Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers

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CO₂ as chemical feedstock – a challenge for sustainable chemistry

15–16 March 2018, Maternushaus, Cologne (Germany)

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Conference Journal

1st Day, 15 March 2018: Political Framework & Visions

- Innovation and Strategy
- Sustainability and Policy
- CO₂ Capture and New Technologies

2nd Day, 16 March 2018: Chemicals & Energy from CO₂

• CO₂ for Chemicals and Polymers

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CO₂ for Fuels

Organiser

One of the leading events on Carbon Capture and Utilization (CCU) in the world

Big visions - and also real potential! The usage of carbon dioxide, among experts referred to as Carbon Capture & Utilization (CCU), is gaining momentum. First commercial production of CO₂-based polymers has been launched, several additional technologies have progressed so far to allow production on an industrial scale in the near future with advanced biotechnology and chemical catalysis. At the same time are renewable energy from solar, wind and hydro becoming cheaper each year and the latest plants at favourable locations are already at the same price level as fossil energy sources and even below. A perfect situation for combining cheap and abundant renewables with carbon utilization to store energy, to produce renewable fuels and chemicals. Renewable energy and CCU will reshape the energy system of the future and the chemical industry, too. Join the revolution, visit the conference, meet the leading entrepreneurs of the new industry.

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Michael Carus Managing Director

Achim Raschka Head of Technology and Markets

Dear participants,

The "Carbon, Capture and Utilisation (CCU)" sector has been caught in stormy waters. The conference in Cologne is now bringing together the leading figures of the industry to share and discuss the very latest developments. From a technological point of view, considerable advancements have been made in recent years. Thanks to a number of research projects, it is becoming more apparent which mature technologies can be successful and what the economic situation looks like. From an ecological point of view, there is still considerable need for discussion as to how CCU processes can be assessed. The framework conditions and the specific applications have a significant influence on the ecological assessment of a technology. Accordingly, it remains difficult for politicians to determine which CCU technologies should be promoted and what kind of funding they ought to receive. Nevertheless, scientists and companies are pushing ahead with implementing and improving CO₂ utilisation. Exciting times – and the conference will bring you up to date.

Look forward to new information, inspirations and exciting discussions during conference sessions and in one-to-one matchmaking meetings.

The nova team wishes you a successful and pleasant conference visit! Kind regards,

> Michael Carus Managing Director

Achim Raschka Head of Technology and Markets



Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers

WWW.CO2-chemistry.eu

6th Conference on Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers

North Rhine-Westphalia's chemical sector stands for cutting edge, high tech and innovation. It is a key enabling industry for all other sectors and one of the mainstays of our economic success. No other region in Germany is home to a larger concentration of chemical companies, with so many employees and such a wide range of products. Summing up, the chemical sector is generating our state's future.

At the same time, the industry is facing new tasks and some drastically changing framework conditions. Energy transition, transport issues, resource efficiency, those are major challenges our societies are confronted with in this day and age. It is not enough to simply face up to these challenges; we need to embrace and exploit them for the opportunities they provide.

In times of global warming and the Paris Agreement, it is especially the energy-intensive chemical sector which has to deal with enormous structural changes. The main challenge will be to pave the way for prudent and responsible use of resources, with the ultimate objective of a low-emission – or even zero-emission – industry.

It is increasingly important not only to reduce carbon dioxide but to recycle it as well. Transforming and widening the raw materials base will help steer us towards a sustainable future, with greater competitiveness, innovation prowess and sustainability for the chemical industry.

Carbon dioxide can be profitably used as a raw material for the production of chemicals and polymers. A number of research institutes and businesses in North Rhine-Westphalia have been working on this for quite a while. Here, too, the concentration and the know-how of players from many different areas and disciplines are unique in Germany.

That is why the chemical sector as a key enabling industry is so important for our whole economy and the effort to utilise carbon dioxide as a raw material, with a view to lessening the carbon footprint along the value chain.

