# Directional Valves

These valve are used for shifting oil flow direction of hydraulic circuit and for actuator starting/stopping as well as the operating direction shifting of actuator.



# **Hydraulic Fluids**

# 1. Type of Fluids

Any type of hydraulic fluid, listed in the table below can be used.

Type of Fluids	Remarks
Petroleum Base Oils	Use fluids equivalent to ISO VG32 or VG46.
Synthetic Fluids <sup>1)</sup>	Use phosphate ester or polyol ester type. When phosphate ester type fluid is to be used, prefix "F-" to the model number because a special seal (fluororubber) will be used.
Water Containing Fluids	Use water-glycol fluids or W/O emulsion type fluids.

Notes 1: Not applicable with G-DSG and G-DSHG series valves.

- 2: For two types of manually operated directional valves, DMT-  $\frac{06}{06X}$  and DMT-  $\frac{10}{10X}$ , only petroleum base oils and polyol ester type fluids are available.
- 3: Water-glycol fluids cannot be used for two types of solenoid operated poppet type two-way valves; CDST-03\* and CDSG-03 types.
- 4: For use with hydraulic fluids other than those listed above, please consult your Yuken representatives is advance.

# 2. Recommended Viscosity and Oil Temperatures

Use hydraulic fluids which satisfy the both recommended viscosity and oil temperatures given in the table below.

Name	Viscosity	Oil Temperature
DSG-005 series Solenoid Operated Directional Valves	20 – 200 mm <sup>2</sup> /s (100 – 900 SSU)	-15 - +60°C (5 - 140°F)
Solenoid Operated Directional Valves Solenoid Controlled Pilot Operated Directional Valves Poppet Type Solenoid Operated Directional Valves Multi Purpose Control Valves Solenoid Operated Poppet Type Two-Way Valves Pilot Controlled Directional Valves Manually Operated Directional Valves Mechanically Operated Directional Valves Check Valves Pilot Controlled Check Valves	15 – 400 mm²/s (80 – 1800 SSU)	–15 – +70°C (5 – 160°F)
G Series Shockless Type Solenoid Operated Directional Valves (Shifting Time Adjustable)	15 – 200 mm <sup>2</sup> /s (80 – 900 SSU)	-15 - +60°C (5 - 140°F)

# 3. Control of Contamination

Due caution must be paid to maintaining control over contamination of the hydraulic fluids which may otherwise lead to breakdowns and shorter the life of the valve. Please maintain the degree of contamination within NAS 1638-Grade 12. Use 25  $\mu$ m or finer line filter (In case of DSG-005 series Solenoid Operated Directional Valves, NAS1638-Grade 11. Use 20  $\mu$ m or finer line filter).

# Water-proof, dust-proof and vibration-resistance

There properties are in compliance with the following standards. (The marking of  $\bigcirc$  indicates compliance)

						Compliance						
Item	Standard	Туре	De	scription	DSG-005	(S-/T-/L-)DSG-01 DSHG-01 DSHG-03 (S-)DSHG-04 (S-)DSHG-06 (S-)DSHG-10	E-DSG-01 (S-/E-/T-/L-) DSG-03	G-DSG-01 G-DSG-03 G-DSHG-04 G-DSHG-06	DSLG DSLHG DSP <del>*</del>	CDS*		
	JIS F8001 Water-proof test	Class 1 water spray	Drip-proof construction	n	0	0	0	0	0	0		
	for marine electric appliance	Class 2 water spray	Froth-roof construction	Froth-roof construction		0	0	0	0	0		
		Damp-proof test M1	Test to examine damp-	resistance of parts	×	0	0	0	0	0		
	JIS D0203	Damp-proof test M2	Test to examine function temperature and high h	ons of part under high umidity	×	0	0	0	0	0		
	Water-proof test for automobile	Splash-proof test R1	Test to examine function likely to be exposed to	ons of parts which are water splash.	0	0	0	0	0	0		
	parts	Splash-proof test R2	Test to examine function indirectly exposed to st	ons of parts which are ormy weather or water splash.	×	0	0	0	0	0		
★2 Water-proof	JIS C0920	Drip-proof type	Not affected by water dropping	g at vertical angle of 15 degrees or less.	0	0	0	0	0	0		
water proor	for electro-	Rain-proof type	Not affected by rain fall at	vertical angle of 60 degrees or less.	×	0	0	0	0	0		
	mechanical parts	Froth-proof type	Not affected by water d	rip from any dirction.	×	0	0	0	0	0		
	materials	Jet-flow proof type	Not affected by jet flow	from any direction.	×	0	×	×	×	×		
		Protection Class 2: Drip-proof type (2)	Not affected by water d 15 degrees or less.	0	0	0	0	0	0			
	(I.E.C)	Protection Class 3: Rain-proof type	Not affected by rain fal degrees or less.	×	0	0	0	0	0			
	PUBL. 529	Protection Class 4: Froth-proof type	Not affected by water d	rip from any direction.	×	0	0	0	0	0		
		Protection Class 5: Jet-flow proof type	Not affected by jet flow	×	0	×	×	×	×			
Dust-proof	(I.E.C) PUBL. 529	Protection Class 6	Fully protected from en	try of dust.	0	0	0	0	0	0		
		Resonace test (IC)	Vibration range: 7-59.5 Duplex amplitude: 0.1	Hz mm	×	0	0	0	0	0		
				Grade 1: duplex amplitude-0.5 mm	×	0	0	0	0	0		
	JIS C0911	Fixed frequency	Frequence: 20 Hz	Grade 2: duplex amplitude-1.2 mm	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	○ ★1	0	0		
	Vibration test for	resistance test (IIC)	riequence. 20 Hz	Grade 3: duplex amplitude-1.8 mm	×	(2D <b>*</b> ) <mark>★1</mark>	(2D <b>*</b> ) <b>★</b> 1	○★1	0	0		
Vibration-	appliances			Grade 4: duplex amplitude-2.4 mm	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	○★1	0	0		
resistance		Variable frequency		Grade 1: duplex amplitude-0.3 mm	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	○ ★1	0	0		
		resistance test (IIIC)	Frequency range: 7-59.5 Hz	Grade 2: duplex amplitude-0.5 mm	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	○ ★1	0	×		
				Grade 3: duplex amplitude-0.75 mm	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	○ ★1	0	×		
	JIS D1601 Vibration test for	Class 1:	Grade A: Parts mounted having relative	on spring of body or chassis ely low vibration.	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	0	0	×		
	automobile parts	passenger car	Grade B: Parts mounted having relative	on spring of body or chassis ely low vibration.	×	(2D <b>*</b> ) <b>★</b> 1	(2D <b>*</b> ) <b>★</b> 1	0	0	×		
			Grade C: Parts mounted	in engine having relatively low	×	(2D <b>*</b> )★1	(2D*)★1	×	0	×		

 $\star 1$ : No-spring detented type (2D\*) and No-spring type (2N\*) can be used when energised continous for position holding.

