

DeltaV™ Digital Automation System

System Overview



The DeltaV digital automation system helps you improve your operations by harnessing today's predictive technologies in an easy, intuitive, and interoperable way to connect your people, processes, and production.



I/O on Demand

What you want, when you want it, where you want it.

With the introduction of I/O on Demand, an unprecedented amount of field I/O adaptability, ease-of-integration and plant availability becomes possible. Costs and concerns around single points of failure, marshalled cross-wiring, power and grounding of FOUNDATION™ fieldbus segments, and late project I/O and process design change orders can completely disappear.

Regardless of I/O type—traditionally wired I/O, FOUNDATION fieldbus, Profibus DP, DeviceNet, AS-i bus, or even redundant wireless—you can add and begin using the information all natively and with far less engineering, design, and field work. You choose the I/O you need, we make it easy. I/O on Demand—your I/O, any type, anytime, anywhere.



Ultimate Scalability

Inherent functionality regardless of size.



Process control facilities and applications certainly come in all sizes and levels of complexity. To maximize the return on your investment, the automation system should easily scale without adding complexity.

Part of Emerson's PlantWeb™ architecture, the DeltaV™ system is built from the ground up for ultimate scalability. Regardless of your application's size, the DeltaV

system keeps the same look and feel. This reduces administration and training costs, and optimizes both initial investment and future expansions.

From bench top, to pilot plant, to full production; from 25 I/O points to over 1 million, your system adapts to meet your needs. Same operations experience. Same maintenance experience. Same system, scaled to fit. Easy.



Embedded Intelligent Control

Advanced technologies that are easy to use and maintain.

Plant availability at peak performance, that's really the ultimate goal of any automaton system. Keeping the facility running in a safe and secure manner, while optimizing the production is what the DeltaV system with AMS™ Suite: Intelligent Device Manager is all about.

All the predictive power of smart devices is combined with the latest advanced control technologies to provide the ultimate in embedded intelligent control. Whether it's the latest in predictive device alerts, adaptive tuning, or model predictive control—you have the

power of embedded intelligent control within an integrated system that's easy to use and maintain.



Inherently Integrated

Delivering the power of PlantWeb to every installation.

The DeltaV system has the commissioning and monitoring power of AMS Device Manager included. This combination connects your operations with the predictive intelligence in smart devices and creates PlantWeb—for greater availability.

The inherent integration of the DeltaV system extends to batch, advanced control, change management, engineering tools, diagnostics, simulation, and event and continuous historian.

Emerson provides solutions that integrate with your plant systems above, below, and in parallel with

the DeltaV system. And, it is tightly integrated with:

- Syncade™ suite which provides operations management
- AMS™ Suite which provides predictive maintenance
- DeltaV SIS™ system which provides integrated yet separate safety
- Integrated machinery monitoring.



Built for Purpose

Designed specifically for your process control applications.

Over the last ten years, commercial off-the-shelf technologies (COTS) have provided tremendous increases in functionality and cost advantages to end-users of today's automation systems. The DeltaV system was the first such system on the market, and continues to provide open, proven products to its process manufacturers.

However, while COTS has given many advantages, it has also come with expensive administration and life-cycle costs requirements. A better approach is to take advantage of the cost benefits and open standards of COTS, but to add functionality that allows the equipment to function much more like other parts of the system—plug-and-play, full

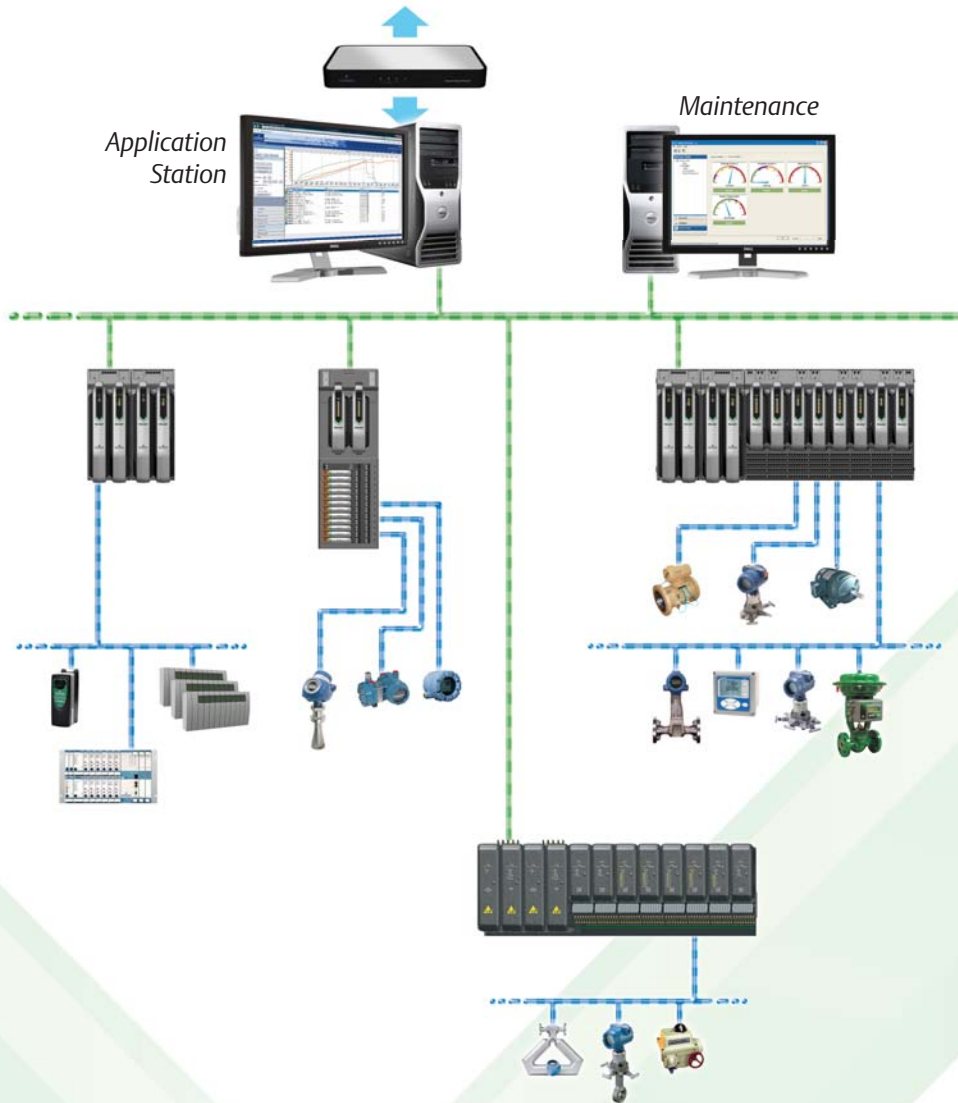
lifecycle support without upgrades, built-in security, etc. We call this balance "Built for Purpose", and the DeltaV system is the first automation system to address this critical need in many of the most important facets of the system.



The DeltaV Architecture

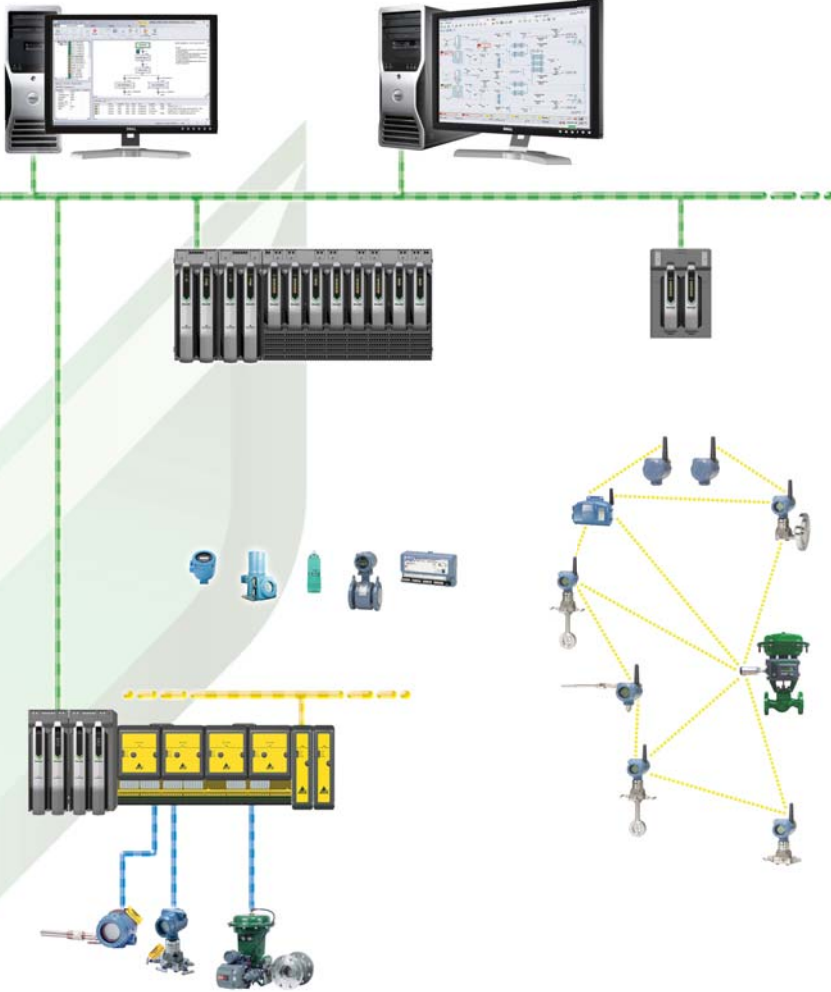
Improve plant performance with PlantWeb

The proven PlantWeb digital plant architecture helps you detect operations, process, and equipment problems before they even occur, so you can move from reactive to proactive and profitable plant operations.



Engineering

Operations



The DeltaV architecture provides reliability through redundancy:

- Ethernet network connections
- Controllers
- Controller & field interface power supplies
- Digital HART I/O and classic field interface cards
- H1 FOUNDATION fieldbus with integrated power and diagnostics
- Profibus DP Master interface
- Modbus RTU/ASCII interface
- SIS logic solvers
- SISNet communications
- Batch Executive
- Zone servers
- OPC servers

Digital Communications

- FOUNDATION fieldbus
- HART
- WirelessHART
- Profibus DP
- DeviceNet
- AS-i bus
- Modbus RTU/ASCII/TCP
- Ethernet/IP
- OPC
- OPC Express Interface (Xi)



Electronic Marshalling

The I/O you want, when you want it, where you want it.

The DeltaV system's unique flexible field architecture delivers I/O on demand—providing the I/O you want, when you want it, where you want it. It is flexible because you can now decouple the process design from the I/O infrastructure design, to easily incorporate late process changes into the automation system.

Electronic Marshalling

Tight project schedules with changing requirements during design and implementation are a way of life. DeltaV Electronic Marshalling lets you land field cabling wherever you want,

regardless of signal type or control strategy.

With Electronic Marshalling, each terminal block has a channel characterization module, or CHARM, which includes an A/D converter and associated signal characterization for different types analog and digital I/O. Field wiring of any signal type can be terminated anywhere and characterized by the various CHARMS. A digital communication bus runs along the terminal strip to send device signal information to the top of the redundant CHARM I/O card where I/O conditioning is completed.

Integrated CHARMS

- CHARM base plate snaps on rail
- CHARM terminal block snaps into base
- Auto keying sets terminal block when first CHARM is inserted
- CHARM secured with locking mechanism in both operating and “knife-edge” disconnect positions
- Insertable/removable under power in a Zone 2 environment
- Signal fault protection and circuit protection built in
- Fault isolation built in to CHARM.



Marshalling Cabinet



CHARM I/O Carrier

(fiber optic or copper ethernet connectors)

CHARM I/O Card

(redundant)

CHARM base plate

(passive rail carrying field power and communications)

CHARMS

(CHARacterization Module)



Latch secures CHARM.

Marshalling made easy

Electronic Marshalling makes design easier and more forgiving, because any input value can be read by any DeltaV controller regardless of where the wiring is landed.

DeltaV Electronic Marshalling eliminates the complexity associated with marshalling field wiring in a control system.

Electricians can terminate the field wires on terminal strips in the same way they have in the past, but the cross-wiring from the marshalling panel to I/O cards has been eliminated. This greatly simplifies control cabinet design, installation, and maintenance.

Installation of Electronic Marshalling is intuitive and easy, because it is similar to existing methods for terminating field wiring. No special training or expertise is needed to terminate wiring on the terminal blocks. An integrated “knife-edge” disconnect eliminates the worry over accidentally induced faults during hot cutovers and maintenance.

Increased robustness

Troubleshooting of installation issues can be done on a channel-by-channel basis, because problems are isolated to a single channel—providing increased robustness.

Because each CHARM comes fully equipped with the ability to read HART v7 data, intelligent field devices can be monitored and quickly diagnosed around the clock.

Redundancy ensures reliability:

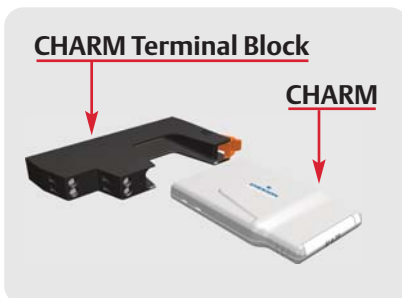
- Redundant CHARM I/O card
- Redundant communications between CHARMS and the CHARM I/O card
- Redundant power between CHARM I/O card to each CHARM
- Redundant network communications between CHARM I/O cards and controllers.

