

Dana Original Equipment Driveline Quick Reference Guide



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Industry leaders for more than a century, Dana have developed the Spicer[®] brand and product portfolio to be the global benchmark in performance, quality, and reliability, meeting our customers' needs in a wide range of applications – from passenger cars to freight-hauling highway trucks to agriculture and construction machines.

Dana are a world leader in the supply of axles, driveshafts, off-highway transmissions, sealing and thermal-management products, and genuine service parts. Global resources and many of the best engineering minds in the industry allow us to continue improving the performance of established product lines, while relentlessly designing and developing new systems.

Driveshaft engineering experts Dana's Spicer[®] GWBTM driveshafts are recognized for quality performance. Based on a long-standing commitment to customer satisfaction, our portfolio include a wide range of products for multiple applications, covering a torque range from 2.400 to 15.000.000 Nm.

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DANA

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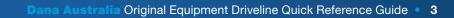




DANA







Premium Spicer Life® Series U-Joints

Built for the Long Haul

Spicer Life Series[®] u-joints are head and shoulders above the rest. Superior u-joint design, better lubrication, and a premium sealing package work together to deliver a 30% enhancement to bearing life, versus the competition. While the precision heat-treating, case-hardening, and journal grinding processes are similar to the Spicer[®] 10 Series u-joints, the Spicer Life[®] u-joints include the following upgrades:

Journal Cross

Engineered with a cold-formed body to ensure better wear and overall strength.

 Bearing Cups
 Heat-treated for strength; precisionground and casehardened for durability.

Thrust Washers

Friction and heat can cause premature failure. The Spicer thrust washer eliminates metal-to-metal contact/friction, prevents wear, and lowers the overall operating temperature.

Premium Viton® Multi-Lip

This premium sealing package

spring, seal guard, and a needle

maximizing u-joint bearing life.

includes a Viton® multi-lip seal, garter

bearing spacer. Keeping the grease

in and contaminants out is the key to

Sealing Package



Spicer[®] U-Joints are the Standard for Premium Performance in the Driveshaft Market

The proof is in the craftsmanship – and the performance. The seal and bearing surfaces on Spicer u-joints are precision ground to help extend the life of the part. Not only that, every Spicer product undergoes extensive OE engineering and field testing – including the fatigue testing detailed in the adjacent chart – to make sure they're up to the rigors of the road. That's what makes Spicer the most trusted name in the industry for more than 110 years.

Lubrication Options

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Get longer life and lower maintenance costs for your u-joint with two lubrication options. Choose from a greaseable u-joint or a servicefree, lubed-for-life u-joint. Periodic inspection is always recommended.

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Seal Guard

High-impact material for optimal first-level protection against contaminants.

Maintenance-Free Performance for Your Commercial Vehicles

Avoid noise and vibration with Spicer XC[™] centre bearings, which are designed to ensure a longer life for your vehicle. You'll enjoy improved performance with a centre bearing that's lightweight and easy to install.

Improved Performance

- Maintenance-free factory-sealed bearing and double-lip seal configuration decreases contamination and extends life
- Innovative design allows for angle fluctuations of ± 10 degrees
- Advance technology elastomer material deceases levels of noise and vibration

Weight Reduction

• Approximately 1.3 pounds lighter than previous centre bearings

Simplified Installation

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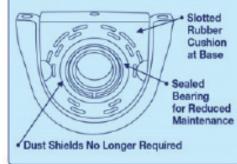
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- Elimination of dust shields due to NEW sealed bearing technology
- Eliminates the need for multi-hanger bracket and cross member configurations

New Number	Current	New Rubber Style
5003323	210661-1X	Semi-Slotted
	210987-1X	Semi-Slotted
	212066-1X	Semi-Slotted
	212129-1X	Semi-Slotted
5003326	210875-1X	Solid
	210888-1X	Solid
5003628	212155-1X	Semi-Slotted

The Spicer[®] XC Center Bearing Advantage

 Weighs 1.3 pounds less than current Spicer designs





Get better performance and optimal alignment with Spicer XC centre bearings

Connection Variants

Attaching driveshafts to various transmissions and axle assemblies calls for different types of connections. The following types (ISO standard) are available:

Positive engagement:

- X-serration (XS) corresponding to ISO 8667 for gearbox flanges and ISO 12667 for driveshaft flanges
- Friction type DIN and SAE connection on request
 - DIN, corresponding to ISO 7646
 - SAE, corresponding to ISO 7647

The XS flange is the preferred flange because of its technical and economical advantages including:

- International standardisation
- Fewer variants
- Form fitting
- Clearly defined mounting position
- Less time required for assembly
- Simplified bolting





Spicer Transmission Slip Yokes offer OEM quality at a reasonalbe price.







