools. Refer to instruction sheets. Outer hard shell covers
– High-impact black thermoplastic (noryl), flammability class UL® 94 V-1 inner seal
– Black neoprene sponge soft closed cell, oxygen index 28% ul 94 hbf
Temperature rating – 90 °C maximum
Voltage rating – 600 V maximum
Uses insulation wrap instead of end cushions for inner seal.
Note: insulation covers are not reusable.

**Dimensions**



# Wire joints for copper conductor

## Compression wire joints for copper conductor

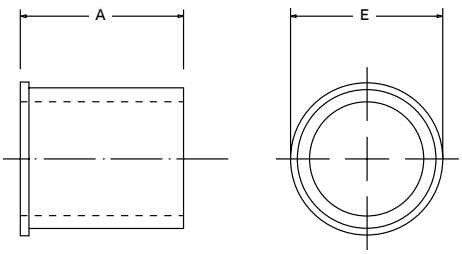
**All-around compression ensures high conductivity, low resistance and high pull-out values exceeding UL® requirements.**

- Ideal for pigtailing, tapping multiple conductors or two-way splicing
- Form a permanent installation in minimal space
- Easily insulated
- Offer lowest installed cost
- Made of high-conductivity copper and electro-tin-plated
- Colored-coded to dies for positive matching and compression

**Compression wire joints for copper conductor**

| | Circular mil area | | Cable combination (AWG) | | Connector range Dimensions (in.) | | | Installing tools TBM25S/21E | TBM8/8S | TBM5/5S | TBM6 & TBM6S | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Cat. no. | Min. | Max. | Min. | Max. | A | E | Color code | Die Cat. no. | Die Cat. no. | Die Cat. no. | Upper | Lower |
| 54610 | 19,590 | 27,290 | (3) #12 sol. or str. | (2) #10 w/(1) #12 sol. or str. | 0.407 | 0.370 | Blue | Included | – | – | 13475 | 13477 |
| 54615 | 31,140 | 43,400 | (3) #10 sol. or str. | (4) #10 sol. or str. | 0.407 | 0.430 | Gray | Included | 13461 | 13454 | 13472 | 13476 |
| 54620 | 49,530 | 65,560 | (3) #8 sol. or str. | (1) #4 w/(2) #10 sol. or str. | 0.417 | 0.475 | Brown | Included | – | – | 13474 | – |
| 54625-TB | 66,040 | 87,130 | (4) #8 sol. or str. | (1) #2 str w/(2) #12 sol. or str. | 0.479 | 0.545 | Green | – | – | – | – | – |
| 54630 | 83,480 | 99,990 | (2) #4 sol. or str. | (2) #4 w/(1) #10 sol. or str. | 0.479 | 0.585 | Pink | – | 13462 | 13455 | 13475 | 13477 |
| 54635 | 99,060 | 124,220 | (6) #8 str. | (2) #4 w/(2) #8 sol. or str. | 0.762 | 0.620 | Black | – | – | – | 13474 | – |
| 54640 | 125,220 | 166,120 | (3) #4 sol. or str. | (3) #4 w/(2) #10 sol. or str. | 0.762 | 0.695 | Orange | – | – | – | – | – |
| 54645-TB | 166,960 | 193,630 | (4) #4 sol. or str. | (2) #1 w/(2) #10 sol. or str. | 0.824 | 0.770 | Purple | – | 13463 | 13456 | 13475 | – |
| 54650 | 189,190 | 244,020 | (3) #2 str. | (2) #1/0 w/(2) #8 str. | 0.887 | 0.830 | Yellow | – | – | – | 13473 | 13476 |

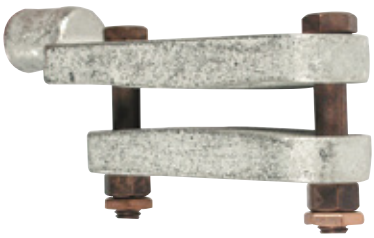
**Diagram**




Hand tools only.
UL Listed E9809 – code stranded.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Cast copper bus taps for copper conductor

## Heavy-duty bus bar taps – Straight barrel for 600 V to 35 kV applications



**Clamps onto bus bar – No drilling required.**

- For bus bars up to ¼" thick, 3–6" wide and code copper cable
- Takes up less than 1¼" of bus bar space
- Convex shape of connector tongue exerts great contact pressure on bus bar
- Installs with hydraulic tools and hex crimp dies

**Material** – High-conductivity cast copper alloy
**Finish** – Electro tin plate
**Contact material** – Beryllium copper
**Finish** – Silver

**Heavy-duty bus bar taps – Straight barrel for 600 V to 35 kV applications**

| | Wire flex (AWG or kcmil) | | | | Dimensions (in.) | | | Die |
|---|---|---|---|---|---|---|---|---|
| Cat. no. | Code | Flex | Fig. no. | Busbar width (in.) | A | B | C | Code |
| 251-31446-1 | 1/0 | 225/24 | 1 | 3 | 6 1/8 | 2 9/32 | 3 1/2 | 66H |
| 251-31446-7 | | | 1 | 4 | 7 1/8 | 2 9/32 | 4 1/2 | 66H |
| 251-31446-13 | | | 2 | 5 or 6 | 9 1/8 | 2 9/32 | 6 3/8 | 66H |
| 251-31446-8 | 2/0 | 1/0 | 1 | 4 | 7 1/8 | 2 9/32 | 4 1/2 | 66H |
| 251-31446-14 | | 275/24 | 2 | 5 or 6 | 9 1/8 | 2 9/32 | 6 3/8 | 66H |
| 251-31446-23 | 4/0 | 450/24 | 1 | 3 | 6 1/8 | 2 9/16 | 3 1/2 | 66H |
| 251-31446-22 | | | 1 | 4 | 7 1/8 | 2 9/16 | 4 1/2 | 66H |
| 251-31446-19 | | | 2 | 6 | 9 1/8 | 2 9/16 | 6 4/9 | 66H |
| 251-31446-29 | 250 | 4/0 | 1 | 3 | 5 11/16 | 2 9/16 | 3 3/8 | 66H |
| 251-31446-30 | | 550/24 | 1 | 4 | 7 1/8 | 2 9/16 | 4 1/2 | 66H |
| 251-31446-31 | | | 1 | 5 or 6 | 9 1/8 | 2 9/16 | 6 7/16 | 66H |
| 251-31446-3 | 350 | – | 1 | 3 | 6 5/8 | 2 9/16 | 3 1/2 | 99H |
| 251-31446-9 | | | 1 | 4 | 7 5/8 | 2 9/16 | 4 1/2 | 99H |
| 251-31446-15 | | | 2 | 5 or 6 | 9 5/8 | 2 9/16 | 6 3/8 | 99H |
| 251-31446-4 | 500 | 350 | 1 | 3 | 6 5/8 | 2 9/16 | 3 1/2 | 99H |
| 251-31446-10 | | 925/24 | 1 | 4 | 7 5/8 | 2 9/16 | 4 1/2 | 99H |
| 251-31446-16 | | | 2 | 5 or 6 | 9 5/8 | 2 9/16 | 6 3/8 | 99H |
| 251-31446-17 | 600 | – | 2 | 5 or 6 | 9 3/4 | 2 3/4 | 6 3/8 | 112H |
| 251-31446-21 | 700 | – | 1 | 6 | 9 3/4 | 2 3/4 | 6 7/16 | 112H |
| 251-31446-6 | 750 | 500 | 1 | 3 | 6 3/4 | 2 3/4 | 3 1/2 | 112H |
| 251-31446-12 | | 1325/24 | 2 | 4 | 7 3/4 | 3/4 | 4 1/2 | 112H |
| 251-31446-18 | | | 2 | 5 or 6 | 9 3/4 | 2 3/4 | 6 3/8 | 112H |
| 251-31446-36 | – | 750 1925/24 | 2 | 5 or 6 | 9 3/4 | 2 3/4 | 6 7/16 | 112H |

**Diagrams**

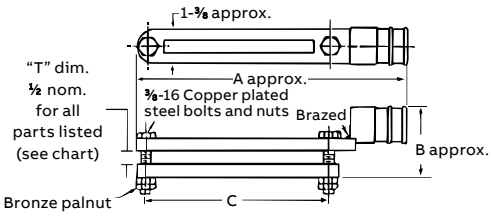



Figure 1

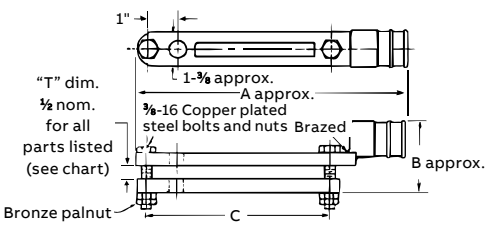
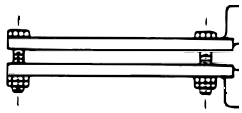



Figure 2



Double cable—Use AD suffix

Styles shown have cable tap on one portion of clamp assembly. Clamp assemblies with cable taps on both portions (top & bottom identical) are also available. These assemblies are identified by adding suffix "AD" to part numbers shown. Example: 251-31446-1AD. Only use hydraulic tools with hex crimp dies. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Motor pigtail connectors

## Motor lead disconnects

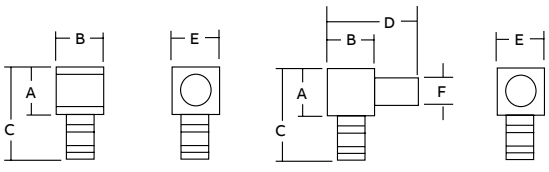
**Quick, reliable change-out of electric motors with no bolting, taping or loose connections.**

- Complete line of motor lead disconnects for 600 V and 5 kV applications, covering wire range from #16 AWG through 500 kcmil
- Fast, snap-together assembly offers maximum labor savings
- No need for nuts, bolts and washers or insulating tape – simply slide on reusable boot
- Total assembly fits into tight motor housings
- Quick disconnect – no knife cutting of melted tape, eliminating the risk of accidental cutting of wire insulation, resulting motor downtime and installer exposure
- Meet or exceed electrical and mechanical performance of bolted connections
- Constructed of high-conductivity copper with tin plating
- Female disconnects equipped with beryllium copper interface band for dependable connections

**Motor pigtail connector – One line to one load (2 wire)**

| Cat. no. | | | | | | Dimensions (in.) | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Female disconnect | Male disconnect | Wire size (AWG or kcmil) | Body size | Color code | Boot insulation | A | B | C | D | E | F | Strip length (in.) |
| MD1614F-0 | MD1614M-0 | #16–#14 | 0 | Blue | MDBOOT-0 | 0.25 | 0.25 | 0.63 | 0.52 | 0.25 | 0.125 | 3/8 |
| MD1614F-1 | MD1614M-1 | #16–#14 | 1 | | MDBOOT-1 | 0.38 | 0.38 | 0.78 | 0.75 | 0.38 | 0.250 | 3/8 |
| MD1210F-1 | MD1210M-1 | #12–#10 | 1 | Yellow | MDBOOT-1 | 0.38 | 0.38 | 0.78 | 0.75 | 0.38 | 0.250 | 3/8 |
| MD1210F-2 | MD1210M-2 | #12–#10 | 2 | | MDBOOT-2 | 0.50 | 0.50 | 0.90 | 1.00 | 0.50 | 0.370 | 3/8 |
| MD8F-1 | MD8M-1 | #8 | 1 | Red | MDBOOT-1 | 0.38 | 0.38 | 0.82 | 0.75 | 0.38 | 0.250 | 7/16 |
| MD8F-2 | MD8M-2 | #8 | 2 | | MDBOOT-2 | 0.50 | 0.50 | 0.95 | 1.00 | 0.50 | 0.370 | 7/16 |
| MD6F-1 | MD6M-1 | #6 | 1 | Blue | MDBOOT-1 | 0.38 | 0.38 | 0.88 | 0.75 | 0.38 | 0.250 | 1/2 |
| MD6F-2 | MD6M-2 | #6 | 2 | | MDBOOT-2 | 0.50 | 0.50 | 1.02 | 1.00 | 0.50 | 0.370 | 1/2 |
| MD4F-2 | MD4M-2 | #4 | 2 | Gray | MDBOOT-2 | 0.50 | 0.50 | 1.06 | 1.00 | 0.50 | 0.370 | 1/2 |
| MD2F-2 | MD2M-2 | #2 | 2 | Brown | MDBOOT-2 | 0.50 | 0.50 | 1.09 | 1.00 | 0.50 | 0.370 | 17/32 |
| MD2F-3 | MD2M-3 | #2 | 3 | | MDBOOT-3 | 0.88 | 0.88 | 1.46 | 1.75 | 0.88 | 0.500 | 17/32 |
| MD1F-2 | MD1M-2 | #1 | 2 | Green | MDBOOT-2 | 0.50 | 0.50 | 1.23 | 1.00 | 0.50 | 0.370 | 9/16 |
| MD1F-3 | MD1M-3 | #1 | 3 | | MDBOOT-3 | 0.88 | 0.88 | 1.56 | 1.75 | 0.88 | 0.500 | 9/16 |
| MD10F-3 | MD10M-3 | 1/0 | 3 | Pink | MDBOOT-3 | 0.88 | 0.88 | 1.56 | 1.75 | 0.88 | 0.500 | 9/16 |
| MD20F-3 | MD20M-3 | 2/0 | 3 | Black | MDBOOT-3 | 0.88 | 0.88 | 1.59 | 1.75 | 0.88 | 0.500 | 5/8 |
| MD30F-3 | MD30M-3 | 3/0 | 3 | Orange | MDBOOT-3 | 0.88 | 0.88 | 1.71 | 1.75 | 0.88 | 0.500 | 1 1/16 |
| MD40F-3 | MD40M-3 | 4/0 | 3 | Purple | MDBOOT-3 | 0.88 | 0.88 | 1.81 | 1.75 | 0.88 | 0.500 | 3/4 |
| MD40F-4 | MD40M-4 | 4/0 | 4 | | MDBOOT-4 | 1.25 | 1.25 | 2.89 | 2.69 | 1.25 | 0.813 | – |
| MD250F-4 | MD250M-4 | 250 | 4 | Yellow | MDBOOT-4 | 1.25 | 1.25 | 2.89 | 2.69 | 1.25 | 0.813 | – |
| MD350F-4 | MD350M-4 | 350 | 4 | Red | MDBOOT-4 | 1.25 | 1.25 | 2.89 | 2.69 | 1.25 | 0.813 | – |
| MD500F-4 | MD500M-4 | 500 | 4 | Brown | MDBOOT-4 | 1.25 | 1.25 | 2.89 | 2.69 | 1.25 | 0.813 | – |

**Diagrams**

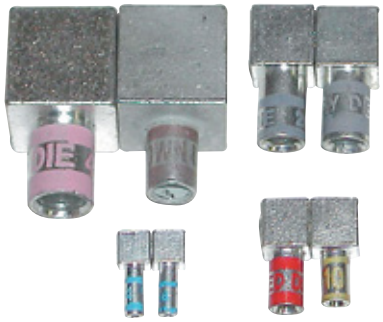



Female disconnect Male disconnect

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Motor pigtail connectors

## Motor pigtail connector – One line to one load (2 wire) (continued)



600 V version

5 kV version

**Quick, easy installation!**

1) Choose appropriate Blackburn® disconnect for conductor size to be terminated. Note color of bands on disconnect barrel.
2) Select proper installing die by matching die color to disconnect barrel color bands.
3) Install die in T&B tool, insert stripped wire into barrel of disconnect and compress between color bands. Repeat for mating half.
4) Snap the two halves together and slip on insulator over mated connection. Secure insulator with Ty-Rap® cable ties provided with the insulators.

**Material** – High-conductivity cast copper
**Plating** – Tin
**Insulator** – Thermoplastic elastomer

**Motor pigtail connector – One line to one load (2 wire)**

| Cat. no. | | | | Installing tools | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | | | TBM6, TBM6S | TBM5, TBM5S | TBM8, TBM8S | Hydraulic tools | |
| Female disconnect | Male disconnect | WT112M WT111M WT2000 ERG4002 | TBM45S | Upper die | Lower die | Die set | Die set | Die code | Color |
| MD1614F-0 | MD1614M-0 | Blue | – | – | – | – | – | – | – |
| MD1614F-1 | MD1614M-1 | | – | – | – | – | – | – | – |
| MD1210F-1 | MD1210M-1 | Yellow | – | – | – | – | – | – | – |
| MD1210F-2 | MD1210M-2 | | – | – | – | – | – | – | – |
| MD8F-1 | MD8M-1 | – | X | 13475 | 13477 | 13454 | 13461 | 21 | Red |
| MD8F-2 | MD8M-2 | – | X | 13475 | 13477 | 13454 | 13461 | 21 | |
| MD6F-1 | MD6M-1 | – | X | 13475 | 13477 | 13454 | 13461 | 24 | Blue |
| MD6F-2 | MD6M-2 | – | X | 13475 | 13477 | 13454 | 13461 | 24 | |
| MD4F-2 | MD4M-2 | – | X | 13472 | 13476 | 13454 | 13461 | 29 | Gray |
| MD2F-2 | MD2M-2 | – | X | 13474 | 13477 | 13454 | 13461 | 33 | Brown |
| MD2F-3 | MD2M-3 | – | X | 13474 | 13477 | 13454 | 13461 | 33 | |
| MD1F-2 | MD1M-2 | – | – | 13474 | 13477 | 13455 | 13462 | 37 | Green |
| MD1F-3 | MD1M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 37 | |
| MD10F-3 | MD10M-3 | – | – | 13475 | 13477 | 13455 | 13462 | 42 | Pink |
| MD20F-3 | MD20M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 45 | Black |
| MD30F-3 | MD30M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 50 | Orange |
| MD40F-3 | MD40M-3 | – | – | 13475 | 13477 | 13456 | 13463 | 54 | Purple |
| MD40F-4 | MD40M-4 | – | – | 13475 | 13477 | 13456 | 13463 | 54 | |
| MD250F-4 | MD250M-4 | – | – | 13473 | 13476 | 13456 | 13463 | 62 | Yellow |
| MD350F-4 | MD350M-4 | – | – | 13472 | 13476 | 13458 | 13466 | 71H | Red |
| MD500F-4 | MD500M-4 | – | – | 13478 | 13478 | 13458 | 13468 | 87H | Brown |

Specifications: wire range: #16 to 4/0 AWG. Rating: 600 V, 90 °C. Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Motor pigtail connectors

## Motor pigtail connector – One line to two load (3 wire)

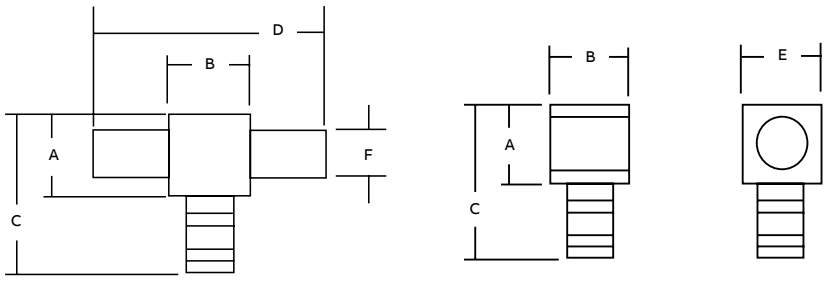
- KON-TOUR™ louvered contact bands
- Color coded to match installing dies

**Material** – High-conductivity wrought copper
**Finish** – Electro-tin plate

**Motor pigtail connector – One line to two load (3 wire)**

| Cat. no. | | | | | | Dimensions (in.) | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Female disconnect | Male disconnect | Wire size (AWG) | Body size | Color code | Boot insulation | A | B | C | D | E | F | Strip length (in.) |
| MD1614F-0 | M2D1614M-0 | #16–#14 | 0 | Blue | MDBOOT-1 | 0.250 | 0.250 | 0.63 | 0.77 | 0.25 | 0.12 | 3/8 |
| MD1210F-1 | M2D1210M-1 | #12–#10 | 1 | Yellow | M2DBOOT-1 | 0.380 | 0.380 | 0.780 | 0.750 | 0.380 | 0.25 | 3/8 |
| MD1210F-2 | M2D1210M-2 | #12–#10 | 2 | | M2DBOOT-2 | 0.500 | 0.500 | 0.900 | 1.500 | 0.500 | 0.37 | 3/8 |
| MD8F-1 | M2D8M-1 | #8 | 1 | Red | M2DBOOT-1 | 0.380 | 0.380 | 0.820 | 1.125 | 0.380 | 0.25 | 7/16 |
| MD8F-2 | M2D8M-2 | #8 | 2 | | M2DBOOT-2 | 0.500 | 0.500 | 0.950 | 1.500 | 0.500 | 0.37 | 7/16 |
| MD6F-1 | M2D6M-1 | #6 | 1 | Blue | M2DBOOT-1 | 0.380 | 0.380 | 0.875 | 1.125 | 0.380 | 0.25 | 1/2 |
| MD6F-2 | M2D6M-2 | #6 | 2 | | M2DBOOT-2 | 0.500 | 0.500 | 1.020 | 1.500 | 0.500 | 0.37 | 1/2 |
| MD4F-2 | M2D4M-2 | #4 | 2 | Gray | M2DBOOT-2 | 0.500 | 0.500 | 1.060 | 1.500 | 0.500 | 0.37 | 1/2 |
| MD2F-2 | M2D2M-2 | #2 | 2 | Brown | M2DBOOT-2 | 0.500 | 0.500 | 1.090 | 1.500 | 0.500 | 0.37 | 17/32 |
| MD2F-3 | M2D2M-3 | #2 | 3 | | M2DBOOT-3 | 0.875 | 0.875 | 1.460 | 2.630 | 0.875 | 0.50 | 17/32 |
| MD1F-2 | M2D1M-2 | #1 | 2 | Green | M2DBOOT-2 | 0.50 | 0.50 | 1.230 | 1.500 | 0.500 | 0.37 | 9/16 |
| MD1F-3 | M2D1M-3 | #1 | 3 | | M2DBOOT-3 | 0.875 | 0.875 | 1.560 | 2.630 | 0.875 | 0.50 | 9/16 |
| MD10F-3 | M2D10M-3 | 1/0 | 3 | Pink | M2DBOOT-3 | 0.875 | 0.875 | 1.560 | 2.630 | 0.875 | 0.50 | 9/16 |
| MD20F-3 | M2D20M-3 | 2/0 | 3 | Black | M2DBOOT-3 | 0.875 | 0.875 | 1.590 | 2.630 | 0.875 | 0.50 | 5/8 |
| MD30F-3 | M2D30M-3 | 3/0 | 3 | Orange | M2DBOOT-3 | 0.875 | 0.875 | 1.710 | 2.630 | 0.875 | 0.50 | 11/16 |
| MD40F-3 | M2D40M-3 | 4/0 | 3 | Purple | M2DBOOT-3 | 0.875 | 0.875 | 1.810 | 2.630 | 0.875 | 0.50 | 3/4 |

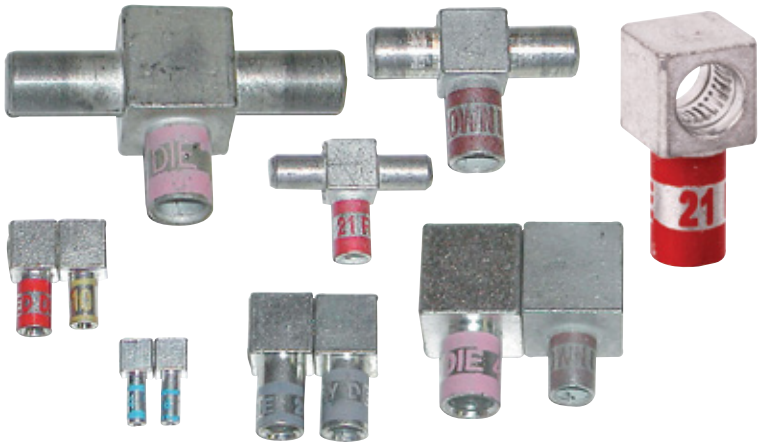
**Diagrams**




Operating range: 600 V max., 1000 V max. In signs and fixtures.
Listing: UL® listed and CSA certified for #12–#8 AWG solid copper conductors and stranded copper conductors in the sizes shown.
Selection: always use the same body size when selecting male and female disconnects. For example, to connect a #2 AWG male to a #8 AWG female, select catalog numbers M2D2M-2 and MD8F-2. Both have body size 2.
Insulation – use insulating boots matching the disconnect body size as indicated in the chart. To protect the connection from moisture and dirt, use sealing compound (catalog number MDBOOT-SEAL).
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Motor pigtail connectors

## Motor pigtail connector – One line to two load (3 wire) (continued)



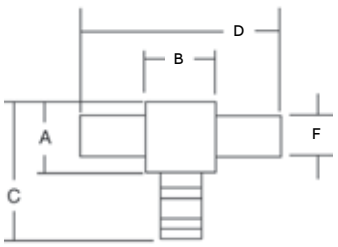
- KON-TOUR™ louvered contact bands
- Color coded to match installing dies

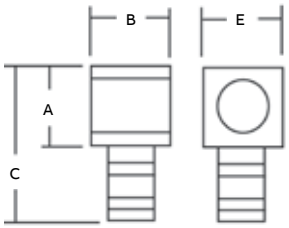
**Material** – High-conductivity wrought copper
**Finish** – Electro-tin plate

