

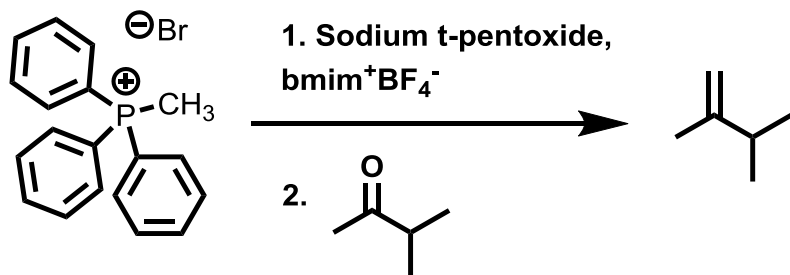
CH 361/CH 361H Lecture

**Distillation &
Elimination Reaction**

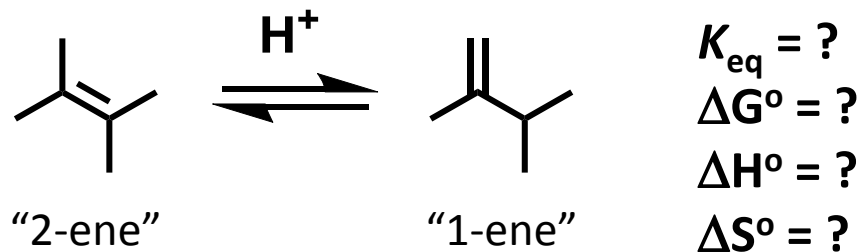
Nov. 1/2, 2016

Experiment II Overview

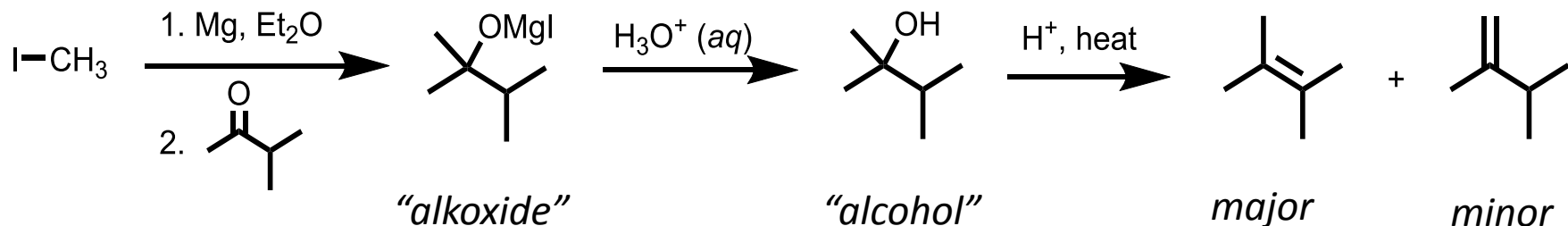
1-ene Synthesis



+ unreacted ketone (bp 92°C)
 + t-pentyl alcohol (bp 102°C)
 + other volatile impurities