Driveshafts

General Information – Heavy- and Medium-Duty

At Dana, we offer a complete line of light-duty, medium-duty, and specialty driveshaft products for every commercial-vehicle application. As a world leader in driveshaft technology, our innovative, industry-leading products provide the most efficient, reliable, and durable performance on the road.

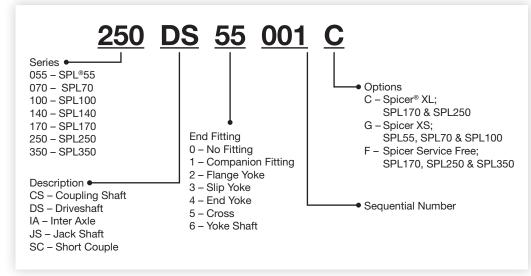
- Robust, Patented driveshaft technologies
- High-Power Density[™] (HPD[™]) provides more strength
- Lighter weight than competitive products

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Service-free designs available for reduced maintenance

Nomenclature - Driveshaft



Spicer Life® Series Operating Parameters

Series	Max Momentary Joint Angle	Standard Slip		Rotating Diameter of Shaft		Rotating Diameter of End Yoke	
SPL140	059	110,000	4.00im	160mm	6.30in	174mm	6.22in
SPL170	25°	110mm	4.33in				
SPL170 I/A	45°	150mm	5.91in	-			
SPL250	25°	110mm 4.3	4.33in	185mm	7.28in	193mm	7.60in
SPL250 HD	25-						
SPL250 I/A	45°	150mm	5.91in	-			
SPL350							
SPL350 HD	150	110,000	4.00%	000	0.11%	010	0.00%
SPL350 Lite	15°	110mm 4.33	4.33in	ZUOMM	206mm 8.11in	219mm	8.62in
SPL350 Lite HT							

Journal Cross and Bearing Kits

Series	U-Joint Kit for Quick Disconnect™ End Yoke
SPL140	SPL140X
SPL170	SPL170-4X
SPL170SF	SPL170-SF4X
SPL250	SPL250-3X
SPL250SF	SPL250-SF3X
SPL350	SPL350X
SPL350SF	SPL350SFX

SF = Service Free

DANA Universal Joints

Vehicle Type	Driveshaft Series	Spicer® Service Kit (Greaseable unless noted)	Spicer Life® OE Kit (Greaseable)	Spicer Life [®] OE Kit (Non-Greaseable)
	1210	5-443X	-	-
	1310	5-153X	5-1310-1X**	5-1310X
	1310 aluminum	_	_	5-3613X†
	1310/7260*	-	-	5-788X
Light and Medium Vehicles	1310 (Wheel Joint)	-	-	5-760X
	1310SPEC	5-1201X	-	5-7439X
	1330	5-212X	5-1330-1X**	5-1330X
	1330 aluminum	-	_	5-3614X†
	1330SPEC	5-1204X	_	5-7438X
	1330/S44*	5-212X	_	5-793X
	1330/7290*	-	-	5-7437X
	1350	5-178X	5-1350-1X**	5-1350X
	1350 (Wheel Joint)*	-	-	5-7166X
	1350/SPL30 aluminum	-	-	5-3615X†
p	1350 x S44*	5-3205X	-	-
tan	1350 AAM*	5-3208X***	-	-
ght	1410	5-160X	5-1410-1X**	5-1410X
	1410 aluminum	-	-	5-3616X†
	1415 AAM*	5-3207X***	-	-
	1480/SPL55	5-188X	SPL55-1X	SPL55X
	1480/SPL55 (Wheel Joint)*	-	SPL55-4X	SPL55-3X
	1415 AAM*	5-3206X***	-	-
	1480 AAM (Wheel Joint)*	-	-	5006813
	1550/SPL70	5-155X	SPL70-1X	SPL70X
	SPL70 (Wheel Joint)*	-	SPL70-4X	-
	7260*	5-1306X	_	5-789X
	7290*	5-1309X	-	5-811X
	S44*	5-3147X	-	5-795X

