



U.S. Department  
of Transportation

East Building, PHH – 32  
1200 New Jersey Avenue, Southeast  
Washington, D.C. 20590

**Pipeline and Hazardous  
Materials Safety Administration**

**The US Department of Transportation  
Competent Authority for the United States**

### **CLASSIFICATION OF EXPLOSIVES**

Based upon a request by Hunting Titan, Inc., 143 HCR 4361, Milford, TX 76670, United States the following items are classed in accordance with Section 173.56, Title 49, Code of Federal Regulations (49 CFR). A copy of your application, all supporting documentation and a copy of this approval must be retained and made available to DOT upon request.

#### **U.N. PROPER SHIPPING NAME AND NUMBER:**

Charges, shaped, without detonator, UN0440

#### **U.N. CLASSIFICATION CODE:** 1.4D

#### **REFERENCE NUMBER**

EX2015121683

#### **PRODUCT DESIGNATION/PART NUMBER**

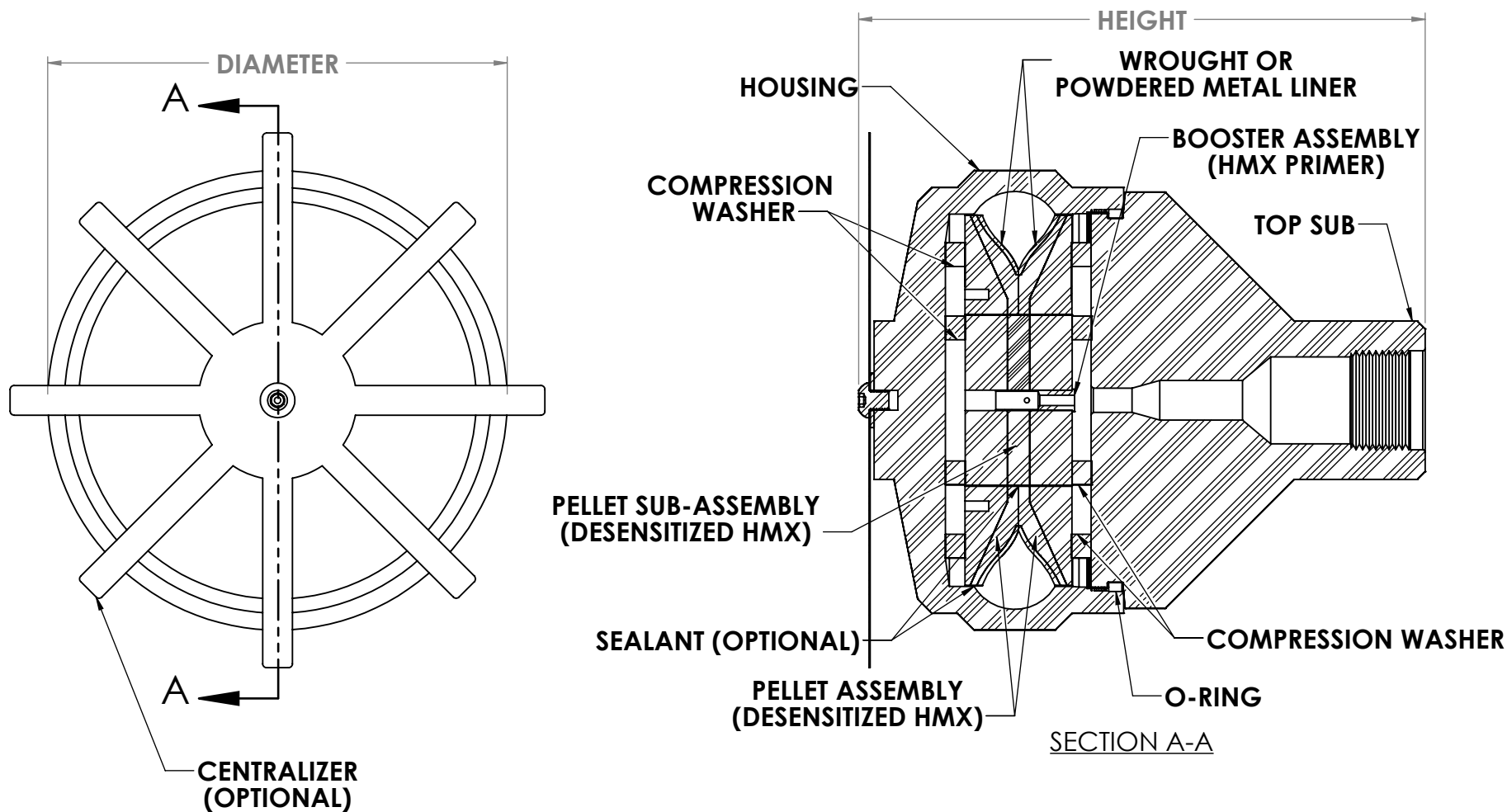
Family of Casing Cutters, P/N 1305 (D/N: SCP-SERIES PRODUCT #1305, Rev. X)

NOTES: This classification is only valid when the Casing Cutters are disassembled with the housing/pellet assembly, pellet/booster assembly, and top assembly separated and when packaged as follows: Inner Packaging - Trays, upper and lower pre-formed foam sections with individual cells, each designed to contain one (1) casing cutter article with the 3 disassembled sections contained in separate cells of the foam tray. Intermediate Packaging - Trays, fiberboard, each containing one (1) inner packaging heat-sealed in an anti-static foil bag. Outer packaging - UN 4G double-wall fiberboard box, each containing one (1) intermediate packaging.

This approval as revised supersedes all previous versions.

