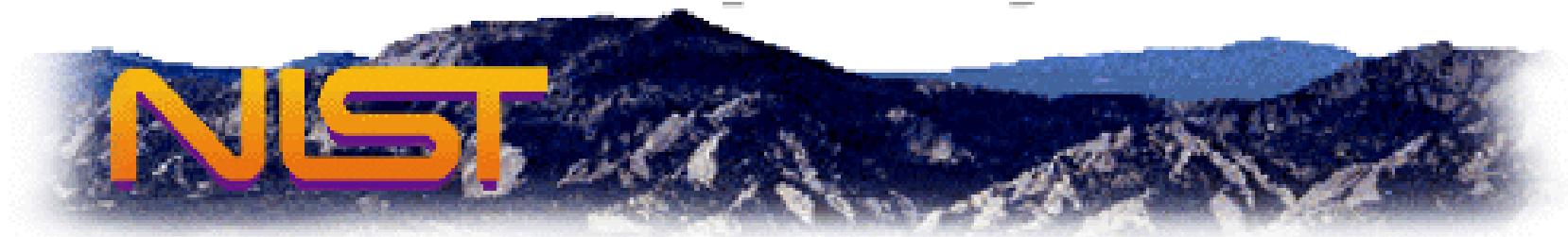


# High Sensitivity Magnetic Field Sensor Technology overview

---

David P. Pappas

National Institute of Standards & Technology  
Boulder, CO



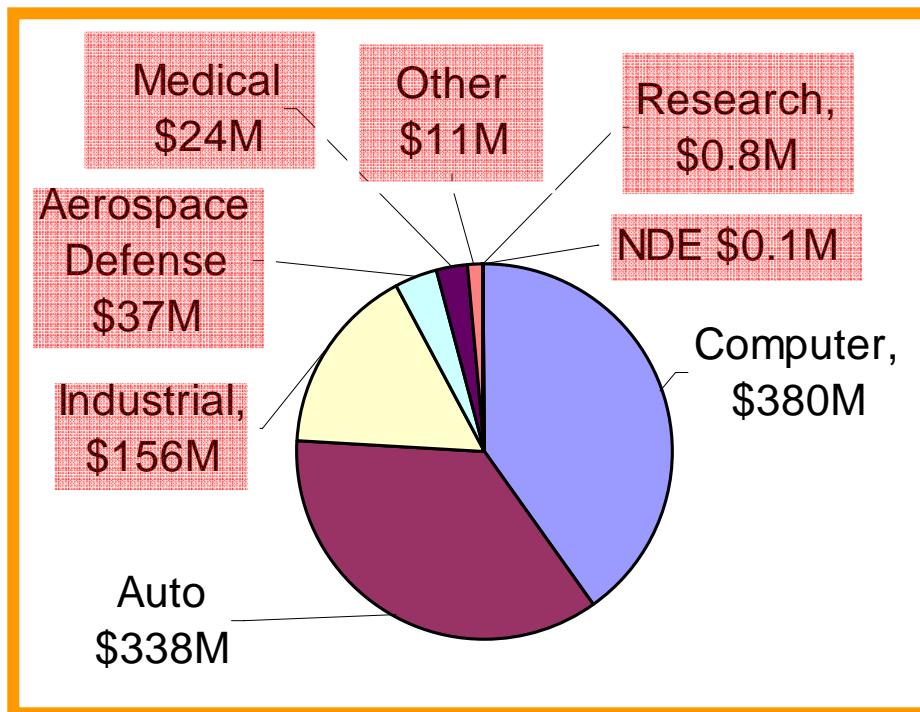
# Outline

- High sensitivity applications & signal measurements
- Description of various types of sensors used
- New technologies
- Comparison of sensor metrics

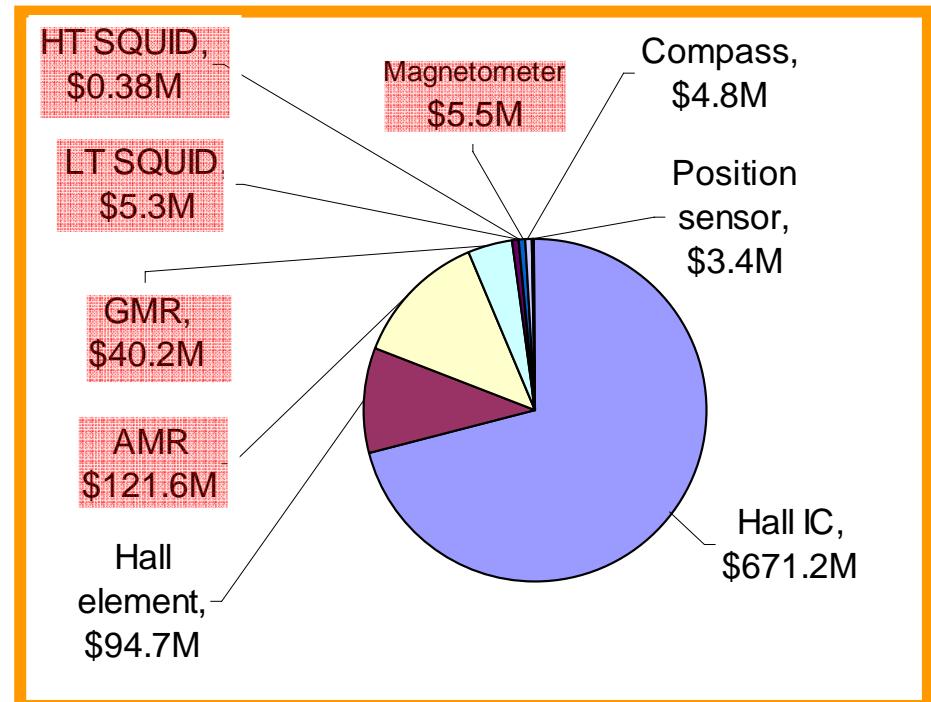
# Market analysis - magnetic sensors

- 2005 Revenue Worldwide - \$947M
  - Growth rate 9.4%

## Application



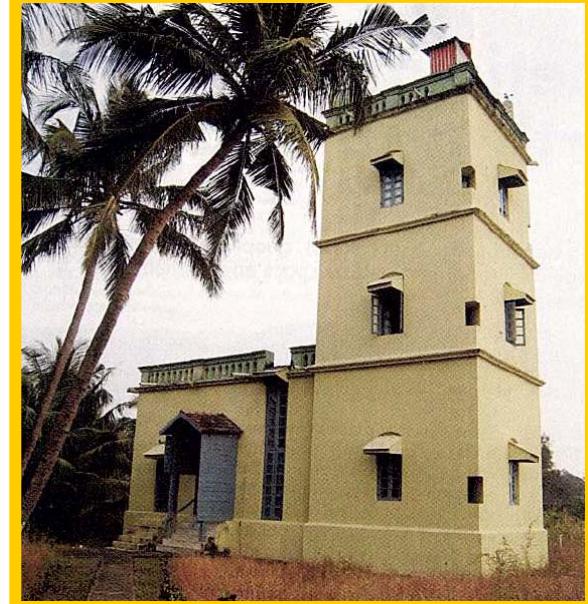
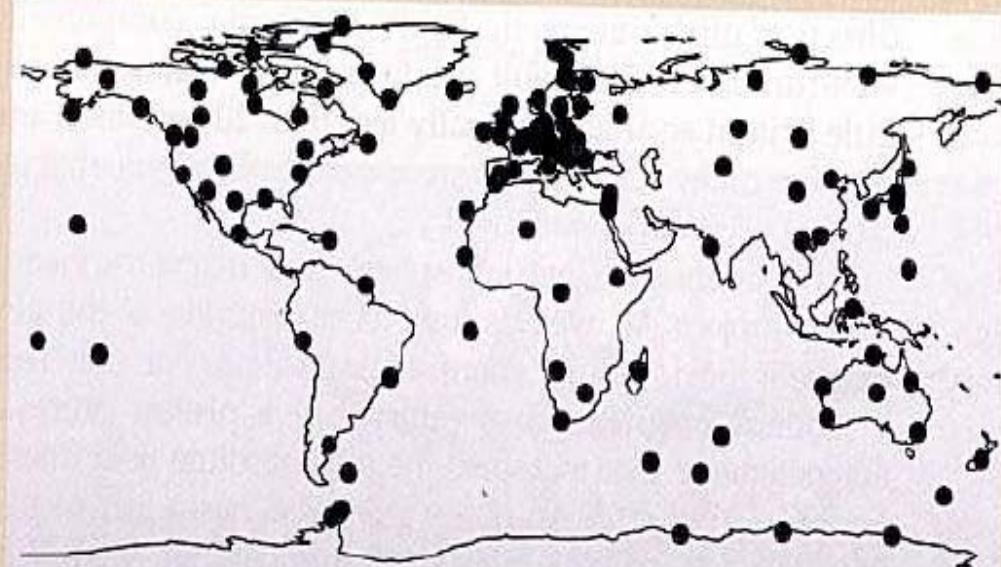
## Type



“World Magnetic Sensor Components and Modules/Sub-systems Markets”  
Frost & Sullivan, (2005)

# Applications

## ■ Geophysical



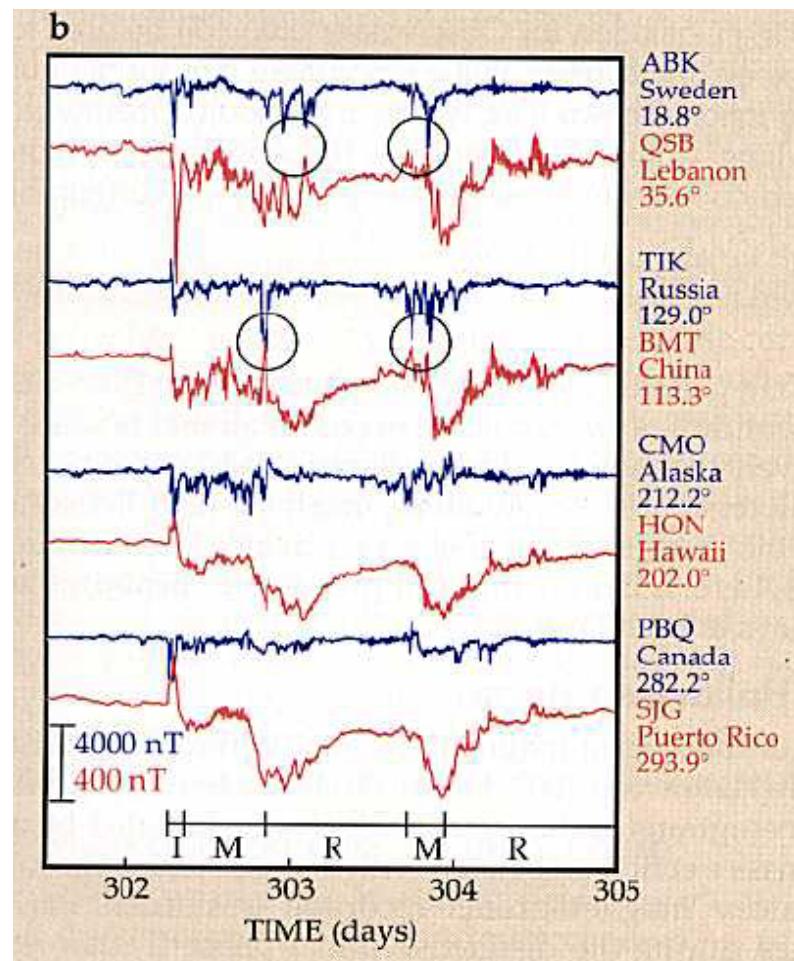
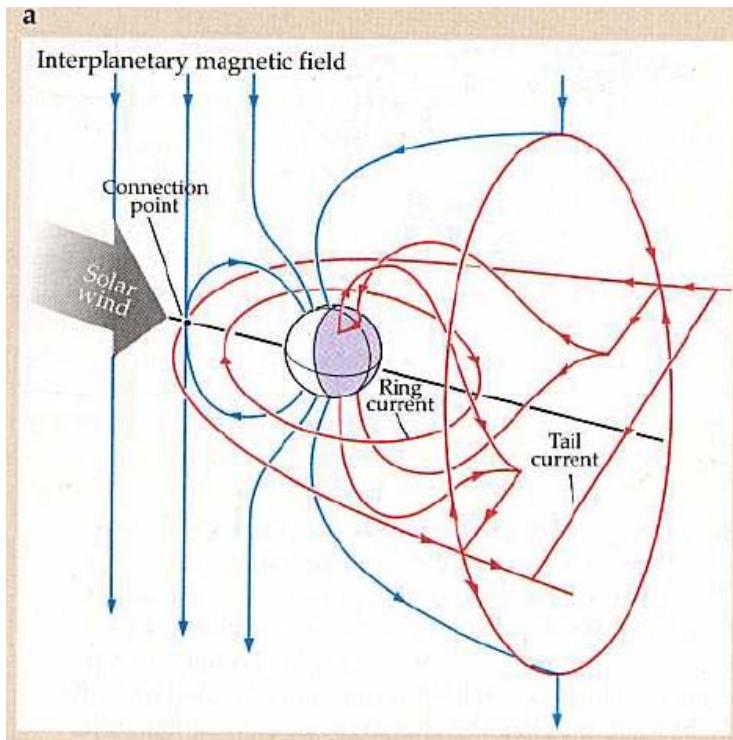
120 observatories world-wide

- Fluxgates
- Proton magnetometers
- Earth interior dynamics
- Mineral exploration
- GPS stability
- Satellite electronics
- Increased radiation