Vehicle Type	Driveshaft Series	Spicer® Service Kit (Greaseable unless noted)	Spicer Life® OE Kit (Greaseable)	Spicer Life® OE Kit (Non-Greaseable)
	SPL90/SPL100	-	SPL100-1X	-
	SPL140	-	SPL140X	-
	SPL170	-	SPL170X-4X	SPL170X-SF4X
Commercial Vehicles	SPL250	-	SPL250X-3X	SPL250X-SF3X
	SPL350	-	SPL350X	SPL350SFX
	1610 (Full Round)	5-279X	_	-
	1610 (Half Round)	5-674X	-	-
	1650	5-165X	_	-
erci	1710 (Full Round)	5-280XB	-	-
Ĩ.	1710 (Half Round)	5-675X	_	-
Con	1760 (Full Round)	5-407X	_	-
•	1760 (Half Round)	5-677X	-	-
	1800 (Full Round)	5-124X	-	-
	1810 (Full Round)	5-281XB	_	_
	1810 (Half Round)	5-676XB	-	_
	1880 (Full Round)	5-308X	-	-



DANA Universal Joints

Full Round Yokes



- Measure from the outside of the yoke ears
- Read result on opposite ear

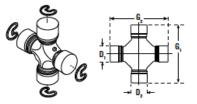
Wing Style Yokes

Half Round Yokes

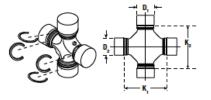


- Measure from the inside of the tab
- Read result on opposite tab

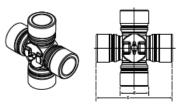




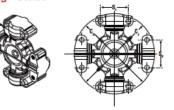




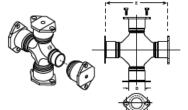
Spicer Life Series® (SPL® 140, 170, 250, and 350)



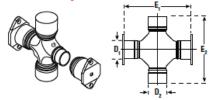
Wing[™] Series

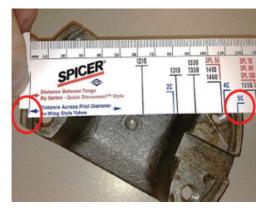


Bearing Plate Style



Half Round Style





- Measure from the inside of the pilot diameter
- Read result on opposite pilot diameter

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Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
		5-7439X	CP1201X	Full Round
	<u>ବ୍ୟୁ</u> କ ସ ସ ସ ସ	5-134X	CP134X	Full Round
U-Joint Kit		5-153X	CP153X	Full Round
		5-788X	CP353X	Full Round
	× ×	2-3-128KX	131N3128KX	
Slip Yokes		2-3-8001KX	131N38001KX	
	S SPICER	2-3-8021KX	131N38021KX	
		2-40-1031	131N401031	
		2-40-1221	131N401221	
Tuba Obafta	SPICER	2-40-1701	131N401701	
Tube Shafts		2-40-1711	131N401711	
		2-40-1771	131N401771	
		2-40-1851	131N401851	
		2-2-329	131N2329	
Flange Yoke		2-2-479	131N2479	
		2-2-939	131N2939	
		2-28-277	131N28277	
		2-28-307	131N28307	
	SPICEN	2-28-357	131N28357	
Tube Yokes	SPICER SPICE	2-28-367	131N28367	
	SPICER	2-28-397	131N28397	
		2-28-427	131N28427	
		2-28-437	131N28437	
End Yokes		2-4-473	131N4473	
ENU TOKES		2-4-533	131N4533	