**DATED:** 05/06/2016

For Dr. Magdy El-Sibaie  
Associate Administrator for Hazardous Materials Safety



RANGE	JET CUTTER HEIGHT	JET CUTTER DIAMETER	PELLET ASSEMBLY (EACH)		PELLET SUB-ASSEMBLY		BOOSTER ASSEMBLY		TOTAL EXPLOSIVE WEIGHT <sup>1</sup>
			EXPLOSIVE WEIGHT <sup>1</sup>	EXPLOSIVE TYPE	EXPLOSIVE WEIGHT <sup>1</sup>	EXPLOSIVE TYPE	EXPLOSIVE WEIGHT <sup>1</sup>	EXPLOSIVE TYPE	
MAXIMUM	10.0"	6.25"	75.0 grams	RDX, HMX, HNS, or PYX desensitized	15.0 grams	RDX, HMX, HNS, or PYX desensitized	3.7 grams	RDX, HMX, HNS, or PYX pure	168.7 grams HMX

**NOTE:**

1. EXPLOSIVE WEIGHT TOLERANCE  $\pm 0.5$  GRAMS.
2. CONTENTS WILL BE SHIPPED IN 2 PIECES.
3. NO EXPLOSIVE IS CONTAINED IN THE TOP SUB.



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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 ANGULAR: MACHINE  $\pm 1/4^\circ$   
 ONE PLACE DECIMAL:  $\pm .050$   
 TWO PLACE DECIMAL:  $\pm .015$   
 THREE PLACE DECIMAL:  $\pm .005$   
 FOUR PLACE DECIMAL:  $\pm .0005$   
 COAXIAL DIAMETERS CONCENTRIC WITHIN .005  
 MACHINED FINISHES 125 MAX. REMOVE ALL BURRS AND SHARP EDGES MIN. R.010

FINISH N/A HEAT TREAT N/A

DO NOT SCALE DRAWING

NAME	DATE
ZT	11/10/2015
APPROVED	SW
DATE	11/10/2015

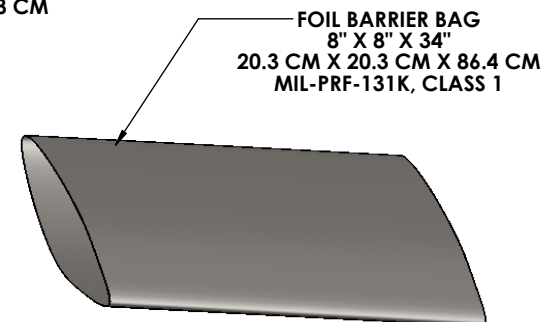
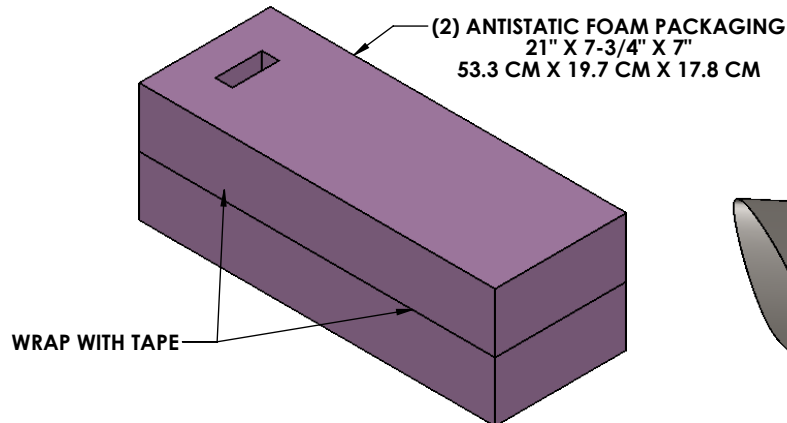
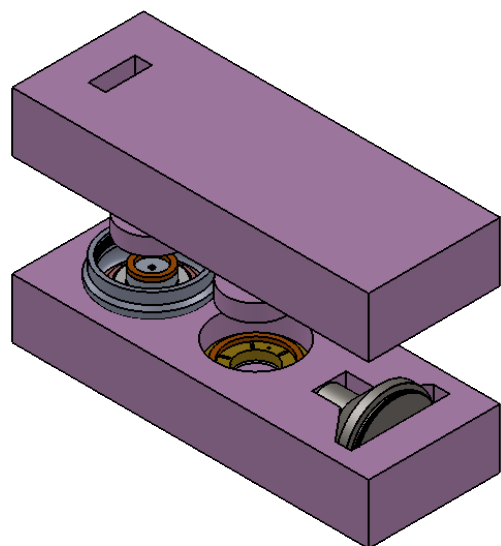
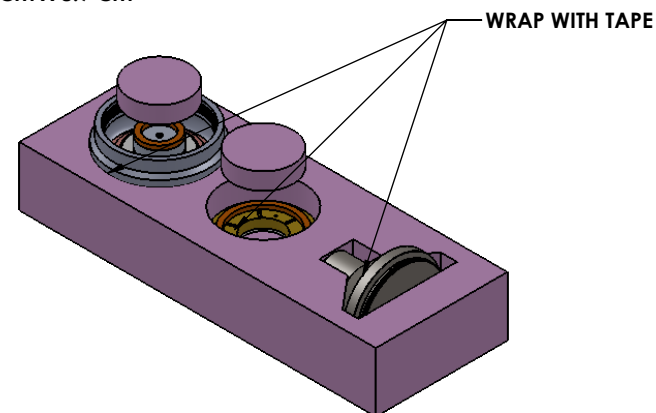
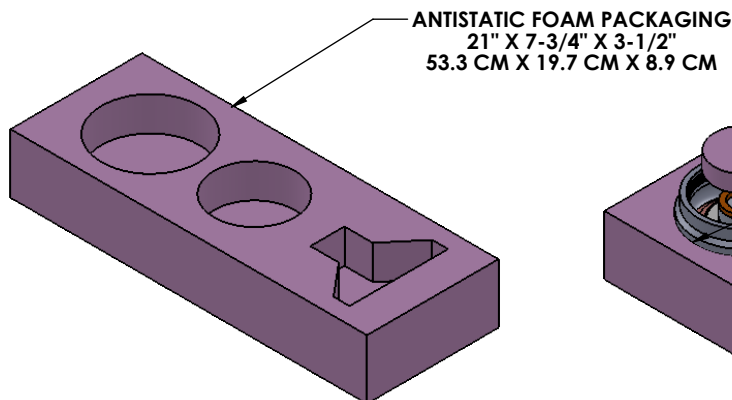
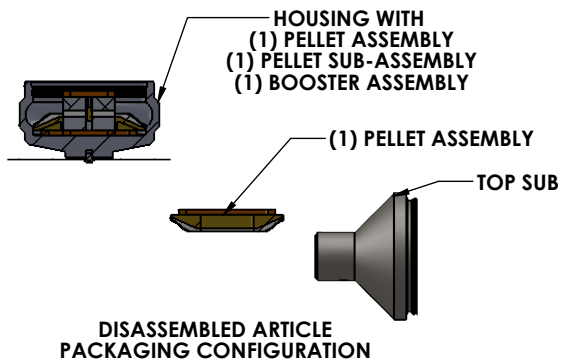
COMMENTS  
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MATERIAL  
 N/A