2-ene Synthesis



bp 120-121°C

bp 73°C

bp 56°C

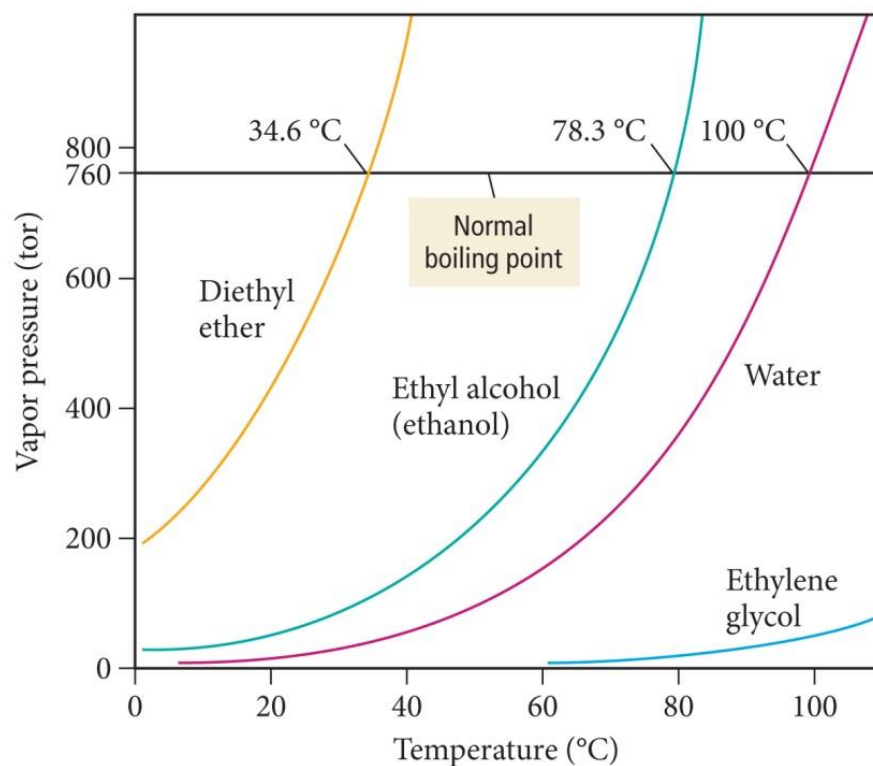
+ ether (bp 34.5°C)
 + other volatile imp.

Distillation

Distillation: separation technique that exploits differences in boiling points (“bp”) between 2 or more compounds

Boiling Point: temperature at which vapor pressure of liquid = external pressure

Normal Boiling Point: temp. at which vapor pressure of liquid = 760 torr



Distillation

What is the boiling point of a mixture of liquids?

- Temperature at which vapor pressure of solution = external pressure
- Vapor pressure of solution varies according to its composition and vapor pressure of each pure compound in the solution

Raoult's Law:

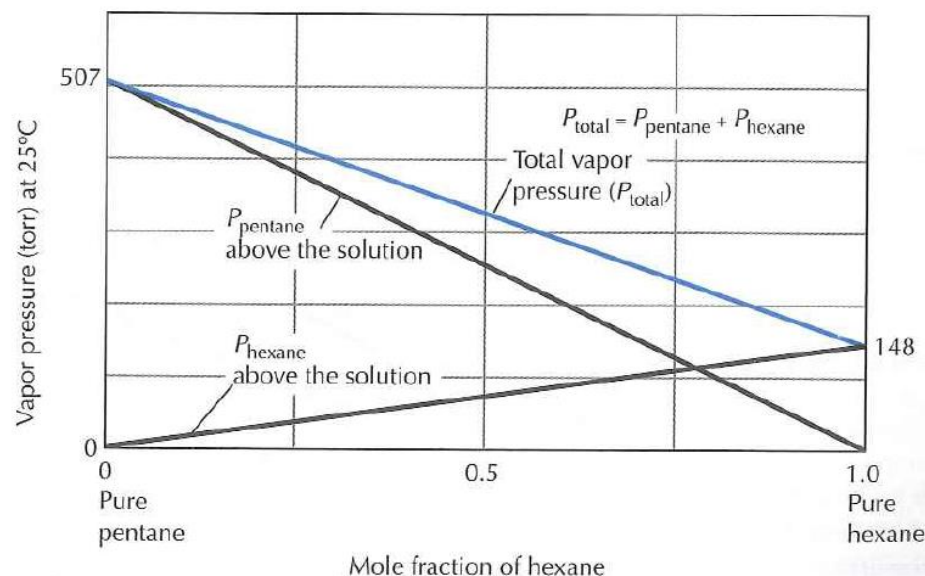
partial vapor pressure of gas in mixture (P_A) depends on its pure vapor pressure (P_A^0) and varies according to its mole fraction, χ_A

$$P_A = \chi_A * P_A^0$$

Dalton's Law:

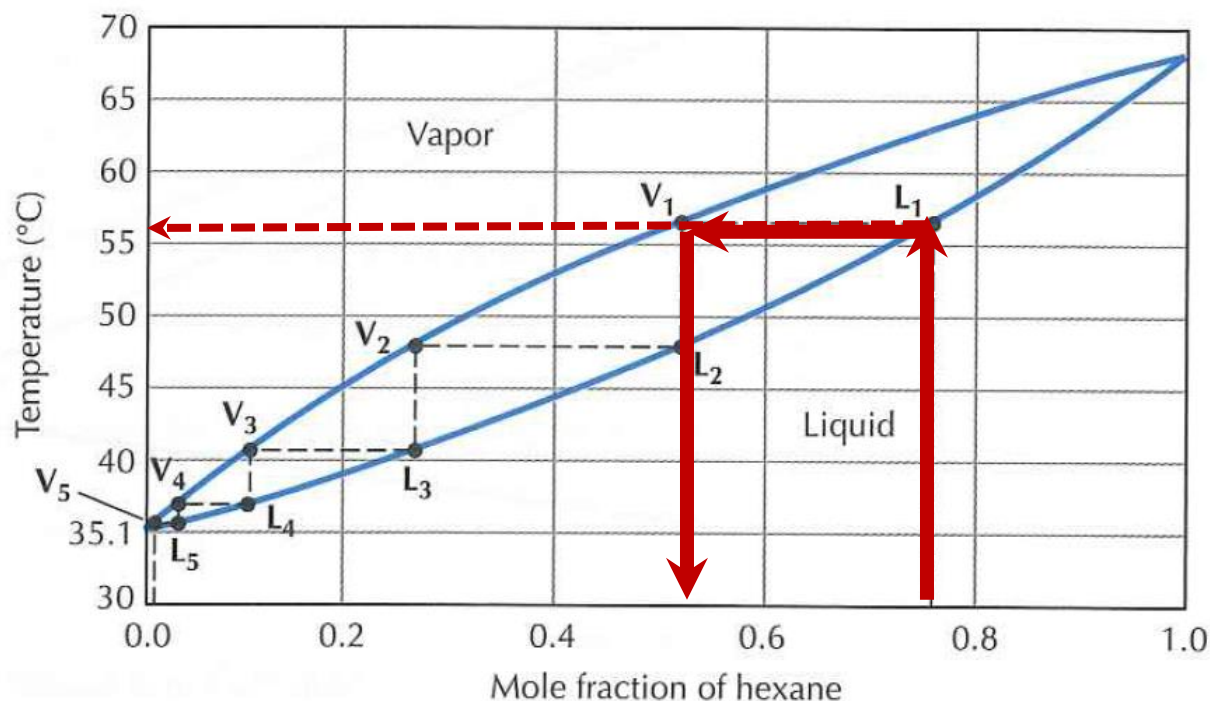
total pressure of a gas mixture (P_{tot}) is the sum of the partial pressures of each gas

$$P_{total} = P_A + P_B + P_C + \dots$$



Distillation

FIGURE 12.4
Calculated
temperature-
composition diagram
for pentane/hexane
solutions at 1.0 atm
pressure.



Example: Liquid mixture of 75% hexane, 25% pentane (mol %).

What is boiling point of this mixture?