Patronage

Ministry of Economic Affairs, Innovation, Digitalization and Energy of the State of North Rhine-Westphalia

Ministry of Economic Affairs, Innovation, Digitalization and Energy of the State of North Rhine-Westphalia





The conference is under the patronage of

Prof. Dr. Andreas Pinkwart Minister for Economic Affairs, Innovation, Digitalization and Energy of the State of North Rhine-Westphalia

Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers

PROGRAMME OF THE 1st DAY, 15 MARCH 2018



10:00 Conference Opening nova-Institut GmbH Michael Carus



10:10 Opening Words: Ministry of Economic Affairs, Innovation, Digitalization and Energy of the State of North Rhine-Westphalia Minister Prof. Dr. Andreas Pinkwart Carbon Dioxide as a Raw Material of the Future -

10:30 European Commission Jürgen Tiedje

CCU in the EU Policy Framework of the Decarbonisation of Industry



10:50 Federal Ministry of Education and Research Dr. rer. nat. Helmut Löwe CO₂ Valorisation – new Developments in Germany and Europe



INNOVATION AND STRATEGY I Chairman: Bruce Dannenberg, Phytonix Inc. 11:10 VITO

Perspectives for the North Rhine-Westphalian Industry

Linsey Garcia-Gonzalez Heleen de Wever Carbon Capture and Utilization (CCU): Current Status, Challenges and Way Forward

11:30 CO₂ Value Europe Dupper SE **Dr. Stefanie Kesting**

14:20 sunfire GmbH 💻

Nils Aldag

15:50 VTT 🖶

CO₂ Value Europe, the New Industry Association Dedicated to CCU

12:15 Lunch Break

SUSTAINABILITY AND POLICY

Chairpersons: Aleksandar Lozanovski, University of Stuttgart 💳 | Michael Carus, nova-Institut GmbH 💻



13:30 Lappeenranta University of Technology 田 **Prof. Christian Breyer** The Potential for a Global Renewable Energy System and the Implications for Synthetic Fuels and Chemicals



e-Fuels in the EU Regulatory Famework and Sustainability Issues



14:00 nova-Institut GmbH 💻 Michael Carus Sustainability of Carbon Capture and Utilization



15:10 German Environment Agency (UBA) 💻 Lisa Buchner CCU in the Framework of the EU Emissions Trading System (EU ETS) Today and Tomorrow



15:30 Energy Research Centre of the Netherlands (ECN) Dr. Remko J. Detz The Future of Solar Fuels: When Could They Become Competitive?

14:40 Coffee Break



Dr. Sc. Juha-Pekka Pitkänen Production of Single-cell Protein from CO₂ and Electricity

16:10 Panel Discussion: CCU and Sustainability

16:40 Coffee Break

CO2 CAPTURE AND NEW TECHNOLOGIES | Chairman: Jaap Vente, ECN



17:10 Climeworks AG 🕂 **Daniel Egger** Direct Air Capture for Sustainable Carbon Capture and Utilisation Processes



17:50 Unversity of Antwerp Marleen Ramakers Carbon Dioxide as Feedstock for Value-Added Chemicals and Fuels in a Gliding Arc Plasmatron



17:30 University of York Prof. Dr. Michael North CO₂ Capture and Electrochemical Mineralisation

18:10 Cold Beer on Tap in the Exhibition Space

20:00 Champagne Reception and Dinner Buffet by COVESTRO

22:00 Live Musik

23:00 German Bowling & Bar

2 Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers





14:30 Phytonix Inc. 💻 Bruce Dannenberg Phytonix Latest Developments and the Challenging Process of Moving Towards Pilot and Commercial Scale-up



15:00 Thyssenkrupp AG 💻 Dr. Markus Oles Fraunhofer UMSICHT 💻 Prof. Dr.-Ing. Görge Deerberg Carbon2Chem – Valorising Emissions from the Steel Industry