1330 Driveshaft Series

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Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
	- د د د د د د د د د د د د د د د د د د د	5-1204X	CP1204X	Full Round
U-Joint Kit		5-134X	CP134X	Full Round
		5-213X	CP213X	Full Round
Slip Yokes)== 0	2-3-8041KX	133N38041KX	
		2-28-1177	133N281177	
Tube Yokes	A	2-28-1697	133N281697	
Tube tokes		2-28-1707	133N281707	
		2-28-1717	133N281717	

1350 Dri	veshaft Series			
Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		5-178X	CP178X	Full Round
Slip Yokes		3-3-1501KX	135N31501KX	
		3-3-488KX	135N3488KX	
		3-3-598KX	135N3598KX	
Midship Tube Shafts		3-53-1351	135N531351	
Flange Yoke		3-2-119	135N2119	
Tube Yokes	<u>17</u>	3-28-427	135N28427	
		3-28-47	135N2847	
	ERSPICER	3-28-57	135N2857	

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1410 Driv	/eshaft Series 🛓			
Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		5-160X	CP160X	Full Round
Clip Volvoo		3-3-118KX	141N3118KX	
Slip Yokes	Slip Yokes		141N3508KX	
Midship Tube Shafts	STICER STICER	3-53-1361	141N531361	
		3-2-159	141N2159	
Flange Yoke	SPICER Educed	3-2-429	141N2429	
Tube Yokes	A CONTRACTOR	3-28-367	141N28367	
TUDE TORES	P. CER	3-28-97	141N2897	
End Yokes		3-4-1841-1	141N41841	

1480 Driveshaft Series

2

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		5-188X	CP188X	Full Round
Slip Yokes		3-3-1601KX	148N31601KX	LD & MD Driveshaft Style
Flange Yoke		3-2-479	148N2479	Snap Ring Design
Tube Yokes		3-28-537	148N28537	
TUDE YOKES		3-28-567	148N28567	

1550 Driveshaft Series

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		5-155X	CP155N	Full Round
Slip Yokes		4-3-1241KX	155N31241X	LD & MD Driveshaft Style
Flange Yoke		4-2-669	155N2669	Snap Ring Design
Tube Shafts		4-40-721	155N40721	

Do you know?

How to identity failure and probable cause

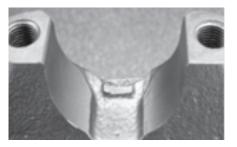
Universal Joints



End Galling

- Excessive u-joint operating angles
- Improper assembly procedures
- Lack of lubrication (improper maintenance)

Yokes



Broken Tang Half Round

- Improper bearing retainer bold torque
- Improper installation
- Strap was re-used instead of replaced

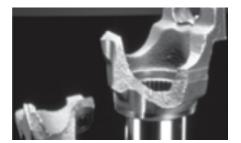
Universal Joints



Spalling

- Water contamination
- Improper lube type
- Lubrication failure

Yokes



Fractured Yoke

- Excessive torque loads
- Shock loads

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- Improper application
- U-joint kit failure

Universal Joints



Brinelling

- Excessive continuous torque loads
- Seized slip yoke splines
- Excessive driveline angles
 - Sprung or bent yoke
 - Over tightened 'U' Bolts

