



COMPARISON CHART

“The Giant in the Insert Industry”

Chrislynn

VS

HeliCoil

VS

ReCoil

VS

Mil Specification

Section:

- | | |
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INTERCHANGEABILITY LIST

FREE RUNNING - UNC

SIZE	LENGTH	CHRISLYNN	HELI COIL	MIL.STD.	RECOIL	
2-56	0.086	84000	1185-02CN	0086	MS122095	03522
	0.129	84100	1185-02CN	0129	MS122135	03523
	0.172	84200	1185-02CN	0172	MS122175	03524
	0.215	84300	1185-02CN	0215	MS122215	03525
	0.258	84400	1185-02CN	0258	MS122255	03526
3-48	0.099	84002	1185-031CN	0099	MS122115	03532
	0.148	84102	1185-031CN	0148	MS122155	03533
	0.198	84202	1185-031CN	0198	MS122195	03534
	0.248	84302	1185-031CN	0248	MS122235	03535
	0.297	84402	1185-031CN	0297	MS122275	03536
4-40	0.112	84004	1185-04CN	0112	MS122076	03542
	0.168	84104	1185-04CN	0168	MS122116	03543
	0.224	84204	1185-04CN	0224	MS122156	03544
	0.280	84304	1185-04CN	0280	MS122196	03545
	0.336	84404	1185-04CN	0336	MS122236	03546
5-40	0.125	84006	1185-05CN	0125	MS122077	03552
	0.188	84106	1185-05CN	0188	MS122117	03553
	0.250	84206	1185-05CN	0250	MS122157	03554
	0.312	84306	1185-05CN	0312	MS122197	03555
	0.375	84406	1185-05CN	0375	MS122237	03556
6-32	0.138	84008	1185-06CN	0138	MS122078	03562
	0.207	84108	1185-06CN	0207	MS122118	03563
	0.276	84208	1185-06CN	0276	MS122158	03564
	0.345	84308	1185-06CN	0345	MS122198	03565
	0.414	84408	1185-06CN	0414	MS122238	03566
8-32	0.164	84010	1185-2CN	0164	MS122079	03582
	0.246	84110	1185-2CN	0246	MS122119	03583
	0.328	84210	1185-2CN	0328	MS122159	03584
	0.410	84310	1185-2CN	0410	MS122199	03585
	0.492	84410	1185-2CN	0492	MS122239	03586
10-24	0.190	84012	1185-3CN	0190	MS122080	03602
	0.285	84112	1185-3CN	0285	MS122120	03603
	0.380	84212	1185-3CN	0380	MS122160	03604
	0.475	84312	1185-3CN	0475	MS122200	03605
	0.570	84412	1185-3CN	0570	MS122240	03606

INTERCHANGEABILITY LIST

FREE RUNNING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>	
12-24	0.216	84014	1185-1CN	0216		03622
	0.324	84114	1185-1CN	0324		03623
	0.432	84214	1185-1CN	0432		03624
	0.540	84314	1185-1CN	0540		03625
	0.648	84414	1185-1CN	0648		03626
1/4-20	0.250	84016	1185-4CN	0250	MS122081	03042
	0.375	84116	1185-4CN	0375	MS122121	03043
	0.500	84216	1185-4CN	0500	MS122161	03044
	0.625	84316	1185-4CN	0625	MS122201	03045
	0.750	84416	1185-4CN	0750	MS122241	03046
5/16-18	0.312	84018	1185-5CN	0312	MS122082	03052
	0.469	84118	1185-5CN	0469	MS122122	03053
	0.625	84218	1185-5CN	0625	MS122162	03054
	0.781	84318	1185-5CN	0781	MS122202	03055
	0.938	84418	1185-5CN	0938	MS122242	03056
3/8-16	0.375	84020	1185-6CN	0375	MS122083	03062
	0.562	84120	1185-6CN	0562	MS122123	03063
	0.750	84220	1185-6CN	0750	MS122163	03064
	0.938	84320	1185-6CN	0938	MS122203	03065
	1.125	84420	1185-6CN	1125	MS122243	03066
7/16-14	0.438	84022	1185-7CN	0438	MS122084	03072
	0.656	84122	1185-7CN	0656	MS122124	03073
	0.875	84222	1185-7CN	0875	MS122164	03074
	1.094	84322	1185-7CN	1094	MS122204	03075
	1.312	84422	1185-7CN	1312	MS122244	03076
1/2-13	0.500	84024	1185-8CN	0500	MS122085	03082
	0.750	84124	1185-8CN	0750	MS122125	03083
	1.000	84224	1185-8CN	1000	MS122165	03084
	1.250	84324	1185-8CN	1250	MS122205	03085
	1.500	84424	1185-8CN	1500	MS122245	03086

INTERCHANGEABILITY LIST

FREE RUNNING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>		<u>MIL.STD.</u>	<u>RECOIL</u>
9/16-12	0.562	84027	1185-9CN	0562	MS122086	03092
	0.844	84127	1185-9CN	0844	MS122126	03093
	1.125	84227	1185-9CN	1125	MS122166	03094
	1.406	84327	1185-9CN	1406	MS122206	03095
	1.688	84427	1185-9CN	1688	MS122246	03096
5/8-11	0.625	84029	1185-10CN	0625	MS121087	03102
	0.938	84129	1185-10CN	0938	MS122127	03103
	1.250	84229	1185-10CN	1250	MS122167	03104
	1.562	84329	1185-10CN	1562	MS122207	03105
	1.875	84429	1185-10CN	1875	MS122247	03106
3/4-10	0.750	84031	1185-12CN	0750	MS122088	03122
	1.125	84131	1185-12CN	1125	MS122128	03123
	1.500	84231	1185-12CN	1500	MS122168	03124
	1.875	84331	1185-12CN	1875	MS122208	03125
	2.250	84431	1185-12CN	2250	MS122248	03126
7/8-9	0.875	84033	1185-14CN	0875	MS122089	03142
	1.312	84133	1185-14CN	1312	MS122129	03143
	1.750	84233	1185-14CN	1750	MS122169	03144
	2.188	84333	1185-14CN	2188	MS122209	03145
	2.625	84433	1185-14CN	2625	MS122249	03146
1-8	1.000	84035	1185-16CN	1000	MS122090	03162
	1.500	84135	1185-16CN	1500	MS122130	03163
	2.000	84235	1185-16CN	2000	MS122170	03164
	2.500	84335	1185-16CN	2500	MS122210	03165
	3.000	84435	1185-16CN	3000	MS122250	03166
1 1/8-7	1.125	84038	1185-18CN	1125	MS122091	03182
	1.688	84138	1185-18CN	1688	MS122131	03183
	2.250	84238	1185-18CN	2250	MS122171	03184
	2.812	84338	1185-18CN	2812	MS122211	03185
	3.375	84438	1185-18CN	3375	MS122251	03186

INTERCHANGEABILITY LIST

FREE RUNNING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>
1 1/4-7	1.250	84040	1185-20CN 1250	MS122092	03202
	1.875	84140	1185-20CN 1875	MS122132	03203
	2.500	84240	1185-20CN 2500	MS122172	03204
	3.125	84340	1185-20CN 3125	MS122212	03205
	3.750	84440	1185-20CN 3750	MS122252	03206
1 3/8-6	1.375	84042	1185-22CN 1375	MS122093	03222
	2.062	84142	1185-22CN 2062	MS122133	03223
	2.750	84242	1185-22CN 2750	MS122173	02224
	3.438	84342	1185-22CN 3438	MS122213	02225
	4.125	84442	1185-22CN 4125	MS122253	02226
1 1/2-6	1.500	84044	1185-24CN 1500	MS122094	03242
	1.250	84144	1185-24CN 2250	MS122134	03243
	3.000	84244	1185-24CN 3000	MS122174	03244
	3.750	84344	1185-24CN 3750	MS122214	03245
	4.500	84444	1185-24CN 4500	MS122254	03246