TITLE:

**JET CUTTER FAMILY  
 PRODUCT NUMBER 1305  
 MAXIMUM 168.7 GRAMS**

SIZE <b>A</b>	DWG. NO. <b>SCP-SERIES PRODUCT #1305</b>	REV <b>X</b>
------------------	---	-----------------



- NOTES:
1. MEETS PACKAGING REQUIREMENT OF U.S. D.O.T. 49 CFR
  2. PACKAGE MARKS AND LABELS PER 49 CFR REQUIREMENTS
  3. QUANTITY PER PACKAGE: 1
  4. CLOSE BOX BOTTOM AND TOP WITH 3 EVENLY SPACED PAIRS OF STAPLES

XA

**EXACT LABELING & MARKING SIZE, SHAPE, AND LAYOUT MAY VARY.**

**ALL PACKAGING DIMENSIONS ARE APPROXIMATE.**



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FOUR PLACE DECIMAL: ± .0005  
COAXIAL DIAMETERS CONCENTRIC WITHIN .005  
MACHINED FINISHES 125 MAX.  
REMOVE ALL BURRS AND SHARP EDGES MIN. R.010

FINISH N/A HEAT TREAT N/A

DO NOT SCALE DRAWING

NAME DATE

DRAWN ZT 11/23/2015  
APPROVED NH 11/23/2015

COMMENTS  
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MATERIAL  
NOTED

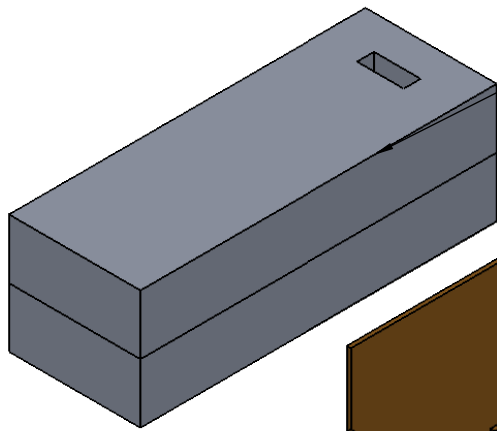
TITLE:

FAMILY:  
JET CUTTER  
PRODUCT NUMBER 1305  
REGULATORY DRAWING - PACKAGING

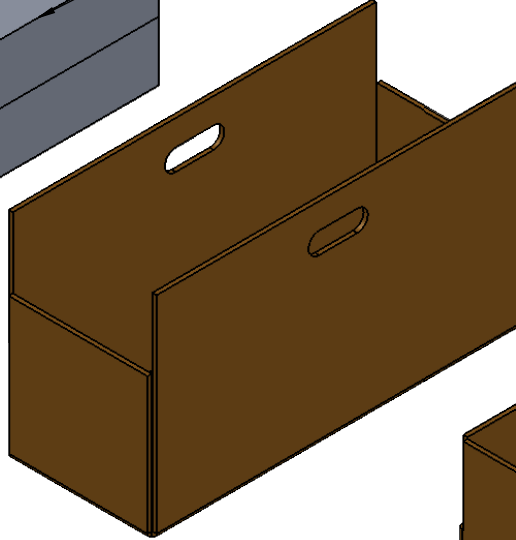
SIZE DWG. NO. REV  
**A** 1305-PACKAGING XA

SCALE: NONE WEIGHT: LBS.