Tubing



Broken Weld

- Shock loads
- Improper welding procedures
- Excessive vibration



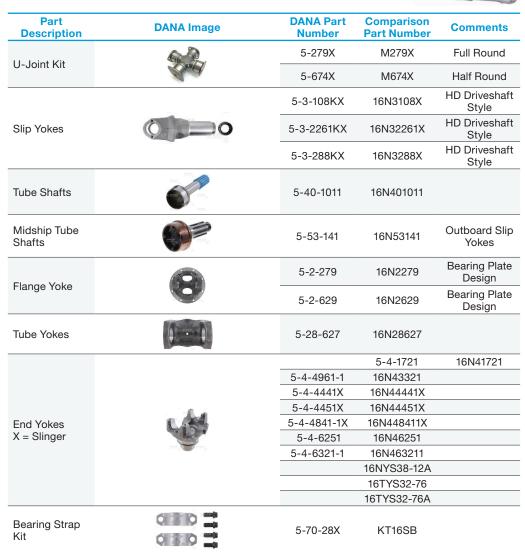




1610 Driveshaft Series

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1710 Driveshaft Series



Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		5-280XB	M280X	Full Round
0-Joint Kit		5-675X	M675X	Half Round
			17N-3-2671X- MXL	
Slip Yokes		6-3-3441KX	17N-3-2401X- MXL	HD Driveshaft Style
Slip Tokes		6-3-3441KX	17N-3-2401X- MXL	
_			17N-3-2651X- MXL	HD Driveshaft Style
		6-40-521	17N40521	
Tube Shafts	ube Shafts		17N40541	
Midship Tube		6-53-201	17N53201	Companion Flange or End Yoke Design
Shafts		6-53-311	17N53311	Companion Flange or End Yoke Design
Flange Yoke		6-2-749	17NF1	Bearing Plate Design
Tube Yokes		6-28-137	17N28137	
	abdi <u>e-int</u>	6-28-347	17N28347	
Yoke Shafts		6-82-1091-12	17N8211712	

Do you know?

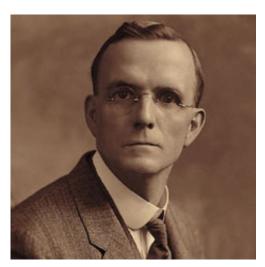
Forefathers of Dana

In 1904, an engineering student named Clarence Spicer left Cornell University to launch a new business in the vacant corner of a New Jersey factory. While still a student, Spicer had earned a patent for his groundbreaking design of the first practical universal joint to power an automobile. Spicer's innovation would quite literally unchain the automobile.

Founded on Spicer's designs, and fuelled by the business acumen of attorney, politician, and financier Charles Dana, Dana Holding Corporation emerged from these humble beginnings as one of the world's most influential automotive suppliers. The company proceeded to expand its product array, technological expertise, and geographic scope throughout the century. Along the way, Dana Holding Corporation also fostered a progressive, people-oriented culture that has added a unique dimension to the products and services the company provides.

Dana products have helped to drive history's greatest vehicles from the Model T and the World War 11-era Jeep[®], to London taxicabs, 18-wheel rigs, giant earth-moving machines, and every car on the NASCAR[®] racing circuit.

Today Dana Holdings is a world leader in the supply of driveline products (axles, drive shafts, and transmissions), power technologies (sealing and thermal-management products), and genuine service parts for light and heavy-duty vehicle manufacturers. The company's customer base includes nearly every major vehicle manufacturer in the global automotive, commercial vehicle, and off-highway markets. Based in Maumee, Ohio, the company employs approximately 30,100 people in 33 countries and reported 7.2 billion in sales for 2017.



Clarence Spicer



Charles Dana



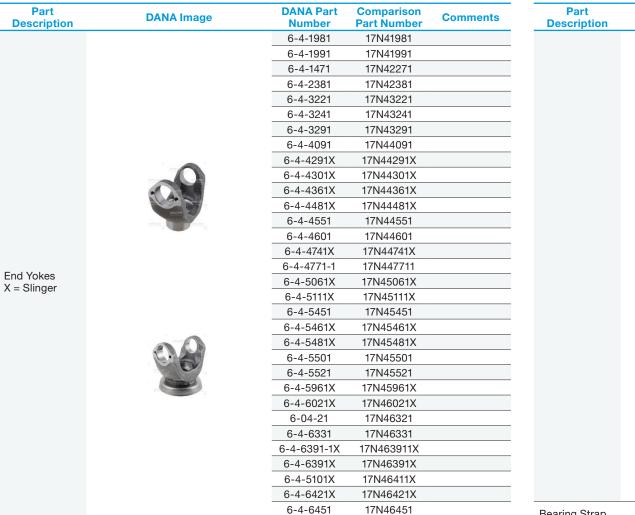
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1710 Driveshaft Series