**Motor pigtail connector – One line to two load (3 wire)**

| Cat. no. | | WT112M WT111M ERG4002 WT2000 | TBM25S | Installing tools | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | | | | TBM6 TBM6S | TBM5 TBM5S | TBM8 TBM8S | Hydraulic tools | |
| Female disconnect | Male disconnect | | | Upper die | Lower die | Die set | Die set | Die code | Color |
| MD1614F-0 | M2D1614M-0 | Blue | – | – | – | – | – | – | – |
| MD1210F-1 | M2D1210M-1 | | – | – | – | – | – | – | – |
| MD1210F-2 | M2D1210M-2 | Yellow | – | – | – | – | – | – | – |
| MD8F-1 | M2D8M-1 | | X | 13475 | 13477 | 13454 | 13461 | 21 | Red |
| MD8F-2 | M2D8M-2 | – | X | 13475 | 13477 | 13454 | 13461 | 21 | |
| MD6F-1 | M2D6M-1 | – | X | 13475 | 13477 | 13454 | 13461 | 24 | Blue |
| MD6F-2 | M2D6M-2 | – | X | 13475 | 13477 | 13454 | 13461 | 24 | |
| MD4F-2 | M2D4M-2 | – | X | 13472 | 13476 | 13454 | 13461 | 29 | Gray |
| MD2F-2 | M2D2M-2 | – | X | 13474 | 13477 | 13454 | 13461 | 33 | Brown |
| MD2F-3 | M2D2M-3 | – | X | 13474 | 13477 | 13454 | 13461 | 33 | |
| MD1F-2 | M2D1M-2 | – | – | 13474 | 13477 | 13455 | 13462 | 37 | Green |
| MD1F-3 | M2D1M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 37 | |
| MD10F-3 | M2D10M-3 | – | – | 13475 | 13477 | 13455 | 13462 | 42 | Pink |
| MD20F-3 | M2D20M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 45 | |
| MD30F-3 | M2D30M-3 | – | – | 13474 | 13477 | 13455 | 13462 | 50 | Orange |
| MD40F-3 | M2D40M-3 | – | – | 13475 | 13477 | 13456 | 13463 | 54 | Purple |

**Diagrams**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

## Motor pigtail connectors

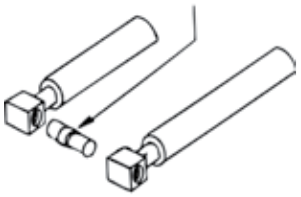
5 kV motor pigtail connector supplied with boot, pin, silicon gel (two female connectors required)

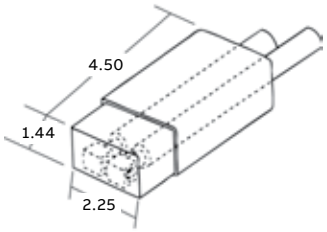

**5 kV motor pigtail connector supplied with boot, pin, silicon gel (two female connectors required)**

| Cat. no. | Wire range (AWG) | Female disconnect Cat. no. | Color code | Dimensions (in.) L | W | H | Body size |
|---|---|---|---|---|---|---|---|
| 5KVBOOT-2L | #8 | MD8F-2 | Red | 4.50 | 2.25 | 1.44 | 2 |
| 5KVBOOT-2L | #6 | MD6F-2 | Blue | 4.50 | 2.25 | 1.44 | 2 |
| 5KVBOOT-2L | #4 | MD4F-2 | Gray | 4.50 | 2.25 | 1.44 | 2 |
| 5KVBOOT-2L | #2 | MD2F-2 | Brown | 4.50 | 2.25 | 1.44 | 2 |
| 5KVBOOT-2L | #1 | MD1F-2 | Green | 4.50 | 2.25 | 1.44 | 2 |
| 5KVBOOT-3L | #2 | MD2F-3 | Brown | 4.50 | 2.25 | 1.44 | 3 |
| 5KVBOOT-3L | #1 | MD1F-3 | Green | 4.50 | 2.25 | 1.44 | 3 |
| 5KVBOOT-3L | 1/0 | MD10F-3 | Pink | 4.50 | 2.25 | 1.44 | 3 |
| 5KVBOOT-3L | 2/0 | MD20F-3 | Black | 4.50 | 2.25 | 1.44 | 3 |
| 5KVBOOT-3L | 3/0 | MD30F-3 | Orange | 4.50 | 2.25 | 1.44 | 3 |
| 5KVBOOT-3L | 4/0 | MD40F-3 | Purple | 4.50 | 2.25 | 1.44 | 3 |

**Diagrams**

Double male pin





# Sealant

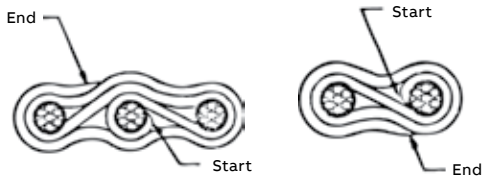
**For easy, reliable sealing of motor disconnect boots.**
**Sealant should be used with T&B motor disconnect boots: MDBOOT-0, MDBOOT-1, MDBOOT-2 AND MDBOOT-3.**
The cable should be clean and free of grease and other foreign substances.
Apply two layers around each cable at the same distance from the connector.
Slide the assembly into boot, apply Ty-Rap® cable ties and work sealant around wires at end of boot to eliminate voids.

**Specifications**
- Description: polybutene compound
- Application temperature: 40 °F to 100 °F
- Service temperature: -40 °F to 180 °F
- Dimensions: width 1",thickness ⅛", length (std. Roll) 10', wrapped on release liner
- Environmental resistance: resists normal aging process
- Chemical resistance: resists acids, bases and alcohols
- Dielectric strength: 200 V/mil minimum
- Volume resistivity: 1013 ohms/cm
- Flame retardancy: pass VO vertical flame test

**Sealant**

| Cat. no. | Description |
|---|---|
| MDBOOT-SEAL | Sealant |

**Diagrams**




For watertight applications, contact technical services.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Kube® connectors

## Make economical, field-constructible, UL® listed multiple-tap electrical connections!

— 01 This multi-tap installation connects 4/0, #1 and #2 AWG cables using MD40F-3, MD1F-3 and MD2F-3 connectors with REC-3 insulators on an R3-6 rod.

**Kube connectors multi-tap**

Leave it to Thomas & Betts to bring you the most versatile, affordable solution for multiple-load installations from a single main conductor. The Kube multi-tap system gangs multiple permanent, dependable compression taps mounted on a high-conductivity copper rod to achieve a space- and cost-efficient UL listed multiple-tap connection you configure in the field. For even more flexibility, you can rotate connectors individually on the multi-tap rod to accommodate the bends and angles necessary to install equipment or complete circuitry – without the high cost of flexible-conductor cable.

- Lowest installed cost for the application – eliminates the need for expensive flexible-conductor cable
- Individual connectors can be rotated 360° on rod for multi-directional connections
- Versatile, modular design supports a myriad of connection possibilities
- UL 486AB listed and CSA certified for field installation
- Compression connections maintain integrity even under vibration and high temperatures
- Supports wire sizes from #16 to 4/0 AWG
- Suitable for applications up to 600 V (1000 V in signs and fixtures)
- Rods constructed of high-conductivity copper with corrosion-resistant tin plating
- Connectors constructed of electro-tin plated high conductivity copper with louvered contact bands for reliable connections and color coding for easy selection of crimping die
- Two-piece, UL94-V0-rated, polycarbonate insulators snap onto connectors easily for fast, safe installation

**Typical applications**

- Commercial construction
- Specialized installations for entertainment applications
- Gutter taps for all applications
- Any other application requiring the running of multiple loads from a main conductor

— 01

# Kube® connectors

## How to order Kube multi-tap

1 Crimp multi-tap connectors onto de-energized cables.

02 Snap multi-tap insulators over connectors.

03 Remove one end nut and spacers from multi-tap rod.

04 Slide connector/ insulator assemblies onto rod.

05 If any rod positions remain empty, slide on appropriate number of spacers to fill rod.

06 Reapply end nut and tighten.

**KUBE Multi-Tap makes field installation fast and easy.**

**How to order Kube multi-tap**

- Choose your connectors. Note that connectors to be mounted on a single multi-tap rod can be for different wire sizes but must be of the same body size.
- Choose insulators of the appropriate body size for the connectors. (One insulator required for each connector.)
- Choose a multi-tap rod that matches the body size of your connectors and that has enough positions for the number of connections you need.

**Kube multi-tap connectors**

| Cat. no. | Wire size (AWG) | Body size | Color code |
|---|---|---|---|
| MD1614F-0 | #16–#14 | 0 | Blue |
| MD1614F-1 | #16–#14 | 1 | |
| MD1210F-1 | #12–#10 | 1 | Yellow |
| MD1210F-2 | #12–#10 | 2 | |
| MD8F-1 | #8 | 1 | Red |
| MD8F-2 | #8 | 2 | |
| MD6F-1 | #6 | 1 | Blue |
| MD6F-2 | #6 | 2 | |
| MD4F-2 | #4 | 2 | Gray |
| MD2F-2 | #2 | 2 | Brown |
| MD2F-3 | #2 | 3 | |
| MD1F-2 | #1 | 2 | Green |
| MD1F-3 | #1 | 3 | |
| MD10F-3 | 1/0 | 3 | Pink |
| MD20F-3 | 2/0 | 3 | Black |
| MD30F-3 | 3/0 | 3 | Orange |
| MD40F-3 | 4/0 | 3 | Purple |

Please note that these connectors are the same as our female motor pigtail connectors.
For more information on dimensions, compression tool selection and required strip length, see pages 63-66.

**Kube multi-tap insulators**
One insulator required for each connector.

| Cat. no. | For connector body size |
|---|---|
| REC-0 | 0 |
| REC-1 | 1 |
| REC-2 | 2 |
| REC-3 | 3 |

**Kube multi-tap rods**
Includes rod with spacers and end nuts. Rod positions indicate the maximum number of connectors the rod can hold. Spacers are provided to fill any unused positions left open for future connections. Body size of connectors, insulators and rod must match.

| Cat. no. | For connector body size | No. of rod positions |
|---|---|---|
| R0-4 | 0 | 4 |
| R0-6 | 0 | 6 |
| R0-8 | 0 | 8 |
| R0-10 | 0 | 10 |
| R0-12 | 0 | 12 |
| R1-4 | 1 | 4 |
| R1-6 | 1 | 6 |
| R1-8 | 1 | 8 |
| R1-10 | 1 | 10 |
| R1-12 | 1 | 12 |
| R2-4 | 2 | 4 |
| R2-6 | 2 | 6 |
| R2-8 | 2 | 8 |
| R2-10 | 2 | 10 |
| R2-12 | 2 | 12 |
| R3-4 | 3 | 4 |
| R3-6 | 3 | 6 |
| R3-8 | 3 | 8 |
| R3-10 | 3 | 10 |
| R3-12 | 3 | 12 |


01


02


03


04


05


06

# KUBE® connectors

## KUBE flag, tee and cross connectors

**A cost-saving breakthrough in 90°, T and cross connections.**

Finally there's a fast, easy and affordable way to make those 90°, T and cross electrical connections whenever and wherever you need them. Blackburn® flags, tees and crosses are designed – and UL®/CSA approved – to be used with standard Blackburn® lugs and splices featuring the Color-Keyed® system in field-assembled configurations. Now you don't need to use high-cost flexible conductor for connections requiring 90° bending radius or expensive brazed or welded connectors for T or cross connections!

- Offers lowest installed cost for the application
- Versatile, modular design enables thousands of field-constructible connection possibilities, including multi-circuit configurations
- Insulated for fast, safe termination and installation Used with standard Blackburn lugs and splices featuring the Color-Keyed system
- Color coded for easy selection of correct crimping die and easy verification of proper crimp

**Flags, tees and crosses**

| Cat. no. | Wire size (AWG or kcmil) | Insulator | Std. pkg. qty. |
|---|---|---|---|
| **Flags** | | | |
| FLAG1614 | #16–#14 | F-INSUL-0 | 20 |
| FLAG1210 | #12–#10 | F-INSUL-0 | 10 |
| FLAG8 | #8 | F-INSUL-1 | 10 |
| FLAG6 | #6 | F-INSUL-1 | 10 |
| FLAG4 | #4 | F-INSUL-2 | 6 |
| FLAG2 | #2 | F-INSUL-2 | 6 |
| FLAG1 | #1 | F-INSUL-2 | 6 |
| FLAG10 | 1/0 | F-INSUL-3 | 3 |
| FLAG20 | 2/0 | F-INSUL-3 | 3 |
| FLAG30 | 3/0 | F-INSUL-3 | 3 |
| FLAG40 | 4/0 | F-INSUL-3 | 3 |
| Flag250 | 250 | F-INSUL-4 | 3/15 |
| Flag350 | 350 | F-INSUL-4 | 3/15 |
| Flag500 | 500 | F-INSUL-4 | 3/15 |

| Cat. no. | Wire size (AWG or kcmil) | Insulator | Std. pkg. qty. |
|---|---|---|---|
| **Tees** | | | |
| TEE1614 | #16–#14 | – | 20 |
| TEE1210 | #12–#10 | – | 10 |
| TEE8 | #8 | – | 3 |
| TEE6 | #6 | – | 10 |
| TEE4 | #4 | – | 6 |
| TEE2 | #2 | – | 6 |
| TEE1 | #1 | – | 6 |
| TEE10 | 1/0 | – | 3 |
| TEE20 | 2/0 | – | 3 |
| TEE30 | 3/0 | – | 3 |
| TEE40 | 4/0 | – | 3 |
| TEE250 | 250 | – | 3/15 |
| TEE350 | 350 | – | 3/15 |
| TEE500 | 500 | – | 3/15 |

| Cat. no. | Wire size (AWG or kcmil) | Insulator | Std. pkg. qty. |
|---|---|---|---|
| **Crosses** | | | |
| CROSS1614 | #16–#14 | – | 20/200 |
| CROSS1210 | #12–#10 | – | 10/100 |
| CROSS8 | #8 | – | 10/100 |
| CROSS6 | #6 | – | 10/100 |
| CROSS4 | #4 | – | 6/60 |
| CROSS2 | #2 | – | 6/60 |
| CROSS1 | #1 | – | 6/60 |
| CROSS10 | 1/0 | – | 3/30 |
| CROSS20 | 2/0 | – | 3/30 |
| CROSS30 | 3/0 | – | 3/30 |
| CROSS40 | 4/0 | – | 3/30 |

# KUBE® connectors

## Flag insulators & Flag and tee kit

**A cost-saving breakthrough in 90°, T and cross connections.**

**Flag and tee kit contents:**

- Steel carrying case
- TBM25S crimp tool
- 25 each #8, #6 and #4 AWG flag bodies
- 25 each #8, #6 and #4 AWG one-hole lugs
- 10 each #2, #1, 1/0, 2/0, 3/0 and 4/0 AWG flag bodies
- 10 each #2, #1, 1/0, 2/0, 3/0 and 4/0 AWG one-hole lugs
- 50 size 1 flag insulators
- 45 size 2 flag insulators
- 40 size 3 flag insulators
- 10 each #8 and #6 AWG tee bodies
- 20 each #8 and #6 AWG two-way splices
- 6 each #4, #2 and #1 AWG tee bodies
- 12 each #4, #2 and #1 AWG two-way splices
- 3 each 1/0, 2/0, 3/0 and 4/0 AWG tee bodies
- 6 each 1/0, 2/0, 3/0 and 4/0 AWG two-way splices

**Specifications**

- Connector: Tin-plated copper
- Insulation: Halogen-free polypropylene
- Standards: UL 486, CSA 22.2 #65

**Flag insulators**

| Cat. no. | Description | Std. pkg. qty. |
|---|---|---|
| F-INSUL-0 | For #16–#10 AWG | 20/200 |
| F-INSUL-1 | For #8, #6 AWG | 10/100 |
| F-INSUL-2 | For #4, #2, #1 AWG | 6/60 |
| F-INSUL-3 | For 1/0, 2/0, 3/0, 4/0 AWG | 3/30 |
| F-INSUL-4 | For 250, 350, 500 kcmil | 10/50 |

**Flag and tee kit**

| Cat. no. | Description | Std. pkg. qty. |
|---|---|---|
| FLAGTEEKIT | Flag and tee kit | 1 |

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Copper disconnects

## High-amperage quick power disconnects

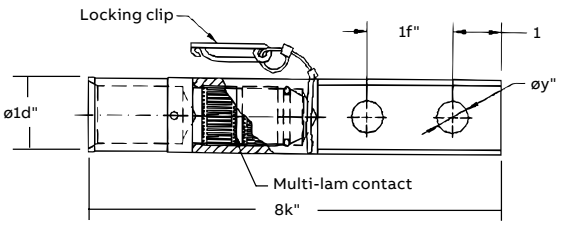
**Making connections for high-amperage loads has never been easier!**

- Designed to be the fastest “off-load” connection possible, while maintaining system integrity
- Uses a multicontact approach to provide low insertion and extraction forces with low resistance and temperature rise
- Enables multiple connections and disconnections without changing or degrading performance characteristics
- Unique construction:
  - Made from 99.9% conductive copper, silver plated
  - Contact design features louvered band of beryllium copper
  - All raised edges of louvered band are deflected, producing a multitude of high-force contact points
  - Each contact point is typically in the force range of 8,000 to 10,000 psi
  - High currents, caused by short circuits or sudden surges, make contact interface even more efficient by increasing contact pressure

**High-amperage quick power disconnects**

| Cat. no. | | Conductor | Die |
|---|---|---|---|
| Male | Female | (kcmil) | code |
| 272-32175M | 272-32175F | 777 | 115 |
| Future design | – | 646 | – |
| Future design | – | 535 | – |
| Future design | – | 444 | – |

**Diagram**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Copper disconnects

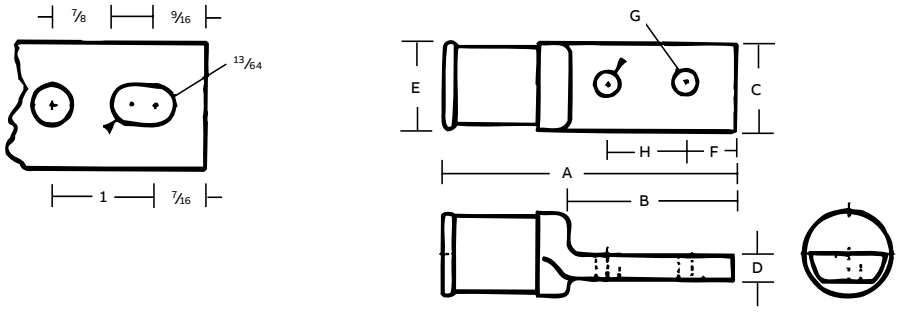
## T&B method traction motor disconnect lugs for diesel-electric locomotives

Making connections for high-amperage loads has never been easier!

**T&B method traction motor disconnect lugs for diesel-electric locomotives**

| | | Dimensions (in.) | | | | E | Bolt size (in.) | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| **Cat. no.** | **Cable size** | **A** | **B** | **C** | **D** | **Approx. (In.)** | **F** | **G** | **H** | **Die code** |
| MD37 | 37/24 | 2 7/16 | 1 3/4 | 19/32 | 5/32 | 3/8 | 3/8 | 5/16 | 7/8 | 26 |
| MDD61 | 61/24 | 2 7/16 | 1 3/4 | 19/32 | 5/32 | 3/8 | 3/8 | 5/16 | 7/8 | 26 |
| MD 105 | 105/24 | 2 5/8 | 1 3/4 | 19/32 | 5/32 | 7/16 | 3/8 | 5/16 | 7/8 | 33 |
| MD 105 | 91/24 | 2 5/8 | 1 3/4 | 19/32 | 5/32 | 7/16 | 3/8 | 5/16 | 7/8 | 33 |
| MD 125 | 125/24 | 2 5/8 | 1 3/4 | 19/32 | 5/32 | 7/16 | 3/8 | 5/16 | 7/8 | 33 |
| MD 150 | 150/24 | 2 15/16 | 1 7/8 | 19/32 | 0.203 | 5/8 | 7/16 | 5/16 | 7/8 | 45 |
| MD 175 | 175/24 | 2 15/16 | 1 7/8 | 19/32 | 0.203 | 5/8 | 7/16 | 5/16 | 7/8 | 45 |
| MD 225 | 225/24 | 3 | 1 7/8 | 11/16 | 0.203 | 23/32 | 7/16 | 5/16 | 7/8 | 54 |
| MD 275 | 275/24 | 3 | 1 7/8 | 11/16 | 0.203 | 23/32 | 7/16 | 5/16 | 7/8 | 54 |
| MD 325 | 325/24 | 3 | 1 7/8 | 11/16 | 0.203 | 23/32 | 7/16 | 5/16 | 7/8 | 54 |
| MD 375 | 375/24 | 3 1/8 | 2 | 25/32 | 0.203 | 23/32 | 7/16 | 5/16 | 7/8 | 60 |
| MD 450 | 450/24 | 3 1/8 | 2 | 25/32 | 0.203 | 23/32 | 7/16 | 5/16 | 7/8 | 60 |
| MD 550 | 550/24 | 3 3/16 | 1 7/8 | 15/16 | 0.203 | 1 | 7/16 | 5/16 | 7/8 | 76 |
| MD 650 | 650/24 | 3 3/16 | 1 7/8 | 15/16 | 0.203 | 1 | 7/16 | 5/16 | 7/8 | 76 |
| MD 775 | 775/24 | 3 3/16 | 1 7/8 | 15/16 | 0.203 | 1 | 7/16 | 5/16 | 7/8 | 76 |
| MD 925 | 925/24 | 3 3/4 | 2 1/16 | 1 1/8 | 0.375 | 1 5/32 | 7/16 | 3/8 | 1 | 87 |
| MD 1100 | 1100/24 | 3 3/4 | 2 1/16 | 1 11/32 | 0.375 | 1 3/8 | 7/16 | 3/8 | 1 | 107 |
| MD 1325 | 1325/24 | 3 25/32 | 2 3/32 | 1 5/32 | 0.375 | 1 3/4 | 7/16 | 3/8 | 1 | 107 |
| MD 1600 | 1600/24 | 3 3/4 | 2 1/16 | 1 11/32 | 0.375 | 1 3/8 | 7/16 | 3/8 | 1 | 107 |
| MD 1925* | 1925/24 | 4 1/16 | 2 3/32 | 1 11/32 | 0.375 | 1 1/2 | 7/16 | 3/8 | 1 | 115 |
| MD 2300 | 2300/24 | 4 3/8 | 2 1/8 | 1 19/32 | 0.375 | 1 21/32 | 7/16 | 3/8 | 1 | 130 |

**Diagrams**




Note: Some parts may not be current on the system. Contact tech services for information.
* MD 1925 supplied with elongated bolt hole.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Connector kits

## Connector kit for copper cables

**Connector kit for copper cables**

| Cat. no. | Description | Std. pkg. | Wt. each |
|---|---|---|---|
| TBM2K-1 | Color-Keyed® connector kit | 1 | 12 |

**Kit includes**

| Cat. no. | Items | | Cable size (AWG) | Qty. |
|---|---|---|---|---|
| 54104 | One-hole lugs | | #8 | 25 |
| 54105 | One-hole lugs | | #6 | 25 |
| 54106 | One-hole lugs | | #4 | 15 |
| 54107 | One-hole lugs | | #2, #3 | 10 |
| 54504 | 2-Way splice connectors | | #8 | 15 |
| 54505 | 2-Way splice | | #6 | 15 |
| 54506 | 2-Way splice | | #4 | 10 |
| 54507 | 2-Way splice | | #2 | 5 |
| | | Min. | Max. | |
| 54610 | Pigtails | 3–#12 | #4–#12 | 15 |
| 54615 | Pigtails | #4–#12 | #4–#10 | 15 |
| 54620 | Pigtails | #3–#8 | #1–#4 | 15 |
| | | #10 | #10 | |
| 54710 | C-taps | #8 | #12 | 15 |
| | | #6 | #10–#12 | |
| 54615 | C-taps | #8 | #8–#10 | 15 |
| | | #4 or# 5 | #8–#10–#12 | |
| 54720 | C-taps | #6 | #6–#8 | – |
| TBM20S or TBM45S | Manual crimp tool | #8 | #2 | 1 |
| UL not applicable | | | | |

# Connector kits

## Carrying cases

MDKITL

### Carrying cases

| **MDPWK12 Case contents** | | | | |
|---|---|---|---|---|
| (1) PWK1 | (10) MD1210F-1 | (6) MD8M-2 | (6) MD8F-2 | (30) BOOT-1 |
| (10) MD1210M-1 | (10) MD8F-1 | (6) MD6M-2 | (6) MD6F-2 | (6) MD1210M-2 |
| (10) MD8M-1 | (10) MD6F-1 | (6) MD4M-2 | (6) MD4F-2 | (6) MD1210F-2 |
| (10) MD6M-1 | (30) MDBOOT-2 | (6) MD2M-2 | (6) MD2F-2 | – |
| **MDPWK23 Case contents** | | | | |
| (1) PWK1 | (6) MD1210F-2 | (3) MD2M-3 | (3) MD2F-3 | (6) MD1M-2 |
| (6) MD1210M-2 | (6) MD8F-2 | (3) MD1M-3 | (3) MD1F-3 | (36) MDBOOT-2 |
| (6) MD8M-2 | (6) MD6F-2 | (3) MD10M-3 | (3) MD10F-3 | (18) MDBOOT-3 |
| (6) MD6M-2 | (6) MD4F-2 | (3) MD20M-3 | (3) MD20F-3 | – |
| (6) MD4M-2 | (6) MD2F-2 | (3) MD30M-3 | (3) MD30F-3 | – |
| (6) MD2M-2 | (6) MD1F-2 | (3) MD40M-3 | (3) MD40F-3 | – |
| **MDKITL Case contents** | | | | |
| (1) PWK1 | (1) TBM25S | (24) MDBOOT-2 | (3) M2D2M-2 | (6) MD8M-1 |
| (3) M2D4M-2 | (3) M2D6M-2 | (3) M2D8M-2 | (12) M2DBOOT-2 | (6) MD8F-1 |
| (12) MDBOOT-1 | (12) MD2F-2 | (12) MD4F-2 | (12) MD6F-2 | (6) MD8M-2 |
| (12) M2D8F-2 | (6) MD2M-2 | (6) MD4M-2 | (6) MD6M-2 | (6) MD6M-1 |
| (6) MD6F-1 | – | – | – | – |

| Cat. no. | Description |
|---|---|
| PWK1 | Empty case – includes wall chart; make up your own selection of Blackburn® lugs, splices, taps or motor disconnects featuring the Color-Keyed® system. |
| PWK4 | Metal cabinet that holds four of the PWK1 shells that slide out for easy removal. |
| MDPWK12 | Selection of size 1 and 2 male and female motor disconnects plus insulators; to connect 60 single line to single load motor leads, #12 AWG through #2 AWG; tools not included. |
| MDPWK23 | Selection of size 2 and 3 male and female motor disconnects plus insulators; to connect 54 single line to single load motor leads, #12 AWG through #4/0 AWG; tools not included. Size 2 and 1 male and female motor disconnects plus insulators; to convert single to single line or single line to two line. |
| MDKITL | Includes tool. |

# Joint compound

## Kopr-Shield® joint compound

**Copper colloidal surface treatment protects, lubricates and enhances conductivity of all electrical connections.**

- Unique, homogenized blend of pure, polished colloidal copper, rust and corrosion inhibitors
- Simultaneously protects, lubricates and enhances conductivity of mating surfaces
- Extremely adhesive compound flows smoothly into uneven contours and voids, ensuring easy application and complete, positive protection and lubrication
- Won't settle-out, thin, thicken, harden or dry out under the most severe environmental conditions
- Excellent temperature characteristics – can be brushed on at -50 °F to 250 °F (other compounds either turn solid or run like water at these extremes) and remains intact at short terms even at 1,800 °F

Good connections are one of the most important aspects of electrical work. Mechanics know how much downtime is caused when fluids or oils leak into the raceway system or when they have to look for a weak link in a ground system caused by a high-resistance connection. Mechanics also know how much time is spent keeping contacts, switches, lugs and other connectors clean or replacing parts because of "green scourge" buildup. Thomas & Betts has the solution to improve connections made in thousands of electrical and raceway installations made each day by electricians everywhere. Kopr-Shield compound may be used to your advantage in all electrical installations. When the environment is hostile to electrical and mechanical connections, Kopr-Shield compound is a must!