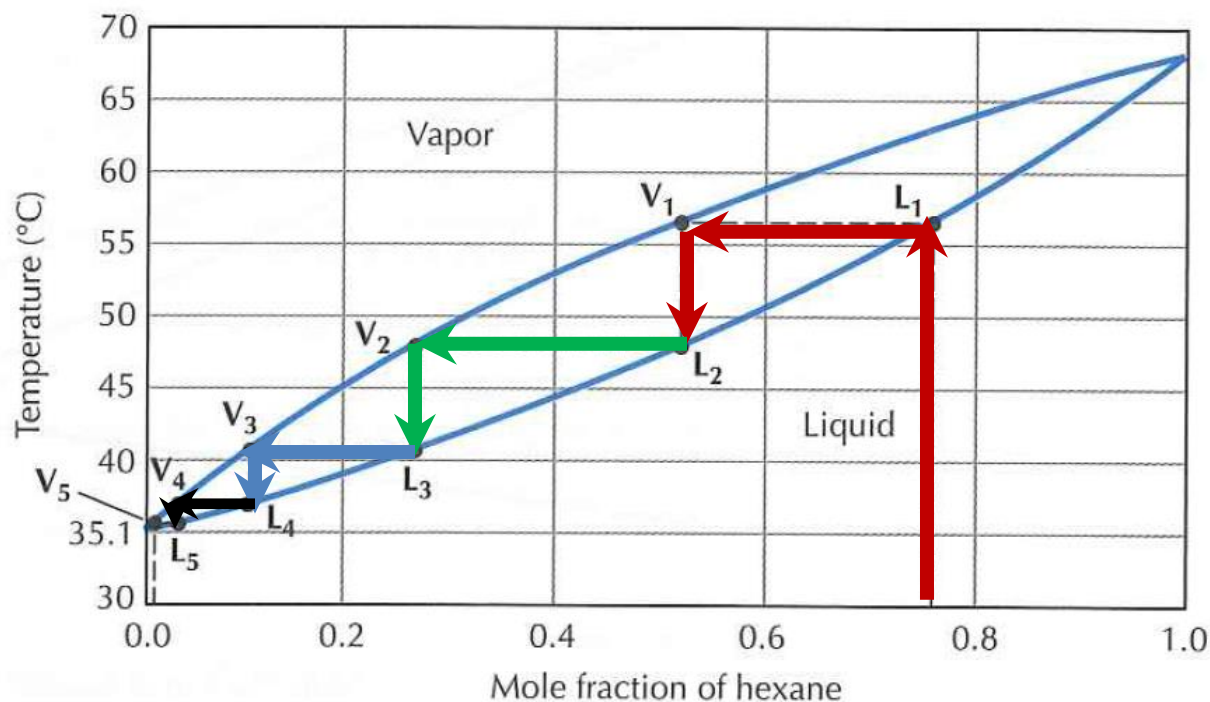
56°C

What is composition of vapor when the mixture begins to boil?

52% hexane, 48% pentane

Distillation

FIGURE 12.4
Calculated
temperature-
composition diagram
for pentane/hexane
solutions at 1.0 atm
pressure.



Composition after 1 “cycle” of $\ell \rightleftharpoons g$	52% hexane, 48% pentane
Composition after 2 “cycles” of $\ell \rightleftharpoons g$	24% hexane, 76% pentane
Composition after 3 “cycles” of $\ell \rightleftharpoons g$	11% hexane, 89% pentane
Composition after 4 “cycles” of $\ell \rightleftharpoons g$	3% hexane, 97% pentane
Composition after 5 “cycles” of $\ell \rightleftharpoons g$	~0.5% hexane, ~99.5% pentane

Separation Effectiveness & Efficiency

Theoretical Plate: The separation achievable in a single distillation step, i.e., one “cycle” of $\ell \rightleftharpoons g$; a measure of column effectiveness

How many theoretical plates do you need??

- It depends on the compounds being separated
- It depends on the level of purity that is required
 - if $\Delta bp = 100^\circ\text{C}$, then 1 plate will yield a fraction of 95% purity
 - if $\Delta bp = 40^\circ\text{C}$, then 4 plates; if $\Delta bp = 10^\circ\text{C}$, then ~20 plates;
 - if $\Delta bp = 2^\circ\text{C}$, then ~100 plates

How do you increase the number of theoretical plates?