Late changes? No problem

Every project has late changes that can have significant impact on cost and schedule. Making these late changes is now easier, because new field wiring can be added to cabinets at any time with no impact on the system architecture.

Process design changes often occur throughout the life of a project. For example, after the process hazard analysis is completed, new temperature measurements might need to be added to a process vessel. This can create significant hardware design challenges if the correct I/O channel type isn't available, or if there is no room for new I/O to be added. In most control systems this would require substantial re-work to move some or all of the control strategy to another controller.

With the unique DeltaV Electronic Marshalling solution, implementing this change can be as simple as adding a few new CHARMS to any existing terminal strip, regardless of which controller will use the input data.



Traditional I/O

Proven, plug and play—a smart choice for your control system.

Traditional I/O is a modular subsystem that offers flexibility during installation. It's designed to be installed in the field near your devices. Modularity, protection keys, and plug-and-play capabilities make DeltaV traditional I/O a smart choice for your process control system.

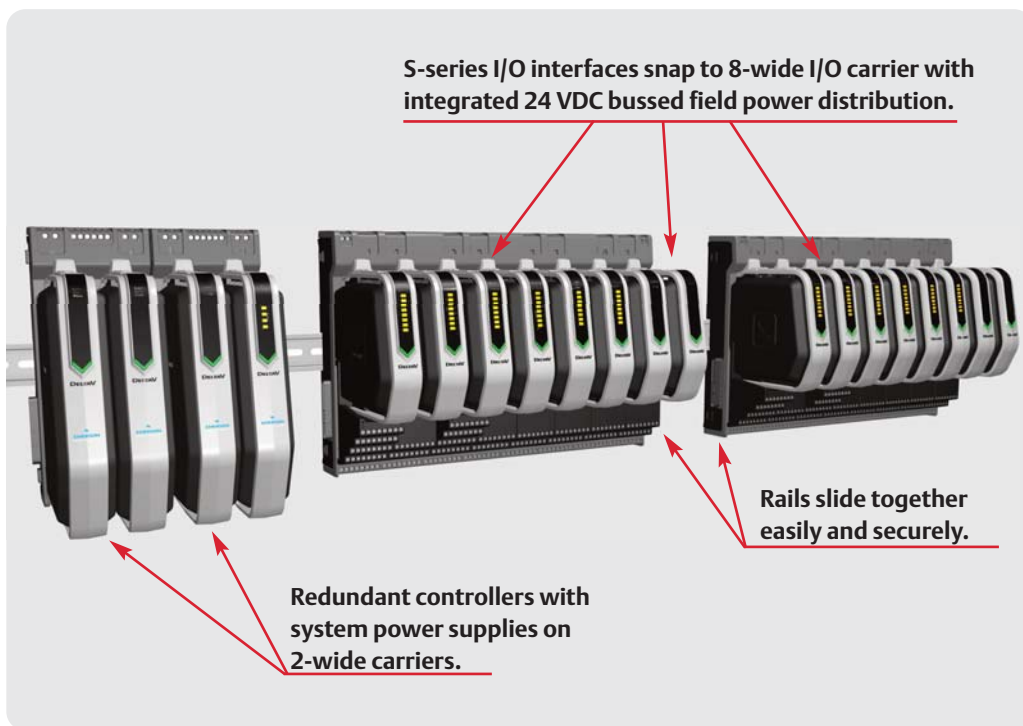
Traditional I/O is available in two designs—the established M-series and the new S-series. The S-series incorporates human-centered design concepts to improve usability and robustness with the same proven technology inside. The exterior hardware design delivers easier installation and improved robustness.

Easy snap-in installation

Installation is easy since I/O is automatically auto-sensed when added to the system. No-value engineering is eliminated.

S-series classic I/O is equipped with a snap-in retention system for quick installation and error-free maintenance.

A guide prevents bent pins and cards easily snap in place. Carriers snap onto the DIN Rail—no tools required. Snap-on technology makes cards easy to install with tight connections every time and easy to release with a push of a button.



I/O cards, terminal interfaces and terminal blocks have I/O function keys. This ensures the correct I/O card is always plugged into its corresponding terminal block.

All wiring is through the carriers and terminal blocks so that I/O cards can easily be removed without disconnecting any wires.

Reliable means available

Reliability and increased system availability are built in throughout the rugged DeltaV control hardware. Redundancy options are available for:

- Controllers
- Control and field interface power
- Controller Ethernet communications
- Many classic field interface cards
- H1 FOUNDATION fieldbus
- Profibus DP
- Serial interface.

Online addition of new I/O cards means your process does not get interrupted. The DeltaV system enables you to add system components including controllers, I/O cards, field devices and workstations while the system is powered and running. You can expand and upgrade your system on-the-fly with no downtime.

The rugged, S-series hardware includes a venting system that prevents screws, metal shavings, and other debris that could short-circuit electronic components from entering.

Modular design for added flexibility

Both the S-series and M-series traditional I/O hardware can co-exist in the same DeltaV system with no trade-offs or incompatibilities.

The modular design lets you buy the exact number of I/O cards, 8-wide carriers, power/controllers, and 2-wide carriers you need and add more DeltaV I/O as your system grows.

Rugged design for use anywhere

The DeltaV system supports a full range of analog, discrete, digital bus, thermocouple, and RTD field devices.

DeltaV control hardware is built rugged and flexible to mount almost anywhere. It is designed for extreme field installation conditions, including:

- Class 1 Division 2 areas
- CENELEC Zone 2 areas
- ISA-71.04-1985 Airborne Contaminants Class G3.

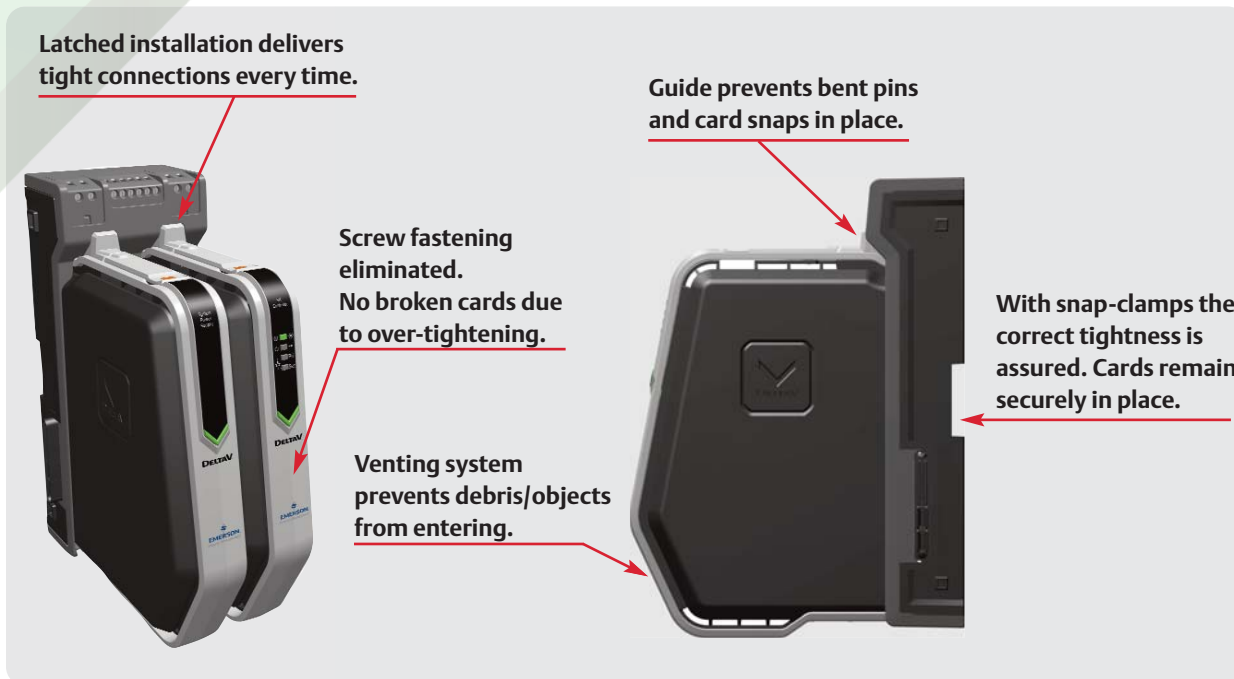
All DeltaV traditional I/O cards are rated for extreme operating temperature ranges of -40 to 70 °C

(-40 to 158 °F). You can mount the I/O interface carrier in a junction box in the field, significantly reducing your equipment footprint.

Shared remote I/O is available for Zone 2 installations. Unlike other remote I/O, DeltaV remote I/O can be shared among several controllers for a greater range of applications and installation flexibility.

Safety in hazardous areas

The DeltaV Intrinsically Safe I/O M-series subsystem provides the perfect solution for locating I/O in hazardous areas. The I/O subsystem connects intrinsically safe field circuits and field devices into FM Class I, Division 1, Zone 1, and Zone 0 hazardous areas for most standard analog input, discrete input and discrete output applications.



Built for Busses

Digital communications deliver predictive diagnostics for improved operations.

The DeltaV system is the only system built from the ground up to unleash the advantages of FOUNDATION fieldbus. Not an add-on, not an afterthought, it's built to deliver the project and operational savings of a digital plant—easy!

Digital busses

The DeltaV system includes other popular digital communication busses such as Profibus DP and DeviceNet for integration of motor starters and drives. It also includes AS-i bus for low-cost, simple installation of discrete devices such as push-buttons, on/off valves, and proximity sensors. The

DeltaV system provides native support for configuring busses with no need for 3rd party configuration tools. Ethernet I/O devices are easily connected through a virtual I/O module.

With the DeltaV system you have a wide variety of digital busses from which to choose, as well as the world's best implementation of HART to easily take advantage of the diagnostics that HART-based intelligent field devices provide.

FOUNDATION fieldbus (Ff) devices deliver predictive alerts, millisecond data capture, validated data, field-based control, diagnostics, and asset information bi-directionally with the DeltaV system. DeltaV Ff I/O communicates digitally with field devices, increases your input/output capacity, and provides access to more information about your process than conventional I/O subsystems. DeltaV Ff I/O enhances device diagnostics that affect your control strategy and alert operators to device malfunctions.

Multi-dropping up to 16 devices on one port reduces your wiring expenses substantially. The DeltaV Ff I/O's integrated design can eliminate the need for marshalling panels—saving you even more.

Easy design, installation, and commissioning

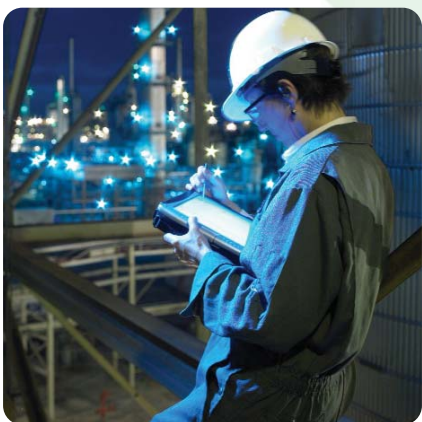
Fieldbus power conditioners are integrated in the H1 card. This eliminates difficult segment power design, installation, and troubleshooting. The additional cabinet footprint associated with use of external Ff segment power supplies is eliminated.

FOUNDATION fieldbus devices are auto-sensed when connected to the control network and automatically added to your configuration. As a result, your engineering and commissioning efforts are dramatically reduced.

Improved plant availability

Benefits include upfront engineering, installation, and commissioning savings. Of greater significance are the ongoing savings in reducing process variability, improving quality, increasing throughput and avoiding upset conditions that can limit your production capability.

Reliability and increased system availability are built in throughout the rugged DeltaV control hardware. Redundancy options are available for FOUNDATION fieldbus and Profibus DP.



Smart Wireless

Extending predictive intelligence more economically where you need it.

Wireless Field Network

Emerson's Smart Wireless solutions provide an interoperable, adaptive, flexible approach to wireless. It has been proven in installations around the globe. At its heart, a self-organizing wireless network based on the globally accepted WirelessHART (IEEE 802.15.4) standard, providing secure, robust, and reliable performance.

DeltaV wireless is reliable

Redundant DeltaV wireless I/O cards each connected to a 781 Smart Wireless Remote Link provides a fully redundant solution for critical wireless communications that is reliable enough for control.

The mesh continuously monitors communication paths for degradation and automatically improves itself. If an obstruction occurs, devices will find the best alternate communication path. Greater than 99% reliability is ensured.

DeltaV wireless delivers flexibility

Many plants are missing important measurements. Typically, the measurements and associated wiring were not easy to add—given distances, hazardous areas, or path blockages. WirelessHART devices and easy DeltaV connectivity open the path to improved plant efficiency. AMS Device Manager with the AMS Wireless SNAP-ON™ application helps you effectively

plan and monitor your wireless network for maximum process availability. The DeltaV PID control algorithm is specifically designed to handle communications variability from WirelessHART instrumentation. It is ideal for control applications like level and temperature control.

DeltaV wireless is robust

Redundant DeltaV wireless gateways provide reliable communications with the self-organizing, adaptive wireless mesh.