**“Magnetic Monitoring of Earth and Space**  
**Jeff Love, USGS**  
**Physics Today Feb. 2008**

# Applications

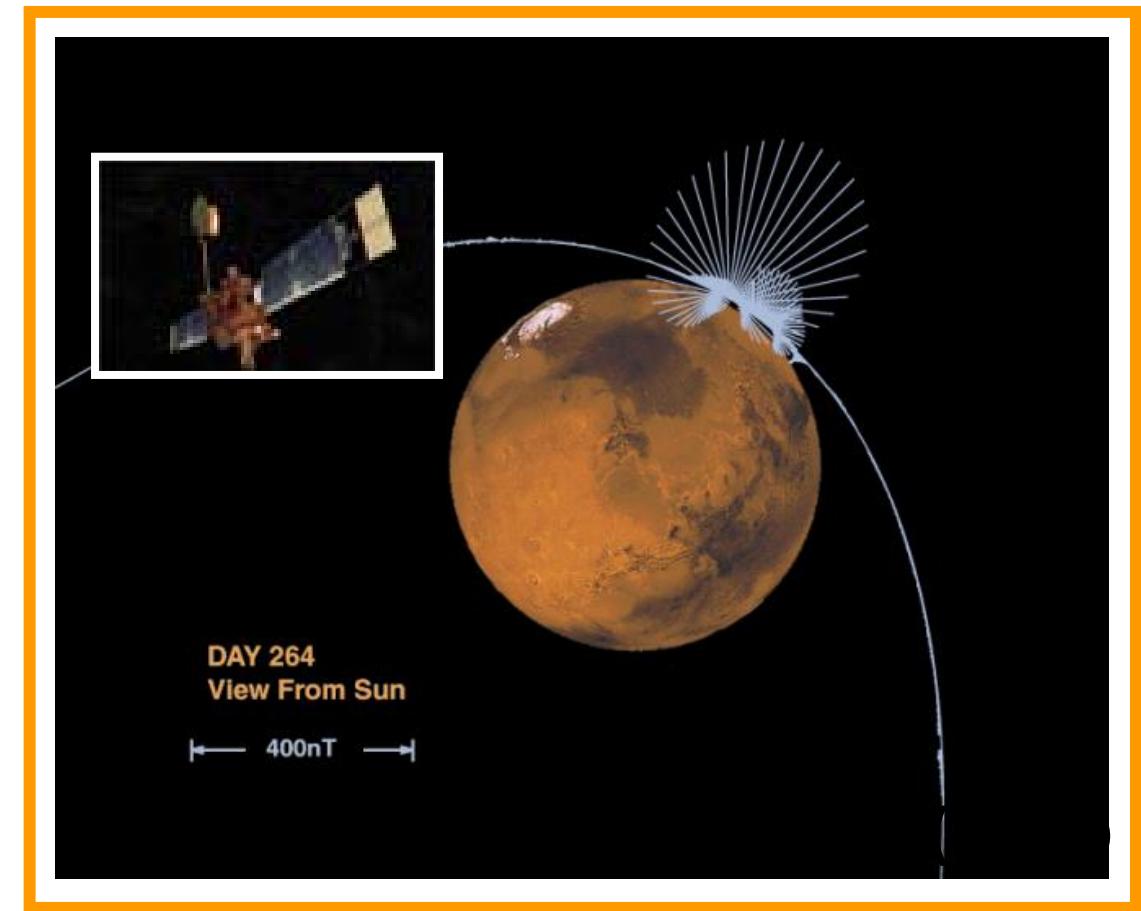
## ■ Geophysical



# Applications

- Geophysical
- Astronomical
- Archeology
- Health Care
- Data storage

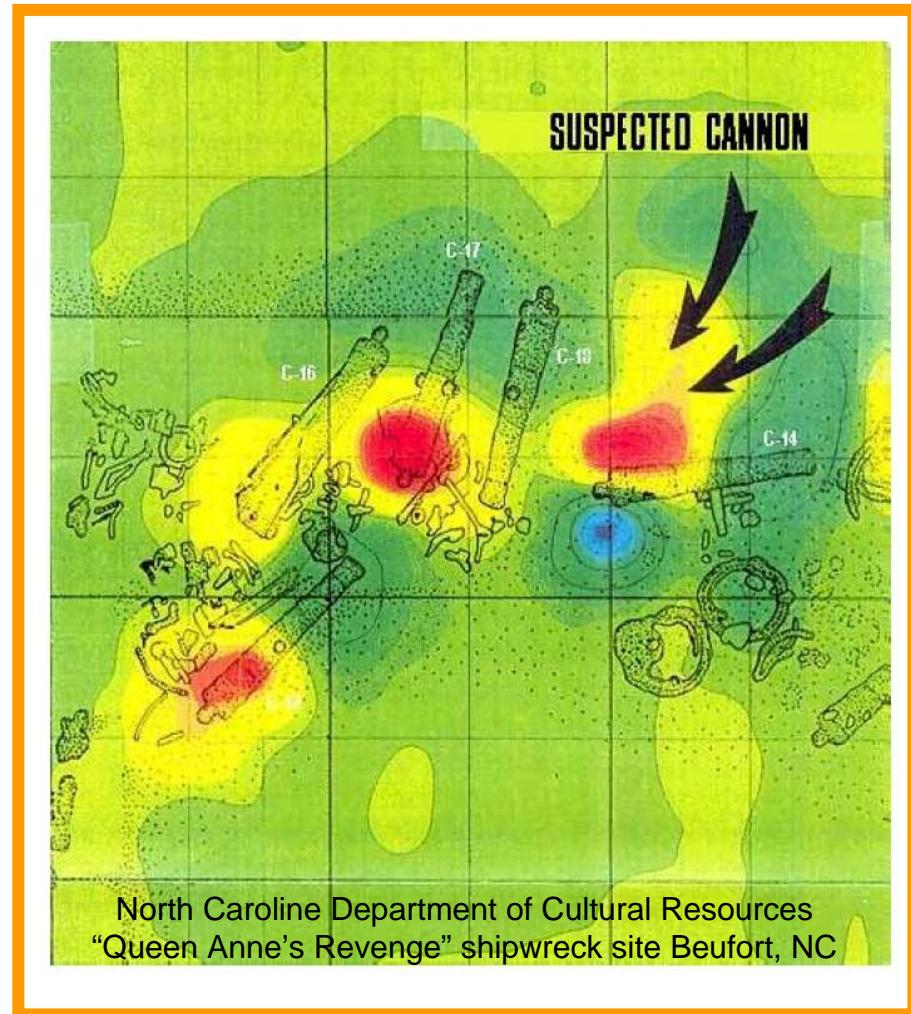
Mars Global Surveyor  
Magnetic anomalies



# Applications

- Geophysical
- Astronomical
- Archeology
- Health Care
- Data storage

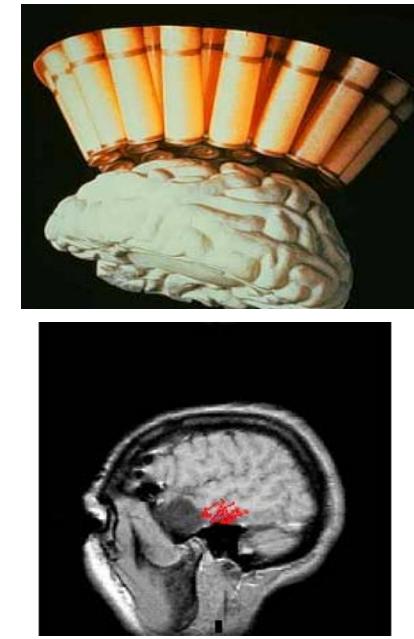
Blackbeard's last stand



# Applications

- Geophysical
- Astronomical
- Archeology
- Health Care
- Data storage

## Magneto-encephalography



## Magneto-Cardiography



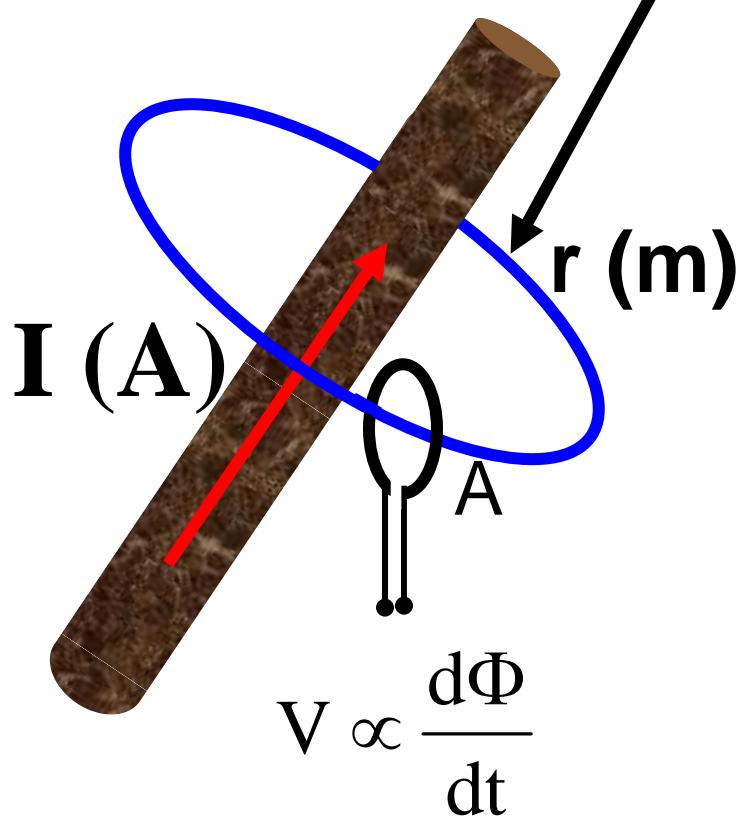
# Applications

- Geophysical
- Astronomical
- Archeology
- Health Care
- Data storage

Hard disk drive



# SI - Le Système International d'Unités



$$\Phi = \mathbf{B} \bullet \mathbf{A}$$

H-field “Magnetic field intensity”  $\Rightarrow \underline{\text{A/m}}$

- What do we measure?

$\Rightarrow B$  = flux density

= “Magnetic induction” field

=  $\mu H$  includes medium

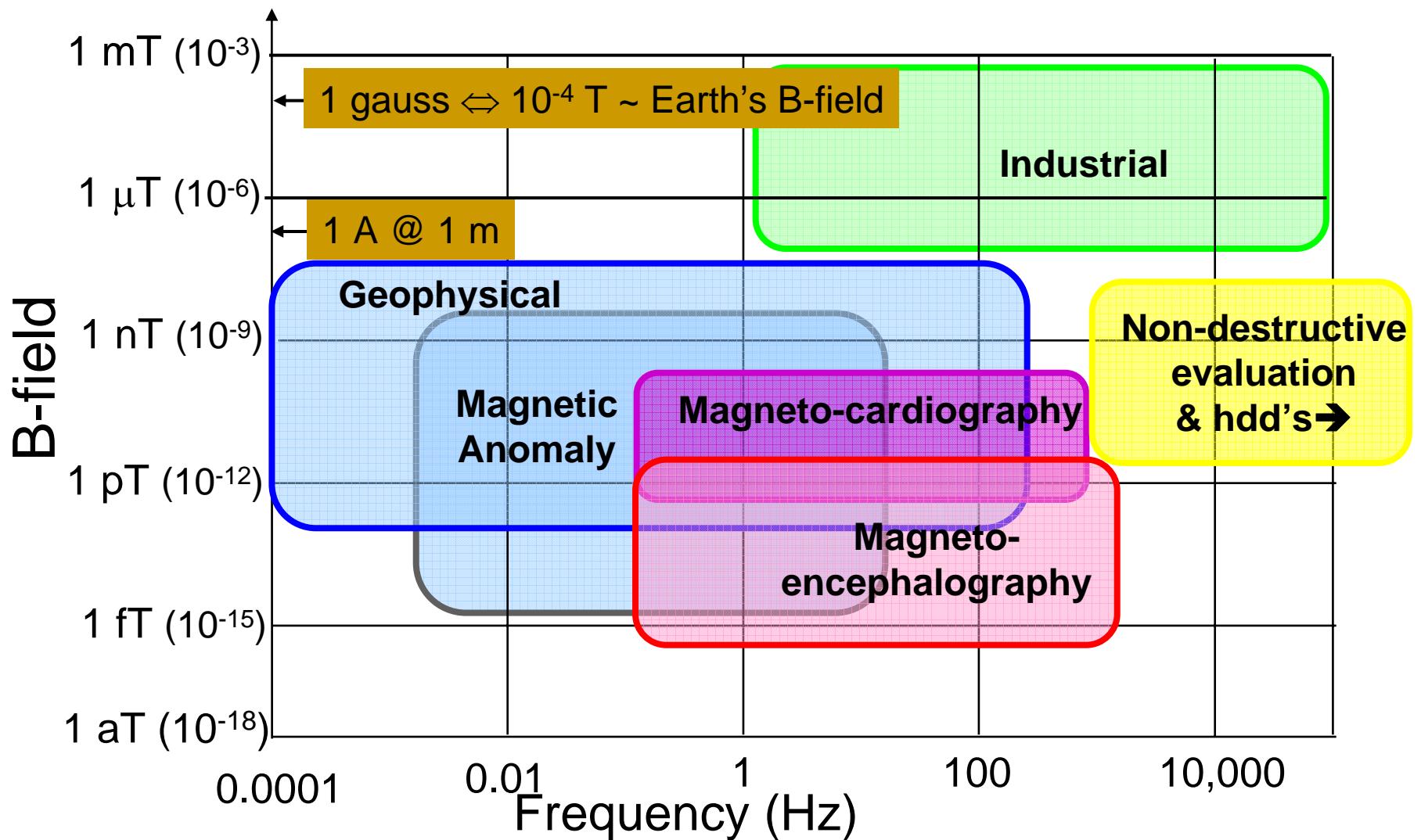
B-field  $\Rightarrow \underline{\text{tesla (T)}} \text{ kg/(As}^2)$

Use  $\mu_0$  = permeability of free space

$$= 4\pi \times 10^{-6} \text{ Wb/Am}$$

e.g. 1 A @ 1 m:  $B = 2 \times 10^{-7} \text{ T}$

# B-field Ranges & Frequencies



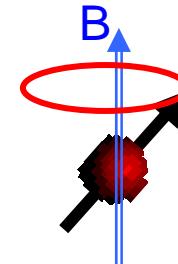
# B-field effects

- **Induction (Faraday's Law)**
  - Search Coil
  - Fluxgate
  - Giant magneto-impedance (+ skin effect)

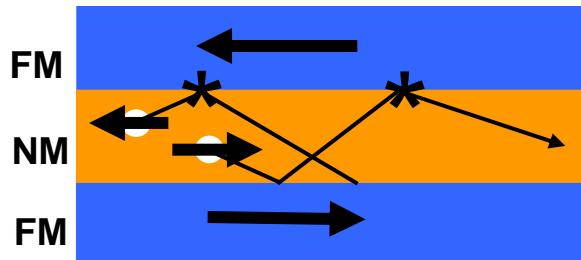
$$V \propto \frac{dB}{dt}$$

- **Torque -**
  - Magnetic resonance (optical pumping)
    - Proton –  $f \sim 4$  kHz/gauss
    - Electron –  $f \sim 3$  MHz/gauss
  - Magneto-striction

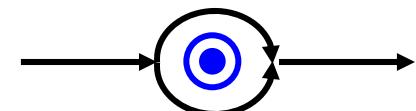
$$\vec{T} = \vec{m} \times \vec{B}$$



- **Scattering**
  - Magneto-resistance (AMR)
  - Spintronics
    - Giant MR, Tunneling MR, Spin Xtor...
  - Hall Effect (Lorentz force)
  - Magneto-optical

