

**Complete HVAC Duct Manufacturer Including
Spiral Helix Machinery, Engel Duct Fabrication
Line, Roll Formers, Sheet and Duct Fabricating
Machinery, Lift Trucks, Trucks and Support
Equipment**

Plant Closed

TAMBE METAL PRODUCTS

7500 Main St Fishers

Victor, New York 14564

20 Miles Southeast of Rochester



Tambe
METAL PRODUCTS

**SALE DATE: TUESDAY, MAY 9TH STARTING AT 9:00
AM**

Inspection: Day Prior from 10:00 AM to 4:00 PM

Square and Spiral Duct Lines and Rollformers

- 60" Engel Square Duct Fabricating Line
- (2) Spiral Helix 200 Series Spiral Duct Machines (2007)
- (50) Various Size Spiral Duct Dies from 6" to 72"
- Ovalformer Collar Line w/ Rollformer and Vertical Bending Roll
- Ductformer CR14-TDFC Rollformer
- (2) Engel 1240 Standing S and M16-40 Rollformers
- (10) Various Rollformers By Flagler, Lockformer and Others

Duct Fabricating Machinery

- 120" Ovalformer OF-1018 Ovalizer
- (10) Sets Ovalizing Dies
- 40" Spiral Helix VSTW-E Stitch Welders (2006)
- 60" Jetline LWS-60Z Seam Welder (2009)
- Lucas VBU-800 Collar Gasket Machine (2010)
- 4" and 2" Harper Vane Machines
- (4) Gore Lock Machines by Tormec and Other
- Iowa Collar-Matic, Corner-Matic and Whisper-Lock Machines
- Collar Machines, Pin Spotters, Clinchers, Cleat Formers, Beaders, Slitter and Related

Sheet Metal Fabricating Machinery

- (4) 5' x 10' Cybermation 700A CNC Plasma Tables
- (2) Cincinnati Squaring Shears to 1/4" Cap.
- (2) 10' Roto-Die 15 Folders
- 12' Cincinnati Mechanical Press Brake
- (5) Plate Bending Rolls to 5' (New as 2011)
- Welders, Hand Fabricating Equipment and Related

Trucks, Fork Lifts, Shop and Support Equipment

- International Tractor and (3) Box Trucks New 2000's
- (4) Van Body Trailers New 2000's
- (4) Fork Lifts to 12,000 Lb.
- Scissor Lifts, Job Boxes, Hand Tools, Hoppers and Related
- Office Furniture and Equipment

CIA and HGR

16% ON-SITE BUYERS PREMIUM

19% ON-LINE BUYERS PREMIUM

Auctioneers:

Cincinnati Industrial Auctioneers

Jeffrey L. Luggen

Joseph M. Luggen

John F. Rome

Directions: From Rochester, New York Proceed South East on I-490 for 15 Miles to Exit 29 for NY-96. Continue South on NY-96 to Right Turn onto Main Street Fishers. Proceed 1/4 Mile to Sale Site on Right. Watch for Auction Parking and Auction Signs.

WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, ***if you do not you will not be approved.***
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

SHORT AD

60" Engel Complete Square Duct Line, (2) Spiral Helix 200 Spiral Duct Lines, Lg. Qty. Dies, 120" Ovalformer, Dies to 24", (4) 5' x 10' CNC Plasma Tables, Spiral Helix and Jet Seam Welders to 60", Cincinnati Mechanical Shears and Brakes to 12', Lucas Circular Gasket Machine, (10) Duct Roll Formers, Vane Lines, Collar Machines, Gore Lock, Beaders, Cornermatic, Whisper-Loc, Plate Rolls to 8', Welders, Hand Fabricating, (3) Fork Lifts, Scissor Lift, Air Compressors, (4) International Box Trucks, (1) Sleep Cab Tractor, (5) 53' Van Trailers, Job Boxes, Hand Tools, Hoppers, Racks, Coil and Duct Inventory, Lg. Qty. Office Equipment

