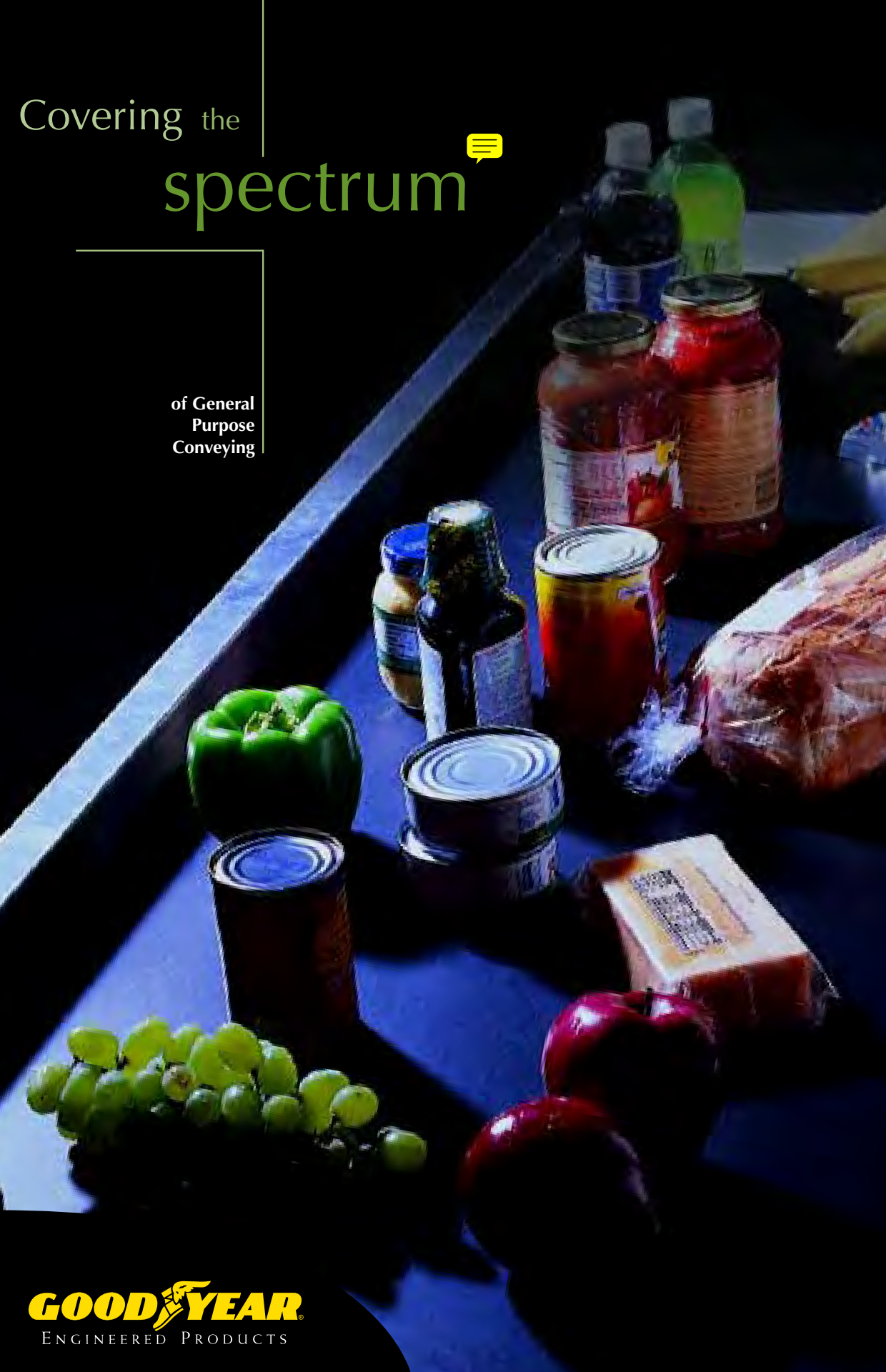


Covering the  spectrum

of General
Purpose
Conveying



Moving ahead with a multitude of choices.



For a variety of light and medium duty applications, Lightweight Conveyor Belts from Goodyear Engineered Products offer a broad range of choices for general purpose conveying. Goodyear has just the right belts for a multitude of applications, including grocery store check-out counters, warehouse and distribution environments, small parts conveying, light duty inspection lines and electronic vision detection systems.

Goodyear's general purpose belts are available in three unique constructions – Multi-Plied Spun Polyester, Multi-Plied Monofilament and Single-Plied Interwoven. All of Goodyear Lightweight Belts feature HPC™ technology, a homogenous plied construction process that provides excellent resistance to edge wear and better tracking for longer lasting belts.

A variety of cover profiles are available that work well in various general purpose applications. For situations where aesthetic appeal is as important as performance, a variety of color options are available. For all of your general purpose conveying needs, Goodyear Lightweight Conveyor Belts have you covered. Call 1-888-LWT-BELT for more information.

Constructions

Multi-Plied Spun Polyester Construction

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

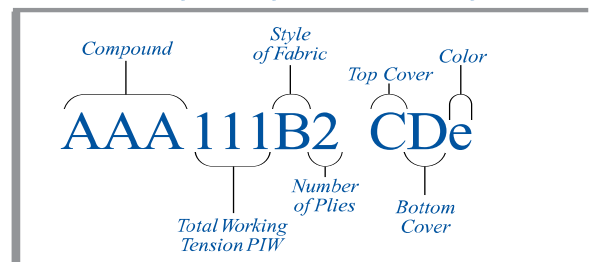
Multi-Plied Monofilament

- Covers a wide range of precision applications
- Transversely rigid, HPC construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

Single-Plied Interwoven

- High-quality polyester warp yarns are woven and bound together with the weft yarns
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

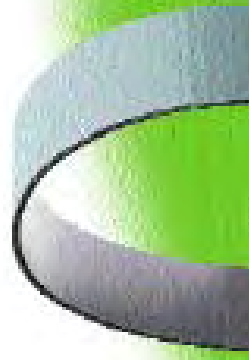
Goodyear Lightweight Belt Coding System



Check-Out Counter Belt

Check into the reliability of
check-out counter belts

- Static dissipative belt keeps charge out of products being conveyed
- Unique manufacturing process provides an exceptionally smooth top cover
- Innovative HPC™-constructed multi-ply monofilament carcass provides:
 - excellent transverse rigidity
 - the use of low energy drives and small pulley diameters in high-speed conveying conditions
 - finger-over-finger splicing capabilities for a more flexible and longer lasting splice



Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		Lbs./in.	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVA 60MP NLb	2	60	11	0.075	1.9	0.47	2.3	0.20	1.0	25	20-180	-7-82

*Elongation less than 2% at specified PIW

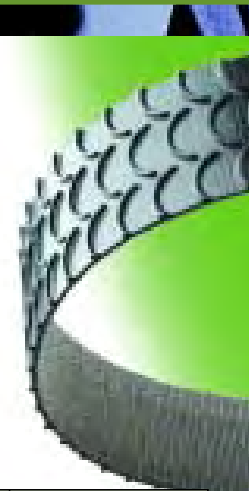
Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVA 60MP NLb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	25 or UCM365LSP	1	62

** Fastener manufacturer should be consulted to review specific belt and application information

Eclipse Profile, PVC™ Compound, Interwoven Carcass

Conquering the ups and downs of conveying

- Eclipse top cover profile provides extra grip when conveying products up inclines
- High molecular PVC formula provides durability, versatility and value in the interwoven family of belts
- The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying



Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVC 120S1 Ebb	1	120	21	0.240	6.1	0.97	4.7	0.25	2.0	51	20-180	-7-82
PVC 150S1 Ebb	1	150	26	0.255	6.5	1.22	5.9	0.25	2.5	64	20-180	-7-82
PVC 200S1 Ebb	1	200	35	0.315	8.0	1.45	7.0	0.25	4.0	102	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 120S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	15	125
PVC 150S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	2 or U4	27	187

** Fastener manufacturer should be consulted to review specific belt and application information

Hot Stock & Water- All Polyester Carcass, HPC™

A gripping solution for
conveying rubber stock

- All polyester top cover provides good grip and release characteristics for conveying rubber stock in tire facilities and related industries
- Innovative HPC™-constructed multi-plyed spun polyester carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H(HS) LFb	2	150	26	0.115	2.9	0.62	3.0	0.30	3.0	76	-20-180	-29-82
PVG 225H2(HS) LFb	3	225	39	0.170	4.3	1.01	4.9	0.30	6.0	152	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H(HS) LFb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	62
PVG 225H2(HS) LFb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information

