Computational & Multiscale Mechanics of Materials

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Data driven computational analysis of open foam RVEs

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Kilingar, N. G., et al, Computational generation of open-foam representational volume elements with morphological control using distance fields, *Under review*

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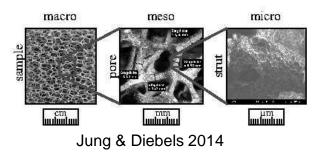
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• Metallic open foams

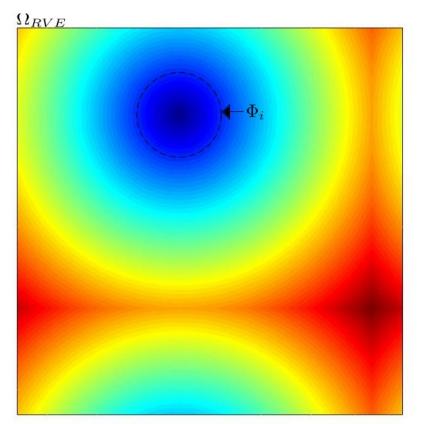
- Low density
- Novel physical, mechanical and acoustic properties.
- Offer potential for lightweight structures, with high stiffness and energy absorption capability.
- With advancing manufacturing capabilities, they are becoming more affordable.
- Ability to model 3D foams based on actual foam samples
 - Helps in characterization
 - Stochastic approaches and multiscale mechanics used to simulate the behavior



- Microstructure → Plateau's law (Sonon et al 2015)
 - Soap bubble → Plateau's law, Surface energy minimization
- Tessellations of sphere packing distribution Laguerre tessellations
 - Sphere packing generation
 - Tessellation generated by methods like convex hull (QHull, Barer et al 1996)
 - Morphological parameters like faceby-cell count, edge-by-face count, interior angles match very well
- DN-RSA: Distance neighbor based random sequential packing algorithm for arbitrary shaped inclusions (Sonon et al 2012)
- Multiscale approaches → High cost, leads us to data driven solvers

DN-RSA Notation

- Inclusions from desired distribution/shape are generated and placed in the domain.
 - Each grid point assigned a *DN_k(x)* value,
 k the kth nearest inclusion to the given point.
- $DN_k(\mathbf{x})$
 - negative inside the inclusion
 - positive outside.
- With addition of more inclusions, the $DN_k(x)$ value gets updated, depending on the k-th nearest inclusion and this inclusion mapping is stored as $NN_k(x)$.



 $DN_1(x)$ plot with only 1 inclusion



Open foam morphology

 Implicitly extracted in DN-RSA by "Voronoi" level set function:

 $- O_V(x) = DN_2(x) - DN_1(x)$

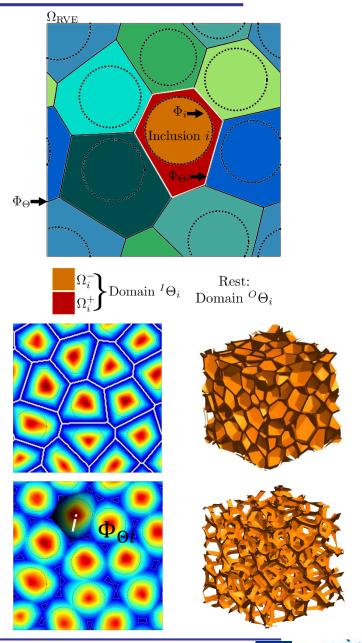
• A closed cell geometry can be extracted using a quasi-constant thickness, *t*.