DeltaV wireless is secure

DeltaV wireless field networks protect valuable information with multi-tiered, always-on security. Based on the highly-secure WirelessHART standard, the network devices implement encryption, authentication, verification, anti-jamming and key management methods to ensure that data transmissions are secure.

Wireless Plant Solutions

Smart Wireless solutions for plant-wide operations provide standards-based network infrastructure for easy integration of all the wireless applications in your plant, including video, location tracking, mobile worker



productivity solutions, as well as a field data backhaul to bring remote wireless field data to the system.

Wireless access points provide Wi-Fi coverage and can even be implemented in hazardous areas. Emerson services tie these Wi-Fi access points with the applications you need for a total solution—easy.

A North Sea offshore oil and gas producer needed a better way to measure well casing pressure. Sudden pressure drops can indicate problems with a well. Twice daily, operators manually recorded these pressure readings from this Zone 1 hazardous area. Adding WirelessHART, AMS Device Manager and pressure transmitters provided continuous monitoring to spot and initiate corrective actions sooner. See full story at: <http://bit.ly/CasingPressure>

Integrated Smart SIS

Protect your assets with the proven, secure DeltaV SIS system. Smart safety loops. Reliable process.

Optimized reliability

Safety instrumented systems perform a critical role in providing safer, more reliable process operations. Based on industry research, over 85% of all faults in SIS applications occur in field instruments and control elements. Therefore, it is critical to consider the entire safety instrumented function (SIF)—from sensor, to logic solver, to final control element—as a complete entity.

A smart SIS shuts down your plant when needed for safety, but keeps you running safely when components fail. As a key element of Emerson Process Management's Smart SIS, the DeltaV SIS™ safety management system reliably protects your assets by providing an integrated approach to complete safety loops.

The DeltaV SIS system helps you to improve your process safety by continuously monitoring and diagnosing the ability of the sensors, logic solvers, and final control elements to perform on

demand as required. To increase your process availability, the DeltaV SIS system detects component failures and keeps you running when other systems might shut you down.

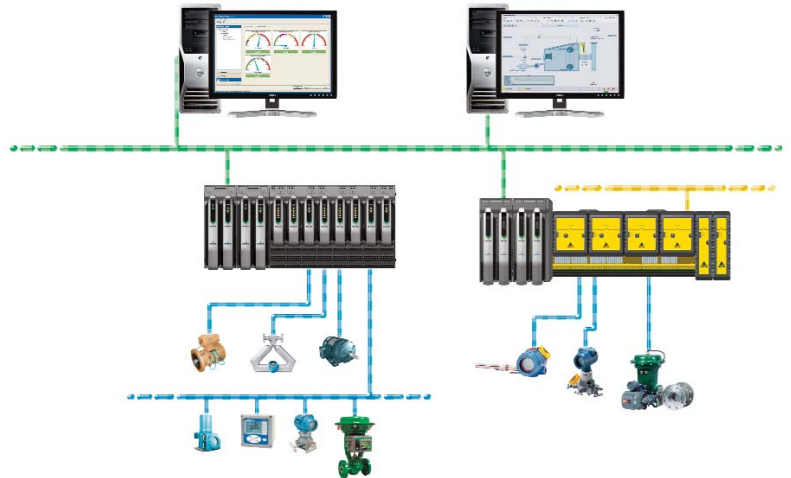
The use of digital intelligence and predictive diagnostics increases system availability while reducing life cycle costs by providing:

- Health diagnostics to detect device failures
- Device alerts for quick action
- Automatic partial stroke testing
- Automated proof testing
- Integrated, comprehensive documentation tools.

Flexibility to meet your process needs

The DeltaV SIS system is flexible to provide the safety you want, when you want, where you want. It provides a unique modular, distributed architecture that is based on a safety instrumented function approach to logic solving. The modular architecture eliminates a single point of failure, while the distributed architecture enables implementation of complex logic across multiple logic solvers. This optimum architecture simplifies change management and enables the system to be custom fit for SIS applications.

Integrated operations, engineering and maintenance.

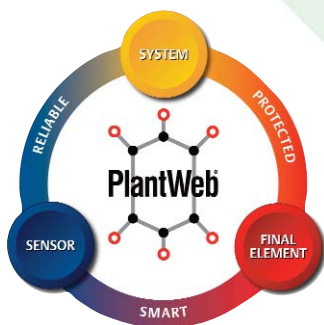


Separate control and safety.

The DeltaV SIS system is IEC 61508 certified for use in SIL 3 applications. Flexible redundancy enables modular hardware fault tolerance to meet your process availability requirements.

The modular logic solver hardware scales in sizes of 16 configurable I/O; therefore, memory and CPU are added with each logic solver. The deterministic scan rate ensures proper performance as you expand your system.

For further flexibility, the I/O mix is configurable and can be located remotely. And the system can be as large as your application requires—30,000 I/O.



SMART SIS

Increased visibility into your process

The DeltaV SIS system provides an optimum integrated but separate architecture to meet the IEC 61511 requirements for separation of safety and control—with dedicated safety hardware, software and networks; and integrated configuration, operations, and maintenance with the DeltaV system. This approach provides unmatched visibility into your process, by enabling direct access to all SIS information across the entire safety loop.

Physical separation and independence

The DeltaV SIS system provides key safety functionality that is independent of the DeltaV basic process control system. Separate safety hardware features include a unique logic solver, independent operating system, and diverse advanced safety function blocks. Additionally, the power supply and communication networks are dedicated and independent for the DeltaV SIS hardware. For added protection, the DeltaV Controller acts as a firewall between the SIS logic solvers and the control network.

Integrated engineering, operations and maintenance

The DeltaV SIS platform seamlessly integrates with the DeltaV system to provide a comprehensive process safety solution that leverages your automation investment.

- Integrated engineering provides all of the capabilities that make

the DeltaV system easy. It eliminates the time wasted to maintain data mapping and handshaking between the control and safety systems.

- Integrated operations ensure that personnel are quickly notified of alarms and can easily access safety information in a familiar environment.
- Integrated AMS Device Manager provides comprehensive asset capabilities for SIS components that are critical to safe operations.
- Integrated historian provides comprehensive event collection and reporting with time synchronization.
- Integrated non-intrusive simulation delivers offline testing and operator training.

Reduced engineering and complexity

The DeltaV SIS advanced function blocks deliver powerful functionality out of the box, and simplify the implementation of complex SIS applications. A full pallet of IEC 61508 certified function blocks are built to the IEC 61131-3 function block standard, making safety logic development intuitive and easy. The powerful function blocks reduce what used to be pages and pages of logic to engineer, test, and commission. It's now a simple drag-and-drop configuration process—with no custom programming. Simplified configuration with less complexity reduces your lifecycle costs and process risks.

Simplified regulatory compliance

The DeltaV SIS system is built from the ground up to simplify regulatory compliance, eliminating your concerns related to proper implementation. The engineering tools enforce good practices, so special restrictions do not need to be considered when configuring the system. Simplified IEC 61511 compliance is provided by:

- Change management of safety logic and field device configuration and calibration
- Security management, including authorization of online trip point or bypass changes
- Secure write mechanism for repeat confirmation of online changes
- Automatic logging of system events and diagnostics faults
- Automated workflow for proof testing field devices.

You are asked to automate a Burner Management System, but you have limited time and resources. Looking for a scalable safety solution, you decide to install the DeltaV SIS system and use the powerful, certified safety function blocks. The built-in state machine and step sequencer functionality eliminates the need for complex ladder logic—reducing your engineering, testing and documentation efforts. The modular architecture allows you to install only the hardware needed for this application. You are able to complete the project on time and under budget.

Ultimate Scalability

Easily fits applications of any size.

Process control applications come in many different sizes and levels of complexity. It's critical to have an architecture built to support this required scalability, or you end up with multiple, isolated, difficult-to-integrate solutions.

Scalability starts at the field device level. Technologies like WirelessHART and its self-organizing wireless communications help you scale your instrumentation device by device, and area by area within your plant. AMS Device Manager captures and delivers predictive diagnostics from all of these devices, as well as your HART, FOUNDATION fieldbus and Profibus DP devices—even across multiple DeltaV systems.

Scales to fit

The DeltaV architecture scales in size from 25 I/O to over one million I/O. And, by integrating I/O through open interfaces more than one million I/O is possible. No matter how small or how large your application is, the DeltaV system scales to fit.

DeltaV Zones segment the systems to ensure flexible operation and expansions with enhanced system performance. Maintenance or commissioning activities can be performed in each zone without impacting other zones. Also, to more easily manage software upgrades based on process criticality, each system can operate using different DeltaV software revisions, and still share data across zones.

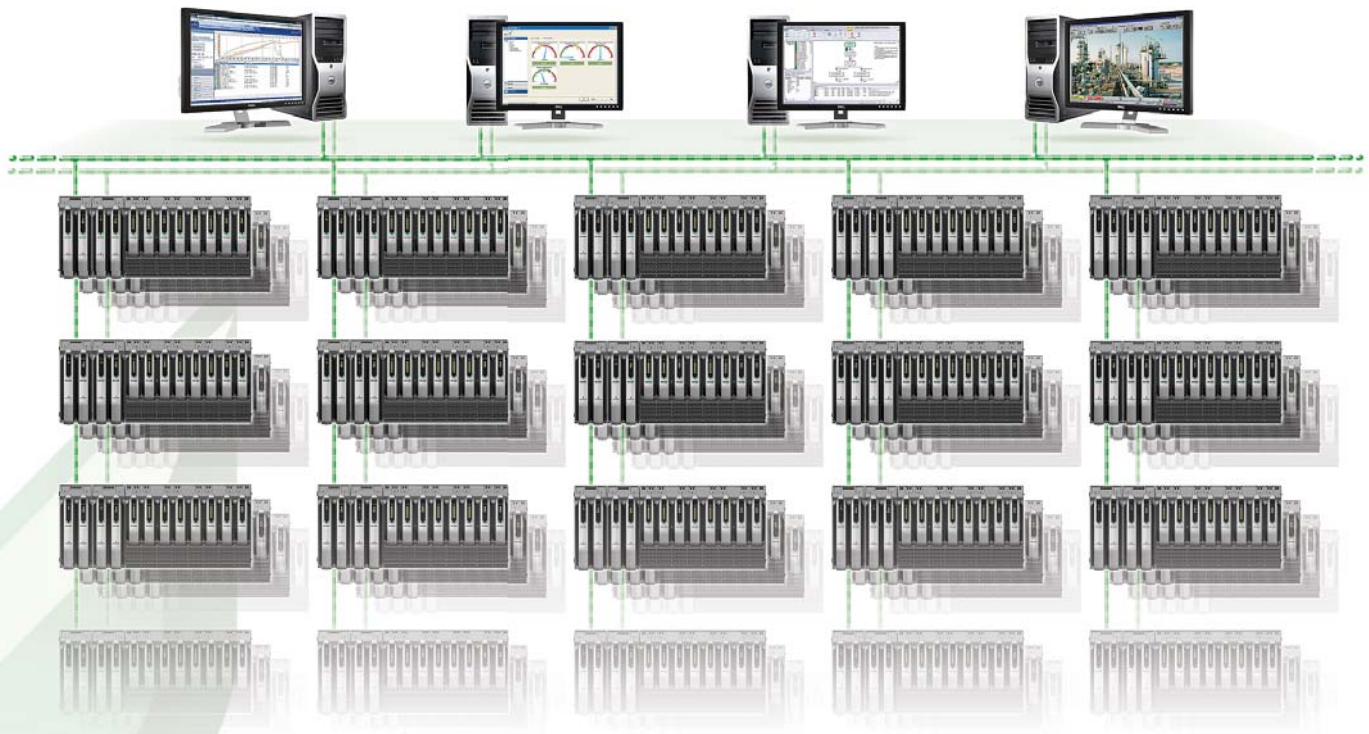
To meet the challenges of your process operations, you need the scalable DeltaV system, which expands online, without redesign, and with the existing software—no upgrade required.

Application scalability

The DeltaV system scales in functionality to provide you with the tools you need for your process control application. With a common set of engineering tools and a common database, it provides a single platform and eliminates the typical headaches associated with integration. You have the flexibility to add advanced control, or batch, or safety instrumented functions as needed.

No matter your application's size, all hardware components are the same—the engineering tools are the same, operations and maintenance applications are the same. The result? Less training, fewer spares, and easier operations.





Integrating I/O through open interfaces, more than one million I/O can be monitored and controlled.

Your company develops a new product on lab scale equipment before scaling it up to produce trial quantities in a pilot plant. After successful pilot-scale production trials, the process is commercialized in a large scale production unit. All of this is done in the same facility and you are responsible for supporting the control equipment. Obviously, the most desired situation is that all of these systems look and feel identical to the users: scientists, process engineers, automation engineers, and operators. The DeltaV system has ultimate scalability and was built from the ground up with the idea of a single platform to fit any size application. Whether or not the system is 25 or 25,000 I/O, the operator, engineer, production manager, and maintenance technician all have the same experience. There is no re-configuration, re-architecting, special “gateway” or other equipment to learn, use, and maintain.

Embedded Intelligent Control

Continuously adapting to changing conditions helps optimize your plant.