Hot Stock & Water- Cotton Top Ply, HPC™

Setting the standard in
rubber stock conveying

- Cotton top cover has been the industry standard in tire manufacturing facilities where rubber stock is conveyed
- Cotton fabric top cover provides heat resistance and release characteristics
- Innovative HPC™-constructed multi-ply spun polyester carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 130V2G LFb	3	130	23	0.135	3.4	0.77	3.7	0.30	2.5	64	-20-180	-29-82
PVG 180V3G LFb	4	180	32	0.175	4.4	1.02	4.9	0.30	4.0	102	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 130V2G LFb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 180V3G LFb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information



General Purpose, Interwoven Single Ply Carcass

Durability and versatility at an economical price

- High molecular PVC formula provides durability, versatility and value in the interwoven family of belts
- The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying
- Products work well in package handling and distribution centers

Smooth Cover Illustration

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVC 100S1 FBb	1	100	18	0.100	2.5	0.58	2.8	0.25	1.5	38	20-180	-7-82
PVC 100S1 CBB	1	100	18	0.110	2.8	0.64	3.1	0.25	1.5	38	20-180	-7-82
PVC 100S1 CFb	1	100	18	0.110	2.8	0.66	3.2	0.30	1.5	38	20-180	-7-82
PVC 120S1 FBb	1	120	21	0.105	2.7	0.60	2.9	0.25	2.0	51	20-180	-7-82
PVC 120S1 CBB	1	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	20-180	-7-82
PVC 120S1 CFb	1	120	21	0.135	3.4	0.83	4.0	0.30	2.0	51	20-180	-7-82
PVC 150S1 FBb	1	150	26	0.115	2.9	0.68	3.3	0.25	2.5	64	20-180	-7-82
PVC 150S1 CBB	1	150	26	0.165	4.2	0.96	4.6	0.25	2.5	64	20-180	-7-82
PVC 150S1 CFb	1	150	26	0.165	4.2	0.99	4.8	0.30	2.5	64	20-180	-7-82
PVC 150S1 CNb	1	150	26	0.180	4.6	1.11	5.4	0.50	2.5	64	20-180	-7-82
PVC 200S1 FBb	1	200	35	0.170	4.3	0.91	4.4	0.25	4.0	102	20-180	-7-82
PVC 200S1 CBB	1	200	35	0.205	5.2	1.15	5.6	0.25	4.0	102	20-180	-7-82
PVC 200S1 CFb	1	200	35	0.205	5.2	1.18	5.7	0.30	4.0	102	20-180	-7-82
PVC 200S1 CNb	1	200	35	0.230	5.8	1.30	6.3	0.50	4.0	102	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 100S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 100S1 CBB	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 100S1 CFb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 120S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 120S1 CBB	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 120S1 CFb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 150S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 150S1 CBB	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 150S1 CFb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 150S1 CNb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 200S1 FBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 CBb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVC 200S1 CFb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVC 200S1 CNb	Finger, Skived Bias, Mechanical Fasteners	4 or U4	27	187

** Fastener manufacturer should be consulted to review specific belt and application information

Chevron Profile, PVG™ Compound, Interwoven Carcass

Getting a grip on incline conveying

- Chevron top cover profile provides extra grip when conveying products up inclines
- PVG compound provides moderate oil resistance
- low temperature properties to -20°F (intermittent)
- The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying

Smooth Cover

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 100S1 VBb	1	100	18	0.240	6.1	0.87	4.2	0.25	2.0	51	-20-180	-29-82
PVG 120S1 VBb	1	120	21	0.250	6.4	0.93	4.5	0.25	2.0	51	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 100S1 VBb	Finger, Bias Stepped, Mechanical Fasteners	2SP or U2SP	15	125
PVG 120S1 VBb	Finger, Bias Stepped, Mechanical Fasteners	2SP or U2SP	15	125

** Fastener manufacturer should be consulted to review specific belt and application information



Making
a higher

grade

in Food
Processing
Conveying

GOODYEAR
ENGINEERED PRODUCTS

Customer - approved.
Quality - certified.



Food processing applications can dish out the worst. That's why Goodyear Engineered Products provides a wide range of field-tested, lightweight conveyor belts that score high marks in some of the most stringent environments. When it comes to bakery, fruit, vegetable, pharmaceutical and meat processing, count on Goodyear to make the grade.

Most every food processing belt includes either RMV® or POR™, special compounds manufactured with FDA/USDA compliant materials. Both are highly resistant to animal fats, vegetable and mineral oils, as well as many chemicals.

You'll find a variety of surface impressions in Goodyear's food processing belts, each designed to improve your options when a profile belt is required. A perfect example is Z-Belt™, a food-approved belt delivering increased product carrying capacity while reducing system vibration on the return side idlers.

For advanced performance that keeps you ahead in one of the most restrictive conveying environments, Goodyear has the belt you're looking for. Call 1-800-LWT-BELT for more information.

Constructions

Multi-Plied Spun Polyester Construction

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

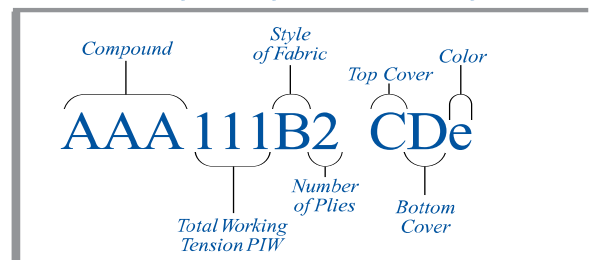
Multi-Plied Monofilament

- Covers a wide range of precision applications
- Transversely rigid, HPC construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

Single-Plied Interwoven

- High-quality spun polyester warp yarns are woven and bound together with the weft yarns
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

Goodyear Lightweight Belt Coding System



RMV[®] Compound, Multi-Plied Spun Polyester HPC[™]

Leaders in the food processing class

- Goodyear's RMV compound is FDA/USDA compliant:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Multi-Plied Spun Polyester carcass with HPC[™] technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions provide improved belt wear
 - Thermo-Flow[™] splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
RMV 100V2 CFw	2	100	18	0.112	2.8	0.72	3.5	0.30	1.5	38	20-180	-7-82
RMV 150H2 CFw	2	150	26	0.135	3.4	0.85	4.1	0.30	2.5	64	20-180	-7-82
RMV 150V3 CFw	3	150	26	0.135	3.4	0.85	4.1	0.30	2.5	64	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 100V2 CFw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
RMV 150H2 CFw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
RMV 150V3 CFw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1 or UX1	7	125

** Fastener manufacturer should be consulted to review specific belt and application information

RMV[®] Compound, Multi-Plied Monofilament HPC[™]

Excellence in flexibility and precision

- Goodyear's RMV compound is FDA/USDA compliant and offers:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Multi-Plied Monofilament carcass with HPC[™] technology improves belt versatility:
 - excellent transverse rigidity
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - Thermo-Flo[™] splicing capabilities
- Ideal for meat, poultry, bakery and vegetable products

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
RMV 100RM CLW	2	100	18	0.090	2.3	0.53	2.6	0.18	2.0	51	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 100RM CLW	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36SP or UCM36SP	7	62

** Fastener manufacturer should be consulted to review specific belt and application information



RMV[®] Compound, Kleated Profile, Multi-Plied Spun Polyester

At the top of the list in rugged durability

- Special kleated profile features:
 - transverse molded cleats built into the belt
 - extra traction on inclines
- Goodyear's RMV compound is FDA/USDA compliant and offers:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Multi-Plied Spun Polyester carcass with HPC[™] technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions provide improved belt wear
 - Thermo-Flo[™] splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
RMV 150H2 KFw	2	150	26	0.250	6.4	1.07	5.2	0.30	2.5	64	20 – 180	-7 – 82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 150H2 KFw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62

** Fastener manufacturer should be consulted to review specific belt and application information

RMV[®] Compound, Tygrip Profile, Multi-Plied Spun Polyester

For a "Grade A" grip on incline conveying

- Tygrip profile provides extra gripping power for incline conveying
- Goodyear's RMV[®] compound is FDA/USDA compliant and offers:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Multi-Plied Spun Polyester carcass with HPC[™] technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions provide improved belt wear
 - Thermo-Flo[™] splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F°	C
RMV 100V2 TFW	2	100	18	0.115	2.9	0.67	3.2	0.30	1.5	38	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 100V2 TFW	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36SP or UCM36SP	1	62