6-4-6481

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
		6-4-6871X	17N46871X	
		6-4-6891X	17N46891X	
		6-4-6921X	17N46921X	
		6-4-6931X	17N46931X	
		6-4-6941X	17N46941X	
		6-4-6951X	17N46951X	
		6-4-6961-1X	17N469611X	
		6-4-6961X	17N46961X	
		6-4-7181-1X	17N471811X	
		6-4-7181X	17N47181X	
		6-4-7541	17N47541	
	and	6-4-7621-1	17N476211	
		6-4-7641-1X	17N476411X	
		6-4-7851X	17N47851X	
		6-4-8511X	17NYS2866A	
		6-4-8531X	17N48531X	
		6-4-8551X	17N48551X	
		6-4-9001X	17N49001X	
		6-4-9031X	17N49031X	
	SPICEL COM	6-4-9041X	17N49041X	
		6-4-6401	17NYS32-100	
	WILL ST	6-4-4971	17NYS32-99	
	see the	6-4-6381X	17NYS32-99A	
	SPACET SPACET	6-4-7651X	17NYS3418A1	
		6-4-9181X	17NYS3419A1	
			17NYS34-20	
			17NYS38-17A2	
		6-4-7771X	17N47771X	
		6-4-8331-1X	17TYS3260A	
		6-4-1981-1	17TYSC3154	
		6-4-4601-1	17N446011	
Bearing Strap Kit		6.5-70-18X	KT17SB	



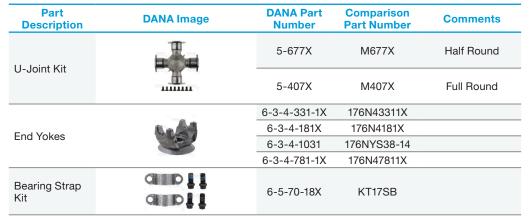


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1760 Driveshaft Series





1810 Driveshaft Series

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Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
		5-324X	CP18N-96	Conversion – 9C Series
U-Joint Kit		5-281XB	M281X	Full Round
	minin	5-676X	M676X	Half Round
Wold Yoke	/eld Yoke	6-5-28-117	18N28117	Standard
vveid foke		6-5-28-127	18N28127	Heavy Duty
		6-5-4-2341X	18N42341X	
		6-5-4-2701	18N42701	SSHD Late
	-	6-5-4-2781	18N42781	
Splined End Yokes		6-5-4-3201	18N43201	RT180-185-380
TORES		6-5-4-3021	18N43021	Eaton / Spicer
		6-5-4-3251	18N43251	VARIOUS
		6-5-4-3371	18N43371	RT140

1810 Driveshaft Series (continued)



Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
Splined End Yokes	416	6-5-4-3491	18N43491	RT14613/14615/1 4715/15613/1461 5/16718B/16609/ 16613/16618/187 18B AAnd various other models With 3.750" Hub Seal
		6-5-4-3721	18NYS3827	
		6-5-4-4631	18NYS45	RT14/15/16/18/20 SERIES
		6-5-3- 1351KX	18N31351X- MXL	
Slip Yokes	0	6-5-3- 1371KX	18N31371XMXL	
		6-5-3- 1431KX	18N31431XMXL	
		6-5-53-51	18N5351	
Midship Tube		8-53-41	BSS3610	
Shafts		6-5-53-171	18N53171	
		6-5-53-91	18N5391	
Tube Shafts		8-40-91	PS481619	Long
	and and a second s	6-5-40-191	18N40191	
Stub		6-5-40-201	18N40201	
		6-5-4-3221X	18N43221X	
		6-5-4-3281X	18N43281X	
	and a second	6-5-4-2491X	18N43381X	
End Yokes	C. A.S	6-5-4-3551X	18N43551X	
LIN IOKES		6-5-4-3561X	18N43561X	
	and a second sec	6-5-4-3581X	18N43581X	
		6-5-4-3731X	18N43731X	
		6-5-4-3921X	18N43921X	

Do you know?

Dana sells grease and oils

Spicer is now selling ultra-premium synthetic grease is available in 10-packs of 14-oz. tubes (SPL 1051) or 1-gallon tubs (SPL 1052). It's part of a complete line of lubricants manufactured to meet the exact specifications of genuine Spicer products.