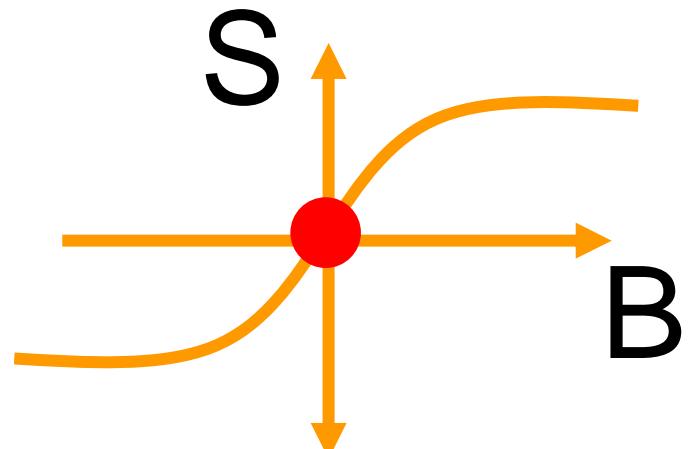
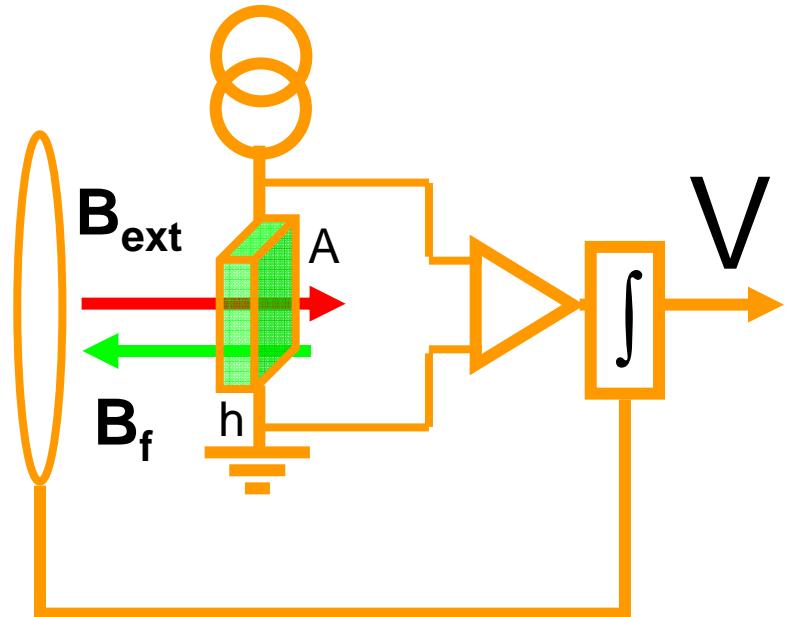


- **Wave function interference**
  - Superconducting Quantum Interference Device (SQUID)



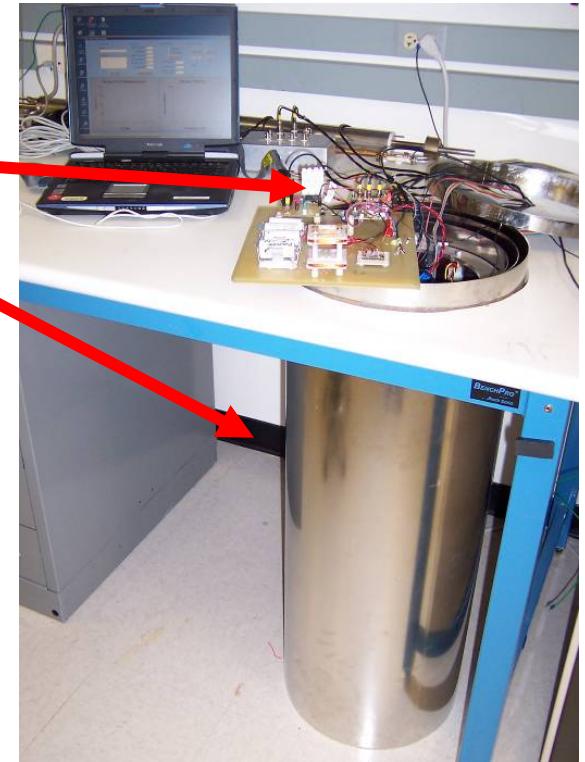
# State measurement

- Low noise excitation source -
  - Voltage, current, light, ...
- Detector volume -  $\Omega = A \times h$
- Sense state
  - e.g. sensitivity =  $V/T$
- Flux feedback is typical
  - Linearize
  - Dynamic Range
  - Complicated
  - Limits slew rate & bandwidth



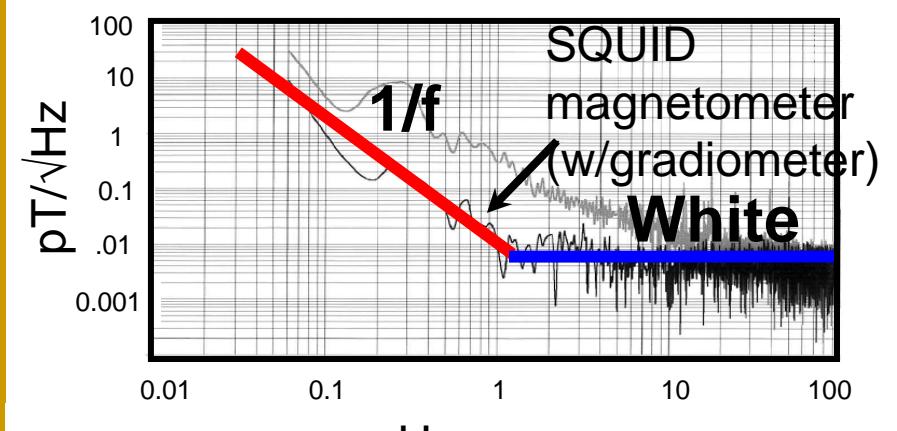
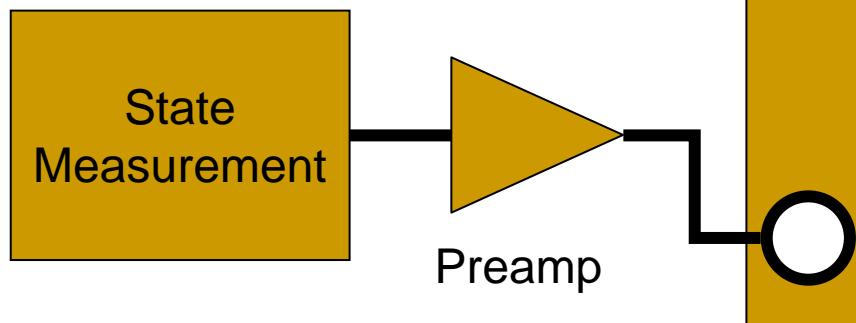
# Noise metrology

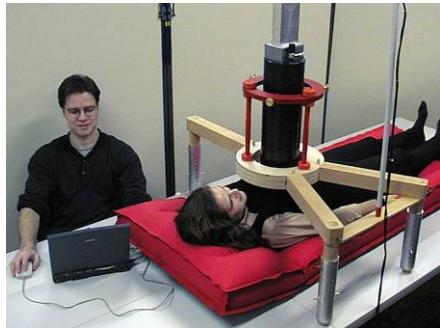
- Low noise preamplifiers
- Magnetically shielded container  
(or room)
- Spectrum analyzer
  - Noise power vs. frequency =  $V^2/Hz$
  - field noise =  $\sqrt{\text{power}} / \text{sensitivity}$



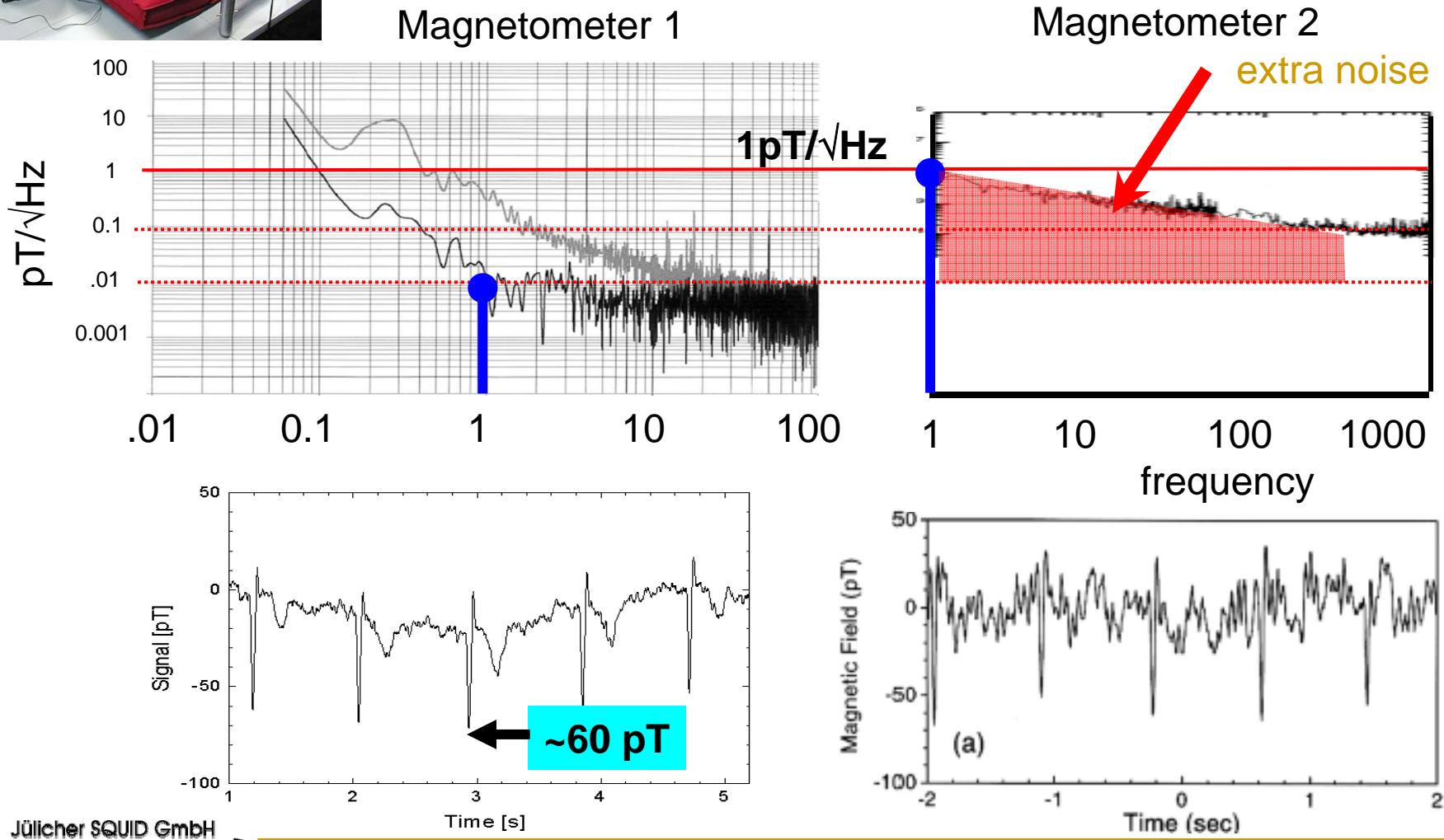
**Units**

$$\frac{\sqrt{V^2}}{Hz} = \frac{T}{\sqrt{Hz}}$$





# e.g. Magneto-cardiography



Jülicher SQUID GmbH  
Sensortechnik

=> Use noise at lowest frequency in bandwidth as benchmark

# Benchmark properties:

<b>State variable</b>	V, f, etc
<b>B-field measurement</b>	Vector/scalar
$B_{noise}$ - Noise @ 1 Hz	pT/ $\sqrt{\text{Hz}}$
<b>Detector volume (<math>\Omega</math>)</b>	cm <sup>3</sup> -mm <sup>3</sup>
<b>Operating temperature, T</b>	Cryogenic/RT/heated
<b>Power – form factor</b>	Line/Battery