 $- O_{v}(\mathbf{x}) - t = 0$

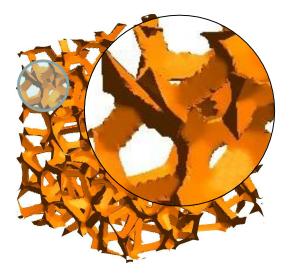
"Plateau" Level set function

 $- O_P(x) = \frac{DN_3(x) + DN_2(x)}{2} - DN_1(x)$

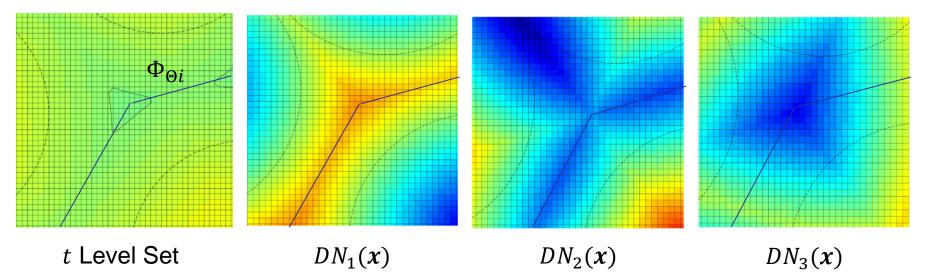
- Function consists of triangles with vertex lying on the tessellation cell boundaries.
- Thus, we can extract plateau border like geometry through
 - $O_P(\mathbf{x}) t = 0$
 - Parameter t used to control thickness of extracted borders



Sharp edge extraction



- Plateau borders present sharp edges due to their triangular prism shape
 - Origin is due to steep discontinuity of $DN_k(x)$ derivatives on Φ_{Θ}
- Single level set function can not represent this with discrete level set functions, and we need multiple level set function strategy
- Solved by extracting individual modified level sets for each inclusions

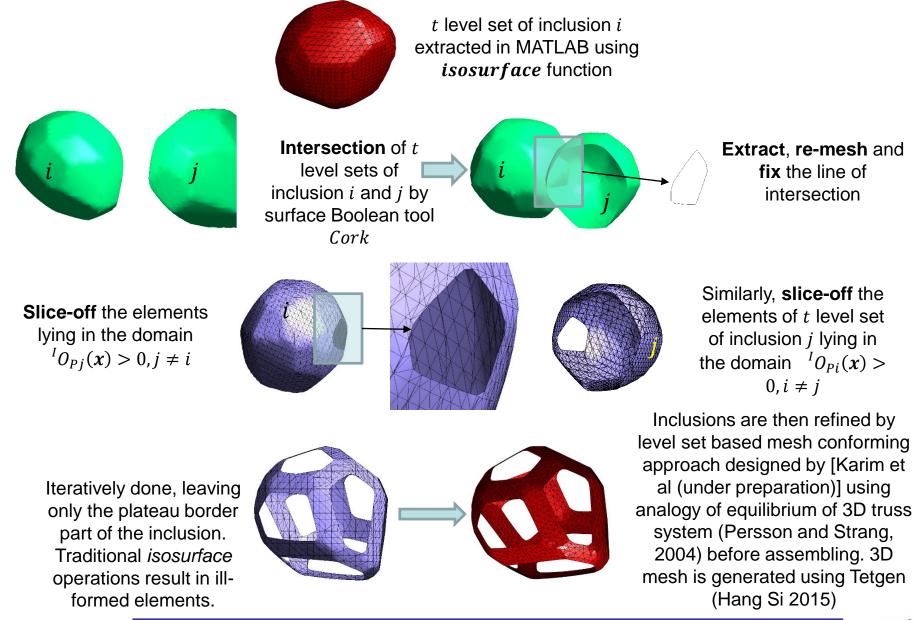


Clipping of the triangular section at grid positions and the presence of discontinuities in $DN_1(x)$ and $DN_2(x)$ across Φ_{Θ} . $DN_3(x)$ is continuous.



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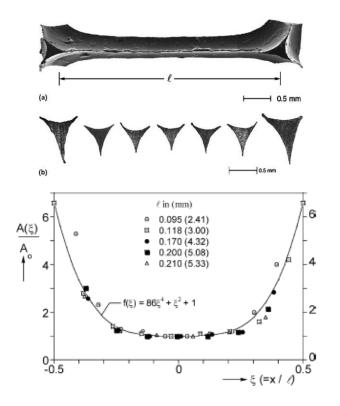
Sharp Edge extraction