INTERCHANGEABILITY LIST

FREE RUNNING - UNF

SIZE	LENGTH	CHRISLYNN	HELI COIL	MIL.STD.	RECOIL
3-56	0.099	84003	1191-03CN 0099	MS124670	04532
	0.148	84103	1191-03CN 0148	MS124710	04533
	0.198	84203	1191-03CN 0198	MS124750	04534
	0.248	84303	1191-03CN 0248	MS124790	04535
	0.297	84403	1191-03CN 0297	MS124830	04536
4-48	0.112	84005	1191-041CN 0112	MS124671	04542
	0.168	84105	1191-041CN 0168	MS124711	04543
	0.224	84205	1191-041CN 0224	MS124751	04544
	0.280	84305	1191-041CN 0280	MS124791	04545
	0.336	84405	1191-041CN 0336	MS124831	04546
6-40	0.138	84009	1191-06CN 0138	MS124653	04562
	0.207	84109	1191-06CN 0207	MS124693	04563
	0.276	84209	1191-06CN 0276	MS124733	04564
	0.345	84309	1191-06CN 0345	MS124773	04565
	0.414	84409	1191-06CN 0414	MS124813	04566
8-36	0.164	84011	1191-2CN 0164	MS124654	04582
	0.246	84111	1191-2CN 0246	MS124694	04583
	0.328	84211	1191-2CN 0328	MS124734	04584
	0.410	84311	1191-2CN 0410	MS124774	04585
	0.492	84411	1191-2CN 0492	MS124814	04586
10-32	0.190	84013	1191-3CN 0190	MS124655	04602
	0.285	84113	1191-3CN 0285	MS124695	04603
	0.380	84213	1191-3CN 0380	MS124735	04604
	0.475	84313	1191-3CN 0475	MS124775	04605
	0.570	84413	1191-3CN 0570	MS124815	04606
1/4-28	0.250	84017	1191-4CN 0250	MS124656	04042
	0.375	84117	1191-4CN 0375	MS124696	04043
	0.500	84217	1191-4CN 0500	MS124736	04044
	0.625	84317	1191-4CN 0625	MS124776	04045
	0.750	84417	1191-4CN 0750	MS124816	04046
5/16-24	0.312	84019	1191-5CN 0312	MS124657	04052
	0.469	84119	1191-5CN 0469	MS124697	04053
	0.625	84219	1191-5CN 0625	MS124737	04054
	0.781	84319	1191-5CN 0781	MS124777	04055
	0.938	84419	1191-5CN 0938	MS124817	04056

INTERCHANGEABILITY LIST

FREE RUNNING - UNF

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>		<u>MIL.STD.</u>	<u>RECOIL</u>
3/8-24	0.375	84021	1191-6CN	0375	MS124658	04062
	0.562	84121	1191-6CN	0562	MS124698	04063
	0.750	84221	1191-6CN	0750	MS124738	04064
	0.938	84321	1191-6CN	0938	MS124778	04065
	1.125	84421	1191-6CN	1125	MS124818	04066
7/16-20	0.438	84023	1191-7CN	0438	MS124659	04072
	0.656	84123	1191-7CN	0656	MS124699	04073
	0.875	84223	1191-7CN	0875	MS124739	04074
	1.094	84323	1191-7CN	1094	MS124779	04075
	1.312	84423	1191-7CN	1312	MS124819	04076
1/2-20	0.500	84026	1191-8CN	0500	MS124660	04082
	0.750	84126	1191-8CN	0750	MS124700	04083
	1.000	84226	1191-8CN	1000	MS124740	04084
	1.250	84326	1191-8CN	1250	MS124780	04085
	1.500	84426	1191-8CN	1500	MS124820	04086
9/16-18	0.562	84028	1191-9CN	0562	MS124661	04092
	0.844	84128	1191-9CN	0844	MS124701	04093
	1.125	84228	1191-9CN	1125	MS124741	04094
	1.406	84328	1191-9CN	1406	MS124781	04095
	1.688	84428	1191-9CN	1688	MS124821	04096
5/8-18	0.625	84030	1191-10CN	0625	MS124662	04102
	0.938	84130	1191-10CN	0938	MS124702	04103
	1.250	84230	1191-10CN	1250	MS124742	04104
	1.562	84330	1191-10CN	1562	MS124782	04105
	1.875	84430	1191-10CN	1875	MS124822	04106
3/4-16	0.750	84032	1191-12CN	0750	MS124663	04122
	1.125	84132	1191-12CN	1125	MS124703	04123
	1.500	84232	1191-12CN	1500	MS124743	04124
	1.875	84332	1191-12CN	1875	MS124783	04125
	2.250	84432	1191-12CN	2250	MS124823	04126

INTERCHANGEABILITY LIST

FREE RUNNING - UNF

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>
7/8-14	0.875	84034	1191-14CN 0875	MS124664	04142
	1.312	84134	1191-14CN 1312	MS124704	04143
	1.750	84234	1191-14CN 1750	MS124744	04144
	2.188	84334	1191-14CN 2188	MS124784	04145
	2.625	84434	1191-14CN 2625	MS124824	04146
1-12	1.000	84036	1191-161CN 1000	MS124651	04162
	1.500	84136	1191-161CN 1500	MS124691	04163
	2.000	84236	1191-161CN 2000	MS124731	04164
	2.500	84336	1191-161CN 2500	MS124771	04165
	3.000	84436	1191-161CN 3000	MS124881	04166
1-1/8-12	1.125	84039	1191-18CN 1125	MS124666	04182
	1.688	84139	1191-18CN 1688	MS124706	04183
	2.250	84239	1191-18CN 2250	MS124746	04184
	2.812	84339	1191-18CN 2812	MS124786	04185
	3.375	84439	1191-18CN 3375	MS124826	04186
1-1/4-12	1.250	84041	1191-20CN 1250	MS124667	04202
	1.875	84141	1191-20CN 1875	MS124707	04203
	2.500	84241	1191-20CN 2500	MS124747	04204
	3.125	84341	1191-20CN 3125	MS124787	04205
	3.750	84441	1191-20CN 3750	MS124827	04206
1-3/8-12	1.375	84043	1191-22CN 1375	MS124668	04222
	2.062	84143	1191-22CN 2062	MS124708	04223
	2.750	84243	1191-22CN 2750	MS124748	04224
	3.438	84343	1191-22CN 3438	MS124788	04225
	4.125	84443	1191-22CN 4125	MS124828	04226
1-1/2-12	1.500	84045	1191-24CN 1500	MS124669	04242
	2.250	84145	1191-24CN 2250	MS124709	04243
	3.000	84245	1191-24CN 3000	MS124749	04244
	3.750	84345	1191-24CN 3750	MS124789	04245
	4.500	84445	1191-24CN 4500	MS124829	04246