**Use Kopr-Shield compound for battery lugs and cables to:**

- Prevent "green scourge" corrosion
- Reduce resistance
- Ease terminal installation and removal

**Use Kopr-Shield compound for raceways to:**

- Lubricate for ease of assembly and disassembly
- Improve grounding continuity (exceeds code requirements)

**Use Kopr-Shield compound for fuse clips to:**

- Eliminate hot spots for even heat distribution
- Prevent oxidation by preventing carbon path formation
- Lubricate for easy installation and removal of fuses

**Use Kopr-Shield compound for wiping contacts, drum switches and slip rings to:**

- Prevent galling, burning, pitting and discoloration
- Suppress arching and dissipation of coronas
- Lubricate for ease of operation


**Kopr-Shield joint compound**

| Cat. no. | Description | Std. pkg. | Wt. lbs./C |
|---|---|---|---|
| 201-31879 | 1½-oz. Container with brush | 96 | 11.46 |
| 201-31879-1 | 4-oz. Container with brush | 24 | 38.54 |
| CP8-TB | 8-oz. Container with brush | 12 | 64.58 |
| CP16 | 16-oz. Container with brush | 12 | 120.83 |
| CP128 | 1-Gallon can | 4 | 952.00 |

## Joint compound

ALUMA-SHIELD® aluminum joint compound


Copper colloidal surface treatment protects, lubricates and enhances conductivity of all electrical connections.

**ALUMA-SHIELD aluminum joint compound**

| Cat. no. | Contains | Description |
|---|---|---|
| 21059 | 1-pt. Squeeze bottle | For aluminum cable connections; contains fine zinc particles which break through oxide film on cable strands upon compression of connection; ensures a low resistance contact and seals out air and moisture. |
| AP8 | 8-oz. Brush cap can | – |
| M53 | 5-Gallon can | – |

Note: UL® Listed only for use on electrical cables in cable connector assemblies, or on bus bars rated for NEC® applications up to 8 kV and 90 °C.
NEC and National Electrical Code are registered trademarks of the National Fire Protection Association, Inc.

# Connectors for aluminum/copper code conductor

## Belleville compression washers

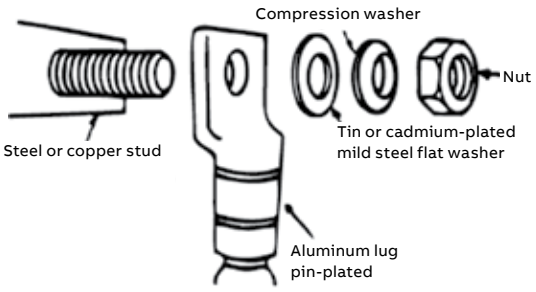
**For tight, secure bus-bar connections.**

- Essential when bolting aluminum lugs and connectors to bus bars with steel or brass hardware
- Maintains constant pressure in heavy-duty, high-temperature applications
- Available with or without flat washer
- When bolting aluminum lugs and connectors to bus bars with steel or brass hardware, the recommended practice to ensure a tight connection is to use a Belleville spring washer on top of a flat washer under the bolt head or nut. For heavy-duty service where the heat rise is expected to exceed 30 °C above ambient, this procedure maintains constant pressure as the connector metals expand and contract with temperature changes.

**Belleville compression washers**

| | | Dimensions (in.) | | | |
|---|---|---|---|---|---|
| | | Flat washer | | Belleville washer | |
| Cat. no. | Bolt size (in.) | A | B | C | D |
| **Belleville compression washers plus flat washer** | | | | | |
| 60800B | 1/4 | 3/4 | 0.067 | 11/16 | 0.055 |
| 60801B | 5/16 | 7/8 | 0.074 | 13/16 | 0.065 |
| 60802B | 3/8 | 1 | 0.083 | 15/16 | 0.075 |
| 60803B | 1/2 | 1 1/4 | 0.109 | 13/16 | 0.095 |
| **Belleville compression washer only** | | | | | |
| 60800 | 1/4 | – | – | 11/16 | 0.055 |
| 60801 | 5/16 | – | – | 13/16 | 0.065 |
| 60802 | 3/8 | – | – | 15/16 | 0.075 |
| 60803 | 1/2 | – | – | 13/16 | 0.095 |
| 60804 | 5/8 | – | – | 1 1/2 | 0.110 |

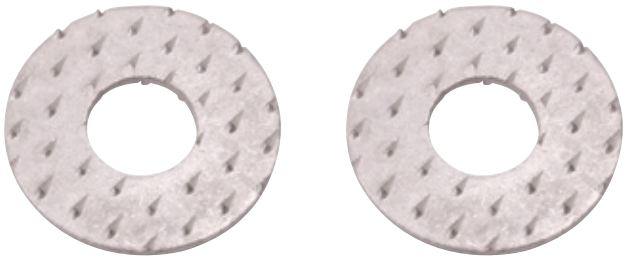
**Diagram**




Note: Ordering quantity must be in unit quantities and multiples thereof. The Belleville washer should be installed with a larger flat washer to spread the high stresses of the spring washer edges over a large area of the lug and/or bus bar.

## Connectors for aluminum/copper code conductor

Dragon Tooth® transition washers



**Quick, dependable and versatile.**

- Connect copper-to-aluminum, copper-to-copper or aluminum-to-aluminum component
- Toothed surface penetrates aluminum and copper oxides
- Lower installed cost – no need to grind aluminum surfaces, apply compounds or use spring-type washers

**Dragon Tooth transition washers**

| Cat. no. | Size (in.) | Bolt torque (in lbs.) |
|---|---|---|
| DTW14 | 1/4 | 50–80 |
| DTW516 | 5/16 | 125–160 |
| DTW38 | 3/8 | 160–240 |
| DTW12 | 1/2 | 390–540 |
| DTW58 | 5/8 | 540–730 |

# Connectors for aluminum/copper code conductor

## One-hole lugs

**Perform equally well on both aluminum and copper conductors.**

- For 90 °C, 600 V to 35 kV applications
- Easily matched to the correct Blackburn® installing die featuring the Color-Keyed® system for positive compressions
- Hardened steel dies compress connector around cable, changing round strands to polygonal shapes and cold flowing strands and connector into a solid, homogeneous mass
- Long compression areas ensure complete contact
- Multiple compressions prevent creep of aluminum conductors
- Filled with high-temperature oxide-inhibitor compound
- Electro-tin plating prevents electrolytic corrosion of copper to ensure lowest contact resistance

**Material** – High-conductivity wrought aluminum
**Finish** – Electro-tin plate

**One-hole lugs**

| Cat. no. | Cable size Al/Cu (AWG or kcmil) | Bolt size (in.) | Dimensions (in.) A | B | C | D | E | F | Color code | Die code |
|---|---|---|---|---|---|---|---|---|---|---|
| 60096 | #10 | #10 | 1.09 | 0.56 | 0.41 | 0.06 | 0.270 | 0.22 | 21 | Red |
| 60097 | | 1/4 | 1.31 | 0.72 | 0.43 | 0.07 | 0.270 | 0.34 | | |
| 60099 | | 3/8 | 1.53 | 0.93 | 0.58 | 0.06 | 0.270 | 0.44 | | |
| 60101 | #8 | #10 | 1.22 | 0.56 | 0.41 | 0.09 | 0.280 | 0.22 | 24 | Blue |
| 60102 | | 1/4 | 1.38 | 0.71 | 0.44 | 0.09 | 0.280 | 0.34 | | |
| 60103 | | 5/16 | 1.56 | 0.91 | 0.60 | 0.06 | 0.280 | 0.44 | | |
| 60104-TB | | 3/8 | 1.60 | 0.93 | 0.60 | 0.06 | 0.280 | 0.44 | | |
| 60106 | #6 | #10 | 1.52 | 0.59 | 0.47 | 0.13 | 0.350 | 0.22 | 29 | Gray |
| 60107 | | 1/4 | 1.67 | 0.75 | 0.47 | 0.13 | 0.350 | 0.34 | | |
| 60108 | | 5/16 | 1.83 | 0.91 | 0.63 | 0.09 | 0.350 | 0.44 | | |
| 60109 | | 3/8 | 1.86 | 0.93 | 0.63 | 0.09 | 0.350 | 0.44 | | |
| 60112 | #4 | 1/4 | 1.81 | 0.75 | 0.64 | 0.19 | 0.460 | 0.34 | 37 | Green |
| 60113 | | 5/16 | 2.00 | 0.91 | 0.64 | 0.19 | 0.460 | 0.44 | | |
| 60114 | | 3/8 | 2.03 | 0.93 | 0.64 | 0.19 | 0.460 | 0.44 | | |
| 60116 | #2 | 1/4 | 1.91 | 0.75 | 0.72 | 0.19 | 0.510 | 0.34 | 42 | Pink |
| 60117 | | 5/16 | 2.06 | 0.91 | 0.72 | 0.19 | 0.510 | 0.44 | | |
| 60118 | | 3/8 | 2.09 | 0.93 | 0.72 | 0.19 | 0.510 | 0.44 | | |
| 60120 | | 1/2 | 2.25 | 1.41 | 0.88 | 0.13 | 0.510 | 0.69 | | |
| 60122 | #1 | 1/4 | 2.30 | 0.81 | 0.75 | 0.19 | 0.560 | 0.34 | 45 | Gold |
| 60123 | | 5/16 | 2.39 | 0.91 | 0.75 | 0.19 | 0.560 | 0.44 | | |
| 60124 | | 3/8 | 2.42 | 0.93 | 0.75 | 0.19 | 0.560 | 0.44 | | |
| 60126 | | 1/2 | 2.89 | 1.41 | 0.88 | 0.16 | 0.560 | 0.69 | | |
| 60128 | 1/0 | 1/4 | 2.36 | 0.81 | 0.88 | 0.19 | 0.620 | 0.34 | 50 | Tan |
| 60129 | | 5/16 | 2.51 | 0.97 | 0.88 | 0.19 | 0.620 | 0.44 | | |
| 60130 | | 3/8 | 2.51 | 0.97 | 0.88 | 0.19 | 0.620 | 0.44 | | |
| 60132 | | 1/2 | 2.95 | 1.41 | 0.94 | 0.19 | 0.620 | 0.69 | | |

# Connectors for aluminum/copper code conductor

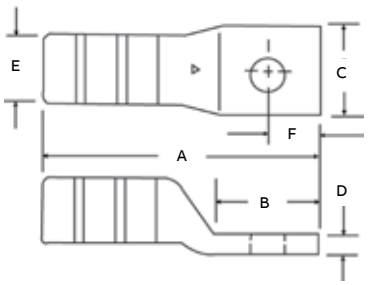
## One-hole lugs (continued)

Perform equally well on both aluminum and copper conductors.

**One-hole lugs**

| Cat. no. | Cable size Al/Cu (AWG or kcmil) | Bolt size (in.) | Dimensions (in.) A | B | C | D | E | F | Color code | Die code |
|---|---|---|---|---|---|---|---|---|---|---|
| 60134 | 2/0 | 1/4 | 2.48 | 0.87 | 0.97 | 0.22 | 0.700 | 0.34 | 54 | Olive |
| 60135 | | 5/16 | 2.64 | 1.03 | 0.97 | 0.22 | 0.700 | 0.44 | | |
| 60136 | | 3/8 | 2.64 | 1.03 | 0.97 | 0.22 | 0.700 | 0.44 | | |
| 60138 | | 1/2 | 3.10 | 1.41 | 1.03 | 0.22 | 0.700 | 0.69 | | |
| 60140 | 3/0 | 1/4 | 2.58 | 0.87 | 1.06 | 0.22 | 0.770 | 0.34 | 60 | Ruby |
| 60141 | | 5/16 | 2.83 | 1.09 | 1.06 | 0.22 | 0.770 | 0.44 | | |
| 60142 | | 3/8 | 2.83 | 1.09 | 1.06 | 0.22 | 0.770 | 0.44 | | |
| 60144 | | 1/2 | 3.15 | 1.41 | 1.06 | 0.22 | 0.770 | 0.69 | | |
| 60147 | 4/0 | 5/16 | 3.53 | 0.88 | 1.21 | 0.25 | 0.857 | 0.38 | 66 | White |
| 60148 | | 3/8 | 3.58 | 0.93 | 1.21 | 0.25 | 0.857 | 0.38 | | |
| 60150 | | 1/2 | 3.90 | 1.25 | 1.21 | 0.25 | 0.857 | 0.50 | | |
| 60151 | | 5/8 | 4.65 | 2.00 | 1.21 | 0.25 | 0.857 | 0.75 | | |
| 60154 | 250 | 3/8 | 3.73 | 0.93 | 1.29 | 0.27 | 0.917 | 0.38 | 71 | Red |
| 60156 | | 1/2 | 4.05 | 1.25 | 1.29 | 0.27 | 0.917 | 0.50 | | |
| 60157 | | 5/8 | 4.80 | 2.00 | 1.29 | 0.27 | 0.917 | 0.75 | | |
| 60159 | 300 | 5/16 | 3.75 | 0.88 | 1.39 | 0.28 | 0.990 | 0.38 | 76 | Blue |
| 60160 | | 3/8 | 3.80 | 0.93 | 1.39 | 0.28 | 0.990 | 0.38 | | |
| 60162 | | 1/2 | 4.13 | 1.25 | 1.39 | 0.28 | 0.990 | 0.50 | | |
| 60165 | 350 | 1/2 | 4.83 | 1.25 | 1.53 | 0.33 | 1.090 | 0.50 | 87 | Brown |
| 60166 | | 5/8 | 5.58 | 2.00 | 1.53 | 0.33 | 1.090 | 0.75 | | |
| 60168 | 400 | 1/2 | 4.95 | 1.25 | 1.65 | 0.38 | 1.180 | 0.50 | 94 | Green |
| 60171 | 500 | 1/2 | 4.95 | 1.25 | 1.79 | 0.38 | 1.280 | 0.50 | 99 | Pink |
| 60172 | | 5/8 | 5.70 | 2.00 | 1.79 | 0.38 | 1.280 | 0.75 | | |
| 60174 | 600 | 5/8 | 5.83 | 2.00 | 1.92 | 0.37 | 1.360 | 0.75 | 106 | Black |
| 60176 | 700 | 5/8 | 5.95 | 2.00 | 2.04 | 0.38 | 1.440 | 0.75 | 112 | Purple |
| 60178 | 750 | 5/8 | 6.03 | 2.00 | 2.13 | 0.40 | 1.500 | 0.75 | 115 | Yellow |
| 60184 | 1000 | 5/8 | 6.78 | 2.00 | 2.50 | 0.50 | 1.770 | 0.75 | 140 | – |

**Diagrams**




Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Connectors for aluminum/copper code conductor

## Two-hole lugs

**Designed and approved for use with both aluminum and copper conductors.**

- For 90 °C, 600 V to 35 kV applications
- For aluminum and copper concentric conductors and compact code aluminum strandings
- Filled with oxide-inhibitor compound

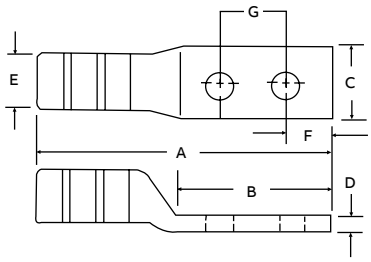
**Material** – High-conductivity wrought aluminum

**Finish** – Electro-tin plate

**Two-hole lugs**

| Cat. no. | Cable size (AWG or kcmil) | Bolt size (in.) | Dimensions (in.) A | B | C | D | E | F | G | Die code | Color code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 60230 | 1/0 | 3/8 | 3.50 | 1.90 | 0.880 | 0.19 | 0.62 | 0.38 | 1.00 | 50 | Tan |
| 60236 | 2/0 | 3/8 | 3.50 | 1.90 | 0.970 | 0.22 | 0.70 | 0.38 | 1.00 | 54 | Olive |
| 60238 | 2/0 | 1/2 | 5.03 | 3.41 | 0.970 | 0.22 | 0.70 | 0.75 | 1.75 | | |
| 60242 | 3/0 | 3/8 | 3.66 | 1.18 | 1.063 | 0.22 | 0.77 | 0.38 | 1.00 | 60 | Ruby |
| 60244 | 3/0 | 1/2 | 5.16 | 3.41 | 1.063 | 0.22 | 0.77 | 0.75 | 1.75 | | |
| 60248 | 4/0 | 3/8 | 4.58 | 1.93 | 1.210 | 0.25 | 0.86 | 0.38 | 1.00 | 66 | White |
| 60250 | 4/0 | 1/2 | 5.65 | 3.00 | 1.210 | 0.25 | 0.86 | 0.50 | 1.75 | | |
| 60254 | 250 | 3/8 | 4.73 | 1.93 | 1.290 | 0.27 | 0.92 | 0.38 | 1.00 | 71 | Red |
| 60256 | 250 | 1/2 | 5.80 | 3.00 | 1.290 | 0.27 | 0.92 | 0.50 | 1.75 | | |
| 60260 | 300 | 3/8 | 4.80 | 1.93 | 1.390 | 0.28 | 0.99 | 0.38 | 1.00 | 76 | Blue |
| 60262 | 300 | 1/2 | 5.88 | 3.00 | 1.390 | 0.28 | 0.99 | 0.50 | 1.75 | | |
| 60265 | 350 | 3/8 | 5.50 | 1.93 | 1.530 | 0.33 | 1.09 | 0.38 | 1.00 | 87 | Brown |
| 60267 | 350 | 1/2 | 6.58 | 3.00 | 1.530 | 0.33 | 1.09 | 0.50 | 1.75 | | |
| 60268 | 400 | 3/8 | 5.63 | 1.93 | 1.650 | 0.38 | 1.18 | 0.38 | 1.00 | 94 | Green |
| 60269 | 400 | 1/2 | 6.70 | 3.00 | 1.650 | 0.38 | 1.18 | 0.50 | 1.75 | | |
| 60271 | 500 | 3/8 | 5.63 | 1.93 | 1.790 | 0.38 | 1.28 | 0.38 | 1.00 | 99 | Pink |
| 60273 | 500 | 1/2 | 6.70 | 3.00 | 1.790 | 0.38 | 1.28 | 0.50 | 1.75 | | |
| 60274 | 600 | 3/8 | 5.75 | 1.93 | 1.920 | 0.37 | 1.36 | 0.38 | 1.00 | 106 | Black |
| 60275 | 600 | 1/2 | 6.83 | 3.00 | 1.920 | 0.37 | 1.36 | 0.50 | 1.75 | | |
| 60276 | 700 | 3/8 | 5.88 | 1.93 | 2.040 | 0.38 | 1.44 | 0.38 | 1.00 | 112 | Purple |
| 60277 | 700 | 1/2 | 6.95 | 3.00 | 2.040 | 0.38 | 1.44 | 0.50 | 1.75 | | |
| 60278* | 750 | 1/2 | 7.15 | 3.00 | 2.130 | 0.40 | 1.50 | 0.50 | 1.75 | 115 | Yellow |
| 60284 | 1000 | 1/2 | 7.78 | 3.00 | 2.500 | 0.50 | 1.77 | 0.50 | 1.75 | 140 | – |

**Diagrams**




Note: Bolt holes 3/8" on 1" centers, 1/2" on 1 3/4" centers.

# Connectors for aluminum/copper code conductor

## Range-taking narrow-tongue single-barrel lugs

**Wire barrel factory-filled with oxide-inhibiting compound.**

- For 90 °C, 600 V to 35 kV applications
- 1½"-wide tongues
- Bolt holes on 1¾" centers

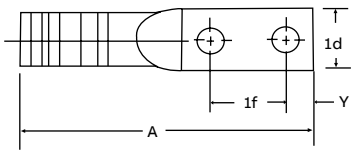
**Material** – Aluminum

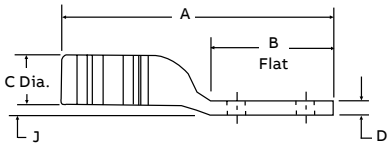
**Finish** – Electro-tin plate

**Range-taking narrow-tongue single-barrel lugs**

| Cat. no. | Al-Cu cable range (kcmil) | Bolt size | No. of compressions TBM12M | No. of compressions 13642, TBM15 | Dimensions (in.) A | B | C | D | Hex die no. | Color code |
|---|---|---|---|---|---|---|---|---|---|---|
| 60273N | 350–500 | ½" | 4 | 4 | 6⅞ | 3⅛ | 1⁹⁄₃₂ | ¹³⁄₃₂ | 99H | **Pink** |
| 60278N | 500–750 | ½" | – | 4 | 7⅛ | 3¹¹⁄₁₆ | 1½ | ½ | 115H | **Yellow** |

**Diagrams**




* 90 °C, 600 V to 35 kV applications

All lugs have 1½"-wide tongues. Bolt holes on 1¾" centers.

Tooling – see pages 104-127.

Die selector chart – see pages 128-133.