15:30 VTT 🛨 **Dr. Pekka Simell** SOLETAIR – Fuels and Chemicals from the Sun and Air: Experiences from the Integration and Test Campaigns

15:50 Fraunhofer-Institut für Solare Energiesysteme 💻 Dr.-Ing. Achim Schaadt A Hybridised Approach to Oxymethylene Ethers (OME) Synthesis -



Designer Oxygenated Fuels and Solvents



16:40 SkyNRG 🚍 Misha Valk Sustainable Aviation Fuels, the Challenges and Opportunities for CO₂ Based Technologies

NEV

16:10 Coffee Break

17:20 Networking Reception



Christian Schweitzer System Relevant Energy Consumption for CO₂ Processing Fuels

17:00 bse Engineering Leipzig GmbH 💻

Newsticker on Carbon Capture and Utilization! Free Access: http://news.bio-based.eu/ccu





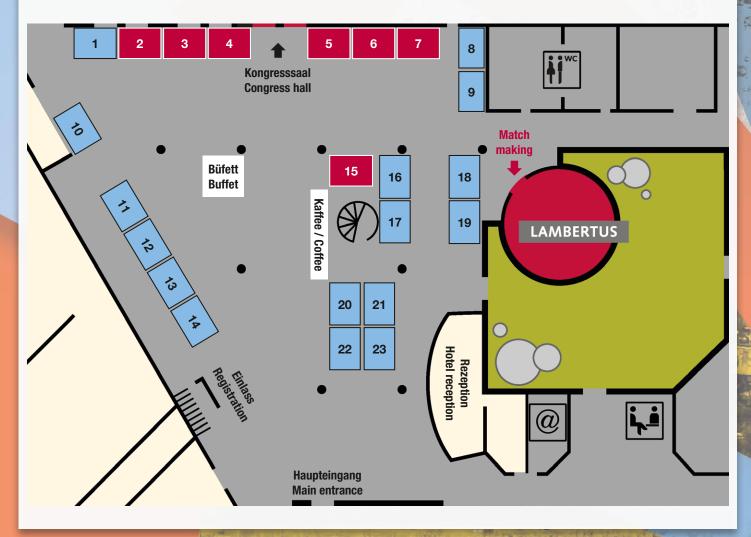
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Exhibitors

- Booth No. 2: Zeton BV
- Booth No. 3: VTT Technical Research Centre of Finland Ltd. モ
- Booth No. 4: Covestro Deutschland AG
- Booth No. 5: EnergyAgency.NRW
- Booth No. 6: Media Table
- Booth No. 7: nova-Institut GmbH =
- Booth No. 15: Phytonix Corporation



Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers

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Nine valuable comments on Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers:

Klaas Jan Schouten, Avantium N.V. 💳

"Avantium is developing a powerful electrocatalytic technology platform to convert carbon dioxide to chemical building blocks."

Dr. Stefanie Kesting, CO₂ Value Europe 2 / Uniper SE

" CO_2 Value Europe was created end of 2017 to connect all stakeholders along the CO_2 value chains and across sectors, and to support the development of CO_2 transformation technologies into viable and scalable business models. The Association aims to change the perception of CO_2 to a valuable feedstock."

Dr. R. J. Detz,

Energy Research Centre of the Netherlands (ECN)

"In this study we have calculated the current and future production costs of seven selected "solar fuel" manufacturing routes. Our techno-economic analysis gives insight in whether, how, and when these renewable fuels might become competitive alternatives for fossil fuels."

Christian Breyer, Ph.D, Lappeenranta University of Technology ==

"The electricity system can be run on a 100% renewable energy basis. Due to the very low cost of solar and wind energy in places of excellent resources it will be also possible to convert electricity, water and air to synthetic fuels and all major feedstock chemicals, sooner than many expect."