INTERCHANGEABILITY LIST

LOCKING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>
2-56	0.086	84500	3585-02CN 0086	MS21209-C0210	13522
	0.129	84600	3585-02CN 0129	MS21209-C0215	13523
	0.172	84700	3585-02CN 0172	MS21209-C0220	13524
	0.215	84800	3585-02CN 0215	MS21209-C0225	13525
	0.258	84900	3585-02CN 0258	MS21209-C0230	13526
3-48	0.099	84502	3585-03CN 0099	MS21209-C0310	13532
	0.148	84602	3585-03CN 0148	MS21209-C0315	13533
	0.198	84702	3585-03CN 0198	MS21209-C0320	13534
	0.248	84802	3585-03CN 0248	MS21209-C0325	13535
	0.297	84902	3585-03CN 0297	MS21209-C0330	13536
4-40	0.112	84504	3585-04CN 0112	MS21209-C0410	13542
	0.168	84604	3585-04CN 0168	MS21209-C0415	13543
	0.224	84704	3585-04CN 0224	MS21209-C0420	13544
	0.280	84804	3585-04CN 0280	MS21209-C0425	13545
	0.336	84904	3585-04CN 0336	MS21209-C0430	13546
5-40	0.125	84506	3585-05CN 0125	MS21209-C0510	13552
	0.188	84606	3585-05CN 0188	MS21209-C0515	13553
	0.250	84706	3585-05CN 0250	MS21209-C0520	13554
	0.312	84806	3585-05CN 0312	MS21209-C0525	13555
	0.375	84906	3585-05CN 0375	MS21209-C0530	13556
6-32	0.138	84508	3585-06CN 0138	MS21209-C0610	13562
	0.207	84608	3585-06CN 0207	MS21209-C0615	13563
	0.276	84708	3585-06CN 0276	MS21209-C0620	13564
	0.345	84808	3585-06CN 0345	MS21209-C0625	13565
	0.414	84908	3585-06CN 0414	MS21209-C0630	13566
8-32	0.164	84510	3585-2CN 0164	MS21209-C0810	13582
	0.246	84610	3585-2CN 0246	MS21209-C0815	13583
	0.328	84710	3585-2CN 0328	MS21209-C0820	13584
	0.410	84810	3585-2CN 0410	MS21209-C0825	13585
	0.492	84910	3585-2CN 0492	MS21209-C0830	13586
10-24	0.190	84512	3585-3CN 0190	MS21209-C1-10	13602
	0.285	84612	3585-3CN 0285	MS21209-C1-15	13603
	0.380	84712	3585-3CN 0380	MS21209-C1-20	13604
	0.475	84812	3585-3CN 0475	MS21209-C1-25	13605
	0.570	84912	3585-3CN 0570	MS21209-C1-30	13606

INTERCHANGEABILITY LIST

LOCKING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>
12-24	0.216	84514	3585-1CN 0216	MS21209-C2-10	13622
	0.324	84614	3585-1CN 0324	MS21209-C2-15	13623
	0.432	84714	3585-1CN 0432	MS21209-C2-20	13624
	0.540	84814	3585-1CN 0540	MS21209-C2-25	13625
	0.648	84914	3585-1CN 0648	MS21209-C2-30	13626
1/4-20	0.250	84516	3585-4CN 0250	MS21209-C4-10	13042
	0.375	84616	3585-4CN 0375	MS21209-C4-15	13043
	0.500	84716	3585-4CN 0500	MS21209-C4-20	13044
	0.625	84816	3585-4CN 0625	MS21209-C4-25	13045
	0.750	84916	3585-4CN 0750	MS21209-C4-30	13046
5/16-18	0.312	84518	3585-5CN 0312	MS21209-C5-10	13052
	0.469	84618	3585-5CN 0469	MS21209-C5-15	13053
	0.625	84718	3585-5CN 0625	MS21209-C5-20	13054
	0.781	84818	3585-5CN 0781	MS21209-C5-25	13055
	0.938	84918	3585-5CN 0938	MS21209-C5-30	13056
3/8-16	0.375	84520	3585-6CN 0375	MS21209-C6-10	13062
	0.562	84620	3585-6CN 0562	MS21209-C6-15	13063
	0.750	84720	3585-6CN 0750	MS21209-C6-20	13064
	0.938	84820	3585-6CN 0938	MS21209-C6-25	13065
	1.125	84920	3585-6CN 1125	MS21209-C6-30	13066
7/16-14	0.438	84522	3585-7CN 0438	MS21209-C7-10	13072
	0.656	84622	3585-7CN 0656	MS21209-C7-15	13073
	0.875	84722	3585-7CN 0875	MS21209-C7-20	13074
	1.094	84822	3585-7CN 1094	MS21209-C7-25	13075
	1.312	84922	3585-7CN 1312	MS21209-C7-30	13076
1/2-13	0.500	84524	3585-8CN 0500	MS21209-C8-10	13082
	0.750	84624	3585-8CN 0750	MS21209-C8-15	13083
	1.000	84724	3585-8CN 1000	MS21209-C8-20	13084
	1.250	84824	3585-8CN 1250	MS21209-C8-25	13085
	1.500	84924	3585-8CN 1500	MS21209-C8-30	13086

INTERCHANGEABILITY LIST

LOCKING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>
9/16-12	0.562	84527	3585-9CN 0562	MS21209-C9-10	13092
	0.844	84627	3585-9CN 0844	MS21209-C9-15	13093
	1.125	84727	3585-9CN 1125	MS21209-C9-20	13094
	1.406	84827	3585-9CN 1406	MS21209-C9-25	13095
	1.688	84927	3585-9CN 1688	MS21209-C9-30	13096
5/8-11	0.625	84529	3585-10CN 0625	MS21209-C1010	13102
	0.938	84629	3585-10CN 0938	MS21209-C1015	13103
	1.250	84729	3585-10CN 1250	MS21209-C1020	13104
	1.562	84829	3585-10CN 1562	MS21209-C1025	13105
	1.875	84929	3585-10CN 1875	MS21209-C1030	13106
3/4-10	0.750	84531	3585-12CN 0750	MS21209-C1210	13122
	1.125	84631	3585-12CN 1125	MS21209-C1215	13123
	1.500	84731	3585-12CN 1500	MS21209-C1220	13124
	1.875	84831	3585-12CN 1875	MS21209-C1225	13125
	1.250	84931	3585-12CN 2250	MS21209-C1230	13126
7/8-9	0.875	84533	3585-14CN 0875	MS21209-C1410	13142
	1.312	84633	3585-14CN 1312	MS21209-C1415	13143
	1.750	84733	3585-14CN 1750	MS21209-C1420	13144
	2.188	84833	3585-14CN 2188	MS21209-C1425	13145
	2.625	84933	3585-14CN 2625	MS21209-C1430	13146
1-8	1.000	84535	3585-16CN 1000	MS21209-C1610	13162
	1.500	84635	3585-16CN 1500	MS21209-C1615	13163
	2.000	84735	3585-16CN 2000	MS21209-C1620	13164
	2.500	84835	3585-16CN 2500	MS21209-C1625	13165
	3.000	84935	3585-16CN 3000	MS21209-C1630	13166
1 1/8-7	1.125	84538	3585-18CN 1125	MS21209-C1810	13182
	1.688	84638	3585-18CN 1688	MS21209-C1815	13183
	2.250	84738	3585-18CN 2250	MS21209-C1820	13184
	2.812	84838	3585-18CN 2812	MS21209-C1825	13185
	3.375	84938	3585-18CN 3375	MS21209-C1830	13186