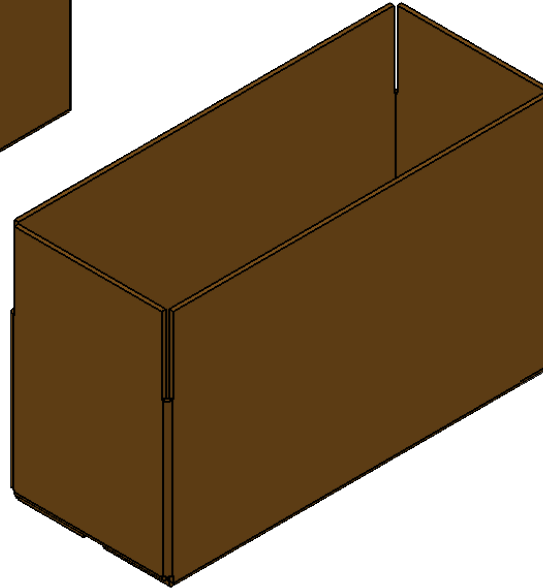
SHEET 1 OF 2



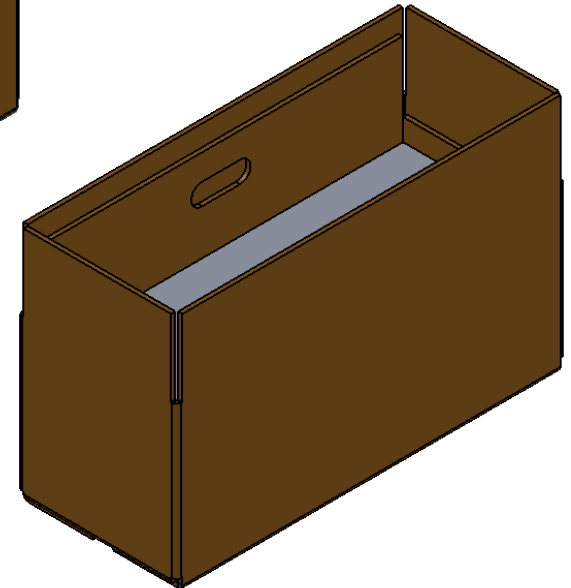
**ANTISTATIC FOAM PACKAGING  
VACUUM SEALED FOIL BAG  
MIL-PRF-131K, CLASS 1  
21" X 7-3/4" X 7"  
53.3 CM X 19.7 CM X 17.8 CM**



**INNER SHIPPING BOX  
FLAT DIMENSIONS: 32-15/16" X 37-15/16"  
(83.7 CM X 96.4 CM)  
DOUBLE WALL CORRUGATED  
NON JOINED DIE CUT, 51 ECT DW**



**OUTER PACKAGING  
INSIDE DIMENSIONS: 22-3/16" X 8-3/4" X 8-3/8"  
(56.4 CM X 22.2 CM X 21.3 CM)  
DOUBLE WALL CORRUGATED  
REGULAR SLOTTED CONTAINER, 51 ECT DW**



**NOTES:**

1. MEETS PACKAGING REQUIREMENT OF U.S. D.O.T. 49 CFR
2. PACKAGE MARKS AND LABELS PER 49 CFR REQUIREMENTS
3. QUANTITY PER PACKAGE: 1
4. CLOSE BOX BOTTOM AND TOP WITH 3 EVENLY SPACED PAIRS OF STAPLES

**XA**

**EXACT LABELING & MARKING SIZE, SHAPE, AND LAYOUT MAY VARY.**

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FOUR PLACE DECIMAL: ± .0005  
COAXIAL DIAMETERS CONCENTRIC WITHIN .005  
MACHINED FINISHES 125 MAX.  
REMOVE ALL BURRS AND SHARP EDGES MIN. R.010

FINISH N/A HEAT TREAT N/A

DO NOT SCALE DRAWING

DRAWN	ZT	11/23/2015
APPROVED	NH	11/23/2015
COMMENTS		
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MATERIAL		
NOTED		

NAME		DATE		TITLE:	
ZT		11/23/2015		FAMILY: JET CUTTER	
NH		11/23/2015		PRODUCT NUMBER 1305	
				REGULATORY DRAWING - PACKAGING	
SIZE	DWG. NO.	REV			
A	1305-PACKAGING	XA			
SCALE: NONE	WEIGHT: LBS.		SHEET 2 OF 2		

# U. S. DEPARTMENT OF TRANSPORTATION

## Performance Oriented Package Test Report

File # U-6182-16 Report Date: 17 February 2016

*Tested by:*  
gh Package & Product Testing  
& Consulting of Arizona, Inc.  
21609 N. 12<sup>th</sup> Ave., Suite 300  
Phoenix, AZ 85027  
623.869.8008

*Tested for:*  
Hunting Titan, LTD (Energetics)  
143 HCR 4361  
Milford, TX 76670  
Attn: Nick Harrington  
972.493.2580

### SECTION I

Design Qualification Testing  
4G Combination Package for Solids, Packing Group II  
Casing Cutters  
[UN0440 1.4D Charges, shaped, without detonator]  
Testing Date(s): 01/28/2016 – 02/02/2016  
(Periodic Testing Required By March 2018)



4G/Y11/S/\*\*  
USA/\*\*\*\*

*\*\*year of manufacture*

*\*\*\*\*Name and address or symbol of the manufacturer or approval agency certifying compliance  
[49CFR §178.2(e), §178.503(a)(6), and §178.503(a)(8)]*

*This packaging design was successfully tested as required by 49CFR and is suitable for use for shipments of compatible hazardous materials via surface and Cargo Aircraft transportation only<sup>(1)</sup>. Use of packaging methods or package components other than those documented in this report may invalidate this testing. The shipper is required to insure this packaging design is used in accordance with all requirements of the national & international regulations applicable to the intended commodity and intended mode(s) of transport (49CFR, ICAO/IATA, IMO/IMDG, et. al.).*

*<sup>(1)</sup>49CFR (§172.101, §173.24(i) & §173.27(f)) & ICAO/IATA may limit the quantities allowed in inner/outer packagings and/or prohibit shipments of specific commodities via aircraft.*

**Mr. Michael Greer** (*Dir. Testing Services*)  
gh Package & Product Testing and Consulting of Arizona, Inc.



**INSTITUT NATIONAL DE L'ENVIRONNEMENT INDUSTRIEL ET DES RISQUES**

*NATIONAL INSTITUTE FOR INDUSTRIAL ENVIRONMENT AND RISK*

- arrêté du Ministère de l'écologie, du développement durable et de l'énergie du 13 juillet 2015, paru au JORF du 25 juillet 2015 -