Dr.-Ing. Muhammad Majid, Mitsubishi Hitachi Power Systems Europe GmbH

"We are on the way to optimise the route of Methanol production based on renewable energies. Furthermore, connecting different sectors in this field will be presented."

Michael Carus, nova-Institut GmbH 💳

"From an ecological point of view, there is still considerable need for discussion as to how CCU processes can be assessed. The framework conditions and the specific applications have a significant influence on the ecological assessment of the CCU technology."

Bruce Dannenberg, Phytonix Inc. 📰

"Phytonix's Technology leverages the ancient and highly evolved process of natural photosynthesis with the cutting edge 21st century science of synthetic biology. With this approach we have created a commercial process, powered by the sun, that utilizes industrial carbon dioxide emissions as the sole feedstock for the production of dramatically carbon-negative, cost leadership industrial chemicals such as Butanol and Octanol."

Michael North, University of York

"The separation of CO_2 from other gases can be realised by using biomass derived carbonaceous materials. The electrochemical mineralisation of CO_2 is already attracting substantial interest from both the scientific press and global news agencies due to its ability to convert CO_2 into an inert solid using just scrap metal, sea water and renewable energy."

Pekka Simell, VTT 🛨

"Latest findings on the pilot scale process to make liquid fuels by FT-synthesis from renewable hydrogen, based on FT-synthesis by a novel microstructured heat exchanger reactor, direct air capture unit used for CO_2 and PEM electrolyzer for H_2 ."

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Phytonix Solar ChemicalsTM

Phytonix Corporation

P.O. Box 565 Black Mountain, North Carolina, 28711 USA

http://phytonix.com

Bruce Dannenberg Founder & CEO Phone: +1 (828) 230-5892 bruce@phytonix.com

Gold Sponsor Phytonix Corporation

Phytonix Corporation is a renewable-chemical company headquartered in North Carolina, USA. With an additional business office in Vancouver, Canada and development laboratories and partners in Sweden, Belgium, The Netherlands, Virginia and Nova Scotia, Canada, we are branching out globally. Phytonix is commercializing a patented process using cyanobacteria and photosynthesis to produce butanol, an industrial chemical with a \$10B/year market, from industrial CO₂ emissions at < $\frac{1}{2}$ the current cost of using propylene, a petroleum derivative. Current methods of producing butanol from propylene or fermentation are expensive (=\$4.75/gallon) and carry an extremely large carbon footprint. The Phytonix technology platform will enable low-cost production of other industrial chemicals from CO₂ with a process that will aid in the elimination of greenhouse gas emissions from industrial manufacturing facilities. The butanol that is produced by Phytonix and secreted from its engineered cyanobacteria microbes is the same chemical as the industrial grade (99% pure) butanol produced by incumbent producers from propylene. The difference is our butanol has a carbon negative footprint.

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Our cyanobacteria use a modified form of photosynthesis to directly produce pure butanol from CO₂. In order to produce 1 gallon of butanol we feed our cyanobacteria about 18 pounds of CO₂ and use 40 gallons of water, of which roughly 95% is recycled and reused. This process generates a small amount of CO₂ which means that we consume, on a net basis, 16.3 pounds of CO₂ for every gallon of butanol produced. This is the same as consuming 1 ton of CO₂ for every 125 gallons of butanol that we make. Furthermore, in making 1 gallon of butanol, we create $17\frac{1}{2}$ pounds of oxygen as a by-product.

Competition

Chemical companies such as BASF, DOW/DuPont, OXEA and Eastman use propylene feedstock to produce butanol at a cost of approximately \$4.75/gallon (at the current price of crude oil of \approx \$62/barrel). The cost of propylene feedstock in January 2018 equates to about \$2.75/gallon of butanol produced. These processes are extremely carbon and energy intensive.