INTERCHANGEABILITY LIST

LOCKING - UNC

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>		<u>MIL.STD.</u>	<u>RECOIL</u>
1 1/4-7	1.250	84540	3585-20CN	1250	MS21209-C2010	13202
	1.875	84640	3585-20CN	1875	MS21209-C2015	13203
	2.500	84740	3585-20CN	2500	MS21209-C2020	13204
	3.125	84840	3585-20CN	3125	MS21209-C2025	13205
	3.750	84940	3585-20CN	3750	MS21209-C2030	13206
1 3/8-6	1.375	84542	3585-22CN	1375	MS21209-C2210	13222
	2.062	84642	3585-22CN	2062	MS21209-C2215	13223
	2.750	84742	3585-22CN	2750	MS21209-C2220	13224
	3.438	84842	3585-22CN	3438	MS21209-C2225	13225
	4.125	84942	3585-22CN	4125	MS21209-C2230	13226
1 1/2-6	1.500	84544	3585-24CN	1500	MS21209-C2410	13242
	2.250	84644	3585-24CN	2250	MS21209-C2415	13243
	3.000	84744	3585-24CN	3000	MS21209-C2420	13244
	3.750	84844	3585-24CN	3750	MS21209-C2425	13245
	4.500	84944	3585-24CN	4500	MS21209-C2430	13246

INTERCHANGEABILITY LIST

LOCKING - UNF

SIZE	LENGTH	CHRISLYNN	HELI COIL		MIL.STD.	RECOIL
3-56	0.099	84503	3591-03CN	0099	MS21209-F0310	14532
	0.148	84603	3591-03CN	0148	MS21209-F0315	14533
	0.198	84703	3591-03CN	0198	MS21209-F0320	14534
	0.248	84803	3591-03CN	0248	MS21209-F0325	14535
	0.297	84903	3591-03CN	0297	MS21209-F0330	14536
4-48	0.112	84505	3591-04CN	0112	MS21209-F0410	14542
	0.168	84605	3591-04CN	0168	MS21209-F0415	14543
	0.224	84705	3591-04CN	0224	MS21209-F0420	14544
	0.280	84805	3591-04CN	0280	MS21209-F0425	14545
	0.336	84905	3591-04CN	0336	MS21209-F0430	14546
6-40	0.138	84509	3591-06CN	0138	MS21209-F0610	14562
	0.207	84609	3591-06CN	0207	MS21209-F0615	14563
	0.276	84709	3591-06CN	0276	MS21209-F0620	14564
	0.345	84809	3591-06CN	0345	MS21209-F0625	14565
	0.414	84909	3591-06CN	0414	MS21209-F0630	14566
8-36	0.164	84511	3591-2CN	0164	MS21209-F0810	14582
	0.246	84611	3591-2CN	0246	MS21209-F0815	14583
	0.328	84711	3591-2CN	0328	MS21209-F0820	14584
	0.410	84811	3591-2CN	0410	MS21209-F0825	14585
	0.492	84911	3591-2CN	0492	MS21209-F0830	14586
10-32	0.190	84513	3591-3CN	0190	MS21209-F1-10	14602
	0.285	84613	3591-3CN	0285	MS21209-F1-15	14603
	0.380	84713	3591-3CN	0380	MS21209-F1-20	14604
	0.475	84813	3591-3CN	0475	MS21209-F1-25	14605
	0.570	84913	3591-3CN	0570	MS21209-F1-30	14606
1/4-28	0.250	84517	3591-4CN	0250	MS21209-F4-10	14042
	0.375	84617	3591-4CN	0375	MS21209-F4-15	14043
	0.500	84717	3591-4CN	0500	MS21209-F4-20	14044
	0.625	84817	3591-4CN	0625	MS21209-F4-25	14045
	0.750	84917	3591-4CN	0750	MS21209-F4-30	14046
5/16-24	0.312	84519	3591-5CN	0312	MS21209-F5-10	14052
	0.469	84619	3591-5CN	0469	MS21209-F5-15	14053
	0.625	84719	3591-5CN	0625	MS21209-F5-20	14054
	0.781	84819	3591-5CN	0781	MS21209-F5-25	14055
	0.938	84919	3591-5CN	0938	MS21209-F5-30	14056

INTERCHANGEABILITY LIST

LOCKING - UNF

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>	
3/8-24	0.375	84521	3591-6CN	0375	MS21209-F6-10	14062
	0.562	84621	3591-6CN	0562	MS21209-F6-15	14063
	0.750	84721	3591-6CN	0750	MS21209-F6-20	14064
	0.938	84821	3591-6CN	0938	MS21209-F6-25	14065
	1.125	84921	3591-6CN	1125	MS21209-F6-30	14066
7/16-20	0.438	84523	3591-7CN	0438	MS21209-F7-10	14072
	0.656	84623	3591-7CN	0656	MS21209-F7-15	14073
	0.875	84723	3591-7CN	0875	MS21209-F7-20	14074
	1.094	84823	3591-7CN	1094	MS21209-F7-25	14075
	1.312	84923	3591-7CN	1312	MS21209-F7-30	14076
1/2-20	0.500	84526	3591-8CN	0500	MS21209-F8-10	14082
	0.750	84626	3591-8CN	0750	MS21209-F8-15	14083
	1.000	84726	3591-8CN	1000	MS21209-F8-20	14084
	1.250	84826	3591-8CN	1250	MS21209-F8-25	14085
	1.500	84926	3591-8CN	1500	MS21209-F8-30	14086
9/16-18	0.562	84528	3591-9CN	0562	MS21209-F9-10	14092
	0.844	84628	3591-9CN	0844	MS21209-F9-15	14093
	1.125	84728	3591-9CN	1125	MS21209-F9-20	14094
	1.406	84828	3591-9CN	1406	MS21209-F9-25	14095
	1.688	84928	3591-9CN	1688	MS21209-F9-30	14096
5/8-18	0.625	84530	3591-10CN	0625	MS21209-F1010	14102
	0.938	84630	3591-10CN	0938	MS21209-F1015	14103
	1.250	84730	3591-10CN	1250	MS21209-F1020	14104
	1.562	84830	3591-10CN	1562	MS21209-F1025	14105
	1.875	84930	3591-10CN	1875	MS21209-F1030	14106
3/4-16	0.750	84532	3585-12CN	0750	MS21209-F1210	14122
	1.125	84632	3585-12CN	1125	MS21209-F1215	14123
	1.500	84732	3585-12CN	1500	MS21209-F1220	14124
	1.875	84832	3585-12CN	1875	MS21209-F1225	14125
	2.250	84932	3585-12CN	2250	MS21209-F1230	14126