** Fastener manufacturer should be consulted to review specific belt and application information

RMH™ Compound, Quadgrip Profile, HPC Carcass

Above average product release characteristics

- Hard durometer RMH compound is a version of Goodyear's RMV® compound:
 - good food release characteristics
FDA/USDA compliant
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Quadgrip bottom cover profile:
 - protects the carcass
 - lowers the coefficient of friction over slider beds
- Multi-Plied Spun Polyester carcass with HPC™ technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions provide improved belt wear
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F°	C
RMH 220S2 NQw	2	220	39	0.230	5.8	1.38	6.7	0.50	6.0	152	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMH 220S2 NQw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	3 or U3	25	187

** Fastener manufacturer should be consulted to review specific belt and application information

RMV[®] Compound, Multi-Plied Monofilament Carcass

Outstanding achievement in non-stick performance

- Goodyear's RMV compound is FDA and USDA compliant and offers:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Quadgrip cover profile:
 - good release characteristics when conveying sticky pastries and dough
 - improved grip for incline service
- Multi-Plied Monofilament carcass with HPC[™] technology:
 - excellent transverse rigidity
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - Thermo-Flo[™] splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F°	C
RMV 100RM QLw	2	100	18	0.095	2.4	0.55	2.7	0.18	2.0	51	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 100RM QLw	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36SP or UCM36SP	1	62

** Fastener manufacturer should be consulted to review specific belt and application information

RMV[®] Compound, Z-Belt[™] Profile, Multi-Plied Spun Polyester

For the highest marks in product flow

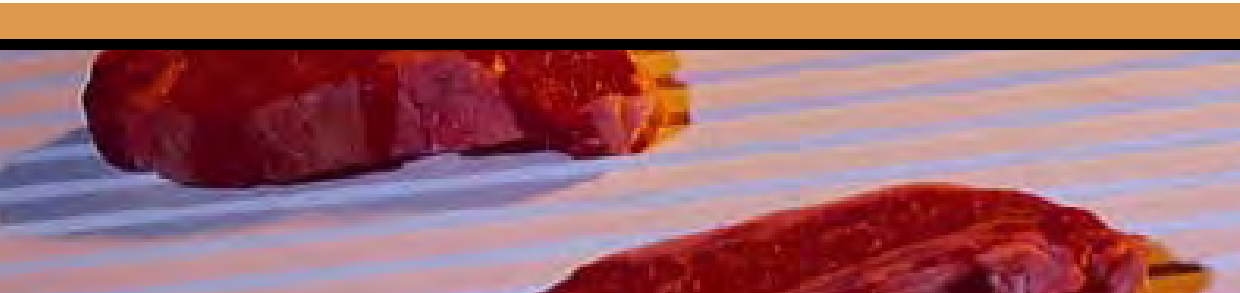
- Z-Belt profile can carry up to 30% more product:
 - unique, continuous design reduces vibration on return side idlers
 - allows for drainage when transporting wet products without changing profile direction
- Goodyear's RMV compound is FDA/USDA compliant and offers:
 - superior resistance to animal fats, vegetable and mineral oils
 - high resin content offers state-of-the-art Melt-Weld fabrications
- Multi-Plied Spun Polyester carcass with HPC[™] technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions provide improved belt wear
 - Thermo-Flo[™] splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
RMV 150H2 ZFw-1	2	150	26	0.245	6.2	1.08	5.2	0.30	4.0	102	20 - 180	-7 - 82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
RMV 150H2 ZFw-1	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62

** Fastener manufacturer should be consulted to review specific belt and application information



POR™ Compound, Single-Ply Interwoven Carcass

For value that earns impressive scores

- POR Compound:
 - FDA/USDA compliant
 - an excellent value in a variety of food processing applications
 - good resistance to animal fats, vegetable and mineral oils
- Single-Ply Interwoven Carcass:
 - constructed of high quality polyester warp yarns that are interwoven and bound together with the weft yarns
 - superior fastener retention
 - excellent rip and tear resistance
 - low stretch properties

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
POR 100S1 CFw	1	100	18	0.110	2.8	0.70	3.4	0.30	1.5	38	20 – 180	-7 – 82
POR 120S1 CFw	1	120	21	0.135	3.4	0.85	4.1	0.30	2.0	51	20 – 180	-7 – 82
POR 150S1 CFw	1	150	26	0.165	4.2	1.01	4.9	0.30	2.5	64	20 – 180	-7 – 82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
POR 100S1 CFw	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
POR 120S1 CFw	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
POR 150S1 CFw	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information

POR™ Compound, Chevron Profile, Interwoven Carcass

For value that rides the inclines

- **POR Compound:**
 - FDA/USDA compliant
 - an excellent value in a variety of food processing applications
 - good resistance to animal fats, vegetable and mineral oils
- **Chevron Top Cover Profile:**
 - improved gripping for incline service
 - reduces carry-back of fine materials
 - easy to clean
 - drains exceptionally well
- **Single-Ply Interwoven Carcass:**
 - constructed of high quality polyester warp yarns that are interwoven and bound together with the weft yarns
 - superior fastener retention
 - excellent rip and tear resistance
 - low stretch properties

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
POR 100S1 VFw	1	100	18	0.240	6.1	0.87	4.2	0.30	2.0	51	20 – 180	-7 – 82
POR 120S1 VFw	1	120	21	0.250	6.4	0.93	4.5	0.30	2.0	51	20 – 180	-7 – 82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
POR 100S1 VFw	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	15	125
POR 120S1 VFw	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	15	125

** Fastener manufacturer should be consulted to review specific belt and application information

Harvesting
better
solutions

for Agricultural
Conveying

Discover the belting that delivers a higher yield.



From potatoes to grain and nuts to seed, agricultural products place high demands on conveyor belting. That's why you need a low-maintenance belt with high-performance qualities. One that can stand up to harsh environments, as well as provide maximum product flow - often difficult with granular and free-flowing materials like rice and corn. When it comes to conveying agricultural products, Goodyear Engineered Products has the lightweight belting sure to meet your most stringent, exacting requirements.

You'll find features designed especially for the agricultural industry:

- our durable HPC™ plied construction
- specially formulated PVGE compound for safe use in grain elevators
- the continuous Z-belt™ profile that can carry up to 30% more product

You'll produce better results from innovations like these. And to Goodyear, that's the measure of a great return. Call 1-888-LWT-BELT for more information.

Constructions

Multi-Plied Spun Polyester

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

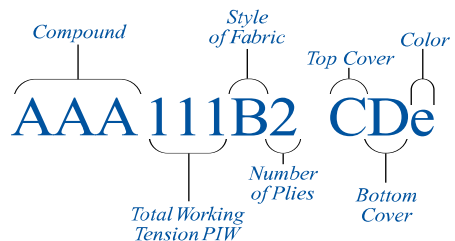
Multi-Plied Monofilament

- Covers a wide range of precision applications.
- Transversely rigid, HPC construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

Single-Plied Interwoven

- High-quality polyester warp yarns are woven and bound together with the weft yarns.
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying.

Goodyear Lightweight Belt Coding System



Z-Belt,TM PVGTM Compound, Multi-Plied Spun Polyester and Interwoven



For the highest returns on product flow

Z-Belt Mini


- Exclusive Z-Belt profile features a unique continuous design:
 - carries up to 30% more product in most cases
 - reduces noise level and vibration on return side idlers
 - provides better drainage when transporting wet materials
- PVG Compound provides:
 - moderate oil resistance
 - excellent slider abrasion resistance
 - low temperature to -20°F, intermittent
- Available in two carcass constructions
- Multi-Plied Spun Polyester Carcass with HPCTM technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wear, wicking and curling
 - flexibility over small pulleys
 - Thermo-FloTM splicing capabilities
- Interwoven carcass is ideal for general conveying:
 - fusion and high impregnation provides superior fastener retention, tear resistance and low stretch qualities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H2 ZBb-1	2	150	26	0.245	6.2	1.07	5.2	0.25	4.0	102	-20-180	-29-82
PVG 150H2 ZFb-1	2	150	26	0.245	6.2	1.08	5.2	0.30	4.0	102	-20-180	-29-82
PVG 220S2 ZNb-2	2	220	39	0.465	11.8	1.92	9.3	0.50	8.0	203	-20-180	-29-82
PVG 120S1 ZBb-1	1	120	21	0.245	6.2	1.00	4.8	0.25	3.0	76	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H2 ZBb-1	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125
PVG 150H2 ZFb-1	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125
PVG 220S2 ZNb-2	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	N/A	25	N/A
PVG 120S1 ZBb-1	Finger, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125