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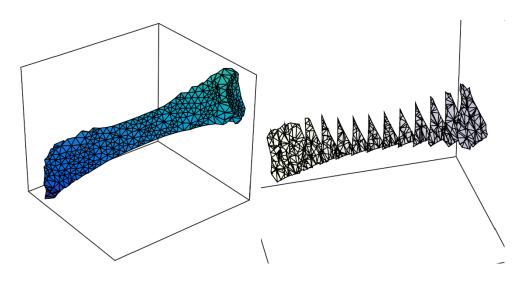


Strut cross section variation



Strut cross section variation and mid-span cross-sectional area of a polyurethane foam; Gong et al 2004

DN-RSA is able to incorporate these variations by modifying the "Plateau" function O_P according to the domain using DN_3 and DN_4 .



$$O_{S1}(\mathbf{x}) = DN_4(\mathbf{x}) - DN_3(\mathbf{x})$$

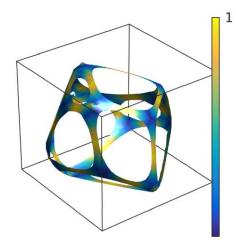
Value of the function increases from 0 at the intersection of struts to half the length of the strut at mid-span along the axis.

 $\Omega_{ijk} = (NN_1(\mathbf{x}) = i) \& (NN_2(\mathbf{x}) = j) \& (NN_3(\mathbf{x}) = k)$

Tetrahedral domain joining the center of the inclusion *I*, center of the common face between *I* and *j*, and the two ends of the strut formed by *I*, *j*, and *k*

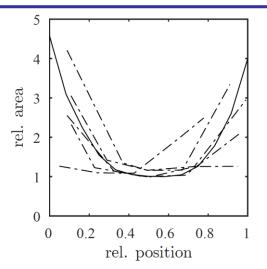
Strut cross section variation

$$\xi' = \frac{O_{S1}(\Omega_{ijk})}{\max(O_{S1}(\Omega_{ijk}))}$$

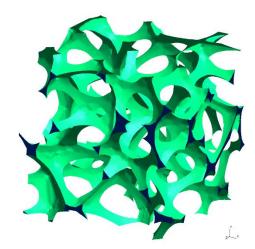


$$O_S(\mathbf{x}) = \sqrt{\frac{A(\xi')}{A_0}}$$
$$O_P(\mathbf{x}) - tO_S(\mathbf{x}) = 0$$

The final operator and the equation that enables to generate variation in strut crosssection



- Dotted line strut cross section area data from 20ppi foam sample from Jung and Diebels 2017
- Bold line data from a simulated 20ppi foam using DN-RSA

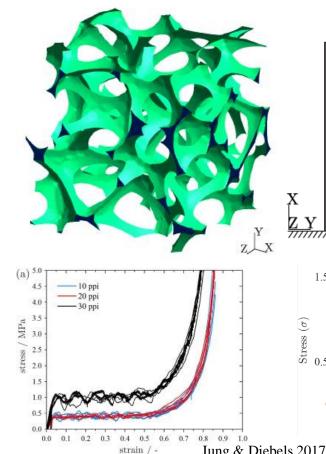


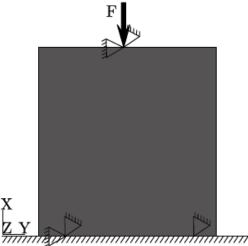
An RVE simulating a 20ppi foam with 25 inclusions

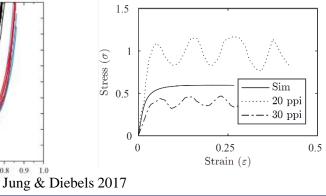


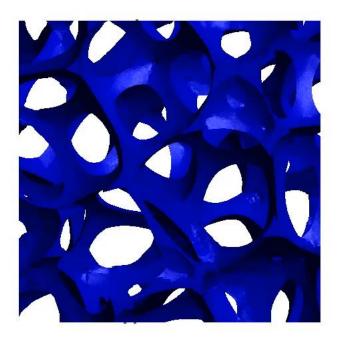
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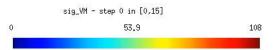
- Larger RVE with 25 inclusions completely inside the domain.
- Uniaxial compression test comparison • with experimental values; contact criteria not implemented.