INTERCHANGEABILITY LIST

LOCKING - UNF

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>MIL.STD.</u>	<u>RECOIL</u>	
7/8-14	0.875	84534	3591-14CN	0875	MS21209-F1410	14142
	1.312	84634	3591-14CN	1312	MS21209-F1415	14143
	1.750	84734	3591-14CN	1750	MS21209-F1420	14144
	2.188	84834	3591-14CN	2188	MS21209-F1425	14145
	2.625	84934	3591-14CN	2625	MS21209-F1430	14146
1-12	1.000	84536	3591-161CN	1000	MS21209-F1610	14162
	1.500	84636	3591-161CN	1500	MS21209-F1615	14163
	2.000	84736	3591-161CN	2000	MS21209-F1620	14164
	2.500	84836	3591-161CN	2500	MS21209-F1625	14165
	3.000	84936	3591-161CN	3000	MS21209-F1630	14166
1-14	1.000	84537	3591-16CN	1000		14162-14
	1.500	84637	3591-16CN	1500		14163-14
	2.000	84737	3591-16CN	2000		14164-14
	2.500	84837	3591-16CN	2500		14165-14
	3.000	84937	3591-16CN	3000		14166-14
1-1/8-12	1.125	84539	3591-18CN	1125	MS21209-F1810	14182
	1.688	84639	3591-18CN	1688	MS21209-F1815	14183
	2.250	84739	3591-18CN	2250	MS21209-F1820	14184
	2.812	84839	3591-18CN	2812	MS21209-F1825	14185
	3.375	84939	3591-18CN	3375	MS21209-F1830	14186
1-1/4-12	1.250	84541	3591-20CN	1250	MS21209-F2010	14202
	1.875	84641	3591-20CN	1875	MS21209-F2015	14203
	2.500	84741	3591-20CN	2500	MS21209-F2020	14204
	3.125	84841	3591-20CN	3125	MS21209-F2025	14205
	3.750	84941	3591-20CN	3750	MS21209-F2030	14206
1-3/8-12	1.375	84543	3591-22CN	1375	MS21209-F2210	14222
	2.062	84643	3591-22CN	2062	MS21209-F2215	14223
	2.750	84743	3591-22CN	2750	MS21209-F2220	14224
	3.438	84843	3591-22CN	3438	MS21209-F2225	14225
	4.125	84943	3591-22CN	4125	MS21209-F2230	14226
1-1/2-12	1.500	84545	3591-24CN	1500	MS21209-F2410	14242
	2.250	84645	3591-24CN	2250	MS21209-F2415	14243
	3.000	84745	3591-24CN	3000	MS21209-F2420	14244
	3.750	84845	3591-24CN	3750	MS21209-F2425	14245
	4.500	84945	3591-24CN	4500	MS21209-F2430	14246

INTERCHANGEABILITY LIST

METRIC - COARSE - FREE RUNNING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE MA NUMBER</u>	<u>RECOIL</u>	
M2X0.4	2.0	84050	1084-2CN	2.0		05022
	3.0	84150	1084-2CN	3.0	MA3279-190	05023
	4.0	84250	1084-2CN	4.0	MA3279-240	05024
	5.0	84350	1084-2CN	5.0	MA3279-290	05025
	6.0	84450	1084-2CN	6.0	MA3279-340	05026
M2.2X0.45	2.2	84051	1084-2.2CN	2.2	MA3279-100	05012
	3.3	84151	1084-2.2CN	3.3	MA3279-150	05013
	4.4	84251	1084-2.2CN	4.4	MA3279-200	05014
	5.5	84351	1084-2.2CN	5.5	MA3279-250	05015
	6.6	84451	1084-2.2CN	6.6	MA3279-300	05016
M2.5X0.45	2.5	84052	1084-2.5CN	2.5	MA3279-101	05252
	3.8	84152	1084-2.5CN	3.8	MA3279-151	05253
	5.0	84252	1084-2.5CN	5.0	MA3279-201	05254
	6.3	84352	1084-2.5CN	6.3	MA3279-251	05255
	7.5	84452	1084-2.5CN	7.5	MA3279-301	05256
M3X0.5	3.0	84053	1084-3CN	3.0	MA3279-102	05032
	4.5	84153	1084-3CN	4.5	MA3279-152	05033
	6.0	84253	1084-3CN	6.0	MA3279-202	05034
	7.5	84353	1084-3CN	7.5	MA3279-252	05035
	9.0	84453	1084-3CN	9.0	MA3279-302	05036
M3.5X0.6	3.5	84054	1084-3.5CN	3.5	MA3279-103	05352
	5.3	84154	1084-3.5CN	5.3	MA3279-153	05353
	7.0	84254	1084-3.5CN	7.0	MA3279-203	05354
	8.8	84354	1084-3.5CN	8.8	MA3279-253	05355
	10.5	84454	1084-3.5CN	10.5	MA3279-303	05356
M4X0.7	4.0	84055	1084-4CN	4.0	MA3279-104	05042
	6.0	84155	1084-4CN	6.0	MA3279-154	05043
	8.0	84255	1084-4CN	8.0	MA3279-204	05044
	10.0	84355	1084-4CN	10.0	MA3279-254	05045
	12.0	84455	1084-4CN	12.0	MA3279-304	05046
M5X0.8	5.0	84056	1084-5CN	5.0	MA3279-105	05052
	7.5	84156	1084-5CN	7.5	MA3279-155	05053
	10.0	84256	1084-5CN	10.0	MA3279-205	05054
	12.5	84356	1084-5CN	12.5	MA3279-255	05055
	15.0	84456	1084-5CN	15.0	MA3279-305	05056

INTERCHANGEABILITY LIST

METRIC - COARSE - FREE RUNNING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE MA NUMBER</u>	<u>RECOIL</u>	
M6X1	6.0	84057	1084-6CN	6.0	MA3279-106	05062
	9.0	84157	1084-6CN	9.0	MA3279-156	05063
	12.0	84257	1084-6CN	12.0	MA3279-206	05064
	15.0	84357	1084-6CN	15.0	MA3279-256	05065
	18.0	84457	1084-6CN	18.0	MA3279-306	05066
M7X1	7.0	84058	1084-7CN	7.0	MA3279-107	05072
	10.5	84158	1084-7CN	10.5	MA3279-157	05073
	14.0	84258	1084-7CN	14.0	MA3279-207	05074
	17.5	84358	1084-7CN	17.5	MA3279-257	05075
	21.0	84458	1084-7CN	21.0	MA3279-307	05076
M8X1.25	8.0	84060	1084-8CN	8.0	MA3279-109	05082
	12.0	84160	1084-8CN	12.0	MA3279-159	05083
	16.0	84260	1084-8CN	16.0	MA3279-209	05084
	20.0	84360	1084-8CN	20.0	MA3279-259	05085
	24.0	84460	1084-8CN	24.0	MA3279-309	05086
M9X1.25	9.0	84062	1084-9CN	9.0		05092
	13.5	84162	1084-9CN	13.5		05093
	18.0	84262	1084-9CN	18.0		05094
	22.5	84362	1084-9CN	22.5		05095
	27.0	84462	1084-9CN	27.0		05096
M10X1.5	10.0	84065	1084-10CN	10.0	MA3279-111	05102
	15.0	84165	1084-10CN	15.0	MA3279-161	05103
	20.0	84265	1084-10CN	20.0	MA3279-211	05104
	25.0	84365	1084-10CN	25.0	MA3279-261	05105
	30.0	84465	1084-10CN	30.0	MA3279-311	05106
M11X1.5	11.0	84068	1084-11CN	11.0		05112
	16.5	84168	1084-11CN	16.5		05113
	22.0	84268	1084-11CN	22.0		05114
	27.5	84368	1084-11CN	27.5		05115
	33.0	84468	1084-11CN	33.0		05116