** Fastener manufacturer should be consulted to review specific belt and application information



PVGE™ Compound, Multi-Plyed Spun Polyester, Grain Elevators

The cream of the crop for tough applications

- PVGE Compound meets with OSHA and MSHA approval:
 - moderate oil resistance
 - excellent slider abrasion resistance
 - static dissipative, meeting OSHA requirements of 300 megohms or less (with cover on both sides)
 - fire retardant, meeting MSHA test 30-18.65
 - low temperature to -20°F, intermittent
- HPC™ Multi-Plyed Spun Polyester carcass is ideal for grain elevator use:
 - designed for both conveying and elevator applications
 - superior tracking in both directions
 - good bucket holding capability
 - resistance to edge wear, wicking and curling
 - flexibility over small pulleys
 - Thermo-Flo™ splicing capabilities

Description	Plies	Max Bucket Projection	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
			PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVGE 220S2 NNb	2	6"	220	39	0.250	6.4	1.55	7.5	0.50	5.0	127	-20-180	-29-82
PVGE 330S3 NNb	3	7"	330	58	0.330	8.4	2.06	10.0	0.50	8.0	203	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVGE 220S2 NNb	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A
PVGE 330S3 NNb	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A

** Fastener manufacturer should be consulted to review specific belt and application information



PVGE™ Compound, Interwoven Carcass, Grain Elevators

Engineered for peak performance

- PVGE Compound is specially designed for agricultural use:
 - moderate oil resistance
 - excellent slider abrasion resistance
 - static dissipative, meeting OSHA requirements of 300 megohms or less (with cover on both sides)
 - fire retardant, meeting MSHA test 30-18.65
 - low temperature to -20°F, intermittent
 - good wear characteristics
- Interwoven carcass is ideal for grain handling:
 - designed for use in bucket elevators
 - fusion and high impregnation provides superior fastener retention, tear resistance and low stretch qualities

Description	Plies	Max Bucket Projection	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
			PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVGE 200S1 CNb	1	6"	200	35	0.230	5.8	1.51	7.3	0.50	4.0	102	-20-180	-29-82
PVGE 250S1 CNb	1	6"	250	44	0.250	6.4	1.64	7.9	0.50	6.0	152	-20-180	-29-82
PVGE 350S1 CMB	1	7"	350	61	0.295	7.5	1.84	8.9	0.50	8.0	203	-20-180	-29-82
PVGE 450S1 CMB	1	8"	450	79	0.350	8.9	2.20	10.6	0.50	10.0	254	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 200S1 CNb	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A
PVG 250S1 CNb	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A
PVG 350S1 CMB	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A
PVG 450S1 CMB	Butt Strap, Overlap, Oilwell	N/A	N/A	N/A

** Fastener manufacturer should be consulted to review specific belt and application information

PVG™ Compound Multi-Plied Spun Polyester

Lives up to the task
in extreme conditions

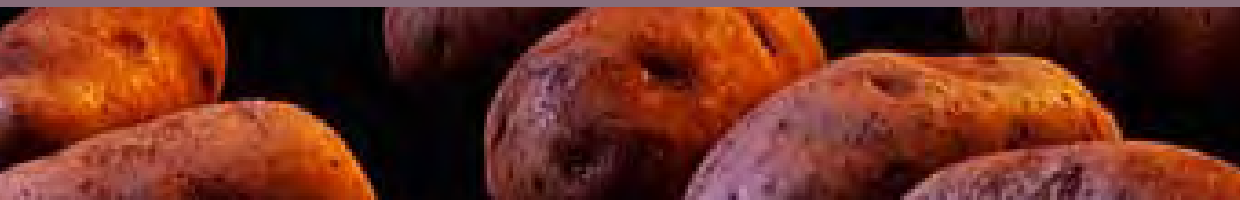
- PVG compound is specially designed for agricultural use:
 - moderate oil resistance
 - excellent slider abrasion resistance
 - low temperature resistance to -20°F, intermittent
- Multi-Plied Spun Polyester carcass with HPC™ technology increases strength and durability:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - superior adhesions provide improved belt wear
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 50V DFb	1	50	9	0.065	1.7	0.43	2.1	0.30	1.0	25	-20-180	-29-82
PVG 150H2 NBb	2	150	26	0.140	3.6	0.94	4.5	0.25	2.5	64	-20-180	-29-82
PVG 150H2 NFb	2	150	26	0.140	3.6	0.97	4.7	0.30	2.5	64	-20-180	-29-82
PVG 150H2 NNb	2	150	26	0.160	4.1	1.05	5.1	0.50	2.5	64	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 50V Dfb	Finger, Skived Bias, Mechanical Fasteners	N/A	N/A	N/A
PVG 150H2 NBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 150H2 NFb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 150H2 NNb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	15	125

** Fastener manufacturer should be consulted to review specific belt and application information



PVG™ Compound, Interwoven Carcass

For value that lasts
season after season

- PVG Compound is specially designed for agricultural use:
 - moderate oil resistance
 - excellent slider abrasion resistance
 - low temperature to -20°F, intermittent
 - good wear characteristics
- Interwoven carcass is ideal for general conveying:
 - fusion and high impregnation provides superior fastener retention, tear resistance and low stretch qualities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 100S1 CBb	1	100	18	0.110	2.8	0.64	3.1	0.25	1.5	38	-20 – 180	-29 – 82
PVG 120S1 CBb	1	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	-20 – 180	-29 – 82
PVG 150S1 CBb	1	150	26	0.165	4.2	0.96	4.6	0.25	2.5	64	-20 – 180	-29 – 82
PVG 150S1 CNb	1	150	26	0.180	4.6	1.11	5.4	0.50	2.5	64	-20 – 180	-29 – 82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 100S1 CBb	Finger, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	62
PVG 120S1 CBb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVG 150S1 CBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVG 150S1 CNb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information

Out of
the box

thinking

for Package
and Baggage
Handling
Conveying

GOOD YEAR
ENGINEERED PRODUCTS

Innovative solutions to keep your business on track.

From light to heavy loads, and flat to incline and decline conveying, Lightweight Conveyor Belts from Goodyear Engineered Products have a solution for every need in package and baggage handling. Our fully integrated manufacturing process and innovative belting solutions result in belts that meet your most exacting requirements.

Available in three carcass constructions - Multi-Plied Spun Polyester, Multi-Plied Monofilament and Single-Plied Interwoven - Goodyear provides a broad range of top-quality belts for various slider bed, live roller and roller applications. Our unique HPC™ technology, a homogenous plied construction process, provides superior tracking in both directions and offers excellent splicing capabilities, translating into belts that look better and last longer.

In the package and baggage handling conveying industry, there's no room for downtime. That's why Goodyear continues to develop innovative ways to keep your business moving. Call 1-888-LWT-BELT for more information.

Constructions

Multi-Plied Spun Polyester Construction

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

Multi-Plied Monofilament

- Covers a wide range of precision applications
- Transversely rigid, HPC construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

Single-Plied Interwoven

- High-quality polyester warp yarns are woven and bound together with the weft yarns
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

Goodyear Lightweight Belt Coding System





The ultimate in noise reduction.
The utmost in performance.



- Goodyear's uniquely quiet QPH™ compound and our whisper weave fabrics provide lower noise levels in roller, live roller and slider bed conveying systems
- A polyester carcass delivers low stretch characteristics
- Our innovative HPC™-constructed multi-plyed carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - finger-over-finger splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
QPH 90WP CBb-S	2	90	16	0.120	3.0	0.70	3.4	0.25	1.5	38	20-180	-7-82
QPH 110W FBb	1	110	19	0.075	1.9	0.45	2.2	0.25	2.0	51	20-180	-7-82
QPH 120WP CBb	2	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	20-180	-7-82
QPH 150W2 BBb	2	150	26	0.125	3.2	0.76	3.7	0.25	2.5	64	20-180	-7-82
QPH 220WS BBb	2	220	39	0.190	4.8	1.10	5.3	0.25	5.0	127	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
QPH 90WP CBb-S	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	62
QPH 110W FBb	Finger, Skived Bias, Mechanical Fasteners	1XSP or UX1SP	1	62
QPH 120WP CBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
QPH 150W2 BBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
QPH 220WS BBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	25	187

** Fastener manufacturer should be consulted to review specific belt and application information

PKG 200KSK LLb

Constructed to carry on, load after load

- Excellent transverse rigidity means belt lays flat and does not buckle when packages are pushed/pulled off
- Low coefficient of friction top and bottom covers
 - ideal for slider bed conveyors
 - packages can be easily diverted from belt
- Our innovative HPC™ constructed multi-plyed carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - finger-over-finger splicing capabilities
 - outstanding fastener retention

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PKG 200KSK LLb	3	200	35	0.190	4.8	1.18	5.7	0.18	5.0	127	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PKG 200KSK LLb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	3 or U3	25	187