In comparison, the feedstock for the Phytonix process, carbon dioxide, equates to about \$0.35/gallon of butanol produced assuming that Phytonix has to purchase CO_2 at \$40/ton. This gives Phytonix a huge cost advantage. In most cases the cost of CO_2 will be much less than \$40/ton, and in areas where GHG reductions can be monetized, the cost of CO_2 may be negative. Most of the energy to drive the Phytonix process is from the sun, which gives Phytonix an additional cost advantage in comparison to incumbent producers that use an energy-intensive process.

Issued Patents

Patents for the Phytonix process are issued in the USA, the EU, Eurasia, South Africa, Hong Kong and Australia with others pending in major world markets including China and India. New patents have recently been allowed in Canada. The technology has been proven at bench scale and work has been initiated with two industrial partners to host and fund pilot plants to scale up the process. Phytonix is the global leader in solar chemicals development and commercialization.

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Premium Partner EnergieAgentur.NRW

The EnergyAgency.NRW works on behalf of the state government of North Rhine-Westphalia as an operative platform with broad expertise in the field of energy: from energy research, technical development, demonstration, market launch and energy consultancy to continuous vocational training. Many of its activities focus on energy efficiency and climate protection. In times of high energy prices it is more important than ever to forge ahead with the development of innovative energy technologies in NRW and to highlight from an impartial point of view how companies, local authorities and private individuals can handle energy more economically or make appropriate use of renewables.

The EnergyAgency.NRW operates with around 140 employees mainly from its locations in Düsseldorf, Gelsenkirchen and Wuppertal. It receives funding from, among others, the European Union's ERDF (European Regional Development Fund).

Cluster and Network Management

Acting on behalf of the Ministry of Economic Affairs, Innovation, Digitalization and Energy of the State of North Rhine-Westphalia, the EnergyAgency.NRW manages the Clusters "EnergyRegion.NRW" and "CEF.NRW" and is responsible for highpowered networks for climate protection in a total of 27 individual assignments. These encompass, for example, the subjects of system transformation, energy infrastructure, energy market design, business and financing models, knowledge management, as well as the networks Foreign Trade, Biomass, Fuel Cells, Hydrogen and Electromobility, Energy Efficiency in Municipalities, Energy Efficiency in Companies, Geothermal Energy, CHP/Local and District Heating, Future Fuels and Drives, Photovoltaics, Heat/Buildings, Hydropower and Wind Energy. The EnergyAgency. NRW also organises the networks "Energy Economy" and "Mining Economy". The network operations focus on highly competitive co-operative ventures to initiate innovative projects and products, to speed up their market readiness and to exhaust all economic potentials.

Fuels and Drives of the Future Network

The EnergyAgency.NRW launched its Fuels and Drives of the Future Network in 2005. The aim is to muster all the forces along the respective value chains in order to develop joint solutions for future forms of climate-friendly mobility and liquid or gaseous transport fuels (e.g. synthetic fuels, biofuels). This also encompasses the development of new technologies and the testing of new business models.

EnergieAgentur.NRW

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Fuels and Drives of the Future Network

Dr. Frank Köster

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Phone: +49 209 167-2811 koester@energieagentur.nrw

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Save the Date: nova-Institute Events in 2018









15-16 May 2018 Maternushaus, Cologne, Germany www.bio-based-conference.com





12–13 June 2018 Maternushaus, Cologne, Germany www.eiha-conference.org



Revolution in **Food and Biomass** Production (REFAB)

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1-2 October 2018 Maritim Hotel, Cologne, Germany www.REFAB.info



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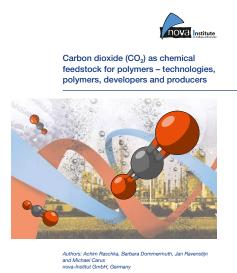
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Carbon Dioxide as Feedstock for Fuels, Chemistry and Polymers



March 2018 This and other reports on the bio-based economy are available at www.bio-based.eu/reports



"Carbon dioxide (CO₂) as a chemical feedstock for polymers – technologies, polymers, developers and producers"

More information at www.bio-based.eu/reports

A worldwide first

Unique trend report on carbon dioxide (CO₂) as a chemical feedstock for a wide range of polymers. nova-Institute presents technologies, polymers, developers and producers in this growing sector with high economic and sustainability potential

As a worldwide first, the nova-Institute published a study on this topic: "Carbon dioxide (CO₂) as a chemical feedstock for polymers – technologies, polymers, developers and producers".