SQUARE DUCT LINE

60" Engel Model 5-16 Square Duct Fabricating Line; s/n 300096, (6) 60" Uncoilers, 7-Stand Straightener, (4) End Notchers, 5' Shear, (2) 8-Stand Rollformers w/ Glue Pumps, Engel Model DH-18-CEF 12-Stand Dual Side Cleat Edge Former; s/n 1070-80, Engel Model DH-4616 Dual Side 16-Stand [TDF](#) Rollformer; s/n 32185-85, Insulation Feeder, (5) Pinspotters, 60" Engel Model 5BA Bendall Brake; s/n 3026-A-80

SPIRAL DUCT MACHINES AND DIES

Spiral Helix Model 200H Spiral Duct Former; s/n 03070604, Uncoiler, Capacity: 28 - 14 Ga, Up To 50" Spiral Pipe, PB Control (New 2007)

Spiro America Type 200L Spiral Duct Former; s/n 1100-11, Uncoiler, Forming Head, 28 Ga. - 16 Ga., PB Control

(50) Spiral Duct Forming Dies up to 72"

TUBE OVALIZER

10' Ovalformer Model OF-1018 Spiral Duct Tube Ovalizer; s/n 9900004, Max. Thickness (SS) 20 Gauge, Max. Thickness (Galv.) 18 Gauge, Lengths Up to 20'

(9) Sets 8" - 24" Ovalizing Dies

(6) Expander Die Spacer

CNC PLASMA CUTTING TABLES

(4) 5' x 10' Cybermation Model 700A Plus Plasma Cutting Tables; Hypertherm HT40C and Interlogic SR451 Power Supplies, Digital Keypad Controls, Downdraft Tables

STITCH AND SEAM WELDERS

40" Spiral Helix Pro Model VSTW-E Stitch Welder; s/n 18549, 40" Throat w/ Chiller, Welding Length 2" - 40", Diameter Range: 3"- 40", Material Thickness: .016"- .039", Overlap: .24" for 1000, Wire Diameter: .078", Adjustable Welding Speed: 6.6 - 49.2 fpm (New 2006)

60" Jetline Model LWS-60Z Longitudinal External Seam Welder; s/n 090009, Miller Maxstar 350 Welder & Cooler, .02" to 3/8" Material Thickness, PB Control (New 2009)

36" Spiral Helix Stitch Welder

COLLAR GASKET MACHINE

Lucas Model VBU-800 Collar Gasket Machine; s/n 2784, Allen Bradley Panelview 600 PLC Control, Cabinet & Tooling (New 2010)

COLLAR FORMING MACHINERY

6" Ovalformer 12-Stand Rollformer w/ Shear & Uncoiler

- **Ovalformer Ring Roller; 2-1/2" Die, GE Fanuc Control**

Iowa Precision Model CL-C814 Collar Machine; s/n 39902

(2) Rollform Tooling Collar Machines

VANE LINES AND STRIP CUTTING LINES

4" Harper Model 400 Vane Machine; s/n EE7277

2" Harper Model E200 Vane Machine; s/n E98121

8" Profab Shear Line w/ Uncoiler

GORELOCK, WHISPER LOCK AND CORNERMATIC MACHINES

(3) Tormec Model ARC Gorelock Machines; s/n 1.2-14, 1.3-20 & 1.3-19 (New 1999)

Iowa Precision Model FAH3456-V Whisper Lock Machine; s/n 119805, 18 Ga., 72"

Iowa Precision Model CM-F-DH Cornermatic; s/n CM9805, 18 Ga., 48"

Suter Type Beta 3 Gorelock Machine; s/n 13-6

ROLLFORMING MACHINES

Ductformer Model CR14-TDFC 14-Stand TDF Rollformer; s/n 100714

22 Ga. Engel Model 1240-V 12-Stand Rollformer; s/n 807-80, Standing S, Bar Locks

Engel Model M16-40 16-Stand TDF Rollformer; s/n 101690-90

Ductformer Model CR8SDC 8-Stand Rollformer; s/n 051508

22 Ga. Flagler Model 22GA-QF Rollformer; s/n QF-368693, Slips & Drives

10-Stand Rollformer

22 Ga. Lockformer 9-Stand Rollformer; s/n 1287

7-Stand Pittsburgh Machine

20 Ga. Lockformer 9-Stand Rollformer; s/n BL-2994

PRESS BRAKES AND SQUARING SHEARS

¼" x 10' Cincinnati Model 2CC10 Power Squaring Shear; s/n 43691, Multi Axis Gage Control Center, Power Back Gauge