INTERCHANGEABILITY LIST

METRIC - COARSE - FREE RUNNING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE MA NUMBER</u>	<u>RECOIL</u>	
M12X1.75	12.0	84071	1084-12CN	12.0	MA3279-114	05122
	18.0	84171	1084-12CN	18.0	MA3279-164	05123
	24.0	84271	1084-12CN	24.0	MA3279-214	05124
	30.0	84371	1084-12CN	30.0	MA3279-264	05125
	36.0	84471	1084-12CN	36.0	MA3279-314	05126
M14X2	14.0	84073	1084-14CN	14.0	MA3279-116	05142
	21.0	84173	1084-14CN	21.0	MA3279-166	05143
	28.0	84273	1084-14CN	28.0	MA3279-216	05144
	35.0	84373	1084-14CN	35.0	MA3279-266	05145
	42.0	84473	1084-14CN	42.0	MA3279-316	05146
M16X2	16.0	84075	1084-16CN	16.0	MA3279-118	05162
	24.0	84175	1084-16CN	24.0	MA3279-168	05163
	32.0	84275	1084-16CN	32.0	MA3279-218	05164
	40.0	84375	1084-16CN	40.0	MA3279-268	05165
	48.0	84475	1084-16CN	48.0	MA3279-318	05166
M18X2.5	18.0	84078	1084-18CN	18.0	MA3279-121	05182
	27.0	84178	1084-18CN	27.0	MA3279-171	05183
	36.0	84278	1084-18CN	36.0	MA3279-221	05184
	45.0	84378	1084-18CN	45.0	MA3279-271	05185
	54.0	84478	1084-18CN	54.0	MA3279-321	05186
M20X2.5	20.0	84081	1084-20CN	20.0	MA3279-124	05202
	30.0	84181	1084-20CN	30.0	MA3279-174	05203
	40.0	84281	1084-20CN	40.0	MA3279-224	05204
	50.0	84381	1084-20CN	50.0	MA3279-274	05205
	60.0	84481	1084-20CN	60.0	MA3279-324	05206
M22X2.5	22.0	84084	1084- 22CN	22.0	MA3279-127	05222
	33.0	84184	1084- 22CN	33.0	MA3279-177	05223
	44.0	84284	1084- 22CN	44.0	MA3279-227	05224
	55.0	84384	1084- 22CN	55.0	MA3279-277	05225
	66.0	84484	1084- 22CN	66.0	MA3279-327	05226
M24X3	24.0	84087	1084- 24CN	24.0	MA3279-129	05242
	36.0	84187	1084- 24CN	26.0	MA3279-179	05243
	48.0	84287	1084- 24CN	48.0	MA3279-229	05244
	60.0	84387	1084- 24CN	60.0	MA3279-279	05245
	72.0	84487	1084- 24CN	72.0	MA3279-329	05246

INTERCHANGEABILITY LIST

METRIC - FINE - FREE RUNNING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL	
M8X1	8.0	84059	4255-8CN	8.0	MA3279-108	07082
	12.0	84159	4255-8CN	12.0	MA3279-158	07083
	16.0	84259	4255-8CN	16.0	MA3279-208	07084
	20.0	84359	4255-8CN	20.0	MA3279-258	07085
	24.0	84459	4255-8CN	24.0	MA3279-308	07086
M9X1	9.0	84061	4255-9CN	9.0		07092
	13.5	84161	4255-9CN	13.5		07093
	18.0	84261	4255-9CN	18.0		07094
	22.5	84361	4255-9CN	22.5		07095
	27.0	84461	4255-9CN	27.0		07096
M10X1	10.0	84063	4255-10CN	10.0		08102
	15.0	84163	4255-10CN	15.0		08103
	20.0	84263	4255-10CN	20.0		08104
	25.0	84363	4255-10CN	25.0		08105
	30.0	84463	4255-10CN	30.0		08106
M10X1.25	10.0	84064	4649-10CN	10.0	MA3279-110	07102
	15.0	84164	4649-10CN	15.0	MA3279-160	07103
	20.0	84264	4649-10CN	20.0	MA3279-210	07104
	25.0	84364	4649-10CN	25.0	MA3279-260	07105
	30.0	84464	4649-10CN	30.0	MA3279-310	07106
M11X1	11.0	84066	4255-11CN	11.0		08112
	16.5	84166	4255-11CN	16.5		08113
	22.0	84266	4255-11CN	22.0		08114
	27.5	84366	4255-11CN	27.5		08115
	33.0	84466	4255-11CN	33.0		08116
M11X1.25	11.0	84067	4649-11CN	11.0		07112
	16.5	84167	4649-11CN	16.5		07113
	22.0	84267	4649-11CN	22.0		07114
	27.5	84367	4649-11CN	27.5		07115
	33.0	84367	4649-11CN	33.0		07116
M12X1.25	12.0	84069	4649-12CN	12.0	MA3279-112	08122
	18.0	84169	4649-12CN	18.0	MA3279-162	08123
	24.0	84269	4649-12CN	24.0	MA3279-212	08124
	30.0	84369	4649-12CN	30.0	MA3279-262	08125
	36.0	84469	4649-12CN	36.0	MA3279-312	08126

INTERCHANGEABILITY LIST

METRIC - FINE - FREE RUNNING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE MA NUMBER</u>	<u>RECOIL</u>	
M12X1.5	12.0	84070	3745-12CN	12.0	MA3279-113	07122
	18.0	84170	3745-12CN	18.0	MA3279-163	07123
	24.0	84270	3745-12CN	24.0	MA3279-213	07124
	30.0	84370	3745-12CN	30.0	MA3279-263	07125
	36.0	84470	3745-12CN	36.0	MA3279-313	07126
M14X1.5	14.0	84072	3745-14CN	14.0	MA3279-115	07142
	21.0	84172	3745-14CN	21.0	MA3279-165	07143
	28.0	84272	3745-14CN	28.0	MA3279-215	07144
	35.0	84372	3745-14CN	35.0	MA3279-265	07145
	42.0	84472	3745-14CN	42.0	MA3279-315	07146
M16X1.5	16.0	84074	3745-16CN	16.0	MA3279-118	07162
	24.0	84174	3745-16CN	24.0	MA3279-168	07163
	32.0	84274	3745-16CN	32.0	MA3279-218	07164
	40.0	84374	3745-16CN	40.0	MA3279-268	07165
	48.0	84474	3745-16CN	48.0	MA3279-318	07166
M18X1.5	18.0	84076	3745-18CN	18.0	MA3279-119	08182
	27.0	84176	3745-18CN	27.0	MA3279-169	08183
	36.0	84276	3745-18CN	36.0	MA3279-219	08184
	45.0	84376	3745-18CN	45.0	MA3279-269	08185
	54.0	84476	3745-18CN	54.0	MA3279-319	08186
M18X2	18.0	84077	4266-18CN	18.0	MA3279-120	07182
	27.0	84177	4266-18CN	27.0	MA3279-170	07183
	36.0	84277	4266-18CN	36.0	MA3279-220	07184
	45.0	84377	4266-18CN	45.0	MA3279-270	07185
	54.0	84477	4266-18CN	54.0	MA3279-320	07186
M20X1.5	20.0	84079	3745-20CN	20.0	MA3279-122	08202
	30.0	84179	3745-20CN	30.0	MA3279-172	08203
	40.0	84279	3745-20CN	40.0	MA3279-222	08204
	50.0	84379	3745-20CN	50.0	MA3279-272	08205
	60.0	84479	3745-20CN	60.0	MA3279-322	08206
M20X2	20.0	84080	4266-20CN	20.0	MA3279-123	07202
	30.0	84180	4266-20CN	30.0	MA3279-173	07203
	40.0	84280	4266-20CN	40.0	MA3279-223	07204
	50.0	84380	4266-20CN	50.0	MA3279-273	07205
	60.0	84480	4266-20CN	60.0	MA3279-323	07206