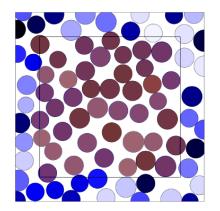
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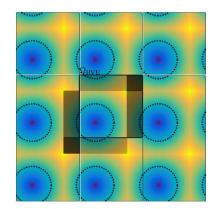
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Further advantages of DN-RSA

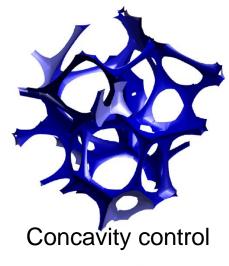
- Periodic RVEs and RVEs with free boundary
- Strut cross-section concavity and convexity using concavity operators based on distance function
- Generation of RVEs with layers of coatings with non-smooth coatings using distance functions



Free boundary RVE with minus sampling



Periodicity in RVE



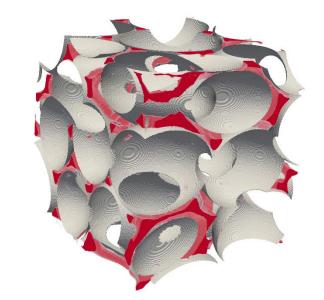


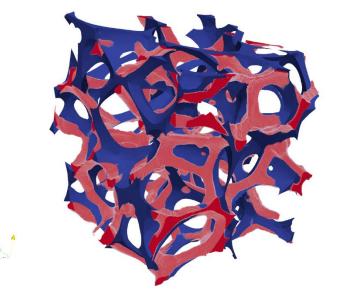
Layers of coatings



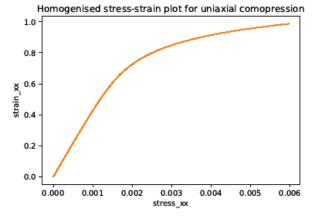
DN-RSA with ellipsoids

- Generate ellipsoids based on pores extracted from CT scans of physical foam samples (Leblanc et al, *under preparation*)
- Statistical validation for pore placement
- DN-RSA to extract foam morphologies using package made of ellipsoids – statistical validation of pore placement
- Sample made of 600 voxels in each dimension with each voxel = 24um





Relative Density Voxel data 7% DN-RSA 6.8%





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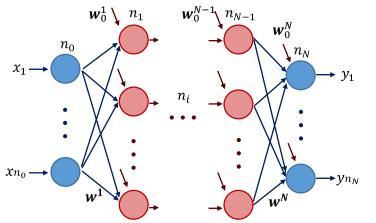
- Complexity in analysing open-foam materials by including all the relevant information in the extracted models
- Time consuming results hierarchical coupling in classical multiscale methods
- Meso scale models not efficient in accounting for the complex loading conditions
- Non-uniformity of the microstructure
- High computational cost to run micro-mechanical simulations for full scale
 problems
- Difficulty to store, post-process and analyse large amount of data



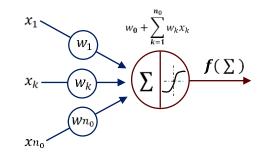
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 problems
- Difficulty to store, post-process and analyse large amount of data
- Neural networks capability to directly incorporate the micro-mechanical data and direct numerical simulations on the microstructure
- Generation of datasets offline implementation significant reduction in computational cost



- Artificial neural network inspired from biological counterpart
- Input layers -> Hidden layer(s) -> Output layer



- Weights assigned to each artificial inner nodes
- Combination of input signals and activation functions used, neurons can activate, de-activate or change

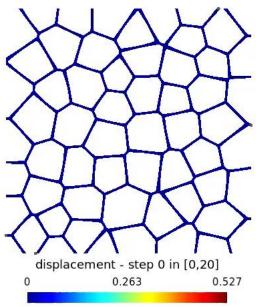


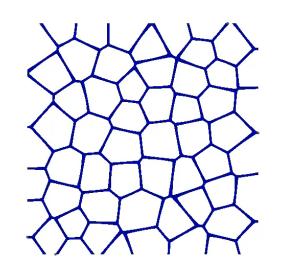


Data driven models using neural networks

- 2D solution data preparation with around 400 sample simulations for training the neural network
- Modify deformation tensor while applying periodic boundary conditions
- Apply final values for