**ATTESTATION D'EXAMEN UE DE TYPE - MODULE B**

*EU-TYPE EXAMINATION CERTIFICATE - MODULE B*

NUMERO D'ENREGISTREMENT :  
*REGISTRATION NUMBER:*

**0080.EXP.16.0009**

INDICE : **0**  
*ISSUE:*

NOM DU (DES) PRODUIT(S) :  
*NAME OF THE PRODUCT(S)*

**Casing cutters, CE type 1304 (2 items in the table)**

TYPE GÉNÉRIQUE (ET CATÉGORIE) :  
*GENERIC TYPE (AND CATEGORY):*

**Système de découpe pyrotechnique**  
*Cutting pyrotechnical system*

SOUS-TYPE :  
*SUB-TYPE:*

**Charge creuse coupe-tube**  
*Casing cutter shaped charge*

TITULAIRE DE L'ATTESTATION :  
*HOLDER OF THE CERTIFICATE*

**HUNTING TITAN, Inc.**  
143 HCR 4361  
Milford, Texas 76670, USA

L'Institut National de l'Environnement Industriel et des Risques (INERIS), notifié sous le numéro d'identification 0080 conformément à l'article 24 de la directive 2014/28/UE du Parlement Européen et du Conseil du 26 février 2014, et accrédité par le COFRAC sous le numéro 5-0045 dans le cadre de l'activité de certification de produits et services (portée disponible sur [www.cofrac.fr](http://www.cofrac.fr)), atteste que le produit désigné ci-avant est reconnu conforme aux exigences essentielles de sécurité telles que définies en annexe II de la directive 2014/28/UE. Les procédures de certification sont disponibles sur [www.ineris.fr](http://www.ineris.fr).

*The National Institute for Industrial Environment and Risk (INERIS), notified with the identification number 0080 in accordance with the article 24 of the directive 2014/28/EU of the European Parliament and of the Council of 26 February 2014, and accredited by COFRAC under number 5-0045 for certification of products and services (scope available on [www.cofrac.fr](http://www.cofrac.fr)), testifies that the above named product is recognized to conform to the essential safety requirements as defined in annex II of the directive 2014/28/EU. The certification procedures are available on [www.ineris.fr](http://www.ineris.fr).*

Toute modification de la composition et/ou de la conception du produit doit être communiquée à l'INERIS.  
*Any change of the composition and/or the design of the product have to be communicated to INERIS.*

Verneuil-en-Halatte, 6 juin 2016  
Le Directeur Général de l'INERIS  
*The Chief Executive Officer of INERIS*  
Par délégation, le Délégué Général Certification  
*By delegation, the Chief Certification Officer*



C. MICHOT



**ANNEXE A L'ATTESTATION D'EXAMEN UE DE TYPE - MODULE B**  
*APPENDIX TO THE EU-TYPE EXAMINATION CERTIFICATE - MODULE B*

NUMERO D'ENREGISTREMENT : **0080.EXP.16.0009**  
REGISTRATION NUMBER:

INDICE : **0**  
ISSUE:

A1- LIST OF VARIANTS:

Manufacturer's references	Diameter	Height	Main explosive weight	Booster explosive weight	Total weight
SCP-C3500T302	172.7 mm (6.8")	88.9 mm (3.5")	55 g	0.8 g	2234.7 g
SCP-C4250T302	167.6 mm (6.6")	107.95 mm (4.25")	90 g	0.8 g	3204.0 g

A2- DESCRIPTION OF THE PRODUCT:

General identification:

- main explosive : HMX desensitized (98 % min + graphite + binder)
- booster explosive : HMX pure (99.8 % min)
- diameter : see table above
- height : see table above
- total mass : see table above
- manufacturer's references : see table above

A3- PARTICULAR CONDITIONS FOR HANDLING, ASSEMBLING AND USE:

As specified by the manufacturer for use in oil well industry.

- shelf life : 10 years
- limit temperature for use : 204°C (400°F) for 1 hour max (HMX)
- limit temperature for storage : - 30°C to + 60°C / 90 % RH max

A4- MANUFACTURING SITE(S):

**HUNTING TITAN, Inc.**  
143 HCR 4361  
Milford, Texas 76670, USA

A5- ASSOCIATED ASSESSMENT DOCUMENT(S):

Reference	Date
<b>DSC-16-161972-05538A, PNEO-AgCE 5/115</b>	<b>2016-06-06</b>



# Safety Data Sheet

Product Name: Shaped Charges and Tubing/Casing Cutters

## \*\*\* Section 1 - Product and Company Identification \*\*\*

### Manufacturer Information

Hunting Titan  
143 HCR 4361  
Milford, TX 76670

Phone: 972-493-2580

Emergency # 800-424-9300 Chemtrec

## \*\*\* Section 2 - Hazards Identification \*\*\*

### GHS Classification:

Explosives - Division 1.4

### GHS LABEL ELEMENTS

#### Symbol(s)



#### Signal Word

Danger

#### Hazard Statements

Fire or projection hazard.

#### Precautionary Statements

##### Prevention

Do not subject to grinding/shock/impact/flame/heat/electrostatic energy/friction.

No smoking.

Do not attempt to disassemble.

Do not consume food, drink or tobacco in area where they may become contaminated with these materials.

After handling or other exposure, immediately wash thoroughly with soap and water.

##### Response

Explosion risk in case of fire. Do NOT fight fire when fire reaches explosives; evacuate area for at least 1500 ft. (460 meters).

Detonation produces hazardous fragments.

Gases produced may contain carbon monoxide and nitrogen oxide.

Clean up should be done only by personnel experienced in handling explosives. Isolate area and remove sources of impact, friction, flame, heat, electrostatic energy, RF energy.

Wear safety glasses, gloves and dust respirator (if area is dusty).

Clean up, sweep up with non-sparking tools.

##### Storage

Store in accordance with local/regional/national/international regulations.