- By using a column that has more surface area

Height Equivalent Theoretical Plate (HETP): a measure of column efficiency

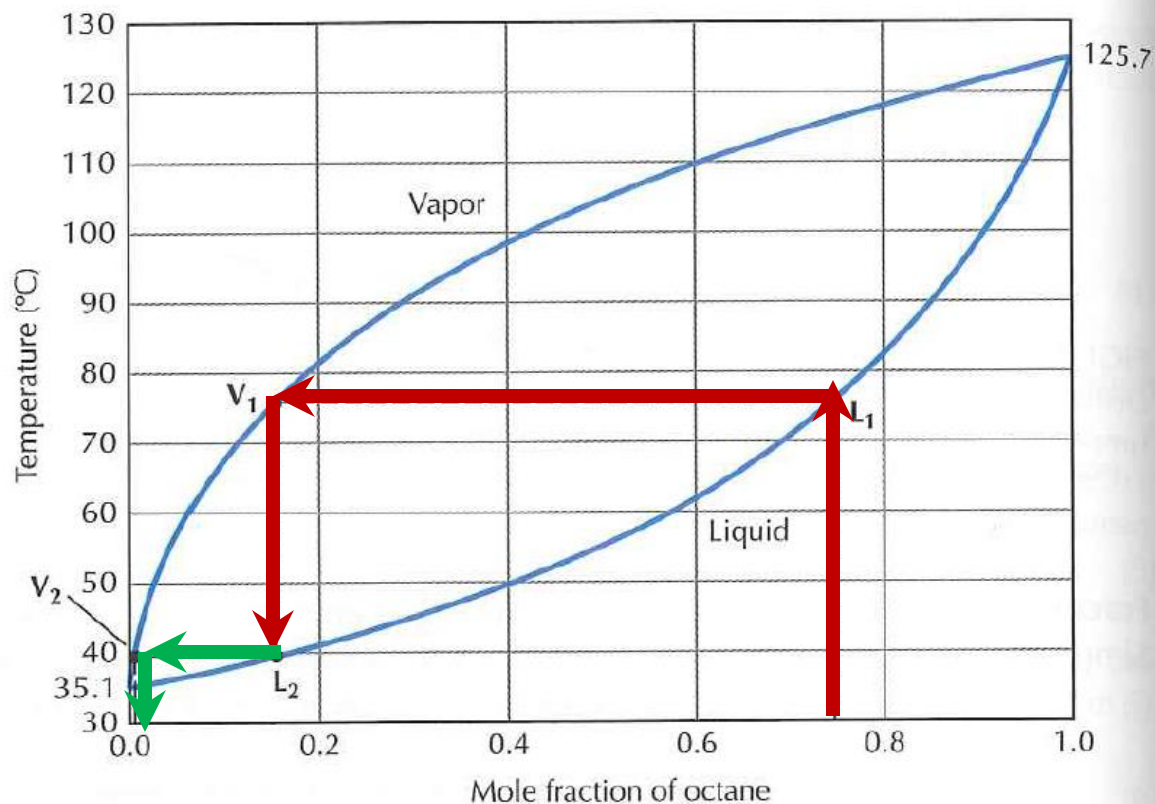


Photo credit: Wikipedia Commons

Separation Effectiveness & Efficiency

How many theoretical plates are required to separate a mixture of 74% octane and 26% pentane (mol%)? **2 plates**

FIGURE 12.6
Calculated temperature-composition diagram for pentane/octane solutions at 1.0 atm pressure.