 $u_{xx}, u_{yy}, u_{xy}, u_{yx}$

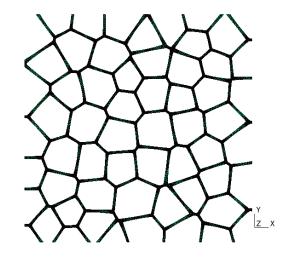


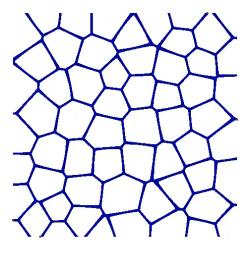


displacement - step 0 in [0,27]

0.381

0,763



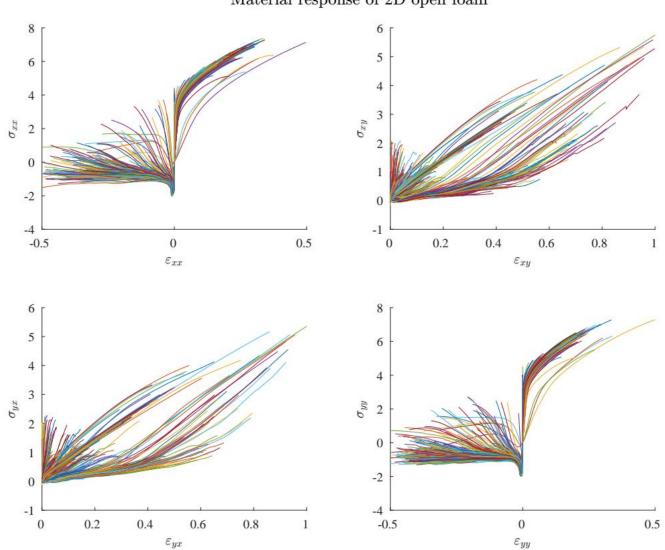






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Data driven models using neural networks



Material response of 2D open foam

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Activation functions for Neural Network

- Transfer function used to get output of node
- Used to determine the output of neural network and maps the resulting values
- Some examples of non linear activation functions
 - Sigmoid

1.0

0.8

0.6

0.4

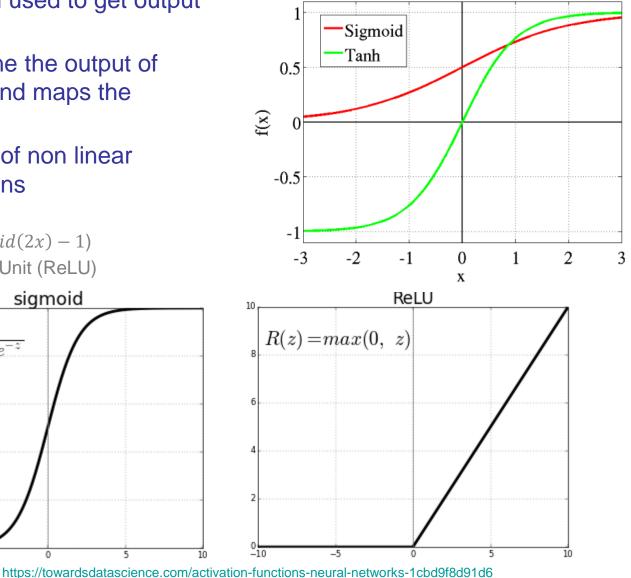
0.2

0.0

- Tanh (= 2sigmoid(2x) 1)
- Rectified Linear Unit (ReLU)

 $\sigma(z) = \frac{1}{1+e^{-z}}$

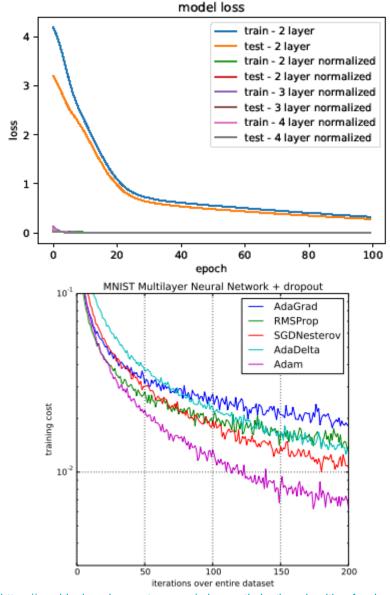
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Layers for NN