# Connectors for aluminum/copper code conductor

## One-hole aluminum compact-size equipment lug

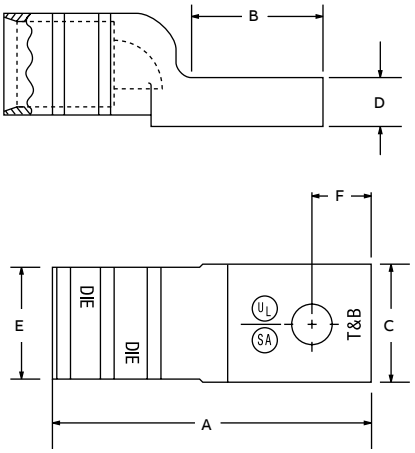
**Much smaller than standard aluminum lugs for the same cable size.**

- For 90 °C, 600 V applications
- For use with aluminum cables only
- Can be directly substituted for equipment mechanical lugs in most applications
- Only seven dies handle all 14 lug sizes
- Factory-filled with joint compound
- Electro-tin plated
- Supplied with neoprene insulating covers

**One-hole aluminum compact-size equipment lug**

| Cat. no. | Aluminum cable size (AWG or kcmil) | Aluminum range taking* (AWG or kcmil) | Bolt hole (in.) | Dimensions (in.) A | B | C | D | E | F |
|---|---|---|---|---|---|---|---|---|---|
| 61102 | #8 | – | ¼ | 1.33 | 0.54 | 0.50 | 0.14 | 0.37 | 0.25 |
| 61107 | #6 | – | ¼ | 1.33 | 0.54 | 0.50 | 0.14 | 0.37 | 0.25 |
| 61112 | #4 | – | ¼ | 1.33 | 0.54 | 0.50 | 0.14 | 0.37 | 0.25 |
| 61116 | #2 | – | ¼ | 1.75 | 0.68 | 0.55 | 0.20 | 0.48 | 0.25 |
| 61122 | #1 | – | ¼ | 1.75 | 0.68 | 0.55 | 0.20 | 0.48 | 0.25 |
| 61130 | 1/0 | #8–1/0 | ⅜ | 2.00 | 0.83 | 0.64 | 0.20 | 0.57 | 0.38 |
| 61136 | 2/0 | #1–2/0 | ⅜ | 2.00 | 0.83 | 0.64 | 0.20 | 0.57 | 0.38 |
| 61142 | 3/0 | – | ⅜ | 2.50 | 1.08 | 0.78 | 0.23 | 0.70 | 0.38 |
| 61148 | 4/0 | 2/0–4/0 | ⅜ | 2.50 | 1.08 | 0.78 | 0.23 | 0.70 | 0.38 |
| 61156 | 250 | – | ½ | 2.50 | 1.23 | 0.98 | 0.25 | 0.85 | 0.50 |
| 61162 | 300 | #4–300 | ½ | 2.50 | 1.23 | 0.98 | 0.25 | 0.85 | 0.50 |
| 61165 | 350 | 250–350 | ½ | 3.25 | 1.23 | 1.20 | 0.41 | 1.04 | 0.56 |
| 61171 | 500 | 2/0–500 | ½ | 3.25 | 1.23 | 1.20 | 0.41 | 1.04 | 0.56 |
| 61178 | 750 | 500–750 | ⅝ | 3.75 | 1.54 | 1.49 | 0.41 | 1.33 | 0.81 |

**Diagrams**




600 V, 90 °C
This lug is reduced in size as compared to an aluminum lug of the same cable size. It can be substituted for the equipment mechanical lugs in most cases.
Factory-filled with joint compound. Electro-tin plated. Cover is neoprene.
* For range-taking capability, use TBM8-750/TBM8-750M1 smart tool.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

## Connectors for aluminum/copper code conductor

Two-way splice connectors

**For aluminum-to-copper, aluminum-to-aluminum or copper-to-copper splicing.**

- For 90 °C, 600 V to 35 kV applications
- For aluminum and copper concentric conductors and compact code aluminum strandings
- Permit aluminum conductors to be spliced to copper or aluminum conductors

**Material** – High-conductivity wrought aluminum
**Finish** – Electro-tin plate

**Two-way splice connectors**

| Cat. no. | Conductor code (AWG or kcmil) | Dimensions (in.) A | Dimensions (in.) E | Die code | Color code |
|---|---|---|---|---|---|
| 60500 | #10 Str. | 1.00 | 0.27 | 21 | Red |
| 60501 | #8 Str. | 1.19 | 0.28 | 24 | Blue |
| 60507 | #6 Str. | 1.63 | 0.35 | 29 | Gray |
| 60512 | #4 Str. | 1.81 | 0.46 | 37 | Green |
| 60516 | #2 Str./#3 Str. | 1.81 | 0.51 | 42 | Pink |
| 60522 | #1 Str. | 2.38 | 0.56 | 45 | Gold |
| 60530 | 1/0 | 2.38 | 0.62 | 50 | Tan |
| 60536 | 2/0 | 2.50 | 0.70 | 54 | Olive |
| 60542 | 3/0 | 2.81 | 0.77 | 60 | Ruby |
| 60548 | 4/0 | 3.66 | 0.86 | 66 | White |
| 60554 | 250 | 3.91 | 0.92 | 71 | Red |
| 60560 | 300 | 3.97 | 0.99 | 76 | Blue |
| 60565 | 350 | 4.97 | 1.09 | 87 | Brown |
| 60568 | 400 | 4.97 | 1.18 | 94 | Green |
| 60571 | 500 | 4.97 | 1.28 | 99 | Pink |
| 60574 | 600 | 5.22 | 1.36 | 106 | Black |
| 60576 | 700 | 5.44 | 1.44 | 112 | Purple |
| 60578 | 750/900 compact | 5.69 | 1.50 | 115 | Yellow |
| 60584 | 1000 | 6.69 | 1.77 | 140 | – |

# Connectors for aluminum/copper code conductor

## Aluminum reducing connectors

**Splice aluminum conductors to copper conductors of equal ampacities.**

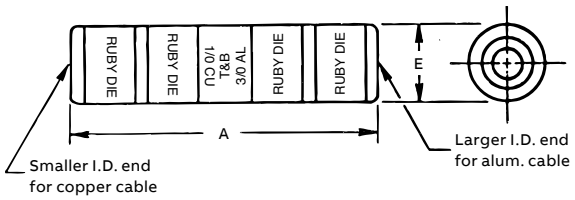
- For 90 °C, 600 V applications
- Filled with high-temperature oxide-inhibiting compound
- Designed for the right combination of equivalent sizes (Example: 4/0 AWG aluminum to 2/0 AWG copper)
- Selection table gives aluminum/copper equivalents for all sizes

**Material** – High-conductivity wrought aluminum
**Finish** – Electro-tin plate

**Aluminum reducing connectors**

| Cat. no. | Cable size (AWG or kcmil) Aluminum | Copper | Dimensions (in.) A | E | Die code | Color key |
|---|---|---|---|---|---|---|
| 60905 | #8 | #10 | 13/16 | 9/32 | 24 | Blue |
| 60910 | #6 | #8 | 1 5/8 | 11/32 | 29 | Gray |
| 60915 | #4 | #6 | 1 13/16 | 7/16 | 37 | Green |
| 60925 | #1 | #3 | 2 3/8 | 17/32 | 45 | Gold |
| 60930 | 1/0 | #2 | 2 3/8 | 5/8 | 50 | Tan |
| 60935 | 2/0 | #1 | 2 1/2 | 11/16 | 54 | Olive |
| 60940 | 3/0 | 1/0 | 2 13/16 | 3/4 | 60 | Ruby |
| 60945 | 4/0 | 2/0 | 3 3/4 | 7/8 | 66H | White |
| 60950 | 250 | 3/0 | 4 | 15/16 | 71H | Red |
| 60955 | 300 | 4/0 | 4 1/16 | 1 | 76H | Blue |
| 60960 | 350 | 4/0 | 5 1/16 | 3/32 | 87H | Brown |
| 60965 | 400 | 250 | 5 1/16 | 1 7/32 | 94H | Green |
| 60970 | 500 | 350 | 5 1/16 | 1 5/16 | 99H | Pink |
| 60975 | 600 | 400 | 5 5/16 | 1 11/32 | 106H | Black |
| 60980 | 700 | 500 | 5 9/16 | 1 7/16 | 112H | Purple |
| 60985 | 750 | 500 | 5 13/16 | 1 1/2 | 115H | Yellow |

**Diagram**




Selection table gives aluminum/copper equivalents for all sizes.
Connectors are filled with a high-temperature oxide-inhibiting compound.
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

| Installing Tools: | | |
|---|---|---|
| | TBM5(s) | #10 AWG ➔ 4/0 AWG |
| | TBM6(s) | #10 AWG ➔ 350 kcmil |
| | TBM8(s) | #10 AWG ➔ 350 kcmil |

# Connectors for aluminum/copper code connector

## Transformer lug kits

**Everything you need to connect to a transformer in one convenient kit.**

- For 90 °C, 600 V applications
- For use with aluminum cables only
- Include all necessary range-taking compression or mechanical type lugs and bolting hardware to connect to designated transformers

**Transformer lug kits**

| Transformer | | Terminal lugs | | | Kit contents | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| KVA sizes | Kit cat. no. | Al cable range* (AWG or kcmil) | | Qty. | Nuts | Qty. | Bolts (in.) | Qty. | Washers (in.) | Qty. | Std. pkg. |
| **Compression** | | | | | | | | | | | |
| 15-37½ 1Ø<br>15-45 3Ø | 611CL-SK1 | #8–1/O Al | Color-Keyed® compression equipment lugs | 8 | ¼-20 | 8 | ¼-20 x 1 | 8 | Flat ¼ | 8 | 1 |
| | | #4–300 | | 4 | – | – | – | – | Spring ¼ | 8 | – |
| 50-75 1Ø<br>75-112½ 3Ø | 611CL-SK2 | #4–300 Al | | 12 | ¼-20 | 16 | ¼-20 x 1 | 8 | Flat ¼ | 16 | 1 |
| | | – | | – | – | – | ¼-20 x 2 | 8 | Spring ¼ | 16 | – |
| 100-167 1Ø<br>150-300 3Ø | 611CL-SK3 | #4–300 Al | | 3 | ¼-20 | 3 | ¼-20 x ¾ | 3 | Flat ¼ | 3 | – |
| | | – | | – | – | – | – | – | Spring ¼ | 3 | 1 |
| | | 2/0–500 Al | | 22 | ⅜-16 | 16 | ⅜-16 x 2 | 16 | Flat ⅜ | 16 | – |
| | | – | | – | – | – | – | – | Spring ⅜ | 16 | – |
| 100-167 1Ø<br>150-300 3Ø | 611CL-SK3-500 | #4–300 Al | | 3 | ¼-20 | 3 | ¼-20 x 1 | 3 | Flat ¼ | 3 | – |
| | | – | | – | – | – | – | – | Spring ¼ | 3 | 1 |
| | | 2/0–500 Al | | 22 | ⅜-16 | 16 | ⅜-16 x 2 | 16 | Flat ⅜ | 16 | – |
| | | – | | – | – | – | – | – | Spring ⅜ | 16 | – |
| 500 3Ø | 611CL-SK4 | #500–750 Al | | 29 | ⅜-16 | 18 | ⅜-16 x 2 | 18 | Flat ⅜ | 18 | 1 |
| | | – | | – | – | – | – | – | Spring ⅜ | 18 | – |
| **Mechanical** | | | | | | | | | | | |
| 15-37½ 1Ø<br>15-45 3Ø | 622ML-SK1 | #14–2 | Ready lugs mechanical lugs** | 8 | ¼-20 | 8 | ¼-20 x ¾ | 8 | Flat ¼ | 8 | 1 |
| | | #6–250 | | 4 | – | – | – | – | Spring ¼ | 8 | |
| 50-75 1Ø<br>75-112½ 3Ø | 622ML-SK2 | #6–250 | | 12 | ¼-20 | 16 | ¼-20 x ¼ | 8 | Flat ¼ | 16 | 1 |
| | | – | | – | – | – | ¼-20 x 1¾ | 8 | Spring ¼ | 16 | |
| 100-167 1Ø<br>150-300 3Ø | 622ML-SK3 | #6–250 | | 3 | ¼-20 | 3 | ¼-20 x ¾ | 3 | Flat ¼ | 3 | – |
| | | – | | – | – | – | – | – | Spring ¼ | 3 | 1 |
| | | 350–800 | | 22 | ⅜-16 | 16 | ⅜-16 x 2 | 16 | Flat ⅜ | 16 | – |
| | | – | | – | – | – | – | – | Spring ⅜ | 16 | – |
| 500 3Ø | 622ML-SK4 | 350–800 | | 29 | ⅜-16 | 18 | ⅜-16 x 2 | 18 | Flat ⅜ | 18 | 1 |
| | | – | | – | – | – | – | – | Spring ⅜ | 18 | – |

* To ensure proper range-taking compression on Blackburn® equipment lugs, use Smart® tool (Cat. no. TBM8-750/TBM8-750M-1). *
* Largest cable in lug can be applied with standard hex or hand tool.

Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Connectors for aluminum/copper code conductor

## Bi-Pin® bi-metal pin connectors with insulating covers

**Converts an aluminum cable into a two-sizes-smaller copper pigtail.**

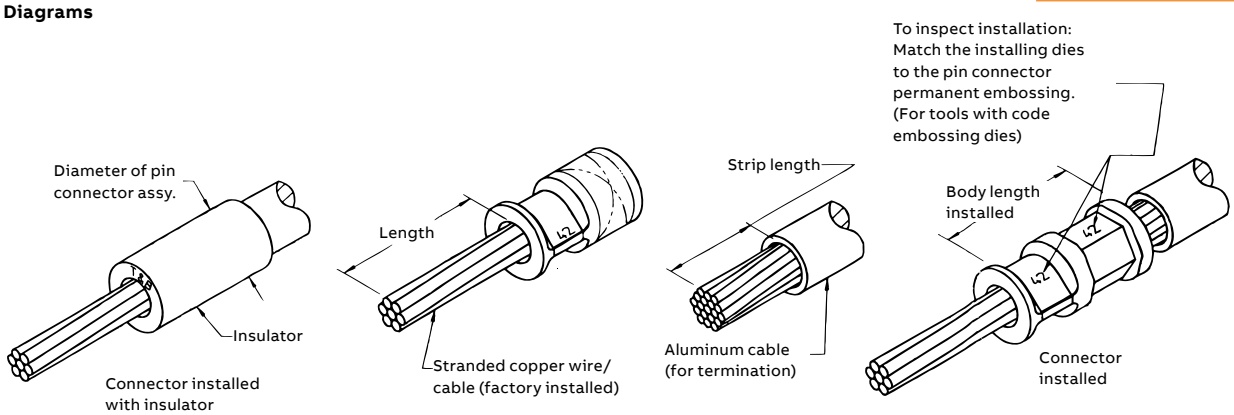
- For 90 °C, 600 V applications
- Upgrades connection by eliminating cold flow and oxidation of aluminum
- Reduces oversized aluminum cable
- Enables termination of aluminum cable into a copper-only lug
- Barrel prefilled with joint compound

**Material** – Copper wire/aluminum body
**Finish** – Electro-tin plate
**Insulator** – Neoprene (600 V dielectric rating)

**Bi-Pin bi-metal pin connectors with insulating covers**

| Cat. no. | Cable size (AWG or kcmil) Aluminum | Cable size (AWG or kcmil) Copper wire size | Body length after installing (in.) | Die code no. | Color key |
|---|---|---|---|---|---|
| 61905A | #8 | #10 | 1 7/8 | 24 | Blue |
| 61910A | #6 | #8 | 1 7/8 | 24 | |
| 61915A | #4 | #6 | 1 9/16 | 45 | Gold |
| 61920A | #2 | #4 | 1 9/16 | 45 | |
| 61925A | #1 | #3 | 1 5/8 | 50 | Orange |
| 61930A | 1/0 | #2 | 1 5/8 | 50 | |
| 61935 | 2/0 | #1 | 1 15/16 | 50 | |
| 61940 | 3/0 | 1/0 | 2 1/8 | 60 | Ruby |
| 61945 | 4/0 | 2/0 | 2 1/8 | 60 | |
| 61950 | 250 | 3/0 | 2 3/16 | 66 | White |
| 61955 | 300 | 4/0 | 2 1/2 | 71H | Red |
| 61960 | 350 | 250 | 2 1/2 | 71H | |
| 61963 | 400 | 250 | 3 3/4 | 87H | Brown |
| 61965 | 500 | 350 | 3 3/4 | 87H | |
| 61970 | 600 | 400 | 3 3/4 | 107H | Orange |
| 61975 | 700–750 | 500 | 3 3/4 | 107H | |

**Diagrams**




Hand tools – Smart® tool
Tooling – see pages 104-127.
Die selector chart – see pages 128-133.

# Connectors for aluminum/copper code conductor

## 90˚ Flag lugs – 600 V, 90 ˚C

**Material** – Aluminum
**Finish** – Electro-tin plate
**Insulation** – PVC dip coated

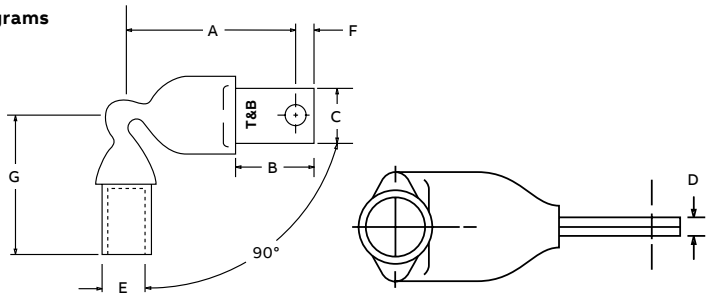
**90° Flag lugs — 600 V, 90 °C**

| Cat. no. | Cu cable size (AWG) | Stud size (in.) | Phase | Dimensions (in.) A | B | C | D | E | F | G | Die code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 10A-FT-14NTK | 1/0 | ¼ | 1 | 1.38 | 0.94 | 0.64 | 0.19 | 0.62 | 0.25 | 2.50 | **50** |
| | | | 2 | 2.13 | | | | | | | |
| | | | 3 | 2.88 | | | | | | | |
| 20A-FT-14NTK | 2/0 | ¼ | 1 | 1.93 | 1.14 | 0.64 | 0.22 | 0.70 | 0.25 | 2.50 | 54 |
| | | | 2 | 2.93 | | | | | | | |
| | | | 3 | 3.93 | | | | | | | |
| 30A-FT-14NTK | 3/0 | ¼ | 1 | 2.11 | 1.14 | 0.78 | 0.22 | 0.77 | 0.25 | 2.75 | 60 |
| | | | 2 | 3.11 | | | | | | | |
| | | | 3 | 4.11 | | | | | | | |
| 40A-FT-14NTK | 4/0 | ¼ | 1 | 2.04 | 1.14 | 0.78 | 0.25 | 0.86 | 0.25 | 3.13 | 66 |
| | | | 2 | 3.04 | | | | | | | |
| | | | 3 | 4.04 | | | | | | | |

* Each Cat. no. consists of three connectors, (1) connector per phase. Connectors supplied with Thomas & Betts oxide-inhibitor compound in wire bore.
Installation tooling: Hand or hydraulic tools.

| Cat. no. | Cu cable size (kcmil) | Stud size (in.) | Phase | Dimensions (in.) A | B | C | D | E | F | G | Die code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 250A-FT-14NTK | 250 | ¼ | 1 | 2.31 | 1.20 | 0.98 | 0.25 | 0.92 | 0.31 | 3.00 | 71 |
| | | | 2 | 3.44 | | | | | | | |
| | | | 3 | 4.57 | | | | | | | |
| 350A-FT-12NTK | 350 | ¼ | 1 | 2.31 | 1.45 | 1.09 | 0.31 | 1.09 | 0.56 | 3.94 | 87 |
| | | | 2 | 3.69 | | | | | | | |
| | | | 3 | 5.06 | | | | | | | |
| 500A-FT-12NTK | 500 | ¼ | 1 | 2.56 | 1.45 | 1.20 | 0.38 | 1.28 | 0.56 | 4.19 | 99 |
| | | | 2 | 4.06 | | | | | | | |
| | | | 3 | 5.69 | | | | | | | |
| 750A-FT-58NTK | 750 | ¼ | 1 | 2.63 | 1.70 | 1.49 | 0.38 | 1.50 | 0.81 | 4.39 | 115 |
| | | | 2 | 4.50 | | | | | | | |
| | | | 3 | 6.25 | | | | | | | |

**Diagrams**




Tooling – see pages 104-127. Die selector chart – see pages 128-133.

# Heavy-duty battery connectors

## Tin-plated straight battery connectors

BAC10SUBT

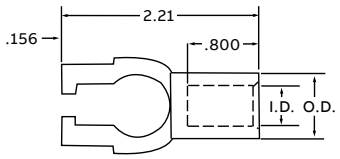
BAC10SPBT

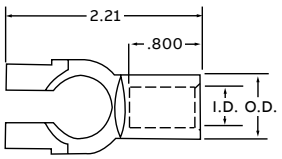
**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV, TBM5V, TBM8250, TBM8250S

**Tin-plated straight battery connectors**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Description | I.D. (in.) | O.D. (in.) | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|---|---|---|
| BAC4SUBT | BAC4SUBT-C | 4 | Straight universal | 0.261 | 0.430 | 5 | 100 | Gray |
| BAC2SUBT | BAC2SUBT-C | 2 | Straight universal | 0.340 | 0.550 | 5 | 100 | Green |
| BAC1SUBT | BAC1SUBT-C | 1 | Straight universal | 0.340 | 0.550 | 5 | 100 | Pink |
| BAC10SUBT | BAC10SUBT-C | 1/0 | Straight universal | 0.455 | 0.625 | 5 | 100 | Black |
| BAC20SUBT | BAC20SUBT-C | 2/0 | Straight universal | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC30SUBT | BAC30SUBT-C | 3/0 | Straight universal | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC40SUBT | BAC40SUBT-C | 4/0 | Straight universal | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC4SPBT | BAC4SPBT-C | 4 | Straight positive | 0.261 | 0.430 | 5 | 100 | Gray |
| BAC4SNBT | BAC4SNBT-C | 4 | Straight negative | 0.261 | 0.430 | 5 | 100 | |
| BAC2SPBT | BAC2SPBT-C | 2 | Straight positive | 0.340 | 0.550 | 5 | 100 | Green |
| BAC2SNBT | BAC2SNBT-C | 2 | Straight negative | 0.340 | 0.550 | 5 | 100 | |
| BAC1SPBT | BAC1SPBT-C | 1 | Straight positive | 0.340 | 0.550 | 5 | 100 | Pink |
| BAC1SNBT | BAC1SNBT-C | 1 | Straight negative | 0.340 | 0.550 | 5 | 100 | |
| BAC10SPBT | BAC10SPBT-C | 1/0 | Straight positive | 0.455 | 0.625 | 5 | 100 | Black |
| BAC10SNBT | BAC10SNBT-C | 1/0 | Straight negative | 0.455 | 0.625 | 5 | 100 | |
| BAC20SPBT | BAC20SPBT-C | 2/0 | Straight positive | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC20SNBT | BAC20SNBT-C | 2/0 | Straight negative | 0.502 | 0.676 | 5 | 100 | |
| BAC30SPBT | BAC30SPBT-C | 3/0 | Straight positive | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC30SNBT | BAC30SNBT-C | 3/0 | Straight negative | 0.530 | 0.730 | 5 | 100 | |
| BAC40SPBT | BAC40SPBT-C | 4/0 | Straight positive | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC40SNBT | BAC40SNBT-C | 4/0 | Straight negative | 0.600 | 0.844 | 5 | 100 | |

**Diagrams**



# Heavy-duty battery connectors

## Tin-plated flag battery connectors

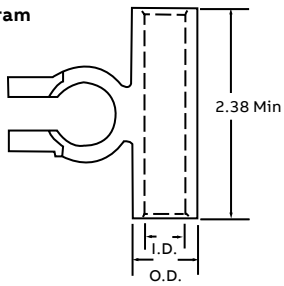
BAC10FNBT

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV, TBM5V, TBM8250, TBM8250S

**Tin-plated flag battery connectors**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Description | I.D. (in.) | O.D. (in.) | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|---|---|---|
| BAC10FU | BAC10FNBL | 1/0 | Flag universal | 0.455 | 0.625 | 5 | 100 | Black |
| BAC20FU | BAC20FNBL | 2/0 | Flag universal | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC30FU | BAC30FNBL | 3/0 | Flag universal | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC40FU | BAC40FNBL | 4/0 | Flag universal | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC10FPBT | BAC10FPBT-C | 1/0 | Flag positive | 0.455 | 0.625 | 5 | 100 | Black |
| BAC10FNBT | BAC10FNBT-C | 1/0 | Flag negative | 0.455 | 0.625 | 5 | 100 | |
| BAC20FPBT | BAC20FPBT-C | 2/0 | Flag positive | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC20FNBT | BAC20FNBT-C | 2/0 | Flag negative | 0.502 | 0.676 | 5 | 100 | |
| BAC30FPBT | BAC30FPBT-C | 3/0 | Flag positive | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC30FNBT | BAC30FNBT-C | 3/0 | Flag negative | 0.530 | 0.730 | 5 | 100 | |
| BAC40FPBT | BAC40FPBT-C | 4/0 | Flag positive | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC40FNBT | BAC40FNBT-C | 4/0 | Flag negative | 0.600 | 0.844 | 5 | 100 | |

**Diagram**



# Heavy-duty battery connectors

## Tin-plated elbow battery connectors

BAC10ELNBT

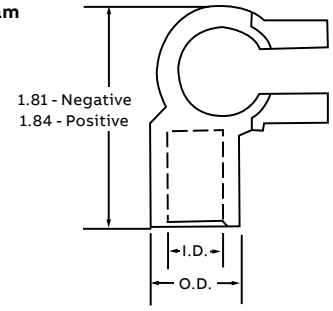
BAC10ERNBT

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV, TBM5V, TBM8250, TBM8250S

**Tin-plated elbow battery connectors**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Description | I.D. (in.) | O.D. (in.) | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|---|---|---|
| BAC10ERNBT | BAC10ERNBT-C | 1/0 | Right elbow – Negative | 0.455 | 0.625 | 5 | 100 | Black |
| BAC10ERPBT | BAC10ERPBT-C | 1/0 | Right elbow – Positive | 0.455 | 0.625 | 5 | 100 | |
| BAC20ERNBT | BAC20ERNBT-C | 2/0 | Right elbow – Negative | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC20ERPBT | BAC20ERPBT-C | 2/0 | Right elbow – Positive | 0.502 | 0.676 | 5 | 100 | |
| BAC30ERNBT | BAC30ERNBT-C | 3/0 | Right elbow – Negative | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC30ERPBT | BAC30ERPBT-C | 3/0 | Right elbow – Positive | 0.530 | 0.730 | 5 | 100 | |
| BAC40ERNBT | BAC40ERNBT-C | 4/0 | Right elbow – Negative | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC40ERPBT | BAC40ERPBT-C | 4/0 | Right elbow – Positive | 0.600 | 0.844 | 5 | 100 | |
| BAC10ELNBT | BAC10ELNBT-C | 1/0 | Left elbow – Negative | 0.455 | 0.625 | 5 | 100 | Black |
| BAC10ELPBT | BAC10ELPBT-C | 1/0 | Left elbow – Positive | 0.455 | 0.625 | 5 | 100 | |
| BAC20ELNBT | BAC20ELNBT-C | 2/0 | Left elbow – Negative | 0.502 | 0.676 | 5 | 100 | Orange |
| BAC20ELPBT | BAC20ELPBT-C | 2/0 | Left elbow – Positive | 0.502 | 0.676 | 5 | 100 | |
| BAC30ELNBT | BAC30ELNBT-C | 3/0 | Left elbow – Negative | 0.530 | 0.730 | 5 | 100 | Purple |
| BAC30ELPBT | BAC30ELPBT-C | 3/0 | Left elbow – Positive | 0.530 | 0.730 | 5 | 100 | |
| BAC40ELNBT | BAC40ELNBT-C | 4/0 | Left elbow – Negative | 0.600 | 0.844 | 5 | 100 | Yellow |
| BAC40ELPBT | BAC40ELPBT-C | 4/0 | Left elbow – Positive | 0.600 | 0.844 | 5 | 100 | |