ALSO:

Spicer 80W-140 :

- Delivers extended drain intervals for vocational trucks
- Provides protection and performance in front and rear driven axle gear boxes where API GL-5 lubricants are specified
- Contains an anti-wear additive
- Contains rust, oxidation, and corrosion inhibitors -Protect bearings
 - Reduce component wear
 - Promote longer gear and lubricant life









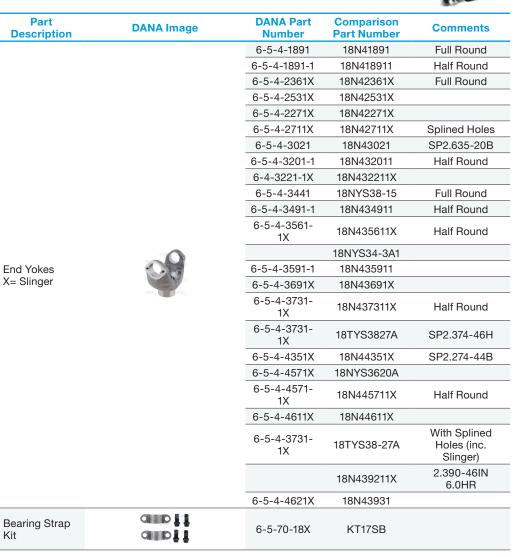


1810 Driveshaft Series

Kit

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SPL 170 Driveshaft Series

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit	3	SPL170- SF4X	US170X	SPL170
	n alba	170-4-591- 1X	170TYS383A1	SPL170
		170-4-611-1X	170TYS381A	SPL170
End Yokes	× 4.2	170-4-661-1	170TYS321	SPL170
X = Slinger		170-4-671-1X	170TYS321A	SPL170
		170-4-721-1X	170TYS384A	SPL170
		170-4-741-1X	170TYS382A	SPL170
Tube Yoke		170-28-27	170N2827	SPL 170 Quick Disconnect

SPL 250 Driveshaft Series



Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
U-Joint Kit		SPL 250- SF3X	US250X	SPL 250
	n	250-4-21-1	250N4211	SPL 250 Quick Disconnect
		250-4-271-1	250N42711	SPL 250
End Yokes		250-4-351- 1X	250TYS382A	SPL 250
		250-4-291- 1X	250TYS381A	SPL 250
Tube Yoke		250-28-17	250N2817	Weld Yoke SPL 250

Do you know?

Dana sells service tools?



Spicer Anglemaster SPI400 Spicer Anglemaster SPI400

Pro 360 Anglemaster II with case DANA logo in red. Related adapter tools and accessories sold separately. Pro 360 Anglemaster II with case DANA logo in red. Related adapter tools and accessories sold separately.



Adapter Kit --SPIKIT500 Adapter Kit --SPIKIT500

Contains: SPI-CP501 - Light & Medium Universal Joint SPI-CP502 - Heavy Duty Half-Round Yoke SPI-CP160 -Heavy Duty Full-Round End Yoke



14" Lug Ruler - SPICP455





Centre Bearings and Universal Joints

Centre Bearings

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
Bearing Centre Assy Rub		210088-1X	CB2100881X	1310/1330/ 1350/1410
Bearing Centre 141N		210391-1X	CB2103911X	1410/1480/ 1550/1550HR
Bearing Centre 141N		210433-1X	CB2104331X	1410/1480/ 1550/1550HR
Centre Assy		210084-2X	CB2100842X	1480/1550/ 1610/1710/ 1880/SPL70
Bearing Centre 17N		210121-1XB	CB2101211XSA	SPL140/ 1610/1710
Bearing Centre Slotted		5003323XB	CB2106611XSA	RPL25
Bearing Centre Solid		5003326XB	CB2108751XSA	RPL25/176N/ 17N/18N/85WB/ 92N/RPL25

Fast Moving Universal Joints



Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
		5-279X	M279X	Full Round
		5-674X	M674X	Half Round
		5-280XB	M280X	Full Round
U-Joint Kit		5-675X	M675X	Half Round
U-JOINT KIT		5-677X	M677X	Half Round
		5-407X	R407X	Full Round
		5-281XB	M281X	Full Round
	-	5-676X	M676X	Half Round

Universal Joints - Dana

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Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
	5-3147X	CP3147X	3R Series	
	5-92X	CPL6R50	L6 Series	
		5-105X	CP105X	1110 Series
U-Joint Kit	5-103X	CP103X	1000	
	5-789X	CP1306X	7260	
	5-170X	CP170X	1000	
	5-9001X	CP92NHWD	9C/1820	
			CP950N	950N