# Safety Data Sheet

Material Name: Shaped Charges and Tubing/Casing Cutters

## Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### \*\*\* Section 3 – Composition/Ingredient Information \*\*\*

	Shaped Charges, RDX Explosive			Shaped Charges, HMX Explosive		
	OSHA PEL	ACGIH TLV	C.A.S. No.	OSHA PEL	ACGIH TLV	C.A.S. No.
Cyclotrimethylene Trinitramine (RDX)	NE	0.5 mg/m <sup>3</sup>	121-82-4	NA	NA	NA
Cyclotetramethylene Tetranitramine (HMX)	NA	NA	2691-41-0	NE	NE	2691-41-0
Desensitizing Wax	NE	NE	NA	NE	NE	NA
Corrosion Resistant Steel	NE	NE	NE	NE	NE	NE
Graphite	15 mppcf	2 mg/m <sup>3</sup>	7782-42-5	15 mppcf	2 mg/m <sup>3</sup>	7782-42-5
Copper	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>	7440-50-8	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>	7440-50-8
Lead	0.05 mg/m <sup>3</sup>	0.05 mg/m <sup>3</sup>	7439-92-1	0.05 mg/m <sup>3</sup>	0.05 mg/m <sup>3</sup>	7439-92-1
Tungsten	NE	5 mg/m <sup>3</sup>	7440-33-7	NE	5 mg/m <sup>3</sup>	7440-33-7

	Shaped Charges, HNS Explosive			Shaped Charges, PYX Explosive		
	OSHA PEL	ACGIH TLV	C.A.S. No.	OSHA PEL	ACGIH TLV	C.A.S. No.
Hexanitrostilbene (HNS)	NE	NE	20062-22-0	NA	NA	NA
2, 6-Bis (Picrylamino)-3, 5-Dinitropyridine (PYX)	NA	NA	NA	NE	NE	38082-89-2
Desensitizing Wax	NE	NE	NA	NE	NE	NA
Corrosion Resistant Steel	NE	NE	NA	NE	NE	NA
Graphite	15 mppcf	2 mg/m <sup>3</sup>	7782-42-5	15 mppcf	2 mg/m <sup>3</sup>	7782-42-5
Copper	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>	7440-50-8	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>	7440-50-8
Lead	0.05 mg/m <sup>3</sup>	0.05 mg/m <sup>3</sup>	7439-92-1	0.05 mg/m <sup>3</sup>	0.05 mg/m <sup>3</sup>	7439-92-1
Tungsten	NE	5 mg/m <sup>3</sup>	7440-33-7	NE	5 mg/m <sup>3</sup>	7440-33-7

NE = Not Established

NA = Not Applicable

m<sup>3</sup> = Cubic Meter

mppcf = Million Particles per Cubic Foot

### \*\*\* Section 4 - First Aid Measures \*\*\*

#### First Aid: Eyes

For dust exposure: Immediately flush eyes with plenty of water for at least 15 minutes. If irritation persists get medical attention.

#### First Aid: Skin

For dust exposure: wash skin with soap and water.

#### First Aid: Ingestion

Not an expected route of entry under normal product handling conditions.

#### First Aid: Inhalation

For dust exposure: Remove victim to fresh air.

### \*\*\* Section 5 - Fire Fighting Measures \*\*\*

#### General Fire Hazards

See Section 9 for Flammability Properties.

May detonate with impact, flame or heat. Detonation causes hazardous fragments. Explosion risk in event of fire.

# Safety Data Sheet

**Material Name: Shaped Charges and Tubing/Casing Cutters**

## Hazardous Combustion Products

Hazardous gases, including nitrogen oxides, may be produced in fire.

## Extinguishing Media

None

## Unsuitable Extinguishing Media

None

## Fire Fighting Equipment/Instructions

DO NOT FIGHT FIRES! EXPLOSION MAY OCCUR! Isolate area. Evacuate area for at least 1500 ft. (460 meters). Consult U.S. D.O.T. Emergency Response Guide or local emergency response personnel for further details.

<b>*** Section 6 - Accidental Release Measures ***</b>
--

## Recovery and Neutralization

None

## Materials and Methods for Clean-Up

Clean up should be done only by personnel experienced in handling explosives. Isolate area and remove sources of impact, friction, flame, heat, electrostatic energy. Clean up; sweep up with non-sparking tools.

## Emergency Measures

Isolate area. Keep unnecessary personnel away.

## Personal Precautions and Protective Equipment

Wear safety glasses, gloves and dust respirator (if area is dusty).

## Environmental Precautions

None

## Prevention of Secondary Hazards

None

<b>*** Section 7 - Handling and Storage ***</b>
---

## Handling Procedures

Keep away from impact, friction, flame, heat, electrical, or electrostatic energy. Do not attempt to disassemble. Do not consume food, drink, or tobacco in area where they may become contaminated with these materials. After handling or other exposure, immediately wash thoroughly with soap and water.

## Storage Procedures

Store in accordance with local and safety and regulatory requirements.

## Incompatibilities

Acids and alkalis.

# Safety Data Sheet

Material Name: Shaped Charges and Tubing/Casing Cutters

## \*\*\* Section 8 - Exposure Controls / Personal Protection \*\*\*

### Component Exposure Limits

#### Cyclotrimethylene Trinitramine (RDX) (121-82-4)

ACGIH: 0.5 mg/m<sup>3</sup> TWA  
Skin - potential significant contribution to overall exposure by the cutaneous route  
OSHA: 1.5 mg/m<sup>3</sup> TWA  
Prevent or reduce skin absorption  
NIOSH: 1.5 mg/m<sup>3</sup> TWA  
3 mg/m<sup>3</sup> STEL  
Potential for dermal absorption

#### Cyclotetramethylenetetranitramine (HMX) (2691-41-0)

ACGIH: Not Established  
OSHA: Not Established  
NIOSH: Not Established

#### Hexanitrostilbene (HNS) (20062-22-0)

ACGIH: Not Established  
OSHA: Not Established  
NIOSH: Not Established

#### 2, 6-Bis (Picrylamino)-3, 5-Dinitropyridine (PYX) (38082-89-2)

ACGIH: Not Established  
OSHA: Not Established  
NIOSH: Not Established

#### Lead (7439-92-1)

ACGIH: 0.05 mg/m<sup>3</sup> TWA  
OSHA: 30 µg/m<sup>3</sup> Action Level (Poison, See 29 CFR 1910.1025); 50 µg/m<sup>3</sup> TWA  
NIOSH: 0.050 mg/m<sup>3</sup> TWA