** Fastener manufacturer should be consulted to review specific belt and application information

UMVS™ 100RM GLgx

The master of industry ups and downs

- UMVS is a low durometer cover compound, providing a high coefficient of friction top cover holding packages in place during sudden starts and stops
- Groove Incline Top surface under compression is ideal for incline conveying, capable of handling angles up to 45 degrees in some applications
- Multi-plyed HPC™ multifilament x monofilament carcass offers excellent transverse rigidity, permitting the use of low energy drives and small pulley diameters in high-speed conveying conditions

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
UMVS 100RM GLgx	2	100	18	0.100	2.5	0.60	2.9	0.18	2.0	51	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
UMVS 100RM GLgx	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1XSP or UX1XSP	1	62

** Fastener manufacturer should be consulted to review specific belt and application information

PVC Interwoven

Lasting value to cover any application

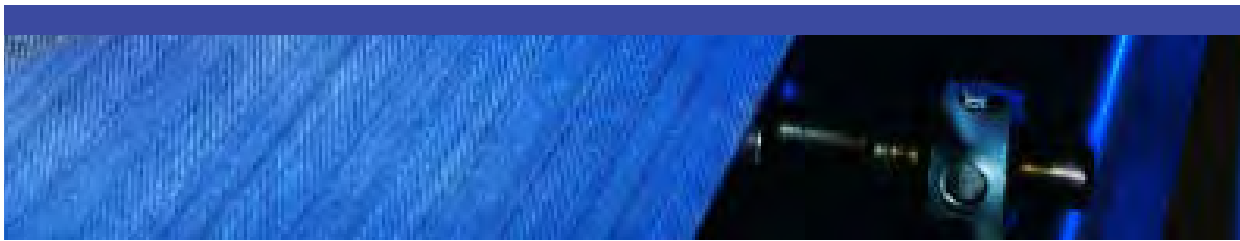
- High-molecular PVC formula provides durability, versatility and value in the interwoven family of belts
- The fusion and high impregnation of this unique interwoven carcass offers:
 - superior fastener retention
 - tear resistance
 - low stretch characteristics
- Ideal for general conveying

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVC 120S1 FBb	1	120	21	0.105	2.7	0.60	2.9	0.25	2.0	51	20-180	-7-82
PVC 120S1 CBb	1	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	20-180	-7-82
PVC 150S1 FBb	1	150	26	0.115	2.9	0.68	3.3	0.25	2.5	64	20-180	-7-82
PVC 150S1 CBb	1	150	26	0.165	4.2	0.96	4.6	0.25	2.5	64	20-180	-7-82
PVC 200S1 FBb	1	200	35	0.170	4.3	0.91	4.4	0.25	4.0	102	20-180	-7-82
PVC 200S1 CBb	1	200	35	0.205	5.2	1.15	5.6	0.25	4.0	102	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 120S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 120S1 CBb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 150S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 150S1 CBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 FBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 CBb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187

** Fastener manufacturer should be consulted to review specific belt and application information



Ruff-Grip

The power to hold on tight

- Unique siped ridge Ruff-Grip cover profile provides exceptional gripping power
- Flexing over pulleys cleans out unwanted material
- Contains a non-marking compound
- Our innovative HPC™-constructed multi-ply carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - excellent adhesions on the belt edge
 - finger-over-finger splicing capabilities
- Also available in our single-ply interwoven carcass, offering premium fastener retention, tear resistance and low stretch qualities
- Ideal for conveying luggage, boxes, plastic, paper, corrugated cardboard and wood

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVS 100V2 RBb	2	100	18	0.310	7.9	1.00	4.8	0.25	2.0	51	20-180	-7-82
PVS 150H2 RBb	2	150	26	0.310	7.9	1.03	5.0	0.25	2.5	64	20-180	-7-82
PVS 220S2 RBb	2	220	39	0.360	9.1	1.35	6.5	0.25	5.0	127	20-180	-7-82
PVS 100S1 RBb	1	100	18	0.280	7.1	1.04	5.0	0.25	2.0	51	20-180	-7-82
PVS 120S1 RBb	1	120	21	0.310	7.9	1.13	5.5	0.25	2.0	51	20-180	-7-82
PVS 150S1 RBb	1	150	26	0.320	8.1	1.20	5.8	0.25	2.5	64	20-180	-7-82
PVS 170S1 RBr	1	170	30	0.370	9.4	1.40	6.8	0.25	4.0	102	20-180	-7-82
PVS 200S1 RBb	1	200	35	0.370	9.4	1.40	6.8	0.25	5.0	127	-20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVS 100V2 RBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVS 150H2 RBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVS 220S2 RBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	4 or U4	27	187
PVS 100S1 RBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVS 120S1 RBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVS 150S1 RBb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVS 170S1 RBr	Finger, Skived Bias, Mechanical Fasteners	4 or U4	27	187
PVS 200S1 RBb	Finger, Skived Bias, Mechanical Fasteners	4 or U4	27	187

** Fastener manufacturer should be consulted to review specific belt and application information

USPS

Made to deliver

- These hard-working interwoven PVC belts are specially manufactured to meet the rigorous standards of the United States Postal Service

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
USPS 120S1 FBb	1	120	21	0.125	3.2	0.66	3.2	0.25	2.5	64	20-180	-7-82
USPS 150S1 FBb	1	150	26	0.170	4.3	0.91	4.4	0.25	4.0	102	20-180	-7-82
USPS 200S1 FBb	1	200	35	0.220	5.6	1.33	6.4	0.25	6.0	152	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
USPS 120S1 FBb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
USPS 150S1 FBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
USPS 200S1 FBb	Finger, Skived Bias, Mechanical Fasteners	4 or U4	27	187

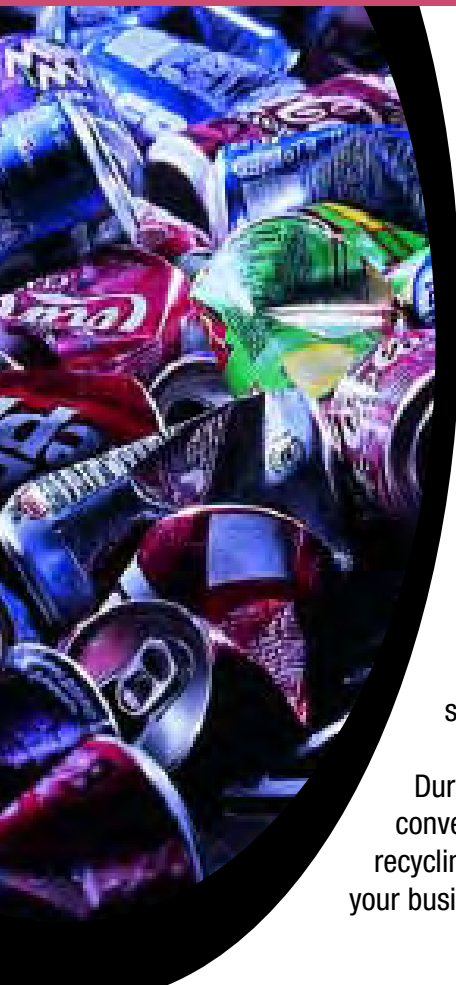
** Fastener manufacturer should be consulted to review specific belt and application information

Demanding
peak
performance

in Recycling
Conveying



Standing up to the toughest returns.



Tough conditions call for tough belts. Lightweight Conveyor Belts from Goodyear Engineered Products offer heavy-duty solutions for the harsh demands of recycling conveying. Available in Multi-Plied Spun Polyester and Single-Plied Interwoven carcass constructions, Goodyear provides a variety of durable belts that stand up to the sharp materials encountered in recycling.

Goodyear's unique HPC™ technology, a homogenous plied construction process, provides great resistance to edge wear and superior tracking, resulting in belts that last longer. Because belt covers are such an important component in recycling, Goodyear offers a variety of covers for many applications, all designed to stand up to the toughest recycling environments.

Durability is a must in the unforgiving world of recycling conveying. Goodyear demands top performance from our recycling belts so that we can help you meet the demands of your business. Call 1-888-LWT-BELT for more information.

