# ANDRIZ



# The ANDRITZ GROUP

Company presentation May 2017

## **Table of contents**

1. The ANDRITZ GROUP

1.1. ANDRITZ GROUP overview1.2. The main products of ANDRITZ Pulp and Paper division1.3. Some showcases

2. Our sub-contractor net on Baltic Area and the demands of ANDRITZ to the sub-suppliers

2.1. Our sub-contractor net on Baltic Area
2.2. How You can find ANDRITZ or other Finnish "partner"
2.3. From 1<sup>st</sup> contact to strategic partner
2.4. General demands to the supplier
2.5. Subcontracting on LCC and BCC areas
2.6. FULL-SCOPE-concept
2.7. Training of suppliers
2.8. What we do not want to see



# 1.1. ANDRITZ GROUP overview Company profile

Worldwide leading position in four business areas







Product offerings: electromechanical equipment for hydropower plants (turbines, generators); pumps; turbo generators Order intake 1,500.3 Employees 7,260





Product offerings: equipment for production of all types of pulp, paper, tissue, and board; energy boilers Order intake **1,919.5** Employees 7,522





Product offerings: presses for metal forming (Schuler); systems for production of stainless steel, carbon steel, and nonferrous metal strip; industrial furnace plants Order intake 1,551.5 Employees 7,608





Product offerings: equipment for solid/liquid separation for municipalities and various industries; equipment for production of animal feed and biomass pellets Order intake 597.5 Employees 2,772



#### Employes are abt. 25390

# 1.1. ANDRITZ GROUP overview Strengthening of market position

# Growth through organic expansion and acquisitions

HYDRO         2012         AES           2006         VA TECH HYDRO         2013         MeWa           2007         Tigép         2013         MeWa           2008         GEH (JV)         2016         SHW Casting Technologies           2010         Precision Machine         1997         Sundwig           2011         Hammertest Strøm (59%)         1997         Sundwig           2011         Hemicycle Controls         1998         Fhermatic           2010         Precision Machine         2005         Lynson           2011         Hemicycle Controls         1998         Stroman           2010         Precision Machine         2005         Lynson           2011         Hemicycle Controls         2005         Lynson           2012         Britimont         2012         Soutec           2013         Schuler (> 95%)         2016         WEBA           2004         Akisro         2013         Schuler (> 95%)           2003         Joint Andriz Tissue LLC (JV)         2016         WEBA           2003         Joint Andriz Tissue LLC (JV)         2016         WEBA           2004         Erick Machine         2004         Kir Machine	Acquisitions by business area	since 1990	Compound Annual Growth Rate (CAGR) of Group sales 2006-2016:
	HYDRO         2012           2006         VA TECH HYDRO         2013           2007         Tigép         2015           2008         GE Hydro business         2016           2008         GEHI (JV)         2010           2010         Precision Machine         METAI           2010         Ritz         1998           2011         Hemicycle Controls         2000           PULP & PAPER         2004           1990         Sprout-Bauer         2005           1992         Durametal         2008           1994         Kone Wood         2012           1998         Kvaerner Hymac         2013           2000         Ahlstrom Machinery         2013           2000         Lamb Baling Line         2014           2000         Lamb Baling Line         2014           2000         Voith Andritz Tissue LLC (JV)         2016           2003         Fiedler         1992           2004         EMS (JV)         1995           2005         Cybermetrics         1996           2005         Universal Dynamics Group         2000           2006         Küsters         2002           200	AES MeWa Euroslot SHW Casting Technologies LS Sundwig Thermtec Kohler SELAS SAS Furnace Div. Kaiser Lynson Maerz Bricmont Soutec Schuler (> 95%) FBB Engineering Herr-Voss Stamco Yadon (51%) AWEBA RATION TCW Engineering Jesma-Matador Guinard UMT 3SYS Bird Machine NETZSCH Filtration Fluid Bed Systems Lenser Filtration CONTEC Decanter Delkor Capital Equipment Frautech KMPT Gouda Shende Machinery	5,711 5,859 5,177 4,596 2,710 2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016