# Superconducting Quantum Interference Devices

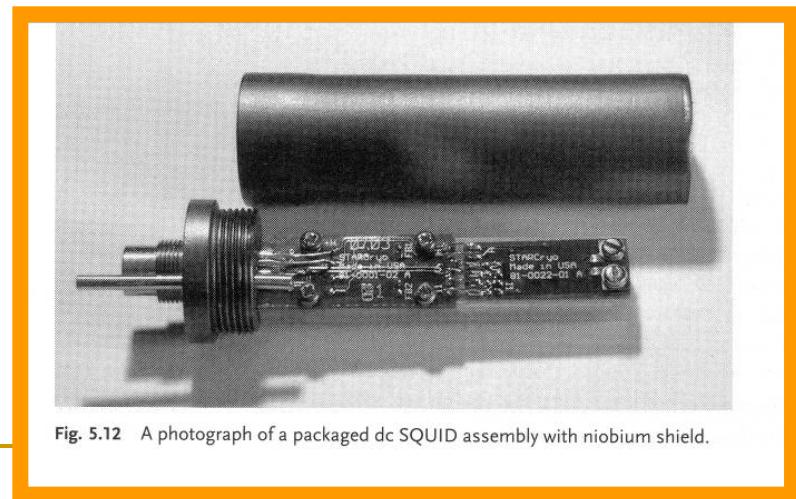
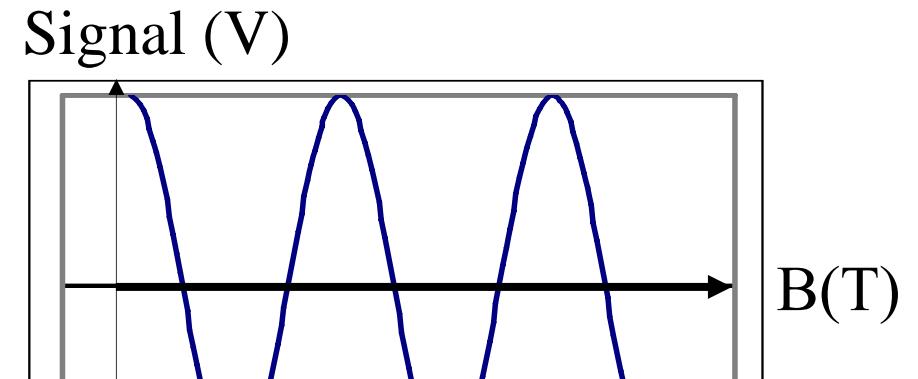
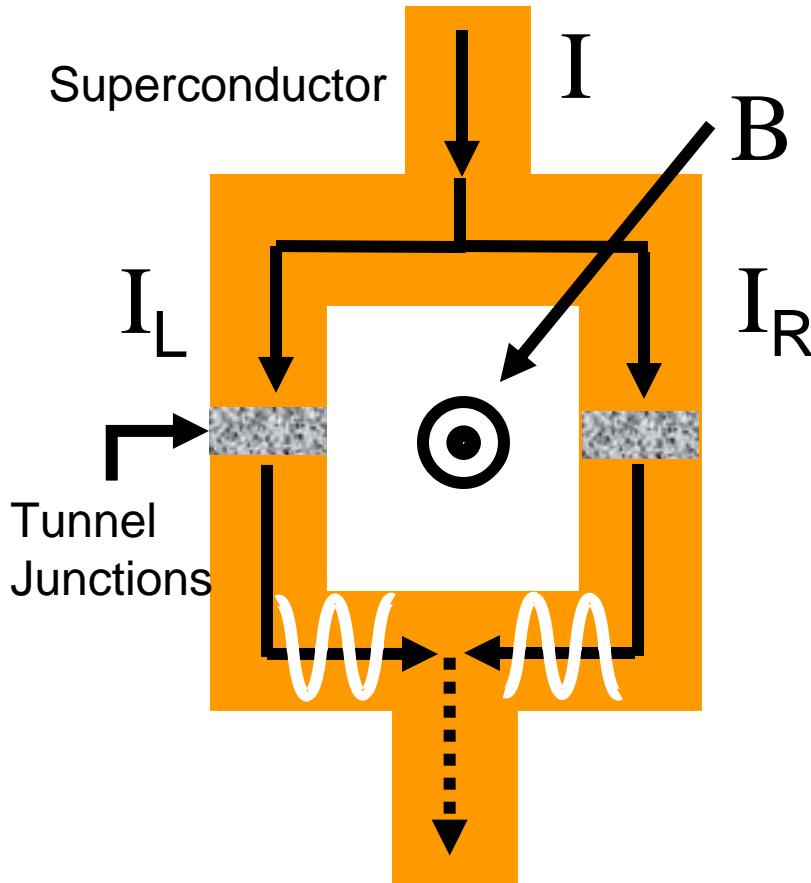
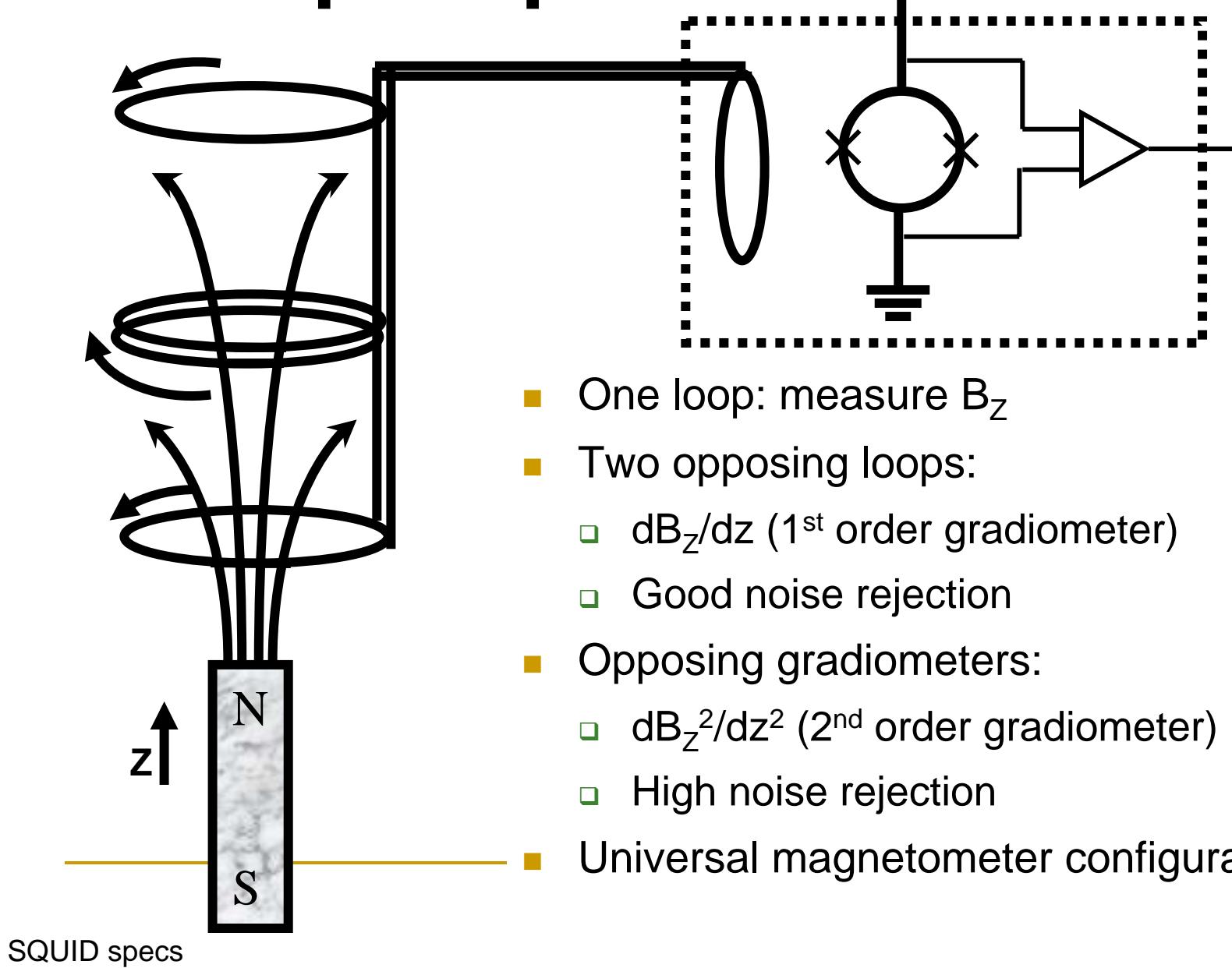


Fig. 5.12 A photograph of a packaged dc SQUID assembly with niobium shield.

PU loop

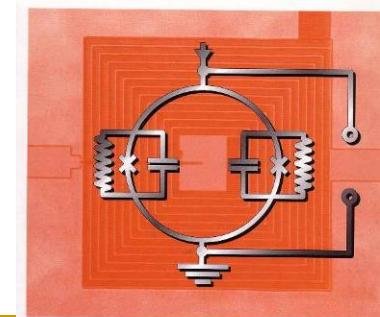
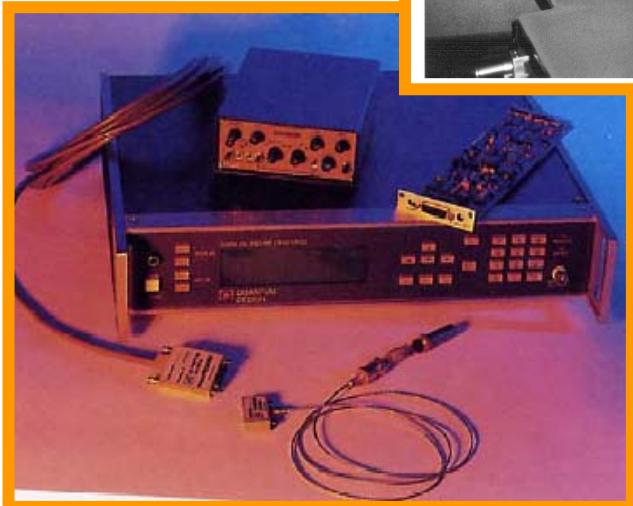
# Pickup loops for SQUIDS



# SQUID Magnetometer

Integrated Systems

Discrete components



<b>State variable</b>	<b>Voltage (10's <math>\mu</math>V)</b>
<b>B-field</b>	<b>Vector, gradients</b>
<b><math>B_{noise}</math> @ 1 Hz sources</b>	<b><u>0.001 - .010 pT/<math>\sqrt{Hz}</math></u></b> Shunt resistors Shielding eddy currents
<b><math>\Omega</math> - Volume</b>	<b><math>\sim 10 \text{ cm}^3</math> coil</b>
<b>Operating T</b>	<b>cryogenic</b>
<b>Power</b>	<b>Line</b>

Commercial: 10 – 100's k\$

“The SQUID Handbook,”  
Clarke & Braginski, Wiley-VCH 2004

# SQUID detected Magnetic Resonance Image

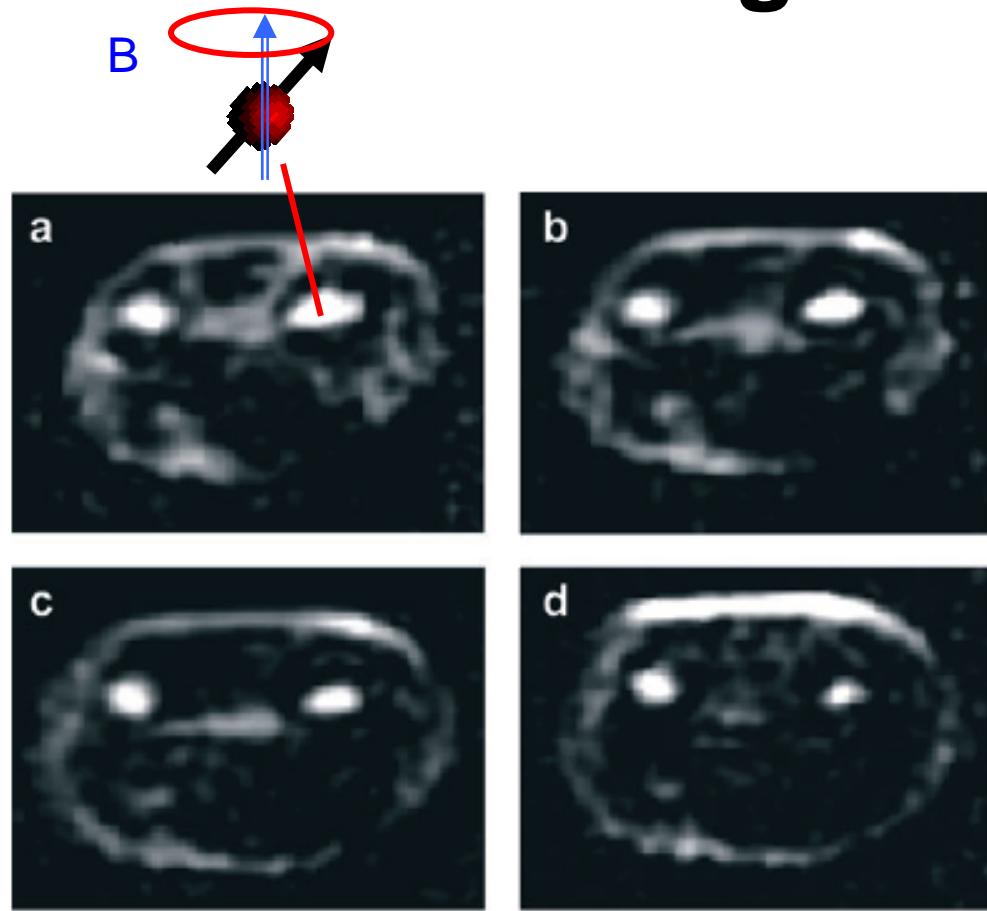


Image of human forearm

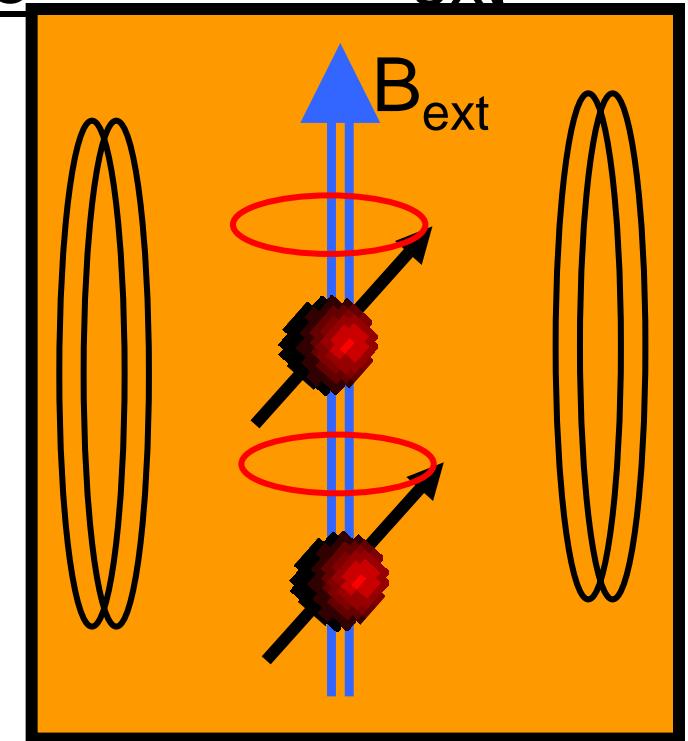
- Low polarizing B-field
  - 60 mT
- Low precession field
  - 132  $\mu$ T
- Low resonance f
  - ~ 6 kHz
- Don't need superconducting magnets

# Resonance magnetometers

## ■ Proton Nuclear spin resonance

- $f = 43 \text{ MHz/T}$ 
  - Water, methanol, kerosene
  - Overhauser effect
    - Transfer  $e^-$  spin to protons
    - $\text{He}^3$ , Tempone

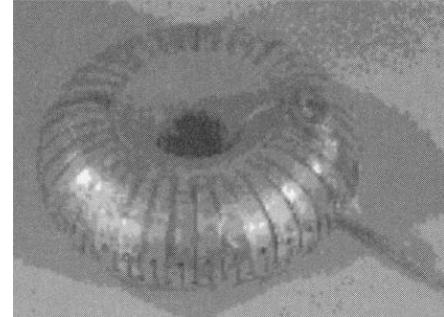
$$f \propto B_{\text{ext}}$$



# Proton magnetometer

State variable	Frequency ~ kHz
B-field	Scalar
$B_{\text{noise}}$ @ 1 Hz sources	<u><math>\sim 10 \text{ pT}/\sqrt{\text{Hz}}</math></u> depolarization
$\Omega$ - Volume	1 cm <sup>3</sup> cell
Operating T	-20 => 50 °C
Power	Battery

Commercial: 5 k\$



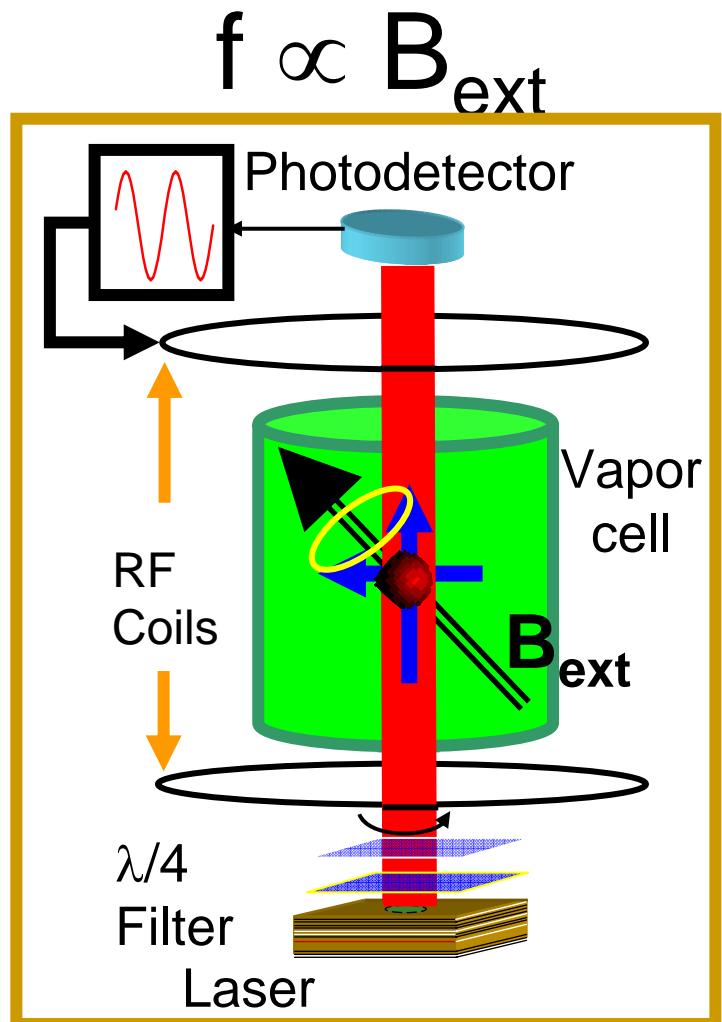
- Kerosene cell
- Toroidal excitation & pickup