**Diagram**



## Heavy-duty battery connectors

Tin-plated stackable battery connector

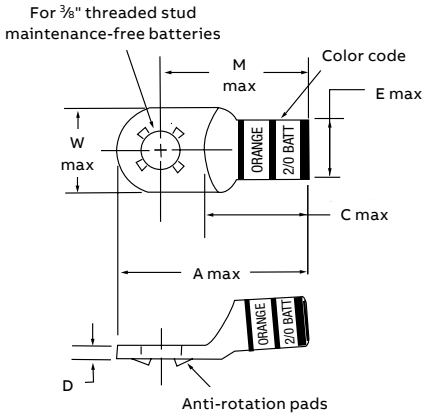
BAC1038

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV or TBM5V

**Tin-plated stackable battery connector**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Dimensions (in.) A ±.040 | M ±.020 | W ±020 | C ±.020 | E ±.010 | Stud size (in.) | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|---|---|---|---|---|---|
| BAC438 | 273-31853-1 | 4 | 1.455 | 1.143 | 0.615 | 0.750 | 0.365 | 3⁄8 | 10 | 100 | Gray |
| BAC238 | 273-31853-2 | 2 | 1.775 | 1.400 | 0.675 | 0.850 | 0.467 | 3⁄8 | 10 | 100 | Green |
| BAC138 | 273-31853-3 | 1 | 1.875 | 1.500 | 0.750 | 0.950 | 0.521 | 3⁄8 | 10 | 100 | Pink |
| BAC1038 | 273-31853-4 | 1/0 | 1.925 | 1.550 | 0.825 | 1.000 | 0.571 | 3⁄8 | 10 | 100 | Black |
| BAC2038 | 273-31853-5 | 2/0 | 2.110 | 1.645 | 0.930 | 1.100 | 0.632 | 3⁄8 | 10 | 100 | Orange |
| BAC3038 | 273-31853-6 | 3/0 | 2.025 | 1.650 | 1.025 | 1.100 | 0.701 | 3⁄8 | 10 | 100 | Purple |
| BAC4038 | 273-31853-7 | 4/0 | 2.275 | 1.900 | 1.125 | 1.350 | 0.766 | 3⁄8 | 10 | 100 | Yellow |

**Diagram**



# Heavy-duty battery connectors

## Blackburn® starter lugs

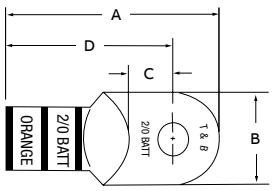
BAL414

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV or TBM5V

**Blackburn starter lugs**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Stud size (in.) | Dimensions (in.) A ±04 | B ±02 | C ±02 | D ±02 | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|---|---|---|---|---|
| BAL414 | 273-31852-1 | 4 | 1/4 | 1.40 | 0.52 | 0.40 | 1.15 | 10 | 100 | Gray |
| BAL4516 | 273-31852-2 | 4 | 5/16 | 1.45 | 0.61 | 0.36 | 1.14 | 10 | 100 | |
| BAL438 | 273-31852-3 | 4 | 3/8 | 1.45 | 0.61 | 0.36 | 1.14 | 10 | 100 | |
| BAL2516 | – | 2 | 5/16 | 1.59 | 0.69 | 0.40 | 1.25 | 10 | – | Green |
| BAL238 | 273-31852-4 | 2 | 3/8 | 1.78 | 0.67 | 0.55 | 1.40 | 10 | 100 | |
| BAL212 | 273-31852-5 | 2 | 1/2 | 1.77 | 0.76 | 0.54 | 1.40 | 10 | 100 | |
| BAL1516 | – | 1 | 5/16 | 1.83 | 0.76 | 0.49 | 1.50 | 10 | – | Pink |
| BAL138 | 273-31852-6 | 1 | 3/8 | 1.85 | 0.75 | 0.55 | 1.50 | 10 | 100 | |
| BAL112 | 273-31852-7 | 1 | 1/2 | 2.20 | 0.75 | 0.75 | 1.70 | 10 | 100 | |
| BAL10516 | – | 1/0 | 5/16 | 1.92 | 0.83 | 0.50 | 1.50 | 10 | – | Black |
| BAL1038 | 273-31852-8 | 1/0 | 3/8 | 1.93 | 0.83 | 0.55 | 1.55 | 10 | 100 | |
| BAL1012 | 273-31852-9 | 1/0 | 1/2 | 1.97 | 0.88 | 0.53 | 1.53 | 10 | 100 | |
| BAL20516 | – | 2/0 | 5/16 | 2.06 | 0.93 | 0.50 | 1.60 | 10 | – | Orange |
| BAL2038 | 273-31852-10 | 2/0 | 3/8 | 2.11 | 0.93 | 0.55 | 1.65 | 10 | 100 | |
| BAL2012 | 273-31852-11 | 2/0 | 1/2 | 2.11 | 0.93 | 0.55 | 1.65 | 10 | 100 | |
| BAL30516 | – | 3/0 | 5/16 | 2.16 | 1.03 | 0.55 | 1.65 | 10 | – | Purple |
| BAL3038 | 273-31852-12 | 3/0 | 3/8 | 2.03 | 1.03 | 0.55 | 1.65 | 10 | 100 | |
| BAL3012 | 273-31852-13 | 3/0 | 1/2 | 2.35 | 1.03 | 0.75 | 1.85 | 10 | 100 | |
| BAL40516 | – | 4/0 | 5/16 | 2.40 | 1.13 | 0.59 | 1.84 | 10 | – | Yellow |
| BAL4038 | 273-31852-14 | 4/0 | 3/8 | 2.28 | 1.12 | 0.55 | 1.90 | 10 | 100 | |
| BAL4012 | 273-31852-15 | 4/0 | 1/2 | 2.60 | 1.12 | 0.75 | 2.10 | 10 | 100 | |

**Diagram**



# Heavy-duty battery connectors
## Splices

BAS4

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV or TBM5V

**Splices (two-way connectors)**

| Cat. no. | Bulk cat. no. | SAE cable size (gauge) | Pkg. qty. | Bulk pkg. qty. | Color key |
|---|---|---|---|---|---|
| BAS4 | 273-31852-16 | 4 | 10 | 100 | Gray |
| BAS2 | 273-31852-17 | 2 | 10 | 100 | Green |
| BAS1 | 273-31852-18 | 1 | 10 | 100 | Pink |
| BAS10 | 273-31852-19 | 1/0 | 10 | 100 | Black |
| BAS20 | 273-31852-20 | 2/0 | 10 | 100 | Orange |
| BAS30 | 273-31852-21 | 3/0 | 10 | 100 | Purple |
| BAS40 | 273-31852-22 | 4/0 | 10 | 100 | Yellow |

BASY30

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV or TBM5V
**Insulating cover** – AC5X3

**"Y" splices**

| Cat. no. | Strip cable size | SAE cable size (gauge) | Length (in.) | Color key |
|---|---|---|---|---|
| BASY20 | 2/0–(2) #2 | 2/0 | 3/4 | Orange |
| BASY30 | 3/0–(2) #1 | 3/0 | 3/4 | Purple |
| BASY40 | 4/0–(2) 1/0 | 4/0 | 7/8 | Yellow |

# Heavy-duty battery connectors

## Blackburn® battery/starter cables

BC10-25R

BC10-25

**Abrasion resistant and engineered for optimum performance at both high and low temperatures.**

- Fine flexible copper rope stranding PVC jacket conforms to SAE J1127 specifications
- Layer of paper separates insulation from copper, providing easy stripping with no stranding damage
- Temperature rated for 80 °C
- Flexibility ideal for tight spaces and cold environments
- Blackburn Color-Keyed® system markings for fast and accurate identification
- Marked in 1-ft. increments for easy measurement
- Available in red or black jacket color

**Material** – High-conductivity copper
**Finish** – Electro-tin plate
**Installing tools** – TBM5-SV or TBM5V

**Blackburn battery/starter cables**

| Cat. no. | SAE cable size (gauge) | Cable length (ft.) | Cable color |
|---|---|---|---|
| BC4-100 | 4 | 100 | Black |
| BC2-100 | 2 | 100 | |
| BC1-100 | 1 | 100 | |
| BC10-100 | 1/0 | 100 | |
| BC20-100 | 2/0 | 100 | |
| BC30-100 | 3/0 | 100 | |
| BC40-100 | 4/0 | 100 | |
| BC4-1000 | 4 | 1000 | |
| BC2-500 | 2 | 500 | |
| BC1-500 | 1 | 500 | |
| BC10-500 | 1/0 | 500 | |
| BC20-500 | 2/0 | 500 | |
| BC30-500 | 3/0 | 500 | |
| BC40-500 | 4/0 | 500 | |
| BC4-1000R | 4 | 1000 | Red |
| BC2-500R | 2 | 500 | |
| BC1-500R | 1 | 500 | |
| BC10-500R | 1/0 | 500 | |
| BC20-500R | 2/0 | 500 | |
| BC30-500R | 3/0 | 500 | |
| BC40-500R | 4/0 | 500 | |

| Cat. no. | SAE cable size (gauge) | Cable length (ft.) | Cable color |
|---|---|---|---|
| BC4-25 | 4 | 25 | Black |
| BC2-25 | 2 | 25 | |
| BC1-25 | 1 | 25 | |
| BC10-25 | 1/0 | 25 | |
| BC20-25 | 2/0 | 25 | |
| BC30-25 | 3/0 | 25 | |
| BC40-25 | 4/0 | 25 | |
| BC4-25R | 4 | 25 | Red |
| BC2-25R | 2 | 25 | |
| BC1-25R | 1 | 25 | |
| BC10-25R | 1/0 | 25 | |
| BC20-25R | 2/0 | 25 | |
| BC30-25R | 3/0 | 25 | |
| BC40-25R | 4/0 | 25 | |

## Heavy-duty battery cable

**Specially designed for demanding industrial and OEM requirements.**

- 105 ˚C temperature rated and UL® recognized
- Heavier PVC jacket conforms to SAE J1127 specifications
- Blackburn® Color-Keyed® system markings for fast and accurate identification
- Marked in 1-ft. increments for easy measurement
- Layer of paper separates insulation from copper for easy stripping with no strand damage
- 600 V rated available in bulk only
- Application specific – Call to order

# Metric connectors for copper conductor

## One-hole metric lugs

Blackburn® metric lugs are manufactured from electrolytic copper tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength, resisting vibration and pull out.

Blackburn metric lugs are annealed to guarantee optimum ductility, which is a necessity for compression connectors having to withstand severe deformation arising when compressed or bending of the tongue that may happen during installation.

Connectors have to perform adequately with vibration loads, and annealing is necessary to avoid material failure between the barrel and the tongue.

The presence of an inspection hole facilitates full insertion of the conductor, and the barrel length is designed to allow easy and accurate positioning of the dies during the crimping operation.

Lugs are electrolytically tin-plated to eliminate oxidation of the copper material. Blackburn metric lugs complement our connector family and meet a growing need for customer's connector requirements. Details of the appropriate crimping tools and dies are included. Our Technical Services group is always available to provide any technical advice required. Please contact them if sizes are needed additional to those shown in this catalog.

LISTED
WIRE CONNECTOR 71 RA

| Cat. no. | Cond. size sq. mm Low stranded | Cond. size sq. mm \| flexible | Ø Stud mm | Dimensions (mm) Øi | B | M | N | L | D | Std. pkg. | 6 Ton TBM62BSCR (crimps) | 14 Ton BPLT14BSCRI (crimps) | 26 Ton TBM26MCC (crimps) | 60 Ton TBM60MCC (crimps) |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| MCC6M4 | – | 4÷6 | 4 | 3,6 | 8,0 | 5,0 | 4,0 | 21,5 | 4,3 | 100 | MCD6-6 (1) | – | – | – |
| MCC6M5 | | | 5 | 3,6 | 9,0 | 6,5 | 6,0 | 25,0 | 5,3 | 100 | | | | |
| MCC6M6 | | | 6 | 3,6 | 11,0 | 7,0 | 6,0 | 25,5 | 6,4 | 100 | | | | |
| MCC10M4 | – | 10 | 4 | 4,6 | 10,0 | 5,0 | 4,0 | 22,5 | 4,3 | 100 | MCD10-6 (1) | MCD10-14 (1) | – | – |
| MCC10M5* | | | 5 | 4,6 | 10,0 | 6,5 | 6,0 | 26,0 | 5,3 | 100 | | | | |
| MCC10M6* | | | 6 | 4,6 | 11,0 | 7,0 | 6,0 | 26,5 | 6,4 | 100 | | | | |
| MCC10M8* | | | 8 | 4,6 | 15,0 | 9,0 | 8,0 | 30,5 | 8,4 | 100 | | | | |
| MCC10M10* | | | 10 | 4,6 | 18,0 | 11,0 | 10,0 | 34,5 | 10,5 | 100 | | | | |
| MCC16M4* | – | 16 | 4 | 5,8 | 11,5 | 5,0 | 4,0 | 25,5 | 4,3 | 100 | MCD16-6 (1) | MCD16-14 (1) | – | – |
| MCC16M5* | | | 5 | 5,8 | 11,5 | 6,5 | 6,0 | 29,0 | 5,3 | 100 | | | | |
| MCC16M6* | | | 6 | 5,8 | 11,5 | 7,0 | 6,0 | 29,5 | 6,4 | 100 | | | | |
| MCC16M8* | | | 8 | 5,8 | 15,0 | 9,0 | 8,0 | 33,5 | 8,4 | 100 | | | | |
| MCC16M10* | | | 10 | 5,8 | 18,0 | 11,0 | 10,0 | 37,5 | 10,5 | 100 | | | | |
| MCC25M5* | – | 25 | 5 | 7,0 | 14,0 | 6,5 | 6,0 | 31,5 | 5,3 | 100 | MCD25-6 (1) | MCD25-14 (1) | – | – |
| MCC25M6* | | | 6 | 7,0 | 14,0 | 7,0 | 6,0 | 32,0 | 6,4 | 100 | | | | |
| MCC25M8* | | | 8 | 7,0 | 15,0 | 9,0 | 8,0 | 36,0 | 8,4 | 100 | | | | |
| MCC25M10* | | | 10 | 7,0 | 18,0 | 11,0 | 10,0 | 40,0 | 10,5 | 100 | | | | |
| MCC35M5* | 35 | 25 | 5 | 8,9 | 17,0 | 6,5 | 6,0 | 34,0 | 5,3 | 100 | MCD35-6 (1) | MCD35-14 (1) | – | – |
| MCC35M6* | | 35 | 6 | 8,9 | 17,0 | 7,0 | 6,0 | 34,5 | 6,4 | 100 | | | | |
| MCC35M8* | | | 8 | 8,9 | 17,0 | 9,0 | 8,0 | 38,5 | 8,4 | 100 | | | | |
| MCC35M10* | | | 10 | 8,9 | 19,0 | 11,0 | 10,0 | 42,5 | 10,5 | 100 | | | | |
| MCC35M12* | | | 12 | 8,9 | 21,0 | 14,0 | 12,0 | 47,5 | 13,2 | 50 | | | | |
| MCC50M8* | 50 | 35 | 8 | 10,0 | 19,0 | 9,0 | 8,0 | 42,5 | 8,4 | 50 | MCD50-6 (2) | MCD50-14 (1) | – | – |
| MCC50M10* | | 50 | 10 | 10,0 | 20,0 | 11,0 | 10,0 | 46,5 | 10,5 | 50 | | | | |
| MCC50M12* | | | 12 | 10,0 | 21,0 | 14,0 | 12,0 | 51,5 | 13,2 | 50 | | | | |
| MCC70M6* | 70 | 50 | 6 | 11,3 | 21,0 | 8,0 | 7,0 | 44,0 | 6,4 | 50 | MCD70-6 (2) | MCD70-14 (1) | – | – |
| MCC70M8* | | 70 | 8 | 11,3 | 21,0 | 9,0 | 8,0 | 46,0 | 8,4 | 50 | | | | |
| MCC70M10* | | | 10 | 11,3 | 21,0 | 11,0 | 10,0 | 50,0 | 10,5 | 50 | | | | |
| MCC70M12* | | | 12 | 11,3 | 22,0 | 14,0 | 12,0 | 55,0 | 13,2 | 50 | | | | |
| MCC70M16* | | | 16 | 11,3 | 26,0 | 18,0 | 16,0 | 63,0 | 17,0 | 50 | | | | |
| MCC95M8* | 95 | 70 | 8 | 13,5 | 25,0 | 9,0 | 8,0 | 52,5 | 8,4 | 25 | MCD95-6 (2) | MCD95-14 (1) | – | – |
| MCC95M10* | | 95 | 10 | 13,5 | 25,0 | 11,0 | 10,0 | 56,5 | 10,5 | 25 | | | | |
| MCC95M12* | | | 12 | 13,5 | 25,0 | 14,0 | 12,0 | 61,5 | 13,2 | 25 | | | | |

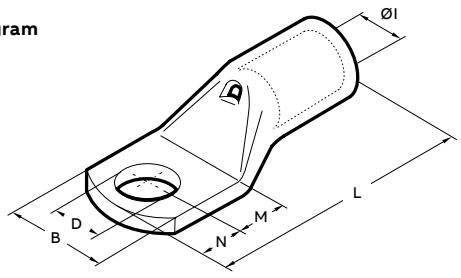
*UL® Listed. Note: See metric compression tools on p. 127.

# Metric connectors for copper conductor

LISTED
WIRE CONNECTOR 71 RA

| Cat. no. | Cond. size sq. mm Low stranded | Cond. size sq. mm \| flexible | Ø Stud mm | Dimensions (mm) Øi | B | M | N | L | D | Std. pkg. | 6 Ton TBM62BSCR (crimps) | 14 Ton BPLT14BSCRI (crimps) | 26 Ton TBM26MCC (crimps) | 60 Ton TBM60MCC (crimps) |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| MCC120M6 | 120 | 95 | 8 | – | – | – | – | – | 6.4 | 25 | MCD120-6 (2) | MCD120-14 (1) | – | – |
| MCC120M8* | | 120 | 8 | 15,2 | 28,5 | 9,0 | 8,0 | 54,0 | 8.4 | 25 | | | | |
| MCC120M10* | | | 10 | 15,2 | 28,5 | 11,0 | 10,0 | 58,0 | 10.5 | 25 | | | | |
| MCC120M12* | | | 12 | 15,2 | 28,5 | 14,0 | 12,0 | 63,0 | 13.2 | 25 | | | | |
| MCC120M16* | | | 16 | 15,2 | 28,5 | 18,0 | 16,0 | 71,0 | 17.0 | 25 | | | | |
| MCC150M12* | 150 | 120 | 12 | 16,7 | 31,5 | 16,0 | 14,0 | 75,0 | 13.2 | 25 | MCD150-6 (3) | MCD150-14 (1) | – | – |
| MCC150M16* | | 150 | 16 | 16,7 | 31,5 | 19,0 | 17,0 | 81,0 | 17.0 | 25 | | | | |
| MCC185M10* | 185 | 150 | 10 | 19,2 | 35,5 | 13,0 | 11,0 | 76,0 | 10.5 | 25 | MCD185-6 (3) | MCD185-14 (1) | – | – |
| MCC185M12* | | 185 | 12 | 19,2 | 35,5 | 16,0 | 14,0 | 82,0 | 13.2 | 25 | | | | |
| MCC185M16* | | | 16 | 19,2 | 35,5 | 19,0 | 17,0 | 88,0 | 17.0 | 15 | | | | |
| MCC240M10* | 240 | 185 | 10 | 21,1 | 39,0 | 13,0 | 11,0 | 82,0 | 10.5 | 15 | MCD240-6 (3) | MCD240-14 (2) | – | – |
| MCC240M12* | | 240 | 12 | 21,1 | 39,0 | 16,0 | 14,0 | 88,0 | 13.2 | 15 | | | | |
| MCC240M16* | | | 16 | 21,1 | 39,0 | 19,0 | 17,0 | 94,0 | 17.0 | 15 | | | | |
| MCC300M10* | 300 | 240 | 10 | 23,7 | 44,0 | 20,0 | 11,0 | 96,0 | 10.5 | 10 | – | MCD300-14 (3) | – | – |
| MCC300M12* | | | 12 | 23,7 | 44,0 | 20,0 | 14,0 | 99,0 | 13.2 | 10 | | | | |
| MCC300M16* | | | 16 | 23,7 | 44,0 | 22,0 | 19,0 | 10,0 | 17.0 | 10 | | | | |
| MCC400M10 | 400 | 300 | 12 | 27,0 | 51,0 | 22,0 | 19,0 | 113,0 | 13.2 | 5 | – | MCD400-14 (3) | MCD400-26 (2) | MCD400-60 (2) |
| MCC400M12 | | | 12 | 27,0 | 51,0 | 22,0 | 19,0 | 113,0 | 13.2 | 5 | | | | |
| MCC400M16 | | | 16 | 27,0 | 51,0 | 22,0 | 19,0 | 113,0 | 17.0 | 5 | | | | |
| MCC500M10 | 500 | 400 | 16 | – | – | – | – | – | 13,2 | 5 | – | – | MCD500-26 (2) | MCD500-60 (2) |
| MCC500M12 | | | 16 | – | – | – | – | – | 17,0 | 5 | | | | |
| MCC500M16 | | | 16 | 30,3 | 56,5 | 22,0 | 19,0 | 117.0 | 17,0 | 5 | | | | |
| MCC630M16 | 630 | 500 | 16 | 33,4 | 61,6 | 22,0 | 19,0 | 128.0 | 17,0 | 6 | – | – | MCD630-26 (2) | MCD630-60 (2) |
| MCC630M20 | | | 20 | 33,4 | 61,6 | 24,0 | 23,0 | 134.0 | 21,0 | 6 | | | | |
| MCC800M16 | 800 | 630 | 16 | 38,0 | 72,0 | 24,0 | 19,0 | 141.0 | 17,0 | 3 | – | – | – | MCD800-60 (2) |
| MCC800M20 | | | 20 | 38,0 | 72,0 | 24,0 | 23,0 | 145.0 | 21,0 | 3 | | | | |
| MCC1000M16 | 1000 | 800 | 16 | 44,0 | 80,0 | 24,0 | 19,0 | 158.0 | 17,0 | 2 | – | – | – | MCD1000-60 (2) |
| MCC1000M20 | | | 20 | 44,0 | 80,0 | 24,0 | 23,0 | 162.0 | 21,0 | 2 | | | | |

**Diagram**




*UL® Listed. Note: See metric compression tools on p. 127.

# Metric connectors for copper conductor

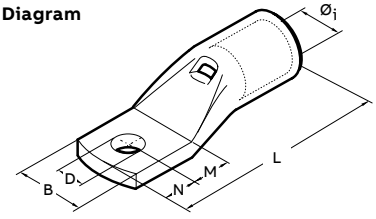
## Narrow-tongue metric lugs

Blackburn® narrow-tongue metric lugs feature a contained tongue width.
Our lugs have been specifically developed for applications with L.V. circuit breakers with reduced space requirements. The tongue width allows a quicker and easier installation. Blackburn narrow-tongue metric lugs are manufactured from electrolytic copper tube. The specific design of the barrel and dimensions create the best combination of mechanical strength and electrical conductivity. Blackburn narrow-tongue metric lugs are annealed to guarantee optimum ductility and are electrolytically tin-plated to avoid oxidation. The barrel is provided with an internal chamfer for easy insertion of the conductor. The length allows easy positioning of the dies for proper crimping.