- Use of feedforward nets to accurately classify sequential inputs
- Sequential layers are added piecewise
- More layers \rightarrow deeper the model
- Epochs → Number of times the dataset is passed to the NN forward and backward
- Batch size → Number of training samples in a single batch
- Optimizers → Adaptive moment estimation (adam, combining adaptive gradient algorithm and root mean square propagation), stochastic gradient descent (SGD)



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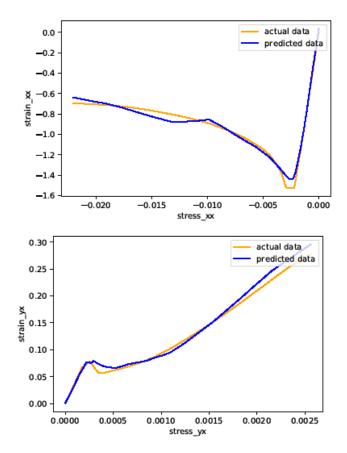
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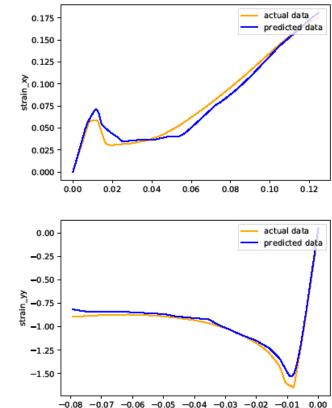
Data driven models using neural networks

Solution

- 400 training samples
- 100 validation samples
- 500 epochs
- 1 sequential input layer with 200 nodes



- 1 sequential hidden node with 100 nodes
- 1 sequential hidden node with 20 nodes
- 1 output node with 4 nodes
- All layers activated with ReLU and optimized with adam



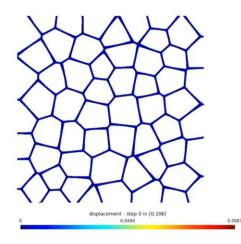
stress yy

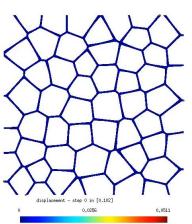
- Prediction made on a new sample

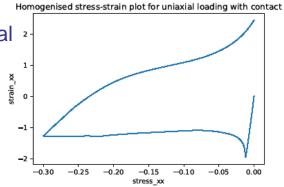


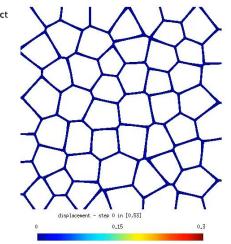
Towards the future with data science

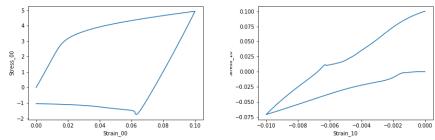
- Implementation of contact on all simulation series to be trained with neural ² networks ¹
- Back propagation through time models and long short memory units models implementation to predict history dependant behaviour
- Develop models that take into account porosity and material behaviour parameters
- Use the NN models developed to train 3D material model for numerical simulations











History dependant behaviour of 2D open foam



Thank you for your attention

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- Higher discretization of the grid required to capture higher sphere packing
- Laguerre tessellations are known to have higher number of small struts and triangular faces that are skewed,
 - captured by DN-RSA in the limit of vanishing discretization size.
- Representation of foams with RVE having high dispersion rate of the inclusion size is difficult with this model due to the necessary discretization grid.

- Easy access to the signed distance functions allows us to implement variations in the morphology
 - strut cross-section variation at the midspan and along the axis of the strut
 - combination of open-closed faces of tessellated cells
 - Coating of the RVE to represent realistic engineering applications
- A balance of discretization size allows us to model the foam without the issues of small/skewed faces as they are implicitly enveloped by the extracted *t* level set.
- Extracted mesh can be easily utilized for a data-driven multiscale study and understand the effects of upscaling the model to study the elastic-plastic properties of such foams