Emerson revolutionized the process control industry with the introduction of the PlantWeb architecture, which provides predictive intelligence through the use of intelligent field devices. Now, with embedded intelligent control, Emerson takes predictive intelligence a step further. By embedding learning algorithms directly into the DeltaV system, it can systematically apply the process knowledge it acquires to:

- Locate hidden variability and under-performing control loops
- Monitor control performance against model-based performance benchmarks
- Identify problems and diagnose causes such as faulty valves or process interactions
- Prevent downtime and increase availability
- Reduce variability, increase quality and throughput
- Sustain gains from performance improvements.

DeltaV embedded intelligent control provides you a full array of applications including enhanced PID control, automatic variability inspection, tuning, fuzzy logic control, model predictive control, and neural networks. Never before has a control system provided a full suite of embedded advanced control applications that enable you to get the most from your plant, with the least amount of effort.

Advanced control—easy

DeltaV embedded intelligent control enables you to quickly deploy state-of-the-art control technologies without the implementation and maintenance problems associated with traditional advanced control systems. Designed for the average control system engineer, advanced control has never been easier. With embedded intelligent control, advanced applications can be implemented with minimal

Studies have shown that nearly 40% of all process loops are under performing. You are responsible for hundreds of control loops and instruments and you don't have the time or the tools to monitor and maintain them. Your company is losing millions of dollars each year due to process variability and poor control performance. With embedded intelligent control, the DeltaV system provides you with a systematic way to automatically monitor, diagnose, and improve process control performance.

configuration and maintenance because all the technology and tools are inherently integrated with the DeltaV system. No data mapping is required. It is not an add-on, it is part of the DeltaV system.

DeltaV advanced control applications are built as part of the same, easy-to-learn and use environment as standard regulatory control. PID, Fuzzy, Predict, and Neural function blocks are all available for you to drag and drop from the Control Studio pallet—it's that easy!



Intelligent control also makes life easier for your operators. More robust control means that your operators are less likely to operate in manual mode. Automatic control with reduced variability gives your operators less to worry about, so that they can focus on other important operating concerns.

Reliable information increases availability

You cannot have sustainable advanced control unless you have a strong foundation—built on healthy devices and reliable field information. The DeltaV system uses validated data and equipment health information from intelligent field assets to ensure the right control action is taken, preventing unwanted shutdowns when an asset fails.

All DeltaV intelligent control functions run in the DeltaV controller, including advanced control algorithms. This ensures that critical strategies run in a rugged, high-speed, optionally redundant environment.

Online adaptability

Changing process conditions require a control system to quickly adapt and take corrective action to prevent unsafe or sub-optimal operations. Reliable measurements and intelligent control strategies provide accurate and flexible control during changing process conditions and market demand.

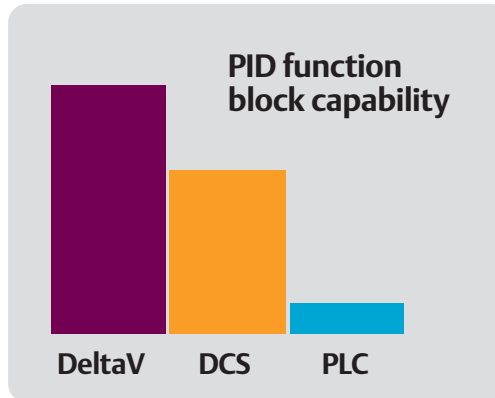
Intelligent field devices that provide diagnostic information ensure the regulatory and advanced control algorithms are working with good data and enable corrective action to be taken in the case of questionable or bad data.

The DeltaV system’s embedded intelligent control provides the ability to quickly adapt to changing process conditions and the flexibility to confidently respond to changing market demand. Embedded learning algorithms identify control problems and provide continuous adaptive control to automatically adapt to changing process conditions. Model predictive control and optimization go one step further to continuously monitor process and economic conditions to ensure optimal plant performance within operating constraints.

The embedded DeltaV intelligent control applications are designed for you to use on a broad array of control challenges, enabling you to develop the right control strategies for your plant, at a fraction of the traditional cost—what you want, when you want it, where you want it.

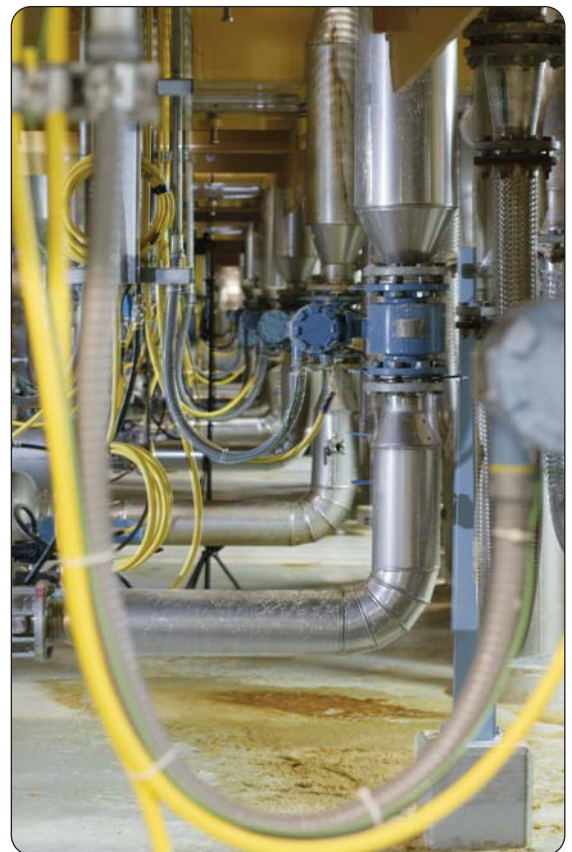
Preventing hazardous consequences

By reducing process variability and adapting to changing conditions,



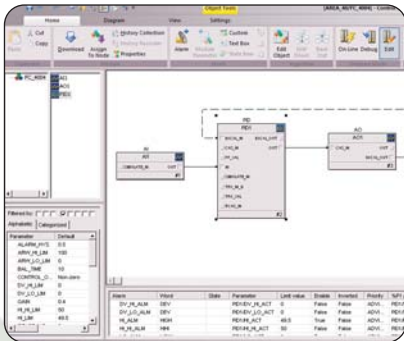
The DeltaV system outperforms all others—even for basic PID control.

embedded intelligent control keeps your process running smooth and within safe limits. This helps prevent unwanted shutdowns or hazardous consequences that may otherwise result from abnormal situations such as process disturbances, upsets, and unplanned events.



Embedded Intelligent Control

Optimized loops—all the time.



PID control in Control Studio.



InSight control performance monitoring.

DeltaV PID Control

Intelligent control begins with robust regulatory control. DeltaV PID control delivers improved performance using intelligent device information and enhanced PID algorithms. Even for basic PID control, the DeltaV system has more capability than other DCSs and PLCs.

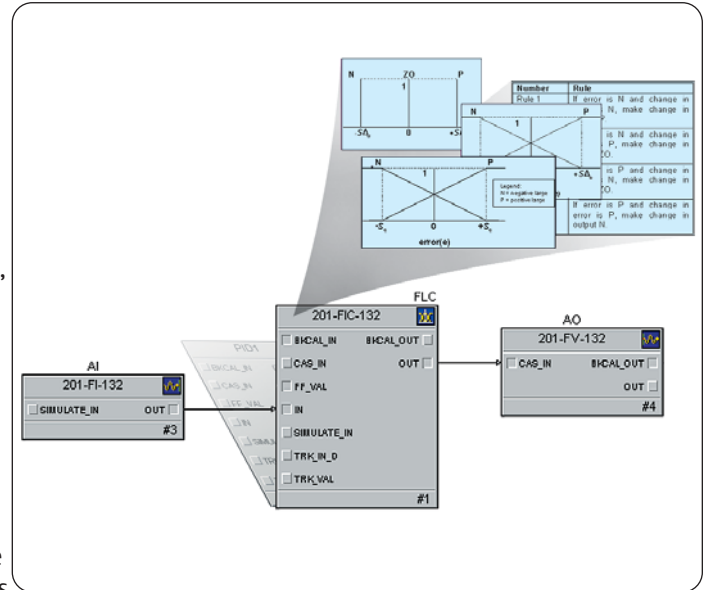
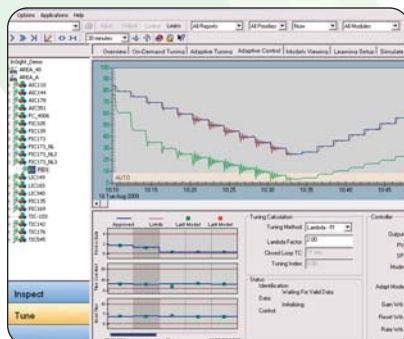
DeltaV InSight

DeltaV software provides the tools to monitor, analyze and tune control loops for peak performance. DeltaV InSight, inherently integrated into the system, instantly identifies under-performing control loops, enabling you to reduce process variability and increase the efficiency of your operation. It can be used to commission and automatically tune both PID and Fuzzy blocks.

There is no setup or configuration required, because InSight automatically recognizes function blocks as they are configured.

DeltaV Adapt

DeltaV Adapt continuously adjusts PID tuning for optimal control as process conditions change. In addition to calculating new tuning, DeltaV Adapt also remembers the best tuning from the last time it was controlling in the same operating region. And best of all, DeltaV Adapt can be applied to any PID loop in the control system—without control configuration changes.



Fuzzy logic control is implemented just like PID—with drag-and-drop ease.

DeltaV Fuzzy

DeltaV Fuzzy offers a practical, field-proven substitute for PID control for processes that may benefit from non-linear control action. Using an embedded fuzzy logic control algorithm with automated loop tuning, requires no special expertise in fuzzy logic.

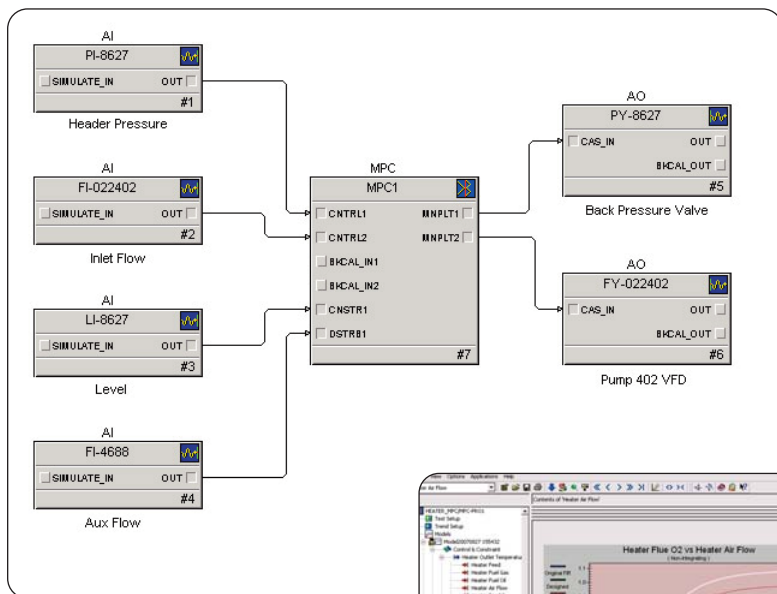
DeltaV Fuzzy is robust and provides superior performance over PID control in many cases, providing faster response to set point changes or load disturbances without overshoot. Benchmark tests have shown loop performance improvement of 30-40% over traditional PID.

Apply DeltaV Adapt to any PID loop in the control system without control configuration changes.

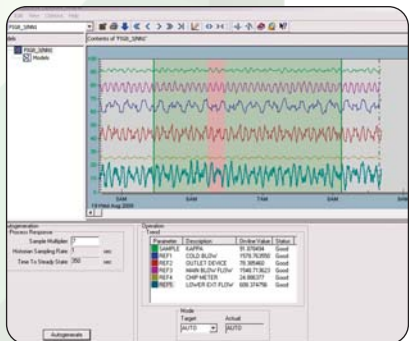
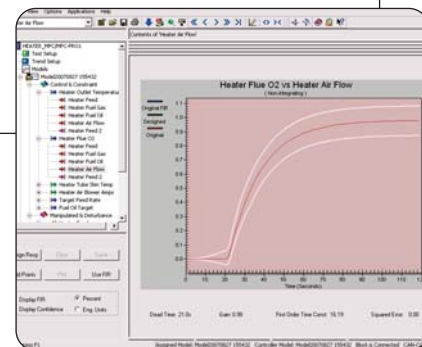
DeltaV Predict

Obtain greater throughput, reduced variability, and increased profitability by using DeltaV Predict and DeltaV PredictPro to implement multivariable model predictive control strategies. DeltaV Predict and PredictPro use the power of model predictive control to easily address process interaction and difficult dynamics. Since DeltaV Predict and PredictPro are fully embedded in the DeltaV system, you can use pre-engineered components and function blocks to quickly develop, validate, test and deploy your multivariable control strategies.

DeltaV Predict implementation with Function Blocks.



DeltaV Predict provides powerful model predictive control and optimization—available in every DeltaV system.



Deploy virtual sensors with DeltaV Neural.

DeltaV Neural

DeltaV Neural provides a practical way to create virtual sensors for measurements previously available only through the use of lab analysis or online analyzers. Easy to understand and use, DeltaV Neural gives process engineers a way to produce extremely accurate results, even

without prior knowledge of neural network theory. DeltaV Neural automatically uses the historical data provided from embedded historian, making it easy for you to quickly train the neural network and verify the accuracy of the resulting model.