# **1.1. ANDRITZ GROUP overview** ANDRITZ share







# **1.2. The main products of Andritz Pulp and Paper division**

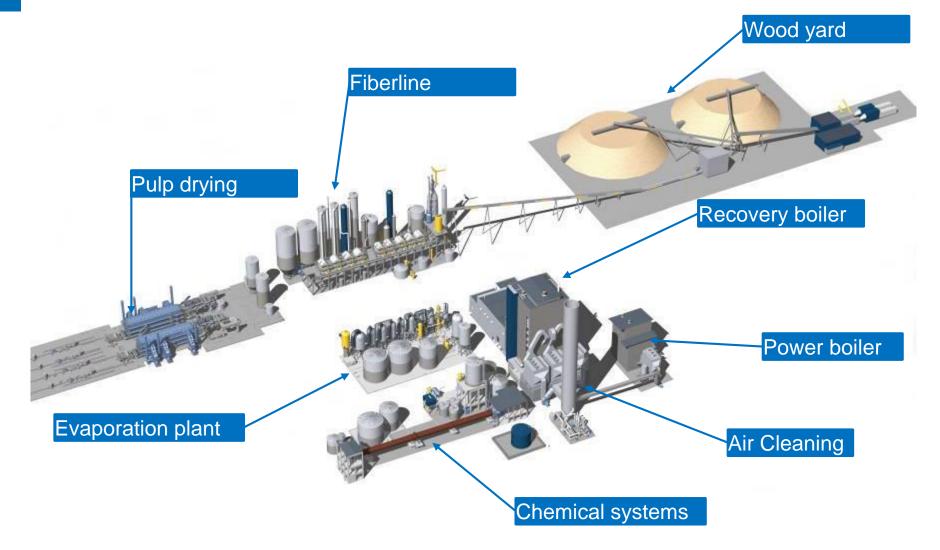
## Complete "green field" Pulp Mills





# **1.2. The main products of Andritz Pulp and Paper division**

Pulp mill in nutshell – Andritz scope of supply





# Greenfield pulp mill

#### Metsä Fibre Äänekoski, Finland

#### Highlight

New 1,300,000 t/a bioproduct pulp mill – 800,000 tons of SW and 500,000 tons of HW. In take of round wood 6,500 000 m3 **The bioproduct concept:** mill utilizes 100 % of all side streams.

Start-up took place 15th of August 2017

#### Scope of supply

- A complete wood processing plant. Three debarking lines have the biggest capacity in the world (470 m<sup>3</sup> sob/h)
- A softwood and hardwood fiberline. The softwood capacity of this line will be the highest in the world (3,900 tons per day).
- The world's most energy-efficient black liquor evaporation plant with the highest capacity in Europe (1,650 tons/hour).
- The largest recausticizing plant in Europe (white liquor production of 16,000 m<sup>3</sup>/day).







# Metsä Fibre Äänekoski, Finland

#### ÄÄNEKOSKI **BIOPRODUCT MILL**

The bioproduct mill's fibre line will process wood chips into pulp in around 24 hours. Production side streams will be used to produce other bioproducts and bioenergy. In terms of efficiency, the bioproduct mill will be in a class of its own.

#### MORE THAN A PULP MILL

The bioproduct mill will use 6.5 million cubic metres of pulpwood per year to produce 1.3 million tonnes of softwood and birch pulp. Making full use of wood and production side streams was the starting point in designing the mill. Bioproducts will make up 20 per cent of the mill's net sales, even in the first phase.

THE MOST EFFICIENT **RECOVERY BOILER IN THE WORLD** 

A significant share of all renewable energy produced in Finland is generated when black liquor, consisting of wood and cooking chemicals, is combusted in a recovery boiler in pulp production. This process converts the cooking chemicals into a reusable form. The bioproduct mill will be the most energy-efficient pulp mill in the world, as its equipment solutions are based on highly advanced energy technology. The mill will produce 2.4 times as much electricity as it Istat.

#### FIBRE LINE

#### Production of pulp fibre

- I. Debarking plant
- 2. Chip piles
- 3. Digester
- 4. Washing
- 5. Bleaching
- 6. Drying
- 7. Pulo storage

- **RECOVERY LINE** Energy production and recycling of chemicals
- 8. Evaporation plant 9. Recovery boiler and turbine 10. Causticising 11. Lime kiln 12. Gasification of bark
- 13. Mill office

#### FOSSIL-FREE PRODUCTION PLANT

The bioproduct mill will not use any tossil fuels, as it will generate all of the bioenergy that it needs from wood. The fossil fuel for the lime kiln will be replaced with producer gas from gasified bark.