Constructions

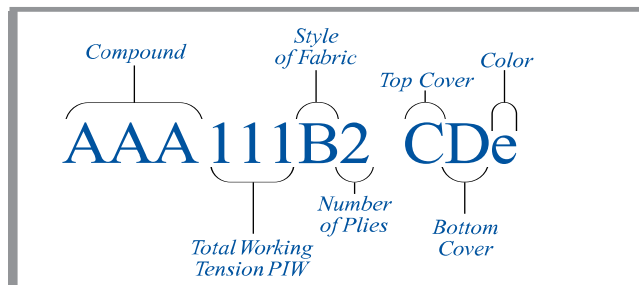
Multi-Plied Spun Polyester

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

Single-Plied Interwoven

- High-quality spun polyester warp yarns are woven and bound together with the weft yarns
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

Goodyear Lightweight Belt Coding System



Z-Belt™ Profile, PVG™ Compound Multi-Plied Spun Polyester

Inclined to move more
product with less noise

- Continuous pattern Z-Belt profile offers:
 - increased product carrying capacity
 - reduced noise level and vibration on return side idlers
 - better wet drainage and material discharge
- PVG compound offers:
 - moderate oil resistance
 - low temperature characteristics to -20°F under intermittent conditions
- Innovative HPC™-constructed multi-plyed carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.Ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H2 ZBb-2	2	150	26	0.375	9.5	1.3	6.3	0.25	8.0	203	-20-180	-29-82
PVG 220S2 ZNb-2	2	220	39	0.465	11.8	1.92	9.3	0.50	8.0	203	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H2 ZBb-2	Finger-over-finger, Finger, Skived Bias, Bias Stepped, Mechanical Fasteners	1 or UX1	7	N/A
PVG 220S2 ZNb-2	Finger-over-finger, Finger, Skived Bias, Bias Stepped, Mechanical Fasteners	N/A	25	N/A

** Fastener manufacturer should be consulted to review specific belt and application information

Multi-Plied Spun Polyester, PVG™ Compound

Lives up to the task in
extreme conditions

- PVG compound offers:
 - moderate oil resistance with excellent slider abrasion resistance
 - low temperature characteristics to -20°F under intermittent conditions
- Innovative HPC™-constructed multi-ply carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H2 NBb	2	150	26	0.140	3.6	0.94	4.5	0.25	2.5	64	-20-180	-29-82
PVG 150H2 NNb	2	150	26	0.160	4.1	1.05	5.1	0.50	2.5	64	-20-180	-29-82
PVG 220S2 CNb	2	220	39	0.250	6.4	1.55	7.5	0.50	5.0	127	-20-180	-29-82
PVG 330S3 CBb	3	330	58	0.300	7.6	1.85	9.0	0.25	8.0	203	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H2 NBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 150H2 NNb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	15	125
PVG 220S2 CNb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	4 or U4	27	187
PVG 330S3 CBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	N/A	N/A	N/A

** Fastener manufacturer should be consulted to review specific belt and application information

PVC™ Compound, Interwoven Carcass

The ultimate in performance and value

- High molecular PVC formula provides durability, versatility and value
- Unique fusion and high impregnation properties offer superior fastener retention, tear resistance and low stretch qualities for general conveying

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVC 120S1 CBb	1	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	20-180	-7-82
PVC 150S1 CBb	1	150	26	0.165	4.2	0.96	4.6	0.25	2.5	64	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 120S1 CBb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 150S1 CBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information

Perfecting
the craft of
performance

in Wood
Products
Conveying

GOODYEAR
ENGINEERED PRODUCTS

Put manufacturing skill into motion



Lightweight Conveyor Belting from Goodyear Engineered Products is widely recognized in the wood products industry for its premium durability, performance and value. Our unique HPC™ plied construction, premium compounds and innovative cover profiles bring you a product sure to exceed your most exacting demands.

Goodyear offers a variety of compounds and cover profiles to meet any need: from belts that stand up to the turpene content of wood chips, to belts with superior gripping power for conveying wood boards up inclines, Goodyear's got the wood products industry covered.

There's a craft to conveying wood products, and Goodyear Lightweight Conveyor Belt is working hard to hone it. Call 1-800-LWT-BELT for more information.

Constructions

Multi-Plied Spun Polyester

- HPC™ Technology in two, three and four-ply construction
- Superior tracking in both directions
- Resistance to edge wicking and curling
- Exceptional splicing capabilities

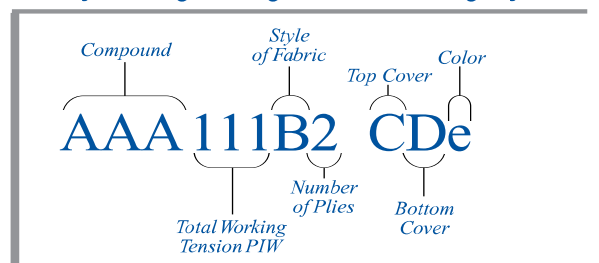
Multi-Plied Monofilament

- Covers a wide range of precision applications
- Transversely rigid, HPC construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

Single-Plied Interwoven

- High-quality spun polyester warp yarns are woven and bound together with the weft yarns
- Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

Goodyear Lightweight Belt Coding System



Multi-Plied Spun Polyester PVG™ Compound

Lasting performance and durability

- PVG compound offers:
 - moderate oil resistance with excellent slider abrasion resistance
 - low temperature characteristics to -20°F under intermittent conditions
- Innovative HPC™-constructed multi-ply carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities
 - excellent fastener retention values

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H2 NBb	2	150	26	0.140	3.6	0.94	4.5	0.25	2.5	64	-20-180	-29-82
PVG 150H2 NNb	2	150	26	0.160	4.1	1.05	5.1	0.50	2.5	64	-20-180	-29-82
PVG 220S2 BBb	2	220	39	0.200	5.1	1.24	6.0	0.25	5.0	127	-20-180	-29-82
PVG 220S2 CNb	2	220	39	0.250	6.4	1.55	7.5	0.50	5.0	127	-20-180	-29-82
PVG 330S3 CBb	3	330	58	0.300	7.6	1.85	9.0	0.25	8.0	203	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H2 NBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 150H2 NNb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	15	125
PVG 220S2 BBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVG 220S2 CNb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	4 or U4	27	187
PVG 330S3 CBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	N/A	N/A	N/A

** Fastener manufacturer should be consulted to review specific belt and application information



Z-Belt Large

Z-Belt™ Profile PVG™ Compound

Taking wood products conveying
to the next level

- Z-Belt profile offers:
 - increased product carrying capacity
 - reduced noise level and vibration on return side idlers
 - better wet drainage
- PVG Compound provides:
 - moderate oil resistance with excellent slider abrasion resistance
 - low temperature to -20°F under intermittent conditions
 - excellent slider abrasion resistance
- Available in innovative HPC™ Multi-Plied carcass and Interwoven Single Ply carcass constructions

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVG 150H2 ZBb-1	2	150	26	0.245	6.2	1.07	5.2	0.25	4.0	102	-20-180	-29-82
PVG 150H2 ZFb-1	2	150	26	0.245	6.2	1.08	5.2	0.30	4.0	102	-20-180	-29-82
PVG 150H2 ZBb-2	2	150	26	0.375	9.5	1.30	6.3	0.25	8.0	203	-20-180	-29-82
PVG 220S2 ZNb-2	2	220	39	0.465	11.8	1.92	9.3	0.50	8.0	203	-20-180	-29-82
PVG 120S1 ZBb-1	1	120	21	0.245	6.2	1.00	4.8	0.25	3.0	76	-20-180	-29-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H2 ZBb-1	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125
PVG 150H2 ZFb-1	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125
PVG 150H2 ZBb-2	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1 or UX1	7	N/A
PVG 220S2 ZNb-2	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	N/A	25	N/A
PVG 120S1 ZBb-1	Finger, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	125

** Fastener manufacturer should be consulted to review specific belt and application information

Ruff-Grip Profile

Superior gripping power
designed to last

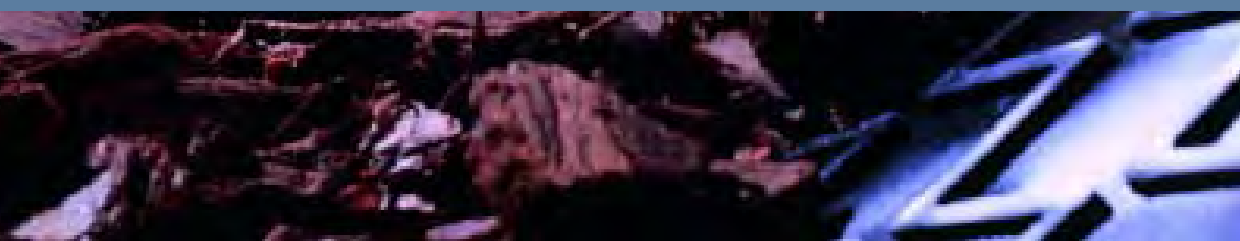
- Ruff-Grip profile offers:
 - unique siped ridge provides superior gripping power
 - flexing over pulleys cleans out unwanted material
 - non-marking PVS compound
- Ideal for conveying boxes, plastic, paper, corrugated cardboard and wood
- Innovative HPC™-constructed multi-ply carcass provides:
 - superior tracking in both directions
 - resistance to edge wicking and curling
 - flexibility over small pulleys
 - excellent adhesions on the belt edge
 - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF (approx.)	Pulley Dia.		Temp.	
		PIW*	KN/m	in.	mm	Lbs./Sq.ft.	Kg/Sq.m		In.	mm	°F	°C
PVS 150H2 RBb	2	150	26	0.310	7.9	1.03	5.0	0.25	2.5	64	20-180	-7-82

*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVS 150H2 RBb	Finger-over-finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125

** Fastener manufacturer should be consulted to review specific belt and application information



GOODYEAR LIGHTWEIGHT CONVEYOR BELT. MADE TO ORDER. MADE TO LAST.