INTERCHANGEABILITY LIST

METRIC - FINE - FREE RUNNING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL	
M22X1.5	22.0	84082	3745- 22CN	22.0	MA3329-125	08222
	33.0	84182	3745- 22CN	33.0	MA3329-175	08223
	44.0	84282	3745- 22CN	44.0	MA3329-225	08224
	55.0	84382	3745- 22CN	55.0	MA3329-275	08225
	66.0	84482	3745- 22CN	66.0	MA3329-325	08226
M22X2	22.0	84083	4266- 22CN	22.0	MA3279-126	07222
	33.0	84183	4266- 22CN	33.0	MA3279-176	07223
	44.0	84283	4266- 22CN	44.0	MA3279-226	07224
	55.0	84383	4266- 22CN	55.0	MA3279-276	07225
	66.0	84483	4266- 22CN	66.0	MA3279-326	07226
M24X1.5	24.0	84085	3745- 24CN	24.0		08242
	36.0	84185	3745- 24CN	36.0		08243
	48.0	84285	3745- 24CN	48.0		08244
	60.0	84385	3745- 24CN	60.0		08245
	72.0	84485	3745- 24CN	72.0		08246
M24X2	24.0	84086	4266-24CN	24.0	MA3279-128	07242
	36.0	84186	4266-24CN	36.0	MA3279-178	07243
	48.0	84286	4266-24CN	48.0	MA3279-228	07244
	60.0	84386	4266-24CN	60.0	MA3279-278	07245
	72.0	84486	4266-24CN	72.0	MA3279-328	07246

INTERCHANGEABILITY LIST

METRIC - COARSE - LOCKING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE</u>	<u>MA NUMBER</u>	<u>RECOIL</u>
M2X0.4	3.0	84650	4184-2CN	3.0	MA3329-190	15023
	4.0	84750	4184-2CN	4.0	MA3329-240	15024
	5.0	84850	4184-2CN	5.0	MA3329-290	15025
	6.0	84950	4184-2CN	6.0	MA3329-340	15026
M2.2X0.45	2.2	84551	4184-2.2CN	2.2	MA3329-100	15012
	3.3	84651	4184-2.2CN	3.3	MA3229-150	15013
	4.4	84751	4184-2.2CN	4.4	MA3329-200	15014
	5.5	84851	4184-2.2CN	5.5	MA3329-250	15015
	6.6	84951	4184-2.2CN	6.6	MA3329-300	15016
M2.5X0.45	2.5	84552	4184-2.5CN	2.5	MA3329-101	15252
	3.8	84652	4184-2.5CN	3.8	MA3329-151	15253
	5.0	84752	4184-2.5CN	5.0	MA3329-201	15254
	6.3	84852	4184-2.5CN	6.3	MA3329-251	15255
	7.5	84952	4184-2.5CN	7.5	MA3329-301	15256
M3X0.5	3.0	84553	4184-3CN	3.0	MA3329-102	15032
	4.5	84653	4184-3CN	4.5	MA3329-152	15033
	6.0	84753	4184-3CN	6.0	MA3329-202	15034
	7.5	84853	4184-3CN	7.5	MA3329-252	15035
	9.0	84953	4184-3CN	9.0	MA3329-302	15036
M3.5X0.6	3.5	84554	4184-3.5CN	3.5	MA3329-103	15352
	5.3	84654	4184-3.5CN	5.3	MA3329-153	15353
	7.0	84754	4184-3.5CN	7.0	MA3329-203	15354
	8.8	84854	4184-3.5CN	8.8	MA3329-253	15355
	10.5	84954	4184-3.5CN	10.5	MA3329-303	15356
M4X0.7	4.0	84555	4184-4CN	4.0	MA3329-104	15042
	6.0	84655	4184-4CN	6.0	MA3329-154	15043
	8.0	84755	4184-4CN	8.0	MA3329-204	15044
	10.0	84855	4184-4CN	10.0	MA3329-254	15045
	12.0	84955	4184-4CN	12.0	MA3329-304	15046
M5X0.8	5.0	84556	4184-5CN	5.0	MA3329-105	15052
	7.5	84656	4184-5CN	7.5	MA3329-155	15053
	10.0	84756	4184-5CN	10.0	MA3329-205	15054
	12.5	84856	4184-5CN	12.5	MA3329-255	15055
	15.0	84956	4184-5CN	15.0	MA3329-305	15056

INTERCHANGEABILITY LIST

METRIC - COARSE - LOCKING

<u>SIZE</u>	<u>LENGTH</u>	<u>CHRISLYNN</u>	<u>HELI COIL</u>	<u>AEROSPACE</u>	<u>MA NUMBER</u>	<u>RECOIL</u>
M6X1	6.0	84557	4184-6CN	6.0	MA3329-106	15062
	9.0	84657	4184-6CN	9.0	MA3329-156	15063
	12.0	84757	4184-6CN	12.0	MA3329-206	15064
	15.0	84857	4184-6CN	15.0	MA3329-256	15065
	18.0	84957	4184-6CN	18.0	MA3329-306	15066
M7X1	7.0	84558	4184-7CN	7.0	MA3329-107	15072
	10.5	84658	4184-7CN	10.5	MA3329-157	15073
	14.0	84758	4184-7CN	14.0	MA3329-207	15074
	17.5	84858	4184-7CN	17.5	MA3329-257	15075
	21.0	84958	4184-7CN	21.0	MA3329-307	15076
M8X1.25	8.0	84560	4184-8CN	8.0	MA3329-109	15082
	12.0	84660	4184-8CN	12.0	MA3329-159	15083
	16.0	84760	4184-8CN	16.0	MA3329-209	15084
	20.0	84860	4184-8CN	20.0	MA3329-259	15085
	24.0	84960	4184-8CN	24.0	MA3329-309	15086
M9X1.25	9.0	84562				
	13.5	84662				
	18.0	84762				
	22.5	84862				
	27.0	84962				
M10X1.5	10.0	84565	4184-10CN	10.0	MA3329-111	15102
	15.0	84665	4184-10CN	15.0	MA3329-161	15103
	20.0	84765	4184-10CN	20.0	MA3329-211	15104
	25.0	84865	4184-10CN	25.0	MA3329-261	15105
	30.0	84965	4184-10CN	30.0	MA3329-311	15106
M11X1.5	11.0	84568				
	16.5	84668				
	22.0	84768				
	27.5	84868				
	33.0	84968				

INTERCHANGEABILITY LIST

METRIC - COARSE - LOCKING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL	
M12X1.75	12.0	84571	4184-12CN	12.0	MA3329-114	15122
	18.0	84671	4184-12CN	18.0	MA3329-164	15123
	24.0	84771	4184-12CN	24.0	MA3329-214	15124
	30.0	84871	4184-12CN	30.0	MA3329-264	15125
	36.0	84971	4184-12CN	36.0	MA3329-314	15126
M14X2	14.0	84573	4184-14CN	14.0	MA3329-116	15142
	21.0	84673	4184-14CN	21.0	MA3329-166	15143
	28.0	84773	4184-14CN	28.0	MA3329-216	15144
	35.0	84873	4184-14CN	35.0	MA3329-266	15145
	42.0	84973	4184-14CN	42.0	MA3329-316	15146
M16X2	16.0	84575	4184-16CN	16.0	MA3329-118	15162
	24.0	84675	4184-16CN	24.0	MA3329-168	15163
	32.0	84775	4184-16CN	32.0	MA3329-218	15164
	40.0	84875	4184-16CN	40.0	MA3329-268	15165
	48.0	84975	4184-16CN	48.0	MA3329-318	15166
M18X2.5	18.0	84578	4184-18CN	18.0	MA3329-121	15182
	27.0	84678	4184-18CN	27.0	MA3329-171	15183
	36.0	84778	4184-18CN	36.0	MA3329-221	15184
	45.0	84878	4184-18CN	45.0	MA3329-271	15185
	54.0	84978	4184-18CN	54.0	MA3329-321	15186
M20X2.5	20.0	84581	4184-20CN	20.0	MA3329-124	15202
	30.0	84681	4184-20CN	30.0	MA3329-174	15203
	40.0	84781	4184-20CN	40.0	MA3329-224	15204
	50.0	84881	4184-20CN	50.0	MA3329-274	15205
	60.0	84981	4184-20CN	60.0	MA3329-324	15206
M22X2.5	22.0	84584	4184- 22CN	22.0	MA3329-127	15222
	33.0	84684	4184- 22CN	33.0	MA3329-177	15223
	44.0	84784	4184- 22CN	44.0	MA3329-227	15224
	55.0	84884	4184- 22CN	55.0	MA3329-277	15225
	66.0	84984	4184- 22CN	66.0	MA3329-327	15226
M24X3	24.0	84587	4184- 24CN	24.0	MA3329-129	15242
	36.0	84687	4184- 24CN	36.0	MA3329-179	15243
	48.0	84787	4184- 24CN	48.0	MA3329-229	15244
	60.0	84887	4184- 24CN	60.0	MA3329-279	15245
	72.0	84987	4184- 24CN	72.0	MA3329-329	15246