# Resonance magnetometers

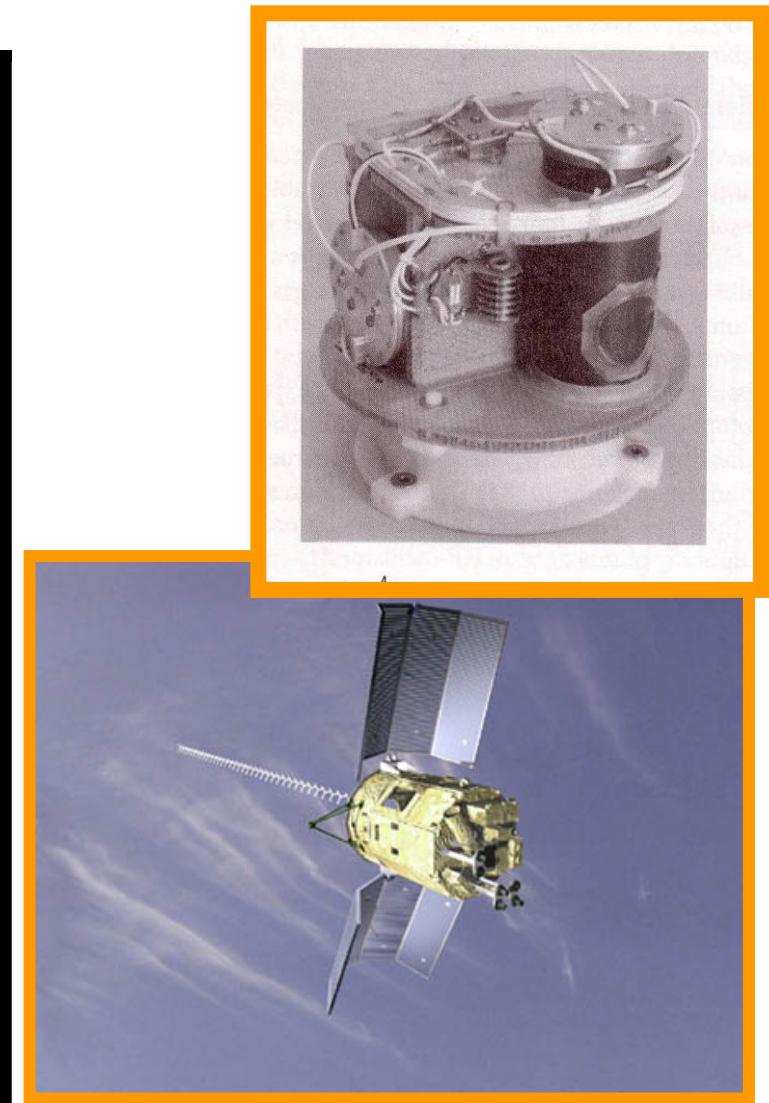
## ■ Electron spin resonance

- $f = 28 \text{ GHz/T}$
- $\text{He}^4$ :  $2^3\text{S}_1$  - optical pumping
- Alkali metals (Na, K, Rb)



# $\text{He}^4$ e<sup>-</sup>-spin magnetometer

State variable	Frequency
B-field	scalar
$B_{\text{noise}}$ @ 1 Hz sources	<u>1 pT/<math>\sqrt{\text{Hz}}</math></u> Depolarization e.g., precession & collisions w/walls
$\Omega$ - Volume	$\sim 10 \text{ cm}^3$ cell
Operating T	ambient
Power	battery



JPL - SAC-C mission  
Nov. (2000)

CSAM

Smith, et al (1991)  
from Ripka (2001)

# e<sup>-</sup>-spin magnetometer

## Spin-exchange relaxation free

State variable	Frequency
B-field	Vector
B <sub>noise</sub> @ 1 Hz	<u>0.0005 pT/√Hz</u>
Ω - Volume	~ 3 cm <sup>3</sup>
Operating T	180 °C
Power	line

K metal vapor  
Low field, high density of atoms  
Line narrowing effect  
All-optical excitation & pickup  
=>Optimized for high sensitivity



Solid state

Kominis, et. al, Nature 422, 596 (2003)

# Solid state magnetometers

- **Semi-conductors**
  - Hall effect
- **Ferromagnetic based:**
  - Magneto-resistive
  - AMR – Anisotropic MR
  - Spintronic
    - GMR – Giant MR, TMR – Tunneling M
  - Fluxgate
  - Giant magneto-impedance
- **Disruptive technologies**
  - Hybrid superconductor/solid state
  - Colossal magneto-resistance
  - Magneto-electric
  - Spin Transistors

# Hall Effect

State variable	Voltage
<b>B-field</b>	Vector
<b>B<sub>noise</sub> @ 1 Hz</b> problems	<u>300,000 pT/√Hz</u> Resistive noise + Small signal – need high electron mobility
$\Omega$ - Volume	0.001 mm <sup>3</sup>
Operating T	RT
Power	battery

Commercial: ~\$ 0.1  $\Rightarrow$  1

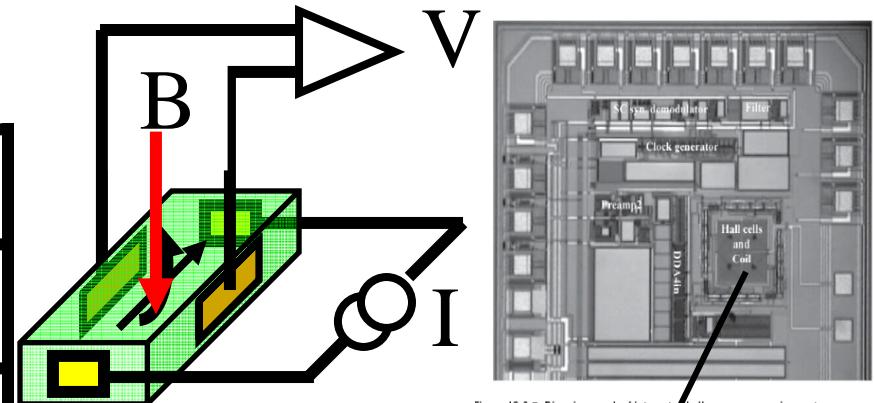
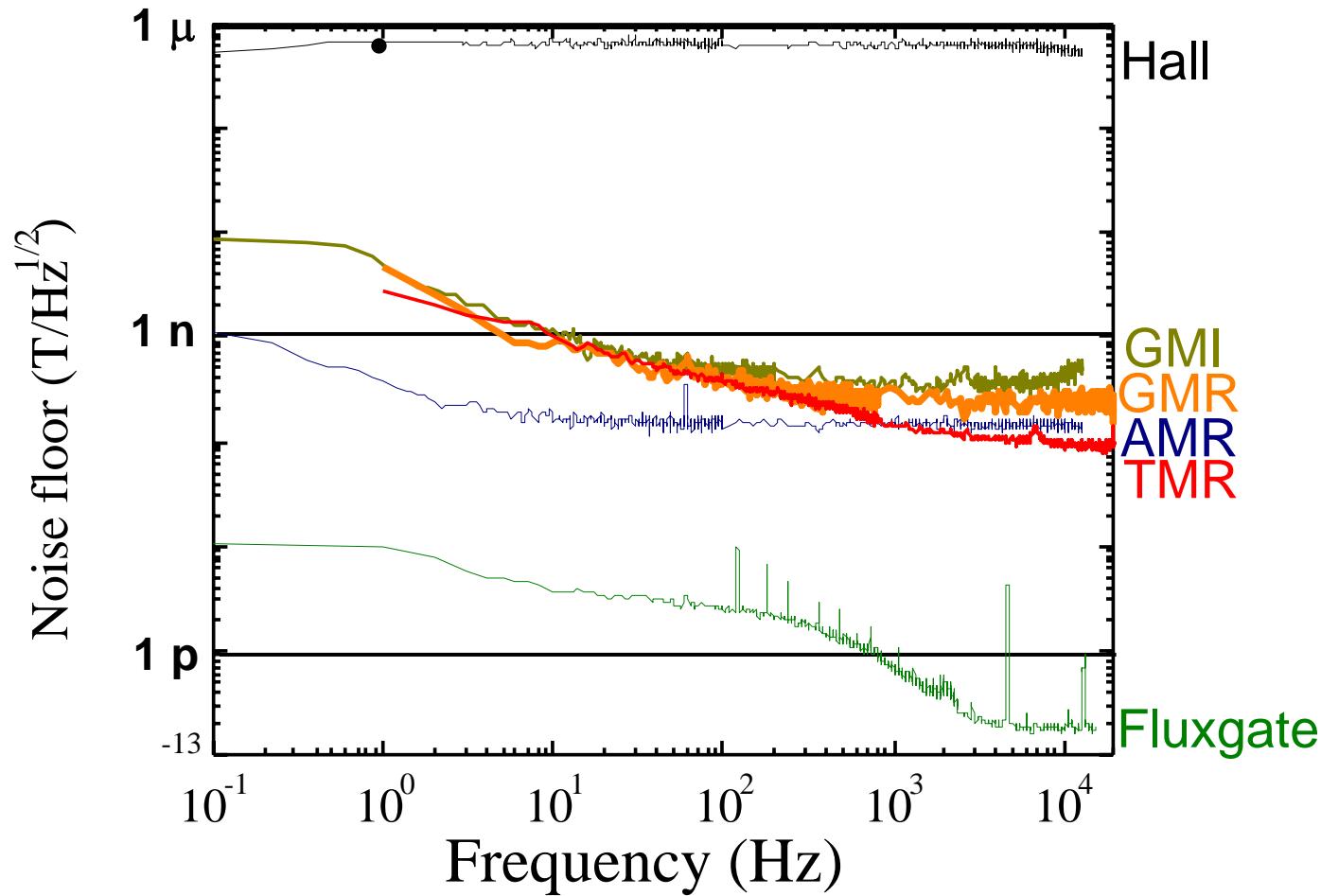


Figure 16.3.7: Die micrograph of integrated hall sensor array microsystem.

- In-line with CMOS
- Applications
  - Keyboard switches
  - Brushless DC motors
  - Tachometers
  - Flowmeters
  - etc.

# Spectral noise measurements



# Magneto-resistive (MR) sensors

- AMR - Anisotropic MR
  - Single ferromagnetic film NiFe
  - 2% change in resistance
- Spintronic:
  - GMR trilayer w/NM spacer
    - 60%  $\Delta R/R_{\min}$  Co/Cu/Co
    - “Spin Valve”
  - TMR – Insulator spacer
    - 500%  $\Delta R/R_{\min}$  at R.T.
    - CoFeB/MgO/CoFeB
    - Hayakawa, APL (2006)

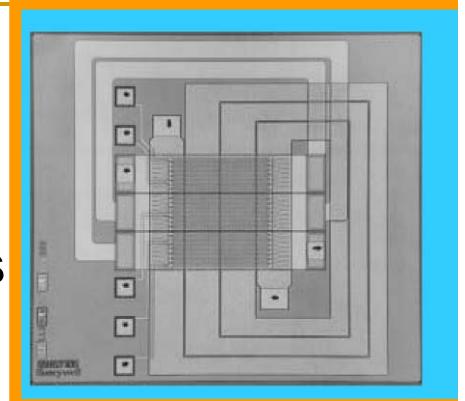
---

“Thin Film Magneto-resistive Sensors  
S. Tumanski, IOP (2001).

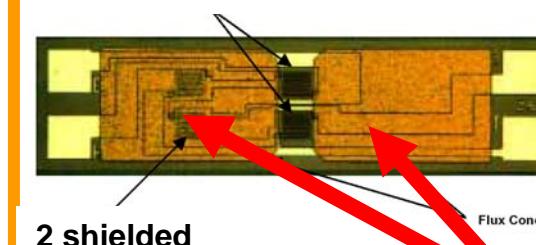
# MR as low field sensors

State variable	Resistance
B-field	Vector
$B_{noise}$ @ 1 Hz sources	$\sim 200 \text{ pT}/\sqrt{\text{Hz}}$ 1/f mag noise Temp fluct. M Johnson/Shot Perming
$\Omega$ - Volume	0.001 mm <sup>3</sup> film
Operating T	RT
Power	battery