The world of industry doesn't slow down for anybody. That's why you need conveyor belting that is designed to keep up – the kind of belting you get from Goodyear. Our most durable lightweight belts are strong because they utilize the same Triple-Warp™ technology found in our underground/mining belts.

And, while many belts on the market are pre-made, Goodyear's are not. Our lightweight conveyor belts are custom manufactured. Everything from length, width and color, to compound and texture is driven by your exacting requirements. In addition, we offer a vast choice of fabrics, colors, carcass styles and profiles.

You want performance and value? Get your lightweight belts from Goodyear.

GOODYEAR. TECHNOLOGY IN MOTION.



Integrated manufacturing

sets the pace for progress.

Goodyear manufactures lightweight conveyor belt using a fully-integrated process. Our innovative approach begins with our fully-equipped laboratory and testing facilities, located on site at our Spring Hope, North Carolina plant and our global technical center in Marysville, Ohio.

Goodyear's leading edge belt making machinery is designed completely in house, undergoing continuous development and improvement. The heart of the conveyor belt – the fabric – is also predominantly woven on site.

Because Goodyear manufactures your belt from start to finish, we can monitor progress every step of the way. That translates into added versatility and flexibility, allowing us to make changes quickly and efficiently. We're constantly developing new solutions to ensure that you get the best possible product on the market today.

Our warehouse is organized to handle all functions, from shipping and receiving to packaging and storage. And, we stock the industry's top-selling products to help distributors exceed customer requirements as well as maximize inventory dollars.

Evolving to serve every industry on the planet.

Our extensive experience in a variety of industries includes up-to-date knowledge of your ever-changing needs. At Goodyear, we make it a priority to understand – and quickly respond – to the realities of your industry, whatever they may be.



Food Processing



Agriculture



Package/Baggage



Recycling



General Purpose



Wood Products

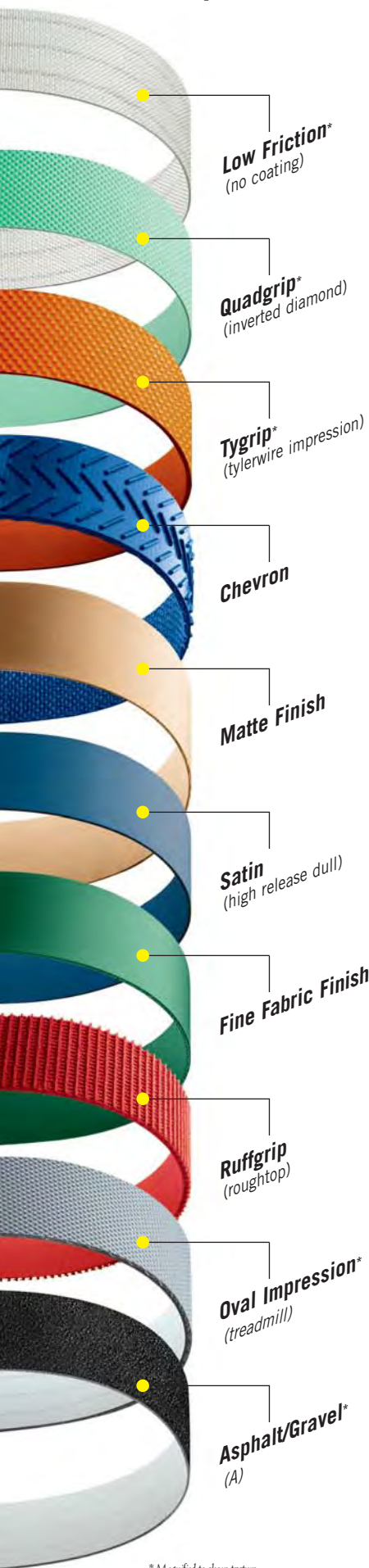


Underground Mining



Health & Fitness

Profiles and Surface Impressions



* Magnified to show texture.

Custom-constructed to carry business full speed ahead.

Carcass Constructions

Multi-Plied Belting (spun polyester)

- Featuring HPC™ Technology in two, three and four-ply construction.
- Excellent tracking performance and conveying qualities in flat and troughed applications.
- Outstanding resistance to edge wicking and curling.
- Exceptional splicing capabilities help you move your product with the least amount of downtime.

Multi-Plied Monofilament

- Covers a broad range of precision applications.
- Transversely rigid, HPC™ constructed belt permits the use of low energy drives and small pulley diameters in high-speed conveying conditions.
- European lightweight fabric design offers edgewear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction.

Single-Plied Interwoven

- Constructed of high-quality spun polyester warp yarns that are interwoven and bound together with the weft yarns.
- The fusing and high impregnation of this interwoven carcass offers excellent fastener retention, tear resistance and low stretch qualities for general conveying.

Advanced Performance Built Right In.

Goodyear's Homogenous Plied Construction (HPC™) opens the door to a world of long-lasting advantages. Allowing us to put up to 4 plies together in one pass, HPC Technology results in a belt that will lay flat and provide excellent tracking, plus:

- a more solid carcass
- less potential for delamination
- outstanding resistance to even the most rugged environments

Patented Triple-Warp™ carcass. The keys to its strength are three independent warp cords, plus hybrid fill cords, that work together to increase overall abuse resistance. Along with first-class PVC cover compounds which protect against ripping, tearing, buckling, abrasion, impact and wear, our belts provide the ultimate in durability, strength and performance.

Compounds

Goodyear Lightweight Belt uses a variety of innovative, thermoplastic-formulated compounds that provide outstanding advantages to all the industries we serve. Our high resin percentage compounds are designed to meet the most rigorous requirements of fabricating distributors.

RMV® Rubber Modified Vinyl

- FDA compliant materials with USDA certification.
- High-performance oil and fat resistant plastomer that resists animal fats, vegetable and mineral oils and many chemicals.
- RMV® also available in:
 - RMS = Soft Durometer RMV®
 - RMH = Hard Durometer RMV®
- Ideal replacement for rubber food belt with its improved versatility in Thermo-Flow™ splicing and other state-of-the-art Melt-Weld™ high quality fabrications.

POR™ Super Oil and Fat Resistance

- Available on interwoven carcass constructions.
- Manufactured with FDA approved compounds with USDA certification.
- Offers excellent value for processing food products in a variety of applications.

QPH™ Quiet Package Handling PVC

- Very quiet compound coupled with our low-noise whisper-weave fabrics.
- For operations where low noise level is required and reliable performance is mandatory.
- Constructed with HPC™ Technology in multi-ply and Interwoven Plus constructions.
- Excellent for use in postal facilities, parcel terminals, distribution warehousing, airports, automotive plants and lumber mills.

UMVS™ Ultra Modified, Low Durometer Vinyl

- A very elastic cover compound providing a high coefficient of friction top surface.
- Surface under compression is excellent for incline conveying, capable of handling angles up to 45° in some applications.
- Perfect for conveying in distribution centers, airports, parcel handling facilities, printing and laundry facilities.

PKG Package Handling with MSHA Flame Retardant

- Premier package handling.
- Flame retardant.
- Meets ASTM D-378 flame test.
- Low stretch for operational efficiency.
- Superior tear resistance.
- Excellent fastener retention.
- Resists edge damage.

PKIF Package Handling with ISO Flame Retardant

- Combines ISO 340 flame retardancy with all of the fabric characteristics of the PKG.

CSA Underground Mining

- Meets Canadian standard M422-87 for underground mining.

PVGE™ Moderate Oil Resistance, Fire Retardant and Low Temperature, Static Dissipative

- Offers moderate oil resistance with excellent slider abrasion.
- Static dissipative compound
 - Meets OSHA requirements (300 megohms or less).
- Fire retardancy that meets MSHA test 30-18.65.
- Cold temperature characteristics to -20 F° under intermittent conditions.
- Ideal for conveying fertilizers, oily products, grains, wood products, animal feeds, agriculture and produce.