Pulp mill modernization

SCA Östrand, Timrå, Sweden

#### Highlight

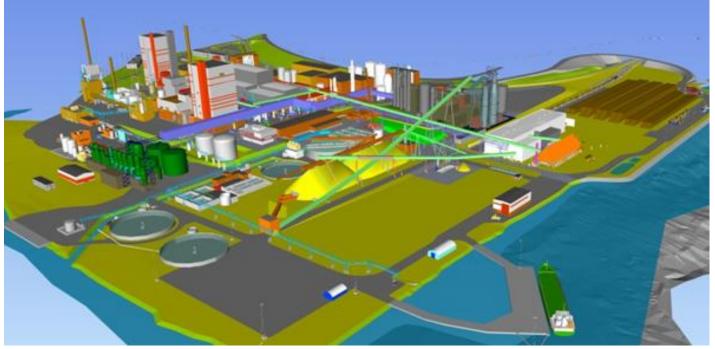
One of the largest industrial investments in Sweden double the pulp production from 430,000 to 900,000 t/a



# SCA Östrand, Timrå, Sweden

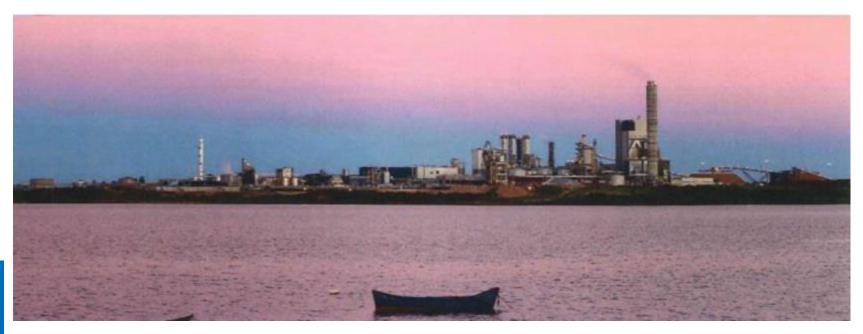
Scope of supply

- Woodyard equipment designed for cold climates, with debarking drums and HHQ-Chippers
- A pulp dryer, including a boiler exhaust energy recovery system, fine screening, a twin wire dewatering system, sheet dryer, cutter, and two baling lines
- Recovery boiler rebuild to 50% increased capacity
- A major upgrade of the white liquor plant with new recausticizing machinery, including new white and green liquor filters
- Capacity increase of the existing bio-gas fuelled lime kiln with LimeFlash technology





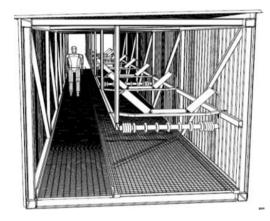




2. Our sub-contractor net on Baltic Area and the demands of ANDRITZ to the sub-suppliers

# 2.1. Sub-contrator net of ANDRITZ on Baltic area

- Andritz Oy sarted build up sub-contrracting net in Estonia abt. 25 years ago when Estonia got back independency.
- So far we have visitted more than 100 companies in Estonia and abt 200 in Baltic Area
- Today, We have about 35 to 40 active sub-suppliers in Baltics, in Estonia abt. 20
- Our puchacing volume in Estonia was last year over 30 million €
- Why we are interested in of Estonian companies:
  - Easy to communicate, language is easy to us
  - Easy to travel, small country, short distances
  - Estonia is very close of us, only Tallinn is only 80 km from Helsinki
  - Estonian price level is less than the one in Finland
  - Quality is reassonable even good
  - We like Estonian people, with them is easy to co-opereate





# 2.2. How You can find ANDRITZ or other Finnish partner

# Take care of following "hints"

- Make proper and honest WEB-pages of your company, languages EN / FIN:
  - Products what you really can manufacture
  - Machinery you have available
  - Valid sertificates
- Make proper presentation of your company in English
- Participate the fairs:
  - Tallinn Instrutech, Estonia
  - Alihankinta, Tampere, Finland
- Create your own network: engineering, manufacturing, component supply, logistics, assembly & installation
- Contact us directly:
  - Juha Leinonen, ANDRITZ Oy, Askonkatu 9G, 15100 Lahti, Finland
- Make your registration to our SRM system:
  - This is the best way
  - https://www.andritz.com/group-en/suppliers/portal