**Narrow-tongue metric lugs**

| Cat. no. | Cond. size flexible sq. mm | Ø Stud mm | Dimensions (mm) Øi | B | M | N | L | D | Std. pkg. | 6 Ton TBM62BSCR (crimps) | 14 Ton BPLT14BSCRI (crimps) |
|---|---|---|---|---|---|---|---|---|---|---|---|
| MCCNT10M5 | 10 | 5 | 4,6 | 9,0 | 6,5 | 6,0 | 26,0 | 5,3 | 100 | MCD10-6 (1) | MCD10-14 (1) |
| MCCNT16M5 | 16 | 5 | 5,8 | 9,0 | 6,5 | 6,0 | 29,0 | 5,3 | 100 | MCD16-6 (1) | MCD16-14 (1) |
| MCCNT25M5 | 25 | 5 | 7,0 | 9,0 | 6,5 | 6,0 | 31,5 | 5,3 | 100 | MCD25-6 (1) | MCD25-14 (1) |
| MCCNT35M6 | 35 | 6 | 8,9 | 11,5 | 8,0 | 7,0 | 36,5 | 6,4 | 100 | MCD36-6 (1) | MCD35-14 (1) |
| MCCNT50M6 | 50 | 6 | 10,0 | 11,5 | 8,0 | 7,0 | 40,5 | 6,4 | 50 | MCD50-6 (2) | MCD50-14 (1) |
| MCCNT70M6 | 70 | 6 | 11,3 | 11,5 | 8,0 | 7.0 | 44,0 | 6,4 | 50 | MCD70-6 (2) | MCD70-14 (1) |
| MCCNT95M8 | 95 | 8 | 13,5 | 15,5 | 9,0 | 8,0 | 52,5 | 8, | 25 | MCD95-6 (2) | MCD95-14 (1) |
| MCCNT120M8 | 120 | 8 | 15,2 | 19,0 | 14,0 | 9,0 | 60,0 | 8,4 | 25 | MCD120-6 (2) | MCD120-14 (1) |
| MCCNT120M10 | | 10 | 15,2 | 19,0 | 14,0 | 9,0 | 60,0 | 10,5 | 25 | MCD120-6 (2) | MCD120-14 (1) |
| MCCNT150M8 | 150 | 8 | 16,7 | 19,0 | 18,0 | 9,0 | 70,0 | 8,4 | 25 | MCD150-6 (3) | MCD150-14 (1) |
| MCCNT150M10 | | 10 | 16,7 | 19,0 | 18,0 | 9,0 | 70,0 | 10,5 | 25 | MCD150-6 (3) | MCD150-14 (1) |
| MCCNT185M10 | 185 | 10 | 19,2 | 24,5 | 18,0 | 9,0 | 77,0 | 10,5 | 25 | MCD185-6 (3) | MCD185-14 (1) |
| MCCNT240M10 | | 10 | 21,1 | 31,0 | 13,0 | 9,0 | 80,0 | 10,5 | 15 | MCD240-6 (3) | MCD240-14 (2) |
| MCCNT240M12 | 240 | 12 | 21,1 | 31,0 | 16,0 | 12,0 | 86,0 | 13,2 | 15 | MCD240-6 (3) | MCD240-14 (2) |
| MCCNT240M16 | | 16 | 21,1 | 31,0 | 19,0 | 17,0 | 94,0 | 17,0 | 15 | MCD240-6 (3) | MCD240-14 (2) |
| MCCNT300M12 | 300 | 12 | 23,7 | 31,0 | 16,0 | 12,0 | 95,0 | 13,2 | 10 | NA | MCD300-14 (3) |

**Diagram**




*UL® Listed. Note: See metric compression tools on p. 127.

# Metric connectors for copper conductor

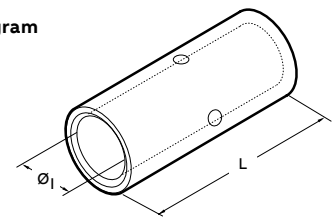
## Two-way metric splice connectors

- Blackburn® metric splice connectors are designed for joining low voltage conductors.
- Made of electrolytic copper tube having similar dimensions to the Blackburn metric lugs, these connectors are also annealed and electrolytically tin-plated.
- They feature an internal chamfer at both ends. For easy insertion of the conductor, a center stop is provided to ensure correct positioning.

**Two-way metric splice connectors**

| | Cond. size sq. mm | | Dimensions (mm) | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Cat. no. | Low stranded | I flexible | Øi | L | Std. pkg. | 6 Ton TBM62BSCR (crimps) | 14 Ton BPLT14BSCRI (crimps) | 26 Ton TBM26MCC (crimps) | 60 Ton TBM60MCC (crimps) |
| MCST1 | 0.25÷1.5 | 0.25÷1.5 | 1,8 | 15 | 100 | – | – | – | – |
| MCST2 | 1.5÷2.5 | 1.5÷2.5 | 2,4 | 15 | 100 | – | – | – | – |
| MCST6 | 4÷6 | 4÷6 | 3,6 | 22 | 100 | MCD6-6 (1 + 1) | – | – | – |
| MCST10 | 10 | 10 | 4,6 | 25 | 100 | MCD10-6 (1 + 1) | MCD10-14 (1 + 1) | – | – |
| MCST16 | 16 | 16 | 5,8 | 27 | 100 | MCD16-6 (1 + 1) | MCD16-14 (1 + 1) | – | – |
| MCST25 | 25 | 25 | 7,0 | 29 | 100 | MCD25-6 (1 + 1) | MCD25-14 (1 + 1) | – | – |
| MCST35 | 35 | 25÷35 | 8,9 | 33 | 100 | MCD35-6 (1 + 1) | MCD35-14 (1 + 1) | – | – |
| MCST50 | 50 | 35÷50 | 10,0 | 37 | 50 | MCD50-6 (2 + 2) | MCD50-14 (1 + 1) | – | – |
| MCST70 | 70 | 50÷70 | 11,3 | 39 | 50 | MCD70-6 (2 + 2) | MCD70-14 (1 + 1) | – | – |
| MCST95 | 95 | 70÷95 | 13,5 | 43 | 25 | MCD95-6 (2 + 2) | MCD95-14 (1 + 1) | – | – |
| MCST120 | 120 | 95÷120 | 15,2 | 47 | 25 | MCD120-6 (2 + 2) | MCD120-14 (1 + 1) | – | – |
| MCST150 | 150 | 120÷150 | 16,7 | 58 | 25 | MCD150-6 (3 + 3) | MCD150-14 (1 + 1) | – | – |
| MCST185 | 185 | 150÷185 | 19,2 | 64 | 25 | MCD185-6 (3 + 3) | MCD185-14 (1 + 1) | – | – |
| MCST240 | 240 | 185÷240 | 21,1 | 75 | 15 | MCD240-6 (3 + 3) | MCD240-14 (2 + 2) | – | – |
| MCST300 | 300 | 240 | 23,7 | 90 | 10 | – | MCD300-14 (3 + 3) | – | – |
| MCST400 | 400 | 300 | 27,0 | 94 | 5 | – | MCD400-14 (3 + 3) | MCD400-26 (2 + 2) | MCD400-60 (2 + 2) |
| MCST500 | 500 | 400 | 30,3 | 98 | 6 | – | – | MCD500-26 (2 + 2) | MCD500-60 (2 + 2) |
| MCST630 | 600÷630 | 500 | 33,4 | 105 | 6 | – | – | MCD630-26 (2 + 2) | MCD630-60 (2 + 2) |
| MCST800 | 800 | 600 | 38,0 | 112 | 3 | – | – | – | MCD800-60 (2 + 2) |
| MCST1000 | 1,000 | 800 | 44,0 | 120 | 3 | – | – | – | MCD1000-60 (2 + 2) |

**Diagram**

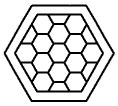



*UL® Listed. Note: See metric compression tools on p. 127.

## Tools and dies

### Blackburn® JB12B 12-ton manual hydraulic crimp tool

- Self-contained hydraulic crimping tool for copper, aluminum and ASCR connectors
- Two-stage, rapid-ram advance mechanism for fast installation
- 180° head rotation
- Accepts all U-type dies used for Alcoa®, Burndy®, Thomas & Betts® and Blackburn tools of equivalent tonnage



Creates hex-style crimp

**Specifications**

- Installing range:
- Up to 750 kcmil copper lugs & splices
- Up to 650 kcmil aluminum lugs & splices
- CHT814-10 to CHT2502-6 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54755 to 54770 C-taps
- Output force: 12 tons
- Dimensions (L x W x H): 22¾" x 2½" x 4⅞"
- Weight without dies: 13 lbs.

**Blackburn JB12B 12-ton manual hydraulic crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| JB12B | 12-ton manual hydraulic crimp tool with carrying case | 1 |

**Integral self-gauging system in tool head ensures proper adjustment before each crimp.**

- OD58 tool includes ⅝" fixed die in nose and can also accept other standard insert dies, such as O, D, 840, etc.
- ODF and ODB tools feature fixed O and D dies for versatility
- ODB tools also accept other standard MD6 insert dies
- Optional fiberglass handles provides better balance, resulting in easier handling and positioning
- Optional lever action (indicated by L72 suffix) has been optimized and tested to require minimum force to crimp

**Blackburn OD mechanical compression tools**

| Cat. no. | Description | Handle length (in.) | Weight (lb.) |
|---|---|---|---|
| OD58 | Fixed ⅝" die, straight wooden handles | 21 | 6.5 |
| OD581 | Fixed ⅝" die, fiberglass handles | 21 | 6.0 |
| OD583 | Fixed ⅝" die, curved wooden handles | 21 | 6.5 |
| ODF | Fixed o and d dies, straight wooden handles | 21 | 6.5 |
| ODF1 | Fixed o and d dies, fiberglass handles | 21 | 6.0 |
| ODF3 | Fixed o and d dies, curved wooden handles | 21 | 6.5 |
| ODB | Fixed o and d dies, straight wooden handles | 21 | 6.5 |
| ODB1 | Fixed o and d dies, fiberglass handles | 21 | 6.0 |
| ODB3 | Fixed o and d dies, curved wooden handles | 21 | 6.5 |
| OD58L72 | Fixed ⅝" die, hotstick handles 1.5" X 72" | 72 | 10.5 |
| ODBL72 | Fixed o and d dies, hotstick handles 1.5" X 72" | 72 | 10.5 |
| ODH1 | Insulating head covers | – | 0.40 |

# Tools and dies

## Type OD and U-type

### Type OD tool dies

| Cat. no. | Description or color code |
|---|---|
| OJB | O |
| DBL | D |
| BY39 | 510 Hex (non-bow) |
| BY41 | 635 Hex (non-bow) |
| BY43 | 747 Hex (non-bow) |
| BY45 | T |
| BY47 | K |
| BY49 | B |
| BY51 | J |
| BY53 | P |
| BY13 | 3/16 |
| BY15* | 7/32 (EEI–1 index 236) |
| BY17 | 1/4 |
| BY19 | 5/16 (index 161.242) |
| BY21 | 3/8 |
| BY23 | 1/2 (index 163) |
| BY25 | 9/16 |
| BY27 | 11/16 |
| BY29 | 19/32 |
| BY31 | 5/8 (index 165) |
| BY33 | 737 |
| BY35 | 781 |
| BY37 | 840 (EEI 11A) |
| BY55 | Wire cutter (2/0 max.) |
| BY63 | Orange (Nicopress) |
| BY65 | Plum |
| BY15C* | 7/32 Red |
| BY17C* | 1/4 Blue |
| BY19C* | 5/16 Gray |
| BY21C* | 3/8 Brown |
| BY23C* | 1/2 Pink |
| BY24C* | 1/2–1 Gold |
| BY25C* | 9/16 Tan/Orange |
| BY27C* | 11/16 Yellow |
| BY31C* | 5/16–1 Olive/Purple |
| BY32C* | Ruby |
| BY35C* | 781 White |
| BY37C* | 840 Red |
| BY28C* | 17/32 Black |
| BY53C* | P Green |
| ODH1 | Insulating head cover |

*Can also be used with OD58 tool.

### U-type dies

| Cat. no. | Description or color code |
|---|---|
| B58CS | 5/8 Die set |
| HO | O Die set |
| HD | D Die set |
| HN | N Die set |
| HU | U Die set |
| HBKC | BKC |
| HBKT | BKT |
| B24EA | EEI 8A |
| B30EA | EEI 9A |
| B39EA | EEI 10A |
| B49EA | EEI 11A (840) |
| B61EA | EEI 12A |
| B80EA | EEI 13A |
| B20AH | EEI 14A |
| B71AH | – |
| B72AH | – |
| B73AH | – |
| B74AH | – |
| B75AH | – |
| B76AH | – |
| B76SH | – |
| B06CHI | Pink/Gold |
| B08CHI | Tan/Orange |
| B09CHI | Olive/Purple |
| B11CH | Red/Blue |
| B10SH | – |
| B05CH | Green |
| B26CH | Ruby/Yellow |
| B71CH | Red |
| B72CH | Black |
| B73CH | Blue |
| B74CH | Gray |
| B75CH | Brown |
| B76CH | Pink |
| B10CHI | White |
| B12CHI | Brown |

## Tools and dies

6.2-ton battery-powered dieless crimping tool and 6.2-ton battery-powered flip-top dieless crimping tool

**Tested up to 75 kV, this tool enables you to crimp any connector manufactured to the ANSI C199.4 specification – Up to 500 kcmil.**

- Compresses Homac®/Anderson-style lugs with 6.2 tons of force, eliminating the need for dies
- Audible bypass lets you know when predetermined pressure is achieved
- Advance and retract buttons on pistol-grip handle enable one-hand operation, freeing the other hand to maneuver the cable
- Weather-resistant housing, built to last in rugged, outdoor conditions

**6.2-ton battery-powered dieless crimping tool — 0.9" jaw opening**

| Cat. no. | Comp. force | Connector range copper and aluminum lugs and splices (AWG or kcmil) | Dimensions (in.) | Weight (lbs.) | Warranty |
|---|---|---|---|---|---|
| HMC-5630 | 6.2 Tons | #10–500 | 13H x 2.5W x 14L | 11.5 with battery | 5 Years |

Note: For range-taking connectors, the cable must be the maximum size specified for the connector.

**Tested up to 75 kV, this tool crimps any connector manufactured to the ANSI C199.4 specification – From #6 AWG to 750 kcmil.**

- Compresses Homac®/Anderson-style lugs with 6.2 tons of force, eliminating the need for dies
- One stationary and three movable indenting nibs close at 90° angles to each other so that the connector is squeezed equally at four strategic points
- External bypass cartridge enables faster pressure adjustment and repair times
- Audible bypass lets you know when predetermined pressure is achieved
- Weather-resistant housing, built to last in rugged, outdoor conditions

**6.2-ton battery-powered flip-top dieless crimping tool – 1.5" jaw opening**

| Cat. no. | Comp. force | Connector range copper and aluminum lugs and splices (AWG or kcmil) | Dimensions (in.) | Weight (lbs.) | Warranty |
|---|---|---|---|---|---|
| HMC-5750 | 6.2 Tons | #6–750 | 13H x 2.5W x 15.5L | 12 with battery | 5 Years |

Note: For range-taking connectors, the cable must be the maximum size specified for the connector.

# Tools and dies

## UT 3 M installation tool, UT 3 installation tool and upper dies and utility cable slicers

**UT 3 M installation tool**

**Nothing to lose – A built-in 5/8" die is precision-cast and installs compression connectors from #8 to 4/0.**

- Fast action – one stroke of the tool develops full compression
- SHURE-SQUEEZER™ design ensures proper compression before jaws release
- Weighs only 2.2 lbs.

| Cat. no. | Description |
|---|---|
| UT 3 M | Installs compression connectors from #8 to 4/0 AWG |

**UT 3 installation tool and upper dies**

**Removable, reversible die installs ½" and ⅝" compression connectors.**

- Also accommodates UT 3-4 G GOLD DIE, a ½" and ⅝" gold upper die for ACSR and UT 3-4 R RED DIE, a ½" and ⅝" red upper die for compressed and compact stranded wire
- Fast action – one stroke of the tool develops full compression
- SHURE-SQUEEZER™ design ensures proper compression before jaws release
- Weighs only 2.2 lbs.

| Cat. no. | Description |
|---|---|
| **Installation tool** | |
| UT 3 | Installs compression connectors on ACSR, stranded, compressed and compact stranded |
| **Upper dies** | |
| UT 3-4 G GOLD DIE | ½" and ⅝" gold upper die for ACSR and stranded |
| UT 3-4 R RED DIE | ½" and ⅝" red upper die for compressed and compact stranded |

**Utility cable slicers**

**Drop-forged cutting blades and fiberglass handles designed for easy field replacement.**

- Rugged fiberglass handles provide many years of dependable service
- Drop-forged cutting blade's slicing action provides flush, burr-free conductor ends.
- Well-designed handle stops prevent "knuckle busting" during use

| Cat. no. | Description | Maximum range (kcmil) | Max. OD inc. insulation (in.) | Overall Length (in.) |
|---|---|---|---|---|
| UT 4 C | Cable slicer – Small | 600 Al–350 Cu | 15/16 | 21 |
| UT 6 C | Cable slicer – Large | 1000 Al–500 Cu | 2 | 31½ |

Note: For use on copper and aluminum cable only. Not for use on steel or ACSR cable.
For insulating covers for the area where the blades and handles are joined, please consult your Thomas & Betts representative.

# Tools and dies

## Allen wrench and TBM45S Comfort Crimp® tool

**The compact, dependable tool for turning a screw.**

- PVC-dipped handle gives you a steady grip while turning
- Available for 5⁄16" and 3⁄8" hex screws to match the most popular screw sizes

**Allen wrench**

| Cat. no. | Hex size (in.) |
|---|---|
| WA 516 | 5⁄16 |
| WA 38 | 3⁄8 |

Creates diamond-style crimp

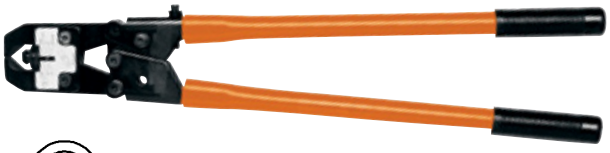
- Requires the lowest handle force of any tool in its class – Up to 75% less than competing tools
- Wide installing range of #8–#2 AWG copper and #10–#6 AWG aluminum lugs and splices
- Also installs up to green color-coded C-taps and MD2 Series motor lead disconnects
- Shure-Stake® mechanism ensures a complete crimp cycle before release for a proper crimp every time
- Color-coded die wheel for easy matching with Blackburn® lugs and splices featuring the Color-Keyed® system
- CrimpAssist® foot provides stability when work surface leverage is needed to crimp larger connectors
- UL® Listed for use with Blackburn compression connectors featuring the Color-Keyed system

**TBM45S Comfort Crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM45S | Crimp tool with Shure-Stake mechanism for #8–#2 AWG copper and #10–#6 AWG aluminum lugs and splices | 1 |

# Tools and dies

## TBM4S and TBM5S

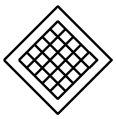


Creates indent-style crimp

- Wide range of #8 AWG to 250 kcmil for copper lugs and #8 to 4/0 AWG for aluminum lugs
- Adjustable indenter eliminates the need to buy and maintain numerous individual dies
- Shure-Stake® mechanism ensures a properly completed crimp each time
- Easily adjusted by turning knurled adjusting wheel and aligning pointer with proper terminal size
- Dieless, adjustable crimper for Blackburn® compression connectors featuring the Color-Keyed® system

**TBM4S dieless crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM4S | Dieless crimp tool with Shure-Stake mechanism for #8 AWG–250 kcmil copper and #8–4/0 AWG aluminum | 1 |



Creates diamond-style crimp

- Wide range of #8 AWG to 250 kcmil for copper and #10 to 4/0 AWG for aluminum lugs and splices
- Also installs C-taps from 54705 to 54750
- Shure-Stake mechanism ensures a properly completed crimp each time
- Includes color-coded, die code-embossed installation dies

**TBM5S crimp tool**

| Cat. no. | Color code | Die cat. no | Pkg. qty. |
|---|---|---|---|
| TBM5S | Red | 13454 | 1 |
| | Blue | | |
| | Gray | | |
| | Brown | | |
| | Green | 13455 | |
| | Pink | | |
| | Black | | |
| | Orange | | |
| | Purple | 13456 | |
| | Yellow | | |
| | Gold | 13457 | |
| | Tan | | |
| | Olive | | |
| | Ruby | | |
| | White | 13458 | |

# Tools and dies

## TBM6S and carrying cases

Creates diamond-style crimp

- Wide ranges of #8 AWG thru 500 kcmil for copper lugs, splices and taps and #10 AWG thru 350 kcmil for aluminum lugs and splices
- Also installs 63105 through 63140 orange, green and blue H-taps
- Shure-Stake® mechanism ensures a properly completed crimp each time
- Comes complete with plastic carrying case and wire brush

Note: The TBM6S tool can also be used to crimp Sta-Kon® terminals. See Sta-Kon catalog for dies.

**TBM6S crimp tool**

| Cat. no. | Color code | Cat. no upper die | Cat. no lower die | Pkg. qty. |
|---|---|---|---|---|
| TBM6S | Red | 13475 | 13477 | 1 |
| | Blue | 13475 | 13477 | |
| | Gray | 13472 | 13476 | |
| | Brown | 13474 | 13477 | |
| | Green | 13474 | 13477 | |
| | Pink | 13475 | 13477 | |
| | Black | 13474 | 13477 | |
| | Orange | 13474 | 13477 | |
| | Purple | 13475 | 13477 | |
| | Yellow | 13473 | 13476 | |
| | Gold | 13474 | 13477 | |
| | Tan | 13475 | 13477 | |
| | Olive | 13475 | 13477 | |
| | Ruby | 13473 | 13476 | |
| | White | 13473 | 13476 | |
| | Red | 13472 | 13476 | |
| | Blue | 13472 | 13476 | |
| | Brown | 13478 | 13478 | |

**Carrying cases for TBM5S and TBM6S**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 295-31365M | Steel carrying case for TBM5S and TBM6S | 1 |
| 295-31365 | Plastic carrying case for TBM5S and TBM6S | 1 |

# Tools and dies

## TBM8S crimp tool

Creates diamond-style crimp

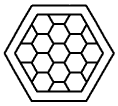
- Installs code copper lugs and connectors #8 AWG through 500 kcmil
- Installs aluminum lugs and connectors #10 AWG through 350 kcmil
- Shure-Stake® mechanism ensures positive compression
- Included dies are color coded and provide die-code embossing for easy installation and inspection
- Installs all code copper compression joints and small C-taps
- Comes complete with installing dies and wire brush in plastic carrying case

**TBM8S crimp tool**

| Cat. no. | Color code | Die cat. no | Pkg. qty. |
|---|---|---|---|
| TBM8S | Red | 13461 | 1 |
| | Blue | | |
| | Gray | | |
| | Brown | | |
| | Green | 13462 | |
| | Pink | | |
| | Black | | |
| | Orange | | |
| | Purple | 13463 | |
| | Yellow | | |
| | Gold | 13464 | |
| | Tan | | |
| | Olive | | |
| | Ruby | | |
| | White | 13465 | |
| | Red | 13466 | |
| | Blue | 13467 | |
| | Brown | 13468 | |

## Tools and dies

BPI42300CR 4-ton inline cordless crimp tool and BP4UCR rechargeable 6-ton crimping tool



Creates hex-style crimp

**Lightweight, battery-powered tool.**

- Head rotates 180° for ease of use in tight spaces
- Powerful Ni-MH battery yields more crimps per charge
- Bright LED display indicates remaining battery life
- Includes tool, two Ni-MH batteries, battery adapter, battery charger, carrying case and nine hex crimp dies (TBM6221–TBM6266)

**Specifications**

Installing range:

- Up to 300 kcmil copper lugs and splices
- Up to 4/0 AWG aluminum lugs and splices
- Output force: 4 tons
- Dimensions (L x W x H): 14.6" x 2.6" x 4.2"
- Battery: Ni-MH 9.6 V 3.0 Ah
- Weight with battery: 5.3 lbs.

**BPI42300CR 4-ton inline cordless crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPI42300CR | 4-Ton inline cordless crimp tool with accessories | 1 |

**Great for overhead lines and service connections.**

- Jaws rotate 180° for ease of operation in confined spaces
- Ergonomically designed for one-handed operation
- Includes tool, two Ni-MH batteries, battery adapter, recharger and carrying case
- Fixed ⅝ (BG) and D groove in tool head
- D groove accepts all W-style dies; also includes fixed O groove

**Specifications**

- Installing range: service entry connectors requiring ⅝ (BG), D or O crimp die
- Output force: 6 tons
- Dimensions (L x W x H): 17.7" x 2.6" x 4.7"
- Battery: Ni-MH 9.6 V 3.0 Ah
- Weight with battery: 5.3 lbs.

**BP4UCR rechargeable 6-ton crimping tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BP4UCR | Rechargeable 6-ton crimping tool with accessories | 1 |

# Tools and dies

## Crimp tool and compression tools

Creates diamond-style crimp

- Installs copper and aluminum connectors on wire sizes from #8 AWG to 500 kcmil
- Compact, heavy-duty air tool
- Simple to operate – just insert stripped wire into connector barrel, position it in crimping nest and depress foot pedal to actuate crimping dies
- Uses same crimping dies as TBM6S (see p. 108)

### 25000 Air-operated bench-mount crimp tool

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 25000 | Air-operated bench-mount crimp tool | 1 |

Creates hex-style crimp

- Ergonomic design and reduced weight for operator comfort
- New double-speed feature decreases crimp time by doubling jaw speed until it reaches load
- New, more powerful Ni-MH battery has 50% more energy and less memory effect than old batteries
- Rotating head allows maximum flexibility for crimping
- Uses TBM62 Series dies

**Specifications**

Installing range:

- Up to 500 kcmil copper lugs & splices
- Up to 350 kcmil aluminum lugs & splices
- 54705 to 54750 C-taps
- Output force: 6 tons
- Dimensions (L x W x H): 11" x 3¾" x 11⅞"
- Battpac LT 14.4 V 3.0 Ah
- Weight with battery: 8 lbs.