The study investigates which polymers can be produced from CO_2 from a technical point of view and which polymers are already being developed, produced and marketed by which company. A status report on a completely new and growing sector with high economic and sustainability potential.

Chemical catalytic processes are used to produce chemicals such as aliphatic polycarbonates (APC), polypropylene carbonate (PPC), polyethylene carbonate (PEC), polylimonene carbonate (PLimC) and polyurethanes (PUR).

Biotechnological approaches – fermentation of CO_2 or CO_2 -rich syngases via microorganisms – lead to building blocks such as lactic acid and succinic acid, from which polymers such as polylactic acid (PLA) or polybutylene succinate (PBS) can be made. Polyhydroxy alkanoates (PHAs) are polymers which can be directly derived by fermentation of CO_2 without any intermediate building blocks.

Electrochemical pathways, for example to monoethylene glycol (MEG) which is used for the production polyethylene terephthalate (PET), are also described in the report.

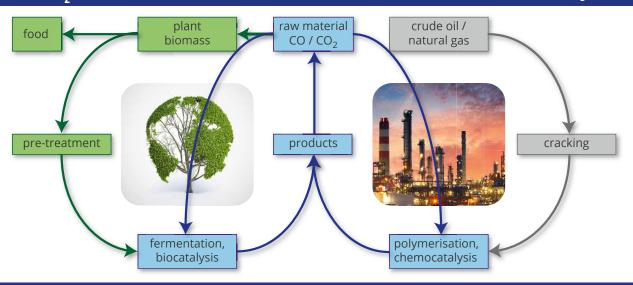
Also using CO_2 -based methanol can be a route to produce olefins via an already established process, the "Methanol to Olefin (MTO)" process.

YOU CAN'T TURN CO2 INTO A MATTRESS. WHY NOT?

#CO2Dreams #PushingBoundaries

At Covestro, we succeeded in transforming carbon dioxide from a problem into a value – by developing a technology for foam production that replaces part of crude oil with CO_2 . Find out more about high-tech polymers by Covestro that push sustainability to make the world a brighter place. **covestro.com**

In cooperation with the recognised publisher Springer, CLIB prepares the comprehensive textbook "CO, and CO – sustainable carbon sources for the circular economy"



- Featuring a comprehensive overview on the material utilisation of carbon-containing emissions
- The book will give a comparative overview on suitable sources and processes as well as on the resulting options for emitting industries.
- Besides technical aspects, focus lies on economic, ecological as well as social impacts.



For more detailed information, contact Cornelia Bähr: baehr@clib2021.de



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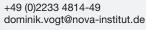
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Call for posters

You are welcome to present your scientific poster to inform the participants about your projects and results. If you would like to present your work in the field of carbon dioxide as a feedstock for chemistry and polymers please send an abstract to Mr. Achim Raschka.

Leading event on Carbon Capture & Utilization (CCU)

More than 150 leading international experts in CO₂ utilization are expected to attend the conference and share

their recent success stories, as well as new ideas and products in realization.



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Venue & Accommodation

Maternushaus

Kardinal-Frings-Straße 1 50668 Cologne +49 (0)221 163 10

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The venue is located within twelve minutes walking distance from Cologne central station.

Entrance Fee

1 st Day of Conference 15 March 2018	2 nd Day of Conference 16 March 2018		
545 €	495 €		
845 €			
(Conference incl. Catering, 19% VAT exclusive) 2018-03			

(Conference incl. Catering, 19% VAT exclusive)