# 2.3. From 1st contact to strategic supplier

# Actions to make

- Send company presentation to us.
- Invite us to come and meet you on your own workshop
- Take care that you have suitable equipment to manufacture those products what you keep as priority product
- You must have good surface tereatment facilities: surface cleaning and wet painting
- Greate working network around you
- Make SRM registration into system of Andritz
- 1st visit audit
- Test inquiry => price level
- Test order
- Basic audit
- Frame contarct





# 1st visit audit process

In our 1st visit audit process the following things are studied

#### Sufficient Workshop

- Workshop distance to harbor (km)
- Covered area (m2)
- Cranes lifting capacity (tns)
- Hook height (m)
- Door sizes (m)
- Production and stock areas (m2)
- Employees (number)
- Adequate Surface treatment facility
  - Blasting and wet painting
- Quality (NDT Testing methods)
  - VT, PT, MT, RT, UT
- Professional and good quality Supplier
- network and Subcontracting partners

	Feature	Evaluation	
1.	Workshop informatio		
2.	Quality	7	
3.	Suppliers' network	8	
4.	Main products & Mar		
5.	Main machinery	7	
6.	Certification of the c		
7.	Engineering	7	
8.	Assembly / Installatio		
9.	Health and Safety	6	
10.	Full-Scope-Delivery	7	
9.	1. 2. 4. 5.		—— Serie
	6.		

# 1st visit audit process

- Suitable products and manufacturing methods for Andritz requirements
- Sufficient machinery for manufacturing the main products.
- Adequete Certification
  - ISO 9001
  - EN 1090-2
  - EN 3834-2
  - ISO 14001
  - ISO 45001 (OHSAS18001)
- Own Engineering department and software that is compatible with Andritz engineering. Andritz is mainly using AutoCAD, Tekla and Inventor programs. Solid Works is also in use.
- Erection and installation services
- Health and safety facilities in good order (including supplier code of conduct and ethics.)
- Supplier must have adeduate ERP system to handle all project phases especially the time schedules. Project progress will be followed by enclosed schedule template.

## 1st visit audit process

#### We require that suppliers shall follow the production and delivery schedules 1.5 DRAWING UP A MANUFACTURING SCHEDULE AND PROGRESS REPORTS

The sub-supplier shall send to the purchaser and quality control of Andritz KFT/WP a manufacturing schedule, which naturally has to be based on the terms given in the order. A manufacturing schedule is drawn up for all the deliveries unless otherwise agreed with the purchaser. The manufacturing schedule is to be delivered within 10 days from the order, unless otherwise agreed.

The following schedule form is used, unless otherwise agreed.

Pulp Factory, Sweden C-02-812345-023					ANDRIZ
Weekly Report				Please send this progress report on Friday of ea	
				pekka vainikka@andritz.com	
Supplier Name / Manufacturing	g location(s):			Steelboys, Estonia	
Plant (RB = Recovery Boiler, P		ler, EV = Evapor	ator, WP = Woo	Processing WP	
Delivery scope:				see Purchace Order	
Purchase order no:	a			450012345	
Delivery date(s) (acc. to the PO	)):			16.8.2013	
Delivery term:	1.			FCA Tallinn, Estonia	
Contact person / phone no / e-	mail address:			billy.boss@steelboys.com	
person proto no r e-					
Mandatory fields, Supplier to f	111		-		Report date:
Planned Schedule					17.05.2013
Progress line					Calender Week No.
				2013	Culturer Heer Ho.
Equipment / 1849	Progress %	Start date	End date	ctual/change 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26	5 27 28 29 30 31 32 33 34 35
Item, Flight Chain Conveyor	-			d End date	
DELIVERY TOTAL PROGRESS:	31 %	27.03.2013	16.08.2013		
Order Received (actual)	100 %	27.03.2013	27,03,2013		
Design	100 %	27.03.2013	13.04.2013		
Material Purchasing	100 %	13.04.2013	27.04.2013		
Materials Received	100 %	18.84.2013	11.05.2013		
Prefabrication	75 %	29.04.2013	31.05.2013		
Fitting	10 %	27.05.2013	28.06.2013		
Welding	0 %	17.06.2013	11.07.2013		
Assembly	0 %	08.07.2013	20.07.2013		
Test -run	0 %	22.07.2013	22.07.2013		
****	0 %				
Finishing Works	0 %	29.07.2013	09.08.2013		
Final Inspection	0 %	07.08.2013	08.08.2013		
Packing	0%	08.08.2013	16.08.2013		
Remarks/Deviations			-		