Engineering Tools

Intuitive, fast drag-and-drop engineering.

The DeltaV suite of engineering tools handles configuration management, both locally and remotely, for all aspects of the DeltaV system and intelligent field devices. A single, global configuration database enables you to coordinate all configuration activities. Forget about data mapping between separate databases or referencing your process and engineering information by arcane registers or numbers. With DeltaV software, it's all in one dynamic tag-driven configuration database:

- Control strategies
- Batch control strategies
- Safety strategies
- Process graphics
- History
- Events
- Change management.



In the DeltaV system, context-sensitive help takes you right to the documentation that's relevant for the task you are doing. There is no need to search through books and online manuals. DeltaV Books Online shows you what you need to know, when you need it, where you need it.

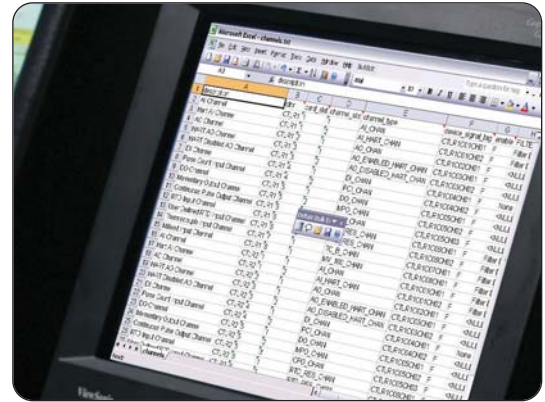
DeltaV Explorer

DeltaV Explorer is the primary tool for system configuration. It presents the complete system in a single view and allows direct access to any item. Similar in appearance to the Windows Explorer, it lets you define system components and view the overall structure and layout of your system. The DeltaV Explorer includes configuration and fast commissioning of WirelessHART, HART, FOUNDATION fieldbus and Profibus DP devices. The DeltaV system is predominantly configured in place through interactive dialogs within DeltaV Explorer.

Easy I/O configuration

DeltaV controllers, I/O, and FOUNDATION fieldbus devices are auto-sensed when connected to the control network and automatically added to your configuration. The result is dramatically reduced engineering and commissioning time.

Native support for configuring busses with no need for 3rd party configuration tools makes it easy to configure Profibus DP, DeviceNet, and AS-i bus I/O.



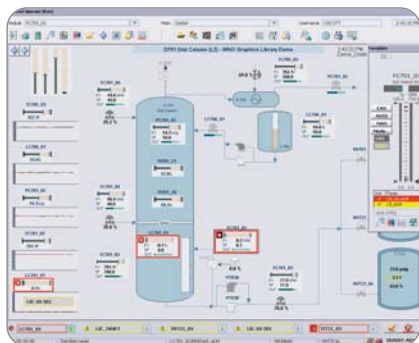
DeltaV Bulk Edit streamlines your configuration efforts.

Bulk Edit can be used to speed up the configuration process and eliminate tedious tasks.

DeltaV Control Studio

Control Studio lets you graphically create and modify individual modules and templates that make up your control strategies. The DeltaV system helps you create and maintain control strategies as small, modular components (modules). These modules become reusable configurations for control of your process equipment.

Control Studio treats each module as a separate entity—allowing you to focus on a specific module without affecting other modules that may be running in the same controller. Built on IEC 61131-3 control languages, including function block diagrams, sequential function charts and structured text, Control Studio provides a drag-and-drop palette to easily design and document your control strategies.

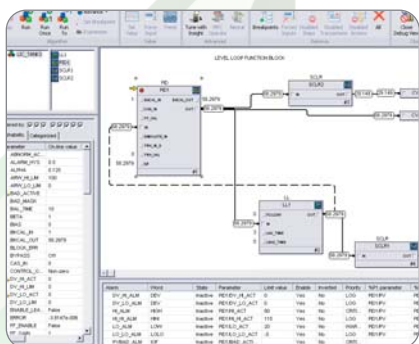


Modules include graphical display elements to simplify overall display development.

Use DeltaV Control Studio to develop:

- Regulatory control
- Advanced process control
- Basic logic
- Sequential logic.

Display configuration is easy with pre-defined, modular graphics such as faceplates, module detail displays, trends, alarm summaries and display directories.

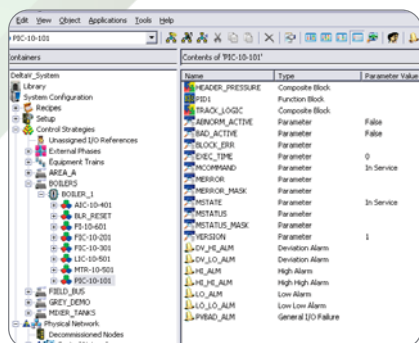


Control strategies are easily created with drag-and-drop function blocks.

Configuration made easy

With an intuitive user interface based on Microsoft's Fluent Interface, you can quickly learn to develop control strategies using drag-and-drop configuration. Self-documenting graphical modules make it easy to design and document your control strategies.

Standard product design and pre-engineered, out-of-the-box solutions make configuration inherently easy to learn, use, and customize.



The DeltaV Explorer graphically displays your configuration and components.

Unlike hybrid and component based automation systems, operating faceplates and history collection are built automatically as you assemble your control strategies.

DeltaV embedded history automatically collects historical continuous and event data for all modules in an assigned area.

As you are pressured to commission your new process so that production can start ahead of schedule, it is more and more important to have a common set of engineering tools to configure, calibrate, and commission different types of equipment. This ensures that you can quickly complete your tasks in a single interface, without having to make the same change in multiple locations.

With the DeltaV Explorer, you can easily design the control system architecture including all busses, without the need to map data between databases or to use third party configuration tools. The DeltaV Explorer enables you to configure your I/O and your field devices in a common interface. When configuring control logic with DeltaV Control Studio, it makes no difference whether the associated I/O comes from FOUNDATION fieldbus, serial interface, DeviceNet, or traditional I/O. It simply connects to any I/O, without any special tools required for different types of I/O.

The DeltaV engineering tools are developed with ease of use as a primary design criteria. The DeltaV system is designed to eliminate low-value engineering to ensure quick configuration, testing, and commissioning of any process manufacturing plant.

Engineering Tools

Implement your DeltaV system any way you want.

Adaptable

The DeltaV system gives you the flexibility to implement your system how you want, when you want, where you want.

Multiple users can concurrently configure the system and access the global configuration database from DeltaV workstations. For very large or tight deadline projects, the DeltaV system's multi-client architecture provides:

- Off-line configuration
- Bulk editing in spreadsheet mode
- Bulk import from third-party software
- Bi-directional communication with Intergraph's SmartPlant Instrumentation (INtools).

The DeltaV modules help you design your system from the top down and implement as you go. With minimal effort, you can specify loops and field devices, then quickly complete the configuration.

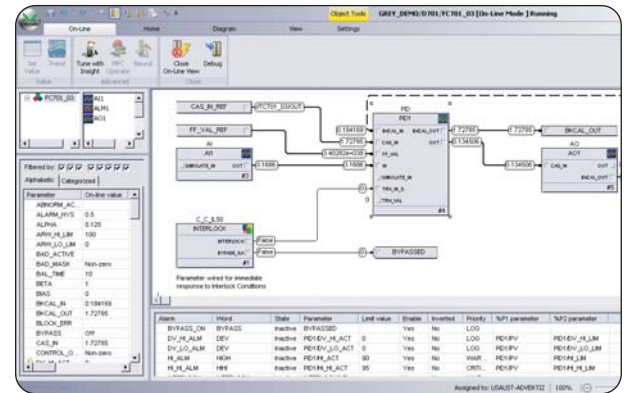
Implement portions of the system on the fly in a modular fashion as process design and control requirements become available. You can finish what you know and leave other sections to complete later. Work-in-progress flags ensure that no items are left incomplete.

Your configuration can be built from the bottom up, starting with I/O and finishing with control strategies and displays.

With Control Studio On-line, it's easy to modify existing strategies independent of the running process and simulate them offline. When you are ready, just install the changes to the running system without affecting other control modules executing in the controller.

SmartPlant® Instrumentation integration

The SmartPlant Instrumentation (SPI) software from Intergraph Corporation is used by many



Simulate control strategies with Control Studio On-line.

engineers for instrumentation design. Projects that use SPI can benefit from the DeltaV data exchange interface.

The DeltaV system has a bi-directional interface with SPI that provides the seamless exchange of I/O and instrumentation information between the two databases. The information that can be transferred spans both conventional I/O, including HART, and Fieldbus I/O systems.

The SPI product has been enhanced to allow DeltaV definitions for I/O hardware objects, DeltaV terminology, and FOUNDATION fieldbus device definitions to appear directly in SPI.

Using the DeltaV SPI integration capabilities significantly reduces DeltaV and SPI engineering hours and delivers higher quality project deliverables because shared data is entered once. Data conversion or transfer errors caused by manual processes are eliminated.



DeltaV Operate

Intuitive view provides situational awareness and better decision support.

Demands on operators continue to increase as their span of control increases and as technology advances create more information to digest than ever before. It's more critical than ever to start from the operators' perspective and streamline and focus their view into the process, especially in abnormal plant situations.

Human-centered design

Emerson founded the Human Centered Design Institute and is a key participant in the Center for Operator Performance, an operator-focused, human factors research consortium whose members include academics, engineering and automation suppliers, and process manufacturers. Improved DeltaV Operate and AMS Suite software usability emerged out of this extensive research and human centered design approach. The results are easily seen alarms at a glance, faster abnormal situation recognition, and intuitive views of loop deviations.

The operator experience begins with color-scale graphics, which provide subdued colors to make the bright colors associated with alarms and abnormal conditions stand out. Based on the ISA S18 alarm standard, operator-centric alarm help is available to provide immediate in-context access to allow response time, probable cause and operator instruction. These can include equipment protection and prediction through

integrated machinery monitoring, environmental protection, product quality and process efficiency.

Fast access

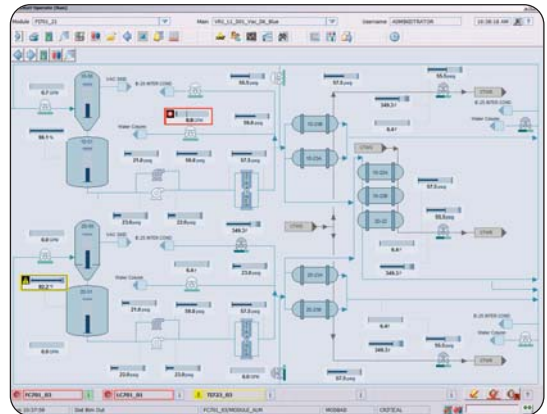
DeltaV Operate gives operators easy, one-click access to alarm summaries, faceplates, trends, display navigation, and on-line help. Unlike pieced-together automation solutions, the built-in, one-click access capability makes the DeltaV system easy to learn and use. As a result, operator training costs are typically reduced by 50% compared to other automation solutions.

DeltaV Flexlock provides the application accessibility that is appropriate for personnel's job function and skill level.

AMS Device Manager provides detailed alert information from DeltaV operator faceplates. Detailed troubleshooting information is available in the Audit Trail records and through applications such as AMS ValveLink™ SNAP-ON™ application.

Easy alarm analysis

DeltaV Analyze, which is based on the ISA S18 and EEMUA 191 alarm metric standards, simplifies alarm analysis. It allows you to quickly spot which areas and modules have the most alarms in a given time period by connecting embedded historical alarms and events from the DeltaV Event Chronicle or Plant Event Historian.



Alarms stand out helping operators address and resolve abnormal situations—easy.

You can also zero in on the types of recurring alarms and their frequency to help get to the root cause and its solution.

DeltaV diagnostics

As a key component of the PlantWeb digital plant architecture, DeltaV diagnostics extend not only to the system components, but beyond—to cyber-security and intelligent device and machinery monitoring diagnostics with AMS Suite software. Diagnostics from FOUNDATION fieldbus, Profibus DP, DeviceNet, HART, and WirelessHART are easily incorporated into control strategies and operator graphics to reduce abnormal situations and provide rapid decision support to normalize the process.

Change Management

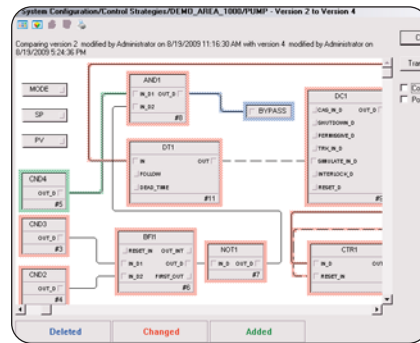
Inherent change management simplifies regulatory compliance.

Increasingly stringent regulations require manufacturers to provide comprehensive documentation of their process. DeltaV Configuration Audit Trail is a powerful tool that tracks changes and manages revision information for any item in the DeltaV configuration database, including Safety Instrumented System (SIS) items. This application creates and maintains a configuration change history for configuration items, such as modules, SIS modules, phases, operations, unit procedures, user accounts, and operator graphics—simplifying configuration management and regulatory compliance.