 $\star 2$ : For outdoor use, protect equipment with a cover, etc., to prevent direct exposure to water.

Solenoid Operated Directional Valves Solenoid Controlled Pilot Operated Directional Valves "©"" Series Shockless Type Directional Valves Pilot / Manually / Mechanically Operated Directional Valves

Valve Type	Graphic Symbols	Max. Operating Pressure	Maximum Flow U.S.GPM ng .3 .5 1 2 5 10 20 50 100 200 500 1000 re				
		MPa (PSI)	1 2 5 10 20 50 100 200 500 1000 2000 5000				
		25 (3600)	DSG-005	336			
		16 (2320)	L-DSG-01				
Colour de la		25 (3600)	S-DSG-01	344			
Directional Valves		35 (5080)	DSG-01				
	P T	16 (2320)	L-DSG-03				
		25 (3600)	S-DSG-03	361			
		31.5 (4580)	DSG-03				
Low Wattage (5W) Type Dolenoid Operated Directional Valves		16 (2320)	E-DSG-01 E-DSG-03	378			
Electronic Delect		25 (3600)	T-S-DSG-01	270			
Incorporated		35 (5080)	T-DSG-01	379			
Solenoid Operated	Ρ́Τ	25 (3600)	T-S-DSG-03	270			
Directional valves		31.5 (4580)	T-DSG-03	517			
		21 (3050)	DSHG-01				
Salanaid Controllad		25 (3600)	DSHG=03				
Pilot Operated			DSHG-04/S-DSHG-04				
Directional Valve		31.5 (4580)	DSHG=06/S=DSHG=06				
			DSHG=10/S=DSHG=10				
"Gr" Series Shockless Type							
Solenoid Operated Directional Valves		25 (3600)	G-DSG-01 G-DSG-03	412			
"G" Series Shockless Type Selengid Controlled Pilot		25 (2600)	G-DSHG-04	418			
Operated Directional Valves	Y P T	23 (3000)	G-DSHG-06				
Pilot Operated Directional Valves		31.5 (4580)	DHG-04 06 10				
Manually Operated	A B A	21 (3050)	Threaded Connection (DMT) 03 06 10	429			
Directional Valves		31.5 (4580)	Sub-plate connection (DMG) 01 03 04 06 10	122			
Mechanically Operated $7 (1020)$ Rotary (DR <sup>T</sup> <sub>G</sub> ) 02		Rotary (DR <sup>T</sup> <sub>G</sub> ) 02	441				
Directional Valves		25 (3600)	Cam Operated (DC $\frac{T}{G}$ ) 01 03				

# Spool Types

Spool types are classified to the condition of flow at the neutral position.

Spool Type	Graphic Symbols	Schematic Drawing (Centre Position)	Functions and Applications
<b>2</b> (Closed Centre All Ports)		T B P A	Holds pump pressure and cylinder position at neutral. Care should be paid if used as a 2-position type because shock occurs when each port is blocked in transit.
<b>3</b> ( Open Centre All Ports )			Pump can be unloaded and actuator is floating at neutral. If a 2-position type is used, shock is reduced as each ports is released to tank in transit.
<b>4</b> (Open Centre A, B&T)			Pump pressure is held and actuator is floated at neutral. 2-position type is used when system pressure is required to be held in transit. Shock during transit is less compared to spool type "2".
<b>40</b> (Open Centre A, B&T) Restricted Flow		T B P A	In a variation of spool type "4", a restrictor is provided in A-T and B-T ports. Making it faster at stopping the actuator.
<b>5</b> (Open Centre P, A&T)			It can be used when a pump is unloading at neutral and actuator is halted at one way flow.
<b>6</b> (Open Centre P&T Closed Crossover)			Pump is unloading and actuator position held at neutral. Suitable for series operation.
<b>60</b> (Open Centre P&T Open Crossover)			It is a variation of spool type "6". Shock is reduced as each port is released to tank on transit.
7 (Open Centre All Ports) Restricted Flow	A B P T	T B P A	Mainly used as a 2-position type. Shock is reduced on transit.
<b>8</b> (2-Way)	$ \begin{array}{c} A & B \\                                  $		Pump pressure and cylinder position is held at neutral in the same way as spool type "2". It is used as 2 way type.
<b>9</b> (Open Centre P, A&B)		T B P A	Regenerative circuit is provided at neutral.
<b>10</b> (Open Centre B&T)			Prevent actuator from one direction drift by leakage of P port at neutral.
<b>11</b> (Open Centre P&A)		ТВРА	Halt actuator movement positively at B, T ports blocked P, A ports connected at neutral.
<b>12</b> (Open Centre A&T)		T B P A	Prevent actuator from one direction drift by leakage of P port at neutral.

### Mounting Surface

Mounting surface dimensions conform to ISO 4401, Hydraulic fluid power-Four-Port directional control valves-Mounting surfaces.