Simple vs. Fractional Distillation

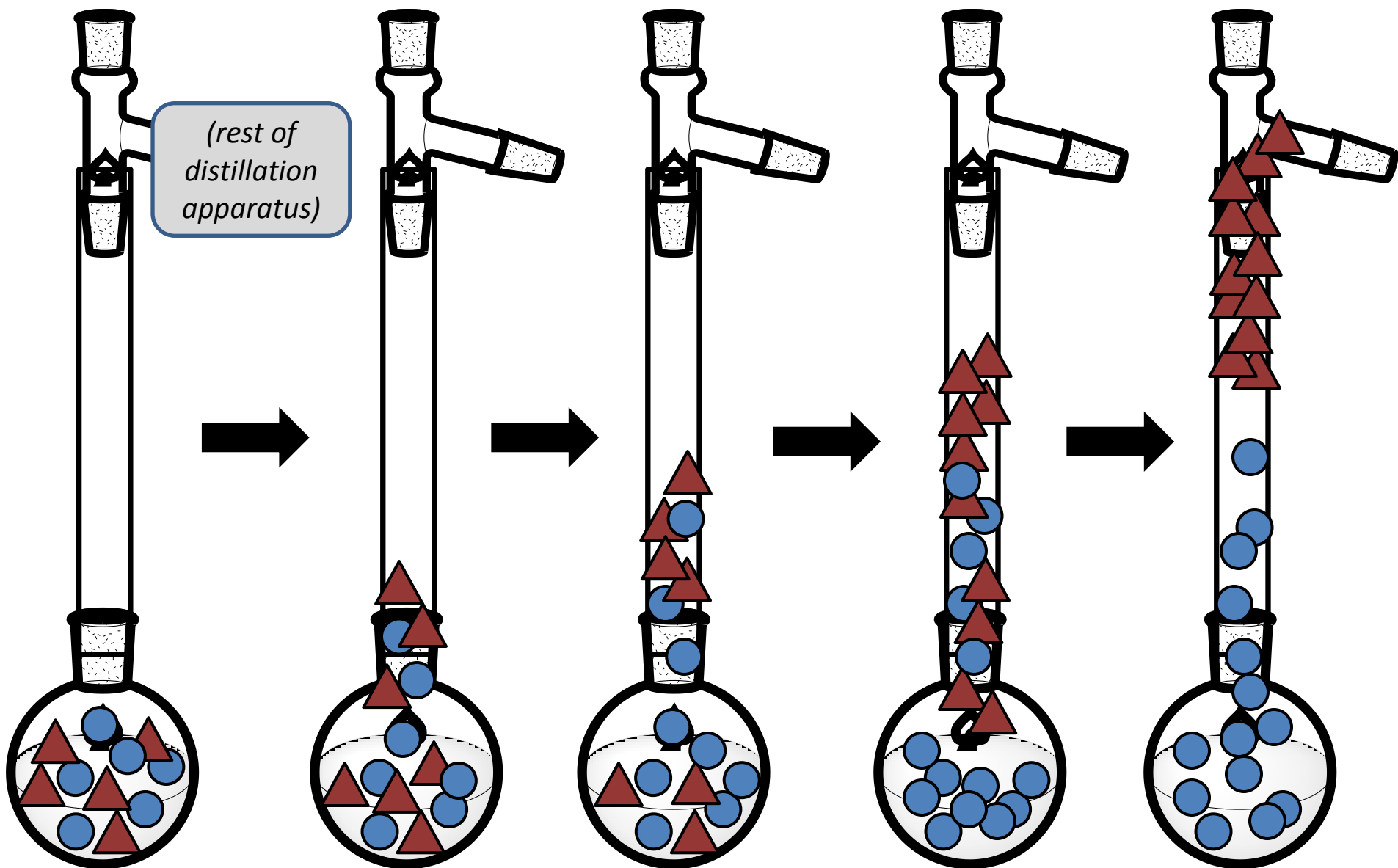
Simple distillation:

- Typically involves 1-3 theoretical plates
- Is used to separate compounds having large difference in bp
- Often used to remove low boiling solvents, e.g., ether

Fractional distillation:

- Involves > 3 theoretical plates
- A “fractionating” column is used (vigreux, glass bead packed, etc)
- Distillate is collected in fractions

Distillation Process



Practical Considerations

Setting up the distillation apparatus:

- Build from the bottom up
- Grease joints
- Position the thermometer correctly
- Insulation