#### Tungsten (7440-33-7)

ACGIH: 5 mg/m<sup>3</sup> TWA  
10 mg/m<sup>3</sup> STEL  
OSHA: 5 mg/m<sup>3</sup> TWA  
10 mg/m<sup>3</sup> STEL  
NIOSH: 5 mg/m<sup>3</sup> TWA  
10 mg/m<sup>3</sup> STEL

#### Copper (7440-50-8)

ACGIH: 0.2 mg/m<sup>3</sup> TWA (fume)  
OSHA: 0.1 mg/m<sup>3</sup> TWA (dust, fume, mist, as Cu)  
NIOSH: 1 mg/m<sup>3</sup> TWA (dust and mist); 0.2 mg/m<sup>3</sup> TWA (fume)

# Safety Data Sheet

**Material Name: Shaped Charges and Tubing/Casing Cutters**

## Graphite (7782-42-5)

ACGIH: 2 mg/m<sup>3</sup> TWA (all forms except graphite fibers, respirable fraction)

OSHA: 2.5 mg/m<sup>3</sup> TWA (natural, respirable dust); 10 mg/m<sup>3</sup> TWA (synthetic, total dust); 5 mg/m<sup>3</sup> TWA (synthetic, respirable fraction)

NIOSH: 2.5 mg/m<sup>3</sup> TWA (natural, respirable dust)

## Engineering Measures

Not required under normal product handling conditions.

## Personal Protective Equipment: Respiratory

Not required under normal product handling conditions.

## Personal Protective Equipment: Hands

Not required under normal product handling conditions.

## Personal Protective Equipment: Eyes

Safety glasses recommended.

## Personal Protective Equipment: Skin and Body

Not required under normal product handling conditions. Clothing should not have propensity to build up electrostatic energy.

## \* \* \* Section 9 - Physical & Chemical Properties \* \* \*

Appearance:	Explosive shaped charges	Odor:	None
Physical State:	Solid	pH:	NA
Vapor Pressure:	ND	Vapor Density:	ND
Boiling Point:	ND	Melting Point:	ND
Solubility (H <sub>2</sub> O):	ND	Specific Gravity:	ND
Evaporation Rate:	ND	VOC:	ND
Octanol/H <sub>2</sub> O Coeff.:	ND	Flash Point:	ND
Flash Point Method:	ND	Upper Flammability Limit (UFL):	ND
Lower Flammability Limit (LFL):	ND	Burning Rate:	ND
Auto Ignition:	ND		

## \* \* \* Section 10 - Chemical Stability & Reactivity Information \* \* \*

### Chemical Stability

This is a stable material under normal conditions.

### Hazardous Reaction Potential

May explode if subjected to shock, impact, friction, heat or rough handling.

### Conditions to Avoid

Detonates with impact, friction, flame, heat or electrostatic discharge.

### Incompatible Products

Acids and Alkalis.

### Hazardous Decomposition Products

Detonation produces hazardous fragments. Gases produced may contain carbon monoxide and nitrogen oxide.

# Safety Data Sheet

Material Name: Shaped Charges and Tubing/Casing Cutters

## \*\*\* Section 11 - Toxicological Information \*\*\*

### Acute Toxicity

#### A: General Product Information

Shaped charges do not present a health hazard in normal handling and use. However the product is high explosive and detonation may cause severe physical injury, including death.

#### B: Component Analysis - LD50/LC50

##### Cyclotrimethylene Trinitramine (RDX) (121-82-4)

Oral LD50 Rat 100 mg/kg

##### Cyclotetramethylenetetranitramine (HMX) (2691-41-0)

Oral LD50 Rat 6490 mg/kg; Dermal LD50 Rat >5 g/kg; Dermal LD50 Rabbit 630 mg/kg

##### Hexanitrostilbene (HNS) (20062-22-0)

Not Established

##### 2, 6-Bis (Picrylamino)-3, 5-Dinitropyridine (PYX) (38082-89-2)

Oral LD50 Rat >5 g/kg

### Potential Health Effects: Skin Corrosion Property/Stimulativeness

Dust contact with skin may cause minor skin irritation.

### Potential Health Effects: Eye Critical Damage/ Stimulativeness

Dust contact with may cause eye irritation.

### Potential Health Effects: Ingestion

Not an expected route of entry under normal product use conditions.

### Potential Health Effects: Inhalation

Inhalation of powders may cause nervous system irregularities including headaches and dizziness.

### Respiratory Organs Sensitization/Skin Sensitization

This product is not reported to have any sensitization effects.

### Generative Cell Mutagenicity

This product is not reported to have any mutagenic effects.

### Carcinogenicity

#### A: General Product Information

This product is not reported to have any carcinogenic effects.

#### B: Component Carcinogenicity

##### Cyclotrimethylene Trinitramine (RDX) (121-82-4)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

##### Lead (7439-92-1)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

OSHA: 30 µg/m<sup>3</sup> Action Level (Poison, See 29 CFR 1910.1025); 50 µg/m<sup>3</sup> TWA

NTP: Reasonably Anticipated To Be A Human Carcinogen (Possible Select Carcinogen)

IARC: Monograph 87 [2006] (evaluates inorganic lead compounds as Group 2A and organic lead compounds as Group 3) (Group 2A (probably carcinogenic to humans))

# Safety Data Sheet

**Material Name: Shaped Charges and Tubing/Casing Cutters**

## Reproductive Toxicity

This product is not reported to have any reproductive toxicity effects.