**DIRECTIONAL CONTROLS** 

Model Numbers	ISO Code of Mounting Surface
$\begin{pmatrix} S-\\ L-\\ E-\\ T-\\ G- \end{pmatrix} DSG-01$ DSHG-01 DMG-01 DCG-01	ISO 4401–AB–03–4–A
$\begin{pmatrix} S-\\ L-\\ E-\\ T-\\ G- \end{pmatrix} DSG-03$ DMG-03 DCG-03	ISO 4401–AC–05–4–A
DSHG-03	ISO 4401-AC-05-4-A*
$ \begin{pmatrix} S-\\ G- \end{pmatrix} DSHG-04 \\ DHG-04 \\ DMG-04 \\ DMG-04 \\ \end{pmatrix} $	ISO 4401–AD–07–4–A
$ \begin{pmatrix} S_{-} \\ G_{-} \end{pmatrix} DSHG_{-06} \\ DHG_{-06} \\ DMG_{-06} \\ \end{pmatrix} $	ISO 4401–AE–08–4–A
(S-) DSHG-10 DHG-10 DMG-10	ISO 4401–AF–10–4–A

\* The main port conform to the ISO 4401–AC–05–4–A.

The pilot and drain ports is secondance with the ISO original draft.

### Interchangeability in Installation between Current and New Design

Model change has been made on the following product.

The difference between current and new design has been described on the paragraph of "Interchangeability in Installation between Current and New Design." Refer to relevant pages on each series.

Name	Name Model Numbers			Related	Major Changes
Ivanie	Currrent New		in Installation	Page	inajor changes
DSG–005 Series Solenoid Operated Directional Valves	DSG-005-***-*-30/3090	DSG-005- <b>***</b> - <b>*</b> -40/4090 DSG-005- <b>***</b> - <b>*</b> - <sup>N</sup> _40/4090	Yes	_	<ul> <li>High Flow</li> <li>Low Pressure Drop</li> <li>Din-connector type solenoid in addition</li> </ul>
DSG-01 Series Solenoid Operated Directional Valves	$\begin{pmatrix} S-\\ L-\\ T- \end{pmatrix}$ DSG-01-***-*-60/6090	$\begin{pmatrix} S-\\ L-\\ T- \end{pmatrix}$ DSG-01-***-*-70/7090	Yes	357	<ul> <li>High Pressure and High Flow</li> <li>Low Pressure Drop</li> </ul>
1/8,3/8 Solenoid Controlled Pilot Operated Directional Valves	DSHG-01-***-*-13/1390 DSHG-03-***-*-13/1390	DSHG-01- <b>***</b> - <b>*</b> -14/1490 DSHG-03- <b>***</b> - <b>*</b> -14/1490	Yes	_	• Pilot valve has been changed from DSG-01, 60 design to 70 design.
1/2 Solenoid Controlled Pilot Operated Directional Valves	(S–) DSHG–04– <b>***</b> – <b>*</b> –51/5190	(S–) DSHG–04– <b>***</b> – <b>*</b> –52/5290	Yes		• Pilot valve has been changed from DSG-01, 60 design to 70 design.
3/4,1–1/4 Solenoid Controlled Pilot Operated Directional Valves	(S–) DSHG–06– <b>***</b> – <b>*</b> –52/5290 (S–) DSHG–10– <b>***</b> – <b>*</b> –42/4290	(S–) DSHG–06– <b>***</b> – <b>*</b> –53/5390 (S–) DSHG–10– <b>***</b> – <b>*</b> –43/4390	Yes		• Pilot valve has been changed from DSG-01, 60 design to 70 design.

Solenoid Operated / Solenoid Controlled Operated Directional Valves

WIDE RANGE OF MODELS – Choose the optimum value to meet your needs from a largeselection available.



### Instructions

## Mounting

0		
DSG-005	No mounting restrictions for any model.	
*-DSG-01 *-DSG-03	No-spring detented models not energised continuously must be installed so that the spool axis L-L' is horizontal. Otherwise there is no mounting restrictions.	L :
DSHG-01 DSHG-03 (S-) DSHG-04 (S-) DSHG-06 (S-) DSHG-10	No-spring models not energised continuously must be installed so that the spool axis L-L' is horizontal. Otherwise there is no mounting restrictions.	L *-DSHG

## Energisation

1. No-Spring Type

One of two solenoids should be energised continuously to avoid malfunction.

2. On double solenoid valves do not energise both at the same time as it will result in coils burning out.

## Valve Tank Port

Avoid connecting the valve tank port to a line with possible surge pressure. Piping end of tank line should be submerged in oil.

## Pilot Drain Port for Solenoid Controlled Pilot Operated Valve Avoid connecting the valve pilot drain port to a line with possible surge pressure.

Piping end of drain should be submerged in oil.

# Shockless Type

In order to benefit from a shockless operation, it is necessary to fill the tank line with operating oil.

Only after the tank line has been filled with operating oil should the valve be used on a regular basis.

# Operating Force be Manual Actuator

Take care as the operating force by the manual actuator increases in proportion to the tank line back pressure. (See the graph right.)



# Solenoid

Solenoid connector (DIN connector)

The solenoid connector is in accordance with the international standard ISO 4400 (Fluid power systems and components-Three-pin electrical plug connectors-Characteristics and requirements).

### AC Solenoid

50-60 Hz common service solenoids do not require rewiring when the applied frequency is changed.

# DC Solenoid (**K**-series Solenoid Operated Directional Valve)

These valves differ from conventional DC solenoid operated directional valves and have the following characteristics:

- 1. The spark between the relay contacts has been eliminated and therefore the valve can be operated by miniature relays.
- 2. The surge voltage is approximately 10 % of that normally experienced.
- 3. Time lag on de-energisation is reduced by approximately 50 %.

### R type Models with Current Rectifier and DC Solenoid

Specially designed DC solenoid and receptacle (or connector) containing AC-DC rectifier and transient peak suppressor are provided. Connection to be made to AC power source as with conventional AC solenoid. Remarkably high reliability and long life and other advantages including quiet valve operation. No overheating of coil due to the spool sticking and protection against transient voltage peaks are assured.

# RQ type Models with Current rectifier and Quick Return Solenoid

Valve characteristics are identical to R type except for the fast return time of the spool after deenergisation.

### Insulation Class of Solenoid

Model numbers	Insulation Class
DSG-005, DSG-01, S-DSG01 L-DSG-01, E-DSG-01, T-DSG-01 DSG-03, S-DSG-03, L-DSG-03 E-DSG-03, T-DSG-03 DSHG-01/03/04/06/10, S-DSHG-04/-06/10	Class H
G-DSG-01, G-DSG-03	Class F

# **DIRECTIONAL CONTROLS**

# Solenoid Controlled Pilot Operated Directional Valves

These valves are composed of a solenoid operated pilot valve and a pilot operated slave valve. When a solenoid is energised the pilot valve directs the flow to move the spool of the slave valve, thus changing the direction of flow in the hydraulic circuit.