Monitoring the distillation

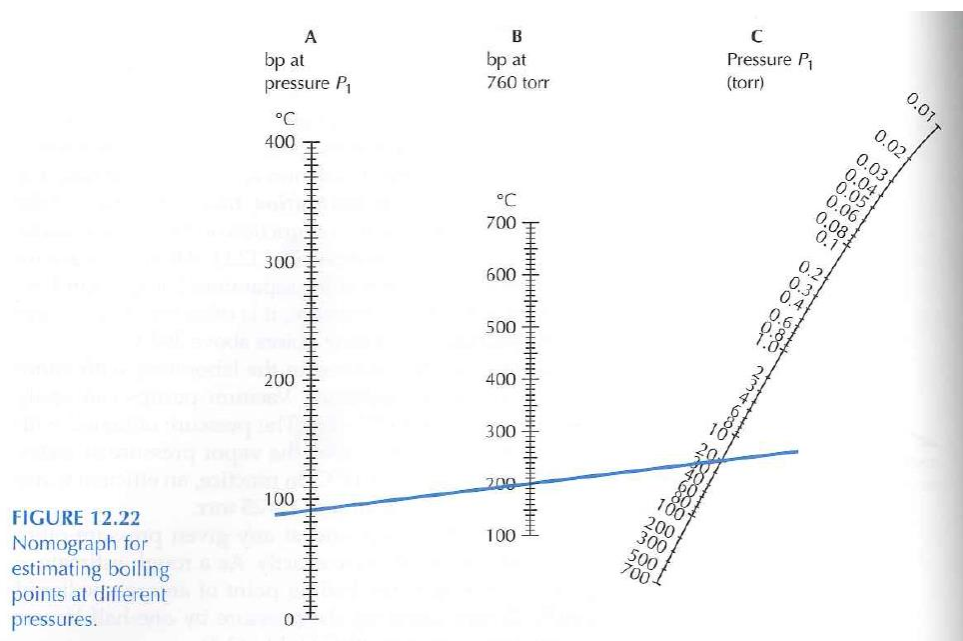
How do you know when to collect a new fraction?

How do you know when the distillation is “done”?

Vacuum Distillation

Distillation can be performed under reduced pressure if bp > 200°C

- Reduced pressure reduces bp; distillation process is faster
- Also used to avoid possible decomposition of compound at high temps
- bp at reduced pressure is estimated using nomograph; actual bp must be recorded, along with actual pressure during collection of distillate



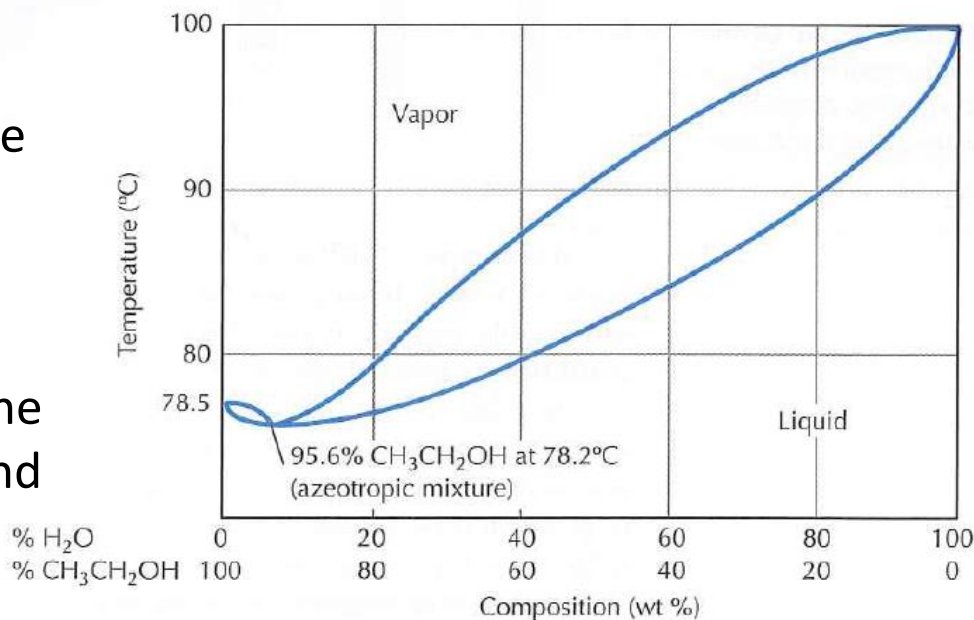
Azeotropes

What is an azeotrope?