# **BASIC** audit process

In Andritz BASIC audit process also the following activities are studied. (We are using The questionnaire developed by PSK Standard Association Prosessiteollisuuden Standardoimiskeskus, <u>http://www.psk-standardisointi.fi</u>)

#### ■ 1 Business

- 1.1 Business management
- 1.2 Customer focus
- 1.3 Personnel management
- 1.4 Safety management
- 1.5 Quality management
- 1.6 Environmental management
- 1.7 Procurement principles

#### • 2 **Production**

- 2.1 Production planning and control
- 2.2 Delivery related objectives and indicators
- 2.3 Skills
- 2.4 Product design and planning of services
- 2.5 Quality control
- 2.6 Product management
- 2.7 Implementation of purchases





# **BASIC** Audit Score

	Enterprise	e operation	าร			Product	ion	
_			Point					Av. Point
1.	Business manage	ement	2,56	Producti	on planni	ing and	control	2,67
2.	Customer focus		3,00	Producti	on related	d objecti	ves and inc	2,50
3.	Personnel manag	jementi	2,44	Skills				2,14
4.	Safety manageme	enti	2,80	Product	design a	nd plann	ing of serv	3,33
5.	Quality managem	ent	3,57	Quality o	ontrol			3,14
6.	Environmental ma	anagemen	2,6	Product	managen	nent		3,00
7.	Procurement prin	ciples	3,00	Impleme	ntation of	f purcha:	ses	2,00
	Max points	28	19,97					18,79
	Basic Audit SCORE							
	Result of Enterpr		tions is	71,3	% from I	maximum	1	
	Result of Product			67,1	% from I	maximum	1	
		7. 6.	4,0 5,5 5,0 2,5 1,0 0,5 0,0		2	3.		Series1



# **2.4. General demands to the supplier** SRM registration

Certain milestones must be reached before real cooperation between our companies can be considered:

- The new company must be SRM registered
- Suppliers will be audited
  - 1<sup>st</sup> visit audit or Basic Audit done.
- Confidentiality agreement signed
- Sustainability document signed
- Financial status of the new company must be on good level. The latest Economic data report will be checked from Suomen Asiakastieto Oy (<u>https://www.asiakastieto.fi</u>)
- We also have our own instructions for procurement activities. They are summarized in Andritz Blue Book.



# srm@ANDRITZ

srm@ANDRITZ Andritz Supplier Portal . Follow link for details.

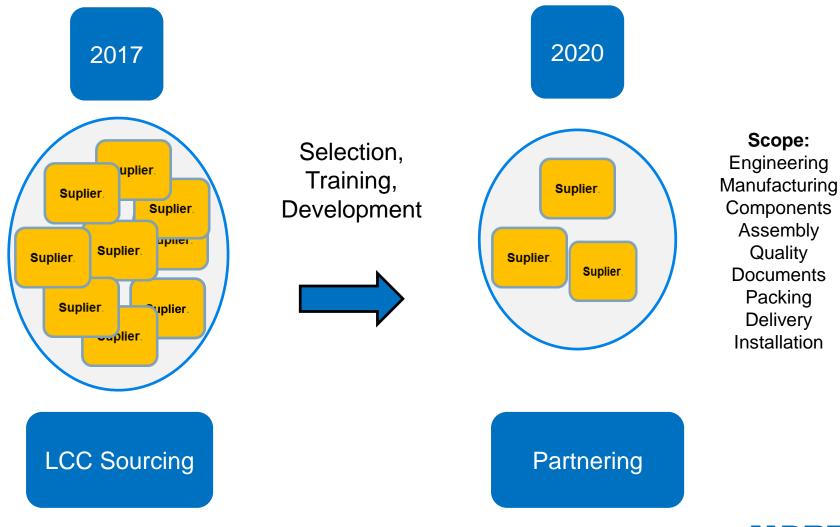
Group Procurement Management THE BLUE BOOK