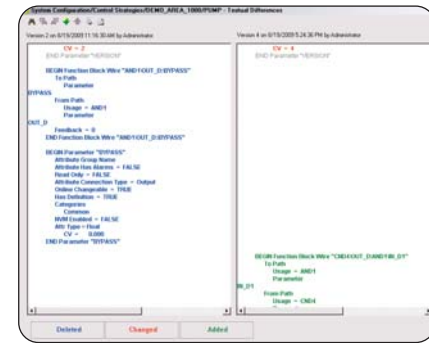
Easy to track changes

Comprehensive version control of a configuration item is automatically tracked and updated. The new version is time-stamped and a history comment can be recorded when the item is checked back in. Embedded reporting tools give users the ability to print configuration change histories for any item in the configuration database.

By keeping detailed historical information on configuration items, the system automatically maintains quality data for regulatory compliance requirements and troubleshooting. Configuration Audit Trail is tightly integrated with the DeltaV configuration tools, such as Explorer, Control Studio, Recipe



Configuration Audit Trail and Version Management automatically collects revision information—viewed in either graphical or text-based formats.



Studio and Graphics Configuration. DeltaV administrative tools allow the Configuration Audit Trail database and the DeltaV database to be backed up together in one operation. It is also possible to archive and restore versions of items in the audit trail database.

Ensure authorized configuration changes

The DeltaV security system provides the ability to grant privileges to individual users. Items may be checked out for editing only by approved users.

Ensure compliance during operation with Electronic Signatures

To support regulatory compliance requirements, including FDA 21 CFR Part 11, the DeltaV system provides comprehensive electronic signature capability during process operations. Any actions taken can be configured to

require a confirmation in which the user name and password is needed to execute, as well as an additional verifying user name and password if required.

Change management provides these key benefits:

- Tracks configuration changes
- Displays differences between different versions of a configuration item
- Rolls back an individual item or the entire database to a prior version
- Creates change management reports
- Displays version identifiers online for downloaded configuration items
- Logs recipe authorization before release to production
- Tracks SIS Module download authorization based on SIL level
- Tracks SIS Module testing approval based on SIL level.

Security

Prevents unauthorized system changes that can compromise your plant's performance.

The DeltaV system provides easy, flexible, system-wide security management for all users including operators, engineers, technicians, and other automation users.

Easy security management

Based on user login, the easy-to-use DeltaV role-based security keys control both system functionality and span of operator control. A separate set of locks and keys is provided for control and safety.

DeltaV security ensures that you have the correct privilege for each task. When you make changes to system users and their privileges in DeltaV User Manager, the changes are immediately applied across all DeltaV applications and Windows security is automatically updated.

Adaptable user manager

All facilities do not operate the same. With the role-based user access, you have complete flexibility to modify the security

structure to match your operating philosophy. Through a single sign-on, you can define groups of users, such as operators or supervisors, and assign them DeltaV and AMS Device Manager privileges.

For example, one group may be able to change only operating parameters, while another also may be able to change selected tuning parameters. And you can limit a user to particular areas of the plant—providing you with peace of mind that only the appropriate people are making decisions affecting your plant.

Built for security

The DeltaV system was developed with system security as a key design criterion. To safeguard your assets and ensure proper access, the DeltaV system delivers many important security capabilities.

- The DeltaV control network architecture delivers a system that is more secure from unauthorized external access.
- DeltaV controllers have been hardened to mitigate specific, well-documented security threats.

- Workstation hardening disables unused operating system services and disables CD-ROM and USB ports to prevent the introduction of viruses and malware.

- The DeltaV Flexlock security application creates a secure workstation desktop to prevent unauthorized access outside of the DeltaV operations environment.

- DeltaV Smart Switches provide auto lockdown to prevent unauthorized network connections on switch ports.
- Unauthorized network devices cannot participate in DeltaV communications, because DeltaV devices are authenticated as part of system configuration.
- Physical access to local equipment is not required for routine maintenance procedures and troubleshooting because system diagnostics are done over the network using DeltaV workstations.

FIC-3506/PID1/OUT
Tk 3500 Out Flow Ctrl

Current Value
0 %

New Value
100

Comment
Manually starting pump to drain tank.

Confirm

User Name BOB

Password *****

The confirmer has insufficient privilege.

OK Cancel

Proper personnel authorization for decisions provides peace of mind.

Starting up a large manufacturing facility can be stressful. An inherent change management system can help eliminate pressure and improve productivity—when there is too much to do and too little time. DeltaV system changes are made by authorized personnel and are automatically tracked and approved as needed. The result is up-to-date documentation that supports regulatory compliance requirements. Made a mistake? No problem. The database can be rolled back to a prior version. Enabling smoother startups has never been easier.

Operate with Confidence

Depend on the performance and reliability of your critical production assets.

The seamless integration of AMS Suite: Intelligent Device Manager with the DeltaV system enables your operations and maintenance teams to easily monitor field device health status. Plant personnel can then work together to resolve potential issues before they become costly problems.

Only Emerson's technologies and the PlantWeb architecture are built to turn the wealth of intelligent field device diagnostic data into focused, actionable information. AMS Device Manager and DeltaV software help you move to a predictive maintenance environment by giving plant staff a window into the health of intelligent field devices.

Based on real-time diagnostics from intelligent field devices, your staff can respond quickly and make informed decisions to prevent unexpected downtime.

With AMS Device Manager, you can monitor status and alerts on drives, instruments, and valves, troubleshoot from the control room, perform advanced diagnostics, manage calibration, and automatically document activities with a single application.

An easy-to-use interface

A graphical interface makes diagnostic information easy to understand. The interface, powered by EDDL, provides compelling visualization to aid in troubleshooting and support decision-making. These diagnostics are based on human-

centered design principles for fast, easy access. In addition, AMS Device Manager provides complete asset management capabilities for HART, FOUNDATION fieldbus, WirelessHART, and Profibus DP devices—a single user interface in an integrated operating environment.

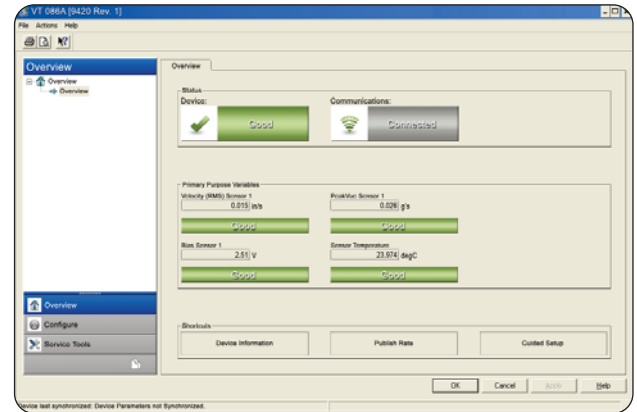
Increase plant availability

Predictive maintenance using AMS Device Manager helps you avoid unplanned shutdowns and inefficient practices. Online access to device diagnostics allows you to continually monitor devices and to know immediately if there is a problem. SNAP-ON applications like AlertTrack can be used for email and cell phone notification of process upsets, often helping you to intercept problems before they cause major plant upsets.

Predictive maintenance pre-empts unplanned downtime

AMS Device Manager provides adaptability in many ways:

- Remotely access status and diagnostic information from connected devices to identify issues. Use AMS Device Manager to easily make configuration changes or replace a device.
- Automatically document device information including alerts, configuration changes, and calibration events using AMS Device Manager Audit Trail.
- Associate electronic drawings and notes with a particular device quickly and easily.



EDDL-based device screens apply a graphical indication of condition, as in this example showing device status and process variables as good.

- Speed commissioning by planning and storing your field device configurations in a single database. Perform device loop tests, interlock validations, and calibrations quickly and efficiently.

Asset management improves safety

Online access to critical asset information eliminates unnecessary trips to the field and reduces visits to hazardous locations. The DeltaV system passes status and diagnostics to AMS Device Manager, giving clear and specific descriptions of faults. When maintenance functions are performed, records are automatically produced and logged in the Audit Trail. The documentation step is done simultaneously and accurately to give a complete history of your device maintenance records, reducing maintenance costs over typical paper-based systems. Asset Management allows you to operate with confidence.

Integrated Machinery Monitoring

Fast, trouble-free integration delivers critical feedback on Machinery Health.

As turbomachinery and mechanical equipment deteriorate, performance decreases, throughput is reduced, and unplanned shutdowns are possible. When operators have visibility to the performance of these high stakes assets, they can make process adjustments and reduce process disruptions. Real-time integration of machinery information in the DeltaV system delivers actionable information to operations staff.

Eliminate complex and expensive integration

With most control systems, integration of machinery health information using MODBUS may require as many as 2400 steps for 24 vibration channels to complete the integration process—not to mention the discovery process to

determine vibration and process automation systems are implemented.

Save hundreds of man-hours and gain a more complete, error-free integration of machinery information when you use the CSI 6500 Machinery Health Monitor with your DeltaV system. You will gain integrated prediction, protection, and performance monitoring that is pre-engineered with automatic sensor health and automatic synchronization of alarm limits in the DeltaV system.

Emerson's technologies streamline integration in three easy steps: scan, configure, and import. From AMS Suite and the CSI 6500, asset parameters are scanned and then imported to the DeltaV system. The entire process is completed in 10 minutes.

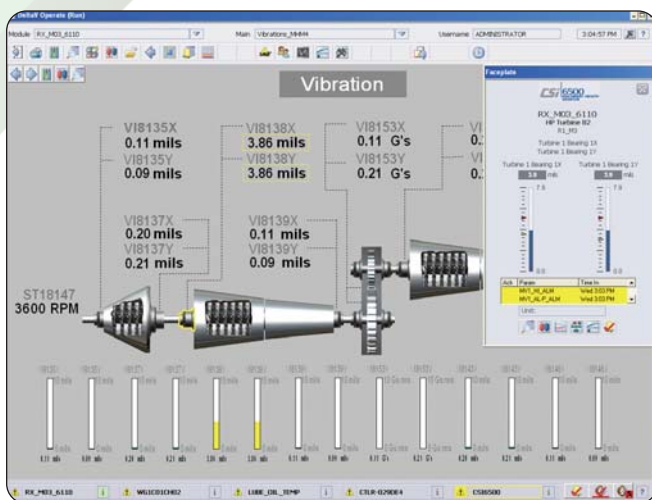
Build operator graphics fast

Datasets and control modules are automatically configured in the DeltaV system. Function blocks are automatically created in control studio allowing custom rules for plant-specific abnormal situation scenarios. Machinery Health faceplate templates and dynamos are pre-built and ready for operator graphics. What once required custom programming is now a drag-and-drop process to quickly build a machinery health operator interface.

Out-of-the-box machinery health diagnostics for operators

After the integration process, simply launch DeltaV Operate and if any machinery health alarms occur, they are automatically displayed in the alarm banner. Built-in instrumentation alarms automatically sync alarm limits with Machinery Health systems so immediate action can be taken to prevent plant shutdowns.

The DeltaV system provides critical missing machinery health feedback to operators. Comprehensive protection, plant-wide prediction, and performance monitoring integrated with process control gives confidence that your mechanical equipment is truly operating reliably.



Simple integration process delivers critical feedback on machinery health.

Continuous and Event Historian

High resolution, high fidelity historical data helps optimize your process.

Ready access to continuous and event historical information from your process is critical to operating, analyzing, and optimizing your process. This collected information needs to extend beyond the control system boundaries down to the intelligent field devices, which are much closer to the process and have a higher resolution view of the process.

Continuous Historian

The Continuous Historian is a database designed for historical storage, retrieval, and integration into the DeltaV system, as well as open access from the system. It captures analog, discrete, and text data and stores it for future analysis.

As an Emerson Process Management product, the DeltaV Continuous Historian was designed to support the PlantWeb architecture and provide a data repository for the information available in intelligent field devices. The DeltaV Continuous Historian captures the value, timestamp, and status or validity of the information from these intelligent field devices. You can make better decisions with this high fidelity data.

Instead of being a layered application afterthought, the DeltaV Continuous Historian is embedded in the system and can

easily scale from 250 to 30,000 historical items. Since it's fully integrated with the DeltaV system, it's easy to start collecting information and maintain it. No data mapping or non-value engineering is required.

DeltaV regulatory and advanced control applications including model predictive control and neural networks use the historical information and its associated status. For higher availability and robustness, these applications can automatically detect when the item status is not good, alerting the operator or application that data is suspect.

Event Chronicle

The Event Chronicle captures all system events, such as operator changes, control module installations, alarms, sequence of events and changes in device status. For each event, information such as who made a change and when the change occurred is recorded.

The DeltaV system is designed to capture data values and their associated time stamps at the lowest possible level in the system, providing you with a more accurate picture of the alarms and events as they occur. The Event Chronicle receives these time stamps and events and makes them available to the operator for easy viewing and troubleshooting.



Multiple Event Chronicles can be used in the DeltaV system to collect events from different plant areas or from the same plant areas for added data availability and robustness. Since the events are time stamped in the DeltaV controller, multiple Event Chronicles will always have consistent time stamps.

Plantwide Event Historian

Beyond the boundaries of your DeltaV system, the Plantwide Event Historian captures and displays event data such as alarms, operator actions, system events, and sequences of events from DeltaV and third-party automation systems throughout the entire plant.

History View Software Suite

The DeltaV History View Software Suite is the window into your operation's continuous, event, and batch data. It provides easy access to real-time and historical trend monitoring—with seamless movement between the two. A single view integrates real-time and historical data, including continuous and event data.