### Battpac® LT BPLT62BSCR/BPLT62500BSCR 6-ton compression tools

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT62BSCR | Battpac LT tool kit. Includes tool, two batteries, charger, shoulder strap, wrist strap, carrying case (no dies). | 1 |
| BPLT62500BSCR | Complete Battpac LT tool kit with dies TBM6221 through TBM6287. | 1 |

# Tools and dies

## Battpac® LT and TBM6H

Creates hex-style crimp

- Open yoke design allows for maximum crimping flexibility
- New double-speed feature decreases crimp time by doubling jaw speed until it reaches load
- New, more powerful Ni-MH battery has 50% more energy and less memory effect than old batteries
- Uses 6-ton series dies and Blackburn® “O” and “D” Series dies (requires adapter AU-55K, DIEADPODW or DIEADP62); otherwise, uses TBM62 series dies
- Available as a complete kit with 16 TBM series crimp dies for #8 AWG to 500 kcmil copper (#10 AWG to 350 kcmil aluminum)

**Specifications**

Installing range:

- Up to 600 kcmil copper lugs & splices
- Up to 400 kcmil aluminum lugs & splices
- CHT814-10 to CHT214-9 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54705 to 54750 C-taps
- Output force: 6 tons
- Dimensions (L x W x H): 11" x 3¾" x 11⅞"
- Battery: Ni-MH 14.4 V 3.0 Ah
- Weight with battery: 8 lbs.

**Battpac® LT BPLT6BSCR/BPLT6500BSCR 6-ton compression tools**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT6BSCR | Battpac LT tool kit. Includes tool, two batteries, charger, shoulder strap, carrying case (no dies) | 1 |
| BPLT6500BSCR | Battpac LT tool kit with dies. Includes tool, two batteries, charger, shoulder strap, carrying case and 16 crimp dies from TBM6221 through TBM6287 | 1 |

- Lightweight design – weighs less than 7 lbs., including dies
- Embosses die code on connection for easy inspection
- Uses 6-ton series and Blackburn® “O” and “D” Series dies color-coded for easy matching with Blackburn connectors featuring the Color-Keyed® system

Creates hex-style crimp

**Specifications**

Installing range:

- Up to 600 kcmil copper lugs & splices
- Up to 400 kcmil aluminum lugs & splices
- CHT814-10 to CHT214-9 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54705 to 54750 C-taps
- Output force: 6 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 12" x 2¼" x 3⁹⁄₁₆"
- Weight without dies: 6.5 lbs.

**TBM6H 6-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM6H | 6-ton hydraulic head with steel case | 1 |
| TBM6HD-1 | Die set for #8 AWG thru 500 kcmil (6-TON21 thru 6-TON87) | 1 |

# Tools and dies

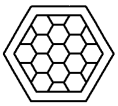
## S TBM12 and 13642M

- Rugged steel construction is durable for most applications
- Includes five sets of multi-nested dies
- Dies emboss die code on connectors for easy inspection
- Closed yoke design yields maximum crimp performance
- Uses TBM12D style dies

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- 54755 to 54775 C-taps
- Output force: 12 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 14¼" x 2½" x 3⅞"
- Weight without dies: 9 lbs.



Creates hex-style crimp

**S TBM12 12-ton hydraulic crimp head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM12 | 12-ton hydraulic head with steel case | 1 |

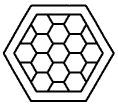
If using old style 11700 series die set, use adapter cat. no. TBM12D-AR for adaptation to the above tool. Order adapter separately.

- Rugged steel construction is durable for most applications
- Used for Blackburn® compression connectors featuring the Color-Keyed® system and Sta-Kon® connectors
- The only military-listed hydraulic head (Mil. Spec. MS25441-1)
- Uses 11700 Series dies for Blackburn connectors; see Sta-Kon section for Sta-Kon dies

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- 54755 to 54775 C-taps
- Output force: 12 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 14½" x 2½" x 31⁵⁄₁₆"
- Weight without dies: 9 lbs.



Creates hex-style crimp

**13642M 12-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13642M | 12-ton hydraulic head with steel case | 1 |

# Tools and dies

## SMART® tools

**SMART tools**
- Tool is “smart” because it requires no dies
- Automatically compresses to the correct depth based on size of connector in jaws
- C-type head swivels 90° for easy crimp positioning
- Forged steel construction is well suited for both field and bench work
- Installs both Color-Keyed® and non-insulated Sta-Kon® connectors

**How the SMART tool works**
- The SMART Tool was engineered with built-in intelligence* that enables it to sense the connector barrel diameter and automatically apply just the right amount of compression force. This eliminates virtually all air spaces and forms the connector and conductor strands into a solid mass, resulting in a high-quality, low-resistance connection. In addition, the tool clearly embosses “T&B” with each compression for positive verification that the correct tool was used.

* System Novopress

**Uniform, dependable connections**
- The SMART Tool gives you consistent, high-quality compression connections over a wide range of connector sizes. Available in manual, battery-powered and air-operated versions, this tool easily installs lugs and splices from #8 AWG through 900 kcmil copper or 750 kcmil aluminum – Without changing dies. For the specified wire range, all you need is one tool. You always have the right die size, eliminating die-selection mistakes.

**Lower installation costs**
- Productivity will be greatly improved with the SMART Tool, especially when installing a variety of connector sizes or types. Initial investment is low, requiring minimal tool inventory. These benefits add up to lower installed cost.

**C-type yoke offers installation convenience**
- The C-type yoke configuration and large die spacing enable the SMART Tool to slip directly over the connector. This means added speed and convenience when installing two-way splice connectors, especially in confined spaces.

**SMART tool range taking features**
- The following size Blackburn® lugs and splices featuring the Color-Keyed® system, when crimped with the SMART Tools, produce these range taking capabilities:

| Copper | | Aluminum | |
|---|---|---|---|
| **Standard wire size (AWG or kcmil)** | **Range taking (AWG or kcmil)** | **Standard wire size (AWG or kcmil)** | **Range taking (AWG or kcmil)** |
| 1/0 | #6–1/0 | 1/0 | #6–1/0 |
| 2/0 | #1–2/0 | 2/0 | #1–2/0 |
| 4/0 | #2–4/0 | 4/0 | #2–4/0 |
| 300 | 2/0–300 | 300 | 2/0–300 |
| 350 | 250–350 | 350 | 250–350 |
| 500 | 250–500 | 500 | 4/0–500 |
| 750 | 500–750 | 750 | 500–750 |

# Tools and dies

## TBM8-750M-1, Battpac® LT TBM8-750BSCR and TBM8-750

Creates indent-style crimp

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- Output force: 12 tons
- Dimensions (L x W): 21½" x 4$^{7}/_{32}$"
- Weight: 13 lbs.

**TBM8-750M-1 12-ton dieless manual hydraulic tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM8-750M-1 | 12-ton dieless manual hydraulic compression tool | 1 |

Creates indent-style crimp

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- Output force: 12 tons
- Dimensions (L x W x H): 19½" x 3$^{7}/_{8}$" x 8½"
- Battery: NiCd 14.4 V 2.4 Ah
- Weight with battery: 9 lbs.

**Battpac LT TBM8-750BSCR 12-ton dieless battery-powered tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM8-750BSCR | Battpac LT 12-ton dieless battery-powered compression tool. Includes carrying case, charger, two batteries and carry strap. | 1 |

Creates indent-style crimp

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- Output force: 12 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 14½" x 4$^{7}/_{32}$" x 2$^{9}/_{16}$"
- Weight: 9 lbs.

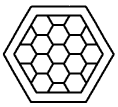
**TBM8-750 12-ton dieless hydraulic head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM8-750 | 12-ton dieless hydraulic compression head | 1 |

# Tools and dies

## TBM14M and TBM14MC

- Features short fiberglass handles for insulation and ease of use in tight spaces
- Two-stage pump provides rapid advance for fast installation
- Uses standard T&B 15500 Series dies



Creates hex-style crimp

**Specifications**

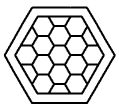
Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- CHT814-10 to CHT2502-6 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54755 to 54775 C-taps
- Output force: 14 tons
- Length: 24"
- Weight without dies: 15.4 lbs.

**TBM14M 14-ton manual hydraulic crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM14M | 14-ton manual hydraulic crimp tool with case | 1 |

- Improved ergonomic design requires less force
- 180° rotating head for use in tight spaces
- 1.65" jaw opening accommodates large compression terminals and joints
- Dual-speed action pump offers fast advancing speed for approach of die to connector and slower, more powerful speed for crimping
- Built-in safety valve bypasses oil supply at maximum pressure
- Pressure-release system can be easily activated at any stage of compression
- Uses standard T&B 15500 Series dies



Creates hex-style crimp

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- CHT814-10 to CHT2502-6 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54755 to 54775 C-taps
- Output force: 14 tons
- Length: 20½"
- Weight without dies: 14 lbs.

**TBM14MC 14-ton compact manual hydraulic crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM14MC | 14-ton compact hydraulic crimp tool | 1 |

# Tools and dies

## Battpac® LT BPLT14BSCR/BPLT14BSCRI and 13100A

BPLT14BSCR

BPLT14BSCRI

Creates hex-style crimp

- Reduced weight and ergonomic design
- Double-speed feature decreases crimp time by doubling jaw speed until it reaches load
- Rotating head allows maximum flexibility for crimping
- Includes two Makita 14.4 V Ni-MH batteries (3.0 amp hrs.)
- Built-in LED battery power indicator
- On-tool DC power jack

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- CHT814-10 to CHT2502-6 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54755 to 54775 C-taps
- Output force: 14 tons
- Dimensions (L x W x H): 18⅛" x 3⅞" x 10"
- Battery: 14.4 V 3.0 Ah Ni-MH
- Weight with battery: 18.1 lbs.

**Battpac LT BPLT14BSCR/BPLT14BSCRI 14-ton battery-powered compression tools**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT14BSCR | Battpac LT 14-ton compression tool. Includes carrying case, charger, two batteries, carry strap | 1 |
| BPLT14BSCRI | Same as above, but fully insulated | |

- Rugged design, made to last in field or on bench
- C-yoke provides maximum flexibility for crimping
- Uses standard T&B 15500 Series dies
- Operates on 10,000-psi hydraulic pumps

Creates hex-style crimp

**Specifications**

Installing range:

- Up to 900 kcmil copper lugs & splices
- Up to 750 kcmil aluminum lugs & splices
- CHT814-10 to CHT2502-6 copper H-taps
- 63105 to 63148 aluminum H-taps
- 54755 to 54775 C-taps
- Output force: 14 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 11½" x 2½" x 4¼"
- Weight without dies: 10 lbs.

**13100A 14-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13100A | 14-ton hydraulic head with steel case | 1 |

# Tools and dies

## Battpac® LT BPLT15BSCR and TBM15I

Creates hex-style crimp

- Rotating head allows maximum flexibility for crimping
- Double-speed feature decreases crimp time by doubling jaw speed until it reaches load
- Includes two Makita 14.4 V Ni-MH batteries (3.0 amp hrs.)
- Built-in LED battery power indicator
- On-tool DC power jack

**Specifications**

Installing range:

- Up to 1500 kcmil copper lugs & splices
- Up to 1000 kcmil aluminum lugs & splices
- CHT814-10 to CHT750-350-1F copper H-taps
- 63105 to 63180 aluminum H-taps
- 54755 to 54790 C-taps
- Output force: 15 tons
- Dimensions (L x W x H): 21" x 3½" x 11"
- Battery: 14.4 V 3.0 Ah Ni-MH
- Weight with battery: 23.75 lbs.

**Battpac LT BPLT15BSCR 15-ton battery-powered compression tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT15BSCR | Battpac LT 15-ton compression tool. Includes carrying case, charger, two batteries and carry strap | 1 |

- Head made of forged steel and insulated with rubber boot
- Longer, slimmer design enables easier access into tight spaces, such as in cable tray and central office applications
- Wider jaw opening eases crimping of larger lugs, C-taps and H-taps
- Uses 15600 Series dies; can also use 15500 Series dies with 15500-TB adapter

Creates hex-style crimp

**Specifications**

Installing range:

- Up to 1500 kcmil copper lugs & splices
- Up to 1000 kcmil aluminum lugs & splices
- CHT814-10 to CHT750-350-1F copper H-taps
- 63105 to 36180 aluminum H-taps
- 54755 to 54790 C-taps
- Output force: 15 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 15¾" x 2⅝" x 4⅜"
- Weight without dies: 16.5 lbs.

**TBM15I 15-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM15I | Insulated 15-ton hydraulic head with steel case | 1 |

15600 Series – Fits directly into tool for larger size connectors, 800 kcmil–1500 kcmil
15500 Series – Used in conjunction with 15500-TB Adapter, #8 AWG–750 kcmil

# Tools and dies

## 21940, 21940 and Battpac® LT BPLT13970P2

Creates hex-style crimp

- Compact design delivers maximum pressure for larger lugs and splices
- Ideal for applications requiring larger lugs up to 2000 kcmil
- Uses 11300 and 11400 series dies

**Specifications**

Installing range:

- Up to 2000 kcmil copper lugs & splices
- Up to 2000 kcmil aluminum lugs & splices
- Output force: 40 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W x H): 12" x 4¾" x 7⅜"
- Weight without dies: 40 lbs.

**21940 40-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 21940 | 40-ton hydraulic head with steel case | 1 |

13606 foot-/hand-operated hydraulic pump

- 13606 operates with either foot or hand; v13604 is hand operated only
- Operates all T&B hydraulic heads
- Built-in safety bypass valve
- Factory set at 9,800 psi

**Specifications**

- Nominal pressure: 9,800 psi
- Pumping capacity: 2.6 cu. in./min. @ 200 psi 0.16 cu. in./min. @ 10,000 psi
- Reservoir volume: 125 cu. in. (0.54 gal.)
- Max. handle force: 130 lbs.
- Dimensions (L x W x H): 23" x 5¾" x 6¾"
- Weight: 29 lbs.

**21940 40-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13606 | Combination hand- or foot-operated hydraulic pump | 1 |
| 13604 | Hand-operated hydraulic pump | 1 |

## Tools and dies

21940, 21940 and Battpac® LT BPLT13970P2

- Small and lightweight
- 60 minutes full recharge
- Highly visible display indicates battery power level
- Socket for 24 V DC external connection
- Operation in any position: on its side or upright
- Separate operation/release buttons protect against accidental operation
- Energy consumption limited by automatic shut-off
- Easily accessible oil top-up inlet

**Specifications**

- Nominal pressure: 10,000 psi
- Pumping capacity: 30 cu. in./min.
- Reservoir volume: 60 cu. in. (.26 gal.)
- Dimensions (L x W x H): 13½" x 6½" x 12¾"
- Battery: Ni-MH 24 V, 3 Ah
- Weight with battery: 20.9 lbs.

**Battery performance guide**

- In tests, the number of crimps obtained from a fully charged battery, using a remote crimping head, was:
- 102 crimps for Cu connectors on 250 kcmil HD Cu conductor
- 98 crimps for C-Tap connectors on #2 AWG HD Cu conductor
- 76 crimps for Cu sleeve connectors on 500 kcmil HD Cu conductor

**Battpac LT BPLT13970P2 pump**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT13970P2 | Battpac LT pump includes canvas accessories carrying bag, carrying strap, remote hand controller, two batteries, battery charger and non-drip couplings | 1 |
| BPLT13970RB | Ni-MH 24 V replacement battery | 1 |
| BPLT13970RP | Canvas backpack for pump | 1 |
| BPLT13970DC | Power connecting cable with clips | 1 |
| BPLT13970FS | Remote foot pedal controller | 1 |

# Tools and dies

## 13600 and 13610A pumps

- Designed for use with single-acting cylinders and tools rated for 10,000-psi operation
- Supplied with metal carrying case
- 13620 hand switch and 13619 hydraulic hose, both sold separately, required for operation

**Specifications**

- Motor: ½ hp, 115 V, 50–60 Hz, 10 A
- Pumping capacity:
  170 cu. in./min. at 100 psi
  32 cu. in./min. at 1,000 psi
  25 cu. in./min. at 5,000 psi
  18 cu. in./min. at 10,000 psi
- Reservoir volume: 104 cu. in. (0.45 gal.)
- Basic pump dimension: 6" x 8" x 16"
- Weight: 25 lbs.

**13600 Electric hydraulic pump**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13600 | Electric hydraulic pump – hand or foot switch and non-metallic hose (sold separately) required for operation | 1 |
| **You may also need...** | | |
| **13620** | Hand switch – 10 ft. | 1 |
| **13589A** | Foot switch – 10 ft. | 1 |
| **13619** | 10-ft. Non-metallic hose | 1 |
| **13618** | 20-ft. Non-metallic hose | 1 |
| **13600S** | "Sled" type stand for 13600 pump | 1 |

- Shure-Stake® control mechanism requires 9,800 psi pump pressure before recycling to prevent under-crimping
- Designed for use with single-acting cylinders and tools rated for 10,000-psi operation
- Supplied with metal carrying case

**Specifications**

- Motor rating: ½ hp, 115 V, 50–60 Hz, 12.5 A
- Pumping capacity:
  170 cu. in./min. at 100 psi
  32 cu. in./min. at 1,000 psi
  25 cu. in./min. at 5,000 psi
  18 cu. in./min. at 10,000 psi
- Reservoir volume: 104 cu. in. (0.45 gal.)
- Basic pump dimension: 8½" x 10½" x 16"
- Weight: 35 lbs.

**13610A Electric hydraulic pump with shure-stake® control**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13610A | Electric hydraulic pump with Shure-Stake control – Hand or foot switch and non-metallic hose (sold separately) required for operation | 1 |
| **You may also need...** | | |
| 13611 | Hand switch – 10 ft. | 1 |
| 13612 | Foot switch – 10 ft. | 1 |
| 13619 | 10-ft. Non-metallic hose | 1 |
| 13618 | 20-ft. Non-metallic hose | 1 |
| 13797 | Inline gauge | 1 |

## Tools and dies

# 13810 pump and battery connector crimp tools

- Designed for perfect crimps every time in heavy-duty OEM applications
- Heavy-duty OEM two-stage pump with high flow rate
- Shure-Stake® control mechanism requires 9,800-psi pump pressure before recycling to prevent under-crimping
- Requires hand or foot control (sold separately)

### Specifications

- Motor rating: 1½ hp, 115 V, 60 Hz, 23 A
- Pumping capacity:
- 235 cu. in./min. at 200 psi
- 61 cu. in./min. at 8,000 psi
- Reservoir volume: 462 cu. in./2 gal.
- Dimensions (L x W x H): 10¾" x 15" x 20¾"
- Weight: 60 lbs.

**13810 heavy-duty electric hydraulic pump with Shure-Stake control**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 13810 | Heavy-duty electric hydraulic pump with Shure-Stake control – hand or foot switch and non-metallic hose (sold separately) required for operation | 1 |
| **You may also need...** | | |
| 13611 | Hand switch – 10 ft. | 1 |
| 13612 | Foot switch – 10 ft. | 1 |
| 13619 | 10-Ft. Non-metallic hose | 1 |
| 13618 | 20-Ft. Non-metallic hose | 1 |

BCT840, BCT840S

TBM5SV, TBM5V

- Adjustable die crimping tool for Blackburn® cast and tubular battery connectors featuring the Color-Keyed® system
- Available with Shure-Stake® mechanism to ensure a complete crimp every time (BCT840S)
- Crimps casting and tubular battery connectors ranging from #4 AWG to 4/0 AWG
- Heavy-duty crimping tool including die for #8 AWG to 4/0 AWG battery connectors, lugs and splices
- The single die is an integral part of the tool; no dies to lose or misplace
- Available with Shure-Stake mechanism to ensure a complete crimp every time (TBM5SV)

**Battery connector crimp tools**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BCT840 | Dieless crimp tool for cast and tubular battery connectors | 1 |
| BCT840S | Dieless crimp tool with Shure-Stake mechanism for cast and tubular battery connectors | 1 |
| TBM5V | Ratchet crimp tool with die for #8 AWG to 4/0 AWG battery connectors | 1 |
| TBM5SV | Ratchet crimp tool with Shure-Stake mechanism and die for #8 AWG to 4/0 AWG battery connectors | 1 |

# Tools and dies

## BCS8-40 and 368-CK cable strippers, 364RF/366RF cable cutters and TBM40HC cutting tool


**BCS8-40 cable stripper**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BCS8-40 | Cable stripper for #8 AWG to 4/0 AWG battery cable with replacement blade provided in the handle | 1 |

**368-CK cable stripper**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 368-CK | Cable stripper for #1 AWG to 1000 kcmil | 1 |

**364RF/366RF cable cutters with fiberglass handles**

| Cat. no. | Cable Size | Pkg. qty. |
|---|---|---|
| 364RF | Cutter for up to 500 kcmil copper and aluminum | 1 |
| 366RF | Cutter for up to 1000 kcmil copper and aluminum | 1 |

For copper and aluminum cable only. Not for steel.
Replacement blades are available through tool services.

- Specifically designed to cut copper, aluminum and telecommunications cables up to 3.35" O.D.
- Offers dual-speed action: fast advancing speed for rapid approach of blades to cable and slower, more powerful speed for cutting
- Blades manufactured from high-strength, heat-treated steel to ensure long service life
- Head easily opens to enable cutting of existing run cables
- Head rotates 180°, enabling operator to position for easiest use
- Automatic safety valve bypasses oil when reaching maximum pressure
- Pressure release device can also be activated during any point of operation

**Specifications**

- Max. cutting capacity: 3.35" O.D.
- Dimensions (L x W): 25.69" x 6.89"
- Weight: 14.55 lbs.

**TBM40HC hand-operated hydraulic cutting tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM40HC | Hand-operated hydraulic cutting tool | 1 |

## Tools and dies

# CSR750 and Battpac® TBM54BSCT/TBM54BSCTS cutters

- Special advance stroke mechanism requires less handle force
- Cuts copper or aluminum cables up to 750 kcmil
- Short handles (only 10" long) enable use in tight spaces

**CSR750 cable cutter**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| CSR750 | Cutter for up to 750 kcmil copper or aluminum | 1 |

- Removable battery – Simply change for continuous use
- One-handed control of blade advancement and retraction
- TBM54BSCTS cuts up to 750 kcmil copper, 2⅛" O.D. aluminum and 636 kcmil ACSR
- TMB54BSCT cuts up to 1,500 kcmil copper and 2⅛" O.D. aluminum (not for use on ACSR)

**Guide to cutting cycles**
This guide indicates the number of cutting cycles that the TBM54BSCT and TBM54BSCTS can be expected to perform when the battery is fully charged. These figures are approximate and will vary according to the charging and other operating conditions, such as temperature, humidity and battery condition.

**Specifications**
- Motor: 14.4 V DC
- Dimensions (L x W x H): 16" x 4" x 4.5"
- Weight with battery: 7.2 lbs.

**Battery cartridge: (CRCTBP)**
- Battery type: sealed nickel cadmium
- Voltage: 14.4 V DC
- Rated current: 1.9 Ah
- Dimensions: 3.5"L x 2.7"W x 5.3"H
- Weight: 1.6 lbs.

**Battery charger: (CRCTQC)**
- Input voltage: 120 V AC single phase
- Charging capacity: 20 V
- Charging time: 15 min. CRCTBP & CRCTBPI 45 min. CRCTBPEI
- Dimensions: 7.5"L x 3.7"W x 3.5"H
- Weight: 4 lbs.

**Optional accessories:**
- Battery pack: CRCTBPEI
- Battery cartridge: CRCTBPI or CRCTBP
- DC charger: CRCQC

**Battpac TBM54BSCT and TBM54BSCTS battery-powered cutters**

| | | Approx. cutting cycles | |
|---|---|---|---|
| Cat. no. | Conductor | CRCTBPI & CRCTBP | CRCTPBEI |
| TBM54BSCTS | 750 kcmil Cu | 35 | 105 |
| | 636 kcmil ACSR | 50 | 150 |
| TBM54BSCT | 1000 kcmil Cu | 45 | 135 |
| | 1500 kcmil Cu; 2⅛" Al | 30 | 90 |

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM54BSCTS | Battery-powered cutter for up to 750 kcmil Cu, 2⅛" O.D. Al and 636 kcmil ACSR | 1 |
| TBM54BSCT | Battery-powered cutter for up to 1,500 kcmil Cu, 2⅛" O.D. Al (not for use on ACSR) | 1 |

# Tools and dies

## Battpac® LT BPLT58BSCT and 297-32136

**Battpac LT BPLT58BSCT battery-powered cutter**

- Cuts copper, aluminum and ACSR up to 1½" O.D.
- Also cuts soft steel bolts, rebar and wire rope
- Forged steel head and cutting blades for strength and durability
- Dual forward speeds enhance productivity
- New, more powerful Ni-MH battery has 50% more energy and less memory effect than old batteries

**Specifications**

Max. cutting capacity:

- Copper, aluminum & ACSR cable to 1½" O.D.
- Rebar, ground rod & standard guy wire to ⅝"
- Soft steel bolts to 1 1⁄16"
- Wire rope to ¾"
- Dimensions (L x W x H): 19½" x 3⅞" x 9⅞"
- Battery: Ni-MH 14.4 V 3.0 Ah
- Weight with battery: 16.7 lbs.

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| BPLT58BSCT | Battery-powered cutter with carrying case, charger, two batteries and carry strap | 1 |

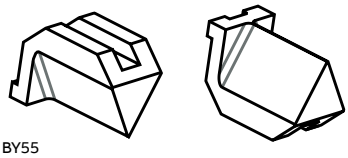
**297-32136 hydraulic cutting head**

- Heavy-duty cutter with high-strength steel blades
- Cuts both aluminum and copper wire to 1½" O.D.
- Cutter supplied with carrying case

**Specifications**

- Max. cutting capacity (aluminum and copper): 1½" O.D.
- Dimensions (L x W x H): 14½" x 2½" x 4"
- Weight: 8.5 lbs.