AMR  
Large area films



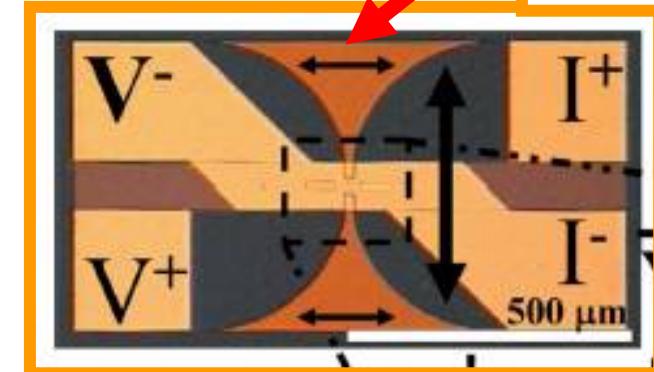
2 Unshielded sensors



2 shielded

GMR  
Small  
sensors

Flux  
concentrators



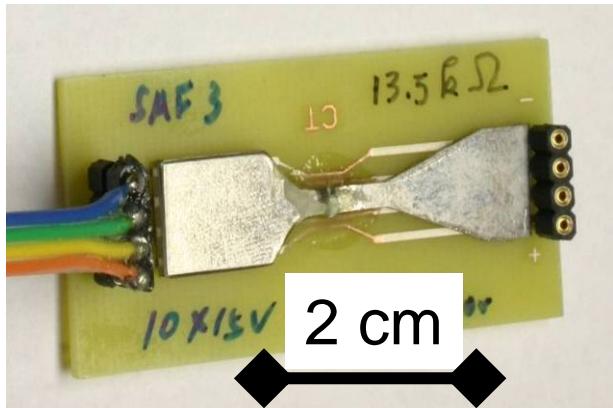
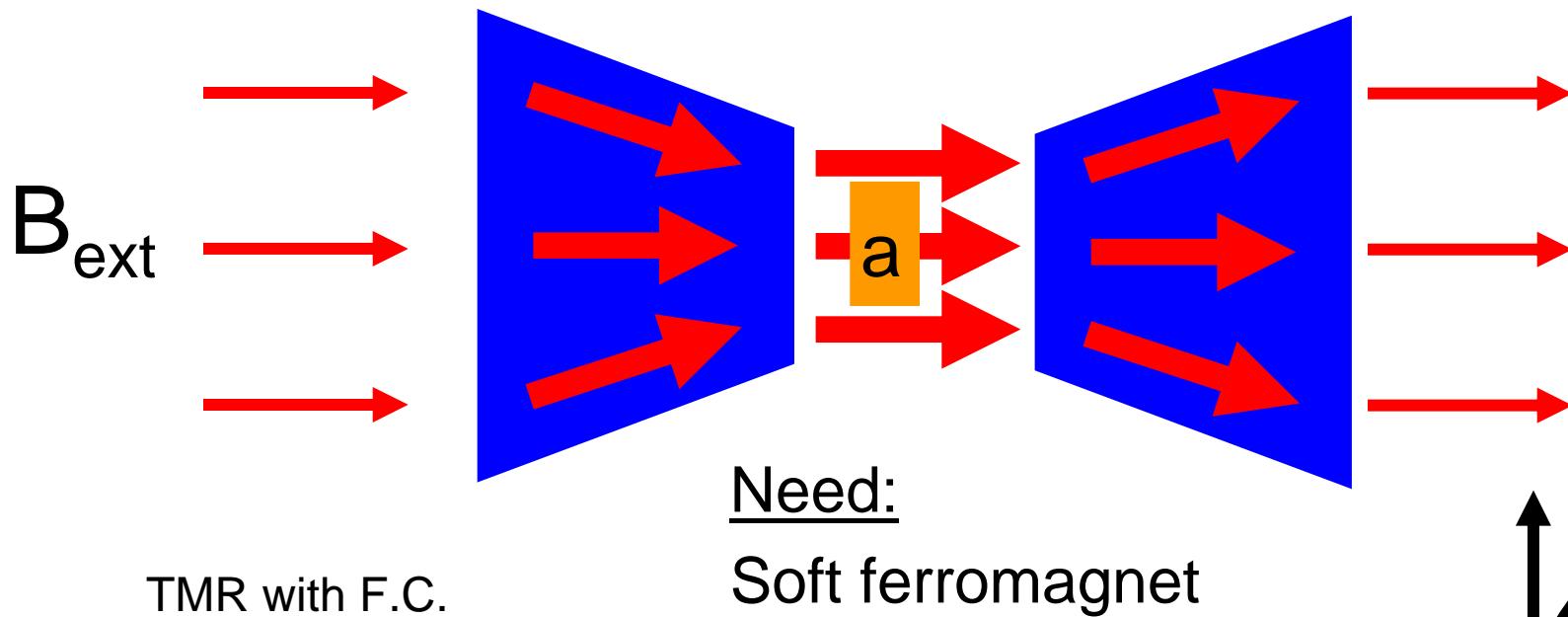
TMR

Commercial: ~ 1\$

F.C.

“Low frequency picotesla field detection...”  
Chavez, et. al, APL 91, 102504 (2007).

# Application of flux concentrators



Need:

Soft ferromagnet

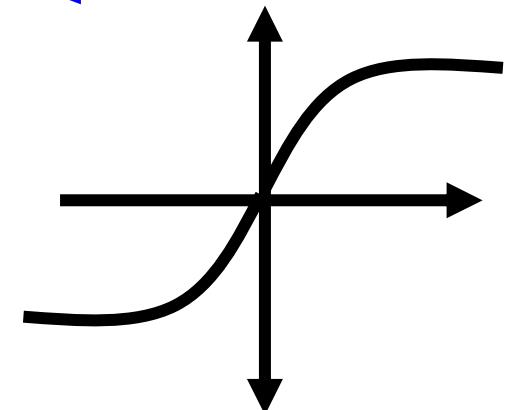
$H = \chi H$

No hysteresis

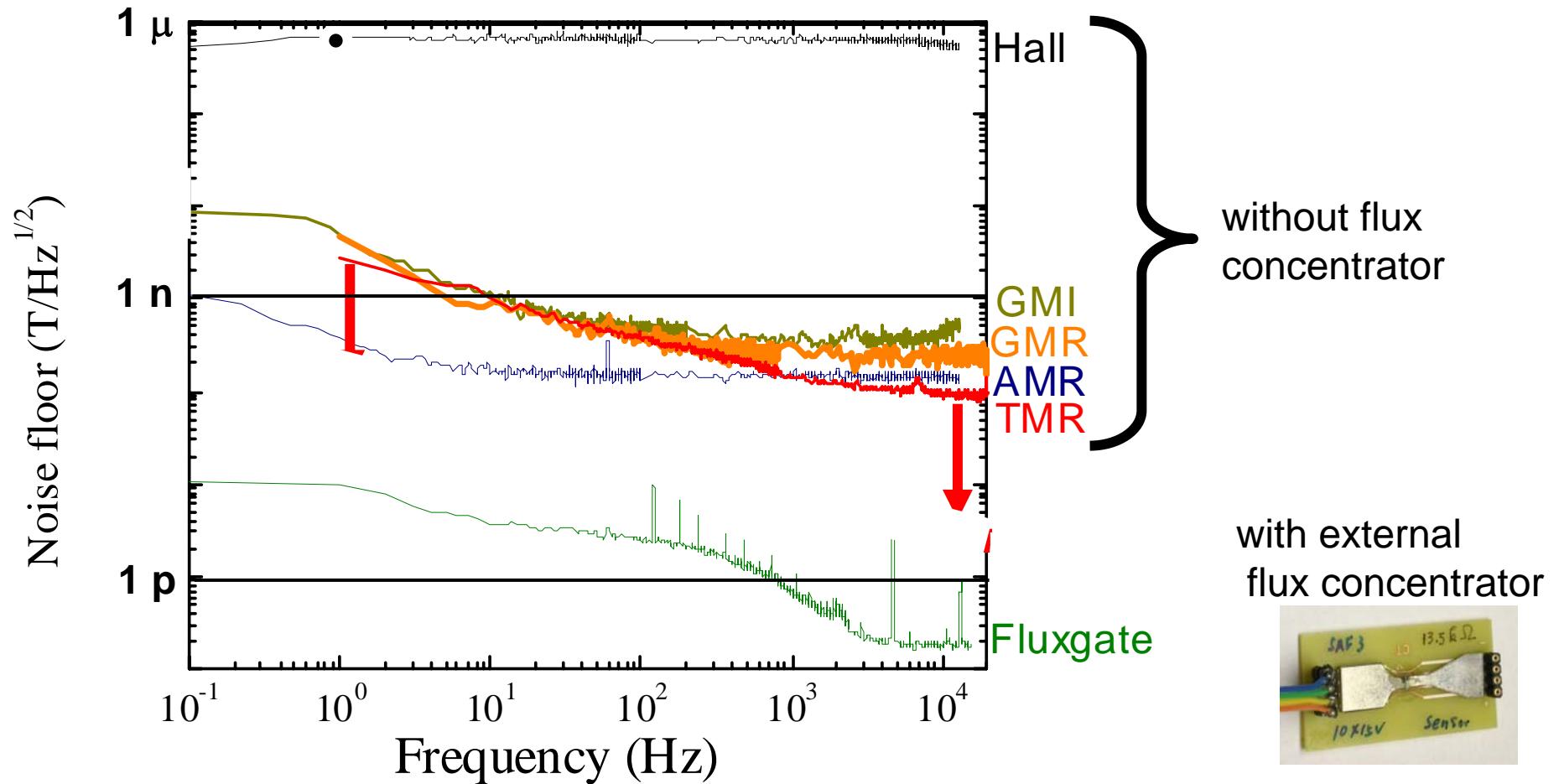
⇒ Gain up to ~50

⇒ No increase in noise

:( Increase in volume



# Spectral noise measurements



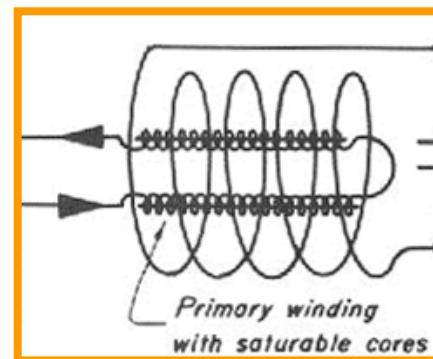
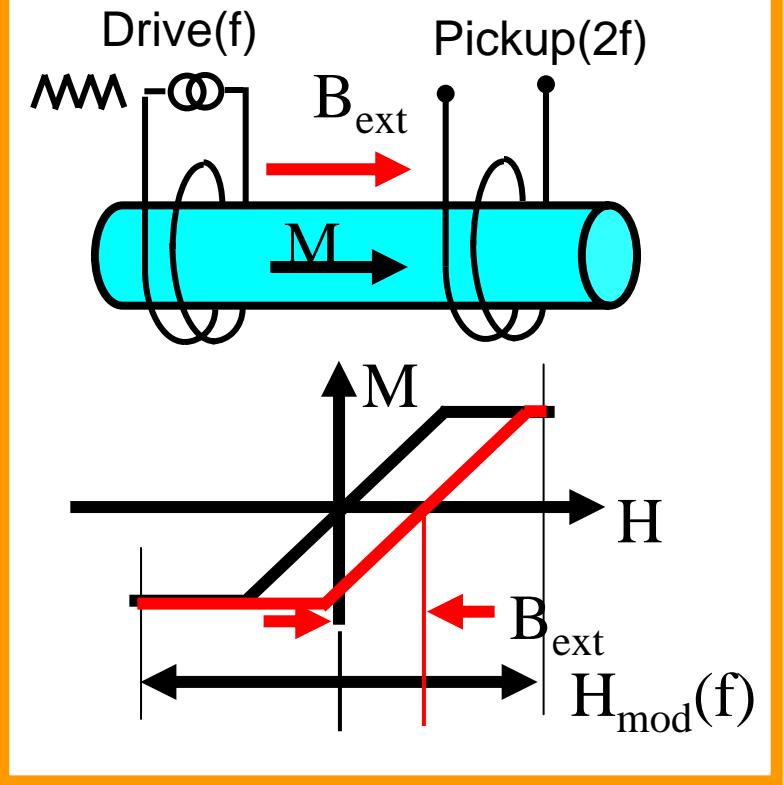
fluxgate

Stutzke, Russek, Pappas, and Tondra, J. Appl. Phys. **97**, 10Q107 (2005)  
Yuan, Halloran, da Silva, Pappas, J. Appl. Phys. submitted (2007)

# Fluxgate

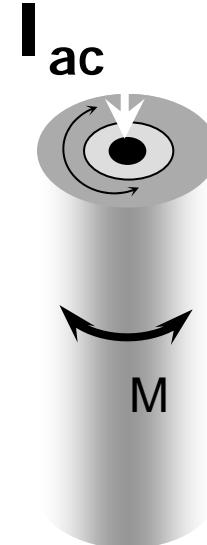
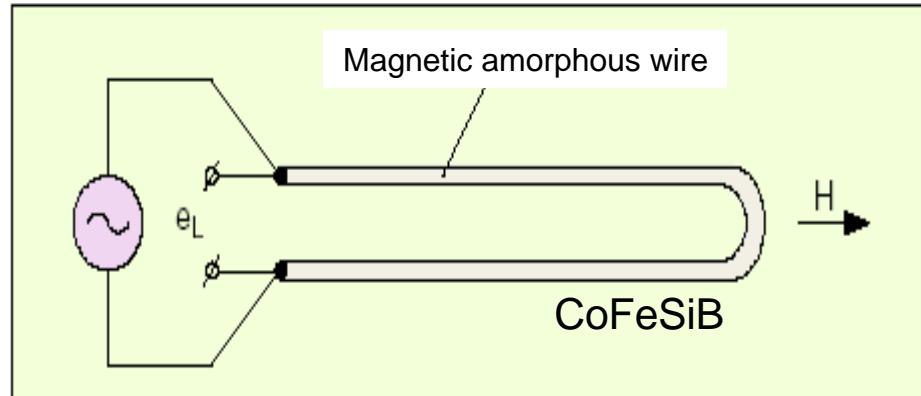
<b>State variable</b>	Inductive 2f
<b>B-field</b>	Vector
<b>B<sub>noise</sub> @ 1 Hz</b>	<u>10 pT/√Hz</u>
<b>Sources</b>	Thermal magnetic Johnson Perming
<b>Ω - Volume</b>	~1 cm <sup>3</sup>
<b>Operating T</b>	RT
<b>Power</b>	battery

Commercial: ~1 k\$

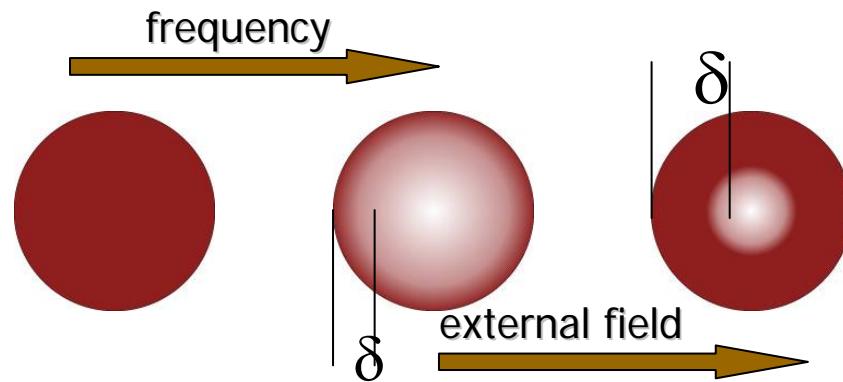


“Magnetic Sensors and  
Magnetometers” P. Ripka, Artech, 2001

# Giant Magneto-impedance (GMI)



Enhanced skin effect in magnetic wire



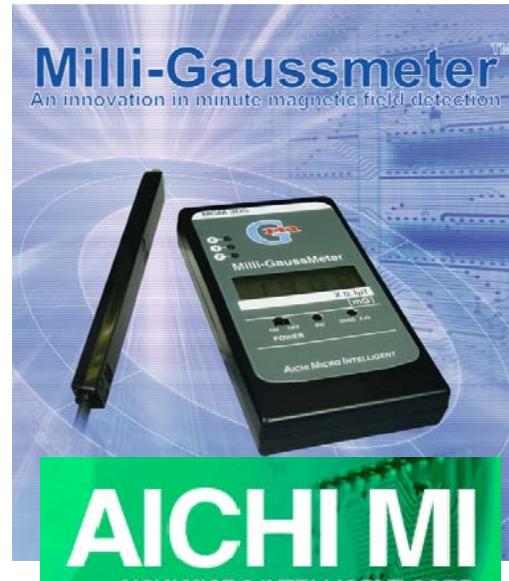
$$\frac{Z(\sim 1 \text{ MHz})}{R_{DC}} \sim 400\%$$

GMI spec.