### • High Pressure High Flow

High pressure [31.5 MPa (4570 PSI)] along which high flow means compact system design.

### Lower Pressure Drop

System energy saving increased as pressure drop of each valve has been greatly reduced.

								v v	0 0		
Spe	cifications										
Valve Type	Valve Model Numbers	Max. Flow L/min	Max. Flow L/min Derasting Derasting Pressure Max. Pilot Pressure Pressure Pilot Press		Max. T-Line Back Pressure MPa (PSI)		Max. Change- over Frequecy Cycles/Min {min <sup>-1</sup> }		Mass kg		
1990		(U.S.GPM)	MPa (PSI)	MPa (PSI)	MPa (PSI)	Ext. Drain	Int. Drain	AC	DC	R	(1bs.)
	DSHG-01-3C*-*-14/1480/1490	40 (10 C)	21 (2050)	21 (2050)	1.0 (145)	1( (2220))	16 (2220)	120	120	120	3.2 (7.1)
	DSHG-01-2B*-*-14/1480/1490	40 (10.6)	21 (3030)	21 (3030)	1.0 (145)	16 (2320)	10 (2320)	120	120	120	2.7 (6.0)
	DSHG-03-3C *- *-14/1490										6.9 (15.2)
	DSHG-03-2N*-*-14/1490	160 (42.3)	25 (3630)	25 (3630)	0.7 (100)	16 (2320)	16 (2320)	120	120	120	6.9 (15.2)
Standard	DSHG-03-2B*-*-14/1490										6.4 (14.1)
Туре	(S-)DSHG-04-3C*-*-52/5290										8.5 (18.7)
	(S-)DSHG-04-2N*-*-52/5290	300 (79.3)	31.5 (4570)	25 (3630)	0.8 (120)	21 (3050)	16 (2320)	120	120	120	8.5 (18.7)
	(S-)DSHG-04-2B*-*-52/5290										8.0 (17.6)
	(S-)DSHG-06-3C*-*-53/5390				12						12.4 (27.3)

120 12.4 (27.3)

100 45.0 (99.2) 44.5 (98.1)

11.9 (26.2) 13.2 (29.1)

45.0 (99.2)

52.9 (116.6)

120

110

120

100

60

110

100

50



	(S-)DSHG-04-2N*-*-52/5290	300 (79.3)	31.5 (4570)	25 (3630)	0.8 (120)	21 (3050)	16 (2320)	120
	(S-)DSHG-04-2B*-*-52/5290							
	(S-)DSHG-06-3C*-*-53/5390				*3			
	(S-)DSHG-06-2N*-*-53/5390	500 (132)	21.5 (4570)	25 (3630)	0.8 (120)	21 (2050)	16 (2220)	120
	(S-)DSHG-06-2B*-*-53/5390	500 (152)	51.5 (4570)			21 (5050)	10 (2320)	
Shockless	(S-)DSHG-06-3H*-*-53/5390			21 (3050)	1.0 (145)			110
Туре	(S-)DSHG-10-3C*-*-43/4390			25 (3630)				120
	(S-)DSHG-10-2N*-*-43/4390	1100 (201)	21 5 (4570)	23 (3030)	*3 1.0 (145)	21 (3050)	16 (2320)	100
	(S-)DSHG-10-2B*-*-43/4390	1100 (291)	51.5 (4570)	21 (2050)				60
	(S-)DSHG-10-3H*-*-43/4390			21 (3030)				00
★1. Maxim	num flow indicates a ceiling flow. As	the ceiling flow	v depends on th	ne type of	NY 1	êê di		

spool and operating condition, refer to the List of Spool Functions on pages 386 to 390 for details.

★2. Pilot pressure of internal pilot drain models must always exceed tank line back pressure by a minimum required pilot pressure.

★3. Min. pilot pressure of with pilot piston in 1.8 MPa (260 PSI).

# Solenoid Ratings

Solenoid ratings of pilot valve are identical with those of standard solenoid valve. Refer to relevant solenoid ratings described on the page below.

Model Numbers	Pilot Valve Model Numbers	Solenoid Ratings described on the page below
DSHG-01		
DSHG-03		
(S-)DSHG-04	DSG-01-***-*-70*	345
(S-)DSHG-06		
(S-)DSHG-10		

Yuken can offer flanged connection valves described below. Consult us for the details.

Model Numbers	Rated Flow l/min (U.S.GPM)	Max. Pressure MPa (PSI)
DSHF-10-***-*-27*	315 (83)	21 (3050)
DSHF-16-***-*-37*	500 (132)	21 (3050)
DSHF-24-***-*-28*	1200 (317)	21 (3050)
DSHF-32-***-*-27*	2400 (634)	21 (3050)

# -CSA Approved Solenoid Valve-

Available to supply DSHG-06 series valve approved by the CSA (Canadian Standards Association). Consult us for details.