INTERCHANGEABILITY LIST

METRIC - FINE - LOCKING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL	
M8X1	8.0	84559	5255-8CN	8.0	MA3329-108	17082
	12.0	84659	5255-8CN	12.0	MA3329-158	17083
	16.0	84759	5255-8CN	16.0	MA3329-208	17084
	20.0	84859	5255-8CN	20.0	MA3329-258	17085
	24.0	84959	5255-8CN	24.0	MA3329-308	17086
M9X1	9.0	84561				
	13.5	84661				
	18.0	84761				
	22.5	84861				
	27.0	84961				
M10X1	10.0	84563	5255-10CN	10.0		
	15.0	84663	5255-10CN	15.0		
	20.0	84763	5255-10CN	20.0		
	25.0	84863	5255-10CN	25.0		
	30.0	84963	5255-10CN	30.0		
M10X1.25	10.0	84564	5649-10CN	10.0	MA3329-110	17102
	15.0	84664	5649-10CN	15.0	MA3329-160	17103
	20.0	84764	5649-10CN	20.0	MA3329-210	17104
	25.0	84864	5649-10CN	25.0	MA3329-260	17105
	30.0	84964	5649-10CN	30.0	MA3329-310	17106
M11X1	11.0	84566				
	16.5	84666				
	22.0	84766				
	27.5	84866				
	30.0	84966				
M11X1.25	11.0	84567				
	16.5	84667				
	22.0	84767				
	27.5	84867				
	33.0	84967				
M12X1.25	12.0	84569	5649-12CN	12.0	MA3329-112	18122
	18.0	84669	5649-12CN	18.0	MA3329-162	18123
	24.0	84769	5649-12CN	24.0	MA3329-212	18124
	30.0	84869	5649-12CN	30.0	MA3329-262	18125
	36.0	84969	5649-12CN	36.0	MA3329-312	18126

INTERCHANGEABILITY LIST

METRIC - FINE - LOCKING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL
M12X1.5	12.0	84570	5145-12CN	12.0 MA3329-113	17122
	18.0	84670	5145-12CN	18.0 MA3329-163	17123
	24.0	84770	5145-12CN	24.0 MA3329-213	17124
	30.0	84870	5145-12CN	30.0 MA3329-263	17125
	36.0	84970	5145-12CN	36.0 MA3329-313	17126
M14X1.5	14.0	84572	5145-14CN	14.0 MA3329-115	17142
	21.0	84672	5145-14CN	21.0 MA3329-165	17143
	28.0	84772	5145-14CN	28.0 MA3329-215	17144
	35.0	84872	5145-14CN	35.0 MA3329-265	17145
	42.0	84972	5145-14CN	42.0 MA3329-315	17146
M16X1.5	16.0	84574	5145-16CN	16.0 MA3329-117	17162
	24.0	84674	5145-16CN	24.0 MA3329-167	17163
	32.0	84774	5145-16CN	32.0 MA3329-217	17164
	40.0	84874	5145-16CN	40.0 MA3329-267	17165
	48.0	84974	5145-16CN	48.0 MA3329-317	17166
M18X1.5	18.0	84576	5145-18CN	18.0 MA3329-119	18182
	27.0	84676	5145-18CN	27.0 MA3329-169	18183
	36.0	84776	5145-18CN	36.0 MA3329-219	18184
	45.0	84876	5145-18CN	45.0 MA3329-269	18185
	54.0	84976	5145-18CN	54.0 MA3329-319	18186
M18X2	18.0	84577	5266-18CN	18.0 MA3329-120	17182
	27.0	84677	5266-18CN	27.0 MA3329-170	17183
	36.0	84777	5266-18CN	36.0 MA3329-220	17184
	45.0	84877	5266-18CN	45.0 MA3329-270	17185
	54.0	84977	5266-18CN	54.0 MA3329-320	17186
M20X1.5	20.0	84579	5145-20CN	20.0 MA3329-122	18202
	30.0	84679	5145-20CN	30.0 MA3329-172	18203
	40.0	84779	5145-20CN	40.0 MA3329-222	18204
	50.0	84879	5145-20CN	50.0 MA3329-272	18205
	60.0	84979	5145-20CN	60.0 MA3329-322	18206
M20X2	20.0	84580	5145-20CN	20.0 MA3329-123	17202
	30.0	84680	5145-20CN	30.0 MA3329-173	17203
	40.0	84780	5145-20CN	40.0 MA3329-223	17204
	50.0	84880	5145-20CN	50.0 MA3329-273	17205
	60.0	84980	5145-20CN	60.0 MA3329-323	17206

INTERCHANGEABILITY LIST

METRIC - FINE - LOCKING

SIZE	LENGTH	CHRISLYNN	HELI COIL	AEROSPACE MA NUMBER	RECOIL	
M22X1.5	22.0	84582	5145- 22CN	22.0	MA3329-125	18222
	33.0	84682	5145- 22CN	33.0	MA3329-175	18223
	44.0	84782	5145- 22CN	44.0	MA3329-225	18224
	55.0	84882	5145- 22CN	55.0	MA3329-275	18225
	66.0	84982	5145- 22CN	66.0	MA3329-325	18226
M22X2	22.0	84583	5266- 22CN	22.0	MA3329-126	17222
	33.0	84683	5266- 22CN	33.0	MA3329-176	17223
	44.0	84783	5266- 22CN	44.0	MA3329-226	17224
	55.0	84883	5266- 22CN	55.0	MA3329-276	17225
	66.0	84983	5266- 22CN	66.0	MA3329-326	17226
M24X1.5	24.0	84585	5145- 24CN	24.0		
	36.0	84685	5145- 24CN	36.0		
	48.0	84785	5145- 24CN	48.0		
	60.0	84885	5145- 24CN	60.0		
	72.0	84985	5145- 24CM	72.0		
M24X2	24.0	84586	5266-24CN	24.0	MA3329-128	17242
	36.0	84686	5266-24CN	36.0	MA3329-178	17243
	48.0	84786	5266-24CN	48.0	MA3329-228	17244
	60.0	84886	5266-24CN	60.0	MA3329-278	17245
	72.0	84986	5266-24CN	72.0	MA3329-328	17246