July 2017



# 2.5. Subcontracting on LCC and BCC areas

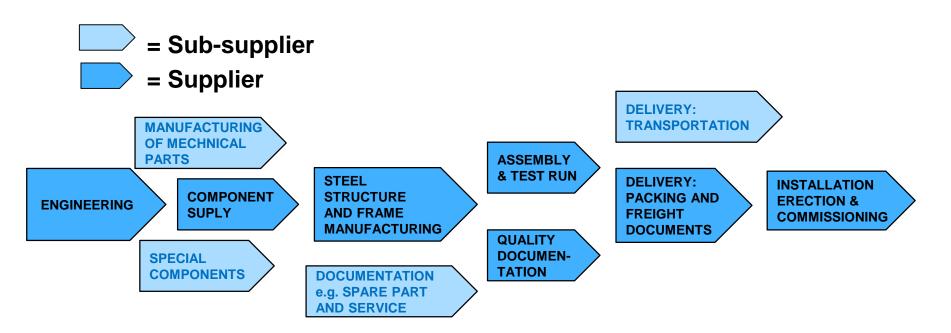
Developing existing supplier network



# 2.6. FULL-SCOPE-concept

# Are You ready for FULL-SCOPE-concept?

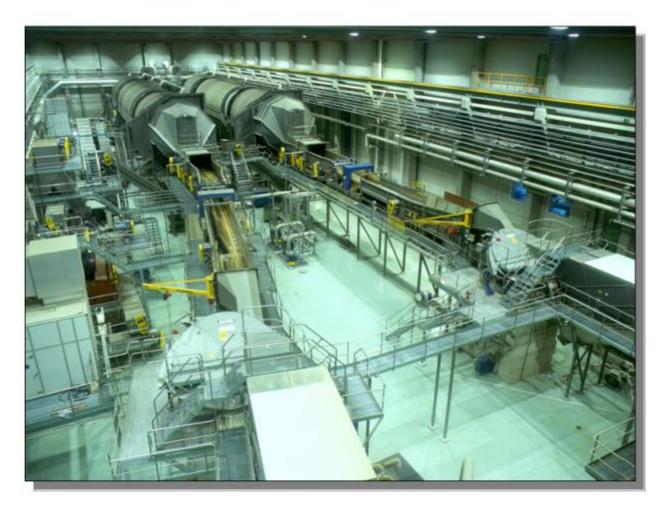
For selected products we are looking for suppliers, who can do as complete deliveries as possible, including all work phases from engineering to final installation and commissioning on the site of Andritz main customer.





# 2.7. Training of suppliers

# SUB-SUPPLIER'S MANUAL





Finnish and Swedish Market seminar in Tallinn 05.09.2017, Juha Leinonen

# 2.7. Training of suppliers

#### Table of content

1. GENERAL	Page
1.1 General about the sub-supplier's manual (SSM)	. 3
1.2 Basic rules	. 3
1.3 Basic commercial routines	4
1.4 Contract review	. 4
1.5 Drawing up a manufacturing schedule and progress reports	. 5
1.6 Changes	. 6
1.7 Deviations	. 6
1.8 Receiving inspection of goods delivered by Andritz KFT/WP	. 6
2. MANUFACTURING	
2.1 General requirements	7
2.2 Tolerances related to work methods	. 8
2.3 Accepted steels	. 10
2.4 Welding	. 12
2.5 Machining	19
2.6 Assembly	. 19
2.7 Surface treatment	. 21
2.8 Temporary corrosion protection	. 22
3. MARKING, PACKING AND TRANSPORT	
3.1 Identification markings of parts and equipment	. 22
3.2 Packing and concept of sectioning	. 23
3.3 Dispatch and transport	24
4. QUALITY ASSURANCE	. 25
5. INSTRUCTIONS CONNECTED WITH THE SSM	
5.1 Enclosure 1: ANDRITZ KFT Standard coating system	
5.2 Enclosure 2: ANDRITZ KFT Standard packages	



Finnish and Swedish Market seminar in Tallinn 05.09.2017, Juha Leinonen

# **Training of suppliers**





# **2.7. Training of suppliers**

WORKS STANDARD	Pac	cking Standard	AWN 112.101
<u>Index</u>			
Introduction		Page 2	
General Terms	and Conditions	Page 2	
Classification of	of goods	Page 3	
Transport cate	gories	Page 4	
Packing finish	– selection table	Page 5	
Packing catego	ories	Page 6	
Packing materi	als	Page 31	
Metal fittings fo	or heavy goods	Page 33	
Marking specif	ications	Page 34	
Special remark	s	Page 37	