# Model Number Designation

F-	S-	DSHG	-06	-2	В	2	Α	-C2	-E	Т	
Special Seals	Туре	Series Number	Valve Size	No. of Valve Position	Spool-Spring Arrangement	Spool Type	Special Two Position Valve	Models with Pilot Choke Valve	Pilot Connec- tion	Drain Connec- tion	
F: For Phos- phate Ester Type Fluids (Omit if not)			01	3	<b>C</b> : Spring Centred	2, 3, 4 40, 5, 60 7, 9, 10 11, 12					
	<b>None</b> : Standard Type			2	<b>B</b> : Spring Offset	2, 3, 4 40, 7			None: Internal Pilot E: External Pilot	None: External Drain E: Internal Drain	
				3	<b>C</b> : Spring Centred	2, 3, 4 40, 5, 60 7, 9, 10 11, 12					
		DSHG: Solenoid Controlled Pilot Operated Directional Valve, Sub-plate Mounting	03	2	<b>N</b> : No-Spring	2 3 4 40 7					
				_	<b>B</b> : Spring Offset			<b>C1</b> :			
			Deperated Directional Valve, Sub-plate Mounting 04	3	<b>C</b> : Spring Centred	2, 4, 40 60, 10, 12 (3, 5, 6 (7, 9, 11)		<pre>With C1 Choke  C2: With C2 Choke  A*2 tif not required)  A*2 C1C2: Choke C1C2: Choke C1C2: C1C2:</pre>			
(requirea )				2	<b>N</b> : No-Spring	2, 4, 40 (3, 7) *1	<b>A</b> <sup>★2</sup> (Omit if not required)				
	None:				<b>B</b> : Spring Offset	2, 4, 40 (3, 7) <sup>★1</sup>	<b>A<sup>★2</sup> B<sup>★2</sup></b> (Omit if not required)			22:	
	Standard Type		06	3	H: Pressure Centred	2, 4, 40 60, 10, 12 (3, 5, 6) 11		With C1 & C2 Choke			
	S: Shock-				<b>C</b> : Spring Centred	(7, 9, 11)		(Omit if not required)		     	
	Туре				N: No-Spring	2, 4, 40 (3, 7) ★1	A <sup>★2</sup> (Omit if not required)	· · ·		1 1 1 1 1 1 1	
			10	2	<b>B</b> : Spring Offset	2, 4, 40 (3, 7) *1	<b>A<sup>★2</sup> B<sup>★2</sup></b> (Omit if not required)				

Note: In spool type "3", "5", "6", "60", and "7", the combination applicable between pilot system and drain system is as described in the table below.

Pilot Connection	Drain Connection	Care in Application
Internal Pilot	External Drain	Hold back pressure in the tank line so that the difference between pilot pressure and drain pressure is always more than minimum required pilot pressure.
	Internal Drain (T)	Combination is not applicable
External Pilot (E)	External Drain Internal Drain (T)	No restrictions in the combination on us

# **DIRECTIONAL CONTROLS**

-R2	-A100	-C	-H	-N	-53	- *	-L
Spool Control *3 Modification (Omit if not required)	Coil Type	Manual Override of Pilot Valve	Bult-in Orifice for Pilot Line	Type of Elec- trical Conduit Connection	Design Number	Design Standard	Models with Reverse Mtg. of Solenoid
	AC: A100 , A200 A120 , A240				14	<b>None</b> : Japanese Standard "JIS"	L (Omit if not required)
R2: With Stroke Adjustment, Both Ends RA: With Stroke Adjustment, Port "A" End	DC: <b>D12</b> , <b>D24</b> <b>D48</b> AC → DC <b>R100</b> , <b>R200</b>	<b>None</b> : Manual Override Pin		<b>None</b> : Terminal Box Type	14	<b>90</b> : N. American Design Standard	L (Omit if not required)
RB: With Stroke Adjustment, Port "B" End	AC: A100 , A200 A120 , A240 DC:	<b>C</b> : Push Button & Lock Nut		N: Push-in Connector	52	None: Japanese Standard "JIS" & European Design Standard	L (Omit if not required)
 R2: With Stroke Adj., Both Ends RA: With Stroke Adj., Port "A" End	$DC: = D12, D24$ $D48$ $AC \rightarrow DC$ $R100, R200$		H: Refer to ★5	Type	53	<b>80</b> : European Design Standard (Applicable	
<ul> <li>Port "B" End</li> <li>P2: With Pilot Piston, Both Ends</li> <li>PA: With Pilot Piston, Port "A" End</li> <li>PB: With Pilot Piston, Port "B" End</li> </ul>				Push-in ** Connector with Indicator Light	43	N. DSHG-01) 90: N. American Design Standard	L (Omit if not required)

★1. Shekless type (S-DSHG) are not available for spool type marked ().

\*2. As for the details of the valve using the neutral position and the side position (either SOL a or SOL b side), please refer to page 391. Furthermore, the spool types other than "2", "4", "40" (3, 7) are also available.
\*3. In spool-spring arrangement "H" (Pressure centred models), the valves with stroke adjustment (R\*) and pilot-piston (P\*) are not available.

 $\star$ 4. NI stands for Plug-in connector with solenoid indicator light. NI is not available for R-type solenoids. \*5. In spol-spring arrangement "IT" (pressure centred models), in case the pilot pressure is more than 10 MPa (1450 PSI), please specify that the valve should have the built-in orifice to the pilot line.

> In the table above, the symbols and numbers highlighted with shade represent the optional extras. The valves with model number having such optional extras are handles as options, therefore please confirm the time of delivery with us before ordering.