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 297-32136 | Hydraulic cutting head | 1 |



BY55

**Cable slicing die sets**

- Cuts copper and aluminum insulated cable sizes from #8 AWG through 500 kcmil
- Produces clean, squared-end cut, which eliminates extra trimming of conductor strands

| Cat. no. | Maximum cable size (AWG or kcmil) | Tools | Pkg. qty. |
|---|---|---|---|
| BY55 | 2/0 | TBM6H and TBM6BSCR | 1 |
| 40CS | 4/0 | TBM14M and 13100A and TBM14BSCR | 1 |
| 156CS | 500 | TBM15I and TBM15BSCR | 1 |

# Tools and dies

## Type WW wire bristle brush, 21649 cable bender and CTR-1 C-tap removal tool

- Removes oxides from conductor surfaces
- Easy-grip handle with guard to prevent rubber-glove puncture
- Replaceable long-life brushes can be rotated
- Handle and guard coated with durable, nonconductive plastic for safety

**Type WW wire bristle brush**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| WWB1 | Complete brush with handle | 1 |
| WRB1 | Wire element only, pair | 1 |

**21649 cable bender**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| 21649 | Bender for cable up to 750 kcmil | 1 |

**CTR-1 C-tap removal tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| CTR-1 | C-tap removal tool | 1 |

# Tools and dies

## TBM25MCC crimp tool, TBM26MCC and TBM60MCC crimping head

- For non-insulated metric connectors
- High-precision treated steel jaws
- Ergonomically designed molded plastic grips
- Compact, lightweight and easy to use
- Toggle-action leverage reduces operator effort
- Shure-Stake® mechanism ensures a properly completed crimp each time
- Automatic handle opening after crimping operation

- **Specifications**
- Wire range: .25–10 sq. mm
- Dimensions (L x W): 9.21" x 2.87"
- Weight: 1.15 lbs.

**TBM25MCC crimp tool**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM25MCC | Mechanical crimp tool | 1 |

- Installs crimp-type electrical connectors on cables up to 1,000 kcmil
- Includes male automatic coupler for connection to 10,000-psi hydraulic pump
- Optional adapter available for use with semicircular slotted dies common to most C-shaped heads (12-ton) available on the market
- Sturdy steel carrying case complete with die compartment for holding up to 10 sets of dies available on request

- **Specifications**
- Output force: 25.8 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W): 12.4" x 4.7"
- Weight: 11.4 lbs.

**TBM26MCC 26-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM26MCC | 26-Ton hydraulic presshead | 1 |

- Installs crimp-type electrical connectors on cables up to 2,000 kcmil
- Includes male automatic coupler for connection to 10,000-psi hydraulic pump
- Optional adapter available for use with semicircular slotted dies common to most C-shaped heads (12-ton) available on the market
- Sturdy steel carrying case complete with die compartment for holding up to 10 sets of dies available on request

- **Specifications**
- Output force: 58.4 tons
- Operating pressure: 10,000 psi nominal
- Dimensions (L x W): 12" x 7.9"
- Weight: 39.6 lbs.

**TBM60MCC 60-ton hydraulic crimping head**

| Cat. no. | Description | Pkg. qty. |
|---|---|---|
| TBM60MCC | 60-Ton hydraulic presshead | 1 |

# Tools and dies

## Dies for standard lugs & splices (TBM45S – TBM12)

**Dies for standard lugs & splices (TBM45S – TBM12)**

| Connector size | | | | | | | TBM-8/8S | TBM-5/5S | TBM6/6S/25000 | | 13642M / 13400 Hydraulic head | | TBM12 Hydraulic head | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Code copper (AWG or kcmil) | Flex/24 | Al/Cu (AWG or kcmil) | Color code | TBM45S | TBM4S | TBM8-750 | TBM8 die cat. no. | TBM5 die cat. no. | Cat. no. upper die | Cat. no. lower die | Die cat. no. | Die cat. no. | Die cat. no. | Die cat. no. |
| #8 | 37/24 | #10 | Red | ↕ | ↕ | ↕ | – | – | 13475 | 13477 | 11732 | 21 | TBM12D-1 | 21 |
| #6 | 61/24 | #8 | Blue | | | | – | – | 13475 | 13477 | 11733 | 24 | TBM12D-1 | 24 |
| #4 | 91/24 | #6 | Gray | | | | 13461 | 13454 | 13472 | 13476 | 11734 | 29 | TBM12D-2 | 29 |
| #2 | 125/24 | – | Brown | | | | – | – | 13474 | 13477 | 11735 | 33 | TBM12D-2 | 33 |
| #1 | 150/24 | #4 | Green | C-taps only | | | – | – | 13474 | 13477 | 11736 | 37 | TBM12D-3 | 37 |
| 1/0 | 225/24 | #2 | Pink | | | | – | – | 13475 | 13477 | 11737 | 42 | TBM12D-3 | 42 |
| 2/0 | 275/24 | – | Black | | | | 13462 | 13455 | 13474 | 13477 | 11738 | 45 | TBM12D-4 | 45 |
| 3/0 | 325/24 | – | Orange | | | | – | – | 13474 | 13477 | 11739 | 50 | TBM12D-4 | 50 |
| 4/0 | 450/24 | – | Purple | | | | – | – | 13475 | 13477 | 11740 | 54 | TBM12D-5 | 54 |
| 250 | 550/24 | – | Yellow | | | | 13463 | 13456 | 13473 | 13476 | 11771 | 62 | TMB12D-5 | 62 |
| – | – | #1 | Gold | | | | – | – | 13474 | 13477 | 11738 | 45 | TBM12D-4 | 45 |
| – | – | 1/0 | Tan | | | | – | – | 13474 | 13477 | 11739 | 50 | TBM12D-4 | 50 |
| – | – | 2/0 | Olive | | | | 13464 | 13457 | 13475 | 13477 | 11740 | 54 | TBM12D-5 | 54 |
| – | – | 3/0 | Ruby | | | | – | – | 13473 | 13476 | 11741 | 60 | TBM12D-5 | 60 |
| 300 | – | 4/0 | White | | | | 13465 | – | 13473 | 13476 | 11742 | 66H | TBM12D-5 | 66H |
| 350 | 775/24 (short) | 250 | Red | | | | 13466 | 13458 | 13472 | 13476 | 11743 | 71H | TBM12D-4 | 71H |
| 400 | 775/24 (long) | 300 | Blue | | | | 134674/0 only | | 13472 | 13476 | 11744 | 76H | TBM12D-4 | 76H |
| – | 925/24* | – | – | | | | – | – | 13479 | 13476 | 11745 | 80H | – | – |
| – | – | – | | | | | – | – | – | – | – | – | – | – |
| 500 | – | 350 | Brown | | | | 13468 | | 13478 | 13478 | 11746-TB | 87H | TBM12D-3 | 87H |
| 600 | 1100/24 | 400 | Green | | | | – | – | – | – | 11747 | 94H | TBM12D-3 | 94H |
| – | – | – | | | | | – | – | – | – | – | – | – | 94H |
| – | 1325/24** | – | Pink | | | | – | – | – | – | – | – | – | – |
| 700 | – | 500 | | | | | – | – | – | – | 11748 | 99H | TBM12D-2 | 99H |
| 750 | – | 650 | Black | | | | – | – | – | – | 11749 | 106H | TBM12D-2 | 106H |
| 800 | – | – | Orange | | | | – | – | – | – | 11750 | 107H | – | – |
| – | – | 700 | Purple | | | | – | – | – | – | 11751 | 112H | TBM12D-1 | 112H |
| 900 | 1925/25 | 750 | Yellow | | | | – | – | – | – | 11753 | 115H | TBM12D-1 | 115H |
| 1000 | – | 800 | | | | ↕ | – | – | – | – | – | – | – | – |
| – | – | 1000 | | | | | – | – | – | – | – | – | – | – |

* Standard barrel only. Long barrel requires brown 87h.
** Standard barrel only. Long barrel requires brown 106h.

# Tools and dies

## Dies for standard lugs & splices (OD58)

**Dies for standard lugs & splices (OD58)**

| Connector size | | | | | OD58 |
|---|---|---|---|---|---|
| Code copper (AWG or kcmil) | Flex/24 | Al/Cu (AWG or kcmil) | Color code | Die cat no. | Die code no. |
| #8 | 37/24 | #10 | Red | BY15C | 21 |
| #6 | 61/24 | #8 | Blue | BY17C | 24 |
| #4 | 91/24 | #6 | Gray | BY19C | 29 |
| #2 | 125/24 | – | Brown | BY21C | 33 |
| #1 | 150/24 | #4 | Green | BY53C | 37 |
| 1/0 | 225/24 | #2 | Pink | BY23C | 42 |
| 2/0 | 275/24 | – | Black | BY28C | 45 |
| 3/0 | 325/24 | – | Orange | BY25C | 50 |
| 4/0 | 450/24 | – | Purple | BY27C | 54 |
| 250 | 550/24 | – | Yellow | BY31C | 62 |
| – | – | #1 | Gold | BY24C | 45 |
| – | – | 1/0 | Tan | BY25C | 50 |
| – | – | 2/0 | Olive | BY31C | 54 |
| – | – | 3/0 | Ruby | BY32C | 60 |

# Tools and dies

## Dies for standard lugs & splices (BPLT6BSCR – 21940)

**Dies for standard lugs & splices (BPLT6BSCR – 21940)**

| Connector size | | | | BPLT6BSCR/TBM6H | | | | | | | BPLT6BSCR/ BPLT62BSCR |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Code copper (AWG or kcmil) | Flex/24 | Al/Cu (AWG or kcmil) | Color code | Die cat. no. | Die code no. | HEX-FLEX® die cat. no. | HEX-FLEX® die cat. no. | Die code no. | Die code no. | HEX-FLEX® die cat. no.† | HEX-FLEX® die cat. no. |
| #8 | 37/24 | #10 | Red | 6TON21 | 21 | 6TON21X | 21X | TBM6221 | 21 | TBM6221X | 21X |
| #6 | 61/24 | #8 | Blue | 6TON24 | 24 | 6TON24X | 24X | TBM6224 | 24 | TBM6224X | 24X |
| #4 | 91/24 | #6 | Gray | 6TON29 | 29 | 6TON29X | 29X | TBM6229 | 29 | TBM6229X | 29X |
| #2 | 125/24 | – | Brown | 6TON33 | 33 | 6TON33X | 33X | TBM6233 | 33 | TBM6233X | 33X |
| #1 | 140/24 | #4 | Green | 6TON37 | 37 | 6TON37X | 37X | TBM6237 | 37 | TBM6237X | 37X |
| 1/0 | 225/24 | #2 | Pink | 6TON42 | 42 | 6TON42X | 42X | TBM6242 | 42 | TBM6242X | 42X |
| 2/0 | 275/24 | – | Black | 6TON45 | 45 | 6TON45X | 45X | TBM6245 | 45 | TBM6245X | 45X |
| 3/0 | 325/24 | – | Orange | 6TON50 | 50 | 6TON50X | 50X | TBM6250 | 50 | TBM6250X | 50X |
| 4/0 | 450/24 | – | Purple | 6TON54 | 54 | 6TON54X | 54X | TBM6254 | 54 | TBM6254X | 54X |
| 250 | 550/24 | – | Yellow | 6TON62 | 62 | 6TON62X | 62X | TBM6262 | 62 | TBM6262X | 62X |
| – | – | #1 | Gold | 6TON45 | 45 | 6TON66X | 66X | TBM6245 | 45 | | – |
| – | – | 1/0 | Tan | 6TON50 | 50 | – | – | TBM6250 | 50 | | – |
| – | – | 2/0 | Olive | 6TON54 | 54 | – | – | TBM6254 | 54 | | – |
| – | – | 3/0 | Ruby | 6TON60 | 60 | – | – | TBM6260 | 60 | | – |
| 300 | – | 4/0 | White | 6TON66 | 66H | – | – | TBM6266 | 66 | TBM6266X | 66X |
| 350 | 775/24 (short) | 250 | Red | 6TON71 | 71H | – | – | TBM6271 | 71 | | – |
| 400 | 775/24 (long) | 300 | Blue | 6TON76 | 76H | – | – | TBM6276 | 76 | | – |
| – | 925/24* | – | – | 6TON80 | 80H | – | – | TBM6280 | 80 | | – |
| – | – | – | – | – | – | – | – | | – | | – |
| 500 | – | 350 | Brown | 6TON87 | 87H | – | – | TBM6287 | 87 | | – |
| 600 | 1100/24 | 400 | Green | 6TON94 | 94H | – | – | – | – | | – |
| – | – | – | Green | – | – | – | – | – | – | | – |
| 700 | 1325/24** | 500 | Pink | – | 99H | – | – | – | – | | – |
| 750 | – | 650 | Black | – | 106H | – | – | – | – | | – |
| 800 | – | – | Orange | – | 107H | – | – | – | – | | – |
| – | – | 700 | Purple | – | 112H | – | – | – | – | | – |
| 900 | 1925/24 | 750 | Yellow | | 115H | – | – | – | – | | – |
| 1000 | – | 800 | – | – | – | – | – | – | – | | – |
| – | – | 1000 | – | – | – | – | – | – | – | | – |
| – | | – | – | – | – | – | – | – | – | | – |

*Standard barrel only. Long barrel requires brown 87h.
**Standard barrel only. Long barrel requires black 106h.
***15500 Series dies require 15500-tb adapter. 15500F for full-size die to fit tbm15i without adapter.
† HEX-FLEX dies are sold separately in halves. The catalog numbers shown in the chart above are for the upper half of the die.
For the bottom half (the indenter), order one cat. No. 6Tonx for all 6tonx series, one cat. No. Tbm62x for all tbm62x series die codes 21x–66x, one cat. No. 15500X for 15500x series die codes 21x–94x and one cat. No. 15600X for all 15600x series die codes 62x–115x.

# Tools and dies

## Dies for standard lugs & splices (BPLT6BSCR – 21940)

| BPLT14BSCR/TBM14M TBM14MC/13100A/JB12B | | | | | | | BPLT15BSCR/ TBM15I*** | | | | 21940 (40 ton) | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Die cat. no. | Die code no. | HEX-FLEX® die code no.† | HEX-FLEX® die code no. | Die cat. no. | Die code no. | Full die cat. no | Full die, die code no. | HEX-FLEX® die cat. no.† | HEX-FLEX® die cat. no. | HEX-FLEX® full die cat. no.† | HEX-FLEX® die code no. | Die cat. no. | Die code no. |
| 15520 | 21 | 15520X | 21X | 15520 | 21 | 15520F | 21 | 15520X | 21X | – | – | – | – |
| 15522 | 24 | 15522X | 24X | 15522 | 24 | 15522F | 24 | 15522X | 24X | – | – | – | – |
| 15527-CK | 29 | 15527X | 29X | 15527-CK | 29 | 15527F | 29 | 15527X | 29X | – | – | 11401 | 29 |
| 15528 | 33 | 15528X | 33X | 15528 | 33 | 15528F | 33 | 15528X | 33X | – | – | 11402 | 33 |
| 15513-CK | 37 | 15513X | 37X | 15513-CK | 37 | 15513F | 37 | 15513X | 37X | – | – | 11333 | 37 |
| 15508 | 42 | 15508X | 42X | 15508 | 42H | 15508F | 42 | 15508X | 42X | – | – | 11334 | 42 |
| 15526 | 45 | 15526X | 45X | 15526 | 45 | 15526F | 45 | 15526X | 45X | – | – | 11405 | 45 |
| 15530 | 50 | 15530X | 50X | 15530 | 50 | 15530F | 50 | 15530X | 50X | – | – | 11406 | 50 |
| 15511 | 54 | 15511X | 54X | 15511 | 54H | 15511F | 54 | 15511X | 54X | – | – | 11407 | 54H |
| 15510-CK | 62 | 15510X | 62X | 15510-CK | 62 | 15510F | 62 | 15510X | 62X | 15662X | 62X | 297-31669-7 | 62 |
| 15526 | 45 | – | – | 15526 | 45 | – | – | – | – | – | – | 11405 | 45 |
| 15530 | 50 | – | – | 15530 | 50 | – | – | – | – | – | – | 11406 | 50 |
| 15511 | 54 | – | – | 15511 | 54H | – | – | – | – | – | – | 11407 | 54 |
| 15532-CK | 60 | – | – | 15532-CK | 60 | 15532F | 60 | – | – | – | – | 11408 | 60 |
| 15534 | 66 | 15534X | 66X | 15534 | 66 | 15534F | 66 | 15534X | 66X | 15666X | 66X | 11409 | 66 |
| 15514-CK | 71H | 15514X | 71X | 15514-CK | 71H | 15514F | 71 | 15514X | 71X | 15671X | 71X | 11363 | 71 |
| 15512 | 76 | 15512X | 76X | 15512 | 76 | 15512F | 76 | 15512X | 76X | 15676X | 76X | 11410 | 76 |
| 15517 | 80H | 15517X | 80X | 15517 | 80H | – | – | 15517X | 80X | 15606X | 80X | – | – |
| – | – | – | – | 15606 | 80H | – | – | – | – | – | – | – | – |
| 15506 | 87H | 15506X | 87X | 15506 | 87H | 15506F | 87H | 15506X | 87X | 15687X | 87X | 11423 | 87 |
| – | | 15536X | 94X | 15611 | 94H | – | – | 15536X | 94X | 15611X | 94X | 11364 | 94 |
| 15536-CK | 94H | – | – | 15536-CK | 94H | – | – | – | – | – | – | – | – |
| 15505 | 99H | – | – | 15505 | 99H | 15505F | 99H | – | – | 15605X | 99X | 11424 | 99 |
| 15515-CK | 106H | – | – | 15515-CK | 106H | 15515F | 106H | – | – | 15615X | 106X | 74506 | 106 |
| 15540 | 107H | – | – | 15608 | 107H | – | – | – | – | 15608X | 107X | 11425 | 107 |
| – | – | – | – | 15609 | 112H | – | – | – | – | – | – | 11426 | 112 |
| 15504 | 115H | – | – | 15504 | 115H | 15504F | 115H | – | – | 15604X | 115X | 11308 | 115 |
| – | – | – | – | 15603 | 125H | – | – | – | – | – | – | 11416 | 125 |
| – | – | – | – | 15602 | 140H | – | – | – | – | – | – | 11418 | 140 |
| – | – | – | – | 15601 | 150H | – | – | – | – | – | – | 11419 | 150 |

# Tools and dies

## Dies for standard and large C-taps and dies for aluminum H-taps

### Dies for standard C-taps

| Connector | Color code | TBM25S die no. | TBM5/5S die no. | TBM6/6S die no. | TBM8/8S die no. | BPLT6BSCR BPLT62BSCR die no. | TBM6H/ BPLT6BSCR die no. |
|---|---|---|---|---|---|---|---|
| 54705 | Red | Red nest | 13454 | 13475/13477 | 13461 | TBM6221 | 6TON21 |
| 54710 | Blue | Blue nest | 13454 | 13475/13477 | 13461 | TBM6224 | 6TON24 |
| 54715 | Gray | Grey nest | 13454 | 13472/13476 | 13461 | TBM6229 | 6TON29 |
| 54720 | Brown | Brown nest | 13454 | 13474/13477 | 13461 | TBM6233 | 6TON33 |
| 54725 | Green | Green nest | 13455 | 13474/13477 | 13462 | TBM6237 | 6TON37 |
| 54730 | Pink | – | 13455 | 13475/13477 | 13462 | TBM6242 | 6TON42 |
| 54735 | Black | – | 13455 | 13474/13477 | 13462 | TBM6245 | 6TON45 |
| 54740 | Orange | – | 13455 | 13474/13477 | 13462 | TBM6250 | 6TON50 |
| 54745 | Purple | – | 13456 | 13475/13477 | 13463 | TBM6254 | 6TON54 |
| 54750 | Yellow | – | 13456 | 13473/13478 | 13463 | TBM6262 | 6TON62 |

### Dies for large C-taps

| Connector | Color code | 13642M/13400 die no. | TBM12 die no. | 13100A/JB12B/TBM14M/ BPLT14BSCR die no. | TBM15I/ BPLT15BSCR die no. |
|---|---|---|---|---|---|
| 54755 | Blue | 11744 | TBM12D-4 | 15512 | 15512 |
| 54760 | Brown | 11746-TB | TBM12D-3 | 15506 | 15506 |
| 54765 | Pink | 11748 | TBM12D-2 | 15505 | 15505 |
| 54770 | Black | 11749 | TBM12D-2 | 15515-CK | 15515-CK |
| 54775 | Yellow | 11753 | TBM12D-1 | 15504 | 15504 |
| 54780 | White | – | – | – | 15603 |
| 54785 | – | – | – | – | 15603 |
| 54790 | – | – | – | – | 15603 |

### Dies for aluminum H-taps

| Connector | Color code | TBM5/5S die no. | TBM6/6S die no. | TBM8/8S die no. | TBM12 die no. | TBM6H/ BPLT6BSCR die no. | 13100A/JB12B/ TBM14M/ BPLT14BSCR die no. | TBM15I/ BPLT15BSCR die no. |
|---|---|---|---|---|---|---|---|---|
| 63105 | Orange | 13455 | 13474/13477 | 13462 | TBM12D-4 | 6TON50 | 15530 | 15530 |
| 63110 | Green | – | 13470 | – | TBM12D-H | OJB | 15501A | 15501A |
| 63118 | | – | 13470 | – | TBM12D-H | OJB | 15501A | 15501A |
| 63125 | | – | 13470 | – | TBM12D-H | OJB | 15501A | 15501A |
| 63140 | Blue | – | 13471 | – | TBM12D-H | DBL | 15502 | 15502 |
| 63148 | | – | 13471 | – | TBM12D-H | DBL | 15502 | 15502 |
| 63160 | Red | – | – | – | – | – | – | 15612 |
| 63169 | Black | – | – | – | – | – | – | 15620 |
| 63170 | | – | – | – | – | – | – | 15620 |
| 63180 | | – | – | – | – | – | – | 15620 |

# Tools and dies

## Dies for copper H-taps

### Dies for copper H-taps

| Connector | Color code | TBM6H/BPLT6BSCR die no. | 13100A/JB12B/TBM14M/ BPLT14BSCR die no. | TBM15I/ BPLT15BSCR die no. |
|---|---|---|---|---|
| CHT814-10 | Green | 6TON37R | 15CA37RCH | 15CA37RCH |
| CHT214-9 | Brown | 6TON71R | 15CA71RCH | 15CA71RCH |
| CHT250214-8 | Purple | – | 15CA80RCH | 15CA80RCH |
| CHT25014-7 | | – | 15CA80RCH | 15CA80RCH |
| CHT2502-6 | | – | 15CA80RCH | 15CA80RCH |
| CHT50010-5 | Brown | – | – | 15612CH |
| CHT50040-4 | | – | – | 15612CH |
| CHT75010-3 | Yellow | – | – | 15620CH |
| CHT750350-2 | | – | – | 15620CH |
| CHT75040-11 | | – | – | 15620CH |
| CHT750350-1F | White | – | – | 15620CHF |

### Dies for high-voltage connectors

| | TBM15I, TBM14M, 13100A | |
|---|---|---|
| Die code no. | Adapter type** | Non-adapter type |
| 29R | 15CA29R | – |
| 33R | 15CA33R | – |
| 37R | 15CA37R | – |
| 42R | 15CA42R | – |
| 45R | 15CA45R | – |
| 49R | 15CA49R | – |
| 54R | 15CA54R | – |
| 60R | 15CA60R | – |
| 66R | 15CA66R | – |
| 71R | 15CA71R | – |
| 76R | 15CA76R | – |
| 87R | 15CA87R | – |
| 94R | 15CA94R† | – |
| 106R | 15CA106R† | – |
| 125R | – | 15C125R* |

*To be used with TBM15I only.
**Use 15500-TB adapter with TBM15I tool.
†Not UL listed in TBM14M/13100A tool.

### Dies for figure 6 & figure 8 ground connectors

| Connector | Cable element A (AWG or kcmil) | To cable element B (AWG or kcmil) | To ground rod element B | To rebar element B | Die selection | |
|---|---|---|---|---|---|---|
| | | | | | Element A | Element B |
| 54855L | #6 Sol. – #2 Str. | #6 Sol. – #2 Str. | – | – | 15501A | 15501A |
| 54865L | #1 Str. – 250 | #6 Sol. – #2 Str. | ½" – ⅝" Rod | ⅜" – ½" #3 – #4 Rebar | 15G86R | 15501A |
| 54875L | #2 Str. – 250 | #2 Str. – 250 | ½" – ⅝" Rod | ⅜" – ½" #3 – #4 Rebar | 15G86R | 15G86R |
| 54885L | 250 – 500 | #6 Sol. – #2 Str. | ⅝" – ¾" Rod | ⅝" – ¾" #3 – #4 Rebar | 15G126R | 15501A |
| 54895L | 250 – 500 | #2 Str. – 250 | ⅝" – ¾" Rod | ⅝" – ¾" #4 – #5 Rebar | 15G126R | 15G86R |
| 54900L | 250 – 500 | #2 Str. – 250 | ⅝" – ¾" Rod | ⅝" – ¾" #4 – #5 Rebar | 15G121R | 15G121R |

## Notes

## Notes

**Additional information**
We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB AG does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

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