Process engineers can more easily see how user changes have impacted the process through these views of real-time and historical data. Embedded historical trends are available in DeltaV Operate that enable operators to quickly scan the direction and magnitude of process changes before taking action.

Building a virtual sensor based on DeltaV Neural (neural network technology) or DeltaV Predict (model predictive control technology) requires a wealth of historical data to accurately build the models to address the expected operating regions of the process. With the history collection function embedded in the DeltaV system, this process is greatly simplified.

History Analysis

History Analysis is a web-based historian client application that allows you to view DeltaV historical data from any computer running Microsoft Internet Explorer—from anywhere in the world. History Analysis has access to DeltaV historical batch, continuous, and event data, and it integrates the DeltaV historical data in a single, easy-to-use client application. History Analysis also provides an intuitive data search engine to make it easy for users to find just the right data. Once the data is found and evaluated, you can save the data view or export the data for further analysis.

DeltaV Reporter

The DeltaV system comes with DeltaV Reporter—an Excel-based historical data reporting and analysis tool available on any workstation. Use DeltaV Reporter to populate a spreadsheet with historical process and event data. Once in the spreadsheet, use the power of Excel to view, analyze, and create reports on the data. DeltaV Reporter also enables you to easily add historical data collected from outside the DeltaV system, such as laboratory data. This historical data includes status information, is saved in the historical database, and is available for viewing and reporting with the rest of the continuous data.



History Analysis provides intuitive data search engine making it easy to find just the right data.

Historical data anywhere

With the DeltaV OPC History Server, OPC Event Server, OPC Express Interface (OPC Xi) and History Web Service you can extend the wealth of historical data to other data historians such as OSIsoft's PI and web service-based client applications. Using these industry standard interfaces, the DeltaV system can deliver information to other systems, applications or users on the plant local area network or across the Internet. Through an intuitive web browser-based client, powerful local history clients and easy-to-use and secure historical data interfaces, the DeltaV system enables your experts to quickly identify optimization opportunities or issues to resolve.

Built for Batch

Totally integrated batch enables flexibility for agile manufacturing.

The DeltaV system architecture is based on the ISA88 Batch Standard. Whether it is the physical model, procedural model, or easy-to-use class-based configuration—the DeltaV system is “built-for-batch.”

Like the rest of the DeltaV system, DeltaV Batch fully supports compliance with the FDA’s 21 CFR Part 11 requirements with recipe and campaign management, batch history, automatic version control and change management, and electronic signature support.

DeltaV Batch is a complete suite of products supporting all components of the ISA88 Control Activity Model. All batch control logic for a unit, including phases, is executed in the DeltaV controllers.

The Batch Executive is the batch engine which coordinates all batch processing activity, creates detailed batch history records and schedules recipes and resources.

Recipe Studio is a powerful yet simple-to-use application for graphically configuring recipes and formulas for successful batch production.

The Campaign Manager creates and manages campaigns by specifying the recipe, formula, equipment, and number of batches that are to be run within the campaign. A web service enables external applications to programmatically interact with the Campaign Manager.



The Batch Historian automatically collects and displays recipe execution data from the DeltaV Batch Executive and process management event data from the DeltaV Event Chronicle. The new History Analysis application enables web-based access to recipe event and continuous historian information for anyone, anywhere.

Recipe Exchange provides an open, programmatic interface to the DeltaV recipe management system. Recipe Exchange is based on an XML schema that provides the ability to use web services to import and export DeltaV recipes.

Easier batch operations

DeltaV Batch includes process cells, unit modules, phases, equipment modules and control modules. From recipe scheduling to device control to advanced

control; from simple sequencing to multi-stream formulations, the DeltaV system makes your batch operations easy.

DeltaV Batch is inherently integrated with the DeltaV system. The same intuitive, drag-and-drop user interface makes it easy to configure your recipes. Data is entered once into a common global database—no data mapping is needed. In DeltaV Operate, your operators have easy access to all batch information in a single, integrated environment. And batch records are automatically collected for easy regulatory compliance.

DeltaV Batch provides batch standard compliance out of the box because the ISA88 batch hierarchy is built into the DeltaV system.

When used with Emerson's Syncade Smart Operations Management suite, DeltaV Batch offers a comprehensive operations management solution to optimize work processes plant-wide.

Reliability is built in

Every batch is run as a separate process in the Batch Executive. A batch failure is isolated from impacting other batches.

DeltaV Batch provides redundancy at all levels of execution—reducing process shutdowns and eliminating risk of lost batches. Online upgrades are supported for systems with redundancy, thus minimizing the impact on production, and making it easy to stay current with the latest technology available.

Redundancy is available for the DeltaV controller, Batch Executive, and Campaign Manager, providing robustness for unit, process, and recipe execution.

Flexibility for agile manufacturing

During recipe execution, DeltaV Batch provides flexibility for agile manufacturing to meet real-time demands and captures comprehensive records for regulatory compliance. Class-based configuration and recipe management deliver repeatability.

DeltaV Batch enables recipe changes and equipment selections on-the-fly. Support for dynamic unit selection, automatic unit selection, unit aliasing, and equipment trains delivers:

- better support for flexible manufacturing
- improved process equipment failure handling
- reduced risk of equipment selection errors.

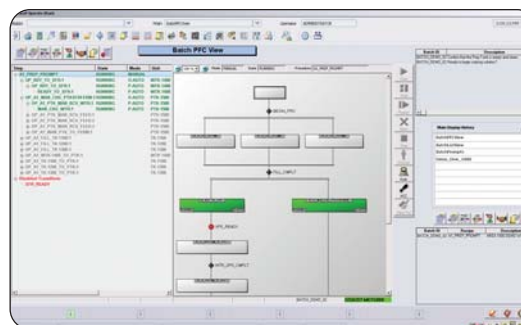
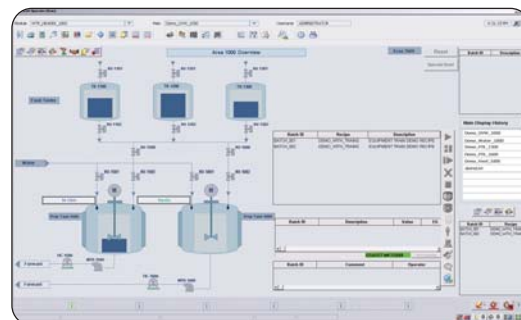
Know when, where and why changes are made

To meet your regulatory compliance requirements, the DeltaV system integrates change management into your process automation. This Configuration Audit Trail provides a complete version-to-version comparison, including not only what changed, but who made the change, when, where and why.

DeltaV function-based security provides you control over who can perform Batch tasks in the system. Examples include restricting operator access to batch abort commands and starting/stopping batches and recipes.

DeltaV Batch incorporates electronic signatures into your batch processing to support regulatory compliance requirements, including FDA 21 CFR Part 11. Any and all actions taken can be configured to require a confirm mechanism. A user's name and password, along with a verifying user's name and password, if required, are needed to execute the action.

A large life science manufacturer needs to expand an existing facility to meet the urgent demand for a vaccine. By adding onto the existing DeltaV system the reusable, standards-based software modules of DeltaV Batch, the engineers can easily configure the added equipment—saving precious time. Additionally, complete redundancy of the system, from control to recipe level, gives the manufacturer a robust system that will not cause process shutdowns. End result: Faster product to market; more lives saved.



An integrated engineering and operations environment makes it easy to control your batch processes.

I/O on Demand

Ultimate Scalability

Embedded Intelligent Control

Inherently Integrated

Built for Purpose

Optimize Operations Across Your Facility

Smart Data. Smart Decisions with Syncade™ Suite.



The modular, scalable Syncade suite increases productivity and maximizes asset utilization.

The seamless integration of Syncade suite with the DeltaV system provides a comprehensive operations management solution that optimizes across plant-wide work processes and increases productivity.

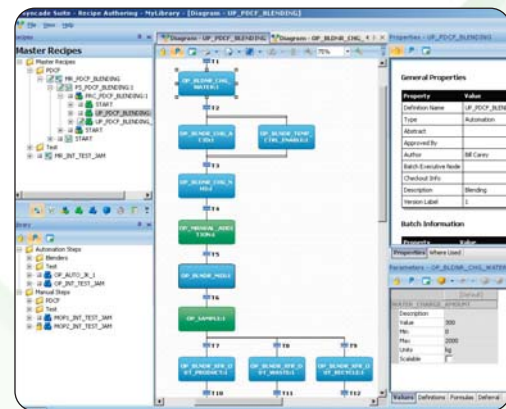
By using the latest technology and adhering to industry standards, Syncade Smart Operations Management suite provides a modular, manufacturing IT solution to increase manufacturing performance by managing resources, optimizing operations, integrating information and simplifying regulatory compliance.

Resource Management reduces variability

Syncade suite helps you effectively manage resources and allows you to do more with less. By scheduling and tracking equipment usage, Syncade suite can increase manufacturing capacity. It can reduce waste and rework by optimizing material usage and eliminating the use of outdated material. Syncade suite replaces paper equipment records with electronic logbooks by guiding operators through manual processes and enabling easy access to support documents—resulting in improved productivity. Additionally, personnel training and qualifications can be verified real-time to ensure proper authorization.

Optimized Operations improves efficiency

Syncade suite manages workflow across plant functions to assure “right-first-time” production. Coordinating manual and automated processes enables your plant personnel to make the most of their time. Syncade suite provides a single recipe / workflow that adheres to ISA88 / ISA95 standards—reducing engineering efforts by enabling modular, reusable software libraries. Forced sequencing or work instructions that guide the operator and provide access to reference documentation (such as SOPs and MSDS) can eliminate errors and ensure that accurate data is collected and omissions flagged during production.



Recipe Authoring provides a quick way to create integrated orders and recipes—using standardized libraries, modular building block construction and drag-and-drop design tools.

Integrated information supports better decisions

Many manufacturing facilities use numerous systems that don't often communicate with each other, resulting in an inefficient use of time and resources.

Syncade suite enables easy communication between business and manufacturing systems. It helps improve productivity by enabling interdependent activities to be effectively synchronized while eliminating duplicate efforts or manual data entry. By validating data and putting it in relative context for consumption by users and other applications, Syncade suite creates the information for collaboration and improved decision-making. Syncade suite can automatically create manufacturing orders with automated downloads from the enterprise resource planning (ERP) system. Using Syncade suite as a single engine tool to gather all your data needs from the manufacturing process, you can streamline your process and improve productivity.

Syncade suite is easy to use, integrate and maintain because it's built on industry standard OPC and .NET-based web services. Syncade suite synchronizes your key business and plant floor systems for total knowledge management.

Quality and Compliance simplifies document management and reduces errors

Efficiently managing documents saves time and money. Documentation is a necessity of effective operations and includes many types of documents. These documents support a wide array of audiences, such as operations, maintenance, and quality, and convey various types of information, such as production records, SOPs, order forms, and lab reports. The development, change management, and approval of documentation can be inefficient and time consuming.



Syncade suite provides comprehensive document management including online storage, change control, review and approval routing, version management, and archiving. In addition, user groups and privileges provide security to ensure proper access and authorization.

Larry is pulling his hair out. After the batch is complete and records are collected, it becomes obvious that data is missing from the batch record. If only operations became aware of this omission before the batch progressed to the next step! Syncade suite enables comprehensive production records to be generated in real-time—flagging omissions or inaccurate data during processing, as well as enabling review by exception. This functionality speeds batch release time and improves manufacturing performance.

Third Party Integration

Streamlining collaboration for greater production efficiency.



At the heart of your production process is your process automation system. Its ability to easily connect up, down, and sideways with other systems and applications is critical for providing an information-sharing, collaborative environment.

The DeltaV system provides many data integration options with its open, interoperable standards-based technologies such as serial, OPC, OPC Xi, high-speed Ethernet, SQL, XML and web services.

Ethernet and serial device connectivity

Simplifying integration with your plant subsystems, the DeltaV Ethernet I/O card (E/OC) connects through Ethernet using Modbus TCP and Ethernet/IP protocols. With redundancy, this external data can be robustly integrated into your control strategies. Making integration easy, Ethernet device configuration may be bulk loaded into DeltaV control strategies to reduce engineering efforts.

Serial communications using MODBUS RTU/ASCII protocols also makes integration with other systems easy, by connecting your legacy DCSs and PLCs to the DeltaV system.

OPC and OPC Xi

Open and interoperable OPC communications have served the process industries well for over a decade as a way to connect servers of data with a multitude of valuable clients. This standard supports real-time and historical data access as well as alarm/event data access. Cyber-security concerns and increased use of firewalls around the automation system's perimeter have created problems with network distributed OPC communications—until now.

OPC Express Interface (OPC Xi) is a new data communications interface developed by many diverse, process automation suppliers to meet customer needs for a secure, reliable and standard way to exchange data between the automation system and the enterprise. OPC Xi connectivity provides secure, robust, firewall-friendly data access to real-time and historical process data as well as real-time alarm and event data. To ease migration to OPC Xi from current OPC systems, OPC Xi can directly interface to existing OPC Data Access, OPC Historical Data Access and OPC Alarms & Events clients and servers to deliver a secure data communication path even on legacy systems. In addition, OPC Xi provides process

manufacturers a migration path to the OPC Unified Architecture (UA) as needed. OPC Xi is based on Windows Communication Foundation (WCF), the latest communications technology from Microsoft, enabling both fast and efficient data communications between Windows-based clients and servers and secure and reliable

Your EPC is using Intergraph's SmartPlant Instrumentation (SPI) software to design your large projects. This software enables the instrumentation and wiring database to drive the physical layout of control system I/O and cabinetry. In the past you have been able to import the I/O configuration from the SPI tool, automatically configuring your DCS with the same I/O layout. This eliminates a lot of duplicate engineering effort. However, without bi-directional communication, any changes made to the I/O design on the DCS side cannot be re-incorporated into the SPI database without manual effort.