10' x 10 Ga. Cincinnati Model 1010 Power Squaring Shear; s/n 23988, Power Back Gauge

12' Cincinnati Series 90-10 Mechanical Power Press Brake; s/n 18855, No Back Gauge

- **Misc. Press Brake Dies to 12'**

(2) 10' Roto-Die Model 15 Hydraulic Benders; s/n 81435

8' Chicago Model SO816 Hand Brake

48" Finger Brake

PLATE / SHEET BENDING ROLLS

6' Webb Model R3LR-7006 Plate Roll; s/n 6980, 5 Ga. Capacity

60" WDM Model B-3.5-60 Roll; s/n 61136-11 (New 2011)

60" New Dimension / Built Right Model MP5-135 Roll; s/n 02981625

48" Profab Model X-5016E Roll (New 2011)

48" Niagara Power Roll

MISC. DUCT FABRICATING MACHINERY

(5) Power Beaders Including; 18 Ga. Flagler Model 28-000 Bearer, Pexto Model 3617D, Niagara No. 172, Inzusa Model CMZ7R (New 2002)

(2) Pinspotter RH Mach II Pinspotters; s/n 42272 & N/A, 60" Throat

6' x 4' Vanemate Clamp Table

Bead Expander w/ Dies

60" Motorized Slitter

6 Ton Azimuth and Taloc Model H412 Clinching Machines

Engel Model M-750 Edge Notcher; s/n 10026809001

Pexto Ring Roller

(2) Durodyne Pinspotters and Liner Sizer

10' Duct Board Machine

FORKLIFTS AND SCISSOR LIFTS

12,500 Lb. Caterpillar Model T125D Solid Tire LP Gas Lift Truck; s/n 5MB01238

6,000 Lb. Toyota Model 42-6FGCU30 LP Gas Solid Tire Lift Truck; s/n 61921, Hours: 12,000

5,000 Lb. Toyota Model 5FGC25 LP Gas Solid Tire Lift Truck

Upright Model MX19 Electric Scissor Lift

TRUCKS AND TRAILERS

2007 International Model 8200i Sleeper Cab Tractor; Vin #24418, 10-Speed Eaton Fuller Transmission, _____ Miles

2005 International Model 4300 DT466 30' Box Truck

2004 International 921 Box Truck

2005 Kenworth 30' Box Truck; 266,000 Miles

(4) 53' Van Body Trailers New 2005 to 2000

(16) New or Lightly Used Tires on Pallet Rack

MISC. MACHINERY

Hand Fabricating Machinery Including Brake, Cleat Former, Rolls, Beaders and Related

Buffalo No. 1-1/2 Mechanical Ironworker

Doringer Model D350 Cold Saw

15 KVA Roper Whitney Spot Welder; 24" Throat

(15) Late Model Miller Welders; (3) Millermatic 252, (2) Syncrowave 250, Millermatic 180, (4) Millermatic Models, (2) Small Miller Welders, (2) Plasma Cutters

Welding Equipment Including Welding Tables, Leads, Clamps, Tools, Vises and Related

Genie Aluminum Frame Lift

Rigid 300 Pipe Threader

RAW AND FINISHED INVENTORY

Large Quantity of HVAC Hardware Including Duct Fittings, Collars, Elbows, Duct Work

Coil Inventory Approx. (50) Coils

SHOP AND SUPPORT EQUIPMENT

10 HP Sullair Model ST700 Shop Tek Air Compressor w/ Tank

- **Sullair Model SR Air Dryer**

(2) Cantilever Racks w/ (8) Uprights Total & Contents

60" Ferris Procut Z Zero Turn Machine

(2) HP Designjet 1055CM Plotters

Shop Equipment, Dump Hoppers, Hand and Power Tools, Carts, Ladders, Job Boxes, Supplies, Material, Sanders, Fire Proof Cabinets and Related

OFFICE EQUIPMENT

Office Equipment Including Misc. Desks, Chairs, Tables, Conference Room Table, Monitors & TV's