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# YLKEN

### Sub-plates

Valua	Japanese S	Standard "J	IS"	European l	Design Standa	rd	N. Americar	n Design Stand	lard
Model Numbers	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (1bs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (1bs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (1bs.)
	DSGM-01-31	Rc 1/8	0.8 (1.8)	DSGM-01-3080	1/8 BSP.F	0.8 (1.8)	DSGM-01-3090	1/8 NPT	0.8 (1.8)
DSHG-01	DSGM-01X-31	Rc 1/4	0.8 (1.8)	DSGM-01X-3080	1/4 BSP.F	0.8 (1.8)	DSGM-01X-3090	1/4 NPT	0.8 (1.8)
	DSGM-01Y-31	Rc 3/8	0.8 (1.8)		—		DSGM-01Y-3090	3/8 NPT	0.8 (1.8)
DSUC 02	DSGM-03-40*	Rc 3/8	3.0 (6.6)	DSGM-03-2180*	3/8 BSP.F	3.0 (6.6)	DSGM-03-2190*	3/8 NPT	3.0 (6.6)
	DSGM-03X-40*	Rc 1/2	3.0 (6.6)	DSGM-03X-2180*	1/2 BSP.F	3.0 (6.6)	DSGM-03X-2190*	1/2 NPT	3.0 (6.6)
DSHG-05	DSGM-03Y-40*	Rc 3/4	4.7 (10.4)	DSGM-03Y-2180*	3/4 BSP.F	4.7 (10.4)	DSGM-03Y-2190*	3/4 NPT	4.7 (10.4)
	DHGM-03Y-10	Rc 3/4	4.7 (10.4)	DHGM-03Y-1080	3/4 BSP.F	4.7 (10.4)	DHGM-03Y-1090	3/4 NPT	4.7 (10.4)
DELIC 04	DHGM-04-20	Rc 1/2	4.4 (9.7)	DHGM-04-2080	1/2 BSP.F	4.4 (9.7)	DHGM-04-2090	1/2 NPT	4.4 (9.7)
D3HQ-04	DHGM-04X-20	Rc 3/4	4.1 (9.0)	DHGM-04X-2080	3/4 BSP.F	4.1 (9.0)	DHGM-04X-2090	3/4 NPT	4.1 (9.0)
DELLC OF	DHGM-06-50	Rc 3/4	7.4 (16.3)	DHGM-06-5080	3/4 BSP.F	8.5 (18.7)	DHGM-06-5090	3/4 NPT	7.4 (16.3)
D2HG-00	DHGM-06X-50	Rc 1	7.4 (16.3)	DHGM-06X-5080	1 BSP.F	8.5 (18.7)	DHGM-06X-5090	1 NPT	7.4 (16.3)
DELIC 10	DHGM-10-40	Rc 1-1/4	21.5 (47.4)	DHGM-10-4080	1-1/4 BSP.F	21.5 (47.4)	DHGM-10-4090	1-1/4 NPT	21.5 (47.4)
D3HG-10	DHGM-10X-40	Rc 1-1/2	21.5 (47.4)	DHGM-10X-4080	1-1/2 BSP.F	21.5 (47.4)	DHGM-10X-4090	1-1/2 NPT	21.5 (47.4)

★ DSGM-03 \* is available only for Internal pilot-Internal drain type (Use DHGM-03Y for other valves).

• Sub-plates are available. Specify the sub-plate model number from the table above.

When sub-plates are not used, the mounting surface should have a good machined finish.

## Mounting Bolt

Madal	Mouting Bolt										
Numbers	Name	Japanese Standard "JIS" European Design Standard	N. American Design Standard	Qty.	Tightening Torque Nm (in. 1bs.)						
DSHG-01	Mtg. Bolt Kit <sup><math>\star</math>3</sup>	MBK-01-01-30 *1 MBK-01-02-30 *2	MBK-01-01-3090 *1 MBK-01-02-3090 *2	1 set	5 - 6 (43 - 52)						
DSHG-03	Soc. Hd. Cap Screw	$M6 \times 35$ Lg.	1/4-20 UNC × 1-3/4 Lg.	4	12 - 15 (104 - 130)						
(S-)DSHG-04	Soc. Hd. Cap Screw	$\begin{array}{l} M6 \times 45 \text{ Lg.} \\ M10 \times 50 \text{ Lg.} \end{array}$	1/4-20 UNC × 1-3/4 Lg. 3/8-16 UNC × 2 Lg.	2 4	12 - 15 (104 - 130) 58 - 72 (504 - 625)						
(S)-DSHG-06	Soc. Hd. Cap Screw	M12 × 60 Lg.	1/2-13 UNC × 2-1/2 Lg.	6	100 - 123 (868 - 1068)						
(S)-DSHG-10	Soc. Hd. Cap Screw	M20 $\times$ 75 Lg.	3/4-10 UNC × 3 Lg.	6	473 - 585 (4106 - 5078)						

★1. For Internal Pilot-Internal Drain.

 $\star$  2. For External Pilot or External Drain.

 $\star$  3. Mounting bolt kit is common to that of 01 series modular valves. Refer to figure below for the dimensions of bolt kit.

### Stud Bolt





DIMENSIONS IN MILLIMETRES (INCHES)										
Model Numbers	A mm (In.)	"B" Thd.								
MBK-01-01-30 94 (3.70)										
MBK-01-02-30	134 (5.28)	IVIJ								

94 (3.70)

134 (5.28)

No.10-24 UNC

Γ

MBK-01-01-3090

MBK-01-02-3090

# Options

### Models with Pilot Choke Adjustment

When the adjustment screw is turned clockwise, changeover speed of the main spool becomes slow. In case of the spring centred valves in particular, making slow of the returning speed of the main spool to the neutral position is possible with a C2 choke valve. These choke valves can be used in combination with the valves of spring centred, no-spring, offset, pressure centred and the valves with stroke adjustment.

#### Graphic Symbols (Ex.: Spring Centred)



### Models with Pilot Piston(P2, PA, PB)

The valves with a pilot piston can be used when the high speed changeover of the main spool is required. However, please not that in case of spring centered valves, there is no change in the returning speed of the main spool to the neutral position even with the pilot piston.

Graphic Symbols (Ex.: Spring Centred)





"PA" Models





### • Pressure Centred Models (3H\*)

The pressure centered type can be used when the returning of the main spool to the neutral position is required to be firmily.

Graphic Symbols (Ex.: External Pilot-External Drain)

(Only for 3H6, 3H60)



Models with Stroke Adjustment (R2, RA, RB)
 When the adjustment screw is screwed in , the main spool stroke becomes short and flow rate reduces.
 Graphic Symbols (Ex.: Spring Centred)

"R2" Models



"RA" Models



## Additional Mass of Options

Add the mass described below to the mass of standard models on page 381, if options are required.

						kg (1bs.)	
Model Numbers	Model w	ith Pilot	Mode	ls with	Models with		
	Choke	e Adj.	Pilot	Piston	Stroke Adj.		
	C1. C2	C1C2	P2	PA	P2	PA	
				PB		PB	
DSHG-03	0.65(1.4)	1.3(2.9)	—	—	0.6(1.3)	0.3 (.7)	
(S-)DSHG-04	0.65(1.4)	1.3(2.9)	_	_	1.0(2.2)	0.5(1.1)	
(S-)DSHG-06	0.65(1.4)	1.3(2.9)	1.0(2.2)	0.5(1.1)	1.2(2.6)	06(1.3)	
(S-)DSHG-10	0.65(1.4)	1.3(2.9)	3.6(7.9)	1.8(4.0)	3.7(8.2)	1.85(4.1)	

### Options on Pilot Valve

The same options to DSG-01 series valves are available. Please refer to page 345 for the details. Ε

## Reverse Mounting of Solenoid.

In spring offset type, it is a standard configuration that the solenoid is mounted onto the valve in the SOL b position (side). However, in this particular spool-spring arrangement, the mounting of the solenoid onto the valve in the reverse position - SOL a side - is also available. The graphic symbol for this reverse mounting is as shown below. As for the valve type 2B\*A and 2B\*B, please refer to the explanation under the heading of "Valves Using Neutral Position and Side Position" given below.