Synchronizing the configuration after changes are made to the DCS configuration means that two tasks must be performed, one in each system, likely by two different people. This creates significant coordination costs and often results in quality problems when errors are made or changes are lost.

Now with DeltaV XML-based bi-directional SPI-integration, data exchange and synchronization in both directions is accomplished with only a few clicks of the mouse. You can enter it once and be done. It's that easy!

data communications through firewalls and to non-Windows systems.

OPC Xi also facilitates the development of visually stunning client applications using Windows Presentation Foundation (WPF), Microsoft's next generation user-interface development platform.

SQL

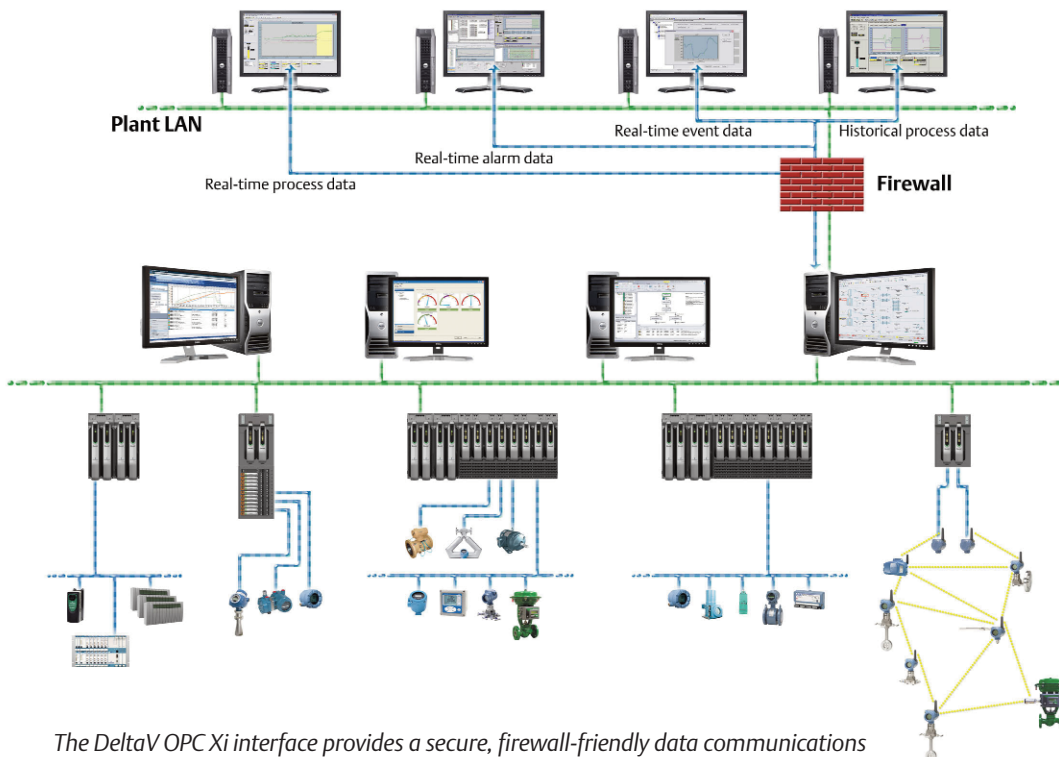
Connecting upwards with transactional, planning-based systems often requires SQL database connectivity. DeltaV alarms, events, and batch history data are stored in an SQL-server database and available to applications like operations management systems, enterprise planning systems and other decision support systems requiring access to information from the process.

This well-known, well-proven, easily-adaptable standard supports the data requirements for your workflow processes.

Web Services

Many process manufacturers want to integrate their control and business systems to more efficiently run their organization, but existing solutions may not be flexible or secure enough to meet the demands of these systems. Service Oriented Architecture (SOA) provides a way to address these requirements. It's a standards-based design approach to create an integrated IT infrastructure and agile, loosely coupled dynamic applications capable of rapidly responding to changing business needs.

Web services use specific standards and language protocols to execute an SOA approach. The DeltaV system provides an SOA approach to Level 3 and Level 4 data integration with DeltaV Web Services for batch recipe creation and batch execution scheduling data. The DeltaV SOA Gateway with DeltaV Web Services provides a highly-secure, authenticated means of communications between the DeltaV system and plant planning and execution applications.



The DeltaV OPC Xi interface provides a secure, firewall-friendly data communications path between the DeltaV system and the enterprise.

Built for Purpose

Designed for ease-of-use in your most demanding applications.

Over the last ten years, commercial off-the-shelf (COTS) technologies have provided tremendous increases in functionality and cost advantages to end-users of today's automation systems. The DeltaV system was the first of this kind and continues to provide open proven products to its user base.

However, while COTS has provided many advantages, it has also come with a price—increased administration and life-cycle costs requirements. A better approach is to take advantage of the cost benefits and open standards of COTS, but to add on top of this functionality that allows the equipment to function much more like other parts of the system (plug-and-play capability, full life-cycle support without upgrades, security built in, etc.) We call this balance “Built for Purpose”, and the DeltaV system is the first automation system to address this critical need in many of the most important facets of the system.

Built for security

To help you address challenges created by using COTS, security is integrated throughout the DeltaV system architecture. Ethernet network switches and security devices are treated as DeltaV devices and are fully preconfigured for purpose. Alerts and diagnostics from these devices are integrated with other maintenance alerts so your maintenance staff, not your IT staff, can quickly address any issues.

AMS Device Manager integrates with the DeltaV software to provide common security and confidence in the operation of your field assets.

DeltaV Smart Switches come completely preconfigured to plug and play in the DeltaV network with no additional configuration or troubleshooting required. To prevent physical intrusion on the control network, you can automatically lock down unused switch ports with a single mouse click.

A perimeter firewall protects your control system from security risks from outside the control network. On your control network, DeltaV controller firewalls further protect your control hardware.

Security extends up to the enterprise applications through Xi and web services providing two-way, authenticated communications for historical process data control, and advanced control data, alarms and events, and batch-based information. Unlike other automation systems, the data includes status information from the intelligent field devices. Instead of wondering if critical business decision-making information coming from the automation system is accurate—the quality of the data comes along with the data.



Port locking provides easy access to operations personnel and easy-to-use method insuring all unused network ports are locked down.

Built for humans

DeltaV engineering applications organize the functions in ribbon bars, which consolidate functions by logical task and are fully customizable. Productivity enhancing tooltips and fast keys streamline your configuration efforts. Because time is precious, this technology helps focus process engineers on high-value activities like control strategy improvements instead of keyboard data entry.

The DeltaV system has led the way in easy-to-use engineering applications to simplify project execution and ongoing maintenance. Whether your application is continuous, batch, or process safety-related, this common set of engineering applications provides the simplicity and flexibility for your most demanding applications.

The DeltaV system built for process control

The DeltaV system enables you to quickly deploy state-of-the-art intelligent control to improve your process plant performance, without the aid of costly outside experts. DeltaV hardware components are plug-and-play. You plug them in and they are auto-sensed and recognized by the system. Software configuration is drag-and-drop, with automatic process control functionality delivered out of the box. With the DeltaV system, you install your system hardware, connect everything together, configure the logic and everything works—easy!

Built for busses

The DeltaV digital automation system is the only system built from the ground up to unleash the advantages of digital fieldbus communications. Not an add-on, not an afterthought, it's built to deliver the project and operational savings of a digital plant—easy!

Built for batch

The DeltaV system provides an architecture that is based on the ISA 88 batch standard. Whether it is the physical model, procedural model, or easy-to-use class-based configuration, the DeltaV system is “Built for batch” —easy!

Once a control system is up and running, you want to avoid making changes as much as possible—especially in cases where a change might have unknown consequences. Your company's IT department has mandated that all “SwitchCo” network devices must be managed by them even though some reside on your control network. However, they don't understand the difference between a business network and a control network. The IT department updates the network firmware on a Friday evening, at the same time that they do it for the business network so that office workers are not affected. Unfortunately, this causes loss of communications and your plant shuts down. Who gets the call in the middle of the night? How do you troubleshoot the problem? Who can you reach in IT for support?



Lifecycle Support and Services

Industry expertise, superior service and training programs that fit.

Day after day, year after year, Emerson's industry experts have been helping businesses like yours with an array of solutions and services that range from improving project and implementation costs to helping plants increase process availability and productivity while reducing overall cost of ownership.

Consultants use the Independent Project Analysis (IPA) model and provide services value throughout each phase.

Consulting Services

Emerson provides a wide range of consulting services to help you perform operational analysis, quantify benefits, evaluate potential investments, develop business cases, and define specific project requirements from which a project budget and execution plan can be developed.

Consulting services are provided by a team of senior consultants with a track record of solving high-stakes problems across all process

industries including chemical, life sciences, oil & gas, and refining.

Project Services

Emerson project services span a wide range of commercial and contracting strategies including:

- Front End Engineering and Design (FEED)
- Hot Cutover
- Process Skid and Modular Structures
- Project Management
- Safety Instrumented Services Engineering and Design
- Main Automation Contractor (MAC)
- Detailed Engineering and Design.

Services vary in scope and size from basic consulting to complete turnkey responsibility for projects of any size. The leadership from Emerson's project management office drives best practices, improvement, service excellence and consistency around the world. Emerson can help reduce project risk, lower project cost, shorten your overall project schedule and allow your plant to start up faster.



Data Management Services

Accessing real-time plant floor information and the connectivity between your manufacturing and operations management systems can have significant impact on your profitability. Emerson's IT experts provide integrated enterprise architecture, engineering, production and asset data management solutions that will optimize your business operation, including:

- Data integration and system connectivity
- Data management consulting services
- Network infrastructure and security solutions
- Software system implementation.



Modernization and Migration Services

Emerson provides application, platform and technology savvy experts to address specific needs at the appropriate stages of modernization projects. These experts help ensure success in achieving your process and business objectives through applied automation—taking the risk out of modernizing.

SureService

The SureService™ program from Emerson Process Management offers an array of support services designed to help you achieve your business objectives, reduce or contain your operating and service costs, and keep your systems running at peak performance. It's a partnership with a company that knows your business and can help you operate your plant safely, reliably, and more efficiently.

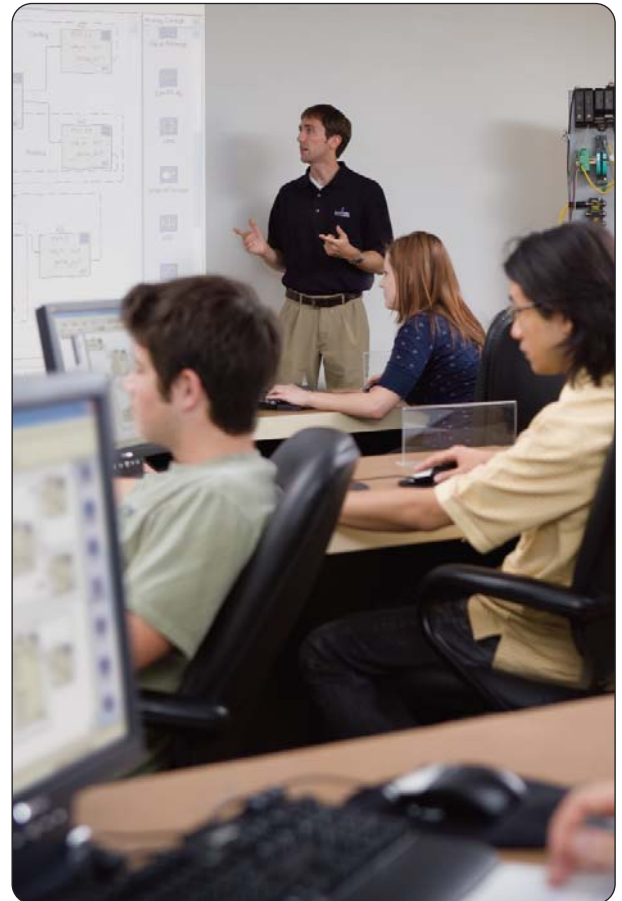
Guardian Support is the core element of the SureService support program. The Guardian service module is designed to help you proactively achieve peak availability, sustainability and performance on your system investment through critical service and support information. Guardian consolidates and securely delivers personalized, real-time service intelligence tailored specifically to your system architecture, assets and use. Guardian provides a single-point source of critical

services and system information to help you effectively manage your DeltaV digital automation system throughout its life cycle.

To view the entire SureService portfolio, visit: www.SureService.com

Educational Services

With over 65 years of training experience and an extensive network of 50 certified training centers, Emerson Educational Services is committed to providing quality customer training, when and where you need it. Each year nearly 24,000 individuals attend courses at one of several regional training centers, or participate in classes tailored to their particular needs conducted locally or at their plant. Visit www.EmersonProcess.com/education to view the catalog of available courses.





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