#### Wrongly packed container load





#### Mondi, Syktyvkar, Service platforms





Filename / Date

#### • Mondi, Syktyvkar, Service platforms



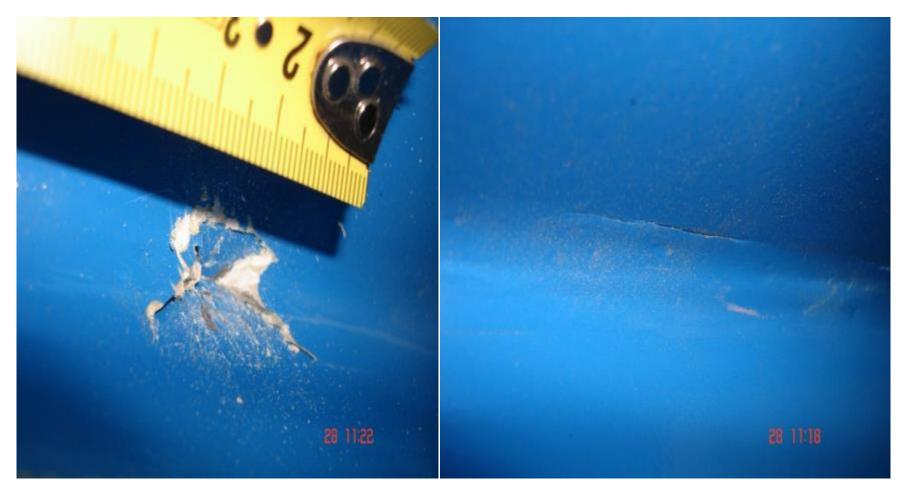
Filename / Date

#### Tack welding, one month outside Continuous welding required in our drawings





#### Filling mass ("silicon") seams in Drum bases.





#### Poor welding quality, surface damages



11. NC2: Weld defect with 1109 trough

12. NC4: Paint damages with 1109 frame



7. Weld defect with conveyor

8. Weld spatters to remove



Division

33



#### Platform end plate needed cut/modification to fit



11. Weld defect (crater pipes, pores) with platforms 12. Paint defect (sagging)



34 Division

#### Poor surface treatment and packing during transportation













#### Drive end roller rubber surface was Poorly vulganized







#### **Delayed deliveries**

Mandatory fields, Supplier to fill

Planned schedule

Actual Progress	1					
Autoritiogram	2					2017
	Weight factor	Progress %	Start date	End date	Actual/changed End date	14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33
DELIVERY TOTAL PROGRESS:		87,6 %				
Order Received (actual)	1,0 %	100 %	20.4.2017	20.4.2017	20.4.2017	
Fabrication Planning	5,0 %	100 %	8.5.2017	17.5.2017	17.5.2017	
Material Purchasing	2,0 %	100 %	18.5.2017	22.5.2017	22.5.2017	
Materials Received	4,0 %	100 %	6.6.2017	9.6.2017	8.6.2017	
Prefabrication	17,0 %	100 %	31.5.2017	30.6.2017	28.6.2017	
Fitting	15,0 %	100 %	3.7.2017	14.7.2017	18.7.2017	
Welding	20,0 %	100 %	3.7.2017	14.7.2017	18.7.2017	
Assembly	15,0 %	100 %	3.7.2017	14.7.2017	18.7.2017	
Components assembly	5,0 %	0%	50.00 M 200 S 200 S			
Surface treatment	7,0 %	100 %	12.7.2017	26.7.2017		
Final Inspection	5,0 %	0.%	31.7.2017	2.8.2017		
Preliminary Shipping Information	1,0 %	100 %	31.7.2017	4.8.2017		
Packing	3,0 %	20 %	17.7.2017	28.7.2017		
Delivery Of Quality Documents	0,0 %	0%	in a second second			
Delivery	0.0 %	0.%	4.8.2017	4.8.2017		

Report date: 21.7.2017 Calender Week No.



# **ANRIZ**Pulp & Paper

#### **Fiber Technologies Division**

Any questions?

For further information please contact: ANDRITZ Oy – Finland +358 20 450 5555

pulpandpaper.fi@andritz.com

We accept the challenge!