Standard Mtg. of Solenoid

Reverse Mtg. of Solenoid ("L")

### Valves Using Neutral Position and Side Position. (Special Two position Valve)

Besides the use of the standard 2-position valves aforementioned in the "List of Standard Models and Maximum Flow", the 3-position valves also can be used as the 2-position valves using the two of their three positions. In this case, there are two kinds of the valve available. One is the valve using the neutral position and SOL a position (2B\*A) and another is the valve using the neutral position (2B\*A) and another is the valve using the neutral position (2B\*A).

	(Example) In case of Spool Type "2"													
	SOL. a Energised Position SOL. b Energised Position													
YLIF     YLIF       "A": Use of Neutral and     "B": Use of Neutral and       SOL. a Energised     SOL. b Energised       Position     Position														
Graphic Symbols Graphic Symbols														
Model Numbers	Standard Mtg.	Reverse Mtg. Type	Model Numbers	Standard Mtg.	Reverse Mtg. Type	Model Numbers	Standard Mtg.							
04 DSHG-06-2B* <u>A</u> 10			04 DSHG-06-2B* <u>B</u> 10			04 DSHG-06-2N* <u>A</u> 10								
(S-)DSHG-*-2B2A			(S-)DSHG-*-2B2B	шт. Хітт		(S-)DSHG-*-2N2A								
DSHG-*-2B3A		ΗX	DSHG-*-2B3B		1 + + +	DSHG-*-2N3A								
(S-)DSHG-*-2B4A	<u>↑</u> , ,	ΠX	(S-)DSHG-*-2B4B	μ	╽╷┼	(S-)DSHG-*-2N4A	╵╷└							
(S-)DSHG-*-2B40A			(S-)DSHG-*-2B40B	PPTX		(S-)DSHG-*-2N40A								
DSHG-*-2B5A		FΙΧ	DSHG-*-2B5B	ΕX		DSHG-*-2N5A								
DSHG-*-2B6A			DSHG-*-2B6B			DSHG-*-2N6A	XH							
(S-)DSHG-*-2B60A	K		(S-)DSHG-*-2B60B			(S-)DSHG-*-2N60A	XH							
DSHG-*-2B7A		ΗX	DSHG-*-2B7B	HX		DSHG-*-2N7A								
DSHG-*-2B9A		HX	DSHG-*-2B9B	HIX	Î↓ F-	DSHG-*-2N9A								
(S-)DSHG-*-2B10A		Ξ.IX	(S-)DSHG-*-2B10B	<u>EIIX</u>		(S-)DSHG-*-2N10A								
DSHG-*-2B11A			DSHG-*-2B11B			DSHG-*-2N11A								
(S-)DSHG-*-2B12A		ΣX	(S-)DSHG-*-2B12B			(S-)DSHG-*-2N12A								

# List of Spool Functions and Maxmum Flow (DSHG-06/S-DSHG-06)

# Three Positions

		Spring	Centred				Pressur	e Centred		
Spool Type	Graphic Symbol		Maximu L/min (U	ım Flow J.S.GPM)		Graphic Symbol		Maximu L/min (U	ım Flow J.S.GPM)	
	Model Numbers	10 MPa (1450 PSI)	16 MPa (2320 PSI)	25 MPa (3630 PSI)	31.5 MPa (4570 PSI)	Model Numbers	10 MPa (1450 PSI)	16 MPa (2320 PSI)	25 MPa (3630 PSI)	31.5 MPa (4570 PSI)
"2" <b>1</b>	(S-)DSHG-06-3C2	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	(S-)DSHG-06-3H2	500 (132)	500 (132)	500 (132)	420 (111) 500 (132)
"3"	DSHG-06-3C3	500 (132)	500 (132)	460 (122)	370 (97.8)	DSHG-06-3H3	500 (132)	500 (132)	500 (132)	500 (132)
"4" <b>T</b>	(S-)DSHG-06-3C4	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	(S-)DSHG-06-3H4	500 (132)	500 (132)	500 (132)	420 (111) 500 (132)
"40" <b>T</b>	(S-)DSHG-06-3C40	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	(S-)DSHG-06-3H40	500 (132)	500 (132)	500 (132)	420 (111) 500 (132)
"5" <b>[]</b>	DSHG-06-3C5	500 (132)	500 (132)	425 (112)	350 (92.5)	DSHG-06-3H5	500 (132)	500 (132)	500 (132)	470 (124) 500 (132)
	DSHG-06-3C6	475 (125)	390 (103)	300 (79.3)	230 (60.8)	DSHG-06-3H6	500 (132)	500 (132)	500 (132)	420 (111) 500 (132)
"60"区田間田田	(S-)DSHG-06-3C60	475 (125)	420 (111)	340 (89.8)	280 (74.0)	(S-)DSHG-06-3H60	500 (132)	500 (132)	500 (132)	420 (111) 500 (132)
"7"	DSHG-06-3C7	500 (132)	500 (132)	450 (119)	360 (95.1)	DSHG-06-3H7	500 (132)	500 (132)	500 (132)	500 (132)
"9" <b>TH</b>	DSHG-06-3C9	500 (132)	500 (132)	450 (119) 500 (132)	360 (95.1) 500 (132)	DSHG-06-3H9	500 (132)	500 (132)	500 (132)	500 (132)
"10" T	(S-)DSHG-06-3C10	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	(S-)DSHG-06-3H10	500 (132)	500 (132)	500 (132)	460 (122) 500 (132)
"11" <b>T</b>	DSHG-06-3C11	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	DSHG-06-3H11	500 (132)	500 (132)	500 (132)	460 (122) 500 (132)
"12"	(S-)DSHG-06-3C12	500 (132)	500 (132)	410 (108) 500 (132)	310 (81.9) 500 (132)	(S-)DSHG-06-3H12	500 (132)	500 (132)	500 (132)	460 (122) 500 (132)