- a particular mole ratio of two (or more) compounds that will have the same composition in the vapor phase as the liquid phase
- Negative and positive azeotropes exist:

positive azeotrope has a bp that is **lower** than either of the two pure liquids

negative azeotrope has a bp that is **higher** than either of the two pure liquids; ex., water and HCl azeotrope bp 110°C



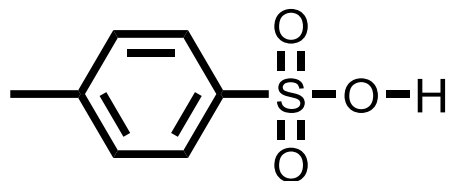
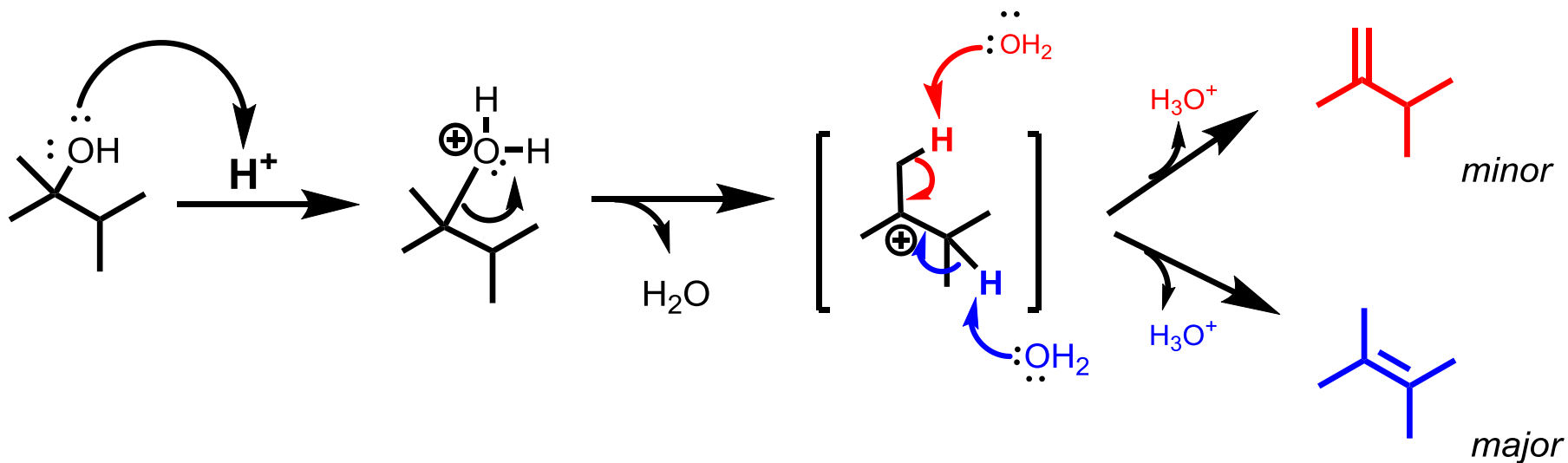
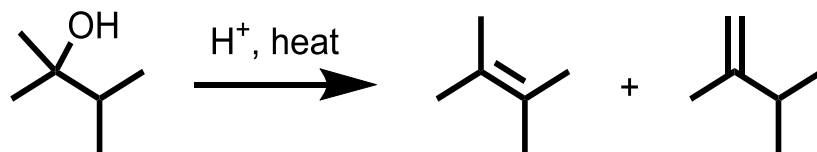
Azeotropes

TABLE 12.2 Azeotropes formed by common solvents

Component X (bp)	% by wt	Component Y (bp)	% by wt	Azeotrope bp
Water (100)	13.5	Toluene (110.7)	86.5	84.1
Water (100)	1.4	Pentane (36.1)	98.6	34.6
Methanol (64.7)	12.1	Acetone (56.1)	87.9	55.5
Methanol (64.7)	72.5	Toluene (110.7)	27.5	63.5
Ethanol (78.3)	68.0	Toluene (110.7)	32.0	76.7
Water (100)	1.3	Diethyl ether (34.5)	98.7	34.2

Table from “*Laboratory Techniques in Organic Chemistry, 4th Edition*”
by Mohrig, Alberg, Hofmeister, Schatz, Hammond

E1 Elimination Reaction



" H^+ " = tosic acid
(p-toluenesulfonic acid)