"Giant magneto-impedance and its applications"  
Tannous C., Gieraltowski, Jour Mat. Sci: Mater. in  
Electronics, V15(3) pp 125-133 (2004)

# GMI specifications

State variable	Z @ MHz
B-field	Vector
$B_{\text{noise}}$ @ 1 Hz sources	$\sim 3000 \text{ pT}/\sqrt{\text{Hz}}$ 1/f mag noise Temp fluct. M Johnson Perming
$\Omega$ - Volume	0.01 mm <sup>3</sup> (wire)
Operating T	RT
Power	Batter

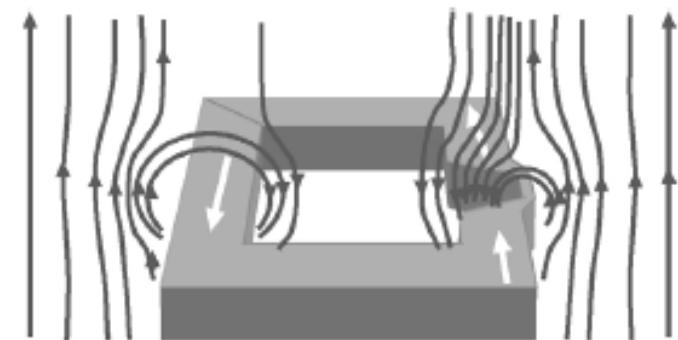


Commercial: ~100 \$

# Disruptive technologies? Superconducting flux concentrator

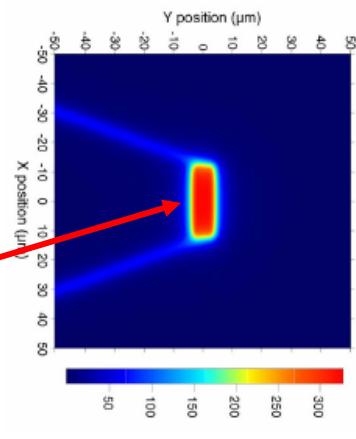
State variable	GMR voltage
B-field	Vector
$B_{\text{noise}}$ @ 1 Hz sources	<u>.03 pT/<math>\sqrt{\text{Hz}}</math></u> Sensor noise
$\Omega$ - Volume	0.1 cm <sup>3</sup>
Operating T	cryogenic
Power	line

Hybrid S.C./GMR



Field Gain  
Nb ~ 500  
YBCO ~2000

Sensor



“...An Alternative to SQUIDs”

Pannetier, et. al, IEEE Trans SuperCond 15(2), 892 (2005)

# Colossal Magneto-resistance

- Manganite materials
  - $\text{La}_{1-x}\text{M}_x\text{MnO}_3$
  - Phase transition – Jahn-Teller distortion
    - Low T – Ferromagnetic
    - High T – Paramagnetic semiconductor
- $\sim 500\%$  change of resistance
- Barriers to commercialization
  - Optimal  $\Delta R/R$  at  $\sim 260$  K
  - High fields
  - Single crystal materials
  - High growth temperatures
- Can integrate with superconducting flux concentrators

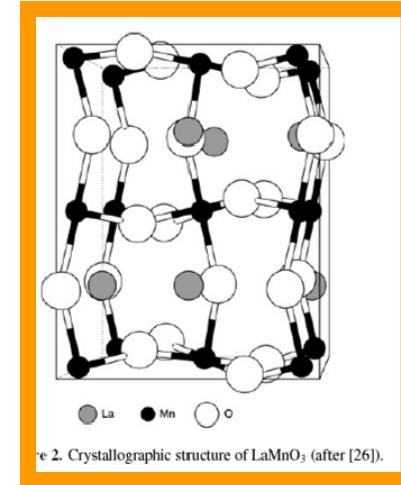
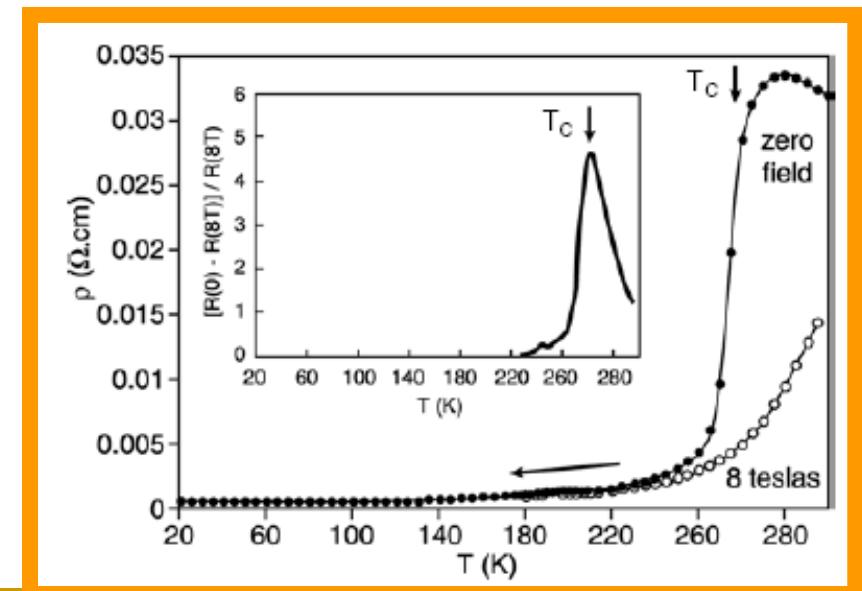
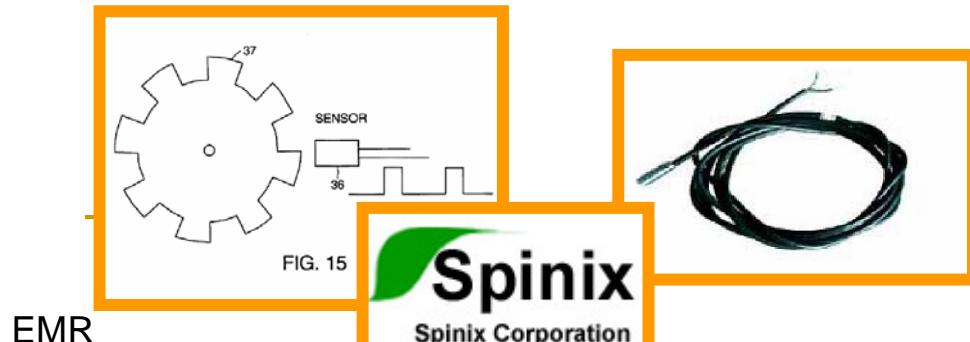


Fig. 2. Crystallographic structure of  $\text{LaMnO}_3$  (after [26]).



# Magneto-electric

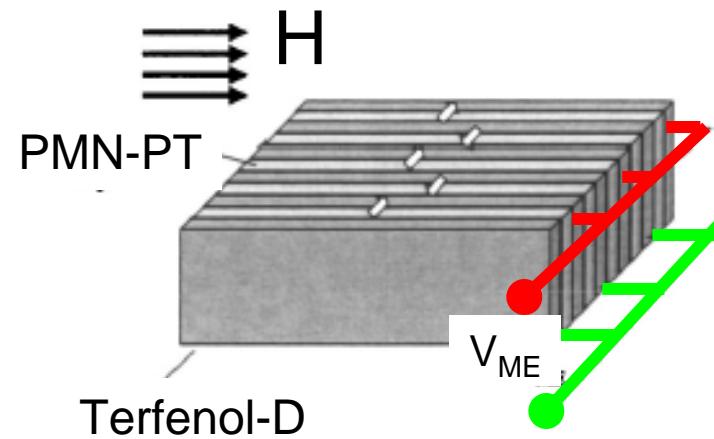
State variable	Piezo voltage
B-field	Vector
$B_{\text{noise}} @ 1 \text{ Hz}$ sources	<u>100 pT/<math>\sqrt{\text{Hz}}</math></u> pyro/static
$\Omega - \text{Volume}$	1 mm <sup>3</sup>
Operating T	-40 to 150°C
Power	0



## Magnetostrictive

+

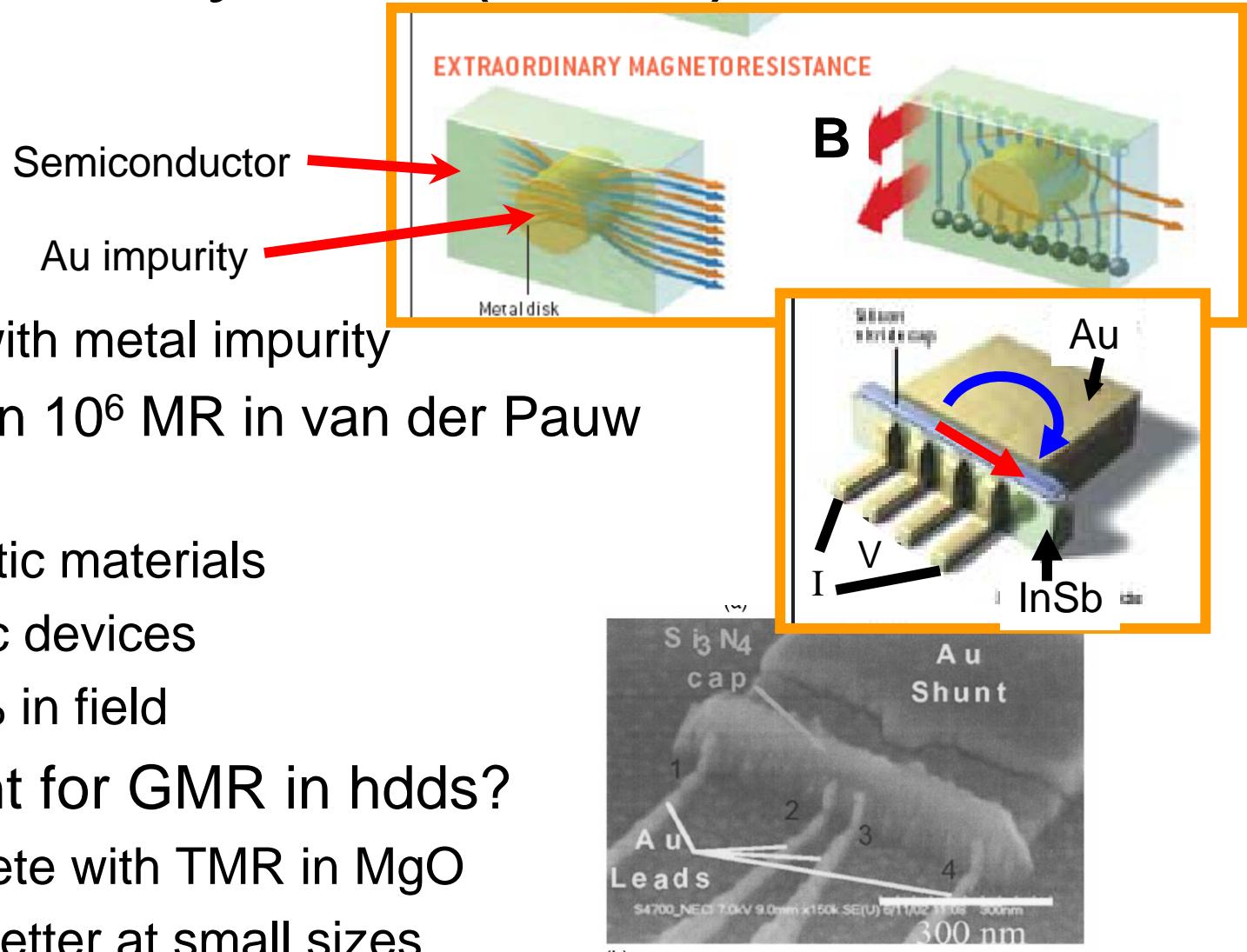
## piezo-electric multilayer



Disruptive  
No power required  
Two terminal device  
High impedance output

Zhai, Li, Viehland, Bichuin, JAP (2007)  
Dong, et. al APL V86, 102901 (2005).

# Extraordinary MR (EMR)



- ❑ Hall effect with metal impurity
  - Based on  $10^6$  MR in van der Pauw disks
- ❑ Non-magnetic materials
- ❑ Mesoscopic devices
- ❑  $\Delta R/R \sim 35\%$  in field
- Replacement for GMR in hdds?
  - ❑ Can't compete with TMR in MgO
  - ❑ May scale better at small sizes

"Magnetic Field Nanosensors, Solin, Scientific American V291, 71 (2004)

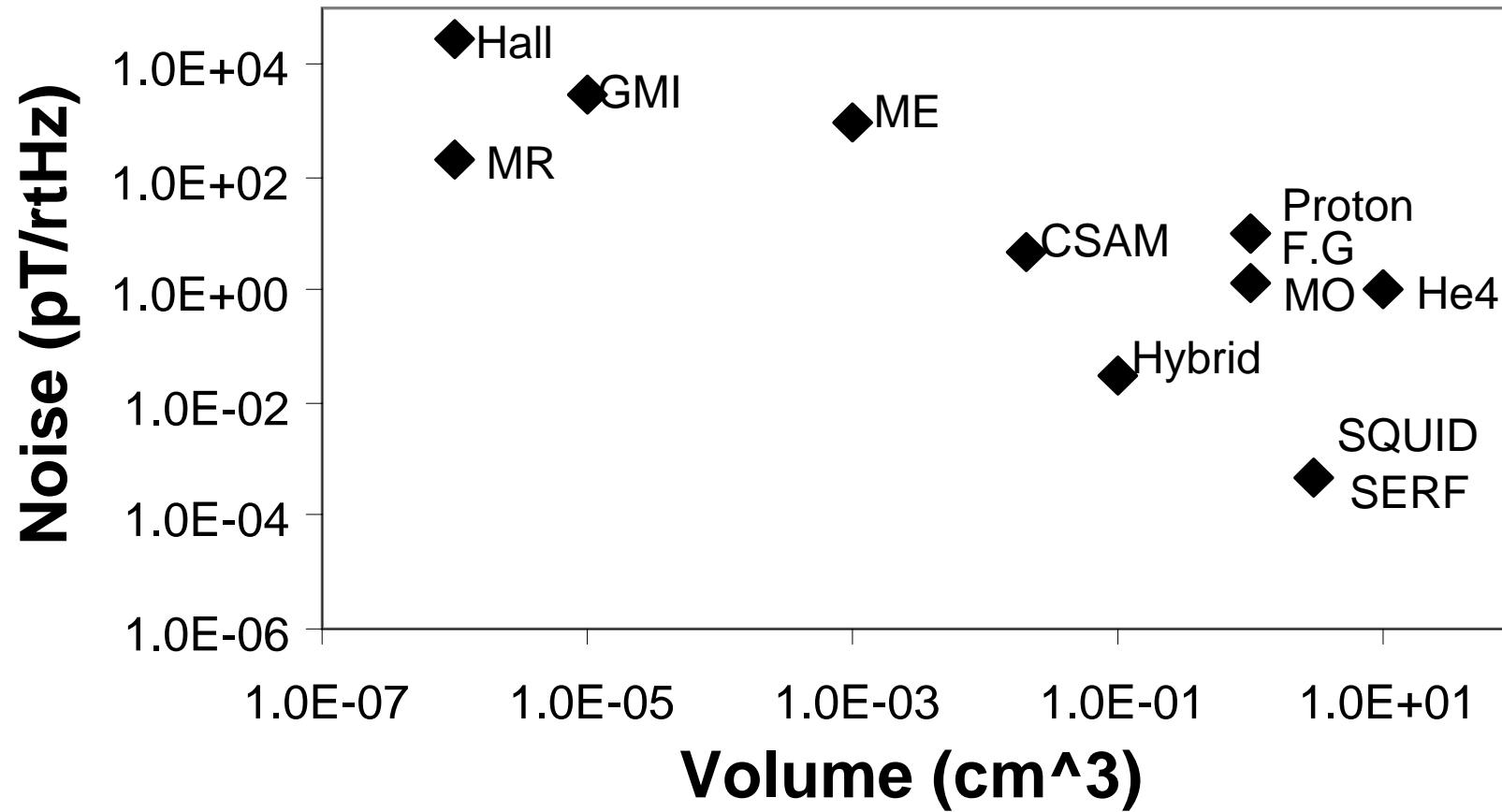
# Compilation

Sensor	$\vec{B}$	$B_n$ (pT/ $\sqrt{\text{Hz}}$ @ 1 Hz)	Volume	Power
SQUID	v	0.001	3 cm <sup>3</sup>	Line
e <sup>-</sup> - SERF	v	0.001	3 cm <sup>3</sup>	Battery-line
<b>Hybrid GMR/SC</b>	<b>v</b>	<b>0.032</b>	<b>0.1 cm<sup>3</sup></b>	<b>line</b>
Proton	s	1	10 cm <sup>3</sup>	battery
e <sup>-</sup> - He <sup>4</sup>	s	1	1 cm <sup>3</sup>	Battery-line
Magneto-optic	v	1.4	1 cm <sup>3</sup>	line
Fluxgate	v	10	1 cm <sup>3</sup>	battery
<b>ME</b>	<b>v</b>	<b>100</b>	<b>1 mm<sup>3</sup></b>	<b>0</b>
MR	v	200	0.001 mm <sup>3</sup>	battery
GMI	v	3000	0.01 mm <sup>3</sup>	battery
<b>Hall</b>	<b>v</b>	<b>30,000</b>	<b>0.001 mm<sup>3</sup></b>	<b>battery</b>