PVG/PVLT Moderate Oil Resistance, Fire Retardant, Low Temperature

- Similar to PVGE™ except:
 - Not static dissipative
 - PVG rated to -20 F° intermittently
 - PVLT rated to -40 F° intermittently

PVM Water Resistant

- Identical to PVG, plus marine inhibitor.

PVC Standard Interwoven PVC

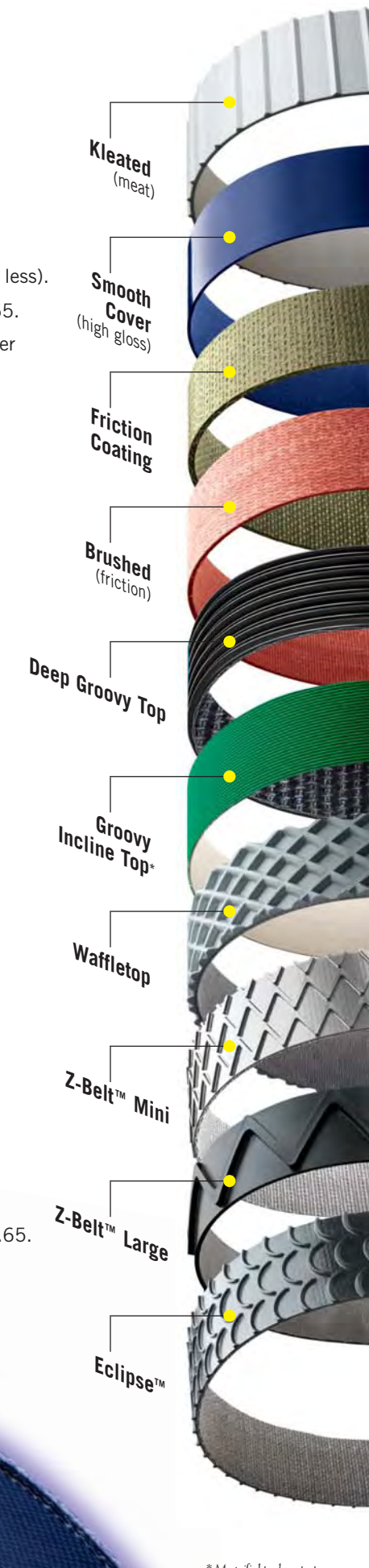
- High-molecular PVC formula provides durability and versatility.
- PVC also available in:
 - PVS = Soft Durometer PVC
 - PVH = Hard Durometer PVC

PVA™ Static Dissipative Plied Monofilament PVC

- PVA cover compound combined with static dissipative monofilament fabric keeps electric charge out of product being conveyed.
- Ideal for package handling, wood products, plastic parts, weigh scales, checkouts, treadmills and textiles.

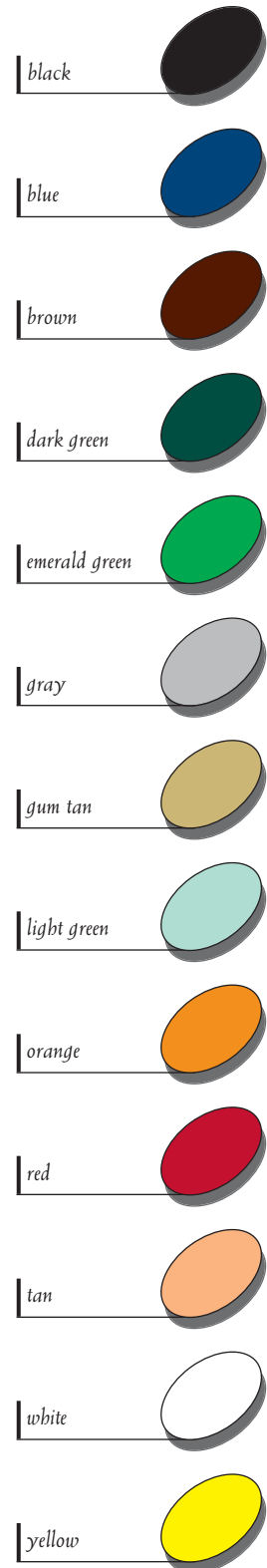
MSHA Underground Mining

- Designed for use in underground coal mines.
- Flame retardancy that meets MSHA test 30-18.65.



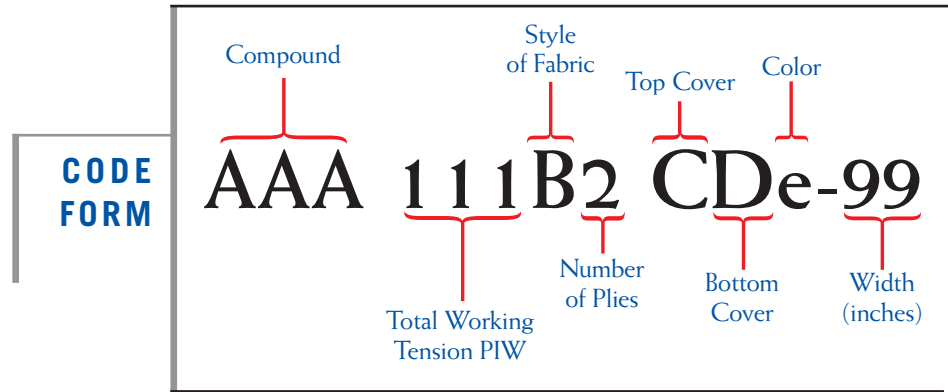
* Magnified to show texture.

Standard Colors*



*Additional colors available

Goodyear Lightweight Belt Coding System



Compounds

- RMH = RMV Hard Durometer
- RMS = RMV Soft Durometer
- RMV® = Rubber Modified Vinyl
- POR™ = Super Oil and Fat Resistance
- QPH™ = Quiet Package Handling PVC
- UMVS™ = Ultra Modified, Low Durometer Vinyl
- PKG = Package Handling with MSHA Flame Retardant
- PKIF = Package Handling with ISO Flame Retardant
- PVGE™ = Grain Elevators
- PVG™ = Moderate Oil Resistance, Flame Retardant and Low Temperature
- PVGH = PVG with Hard Durometer
- PVGS = PVG with Soft Durometer
- PVL™ = Low Temperature PVG™
- PVM = PVG with Marine Inhibitor
- PVC = Standard Interwoven PVC
- PVS = PVC with Soft Durometer
- PVH = PVC with Hard Durometer
- PVA™ = Static Dissipative Plied Monofilament PVC
- MSHA = Underground Mining
- PVIM = Mining Belt with ISO
- CSA = Canada Standard for Mining

Colors

- b = Black
- bl = Blue
- br = Brown
- e = Emerald Green
- g = Dark Green
- gt = Gum Tan
- gx = Gray
- lg = Light Green
- o = Orange
- r = Red
- t = Tan
- w = White
- y = Yellow

Fabric

- 150T1 = 150 Conquest® LW
- 120Su = 120# hybrid
- 125Su = 125# hybrid
- G = 35 oz. Cotton Hard Duck
- H = 75# Spun Polyester
- L = 75# Multifilament X Multifilament
- M = 50# Spun X Monofilament
- P = 10# Spun X Monofilament
- R = 50# Multifilament X Monofilament
- S = Standard Interwoven
- T = 40# Multifilament X Monofilament
- V = 50# Spun Polyester
- W = 110# Spun X Spun Whisper, 75# Spun X Spun Whisper, 50# Multifilament X Monofilament Whisper, 50# Spun X Spun Herringbone
- X = 75# Multifilament X Monofilament (black fabric)

Profiles

- A = Asphalt/Gravel
- B = Brushed
- C = Smooth Cover
- D = Fine Fabric Impression
- E = Eclipse (crescent)
- F = Friction Coating
- G = Groovy Incline Top
- G2 = Deep Groovy Top
- K = Kleated (meat)
- L = Low Friction (no coating)
- M = Matte Finish
- N = Satin Finish (high release dull)
- O = Oval Impression
- Q = Quadgrip (inverted diamond)
- R = Ruffgrip (rough top)
- T = Tygrip (tylerwire impression)
- V = Chevron
- W = Waffle top
- Z1 = Z-Belt™ Mini
- Z2 = Z-Belt™ Large

GOODYEAR LIGHTWEIGHT CONVEYOR BELT

**MOVING BEYOND
MARKET DEMANDS TO
EXCEED EXPECTATIONS.**

You can expect a highly coordinated team to work together on your business and apply specific skills to the development and manufacture of premium quality conveyor belting that goes beyond your highest standards.

For more information, call Goodyear's dedicated sales and support team toll-free at 1-888-LWT-BELT. Learn how we can use our innovative technology to move your world ahead.