# Two Positions

Spool Type			No-S	Spring		Spring Offset					
		Graphic Symbol		Maximu L/min (U	ım Flow J.S.GPM)		Graphic Symbol	Maximum Flow L/min (U.S.GPM)			
		Model Numbers	10 MPa 16 MPa 25 MPa 31. (1450 PSI) (2320 PSI) (3630 PSI) (457			31.5 MPa (4570 PSI)	Model Numbers	10 MPa 16 MPa 25 MPa 31 (1450 PSI) (2320 PSI) (3630 PSI) (45			31.5 MPa (4570 PSI)
"2"		(S-)DSHG-06-2N2	500 (132)	500 (132)	500 (132)	500 (132)	(S-)DSHG-06-2B2	500 (132)	500 (132)	500 (132)	500 (132)
"3"		DSHG-06-2N3	500 (132)	500 (132)	500 (132)	500 (132)	DSHG-06-2B3	500 (132)	500 (132)	500 (132)	500 (132)
"4"		(S-)DSHG-06-2N4	500 (132)	500 (132)	500 (132)	500 (132)	(S-)DSHG-06-2B4	500 (132)	500 (132)	500 (132)	500 (132)
"40"		(S-)DSHG-06-2N40	500 (132)	500 (132)	500 (132)	500 (132)	(S-)DSHG-06-2B40	500 (132)	500 (132)	500 (132)	500 (132)
"7"		DSHG-06-2N7	500 (132)	500 (132)	500 (132)	500 (132)	DSHG-06-2B7	500 (132)	500 (132)	500 (132)	500 (132)

Notes:1. The relation between max. flow and pilot pressure in the table above is as shown below.

(Example)

Maximum flow rate is constant regardless of pilot pressure.— Pilot Pressure more than 0.8 MPa (120 PSI). In case pressure centred models, pilot pressure is more than

1 MPa (150 PSI).

2. Max. flow in the table above represents the value in the flow condition of  $P \rightarrow A \rightarrow B \rightarrow T$  (or  $P \rightarrow B \rightarrow A \rightarrow T$ ) as shown in the circuit diagram right. In case the valve is used in the condition that either A or B port is blocked, the maximum flow differs according to a hydraulic circuit, therefore, please consult us for details. Pilot Pressure at 0.8 MPa (120 PSI). In case pressure centred models, pilot pressure is more than 1 MPa (150 PSI)

<sup>~</sup> Pilot Pressure at 1.5 MPa (220 PSI).



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500 (132)

410 (108)

500 (132)

# DIRECTIONAL CONTROLS

### DSHG-06, S-DSHG-06



Spool		Pres Curv	ssure I ve Nun	Drop nbers		Spool	Pressure Drop Curve Numbers					
турс	P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	$P \rightarrow T$	rype	P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	P→7	
2	8	(5)	8	$\bigcirc$	—	60	6	(5)	6	$\bigcirc$	1	
3	6	4	6	$\bigcirc$	4	7	6	4	6	$\bigcirc$		
4	8	(5)	8	$\bigcirc$	—	9	6	(5)	6	$\bigcirc$		
40	8	(5)	8	1	—	10	8	(5)	8	(7)	—	
5	8	(4)	(5)	1		11	8	4	5	(7)		
6	(5)	3	(5)	(4)	$\bigcirc$	12	(8)	(5)	(8)	$\widehat{\mathbf{T}}$	_	

S-DSHG-06

Spool Type		Pres Curv	ssure I e Nun	Drop nbers		Spool Type	Pressure Drop Curve Numbers				
	P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	$P \rightarrow T$		P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	$P \rightarrow T$
2	6	1	6	2	—	60	6	2	6	3	1
4	6	2	6	2	—	10	8	(5)	8	$\bigcirc$	
40	8	(5)	8	1	—	12	8	(5)	8	1	—



OSHG-10													
Spool		Pres Curv	ssure I ve Nun	Drop nbers		Spool Type	Pressure Drop Curve Numbers						
туре	P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	$P \rightarrow T$		P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	$P \rightarrow T$		
2	9	6	9	8	—	60	8	(5)	8	(5)	3		
3	$\bigcirc$	6	$\bigcirc$	$\bigcirc$	5	7	$\bigcirc$	6	$\bigcirc$	$\bigcirc$			
4	9	6	9	6	—	9	$\bigcirc$	6	$\bigcirc$	8			
40	9	6	9	8	—	10	9	(5)	9	8	—		
5	9	6	8	6		11	9	6	8	$\bigcirc$	—		
6	(5)	3	(5)	2	2	12	9	$\overline{(}$	9	6	_		

300 U.S.GPM

S-DSHG-10

Spool Type	P→A	Pres Curv B→T	ssure I ve Nun P→B	Drop nbers A→ T	P→T	Spool Type	Pressure Drop Curve Numbers $P \rightarrow A   B \rightarrow T   P \rightarrow B   A \rightarrow T$				P→T
2	8	3	8	4	—	60	8	(4)	8	4	2
4	8	5	8	6	—	10	9	5	9	8	—
40	9	6	9	8	—	12	9	$\bigcirc$	9	6	—

• For any other viscosity, multiply the factors in the table below.

Viscosity	mm <sup>2</sup> /s	15	20	30	40	50	60	70	80	90	100
	SSU	77	98	141	186	232	278	324	371	417	464
Factor		0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

● For any other specific gravity (G'), the pressure drop (△ P') may be obtained from the formula right.

 $\varDelta \mathbf{P}' = \varDelta \mathbf{P}(\mathbf{G}'/0.850)$ 

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# Typical Changeover Time

Changeover time varies according to oil viscosity, spool type and hydraulic circuit.

#### Test Conditions

Coil Type : D\*(Models with DC solenoids) Voltage : Rated Voltage Oil Viscosity : 35 mm<sup>2</sup>/s (164 SSU)











## Sub-plate



## Options





# List of Seals and Pilot Valves



HALL'IXAE

**Pilot Operated Directional Valves** 

**Solenoid Controlled**