## Specified Target Organ General Toxicity: Single Exposure

This product is not reported to have any specific target organ general toxicity single exposure effects.

## Specified Target Organ General Toxicity: Repeated Exposure

This product is not reported to have any specific target organ general toxicity repeat exposure effects.

## Aspiration Respiratory Organs Hazard

This product is not reported to have any aspiration hazards.

## Other Toxicological Information

Lead poisoning can result in damage to central and peripheral nervous systems, the blood forming organs, leading to anemia. Lead may impair the reproductive system of men and women. There is increasing evidence that lead exposure may affect blood pressure in adults.

* * * <b>Section 12 - Ecological Information</b> * * *
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## Ecotoxicity

### A: General Product Information

No information available for the product.

### B: Component Analysis - Ecotoxicity - Aquatic Toxicity

#### Cyclotrimethylene Trinitramine (RDX) (121-82-4)

##### Test & Species

		Conditions
96 Hr LC50 Lepomis macrochirus	1.9-6.6 mg/L [static]	
96 Hr LC50 Lepomis macrochirus	5.6-10 mg/L [flow-through]	
96 Hr LC50 Oncorhynchus mykiss	5.4-7.4 mg/L [static]	
96 Hr LC50 Pimephales promelas	5-8.7 mg/L [flow-through]	
96 Hr LC50 Pimephales promelas	3.0-5.0 mg/L [static]	

#### Cyclotetramethylenetetranitramine (HMX) (2691-41-0)

##### Test & Species

		Conditions
96 Hr LC50 Pimephales promelas	8.8-26 mg/L [static]	7 days old
96 Hr LC50 Lepomis macrochirus	>32 mg/L [static]	
96 Hr LC50 Oncorhynchus mykiss	>32 mg/L [static]	

#### Lead (7439-92-1)

##### Test & Species

		Conditions
96 Hr LC50 Cyprinus carpio	0.44 mg/L [semi-static]	
96 Hr LC50 Oncorhynchus mykiss	1.17 mg/L [flow-through]	
96 Hr LC50 Oncorhynchus mykiss	1.32 mg/L [static]	
48 Hr EC50 water flea	600 µg/L	

#### Copper (7440-50-8)

##### Test & Species

		Conditions
96 Hr LC50 Pimephales promelas	0.0068 - 0.0156 mg/L	
96 Hr LC50 Pimephales promelas	<0.3 mg/L [static]	
96 Hr LC50 Pimephales promelas	0.2 mg/L [flow-through]	
96 Hr LC50 Oncorhynchus mykiss	0.052 mg/L [flow-through]	

# Safety Data Sheet

## Material Name: Shaped Charges and Tubing/Casing Cutters

96 Hr LC50 Lepomis macrochirus	1.25 mg/L [static]
96 Hr LC50 Cyprinus carpio	0.3 mg/L [semi-static]
96 Hr LC50 Cyprinus carpio	0.8 mg/L [static]
96 Hr LC50 Poecilia reticulata	0.112 mg/L [flow-through]
72 Hr EC50 Pseudokirchneriella subcapitata	0.0426 - 0.0535 mg/L [static]
96 Hr EC50 Pseudokirchneriella subcapitata	0.031 - 0.054 mg/L [static]
48 Hr EC50 Daphnia magna	0.03 mg/L [Static]

### Persistence/Degradability

No information available for the product.

### Bioaccumulation

No information available for the product.

### Mobility in Soil

No information available for the product.

## \*\*\* Section 13 - Disposal Considerations \*\*\*

### Waste Disposal Instructions

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

### Disposal of Contaminated Containers or Packaging

Dispose of contents/container in accordance with local/regional/national/international regulations.

## \*\*\* Section 14 - Transportation Information \*\*\*

### US DOT Information

Shipping Name: Charges, Shaped

UN #: 0440 Hazard Class: 1.4D Packing Group: II

## \*\*\* Section 15 - Regulatory Information \*\*\*

### Regulatory Information

#### US Federal Regulations

##### A: Component Analysis

None of the components in this article contain chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

##### B: Component Marine Pollutants

None of the components in this article contain chemicals required by US DOT to be identified as marine pollutants.

#### State Regulations

# Safety Data Sheet

**Material Name: Shaped Charges and Tubing/Casing Cutters**

## Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Cyclotrimethylene Trinitramine (RDX)	121-82-4	Yes	Yes	Yes	Yes	Yes	No
Cyclotetramethylenetetranitramine (HMX)	2691-41-0	No	No	No	Yes	No	No
Lead	7439-92-1	Yes	Yes	Yes	Yes	Yes	No
Tungsten	7440-33-7	Yes	Yes	Yes	Yes	Yes	No
Copper	7440-50-8	Yes	Yes	Yes	Yes	Yes	No
Graphite	7782-42-5	Yes	Yes	Yes	Yes	Yes	No

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause cancer.

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects.

## Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Lead	7439-92-1	0.1 %
Tungsten	7440-33-7	1 %
Copper	7440-50-8	1 %

## Additional Regulatory Information

### Component Analysis - Inventory

Component	CAS #	TSCA	CAN	EEC
Cyclotrimethylene Trinitramine (RDX)	121-82-4	Yes	DSL	EINECS
Hexanitrostilbene (HNS)	20062-22-0	Yes	NDSL	EINECS
Cyclotetramethylenetetranitramine (HMX)	2691-41-0	Yes	DSL	EINECS
2, 6-Bis (Picrylamino)-3, 5-Dinitropyridine (PYX)	38082-89-2	Yes	NDSL	No
Lead	7439-92-1	Yes	DSL	EINECS
Tungsten	7440-33-7	Yes	DSL	EINECS
Copper	7440-50-8	Yes	DSL	EINECS
Graphite	7782-42-5	Yes	DSL	EINECS

## \* \* \* Section 16 - Other Information \* \* \*

### Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

### Literature References

None

End of Sheet