$B_n$  vs. V

**Trend: Noise increases as Volume decreases**

# **B<sub>noise</sub> vs. Volume**

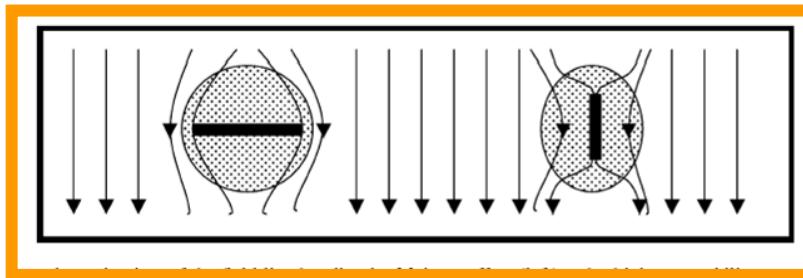


# Compare sensors based on volumetric energy resolution

- Energy resolution  $\propto$  Noise Power  $\times$  Volume

$$e \approx \frac{B_n^2}{2\mu_0} \Omega$$

$\Omega$   
—  
S.C.      F.M.



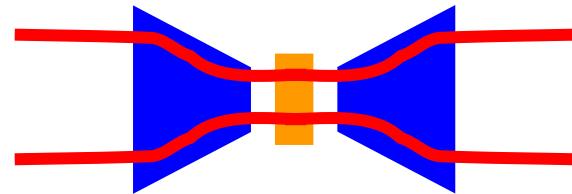
Device	Energy Resolution $e(\text{J/Hz})$
SQUID w/pickup	$3 \times 10^{-29}$
SERF	$3 \times 10^{-29}$
Hybrid GMR/SC	$4 \times 10^{-29}$
GMI	$6 \times 10^{-28}$
AMR	$7 \times 10^{-26}$
CSAM	$2 \times 10^{-25}$
He4	$4 \times 10^{-24}$
Fluxgate	$3 \times 10^{-23}$
GMR w/feedback	$4 \times 10^{-23}$
Hall	$5 \times 10^{-23}$
Magnetoelectric	$5 \times 10^{-23}$
TMR w/FC	$1 \times 10^{-19}$

# Conclusions

- High sensitivity magnetometers research very active
- Many advances to be made in conventional devices
  - Potentially disruptive technologies
  - Move to smaller, lower power, nano-fabrication
- Noise floor decreases with volume
- Can look at intrinsic energy resolution of sensor
- Also need to evaluate high sensitivity against many other parameters:
  - Spatial resolution
  - bandwidth
  - dynamic range
  - cost, ...

Pick the right tool for the job!

# Acknowledgements



- Fabio da Silva
- Sean Halloran
- Lu Yuan
- Jeff Kline
- Steve Russek
- Bill Egelhoff
- John Unguris
- Mike Donahue
- John Kitching

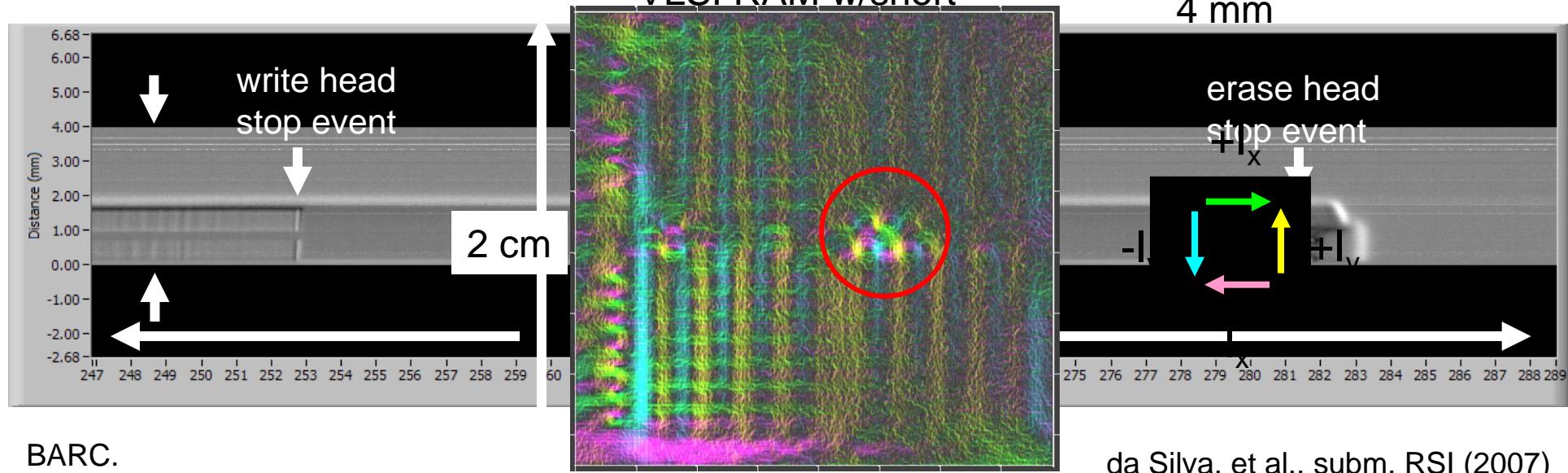
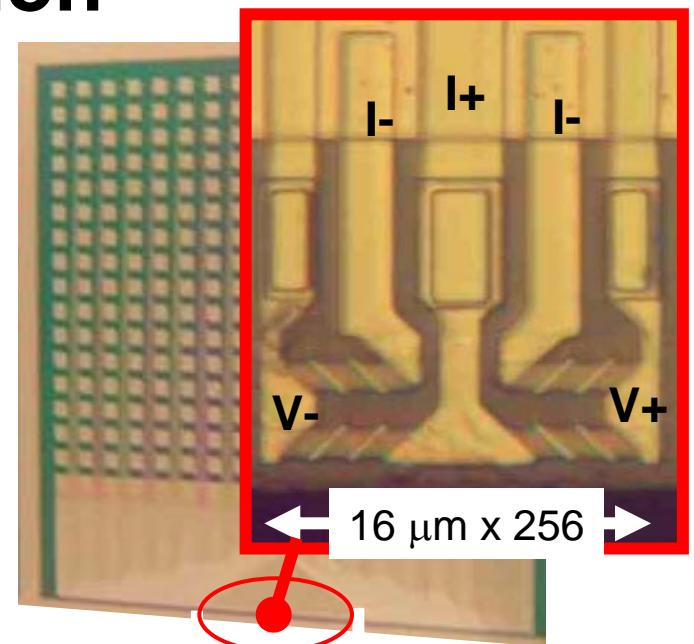
# Noise vs. volume in magnetic sensors

- ❑ Fluxgate magnetometers
  - Increase volume ( $\Omega$ ) & decrease loss ( $\chi''$ )
- ❑ AMR – make up for low  $\Delta R/R$  by:
  - Large arrays of elements (volume)
  - good magnetic properties (reduce  $\chi''$ )
- ❑ Flux concentrators
  - Increase volume
  - Softer, low hysteresis to reduce  $\chi''$

$$B_{n,mag} \propto \frac{T\chi''}{\Omega}$$

# MR Sensors – spatial resolution

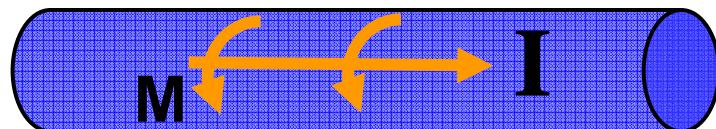
- 256 element AMR linear array
- Thermally balanced bridges
- High speed magnetic tape imaging – forensics, archival
- NDE imaging



# Innovations in Fluxgate technology

## Circumferential Magnetization

- Apply current in core

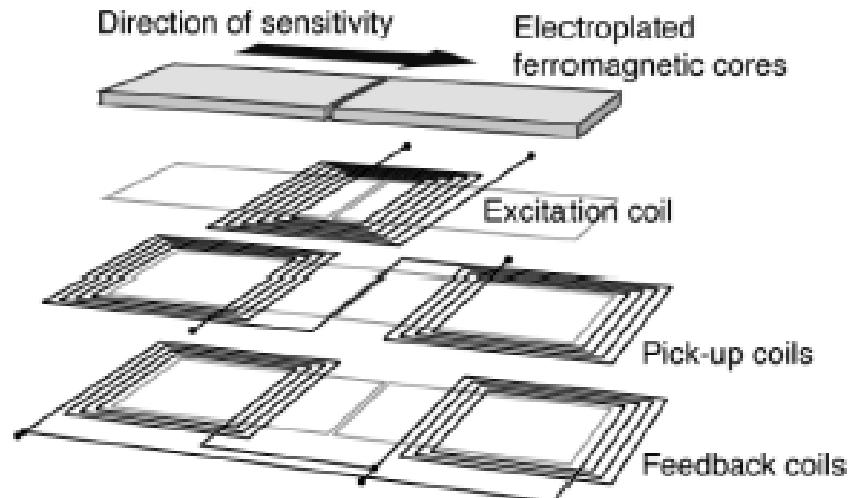


- Single domain rotation
- 1 pT/√Hz @ 1 Hz

Koch, Rosen, APL 78(13) 1897 (2001)

## Micro-fluxgates

- Planar fabrication
- 80 pT/√Hz @ 1 Hz



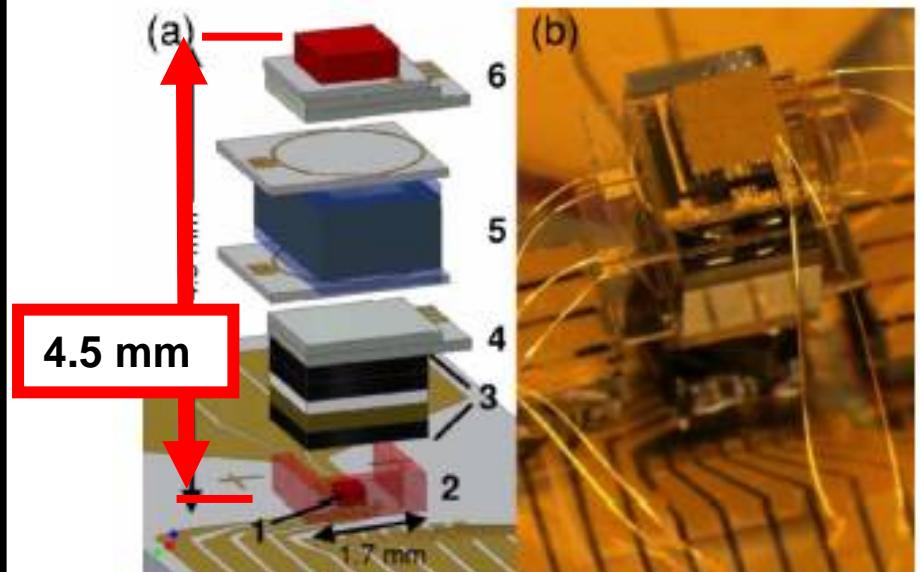
Kawahito S., IEEE J. Solid State Circuits 34(12), 1843 (1999)

# e-spin magnetometer

## Chip scale atomic magnetometer

State variable	Frequency
B-field	Scalar
$B_{\text{noise}} @ 1 \text{ Hz}$	<u>5 pT/</u> $\sqrt{\text{Hz}}$
$\Omega$ - Volume	20 mm <sup>3</sup>
Operating T	110 °C
Power	Small battery

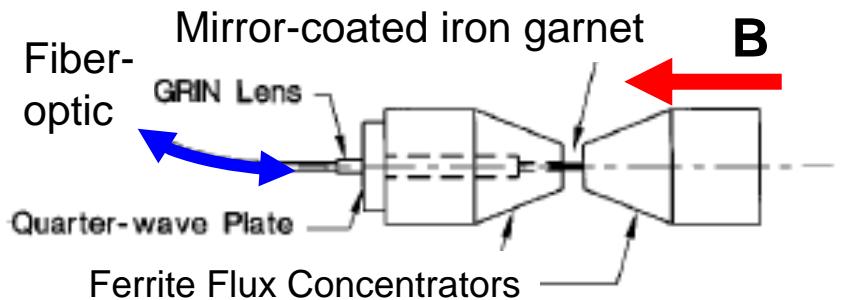
Rb metal vapor  
Optimized for low power  
Very small form factor



# Magneto-optic

State variable	Light intensity
B-field	Vector
$B_{\text{noise}} @ 1 \text{ Hz}$	1.4 pT/ $\sqrt{\text{Hz}}$
$\Omega - \text{Volume}$	1 cm <sup>3</sup>
Operating T	ambient
Power	line

## Magnetometer head



- Light polarization changes in garnet
- Rotation  $\propto$  B-field (Faraday effect)
- Sensed with interferometer

## Disruptive

- **Light not affected by B**
  - Remote sensors
- **High speed**
- **Imaging capability (light)**
  - NDE

Deeter, et. al Electronics Letters, V29(11), p 993 (1993).

# Spin transistors

- Tunnel junction based devices
  - Spin dependent hot e- transmission
    - Cu $\Rightarrow$ Tunnel Barrier $\Rightarrow$ Spin Valve $\Rightarrow$ Schottky barrier
  - 3400% magneto-conductance at 77 K
  - Relatively low currents (10  $\mu$ A)