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Miscellaneous

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Miscellaneous

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
		231022	DEFR485	1610/1710/ 1760/1810
		230909	DEFR421	SPL90/1410/ 1480/1550/ 1610/1650/1710
		231028	DEFR482	1550/1610/ 1710/1760/1810
		231599	DEFR4713	SPL140/1610/ 1710/1810
		231101	DEFR477	SPL140/ 1610/1710
Slingers		231102	DEFR504	SPL170/ 1610/1710
Uningera		231359	DEFR507	SPL90/SPL140/ SPL170/1550/ 1610/1710/
		231179	DEFR541	SPL170/SPL250/ 1610/1710/ 1460/1810/
		231013	DEFR552	1610/1710/ 1760/1810/
		231047	DEFR562	1760/1810
		231803	DEFR567	SPL90/SPL140/ SPL170/ SPL250/1610/ 1710/1810
Dust Caps/ Yoke		6-3-8618	SERUR334	
Hardware Kit		5007417	R980001	SPL140/SPL170/ SPL250
Kit Strap & Capscrew		3-70-28X	KT122	1350/1410
Kit Service	Strap & Bolts	6-5-70-18X	KT17SB	1710/1810

Part Description	DANA Image	DANA Part Number	Comparison Part Number	Comments
Kit Dust Cap/Wshr 1350/1410 RD		D3A	ND3A	1350/1410
Kit Dust Cap/Wshr 1410/1480 RD		D3H	DC148N1	1410/1480
Locknut		231502	1227Z936	1550/1610/1650/ SPL90/1710/1760/ 1810/1880
Round Tubing		36-30-102- 10000	RT4597108	
U-Bolt Kit - 1260/1330 U/ Joint		2-94-28X	KT116	1210/1310/1330 - 2 U-bolts and 4 Nuts each
U-Bolt Kit - 1350/1410 U/ Joint		3-94-18X	KT117	1350/1410
U-Bolt Kit -1480/1550 U/ Joint		3-94-28X	KT118	1480/1550
Washer - Special		230123-6	WAR211	1710/HD/1760/ 1810/SPL70/ SPL100/SPL140/ SPL170/SPL250/ 1810 BP

Spicer Bearing Strap and U-Bolt Kits

For off-road application, many drivers choose traditional u-bolt attachments. Spicer continues to offer the following yokes to meet off-road requirements.

2-4-5091	
2-4-5341	
2-4-5441	
2-4-2611X	
2-4-3801X	
2-4-5311X	
2-4-8091X	



U-Bolt Kit numbers available are:

Series	Part Number
1280-1330	2-94-28X
1350-1410	3-94-18X
1480-1550	2-94-28X

For those who prefer bearing straps, we offer the following Bearing Strap Kits:

Series	Part Number	
1210-1330	2-70-18X	
1350	3-70-28X	
1410	3-70-28X	
1480-1550	3-70-38X	
3R/S44	3-70-48X	

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END

If you have any questions regarding the ordering methods, please contact your Spicer products sales representative. Dana Aftermarket Group reserves the right to make price adjustments at any time. We appreciate your business!

PREVIOUS PAGE

OE-Quality Service Parts for Automotive Driveshafts

Spicer universal joints and end yokes deliver top performance and value for your driveshaft. Count on Spicer bearing strap and U-bolt kits to keep it all together. These strap and U-bolt kits are manufactured to the same high standards you've come to expect from the most reliable name in driveshaft parts.

Superior Automotive U-Bolt Kits With Bearing Straps

Strength and security—that's what you get with Spicer bearing strap and u-bolt kits. With components designed for a precise fit and excellent fatigue resistance they are a dependable replacement for your vehicle's worn or damaged original parts.

Spicer automotive u-bolts and bearing straps are the best way to ensure that your u-joints and end yokes stay secure. Like all genuine Spicer parts, Spicer u-bolt kits are engineered to deliver original-equipment quality, as well as the following features:

- Secure fit for reduced vibration and noise
- Premium components that are durable and deliver reliable retention
- Ideal replacement for worn or damaged original parts



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